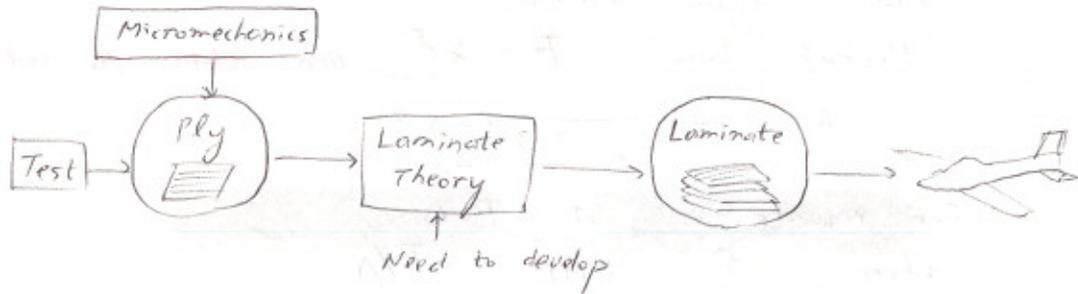


### III. Ply Elasticity

Look at 3-D and 2-D Anisotropic Elasticity.  
See Jones, Chap. 2 & Appendix A



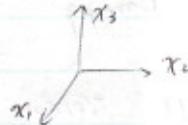
Make a brief review - 1. Jones book.

2. Bisplinghoff, Mar & Pian, "Statics of Deformable Bodies" → (tensor notation)

3. Herrmann "Applied Anisotropic Elasticity"

◦ Notation

Right hand coord. system,  $x_m$



Components of stress,  $\sigma_{mn}$  —  
"Stress Tensor"

2 subscripts → 2nd order

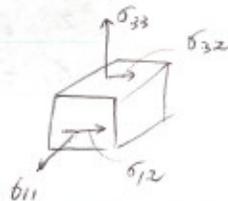
6 independent components

$$\begin{pmatrix} \sigma_{11} \\ \sigma_{22} \\ \sigma_{33} \end{pmatrix}$$

Extensional

$$\begin{pmatrix} \sigma_{12} = \sigma_{21} \\ \sigma_{23} = \sigma_{32} \\ \sigma_{31} = \sigma_{13} \end{pmatrix}$$

Shear



$\sigma_{mn}$  face direction

Components of strain,  $\epsilon_{mn}$  —  
"Strain Tensor"

2 subscripts → 2nd order

6 independent components

$$\begin{pmatrix} \epsilon_{11} \\ \epsilon_{22} \\ \epsilon_{33} \end{pmatrix}$$

Extensional

$$\begin{pmatrix} \epsilon_{12} = \epsilon_{21} \\ \epsilon_{23} = \epsilon_{32} \\ \epsilon_{31} = \epsilon_{13} \end{pmatrix}$$

Shear

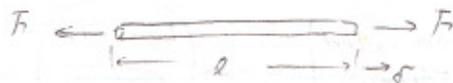
Extension  $\epsilon_{11} \approx \frac{u_1}{dx_1}$

Shear  $\epsilon_{12} = \frac{\phi}{2}$

Note: stress tensor symmetric:  $\sigma_{mn} = \sigma_{nm}$  by equilibrium  
 strain tensor symmetric:  $\epsilon_{mn} = \epsilon_{nm}$  by Geometrical consideration

### Stress - Strain Relations

Hooke's Law,  $F = k\delta$  linear relation for rod



Can rewrite as  $\sigma = E \epsilon$

where  $\sigma = \text{stress} = F/A$

$\epsilon = \text{strain} = \delta/l$

$E$ : modulus of Elasticity

Extending to 3-D stress, have "Generalized Hooke's Law"

$$\sigma_{mn} = E_{mnpq} \epsilon_{pq}$$

$E_{mnpq} \rightarrow$  "Elasticity tensor"

$3 \times 3 \times 3 \times 3 = 81$  components

### Recall Tensor Notation Rules

Latin subscripts ( $m, n, p, q, r, \dots$ )  $\rightarrow 1, 2, 3$

Greek subscripts ( $\alpha, \beta, \gamma, \dots$ )  $\rightarrow 1, 2$

1. Subscripts that appear only once in a term are either 1, 2, or 3

$$\delta_i = f(x_i) \rightarrow \begin{cases} \delta_1 = f(x_1) \\ \delta_2 = f(x_2) \\ \delta_3 = f(x_3) \end{cases}$$

2. Subscripts repeated in a term are "dummy" subscripts  
 $\rightarrow$  Sum on them

$$E_{ij} \epsilon_j = E_{i1} \epsilon_1 + E_{i2} \epsilon_2 + E_{i3} \epsilon_3 = \sum_{j=1}^3 E_{ij} \epsilon_j$$

3. No subscript can appear more than twice in a term

$$f_i C_{ij} D_i \quad \times$$

So, in general Stress Strain  $\sigma_{mn} = E_{mnpq} \epsilon_{pq}$

9 equations are represented

$$\sigma_{11} = E_{11pq} \epsilon_{pq}$$

$$\sigma_{12} = E_{12pq} \epsilon_{pq}$$

$$\vdots$$

$$\sigma_{21} = E_{21pq} \epsilon_{pq}$$

$$\vdots$$

$$\sigma_{31} = E_{31pq} \epsilon_{pq}$$

$$\vdots$$

$$\sigma_{33} = E_{33pq} \epsilon_{pq}$$

Look at 1st equations and sum over p

$$\sigma_{11} = E_{111q} \epsilon_{1q} + E_{112q} \epsilon_{2q} + E_{113q} \epsilon_{3q}$$

sum over q

$$\begin{aligned} \sigma_{11} = & E_{1111} \epsilon_{11} + E_{1112} \epsilon_{12} + E_{1113} \epsilon_{13} \\ & + E_{1121} \epsilon_{21} + E_{1122} \epsilon_{22} + E_{1123} \epsilon_{23} \\ & + E_{1131} \epsilon_{31} + E_{1132} \epsilon_{32} + E_{1133} \epsilon_{33} \end{aligned}$$

9 Eqns  $\rightarrow$  9 Terms  $\Rightarrow$  21  $E_{mnpq}$ 's  
Symmetries reduce number of independent  $E_{mnpq}$

$$\sigma_{mn} = \sigma_{nm}$$



$$E_{mnpq} = E_{nmpq}$$

(Equilibrium consideration)

$$\epsilon_{pq} = \epsilon_{qp}$$



$$E_{mnpq} = E_{mnpq}$$

Overall symmetry (Energy considerations)

$$E_{mnpq} = E_{pqmn}$$

So at most 21 independent constants

$E_{1111}$	$E_{1122}$
$E_{2222}$	$E_{2233}$
$E_{3333}$	$E_{3311}$

Extension - Extension

$E_{1212}$	$E_{1213}$
$E_{1313}$	$E_{1323}$
$E_{2323}$	$E_{2312}$

Shear - Shear

$E_{1112}$	$E_{2212}$	$E_{3312}$
$E_{1113}$	$E_{2213}$	$E_{3313}$
$E_{1123}$	$E_{2223}$	$E_{3323}$

Coupling  
Shear - Extension

A Material with all 21 independent constants is

Anisotropic

Have used Tensor Notation

to here Many books use a "contracted" notation  
(Jones, Tsai, etc.)

Also called "Engineering" Notation

3 Major Difference

① Subscript changes

Tensor	Contracted	Physical
11	1	Extens. in 1
22	2	" 2
33	3	" 3
23	4	Rotate about 1
31	5	" 2
12	6	" 3

② Shear strain changes

Tensor shear strain is  $\frac{1}{2}$  of Engineering shear strain.

We change the notation from  $\epsilon$  to  $\gamma$

Engineering	Tensor	Contracted
$\gamma_{12}$	$\epsilon_{12} + \epsilon_{21}$	$\epsilon_6$
$\gamma_{13}$	$\epsilon_{13} + \epsilon_{31}$	$\epsilon_5$
$\gamma_{23}$		$\epsilon_4$

③ Elasticity Constants represented by  $C_{ij}$  instead  $E_{mnpq}$   
(Still 21 components)

Tensor	Engineering
$E_{mnpq}$	$C_{ij}$
$m, n$	$i, j$
$p, q$	$k, l$

The "Generalized Hooke's Law" is

$$\sigma_{mn} = E_{mnpq} \epsilon_{pq} \quad (\text{Tensor notation})$$

$$\sigma_i = C_{ij} \epsilon_j \quad (\text{Engineering notation})$$

Still use summation convention

$$\sigma_i = \sum_j C_{ij} \epsilon_j = C_{ij} \epsilon_j$$

$j = 1, 2, 3, \dots, 6$

$C_{ij} = C_{ji}$  ← Symmetry of the Elasticity constants still applies  $E_{mnpq} = E_{pqmn}$

other symms in  $E_{mnpq} = E_{nmpq}$ , etc.

all automatically included in Engineering Notation.

Be careful of  $\alpha$  in shear strain.

$2 \epsilon_{mn} = \gamma_{mn}$

• Can see usefulness of Engineering Notation by writing Tensor notation in matrix form.

$$\underbrace{\begin{Bmatrix} \sigma_{11} \\ \sigma_{22} \\ \sigma_{33} \\ \sigma_{23} \\ \sigma_{31} \\ \sigma_{12} \end{Bmatrix}}_{= \underline{\sigma}} = \underbrace{\begin{bmatrix} E_{1111} & E_{1122} & E_{1133} & \alpha E_{1123} & \alpha E_{1131} & \alpha E_{1112} \\ \vdots & \vdots & \vdots & \vdots & \vdots & \vdots \\ E_{3311} & & & & & \\ E_{2311} & & & \alpha E_{2323} & & \\ \vdots & & & \vdots & & \\ E_{1211} & & & \alpha E_{1223} & & \end{bmatrix}}_{= \underline{E}} \underbrace{\begin{Bmatrix} \epsilon_{11} \\ \epsilon_{22} \\ \epsilon_{33} \\ \epsilon_{23} \\ \epsilon_{31} \\ \epsilon_{12} \end{Bmatrix}}_{= \underline{\epsilon}}$$

$\underline{E}$  matrix not symmetric, inconvenient

Contracted (Engineering) more convenient

$\underline{\sigma} = \underline{C} \underline{\epsilon}$

$\sigma_i = C_{ij} \epsilon_j$

Note  $\epsilon_4 = \alpha \epsilon_{23}$  etc.

$\sigma_{11} = \dots + \alpha E_{1123} \epsilon_{23} + \dots$

$\sigma_1 = \dots + C_{14} \epsilon_4 + \dots$        $\epsilon_4 = \alpha \epsilon_{23}, \text{ etc.}$

$C$  is symmetric.

$C_{14} = E_{1123}$

• COMPLIANCE

Just as we have  $\sigma_{mn} = E_{mnpq} \epsilon_{pq}$

Also have inverse  $\epsilon_{mn} = S_{mnpq} \sigma_{pq}$

$S_{mnpq} \rightarrow$  Compliance tensor

$\underline{\sigma} = \underline{E} \underline{\epsilon}$

$\underline{\epsilon} = \underline{E}^{-1} \underline{\sigma} = \underline{S} \underline{\sigma}$

Same symmetries as  $E_{mpq}$ .

Writing out Tensor Relations as matrices,

$$\underbrace{\begin{Bmatrix} \sigma_{11} \\ \sigma_{22} \\ \vdots \\ \sigma_{12} \end{Bmatrix}}_{\sigma} = \underbrace{\begin{bmatrix} E_{1111} & E_{1122} & \dots & 2E_{1112} \\ \vdots & \vdots & \vdots & \vdots \\ E_{12} & & & 2E_{1212} \end{bmatrix}}_E \underbrace{\begin{Bmatrix} \epsilon_{11} \\ \epsilon_{22} \\ \vdots \\ \epsilon_{12} \end{Bmatrix}}_E$$

$$\begin{Bmatrix} \epsilon_{11} \\ \epsilon_{22} \\ \vdots \\ \epsilon_{12} \end{Bmatrix}_{6 \times 1} = \begin{bmatrix} S_{1111} & & 2S_{1123} & \\ & & & \\ & & 2S_{1223} & 2S_{1212} \end{bmatrix}_{6 \times 6} \begin{Bmatrix} \sigma_{11} \\ \sigma_{22} \\ \vdots \\ \sigma_{12} \end{Bmatrix}_{6 \times 1}$$

Look @ Problem Set. 3

Wish to write in Engineering Notation

$$\begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \vdots \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} S_{11} & S_{12} & S_{13} & S_{14} & S_{15} & S_{16} \\ S_{21} & & & & & \\ \vdots & & & & & \\ S_{61} & & & & & S_{66} \end{bmatrix} \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \vdots \\ \sigma_6 \end{Bmatrix}$$

↪ symmetric: relate  $S_{ij}$  to  $S_{mpq}$

For Elasticity Matrix, use

$$\begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \vdots \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} C_{11} & C_{12} & \dots & C_{16} \\ \vdots & \vdots & \vdots & \vdots \\ C_{61} & & & C_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \vdots \\ \epsilon_6 \end{Bmatrix}$$

↪ Symm.

$$C_{ij} = S_{ij}$$

All symmetric matrices in Engineering notation,

Weight Figure of Merit =  $\frac{\sigma_{ULT}}{(\text{Specific Gravity})}$

Cost " =  $\frac{\sigma_{ULT}}{(S.G.) (\$/lb)}$

□ Problem Set #1

Stress - strain relations (Engineering Notation)

$$\underline{\sigma} = \underline{C} \underline{\epsilon}, \quad \underline{\epsilon} = \underline{S} \underline{\sigma}$$

where

$$\underline{\sigma} = \begin{bmatrix} \sigma_1 \\ \sigma_2 \\ \vdots \\ \sigma_6 \end{bmatrix} \quad \underline{\epsilon} = \begin{bmatrix} \epsilon_1 \\ \epsilon_2 \\ \vdots \\ \epsilon_6 \end{bmatrix}$$

$\sigma_6 = \tau_{12}, \text{ etc.} \quad \epsilon_6 = \gamma_{12} = 2\epsilon_{12}$

$\underline{C}$  : elasticity }  $6 \times 6$  Symm. matrices  
 $\underline{S}$  : compliance }  $21$  independent constants  
 $\underline{S} = \underline{C}^{-1}$

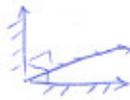
Types of Materials

- Fully Anisotropic  $\rightarrow 21$  constants



Exam along non-orthogonal axes.  
 Different stiffness along each direction  
 (Some crystals)

- Monodimic Material  $\rightarrow 13$  constants



1 axis  $\perp$  other two  
 Different stiffness along each direction  
 (some crystals, some composites)

- Orthotropic Material  $\rightarrow 9$  constants



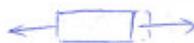
3 axis  $\perp$  to each other  
 Different stiffness along each direction

Important  
 Practical  
 Case



Crystals,  
 Composites

$$\begin{bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_3 \\ \epsilon_4 \\ \epsilon_5 \\ \epsilon_6 \end{bmatrix} = \begin{bmatrix} S_{11} & S_{12} & S_{13} & & & \\ & S_{22} & S_{23} & & & 0 \\ & & S_{33} & & & \\ & & & S_{44} & & 0 \\ \text{Symm.} & & & & S_{55} & \\ & & & & & S_{66} \end{bmatrix} \begin{bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_3 \\ \sigma_4 \\ \sigma_5 \\ \sigma_6 \end{bmatrix}$$



but no shear



- Transversely Isotropic Material  $\rightarrow$  5 constants  
 3 perpendicular axes  
 $x_1$  is stiffer than  $x_2 = x_3$   
 same stiffness any direction in  $x_2, x_3$  plane

Wood  
or composite



Like orthotropic but additionally

$$S_{33} = S_{22}$$

$$S_{13} = S_{12}$$

$$S_{55} = S_{66}$$

$$S_{44} = 2(S_{22} - S_{23}) \leftarrow G = \frac{E}{2(1+\nu)}$$

$$S = \begin{bmatrix} S_{11} & S_{12} & S_{12} & & & \\ & S_{22} & S_{23} & & & \\ & & S_{22} & & & \\ \hline & \text{Symm.} & & 2(S_{22} - S_{23}) & & \\ & & & & S_{55} & \\ & & & & & S_{55} \end{bmatrix} \quad \left. \begin{array}{l} \\ \\ \\ \\ \\ \end{array} \right\} \begin{array}{l} \\ \\ \\ \text{5 constants} \\ \\ \end{array}$$

- Isotropic Material  $\rightarrow$  2 constants  
 Same properties in all directions  
 Most metals, Resin



Many crystals randomly oriented  
Polycrystalline material

Same as Transversely Isotropic, but additionally

$$S_{22} = S_{11}$$

$$S_{13} = S_{12}$$

$$S_{55} = S_{44} = 2(S_{11} - S_{12})$$

$$S_{66} = S_{44} = 2(S_{11} - S_{12})$$

Only 2 constants  $S_{11}$  and  $S_{12}$

$S_{mn}$ 's traditionally expressed in terms of  
 Modulus of Elasticity  $E$  and Poisson's Ratio  $\nu$

$$\epsilon_{11} = \frac{1}{E} \sigma_{11}; \quad \epsilon_{22} = -\frac{\nu}{E} \sigma_{11}$$

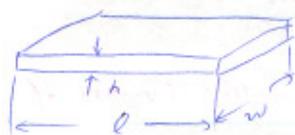
with these

$$\epsilon_1 = \frac{1}{E} [\sigma_1 - \nu \sigma_2 - \nu \sigma_3]$$

$$\epsilon_4 = \frac{2(1+\nu)}{E} \sigma_4, \text{ etc.}$$

2-Dim. Plane Stress Approximations

Many structures are thin. (plate)



$$h \ll l, w$$

Also, not heavily loaded through thickness



$$\sigma_3, \sigma_4, \sigma_5 \ll \sigma_1, \sigma_2, \sigma_6$$

$$\sigma_{33}, \sigma_{23}, \sigma_{31}, \sigma_{12}$$

Assume  $\sigma_3 = \sigma_4 = \sigma_5 = 0$  in stress-strain

Only deal with  $\sigma_1, \sigma_2, \sigma_3$

in 3-D  $\underline{\sigma} = \underline{C} \underline{\epsilon}$   $\rightarrow$  6x1 matrix

in 2-D  $\underline{\sigma} = \underline{Q} \underline{\epsilon}$   $\rightarrow$  3x3 matrix

For transversely isotropic mat'l

$$\sigma_1 = C_{11} \epsilon_1 + C_{12} \epsilon_2 + C_{13} \epsilon_3 + 0 + 0 + 0$$

$$\sigma_2 = \text{etc.}$$

$$0 = \sigma_3 = C_{12} \epsilon_1 + C_{13} \epsilon_2 + C_{22} \epsilon_3 + 0 + 0 + 0$$

Solve for  $\epsilon_3$  and put into others

$$\sigma_6 = C_{66} \epsilon_6$$

$$\Rightarrow \left\{ \begin{array}{l} \sigma_1 = Q_{11} \epsilon_1 + Q_{12} \epsilon_2 \\ \sigma_2 = Q_{21} \epsilon_1 + Q_{22} \epsilon_2 \\ \sigma_6 = Q_{66} \epsilon_6 \end{array} \right\} \text{ Transversely isotropic}$$

In general, for fibers not along looks



$$\sigma_1 = Q_{11} \epsilon_1 + Q_{12} \epsilon_2 + Q_{16} \epsilon_6$$

$$\sigma_2 = \dots$$

$$\sigma_6 = Q_{61} \epsilon_1 + Q_{62} \epsilon_2 + Q_{66} \epsilon_6$$

[Q] matrix  
3x3 symm.

Homework Prob.  $\rightarrow$  Relation between  
3-D and 2-D

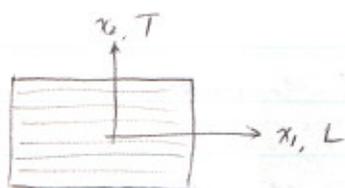
Properties of Single Ply

Ply  $\rightarrow$  flat  $\rightarrow$  plane stress

2-D Stress - Strain Eqs are

$$\underline{\sigma} = \underline{Q} \underline{\epsilon}$$

$\rightarrow$  3x3 matrix (matrix of 6 constants)



L : longitudinal

T : transverse

On this set of axes - orthotropic

$$\begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} Q_{11} & Q_{12} & 0 \\ Q_{12} & Q_{22} & 0 \\ 0 & 0 & Q_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} \quad 4 \text{ constants}$$

Also cloth (0/90) weave works this way,  
some funny products may not  
From strength of Materials, we are familiar  
with Engineering Constants.  
 $E_L \quad E_T \quad \nu_{LT} \quad G_{LT}$

These come from experimental tests.

Formal definitions from

$$\epsilon_1 = \frac{1}{E_L} (\sigma_1 - \nu_{LT} \sigma_2)$$

$$\epsilon_2 = \frac{1}{E_T} (\sigma_2 - \nu_{TL} \sigma_1)$$

$$\epsilon_6 = \frac{1}{G_{LT}} \sigma_6$$

Questions:

a) How to find Engineering Constants?

b) How to relate them to Elastic Constants  $Q_{ij}$

a) Tests for Engineering Constants

① Longitudinal Tests

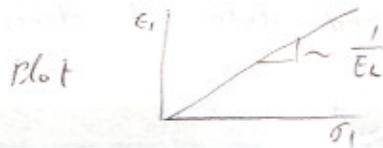
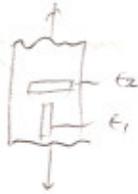


Apply known  $P$  (dead weight, calibrated machine)  
long, narrow specimen

know  $\sigma_1 = P/A$  (except near ends, reinforce there)

$\sigma_2 = 0, \sigma_3 = 0$

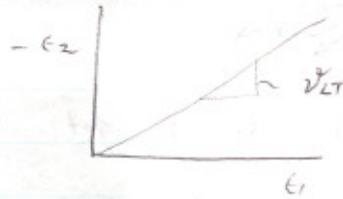
Measure  $\epsilon_1, \epsilon_2$  ( $\epsilon_3$  ?) with strain gages



$\epsilon_1 = \frac{\sigma_1}{E_L}$

$\epsilon_2 = -\nu_{LT} \epsilon_1$

$\epsilon_3 = 0$



From this test  $\rightarrow \nu \approx$  constants

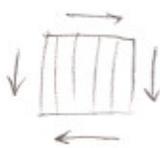
② Transverse Tension



Same deal, apply known  $P$

From this test, get  $E_T, \nu_{TL}$

③ Shear Tests



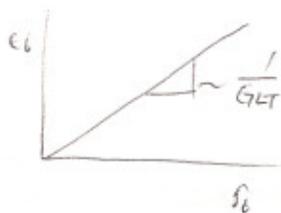
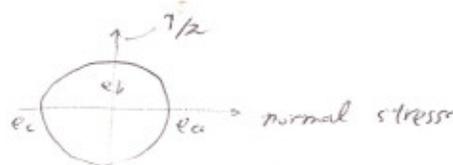
Apply known shear  $\sigma_6$   
(not too easy)



Measure shear strain with a rosette

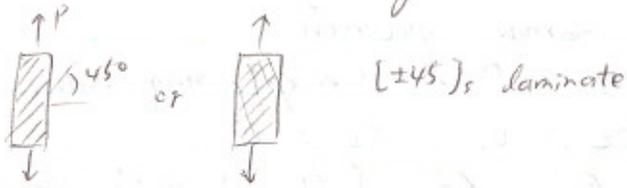
$\epsilon_6 = \epsilon_c - \epsilon_a$

Mohr's circle



shear tests difficult to perform

Easier to test  $45^\circ$  ply in tension



This gives a mixed state of stress in axis system of the material.



But can untangle to get  $G$

So, we have,

$$\epsilon_1 = \frac{1}{E_L} \sigma_1 - \frac{\nu_{TL}}{E_T} \sigma_2$$

$$\epsilon_2 = -\frac{\nu_{LT}}{E_L} \sigma_1 + \frac{1}{E_T} \sigma_2$$

$$\epsilon_L = \frac{1}{G_{LT}} \sigma_6$$

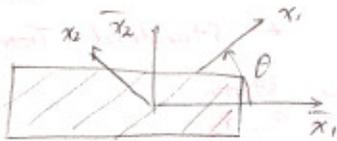
Because of symmetry

$$\frac{\nu_{TL}}{E_T} = \frac{\nu_{LT}}{E_L}$$

$$\nu_{LT} : \text{Major Poisson's Ratio} \sim 0.3$$

$$\nu_{TL} = \frac{E_T}{E_L} \cdot \nu_{LT} \approx 0.02$$

### c Rotation of Plies



$x_1, x_2 \rightarrow$  ply axes  
 $\bar{x}_1, \bar{x}_2 \rightarrow$  laminate axes  
 (also  $x, y$ )

Ply at angle  $\theta$  from lamina axis  $\bar{x}_1$   
 (+ $\theta \rightarrow x_1$  going towards  $x_2$ )

In  $x_1, x_2$  (ply axes)  $\rightarrow$  z-D orthotropic Material

$$\begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} Q_{11} & Q_{12} & 0 \\ Q_{12} & Q_{22} & 0 \\ 0 & 0 & Q_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} \quad \text{or} \quad \underline{\sigma} = \underline{Q} \underline{\epsilon}$$

$Q$ 's from  $E_L, E_T, \nu_{LT}, G_{LT}$

To find Stress - Strain in  $\bar{x}_1, \bar{x}_2$  (laminate axes), first relate stresses in z axis systems.

$$\sigma_{mm} = l_{mp} l_{nq} \bar{\sigma}_{pq} \quad \leftarrow \text{Standard Transform Law}$$

$\uparrow$  stress tensor in  $x_1, x_2$        $\downarrow$  Direction Cosine       $\leftarrow$  stress in  $\bar{x}_1, \bar{x}_2$   
 $= \cos(\text{angle } x_m \text{ and } \bar{x}_p)$

Table of Cosines

	$x_1$	$x_2$
$\bar{x}_1$	$\cos \theta$	$\cos(90 + \theta) = -\sin \theta$
$\bar{x}_2$	$\cos(90 - \theta) = \sin \theta$	$\cos \theta$

$$\begin{aligned} \sigma_{11} &= l_{1\bar{1}} l_{1\bar{1}} \bar{\sigma}_{11} + l_{1\bar{2}} l_{1\bar{2}} \bar{\sigma}_{22} + l_{1\bar{6}} l_{1\bar{6}} \bar{\sigma}_{66} + l_{1\bar{1}} l_{1\bar{2}} \bar{\sigma}_{12} + l_{1\bar{2}} l_{1\bar{1}} \bar{\sigma}_{21} \\ &= \cos^2 \theta \bar{\sigma}_{11} + \sin^2 \theta \bar{\sigma}_{22} + \cos \theta \sin \theta \bar{\sigma}_{12} + \sin \theta \cos \theta \bar{\sigma}_{21} \end{aligned}$$

$\sigma_{22} = \text{etc.}$

$\sigma_{12} = \text{etc.}$

So obtain

$$\begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} c^2 & s^2 & 2cs \\ s^2 & c^2 & -2cs \\ -cs & -cs & (c^2 - s^2) \end{bmatrix} \begin{Bmatrix} \bar{\sigma}_1 \\ \bar{\sigma}_2 \\ \bar{\sigma}_6 \end{Bmatrix}$$

Ply

$T_L$

Laminate

$$\text{or} \quad \underline{\sigma} = \underline{T}_L \underline{\bar{\sigma}}$$

where  $c = \cos \theta$ ,  $s = \sin \theta$

Also for strain

$$\underline{\epsilon}_{mn} = \underline{l}_m \underline{l}_n \bar{\epsilon}_{pq} \quad \leftarrow \text{Standard Transform Law}$$

Tensor Strain in  $\bar{x}_1, \bar{x}_2$ 
Tensor Strain in  $\bar{x}_1, \bar{x}_2$

$$\begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \frac{1}{z} \epsilon_6 \end{Bmatrix} = T_\sigma \begin{Bmatrix} \bar{\epsilon}_1 \\ \bar{\epsilon}_2 \\ \frac{1}{z} \bar{\epsilon}_6 \end{Bmatrix}$$

Recall

$$\epsilon_{12} = \frac{1}{z} \gamma_{12} = \frac{1}{z} \epsilon_6$$

Absorb the  $\frac{1}{z}$  into  $T_\sigma$  gives:

$$\begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \underbrace{\begin{bmatrix} c^2 & s^2 & cs \\ s^2 & c^2 & -cs \\ -2cs & 2cs & (c^2 - s^2) \end{bmatrix}}_{T_\epsilon} \begin{Bmatrix} \bar{\epsilon}_1 \\ \bar{\epsilon}_2 \\ \bar{\epsilon}_6 \end{Bmatrix}$$

Ply
Laminate

or  $\underline{\epsilon} = T_\epsilon \bar{\underline{\epsilon}}$

Placing into Ply axes Stress Strain

$$\begin{aligned} \underline{\sigma} &= \underline{Q} \underline{\epsilon} \\ T_\sigma \bar{\underline{\sigma}} &= \underline{Q} T_\epsilon \bar{\underline{\epsilon}} \\ \bar{\underline{\sigma}} &= \underline{T_\sigma^{-1}} \underline{Q} T_\epsilon \bar{\underline{\epsilon}} \\ &= \bar{\underline{Q}} \bar{\underline{\epsilon}} \end{aligned}$$

or  $\bar{\underline{\sigma}} = \bar{\underline{Q}} \bar{\underline{\epsilon}} \quad \leftarrow \text{Stress-Strain Relation in laminate } \bar{x}_1, \bar{x}_2 \text{ axes}$

Now Note Inverses

$$\begin{cases} T_\sigma^{-1} = T_\sigma(-\theta) = T_\epsilon^T \\ T_\epsilon^{-1} = T_\epsilon(-\theta) = T_\sigma^T \end{cases}$$

So Rotated  $\underline{Q}$  matrix is

$$\bar{\underline{Q}} = T_\epsilon^T \underline{Q} T_\epsilon$$

$\underline{Q}$  fully populated now

Also in Jones Notation,

Laminated Axes  $\bar{x}_1, \bar{x}_2 \rightarrow x, y$

Laminated Stress  $\bar{\sigma}_i \rightarrow \sigma_x, \sigma_y, \tau_{xy}$

Laminated Strain  $\bar{\epsilon}_i \rightarrow \epsilon_x, \epsilon_y, \gamma_{xy}$

Final Laminated Stress - Strain Eqns

$$\begin{Bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & \bar{Q}_{16} \\ \bar{Q}_{12} & \bar{Q}_{22} & \bar{Q}_{26} \\ \bar{Q}_{16} & \bar{Q}_{26} & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_x \\ \epsilon_y \\ \gamma_{xy} \end{Bmatrix}$$

Multiplying out matrices

$$\bar{Q}_{11} = Q_{11} \cos^4 \theta + 2(Q_{12} + 2Q_{66}) \sin^2 \theta \cos^2 \theta + Q_{22} \sin^4 \theta$$

$$\bar{Q}_{12} = (Q_{11} + Q_{22} - 4Q_{66}) \sin^2 \theta \cos^2 \theta + Q_{12} (\sin^4 \theta + \cos^4 \theta)$$

$$\bar{Q}_{22} = \text{etc.}$$

$$\bar{Q}_{66} = \text{etc.}$$

Similarly can transform Compliances.

$$\text{from } \epsilon = S \sigma$$

$$\text{obtain } \bar{\epsilon} = \bar{S} \bar{\sigma}$$

$$\text{where } \bar{S} = T^T S T$$

• Alternate ways of Rotating

$$\bar{E}_{mnpq} = l_{m\bar{r}} l_{n\bar{s}} l_{p\bar{t}} l_{q\bar{u}} E_{rstu}$$

Also, can mathematically reduce  $\bar{Q}_{ij}$  by  $\cos^2 \theta = \frac{1 + \cos 2\theta}{2}$ , etc.

can then express

$$\bar{Q}_{ij} = A_{ij} + B_{ij} \cos 2\theta + C_{ij} \cos 4\theta + D \sin 2\theta + E \sin 4\theta$$

A, B, C, D, E  $\rightarrow$  depend only on 4 invariants

#### 4. Laminate Theory

Can now manipulate orthotropic plies in plane stress.

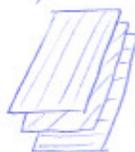
$$\underline{Q} = \underline{Q} \underline{\epsilon}, \quad \underline{Q} = \underline{Q} \underline{\epsilon}$$

$$\text{where } \underline{Q} = f(\underline{Q}, \theta)$$

Similarly, have

$$\underline{\epsilon} = \underline{Q} \underline{Q}, \text{ etc.}$$

But, composites are actually used as laminates



• Many plies (lamina) are arranged at many  $\theta$

• carry load, provide stiffness, strength, etc.

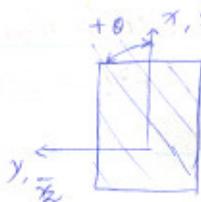
Note other laminates  $\rightarrow$  electronics - circuit boards,

capacitors, active materials (piezoelectrics), thermal barrier - coats for engine combustors, etc.

◦ Laminate Notation

Need keep track of ply orientation

Use a compact notation



$\theta$  = ply angle

Note: Usually  $0^\circ$  direction corresponds to principal loading direction.

Laminates specified as

$$[\pm 30 / 0_2]_s \rightarrow \begin{matrix} \text{Top} & +30 \\ & -30 \\ & 0 \\ & 0 \\ & 0 \\ \text{Bottom} & -30 \\ & +30 \end{matrix}$$

*(Red annotations: ±, repeat, symm.)*

$$[\pm 30 / 0_3]_T \rightarrow \begin{matrix} +30 \\ -30 \\ 0 \\ 0 \\ 0 \end{matrix}$$

*(Red annotation: total)*

$$[0 / 30]_{2S} \rightarrow \begin{matrix} 0 \\ 30 \\ 0 \\ 30 \\ 0 \\ 30 \\ 0 \end{matrix}$$

*(Red annotation: repeat group)*

etc.

Typical Laminates may bear

Cross Ply -  $[0_2 / 90_2]_T \rightarrow \begin{matrix} 0 \\ 90 \\ 0 \\ 90 \end{matrix}$

Angle Ply -  $[\pm \theta]_S$

Quasi-Isotropic -  $[0 / \pm 45 / 90]_S, [0 / \pm 60]_S$

etc.

◦ In-plane Stress, strain & stiffness

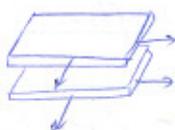
(Symmetric laminates - no bending)

Basic Assumptions:

1. Plies are all glued together.
2. Plies are in plane-stress.

$$\sigma_{33} = \sigma_{23} = \sigma_{13} = 0$$

◦ Strain



because of gluing,  $\epsilon_{ij}$ 's all same

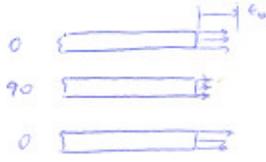
$$\begin{matrix} \epsilon \\ \uparrow \\ \text{laminates} \end{matrix} = \begin{matrix} \epsilon \\ \uparrow \\ \text{each lamina} \end{matrix} = \begin{Bmatrix} \epsilon_x^0 \\ \epsilon_y^0 \\ \gamma_{xy}^0 \end{Bmatrix}$$

c Stress



Is stress in 0° and 90° same?

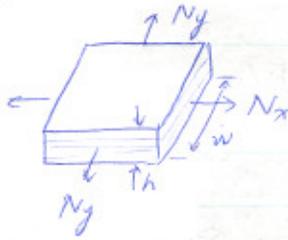
Not same.



$Q_{ij}$  different

To find stresses, look @ average forces in plies.

Define  $N$  ← force/unit width or laminate



$$N_x = \frac{\text{load in } x}{w}$$

Total load -  $P$  (lb)

$$N = \frac{P}{w} \text{ (lb/in.)}$$

Average Stress  $(\sigma_x)_A = N_x/h$ ,  $h$ : laminate thickness

$$N_x = \int_{-\frac{h}{2}}^{\frac{h}{2}} \sigma_x dz$$



In discrete plies,  $n$ : number of plies,

$$N_x = \sum_{k=1}^n \sigma_x^{(k)} t_k$$

$k=1, 2, 3, \dots$  top to down

Similarly

$$N_y = \sum_{k=1}^n \sigma_y^{(k)} t_k$$

$$N_{xy} = \sum_{k=1}^n \sigma_{xy}^{(k)} t_k$$

will then have

$$\begin{Bmatrix} N_x \\ N_y \\ N_{xy} \end{Bmatrix} = \begin{bmatrix} ? \\ ? \\ ? \end{bmatrix} \begin{Bmatrix} \epsilon_x^0 \\ \epsilon_y^0 \\ \gamma_{xy}^0 \end{Bmatrix}$$

$$N_x = \sum_{k=1}^n [\bar{Q}_{11}^{(k)} \epsilon_x + \bar{Q}_{12}^{(k)} \epsilon_y + \bar{Q}_{16}^{(k)} \gamma_{xy}] t_k$$

$$= \underbrace{\left[ \sum_{k=1}^n \bar{Q}_{11}^{(k)} t_k \right]}_{= A_{11}} \epsilon_x^0 + \underbrace{\left[ \sum_{k=1}^n \bar{Q}_{12}^{(k)} t_k \right]}_{= A_{12}} \epsilon_y^0 + \underbrace{\left[ \sum_{k=1}^n \bar{Q}_{16}^{(k)} t_k \right]}_{= A_{16}} \gamma_{xy}^0$$

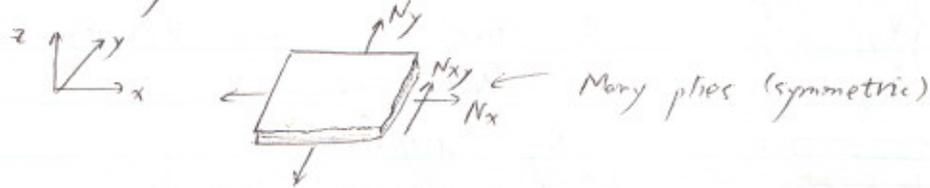
Similarly for  $N_y$  &  $N_{xy}$

So finally

$$\begin{Bmatrix} N_x \\ N_y \\ N_{xy} \end{Bmatrix} = \begin{bmatrix} A_{11} & A_{12} & A_{16} \\ A_{12} & A_{22} & A_{26} \\ A_{16} & A_{26} & A_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_x^0 \\ \epsilon_y^0 \\ \gamma_{xy}^0 \end{Bmatrix}$$

$\underline{N} = \underline{A} \underline{\epsilon}^0$

Given a symmetric laminate



Have form Relation

$$\underline{N} = \underline{A} \underline{\epsilon}^0$$

where,

$$\underline{N} = \begin{Bmatrix} N_x \\ N_y \\ N_{xy} \end{Bmatrix} = \text{Force (lbs/in.)}$$

$$\underline{\epsilon}^0 = \begin{Bmatrix} \epsilon_x^0 \\ \epsilon_y^0 \\ \gamma_{xy}^0 \end{Bmatrix} = \text{Midplane Strains (in./in.)} \\ \text{(laminate axes)}$$

$$\underline{A} = \begin{bmatrix} A_{11} & A_{12} & A_{16} \\ A_{12} & A_{22} & A_{26} \\ A_{16} & A_{26} & A_{66} \end{bmatrix} = \text{Extensional Stiffness (lb/in.)}$$

$$\text{and } A_{ij} = \sum_{k=1}^N \bar{Q}_{ij}^{(k)} t_k$$

Could also write as equivalent modulus

$$\underline{\bar{\sigma}} = \underline{E}^{eq} \underline{\epsilon}^0$$

$$\text{Average stress} = N/h \quad \equiv \frac{1}{h} \rightarrow N_x$$

$$\text{So } \frac{1}{h} \underline{N} = \frac{1}{h} \underline{A} \underline{\epsilon}^0 \\ \text{"}\bar{\sigma}\text{"} \quad \text{"}\underline{E}^{eq}\text{"} \leftarrow \text{lbs/in}^2 : \text{modulus}$$

$$\underline{E}^{eq} = \begin{bmatrix} E_{11}^{eq} & E_{12}^{eq} & E_{16}^{eq} \\ E_{12}^{eq} & - & - \\ E_{16}^{eq} & - & - \end{bmatrix} \leftarrow \text{like } \underline{Q} \text{ matrix} \\ \text{for the laminate}$$

These are not the Engineering Constants for the Laminate.

Also, have Inverse Relations.

$$\underline{\epsilon}^0 = \underline{a} \underline{N} \quad \text{where } \underline{a} = \underline{A}^{-1}$$

This only applies for symmetric laminates (no bending)

Deal later with unsymm. laminates

• Properties of  $A$  matrix

$$A = \sum_{k=1}^N \bar{Q}^{(k)} t_k$$

$$\left. \begin{aligned} \bar{Q}_{11} &= c^4 Q_{11} + s^4 Q_{22} + \dots \\ \bar{Q}_{12} &= c^2 s^2 (Q_{11} + \dots) \\ \bar{Q}_{22} &= \dots \end{aligned} \right\} \begin{array}{l} \text{see Handout,} \\ \text{also Jones, p. 51} \end{array}$$

• Remarks on  $A$

1. Thickness (area) weighted stiffness  $\bar{Q}_{ij}$
2. Independent of stacking order
3. Balanced Laminates

"a - 0 for every +0"

$\bar{Q}_{11}, \bar{Q}_{12}, \bar{Q}_{22}, \bar{Q}_{66}$  not sensitive to sign  
( $c^4, s^4, c^2, s^2, \dots$ )

$\bar{Q}_{16}, \bar{Q}_{26}$  are affected ( $c^3s, cs^3, \dots$ )

$$A_{16} = A_{26} = 0$$

$\therefore$  Balanced laminates are orthotropic.

4. Quasi-isotropic laminate

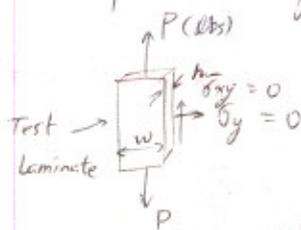
$[0/\pm 60]_s, [0/\pm 45/90]_s$  ← primary

$[0/\pm 30/\pm 60/90]_s$  ← built up from  $[0/\pm 60]_s$

$$A_{22} = A_{11}, \quad A_{66} = f(A_{11}, A_{12})$$

$\therefore$  Quasi-isotropic have "isotropic" stiffness

• Example of using  $A$  matrix —



$$N_x = P/w, \quad \bar{\sigma}_x = \frac{N_x}{h} = \frac{P}{hw}$$

↑  
average stress

$$N_y = 0$$

$$N_{xy} = 0$$

$$\epsilon^0 = A^{-1} \underline{N} = \underline{a} \underline{N}$$

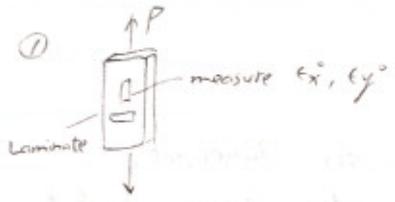
$$\epsilon_x^0 = a_{11} N_x + a_{12} N_y + a_{16} N_{xy} = a_{11} \frac{P}{w} = a_{11} h \bar{\sigma}_x$$

$$\epsilon_y^0 = a_{12} \frac{P}{w} = a_{12} h \bar{\sigma}_x$$

$$\tau_{xy}^0 = a_{16} h \bar{\sigma}_x = 0 \quad \leftarrow \text{if balanced}$$

• Laminate Engineering Constants

Constants we get from mechanical tests on laminates (as for plies)

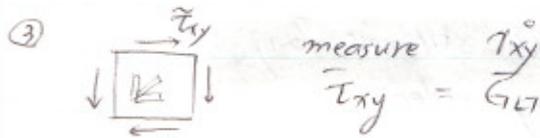


$$\bar{\sigma}_x = \frac{P}{wh}, \quad \bar{\sigma}_x = \bar{E}_L \epsilon_x^0 \leftarrow \text{Engineering Stiffness or Modulus } \bar{E}_L$$

$$\bar{\nu}_{LT} = -\frac{\epsilon_y^0}{\epsilon_x^0} \leftarrow \text{Engineering Poisson's Ratio}$$



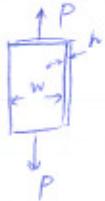
$$\bar{\sigma}_y = \frac{P}{wh}, \quad \bar{\sigma}_y = \bar{E}_T \epsilon_y^0 \leftarrow \text{Engineering Transverse Stiffness } \bar{E}_T$$



$$\bar{\tau}_{xy} = \bar{G}_{LT} \gamma_{xy}^0 \leftarrow \text{Engineering shear Stiffness } \bar{G}_{LT}$$

obtaining Laminate Engineering Constants

For Test ①



$$N_x = \frac{P}{w} = h \bar{\sigma}_x$$

$$N_y = 0$$

$$N_{xy} = 0$$

$$\underline{\epsilon}^0 = \underline{A}^{-1} \underline{N} = \underline{a} \underline{N}$$

$$\epsilon_x^0 = a_{11} N_x = a_{11} h \bar{\sigma}_x$$

$$\epsilon_y^0 = a_{12} N_x = a_{12} h \bar{\sigma}_x = \frac{a_{12}}{a_{11}} \epsilon_x^0$$

$$\epsilon_{xy}^0 = 0 \text{ for balanced laminate}$$

$$\text{(if it weren't, } \epsilon_{xy}^0 = a_{16} N_x = \frac{a_{16}}{a_{11}} \epsilon_x^0)$$

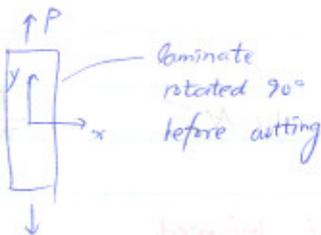
$$\text{Note: } \bar{E}_x = \frac{\bar{\sigma}_x}{\epsilon_x^0} = \frac{1}{a_{11} h}$$

$$\bar{\nu}_{xy} = -\frac{\epsilon_y^0}{\epsilon_x^0} = -\frac{a_{12}}{a_{11}}$$

If not balanced, would also have  $\gamma_{xy,x}$

leitch mitski coefficient

For test ②



$$N_y = \frac{P}{w} = h \bar{\sigma}_y$$

$$N_x = 0, \quad N_{xy} = 0$$

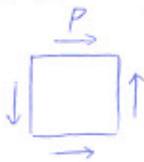
$$\epsilon_x^0 = a_{12} N_y = a_{12} h \bar{\sigma}_y$$

$$\epsilon_y^0 = a_{22} N_y = a_{22} h \bar{\sigma}_y$$

$$\epsilon_{xy}^0 = 0 \text{ if balanced}$$

$$\bar{E}_y = \frac{\bar{\sigma}_y}{\epsilon_y^0} = \frac{1}{a_{22} h}$$

Test ③



$$N_{xy} = \frac{P}{w} = h \bar{\sigma}_{xy}$$

$$N_x = 0, \quad N_y = 0$$

$$\epsilon_x^0 = a_{16} N_{xy} = 0 \quad \left. \begin{array}{l} \text{Balanced} \\ \text{Laminate} \end{array} \right\}$$

$$\epsilon_y^0 = a_{26} N_{xy} = 0$$

$$\epsilon_{xy}^0 = a_{66} N_{xy} = a_{66} h \bar{\sigma}_{xy}$$

$$\bar{G}_{xy} = \bar{\sigma}_{xy} / \epsilon_{xy}^0 = 1 / a_{66} h$$

For balanced laminate,

$$\underline{A} = \begin{bmatrix} A_{11} & A_{12} & 0 \\ A_{12} & A_{22} & 0 \\ 0 & 0 & A_{66} \end{bmatrix}, \quad \underline{a} = \begin{bmatrix} a_{11} & a_{12} & 0 \\ a_{12} & a_{22} & 0 \\ 0 & 0 & a_{66} \end{bmatrix}$$

$$a_{66} = \frac{1}{A_{66}}$$

$$\bar{G}_{xy} = \frac{1}{a_{66} h} = \frac{A_{66}}{h} = E_{66}^{eq}$$

But

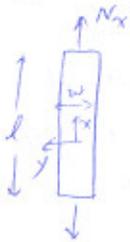
$$a_{11} \neq \frac{1}{A_{11}}$$

So  $\bar{E}_x \neq E_{11}^{eq}$

Engineering Equivalent

When does difference come up?

For  $w \ll l$  case



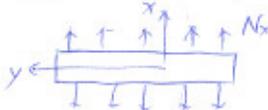
Unconstrained

$$N_y = N_{xy} = 0$$

$$\epsilon_x^0 = \bar{\sigma}_x / \bar{E}_x$$

Engineering stiffness

For  $w \gg l$  case



can't say  $N_y = N_{xy} = 0$

$\epsilon_{ij}^0 = \epsilon_{ij} = 0$  is a better approximation

then would have

$$\underline{N} = \underline{A} \underline{\epsilon}^0$$

$$N_x = A_{11} \epsilon_x^0 + 0 + 0$$

$$N_y = A_{12} \epsilon_x^0$$

$$N_{xy} = A_{16} \epsilon_x^0$$

$$N_x = \bar{\sigma}_x h = A_{11} \epsilon_x^0$$

$$\frac{\bar{\sigma}_x}{\bar{\epsilon}_x} = \frac{A_{11}}{h} = E_{11}^{eq}$$

↖ Equivalent stiffness

### • Effect of Boundaries

Note also this effect in isotropic materials.

Correct stiffness there  $\rightarrow E^q = E/(1-\nu^2)$

Because plies are constrained by neighbors, usually more convenient to work with  $\underline{A}$  (or  $E^q$ ) rather than  $\bar{E}_x$ ,  $\bar{E}_y$ , etc.

### • Ply stresses

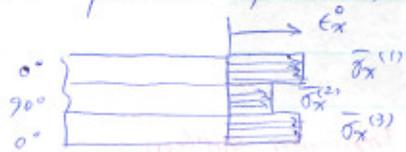
Given a laminate description, can find laminate engineering constants for input to plate and shell problems.

Given loads  $P_x, P_y, P_{xy}$ , can find  $N_x, N_y, N_{xy}$  and then one gets laminate strains from

$$\underline{\epsilon}^0 = \underline{a} \underline{N}$$

Average laminate stresses  $\bar{\underline{\sigma}} = \underline{N}/h$

Now want to look at individual stresses in  $k^{\text{th}}$  ply. (to predict failure)



ply strains  $\bar{\epsilon}_x^{(k)}$  all the same

ply stresses  $\bar{\sigma}_x^{(k)}$  all different

(Bar indicates laminate coordinate system)

How do we calculate  $\bar{\underline{\sigma}}^{(k)}$

Note: no bar — want stresses in ply coordinate system

Two Paths for getting  $\bar{\underline{\sigma}}^{(k)}$

Path # 1

$$\text{Know } \bar{\underline{\epsilon}}^{(k)} = \underline{\epsilon}^0 \quad \text{laminate strain}$$

ply strain, ply  $k$ , laminate coords.

Also know

$$\bar{\underline{\sigma}}^{(k)} = \underline{\underline{Q}}^{(k)} \bar{\underline{\epsilon}}^{(k)}$$

ply stress, ply  $k$ , laminate coords.

therefore, can calculate stresses in ply

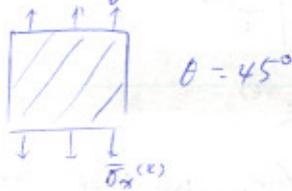


$\bar{\sigma}_x^{(k)}, \text{ etc.}$

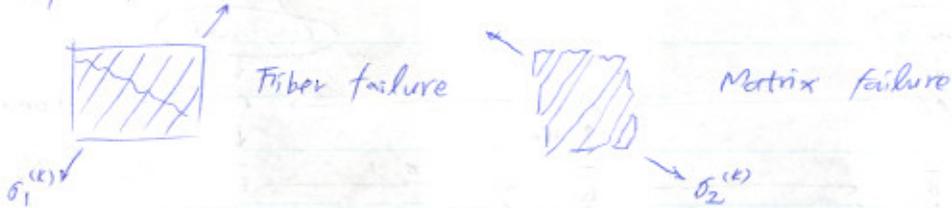
$$N_x = \sum_{k=1}^N \bar{\sigma}_x^{(k)} t_k$$

(can check out  $N_x$ )

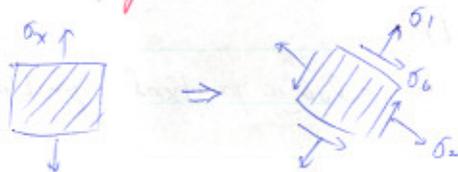
Unfortunately,  $\bar{\epsilon}^{(k)}$  isn't very useful.



Type of Failure



Given  $\bar{\sigma}^{(k)}$  get  $\sigma^{(k)}$  by transformation  
 $\sigma^{(k)} = T \bar{\sigma}^{(k)}$   
 ply laminates



Also, get ply strain in ply coordinates.

$$\epsilon^{(k)} = S \bar{\sigma}^{(k)}$$

So system we have

$$P \rightarrow \underline{N} \xrightarrow{a} \underline{\epsilon}^o \xrightarrow{\text{same}} \bar{\epsilon}^{(k)} \downarrow \bar{\sigma}^{(k)} \downarrow T \sigma^k \leftarrow \epsilon^{(k)}$$

Path #2

Given  $\bar{\epsilon}^{(k)}$ , go directly to  $\epsilon^{(k)}$  by transformation

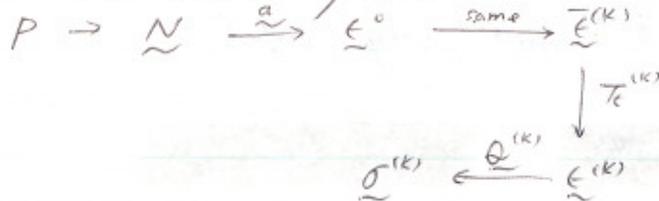
$$\underline{\underline{\epsilon}}^{(k)} = \underline{\underline{T}}^{(k)} \underline{\underline{\bar{\epsilon}}}^{(k)}$$

ply coords laminate coordinator

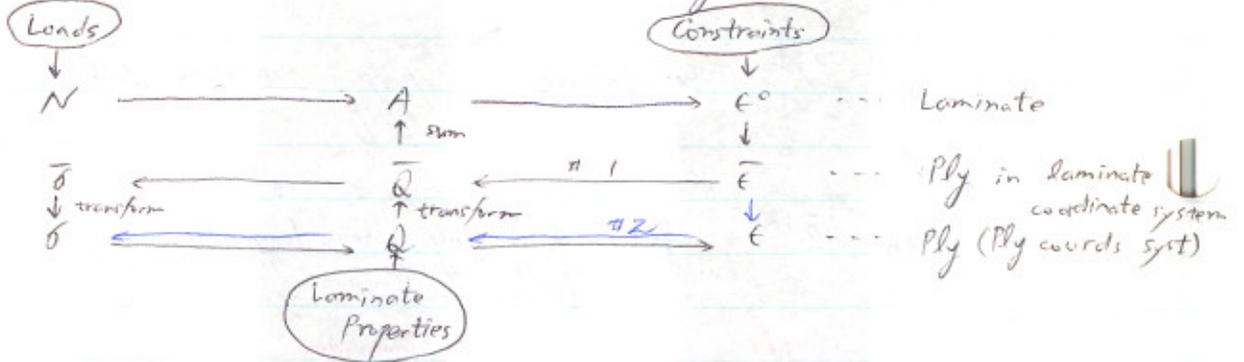
Then from  $\underline{\underline{\epsilon}}^{(k)}$ , get  $\underline{\underline{Q}}^{(k)}$  from ply stress-strain equations.  

$$\underline{\underline{\sigma}}^{(k)} = \underline{\underline{Q}}^{(k)} \underline{\underline{\epsilon}}^{(k)}$$

So, have another system.

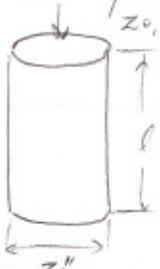


So, summarizing what we know so far, we have arrived at,  
 In-Plane Classical Laminate Plate Theory (CLPT)



Example of In-Plane CLPT

Use previous system to solve a practical problem.



Tubular compression member  
 Assume  $l$  short  
 (no buckling)

Material T300/934 GFR/Ep

Ply Engineering Properties

$$E_L = 20 \text{ Msi}, E_T = 1.4 \text{ Msi}, \nu_{LT} = .29, G_{LT} = .7 \text{ Msi}$$

Ply thicknesses : .005" (5 mils)

Lay up:  $[0/\pm 45/90]_s$

Referring to grand scheme, already have Ply Eng'g Consts  
 (get by micromechanics and Test)

Step # 1 : Find  $\underline{Q}$

$$\nu_{TL} = \frac{E_T}{E_L} \nu_{LT} = .020$$

$$Q_{11} = \frac{E_L}{1 - \nu_{LT}\nu_{TL}} = \frac{20}{1 - .29(.02)} = 20.12 \text{ Msi}$$

↑ not much different from  $E_L$

$$Q_{12} = \frac{\nu_{LT} E_T}{1 - \nu_{LT}\nu_{TL}} = .408 \text{ Msi}$$

$$Q_{22} = \frac{E_T}{1 - \nu_{LT}\nu_{TL}} = 1.41 \text{ Msi} = E_T$$

$$Q_{16} = 0, \quad Q_{26} = 0$$

$$Q_{66} = G_{LT} = .7 \text{ Msi}$$

$$\underline{Q} = \begin{bmatrix} 20.12 & .408 & 0 \\ .408 & 1.41 & 0 \\ 0 & 0 & .70 \end{bmatrix} \text{ (Msi)}$$

Step # 2 : Compute  $\bar{Q}$  for each ply

$0^\circ$  Plies : Trivial  $\rightarrow \bar{Q}_0 = \underline{Q}$

$90^\circ$  Plies : Easy  $\rightarrow$  Reverse 1 & 2

$$\bar{Q}_{90} = \begin{bmatrix} 1.41 & .408 & 0 \\ .408 & 20.12 & 0 \\ 0 & 0 & .70 \end{bmatrix} \text{ Msi}$$

$45^\circ$  Plies : Harder  $\rightarrow$  Use Transform formulas.

$$\bar{Q}_{11} = c^4 Q_{11} + s^4 Q_{22} + 2c^2 s^2 (Q_{12} + 2Q_{66})$$

$$\text{Note : } \begin{cases} \cos \theta = c = \sin \theta = s = .707 \\ \cos^2 \theta = c^2 = \sin^2 \theta = s^2 = .500 \end{cases}$$

$$\begin{aligned} \bar{Q}_{11} &= .25(20.12) + .25(1.41) + .500(.408 + 2[.7]) \\ &= 6.29 \text{ Msi} \end{aligned}$$

Similarly

$$\bar{Q}_{12} = 4.89 \text{ Msi}$$

$$\bar{Q}_{16} = \text{etc.} \quad \bar{Q}_{26} = \quad \bar{Q}_{66} =$$

$$\bar{Q}_{45} = \begin{bmatrix} 6.29 & 4.89 & 4.68 \\ 4.89 & 6.29 & 4.68 \\ 4.68 & 4.68 & 5.18 \end{bmatrix} \text{ Msi}$$

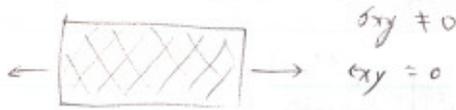
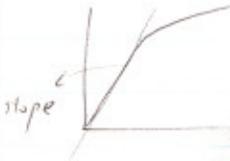
$-45^\circ$  Plies : Easy. Same as  $+45$  except  $\bar{Q}_{16}$  and  $\bar{Q}_{66}$  change signs

$$\text{Note : } \sin(-\theta) = -\sin \theta \rightarrow \text{only } s, s^3$$

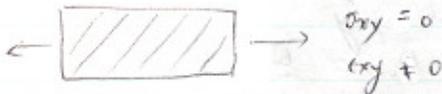
$$\cos(-\theta) = \cos \theta$$

$$\bar{Q}_{-45} = \begin{bmatrix} 6.29 & 4.89 & -4.68 \\ 4.89 & 6.29 & -4.68 \\ -4.68 & -4.68 & 5.14 \end{bmatrix} \text{ Msi}$$

### □ Problem Set. 4



$$\begin{Bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} \\ \bar{Q}_{12} & \bar{Q}_{22} \\ \bar{Q}_{16} & \bar{Q}_{26} \end{bmatrix} \begin{Bmatrix} \epsilon_x \\ \epsilon_y \\ \gamma_{xy} \end{Bmatrix}$$



$$\bar{Q}_{11} = 39 + Q_{11}$$

$$\bar{Q}_{22} = 39 + Q_{22}$$

$$\bar{Q}_{12} = 39 - Q_{11}$$

$$\epsilon_y = -\frac{Q_{12}}{Q_{22}} \epsilon_x$$

$$\epsilon_y = -.73 \epsilon_x, \quad \tau_{xy} = .42 \sigma_x$$

$$E_L = 140, \quad \bar{Q}_{11} = 40, \quad E_x = z z$$

$$z. \quad \bar{Q}_{22} = Q_{11} (90 - \theta)$$

$$Q_{26} = Q_{16} ( \quad )$$

Step 3 Assemble  $A$  matrix

$$A = \sum_{k=1}^N \bar{Q}^{(k)} t_k$$

Note: - Thickness all the same

- Order doesn't matter here

- Symmetric  $\bar{Q}$   $\rightarrow$  symmetric  $A$

- Also,  $\bar{Q}_{11}^{-45^\circ} = \bar{Q}_{11}^{45^\circ}$  (etc. for 12, 22, 66)

but  $\bar{Q}_{16}^{-45^\circ} = -\bar{Q}_{16}^{45^\circ}$  (and for 26),

so 16 and 26 terms cancel

So summing,

$$A_{11} = t (z \bar{Q}_{11}^{90} + z \bar{Q}_{11}^{90} + 4 \bar{Q}_{11}^{45})$$

$$= 0.005 (z (20.12 \times 10^6) + z (1.41 \times 10^6))$$

$$\begin{aligned}
 &+ 4(6.29 \times 10^4) = 0.341 \times 10^6 \text{ lb/in.} \\
 A_{12} &= t (z Q_{12}^0 + z Q_{12}^{90} + 4 Q_{12}^{45}) \\
 &= .005 (z(.408 \times 10^6) + z(.408 \times 10^6) + 4(4.09 \times 10^6)) \\
 &= .106 \times 10^6 \text{ lb/in.} \\
 A_{22} &= .341 \times 10^6 \text{ lb/in.} \\
 A_{66} &= .118 \times 10^6 \text{ lb/in.} \\
 A_{16} &= 0, \quad A_{26} = 0
 \end{aligned}$$

$$\underline{A} = \begin{bmatrix} .341 & .106 & 0 \\ .106 & .341 & 0 \\ 0 & 0 & .118 \end{bmatrix} \times 10^6 \text{ lb/in.}$$

Step 4: Establish Loading



Loading: Assume thin,  
load distributes evenly

$$N_x = \frac{P}{\text{circumference}} = \frac{P}{2\pi r} = \frac{20,000}{2\pi(1)} = -3,183 \text{ lb/in.} \quad \leftarrow \text{compress}$$

Assume unrestrained,  $N_y = 0$ ,  $N_{xy} = 0$

Step 5: Calculate Laminate Strain

$$\underline{\epsilon}^0 = \underline{a} \underline{N}, \quad \underline{a} = \underline{A}^{-1}$$

can invert 3x3 matrix, or else,

$$\underline{a} = \begin{bmatrix} [A_{11} \ A_{12}]^{-1} & 0 \\ A_{12} \ A_{22} & 0 \\ 0 & 0 & \frac{1}{A_{66}} \end{bmatrix} = \begin{bmatrix} \frac{A_{22}}{A_{11}A_{22}-A_{12}^2} & \frac{A_{12}}{A_{11}A_{22}-A_{12}^2} & 0 \\ \frac{-A_{12}}{A_{11}A_{22}-A_{12}^2} & \frac{A_{11}}{A_{11}A_{22}-A_{12}^2} & 0 \\ 0 & 0 & \frac{1}{A_{66}} \end{bmatrix}$$

$$\underline{a} = \begin{bmatrix} 3.25 & -1.01 & 0 \\ -1.01 & 3.25 & 0 \\ 0 & 0 & 8.47 \end{bmatrix} \times 10^{-6} \text{ in/lb}$$

$$\epsilon_x^0 = a_{11} N_x = 3.25 \times 10^{-6} (-3183) = -0.0103$$

$$\epsilon_y^0 = a_{12} N_x = -1.01 \times 10^{-6} (-3183) = +0.0032$$

$$\epsilon_{xy}^0 = a_{16} N_x = 0$$

Step 6: Calculate Ply Strain in laminate coordinates

$$\text{Jones Notation } \bar{\epsilon}^{(k)} = \begin{Bmatrix} \epsilon_x \\ \epsilon_y \\ \gamma_{xy} \end{Bmatrix}$$

ADD  $\bar{\epsilon}^{(k)}$  equal to  $\epsilon^0$

step 7: Calculate Ply stresses in laminate coordinates system

Tones Notation  $\bar{\sigma}^{(k)} = \begin{Bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \end{Bmatrix}$

$$\bar{\sigma}^{(k)} = \bar{Q}^{(k)} \bar{\epsilon}^{(k)} = \epsilon^0$$

$$\begin{Bmatrix} \bar{\sigma}_x \\ \bar{\sigma}_y \\ \bar{\sigma}_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & \bar{Q}_{16} \\ \bar{Q}_{12} & \bar{Q}_{22} & \bar{Q}_{26} \\ \bar{Q}_{16} & \bar{Q}_{26} & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_x^0 \\ \epsilon_y^0 \\ \tau_{xy}^0 \end{Bmatrix}$$

0° Ply:  $\sigma_x = \bar{Q}_{11} \epsilon_x^0 + \bar{Q}_{12} \epsilon_y^0$   
 $= 20.12 \times 10^6 (-0.0103) + .408 \times 10^6 (+.0032)$   
 $= -206 \text{ (Ksi) (high)}$

$\sigma_y = \bar{Q}_{12} \epsilon_x^0 + \bar{Q}_{22} \epsilon_y^0$ ,  $\sigma_{xy} = 0$   
 $= .300 \text{ (Ksi) (low)}$

90° Ply:  $\sigma_x = \bar{Q}_{11}^{\prime\prime} \epsilon_x^0 + \bar{Q}_{12}^{\prime\prime} \epsilon_y^0$   
 $= -13 \text{ Ksi}$

$\sigma_y = 60 \text{ Ksi}$

$\sigma_{xy} = 0$

+45° Ply:  $\sigma_x = \bar{Q}_{11} \epsilon_x^0 + \bar{Q}_{12} \epsilon_y^0 + \bar{Q}_{16} \tau_{xy}^0$   
 $= -49 \text{ Ksi}$

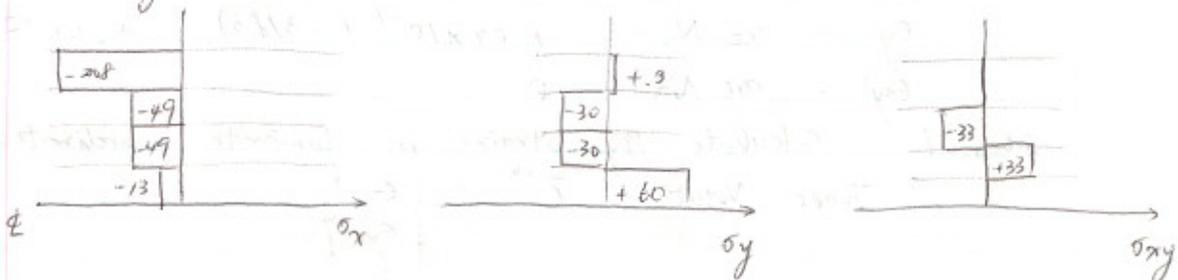
$\sigma_y = \bar{Q}_{12} \epsilon_x^0 + \bar{Q}_{22} \epsilon_y^0 + \bar{Q}_{26} \tau_{xy}^0$   
 $= -30 \text{ Ksi}$

$\sigma_{xy} = \bar{Q}_{16} \epsilon_x^0 + \bar{Q}_{26} \epsilon_y^0 + \bar{Q}_{66} \tau_{xy}^0$   
 $= -33 \text{ Ksi}$

-45° Ply: same as +45°, but

$$\sigma_{xy} (-45^\circ) = -\sigma_{xy} (+45^\circ)$$

Plotting stresses



step #8: Calculate ply stress  $\underline{\sigma}$  in ply coordinates

$$\underline{\sigma} = \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} \leftarrow \text{Jones Notation}$$

$$\underline{\sigma} = \underline{T}_\sigma \bar{\underline{\sigma}} \rightarrow \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} c^2 & s^2 & 2sc \\ s^2 & c^2 & -2sc \\ -cs & cs & (c^2 - s^2) \end{bmatrix} \begin{Bmatrix} \sigma_x \\ \sigma_y \\ \sigma_{xy} \end{Bmatrix}$$

$$0^\circ \text{ ply} \quad \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{Bmatrix} -206 \\ 30 \\ 0 \end{Bmatrix} = \begin{Bmatrix} -206 \\ 30 \\ 0 \end{Bmatrix} \text{ Ksi}$$

$$90^\circ \text{ ply} \quad \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} 0 & 1 & 0 \\ 1 & 0 & 0 \\ 0 & 0 & -1 \end{bmatrix} \begin{Bmatrix} -13 \\ 60 \\ 0 \end{Bmatrix} = \begin{Bmatrix} 60 \\ -13 \\ 0 \end{Bmatrix} \text{ Ksi}$$

$$+45^\circ \text{ ply} \quad \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} 0.5 & 0.5 & 1 \\ .5 & -.5 & -1 \\ -.5 & .5 & 0 \end{bmatrix} \begin{Bmatrix} -49 \\ -30 \\ -33 \end{Bmatrix} = \begin{Bmatrix} -13 \\ -6.5 \\ 9.5 \end{Bmatrix} \text{ Ksi}$$

$-45^\circ$  ply - same sign as  $+45^\circ$  by  $\sigma_6$  change sign

Summary of stress (Ksi)

Ply $\theta$	$\sigma_1$	$\sigma_2$	$\sigma_6$
$0^\circ$	-206	3	0
$+45^\circ$	-13	-6.5	9.5
$-45^\circ$	-13	-6.5	-9.5
$90^\circ$	60	-13	0

Note: Compare to strength of unidirectional material

Compress Ultimate (1-dir.) = 160 Ksi

Compress Ult. (2-dir.) = 25 Ksi

Shear = 10 Ksi

Fiber failure in  $0^\circ$  ply, Reinforce strut

Look also at ply axis strains

step #9: Calculate ply strains  $\underline{\epsilon}$  in ply coords.

$$\underline{\epsilon} = \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} \leftarrow \text{Jones notation}$$

$$\underline{\epsilon} = \underline{S} \underline{\sigma} \rightarrow \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} S_{11} & S_{12} & S_{16} \\ S_{12} & S_{22} & S_{26} \\ S_{16} & S_{26} & S_{66} \end{bmatrix} \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix}$$

$$S_{11} = \frac{1}{E_L} = \frac{1}{20 \times 10^6} = .050 \times 10^{-6}$$

$$S_{12} = -\frac{\nu_{LT}}{E_L} = -\frac{.29}{20 \times 10^6} = -.0145 \times 10^{-6}$$

$$S_{22} = \frac{1}{E_T} = \frac{1}{1.4 \times 10^6} = .7143 \times 10^{-6}$$

$$S_{66} = \frac{1}{G_{LT}} = \frac{1}{.7 \times 10^6} = 1.429 \times 10^{-6}$$

$$S_{16} = S_{26} = 0$$

$$0^\circ \text{ ply} \quad \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} .0500 & -.0145 & 0 \\ -.0145 & .7143 & 0 \\ 0 & 0 & 1.429 \end{bmatrix} \begin{Bmatrix} -206 \\ .70 \\ 0 \end{Bmatrix} = \begin{Bmatrix} -.0103 \\ .0032 \\ 0 \end{Bmatrix}$$

$$90^\circ \text{ ply} \quad \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} .0500 & -.0145 & 0 \\ -.0145 & .7143 & 0 \\ 0 & 0 & 1.429 \end{bmatrix} \begin{Bmatrix} 60 \\ -13 \\ 0 \end{Bmatrix} = \begin{Bmatrix} .0032 \\ -.0103 \\ 0 \end{Bmatrix}$$

$$+45^\circ \text{ ply} \quad \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} .0500 & -.0145 & 0 \\ & \text{etc.} & \\ & & \end{bmatrix} \begin{Bmatrix} -73 \\ -6.5 \\ 9.5 \end{Bmatrix} = \begin{Bmatrix} -.0036 \\ -.0036 \\ .0136 \end{Bmatrix}$$

$-45^\circ \text{ ply}$  - same as  $+45^\circ$  by  $\epsilon_6$  changes sign

Summary of Strains

Ply	$\epsilon_1$	$\epsilon_2$	$\epsilon_6$
0	<u><math>-.0103</math></u>	$.0032$	0
+45	$-.0036$	$-.0036$	$.0136$
-45	$-.0036$	$-.0036$	$-.0136$
90	$.0032$	$-.0103$	0

Sometimes use a max strain criteria instead of max stress  
( $\epsilon_1 \approx 7000 \mu\epsilon$ )

Also can do Ply Stress Analysis by Path #2  
steps 1. ~ 6 same as before.

Step #7A: Calculate ply strain  $\underline{\epsilon}$  in ply coords

$$\underline{\epsilon} = \underline{T} \underline{\bar{\epsilon}} \rightarrow \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} c^2 & s^2 & sc \\ s^2 & c^2 & -sc \\ -2cs & 2cs & (c^2 - s^2) \end{bmatrix} \begin{Bmatrix} \epsilon_x \\ \epsilon_y \\ \epsilon_{xy} \end{Bmatrix}$$

$$0^\circ \text{ ply} \quad \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{Bmatrix} -.0103 \\ .0032 \\ 0 \end{Bmatrix} = \begin{Bmatrix} -.0103 \\ .0032 \\ 0 \end{Bmatrix}$$

$$90^\circ \text{ ply} \quad \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix} = \begin{bmatrix} 0 & 1 & 0 \\ 1 & 0 & 0 \\ 0 & 0 & -1 \end{bmatrix} \begin{Bmatrix} -.0103 \\ .0032 \\ 0 \end{Bmatrix} = \begin{Bmatrix} .0032 \\ -.0103 \\ 0 \end{Bmatrix}$$

etc.  $45^\circ$  &  $-45^\circ$  plus

Step # 8A: Calculate ply stress  $\underline{\sigma}$  in ply coords.

$$\underline{\sigma} = \underline{Q} \underline{\epsilon} \rightarrow \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} Q_{11} & Q_{12} & Q_{16} \\ Q_{12} & Q_{22} & Q_{26} \\ Q_{16} & Q_{26} & Q_{66} \end{bmatrix} \begin{Bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{Bmatrix}$$

$$0^\circ \text{ ply} \quad \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} 20.12 & .408 & 0 \\ .408 & 1.41 & 0 \\ 0 & 0 & .7 \end{bmatrix} \begin{Bmatrix} -.0103 \\ .0032 \\ 0 \end{Bmatrix} = \begin{Bmatrix} -2.06 \\ .3 \\ 0 \end{Bmatrix} \text{ Ksi}$$

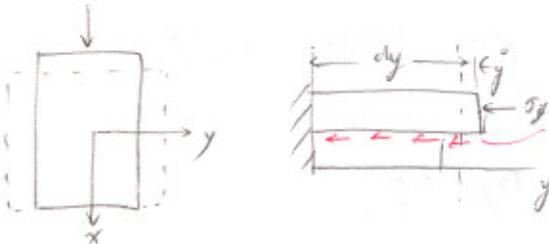
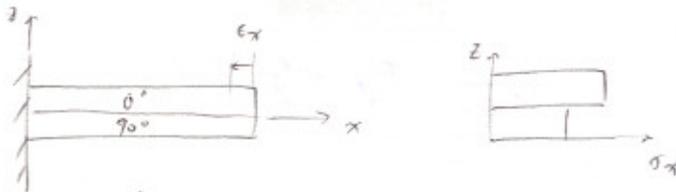
$\nearrow \times 10^6$

$$90^\circ \text{ ply} \quad \begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{Bmatrix} = \begin{bmatrix} \text{same} & & \\ & \text{same} & \\ & & \text{same} \end{bmatrix} \begin{Bmatrix} .0032 \\ -.0103 \\ 0 \end{Bmatrix} = \begin{Bmatrix} .60 \\ -1.3 \\ 0 \end{Bmatrix} \text{ Ksi}$$

Same for  $+45^\circ$  &  $-45^\circ$

Same Results from Path #1 and Path #2

$\hookrightarrow$  easier (but no  $\bar{\sigma}$ )



shear stress  $\tau_{zy}$

$$\tau_{zy} dy dx = \sigma_y h (\epsilon_y^F - \epsilon_y^0) dy dx$$

$$\tau_{zy} = \sigma_y h (\epsilon_y^F - \epsilon_y^0)$$