

2009 fall

# Phase Transformation of Materials

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Eun Soo Park

Office: 33-316

Telephone: 880-7221

Email: [espark@snu.ac.kr](mailto:espark@snu.ac.kr)

Office hours: by an appointment

# Contents for previous class

- Boundaries in Single-Phase Solids

  - (a) Low-Angle and High-Angle Boundaries

  - (b) Special High-Angle Grain Boundaries

  - (c) Equilibrium in Polycrystalline Materials

- Thermally Activated Migration of Grain Boundaries

  - Grain coarsening at high T, annealing due to metastable equilibrium of grain boundary

- The Kinetics of Grain Growth

  - Grain boundary migration by thermally activated atomic jump

  - mobility of grain boundary ~ grain boundary segregation

- Grain Growth

  - Normal grain growth  $\longleftrightarrow$  Abnormal grain growth

Effect of second-phase particle - Zener Pinning

$$\bar{D}_{\max} = \frac{4r}{3f_v}$$

# Contents for today's class

- **Interphase Interfaces in Solid ( $\alpha/\beta$ )**
  - **Second-Phase Shape: Interface Energy Effects**
  - **Second-Phase Shape: Misfit Strain Effects**
  - **Coherency Loss**
  - **Glissil Interfaces**
  - **Solid/Liquid Interfaces**
- **Interphase migration**
  - **Diffusion controlled and Interface controlled growth**

## 3.4 Interphase Interfaces in Solids

Interphase boundary

- different two phases : **different crystal structure**  
**different composition**

coherent,  
semicoherent  
incoherent

### 3.4.1 Coherent interfaces

Perfect atomic matching at interface

화학적인 것은 무시한 채 계면에서 양쪽 상이 같은 원자배열을 갖고, 두 결정이 특정한 방위를 이루고 있는 경우

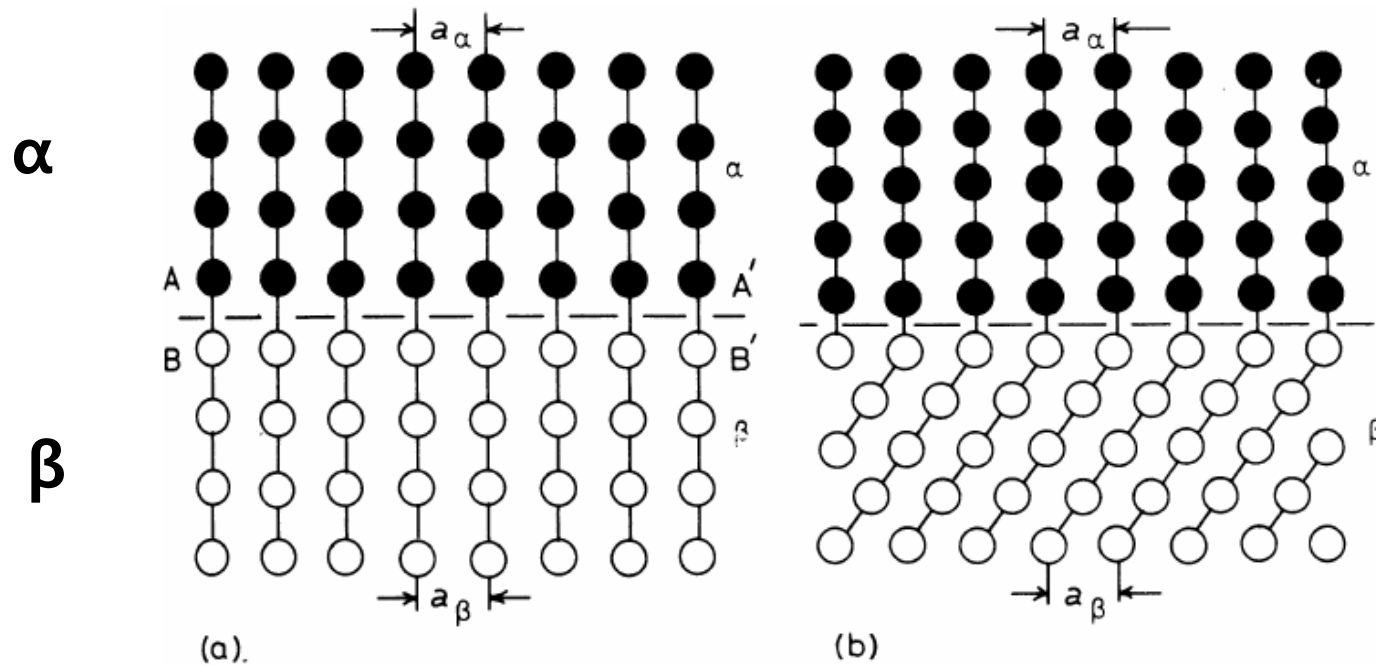


Fig. 3.32 Strain-free coherent interfaces. (a) Each crystal has a different chemical composition but the same crystal structure. (b) The two phases have different lattices.

### 3.4.1 Coherent interfaces

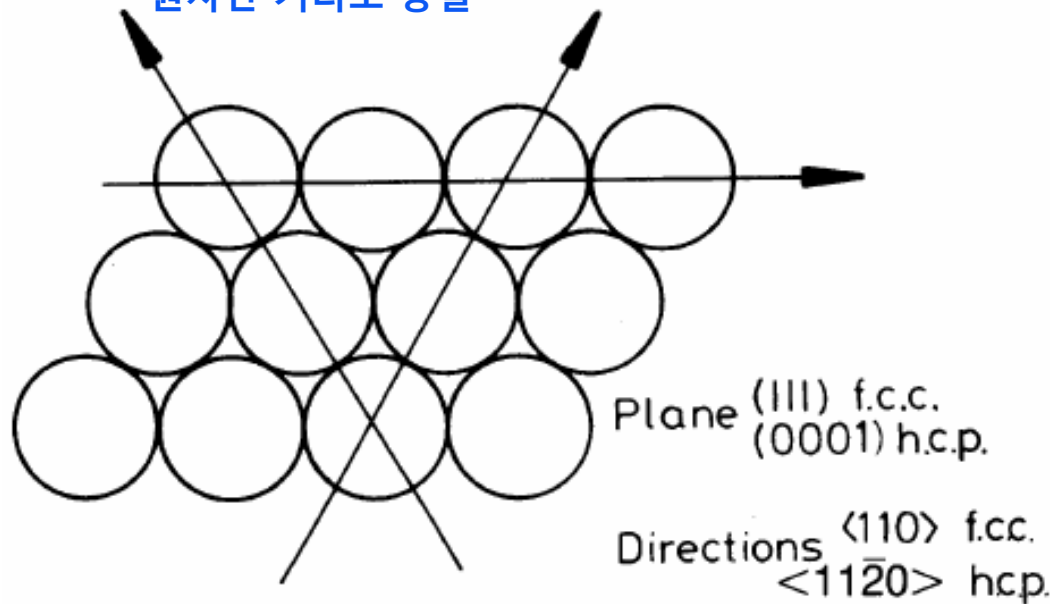
Which plane and direction will be coherent between FCC and HCP?

: Interphase interface will make lowest energy and thereby the lowest nucleation barrier

ex) hcp silicon-rich  $\kappa$  phase in fcc copper-rich  $\alpha$  matrix of Cu-Si alloy

→ the same atomic configuration

원자간 거리도 동일



→ Orientation relation

$$(111)_\alpha // (0001)_\kappa$$

$$[\bar{1}10]_\alpha // [11\bar{2}0]_\kappa$$

$$\gamma_{\alpha-\kappa} \text{ of Cu-Si} \sim 1 \text{ mJM}^{-2}$$

**In general,**  
 $\gamma$  (coherent)  $\sim 200 \text{ mJM}^{-2}$

$$\begin{aligned} \gamma_{\text{coherent}} &= \gamma_{\text{structure}} + \gamma_{\text{chemical}} \\ &= \gamma_{\text{chemical}} \end{aligned}$$

Fig. 3.33 The close-packed plane and directions in fcc and hcp structures.

hcp/ fcc 계면의 경우: 정합을 이루는 면은 하나만 존재

$$\gamma$$
 (coherent) =  $\gamma_{\text{ch}}$  5

When the atomic spacing in the interface is not identical between the adjacent phase, what would happen?

Lattice가 같지 않아도  
Coherent interface를  
만들 수 있다.

- lattice distortion
- Coherency strain
- strain energy

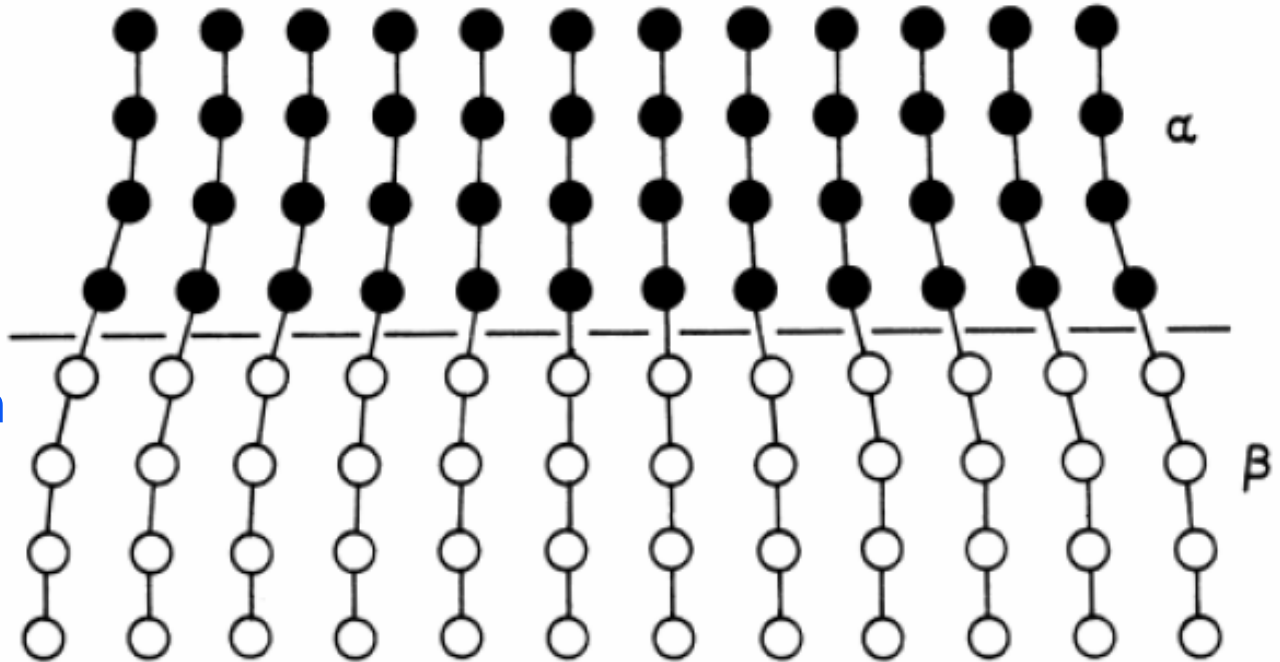
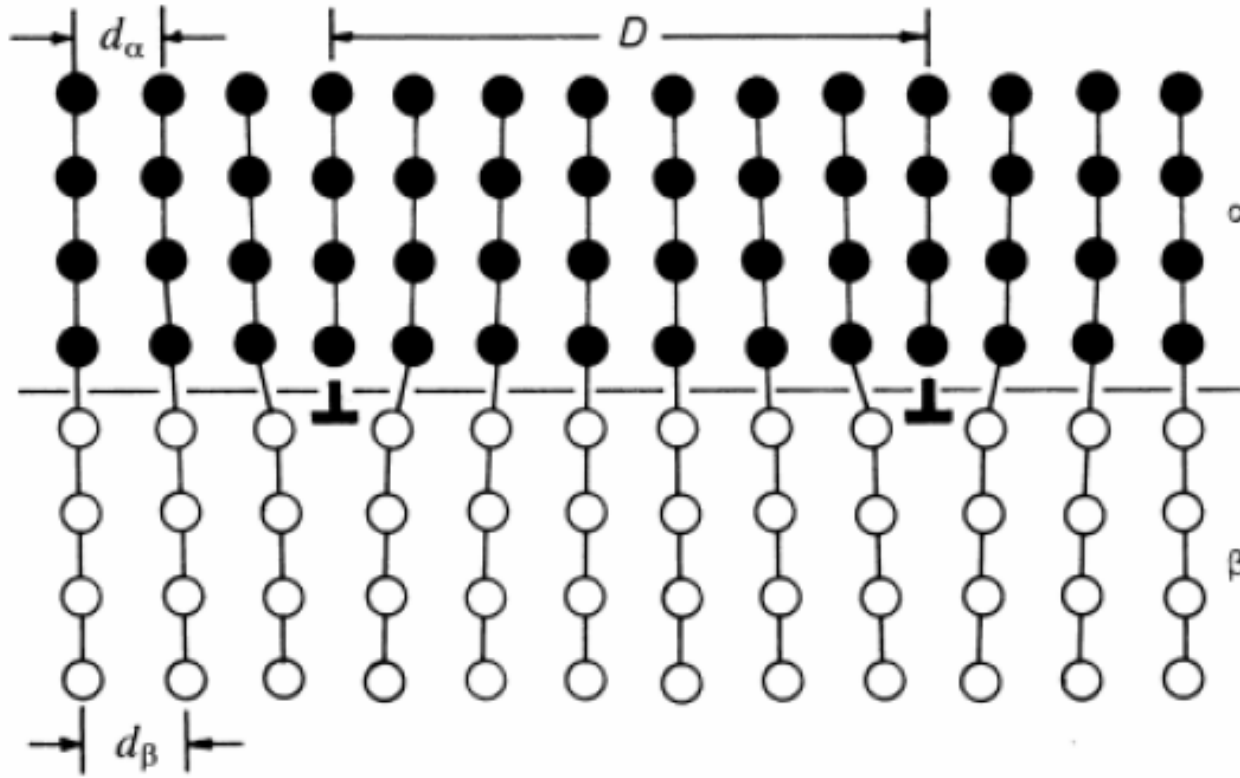


Fig. 3.34 A coherent interface with slight mismatch leads to coherency strains in the adjoining lattices.

정합 계면에서 형성된 strain은 계의 총 에너지를 증가시킴.

How can this coherent strain can be reduced?

If coherency strain energy is sufficiently large, → “misfit dislocations”  
 → semi-coherent interface



$$\delta = \frac{d_\beta - d_\alpha}{d_\alpha}$$

$\delta$ 가 작다면,

$$D = \frac{b}{\delta}$$

$\delta$ : misfit (disregistry)

**b**: Burgers vector of disl.

$$[\mathbf{b} = (\mathbf{d}_\alpha + \mathbf{d}_\beta) / 2]$$

Fig. 3.35 A semicoherent interface. The misfit parallel to the interface is accommodated by a series of edge dislocations.

## (2) Semicoherent interfaces

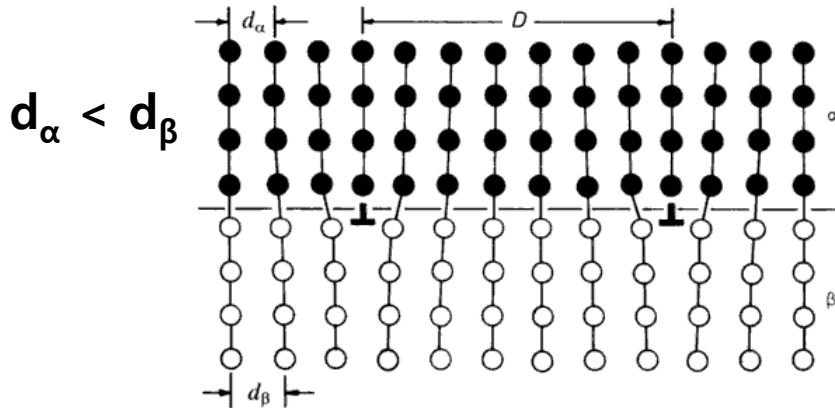


Fig. 3.35 A semicoherent interface. The misfit parallel to the interface is accommodated by a series of edge dislocations.

$$\delta = (d_\beta - d_\alpha) / d_\alpha : \text{misfit}$$

$$\rightarrow D \text{ vs. } \delta \text{ vs. } n$$

$$(n+1) d_\alpha = n d_\beta = D$$

$$\delta = (d_\beta / d_\alpha) - 1, (d_\beta / d_\alpha) = 1 + 1/n = 1 + \delta$$

$$\rightarrow \delta = 1/n$$

$$D = d_\beta / \delta \approx b / \delta \quad [b = (d_\alpha + d_\beta) / 2]$$

$\delta$ 가 작다면,

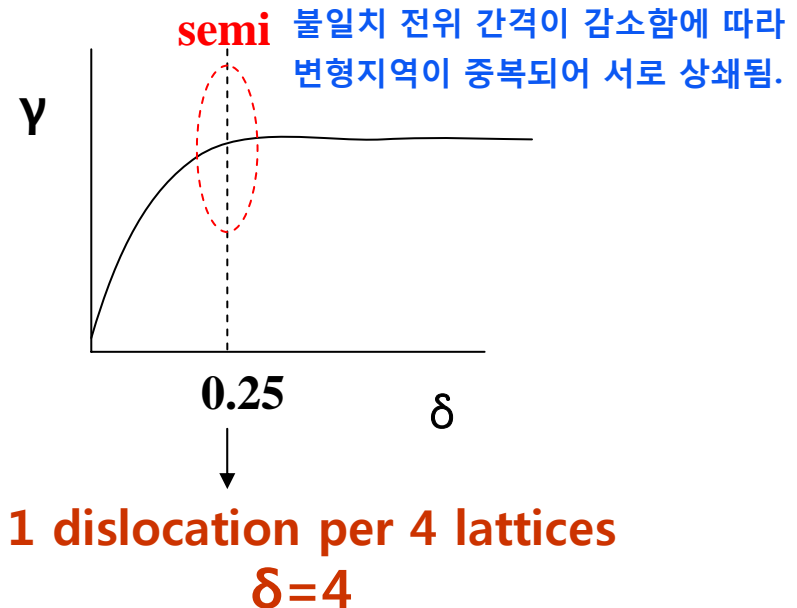
$$\gamma(\text{semicoherent}) = \gamma_{ch} + \gamma_{st}$$

$\gamma_{st} \rightarrow$  due to structural distortions caused by the misfit dislocations

$$\gamma_{st} \propto \delta \text{ for small } \delta$$

In general,

$$\gamma(\text{semicoherent}) \sim 200 \sim 500 \text{ mJM}^{-2}$$

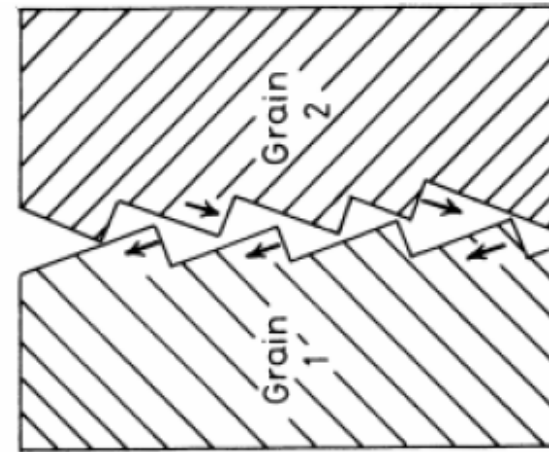




### 3) Incoherent Interfaces ~ high angle grain boundary

1)  $\delta > 0.25$  격자가 잘 일치하는 것이 불가능해짐

2) different crystal structure (in general)



In general,  
 $\gamma$  (incoherent)  $\sim 500\sim 1000 \text{ mJM}^{-2}$

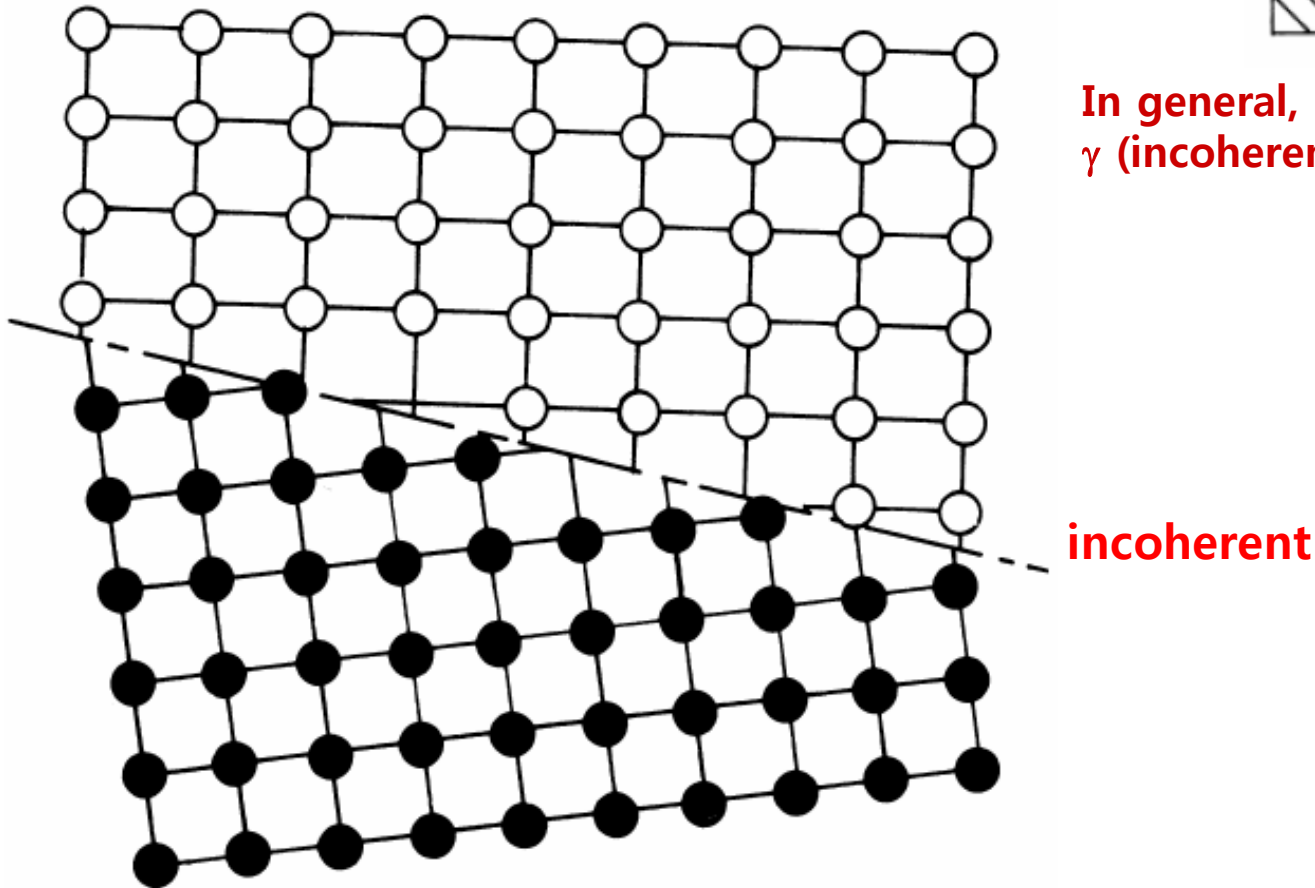
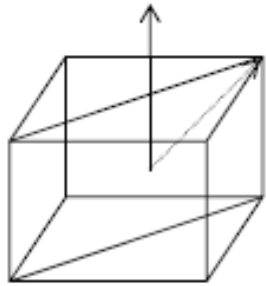
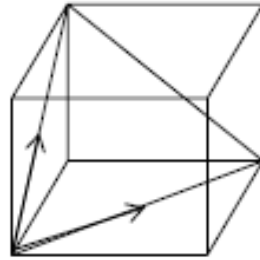


Fig. 3.37 An incoherent interface.

## 4) Complex Semicoherent Interfaces



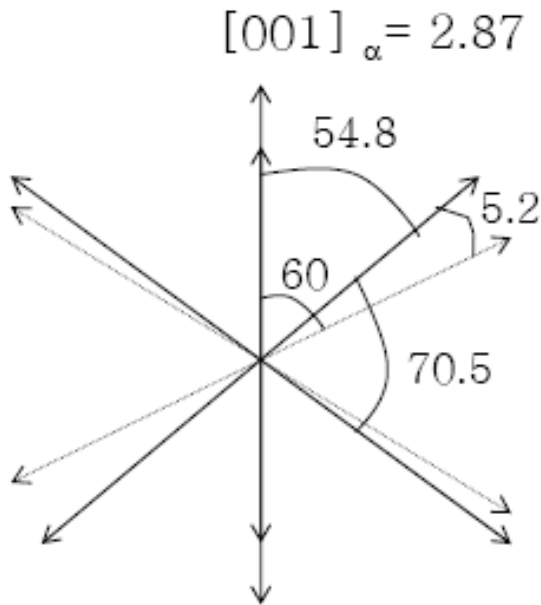
$$a_{\alpha} = 2.87$$



$$a_{\gamma} = 3.57$$

If bcc  $\alpha$  is precipitated from fcc  $\gamma$ , which interface is expected?

Which orientation would make the lowest interface energy?



Nishiyama-Wasserman (N-W) Relationship

$$(110)_{bcc} // (111)_{fcc}, \quad [001]_{bcc} // [\bar{1}01]_{fcc}$$

Kurdjumov-Sachs (K-S) Relationships

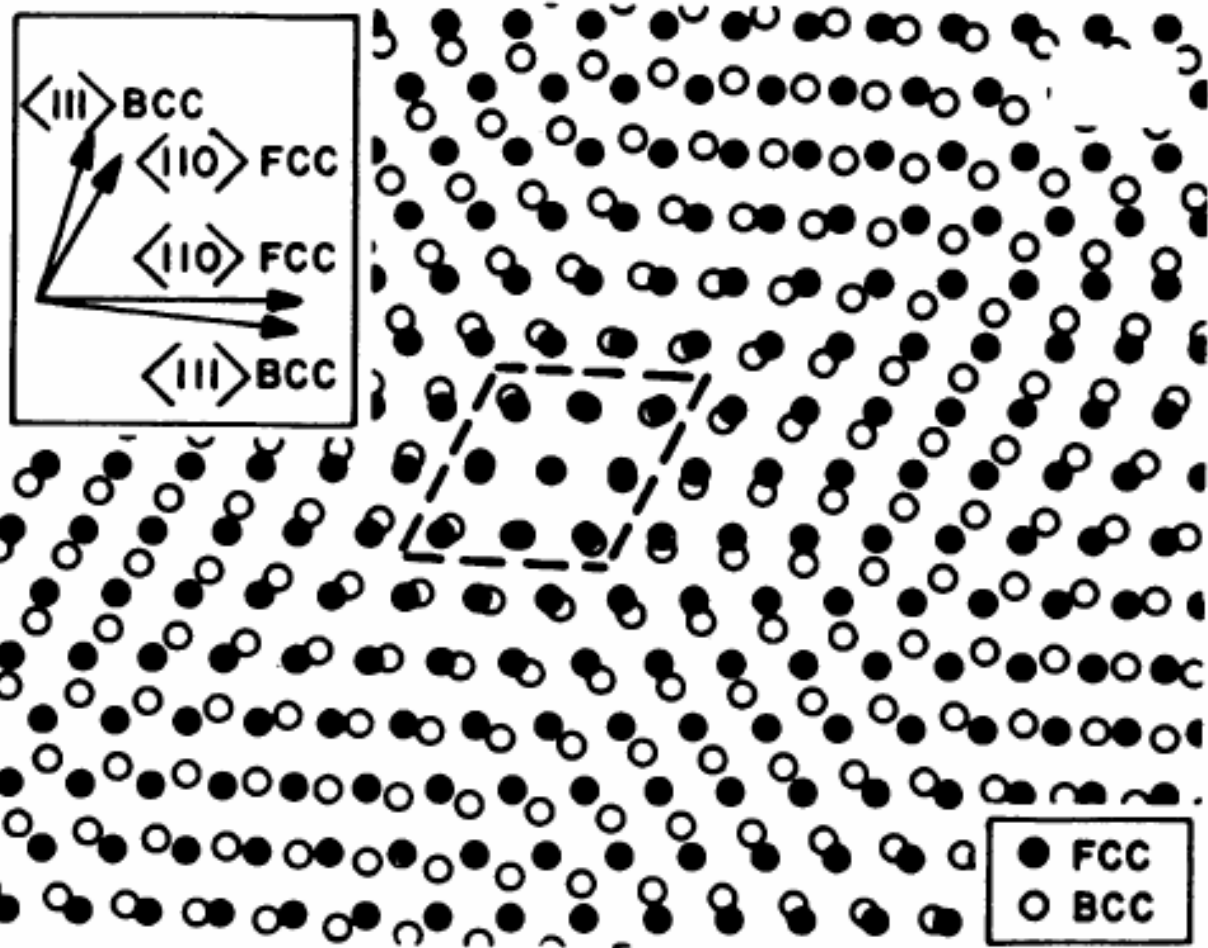
$$(110)_{bcc} // (111)_{fcc}, \quad [1\bar{1}1]_{bcc} // [0\bar{1}1]_{fcc}$$

(두 방위관계의 유일한 차이점은 조밀면에서 5.26°만큼 회전시킨 것임)

## Complex Semicoherent Interfaces

Semicoherent interface observed at boundaries formed by low-index planes.  
(atom pattern and spacing are almost equal.)

N-W relationship



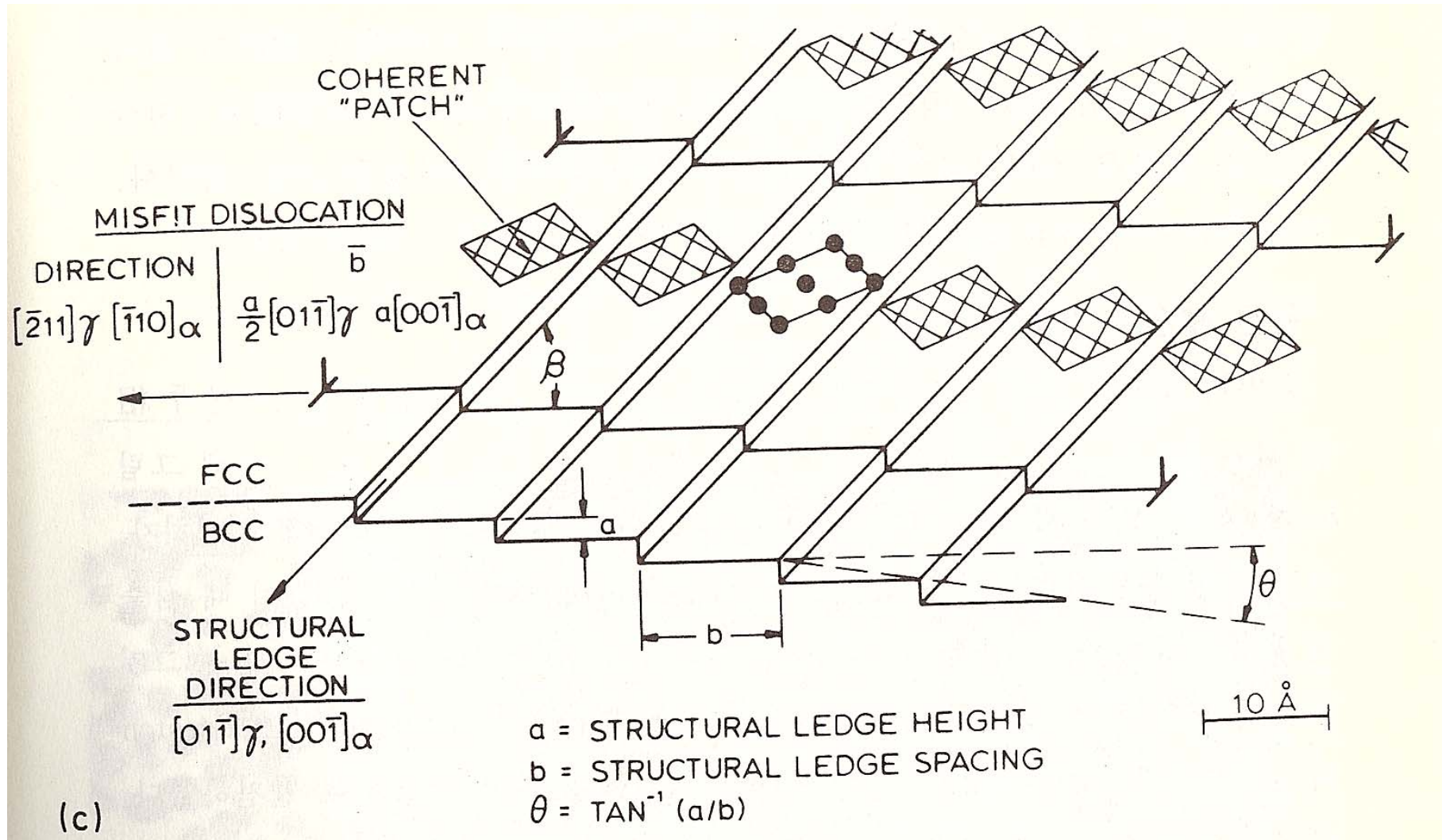
격자가 잘 일치하는 부분:  
점선 영역으로 제한됨.

이러한 넓은 계면은  
부정합임.

K-S 방위관계에서도 유사  
한 거동 나타남.

Fig. 3.38 Atomic matching across a  $(111)_{\text{fcc}}/(11)_{\text{bcc}}$  interface bearing the NW orientation relationship for lattice parameters closely corresponding to the case of fcc and bcc iron. (M.G. Hall *et al.*, *Surface Science*, 31 (1972)257).

## Complex Semicoherent Interfaces



The degree of coherency can, however, be greatly increased if a macroscopically irrational interface is formed. **The detailed structure of such interfaces is, however, uncertain** due to their complex nature.