

## Chap. 10. Free E. - composition and Phase Diagrams of Binary Sys.

①

Date \_\_\_\_\_

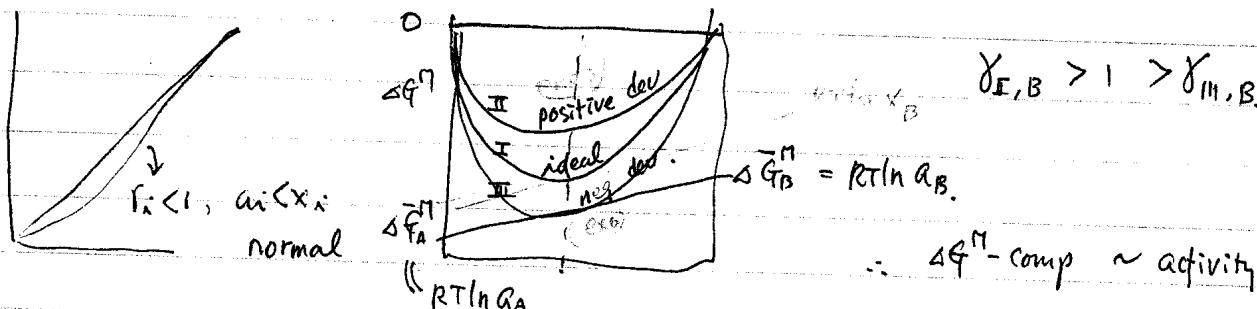
### 10.2. Free E. and activity.

$$\Delta G^\circ = RT(x_A \ln a_A + x_B \ln a_B)$$

↳ the diff. bet'n the f.E. of a mole of homo. sol'n and the f.E. if it is ideal  $\Delta G^{\circ, id} = RT(x_A \ln x_A + x_B \ln x_B)$ .

$$\text{As } \Delta H^{\circ, id} = 0 \quad \Delta G^{\circ, id} = -T\Delta S^{\circ, id}$$

∴ the shape of the curve of  $\Delta G^{\circ, id}$  = only  $f(T)$ .



5/29/95

### 10.3. The F.E. of regular Soln.

i) Regular soln is  $\alpha \neq \Delta G^\circ$  curve at 0 K. ↓ gen'l term if  $G^{xs} = \Delta H^\circ$  only +  $f(T)$ .

$$\Delta G^{\circ, id} - \Delta G^{\circ, id} + G^{xs} = +RT\alpha x_A x_B = +\Delta H^\circ$$

For curve II,  $|\Delta G^\circ| < |\Delta G^{\circ, id}|$ , then  $\Delta H^\circ > 0 \quad \therefore \alpha > 0$ .

for curve III,  $|\Delta G^\circ| > |\Delta G^{\circ, id}|$  then  $\Delta H^\circ < 0 \quad \therefore \alpha < 0$ .

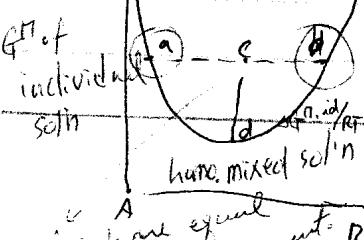
Change in  $\frac{\Delta G^\circ}{RT}$  as  $\alpha \uparrow$

- As  $\alpha \uparrow$ , the shape of the curve changes.

- the significance of the shape of  $\Delta G^\circ$  !!

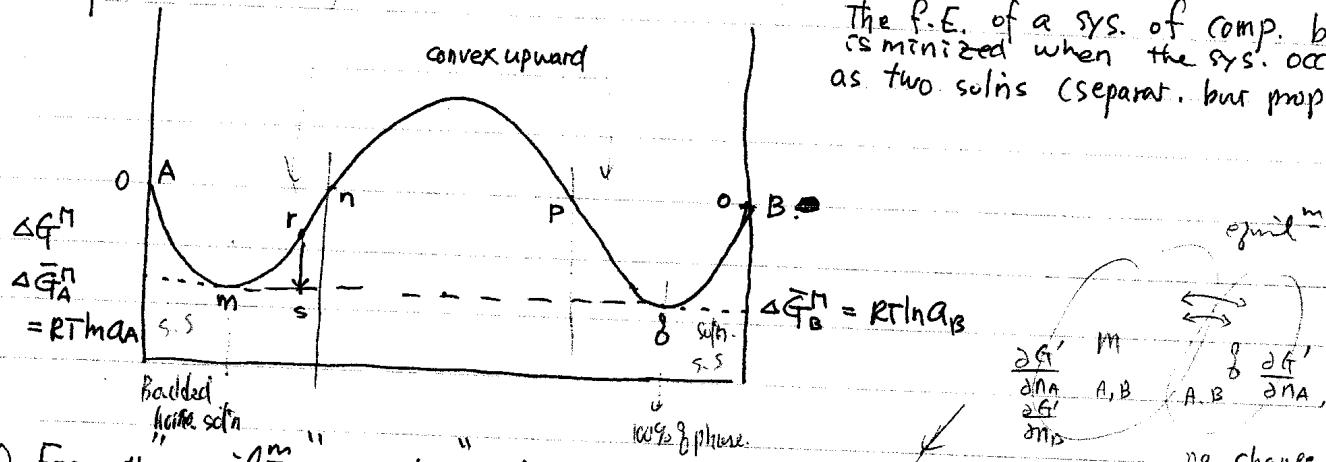
ii) ~~ΔG°/RT curve of soln~~ ~~of a binary homo. soln is convex. If  $\alpha = 3.0$  at 298 K,  $\Delta G^\circ/RT = 2.13$~~

the most stable configuration of A & B  
is homo. mixture.



to show a stable soln. (neg. ΔG°). Then we find the minimum of  $\Delta G^m$   
and most "saturated" region of the soln. (min. ΔG°)

Fig 10.4(b)



① For the equil<sup>m</sup> coexistence of two separate solns at const. T, P.

Requires that " $\bar{G}_A$  (in soln m) =  $\bar{G}_A$  (in soln g)." (a)

$\bar{G}_B$  ( ) =  $\bar{G}_B$  ( ). (b)

Subtraction  $\bar{G}_A$  from (a) & (b).

$$\Delta \bar{G}_{A,m}^m = RT \ln \alpha_A (\text{in soln m}) = RT \ln \alpha_A (\text{in soln g}) = \Delta \bar{G}_{A,g}^m$$

②  $\therefore \alpha_A (\text{in m}) = \alpha_A (\text{in g})$ ,  $\alpha_B (\text{in m}) = \alpha_B (\text{in g})$ . (c)

(d) These are the Criteria for equil<sup>m</sup> coexistence of two sol'n on

③  $\therefore$  As  $\Delta \bar{G}_{A,m}^m = \Delta \bar{G}_{A,g}^m \rightarrow$  the tangent to the curve at m and g. the same. at T, P

the value of  $\alpha$  is sufficiently large  $\rightarrow$  consequent tendency towards

clustering of like atoms  $\rightarrow$  phase separation.

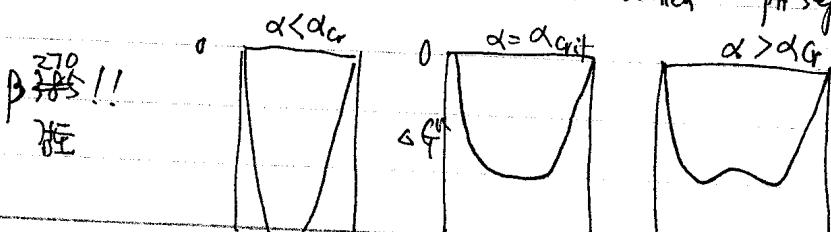
!! Graph explanation !!

10.4. 5/25

#### 10.4. Criterion of phase Stability in Regular Sys.

For a given T !!

i) a critical value  $\alpha$  below which a homo. soln. are stable  
above which ph. separated phase are stable



(Fig. 10.5)

$$\frac{\partial \Delta G^m}{\partial x_B} = \frac{\partial^2 \Delta G^m}{\partial x_B^2} = \frac{\partial^3 \Delta G^m}{\partial x_B^3} = 0$$

at one compo

$$\frac{\partial \Delta G^m}{\partial x_B} = \frac{\partial^2 \Delta G^m}{\partial x_B^2} = \frac{\partial^3 \Delta G^m}{\partial x_B^3} = 0$$

$$\frac{\partial \Delta G^m}{\partial x_B} = \frac{\partial^2 \Delta G^m}{\partial x_B^2} = \frac{\partial^3 \Delta G^m}{\partial x_B^3} = 0$$

$$\frac{\partial \Delta H^\eta}{\partial \alpha} = \Delta G^\eta = RT \alpha X_A X_B + \alpha^2 X_A X_B$$

$\Rightarrow 0 \rightarrow$  immiscibility becomes imminent.

$$\Delta G^\eta = RT (X_A \ln X_A + X_B \ln X_B) + RT \alpha X_A X_B$$

$$\frac{\partial \Delta G^\eta}{\partial X_B} = RT \left[ \ln \frac{X_B}{X_A} + \alpha (X_A - X_B) \right] \rightarrow X_A = X_B = 0.5$$

$$\frac{\partial^2 \Delta G^\eta}{\partial X_B^2} = RT \left[ \frac{1}{X_A} + \frac{1}{X_B} - 2\alpha \right] \text{ then } \alpha = 2 \Leftrightarrow$$

$$\frac{\partial^3 \Delta G^\eta}{\partial X_B^3} = RT \left[ \frac{1}{X_A^2} - \frac{1}{X_B^2} \right] = 0 \quad X_A = X_B = 0.5$$

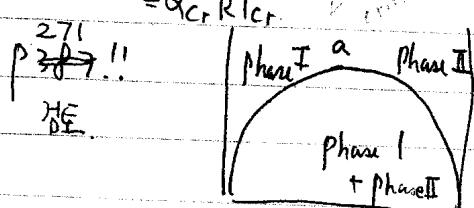
$\therefore \alpha = 2$ , critical value, above which phase separation

$$(11.72) \quad \alpha = \frac{\alpha' \sqrt{c}}{RT} \quad \text{inverse fn. of T.}$$

for any given regular w/  $\Delta H^\eta > 0$  poss.

$\hookrightarrow$  critical temp.  $T_{cr}$ , above which  $\alpha < 2 \rightarrow h$   
const. for one soln

$$(12.1) \quad \alpha = \alpha' RT \quad T_{cr} = \frac{R}{2\alpha'} \quad (T_{cr} \in \Delta H^\eta > 0 \text{ soln and separation is not yet possible, } T_c < T \text{ if } \alpha > 2 \text{ or } T_c > T \text{ if } \alpha < 2)$$



is the locus of the double tangent.  
Fig 12.6(b)

iii) if  $\alpha < 2$  activity

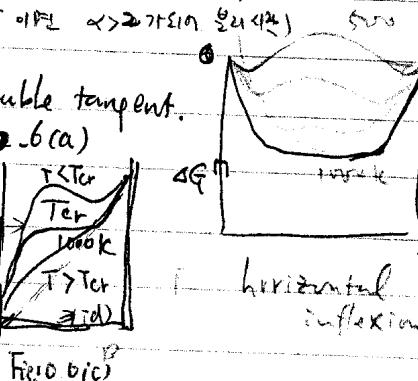


Fig 12.6(c)

$$\text{It shows } \Delta \bar{G}_B^\eta = \Delta G^\eta + X_A \frac{\partial \Delta G^\eta}{\partial X_B} = RT \ln \alpha_B$$

$$(12.2) \quad \frac{\partial \Delta \bar{G}_B^\eta}{\partial X_B} = X_A \frac{\partial^2 \Delta G^\eta}{\partial X_B^2} = \frac{RT}{\alpha_B} \frac{\partial \alpha_B}{\partial X_B}$$

$$(12.3) \quad \left( \frac{\partial^2 \Delta \bar{G}_B^\eta}{\partial X_B^3} \right) = X_A \left( \frac{\partial^3 \Delta G^\eta}{\partial X_B^3} \right) - \left( \frac{\partial^2 \Delta G^\eta}{\partial X_B^2} \right) = \frac{RT}{\alpha_B} \frac{\partial^2 \alpha_B}{\partial X_B^2} - \frac{RT}{\alpha_B^2} \left( \frac{\partial \alpha_B}{\partial X_B} \right)^2$$

at  $T_{cr}$  and  $X_B = 0.5$ , the 2nd & 3rd derivative of  $\alpha_B$  w.r.t.  $X_B$  is 0

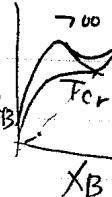
$$\frac{RT}{a_B} \left( \frac{\partial^2 G_B}{\partial X_B^2} \right) - \frac{RT}{a_B^2} \left( \frac{\partial^3 G_B}{\partial X_B^3} \right) = 0 \quad (12.3)$$

iii-a) As at  $T_{cr}$  and  $X_B = 0.5$

then  $\frac{\partial^2 G_B}{\partial X_B^2} = \frac{\partial^3 G_B}{\partial X_B^3} = 0$   
 $\therefore \frac{\partial G_B}{\partial X_B} = 0$

$$\frac{\partial^2 G_B}{\partial X_B^2} = \frac{\partial^3 G_B}{\partial X_B^3} = 0$$

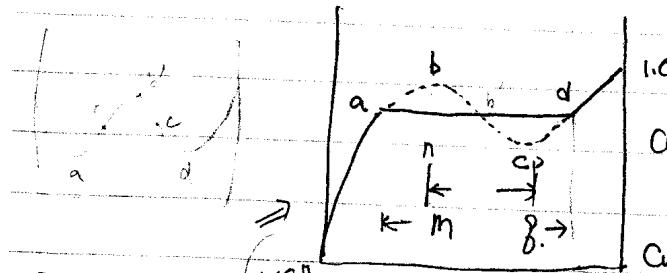
from (12.3)



iii-b) when  $T < T_{cr}$

shows a max. and a min.

spinodal compositions.



Curve ab  $\rightarrow$   $a_B$  in phase I, which is super w/B.

Curve cd  $\rightarrow$   $a_B$  in phase II ..

Curve bc,  $\frac{\partial a_B}{\partial X_B} < 0$  This violates  $\frac{\partial a_B}{\partial X_B} > 0$   $\therefore$  no physical significant rule

Curve ad : actual const. activity of B in the two-

6/12/95      5/31 - 6/7 Chap. 13

## 10.5. Liquid and Solid Standard State.

• 12.1.  $\rightarrow$  the standard state of a component of a condensed sys.: the pure comp.

in its stable state at a T & P of interest. (lattice,

$\rightarrow$  of the s. state of a comp. — a ref. state against which the comp. in any other state can be compared, any state can be chosen as the standard state.

Start with

Fig 10.8 look at p 274 (example with an ideal solutions)

Resultion

① 정선의 쓰는 것 4

② entropy of mixing  $\approx q_{mix}$ .

Fig. 12.3  
(10.8 b)

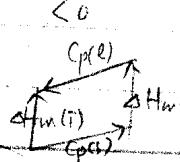
$$G_A^\circ_{(s)} - G_A^\circ_{(l)} = -G_m^\circ(A) = -(\Delta H_m^\circ - T\Delta S_m^\circ) > 0$$

if  $G_p(A)_{(s)} = G_p(A)_{(l)}$

(12.4)

$$\Delta G_m^\circ = \Delta H_m^\circ - T\Delta S_m^\circ = 0 \quad \Delta S_m^\circ = \frac{\Delta H_m^\circ}{T_m}$$

$$\Delta G_{mix}^\circ = \Delta H_m^\circ \left( \frac{T_m - T}{T_m} \right) < 0$$



$$\bar{G} = \Delta G = -X_A \Delta G_{mix}^\circ$$

Department of Inorganic Materials Engineering

$$\Delta G_{B(l)}^\circ - \Delta G_{B(s)}^\circ = \Delta H_m^\circ = \Delta H_m^\circ$$

5 A

i)  $\Delta G^\circ_f$  curves  $\Rightarrow$   $\text{Hof}$ .

If they are ideal solutions,

At any composition, the formation of a homo. liquid sol'n from pure A & B(s) = two-step process.

① the melting of  $X_B$  mole of B  $\Delta G = X_B \Delta G_m^\circ(B)$

② the mixing  $X_A$  mole,  $X_B$  mole liquid (assume ideal)

$$(10.5) \quad \therefore \Delta G_f^\circ = X_B \Delta G_m^\circ(B) + RT(X_A \ln X_A + X_B \ln X_B) \rightarrow \text{Curve I in F. 12}$$

$$(10.6) \quad \therefore \Delta G_f^\circ = RT(X_A \ln X_A + X_B \ln X_B) - X_A \Delta G_m^\circ(A) \rightarrow \text{Curve II}$$

ii) Effect of Temp. on the curves

at ② the tangent to the liquid sol'n is also the tangent to the solid sol'n at ③ liquidus at ④ temp. equil. solids

AS T ↓ the magnitude of  $\alpha$  ↓,  $d\alpha \uparrow$ . then eff position the left.

\* The loci of e and f with change in T trace the liquidus & solidus lines, respectively.

iii) Find  $X_S$  &  $X_L$  on the double tangent line.

① for. equil. betw l & s. phase

$$(10.7) \quad \Delta \bar{G}_A^\circ \text{ (in s.s)} = \Delta \bar{G}_A^\circ \text{ (in l.s.)} \quad \Delta \bar{G}_A^\circ = \Delta G_A^\circ + X_B \frac{\partial}{\partial}$$

$$(10.8) \quad \Delta \bar{G}_B^\circ \text{ (in s.s)} = \Delta \bar{G}_B^\circ \text{ (in l.s.)}$$

At any T. these fixe the solidus, liquidus compositions.

$\Delta \bar{G}_A^\circ$  from (10.5)

$$\frac{\partial \Delta G_f^\circ}{\partial X_A(1)} = RT[\ln X_A(1) - \ln X_B(1)] - \Delta G_m^\circ(B)$$

$$(10.9) \quad \rightarrow X_B(1) \times X_B(1) \times$$

$$(10.10) \quad \Delta \bar{G}_A^\circ \text{ (in l.s)} = \Delta G_f^\circ + X_B(1)$$

$$\Delta \bar{G}_A^\circ \text{ (in s.s)} = RT \ln X_A(1) - \Delta G_m^\circ$$

from (10.5)(10.9)

$$\boxed{\Delta \bar{G}_A^\circ \text{ (in l.s)} = RT \ln X_A(1)}$$

(10.11) } (10.10)

(10.6)+(10.11)

Similarly  $\Delta \bar{G}_B^\circ \text{ (in s.s)} = RT \ln X_B(1)$

(10.15) } (10.14)

(5) B

276 | Chapter 10: Gibbs Free Energy Composition and Phase Diagrams of Binary Systems

and  $\text{iii)} \quad \text{Find } X_S \text{ & } X_L \quad \Delta\bar{G}_A^M \text{ (in l.s)} = \Delta\bar{G}_B^M \text{ (in s.s)} \quad (10.7)$

$$\Delta\bar{G}_B^M \text{ (in the liquid solution)} = \Delta\bar{G}_B^M \text{ (in the solid solution)} \quad (10.8)$$

At any temperature  $T$ , these two conditions fix the solidus and liquidus compositions, i.e., the position of the points of double tangency. From Eq. (10.5)

$$\text{i)} \quad \Delta\bar{G}_A^M \text{ (in l.s)} \quad \frac{\partial \Delta G_{(l)}^M}{\partial X_{A(l)}} = RT (\ln X_{A(l)} - \ln X_{B(l)}) - \Delta G_{m(B)}^\circ$$

Thus  $(X_B)$

$$X_{B(l)} \frac{\partial \Delta G_{(l)}^M}{\partial X_{A(l)}} = RT(X_{B(l)} \ln X_{A(l)} - X_{B(l)} \ln X_{B(l)} - X_{B(l)} \Delta G_{m(B)}^\circ) \quad (10.9)$$

From Eq. (9.33a)  $\Delta\bar{G}_A^M = RT(X_A \ln X_A + X_B \ln X_B) + X_B \Delta G_{m(B)}^\circ$

$$\boxed{\Delta\bar{G}_A^M \text{ (in liquid solutions)} = \Delta G_{(l)}^M + X_{B(l)} \frac{\partial \Delta G_{(l)}^M}{\partial X_{A(l)}}}$$

and thus, adding Eq. (10.5) and (10.9) gives

$$\Delta\bar{G}_A^M \text{ (in liquid solutions)} = RT \ln X_{A(l)} \quad (10.10)$$

From Eq. (10.6)

$$\text{ii)} \quad \Delta\bar{G}_B^M \text{ (s.s)} \quad \frac{\partial \Delta G_{(s)}^M}{\partial X_{A(s)}} = RT (\ln X_{A(s)} - \ln X_{B(s)}) - \Delta G_{m(A)}^\circ$$

and thus

$$X_{B(s)} \frac{\partial \Delta G_{(s)}^M}{\partial X_{A(s)}} = RT(X_{B(s)} \ln X_{A(s)} - X_{B(s)} \ln X_{B(s)} - X_{B(s)} \Delta G_{m(A)}^\circ) \quad (10.11)$$

Adding Eqs. (10.6) and (10.11) gives  $\Delta\bar{G}_A^M = RT(X_A \ln X_A + X_B \ln X_B) - X_A \Delta G_{m(A)}^\circ$

$$\Delta\bar{G}_A^M \text{ (in solid solutions)} = \Delta G_{(s)}^M + X_{B(s)} \frac{\partial \Delta G_{(s)}^M}{\partial X_{A(s)}} = RT \ln X_{A(s)} - \Delta G_{m(A)}^\circ \quad (10.12)$$

Thus, from Eqs. (10.7), (10.10), and (10.12)

$$\boxed{RT \ln X_{A(l)} = RT \ln X_{A(s)} - \Delta G_{m(A)}^\circ} \quad (10.13)$$

Similarly, from Eqs. (10.5) and (9.33b)

$$\Delta\bar{G}_B^M \text{ (in liquid solutions)} = \Delta G_{(l)}^M + X_{A(l)} \frac{\partial \Delta G_{(l)}^M}{\partial X_{B(l)}} = RT \ln X_{B(l)} + \Delta G_{m(B)}^\circ \quad (10.14)$$

and from Eqs. (10.6) and (9.33b)

$$\Delta\bar{G}_B^M \text{ (in solid solutions)} = \Delta G_{(s)}^M + X_{A(s)} \frac{\partial \Delta G_{(s)}^M}{\partial X_{B(s)}} = RT \ln X_{B(s)} \quad (10.15)$$

Thus, from Eqs. (10.8), (10.14), and (10.15),

$$\leftarrow \textcircled{1} \quad \boxed{RT \ln X_{B(l)} + \Delta G_{m(B)}^{\circ} = RT \ln X_{B(s)}} \quad (10.16)$$

The solidus and liquidus compositions are thus determined by Eqs. (10.13) and (10.16) as follows. Eq. (10.13) can be written as

$$\text{Finally } \textcircled{1} \quad X_{A(l)} = X_{A(s)} \exp\left(\frac{-\Delta G_{m(A)}^{\circ}}{RT}\right) \quad (10.17)$$

and, noting that  $X_B = 1 - X_A$ , Eq. (10.16) can be written as

$$\textcircled{2} \quad (1 - X_{A(l)}) = (1 - X_{A(s)}) \exp\left(\frac{-\Delta G_{m(B)}^{\circ}}{RT}\right) \quad (10.18)$$

Combination of Eqs (10.17) and (10.18) gives

$$\textcircled{1}' \quad X_{A(s)} = \frac{1 - \exp(-\Delta G_{m(B)}^{\circ}/RT)}{\exp(-\Delta G_{m(A)}^{\circ}/RT) - \exp(-\Delta G_{m(B)}^{\circ}/RT)} \quad (10.19)$$

and

$$\textcircled{2}' \quad X_{A(l)} = \frac{[1 - \exp(-\Delta G_{m(B)}^{\circ}/RT)] \exp(-\Delta G_{m(A)}^{\circ}/RT)}{\exp(-\Delta G_{m(A)}^{\circ}/RT) - \exp(-\Delta G_{m(B)}^{\circ}/RT)} \quad (10.20)$$

Thus, if  $c_{p,i(s)} = c_{p,i(l)}$ , in which case

$$\Delta G_{m(i)}^{\circ} = \Delta H_{m(i)}^{\circ} \times \left[ \frac{T_{m(i)} - T}{T_{m(i)}} \right] = \frac{(\Delta f_{m,A}^{\circ} - \Delta f_{m,B}^{\circ})}{RT} \quad (10.4)$$

it is seen that the phase diagram for a system which forms ideal solid and liquid solutions is determined only by the melting temperatures and the molar heats of melting of the components.

### Example

The system Ge-Si exhibits complete ranges of liquid and solid solutions. (1) Calculate the phase diagram for the system assuming that the solid and liquid solutions are Raoultian in their behavior and (2) calculate the temperature at which the liquidus (and hence solidus) composition exerts its maximum vapor pressure.

Silicon melts at 1685 K, and its standard Gibbs free energy change on melting is

$$\Delta G_{m,\text{Si}}^{\circ} = 50,200 - 29.8 T \text{ J}$$

The saturated vapor pressure of solid Si is

$$\log p_{\text{Si}(s)}^{\circ} (\text{atm}) = -\frac{23,550}{T} - 0.565 \log T + 9.47$$

Germanium melts at 1213 K and its standard Gibbs free energy change on melting is

$$\Delta G_{m,\text{Ge}}^{\circ} = 36,800 - 30.3 T \text{ J}$$

$$\Delta G_f^{\circ} = \Delta G_m^{\circ} + RT \ln \chi_{f,0}$$

(E)

from (12.21)  $\rightarrow$  (12.17)

Date \_\_\_\_\_

(12.13)

$$RT \ln X_{A(e)} = RT \ln X_{A(s)} - \Delta G_m^{\circ}(A)$$

} w/  $T_m$ ,  $\Delta G_m^{\circ}$

(12.16)

$$\text{Similarly } RT \ln X_{B(e)} + \Delta G_m^{\circ}(B) = RT \ln X_{B(s)} \quad \rightarrow \text{phase diagram}$$

p.394-396 (1) The choice of f.h.s. states

the ratio.  $m_n/g_n$ . in Fig 12.8

For B in any state along  $a_B$

$$\bar{G}_B = G_B^{\circ} + RT \ln a_B \text{ w.r.t. } B(s)$$

$$\text{and} \quad \bar{G}_B = G_B^{\circ} + RT \ln a_B \text{ w.r.t. } B(e)$$

$$\therefore G_B^{\circ}(e) - G_B^{\circ}(s) = \Delta G_m^{\circ}(B)$$

$$(12.21) \quad = RT \ln \frac{a_B \text{ wrt. } B(s)}{a_B \text{ wrt. } B(e)} \quad (12.21)$$

$\leftarrow$  12.17 & 21.21

Since  $\Delta G_m^{\circ}(B) > 0 \quad T < T_m(B)$

$\therefore a_B \text{ wrt. } B(s) > a_B \text{ wrt. } B(e)$

if  $g_n=1$ ,  $m_n = \exp(-\Delta G_m^{\circ})$

from Eq (12.21)

$$(x_B) + (bd) = (xd)$$

$$\therefore RT \ln a_B \text{ wrt. } B(s) + \left( G_B^{\circ} - \right.$$

$$= RT \ln a_B \text{ wrt. } B(e)$$

$$\text{or } \Delta G_m^{\circ}(B) = RT \ln \frac{a_B \text{ wrt. } B(s)}{a_B \text{ wrt. } B(e)}$$

if pure  $B(e)$  is chosen as f.s.s.

Jklm unit activity  $\rightarrow (m_n)$

$$m_n = \exp(\Delta G_m^{\circ}(s)/RT)$$

ratio between two lines

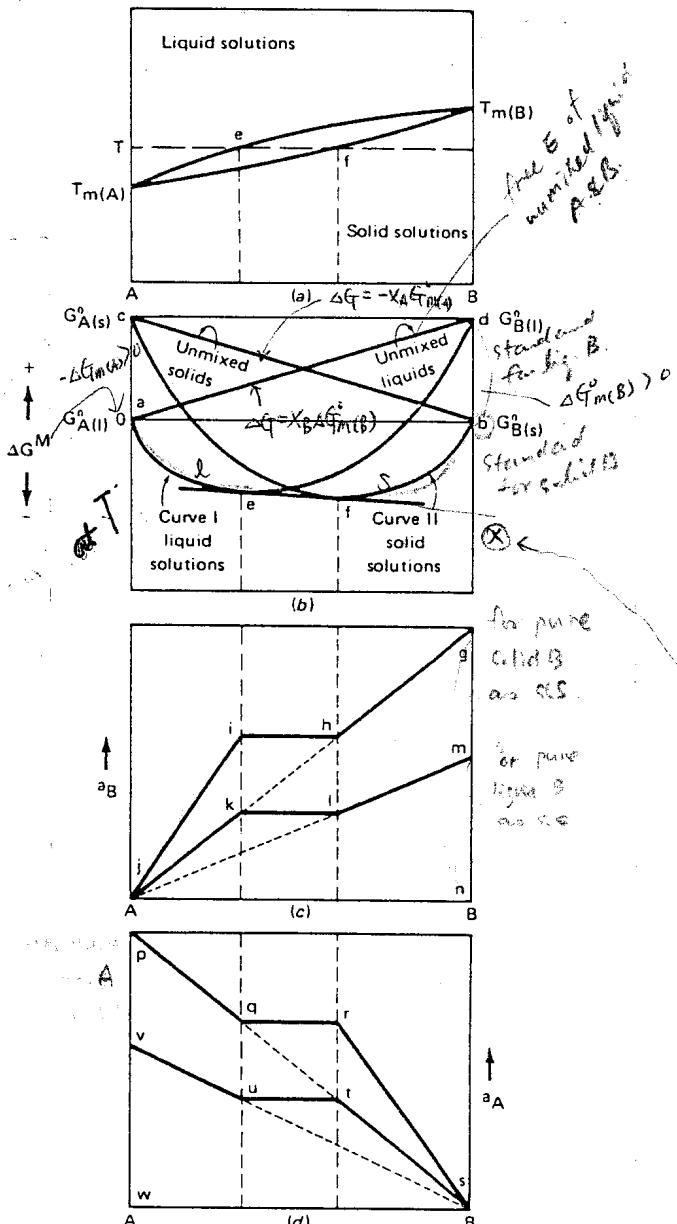


Fig. 12.8. (a) The phase diagram of the system A-B. (b) The integral free energies of mixing in the system A-B at the temperature  $T$ . (c) The activities of B at the temperature  $T$ , and comparison between the solid and liquid standard states of B. (d) The activities of A at the temperature  $T$ , and comparison between the solid and liquid standard states of A.

C

Page 8

### Temperature effect

$$\text{as wrt solid A} = \exp\left(\frac{\Delta G_m^{\circ}(A)}{RT}\right) = \exp\left[\Delta H_m^{\circ}(A) \left(\frac{T_m(A) - T}{RT T_m}\right)\right]$$

wrt B. if  $T_m(B) > T$   $(\alpha_B(\text{solid}) / \alpha_B(\text{liq})) (> 1)$  increases as  $T \downarrow$

wrt A. if  $T > T_m(A)$   $\alpha(A(\text{solid}) / \alpha_A(\text{liq})) (< 1)$  increases as  $T \downarrow$

### 10.6 Phase Diagram, free E. and Activity

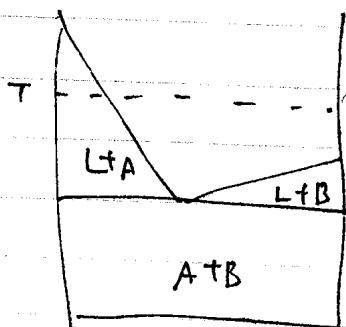
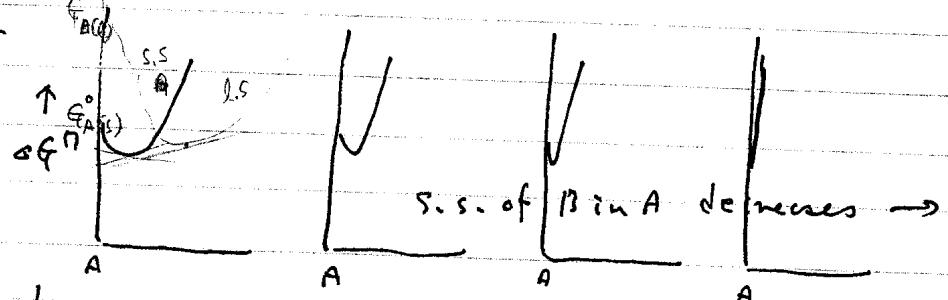
Fig. 10.10 - 10.13.

Complete solid solubility of A, B.  $\xrightarrow{\text{require}} \text{the same Xtal. struct.} \sim \text{atomic size, electronegativity}$   
Otherwise, miscibility gap occurs.

P 284 Fig. 10.10 - 13.

P 297. if the range of solid solubility in  $\alpha, \beta \rightarrow$  very small  $\rightarrow$  called insol.

Fig. 10.15



$$\bar{G}_{A(s)} = G_{A(s)}^{\circ} = \bar{E}_{A(s)} = G_{A(s)}^{\circ} + RT \ln \alpha_{A(s)}$$

w.r.t. A  
at s. state

$$(k-22) \therefore G_{A(s)} - G_{A(s)}^{\circ} = \Delta G_m^{\circ}(A) = -RT \ln \alpha_{A(s)}$$

if the liquid soln are Raoultian.

(12.23)

$$\Delta G_m^{\circ}(A) = -RT \ln \chi_{A(s)}$$

⑧

Date

### Fig 12.16 Bi-Cd Phase Diagram

$$\begin{aligned}\Delta G_m^{\circ}(\text{Bi}) &= \Delta H_m^{\circ}(\text{Bi}),_{544} + \int_{544}^T \Delta C_p \cdot \text{Bi} \, dT - T \left[ \Delta S_m^{\circ}(\text{Bi}),_{544} + \int_{544}^T \right. \\ &\quad \left. = -RT \ln X_{\text{Bi}} \text{ (liquidas)} \right.\end{aligned}$$