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Bird's-Eye View (1/2)

- Chapter 9: Stack
 - A kind of Linear list & LIFO(last-in-first-out) structure
 - Insertion and removal from one end
- Chapter 10: Queue
 - A kind of Linear list & FIFO(first-in-first-out) structure
 - Insertion and deletion occur at different ends of the linear list
- Chapter 11: Skip Lists & Hashing
 - Chains augmented with additional forward pointers

Bird's-Eye View (2/2)

- Representation
 - Array-based class: ArrayQueue
 - Linked class: LinkedQueue
- Queue Applications
 - Railroad Car Rearrangement
 - The shunting track (holding tracks) are FIFO
 - Wire Routing
 - Find the shortest path for a wire
 - Image-Component Labeling
 - Machine Shop Simulation

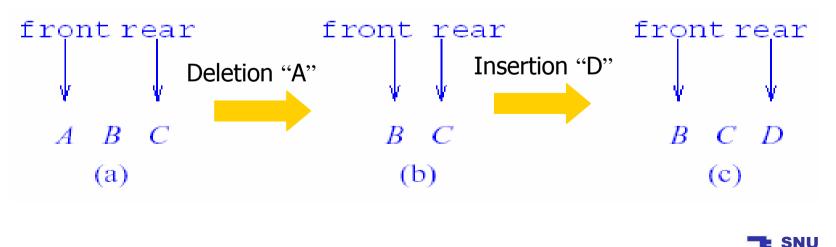
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Definition

- Array Representation
- Linked Representation
- Queue Applications

Definition

- A Queue is
 - A FIFO (First In First Out) Linear list
 - One end is "front" and the other end is "rear"
 - Additions are done at the rear only
 - Removals are made from the front only



The Abstract Data Type: Queue

AbstractDataType *Queues* {

Instances

Ordered list of elements; front pointer; rear pointer;

Operations

The interface Queue

```
public interface Queue
```

```
public boolean isEmpty();
public Object getFrontEelement();
public Object getRearEelement();
public void put(Object theObject);
public Object remove();
```

}

{



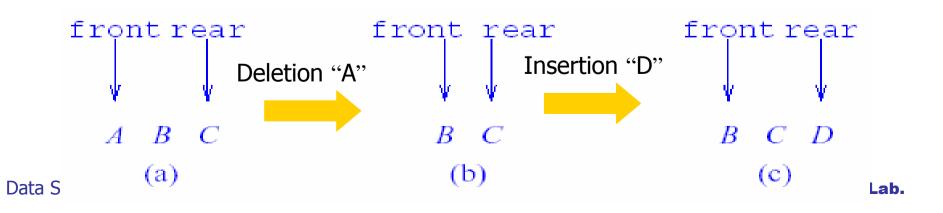
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Queue by Array Representation (1)

Mapping Function (1) : *location(i) = i*

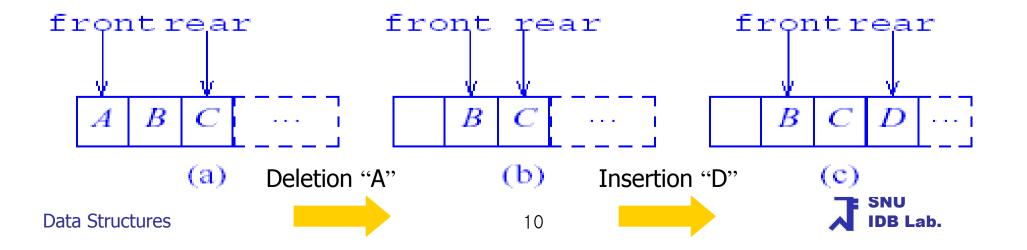
- Element i is stored in queue[i], $i \ge 0$
- front = 0 (always) & rear = the location of the last element
- Queue size = rear + 1
- Empty queue: rear = -1
- To insert an element: θ (1) time
 - Increase *rear* by 1 and place the new element at *queue[rear]*
- To delete an element: θ (n) time
 - Must slide the elements in position 1 through *rear* one position down the array



Queue by Array Representation (2)

Mapping Function (2) : location(i) = location(front) + i

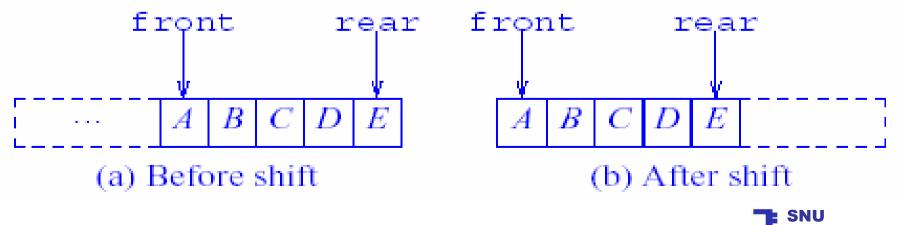
- The index i for the front element is 0
- front = location(front element)
- rear = location(last element)
- Empty queue has the condition: rear < front</p>
- Insert an element
 - The worst-case time from θ (1) to θ (queue.length)
- Delete an element: θ (1) time
 - Move front to right by 1



Queue by Array Representation (3)

Mapping Function (2) : location(i) = location(front) + i

- When inserting an element
 - If the rear pointer is located in the right end area
 - If some space is available in the left area → move the existing elements to the left rather
 - Else doubling the array

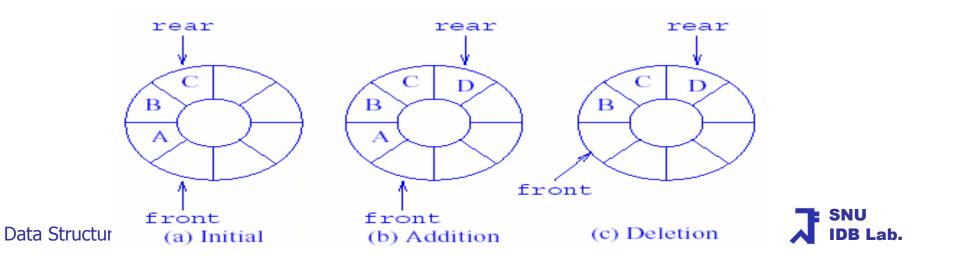


Queue by Array Representation (4)

Mapping Function (3) :

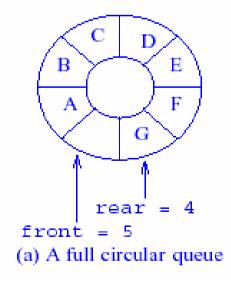
location(i) = (location(front element) + i) % queue.length

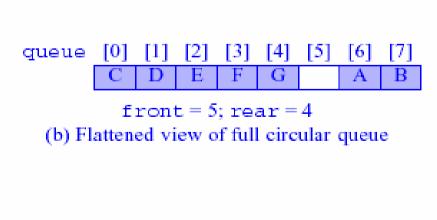
- Used the circular array representation of a queue
- Initial condition : front = rear = 0
- Empty queue: front = rear
- When front = rear, it is an empty queue or a full queue
 - → Verify whether this insertion will cause the queue to get full If so, Double the length of the array queue
- The circular queue can have at most queue.length -1 elements



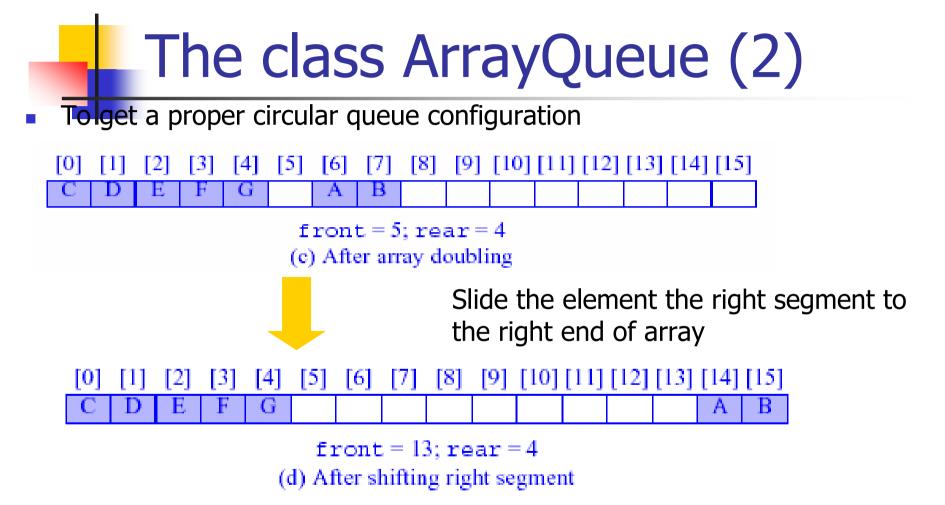
The class ArrayQueue (1)

- Uses the third mapping function to map a queue into an 1D array queue:
 location(i) = (location(front element) + i) % queue.length
- Data members : front, rear, queue
- All methods are similar to those of ArrayStack
- To visualize array doubling when a circular queue is used, flatten out the array





Data Structures



When the second segment is slid to the right, up to *queue.length -2* "additional" element references are copied (worst case: if there are 6 elements (G [] A B C D E F G) in the second segment, A to G will have to be copied into the extended array)

The class ArrayQueue (3)

• To limit the number of references copied to *queue.length* -1

(e) Alternative configuration

- Create a new array *newQueue* of twice the length
- Copy the second segment to positions in *newQueue* beginning at 0
- Copy the first segment to position in newQueue beginning at queue.length – front – 1 (here 3)



The class ArrayQueue (4)

public void put (Object theElement) { //increase array length if necessary

```
if ((rear + 1) % queue.length == front) {
    Object[] newQueue = new Object[2*queue.length];
    int start = (front +1) % queue.length;
    if(start < 2) //no wrap around ([] A B .. G or A B .. G [])
        System.arraycopy(queue,start,newQueue, 0,queue.length-1);
    else { //queue wraps around
        System.arraycopy(queue,start,newQueue, 0,queue.length-start);
        System.arraycopy(queue,0,newQueue, queue.length-start,rear+1); }
    front = newQueue.length - 1; //switch to newQueue and set front and rear
        rear = queue.length - 2; //queue size is queue.length - 1</pre>
```

```
queue = newQueue; }
```

```
//put the Element at the rear of the queue
```

```
rear = (rear + 1) % queue.length;
```

```
queue[rear] = the Element;
```

```
Data Structures
```

The class ArrayQueue (5)

```
public Object remove()
{
    if(isEmpty())
        return null;
    front = (front + 1) % queue.length;
    Object frontElement = queue[front];
    queue[front] = null; //enable garbage collection
    return frontElement;
```

The class ArrayQueue (6)

 $\theta(1)$ time

 $\theta(1)$ time

 $\theta(1)$ time

 $\theta(1)$ time

O(initialCapacity)

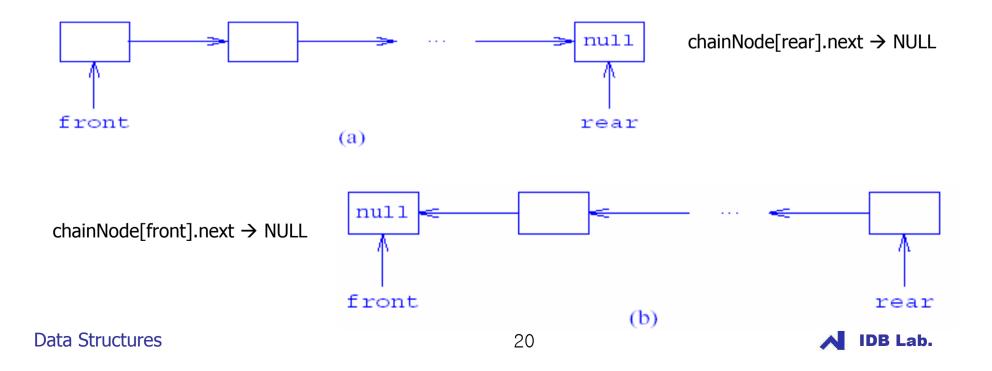
- Complexity
 - constructor():
 - isEmpty():
 - getFrontElement():
 - getRearElement():
 - remove():
 - put() :
 - If array doubling is done: θ (queue size)
 - Else: $\theta(1)$ time

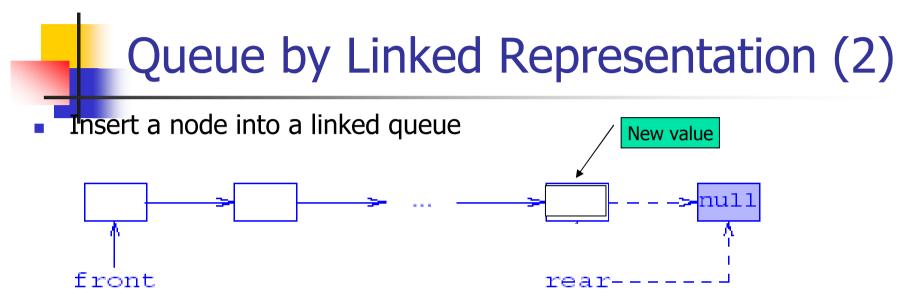
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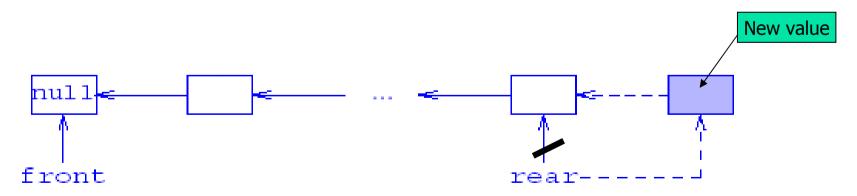
Queue by Linked Representation (1)

- can be represented as a chain with *front, rear* variables
 - Initial value: front = rear = null
 - Empty queue: front = rear
- Two possibilities for pointers: "from front to rear" or "from rear to front"





(a) Insert into front-to-rear linkage: create a node & update one pointer



(b) Insert into rear-to-front linkage: create a node & update one pointer

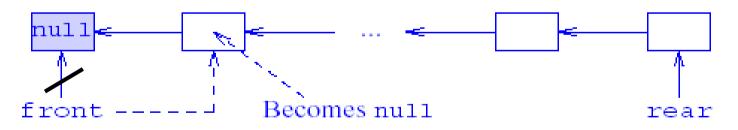
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Queue by Linked Representation (3)

Remove a node from a linked queue



(a) Remove from front-to-rear linkage: update one pointer



(b) Remove from rear-to-front linkage: update two pointers

Front-to-rear linkage is more efficient **Data Structures**



Queue by Linked Representation (4)

Front-to-rear linkage & The complexity of each of methods : θ (1) time

```
public void put (Object theElement){
    ChainNode p = new ChainNode(theElement, null); // create a node
    //append p to the chain
    if (front == null) front = p; //empty queue
    else rear.next = p; //nonempty queue
    rear = p;
  }
  public Object remove() {
    if (isEmpty()) return null;
      Object frontElement = front.element;
    front = front.next;
    if (isEmpty()) rear = null; //enable garbage collection
    return frontElement;
```

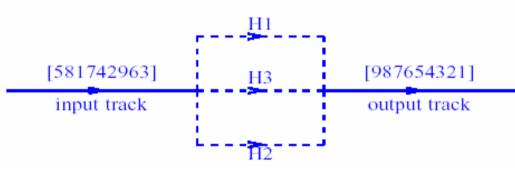
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Railroad Car Rearrangement (1)

Problem: A three-track example



- Reserve track Hk (the central track) for moving cars directly from the input track to the output track
- Only k-1 tracks are available for holding cars
 - These tracks operate in a FIFO manner (QUEUE)
- If the next car is not the one that is expected to be output
 - Move car c to a holding track that contains only cars with a smaller label
 - If several such tracks exist, select one with the largest label at its left end
 - Otherwise, select any empty track

1st Code: RRC with Queue (1)

// Can reuse the code in Program 9.9 through Program 9.12
// The method railroad() of Program 9.10 needs to be modified

// -- Decrease the number of tracks by 1

// -- Change the type of track to ArrayQueue

/* Output the smallest car from the holding tracks */

private static void outputFromHoldingTrack() {

track[itsTrack].remove(); // remove smallestCar from itsTrack'th track

// find new smallestCar and itsTrack by checking all queue fronts

smallestCar = numberOfCars + 2;

for (int i = 1; i <= numberOfTracks; i++)</pre>

if (!track[i].isEmpty() && ((Integer) track[i].getFrontElement()).intValue() < smallestCar)</pre>

{ smallestCar = ((Integer) track[i].getFrontElement()).intValue();

itsTrack = i; }

```
}
```

Data Structures

1st Code: RRC with Queue (2)

```
private static boolean putInHoldingTrack (int c) { /* put car c into a holding track */
```

```
int bestTrack = 0, bestLast = 0;
```

```
for (int i = 1; i <= numberOfTracks; i++){ // scan tracks</pre>
```

```
if (!track[i].isEmpty()) { // track i not empty
```

```
int lastCar = ((Integer) track[i].getRearElement()).intValue();
```

if (c > lastCar && lastCar > bestLast) { // track i has bigger car at its rear

bestLast = lastCar; bestTrack = i; }

```
} else // track i empty if (bestTrack == 0) bestTrack = i;
```

} //end of for

```
if (bestTrack == 0) return false; // no feasible track
```

```
track[bestTrack].put(new Integer(c)); // add c to bestTrack
```

```
if (c < smallestCar) { // update smallestCar and itsTrack if needed
```

```
smallestCar = c;
```

```
itsTrack = bestTrack; }
```

return true;

```
} // Complexity : O(numberOfCars * k)
```

Data Structures



2nd Code: RRC with Queue

- To simplify the step for outputting the sequence of moves, use below variables and no queues
 - Initially, lastCar[i] = 0, $1 \le i \le k$

whichTrack[i] = 0, $1 \le i \le n$

- If holding track i is empty, lastCar[i] = 0
 Else lastCar[i] = the label no of the last car in track i
- If car i is in the input track, whichTrack[i] = 0
 Else whichTrack[i] = the hold track that car i was in
- The no-queue implementation is in the website as the class application.RailroaqdWithNoQueues



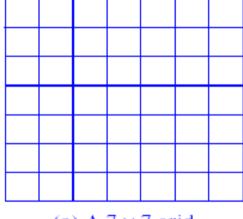
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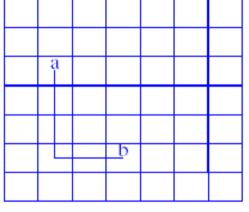


Wire Routing (1)

- Impose a grid over the wire-routing region
- The grid divides the routing region an n x m array of squares
- Grid squares that already have a wire through them are blocked
- To minimize signal delay, a shortest path is used



(a) A 7×7 grid



(b) A wire between a and b

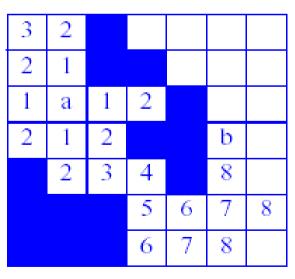
- The distance-labeling pass
- The path-identification pass

Data Structures



Wire Routing (2)

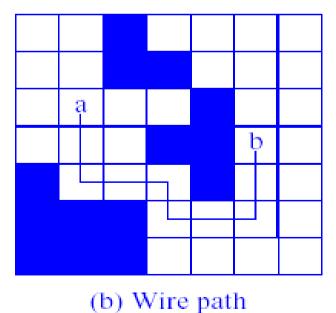
- The distance-labeling pass
 - Begin at "a" and label its reachable neighbors "1"
 - Next, the reachable neighbors of square labeled "1" are labeled "2"
 - Continue until reach "b" or have no neighbors
 - The case: a = (3,2) and b = (4,6)
 - The shaded squares are blocked squares



(a) Distance labeling

Wire Routing (3)

- The path-identification pass
 - Reverse traversal from "b"
 - Begin at b
 - Move to any one its neighbors labeled 1 less than b's label
 - The shortest path between a and b is not unique







Representation: Wire Routing

- m x m grid : 2D array *grid*
 - 0 : an open position
 - 1 : a blocked position
- To move from a position to its neighbors
 - use array *offsets*
- To keep track of labeled grid positions whose neighbors have not been examined
 - use a *queue*
- Need to overload the array grid: blocking vs. distance
- Conflict the usage of the label "1"
 - To resolve, increase all distance labels by 2



findPath() in WireRouter (1)

Start(a) & finish(b) : static data members

```
private static boolean findPath () {
   if ((start.row == finish.row) && (start.col == finish.col)) {
      pathLength = 0; return true; }
    Position [] offset = new Position [4]; // initialize offsets
   offset[0] = new Position(0, 1); // right offset[1] = new Position(1, 0); // down
    offset[2] = new Position(0, -1); // left offset[3] = new Position(-1, 0); // up
    for (int i = 0; i <= size + 1; i++){ // initialize wall of blocks around the grid
       grid[0][i] = grid[size + 1][i] = 1; // bottom and top
       grid[i][0] = grid[i][size + 1] = 1; // left and right
    }
   Position here = new Position(start.row, start.col);
   grid[start.row][start.col] = 2; // block
   int numOfNbrs = 4; // neighbors of a grid position
    // label reachable grid positions
   ArrayQueue q = new ArrayQueue();
   Position nbr = new Position(0, 0);
```



findPath() in WireRouter (2) -- distance labeling pass

do { // label neighbors of here

for (int i = 0; i < numOfNbrs; i++){ // check out neighbors of here

nbr.row = here.row + offset[i].row;

nbr.col = here.col + offset[i].col;

if (grid[nbr.row][nbr.col] == 0) { // unlabeled nbr, label it

grid[nbr.row][nbr.col] = grid[here.row][here.col] + 1;

if ((nbr.row == finish.row) && (nbr.col == finish.col)) break;

q.put(new Position(nbr.row, nbr.col)); // put on queue for later expansion }

```
}//end of for
```

```
if ((nbr.row == finish.row) && (nbr.col == finish.col)) break; // are we done?
if (q.isEmpty()) return false; // no path
```

```
here = (Position) q.remove(); // get next position
```

```
} while(true); // end of do loop
```

```
pathLength = grid[finish.row][finish.col] - 2; // construct path
path = now Position [path] on gth];
```

```
path = new Position [pathLength];
```

Data Structures

findPath() in WireRouter (3) -- path identification pass

```
here = finish; // trace backwards from finish
 for (int j = pathLength - 1; j \ge 0; j \rightarrow 0
    path[j] = here;
    // find predecessor position
    for (int i = 0; i < numOfNbrs; i++)
       nbr.row = here.row + offset[i].row;
       nbr.col = here.col + offset[i].col;
       if (grid[nbr.row][nbr.col] == j + 2) break;
     here = new Position(nbr.row, nbr.col); // move to predecessor
 return true;
} //end of function findPath()
```

Data Structures

Complexity: Wire Routing

- The distance-labeling phase
 - O(m²) time (for an m x m grid)
- The path-constructing phase
 - O(length of the shortest path)
- The overall complexity for findPath()
 - O(m²)

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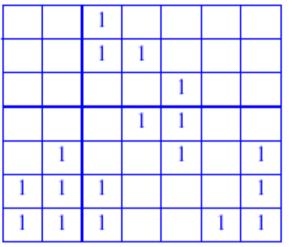


Image-component Labeling (1/3)

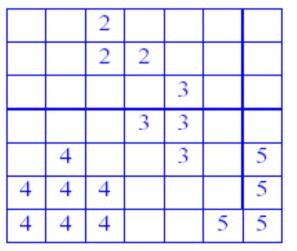
- A digitized image: m x m matrix of pixels
- In a binary image
 - 0 pixel : image background
 - 1 pixel : a point on an image component
- Two pixels are adjacent
 - if one is to the left, above, right, or below the other
 - If two pixels are adjacent, they are called component pixels
 - Component pixels get the same label
- Two pixels get the same label iff they are pixels of the same image component



Image-Component Labeling (2/3)







- ✓ Four components
- (1,3),(2,3),(2,4)
- (3,5),(4,4),(4,5),(5,5)
- (5,2),(6,1),(6,2),(6,3),(7,1),(7,3)
- (5,7),(7,6),(7,7)
- \checkmark 2,3,4,... as component identifiers
- \checkmark 1 designated an unlabeled component pixel



(b) Labeled components

Image-component Labeling (3/3)

- Solution strategy
 - By scanning the pixels by rows and within rows by columns
 - Determine components
 - If unlabeled component is encountered
 - Give a component identifier/label
 - By identifying and labeling all component pixels that are adjacent to the seed
 - Determine the remaining pixels in the component

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Code: ICL (1)

- To move around the image easily, surround the image with a wall of blank
- To determine the pixels adjacent to a given pixel, use the *offset* array private static void labelComponents() {

// initialize offsets

// initialize wall of 0 pixels

```
.....
int numOfNbrs = 4; // neighbors of a pixel position
ArrayQueue q = new ArrayQueue();
Position nbr = new Position(0, 0);
int id = 1; // component id
// scan all pixels labeling components
for (int r = 1; r <= size; r++) // row r of image
for (int c = 1; c <= size; c++) // column c of image</pre>
```



labelComponents() : ICL (2)

```
if (pixel[r][c] == 1){ // new component
    pixel[r][c] = ++id; // get next id
    Position here = new Position(r, c);
```

```
do{ // find rest of component
```

```
for (int i = 0; i < numOfNbrs; i++) { // check all neighbors
```

```
nbr.row = here.row + offset[i].row;
```

```
nbr.col = here.col + offset[i].col;
```

```
if (pixel[nbr.row][nbr.col] == 1){ //current component
```

```
pixel[nbr.row][nbr.col] = id;
```

```
q.put(new Position(nbr.row, nbr.col)); }
```

} //end of for

```
here = (Position) q.remove(); // a component pixel if any unexplored pixels
} while (here != null);
```

```
} // end of if, for c, and for r
```

```
} //end of function labelComponent()
```

Complexity: labelComponents()

- To initialize the wall : $\theta(m)$ time
- To initialize offsets : $\theta(1)$ time
- For each component, 0(num of pixels in component N) time is spent for identifying and labeling where N is at most m²
- Overall time complexity : O(m²) time

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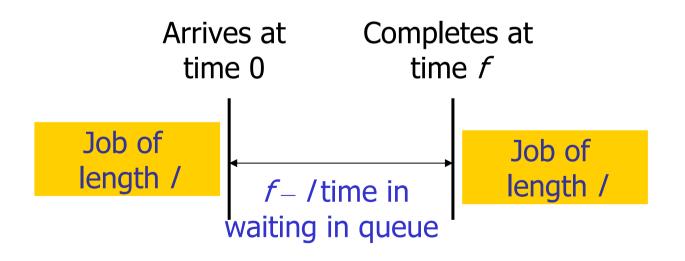
Machine Shop Simulation (1)

Problem Description

- A machine shop
 - Comprises *m* machines
 - Works on jobs
 - Each job comprises several tasks
- For each task of a job
 - A task time
 - Machine on which it is to be performed
 - Have to be performed in a specified order
- Each machine is in one of three states
 - active state : working on a task
 - idle state : doing nothing
 - changing-over state : has completed a task and be preparing for a new task
- Assume
 - Serves waiting jobs in a FIFO manner: QUEUE

Machine Shop Simulation (2)

- Finish time : the time at which a job's last task completes
- The length of a job : the sum of its task times
- Objective : Minimize the time a job spends waiting in queues





How the Simulation Works (1)

When has event occurred?

A task completes, then a new job enters the shop Start-event initiates the simulation

{ Input the data;

Create the job queues at each machine;

Schedule first job in each machine queue;

While (an unfinished job remains) { // do the simulation

determine the next event;

if (the next event is the completion of a machine change over)

schedule the next job(if any) from this machine's queue;

else { //a job task has completed

put the machine that finished the job task
into its change-over states;
move the job whose task has finished
to the machine for its next task; }



How the Simulation Works (2)

 For example, Consider a machine shop that has m=3 machines and n=4 jobs

| Job# | #Tasks | Tasks | Length | | |
|-------------------------|--------|-----------------------|--------|--|--|
| 1 | 3 | (1,2) $(2,4)$ $(1,1)$ | 7 | | |
| 2 | 2 | (3,4) (1,2) | 6 | | |
| 3 | 2 | (1,4) (2,4) | 8 | | |
| 4 | 2 | (3,1) (2,3) | 4 | | |
| (a) Job characteristics | | | | | |

 \checkmark Job 1 has three tasks

 \checkmark (1,2) of job1 means that it is to be done on M1 and takes tow time units



How the Simulation Works (3)

Show the machine shop simulation

| Time | Mach | ine Qu | eues | Act | tive Jo | obs | Fin | i sh Ti | imes |
|------|----------------|--------|------|-----|---------|-----|-----|---------|------|
| | M1 | M2 | M3 | M1 | M2 | M3 | M1 | M2 | MЗ |
| Init | 1,3 | — | 2,4 | I | I | I | L | L | L |
| 0 | 3 | _ | 4 | 1 | I | 2 | 2 | L | 4 |
| 2 | 3 | _ | 4 | C | 1 | 2 | 4 | 6 | 4 |
| 4 | 2 | _ | 4 | 3 | 1 | C | 8 | 6 | 5 |
| 5 | 2 | _ | _ | 3 | 1 | 4 | 8 | 6 | 6 |
| 6 | 2,1 | 4 | _ | 3 | С | С | 8 | 9 | 7 |
| 7 | 2,1 | 4 | _ | 3 | С | I | 8 | 9 | L |
| 8 | 2,1 | 4,3 | _ | С | С | I | 10 | 9 | L |
| 9 | 2,1 | 3 | _ | С | 4 | I | 10 | 12 | L |
| 10 | 1 | 3 | _ | 2 | 4 | I | 12 | 12 | L |
| 12 | 1 | 3 | _ | С | С | I | 14 | 15 | L |
| 14 | _ | 3 | _ | 1 | С | I | 15 | 15 | L |
| 15 | — | — | _ | С | 3 | I | 17 | 19 | L |
| 16 | _ | _ | _ | С | 3 | I | L | 19 | L |
| 17 | — | _ | _ | I | 3 | I | L | 19 | L |
| | (b) Simulation | | | | | | | | |

✓ C : change over, L : large time (i.e., the finish time is undefined)_{SNU} Data Structures 50 TIDB Lab

How the Simulation Works (4)

Show the machine shop simulation

| Job# | Finish Time | Wait Time | | |
|---------------------------|-------------|-----------|--|--|
| 1 | 15 | 8 | | |
| 2 | 12 | 6 | | |
| 3 | 19 | 11 | | |
| 4 | 12 | 8 | | |
| Total | 58 | 33 | | |
| (c) Finish and wait times | | | | |

- ✓ Example, job2 : The length = 6, the finish time = 12. So, wait time = 6
- Benefit
 - Can identify bottleneck machines and bottleneck stations
 - Can be used to help make expansion /modernization decisions at the factory
 - May be obtained an accurate estimate



High-Level Simulator Design

- Assume: All jobs are available initially
 - Until all jobs are completed, keep running
- Be implemented as *MachineShopSimulator* class
- The data objects : tasks, jobs, machines, an event list
 - Be defined in a class
 - Top- level nested class of MachineShopSimulator
- 5 modules
 - Input the data
 - Put the jobs into the queues
 - Perform the start event
 - Run through all the events
 - Output the Machine wait times

The main() method in MSS

- LargeTime : class data member of MachineShopSimulator
 - Larger than any permissible simulated time

/** entry point for machine shop simulator */
public static void main(String [] args)

```
largeTime = Integer.MAX_VALUE;
inputData(); // get machine and job data
startShop(); // initial machine loading
simulate(); // run all jobs through shop
outputStatistics(); // output machine wait times
```

}





private static class Task{

```
// data members
```

private int machine;

private int time;

```
// constructor
```

```
private Task (int theMachine, int theTime)
{ machine = theMachine;
   time = theTime;
}
```

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The class Job in MSS (1)

 The class Job has a list of associated tasks that are performed in list order which are represented as a queue

```
private static class Job{
```

```
// data members
```

```
private LinkedQueue taskQ; // this job's tasks
```

```
private int length; // sum of scheduled task times
```

```
private int arrivalTime; // arrival time at current queue
```

```
private int id; // job identifier
```

```
// constructor
```

```
private Job(int theId){
```

```
id = theId; //only used when outputting the total wait time
```

```
taskQ = new LinkedQueue(); // length and arrivalTime have default value 0
}
```

The class Job in MSS (2)

```
// only be used during data input
```

```
private void addTask (int theMachine, int theTime)
{ taskQ.put(new Task(theMachine, theTime));
```

```
}
```

```
/* * only be used when a job is moved from a machine
```

```
* queue to active status
```

```
* remove next task of job and return its time
```

```
* also update length */
private int removeNextTask() {
    int theTime = ((Task) taskQ.remove()).time;
    length += theTime;
    return theTime; }
```



The class Machine in MSS

By using linked queues, limit the space required for machine queues

```
private static class Machine {
```

// data members

```
LinkedQueue jobQ;
int changeTime; // machine change-over time
int totalWait; // total delay at this machine
// number of tasks processed on this machine
int numTasks;
Job activeJob; // job currently active on this machine
private Machine() // constructor
{ jobQ = new LinkedQueue();}
```

The class EventList in MSS (1)

/* store the finish times of all machines */

private static class EventList {

int [] finishTime; // finish time array

// constructor

private EventList(int theNumMachines, int theLargeTime)

{ // initialize finish times for m machines

```
if (theNumMachines < 1)
```

throw new IllegalArgumentException ("number of machines must be >= 1"); finishTime = new int [theNumMachines + 1]; // all machines are idle, initialize with large finish time for (int i = 1; i <= theNumMachines; i++) finishTime[i] = theLargeTime; } //end of constructor

The class EventList in MSS (2)

private int nextEventMachine(){ // find first machine to finish

//this is the machine with smallest finish time

```
int p = 1; int t = finishTime[1];
for (int i = 2; i < finishTime.length; i++) {
    if (finishTime[i] < t){ // i finishes earlier
        p = i;
        t = finishTime[i]; }
    } //end of for
    return p;
} //end of nextEventMachine</pre>
```

private int nextEventTime(int theMachine) { return finishTime[theMachine];}

```
private void setFinishTime(int theMachine, int theTime) {
    finishTime[theMachine] = theTime; }
}
```

Data Structures



The class EventList in MSS (3)

- The complexity
 - nextEventMachine
 - $\theta(m)$ time with m machines
 - setFinishTime
 - θ(1) time
 - When numTracks is the total number of tasks across all jobs
 - nextEventMachine()
 : θ(numTracks * m)
 - setFinishTime invocations() : θ(numTracks * m)

Data Members in MSS

private static int timeNow; private static int numMachines; private static int numJobs; private static EventList eList; private static Machine [] machine; private static int largeTime; // current time
// number of machines
// number of jobs
// pointer to event list
// array of machines
// all machines finish before this

inputData() in MSS (1)

static void inputData(){ // define the input stream to be the standard input stream
MyInputStream keyboard = new MyInputStream();

System.out.println("Enter number of machines and jobs");

```
numMachines = keyboard.readInteger();
```

```
numJobs = keyboard.readInteger();
```

//Exception processing

```
// create event and machine queues
eList = new EventList(numMachines, largeTime);
machine = new Machine [numMachines + 1];
for (int i = 1; i <= numMachines; i++) machine[i] = new Machine();
for (int j = 1; j <= numMachines; j++) { // input the change-over times
    int ct = keyboard.readInteger();
    if (ct < 0) throw new MyInputException("change-over time must be >= 0");
    machine[j].changeTime = ct;
}
```

Data Structures

inputData() in MSS (2)

```
Job theJob; // input the jobs
```

```
for (int i = 1; i \le numJobs; i++){
```

```
System.out.println("Enter number of tasks for job " + i);
```

int tasks = keyboard.readInteger(); // number of tasks

int firstMachine = 0; // machine for first task

```
if (tasks < 1) throw new MyInputException("each job must have > 1 task");
```

```
theJob = new Job(i); // create the job
```

```
for (int j = 1; j <= tasks; j++) { // get tasks for job i</pre>
```

```
int theMachine = keyboard.readInteger();
```

```
int theTaskTime = keyboard.readInteger();
```

//InputException processing ...

```
if (j == 1) firstMachine = theMachine; // job's first machine
```

theJob.addTask(theMachine, theTaskTime); // add to task queue }
machine[firstMachine].jobQ.put(theJob); } // end of for i





```
/** load first jobs onto each machine */
static void startShop()
{
  for (int p = 1; p <= numMachines; p++)
     changeState(p);
}</pre>
```



changeState() in MSS (1)

static Job changeState(int theMachine) { // Task on theMachine has finished, schedule next one.
Job lastJob;

if (machine].activeJob == null) { lastJob = null; // in idle or change-over state

// wait over, ready for new job

if (machine[theMachine].jobQ.isEmpty()) // no waiting job

eList.setFinishTime(theMachine, largeTime);

else{ // take job off the queue and work on it

machine[theMachine].activeJob = (Job) machine[theMachine].jobQ.remove();

machine[theMachine].totalWait += timeNow - machine[theMachine].activeJob.arrivalTime; machine[theMachine].numTasks++;

int t = machine[theMachine].activeJob.removeNextTask();

eList.setFinishTime(theMachine, timeNow + t); } //end of else

} //end of if

changeState() in MSS (2)

else

```
{ // task has just finished on machine[theMachine]
```

```
// schedule change-over time
```

```
lastJob = machine[theMachine].activeJob;
```

```
machine[theMachine].activeJob = null;
```

```
eList.setFinishTime(theMachine, timeNow + machine[theMachine].changeTime);
```

}

```
return lastJob;
```

```
} //end of changeState()
```





simulate() in MSS

Until the last job completes, cycles through all shop events

```
static void simulate() {
    while (numJobs > 0) { // at least one job left
        int nextToFinish = eList.nextEventMachine();
        timeNow = eList.nextEventTime(nextToFinish);
        // change job on machine nextToFinish
        Job theJob = changeState(nextToFinish);
        // move theJob to its next machine
        // decrement numJobs if theJob has finished
        if (theJob != null && !moveToNextMachine(theJob))
            numJobs--;
    }
}
```

moveToNextMachine() in MSS

move the Job to machine for its next task

static boolean moveToNextMachine(Job theJob){

if (theJob.taskQ.isEmpty()) { // no next task, the job has completed and output times

System.out.println("Job " + theJob.id + " has completed at "

```
+ timeNow + " Total wait was " + (timeNow - theJob.length));
```

return false; }

else { // theJob has a next task // get machine for next task

int p = ((Task) theJob.taskQ.getFrontElement()).machine; machine[p].jobQ.put(theJob); // put on machine p's wait queue theJob.arrivalTime = timeNow;

// if p idle, schedule immediately

if (eList.nextEventTime(p) == largeTime) {changeState(p); } // machine is idle
return true; } //end of else

} //end of moveToNextMachine()

Data Structures

outputStatistics() in MSS

/* Output the finish time, total wait time and no of tasks processed */ static void outputStatistics()

```
System.out.println("Finish time = " + timeNow);
for (int p = 1; p <= numMachines; p++) {
   System.out.println("Machine " + p + " completed "+ machine[p].numTasks + " tasks");
   System.out.println("The total wait time was "+ machine[p].totalWait);
   System.out.println();
}</pre>
```

Summary

- A queue is
 - A kind of Linear list
 - Insertion and deletion occur at different ends of the linear list
 - FIFO structure
- Representation
 - Array-based class
 - Linked class
- Queue Applications
 - Railroad Car Rearrangement
 - The shunting track are FIFO
 - Wire Routing
 - Find the shortest path for a wire
 - Image-Component Labeling
 - If two pixels are part of the same image component, they are the same label
 - Machine Shop Simulation
 - Determine the total time each job spends and the total wait at each machine

JDK class: java.util.Queue

public interface *Queue* extends Collection {

methods
 boolean offer(Object obj): Inserts obj into the queue;
 Returns true iff adding is successful
 Object remove(): Removes and returns the object at the head
}

