# Optimization

Human-centered CAD Lab.

1 2008-10-6

#### **Mathematical Formulation**

Search for  $\mathbf{X}^* \in R^n$  such that  $F(\mathbf{X}^*) = \min F(\mathbf{X})$  subject to

$$\mathbf{X}_{1} \leq \mathbf{X}^{*} \leq \mathbf{X}_{u}$$

← Regional constraint

$$G_i(\mathbf{X}^*) \ge 0$$
  $i = 1, 2, ..., m$ 

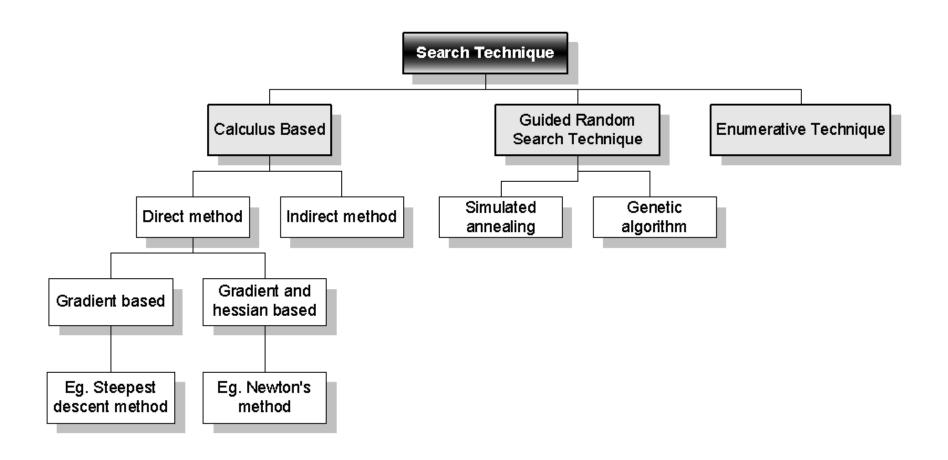
← Functional constraint

$$H_j(\mathbf{X}^*) = 0$$
  $j = 1, 2, ..., q$ 

#### Mathematical formulation – cont'

- F(X) surface of dimension n embedded in a space of dimension n+1
- ▶ n= 2 surface in a three dimensional space
  - Similar to mountain climbing
  - Move in uphill or downhill direction while measuring local altitude
  - Falling into a trap is equivalent to violating constraints

#### Classification of Search Method



#### Search Method

- Quasi-Newton method:
  - Approximate Hessian from gradient without calculating second order derivatives
- Calculus based techniques:
  - Applied to "well behaved" problems
  - Search local minima
- Enumerative technique:
  - Evaluate the objective function everywhere in design space
    - → search global minimum, heavy computation

#### Search Method – cont'

#### Guided random search:

- Search in the design space more efficiently than enumerative technique, better probability to find global minimum than calculus-base techniques
  - Simulated Annealing
  - Genetic algorithm
- Suitable for combinatorial optimization problems
- Select the best combination of design variable values or configuration when design variables have discrete values

## Simulated Annealing

- Kirhpatrick, Cerny
- Simulate the process of reaching an equlibrium state in annealing

Physical System	Optimization Problem
State Energy Ground state Annealing	Configuration Cost function Optimal solution Simulated annealing

## Generic Simulated Annealing Algorithm

```
begin
 S := Initial solution <math>S_O;
T := Initial temperature T_O;
 While (stopping criterion is not satisfied) do
   begin
      while (not yet in equilibrium) do
        begin
            S' := Some random neighboring solution of S;
            \Lambda:=C(S')-C(S);
            Prob : = min (1, e^{-\Lambda/T});
            if random (0,1) \le \text{Prob} then S:=S';
        end;
      update T;
   end;
 Output best solution;
```

## Generic Simulated Annealing Algorithm – cont'

#### To use Simulated Annealing

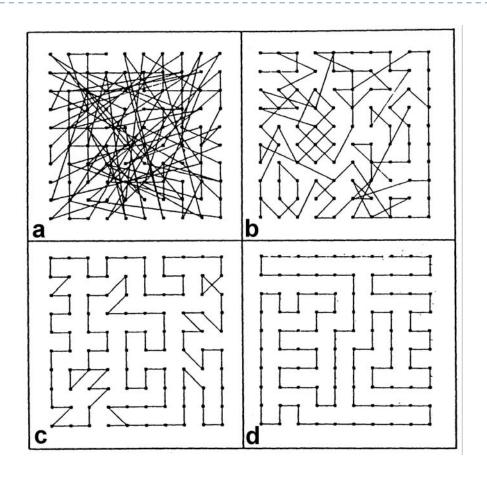
- 1. Formulate the problem with a concise description of the configurations
- Generate systematically the neighboring solutions of each solution
- Choose a suitable cost function
- 4. Define an annealing schedule(specify initial temperature, rule for Changing the temperature, the duration of search at each temperature, termination condition of the algorithm)

# Examples – Traveling Salesman Problem (TSP)

- Cities are numbered and each configuration is a list of these numbers.
- Choose an arbitrary portion of the list and reverse the order
- 2. Move the portion chosen to another arbitrary place

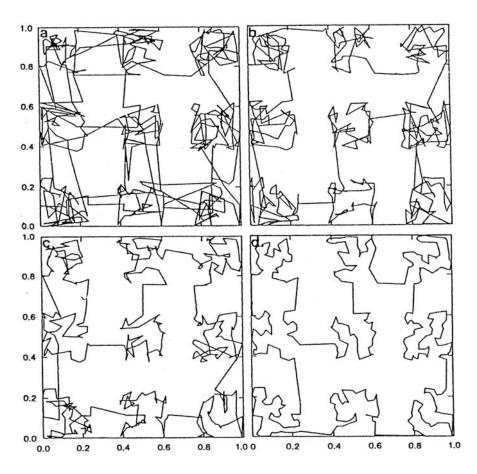
## Examples -

## Traveling Salesman Problem (TSP)



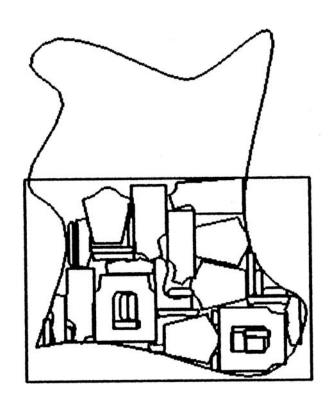
100-city traveling salesman problem solved by simulated annealing

# Examples – Traveling Salesman Problem (TSP)



400-city traveling salesman problem solved by simulated annealing

## Examples – Nesting Problem



Nesting of 36 patterns on an irregular raw sheet with an interior defect

## Genetic Algorithm

- Simulate evolution of lives
- ▶ Encode each possible state of design variables into a string composed of 0 and 1
- Let the strings evolve into the most fitable chromosome

## Genetic Algorithm – cont'

Example : design variable x, y

## Genetic Algorithm – cont'

```
BEGIN /* Genetic algorithm */
    Generate initial population;
    Compute fitness of each individual;
   WHILE NOT finished DO
   BEGIN /* Produce new generation */
   FOR population_size/2 DO
    BEGIN /* Reproduction cycle */
    Select two individuals from old generation for mating;
   /* Biased in favor of the fitter ones */
   Recombine the two individuals to give offspring;
    Compute fitness of the two offspring;
    Insert offspring in new generation;
   END
   IF population has converged THEN
    finished := TRUE ;
   END
END
```

## Genetic Algorithm – cont'

- Encoding the design variables is very simple in combinatorial optimization problems
- For real-valued continuous variables
  - Each variable is linearly mapped to an integer defined in a specified range ,then encode integer into binary bits
  - Ex: variables between -1.27 and 1.27 => -127,1277bit 1 bit for sign

#### Selection Mechanism

- Necessary to have good genes yielding good cost function participate in reproduction
- Solution with a bigger "fitness" is a good solution

#### Selection Mechanism - cont'

EX. population 으로 4 개를 쓸 경우			
String	Finess( f i)	Probability(f i / f , f=290)	
01101	169	0.58	
11000	576	1.99	
01000	64	0.22	
10011	351	1.21	
	$\Sigma$ f <sub>i</sub> =1160	4.00	

2 번째 string 과 4 번째 string 은 선택될 확률이 1보다 크다.

- 2 번째,4 번째를 하나씩 선택. 11000,10011
- 2 번째,4 번째확률은 0.99,0.21 로 update
- 1 번째,3 번째 확률은 0.58,0.22
- 2 번째와 1 번째가 선택 => 01101 11000

따라서 다음 세대를 위한 parent 로 11000,10011

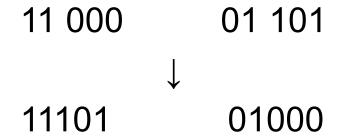
01101,11000 이 선택

#### Reproduction

- Select two parent arbitrarily
  - 11000 should have bigger probability to be selected

#### Cross over

Cut the strings of the parents at an arbitrary location of the chromosome and exchange tail and head in a probability, generally between 0.6 and 1



### Reproduction – cont'

- Apply mutation after cross over in a very low probability (e.g. 0.001)
  - Invert the gene while traversing all the genes

$$0 \to 1, \quad 1 \to 0$$
 $01000$ 
 $\downarrow \quad \downarrow$ 
 $00010$ 

- Apply cross over and mutation as many as half of the population size
- Mutation has an effect of recovering lost genetic material

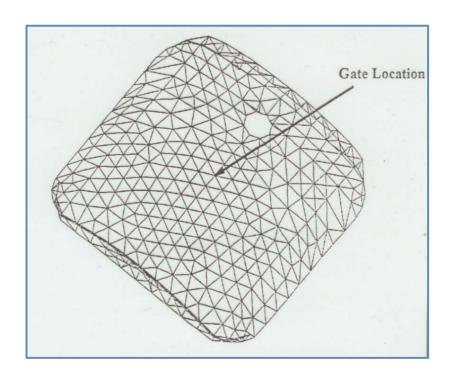
### Reproduction – cont'

- If a specific gene is 0 for all the initial population, it cannot be changed to 1 by cross over
  - → Optimal solution cannot be obtained if initial population is given badly

#### Convergence

When about 95% of the population becomes the same string, the evolution is assumed to be converged

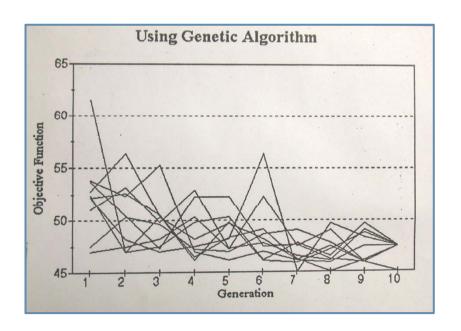
# Case Study



	Minimum	Maximum	Values
Melt Temp.	220	260	32
Mold Temp.	50	70	32
Filling Time	1	4	16

Total Trials	100
Population Size	10
Crossover Rate	0.6
Mutation Rate	0.001

## Case Study



	Melt Temp.	Mold Temp.	Filling Time	Object Function
Result	220.0	70.0	2.6	45.00