

A thick black L-shaped frame surrounds the text. The top-left corner is a horizontal bar extending to the right, and the bottom-right corner is a vertical bar extending downwards. The rest of the frame is implied by the corners.

# Advanced Solidification

Incentive Homework 3  
Quar-ternary or higher eutectic system

*Lopes, Éder SN, et al.*

"Crystallographic features of the  $\text{Al}_3\text{Nb}$ ,  $\text{Nb}_2\text{Al}$  and  $\text{Nb}(\text{Ni}_{1-x}\text{Al}_x)_2$  phases in a directionally solidified ternary eutectic microstructure." *Materials Characterization* 147 (2019) 303-310.

■ Objective

- Apply electron microscopy and X-ray diffraction techniques to investigate chemical composition and crystallographic features of the  $\text{Al}_3\text{Nb}$ ,  $\text{Nb}_2\text{Al}$  and  $\text{Nb}(\text{Ni}_{1-x}\text{Al}_x)_2$  phases in a directionally solidified ternary eutectic microstructure.

■ Experimental Procedure

- Al-Nb-Ni system with eutectic composition
  - Arc melted using a water-cooled Cu hearth and a non-consumable W electrode.
  - Under an inert atmosphere of high purity Ar.
- Homogenization
  - Inverting and re-melting them at least 5 times.
- Directional solidification using a Bridgman furnace (high purity  $\text{Al}_2\text{O}_3$  crucible)
  - Under an inert atmosphere.
  - Solidification rate of 10 mm/h.

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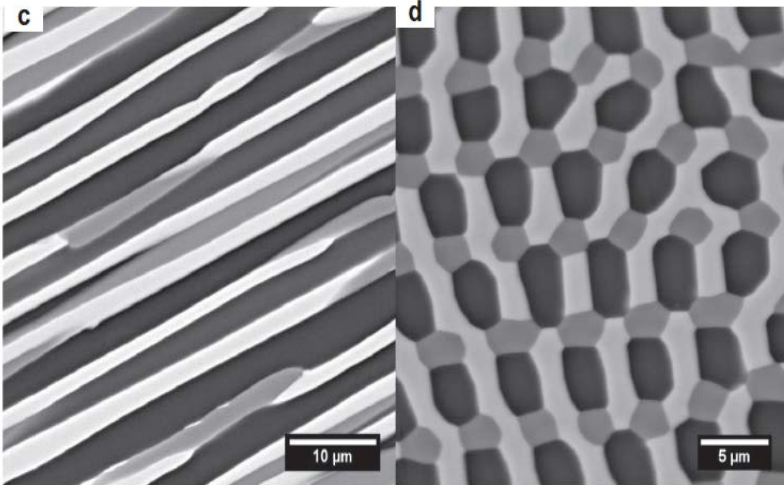
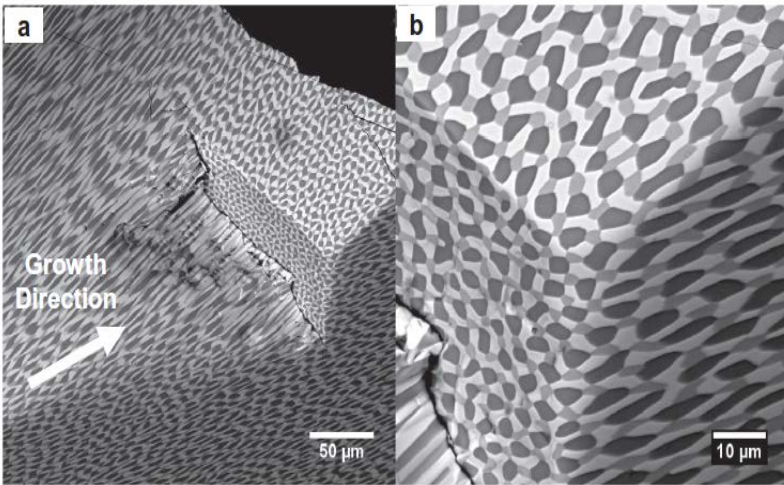
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■ Analysis

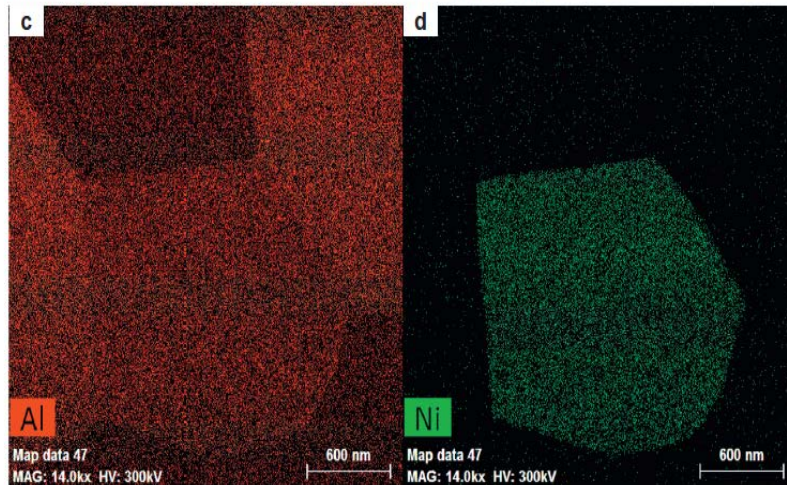
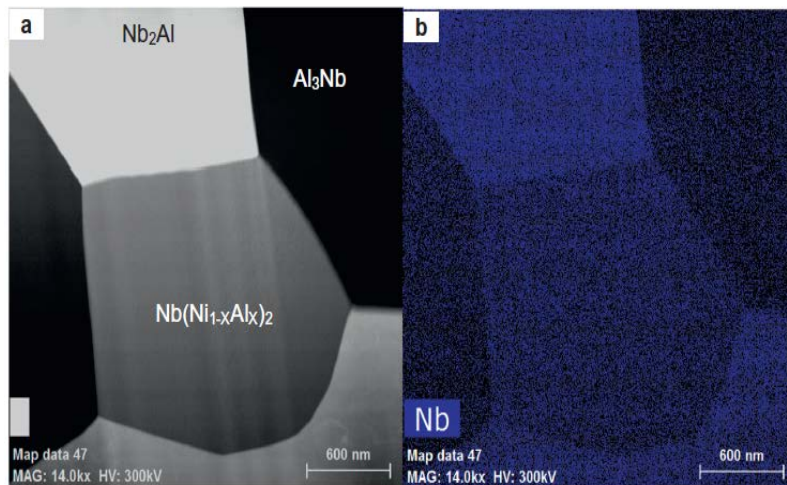
- Conventional metallographic preparation procedures
- Microstructure and chemical composition were examined using SEM
- Interplanar spacings (d) of the diffraction maxima were calculated using TEM
- Lattice parameters were determined using XRD

■ Conclusion

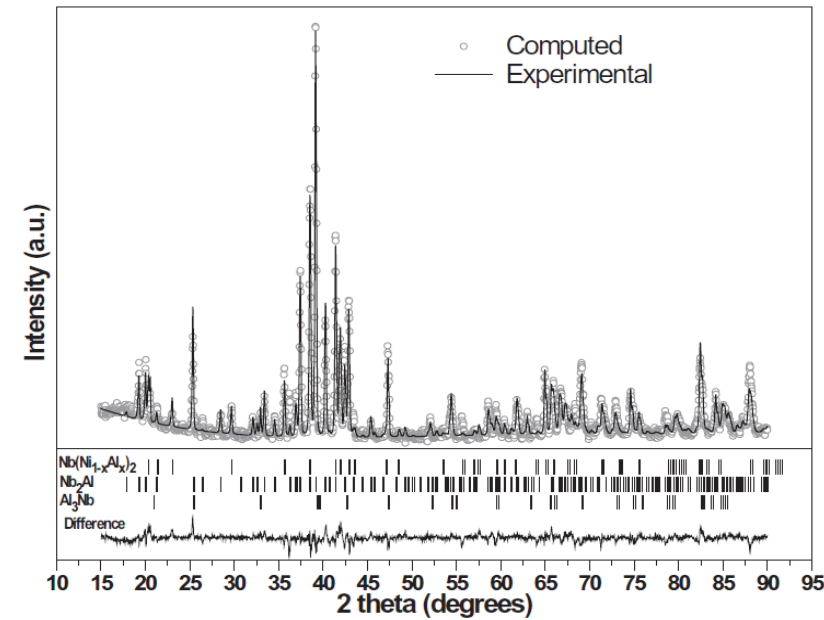
- A directionally solidified ternary eutectic in the Al-Nb-Ni system made up of  $\text{Al}_3\text{Nb}$ ,  $\text{Nb}_2\text{Al}$
- $\text{Nb}(\text{Ni}_{1-x}\text{Al}_x)_2$  intermetallic phases was investigated using SEM, TEM and XRD.
- Eutectic growth resulted in a well-organized rod-like three-phase arrangement.
- $\text{Nb}(\text{Ni}_{1-x}\text{Al}_x)_2$  intermetallic phase possesses the MnZn2 type structure.
  - Composition  $56.91 \pm 0.43$  at.% Al /  $10.11 \pm 0.12$  at.% Ni /  $32.98 \pm 0.53$  at.% Nb, (which corresponds to  $x=0.85$ ).
  - Lattice parameters of the  $\text{Nb}(\text{Ni}_{1-x}\text{Al}_x)_2$  ( $x=0.85$ ) are  $a=5.031$  Å and  $c=8.298$  Å ( $c/a=1.649$ ), which is close to the ideal hcp lattice ratio.



SEM backscattered electron images: (a) simultaneous longitudinal and transverse views; (b) magnification of (a); (c) longitudinal view, and (d) transverse view.



STEM-EDS images showing Nb, Al and Ni distribution in the three-phase microstructure.



The experimental, computed, and difference values of the X-ray diffraction pattern of the ternary eutectic sample after Rietveld refinement.

Chemical composition of the three phases in the directionally solidified ternary eutectic determined by EDS

Phase	Al (at.%)	Nb (at.%)	Ni (at.%)
Al <sub>3</sub> Nb	75.52 ± 0.31	24.02 ± 0.29	0.46 ± 0.06
Nb <sub>2</sub> Al	42.70 ± 0.49	56.39 ± 0.83	0.90 ± 0.34
Nb(Ni <sub>1-x</sub> Al <sub>x</sub> ) <sub>2</sub>	56.91 ± 0.43	32.98 ± 0.53	10.11 ± 0.12

Result of TEM/SADP observations is omitted