



Introduction to Materials Science & Engineering

Chapter 19. THERMAL PROPERTIES

- How does a material respond to heat?
- What do we care and measure?
 - ✓ Heat capacity
 - ✓ Thermal-expansion coefficient
 - ✓ Thermal conductivity
 - ✓ Thermal shock resistance
- How do ceramics, metals, and polymers behave?



Solid State Lighting

Solid State Lighting Growth Opportunity...
Red, Green, Blue HB-LED / Wireless >20% CAGR



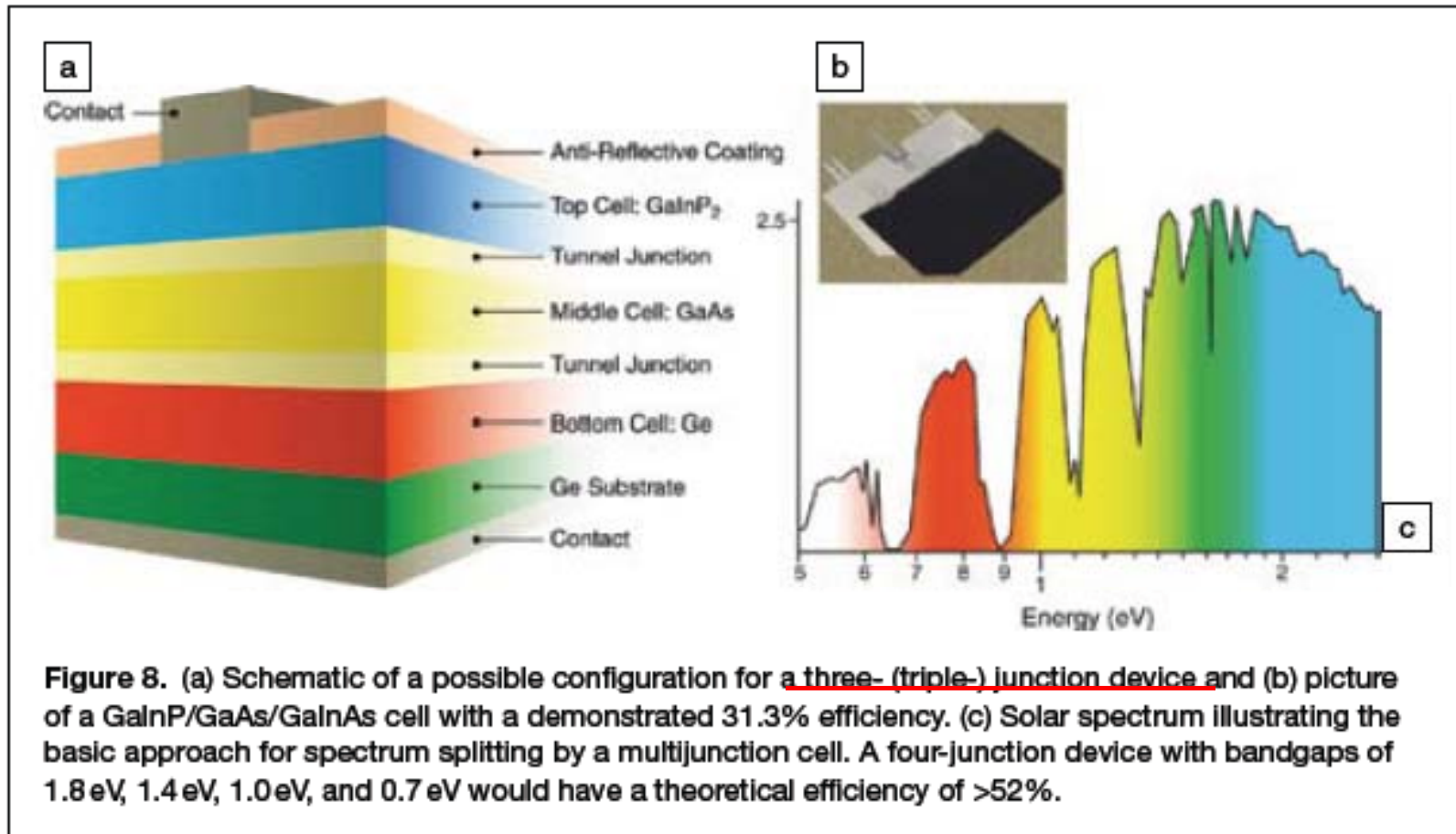
021207 Investor Presentation
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Veeco



Solar Cell





Fuel Cell



Laptop

Samsung SDI



Cellular Phone

LG Chem.

*Power Sources
for the Next Generation*



LEV

Hyundai Motor



PMP

Samsung SDI



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2 Heat Capacity

3 Thermal Expansion

4 Thermal Conductivity

5 Thermal Stress





- **Phonon** - A packet of elastic waves. It is characterized by its energy, wavelength, or frequency, which transfers energy through a material.
- **Specific heat (= Heat capacity)** - The energy required to raise the temperature of a material by one degree.
- **Thermal expansion coefficient** - Describes the amount by which each unit length of a material changes when the temperature of the material changes by one degree.
- **Thermal conductivity** - A nanostructure-sensitive rate at which heat is transferred through a material **(by electron and/or phonon)**.
- **Thermal stress** - Stresses introduced into a material due to differences in the amount of expansion or contraction that occur because of a temperature change.





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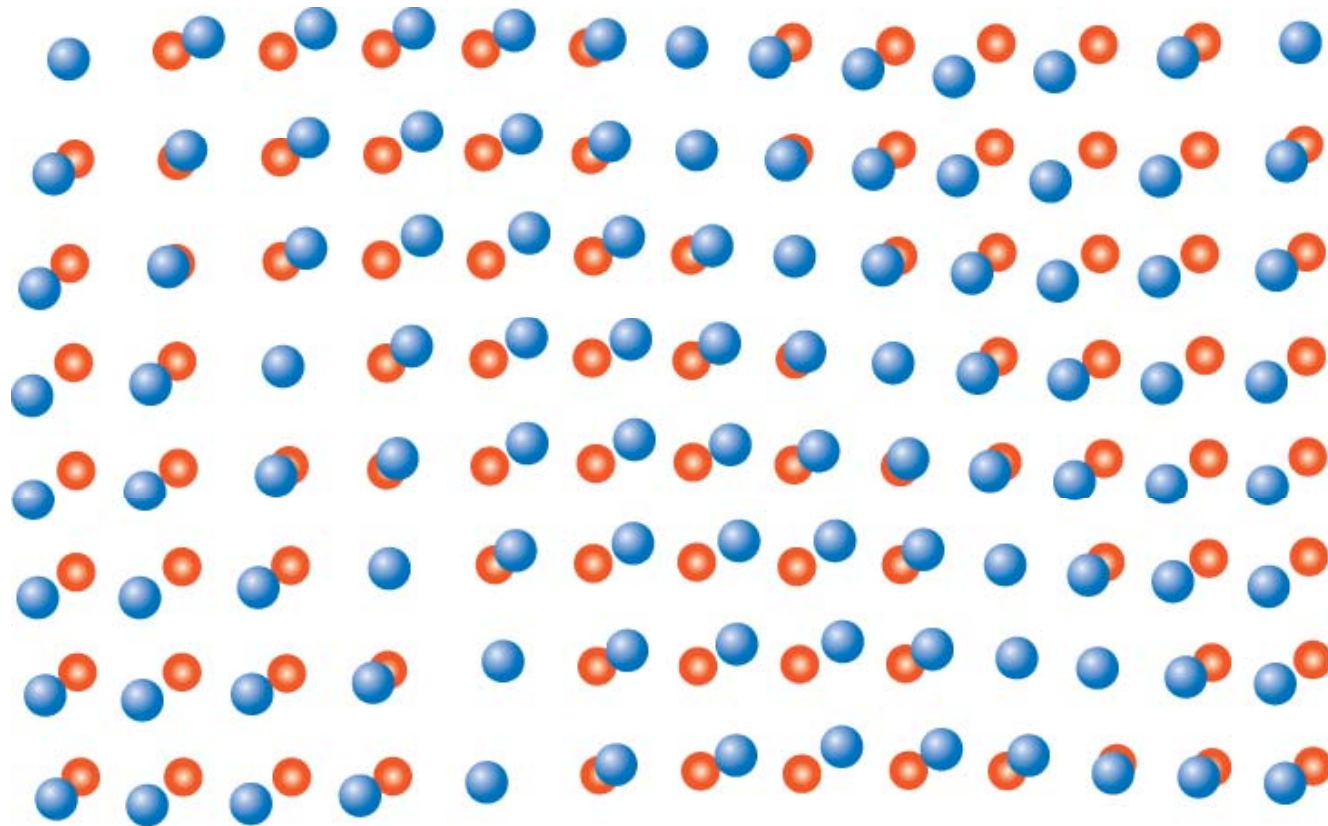


Energy Storage



How is the energy stored?

Phonons = Vibrational Modes = Thermal Waves



(Fig. 19-1)

- Normal lattice positions for atoms
- Positions displaced because of vibrations





Phonon



- Atoms in solids are constantly vibrating at very high frequencies with relatively small amplitudes:
 - traveling lattice waves, elastic waves.
- In most solids, **thermal energy = vibrational energy of the atoms.**
- **Phonon** – single quantum of vibrational energy (waves).
- **Phonon** is one of the major causes of electron scattering during the electric conduction.
- **Phonon + electron** participate in the transport of energy during **thermal conduction.**





Heat Capacity = Specific Heat



- General: The ability of a material to absorb heat.
- Quantitative: The amount of energy required to increase the temperature of the material by one degree.

heat capacity
(J/mol-K) → $C = \frac{dQ}{dT}$

← energy input (J/mol) (pointing to dQ)

← temperature change (K) (pointing to dT)

- Two ways to measure heat capacity:
 - ✓ C_p : Heat capacity at constant pressure
 - ✓ C_v : Heat capacity at constant volume
- **Specific heat** - the energy required to raise the temperature of a material by one degree.





Heat Capacity vs. T

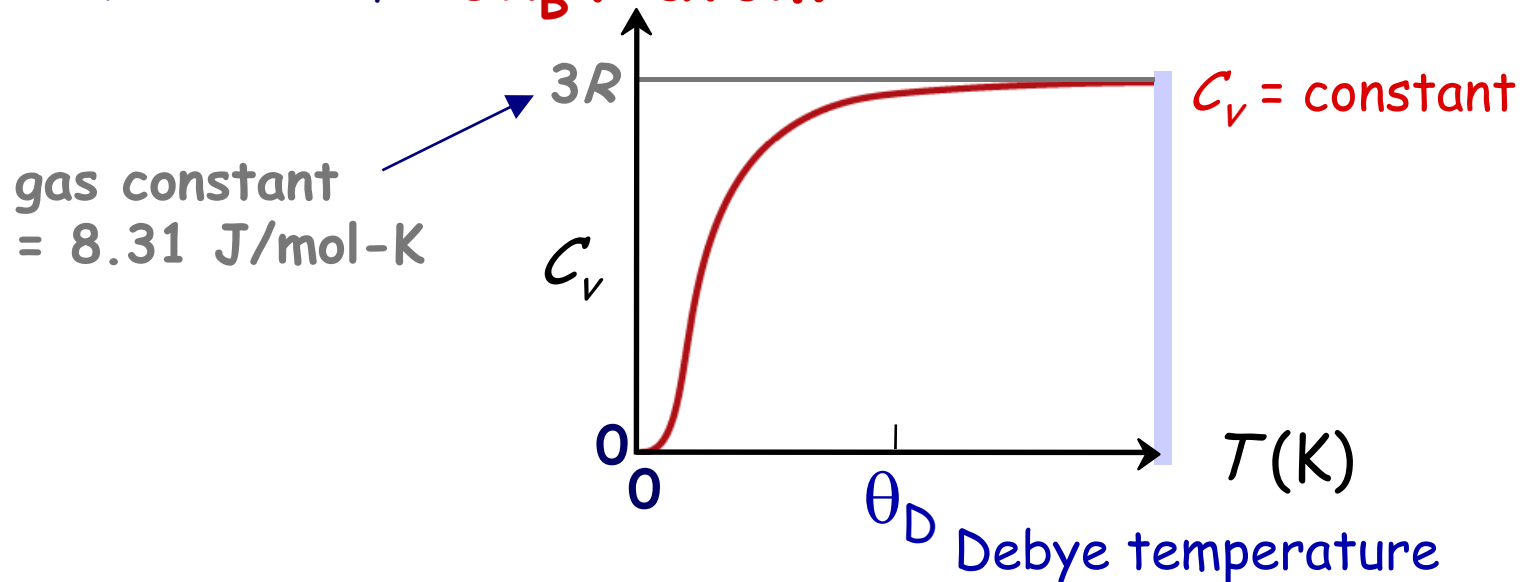


➤ Heat capacity

✓ increases with temperature

✓ reaches a value of $\sim 3k_B / \text{atom}$

(Fig. 19-2)



➤ Atomic view:

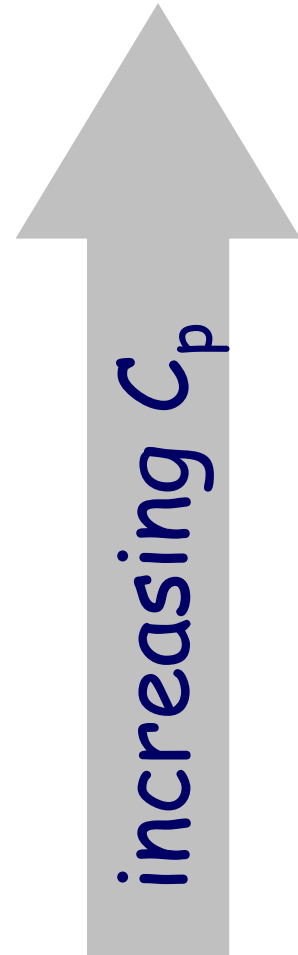
✓ Energy is stored as atomic vibrations.

✓ As T goes up, so does the average energy of atomic vibration





Heat Capacity: Comparison



material	c_p (J/kg-K)	
at room T		
• Polymers		
Polypropylene	1925	c_p : (J/kg-K)
Polyethylene	1850	C_p : (J/mol-K)
Polystyrene	1170	
Teflon	1050	
• Ceramics		
Magnesia (MgO)	940	
Alumina (Al ₂ O ₃)	775	
Glass	840	
• Metals		
Aluminum	900	
Steel	486	
Tungsten	138	
Gold	128	

(Table 19-1)

• Why is c_p significantly larger for polymers?

$\sim 3k_B$ / atom





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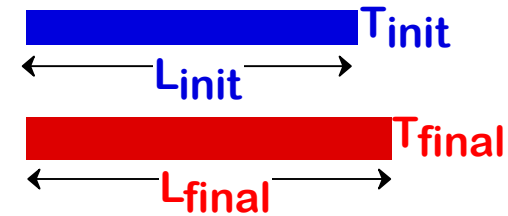
Thermal Expansion



- Materials change size when heated

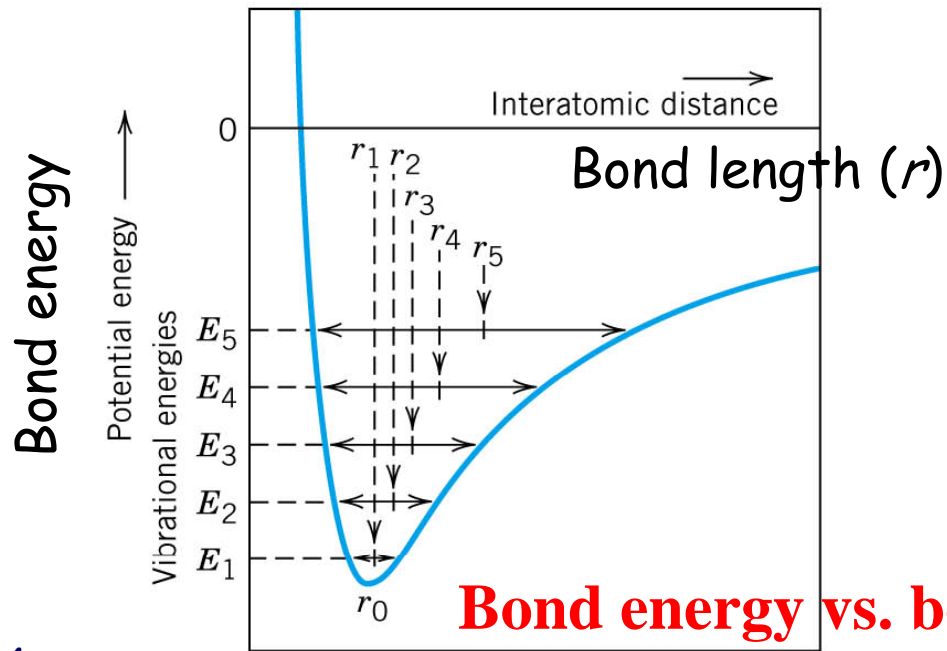
$$\frac{L_{\text{final}} - L_{\text{initial}}}{L_{\text{initial}}} = \alpha (T_{\text{final}} - T_{\text{initial}})$$

linear coefficient of thermal expansion (1/K or 1/°C)

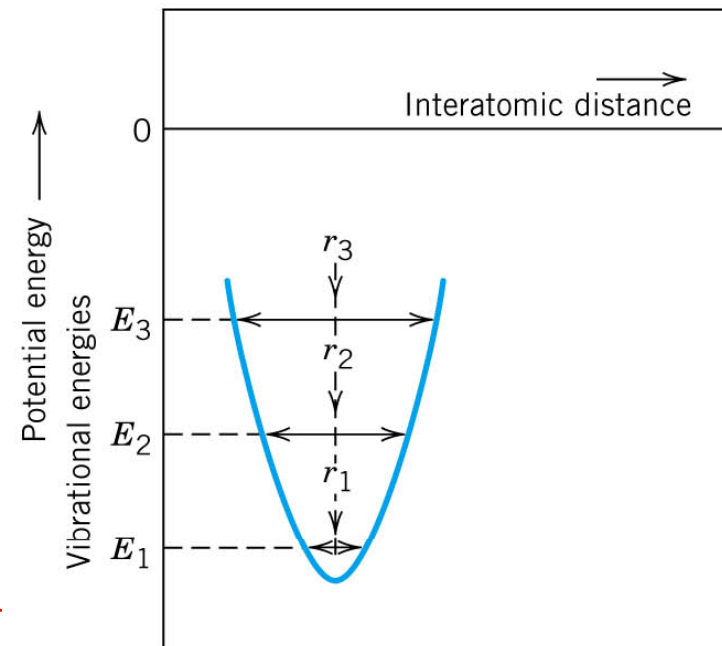


- Atomic view: Mean bond length increases with T

(Fig. 19-3)



Bond energy vs. bond curve is “asymmetric.”

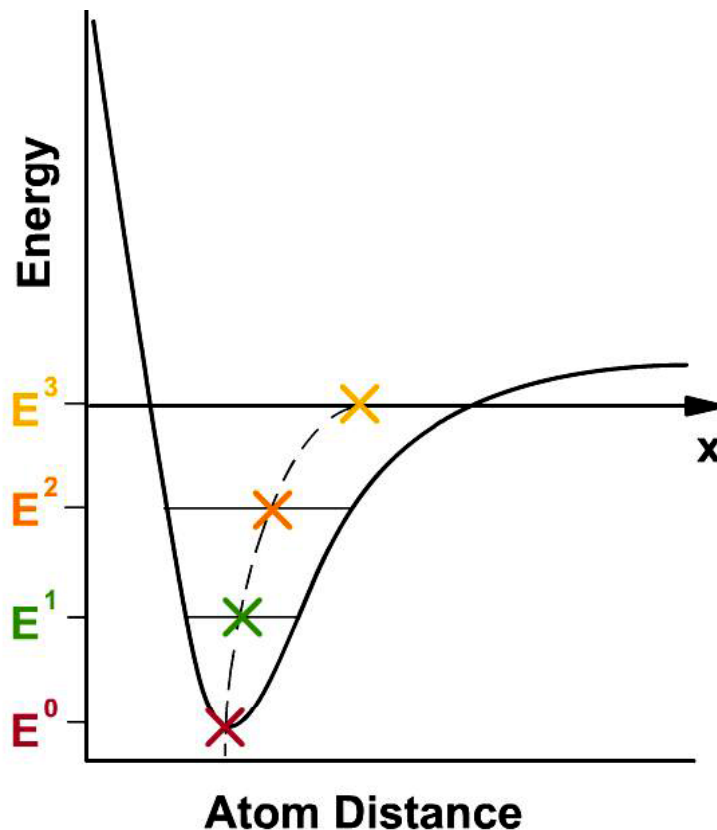




Properties from Bonding: α



- Thermal expansion \leftarrow asymmetric nature of the energy well
- Broad well (generally more asymmetric) \rightarrow larger expansion



Higher Temperature
(Larger Vibration)



Medium Temperature
(Asymmetric Vibration)



Low Temperature
(Equilibrium Spacing)

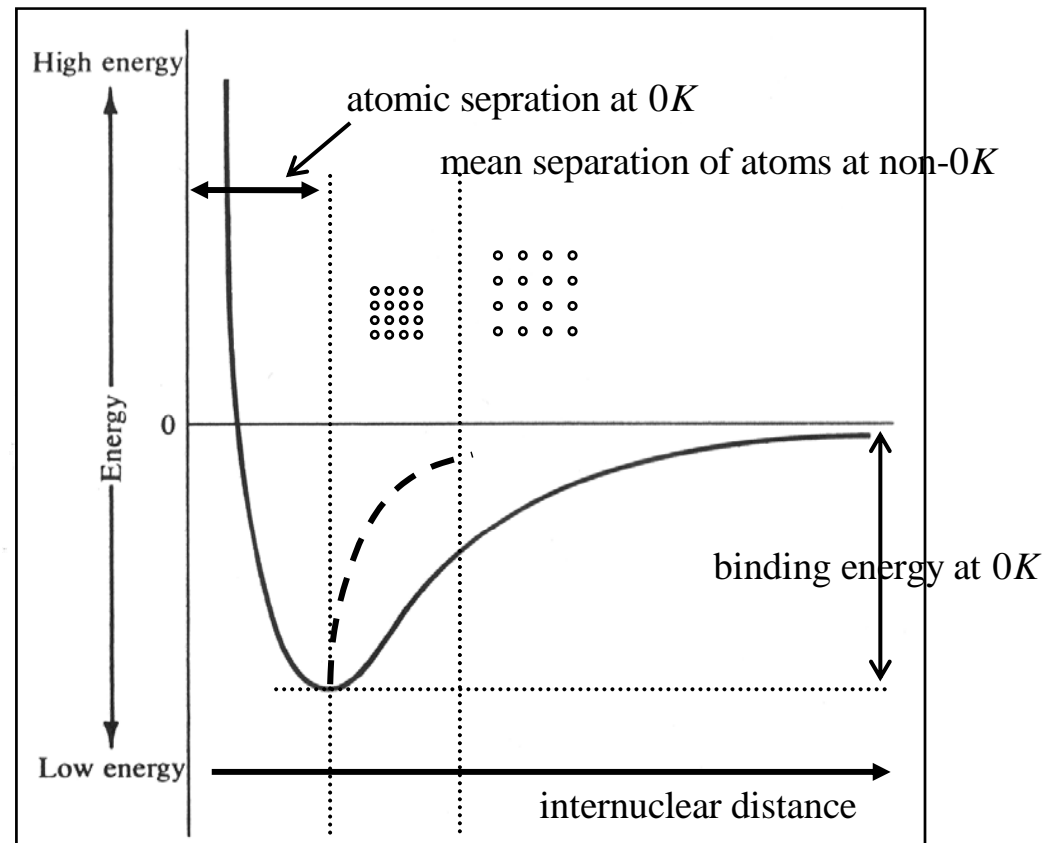
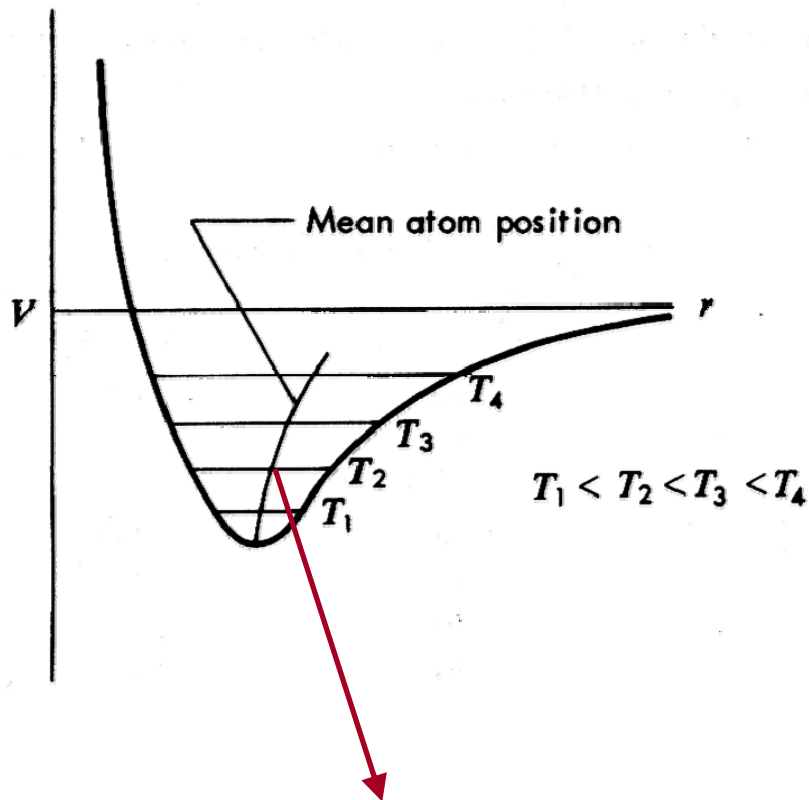




Properties from Bonding: α



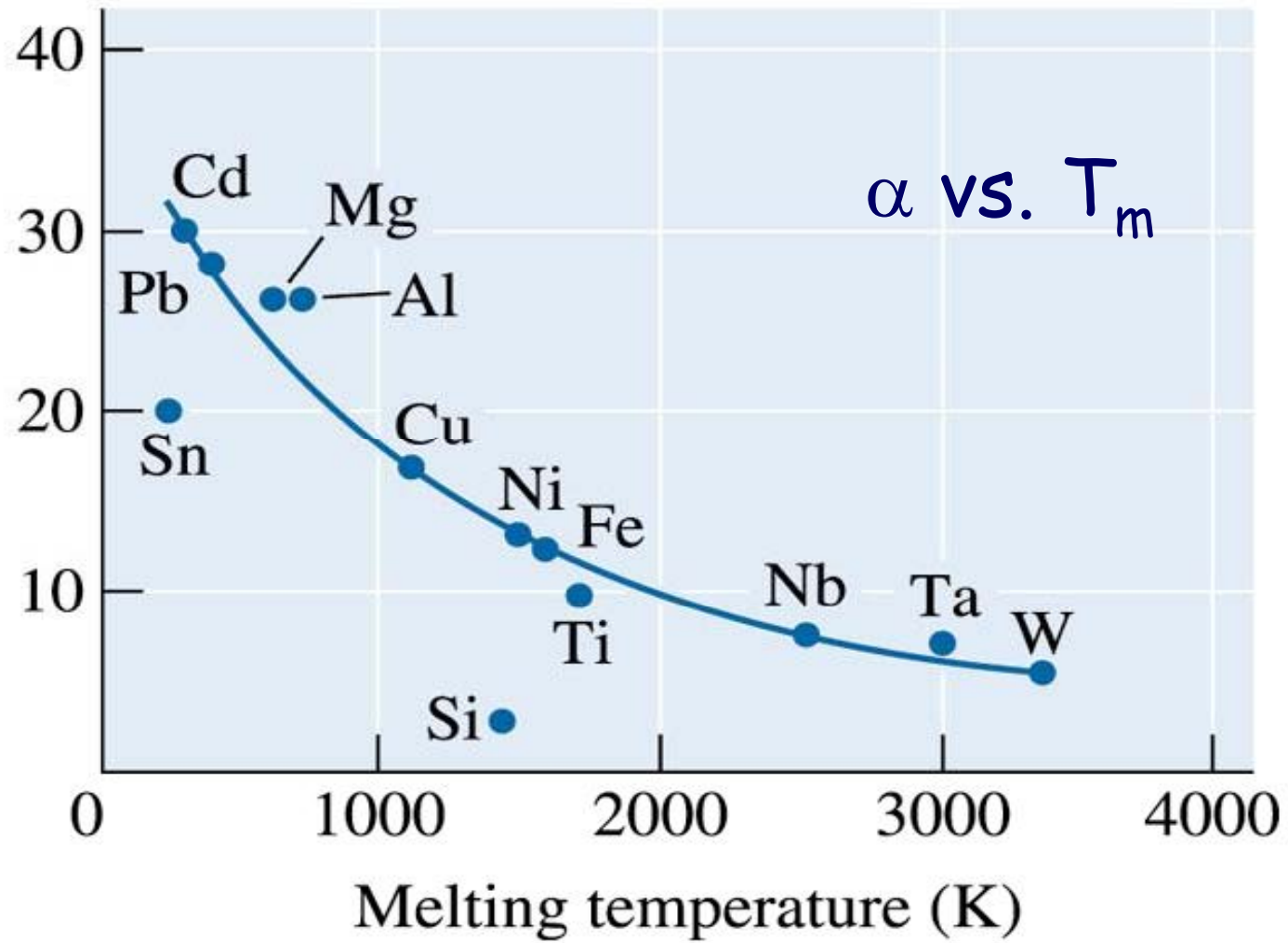
Temperature supplies thermal energy into solids
→ thermal vibration (phonon)



Asymmetry and vacancy concentration are related to the thermal expansion coefficient of materials.



Linear coefficient of thermal expansion ($10^{-6} \text{ 1/}^\circ\text{C}$)



$$\alpha \sim 10^{-5}/\text{K}$$



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Thermal Conductivity



- General: The ability of a material to transfer heat
- Quantitative:

heat flux (J/m²-s) → $q = -k \frac{dT}{dx}$ ← temperature gradient

thermal conductivity (J/m-K-s)

Fourier's Law

*Sec. 19-4
unit wrong*

(Eq. 19-5)



- Lattice vibrations (phonons) in hotter region carry energy (vibrations) to cooler regions.
- Free or conducting electrons can participate in the electronic thermal conduction.



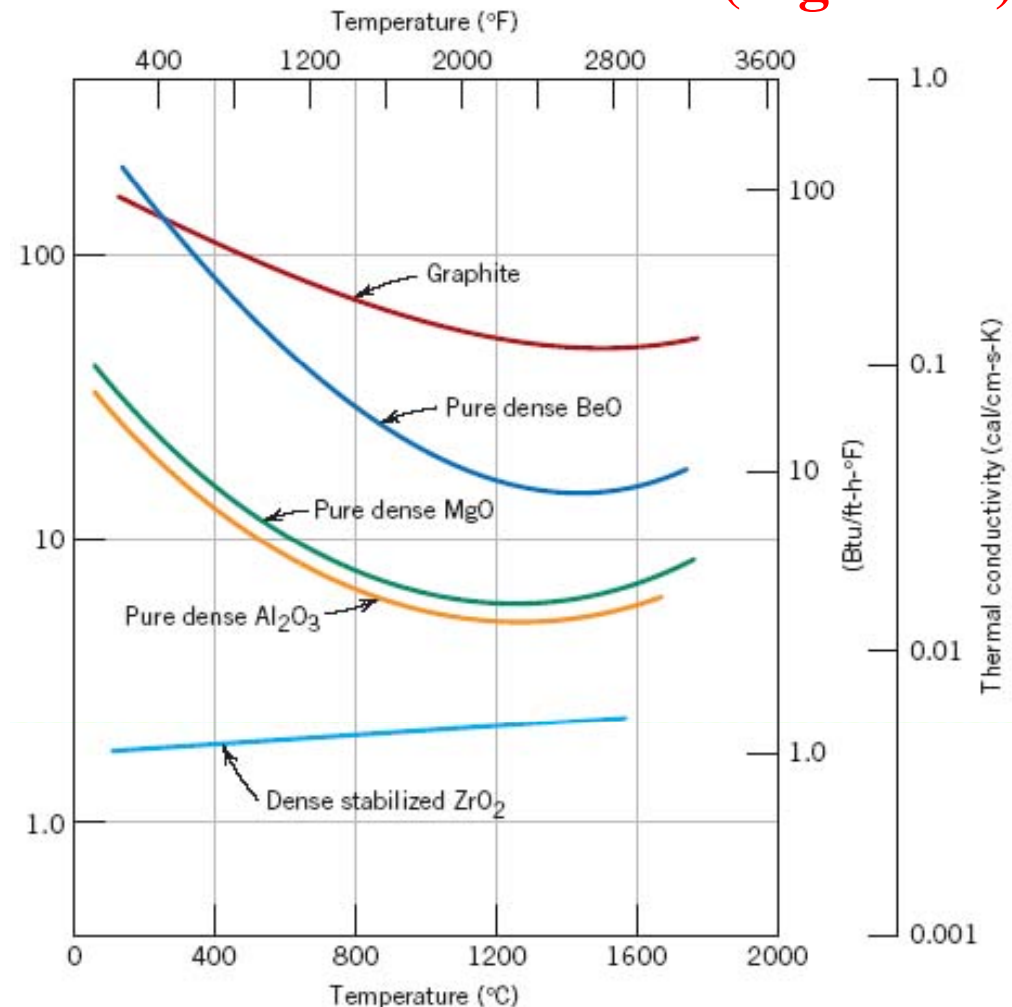


Thermal Conductivity - *Ceramics*



- Does not have large amount of free electrons:
 - Mostly phonon contribution.
 - Lattice imperfections scatter phonons.
- Scattering of phonon increases with temperature:
 - k decreases.
- k increases with T at higher T
 - ← radiant heat transfer (by infrared photons).

Thermal conductivity vs. T for several ceramics (Fig. 19-5)





Which has the lowest thermal conductivity?

→ vacuum

Porosity in ceramic materials may have a dramatic influence on thermal conductivity:

Increasing the pore volume will generally result in a reduction of the thermal conductivity.

Insulating properties of polymers are good, but may be further enhanced by the introduction of small pores, which are ordinarily introduced by foaming during polymerization → foamed polystyrene (**Styrofoam**)





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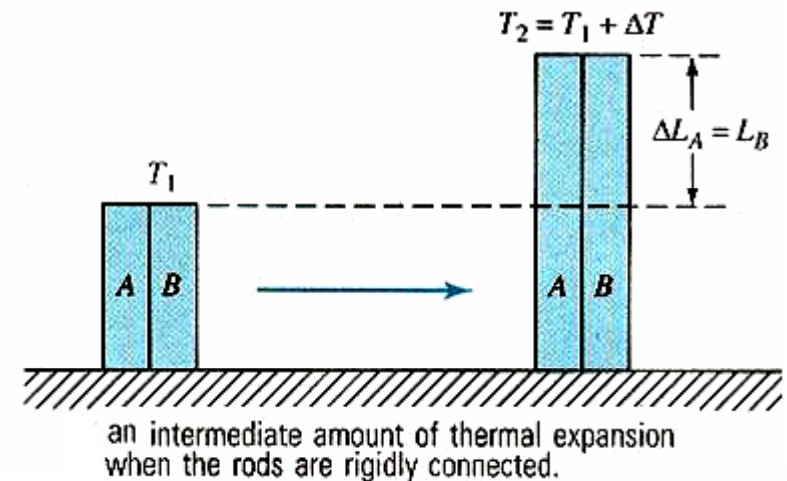
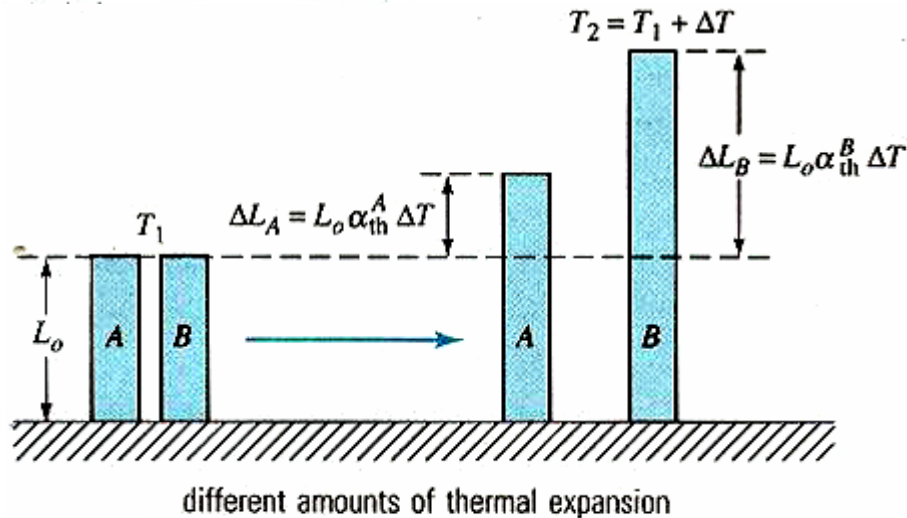
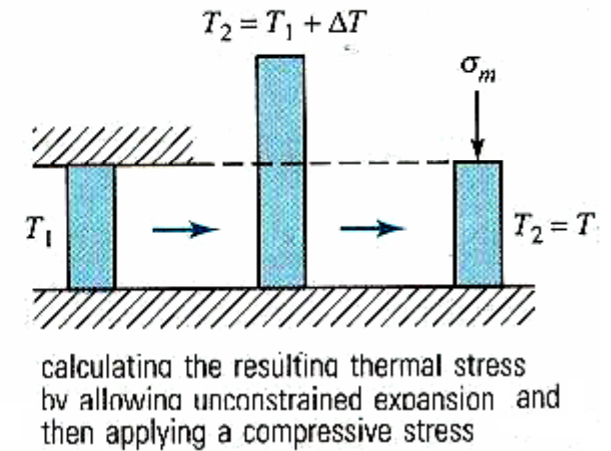
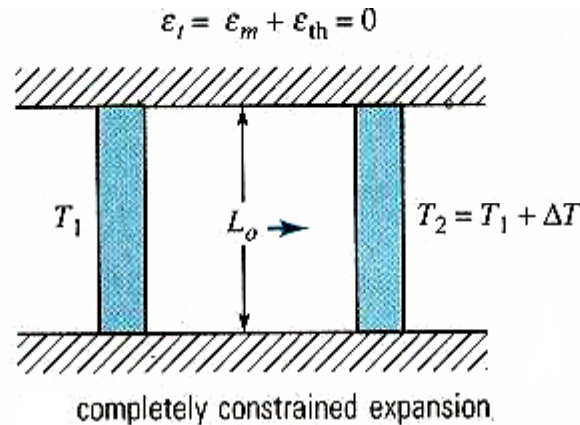
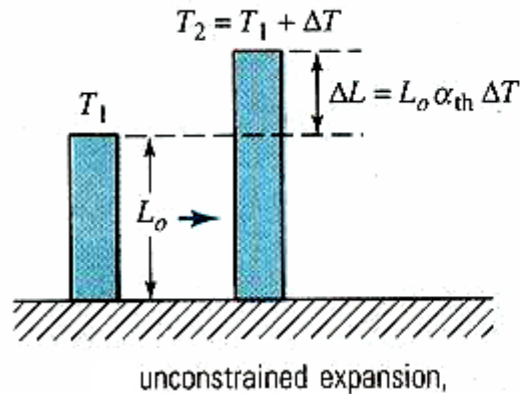
Thermal Stress



➤ Due to thermal expansion/contraction **for electronics**

$$\sigma_{th} = E\alpha_l\Delta T$$

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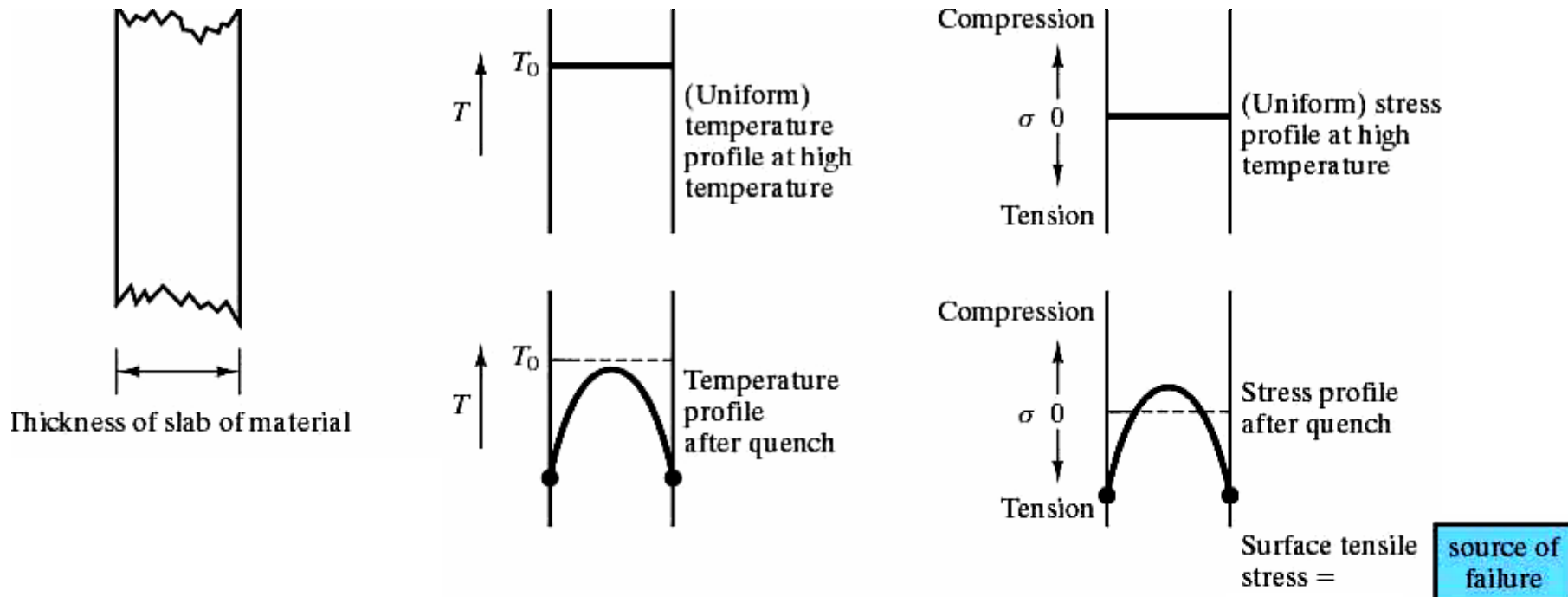


Thermal Stress



➤ Due to a temperature gradient

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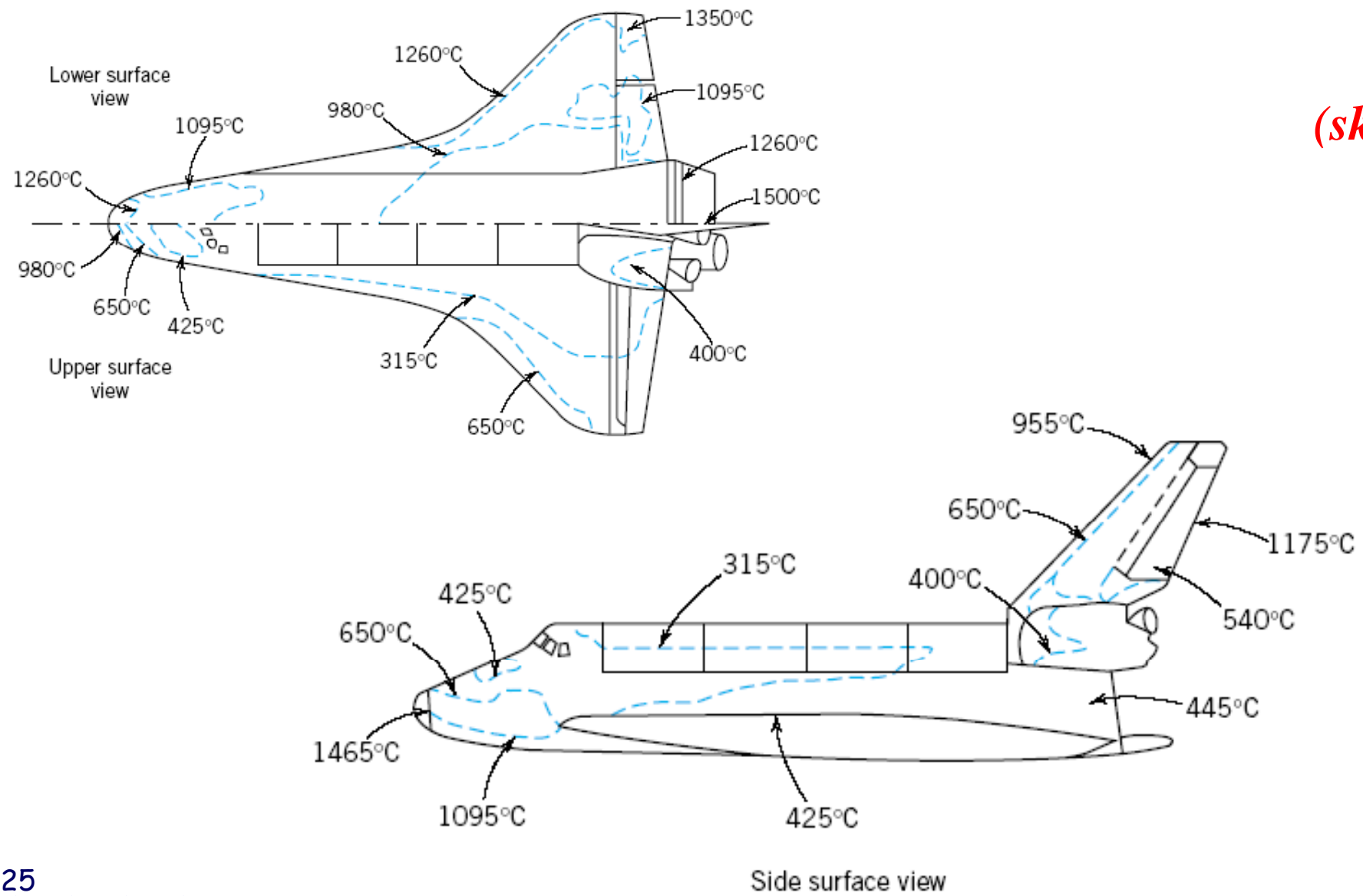




Thermal Protection System of Space Shuttle Orbiter

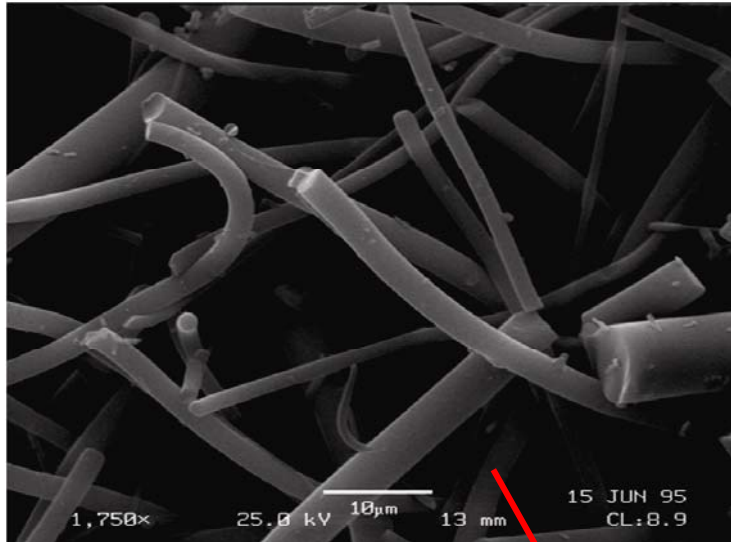


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Thermal Protection System of Space Shuttle Orbiter



Sintered silica fiber in a space shuttle orbital ceramic tile



This photograph shows a white-hot cube of a silica fiber insulation material, which, only seconds after having been removed from a hot furnace, can be held by its edges with the bare hands. Initially, the heat transfer from the surface is relatively rapid; however, the thermal conductivity of this material is so small that heat conduction from the interior [maximum temperature approximately 1250°C (2300°F)] is extremely slow.

This material was developed especially for the tiles that cover the Space Shuttle Orbiters and protect and insulate them during their fiery reentry into the atmosphere (Section 19.6W). Other attractive features of this *high-temperature reusable surface insulation (HRSI)* include low density and a low coefficient of thermal expansion. (Photograph courtesy of Lockheed Missiles & Space Company, Inc.)

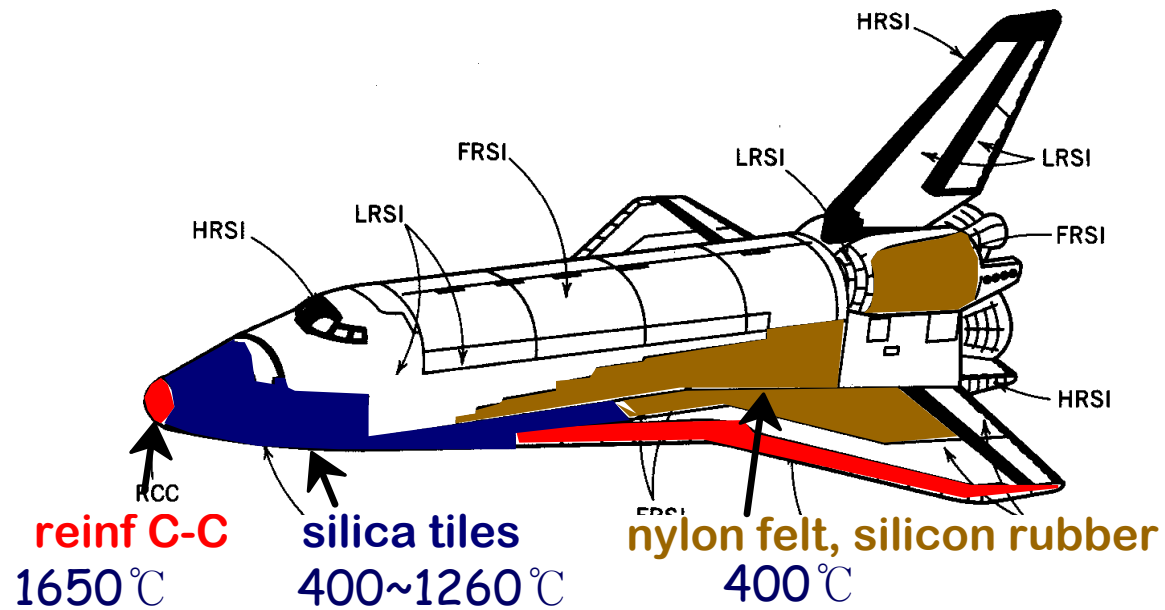
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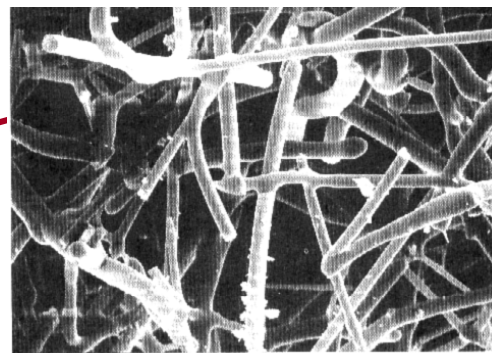
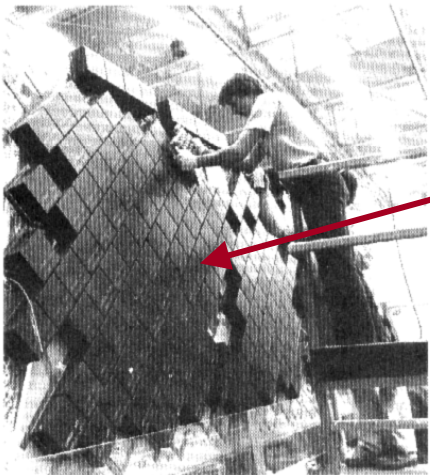


Thermal Protection System of Space Shuttle Orbiter



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- Silica tiles (400-1260 °C): 24,300 pieces, cover ~70% of outer surface



100 μm

~90% porosity!
Si fibers bonded to one another during heat treatment



Summary



- **Heat capacity (Specific heat):**
 - ✓ Energy required to increase a mole (or mass) by a unit T .
- **Thermal expansion coefficient:**
 - ✓ The stress-free strain induced by heating by a unit temperature.
- **Thermal conductivity:**
 - ✓ The ability of a material to transfer heat.
 - ✓ Metals in general have the largest values.
[diamond]

Problems from Chap. 19

Prob. 19-3

Prob. 19-10

Prob. 19-17

Prob. 19-18

Prob. 19-19

<http://bp.snu.ac.kr>

