#### 2012년 1학기 창의적 선박설계 강의자료 (Innovative Ship Design Lecture Note)

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# **Ship Design**

#### Spring 2012 Prof. Kyu Yeul Lee

Department of Naval Architecture and Ocean Engineering, Seoul National University of College of Engineering



#### ☑이 교과목의 수강이 필요한가?

#### IDI 교과목으로부터 어떤 성과(이익)을 얻을 것인가?

# ☑이 교과목의 내용을 어떻게 활용할 것인가? ● "무엇을 알고 있느냐"가 아니고 "알고 있는 것으로 무엇을 할 수 있느냐"가 중요



2

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## 본 강의의 담당 강사(Instructor)의 임무

#### ☑강사가 가르친 내용

- ➡수강생 이해
- ➡수강생이 강사가 되어 가르칠 때
- ➡다른 사람이 이해되어야!!!

3

3

## 본 강의의 진행 방향

#### ☑ 확실한 이해 중심의 강의

```
"들은 것은 잊어버리고,
본 것은 기억만 되나
직접 해 본 것은 이해된다"
- 공자 -
```



#### 본 강의의 진행 방향

#### ☑ Capstone Design 중심의 강의

■ Capstone Design팀 구성

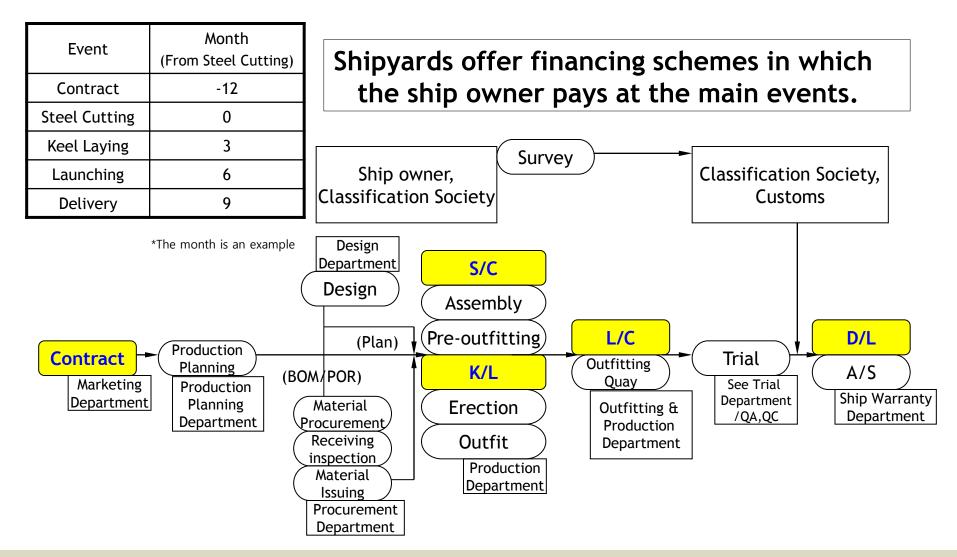
- Capstone Design 목표로 강의 내용 구성
- A capstone design that integrates each functional area of the naval architecture and emphasizes the role of strategic planning
- The capstone design in this course is the Design Project in which each team performs a ship design, complete in all major respects.



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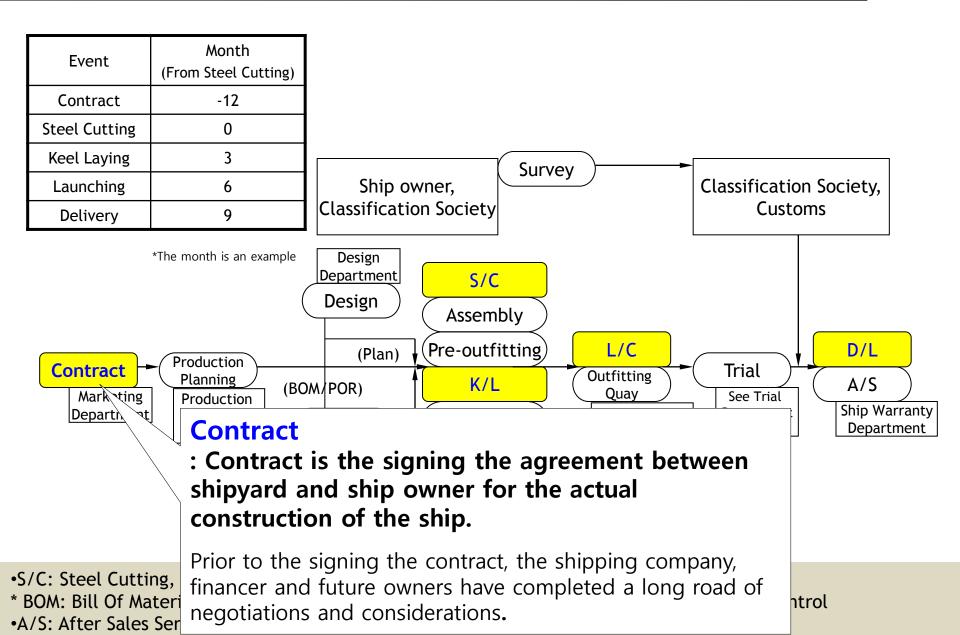
# **Chapter 1. Shipbuilding Schedule**

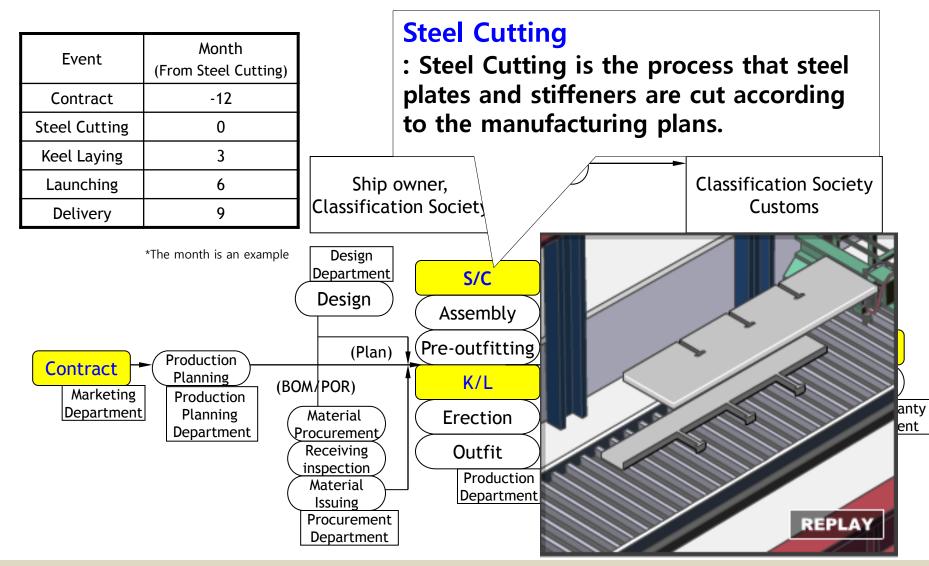




•S/C: Steel Cutting, K/L: Keel Laying, L/C: Launching, D/L: Delivery

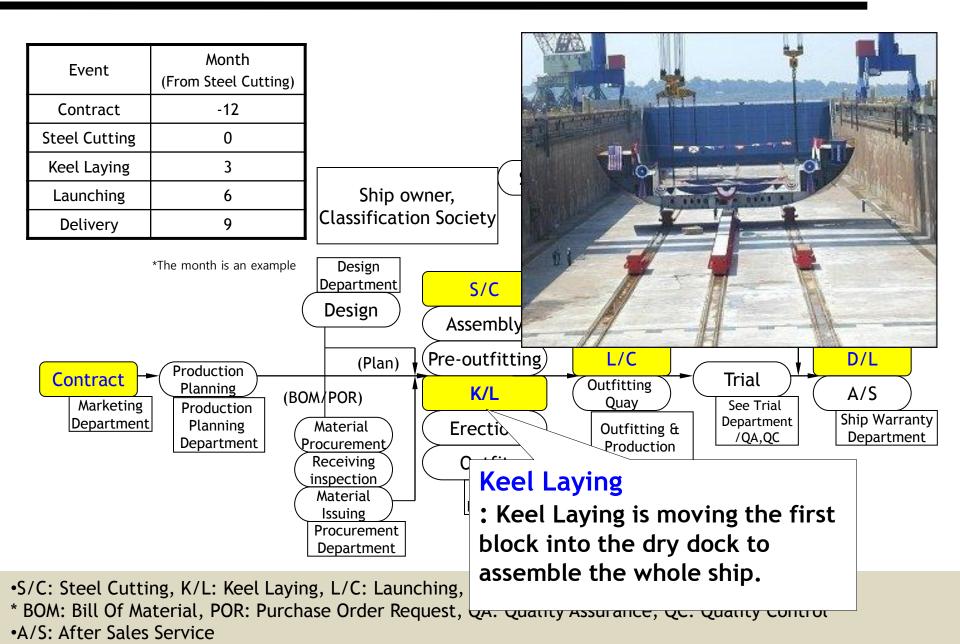
\* BOM: Bill Of Material, POR: Purchase Order Request, QA: Quality Assurance, QC: Quality Control •A/S: After Sales Service

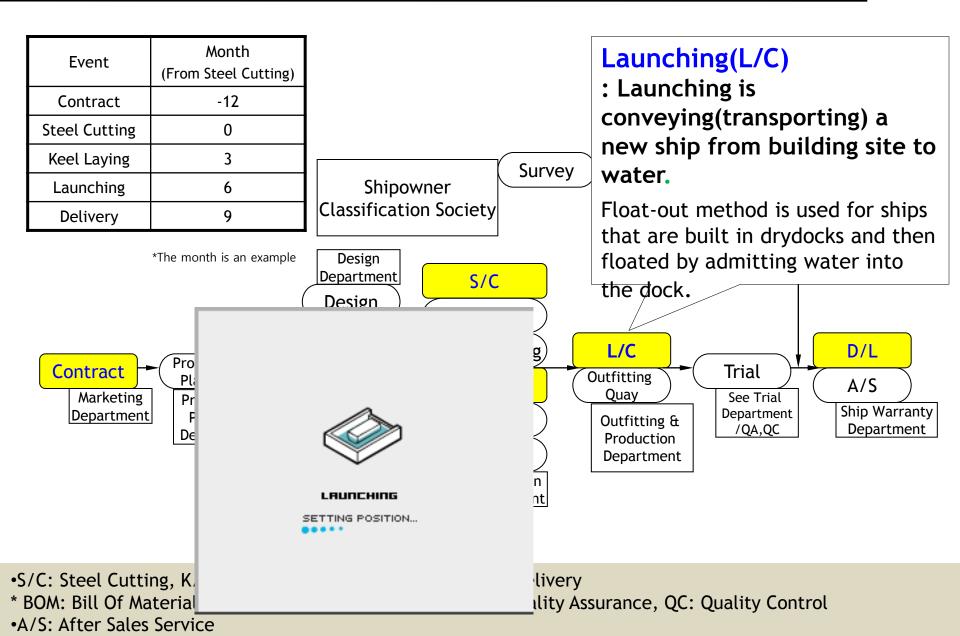


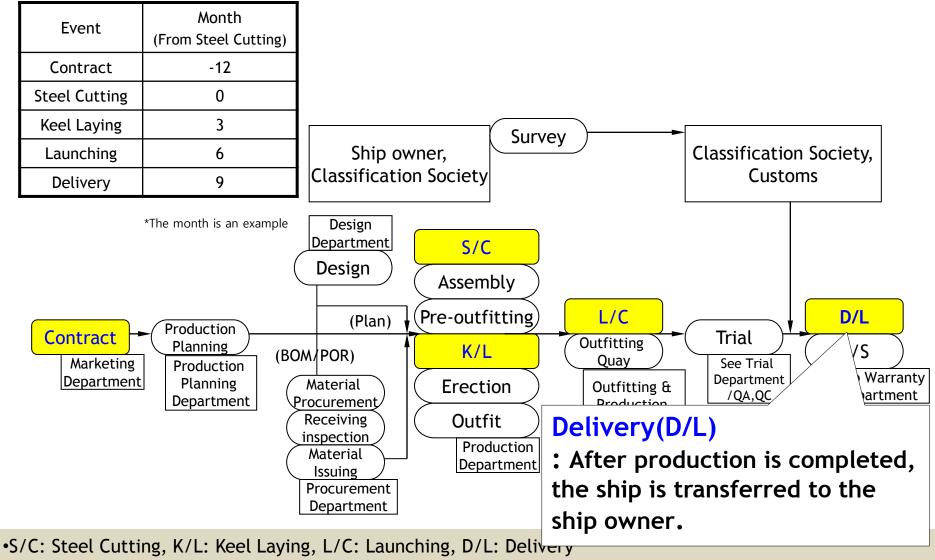


•S/C: Steel Cutting, K/L: Keel Laying, L/C: Launching, D/L: Delivery

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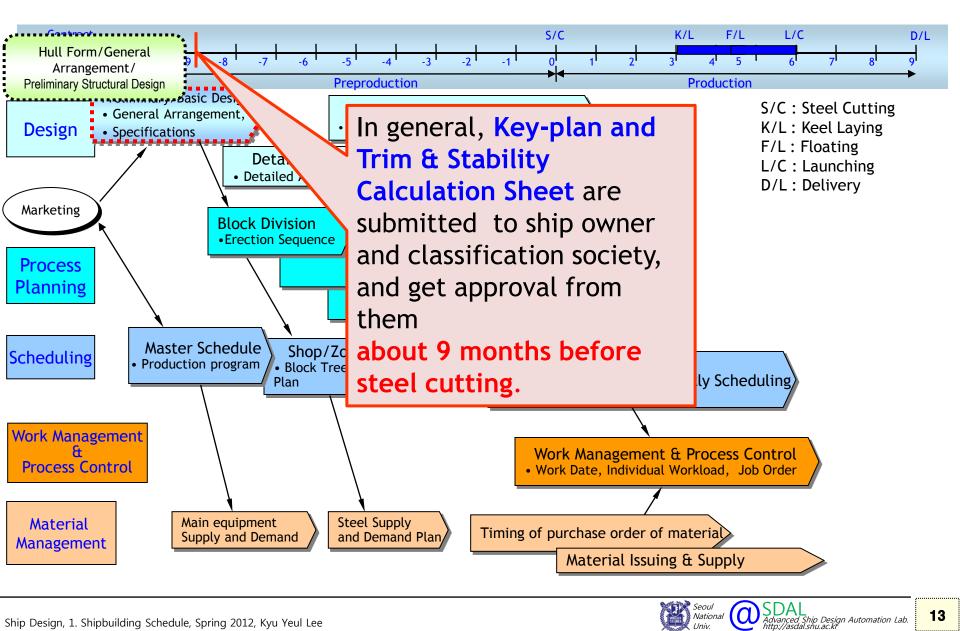






\* BOM: Bill Of Material, POR: Purchase Order Request, QA: Quality Assurance, QC: Quality Control •A/S: After Sales Service

#### **Shipbuilding Workflow**



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# Chapter 2. Design Equations (Design Constraints)



# 2-1 Owner's Requirements



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## **Owner's Requirements**

#### Owner's Requirements

- Ship's Type
- Deadweight(DWT)
- Cargo Hold Capacity(V<sub>CH</sub>)
  - Cargo Capacity: Cargo Hold Volume / Containers in Hold & on Deck / Car Deck Area.
  - Water Ballast Capacity.
- **Service Speed (** $V_s$ **)** 
  - Service Speed at Design Draft with Sea Margin, MCR/NCR Engine Power & RPM.
- Dimensional Limitations : Panama canal, Suez canal, Strait of Malacca, St. Lawrence Seaway, Port limitations.
- Maximum Draft(*T<sub>max</sub>*)
- Daily Fuel Oil Consumption(DFOC) : Related with ship's economy.
- Special Requirements
  - Ice Class, Air Draft, Bow/Stern Thruster, Special Rudder, Twin Skeg.
- Delivery Day
  - Delivery day, with ( )\$ penalty per delayed day.
  - Abt. 21 months from contract.
- The Price of a ship
  - Material & Equipment Cost + Construction Cost + Additional Cost + Margin.



#### **Principal Particulars of a Basis Ship**

At early design stage, there are few data available to determine the principal particulars of the design ship. Therefore, initial values of the principal particulars can be estimated from the basis ship (called also as 'parent ship' or 'mother ship'), whose main dimensional ratios and hull form coefficients are similar with the ship being designed.

The principal particulars include main dimensions, hull form coefficients, speed and engine power, DFOC, capacity, cruising range, crew, class, etc.

Example) VLCC(Very Large Crude Carrier)



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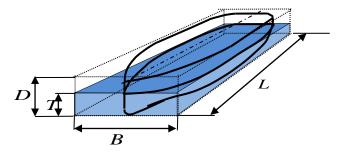


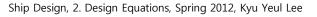
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The principal dimensions and hull form coefficients decide many characteristics of a ship, e.g. stability, cargo hold capacity, resistance, propulsion, power requirements, and economic efficiency.

Therefore, the determination of the principal dimensions and hull form coefficients is most important in the ship design.

The length *L*, breadth *B*, depth *D*, immersed depth(draft) *T*, and block coefficient  $C_B$  should be determined first.







## **2-2 Design Constraints**



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# **Design Constraints**

In the ship design, the principal dimensions cannot be determined arbitrarily; rather, they have to satisfy following <u>design constraints</u>:

#### 1) Physical constraint

- Floatability : Hydrostatic equilibrium -> "Weight Equation"

#### 2) Economical constraints

- Owner's requirements Ship's type, Deadweight(DWT)[ton],

Cargo hold capacity (V<sub>CH</sub>)[m<sup>3</sup>] -> "Volume Equation"

Service speed  $(V_S)[knots] \rightarrow$  Daily fuel oil consumption(DFOC)[ton/day]) Maximum draft $(T_{max})[m]$ , Limitations of main dimensions(Canals, Sea way, Strait, Port limitations :e.g. Panama canal, Suez canal, St. Lawrence Seaway, Strait of Malacca, Endurance $[n.m^{1}]$ ,

#### 3) Regulatory constraints

International Maritime Organization [IMO] regulations, International Convention for the Safety Of Life At Sea[SOLAS], International Convention for the Prevention of Marin Pollution from Ships[MARPOL], International Convention on Load Lines[ICLL] Rules and Regulations of Classification Societies



1 n.m = 1.852 km

# **2-3 Physical Constraints**



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#### • Physical constraint

#### - Floatability

For a ship to float in sea water, the <u>total weight of the ship(W)</u> <u>must be equal to</u> <u>the buoyant force</u>( $F_B$ ) on the immersed body  $\rightarrow$ Hydrostatic equilibrium :

$$F_B \stackrel{!}{=} W \cdots ^{(1)}$$

$$W = LWT + DWT$$

\*Lightweight(*LWT*) reflects the weight of vessel being ready to go to sea without cargo and loads. And lightweight can be composed of:

*LWT* = *Structural weight* + *Outfit weight* + *Machinery weight* 

\***Deadweight**(*DWT*) is the weight that a ship can load till the maximum allowable immersion(at the scantling draft( $T_s$ )).

And deadweight can be composed of:

*DWT*= *Payload*+ *Fuel oil* + *Diesel oil*+ *Fresh water* + *Ballast water* + *etc*.



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• Physical constraint : hydrostatic equilibrium

 $F_B = W \quad \dots(1)$ W = LWT + DWT

abla : the immersed volume of the ship.

 $\rho$  : density of sea water = 1.025 Mg/m<sup>3</sup>

#### (L.H.S) What is the buoyant force(F<sub>B</sub>)? According to the Archimedes' principle, the buoyant force on an immersed body has the same magnitude as the weight of the fluid displaced by the body.

 $F_B = g \cdot \rho \cdot V$  Volume Volume Volume Mass Displacement mass  $\Delta_m$  Displacement  $\Delta$ Buoyant Force is the weight of the displaced fluid.

In shipbuilding and shipping society, **buoyant force** is called in another word, **displacement(** $\triangle$ **)**.



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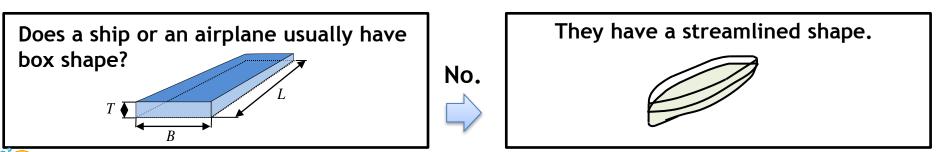
# **2-4 Weight Equation**



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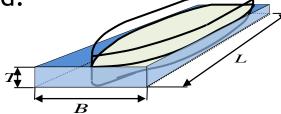
## **Block coefficient(***C*<sub>*B*</sub>**)**

V: immersed volume  $V_{box}$ : volume of box L: length, B: breadth T: draft



Why does a ship or an airplane has a streamlined shape?

They have a streamlined shape **to minimize the drag force** experienced when they travel, so that the propulsion engine needs a smaller power output to achieve the same speed.



Block coefficient( $C_B$ ) is the ratio of the immersed volume to the box bounded by L, B, T.

$$C_B \equiv \frac{V}{V_{box}} = \frac{V}{L \cdot B \cdot T}$$

## Shell Appendage Allowance

 $C_B = \frac{V}{L \cdot B \cdot T} \qquad \begin{array}{c} V \\ U_{bo} \\ L \\ T \\ T \\ C \end{array}$ 

V: immersed volume  $V_{box}$ : volume of box L: length, B: breadth T: draft <u>C block c</u>oefficient

The immersed volume of the ship can be expressed by block coefficient.

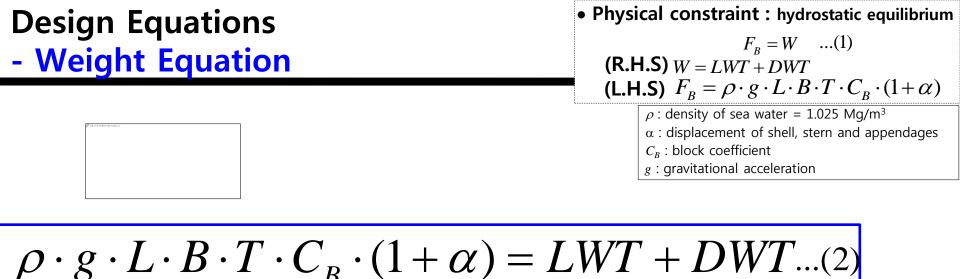
$$V_{molded} = L \cdot B \cdot T \cdot C_B$$

In general, we have to consider the **displacement of shell plating and appendages such as propeller, rudder, shaft, etc.** additionally. Thus, The total immersed volume of the ship can be expressed as following:  $V = I \cdot B \cdot T \cdot C \cdot (1 + \alpha)$ 

$$V_{total} = L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha)$$

Where the hull dimensions length L, beam B, and draft T are the **molded** dimensions of the immerged hull to the inside of the shell plating,

thus α is a fraction of the shell appendage allowance which adapts the molded volume to the actual volume by accounting for the volume of the shell plating and appendages (typically about 0.002~0.0025 for large vessels).



The equation (2) describes the physical constraint to be satisfied in ship design.



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• <u>Physical constraint</u> : hydrostatic equilibrium  $F_{_B} = W$ 

...(1)

$$\rho \cdot g \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = LWT + DWT \quad \dots (2)$$

## What is the unit of the lightweight and deadweight?

Question: Are the "weight" and "mass" the same?

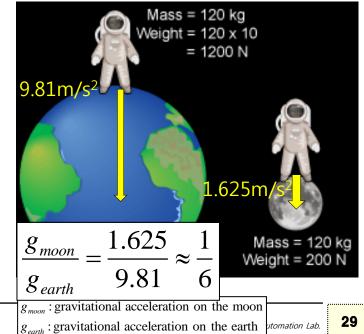
Answer : No!

Mass is a measure of the amount of matter in an object. Weight is a measure of the force on the object caused by the universal gravitational force.

### **Gravity causes weight**

Mass of an object does not change , but its weight can change.

For example, an astronaut's weight on the moon is one-sixth of that on the Earth. But the astronaut's mass does not change.



where  $\rho := 1.025$  Mg/m<sup>3</sup>

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...(1)

In shipping and shipbuilding world, "ton" is used instead of "Mg (mega gram)" for the unit of the lightweight and deadweight in practice.

Actually, however, the weight equation is "mass equation".



$$\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = LWT + DWT \qquad \dots (3)$$

"Mass equation"

# **2-5 Volume Equation**



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### Economical constraints :Required Cargo Hold Capacity → Volume Equation

### •Economical constraints

- Owner's requirements (Cargo hold capacity[m<sup>3</sup>])
- The main dimensions have to satisfy the required cargo hold capacity( $V_{CH}$ ).

$$V_{CH} = f(L, B, D)$$

: Volume equation of a ship

- It is checked whether the depth will allow the <u>required cargo hold</u> <u>capacity</u>.

# **2-6 Service Speed & DFOC** (Daily Fuel Oil Consumption)



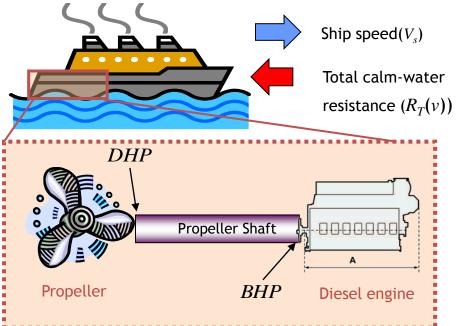
Economical constraints :Required DFOC (Daily Fuel Oil Consumption) → Hull Form Design and Hydrodynamic Performance Equation

**☑**Goal : Meet the Required DFOC

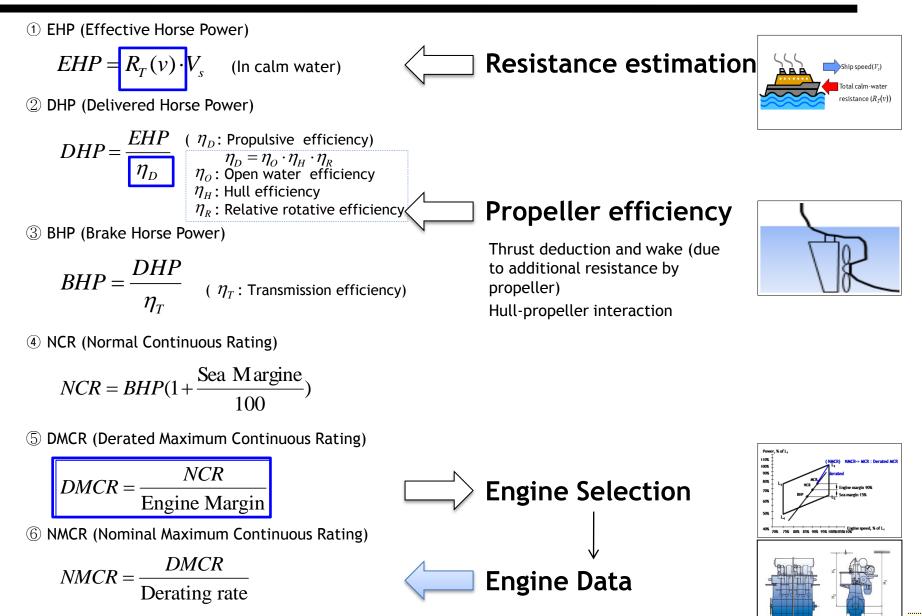
At first, we have to estimate total calm-water resistance of a ship

 $EHP = R_T(v) \cdot V_s$ 

Then, the <u>required brake horse</u> <u>power</u> (BHP) can be predicted by estimating propeller efficiency, hull efficiency, relative rotative efficiency, shaft transmission efficiency, sea margin, and engine margin.



#### Economical constraints : Required DFOC (Daily Fuel Oil Consumption) → Propeller and Engine Selection



# **2-7 Regulatory constraints**



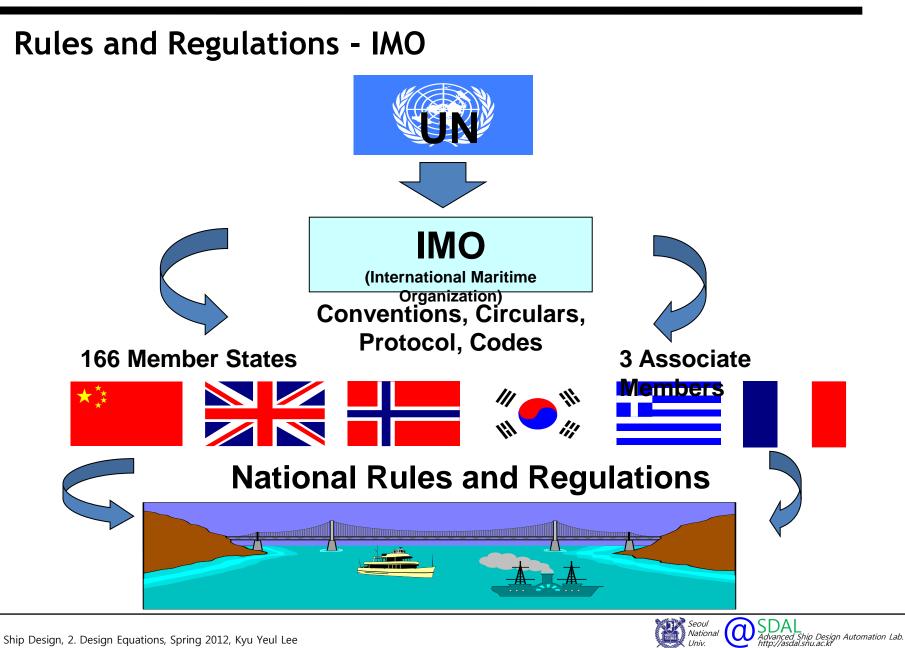
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## 1) Regulatory constraints : Organizations

- International Maritime Organizations(IMO)
- International Labour Organizations (ILO)
- Regional Organizations (EU,...)
- Administrations (Flag, Port)
- Classification Societies
- International Standard Organizations (ISO)



## Rules and Regulations : IMO



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### Rules and Regulations - IMO Instruments

#### **Rules and Regulations – IMO Instruments**

☑ Conventions

SOLAS / MARPOL / ICLL / COLREG / ITC / AFS / BWM .....

 $\square$  Protocols

MARPOL Protocol 1997 / ICLL Protocol 1988

✓ Codes

■ ISM / LSA / IBC / IMDG / IGC / BCH / BC / GC .....

- ☑ Resolutions
  - Assembly / MSC / MEPC
- ☑ Circulars
  - MSC / MEPC / Sub-committees .....

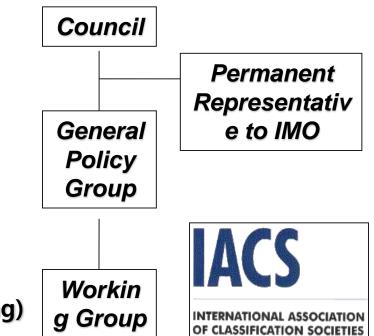


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## 2) Classification Society

### **Rules & Regulations – IACS**

- ☑ 10 Members
  - ABS (American Bureau of Shipping)
  - DNV (Det Norske Veritas)
  - LR (Lloyd's Register)
  - BV (Bureau Veritas)
  - GL (Germanischer Lloyd)
  - KR (Korean Register of Shipping)
  - RINA (Registro Italiano Navale)
  - NK (Nippon Kaiji Kyokai)
  - RRS (Russian Maritime Register of Shipping)
  - CCS (China Classification Society)
- ☑ 2 Associate Members
  - CRS (Croatian Register of Shipping)
  - IRS (Indian Register of Shipping)



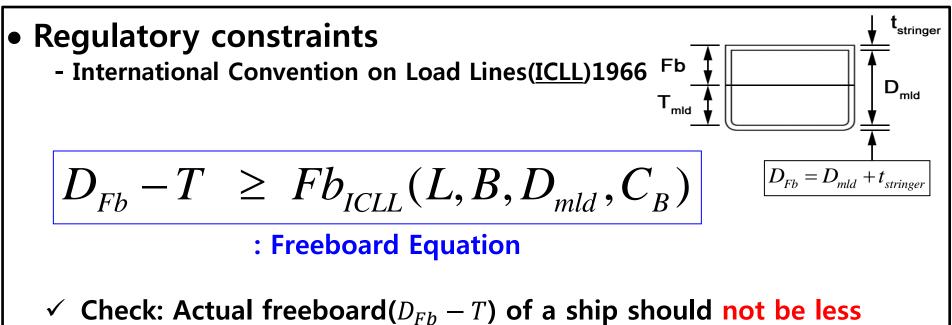


## **2-8 Required Freeboard**



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### 2.8 Required Freeboard of ICLL 1966



than the freeboard required by the ICLL 1966 <u>regulation( $Fb_{ICLL}$ )</u>.

Freeboard(*Fb*) means the distance between the water surface and the top of the deck at the side(at the deck line). It includes the thickness of freeboard deck plating.

- The freeboard is closely related to the draught.

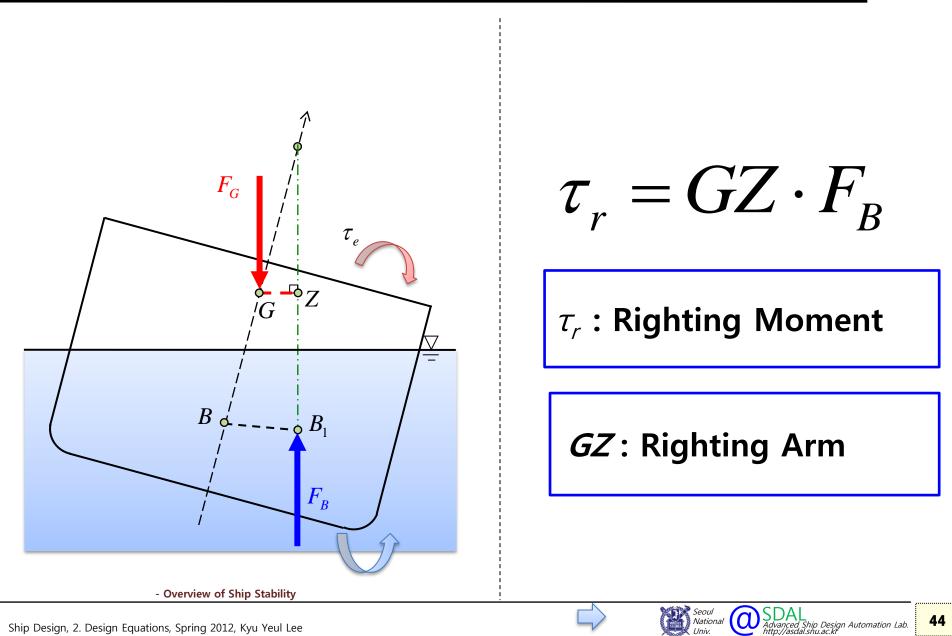
A 'freeboard calculation' in accordance with the regulation determines whether the desired depth is permissible.

# **2-9 Required Stability**



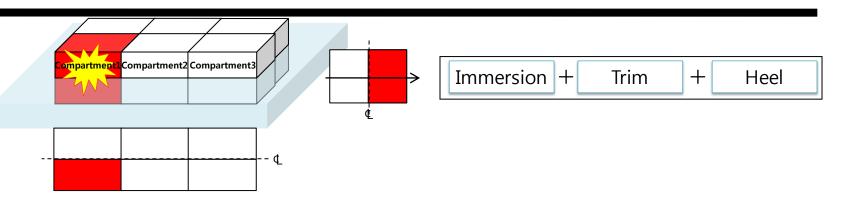
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### **Definition of GZ(Righting Arm)**

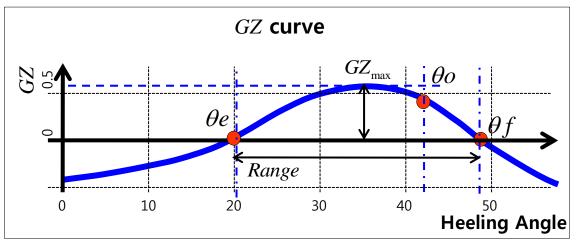


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### **Required GZ in Damaged condition**



✓ To measure the damage stability, calculate the GZ curves of this damage case by calculating the new center of buoyancy and center of mass.



 $\theta e$  : Equilibrium heel angle.  $\theta v$  :  $\theta v = \min(\theta f, \theta o)$ (in this case,  $\theta v$  equals to  $\theta o$ )  $GZ_{max}$  : Maximum value of GZ. *Range* : Range of positive righting arm.

*Flooding stage* : Discrete step during the flooding process.

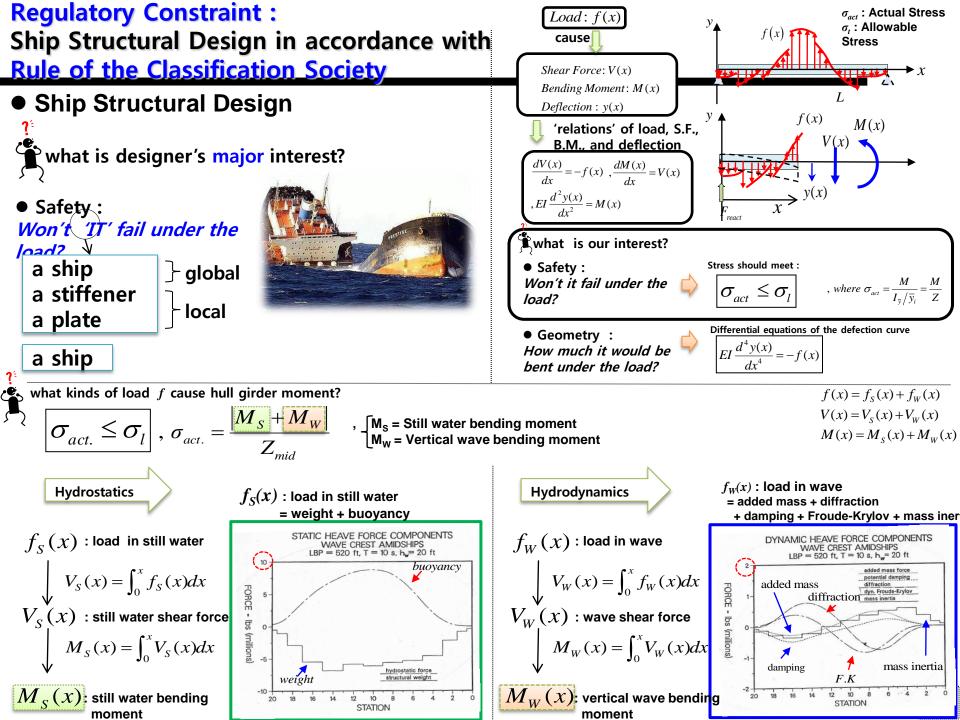
 $\theta f$ : angle of flooding (righting arm becomes negative)

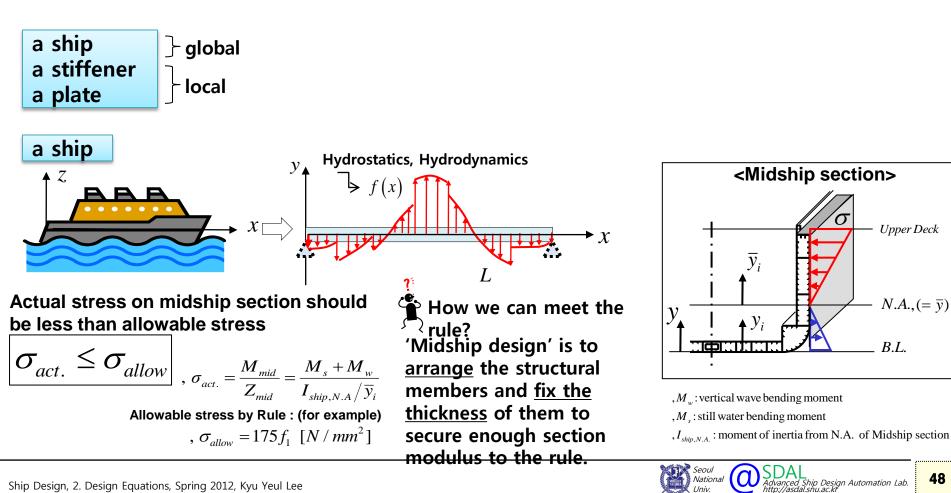
 $\theta_o$  : angle at which an <u>"opening"</u> incapable of being closed weathertight becomes submerged.



# 2-10 Structural Design in accordance with the Rule of the Classification Society







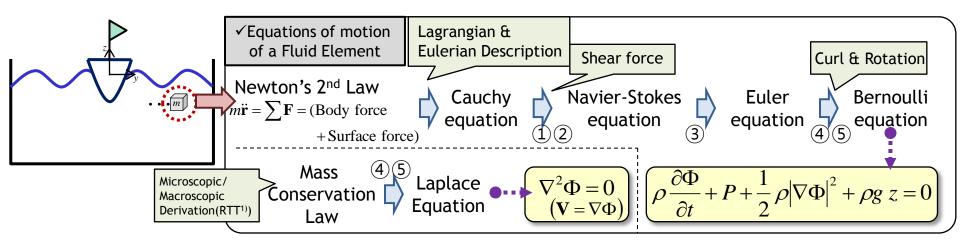
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# 2-11 Hydrostatic and Hydrodynamic Forces acting on a Ship in Waves



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① Newtonian fluid : fluid whose stress versus strain rate curve is linear.

(2) Stokes Assumption: Definition of viscosity coefficient( $\mu$ , $\lambda$ ) due to linear deformation and isometric expansion

 $\mathbf{V} = \frac{d\mathbf{r}}{dt}, \mathbf{a} = \frac{d^2\mathbf{r}}{dt^2}$ 

3 inviscid fluid

1) RTT : Reynold Transport Theorem

 ${\bf r}$  : displacement of a fluid particle with respect to the time

④ irrotational flow

 $\ensuremath{\textcircled{}}$  incompressible flow

- Hydrostatic Pressure, Force and Moment on a Floating Body

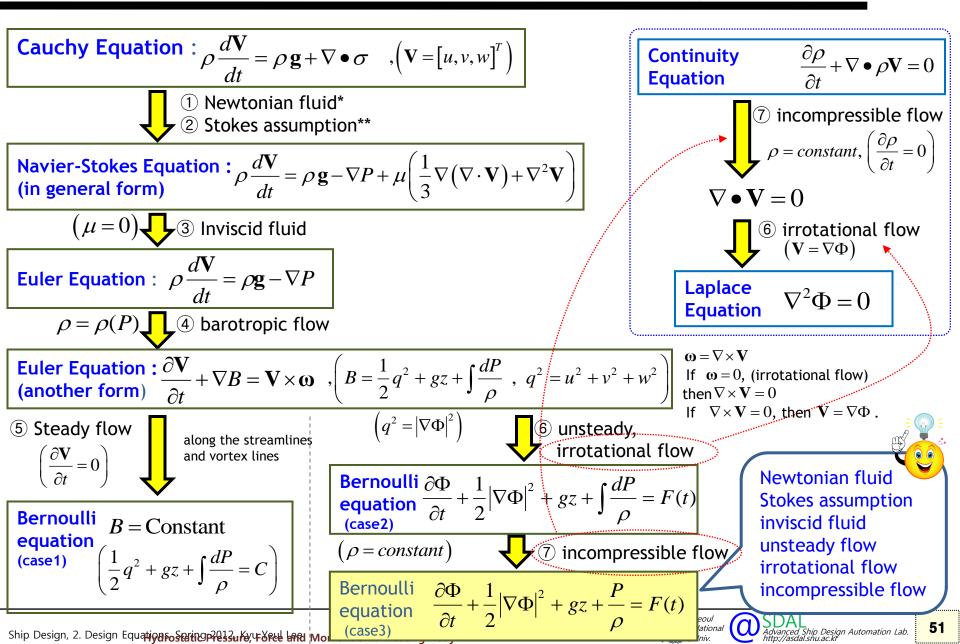


1) Kundu, P.K., Cohen, I.M., Fluid Mechanics 5th, Academic Press, 2012

\* A Newtonian fluid : fluid whose stress versus strain rate curve is linear.

#### \*\*Definition of viscosity coefficient( $\mu$ , $\lambda$ ) due to linear deformation and isometric expansion

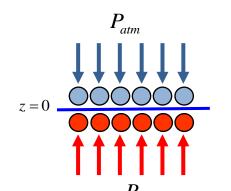
#### **Equations of Motion of a Fluid Element and Continuity Equation**



#### Meaning of F(t) in Bernoulli Equation and Gauge Pressure

#### Bernoulli Equation

$$\frac{\partial \Phi}{\partial t} + \frac{P}{\rho} + \frac{1}{2} \left| \nabla \Phi \right|^2 + g \ z = F(t)$$

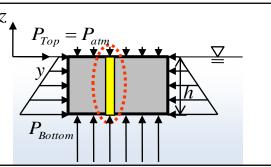


If a fluid element is in staitc equilibrium state on the free surface (z=0), then

 $\frac{\partial \Phi}{\partial t} = 0, \ \nabla \Phi = 0, \ P = P_{atm}$   $\frac{\partial \Phi}{\partial t} + \frac{P}{\rho} + \frac{1}{2} |\nabla \Phi|^2 + g/z = F(t) \longrightarrow \frac{P_{atm}}{\rho} = F(t)$ (Atmospheric pressure( $P_{atm}$ )) =
(Pressure at z=0)  $\therefore \frac{\partial \Phi}{\partial t} + \frac{P}{\rho} + \frac{1}{2} |\nabla \Phi|^2 + g \ z = \frac{P_{atm}}{\rho}$ 

Ship Design, 2. Design Equation Station Pressure with Moment on a Floating Body

1) Gauge pressure : The net pressure of the difference of the total pressure and atmospheric pressure



 $\checkmark$  What is the pressure on the bottom of an object ?

$$\frac{\partial \Phi}{\partial t} + \frac{P_{Bottom}}{\rho} + \frac{1}{2} |\nabla \Phi|^{2} + gz = \frac{P_{atm}}{\rho}$$

$$\frac{\partial \Phi}{\partial t} + \frac{P_{atm} + P_{Fluid}}{\rho} + \frac{1}{2} |\nabla \Phi|^{2} + gz = \frac{P_{atm}}{\rho}$$

$$\therefore \frac{\partial \Phi}{\partial t} + \frac{P_{Fluid}}{\rho} + \frac{1}{2} |\nabla \Phi|^{2} + gz = 0$$
'gauge pressure'

\* In case that R.H.S of Bernoulli equation is expressed by zero, pressure P means the pressure due to the fluid which excludes the atmospheric pressure.

If the motion of fluid is small, square term could be neglected.

$$\frac{\partial \Phi}{\partial t} + \frac{P_{Fluid}}{\rho} + \frac{1}{2} |\nabla \Phi|^2 + gz = 0$$

$$\frac{P_{Fluid}}{P_{dynamic}} = -\rho \frac{\partial \Phi}{\partial t} - \rho gz = 0$$

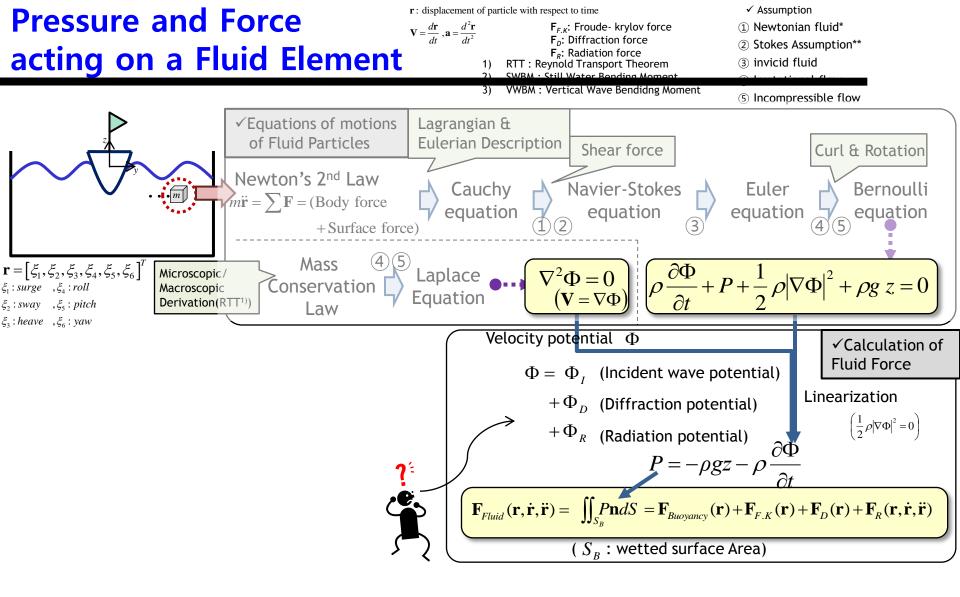
$$\frac{P_{static}}{P_{static}} \xrightarrow{Seoul} \xrightarrow{Seoul} \xrightarrow{P_{atvinal}} \xrightarrow{Seoul} \xrightarrow{P_{atvinal}} \xrightarrow{P_{atvinal}} \xrightarrow{Seoul} \xrightarrow{P_{atvinal}} \xrightarrow{P_{at$$

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Bernoulli Equation

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\* A Newtonian fluid : fluid whose stress versus strain rate curve is linear.

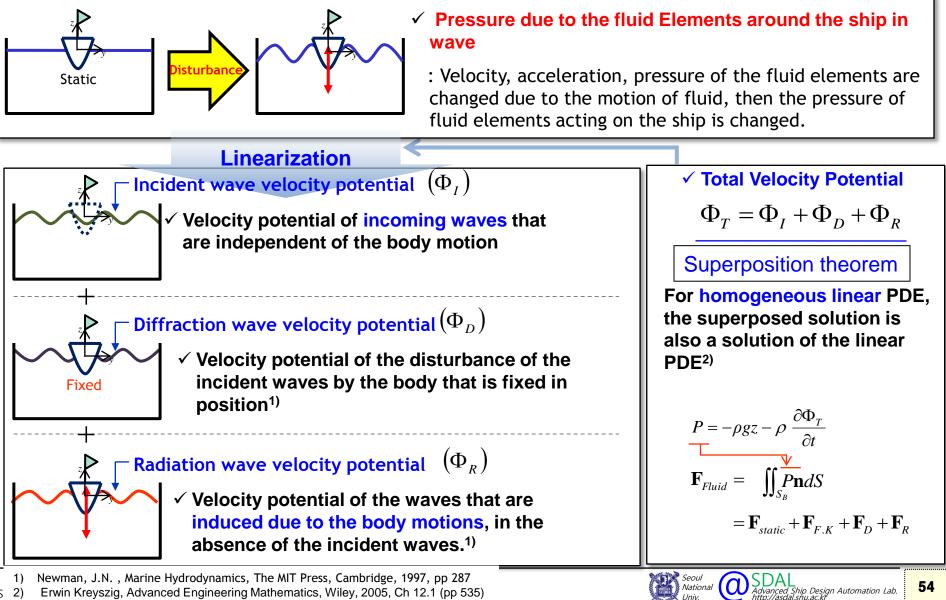
- Hydrostatic Pressure, Force and Moment on a Floating Body \*\*Definition of viscosity coefficient( $\mu$ , $\lambda$ ) due to linear deformation and isometric expansion



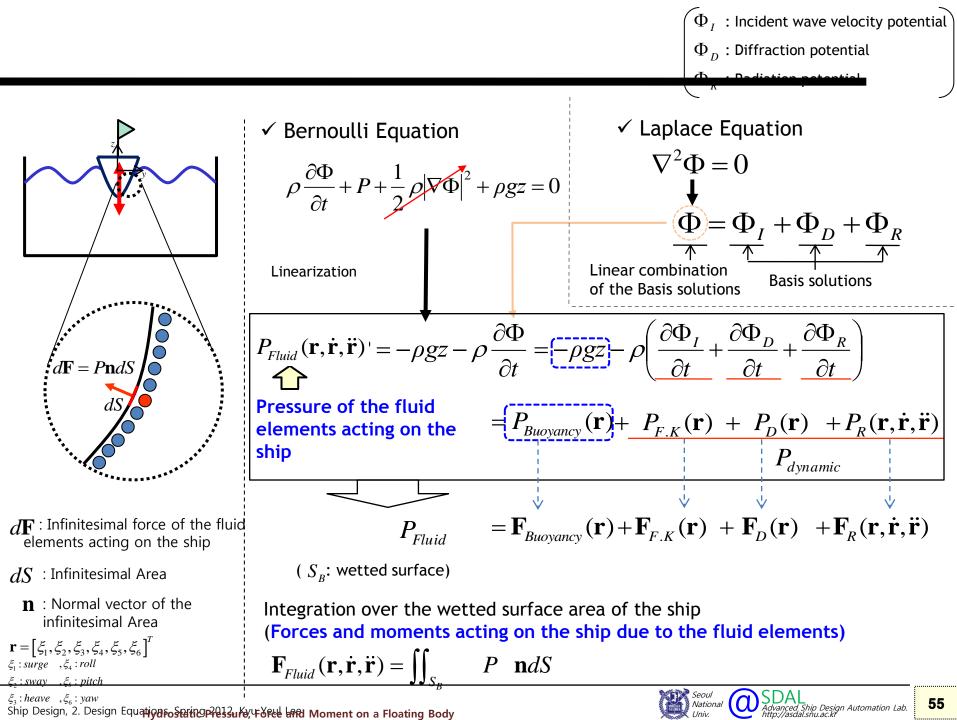
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## **Forces** acting on a ship in Waves

 $\rho \frac{\partial \Phi}{\partial t} + P + \frac{1}{2} \rho |\nabla \Phi|^2 + \rho g z = 0$ 



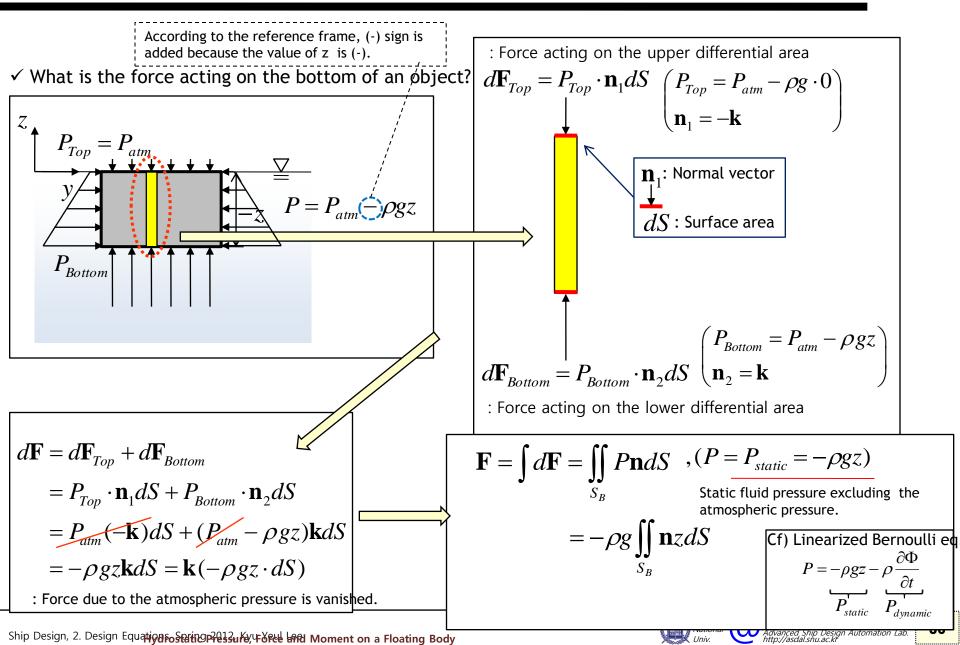
Erwin Kreyszig, Advanced Engineering Mathematics, Wiley, 2005, Ch 12.1 (pp 535) s 2)



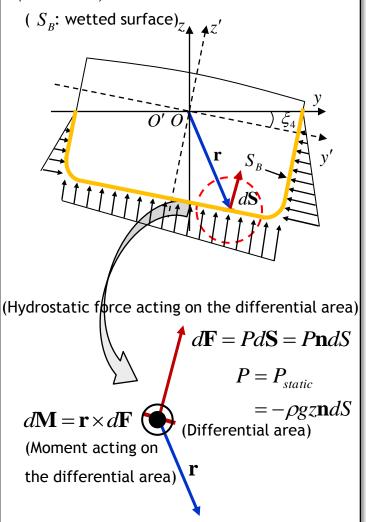
Ship Design, 2. Design Equations Stating Parts under Ford Moment on a Floating Body

#### Hydrostatic Pressure and Buoyant Force acting on a Ship

 Pressure : force per unit area applied in a direction perpendicular to the surface of an object.
 To calculate force, we should multiply pressure by area and na ormal vector of the area.



In case that ship is inclined about x- axis (Front view)



Hydrostatic force (Surface force) is calculated by integrating
the differential force over the wetted surface area.

 $\checkmark$  Hydrostatic force acting on the differential area :

$$d\mathbf{F} = P \cdot d\mathbf{S} = P \cdot \mathbf{n} dS$$

P is hydrostatic pressure,  $P_{static}$ .

$$P = P_{static} = -\rho gz$$

$$d\mathbf{F} = P_{static} \cdot \mathbf{n} dS = -\rho gz \cdot \mathbf{n} dS$$

✓ Total force : ( 
$$S_B$$
 : wetted surface area)  
 $\mathbf{F} = \iint_{S_B} P \mathbf{n} dS$   $\mathbf{F} = -\rho g \iint_{S_B} z \mathbf{n} dS$ 

Hydrostatic Moment : (Moment)=(Position vector) X (Force)

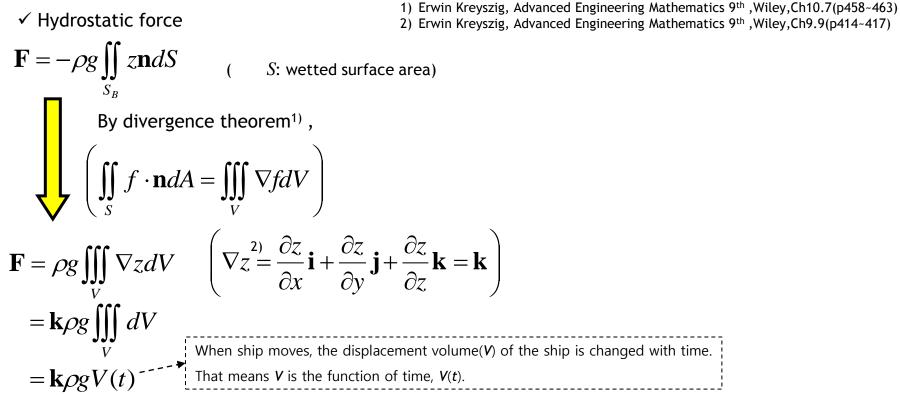
 $\checkmark$  Moment acting on the differential area :

$$d\mathbf{M} = \mathbf{r} \times d\mathbf{F} = \mathbf{r} \times P\mathbf{n}dS = P(\mathbf{r} \times \mathbf{n})dS$$

✓ Total moment :

$$\mathbf{M} = \iint_{S_B} P(\mathbf{r} \times \mathbf{n}) dS \quad \Longrightarrow \quad \mathbf{M} = -\rho g \iint_{S_B} z(\mathbf{r} \times \mathbf{n}) dS$$

## **Buoyant Force**



: The buoyant force on an immersed body has the same magnitude as the weight of the fluid displaced by the body1). And the direction of the buoyant force is opposite to the gravity ( $\Rightarrow$  Archimedes' Principle)

#### **※ The reason why (-) sign is disappeared**

: Divergence theorem is based on the outer unit vector of the surface. Normal vector for the calculation of the buoyant force is based on the inner unit vector of the surface, so (-)sign is added, and then divergence theorem is applied. 1) Erwin Kreyszig, Advanced Engineering Mathematics 9th ,Wiley,Ch10.7(pp.458~463)

( $S_B$ : wetted surface)  $z \neq z'$ 

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# Hydrostatic Moment<sup>2)</sup> Erwin Kreyszig, Advanced Engineering Mathematics 9<sup>th</sup>, Wiley, Ch9.9(pp.414-417)

✓ Hydrostatic moment

$$\mathbf{M} = -\rho g \iint_{S_{R}} (\mathbf{r} \times \mathbf{n}) z dS = \rho g \iint_{S_{R}} (\mathbf{n} \times \mathbf{r}) z dS$$
  
By divergence theorem<sup>1</sup>),  

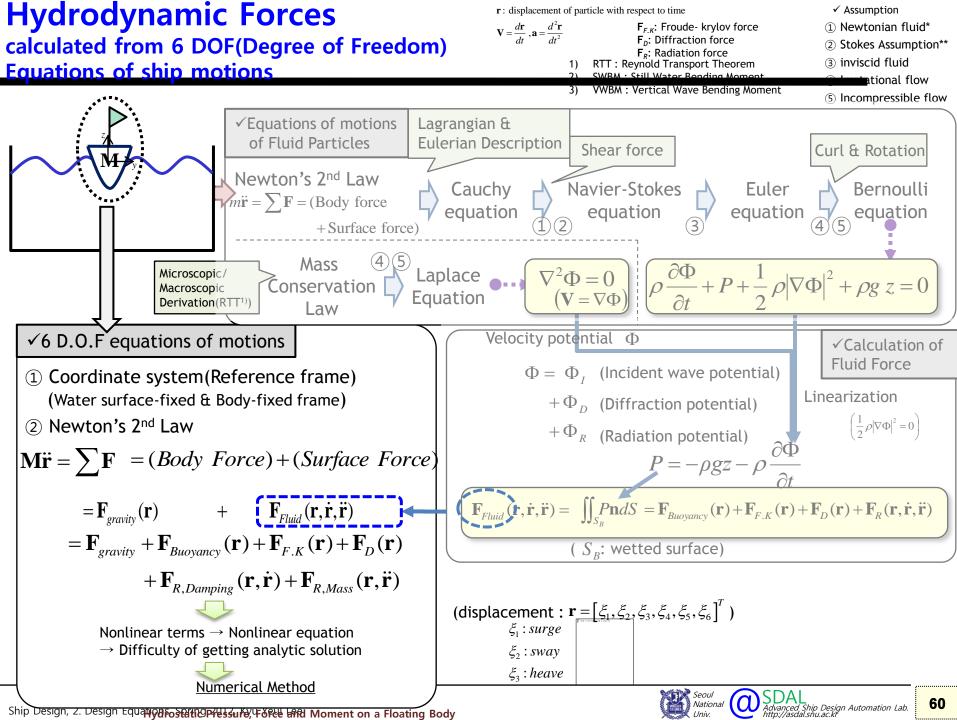
$$\left( \iiint_{V} \nabla \times \mathbf{F} dV = \iint_{S} \mathbf{n} \times \mathbf{F} dA \right)$$
  

$$\mathbf{M} = -\rho g \iiint_{V} (\nabla \times \mathbf{r}) z dV$$
  
Because direction of normal vector is opposite,  
(-) sign is added  

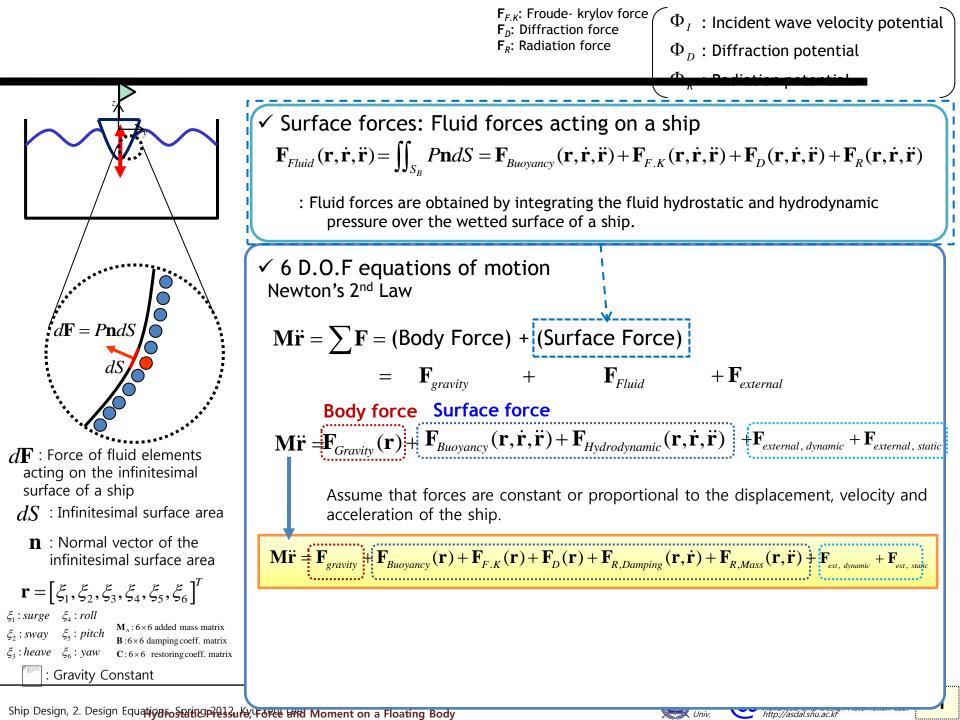
$$\left( \nabla \times \mathbf{r} z = \begin{vmatrix} \mathbf{i} & \mathbf{j} & \mathbf{k} \\ \frac{\partial}{\partial x} & \frac{\partial}{\partial y} & \frac{\partial}{\partial z} \\ xz & yz & z^{2} \end{vmatrix} = \mathbf{i} \left( \frac{\partial}{\partial y} z^{2} - \frac{\partial}{\partial z} yz \right) + \mathbf{j} \left( \frac{\partial}{\partial z} xz - \frac{\partial}{\partial x} z^{2} \right) + \mathbf{k} \left( \frac{\partial}{\partial x} yz - \frac{\partial}{\partial y} xz \right) = -\mathbf{i} y + \mathbf{j} x \right)$$
  

$$\therefore \mathbf{M} = -\rho g \iiint_{V} [-\mathbf{i} y + \mathbf{j} x] dV$$

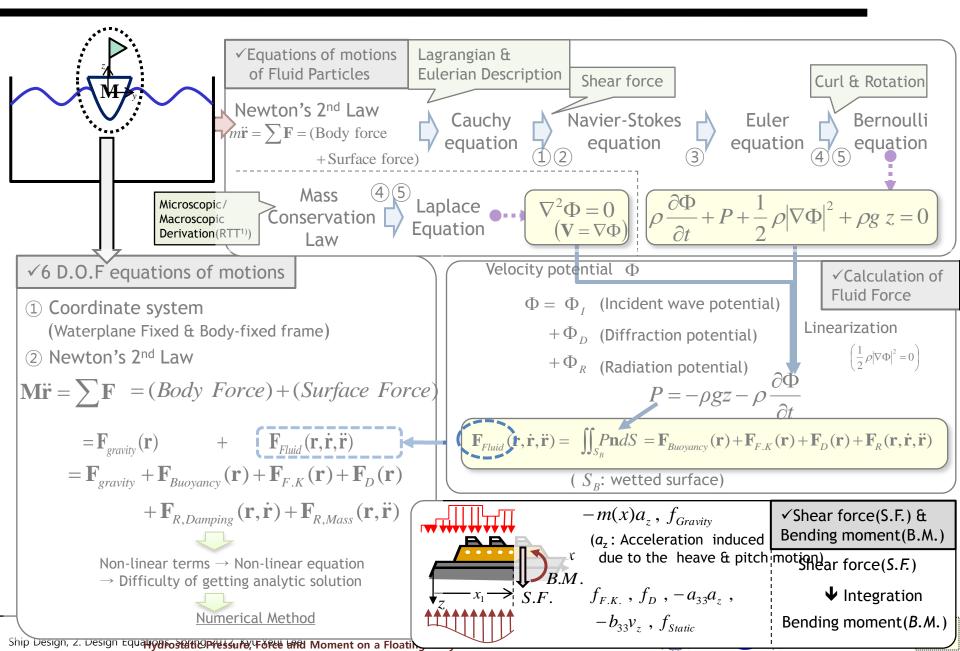
Ship Desigi loment on a Floating Body

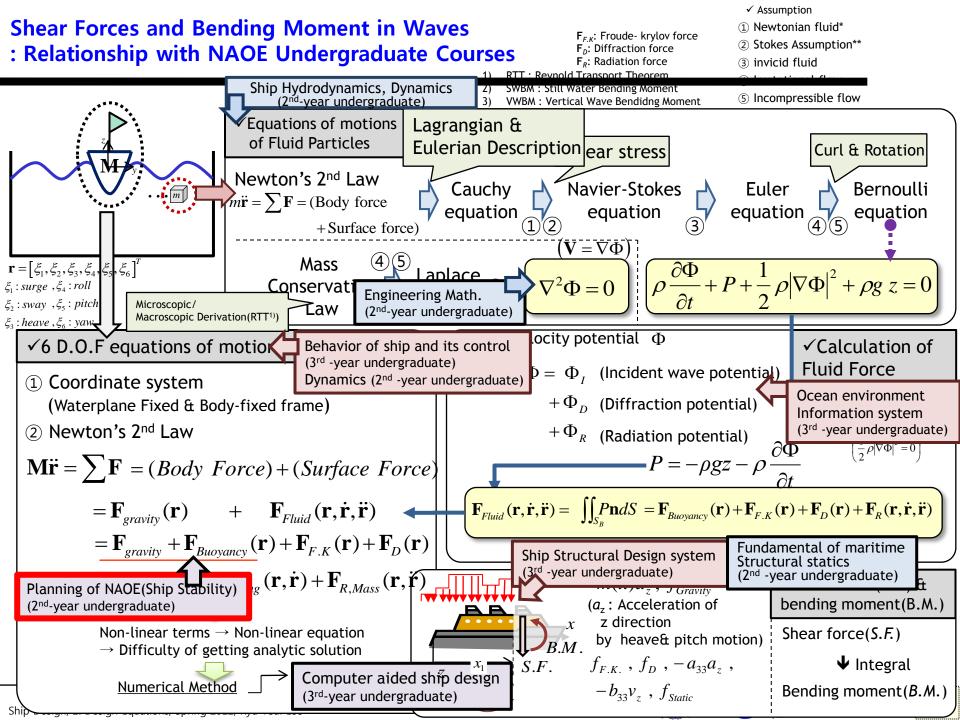


Ship Design, Z. Design Equal Offer Statil Opters Sure, Force and Moment on a Floating Body



## **Shear Force and Bending Moment in Waves**





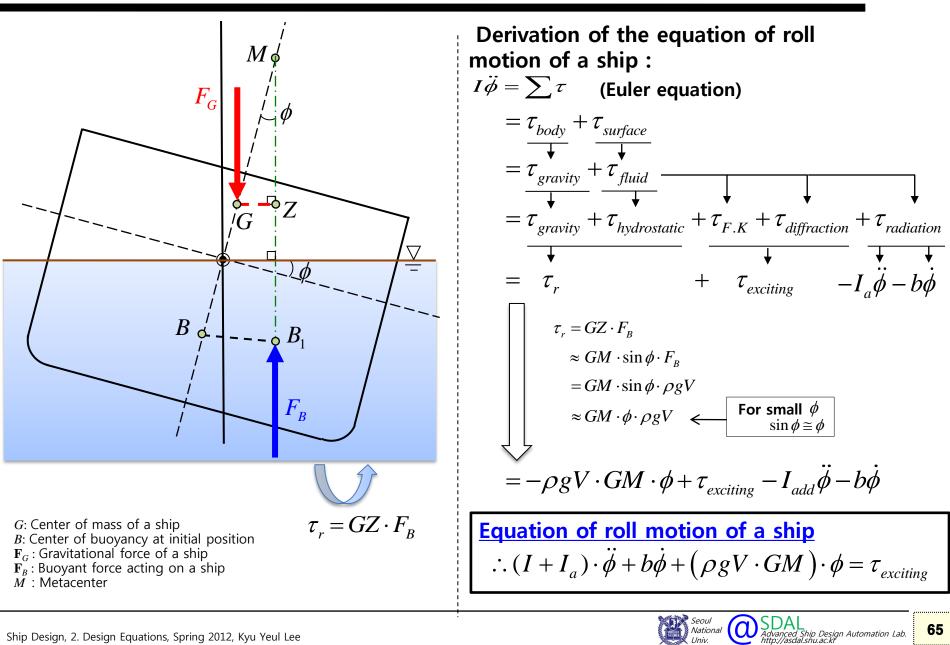
## 2-12 Roll Period



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#### **Required Min. Roll Period**, for example, min. 12 sec:

 $I_a$  : added moment of inertia *b* : damping moment coefficient



#### **Calculation of Natural Roll Period**



$$\phi = C_1 e^{\sqrt{\frac{\rho_g V \cdot GM}{I + I_a}} \cdot i \cdot t} + C_2 e^{-\sqrt{\frac{\rho_g V \cdot GM}{I + I_a}} \cdot i \cdot t}}$$
  
Euler's formula  $(e^{i\phi} = \cos \phi + i \sin \phi)$   

$$\phi = C_1 \cos\left(\sqrt{\frac{\rho_g V \cdot GM}{I + I_a}} \cdot t\right) + C_2 \sin\left(\sqrt{\frac{\rho_g V \cdot GM}{I + I_a}} t\right)$$
  
Angular frequency ( $\omega$ )  
Because  $\omega = \frac{2\pi}{T_{\phi}}$ , the natural roll period is as follows:  
 $T_{\phi} = \frac{2\pi}{\omega}$   
 $= 2\pi \sqrt{\frac{I + I_a}{\rho g V \cdot GM}}$ 



#### **Effect of GM on the Natural Roll Period**

#### **Roll period**

$$T_{\phi} = 2\pi \sqrt{\frac{I + I_{a}}{\rho g V \cdot G M}}$$
(Assumption)  $I + I_{a} \cong (k \cdot B)^{2} \cdot \rho \cdot V$ 

$$\stackrel{\checkmark}{} 2k : 0.32 \sim 0.39 \text{ for full load condition}$$

$$T_{\phi} = 2\pi \sqrt{\frac{(k \cdot B)^{2} \cdot \rho \cdot V}{\rho \cdot g \cdot V \cdot G M}}$$

$$\approx \frac{2\pi \cdot k \cdot B}{\sqrt{g \cdot G M}}$$

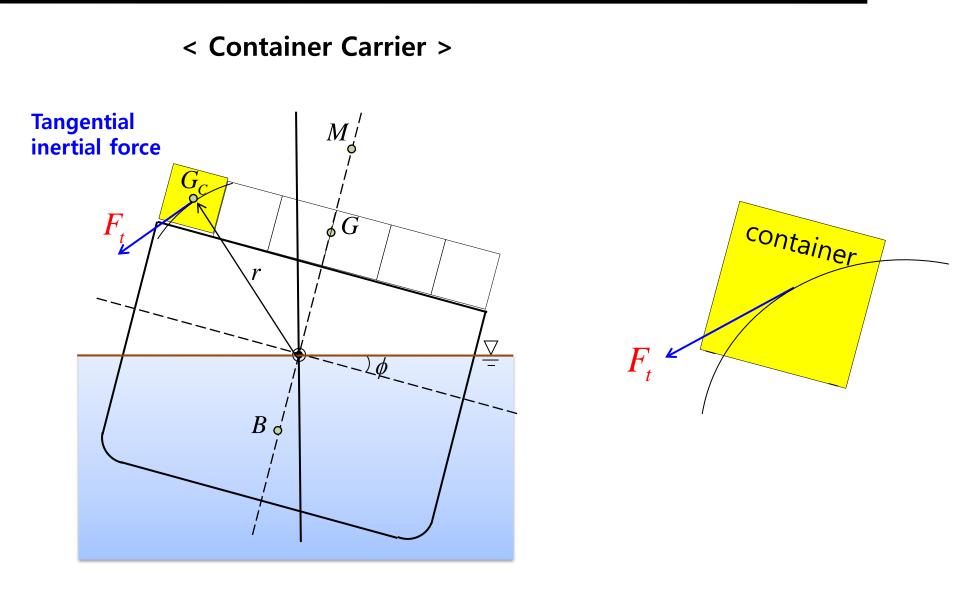
$$= \frac{2 \cdot k \cdot B}{\sqrt{G M}} \quad \text{(:} \sqrt{g} \approx \pi)$$
Does a ship in a light condition roll quickly or slowly? What does this indicate?

#### **Approximate Roll period of ship**

That is, a <u>stiff ship</u> or <u>crank ship</u>, one with a <u>large</u> metacentric height will roll <u>quickly</u> whereas a <u>tender ship</u>, one with a <u>small</u> metacentric height, will roll <u>slowly</u>.



#### Effect of GM on the Tangential Inertial Force due to the Roll **Motion**



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 $(\alpha)$ 

$$\omega = \sqrt{\frac{\rho g V \cdot GM}{I + I_A}}$$

#### Roll motion of a ship

$$\phi = C_1 \cos(\omega \cdot t) + C_2 \sin(\omega \cdot t)$$

$$(\phi = \sqrt{C_1^2 + C_2^2} \cos(\omega \cdot t + \beta) , \beta : \text{phase}$$

#### Angular acceleration of a ship :

$$\ddot{\phi} = \sqrt{C_1^2 + C_2^2} \omega^2 \cos\left(\omega \cdot t + \beta\right)$$
$$= A\omega^2 \cos\left(\omega \cdot t + \beta\right) \quad , (A = \sqrt{C_1^2 + C_2^2})$$



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## **Chapter 3. Design Model**



### **Problem Statement for Ship Design**

### ✓ Given:

- ✓ Deadweight(DWT),
- ✓ Cargo hold capacity( $V_{CH}$ ),
- ✓ Service speed( $V_s$ ),
- ✓ Daily Fuel Oil Consumption(DFOC), Endurance, etc.

## ✓ **Determine:** $L, B, D, T, C_B$



## **3-1** Determination of the Principal Dimensions by the Weight Equation



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#### • Weight equation

Dimensions of a deadweight carrier whose design is weight critical are determined by the following equation.

$$\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = DWT + LWT \quad \dots (3)$$

✓ **Given:** *DWT* (owner's requirement)

$$\checkmark$$
 Find: L, B, T, C<sub>B</sub>

 $DWT + LWT = W_{Total}$ 

 $\rho$  :density of sea water = 1.025 Mg/m<sup>3</sup> = 1.025 ton/m<sup>3</sup>  $\alpha$  : **a fraction of the shell appendage allowance** , displacement of shell plating and appendages as a fraction of the moulded displacement

Deadweight is given by owner's requirement, whereas total weight is not a given value.

Thus, lightweight should be estimated by appropriate assumption.

How can you estimate the LWT?



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At the early design stage, there are few data available for the estimation of the lightweight.

The simplest possible way of estimating the lightweight is to assume that the lightweight does not change in the variation of the principal dimensions.

Method 1 : Assume that the lightweight is the same as that of the basis ship.

 $LWT = LWT_{Basis}$ 

$$L \cdot B \cdot T \cdot C_B \cdot \rho \cdot (1 + \alpha) = DWT + LWT_{Basis} \qquad \dots (4.1)$$

It will be noted that finding a solution for this equation is a complex matter, because there are 4 unknown variables (L, B, T,  $C_B$ ) with one equation, that means this equation is a kind of indeterminate equation.

Moreover, the unknown variables are multiplied by each other, that means this equation is a kind of nonlinear equation.

The equation (4.1) is called nonlinear indeterminate equation which has <u>infinitely many solutions</u>.

- Therefore, we have to assume three unknown variables to solve this indeterminate equation.
- The principal dimensions must be obtained by successive iteration until the displacement becomes equal to the total weight of ship. (:: nonlinear equation)

We can have <u>many sets of solution</u> by assuming different initial values.
(: indeterminate equation)

Thus, we need a certain criteria to select proper solution.



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For example, this is the first set of solution.

The ratios of the principal dimensions L/B, B/T, B/D and  $C_B$  can be obtained from the basis ship.

Substituting the ratios obtained from the basis ship into the equation (4.1), the equation can be converted to a cubic equation in L.  $L \cdot B \cdot T \cdot C_{R} \cdot \rho \cdot (1+\alpha) = W$ 

$$L \cdot \left(L \cdot \frac{B}{L}\right) \cdot \left(B \cdot \frac{T}{B}\right) \cdot C_{B} \cdot \rho \cdot (1+\alpha) = W$$

$$L^{2} \cdot \left(\frac{B}{L}\right) \cdot \left(L \cdot \frac{B}{L}\right) \cdot \left(\frac{T}{B}\right) \cdot C_{B} \cdot \rho \cdot (1+\alpha) = W$$

$$L^{3} \cdot \left(\frac{B}{L}\right)^{2} \cdot \left(\frac{T}{B}\right) \cdot C_{B} \cdot \rho \cdot (1+\alpha) = W$$

$$W \cdot \left(L / B\right)_{Basis}^{2} \cdot \left(B / T\right)_{Basis}^{2} + \left(\frac{W \cdot (L / B)_{Basis}}{\rho \cdot C_{B} \cdot Basis} \cdot (1+\alpha)\right)^{1/3}$$

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Weight Estimation : Method 2	Weight equation of a ship
Assume that the total weight(W) is proportional	$\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1+\alpha) = W$
to the deadweight	$= DWI + LWI  \dots(3)$ Given: DWT Find: L B T C.
	<u>Method</u> (2): $W = \frac{W_{Basis}}{DWT_{Basis}} \cdot DWT$

Since the lightweight is assumed to be invariant in the 'Method 1', even though the principal dimensions are changed, the method might give too rough estimation.

How can you estimate the lightweight more accurately than the 'Method 1'?

Method 2: Design ship and basis ship are assumed to have the same ratio of deadweight to total weight.

$$\frac{DWT_{Basis}}{W_{Basis}} = \frac{DWT}{W}$$

Therefore, the total weight of design ship can be estimated by the ratio of deadweight to total weight of the basis ship.



$$L \cdot B \cdot T \cdot C_B \cdot \rho \cdot (1 + \alpha) = W \qquad \dots (4.2)$$



Weight Estimation : Method 3 Assume that the lightweight could vary as the volume of the ship • Weight equation of a ship  $\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = W$  = DWT + LWT ...(3) Given: DWT, Find:  $L, B, T, C_B$ Method (3):  $LWT = C_{IWT}L \cdot B \cdot D$ 

The lightweight estimated in the 'Method 2' still has nothing to do with the variation of the principal dimensions.

How can you estimate the lightweight more accurately than the 'Method 2'?

Assume that the lightweight is dependent on the principal dimensions such as L, B and D.

LWT = f(L, B, D)

To estimate the lightweight, we will introduce the volume variable <u>L·B·D</u> and assume that LWT is proportional to <u>L·B·D</u>

$$LWT = C_{LWT} \cdot L \cdot B \cdot D$$

where coefficient  $C_{LWT}$  can be obtained from the basis ship.

$$L \cdot B \cdot T \cdot C_B \cdot \rho \cdot (1 + \alpha) = DWT + C_{LWT} \cdot L \cdot B \cdot D$$

...(4.3)



Weight Estimation : Method 4	<ul> <li>Weight equation of a ship</li> </ul>
Estimate the structural weight(W), outfit weight	$\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1+\alpha) = W$
,machinery weight(W <sub>m</sub> ) in components.	= DWT + LWT (3) Given: DWT ,Find: L, B, T, C <sub>B</sub>
	<u>Method (4):</u> $LWT = \frac{W_s}{W_s} + W_o + W_m$



How can you estimate lightweight more accurately?

We assume that a ship is composed of hull structure, outfit ,and machinery. Based on this assumption, the lightweight estimation would be more accurate, if we could estimate the weight of each components.

<u>Method</u> 4 : Estimate the structural weight( $W_s$ ), outfit weight( $W_o$ ), and machinery weight( $W_m$ ) in components.

$$LWT = W_s + W_o + W_m$$



How can you estimate  $W_s$ ,  $W_o$ ,  $W_m$ ?

Assume that  $W_s$ ,  $W_o$ ,  $W_m$  are dependent on the principal dimensions

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#### **Steel Weight Estimation : Method 4-(1)**

$$LWT = W_{s} + W_{o} + W_{m}$$

Assume that the structural weight ( $W_s$ ) is a function of L, B, D as follows:

$$W_s = f(L, B, D)$$

Since the structural weight of a ship is actually composed of stiffened plate surfaces, some type of 'area variables' would be expected to provide a better correlation.

To estimate the structural weight, we will introduce an 'area variables' such as L·B or B·D.  $W_s = f(L \cdot B, B \cdot D)$ 

For example, assume that structural weight is proportional to 
$$L^{\alpha}$$
,  $(B+D)^{\beta}$ 

$$\frac{\text{Method 4-(1)}}{W_s} = C_s \cdot L^{\alpha} (B+D)^{\beta}$$

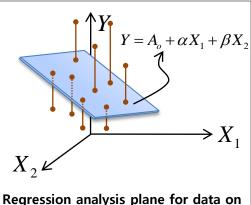
Unknown parameters ( $C_s$ ,  $\alpha$ ,  $\beta$ ) can be obtained from as-built ship data by regression analysis\*.

\*Regression analysis is a numerical method which can be used to develop equations or models from data when there is no or limited physical or theoretical basis for a specific model. It is very useful in developing parametric models for use at the early design stage.

$$W_s = C_s L^\alpha \left(B + D\right)^\beta$$

a) In order to perform the regression analysis, we transform the above nonlinear equation into the linear equation <u>by applying</u> <u>logarithmic operation on both sides</u>, then we have a logarithmic form

$$\frac{\ln W_s}{Y} = \frac{\ln C_s}{A_0} + \alpha \frac{\ln L}{X_1} + \beta \frac{\ln(B+D)}{X_2}$$
: Logarithmic Form



the variables Y,  $X_1$  and  $X_2$ 

b) If sets of as-built ship data (  $X_{1i}, X_{2i}; Y_i$  ) are available,

 $\rightarrow Y = A_0 + \alpha X_1 + \beta X_2$ 

then, the parameters can be obtained by finding a function that minimize the sum of the squared errors, <u>"least square method"</u>, which is the difference between the sets of the data and the estimated function values.

: Linear Equation

$$\rightarrow C_s, \alpha = 1.6, \beta = 1$$
$$W_s = C_s \cdot L^{[1.6]} \cdot (B + D)$$

e.g. 302K VLCC :  $C_s = 0.0414$ 

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Above equation reflects that length(L) will exponentially affect on the steel weight much more than other variables, B and D.

#### **Outfit Weight Estimation : Method 4-(2)**

$$LWT = W_s + \overline{W_o} + W_m$$

Assume that the outfit weight( $W_o$ ) is a function of  $L, B : W_o = f(L, B)$ 

To estimate the outfit weight, we will use the area variable  $L \cdot B$ .

$$W_o = f(L \cdot B)$$

For example, assume that outfit weight ( $W_o$ ) is proportional to  $L \cdot B$ 

$$W_o = C_o \cdot L \cdot B$$

where coefficient  $C_o$  can be obtained from the basis ship.

 $W_s$ : structural weight  $W_o$ : outfit weight  $W_m$ : machinery weight

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#### **Machinery Weight** Estimation : Method 4-(3)

$$LWT = W_s + W_o + \bar{W}_m$$

To estimate the machinery weight, assume that the machinery weight( $W_s$ ) is a function of *NMCR*:

 $W_m = f(NMCR)$ 

For example, assume that machinery weight is proportional to NMCR :

$$W_m = C_m \cdot NMCR$$

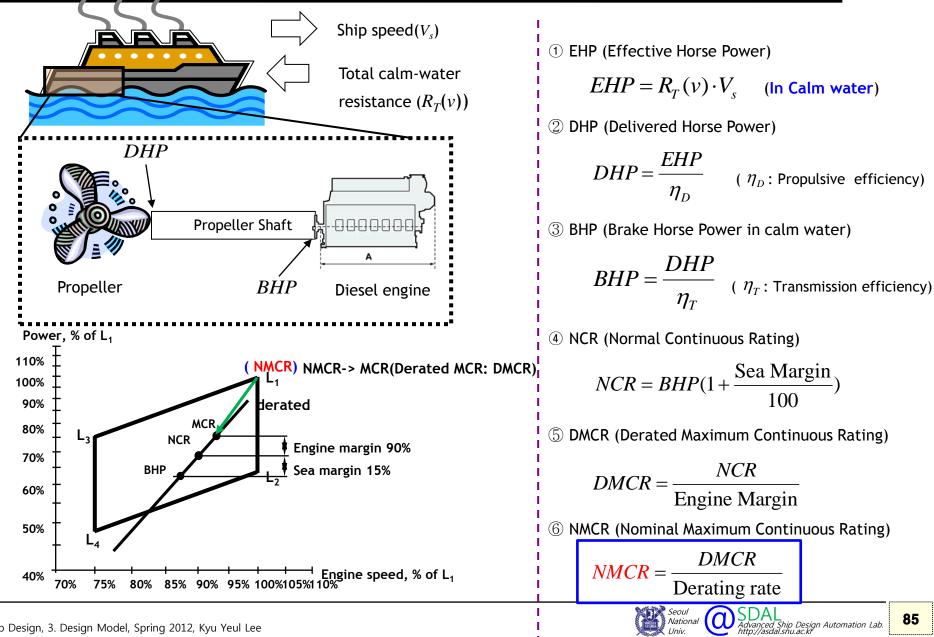
where coefficient *Cm* can be obtained from the basis ship.

\* NMCR (Nominal maximum continuous rating) is the maximum power/speed combination available for the engine and is a criteria for the dimensions, weight, capacity, and cost of the engine.





#### Estimation of the NMCR (Nominal Maximum Continuous Rating)



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#### Estimation of the NMCR by Admiralty formula

 $W_m = C_m \cdot NMCR$ 

**NMCR** can be estimated based on the prediction of resistance and propulsion power. However, there are few data available for the estimation of the *NMCR* at the early design stage, *NMCR* <u>can be approximatelty estimated by empirical</u> <u>formula such as 'Admiralty formula'</u>

Admiralty formula :

$$DHP_{Calmwater} = f(\Delta, V_s)$$

$$C_{ad}: Admirally coefficient$$

$$V_s: speed of ship [knots]$$

$$\Delta: displacement [ton]$$

$$DHP_{Calmwater} = C_{DHP} \cdot \Delta^{2/3} \cdot V_s^3$$

$$Define \quad C_{ad} \equiv \frac{1}{C_{DHP}}$$

$$C_{ad} \text{ is called "Admirally coefficient".}$$



#### Admiralty coefficient : A Kind of Propulsive Efficiency( $\eta_D$ )

#### Admiralty formula :

$$DHP_{Calmwater} = \frac{\Delta^{2/3} \cdot V^3}{C_{ad}}$$

$$\bigcup \quad C_{ad} \quad : \text{Admiralty coefficient}$$

$$C_{ad} = \frac{\Delta^{2/3} \cdot V^3}{DHP_{Calmwater}}$$

-Since  $\Delta^{2/3} \cdot V_s^3$  is proportional to *EHP*, the <u>Admiralty coefficient</u> can be regarded as a kind of the <u>propulsive efficiency</u>( $\eta_D$ ).

$$\eta_D = \frac{EHP}{DHP}$$

- However, this should be used only for a rough estimation. A<u>fter</u> the principal dimensions are determined, *DHP* needs to be estimated more accurately based on the resistance and power prediction.

(ref. : Resistance estimation, Speed-Power Prediction)

#### Machinery Weight in terms of Principal Dimensions

$$W_{m} = C_{m} \cdot \underbrace{NMCR}_{\uparrow}$$

$$NMCR = \frac{1}{\eta_{T}} \cdot (1 + \frac{\text{Sea Margine}}{100}) \cdot \frac{1}{\text{Engine Margin}} \cdot \frac{1}{\text{Derating ratio}} \cdot \underbrace{DHP_{Calmwater}}_{= C_{1} \cdot DHP_{Calmwater}}$$

$$= C_{1} \cdot \underbrace{DHP_{Calmwater}}_{DHP_{Calmwater}} = \frac{\Delta^{2/3} \cdot V_{s}^{3}}{C_{ad}} \quad \text{,(Admiralty formula)}$$

$$\Delta = \rho \cdot L \cdot B \cdot T \cdot C_{B} \cdot (1 + \alpha)$$

$$W_{m} = C_{m} \cdot \frac{C_{1}}{C_{ad}} \cdot (\rho \cdot L \cdot B \cdot T \cdot C_{B} \cdot (1 + \alpha))^{2/3} \cdot V_{s}^{3}$$

$$W_{m} = C_{power} \cdot (\rho \cdot L \cdot B \cdot T \cdot C_{B} \cdot (1 + \alpha))^{2/3} \cdot V_{s}^{3}$$

$$Define C_{power} \equiv C_{m} \cdot \frac{C_{1}}{C_{ad}}$$

- If the machinery weight is changed due to the changed *NMCR*, the <u>principal dimension</u> must be adjusted to the changed machinery weight.



Determination of the principal dimensions • Weight equation of a ship  $\rho \cdot L \cdot B \cdot T \cdot C_{R} \cdot (1+\alpha) = W$ by the weight equation  $= DWT + LWT \quad ...(3)$ **Given:** DWT ,**Find:**  $L, B, T, C_{R}$ Method (4):  $LWT = W_s + W_o + W_m$  $L \cdot B \cdot T \cdot C_{B} \cdot \rho \cdot (1 + \alpha) = DWT + LWT \cdots (3)$  $W_m = C_m \cdot \frac{NMCR}{NMCR}$  $LWT = W_{S} + W_{o} + W_{m}$  $W_{\rm s}$ : structural weight  $W_o$ : outfit weight  $W_m$ : machinery weight  $W_s = C_s \cdot L^{1.6} \cdot (B+D)$  $V_s$ : speed of ship

$$L \cdot B \cdot T \cdot C_B \cdot \rho \cdot (1+\alpha) = DWT + C_s \cdot L^{1.6} \cdot (B+D) + C_o \cdot L \cdot B$$
$$+ C_{power} \cdot (\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1+\alpha))^{2/3} \cdot V_s^3 \dots (4.4)$$

 $W_o = C_o \cdot L \cdot B$ 

 $W_m = C_m \cdot NMCR$ 

It will be noted that finding a solution for this equation is a complex matter, because there are 5 unknown variables  $(L, B, D, T, C_B)$  with one equation, that means this equation is a kind of indeterminate equation. Moreover, the unknown variables are multiplied by each other, that means this equation is a kind of nonlinear equation. Therefore, we have to assume four unknown variables to solve this indeterminate equation. The principal dimensions must be obtained by successive iteration until the displacement becomes equal to the total weight of ship( $\because$  nonlinear equation). We can have many sets of solution by assuming different initial values. ( $\because$  indeterminate equation). Thus, we need a certain criteria to select proper solution.

 $= C_{\text{nowar}} \cdot (L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha))^{2/3} \cdot V_s^3$ 

#### Criteria to select proper solution: Objective Function

What kind of Criteria is available to select proper solution?

**Possible Criteria (Objective Function)** 

- For Shipbuilding Company : Shipbuilding Cost. (See Ref.)
- For Shipping Company :
  - ≻Less Power→ Less Energy Consumption→ Minimum
    - **Operational Expenditure (OPEX) (See Ref.)**
  - >Operability→ Required Freight Rate(RFR).

>Minimum Capital Expenditure(CAPEX)

>Minimum Main Engine Power/ DWT

For example, shipping company will adopt objective function as RFR, then the design ship should have the least RFR expressed as:

$$RFR = \frac{\text{Capital cost} + \text{Annual operating cost}}{\text{Annual transported cargo quantity}}$$
\*Capital cost=Building cost × Capital recovery factor.

\*CRF(Capital Recovery Factor) =  $\frac{i(1+i)^n}{(1+i)^n-1}$ 



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## **3-2 Block Coefficient**



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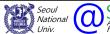
#### **Recommended Value for Block Coefficient**

Recommended value for obesity coefficient considering maneuverability:

$$C_B/(L/B) \leq 0.15$$

- Recommended value for C<sub>B</sub> proposed by Watson & Gilfillan:
  - This formula seems to confirm its continuing validity and many naval architects are using this equation up to now.

$$C_B \le 0.70 + 0.125 \tan^{-1}((23 - 100Fn)/4)$$



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# 3-3 Determination of the Principal Dimensions by the Volume Equation



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#### Determination of the Principal Dimensions by the Volume Equation

#### • Economical constraint : Required cargo hold capacity[m<sup>3</sup>]

- Principal dimensions have to satisfy the required cargo hold capacity.

The dimensions of a **volume carrier** whose design is **volume critical** can be determined by the following equation.

 $V_{CH} = f(L, B, D)$   $\Box$  Volume equation of a ship

✓ Given: Cargo hold capacity(Vch)[m<sup>3</sup>]
 ✓ Find: L, B, D

## How can you represent the cargo hold capacity in terms of the principal dimensions?

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• Volume equation of a ship  

$$V_{CH} = f(L, B, D)$$
  
Given: Cargo hold capacity ,Find: L, B, D  
Method (1):  $f(L, B, D) = C_{CH} \cdot L \cdot B \cdot D$ 

How can you estimate the cargo hold capacity?

<u>Method</u> 1 : Assume that the <u>cargo hold capacity</u> is proportional to  $(L \cdot B \cdot D)$ .

$$V_{CH} = C_{CH} \cdot L \cdot B \cdot D$$

where coefficient  $C_{CH}$  can be obtained from the basis ship.

It will be noted that finding a solution to this equation is a complex matter, because there are <u>3 unknown variables</u> *L*, *B*, *D* with one equation, that means this equation is also a kind of <u>indeterminate equation</u>.

Moreover, the unknown variables are multiplied by each other, that means this equation is a kind of <u>nonlinear equation</u>.

This kind of equation is called a <u>nonlinear indeterminate</u> <u>equation</u>, which has infinitely many solutions.



<ul> <li>Volume equation</li> </ul>	tion of a ship
Va	$_{CH} = f(L, B, D)$
Given: Cargo	hold capacity <b>,Find:</b> L, B, D
Method 2:	$f(L, B, D) = C_{CH} \cdot L_H \cdot B \cdot D \cdot C_{MD}$

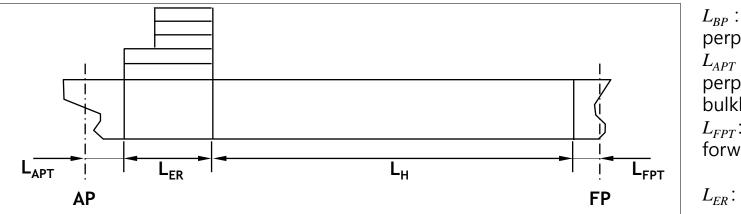
Hold capacity can be **estimated more accurately** by using the length of cargo  $hold(L_{H})$  instead of the ship's length(L)

$$V_{CH} = C_{CH} \cdot L_H \cdot B \cdot D$$

#### $L_{H}$ : Length of the cargo hold

The Length of cargo hold( $L_H$ ) is defined as being  $L_{BP}$  subtracted by  $L_{APT}$ ,  $L_{ER}$  and  $L_{FPT}$ .

$$L_{H} = L_{BP} - L_{APT} - L_{ER} - L_{FPT}$$



 $L_{BP}$ : Length between perpendicular  $L_{APT}$ : Length between aft perpendicular to aft bulkhead  $L_{FPT}$ : Length between forward perpendicular to collision bulkhead  $L_{ER}$ : Length of engine room

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The coefficients( $C_{CH}$ ) and partial lengths,  $L_{APT'}$ ,  $L_{ER}$  and  $L_{FPT}$  can be obtained from the basis ship.

Summary: Determination of the Principal Dimensions by the Volume Equation

**<u>Method</u>** 1 : Assume that the cargo hold capacity is proportional to L·B·D.  $V_{CH} = C_{CH} \cdot L \cdot B \cdot D$ 

**<u>Method</u>** 2 : Assume that the cargo hold capacity is proportional to  $LH \cdot B \cdot D$ .  $V_{CH} = C_{CH} \cdot L_{CH} \cdot B \cdot D$ 



Since the method 1 and 2 are used for a rough estimation, cargo hold capacity should be estimated more accurately after the arrangement of compartment has been made.



## **3-4 Freeboard**



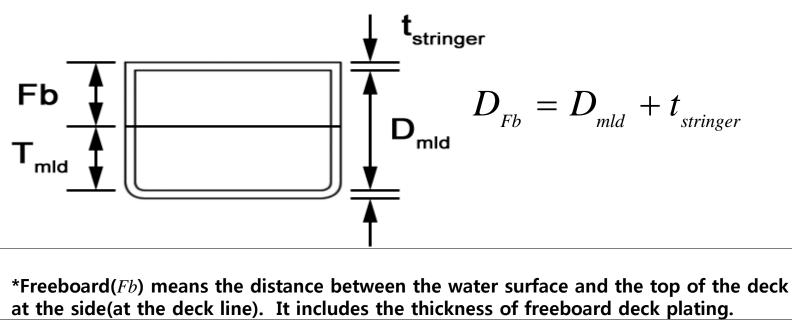
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## What is Freeboard\* ?

•ICLL(International Convention on Load Lines) 1966 Regulatory constraint

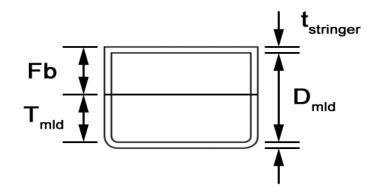
- Ships need safety margin to maintain buoyancy and stability while operating at sea.

- This safety margin is provided by <u>the reserve of buoyancy</u> of the hull located above the water surface.





✓ Actual freeboard ( $D_{Fb} - T$ ) of a ship should not be less than the required freeboard(Fb) determined in accordance with the freeboard regulation.



$$D_{Fb} - T \geq Fb(L, B, D_{mld}, C_B)$$

### How can you determine the required freeboard(Fb) ?



• <u>Volume equation of a ship</u>  $D_{Fb} \ge T + Fb(L, B, D_{mld}, C_B)$ Given: *L*, *B*, *D*(=*D*<sub>mld</sub>), *T*, *C*<sub>B</sub>, Check: Satisfaction of the freeboard regulation  $Fb(L, B, D, C_B) = C_{FB} \cdot D$ 

How can you determine the required freeboard(*Fb*)?

At the early design stage, there are few data available to calculate required freeboard. Thus, the required freeboard can be roughly estimated from the basis ship.

Assume that the <u>freeboard</u> is proportional to <u>the depth.</u>  $Fb(L, B, D_{mld}, C_B) = C_{Fb} \cdot D_{mld}$  $D_{Fb} \ge T + C_{Fb} \cdot D_{mld}$ 

where coefficient  $C_{Fb}$  can be obtained from the basis ship.

In progress of the design, however, the required freeboard has to be calculated in accordance with ICLL 1966.

 $Fb(L, B, D_{mld}, C_B) = f(L_f, D_{mld}, C_B, \text{Superstructure}_{\text{Length}}, \text{Superstructure}_{\text{Height}}, \text{Sheer})$ 

# If ICLL 1966 regulation is not satisfied, the depth should be changed.



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### **3-5 Estimation of Shipbuilding Cost**



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**Objective Function(criteria to select the proper main dimensions)** 

Assume that the shipbuilding cost is proportional to the weight of the ship.

Building 
$$Cost = C_{PS} \cdot W_S + C_{PO} \cdot W_O + C_{PM} \cdot W_M$$

If the weight of the ship is represented by the main dimensions of the ship, the shipbuilding cost can be represented by them as follows:

Building  $Cost = C_{PS} \cdot C_s \cdot L^{1.6} (B+D) + C_{PO} \cdot C_o \cdot L \cdot B + C_{PM} \cdot C_{ma} \cdot NMCR$ =  $C_{PS} \cdot C_s \cdot L^{1.6} (B+D) + C_{PO} \cdot C_o \cdot L \cdot B$ +  $C_{PM} \cdot C_{power} \cdot (L \cdot B \cdot T \cdot C_B)^{2/3} \cdot V^3$ 

(

 $C_{\it PS}$  : Coefficient related with the cost of the steel(structural)

 $C_{\scriptscriptstyle PO}$  : Coefficient related with the cost of the outfit

 $C_{PM}$  : Coefficient related with the cost of the machinery

Coefficients can be obtained from the as-built ship data

Ex) The value of the coefficients obtained from the 302K VLCC

$$C_{PS} = 2,223, C_{PO} = 4,834, C_{PM} = 17,177$$



Method to obtain the coefficient related with the cost

The shipbuilding cost is composed as follows:

Shipbuilding Cost=(Man-hour for the steel structure + Material cost for the steel structure)

+(Man-hour for the outfit +Material cost for the outfit)

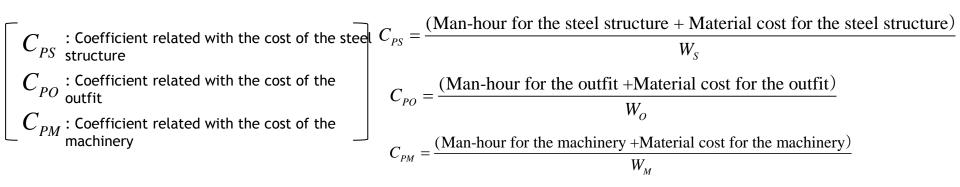
+(Man-hour for the machinery +Material cost for the machinery)

+Additional cost

 $\times$  The shipbuilding cost of the VLCC is about \$130,000,000.

If we assume that the shipbuilding cost is proportional to the weight of the ship and the weight of the ship is composed of the steel structure weight, outfit weight and machinery weight, the shipbuilding cost can be represented as follows.

Building 
$$Cost = C_{PS} \cdot W_S + C_{PO} \cdot W_O + C_{PM} \cdot W_M$$



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#### **☑** Comparison of the building cost [Unit: %]

		Korea	Japan	China
Material Cost	Steel	17	17	18
	Equipment	42	43	47
	Sub sum	<b>59</b>	60	65
Labor Cost		27	29	19
General Cost		14	13	16
Total sum		100	100	100

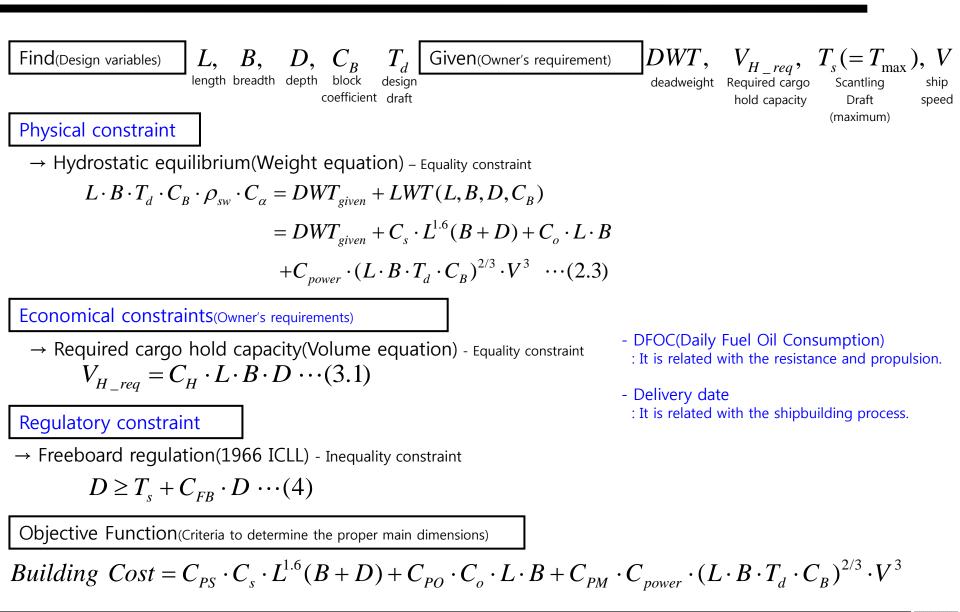


# 3-6 Design Model for the Determination of the Optimum Main Dimensions(L,B,D,T,C<sub>B</sub>)



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#### Design Model for the Determination of the Optimum Main Dimensions(L,B,D,T,C<sub>B</sub>)



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# Chapter 4. Deadweight carrier & Volume Carrier



# 4-1 Charcteristcs of Deadweight Carrier & Volume Carrier



# **Deadweight Carrier vs Volume Carrier**

#### **Deadweight Carrier**

is a ship whose weight is a critical factor when the cargo to be carried is "heavy" in relation to the space provided for it.

The ship will be **weight critical** when the ship carries a cargo which has a density greater than 0.77ton/m<sup>3</sup> or inversely lesser than 1.29 m<sup>3</sup>/ton.

For an example, ore carrier loads the iron ore (density  $\approx 2.5 \text{ ton/m}^3$ ) in alternate holds, "alternated loading", therefore this kind of ship needs less than a half of the hold volume.



<Alternated loading in ore carrier>

#### **Volume Carrier**

is a ship whose volume is a critical factor when the cargo to be carried is "light" in relation to the space provided for it.



of roll periods  $(T_r)$  $T_r = \frac{2k \cdot B}{\sqrt{GM}}$ 

*GM* : Metacentric height *B* : Breadth, *k* : 0.32~0.39 for full loading 0.37~.040 for ballast condition



Membrane-type

LNG Carrier

## **Examples of Volume Carriers**

#### Container Carrier

Containers are arranged in bays in lengthwise, rows in beam wise, tiers in depth wise. Therefore, length, breadth and depth of a container carrier vary **stepwise** according to the number and size of containers.

Moreover, container carrier loads containers on deck, and that causes stability to be the ultimate criterion.

#### Cruise ship

Cruise ship is a kind of volume carrier because it has many decks and larger space for passengers. And the KG is higher which becomes the critical criterion on cruise ship.



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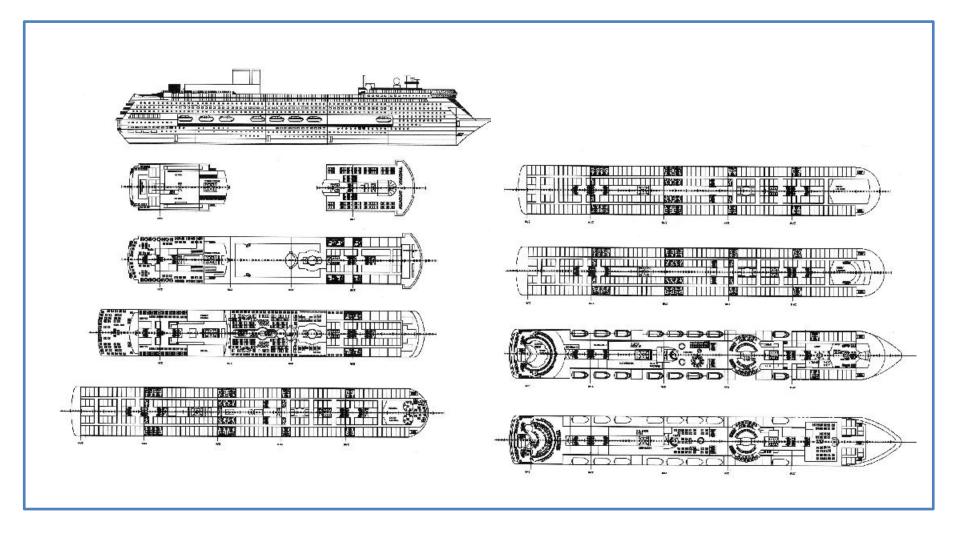




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### An Example of General Arrangement(GA) of <u>a Cruise Ship(Volume Carrier)</u>



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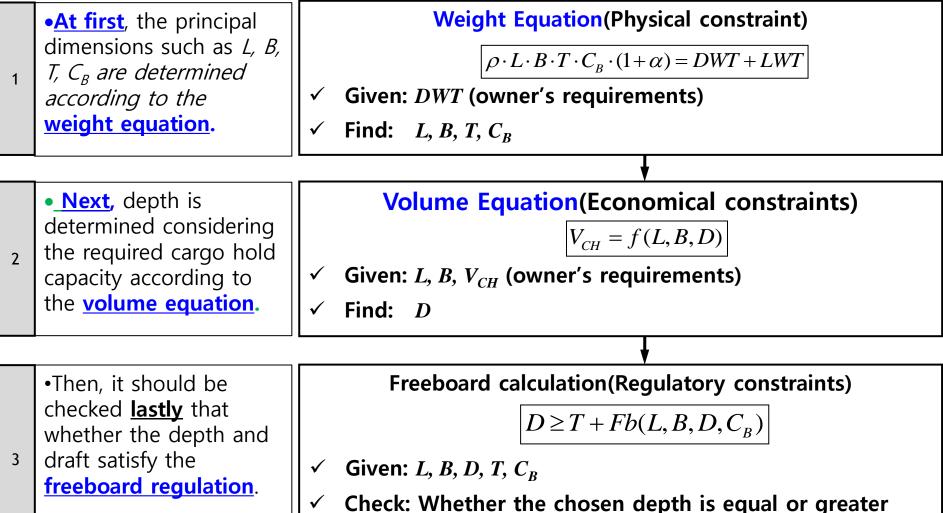
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# 4-2 Procedure of the Determination of Principal Dimensions for Deadweight Carrier & Volume Carrier



# Procedure of the Determination of principal dimensions for a deadweight carrier

#### **Deadweight Carrier**



than the draft plus required freeboard or not.

# Procedure of the Determination of principal dimensions for a volume carrier

	Volume Carrier					
1	• <u>At first</u> , principal dimensions such as L, B, D are determined to provide the required cargo hold capacity according to the <u>volume</u> <u>equation</u> .	Volume Equation(Economical constraints) $V_{CH} = f(L, B, D)$ $\checkmark$ Given: $V_{CH}$ (owner's requirements) $\checkmark$ Find: $L, B, D$				
2	• <u>Next</u> , the principal dimensions such as $T$ , $C_B$ are determined according to the weight equation.	Weight Equation(Physical constraint) $\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = DWT + LWT$ $\checkmark$ Given: L, B, DWT (owner's requirements) $\checkmark$ Find: T, C <sub>B</sub>				
3	•Then, it should be checked <b>lastly</b> that whether the depth and draft satisfy the <u>freeboard regulation</u> .	Freeboard calculation(Regulatory constraints) $D \ge T + Fb(L, B, D, C_B)$ $\checkmark$ Given: L, B, D, T, C_B $\checkmark$ Check: Whether the chosen depth is equal or greater than the draft plus required freeboard or not.				

4-3 Determination of the Principal Dimensions of a 297,000 ton Deadweight VLCC (Very Large Crude Oil Carrier) based on a 279,500 ton Deadweight VLCC (Deadweight Carrier)

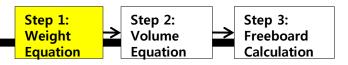


Example of the Principal Particulars of the Basis Ship of <u>279,500 ton</u> Deadweight VLCC And Owner's Requirements of the Design Ship of <u>297,000 ton</u> Deadweight VLCC

Design Ship: 297,000 Ton Deadweight VLCC(Very Large Crude Carrier)					Basis Ship	
		Basis Ship	Owner's Requirements		Dimensional Ratios	
Main	Loa Lbp B,mld	abt. 330.30 m 314.00 m 58.00 m			L/B = 5.41, $B/T_d = 2.77,$	
Dimensions	Depth,mld Td(design) Ts(scant.)	31.00 m 20.90 m 22.20 m	21.50 m 22.84 m		B/D = 1.87, L/D = 10.12	
Deadweight(scant)		301,000 Ton	320,000 Ton		Hull form coefficient	
Deadv	veight(design)	279,500 Ton	297,000 Ton		$C_{B d} = 0.82$	
Speed (at design draft 90% MCR(with 15% Sea Margin) )		15.0 Knots	16.0 Knots		<pre> • Lightweight(=41,000ton ) </pre>	
M/E	TYPE	B&W 7S80MC			- Structural weight	
	MCR	32,000 PS x 74.0 RPM			$\approx 36,400 \text{ ton } (88\%)$ - Outfit weight	
	NCR	28,800 PS x 71.4 RPM				
Ų	SFOC	122.1 g/BHP.h			$\approx 2,700 \text{ ton } (6.6\%)$ - Machinery weight	
FOC	TON/DAY	84.4 (HFO)		Based on NCR		
Cruising range		26,000 N/M	26,500 N/M		≈ 1,900 ton (4.5%)	
Shape of Midship Section		Double side / Double bottom	Double side / Double bottom		Cargo density = $\frac{\text{Deadweight}_{scant}}{\text{Deadweight}_{scant}}$	
Capacity	Cargo Hold	abt. 345,500 m <sup>3</sup>	abt. 360,000 m³		$= \frac{301,000}{2}$	
	H.F.O.	abt. 7,350 m <sup>3</sup>				
	D.O.	abt. 490 m <sup>3</sup>			345,500	
	Fresh Water	abt. 460 m <sup>3</sup>			$= 0.87 [ton / m^{3}] > 0.77$	
	Ballast	abt. 103,000 m <sup>3</sup>		Including Peak Tanks	Deadweight Carrier	
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**Determination of the principal dimensions of 297,000 ton Deadweight VLCC** 

### **Step 1: Weight equation**



# **Step 1)** The principal dimensions such as *L*, *B*, $T_{d}$ , $C_{B,d}$ are determined by the <u>weight equation</u>.

$$\rho \cdot L \cdot B \cdot T_d \cdot C_{B,d} \cdot (1 + \alpha) = DWT_d + LWT$$

 $\rho$ : density of sea water = 1.025 ton/m<sup>3</sup>  $\alpha$ : a fraction of the shell appendage allowance = 0.0023

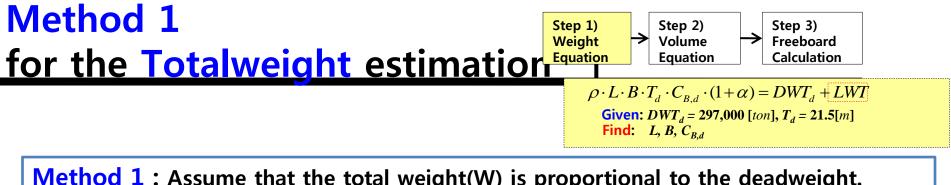
 $\left(1 + \alpha = \frac{Displacement}{Moulded Displaced Volume}\right|_{basis} = \frac{313,007}{312,269} = 1.0023$ 

✓ Given:  $DWT_d = 297,000$  [ton],  $T_d = 21.5[m]$ ,  $V_s = 16[knots]$ 

✓ Find: *L*, *B*,  $C_{B,d}$ 

\*Subscript d: at design draft





Method 1: Assume that the total weight(W) is proportional to the deadweight.  

$$W = \frac{W_{Basis}}{DWT_{d,Basis}} \cdot DWT_{d}$$

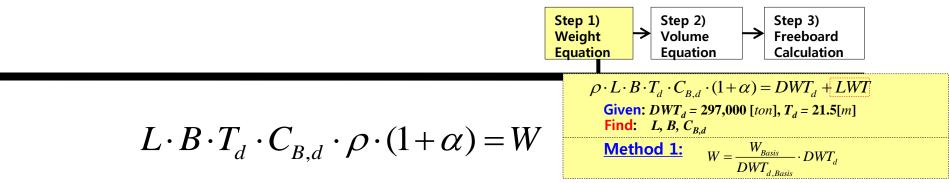
$$L \cdot B \cdot T_{d} \cdot C_{B,d} \cdot \rho \cdot (1 + \alpha) = W$$

**Design ship** and **basis ship** are <u>assumed</u> to have the <u>same ratio</u> of the deadweight to the total weight.

Therefore, the total weight of the design ship can be estimated by the <u>ratio of the deadweight to the total weight of the basis ship</u>.

$$\frac{DWT_{d,Basis}}{W_{Basis}} = \frac{DWT_d}{W} \qquad \Longrightarrow \qquad W = \frac{W_{Basis}}{DWT_{d,Basis}} \cdot DWT_d$$
$$= \frac{320,500}{279,500} \cdot 297,000$$
$$= 340,567 \ [ton]$$





 $L \cdot B \cdot 21.5 \cdot C_{B,d} \cdot 1.025 \cdot (1 + 0.002) = 340,567$ 

$$L \cdot B \cdot C_{B,d} \cdot 22.08 = 340,567 \cdots (5.2)$$

There are 3 unknown variables (*L*, *B*,  $C_{B,d}$ ) with one given equation.  $\rightarrow$  Nonlinear indeterminate equation!

Therefore, we have to assume two variables to solve this indeterminate equation.

The values of the dimensional ratio L/B and  $C_{B,d}$  can be obtained from the basis ship.

$$L / B = L_{Basis} / B_{Basis}$$
  
= 314 / 58  
= 5.413



 $L \cdot B \cdot C_{B,d} \cdot 22.08 = 340,567 \cdots (5.2)$  $L / B = 5.413, C_{B,d} = 0.8213$ 

Substituting the ratio obtained from the basis ship into the equation (5.2), the equation can be converted to a quadratic equation in *L*.

$$L \cdot (L/(L/B)) \cdot C_{B,d} \cdot 22.08 = 340,567$$
$$L(L/5.143) \cdot 0.8213 \cdot 22.08 = 340,567$$
$$L^2 \cdot 3.349 = 340,567$$

 $\therefore L = 318.85[m]$ 



$$L = 318.85[m]$$

#### We can obtain *B* from the ratio *L*/*B* of the basis ship.

- B = L / (L / B)
  - = 318.85 / 5.413
  - =58.90 [m]

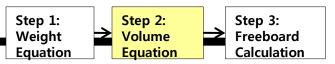
$$\therefore L = 318.85[m], B = 58.90[m], C_{B,d} = 0.8213$$

Then, <u>depth</u> is determined considering the required cargo hold capacity by <u>the volume equation</u>. And it should be checked lastly that whether the <u>depth and draft</u> <u>satisfy the freeboard regulation</u>.



**Determination of the main dimensions of 297,000 Ton Deadweight VLCC** 

- Step 2: Volume equation



# **Step 2) Next**, depth is determined considering the required cargo hold capacity by the <u>volume equation</u>.

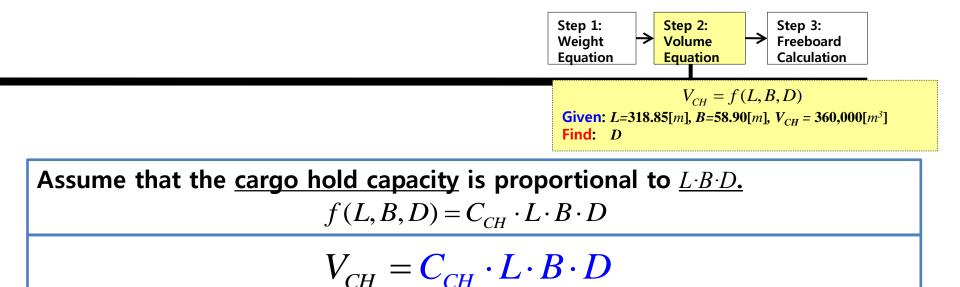
$$V_{CH} = f(L, B, D)$$

✓ Given: *L*=318.85[*m*], *B*=58.90[*m*], *V*<sub>*CH*,*Req*</sub> = 360,000[*m*<sup>3</sup>]

 $\checkmark$  Find: D



Ship Design, 4. Deadweight & Volume Carrier, Spring 2012, Kyu Yeul Lee



Coefficient  $C_{CH}$  can be obtained from the basis ship.

$$C_{CH} = \frac{V_{CH}}{L \cdot B \cdot D} \bigg|_{Basis} = \frac{345,500}{314 \cdot 58 \cdot 31} = 0.612$$

We use the same coefficient  $C_{CH}$  for the determination of depth

$$V_{CH} = C_{CH} \cdot L \cdot B \cdot D$$

$$360,000 = 0.612 \times 318.85 \times 58.90 \times D$$

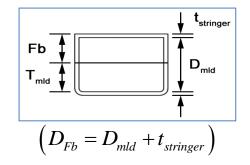
$$\therefore D = 31.32[m]$$



# **Step 3: Freeboard calculation**



$$D_{Fb} \geq T_s + Fb(L, B, D_{mld}, C_{B,d})$$



Step 3:

Freeboard

Calculation

Step 2:

Volume

Equation

Step 1:

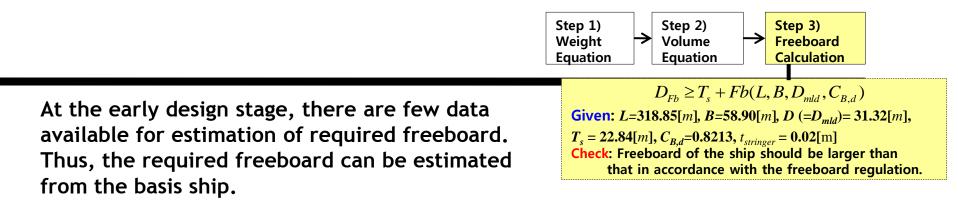
Weight

Equation

✓ Given: L=318.85[m], B=58.90[m], D (= $D_{mld}$ )= 31.32 [m], T<sub>s,Req.</sub>=22.84[m], C<sub>B,d,Basis</sub> =0.8213, t<sub>stringer,Basis</sub> = 0.02[m]

 Check: The freeboard of the ship should be larger than the required freeboard.





Assume that the <u>freeboard</u> is proportional to <u>the depth.</u>  $Fb(L, B, D_{mld}, C_{B,d}) = C_{Fb} \cdot D_{mld}$ 

 $D_{Fb} \geq T_s + C_{Fb} \cdot D_{mld}$ 

Coefficient  $C_{Fb}$  can be obtained from the basis ship.

$$C_{Fb} = \frac{Fb}{D_{mld}}\Big|_{Basis} = \frac{7.84}{31} = 0.253$$

**Check:** Freeboard of the design ship

$$\begin{split} D_{Fb} \geq T_s + C_{Fb} \cdot D_{mld} \\ D_{mld} + t_{stringer} \geq T_s + C_{Fb} \cdot D_{mld} \\ 31.32 + 0.02 \geq 22.84 + 0.253 \cdot 31.32 \\ 31.34 \geq 30.76 \text{ : Satisfied} \end{split}$$

It is satisfied. However, this method is used for a rough estimation. Thus, <u>after</u> the principal dimensions are determined more accurately, <u>freeboard needs to be calculated more accurately in accordance with</u> ICLL 1966.



Method2 : Assume that the lightweight could vary as the volume of the vesselrepresented by  $\underline{L \cdot B \cdot D}$ . $LWT = C_{LWT} L \cdot B \cdot D$ 

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1 + \alpha) = DWT_d + C_{LWT} \cdot L \cdot B \cdot D$$

Coefficient  $C_{LWT}$  can be obtained from the basis ship.

$$C_{LWT} = \frac{LWT}{L \cdot B \cdot D} \bigg|_{Basis} = \frac{41,000}{314 \cdot 58 \cdot 31} = 0.072$$

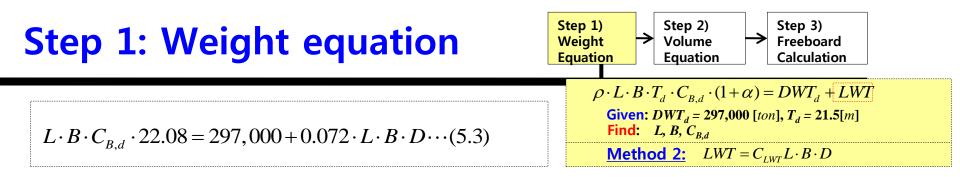
$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1 + \alpha) = DWT_d + C_{LWT} \cdot L \cdot B \cdot D$$

 $L \cdot B \cdot 21.5 \cdot C_{B,d} \cdot 1.025 \cdot (1 + 0.002) = 297,000 + 0.072 \cdot L \cdot B \cdot D$ 

 $L \cdot B \cdot C_{B,d} \cdot 22.08 = 297,000 + 0.072 \cdot L \cdot B \cdot D \cdots (5.3)$ 

There are 4 unknown variables (*L*, *B*, *D*,  $C_{B,d}$ ) with one given equation.  $\rightarrow$  Nonlinear indeterminate equation!





Therefore, we have to assume three variables to solve this indeterminate equation.

The values of the dimensional ratios L/B, B/D and  $C_{B,d}$  can be obtained from the basis ship.

$$L / B = L_{Basis} / B_{Basis}$$
  $B / D = B_{Basis} / D_{Basis}$   $C_{B,d} = C_{B,d,Basis} = 0.8213$   
= 314 / 58 = 58 / 31  
= 1.871

Substituting the ratios obtained from the basis ship into the equation (5.3), the equation can be converted to a cubic equation in L.  $L \cdot (L/(L/B)) \cdot C_{B,d} \cdot 22.08 = 297,000 + 0.072 \cdot L \cdot (L/(L/B)) \cdot (L/(L/B)/(B/D))$ 

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 $L \cdot (L/(L/B)) \cdot C_{B,d} \cdot 22.08 = 297,000 + 0.072 \cdot L \cdot (L/(L/B)) \cdot (L/(L/B)/(B/D))$   $L(L/5.143) \cdot 0.8213 \cdot 22.08 = 297,000 + 0.072 \cdot L \cdot (L/5.413) \cdot ((L/5.413)/1.871)$  $L^{2} \cdot 3.349 = 297,000 + L^{3} \cdot 0.0013$ 

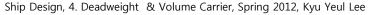
 $\therefore L = 318.48 [m]$ 

#### Then *B* is calculated from the ratio *L*/*B* of the basis ship.

$$B = L / (L / B)$$

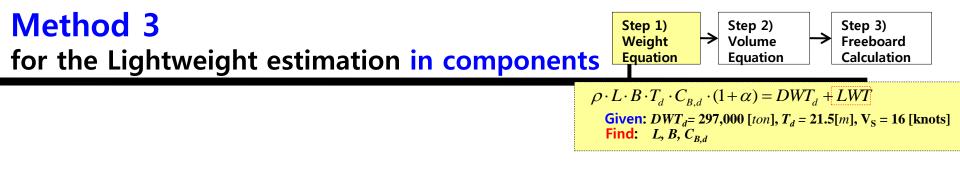
- = 318.48 / 5.413
- $= 58.82 \ [m]$   $\therefore L = 318.48[m], B = 58.82[m], C_{B,d} = 0.8213$

Then, <u>depth</u> is determined considering the required cargo hold capacity by <u>the volume equation</u>. And it should be checked lastly whether the <u>depth and draft satisfy</u> the freeboard regulation.





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**Method** 3 : Estimate the structural weight( $W_s$ ), outfit weight( $W_o$ ) and machinery weight( $W_m$ ) in components.

 $LWT = W_s + W_o + W_m$ 

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + W_s + W_o + W_m$$

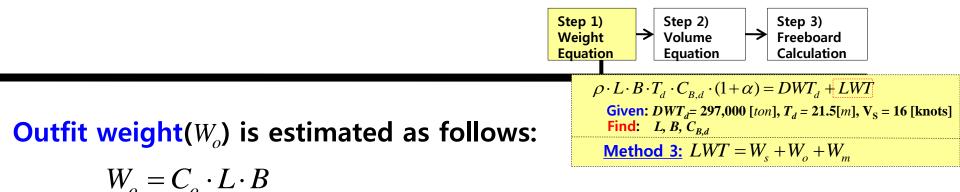
**Structural weight(***W<sub>s</sub>***) is estimated as follows:** 

$$W_s = C_s \cdot L^{1.6} \cdot (B+D)$$

Coefficient  $C_s$  can be obtained from the basis ship.

$$C_{s} = \frac{W_{s}}{L^{1.6} \cdot (B+D)} \bigg|_{Basis} = \frac{36,400}{314^{1.6} \cdot (58+31)} = 0.0414$$

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Coefficient  $C_a$  can be obtained from the basis ship.

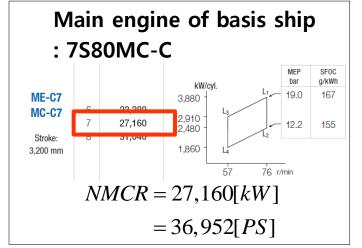
$$C_o = \frac{W_o}{L \cdot B} \bigg|_{Basis} = \frac{2,700}{314 \cdot 58} = 0.1483$$

**Machinery weight**(*W<sub>o</sub>*) is estimated as follows:

 $W_m = C_m \cdot NMCR$ 

Coefficient  $C_m$  can be obtained from the basis ship.

 $C_m = \frac{W_m}{NMCR}\Big|_{Basis} = \frac{1,900}{36,952} = 0.0514$ 



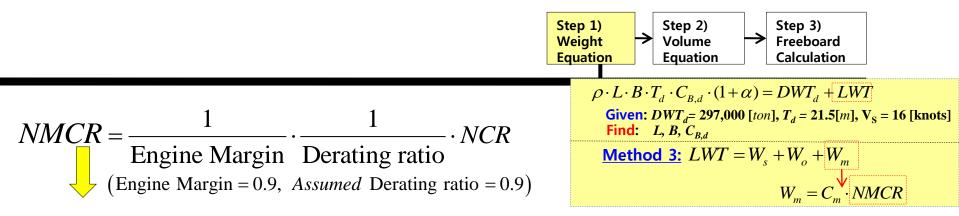
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*NMCR* can be estimated based on the resistance estimation, power prediction, and main engine selection. However, there are few data available for estimation of the *NMCR* at the early design stage. Thus, *NMCR* <u>can be</u> <u>estimated using 'Admiralty formula'</u>



#### $NMCR = 1.265 \cdot NCR$

*By* applying the <u>'Admiralty formula'</u> to the *NCR*, the *NMCR* can be estimated:

$$NCR = \frac{\Delta^{2/3} \cdot V_s^3}{C_{ad}}$$

$$\int_{C_{ad}} Coefficient \ C_{ad} \text{ can be obtained from the basis ship.}}_{C_{ad}} \int_{C_{ad}} Coefficient \ C_{ad} = \frac{\Delta^{2/3} \cdot V_s^3}{NCR} \Big|_{Basis} = \frac{320,500^{2/3} \cdot 15^3}{28,800} = 548.82 \quad (V_{s, at \ design \ draft} = 15[knots])$$

$$NCR = \frac{\Delta^{2/3} \cdot V_s^3}{548.82}$$

$$NMCR = 1.265 \cdot \frac{\Delta^{2/3} \cdot V_s^3}{548.82}$$
$$= 0.0022 \cdot \Delta^{2/3} \cdot V_s^3$$

$W_s = C_s \cdot L^{1.6} \cdot (B+D)$	$C_s = 0.0414$
$W_o = C_o \cdot L \cdot B$	$C_o = 0.1483$
$W_m = C_m \cdot NMCR$	$C_m = 0.0514$
	$NMCR = 0.0022 \cdot \Delta^{2/3} \cdot V_s^3$

 $L \cdot B \cdot T_{d} \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_{d} + W_{s} + W_{o} + W_{m}$   $L \cdot B \cdot T_{d} \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_{d} + C_{s} \cdot L^{1.6} \cdot (B+D) + C_{o} \cdot L \cdot B + C_{m} \cdot NMCR$   $L \cdot B \cdot T_{d} \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_{d} + C_{s} \cdot L^{1.6} \cdot (B+D) + C_{o} \cdot L \cdot B$   $+ C_{m} \cdot (0.0022 \cdot \Delta^{2/3} \cdot V_{s}^{3})$   $L \cdot B \cdot T_{d} \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_{d} + C_{s} \cdot L^{1.6} \cdot (B+D) + C_{o} \cdot L \cdot B$   $+ C_{m} \cdot (0.0022 \cdot (L \cdot B \cdot T_{d} \cdot C_{B,d} \cdot \rho \cdot (1+\alpha))^{2/3} \cdot V_{s}^{3})$ 

 $L \cdot B \cdot 21.5 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.002) = 297,000 + 0.0414 \cdot L^{1.6} \cdot (B+D) + 0.1483 \cdot L \cdot B$  $+ 0.0514 \cdot (0.0022 \cdot (L \cdot B \cdot 21.5 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.002))^{2/3} \cdot 16^3)$ 

 $L \cdot B \cdot 21.5 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.002) = 297,000 + 0.0414 \cdot L^{1.6} \cdot (B+D) + 0.1483 \cdot L \cdot B + 0.0514 \cdot (0.0022 \cdot (L \cdot B \cdot 21.5 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.002))^{2/3} \cdot 16^3)$ 

 $L \cdot B \cdot C_{B,d} \cdot 22.08 = 297,000 + 0.0414 \cdot L^{1.6} \cdot (B+D) + 0.1483 \cdot L \cdot B$  $+ 0.00012 \cdot (L \cdot B \cdot C_{B,d} \cdot 22.08)^{2/3} \cdot 16^3 \cdots (5.4)$ 

There are 4 unknown variables (L, B, D,  $C_{B,d}$ ) with one equation.

→ Nonlinear indeterminate equation!

Therefore, we have to assume three variables to solve this indeterminate equation.

The values of the dimensional ratios L/B, B/D and  $C_{B,d}$  can be obtained from the basis ship.

 $L / B = L_{Basis} / B_{Basis}$ = 314 / 58 = 5.413  $B / D = B_{Basis} / D_{Basis}$ = 5.413  $C_{B,d} = C_{B,d,Basis} = 0.8213$ = 1.871

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 $L \cdot B \cdot C_{B,d} \cdot 22.08 = 297,000 + 0.0414 \cdot L^{1.6} \cdot (B+D) + 0.1494 \cdot L \cdot B$  $+ 0.00012 \cdot (L \cdot B \cdot C_{B,d} \cdot 22.08)^{2/3} \cdot 16^3 \cdots (5.4)$ 

 $L/B = 5.413, B/D = 1.871, C_{B,d} = 0.8213$ 

Substituting the ratios obtained from the basis ship into the equation (5.4), the equation can be converted to a cubic equation in *L*.

 $L \cdot (L/(L/B)) \cdot C_{B,d} \cdot 22.08 = 297,000 + 0.0414 \cdot L^{1.6} \cdot ((L/(L/B)) + (L/(L/B)/(B/D)))$ 

 $+0.1483 \cdot L \cdot (L/(L/B))$ 

 $+0.00012 \cdot (L \cdot (L/(L/B)) \cdot C_{B,d} \cdot 22.08)^{2/3} \cdot 16^{3}$ 

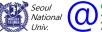
 $L \cdot (L/5.413) \cdot 0.8213 \cdot 22.08 = 297,000 + 0.0414 \cdot L^{1.6} \cdot ((L/5.413) + (L/5.413/1.871)) + 0.1483 \cdot L \cdot (L/5.413)$ 

 $+0.00012 \cdot (L \cdot (L/5.413) \cdot 0.8213 \cdot 22.08)^{2/3} \cdot 16^{3}$ 

 $L^2 \cdot 3.349 = 297,000 + 0.0414 \cdot L^{1.6} (0.185 \cdot L + 0.099 \cdot L)$ 

 $+0.0274 \cdot L^2 + 0.00012 \cdot (L^2 \cdot 3.349)^{2/3} \cdot 16^3$ 

 $\therefore L = 318.57 [m]$ 



AL nced Ship Design Automation Lab. Vasdal.snu.ac.kr  $L = 318.57 \ [m]$ 

Then, *B* is calculated from the ratio *L*/*B* of the basis ship. B = L/(L/B)

 $=58.84 \ [m]$ 

$$\therefore L = 318.57[m], B = 58.84[m], C_{B,d} = 0.8213$$

Then, <u>depth</u> is determined considering the required cargo hold capacity by <u>the volume equation</u>. And it should be checked lastly whether the <u>depth and draft satisfy</u> <u>the freeboard regulation</u>.



## 4-4 Determination of Main Dimensions and Block Coefficient of a 160,000 m<sup>3</sup> LNG Carrier based on a 138,000 m<sup>3</sup> LNG Carrier(Volume Carrier)



# Example of the Principal Particulars of a Basis Ship of 138,000 m<sup>3</sup> LNG Carrier and Owner's Requirements of a 160,000 m<sup>3</sup> LNG Carrier

#### 160,000 m<sup>3</sup> LNG Carrier

		Basis Ship	Owner's Requirements		Dimensional Ratios
Main Dimensions (m)	L <sub>OA</sub>	277.0			L/B = 6.31,
	L <sub>BP</sub>	266.0			$B/T_d = 3.81,$
	B <sub>mld</sub>	43.4			B/D = 1.67,
	D <sub>mld</sub>	26.0			L/D = 10.23
	T <sub>d</sub> (design)	11.4	11.4		• Hull form coefficient
	T <sub>s</sub> (scantling)	12.1	12.1		$*C_{B_{d}} = 0.742$
Cargo Hold Capacity(m <sup>3</sup> )		138,000	160,000		• Lightweight(=31,000ton )
Service speed (knots)		19.5	19.5		- Structural weight $\approx 21,600 \text{ ton } (\approx 70\%)$
Main Engine	Туре	Steam Turbine	2 Stroke Diesel Engine (×2)		- Outfit weight
	DMCR	36000 PS, 88 RPM		With engine margin 10%	<ul> <li>≈ 6,200 ton (≈ 20%)</li> <li>- Machinery weight</li> </ul>
	NCR	32400 PS, 85 RPM		With sea margin 21%	$\approx 3,200 \text{ ton} (\approx 10\%)$
SFOC (Ton/day)		180.64			Cargo density = Deadweight
Deadweight (ton)		69,000	80,000		Cargo hold capacit
DFOC (ton/day)		154.75			$=\frac{69,000}{138,000}$
Cruising Range (N.M)		13,000	11,400		$= 0.5 [ton / m^3] < 0.77$



**Volume Carrier** 

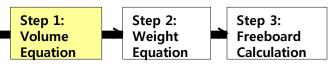
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**Basis Ship** 

Determination of the principal dimensions of 160,000 m<sup>3</sup> LNG Carrier



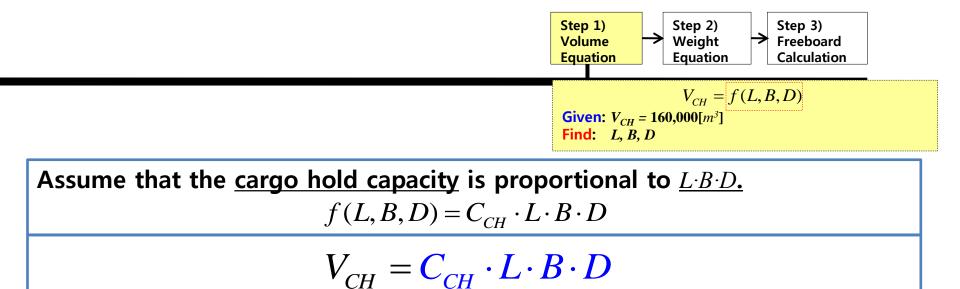


**Step 1:** The principal dimensions such as *L*, *B*, *D* are determined considering the required cargo hold capacity by the <u>volume equation</u>.

$$V_{CH} = f(L, B, D)$$

✓ **Find:** *L*, *B*, *D* 





**Coefficient** C<sub>CH</sub> can be obtained from the basis ship.

$$C_{CH} = \frac{V_{CH}}{L \cdot B \cdot D} \bigg|_{Basis} = \frac{138,000}{266 \cdot 43.4 \cdot 26} = 0.460$$

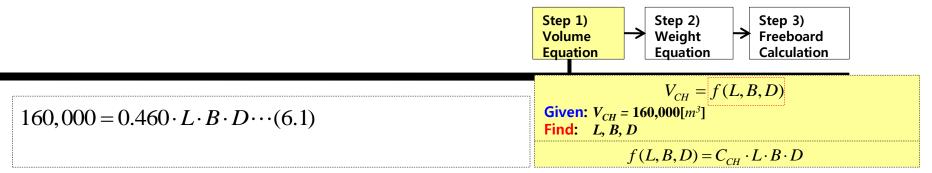
$$V_{CH} = C_{CH} \cdot L \cdot B \cdot D$$

$$160,000 = 0.460 \cdot L \cdot B \cdot D \cdots (6.1)$$

There are 3 unknown variables (L, B, D) with one equation.

→ Nonlinear indeterminate equation!





Therefore, we have to assume two variables to solve this indeterminate equation.

The values of the dimensional ratios *L/B* and *B/D* can be obtained from the basis ship.

$L / B = L_{Basis} / B_{Basis}$	$B / D = B_{Basis} / D_{Basis}$
= 266 / 43.4	=43.4/26
= 6.129	=1.670

Substituting the ratios obtained from basis ship into the equation (6.1), the equation can be converted to a cubic equation in *L*.

 $160,000 = 0.460 \cdot L \cdot (L/(L/B)) \cdot (L/(L/B)/(B/D))$  $160,000 = 0.460 \cdot L \cdot (L/6.129) \cdot (L/6.129/1.670)$ 

 $160,000 = 0.007 \cdot L^3$ 

: L = 279.4[m]

$$L = 279.4 [m]$$

We can obtain *B* and *D* from the ratios L/B and B/D of the basis ship.

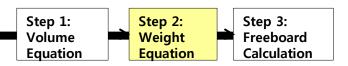
B = L / (L / B)	D = L / (L / B) / (B / D)
= 279.4/6.129	= 279.4/6.129/1.669
$=45.6 \ [m]$	$= 27.3 \ [m]$

 $\therefore L = 279.4[m], \quad B = 45.6[m], \quad D = 27.3[m]$ 



Determination of the main dimensions of 160,000 m<sup>3</sup> LNG Carrier

- Step 2: Weight equation



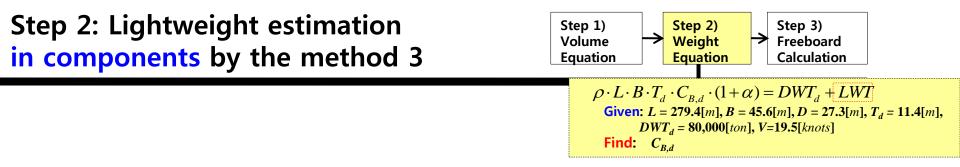
# **Step 2:** Then, block coefficient( $C_{B,d}$ ) is determined by the <u>weight equation</u>.

$$\rho \cdot L \cdot B \cdot T_d \cdot C_{B,d} \cdot (1 + \alpha) = DWT_d + LWT$$

 $\rho$ : density of sea water = 1.025 ton/m<sup>3</sup>  $\alpha$ : a fraction of the shell appendage allowance = 0.002

✓ Given: L = 279.4[m], B = 45.6[m], D = 27.3[m],  $T_d = 11.4[m], DWT_d = 80,000[ton], V_s = 19.5[knots]$ ✓ Find:  $C_{B,d}$ \*Subscript d: at design draft





**Method** 3 : Estimate the structural weight( $W_s$ ), outfit weight( $W_o$ ), and machinery weight( $W_m$ ) in components.

 $LWT = W_s + W_o + W_m$ 

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + W_s + W_o + W_m$$

**Structural weight**(*W<sub>s</sub>*) is estimated as follows:

$$W_s = C_s \cdot L^{1.6} \cdot (B+D)$$

Coefficient  $C_s$  can be obtained from the basis ship.

$$C_{s} = \frac{W_{s}}{L^{1.6} \cdot (B+D)} \bigg|_{Basis} = \frac{21,600}{266^{1.6} \cdot (43.4+26)} = 0.0410$$



# **Outfit weight**(*W<sub>o</sub>*) is estimated as follows:

 $W_o = C_o \cdot L \cdot B$ 

Coefficient  $C_o$  can be obtained from the basis ship.

 $C_o = \frac{W_o}{L \cdot B}\Big|_{Basis} = \frac{6,200}{266 \cdot 43.4} = 0.5371$ 

#### **Machinery weight**(*W<sub>o</sub>*) is estimated as follows:

$$W_m = C_m \cdot NMCR$$

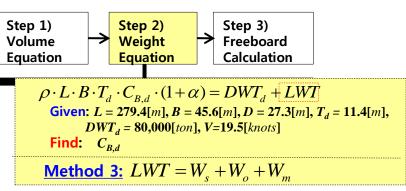
Coefficient  $C_m$  can be obtained from the basis ship.

 $C_m = \frac{W_m}{NMCR}\Big|_{Basis} = \frac{3,200}{36,000} = 0.089$ 

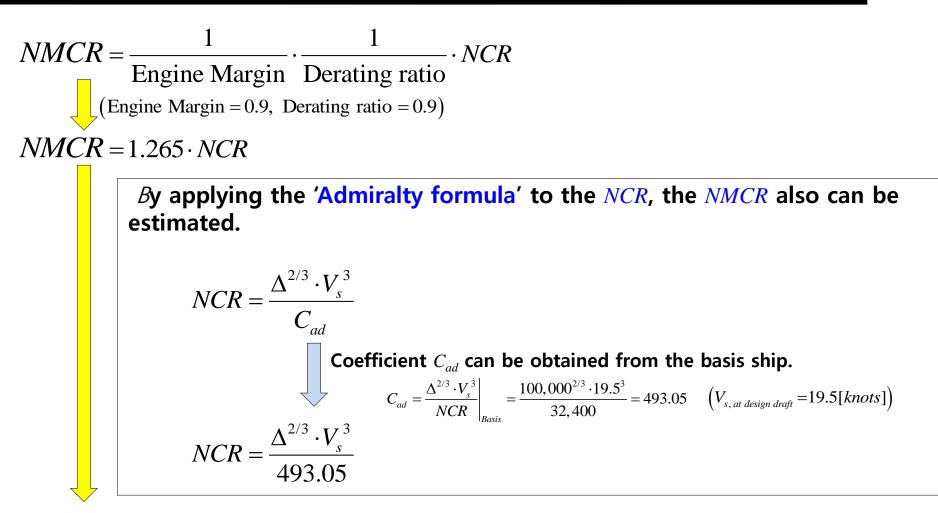
Because the main engine of the basis ship is steam turbine, NMCR of the basis ship is equal to MCR of that.

> $NMCR_{basis} = MCR_{basis}$ = 36,000[PS]

At the early design stage, NMCR can be estimated by 'Admiralty formula'







$$NMCR = 1.265 \cdot \frac{\Delta^{2/3} \cdot V_s^3}{493.05}$$
$$= 0.0025 \cdot \Delta^{2/3} \cdot V_s^3$$

$W_s = C_s \cdot L^{1.6} \cdot (B+D)$	$C_s = 0.0410$
$W_o = C_o \cdot L \cdot B$	$C_o = 0.5371$
$W_m = C_m \cdot NMCR$	$C_m = 0.089$
	$NMCR = 0.0025 \cdot \Delta^{2/3} \cdot V_s^3$
	$\mathbf{D} \mathbf{U}^{T} + \mathbf{U} + \mathbf{U} + \mathbf{U}$

 $L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + W_s + W_o + W_m$ 

 $L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + C_s \cdot L^{1.6} \cdot (B+D) + C_o \cdot L \cdot B + C_m \cdot NMCR$ 

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + C_s \cdot L^{1.6} \cdot (B+D) + C_o \cdot L \cdot B$$
$$+ C_m \cdot (0.0025 \cdot \Delta^{2/3} \cdot V_s^3)$$

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + C_s \cdot L^{1.6} \cdot (B+D) + C_o \cdot L \cdot B$$
$$+ C_m \cdot (0.0025 \cdot (L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha))^{2/3} \cdot V_s^3)$$

 $279.4 \cdot 45.6 \cdot 11.4 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.002) = 80,000 + 0.0410 \cdot 279.4^{1.6} \cdot (45.6 + 27.3) + 0.5371 \cdot 279.4 \cdot 45.6 + 0.089 \cdot (0.0025 \cdot (279.4 \cdot 45.6 \cdot 11.4 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.002))^{2/3} \cdot 19.5^3)$ 

$$149,175 \cdot C_{B,d} = 80,000 + 24,554 + 6,843$$
$$+0.089 \cdot (0.0025 \cdot (149,175 \cdot C_{B,d})^{2/3} \cdot 19.5^3)$$

$$\begin{split} &149,175 \cdot C_{B,d} = 80,000 + 24,554 + 6,843 + 0.089 \cdot (0.0025 \cdot \left(149,175 \cdot C_{B,d}\right)^{2/3} \cdot 19.5^3) \\ &149,175 \cdot C_{B,d} = 80,000 + 24,554 + 6,843 + 4,634 \cdot {C_{B,d}}^{2/3} \\ &149,175 \cdot C_{B,d} = 111,397 + 4,634 \cdot {C_{B,d}}^{2/3} \end{split}$$

$$\therefore C_{B,d} = 0.773$$





Equation

Equation

# **Step 3:** Then, it should be checked lastly whether the depth and draft satisfy the freeboard regulation.

$$D_{Fb} \geq T_s + Fb(L, B, D_{mld}, C_{B,d})$$

$$\begin{array}{c} \textbf{Fb} & & & & & & & & & \\ \textbf{Fb} & & & & & & & & \\ \textbf{T}_{mid} & & & & & & & \\ \textbf{T}_{mid} & & &$$

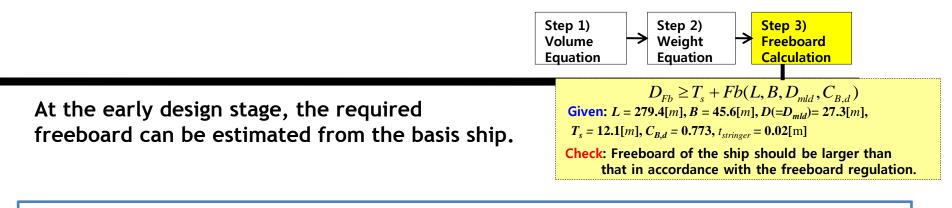
Calculation

✓ Given: *L*=279.4[*m*], *B*=45.6[*m*], *D* (=*D*<sub>*mld*</sub>)= 27.3 [*m*],

 $T_s = 12.1[m], C_{B,d} = 0.773, t_{stringer} = 0.02[m]$ 

## Check: The freeboard of the ship should be larger than the required freeboard.





Assume that the <u>freeboard</u> is proportional to <u>the depth.</u>  $Fb(L, B, D_{mld}, C_{Bd}) = C_{Fb} \cdot D_{mld}$ 

 $D_{Fb} \ge T_s + C_{Fb} \cdot D_{mld}$ 

Coefficient  $C_{Fb}$  can be obtained from the basis ship.

$$C_{Fb} = \frac{Fb}{D_{mld}}\Big|_{Basis} = \frac{6.68}{26} = 0.257$$

Check: Freeboard of the design ship  $D_{Fb} \ge T_s + C_{Fb} \cdot D_{mld}$   $D_{mld} + t_{stringer} \ge T_s + C_{Fb} \cdot D_{mld}$   $27.3 + 0.02 \ge 12.1 + 0.257 \cdot 27.3$  $27.32 \ge 19.11$ : Satisfied

It is satisfied. However, this method is used for a rough estimation. So, <u>after</u> the main dimensions are determined more accurately, <u>freeboard needs to be calculated more accurately through the freeboard</u> regulation.

## 4-5 Determination of Principal Dimensions and Block Coefficient of a 4,100 TEU Container Carrier based on a 3,700 TEU Container Carrier(Volume Carrier)



#### Example of the Principal particulars of a Basis Ship of 3,700 TEU Container Carrier and Owner's Requirements of a 4,100 TEU Container Carrier

\*TEU : twenty-foot equivalent units

**Bacic Shin** 

	3,700 TEU Container Carrier		Basis Ship     Oimensional Ratios		
	Basis Ship	Owner's requirements	L/B = 7.62		
Main Dimension			$B/T_d = 3.19$		
LOA	257.4 m	Less than 260.0 m	B/D = 1.67		
LBP	245.24 m	Less then 22.25 m	L/D = 12.71		
Bmld Dmld	32.2 m 19.3 m	Less than <b>32.25 m</b>			
Td /Ts	10.1 / 12.5 m	Abt. 11.0 / 12.6 m	<ul> <li>Hull form coefficient</li> </ul>		
(design / scantling)			$C_{B_{-d}} = 0.62$		
Deadweight			<ul> <li>Lightweight(=16,000ton )</li> </ul>		
(design / scantling)	34,400 / 50,200 MT(metric ton)	40,050/49,000 ~ 51,000			
		MT	- Structural weight $\approx 11,000 \text{ ton } (\approx 68\%)$		
Capacity			- Outfit weight		
Container on deck / in hold	2,174 TEU / 1,565 TEU	Abt. 4,100TEU	$\approx 3,200 \text{ ton } (\approx 20\%)$		
Ballast water	13,800 m3	Abt. 11,500 m3	- Machinery weight		
Heavy fuel oil	6,200 m3		$\approx 1,800 \text{ ton } (\approx 12\%)$		
Main Engine & Speed			Cargo density= $\frac{\text{Deadweight}_{scant}}{2}$		
M / E type	Sulzer 7RTA84C		$\frac{\text{Cargo hold capacity}}{\text{Cargo hold capacity}}$		
MCR (BHP $\times$ rpm)	38,570 × 102		_ Deadweight <sub>scant</sub>		
NCR (BHP × rpm)	34,710 × 98.5		$-rac{1}{V_{ ext{container}}  imes N_{ ext{container in cargo hold}}}$		
Service speed at NCR (Td, 15% SM)	22.5 knots (at 11.5m) at 30,185	24.5 knots (at 11.0m)	50,200		
	BHP		$=\frac{1}{46.9\cdot 1,565}$		
DFOC at NCR	103.2 MT		$= 0.68 [ton / m^{3}] < 0.77$		
Cruising range	20,000 N.M	Abt. 20,000 N.M			
Others Complement	30 P.	30 P.	Volume Carrier		
Design, 4. Deadweight & Volume Carrier, Sprin	g 2012, Kyu Yeul Lee		Seoul National OSDAL Univ. Advanced Ship Design Automation Lab.		

## 4,100 TEU Container Carrier Design based on the 3,700 TEU Container Carrier

 $N_L$ : Number of bays  $N_B$ : Number of rows  $N_D$ : Number of tiers

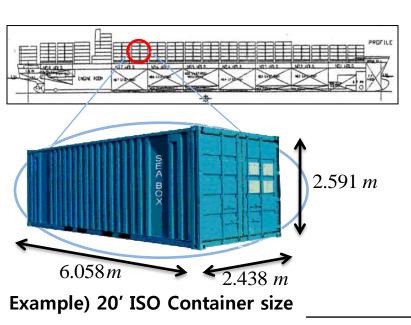
Example 2: 160,000 m<sup>3</sup> LNG Carrier Design based on 138,000 m<sup>3</sup> LNG Carrier

$$V_{CH} = f(L, B, D)$$

Example 3: 4,100TEU Container Carrier Design based on 3,700TEU Container Carrier

$$V_{CH} = f(L, B, D)$$

Containers are arranged in bays in lengthwise, rows in beam wise, tiers in depth wise. <u>It</u> means that the main dimensions are determined <u>discontinuously</u>.



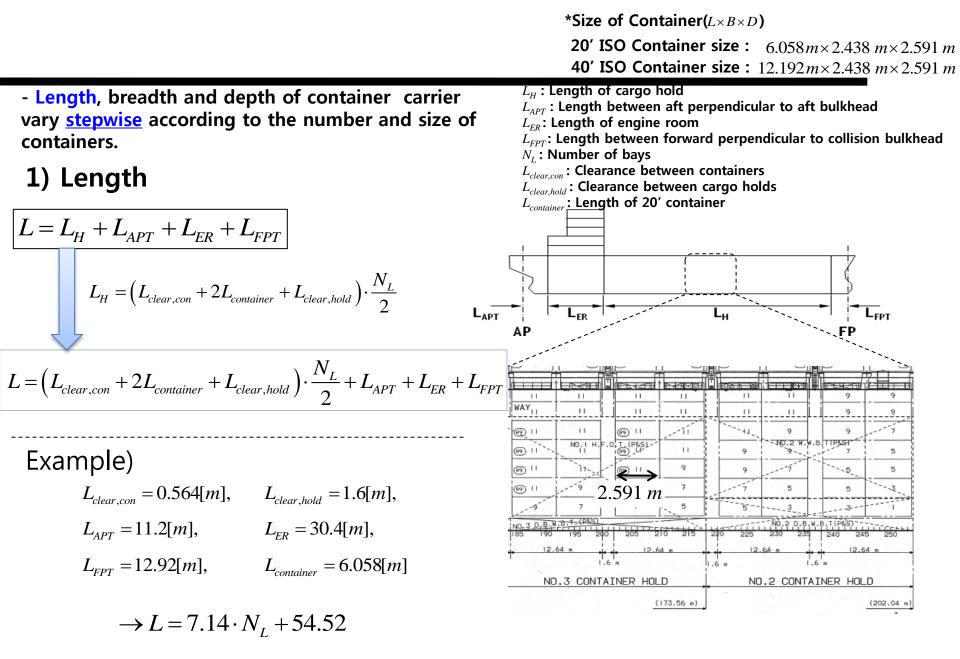
Therefore, length, breadth and depth of container carrier vary <u>stepwise</u> according to the number and size of containers in cargo hold.  $L = f(N_z) = B = f(N_z) = D = f(N_z)$ 

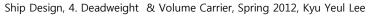
$$L = L_{H} + L_{APT} + L_{ER} + L_{FPT} = \left(L_{clear,con} + 2L_{container} + L_{clear,hold}\right) \cdot \frac{N_{L}}{2} + L_{APT} + L_{ER} + L_{FPT}$$

$$B = B_{H} + B_{D.S} = \left(B_{clearance} + B_{container}\right) \cdot N_{B} - B_{clearance} + 2 \cdot (B_{D.S} + B_{clearance,D.S})$$

$$D = D_{H} + D_{D.B} - D_{H.C} = \left(D_{clearance} + D_{container}\right) \cdot N_{D} + D_{D.B} - D_{H.C}$$







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\*Size of Container( $L \times B \times D$ ) **20' ISO Container size :**  $6.058 m \times 2.438 m \times 2.591 m$ **40' ISO Container size :** 12.192*m*×2.438 *m*×2.591 *m* - Length, breadth and depth of container carrier  $B_H$ : Breadth of cargo hold  $B_{DS}$ : Breadth of double side wing tank = 2.08m vary stepwise according to the number and size of  $N_{R}$ : Number of rows containers. **B**<sub>clearance</sub>: Clearance between containers  $B_{clearance,D,S}$ : Clearance between container and 2) Breadth double side wing tank B<sub>container</sub>: Breadth of 20' container  $B = B_H + 2 \cdot (B_{D.S} + B_{clearance, D.S})$ 11  $B_{H} = (B_{clearance} + B_{container}) \cdot N_{B} - B_{clearance}$ 85*mm*  $B = (B_{clearance} + B_{container}) \cdot N_B - B_{clearance} + 2 \cdot (B_{D.S} + B_{clearance,D.S})$ 186mm Example)  $B_{D.S}$  $B_{H}$  $B_{clearance} = 0.085[m], \quad B_{container} = 2.438[m]$ B  $B_{clearance,D,S} = 0.186 [m]$  $B_{DS} = 2.08[m],$  $\rightarrow B = 2.523 \cdot N_B + 4.447$ Seoul National Advanced Ship Design Automation Lab. 155

\*Size of Container(L×B×D)

**20' ISO Container size :**  $6.058 m \times 2.438 m \times 2.591 m$ 

**40' ISO Container size :** 12.192*m*×2.438*m*×2.591*m* 

- Length, breadth and depth of container carrier vary <u>stepwise</u> according to the number and size of containers.

#### 3) Depth

$$D = D_{H} + D_{D.B} - D_{H.C}$$

$$D_{H} = (D_{clearance} + D_{container}) \cdot N_{D}$$

$$D = (D_{clearance} + D_{container}) \cdot N_{D} + D_{D.B} - D_{H.C}$$

#### Example)

$$D_{clearance} = 0.013[m], D_{container} = 2.591[m]$$
  
 $D_{D.B} = 1.7[m], D_{H.C} = 0.628[m]$ 

$$\rightarrow D = 2.604 \cdot N_D + 1.072$$

 $D_H$  : Depth of cargo hold

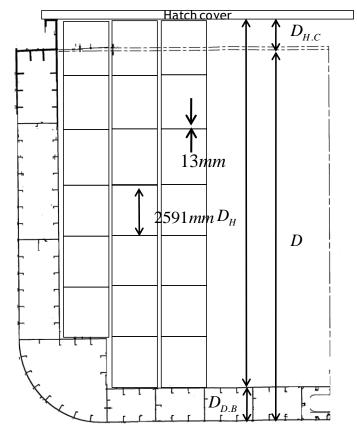
*D<sub>D,B</sub>*: Depth of double bottom

D<sub>H.C</sub>: Hatch coaming height

N<sub>D</sub>: Number of tiers

*D<sub>clearance</sub>* : Clearance between containers

*D<sub>container</sub>*: Depth of 20' container





Determination of the principal dimensions of 4,100 TEU Container Carrier
 Step 1: Volume
 Step 1: Volume
 Step 2: Volume
 Step 3: Freeboard

Equation

Equation

Calculation

# **Step 1:** The length, breadth and depth of container carrier are determined to a great extent by the <u>arrangement of containers in cargo hold</u>.

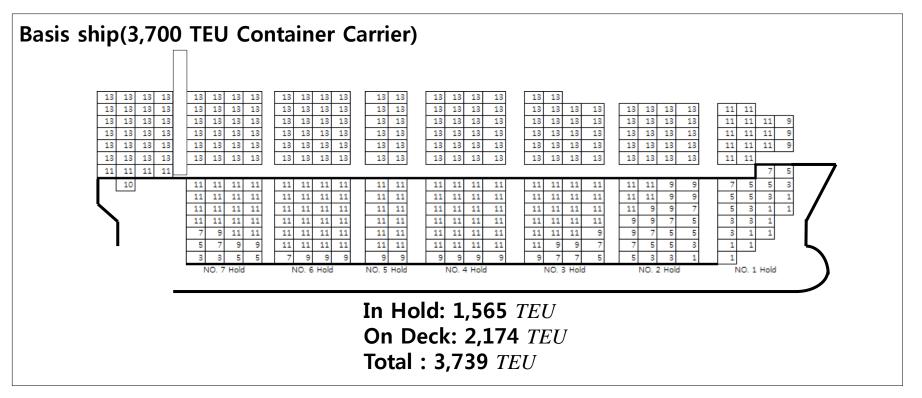
$$N_{C\_req} = f(N_L, N_B, N_D)$$

✓ Given: The number of containers to be required = 4,100 [TEU]

$$\checkmark \text{ Find:} \quad N_L, N_B, N_D$$



# **1.** The number of additional containers to satisfy owner's requirement (4,100 *TEU*)



 $\rightarrow$  The number of additional containers to be required: 361 *TEU* 



#### 2. Increase of the number of rows

**Given:** Number of Container = 4,100 [*TEU*] **Find:**  $N_L$ ,  $N_B$ ,  $N_D$ Number of additional containers to be required : 361 TEU

Step 2)

Weiaht

Equation

≯

$$B = 2.523 \cdot N_B + 4.447$$

Step 3)

≯

Freeboard

Calculation

#### 1) Available breadth of the design ship

	Basis Ship	Owner's requirements	L <sub>max</sub>	289.5 m
Bmld		Less than 32.25 m	B <sub>max</sub>	32.3 m
binta	32.2 m	Less than 52.25 m	T <sub>max</sub>	12.04 m

Step 1)

Volume

Equation

$$B_{available} = B_{limit} - B_{basis}$$
  
= 32.25 - 32.2  
= 0.05[m]

B<sub>avialable</sub> : Available breadth of design ship B<sub>limit</sub> : Breadth limited by owner's requirement B<sub>basis</sub>: Breadth of basis ship

Because 2.523 *m* is needed to increase 1 row in hold, it is not possible to increase the breadth.

$$\rightarrow N_B = N_{B,basis} = 11 \, {}_{[TEU]}$$



Main dimensions for ships in Panama Canal



**Given:** Number of Container = 4,100 [*TEU*] **Find:**  $N_L$ ,  $N_B$ ,  $N_D$ Number of additional containers to be required : 361 *TEU* 

Step 2)

Weiaht

Equation

≯

$$L = 7.14 \cdot N_L + 54.52$$

Main dimensions for ships in Panama Canal

Step 3)

Freeboard

Calculation

#### 1) Available length of the design ship

	Basis Ship	Owner's requirements	L <sub>max</sub>	289.5 m
LOA	257.4 m	Less than 260.0 m	B <sub>max</sub>	32.3 m
LBP	245.24 m		T <sub>max</sub>	12.04 m

Step 1)

Volume

Equation

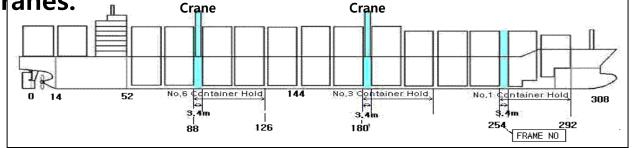
$$L_{OA,available} = L_{OA,limit} - L_{OA,basis}$$

= 260 - 257.4

 $L_{OA,available}$ : Available LOA of design ship  $L_{OA,limit}$ : L<sub>OA</sub> limited by owner's requirement  $L_{OA,basis}$ : L<sub>OA</sub> of basis ship

=2.6[m]Because 7.14 *m* is needed to increase 1 bay in hold, it is not possible to increase the length.

However, because there is no requirement of cranes in the design ship, we can increase 1 bay in hold by utilizing the space of the three occupied cranes.



Basis ship(3,700 TEU Container Carrier)

2) Available length of the design ship by utilizing the space of cranes.

$$L_{crane} = (L_{space of crane} - L_{lashing bridge}) \cdot N_{space of crane}$$
$$= (3.4 - 1.6) \cdot 3$$
$$= 5.4[m]$$

$$L = 7.14 \cdot N_L + 54.52$$

L<sub>crane</sub> : Available length of design ship by utilizing the space of crane L<sub>space of crane</sub> : Space of crane L<sub>lashing bridge</sub>: Space of lashing bridge(Clearance between holds) N<sub>space of crane</sub>: Number of space of crane

#### 3) Total available length of design ship in lengthwise

$$= L_{OA,available} + L_{crane}$$

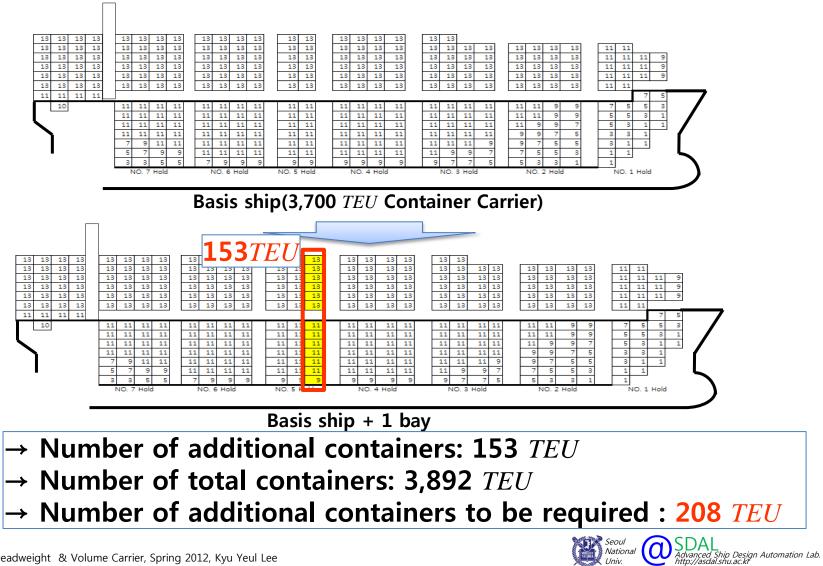
= 2.6 + 5.4

 $= 8[m] > 7.14[m] \rightarrow$  It is possible to increase 1 bay in hold.

=27 [TEU]

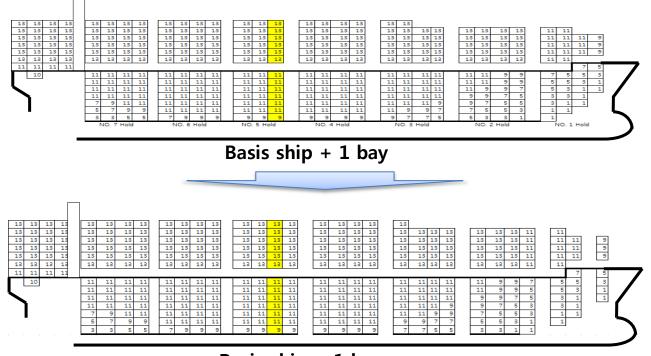
$$N_L = N_{L,basis} + 1$$
$$= 26 + 1$$

#### 4) Number of additional containers by increasing 1 bay.



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In general, the container carriers load <u>two 40 ft containers in a hold</u>. So, the containers of the design ship are arranged as follows:



Basis ship + 1 bay

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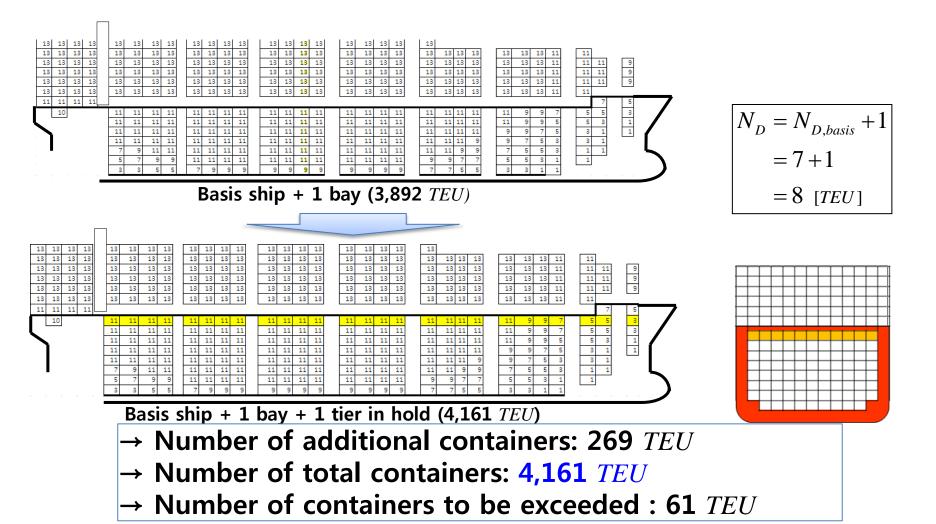
SDAL Advanced Ship Design Automation Lab. http://asdal.shu.ac.kr

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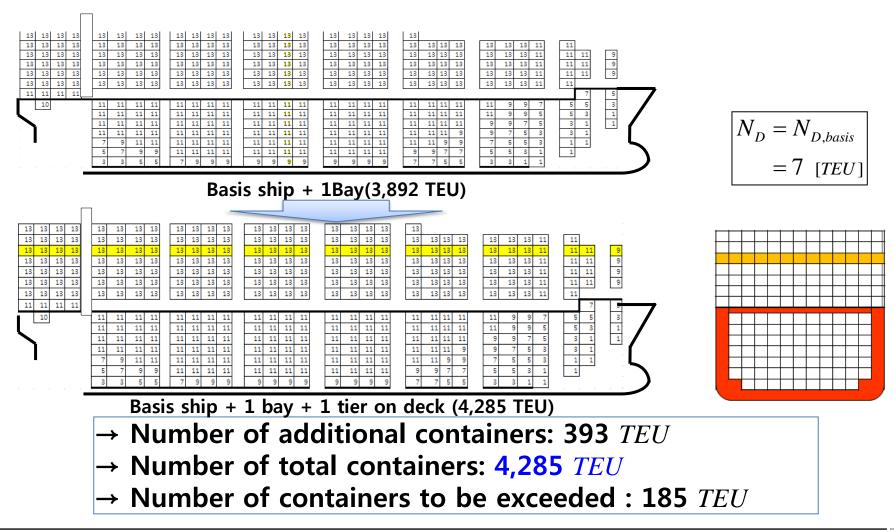
#### 4. Increase of the number of tiers

- There are two methods for increasing the tiers.

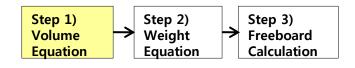
#### Method 1) Increase of the tiers in hold



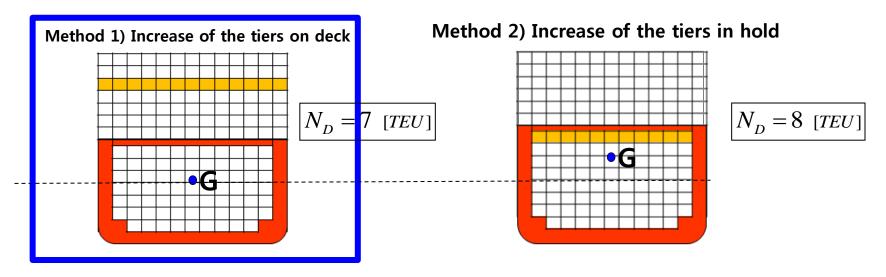
#### Method 2) Increase of the tiers on deck







#### **Comparison between two methods:**



Center of mass of the containers in the method 1 method 2 are almost same. However, the center of lightweight in the method 2 is higher than that in the method 1. So, <u>center of</u> total mass in the method 2 is higher than that in method 1.

$$\rightarrow KG_{method 1} < KG_{method 2}$$

$$GM = KB + BM - KG$$

$$GM_{method 1} > GM_{method 2}$$

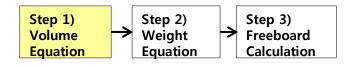
$$GZ = GM \sin \phi$$

$$GZ_{method 1} > GZ_{method 2}$$

KG : Distance from keel to vertical center of mass of container carrier
GM : Distance from vertical center of mass of container carrier to metacenter
KB: Distance from keel to center of buoyancy
BM: Distance from center of buoyancy to metacenter
GZ: Righting Arm

Therefore, for giving the ship better stability, method 1 is selected.





5. Principal dimensions (*L*, *B*, *D*) determined by the arrangement of containers in cargo hold( $N_L$ ,  $N_D$ ,  $N_B$ ):

$$\begin{split} N_L &= 27 \ [TEU] \\ N_B &= 11 \ [TEU] \\ N_D &= 7 \ [TEU] \\ N_D &= 7 \ [TEU] \\ N_D &= 7 \ [TEU] \\ D &= 2.604 \cdot N_D + 1.072 \\ &= 2.523 \cdot 11 + 4.447 \\ &= 2.604 \cdot 7 + 1.072 \\ &= 32.2 \ [m] \\ \end{array}$$

 $\therefore L = 247.76[m], B = 32.2[m], D = 19.3[m]$ 



# Determination of the main dimensions of the 4,100 TEU Container Carrier- Step 2: Weight equationStep 1:Step 2:Step 3:

Volume

Equation

Weight

Equation

Freeboard

Calculation

Step 2: Block coefficient( $C_{B,d}$ ) is determined by the <u>weight equation</u>:

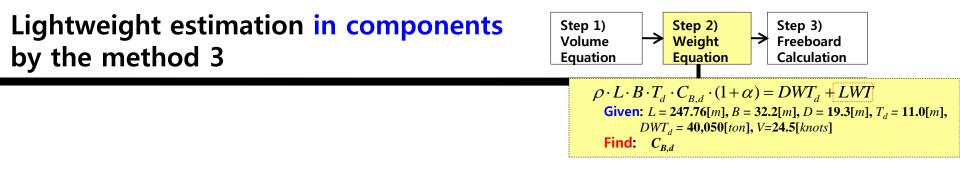
$$\rho \cdot L \cdot B \cdot T_d \cdot C_{B,d} \cdot (1+\alpha) = DWT_d + LWT$$

 $\rho: \text{ density of sea water} = 1.025 \text{ ton/m}^3$   $\alpha: \text{ a fraction of the shell appendage allowance} = 0.0029$  $\left(1 + \alpha = \frac{Displacement}{Moulded Displaced Volume} \right|_{herein} = \frac{49,848.7}{49,652.7} = 1.0039$ 

✓ Given: 
$$L = 247.76[m], B = 32.2[m], D = 19.3[m],$$
  
 $T_d = 11.0[m], DWT_d = 40,050[ton], V_s = 24.5[knots]$   
✓ Find:  $C_{B,d}$ 

\*Subscript d: at design draft





<u>Method</u> 3 : Estimate the structural weight( $W_s$ ), outfit weight( $W_o$ ), and machinery weight( $W_m$ ) in components.

 $LWT = W_s + W_o + W_m$ 

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + W_s + W_o + W_m$$

#### **Structural weight**(*W<sub>s</sub>*) is estimated as follows:

 $W_s = C_s \cdot L^{1.6} \cdot (B+D)$ 

Coefficient  $C_s$  can be obtained from the basis ship.

$$C_{s} = \frac{W_{s}}{L^{1.6} \cdot (B+D)} \bigg|_{Basis} = \frac{11,000}{245.24^{1.6} \cdot (32.2+19.3)} = 0.032$$

## **Outfit weight**(*W<sub>o</sub>*) is estimated as follows:

 $W_o = C_o \cdot L \cdot B$ 

Coefficient  $C_o$  can be obtained from the basis ship.

 $C_o = \frac{W_o}{L \cdot B} \bigg|_{Basis} = \frac{3,200}{245.24 \cdot 32.2} = 0.405$ 

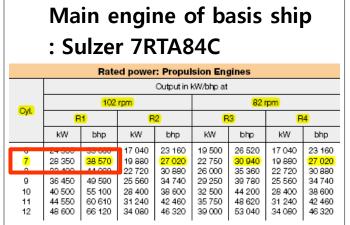
#### **Machinery weight**(*W<sub>o</sub>*) is estimated as follows:

 $W_m = C_m \cdot NMCR$ 

Coefficient  $C_m$  can be obtained from the basis ship.

 $C_m = \frac{W_m}{NMCR}\Big|_{Basis} = \frac{1,800}{38,570} = 0.047$ 

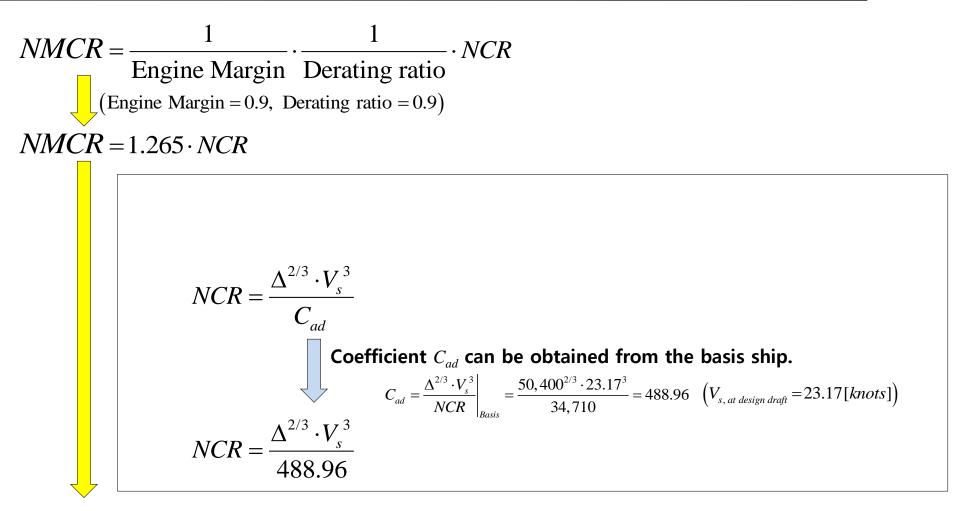
Step 1) Volume Equation  $\rho \cdot L \cdot B \cdot T_d \cdot C_{B,d} \cdot (1+\alpha) = DWT_d + LWT$ Given:  $L = 247.76[m], B = 32.2[m], D = 19.3[m], T_d = 11.0[m],$   $DWT_d = 40,050[ton], V = 24.5[knots]$ Find:  $C_{B,d}$ Method 3:  $LWT = W_c + W_c + W_m$ 



*NMCR* = 38,570[*PS*]

At the early design stage, NMCR can be estimated by 'Admiralty formula'





$$NMCR = 1.265 \cdot \frac{\Delta^{2/3} \cdot V_s^3}{488.96}$$
$$= 0.0025 \cdot \Delta^{2/3} \cdot V_s^3$$

$W_s = C_s \cdot L^{1.6} \cdot (B+D)$	$C_{s} = 0.032$
$W_o = C_o \cdot L \cdot B$	$C_o = 0.405$
$W_m = C_m \cdot NMCR$	$C_m = 0.047$
	$NMCR = 0.0025 \cdot \Delta^{2/3} \cdot V_s^3$

 $L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + W_s + W_o + W_m$ 

 $L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + C_s \cdot L^{1.6} \cdot (B+D) + C_o \cdot L \cdot B + C_m \cdot NMCR$ 

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + C_s \cdot L^{1.6} \cdot (B+D) + C_o \cdot L \cdot B$$
$$+ C_m \cdot (0.0025 \cdot \Delta^{2/3} \cdot V_s^3)$$

$$L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha) = DWT_d + C_s \cdot L^{1.6} \cdot (B+D) + C_o \cdot L \cdot B$$
$$+ C_m \cdot (0.0025 \cdot (L \cdot B \cdot T_d \cdot C_{B,d} \cdot \rho \cdot (1+\alpha))^{2/3} \cdot V_s^3)$$

 $247.76 \cdot 32.2 \cdot 11.0 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.0039) = 40,050 + 0.032 \cdot 247.76^{1.6} \cdot (32.2+19.3) + 0.405 \cdot 247.76 \cdot 32.2 + 0.047 \cdot (0.0025 \cdot (247.76 \cdot 32.2 \cdot 11.0 \cdot C_{B,d} \cdot 1.025 \cdot (1+0.0039))^{2/3} \cdot 24.5^3)$ 

$$90,306 \cdot C_{B,d} = 40,050 + 11,181 + 3,233$$
$$+0.047 \cdot (0.0025 \cdot (90,306 \cdot C_{B,d})^{2/3} \cdot 24.5^{3}$$

$$90,306 \cdot C_{B,d} = 40,050 + 11,181 + 3,233 + 0.047 \cdot (0.0025 \cdot (90,306 \cdot C_{B,d})^{2/3} \cdot 24.5^3)$$
  

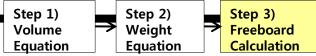
$$90,306 \cdot C_{B,d} = 40,050 + 11,181 + 3,233 + 3,488 \cdot C_{B,d}^{2/3}$$
  

$$90,306 \cdot C_{B,d} = 54,464 + 3,488 \cdot C_{B,d}^{2/3}$$

$$\therefore C_{B,d} = 0.632$$



Determination of the principal dimensions of the 4,100 TEU Container Carrier - Step 3: Freeboard calculation



**Step 3:** Then, it should be checked lastly whether the depth and draft satisfy the freeboard regulation:

$$D_{Fb} \ge T_s + Fb(L, B, D_{mld}, C_{B,d})$$

$$Fb \xrightarrow{\mathsf{Fb}}_{\mathsf{T}_{mld}} \xrightarrow{\mathsf{Fb}}_{\mathsf{T}_{m$$

✓ Given: *L*=247.76[*m*], *B*=32.2[*m*], *D* (=*D*<sub>*mld*</sub>)= 19.3 [*m*],

 $T_s = 11.0[m], C_{B,d} = 0.632, t_{stringer} = 0.05[m]$ 

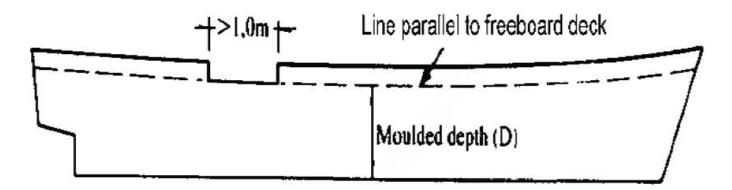
 Check: The freeboard of the ship should be larger than the required freeboard.



#### **Freeboard Deck**

### Definition of freeboard deck<sup>1</sup>):

- (a) The freeboard deck is normally <u>the uppermost complete deck</u> exposed to weather and sea, which has permanent means of <u>closing all openings in the weather part thereof</u>, and below which all openings in the sides of the ship are fitted with permanent means of <u>watertight closing</u>.
- (b) Where a recess in the freeboard deck extends to the sides of the ship and is in excess of one meter in length, the lowest line of the exposed deck and <u>the continuation of that line parallel to the upper part of the deck</u> is taken as the freeboard deck.



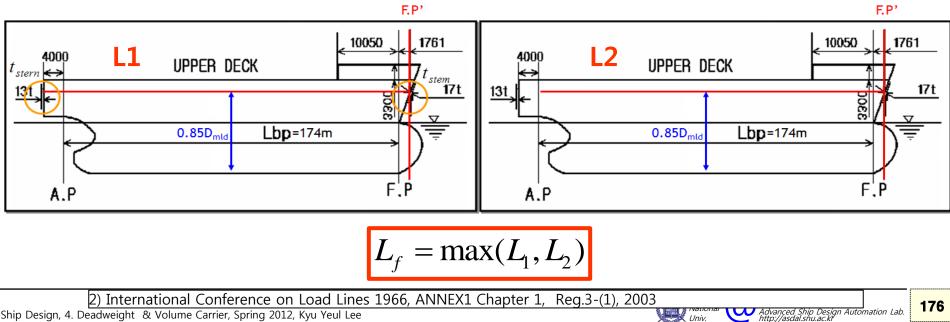
1) International Conference on Load Lines 1966, ANNEX1 Chapter 1, Reg.3-(9), 2003

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#### **Freeboard Length**

# Definition of freeboard Length $(L_f)^{2}$ :

- (a) The length shall be taken as <u>96% of the total length on a</u> waterline at 85% of the least moulded depth measured from the top of the keel(L1), or as the length from the fore side of the stem to the axis of the rudder stock on that waterline(L2), if that <u>be greater</u>.
- (b) For ships without a rudder stock, the length (L) is to be taken as 96% of the waterline at 85% of the least moulded depth.

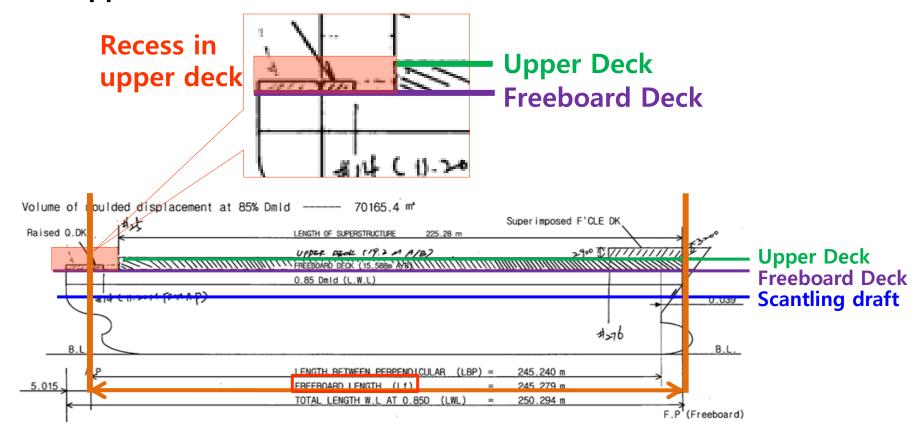


Ship Design, 4. Deadweight & Volume Carrier, Spring 2012, Kyu Yeul Lee

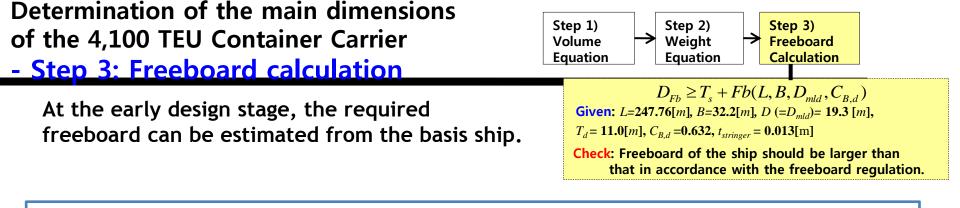
#### **Freeboard Deck**

The freeboard deck of the container carrier:

-Because there is a recess in the upper deck of the container carrier, the upper deck is discontinuous.



Therefore, the freeboard deck of the container carrier is <u>the</u> <u>second deck</u>.



Assume that the freeboard is proportional to the depth.

$$Fb(L, B, D_{mld}, C_{B,d}) = C_{Fb} \cdot D_{mld}$$

 $D_{Fb} \ge T_s + C_{Fb} \cdot D_{mld}$ 

Coefficient  $C_{Fb}$  can be obtained from the basis ship.

$$C_{Fb} = \frac{Fb}{D_{mld}}\Big|_{Basis} = \frac{3.101}{19.3} = 0.161$$

**Check:** Freeboard of the design ship

 $D_{Fb} \ge T_{s} + C_{Fb} \cdot D_{mld}$   $D_{second \, deck} + t_{stringer} \ge T_{s} + C_{Fb} \cdot D_{mld}$   $15.588 + 0.013 \ge 12.6 + 0.161 \cdot 19.3$ 

 $D_{second \ deck}$ : Depth of the second deck  $t_{string}$ : Thickness of second deck

 $15.601 \ge 15.701$ : Not satisfied

It is not satisfied. However, this method is used for a rough estimation. So, <u>after</u> the main dimensions are determined more accurately, <u>freeboard needs to be calculated more accurately through the</u> freeboard regulation.

# **Chapter 5. Freeboard Calculation**

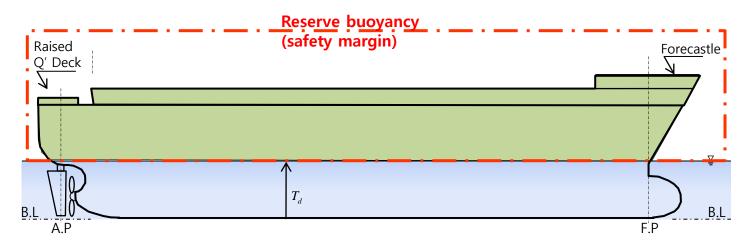


# 5-1. Concept



Ship Design, 5. Freeboard, Spring 2012, Kyu Yeul Lee

## The purpose of the freeboard



 The ship needs an <u>additional safety margin</u> to maintain buoyancy and <u>stability while operating at sea</u>.
 This safety margin is provided by <u>the reserve of buoyancy</u> of the hull located above the water surface(freeboard).

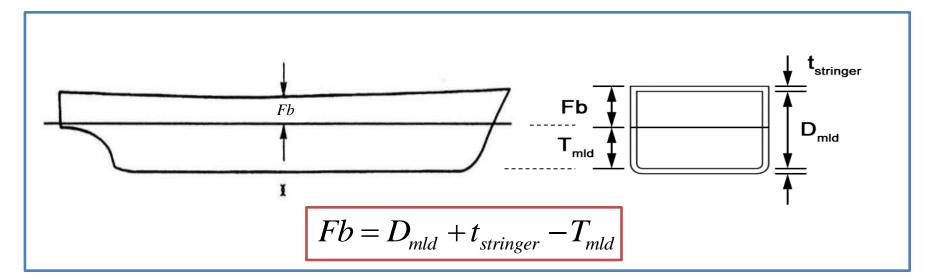
## The regulation of the freeboard

- International Convention on Load Lines 1966 (ICLL 1966)



#### Definition

Freeboard(*Fb*)



- **<u>Definition</u>** : The freeboard is the height of the freeboard deck above the load</u> line measured at the deck edge at the mid-length between the perpendiculars. It includes the thickness of stringer plate.<sup>1)</sup>
- In other word, the distance between the water surface and the top of the deck at the side(at the deck line). It includes the thickness of stringer.
- Molded Depth $(D_{mld})$ : The molded depth is the vertical distance measured from the top of the keel to the top of the freeboard deck beam at side.
- Depth for freeboard( $D_d$ ): The depth for freeboard is the molded depth amdiships, plus the stringer thickness at side.  $D_f = D_{mld} + t_{stringer}$ , *t<sub>stringer</sub>*: Thickness of the stringer

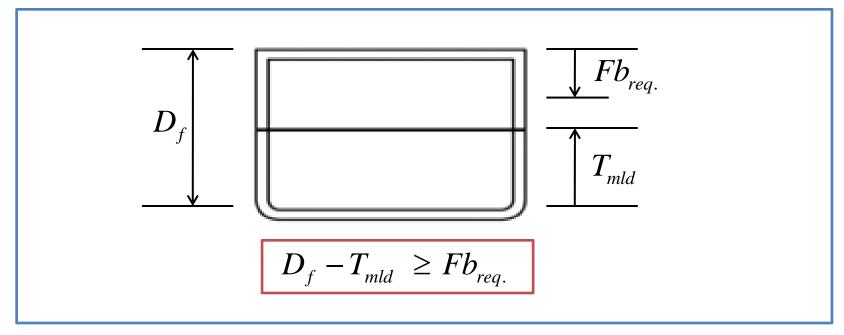
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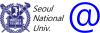
Ship Design, 5. Freeboard, Spring 2012, Kyu Yeur Lee Load Lines 1966, ANNEX1 Chapter 1, Reg.3-(9), 2003





#### - Requirement

: Actual freeboard should not be less than the required freeboard of ICLL 1966.





# **Effect of freeboard on ships' characteristics**

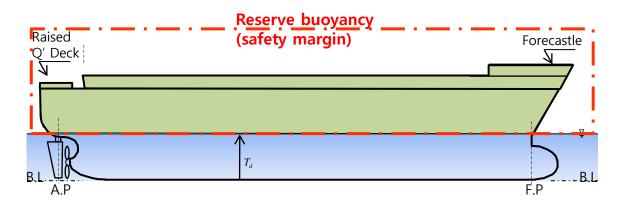
- : The freeboard influences the following ship's characteristics
  - 1. Dryness of deck. <u>A dry deck is desirable</u>

(a) because walking on wet deck can be dangerous

(b) as a safety measure against water entering through deck openings

(c) to prevent violent seas destroying the superstructure

- 2. <u>Reserve buoyancy</u> in damaged condition
- 3. Intact stability (characteristics of righting arm curve).
- 4. Damaged stability.



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# **Effect of freeboard on ships' characteristics**

Large Freeboard

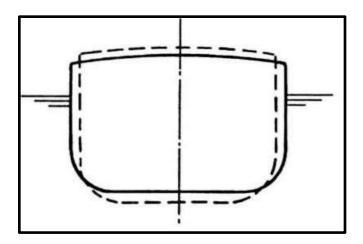


Fig. : Greater freeboard at the expense of width decreases stability

- A large freeboard improves stability. It is difficult to consider this factor in the design.

Since for reasons of cost the necessary minimum underdeck volume should not

be exceeded and the length is based on economic considerations,

only a decrease in width would compensate for an increase in freeboard and

depth.

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# **Effect of freeboard on ships' characteristics**

Increasing Freeboard

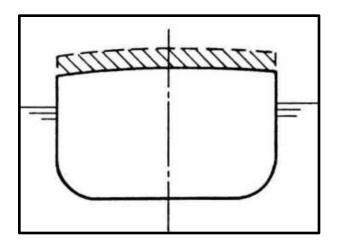


Fig. : Freeboard increased by additional superstructure

- Increasing depth and decreasing width would decrease both the initial stability and the righting arm curve.
- The stability would only be improved if the underwater form of the ship and the height of the centre of gravity remained unchanged and the freeboard were increased.



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# **Effect of Sheer**

Advantages and disadvantages of a construction 'without sheer'

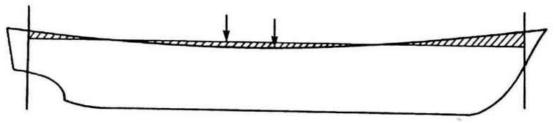


Fig. : Ship with and without sheer with same underdeck volume (the differences in freeboard are exaggerated in the diagram)

#### Advantages of a construction 'without sheer'

- + Better stowage of containers in holds and on deck
- + Cheaper construction method, easier to manufacture
- + Greater carrying capacity with constant underdeck volume

Disadvantages of a construction 'without sheer'

- If the forecastle is not sufficiently high, reduced seakeeping ability
- Less aesthetic in appearance



## **Freeboard and sheer**

Compensation for a lack of sheer

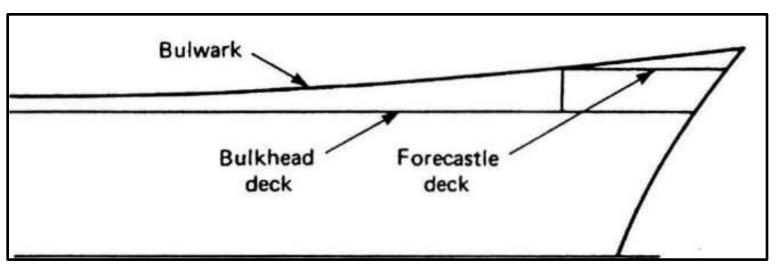


Fig. : Visual sheer effect using the line of the bulwark

The 'upper edge of bulwark' line can be extended to give the appearance of sheer



# 5-2 International Convention on Load Lines(ICLL) 1966



Ship Design, 5. Freeboard, Spring 2012, Kyu Yeul Lee

#### • The ICLL 1966 is structured as follows:

#### Chapter I – <u>General</u>

- Terms and concepts are defined.

All the definitions of terms and concepts associated with freeboard and the freeboard calculation, and a description of how the freeboard is marked.

#### Chapter II – <u>Conditions for the assignment of freeboard</u>

- Structural requirements are defined.

Conditions for the assignment of freeboard structural requirements under which freeboard is assigned.

#### Chapter III – Freeboards

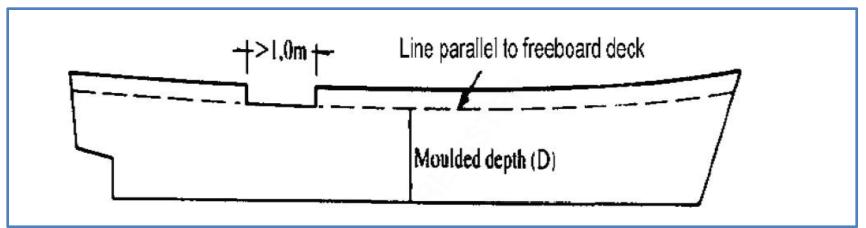
Procedure of freeboard calculation is described.
 The freeboard tables and the regulations for correcting the basis values given by the tables. This is the central part of the freeboard regulations.

The agreement is valid for cargo ships over <u>24 m in length</u> and for noncargo-carrying vessels, e.g. floating dredgers. <u>Warships</u> are not subject to the freeboard regulations.



# **1. General Definitions**

Freeboard deck<sup>1)</sup>



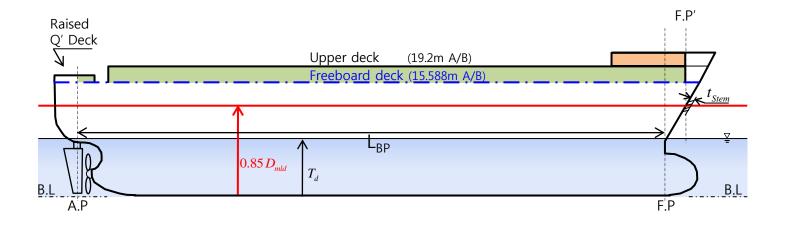
- (a) The freeboard deck is normally <u>the uppermost complete deck</u> exposed to weather and sea, which has permanent means of <u>closing all openings</u> <u>in the weather part thereof</u>, and below which all openings in the sides of the ship are fitted with permanent means of <u>watertight closing</u>.
- (b) Where a recess in the freeboard deck extends to the sides of the ship and is in excess of one meter in length, the lowest line of the exposed deck and <u>the continuation of that line parallel to the upper part of the</u> <u>deck</u> is taken as the freeboard deck.

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## • Ex) Freeboard of 3,700 TEU Container Carrier

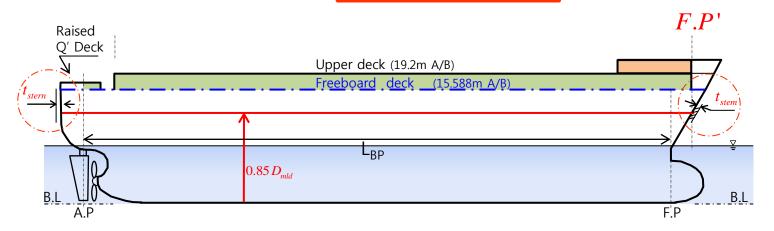


- There is a recess in the upper deck of the container carrier. In other words, the upper deck is discontinuous.
- This 3,700 TEU container carrier is designed to assign 2<sup>nd</sup> deck as freeboard deck considering other design factors.
- Quarter deck: deck at after part, in general, at <sup>1</sup>/<sub>4</sub> of the ship's length after



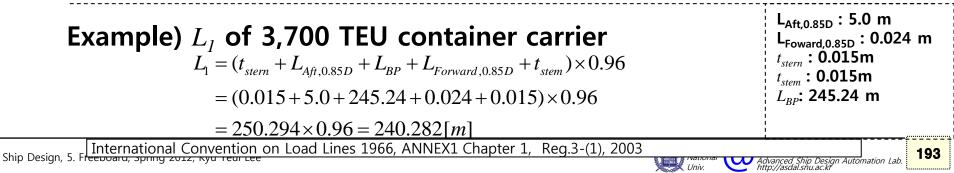


$$L_f = \max(L_1, L_2)$$



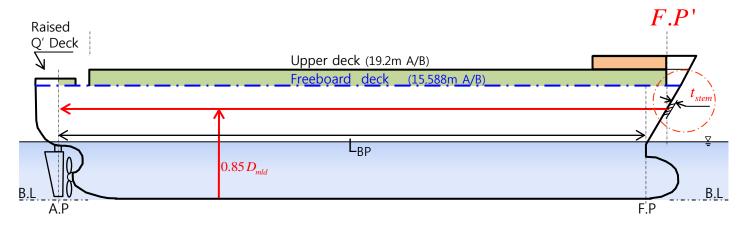
 $L_1$ : 96% of the total length<u>(including thickness of stem and stern)</u> on a <u>waterline at 85% of the molded depth</u> measured from the top of the keel( $L_1$ )

※ Perpendicular : In the freeboard regulation, the forward perpendicular is located at the point of the intersection of the waterline at 85% depth with the forward edge of the stem.

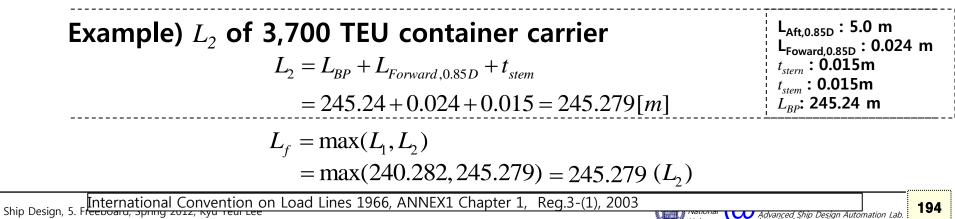


Freeboard Length(L<sub>f</sub>):

$$L_f = \max(L_1, L_2)$$



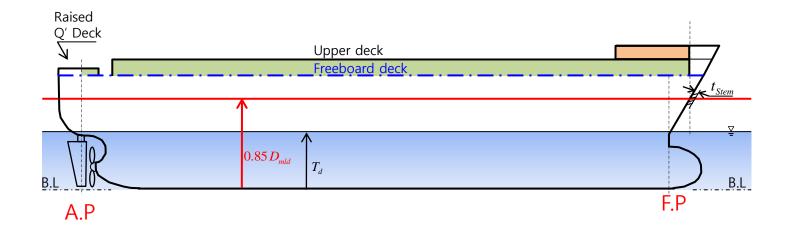
L<sub>2</sub>: The length on a <u>waterline at 85% of the molded depth</u> from the fore side of the stem to the axis of the rudder stock



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# Perpendiculars



The aft perpendicular is established using the rudder axis. This somewhat anomalous approach due to the forward perpendicular makes sense, because <u>the draught (to which usually the length is related) is not available as an input value</u>.

The draught is only known after the freeboard calculation is finished.



- The requirement for the assignment of freeboard is that the ship is sufficiently safe and has adequate strength. The requirements in detail are:
  - The particular structural requirements of the freeboard regulation must be satisfied. Particular attention should be given to
    - : <u>external doors</u>, <u>sill heights and ventilator heights</u>, <u>hatches</u> and <u>openings</u> of every kind plus <u>their sealing arrangements</u> on decks and sides.
  - (e.g. engine room openings, side windows, scuppers<sup>1)</sup>, freeing ports<sup>2)</sup> and pipe outlets.)
    - 1) Scupper: Openings in the shell plating just above deck plating to allow water to run overboard.
  - 2) Freeing ports: An opening in the bulwark or rail for discharging large quantities of water, when thrown by the sea upon the ship's deck.

(http://www.libertyship.com/html/glossary/glosbody.htm: Project Liberty Ship - Glossary of Nautical and Shipbuilding Terms )

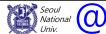


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# 3. Required data for the Calculation of Freeboards

To calculate the freeboard of a ship in accordance with ICLL 1966, some data and plans are required as follows:

- -Lines or Offset Table (Fared Lines)
- -General Arrangement Plan (G/A)
- -Hydrostatic Table
- -Midship Section Plan(M/S)
- -Shell Expansion Plan
- -Construction Profile & Decks Plan
- -Superstructure Construction Plan,
- -Aft body Construction, Fore body Construction Plans



# 5-3. Freeboard calculation procedure



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# **Types of ships**

For the purpose of freeboard calculation, ships shall be divided into type 'A' and type 'B'.

- Type 'A' ships
  - A type 'A' ship is designed to <u>carry only liquid cargoes in bulk.</u>

Example) Crude Oil Carrier, LNG Carrier, etc.

The type 'A' ship has a high integrity of the exposed deck with only small access openings to cargo compartments, closed by watertight gasketed covers of steel or equivalent material.
The type 'A' ship has low permeability of loaded cargo compartments.

# Type 'B' ships

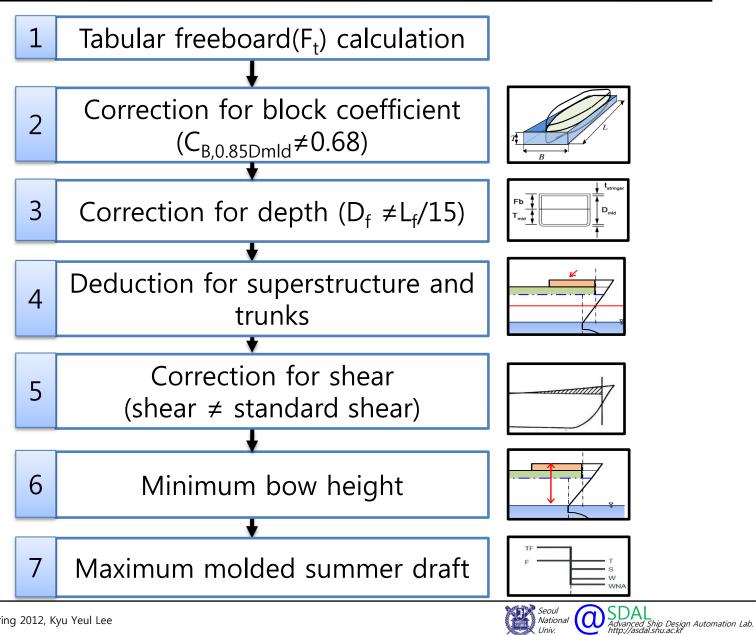
- <u>All ships which do not come within the provisions regarding type</u> <u>'A' ships</u> shall be considered as type 'B' ships.

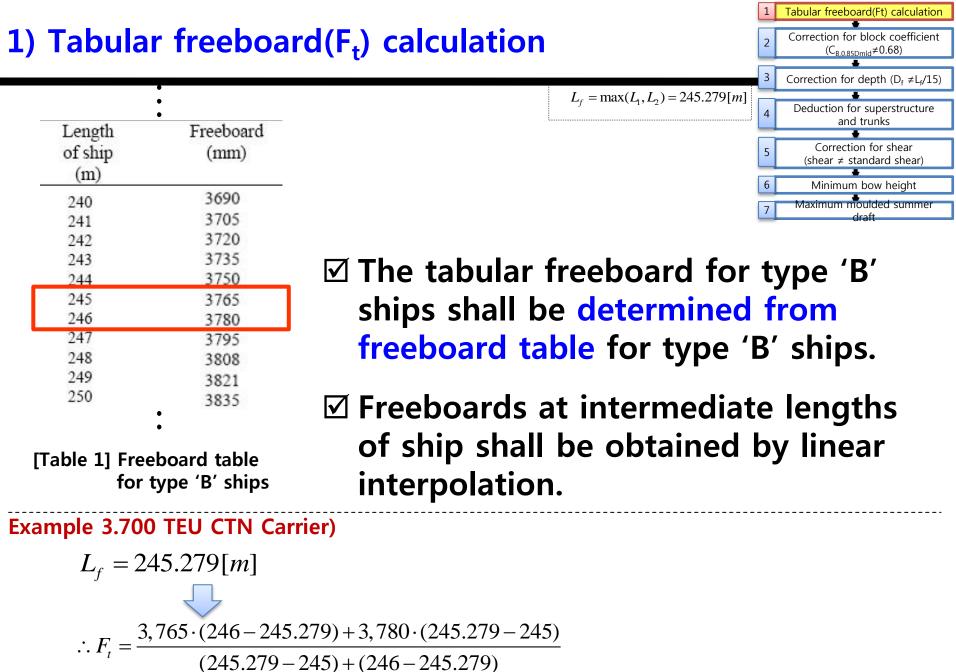
Example) Container Carrier, Bulk Carrier, Ore Carrier, etc.

**\*3,700 TEU container carrier is a type 'B' ship.** 

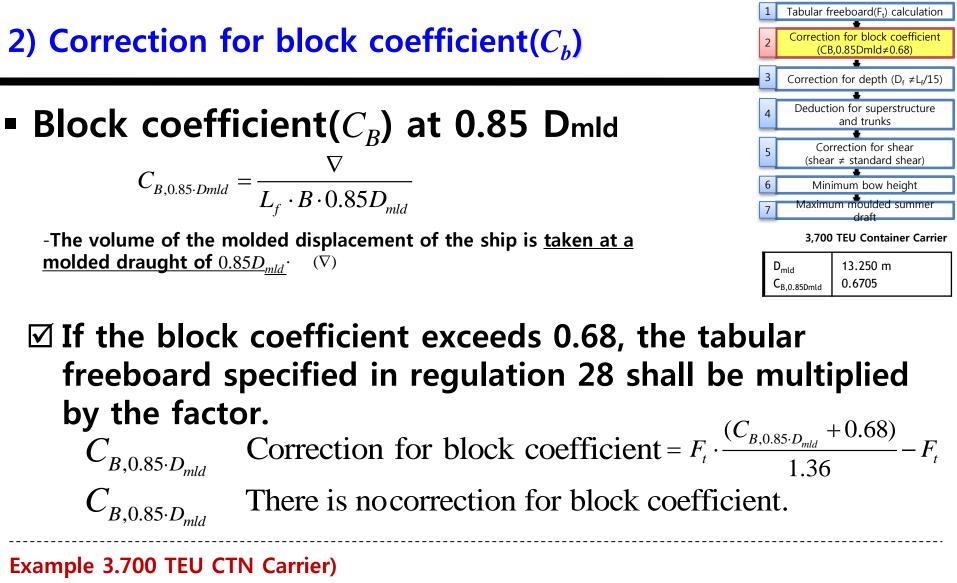


#### **Freeboard calculation procedure**





=3,770[mm]



 $C_{B,0.85 \cdot Dmld} = 0.6705 < 0.68$ 

 $\rightarrow$  There is no correction for block coefficient.



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# Depth for freeboard(D<sub>f</sub>)

 $\left| D_{f} = D_{mld} + t_{stringer} \right| t_{stringer}$  : Thickness of the freeboard deck

 $D_{f} \leq L_{f} / 15$ 

There is no correction for depth.

$$D_f > L_f / 15$$
  
Correction for depth =  $(D_f - L_f / 15) \cdot R$   
 $R = L_f / 0.48 : L_f < 120m$   
 $R = 250 : L_f \ge 120m$   
ole 3.700 TEU CTN Carrier)

$$D_f = 15.601[m], L_f / 15 = 245.279 / 15 = 16.352[m]$$
  
 $\therefore D_f < L_f / 15$ 

There is no correction for depth.

	1		
$L_f = \max(L_1, L_2) = 245.279[m]$		Tabular freeboard(F <sub>t</sub> ) calculation	
J · 1 2·			
$D = D_{mtd} + t_{stringer}$	2	Correction for block coefficient (C <sub>B.0.85Dmld</sub> ≠0.68)	
		•	
	3	Correction for depth (Df $\neq$ Lf/15)	
		+	
	4	Deduction for superstructure and trunks	
		+	
	5	Correction for shear (shear ≠ standard shear)	
		+	
	6	Minimum bow height	
reeboard deck	Maximum moulded summer		
		draft	
	_	3,700 TEU Container Carrier	

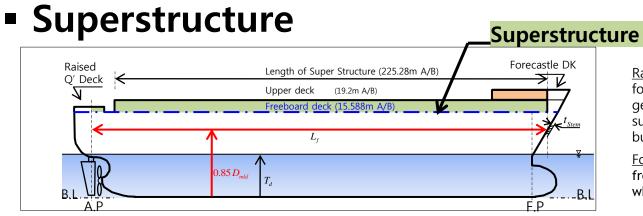
D <sub>mld</sub>	13.250 m
t <sub>stringer</sub>	0.013m
C <sub>B,0.85Dmld</sub>	0.6705



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#### 4) Deduction for superstructure and trunks



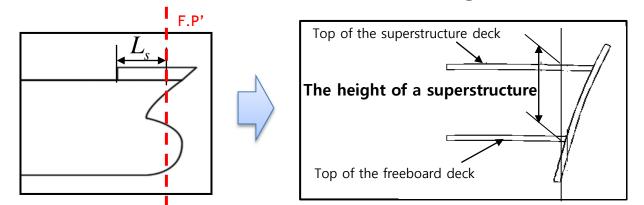
<u>Raised Q' Deck</u>: superstructure which extends forward from the after perpendicular, generally has a height less than a normal superstructure, and has an intact front bulkhead

<u>Forecastle DK</u>: Superstructure which extends from the forward perpendicular aft to a point which is forward of the after perpendicular

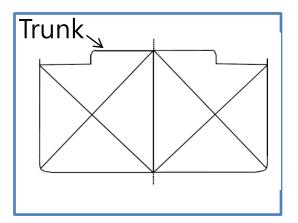
- A superstructure is a <u>decked structure on the freeboard deck</u>, extending from side to side of the ship or with the side plating not being inboard of the shell plating more than 4% of the breadth.

-<u>The height of a superstructure</u>: The least vertical height measured at side from <u>the top of the</u> superstructure deck beams to the top of the freeboard deck beams.

-<u>The length of a superstructure(L<sub>s</sub>)</u>: The <u>mean length of the part of the</u> <u>superstructure which lies within the freeboard length</u>.



# **Regulations for superstructure, trunk, raised quarter deck**



- There are special regulations for trunks (Reg. 36) which are not covered here. E = S for an enclosed superstructure of standard height.
- S is the superstructure's length within L.
- If the superstructure is set in from the sides of the ship, <u>E is modified by a</u> <u>factor  $b/B_s$ </u>, where b is the superstructure width and  $B_s$  the ship width, both at the middle of the superstructure length (Reg. 35).
- For superstructures ending in curved bulkheads, S is specially defined by Reg. 34. If the superstructure height  $d_v$  is less than standard height  $d_s$  (Table 1.5a), <u>E is modified by a factor  $d_v/d_s$ </u>.
- <u>The effective length of a raised quarter deck</u> (if fitted with an intact front bulkead) is its length up to a <u>maximum of 0.6L</u>.
- Otherwise the raised <u>quarterdeck is treated as a poop</u> of less than standard height.

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1	Tabular freeboard( $F_t$ ) calculation					
<b></b>						
2	Correction for block coefficient (C <sub>B.0.85Dmld</sub> ≠0.68)					
<b>_</b>						
3	Correction for depth ( $D_f \neq L_f/15$ )					
<b>+</b>						
4	Deduction for superstructure and trunks					
5	Correction for shear (shear ≠ standard shear)					
<b></b>						
6	Minimum bow height					
7	7 Maximum moulded summer					
	3,700 TEU Container Carrier					

# ItemMean length<br/>(m)Heig<br/>htSuperstructure225.283.71Raised O' Deck11.201.24

#### $\square$ L<sub>E</sub> : Effective length of superstructure(L<sub>E</sub>)

L<sub>E</sub> = mean length X [min(Standard Height, Actual Height)] / Standard Height

-If the height of an enclosed superstructure is

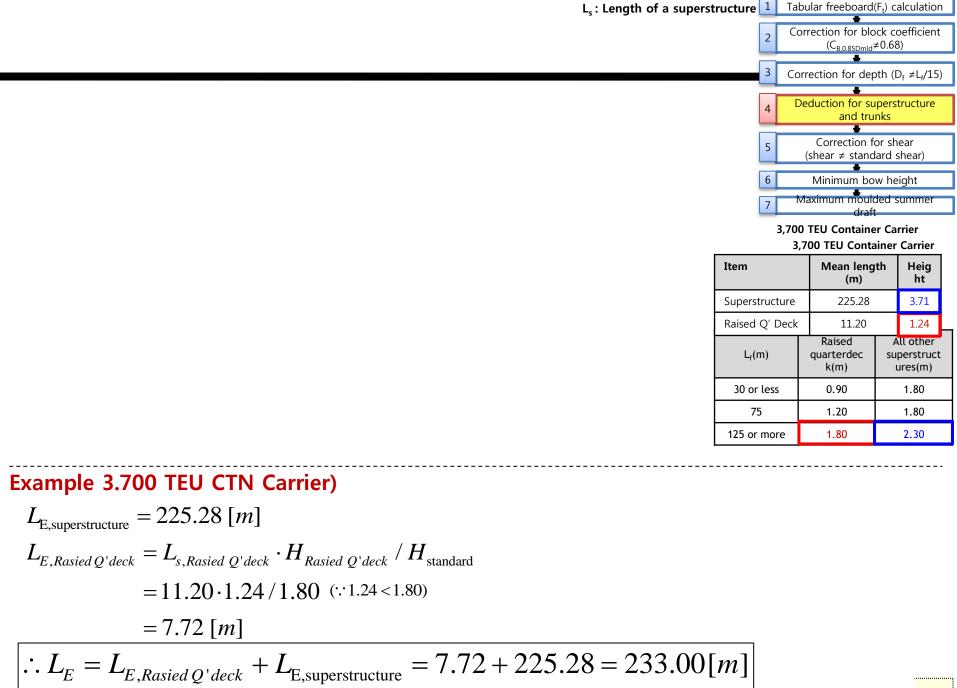
**1** higher than the standard height, the effective length of an enclosed superstructure of standard height shall be its length.

**(2)** less than the standard height, the effective length shall be its length reduced in the ratio of the actual height to the standard height.

L <sub>f</sub> (m)	Raised quarterdeck(m)	All other superstructures(m)
30 or less	0.90	1.80
75	1.20	1.80
125 or more	1.80	2.30

\* The standard height of a superstructure shall be as given in the following table:

The standard heights at intermediate lengths of the ship shall be obtained by linear interpolation.



### Superstructure

#### ☑ Deduction from the freeboard

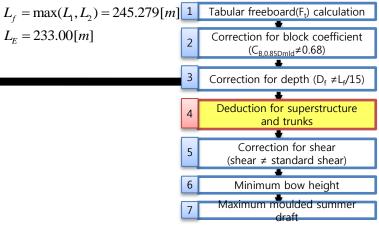
-Where the effective length( $L_E$ ) of superstructures and trunk is **1.0** *L*<sub>*f*</sub>

 $\begin{bmatrix} 350mm \\ \vdots L_f = 24m \end{bmatrix}$  $1,070mm : L_f \ge 122m$ 

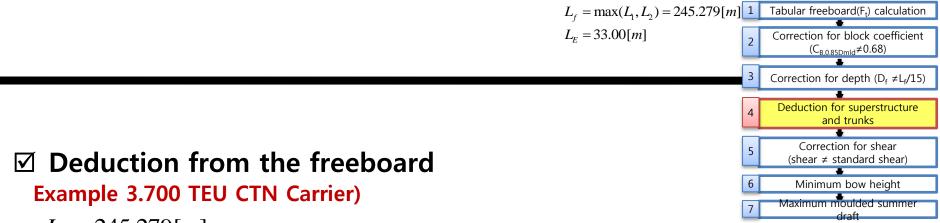
(2) less than 1.0  $L_f$ , the deduction shall be a percentage obtained from the following table: Percentage of deduction for type 'A' and 'B' ships

	Tota	Total Effective Length Superstructures and Trunks									
	0	0.1 L	0.2 L	0.3 L	0.4 L	0.5 L	0.6 L	0.7 L	0.8 L	0.9 L	1.0 L
Percentage of deduction for all types of superstructures	0	7	14	21	31	41	52	63	75.3	87.7	100

Percentages at intermediate lengths of superstructures and trunks shall be obtained by linear interpolation.



 $L_{\rm F} = 233.00[m]$ 



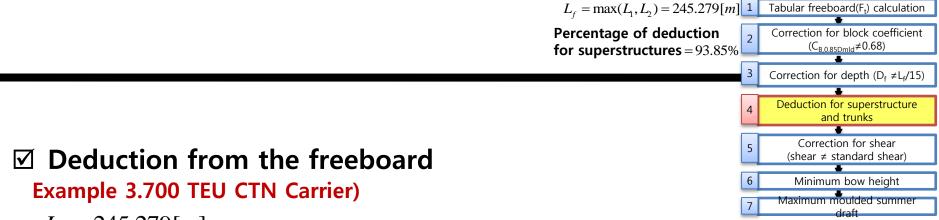
 $L_f = 245.279[m]$  $L_E = 233.00[m]$  $\therefore L_E < L_f$ 

Where the effective length( $L_E$ ) of superstructures and trunk is less than 1.0  $L_f$ , the deduction shall be a percentage obtained form the following table:

$E_{E} / L_{f} = 0.95$									]		
Total Effective Length Superstructures and Trunks											
	0	0.1 L	0.2 L	0.3 L	0.4 L	0.5 L	0.6 L	0.7 L	0.8 L	0.9 L	1.0 L
Percentage of deduction for all types of superstructures	0	7	14	21	31	41	52	63	75.3	87.7	100

Percentage of deduction for superstructures

= 87.7 + (100 - 87.7) X (0.05 / 0.1) = 93.85%



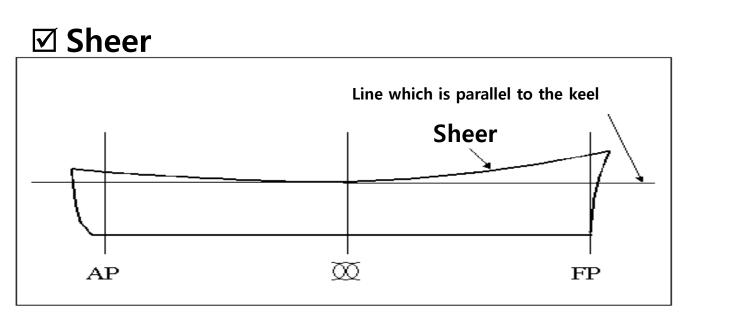
 $L_f = 245.279[m]$ 

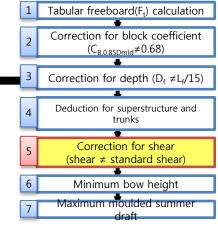
Deduction from the freeboard =  $\begin{cases} 350mm & : L_f = 24m \\ 860mm & : L_f = 85m \\ 1,070mm & : L_f \ge 122m \end{cases}$ 

The deduction from the freeboard is multiplied by the percentage of deduction for superstructure.

deduction from the freeboard  $=1,070 \cdot 0.9385 = 1,004[mm]$ 

#### **5) Correction for Sheer**

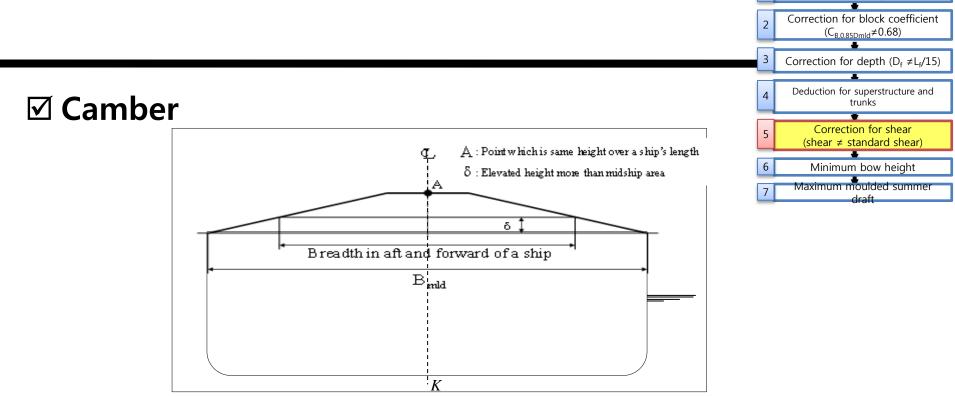




- Sheer is the upward rise of a ship's deck from mid length towards the bow and stern.

-The sheer gives the vessel extra <u>reserve buoyancy</u> at the stem and the stern.





- Camber is the transverse curvature of the weather deck.
- The curvature helps to ensure sufficient drainage of any water on deck.

- For ships with camber of beam, care must be taken that the deck without sheer do not become too humped at the ends as a result of the deck beam. In other words, the deck 'centre-line' <u>should have no sheer</u> and the deck edge line should be raised.



Tabular freeboard(F<sub>t</sub>) calculation

#### **☑** Correction for sheer

Correction for shear =  $(S_o - S) \cdot (0.75 - 0.5r_1)$ 

 $\begin{cases} S_o: \text{ Standard height of Sheer (mm)} \\ S: \text{ Mean height of actual Sheer(mm)} \\ r_1: \text{ The effective length}(L_E) \text{ of superstructures divided by freeboard} \\ \text{ length}(L_f) \end{cases}$ 

$$r_1 = L_E / L_f$$

Tabular freeboard(E) calculation

- When  $S_0 > S$ , the tubular freeboard is added to the correction for Sheer.
- When  $S_0 < S$ , the tubular freeboard is subtracted to the correction for Sheer.

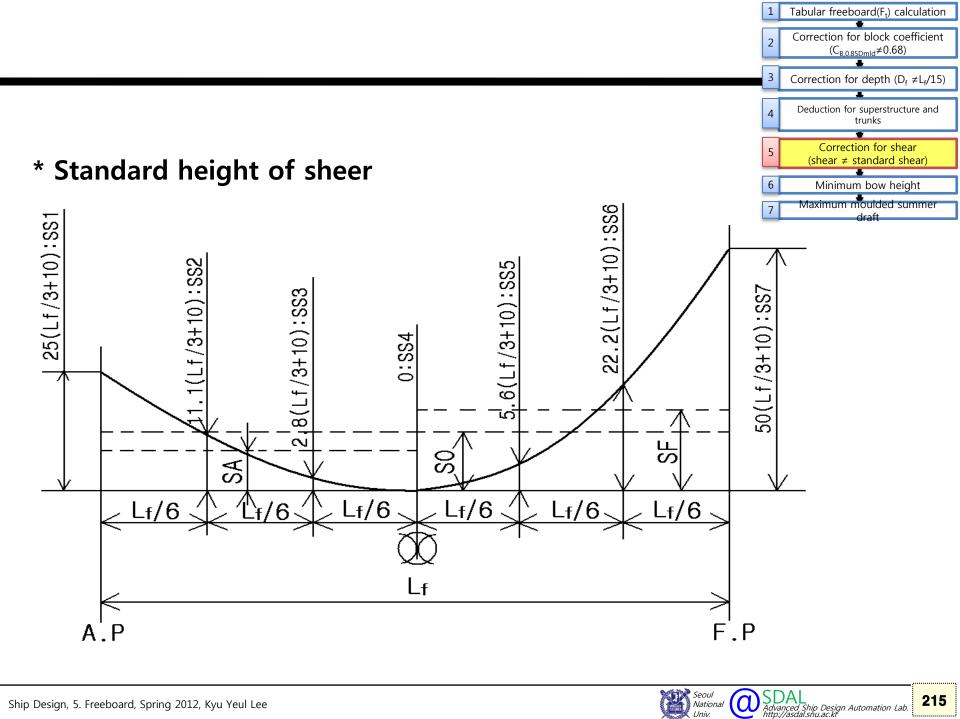


1 Tabular freeboard(F<sub>t</sub>) calculation Correction for block coefficient 2 (C<sub>B,0.85Dmld</sub>≠0.68) 3 Correction for depth ( $D_f \neq L_f/15$ ) Deduction for superstructure and 4 trunks Correction for shear 5  $(shear \neq standard shear)$ 6 Minimum bow height Maximum moulded summer

#### a) Excess or deficiency of sheer. Design ship has no sheer 7 Maximum mouto

Station			Standard*			Actual				
		Height(mm)	Ordinate	Factor	Product	Height(mm)	Ordinate	Factor	Product	
	A.P	25.0(L <sub>f</sub> /3+10)	2,294	1	2,294	<b>S1</b>	0	1	0	
	L <sub>f</sub> /6(from A.P)	11.1(L <sub>f</sub> /3+10)	1,019	3	3,057	S2	0	3	0	
After	L <sub>f</sub> /3(from A.P)	2.8(L <sub>f</sub> /3+10)	257	3	771	<b>S</b> 3	0	3	0	7
half	Amidiship	0	0	1	0	S4	0	1	0	$L_{f}$
	Mean height	$S_A = 8.34(L_f/3 + 10)$			765	S <sub>a</sub> 0			= 245.279[m]	
	Amidship	0	0	1	0	S4	0	1	0	
	L <sub>f</sub> /3(from F.P)	5.6(L <sub>f</sub> /3+10)	514	3	1,542	S5	0	3	0	
Forw ard	L <sub>f</sub> /6(from F.P)	22.2(L <sub>f</sub> /3+10)	2,037	3	6,111	S6	0	3	0	
half	F.P	50.0(L <sub>f</sub> /3+10)	4,588	1	4,588	<b>S</b> 7	0	1	0	
	Mean height	S <sub>F</sub> = 16.64(Lf/3 +10)			1,526		S <sub>f</sub>		0	

Standard height of sheer( $S_o$ ):  $(S_A + S_F)/2 = 1,146$  mm Mean height of actual sheer(S):  $(S_a + S_f)/2 = 0$  mm



 $(\alpha)$ 

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#### b) Sheer credit for superstructure

- If the forward half of sheer profile or the after half of sheer profile <u>are greater than the standard</u>, sheer credit is given for a poop or forecastle. The sheer credit is the following:

$$s = \frac{Y}{3} \cdot \frac{L'}{L_f}$$

1 Tabular freeboard(E) calculation

*s* : the Sheer credit

- Y: the difference between actual and standard height of superstructure at the after or forward perpendicular
- L' : the mean enclosed length of poop or forecastle up to a maximum length of 0.5L

(1) Sheer credit for forecastle Y = L' = h = h = L' = 3,200 = 2,300

$$s_{f} = \frac{I_{f}}{3} \cdot \frac{L}{L_{f}} = \frac{n_{a} - n_{s}}{3} \cdot \frac{L}{L_{f}} = \frac{3,200 - 2,300}{3} \cdot \frac{L}{2}$$
$$\rightarrow S_{f}' = S_{f} + s_{f} = 0 + 31 = 31 \ [mm] \qquad S': Ac$$

S': Actual height of sheer corrected by sheer credit

 $\frac{25.3}{245.279} = 31 \qquad \begin{array}{c} L_{f} = 245.279[m] \quad Y_{p} = 0 \\ h_{a}(actual \ height \ of \ forecastle\,) = 3,200 \ [m] \\ h_{s} = 2,300 \ [m] \end{array}$ 

L' (length of forecastle) = 25.3 [m]

 $S_a = 0$ 

 $S_{c} = 0$ 

	$S_f = 0$		
	L <sub>f</sub> (m)	Raised quarterdeck (m)	All other superstructures (m)
	30 or less	0.90	1.80
	75	1.20	1.80
S N	125 or more	1.80	2.30

Ship Design, 5. Freeboard, Spring 2012, Kyu Yeul Lee

② Sheer credit for poop

 $\rightarrow S'_a = S_a + S_p = 0 + 0 = 0 \ [mm]$ 

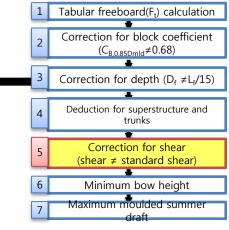
 $s_p = \frac{Y_p}{3} \cdot \frac{L'}{L_f} = \frac{0 - 2,300}{3} \cdot \frac{0}{245.279} = 0$ 

#### c) Correction for Sheer

Mean height of actual sheer(S):

$$S = \frac{\left(S'_{a} + S'_{f}\right)}{2} = \frac{\left(0 + 31\right)}{2} = 15.5 \ [mm]$$

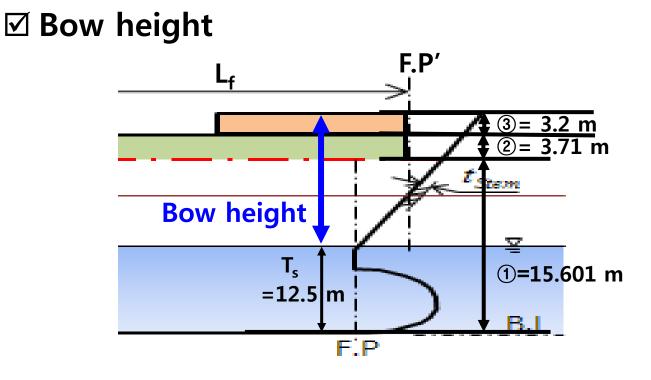
Correction for shear =  $(S_o - S) \cdot (0.75 - 0.5r_1)$ =  $(1,146 - 15.5) \cdot (0.75 - 0.5 \cdot 0.95)$ = 311 [mm]

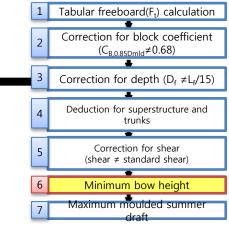


Standard height of Sheer(S<sub>o</sub>) :1,146 mm  $S'_f = 31 [mm]$   $S'_a = 0 [mm]$  $r_1 = L_E / L_f = 0.95$ 



#### 6) Minimum bow height





- Bow height (Hb) is defined as the vertical distance at the forward perpendicular between the watersurface corresponding to the assigned summer freeboard and the designed trim and the top of the exposed deck at side.

Actual bow height =  $D_f(1)$  + Superstructure height(2) + Forecastle at F.P(3)-Ts = 15.601 + 3.71 + 3.2 - 12.5= 10.011 [m]

#### ☑ Minimum bow height

**D** When 
$$L_f < 250 m$$
  
*Minimum bow height* =  $56 \cdot L_f \cdot \left(1 - \frac{L_f}{500}\right) \cdot \frac{1.36}{C_{B,0.85D} + 0.68}$ 

 $L_f = 245.279[m]$ 

 $C_{B.0.85D} = 0.6705$ 

 $D_f = 15.601[m]$ 

Actual bow height = 10.011[m]

 $T_{s} = 12.5 [m]$ 

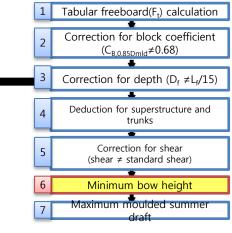
② When 
$$L_f \ge 250 m$$
  
Minimum bow height = 7000 ·  $\frac{1.36}{C_{B,0.85D} + 0.68}$ 

- C<sub>B,0.85D</sub> is the block coefficient which is to be taken as not less than 0.68.
 - Actual bow height should be larger than minimum bow height.

$$\begin{aligned} \text{Minimum bow height} = 56 \cdot L_f \cdot \left(1 - \frac{L_f}{500}\right) \cdot \frac{1.36}{C_{B,0.85D} + 0.68} \\ = 56 \cdot 245.279 \cdot \left(1 - \frac{245.279}{500}\right) \cdot \frac{1.36}{0.68 + 0.68} \\ = 6998 \ [mm] \end{aligned}$$

:. Actual bow height > Minimum bow height

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#### **☑** Correction for bow height

## If actual bow height 1 is larger than minimum bow height.

Correction for bow height = 0

#### ② is less than minimum bow height

*Correction for bow height = Minimum bow height – Actual bow height* 



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#### ☑ Maximum molded summer draft(d<sub>s</sub>)

$$d_s = D_f - fs$$

\*fs (Calculated summer freeboard) = Correction for block coefficient + Correction for depth – Deduction for superstructure ± Correction for Sheer + Correction for minimum bow height

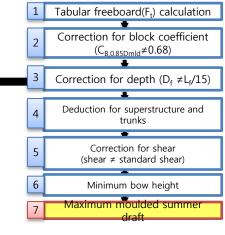
= 3,090 [mm]

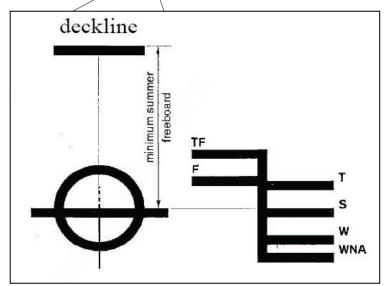
$$d_s = 15.601 - 3.090$$
  
= 12.511 [m] > 12.5 [m]

Correction for block coefficient	3,770	mm
Correction for depth(D <sub>f</sub> )	0	mm
Deduction for superstructure and trunks	-1,004	mm
Correction for Sheer	324	mm
Correction for minimum bow height	0	mm
Depth for freeboard(D <sub>f</sub> )	8.625	m
Molded summer draft required by owner(Ts)	12.50	m



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#### Explanation of abbreviations used on the mark:

TF:	Tropical Fresh	(for water with a density of 1.000 t/m <sup>3</sup> )
-----	----------------	---

- F: Fresh (ditto)
- T: Tropical (for water with a density of 1.025 t/m<sup>3</sup>)
- S: Summer freeboard (ditto)
- W: Winter (ditto)
- WNA: Winter North Atlantic (ditto), only for ships, less than 100 meter
- GL/NK/ LR: Germanischer Lloyd / Nippon Kaiji Kyokai / Lloyd's Register

The Plimsoll<sup>1)</sup> mark or Freeboard Mark is a symbol indicating the <u>maximal mmersion</u> of the ship in the water, leaving a minimal freeboard for safety.

The freeboard is marked according to the result of the freeboard calculation, where the summer freeboard in salt water is established.

#### **☑** Tropical draft

 $d_T = d_S + d_S / 48$ **Solution** Winter draft

 $d_{W} = d_{S} - d_{S} / 48$ 

Samuel Plimsoll (10 February 1825 – 3 June 1898) was a British politician and social reformer, now best remembered for having devised the Plimsoll line.

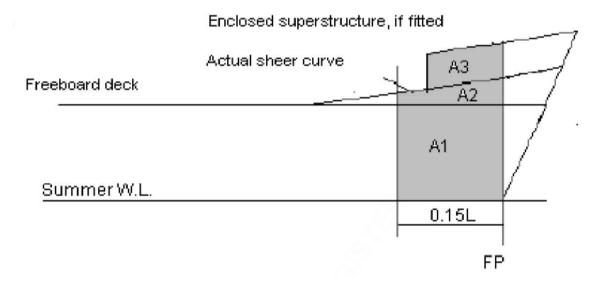
#### 8. Reserve Buoyancy<sup>1)</sup>

 $F_0_{0}_{0}$  : the tabular freeboard [mm]

: the correction for block coefficient [mm]

: the correction for depth [mm]

 $F_{\min} = F_0 \cdot f_1 + f_2$ 



All ships assigned a type 'B' freeboard, other than oil tankers\*, chemical tankers\* and gas carriers\*, shall have additional reserve buoyancy in the fore end.

The regulation is satisfied as follows:

$$A_{1} + A_{2} \ge (0.15 \cdot F_{\min} + 4 \cdot (L/3 + 10)) \cdot L/1000$$
  
and  
$$A_{3} \ge (0.15 \cdot F_{\min} + 4 \cdot (L/3 + 10)) \cdot L/1000$$

ation Lab.

#### Summary

Correction for block coefficient	3,953	mm
Correction for depth(D <sub>f</sub> )	0	mm
Deduction for superstructure and trunks	-1,004	mm
Correction for Sheer	324	mm
Correction for minimum bow height	0	mm
Calculated summer freeboard(fs)	3,082	mm
Depth for freeboard(D <sub>f</sub> )	15.601	m
Maximum molded summer draft(ds)	12.519	m
Molded summer draft required by owner(Ts)	12.500	m
Margin	19	mm

$$*d_s = D_f - fs$$

\*Margin = 
$$d_s - T_s$$

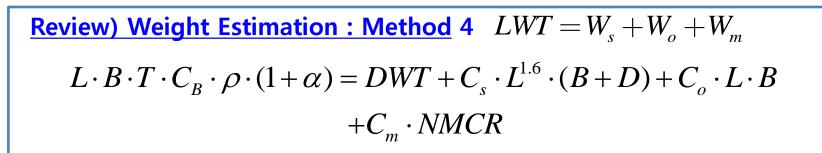
## **Chapter 6. Resistance Prediction**



### 6-1. Object of Resistance Prediction



Ship Design, 6. Resistance, Spring 2012, Kyu Yeul Lee



There are few data available for estimation of the *NMCR* at the early design stage. Thus, *NMCR* <u>can be</u> <u>roughly estimated by 'Admiralty formula'</u>

Admiralty formula :

$$NCR = C_{NCR} \cdot \Delta^{2/3} \cdot V_s^3$$

 $NCR = \frac{\Delta^{2/3} \cdot V_s^3}{2}$ 

 $NCR = f(\Delta, V_s)$ 

 $C_{ad}$ : Admiralty coefficient  $V_s$ : Speed of ship [knots]  $\Delta$ : Displacement [ton] NCR: Required power for service speed

Define 
$$C_{ad} \equiv \frac{1}{C_{NCR}}$$

 $C_{ad}$  is called "Admiralty coefficient".

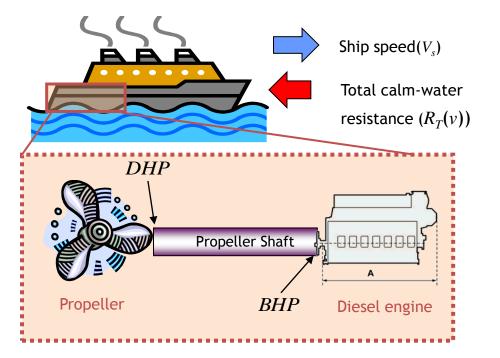
However, *NMCR* should <u>be estimated more accurately based on</u> the prediction of resistance and propulsion power.

#### **☑**Goal : NMCR Estimation.

At first, we have to predict total calm-water resistance of a ship

 $EHP = R_T(v) \cdot V_s$ 

Then, by using the propulsive efficiency, shaft, and sea margin, required propulsive power can be estimated.



Seoul National ① EHP (Effective Horse Power)

$$EHP = R_T(v) \cdot V_s$$
 (In calm water)

2 DHP (Delivered Horse Power)

 $DHP = \frac{EHP}{\eta_D} (\eta_D: \text{Propulsive efficiency}) \\ \eta_D = \eta_O \cdot \eta_H \cdot \eta_R \\ \eta_O: \text{Open water efficiency} \\ \eta_H: \text{Hull efficiency} \\ \eta_R: \text{Relative rotative efficiency} \end{cases}$ 

③ BHP (Brake Horse Power)

$$BHP = \frac{DHP}{\eta_T} \quad (\eta_T: \text{Transmission efficiency})$$

④ NCR (Normal Continuous Rating)

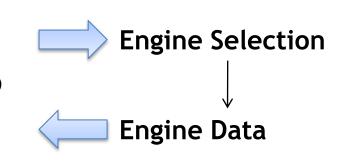
$$NCR = BHP(1 + \frac{\text{Sea Margine}}{100})$$

(5) DMCR (Derated Maximum Continuous Rating)

$$DMCR = \frac{NCR}{\text{Engine Margin}}$$

6 NMCR (Nominal Maximum Continuous Rating)

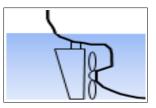
$$NMCR = \frac{DMCR}{\text{Derating rate}}$$





**Resistance prediction** 

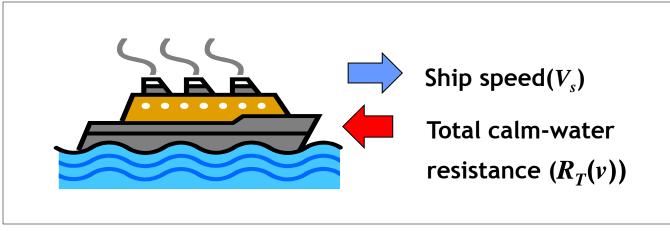
Thrust deduction and wake (due to additional resistance by propeller) Hull-propeller interaction



## 6-2. Decomposition of Resistance and Methods of Resistance Prediction

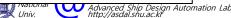


#### - Definition of resistance



#### ☑ Resistance

- The resistance of a ship at a given speed is <u>the force required to</u> <u>tow the ship at that speed</u> in smooth water, assuming no interference from the towing ship.
- This total resistance is made up of a number of different components, which are caused by a variety of factors and which interact one with the other in an extremely complicated way.



#### - Types of resistance

In order to deal with the question more simply, it is usual to consider the total calm water resistance as being made up of four main components.

(a) <u>The frictional resistance</u>, due to the motion of the hull through a viscous fluid.

(b) <u>The wave-making resistance</u>, due to the energy that must be supplied continuously by the ship to the wave system created on the surface of the water.

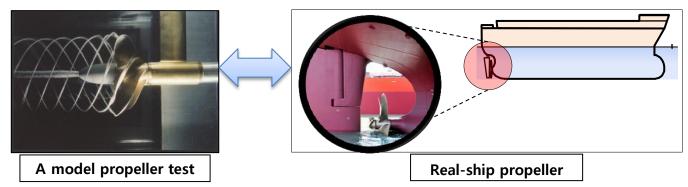
(C) Eddy resistance, due to the energy carried away by eddies shed from the hull or appendages. Local eddying will occur behind appendages such as bossings, shafts and shaft struts, and from stern frames and rudders if these items are not properly streamlined and aligned with the flow.

(d) <u>Air resistance</u> experienced by the above-water part of the main hull and the superstructures due to the motion of the ship through the air.



#### -Dimensional Analysis

#### Example) Model propeller test

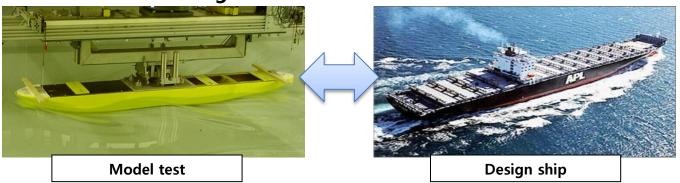


#### Dimensional Analysis

Dimensional analysis is essentially a means of utilizing a partial knowledge of a problem when the details are too obscure to permit an exact analysis. It has the enormous advantage of requiring for its application a knowledge only of the variables which govern the result. Dimensional solutions do not yield numerical answers, but they provide the form of the answer so that every experiment can be used to the fullest advantage in determining a general empirical solution.



Example) Model test in a towing tank



Application of dimensional analysis to a ship

To apply it to <u>the flow around ships</u> and <u>the corresponding resistance</u>, it is necessary to know only upon <u>what variables the latter depends</u>.

Applying dimensional analysis to the ship resistance problem, the resistance R could depend upon the following:

- (a) Speed, V
- (b) Size of body, which may be represented by the linear dimension, L.
- (c) Density of fluid, p (mass per unit volume)
- (d) Viscosity of fluid, µ
- (e) Acceleration due to gravity, g
- (f) Pressure per unit area in fluid, p

It is assumed that the resistance R can now be written in terms of unknown powers of these variables:

$$\frac{R}{1/2 \cdot \rho V^2 L^2} = f\left[\frac{\rho VL}{\mu}, \sqrt{\frac{V}{gL}}, \frac{V}{a}, \frac{\rho V^2 L}{\sigma}, \frac{p}{\rho V^2}\right]$$
The 1<sup>st</sup> term is the Reynold number  $R_n$ .  
The 2<sup>nd</sup> term is the Froude number  $F_n$ .  
The 3<sup>rd</sup> term is the Mach number  $M_a$ .  
The 4<sup>th</sup> term is the Weber number  $W_e$ .  
The 5<sup>th</sup> term is the Cavitation number  $\sigma_o$ .

For the purpose of ship propulsion the 3<sup>rd</sup> and 4<sup>th</sup> term are not generally significant and can, therefore, be neglected. Hence equation reduces to the following for all practical ship purpose:

$$\frac{R}{1/2\rho SV^2} = f\left[\frac{VL}{\nu}, \frac{gL}{V^2}, \frac{p}{\rho V^2}\right]$$



Dimensionless number derived by dimensional analysis to a ship

$$\frac{R}{1/2\rho SV^2} = f\left[\frac{VL}{v}, \frac{gL}{V^2}, \frac{p}{\rho V^2}\right]$$

#### \*Dimensional Homogeneity

Dimensional analysis rests on the basic principle that every equation which expresses a physical relationship must be <u>dimensionally homogeneous</u>.

#### **Dimensionless Number:**

<u>Rn (Reynolds Number)</u>: A dimensionless number that gives a measure of <u>the ratio of</u> <u>inertial forces to viscous forces</u>

$$R_n = \frac{VL}{v}$$

- V : characteristic velocity of the ship
- v: In 10 degree seawater : 1.35X10<sup>-6</sup>
- L : length of the ship at the waterline level
- In 15 degree seawater : 10<sup>-6</sup>

 $\mathcal{V}$ : kinematic viscosity

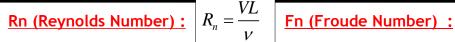
**Fn (Froude Number)** : A dimensionless number comparing **inertial and gravitational forces**.

$$F_n = \frac{V}{\sqrt{gL}}$$

- ${\tt V}$  : characteristic velocity of the ship
- ${\sf L}$  : length of the ship at the waterline level
- g : acceleration due to gravity

1) PNA

#### - Decomposition of resistance



The concept of resistance decomposition helps in designing the hull form as the designer can focus on <u>how to influence</u> <u>individual resistance components</u>.

**Resistance decomposition by Froude** 

Total resistance( $R_T$ ) = Frictional resistance( $R_F$ ) + Residual resistance( $R_R$ ) + Model-ship correlation resistance( $\Delta R_F$ )

**Resistance decomposition by Hughes** 

Total resistance( $R_T$ ) = Viscous resistance( $R_V$ ) + Wave resistance( $R_W$ )

#### Frictional resistance prediction method

#### Frictional resistance is assumed to be <u>a function of the Reynolds number</u>.

#### <u>Frictional resistance(R<sub>F</sub>)</u> :

The frictional resistance is usually predicted taking the resistance of an 'equivalent' flat plate of the same area and length as follows: density of sea water= 1.025(Mg/m<sup>3</sup>)

$$R_F = 1/2\rho \cdot C_F \cdot S \cdot V^2$$

- $C_{F}$ : frictional resistance coefficient
- V[m/s]: characteristic velocity of the ship

 $S[m^2]$  : wetted surface

The 1957 ITTC(International Towing Tank Committee) line is expressed by the formula:

$$C_F = \frac{0.075}{\left(\log R_n - 2\right)^2} \qquad \qquad R_n \text{ (Reynolds Number): } \frac{VL}{V}$$

<u>\*\* Form factor 에 의해 3 차원화 한게 아래식임을 설명</u> <u>Viscous resistance( $R_{\nu}$ )</u>:  $R_{V} = (1+k)R_{F} + \Delta R_{F}$ 

k : form factor

 $\Delta R_{F}$  : model-ship correlation factor



#### Wave resistance prediction method

The ship creates a typical wave system which contributes to the total resistance. For fast, <u>slender ships</u> this component dominates.

In addition, there are breaking waves at the bow which dominate for slow, full hulls, but may also be considerable for <u>fast ships</u>.

The interaction of various wave systems is complicated leading to nonmonotonous function of the wave resistance coefficient  $C_{\underline{w}}$ . The wave resistance depends strongly on the <u>local shape</u>.

$$R_W = f(L/B, B/T, C_b, F_n, LCB)$$

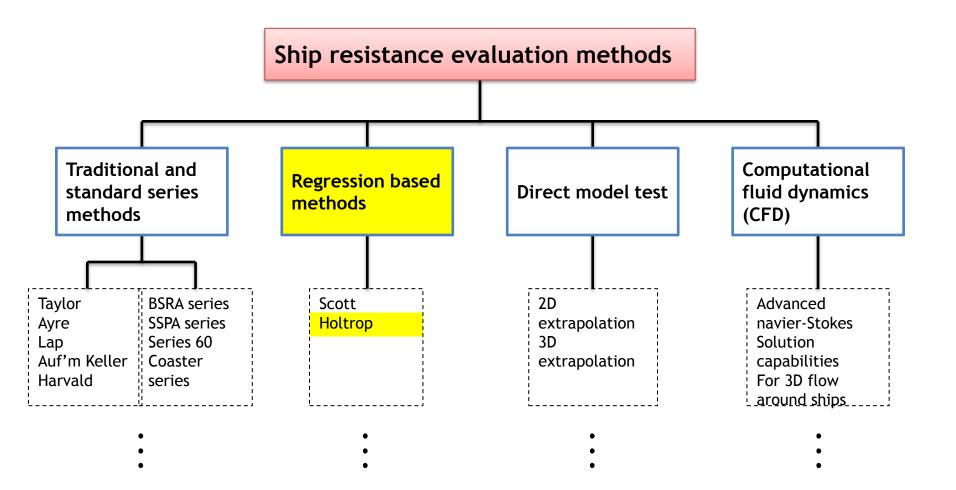
Example) Wave resistance formula in the method of Holtrop-Mennen

$$R_{W} = \rho g \nabla C_{1} C_{2} C_{5} \exp\{m_{1} F_{n}^{d} + m_{4} \cos(\lambda F_{n}^{-2})\}$$

# 6-3. Resistance prediction by Holtrop-Mennen's method



Ship Design, 6. Resistance, Spring 2012, Kyu Yeul Lee



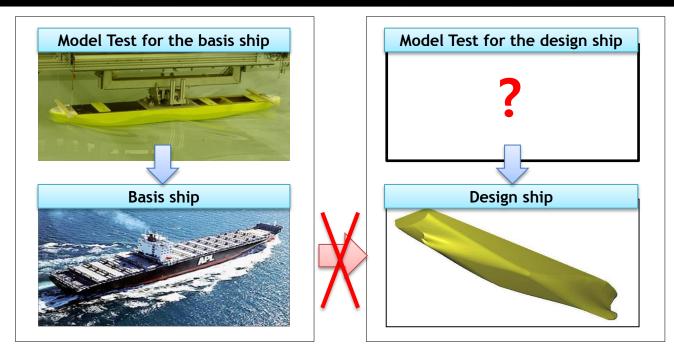
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#### **Resistance estimation by Holtrop-Mennen's method**

- Reason why a statistical method is presented at the initial design stage of a ship



As the resistance of a full-scale ship cannot be measured directly, our knowledge about the resistance of ships comes from <u>model tests</u>.

However, at the initial design stage of a ship, the model for the design ship is not provided. Furthermore, <u>the design ship and the basis ship are not preserved geometrical similarity</u>.



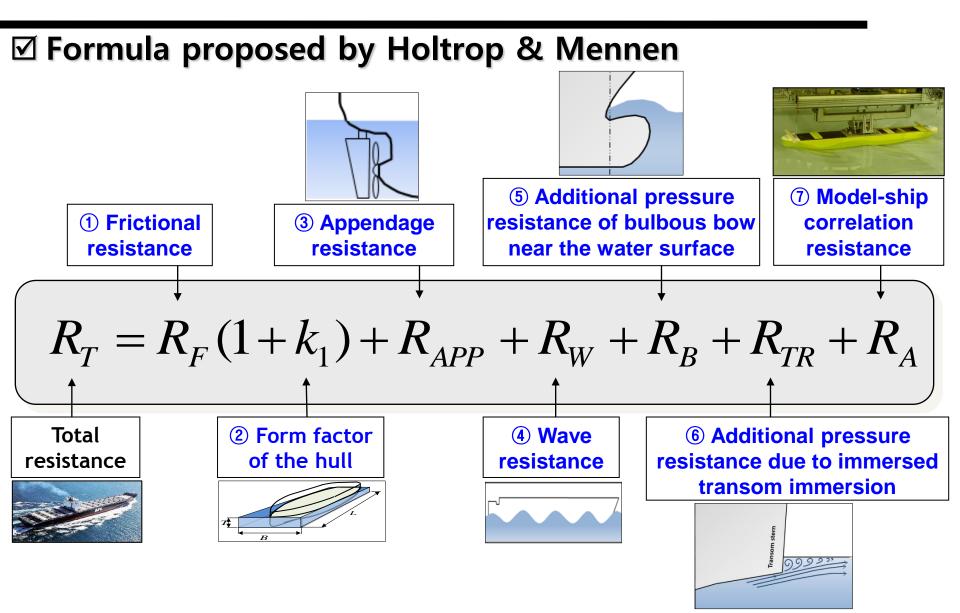
SUAL Advanced Ship Design Automation Lab. Therefore, <u>a statistical method was presented</u> for the determination of the required propulsive power in the initial design stage. This method was developed through a <u>regression analysis of random</u> <u>model experiments and full-scale data</u>.

Many naval architects use the method, generally in the form presented in 1984 and find it gives acceptable results although it has to said that a number of the formula seem very complicated and the physics behind them are not at all clear, (a not infrequent corollary of regression analysis).

\*Holtrop and Mennen's method, which was originally presented in the *Journal of International Shipbuilding Progress*, Vol. 25 (Oct. 1978), revised in Vol. 29 (July 1982) and again in N.S.M.B. Publication 769 (1984) and in a paper presented to SMSSH'88 (October 1988), meets all criteria with formulae derived by regression analysis from the considerable data bank of the Netherlands Ship Model Basin being provided for every variable.



#### Formula



# 6-4. Resistance prediction by Holtrop-Mennen's method for a 3,700TEU Container Carrier



#### **Resistance prediction by Holtrop and Mennen's method Example) 3,700TEU Container Carrier**

	3,700TEU Container Carrier		
Main Dimension L <sub>OA</sub> L <sub>BP</sub> B <sub>mld</sub> D <sub>mld</sub>	257.4 m 245.24 m 32.2 m 19.3 m	* 계산결.	과 수정중
Td /Ts (design / scantling)	10.1 / 12.5 m		3,700TEU Container Carrier
Deadweight (design / scantling)	34,400 / 50,200 MT(metric ton)	Length on waterline (L <sub>WL</sub> ) Length between perpendiculars(L <sub>BP</sub> ) Breadth moulded (B <sub>mld</sub> )	239.26m 245.24 m 32.2 m
Capacity Container on deck / in hold Ballast water Heavy fuel oil	2,174 TEU / 1,565 TEU 13,800 m3 6,200 m3	Draught moulded on F.P. (T <sub>F</sub> ) Draft moulded on A.P. (T <sub>A</sub> ) Displacement volume moulded () Longitudinal center of buoyancy Transverse bulb area	10.1m 10.1m 49652.7m <sup>3</sup> -0.531% aft of 1/2L <sub>BP</sub> m <sup>2</sup>
Main Engine & Speed M / E type MCR (BHP × rpm) NCR (BHP × rpm) Service speed at NCR (Td, 15% SM) DFOC at NCR Cruising range	Sulzer 7RTA84C 38,570 × 102 34,710 × 98.5 22.5 knots (at 11.5m) at 30,185 BHP 103.2 MT 20,000 N.M	Center of bulb area above keel line Midship section coefficient Waterplane area coefficient Transom area Wetted area appendages Stern shape parameter Propeller diameter number of propeller blades Clearance propeller with keel line	m 0.9761 0.7734
Others Complement	30 P.	Ship speed	



#### **1** Frictional resistance

 $R_{T} = \frac{R_{F}}{(1+k_{1})} + R_{APP} + R_{W} + R_{B} + R_{TR} + R_{A}$ 

$$R_{F} = \frac{1}{2} \rho V^{2} C_{F} S_{bh}$$
3,700 TEU Container Carrier
$$\frac{1}{\frac{1}{2}} \rho V^{2} C_{F} S_{bh}$$

$$C_{F} : \text{Coefficient of frictional resistance(ITTC 1957 friction formula)}$$

$$C_{F} = \frac{0.075}{(\log R_{n} - 2)^{2}}$$

$$R_{n} = \frac{V \cdot L}{v}$$

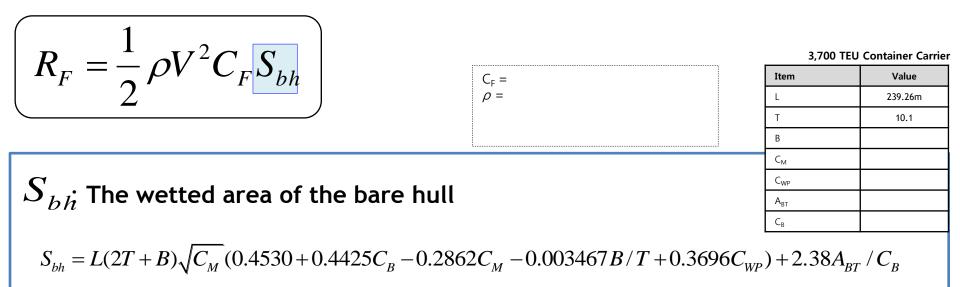
$$R_{n} \text{ is based on the waterline length(L_{WL})}$$

#### Example 3.700 TEU CTN Carrier)

$$R_{n} = \frac{V \cdot LWL}{v} = \frac{11.8312 \times 249.9}{1.19 \times 10^{-6}} = 2,378,767,153$$
$$C_{F} = \frac{0.075}{(\log R_{n} - 2)^{2}} = \frac{0.075}{(\log 2378767153 - 2)^{2}} = 0.001378$$

#### **1** Frictional resistance





In this formula, the hull form coefficients are based on the waterline length  $(L_{WL})$ .

#### Example 3.700 TEU CTN Carrier)

$$S_{bh} = L(2T+B)\sqrt{C_{M}}(0.4530+0.4425C_{B}-0.2862C_{M}-0.003467B/T+0.3696C_{WP}) + 2.38A_{BT}/C_{B}}$$
$$= L(2T+B)\sqrt{C_{M}}(0.4530+0.4425C_{B}-0.2862C_{M}-0.003467B/T+0.3696C_{WP}) + 2.38A_{BT}/C_{B}}$$

$$\therefore R_F = \frac{1}{2} \rho V^2 C_F S_{bh} = \frac{1}{2} \times 1.025 \times 11.8312^2 \times 0.001378 \times 9408 = 1083.952$$

 $\left(R_F = \frac{1}{2}\rho V^2 C_F S_{bh}\right)$ 

 $S_{bh}$ : The wetted area of the bare hull

 $R_T = \frac{R_F}{(1+k_1)} + R_{APP} + R_W + R_B + R_{TR} + R_A$ 

 $A_{BT}$ : Transverse bulb area



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 $\omega$ 

#### Ship Design, 6. Resistance, Spring 2012, Kyu Yeul Lee

# $1 + k_1 = 0.93 + 0.487118 \cdot C_{14} (B/L)^{1.06806} (T/L)^{0.46106} (L/L_R)^{0.121563} \times (L^3/\nabla)^{0.36486} \cdot (1 - C_P)^{-0.60247}$

#### 3,700 TEU Container Carrier

Item	Value	
Afterbody from		

 $R_T = R_F (1 + k_1) + R_{APP} + R_W + R_B + R_{TR} + R_A$ 

 $C_{14}$ : The prismatic coefficient based on the waterline length  $C_{14} = 1 + 0.011C_{stern}$   $C_{stern} = -25$  Pram with gondola = -10 V-shaped sections = 0 Normal section shape = 10 U-shaped sections

#### Example 3.700 TEU CTN Carrier)

(2) Form factor of the bare hull

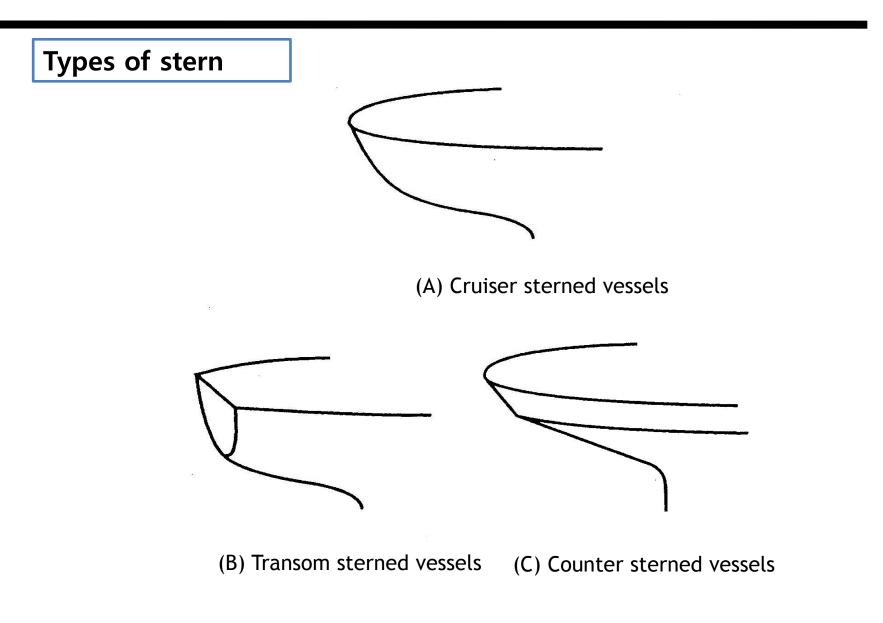
$$C_{stern}$$

$$C_{14} = 1 + 0.011C_{stern}$$

$$= 1 + 0.011C_{stern}$$



#### **②** Form factor of the bare hull



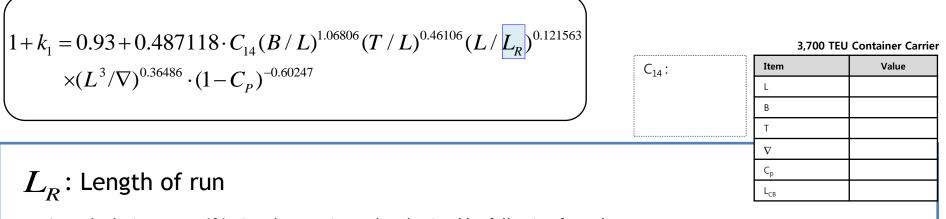


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#### **②** Form factor of the bare hull

$$R_T = R_F (1 + k_1) + R_{APP} + R_W + R_B + R_{TR} + R_A$$



At early design stage, If  $L_R$  is unknown, it can be obtained by following formula:

$$L_R / L = 1 - C_P + 0.06C_P \cdot L_{CB} / (4C_P - 1)$$

 $L_{CB}$  : The longitudinal position of the centre of buoyancy forward of 0.5L as a percentage (%) of L.

forward: (+) aft : (- )

#### Example 3.700 TEU CTN Carrier)

$$\begin{split} L_{R} &= L(1 - C_{P} + 0.06C_{P} \cdot L_{CB} / (4C_{P} - 1)) \\ &= 239.26(1 - 0.6394 + 0.06 \times 0.6394 \times (-0.68) / (4 \times 0.6394 - 1)) \\ &= 82.255 \end{split}$$

$$1 + k_1 = 0.93 + 0.487118 \cdot C_{14} (B/L)^{1.06806} (T/L)^{0.46106} (L/L_R)^{0.121563} \times (L^3/\nabla)^{0.36486} \cdot (1 - C_P)^{-0.60247}$$

 $= 0.93 + 0.487118 \times 0.89(32.2 / 239.26)^{1.06806} (10.1 / 239.26)^{0.46106} (239.26 / 82.255)^{0.121563} \times (239.26^3 / 49778)^{0.36486} \cdot (1 - 0.6394)^{-0.60247}$ 

=1.123



#### **③** Resistance of appendages

$$R_T = R_F (1 + k_1) + \frac{R_{APP}}{R_{APP}} + R_W + R_B + R_{TR} + R_A$$

$$R_{APP} = 1/2\rho V^2 S_{APP} (1+k_2)_{eq} C_F$$



Item	Value
V	
Appendages(S <sub>APP</sub> )	

3.700 TEU Container Carrier

# $S_{APP}$ : The wetted area of the appendages $(1+k_2)$ : The appendage resistance factor

•Rudder behind skeg: 1.5~2.0	•Hull bossings: 2.0
•Rudder of single screw ship: 1.3~1.5	•Shafts: 2.0~4.0
•Twin-screw balance rudders: 2.8	•Stabilizer fins: 2.8
•Shaft brackets: 3.0	•Dome: 2.7
•Skeg: 1.5~2.0	•Bilge keels: 1.4

•Strut bossings: 3.0

The equivalent  $1 + k_2$  value for a combination of appendages is determined from:

$$(1+k_2)_{eq} = \frac{\sum S_i (1+k_2)_i}{\sum S_i}$$

 $S_i$  and  $(1+k_2)_i$  is the wetted area of the appendages and the appendage resistance factor for the i<sup>th</sup> time.

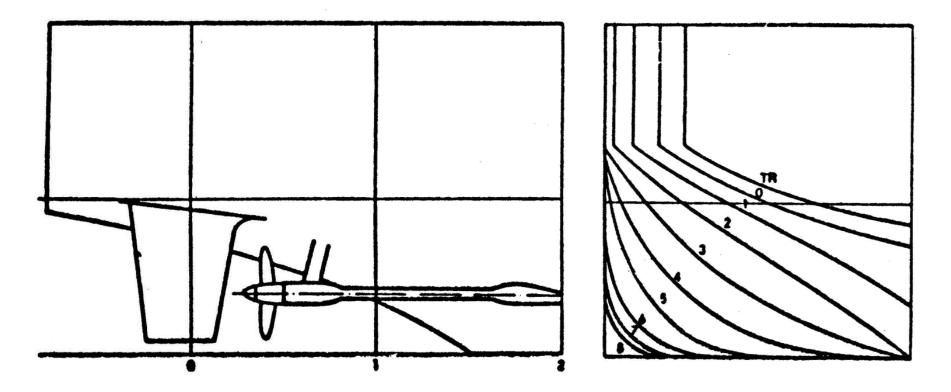
$$(1+k_2)_{eq} = \frac{\sum S_i (1+k_2)_i}{\sum S_i} = \frac{82.74(1.4) + 135(1.4)}{82.74 + 135} = 1.4$$

$$R_{APP} = \frac{1}{2}\rho V^2 S_{APP} (1+k_2)_{eq} C_F = \frac{1}{2} \times 1.025 \times 11.831^2 \times (82.74 + 135) \times 1.4 \times 0.001378 = 30.144$$



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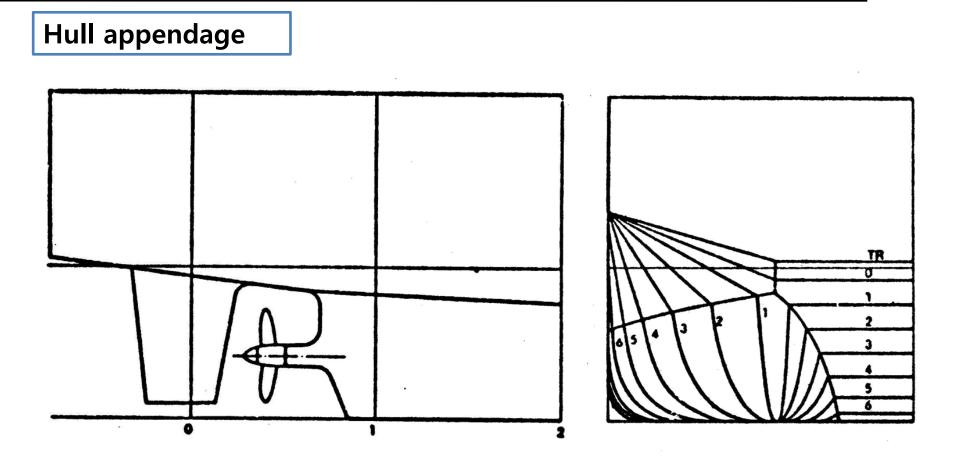
#### Hull appendage



Conventional twin-screw after body hull form



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Twin-screw twin-skeg after body hull form



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#### **④** Wave resistance(Low-speed range)

$$R_T = R_F (1 + k_1) + R_{APP} + \frac{R_W}{R_W} + R_B + R_{TR} + R_A$$

$$C_7 = 0.5 - 0.0625B/L$$
 : when  $0.25 \le B/L$ 

$$i_{E} = 1 + 89e^{\begin{cases} -(L/B)^{0.80856}(1-C_{WP})^{0.30484}(1-C_{P}-0.0225L_{CB})^{0.6367} \\ \times (L_{R}/B)^{0.34574}(100\nabla/L^{3})^{0.16302} \end{cases}}$$

B/L = 0.135

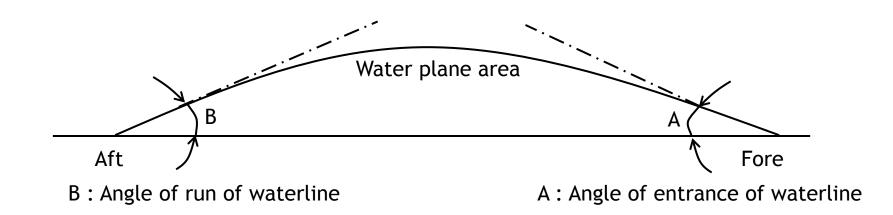
$$C_7 = B/L = 32.2/239.26 = 0.135$$

$$i_E = 1 + 89e^{\{-(L/B)^{0.80856}(1-C_{WP})^{0.30484}(1-C_P-0.0225L_{CB})^{0.6367} \times (L_R/B)^{0.34574}(100\nabla/L^3)^{0.16302}}$$
  
= 12.491

$$\therefore C_1 = 2223105C_7^{3.78613} (T / B)^{1.07961} (90 - i_E)^{-1.37565}$$
  
= 2223105 \times 0.135^{3.78613} (10.1 / 32.2)^{1.07961} (90 - 12.491)^{-1.37565}  
= 0.806



Meaning of a entrance angle



 $\dot{l}_E$ : The half angle of entrance is the angle of the waterline at the bow in degrees with reference to the center plane but neglecting the local shape at the stem.



#### **④** Wave resistance(Low-speed range)

$$R_T = R_F (1 + k_1) + R_{APP} + \frac{R_W}{R_W} + R_B + R_{TR} + R_A$$

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- Low speed range: 
$$F_n \leq 0.4$$
  

$$R_w = \rho g \nabla C C_2 C_5 \exp\{m_1 F_n^d + m_4 \cos(\lambda F_n^{-2})\}$$
3.700 TEU container Carrier  
C\_2: A parameter which accounts for the reduction of the wave resistance due to the action of  
a bulbous bow  
 $C_2 = e^{-1.89\sqrt{C_3}}$  If there is not bulb,  $C_2$  is 1.  
 $C_3 = 0.56A_{gT}^{1.5}/\{B \cdot T(0.31\sqrt{A_{gT}} + T_F - h_g)\}$   $A_{mT}$ : Transverse bulb area  
 $h_g$ : The forward draft of the ship  
 $C_5$ : A parameter which accounts for the reduction of the wave resistance due to the action of a transom stern  
 $C_5 = 1 - 0.8A_T / (B \cdot T \cdot C_M)$   $A_T$ : The immersed part of the transverse area of the transom  
at zero speed  
 $C_5 = e^{-1.89\sqrt{C_3}} = e^{-1.89$ 

Ship Design, 6. Resistance, Spring 2012, Kyu Yeul Lee

$$R_{r} = R_{F}(1+k_{1}) + R_{APP} + R_{W} + R_{B} + R_{TR} + R_{A}$$
- Low speed range:  $F_{n} \leq 0.4$ 

$$R_{W} = \rho g \nabla C_{1}C_{2}C_{5} \exp\{\{m, F_{n}^{d} + m_{4}\cos(\lambda F_{n}^{-2})\}\}$$

$$m_{1} = 0.0140407L/T - 1.75254\nabla^{1/3}/L - 4.79323B/L - C_{16}$$

$$\frac{1}{C_{16}} = 8.07981C_{p} - 13.8673C_{p}^{-2} + 6.984388C_{p}^{-3} : \text{ when } 0.8 \leq C_{p}$$

$$M_{4} = C_{15}0.4e^{-0.034F_{n}^{-3.29}}$$

$$C_{15} = -1.69385 : \text{ when } L^{3}/\nabla \leq 512$$

$$C_{15} = 8.07981C_{p} - 13.8673C_{p}^{-2} + 6.984388C_{p}^{-3} = 1.285$$

$$m_{1} = 0.0140407L/T - 1.75254\nabla^{1/3}/L - 4.79323B/L - C_{16}$$

$$L^{3}/\nabla = 275.152 \leq 512$$

$$\rightarrow C_{15} = -1.694$$

$$M_{4} = C_{15}0.4e^{-0.034F_{n}^{-3.29}}$$

$$L^{3}/\nabla = 275.152 \leq 512$$

$$\rightarrow C_{15} = -1.694$$

$$M_{4} = C_{15}0.4e^{-0.034F_{n}^{-3.29}}$$

$$= -1.694 \cdot 0.4e^{-0.034F_{n}^{-3.29}}$$



-

	$R_T = R_F (1+k_1) + R_{APP}$	$+\frac{R_W}{R_W}+R_B$	$+R_{TR}+R_A$
- Low speed range: $F_n \le 0.4$	L <sub>R</sub> = C <sub>1</sub> = C <sub>2</sub> =		
$\left[R_{W} = \rho g \nabla C_{1} C_{2} C_{5} \exp\{m F_{n}^{d} + m_{4} \cos(\lambda F_{n}^{-2})\}\right]$	$ \begin{array}{c} C_2 = \\ C_5 = \\ m_1 = \\ d = \end{array} $	3,700	TEU Container Carrier
	/	Item	Value
		L	
1 1 4 4 C = 0.02 I / D		В	
$\lambda = 1.446C_P - 0.03L/B$ : when L/B<12		C <sub>p</sub>	
		$\nabla$	
$\lambda = 1.446C_p - 0.36$ : when 12 ≤ L/B		F <sub>n</sub>	

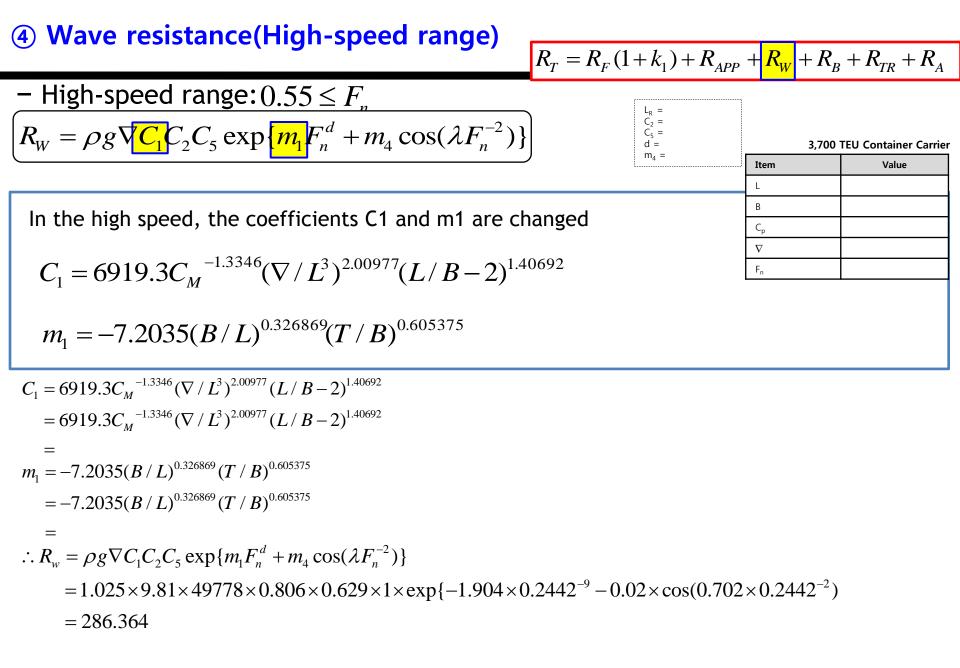
 $L/B = 7.43 \le 12$ 

$$\rightarrow \lambda = 1.446C_{P} - 0.03L/B$$
  
= 1.446×0.6733-0.03×239.26/32.2  
= 0.751

 $\therefore R_w = \rho g \nabla C_1 C_2 C_5 \exp\{m_1 F_n^d + m_4 \cos(\lambda F_n^{-2})\}$ 

 $= 1.025 \times 9.81 \times 49778 \times 0.806 \times 0.629 \times 1 \times \exp\{-1.904 \times 0.2442^{-9} - 0.02 \times \cos(0.702 \times 0.2442^{-2}) = 286.364$ 





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#### **④** Wave resistance(Middle-speed range)

- Middle-speed range: 
$$0.4 \le F_n \le 0.55$$
  
 $R_T = R_F(1+k_1) + R_{APP} + R_W + R_B + R_{TR} + R_A$   
 $R_W = (R_W)_{atF_n=0.4} + (10F_n - 4) \cdot \{(R_W)_{atF_n=0.55} - (R_W)_{atF_n=0.4}\}/1.5$   
 $R_W = (R_W)_{atF_n=0.4} + (10F_n - 4) \cdot \{(R_W)_{atF_n=0.55} - (R_W)_{atF_n=0.4}\}/1.5$   
 $R_W = (R_W)_{atF_n=0.4} + (10F_n - 4) \cdot \{(R_W)_{atF_n=0.55} - (R_W)_{atF_n=0.4}\}/1.5$   
 $R_W = (R_W)_{atF_n=0.4} + (10F_n - 4) \cdot \{(R_W)_{atF_n=0.55} - (R_W)_{atF_n=0.4}\}/1.5$   
 $R_W = (R_W)_{atF_n=0.4} + (10F_n - 4) \cdot \{(R_W)_{atF_n=0.55} - (R_W)_{atF_n=0.4}\}/1.5$   
 $R_W = (R_W)_{atF_n=0.4} + (10F_n - 4) \cdot \{(R_W)_{atF_n=0.55} - (R_W)_{atF_n=0.4}\}/1.5$ 

 $(R_W)_{at F_n = 0.4} =$ 

 $(R_W)_{at F_n = 0.55} =$ 

$$\therefore R_W = (R_W)_{at F_n = 0.4} + (10F_n - 4) \cdot \{(R_W)_{at F_n = 0.55} - (R_W)_{at F_n = 0.4}\} / 1.5$$
$$= (R_W)_{at F_n = 0.4} + (10F_n - 4) \cdot \{(R_W)_{at F_n = 0.55} - (R_W)_{at F_n = 0.4}\} / 1.5$$
$$= 286.364$$



#### **(5)** Additional pressure resistance of bulbous bow near the water surface

$$R_{T} = R_{F}(1+k_{1}) + R_{APP} + R_{W} + \frac{R_{B}}{R_{B}} + R_{TR} + R_{A}$$

$$R_{B} = 0.11e^{(-3P_{B}^{-2})} \cdot F_{ni}^{-3}A_{BT}^{-1.5}\rho g / (1+F_{ni}^{-2})$$

$$P_{B} : A \text{ measure for the emergence of the bow}$$

$$P_{B} = 0.56\sqrt{A_{BT}} / (T_{F} - 1.5h_{B})$$

$$F_{ni} : \text{The Froude number based on immersion of bulbous bow}$$

$$F_{ni} = V / \sqrt{g(T_{F} - h_{B} - 0.25\sqrt{A_{BT}}) + 0.15V^{2}}$$

$$R_{B} = 0.11e^{(-3P_{B}^{-2})} \cdot F_{ni}^{-3}A_{BT}^{-1.5}\rho g / (1+F_{ni}^{-2})$$

$$= 0.11e^{(-3P_{B}^{-2})} \cdot F_{ni}^{-3}A_{BT}^{-1.5}\rho g / (1+F_{ni}^{-2})$$

$$=$$

In the resent research,  $R_B=0$ .



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#### **(6)** Additional pressure resistance of immersed transom immersion

$$R_{T} = R_{F}(1+k_{1}) + R_{APP} + R_{W} + R_{B} + R_{IR} + R_{A}$$

$$R_{TR} = 1/2\rho V^{2} A_{T} C_{6}$$

$$C_{6} = 0.2(1-0.2F_{nT}) : \text{ when } F_{nT} \leq 5$$

$$C_{6} = 0 : \text{ when } 5 \leq F_{nT}$$

$$F_{nT} = V/\sqrt{2gA_{T}/(B+B\cdot C_{WP})}$$

$$F_{nT} = V/\sqrt{2gA_{T}/(B+B\cdot C_{WP})}$$

$$\therefore R_{TR} = 1/2\rho V^{2} A_{T} C_{6}$$

$$= 1/2\rho V^{2} A_{T} C_{6}$$

$$= 1/2\rho V^{2} A_{T} C_{6}$$

$$= 1/2\rho V^{2} A_{T} C_{6}$$

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#### **⑦** Model-ship correlation resistance

$$R_{T} = R_{F}(1+k_{1}) + R_{APP} + R_{W} + R_{B} + R_{TR} + R_{A}$$

$$R_{A} = 1/2\rho V^{2}S_{total}C_{A}$$
The model-ship correlation resistance  $R_{A}$  is supposed to describe primarily the effect of the hull roughness and the still-air resistance.
$$C_{A} = 0.006(L+100)^{-0.16} - 0.00205 + 0.003\sqrt{L/7.5}C_{B}^{-4}C_{2}(0.04 - C_{4})$$

$$C_{4} = T_{F}/L : \text{ when } T_{F}/L \le 0.04$$

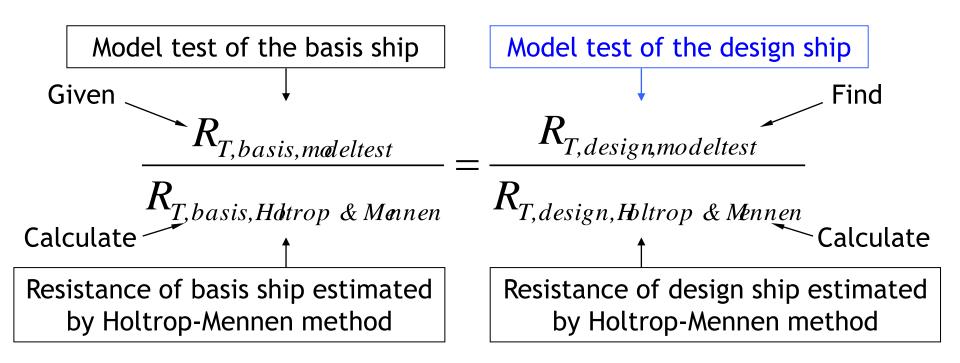
$$C_{4} = 0.04 : \text{ when } 0.04 < T_{F}/L$$

Because  $0.04 \le T_F/L$   $C_A = 0.006(L+100)^{-0.16} - 0.00205 + 0.003\sqrt{L/7.5}C_B^{-4}C_2(0.04 - C_4)$   $= 0.006(239.26+100)^{-0.16} - 0.00205 + 0.003\sqrt{239.26/7.5}0.6241^4 \times 0.629(0.04 - 0.04) \times 0.000312$  $\therefore R_A = \frac{1}{2}\rho V^2 S_{total} C_A = \frac{1}{2} \times 1.025 \times 11.8312^2 \times 9625.74 \times 0.000312 = 215.3948$ 





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#### **Resistance estimation by Holtrop and Mennen's method** - Approximation formula of the propeller efficiency

$\eta_D = \stackrel{(1)}{\eta_O} \cdot \stackrel{(2)}{\eta_H} \cdot \stackrel{(3)}{\eta_R}$	MCR: Maximum Continuous Rating NCR: Normal Continuous Rating) BHP: Brake Horse Power DHP: Delivered Horse Power
$\eta_{O} = [1/(0.97 + 0.14\sqrt{B_{P}})] \cdot k$	EHP: Effective Horse Power $R_{T}$ : Total Resistance
$k = [1.11 - 0.11((A_E / A_O) / 0.6)]$	$η_T$ : Transmission Efficiency $η_D$ : Propulsive Efficiency $η_0$ : Propeller Efficiency
$B_P = \frac{n(NCR\eta_T\eta_R)^{0.5}}{V(1-w)}$	η <sub>H</sub> : Hull Efficiency η <sub>R</sub> : Relative Rotative Efficiency t: Thrust Deduction Fraction w: Wake Fraction
$w = 0.3095 \cdot C_B + 10 \cdot C_V \cdot C_B - 0.23 \cdot \frac{D_P}{\sqrt{B \cdot T}},  D_P = 15.4 \cdot \left(\frac{MCR}{n_{MCR}^3}\right)^{0.2} \cdot C_P$	$C_1$ , Blade=5 : C <sub>1</sub> =1, Blade=4 : C <sub>1</sub> =1.05
$C_V = C_F \cdot (1+k) + C_A$	
$C_F = \frac{0.075}{(\log R_n - 2)^2}, \ R_n = \frac{V \cdot L}{V}$	
<sup>(2)</sup> $\eta_{H} = \frac{1-t}{1-w},  t = \frac{2}{3}w + 0.01$ <sup>(3)</sup> $\eta_{R} = 0.98 \sim 1.03$ If the ship has large Cb>0.8,	
$\eta_R = 0.88 + 0.02 \cdot (L/B)$	3)
1) 이규열, "창의적 선박설계 8판",서울대학교 조선해양공학과,2007	SEOUI National OSDAL Advanced Ship Design Automation Lab.
2) <b>이창섭외</b> 5인, "프로펠러 설계",문운당,2008	Univ. Advanced Ship Design Automation Lab.

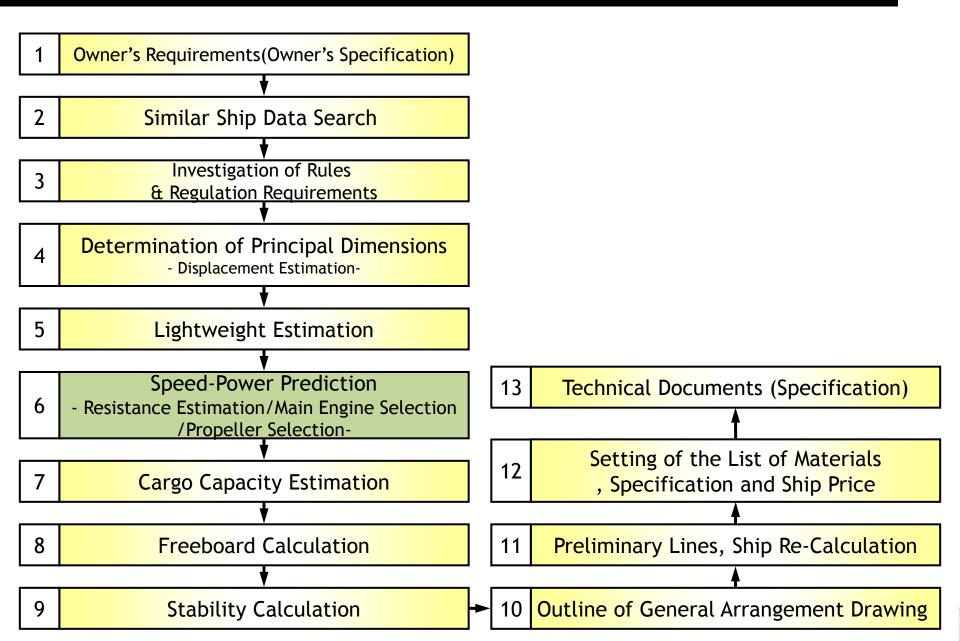
# Chapter 7. Propeller & Main Engine Selection

Naval Architecture & Ocean Engineering

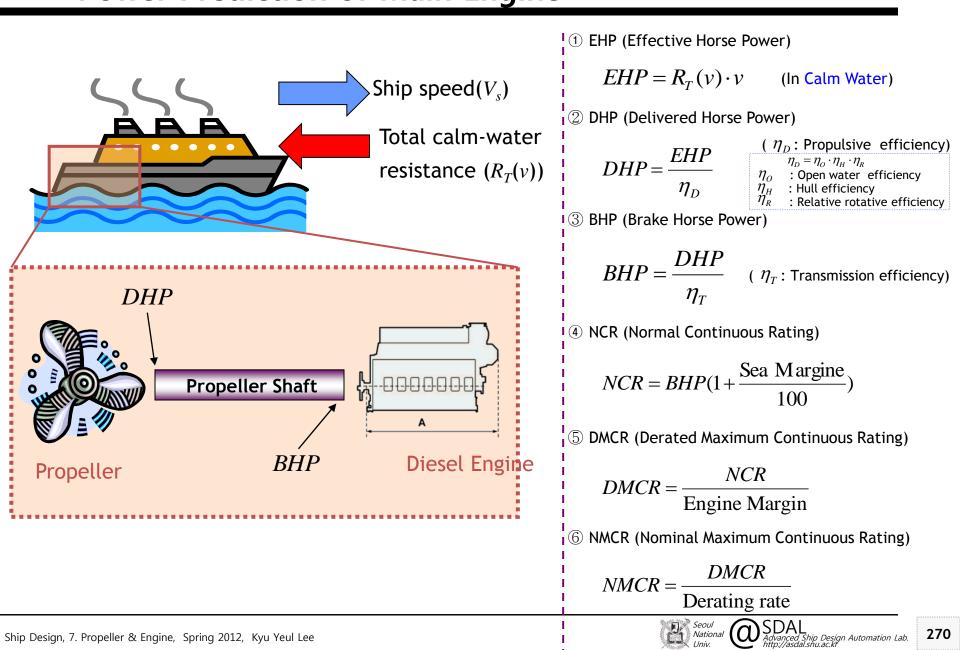


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## Determination of Principal Dimension and Basic Performance Prediction



## (Review) Resistance, Power Estimation - Power Prediction of Main Engine



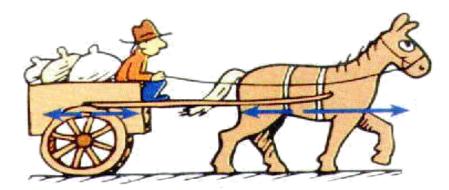
# 7-1 Propeller

Naval Architecture & Ocean Engineering



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### **Concept of Propeller Main Dimensions Determination**

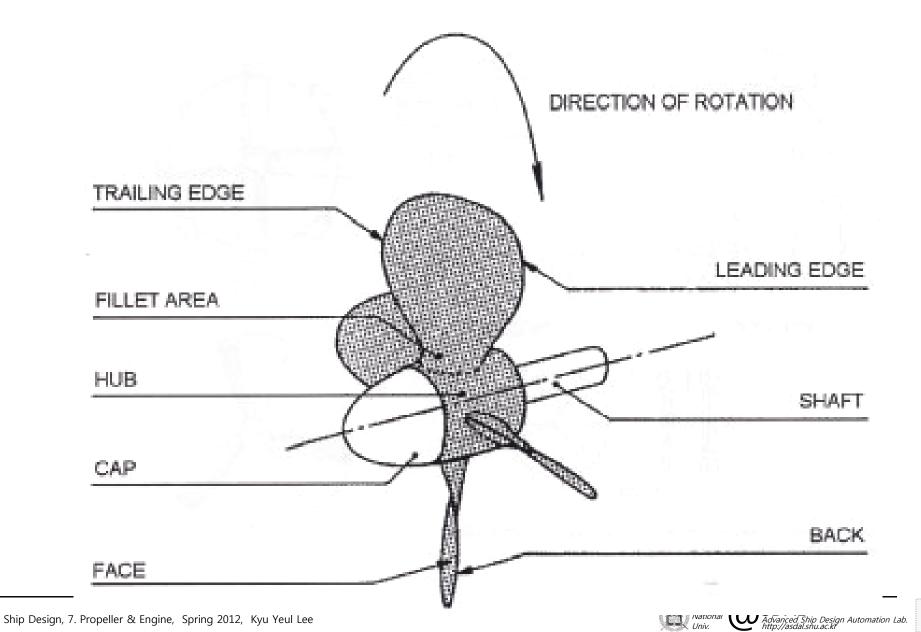


Wheel design to draw the carriage with cargo by one horse for maximum speed

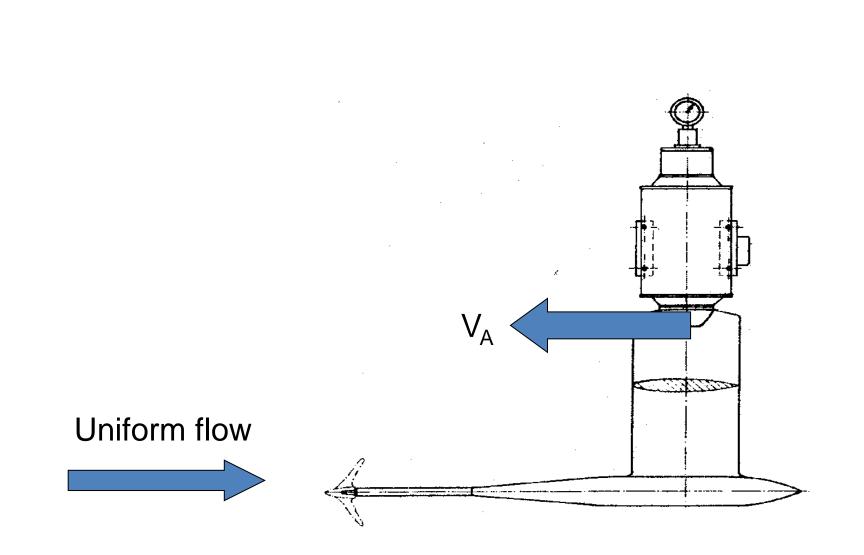
Given	Find	
•One Horse = Main Engine	•Wheel Design = Propeller Design	
•Friction Power = Resistance of a Ship	•Maximum Speed = Maximum Speed of a Ship	
	•Wheel Diameter = Main Dimensions of a Propeller	



# **Propeller - Components**



## **Propeller - Open Water Test**





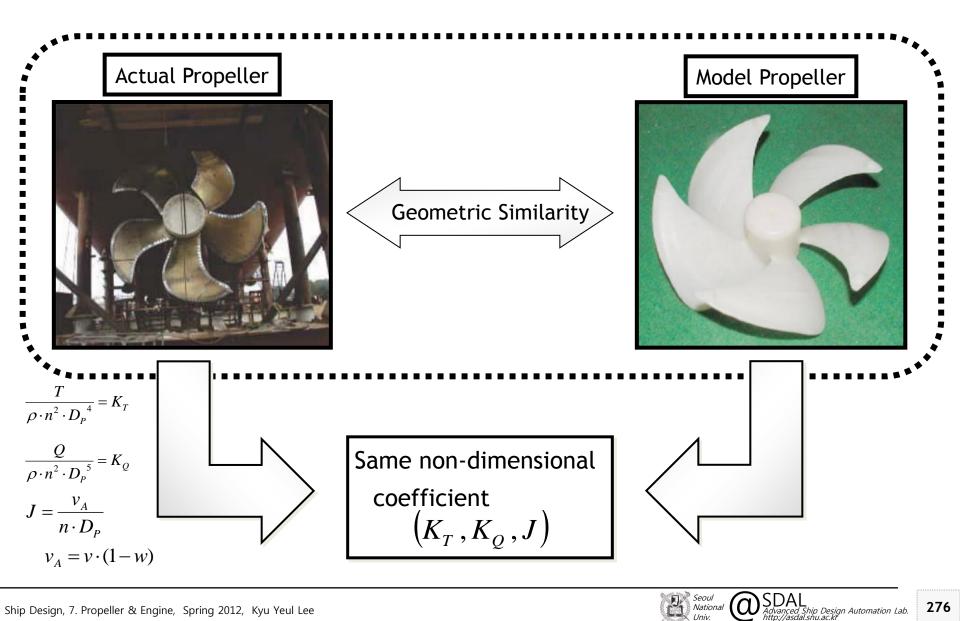


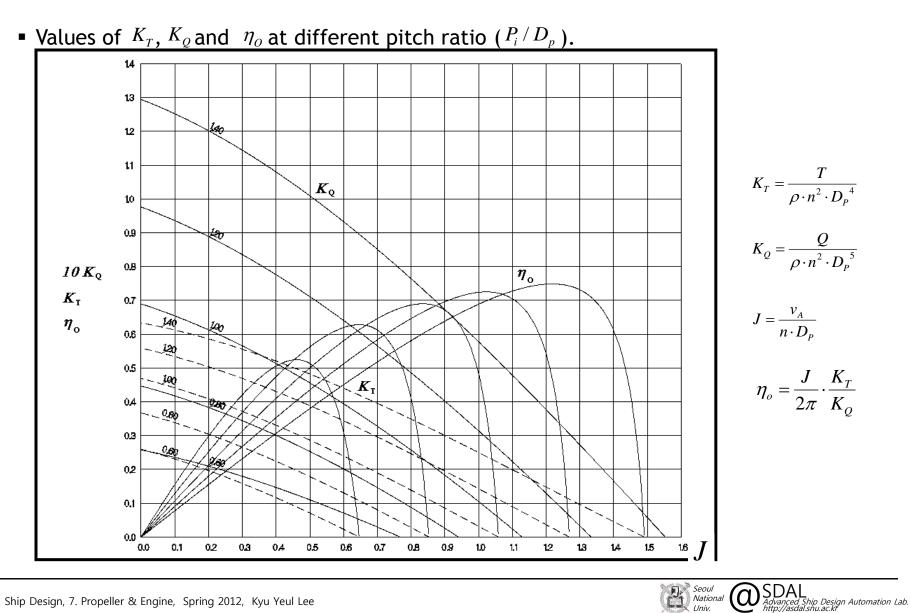
#### Propeller Open Water Curve – POW curve - Main non-dimensional coefficients of Propeller

From dimensional analysis :

(1) Thrust coefficient :
$$\frac{T}{\rho \cdot n^2 \cdot D_p^4} = K_T$$
(2) Torque coefficient: $\frac{Q}{\rho \cdot n^2 \cdot D_p^5} = K_Q$ (3) Advance ratio: $J = \frac{V_A}{n \cdot D_p}$  $V$  : Ship Speed[m/s] $V$  : Ship Speed[m/s] $W$  : Wake fraction $T$  : Thrust of the propeller[kN] $Q$  : Torque absorbed by propeller $(k \cdot m)$  $V_A = v \cdot (1 - w)$ (4) Propeller efficiency: $\eta_o = \frac{J}{2\pi} \cdot \frac{K_T}{K_Q}$ 

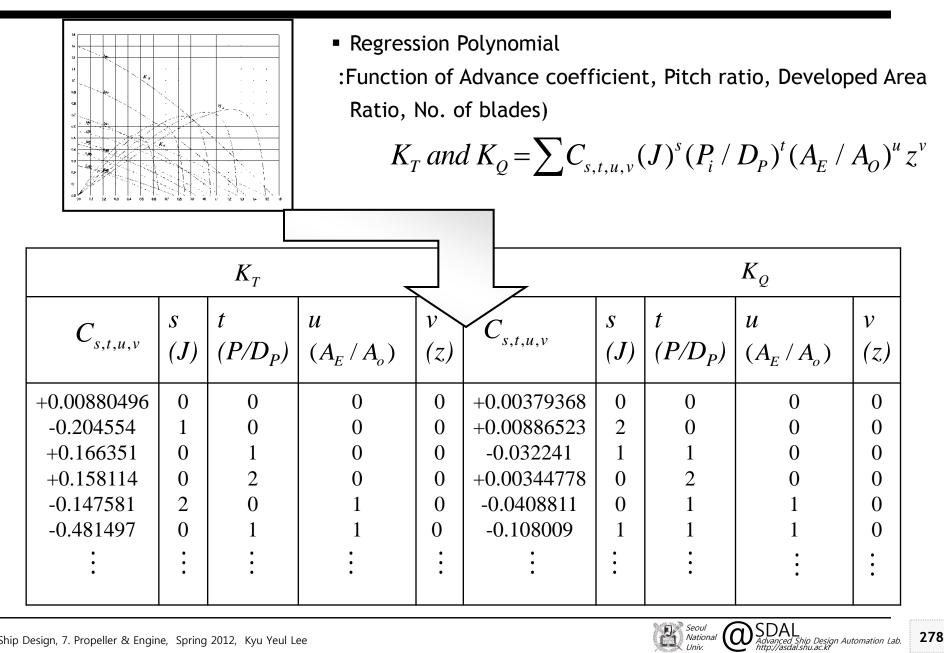
#### **Propeller Open Water Curve – POW propeller model**





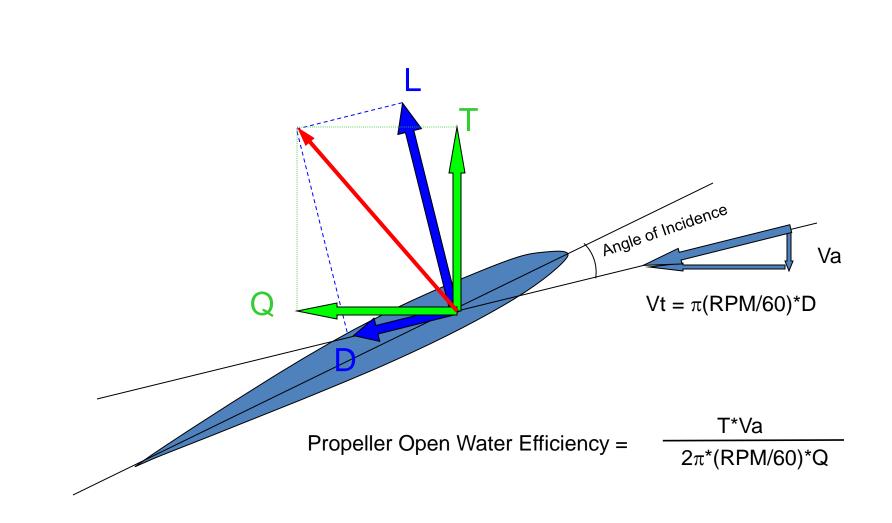
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#### **Propeller - Regression Polynomials for Propeller Open Water Curve**





# **Propeller – Forces acting on**



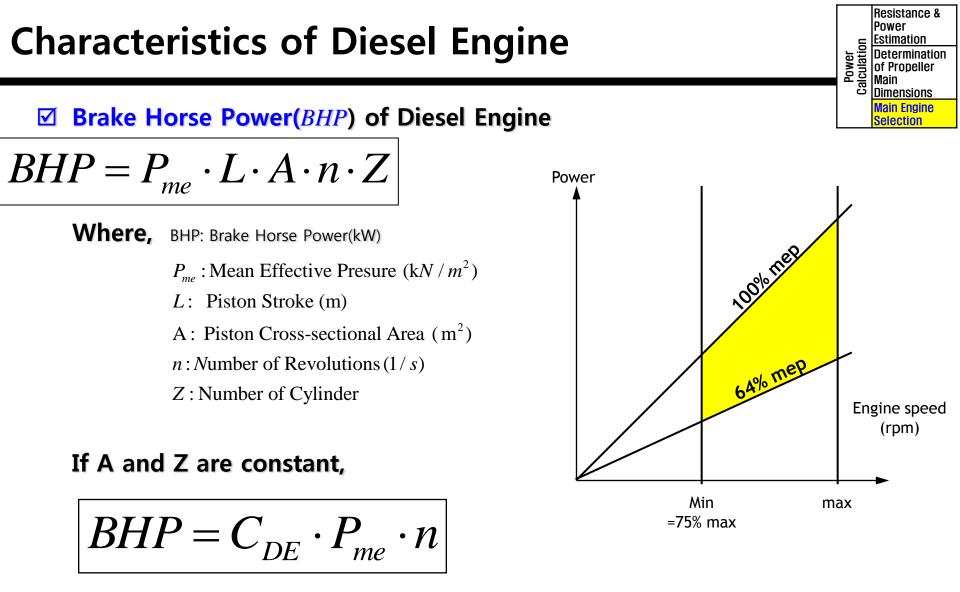


# 7-2 Characteristics of Diesel Engine

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Therefore, brake horse power "*BHP*" of a diesel engine is proportional to the rpm "*n*" and mean effective pressure " $P_{me}$ ".

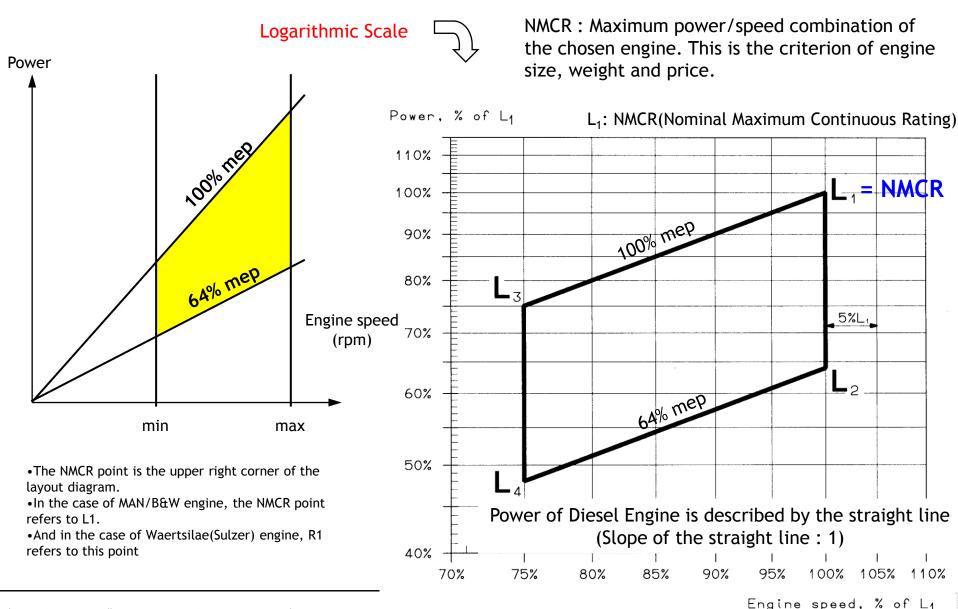


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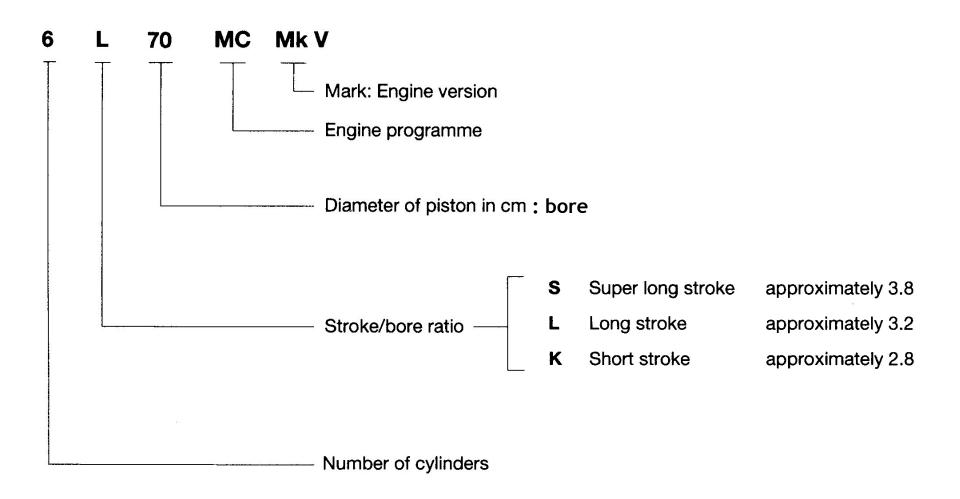
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# **Characteristics of Diesel Engine(2)**

#### -Diesel Engine Layout diagram



# Engine Type Identification of MAN/B&W Diesel Engine

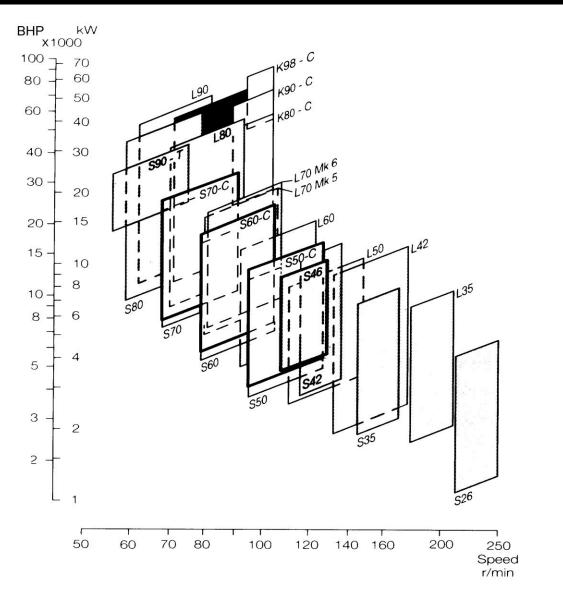




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# MAN/B&W Diesel Engine



Ref: Two-stroke Engines MC programme 1996, MAN/B&W

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# MAN/B&W Diesel Engine

Engine power range

0 - 10000 🛛 🗸

Search

#### Click on engine type for details

r/min	12500 25000 37500 50000 62500 75000 87500 100000 kW						
97	K98MC7						
94	K98MC6						
104	K98MC-C7						
104	K98MC-C6						
78	\$90MC-C8						
76	\$90MC-C7						
104	K90MC-C6						
79	S80MC6						
78	\$80MC-C8						
76	\$80MC-C7						
104	K80MC-C6						
91	S70MC6						
91	S70MC-C8						
91	S70MC-C7						
108	L70MC-C8						
108	L70MC-C7						
105	S60MC6						
105	S60MC-C8						
105	\$60MC-C7						
123	L60MC-C8						
123	L60MC-C7						
127	S50MC6						
127	S50MC-C8						
127	\$50MC-C7						
129	S46MC-C8						
129	\$46MC-C7						
136	\$42MC7						
173	\$35MC7						
210	L35MC6						
250	S26MC6						
r/min	12500 25000 37500 50000 62500 75000 87500 100000 kW						

Ref: Two-stroke Engines MC Programme 2007, (MAN/B&W http://www.manbw.com/engines/TwoStrokeLowSpeedPr opEnginesProgram.asp)



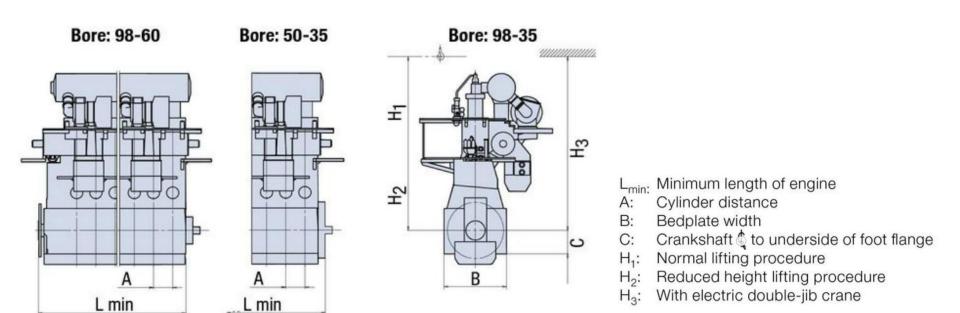
## MAN/B&W Two Stroke Low Speed Diesel Engine : S80MC6 Engine

#### •Example) S80MC6 Engine: Bore; 800mm, Stroke; 3,056mm

Bore: 800 mm, Stroke: 3056 mm						
Main Data						
Layout points		L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	
Speed	r/min	79	79	59	59	
mep	bar	18.0	11.5	18.0	11.5	
		kW	kW	kW	kW	
5S80MC6		18200	11650	13600	8700	
6S80MC6		21840	13980	16320	10440	
7S80MC6		25480	16310	19040	12180	
8S80MC6		29120	18640	21760	13920	
9S80MC6		32760	20970	24480	15660	
10S80MC6		36400	23300	27200	17400	
11S80MC6		40040	25630	29920	19140	
12S80MC6		43680	27960	32640	20880	
Specific Fuel Oil Consumption (SFOC)						
g/kWh		167	155	167	155	
Lubricating and Cylinder Oil Consumption						
Lubricating oil			0.15 g/kWh	0.15 g/kWh		
Cylinder oil			0.7 g/kWh	0.7 g/kWh		



## S80MC6 Engine: Bore; 800mm, Stroke; 3,056mm -> Elevation View, Lmin, A,B

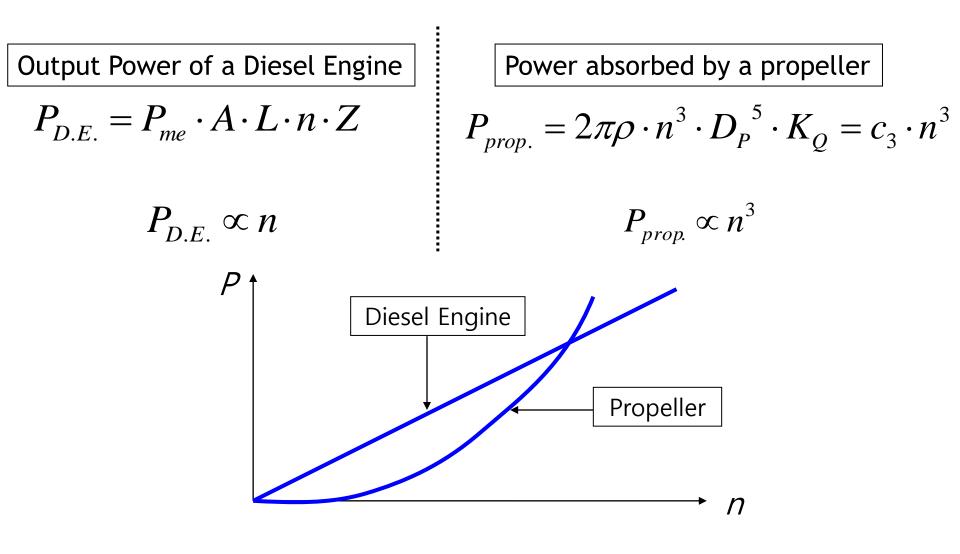


Main dimensions & weights								
Cyl. No	5	6	7	8	9	10	11	12
L <sub>min</sub> mm	9953	11377	12581	14005	16719	18143	19567	20991
H <sub>1</sub> mm	14125	14125	14125	14125	14125	14125	14125	14125
H <sub>2</sub> mm	13250	13250	13250	13250	13250	13250	13250	13250
H <sub>3</sub> mm	12925	12925	12925	12925	12925	12925	12925	12925
Amm	1736	1736	1736	1736	1736	1736	1736	1736
B mm	4824	4824	4824	4824	4824	4824	4824	4824
E mm	1424	1424	1424	1424	1424	1424	1424	1424
Dry Mass t*	777	885	996	1105	1223	1343	1458	1564

\*The mass can vary up to 10% depending on the design and options chosen.



## Matching the Powers and rpms of Propeller and Diesel Engine





# Sea Margin

☑ If the weather is bad, the resistance will increase compared to that at calm weather conditions. When the necessary engine power is to be determined, it is therefore normal to add an extra power margin.

☑ Sea margin is not an exact value, but usually expressed by the additional margin determined by shipyard or owner. The so-called sea margin is about 15% ~ 20 % of the power at calm water.

☑ Note: Light running propeller refers to the margin of propeller rpm.

Light running propeller margin(RPM margin)

- MAN/B&W Engine : 2.5 ~ 5.0%
- Sulzer Engine : 3.5 ~ 5.3%





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# NCR, Engine Margin, MCR

- ☑ The normal continuous rating (*NCR*) is the power at which the engine is normally assumed to operate.
- ☑ The owner prefers that engine is operated continuously at maximum 85~ 90% of MCR to get the margin of speed.



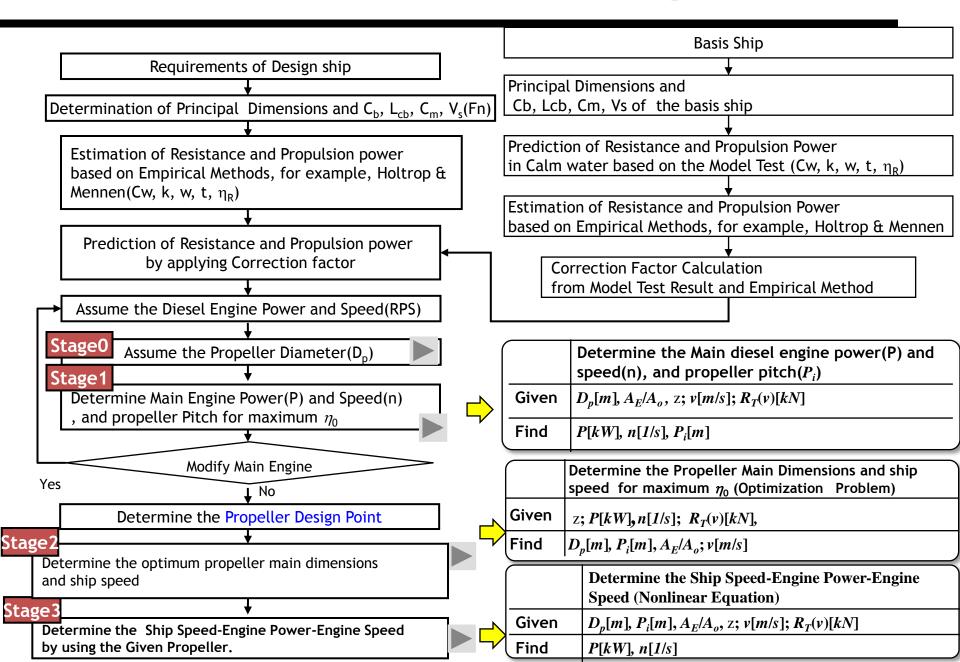
# 7-3 Procedure of the Determination of Propeller Main Dimensions and Main Engine Selection

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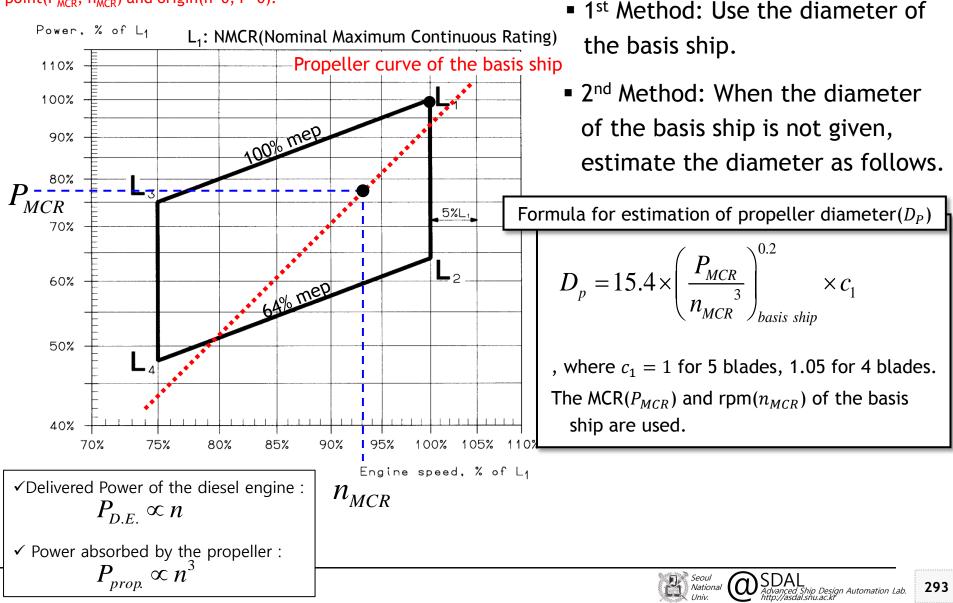
#### Determine the Power (BHP) and the RPM of the Main Engine

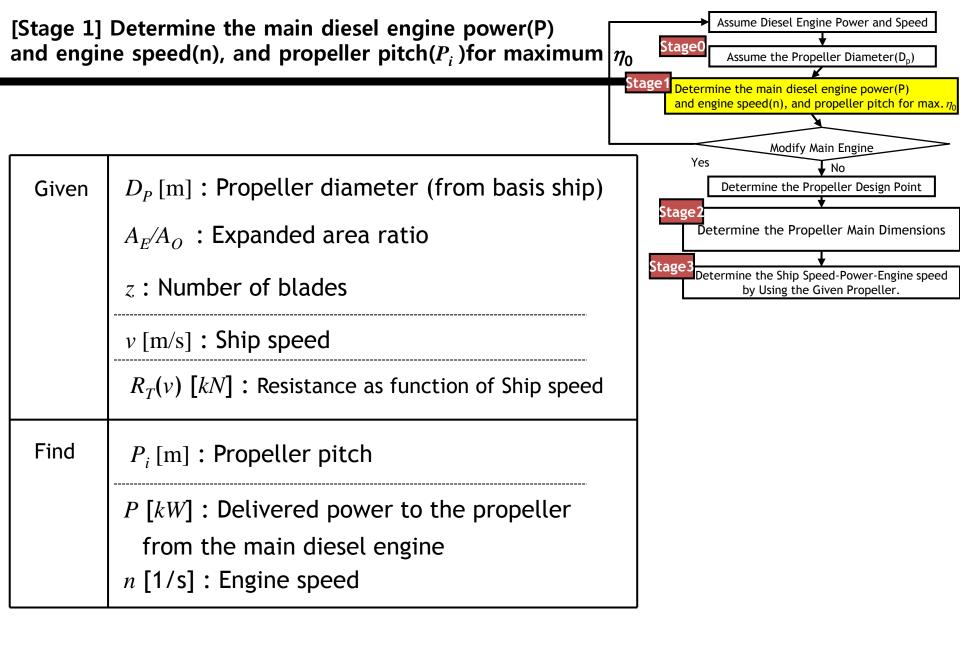


# [Stage 0] Assume the Propeller Diameter



Propeller curve of the basis ship is drawn by connecting point( $P_{MCR}$ ,  $n_{MCR}$ ) and origin(n=0, P=0).

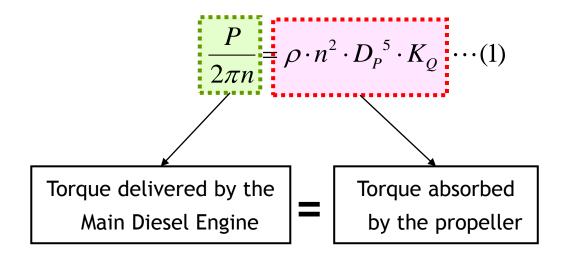






Given	$D_P$ [m], $A_E / A_O$ , z; v [m/s]; $R_T$ (v) [kN]
Find	P <sub>i</sub> [m]; P [kW], n [1/s]

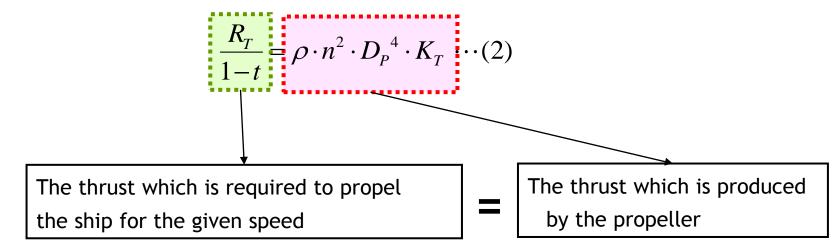
• Condition 1 : The propeller absorbs the torque delivered by the Main Diesel Engine





Given	$D_P$ [m], $A_E / A_O$ , z; v [m/s]; $R_T$ (v) [kN]
Find	P <sub>i</sub> [m]; P [kW], n [1/s]

• Condition 2 : The propeller should produce the required thrust at a given ship speed





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#### By using optimization method

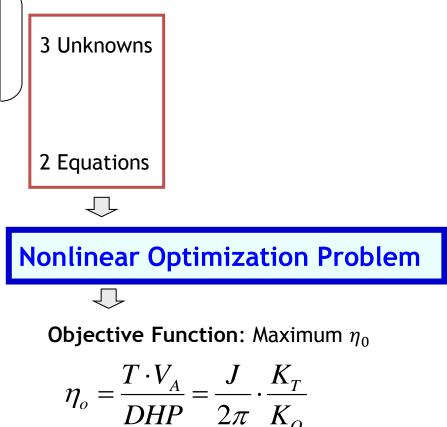
Given	$D_P$ [m], $A_E / A_O$ , z; v [m/s]; $R_T$ (v) [kN]		
Find	P <sub>i</sub> [m]; P [kW], n [1/s]	3 Unknowns	

 Condition 1 : The propeller absorbs the torque delivered by the Diesel Engine

$$\frac{P}{2\pi n} = \rho \cdot n^2 \cdot D_P^{5} \cdot K_Q$$

 Condition 2 : The propeller should produce the required thrust at a given ship speed

$$\frac{R_T}{1-t} = \rho \cdot n^2 \cdot D_P^4 \cdot K_T$$



Solve the nonlinear optimization problem.

Then the main engine power (P) and the speed of diesel engine (n) of the design ship are determined.

# **Ex: By using Lagrange Multiplier method**

$$\frac{P}{2\pi n} = \rho \cdot n^2 \cdot D_p^{-5} \cdot K_Q$$

$$G_1(P_i, n, P) = \frac{P}{2\pi n} - \rho \cdot n^2 \cdot D_p^{-5} \cdot K_Q = 0 \quad \dots \quad (a)$$

$$\frac{R_T}{1-t} = \rho \cdot n^2 \cdot D_p^{-4} \cdot K_T$$

$$G_2(P_i, n) = \frac{R_T}{1-t} - \rho \cdot n^2 \cdot D_p^{-4} \cdot K_T = 0 \quad \dots \quad (b)$$

$$F(P_i, n) = \eta_0 = \frac{J}{2\pi} \cdot \frac{K_T}{K_Q} \quad \dots \quad (c)$$



# Lagrange Function

$$G_{1}(P_{i},n,P) = \frac{P}{2\pi n} - \rho \cdot n^{2} \cdot D_{p}^{5} \cdot K_{Q} \quad (a) \qquad G_{2}(P_{i},n) = \frac{R_{T}}{1-t} - \rho \cdot n^{2} \cdot D_{p}^{4} \cdot K_{T} \quad (b) \qquad F(P_{i},n) = \eta_{0} = \frac{J}{2\pi} \cdot \frac{K_{T}}{K_{Q}} \quad (c)$$

• Lagrange function:  $H(P_{i}, n, P) = F(P_{i}, n) + \lambda_{1} \cdot G_{1}(P_{i}, n, P) + \lambda_{2} \cdot G_{2}(P_{i}, n) \quad \dots \quad (d)$ • Stationary point of H:  $\nabla H(P_{i}, n, P, \lambda_{1}, \lambda_{2}) = 0$  $\frac{\partial H}{\partial P_{i}} = \frac{J}{2\pi} \cdot \frac{\{(\frac{\partial K_{T}}{\partial P_{i}}) \cdot K_{Q} - (\frac{\partial K_{Q}}{\partial P_{i}}) \cdot K_{T}\}}{K_{Q}^{2}} + \lambda_{1} \cdot (-\rho \cdot n^{2} \cdot D_{p}^{5} \cdot \frac{\partial K_{Q}}{\partial P_{i}}) + \lambda_{2} \cdot (-\rho \cdot n^{2} \cdot D_{p}^{4} \cdot \frac{\partial K_{T}}{\partial P_{i}}) \quad \dots \quad (e)$ 

$$\frac{\partial H}{\partial n} = \frac{1}{2\pi} \cdot \frac{\partial J}{\partial n} \cdot \frac{K_T}{K_Q} + \frac{J}{2\pi} \cdot \frac{\left\{ \left(\frac{\partial K_T}{\partial n}\right) \cdot K_Q - \left(\frac{\partial K_Q}{\partial n}\right) \cdot K_T \right\}}{K_Q^2} + \lambda_1 \cdot \left(-\frac{P}{2 \cdot \pi \cdot n^2} - \rho \cdot 2 \cdot n \cdot D_P^5 \cdot K_Q - \rho \cdot n^2 \cdot D_P^5 \cdot \frac{\partial K_Q}{\partial n} \right)$$

$$+\lambda_{2} \cdot (-\rho \cdot 2 \cdot n \cdot D_{P}^{4} \cdot K_{T} - \rho \cdot n^{2} \cdot D_{P}^{5} \cdot \frac{\partial K_{T}}{\partial n}) = 0 \quad \cdots \qquad \text{(f)}$$

$$1 \qquad \qquad 5 \text{ Equ}$$

$$\frac{\partial H}{\partial P} = \lambda_1 \cdot \frac{1}{2 \cdot \pi \cdot n} = 0 \quad \dots \quad (g)$$

$$\frac{\partial H}{\partial \lambda_1} = \frac{P}{2\pi n} - \rho \cdot n^2 \cdot D_P^{5} \cdot K_Q = 0 \quad \dots \quad (h)$$

$$\frac{\partial H}{\partial \lambda_2} = \frac{R_T}{1-t} - \rho \cdot n^2 \cdot D_P^4 \cdot K_T = 0 \quad \dots \quad (i)$$

5 Equations: (e),(f),(g),(h),(i) 5 Unknowns:  $P_i, n, P, \lambda_1, \lambda_2$ => Can be solved by using numerical method, for example, Newton-Raphson Method

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Calculation By Hand Given  $D_P$  [m],  $A_E / A_O$ , z; v [m/s];  $R_T$ (v) [kN] 3 Unknowns Find  $P_i[m]$ ; P[kW], n[1/s]Condition 1 : The propeller absorbs the torque delivered by... the Diesel Engine 2 Equality constraints  $\frac{P}{2\pi n} = \rho \cdot n^2 \cdot D_P^{5} \cdot K_Q \cdots (1)$ Nonlinear indeterminate equation Condition 2 : The propeller should produce the required thrust at a given ship speed Objective Function : Find Maximum  $\eta_0$  $\frac{\kappa_T}{1-t} = \rho \cdot n^2 \cdot D_P^4 \cdot K_T \cdots (2)$  $\eta_o = \frac{J}{2\pi} \cdot \frac{\kappa_T}{K_o}$ First assume the initial value and then determine the diesel main engine power(P) and the speed of diesel engine(n) by

1	Given	$D_P$ [m], $A_E / A_O$ , z; v [m/s]; $R_T$ (v) [kN]		
	Find	$P_i[m]$ ; $P[kW]$ , $n[1/s]$		
•				
2	Express the Condition 2 as $K_T = C_2 J^2$			

Condition 2: 
$$\frac{R_T}{1-t} = \rho \cdot n^2 \cdot D_P^{-4} \cdot K_T,$$
  
Advance Ratio: 
$$J = \frac{v_A}{n \cdot D_P} \implies n = \frac{v_A}{J \cdot D_P}$$
  

$$K_T = \frac{R_T}{(1-t)\rho D_P^{-4}} \cdot \frac{1}{n^2} \implies \frac{R_T}{(1-t)\rho D_P^{-4}} \cdot \left(\frac{J \cdot D_P}{v_A}\right)$$
  

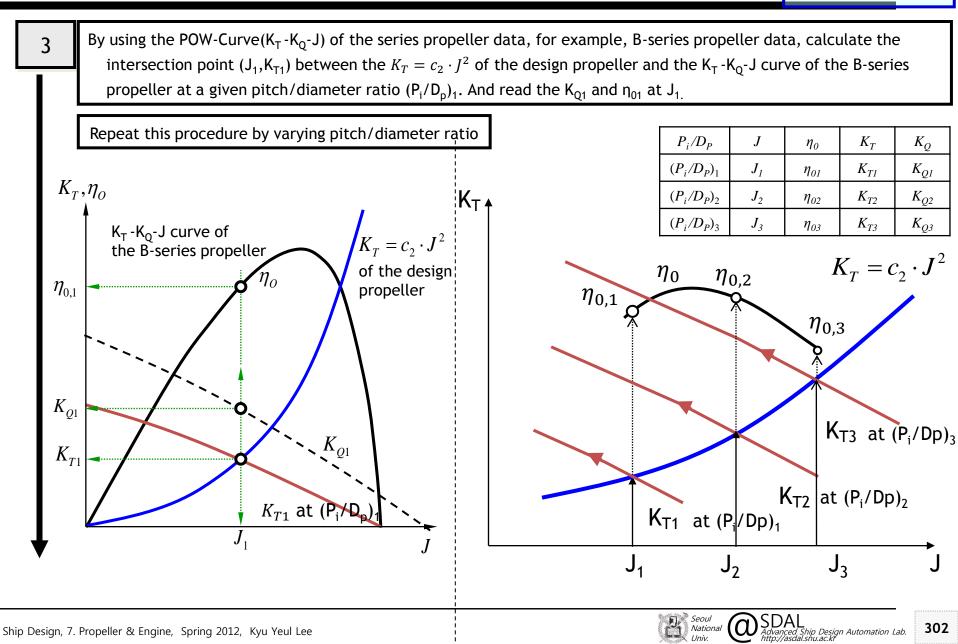
$$K_T = \frac{R_T}{(1-t)\rho D_P^{-2} v_A^{-2}} J^2$$
  

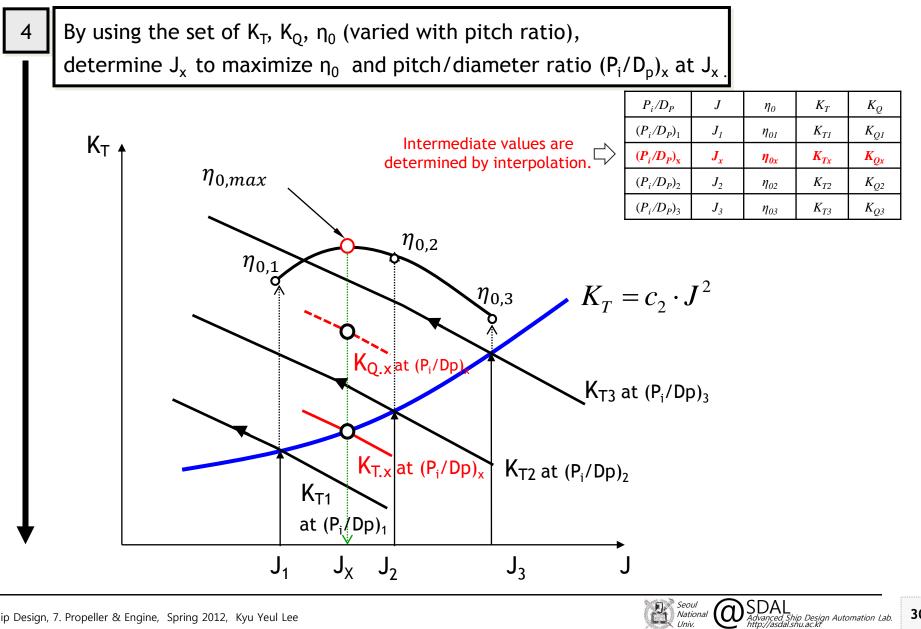
$$K_T = C_2 J^2 \quad , C_2 = \frac{R_T}{(1-t)\rho D_P^{-2} v_A^{-2}}$$



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$$K_T = c_2 \cdot J^2$$





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By using  $J_x$  from step 4, calculate  $n_x$ 

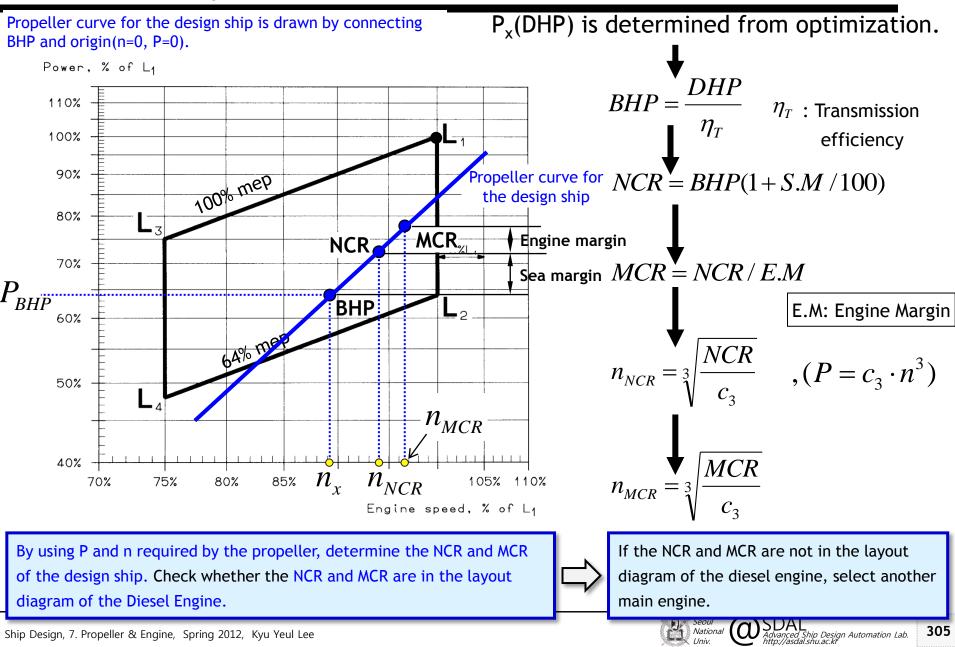
$$J_x = \frac{v_A}{n_x \cdot D_P} \quad \Longrightarrow \quad n_x = \frac{v_A}{D_P \cdot J_x}$$

By using  $K_{Q,x}$  from condition 1 and step 4, calculate  $P_x$ 

$$\frac{P_x}{2\pi n} = \rho \cdot n_x^2 \cdot D_p^5 \cdot K_{Q,x} \quad \square \qquad P_x = 2\pi \cdot \rho \cdot n_x^3 \cdot D_p^5 \cdot K_{Q,x}$$



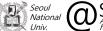
## [Stage 1] Determine the main diesel engine power(P) and speed(n) for maximum $\eta_0$



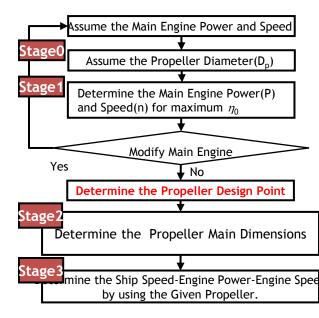
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# [Stage 2] Determine the Propeller Main Dimensions for maximum $\eta_0$

Given	<i>z</i> : Number of Blades Propeller Design Point	→Assume the Main Engine Power and Speed
	P [kW]: Delivered Power to Propeller from Main Engine (NCR) n [1/s]: RPS at MCR	Stage0       Image: Stage0         Stage1       Image: Stage1         Determine the Main Engine Power(P) and Speed(n) for maximum $\eta_0$
	$R_T(v)$ [kN] : Resistance varied with Ship Speed	Modify Main Engine         Yes       No         Determine the Propeller Design Point
Find	$D_P[m]$ : Propeller Diameter $P_i[m]$ : Propeller Pitch $A_F/A_O$ : Expanded Area Ratio	Stage2 Determine the Propeller Main Dimensions Stage3 Determine the Ship Speed-Engine Power-Engine Speed by using the Given Propeller.
	$\frac{A_E A_O}{v \text{ [m/s]}}$ : Ship Speed	



# **Propeller Design Point:** Matching the Propeller and Diesel Engine

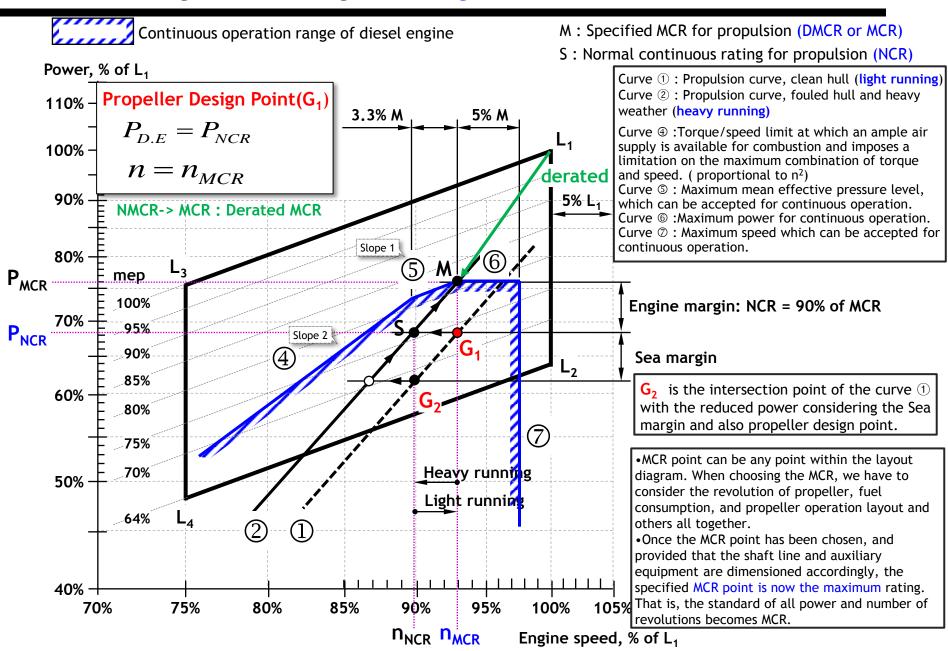


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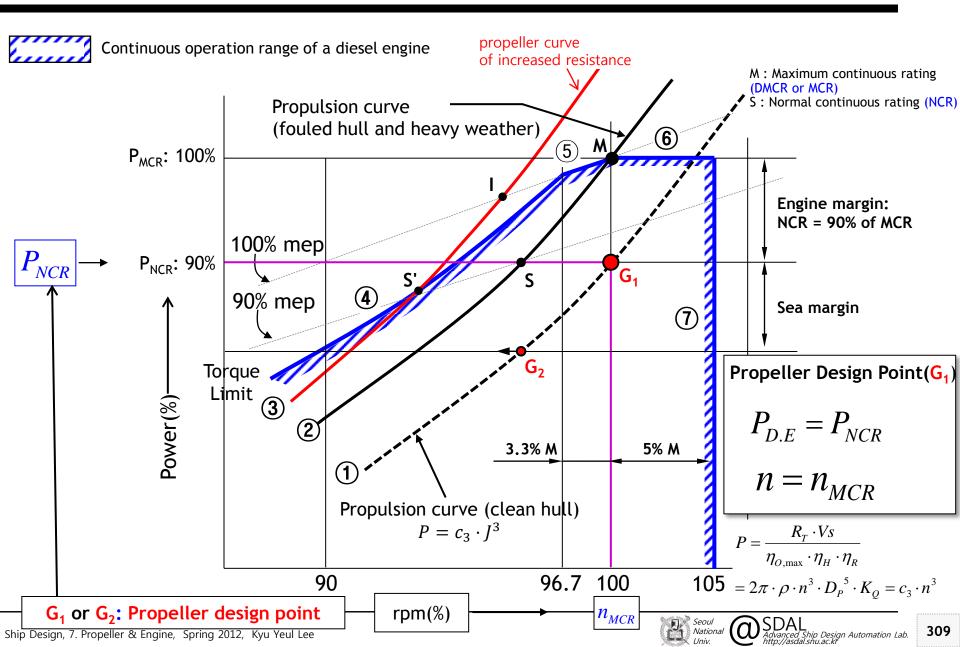


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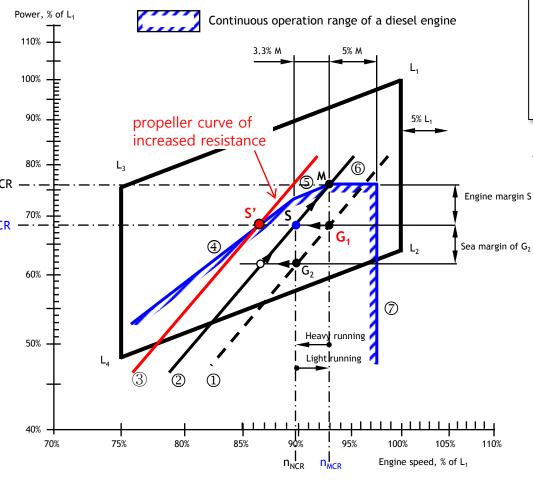
#### Matching the Propeller and Diesel Engine in the Diesel Engine Load Diagram in logarithmic scales



# **Propeller design point: Matching** the Propeller and Diesel Engine in the Diesel Engine Load Diagram



### Propeller design point: Matching the Propeller and Diesel Engine in logarithmic scales



$$I = \frac{v_A}{n \cdot D_P} \implies v_A = n \cdot D_P \cdot J$$
If *L* is constant, engine speed

J is constant, engine speed is proportional to ship speed.

Propeller Design  $Point(G_1)$  $P_{D.E} = P_{NCR}$  $n = n_{MCR}$ 

$$P = \frac{R_T \cdot Vs}{\eta_{O,\max} \cdot \eta_H \cdot \eta_R} = 2\pi \cdot \rho \cdot n^3 \cdot D_P^{-5} \cdot K_Q = c_3 \cdot n^3$$

Engine margin S = 90% of M

The reason why the propeller design point should be  $G_1$ .

#### - If the propeller is designed at the point S.

the propeller curve is the curve ②. When the resistance of ship increases with time, then the propeller curve will move to the curve 3. Thus the propeller and engine match at the point S' which is not NCR. This means the engine power of NCR cannot be delivered to the propeller, which results in reduction of ship speed.

#### - If the propeller is designed at the point G<sub>1</sub>

the propeller curve is the curve ①. When the resistance of ship becomes larger with time, the propeller curve (1) will move to the curve (2) so that the propeller operates at the point S(NCR).

[Stage 2] Determine the Propeller Main Dimensions

- Given : Engine Power, Engine Speed

Given	$z; P_{NCR}[kW], n_{MCR} [1/s]; R_T(v) [kN]$	$\downarrow \qquad \qquad$
Find	$D_p[m]$ , $P_i[m]$ , $A_E / A_O$ ; $v[m/s]$	draft h

- Condition 3 : Required minimum expanded blade area ratio for non-cavitating criterion can be calculated by using one of the two formulas.
  - ① Formula given by Keller

$$A_E / A_O \ge K + \frac{(1.3 + 0.3z) \cdot T}{D_P^2 \cdot (p_0 + \rho g h^* - p_v)}$$

K : single screw= 0.2, double screw = 0.1

 $P_0 - P_v = 99.047 \text{ [kN/m^2]at } 15^{\circ}\text{C}$  Sea water

h\* : Shaft immersion depth [m]

h : Shaft Center Height (height from the baseline) [m] T : Propeller Thrust [kN]

or 2 Formula given by Burrill

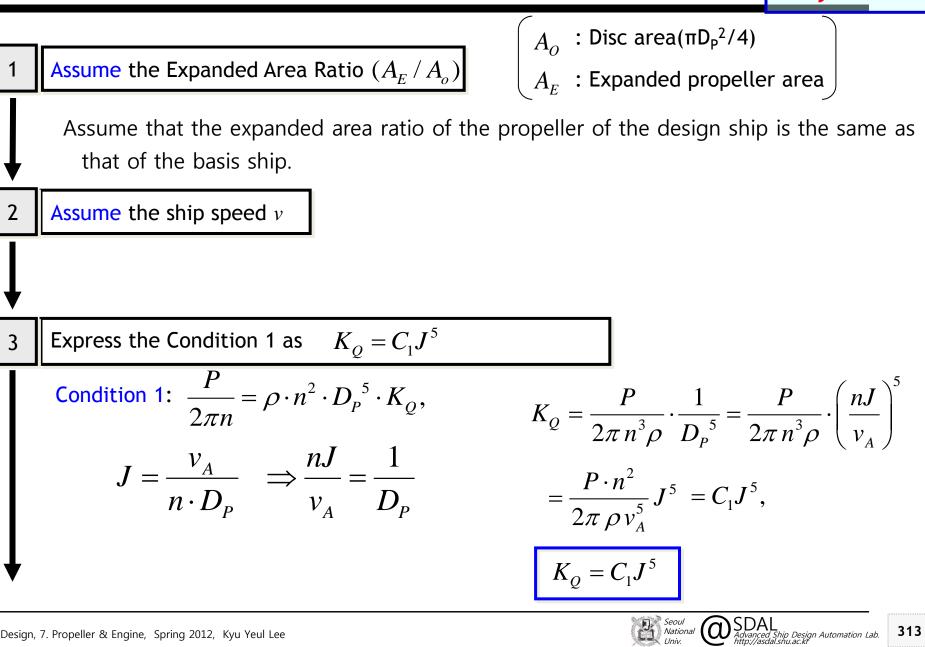
$$A_{E} / A_{O} \geq F \cdot (\eta_{0} / (1/J)^{2}) / [\{1 + 4.826(1/J)^{2}\} \cdot (1.067 - 0.229 \cdot P_{i} / D_{p})]$$

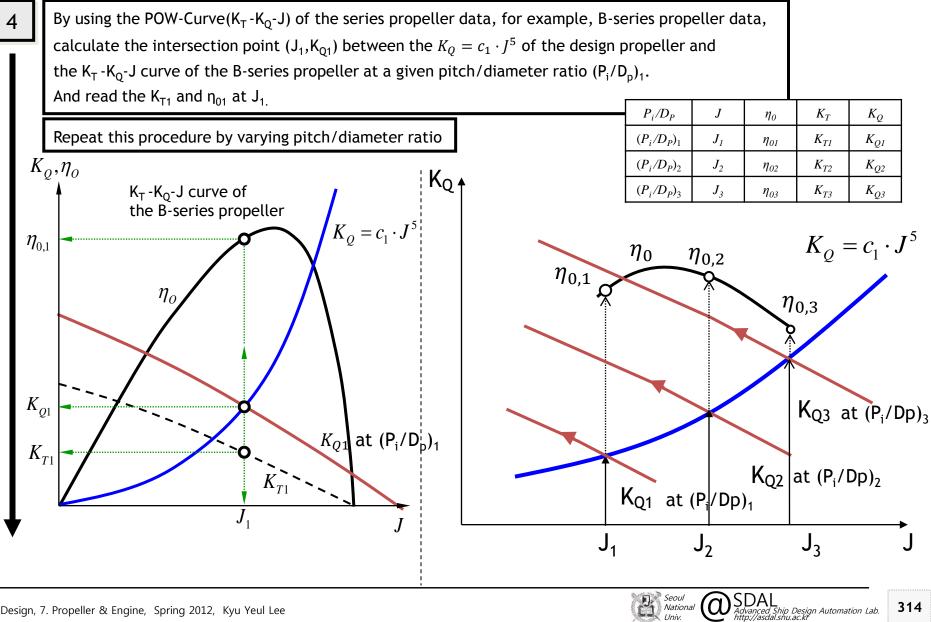
$$F = \frac{\eta_{R} \cdot B_{P}^{2} \cdot v_{A}^{1.25}}{287.4(10.18 + h)^{0.625}} \left[ \begin{array}{c} P = DHP \cdot \eta_{R} [HP] \\ n[rpm] \end{array} \right]$$

$$B_{P} = n \cdot P^{0.5} / v_{A}^{2.5} + v_{A} = v \cdot (1 - w)[knots] \end{array}$$

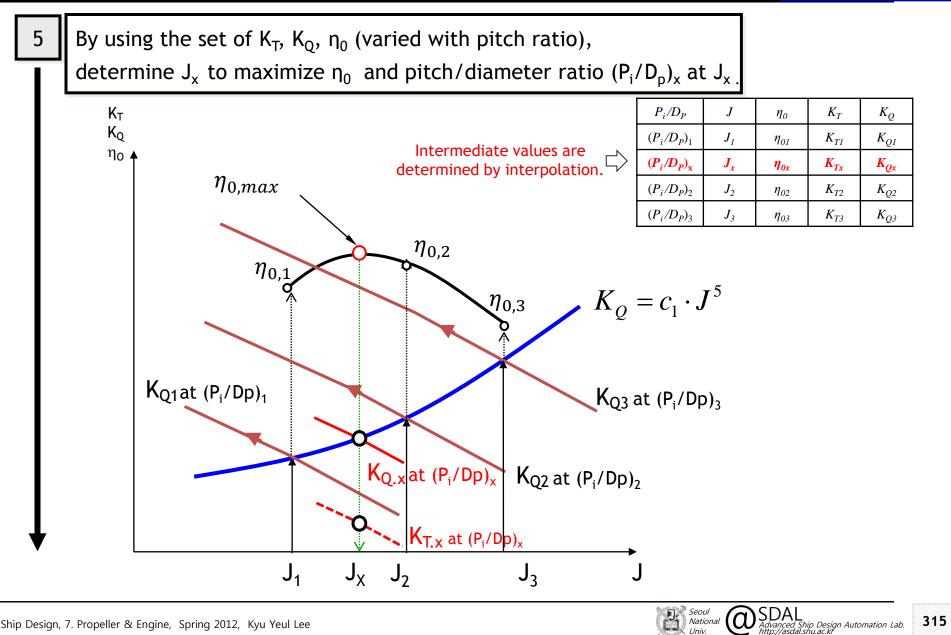
## [Stage 2] Determination of Propeller Main Dimensions - Given : Engine Power, Engine Speed

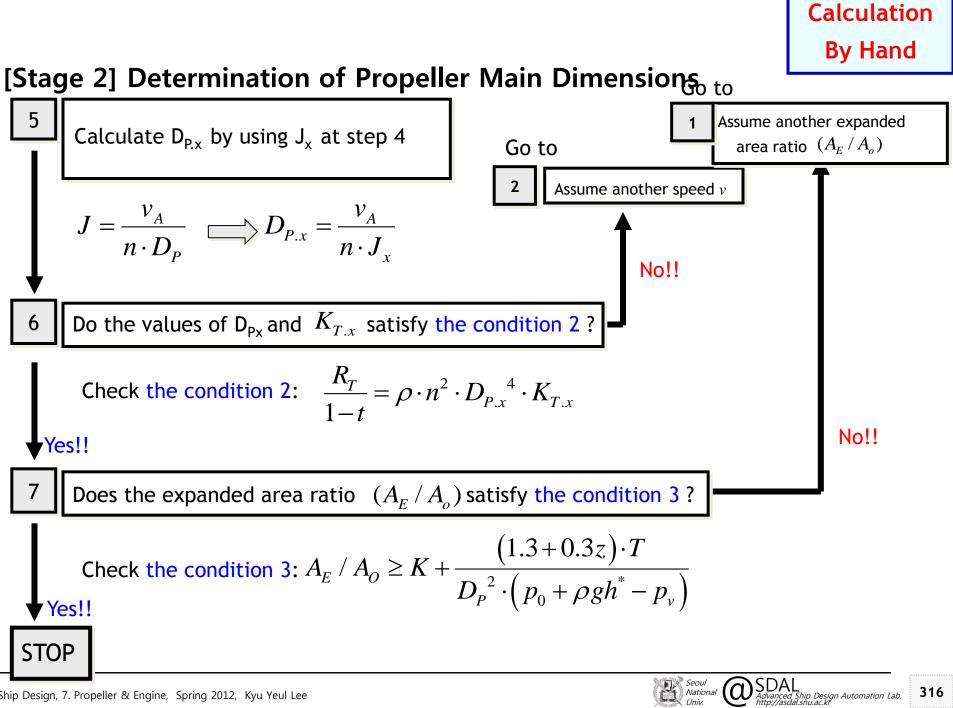
4 Unknowns		
<ul><li>2 Equality constraints</li><li>1 Inequality constraint</li></ul>		
Nonlinear indeterminate equation		
$\Box$ Objective Function: Maximum $\eta_0$		
$\eta_o = \frac{J}{2\pi} \cdot \frac{K_T}{K_o}$		
Propeller diameter( $D_p$ ), pitch( $P_i$ ), expanded blade area ratio( $A_E/A_0$ ), and ship speed are determined to		
ratio( $A_E/A_0$ ), and ship speed are determined to maximize the objective function by iteration.		





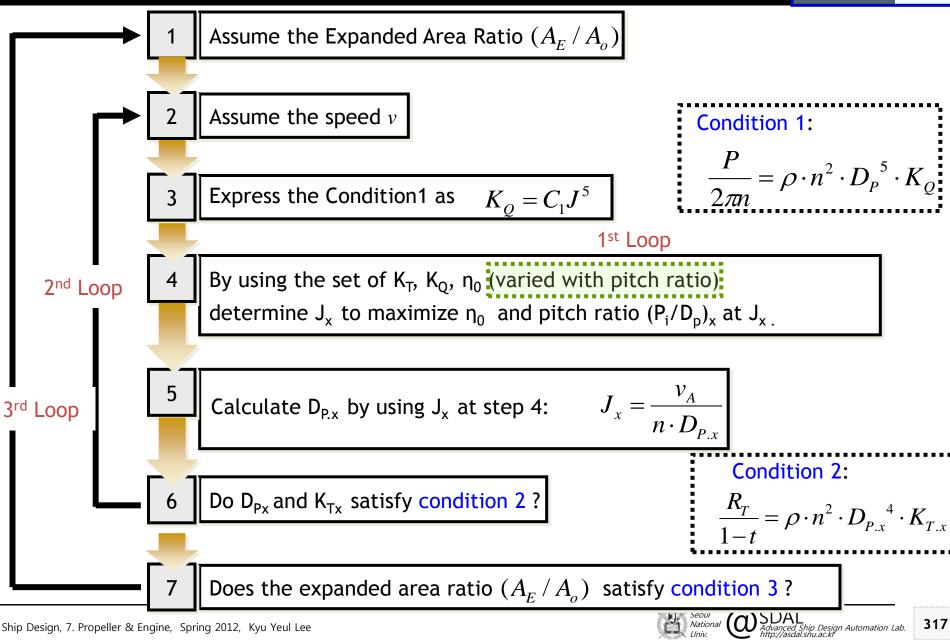
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#### Calculation [Stage 2] Determination of the Propeller Main Dimensions (Summary)



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By Hand

### **Relations between Propeller and Diesel Engine**

- ☑ The relations between rpm, efficiency of the propeller, and size of the diesel engine.
  - If the rpm of a propeller increases, the optimum diameter of the propeller becomes smaller, and the efficiency of the propeller decreases.
  - However, if the rpm of the propeller increases, we can select smaller diesel engine.

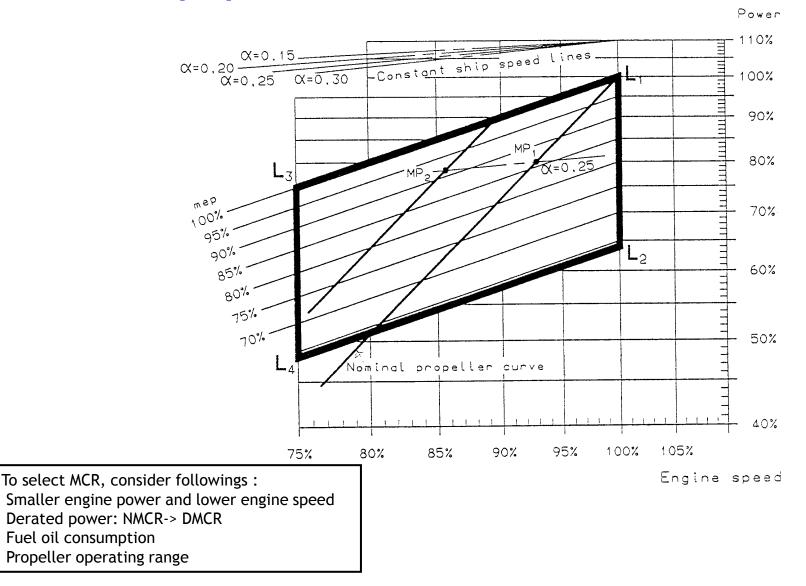
#### ☑ Factors considered for Selecting the Diesel Engine

- **Efficiency of the propeller**
- Weight of the engine
- Arrangement of the engine room
- Initial investment cost (for large and low-speed diesel engine: about 180\$/PS (at 1998))
- Operation cost



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# Selection of alternative MCR by using constant ship speed lines



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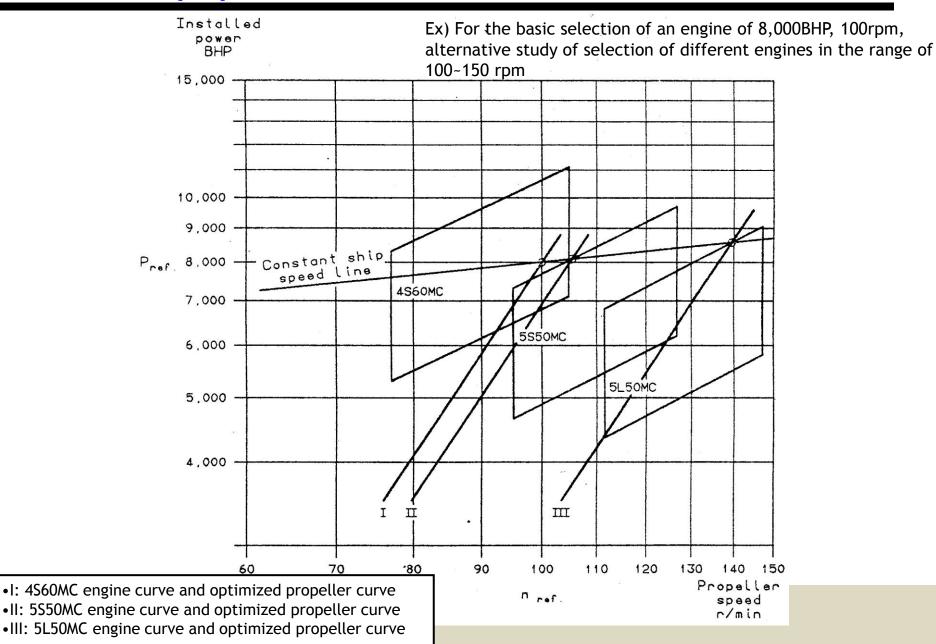
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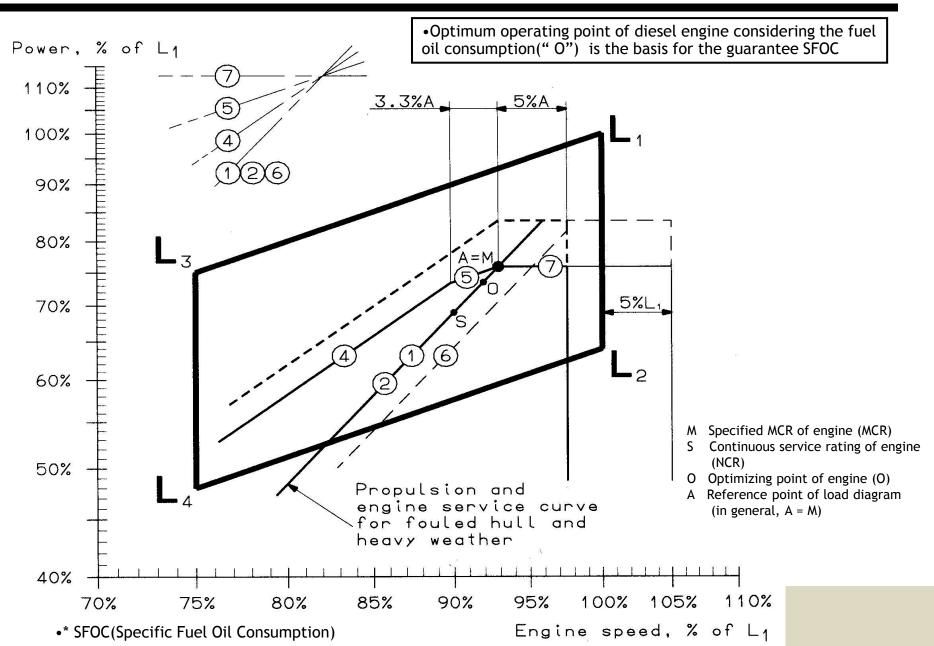
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#### Selection of alternative engine type by using

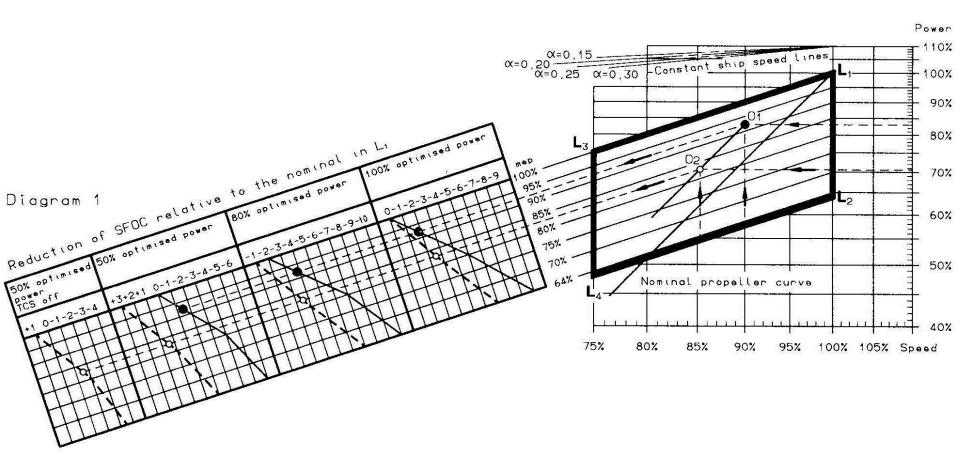
#### constant ship speed lines



# Optimum operating point of diesel engine considering the fuel oil consumption



#### Example of selection of optimum point " o" considering SFOC



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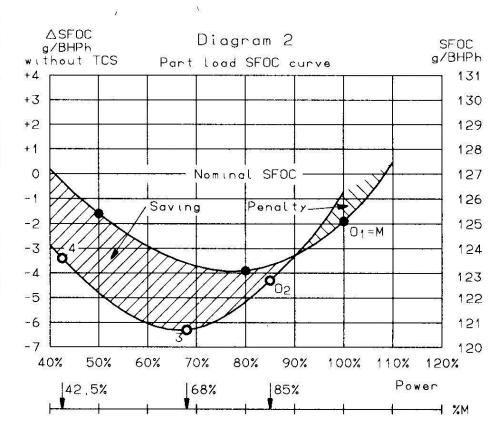
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## Example of selection of optimum point " O" considering SFOC

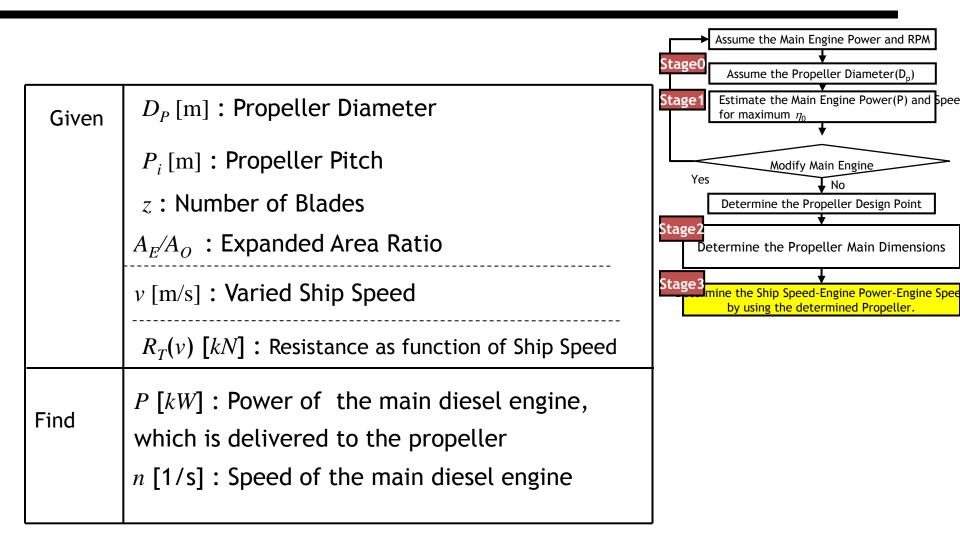
Data at nominal MCR	, (L1):	Data of optimising poin	O <sub>2</sub>	
Power: 100% (L <sub>1</sub> )	21,360 BHP	Power: 100% of (O)	17,730 BHP	15,100 BHP
Speed: 100% (L1)	106 r/min	Speed: 100% of (O)	95.4 r/min	90.1 r/min
Nominal SFOC	127 g/BHPh	SFOC found:	125 g/BHPh	122.6 g/BHPh

L70MC	Nominal SFOC in g/BHPh at nominal MCR (L1) 127 125 min. 122				
Conventional turbochargers					
High efficiency turbochargers					
High efficiency turbochargers and TCS					

O<sub>1</sub>: Optimised in M O<sub>2</sub>: Optimised at 85% of power in M Point 3: is 80% of O<sub>2</sub> =  $0.80 \times 0.85$  of M = 68% M Point 4: is 50% of O<sub>2</sub> =  $0.50 \times 0.85$  of M = 42.5% M



[Stage 3] Determination of Ship Speed-Engine Power-Engine Speed by using the determined Propeller : The Propeller Main Dimensions have been determined.





[Stage 3] Determination of Ship Speed-Engine Power-Engine Speed by using the determined Propeller : The Propeller Main Dimensions have been determined.

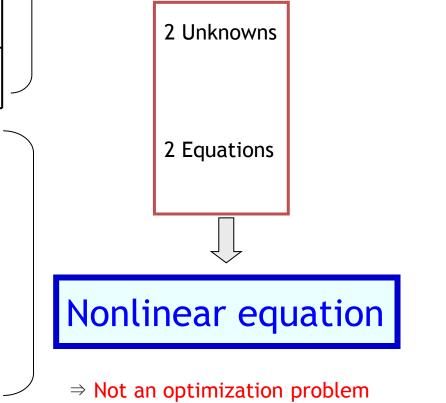
Given	$D_P$ , $P_i$ , $Z_i$ , $A_E/A_O$ ; $v$ [m/s]; $R_T(v)$ [kN]	
Find	P [kW] , n [1/s]	_

 Condition 1 : The propeller absorbs the torque – delivered by the Diesel Engine

$$\frac{P}{2\pi n} = \rho \cdot n^2 \cdot D_p^{5} \cdot K_Q \cdots (1)$$

 Condition 2 : The propeller should produce the required thrust for a given ship speed

$$\frac{R_T}{1-t} = \rho \cdot n^2 \cdot D_P^4 \cdot K_T \cdots (2)$$



Express the Condition 2 as  $K_T = C_2 J^2$ 

Condition 2: 
$$\frac{R_T}{1-t} = \rho \cdot n^2 \cdot D_P^4 \cdot K_T$$
, Advance Ratio:  $J = \frac{v_A}{n \cdot D_P} \implies n = \frac{v_A}{J \cdot D_P}$ 

$$K_T = \frac{R_T}{(1-t)\rho D_P^4} \cdot \frac{1}{n^2} \Longrightarrow \frac{R_T}{(1-t)\rho D_P^4} \cdot \left(\frac{J \cdot D_P}{v_A}\right)^2$$

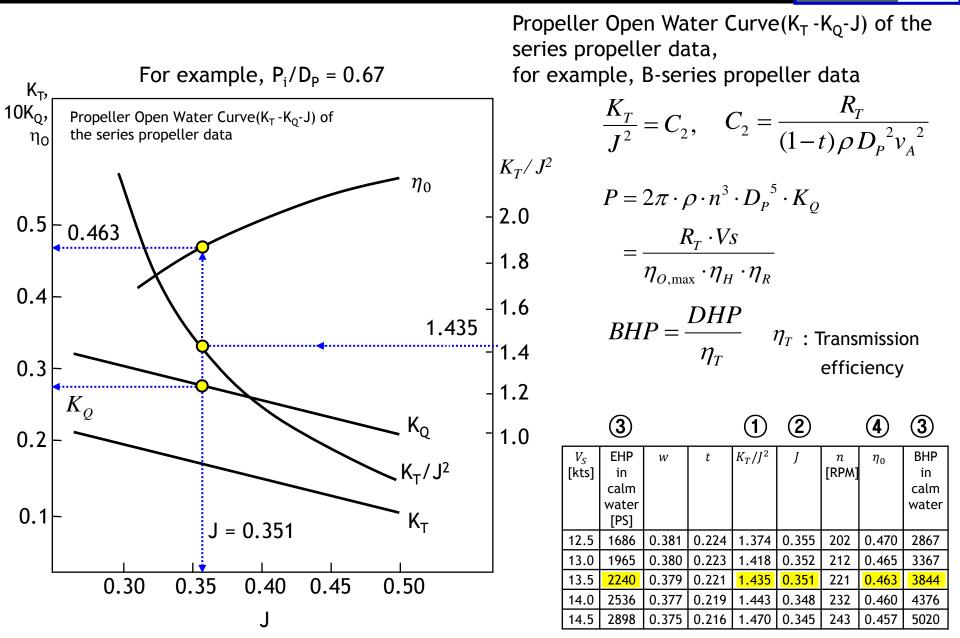
$$K_{T} = \frac{R_{T}}{(1-t)\rho D_{P}^{2} v_{A}^{2}} J^{2}$$

$$K_T = C_2 J^2 \qquad C_2 = \frac{R_T}{(1-t)\rho D_P^2 v_A^2}$$





#### Determine the power and speed of the diesel engineculation for various ship speeds. By Hand



After the propeller main dimensions have been determined, calculate the power and Speed of diesel engine for various ship speeds.

Calculation By Hand

BHP

in

calm

water

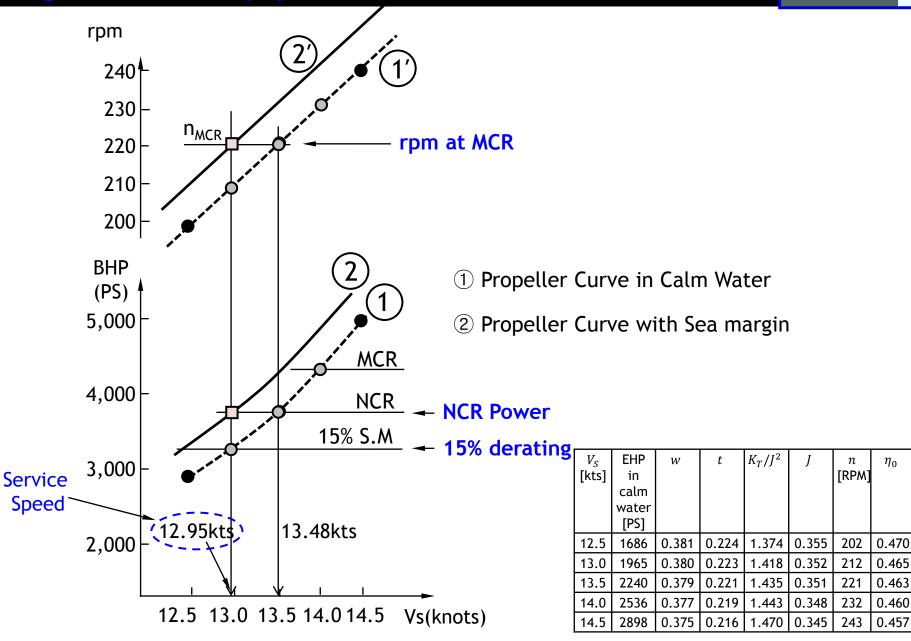
2867

3367

3844

4376

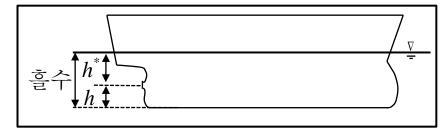
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### 참고자료



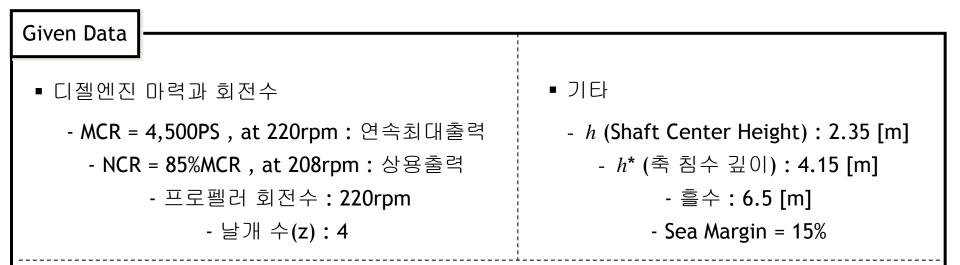
- 주기관 마력과 프로펠러 회전수가 주어진 경우



http://asdal.shu.ac.kr

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(Question) DWT 7,400 ton/400TEU 급 세미 컨테이너선의 프로펠러 주요 치수를 결정하시오.



#### Model Test

	Ship Speed V [kts]	<mark>정수중</mark> EHP [PS]	T [kN]	R [kN]	w	t	η <sub>R</sub>	$\eta_H = \frac{1-t}{1-w}$		
	12.5	1686	248	192.5	0.381	0.224	1.018	1.254		
	13.0	1965	278	216.0	0.380	0.223	1.022	1.253		
	13.5	2240	304	236.8	0.379	0.221	1.024	1.254		
	14.0	2536	331	258.5	0.377	0.219	1.026	1.253		
ا نەمد	sign 7 Dranallar & Engine Spring 2012 Kur Vaul Lag									

### ■ Propeller 설계점 : NCR의 마력, MCR의 회전수

NCR = 3825 [PS]

 $N_{MCR} = 220/60 [1/s]$ 



1 ┃ 전개 면적비 
$$(A_{_{\! E}}\,/\,A_{_{\! o}})$$
가정

$$(A_{_E} \, / \, A_{_o}) \,{=}\, 0.55$$
 로 가정

v=13.5[kts] 로 가정

 $v = 13.5[kts] = 13.5 \times 0.5144 = 6.945[m/s]$ 

Ship Speed V [kts]	정수중 EHP [PS]	T [kN]	R [kN]	w	t	η <sub>R</sub>	$\eta_H = \frac{1-t}{1-w}$
13.5	2240	304	236.8	0.379	0.221	1.024	1.254

※ 속력이 바뀔 경우 나머지 계수는 선형 보간으로 구함

P = DHP = 
$$\frac{NCR(S.W.)}{1.025}$$
×0.736×η<sub>T</sub>×η<sub>R</sub> =  $\frac{3,825}{1.025}$ ×0.736×0.98×1.024 = 2.758 [kW]

 \* 단독 프로펠러를 기준으로 만든 곡선이므로 선미에서 전달되는 마력을

 • 단독적으로 작동하는 마력으로 변환하기 위하여 η<sub>R</sub>을 고려해야 함

Ship Design, 7. Propeller & Engine,

Ship Design, 00 01 02 03

0,4 35 0.6 0.7 0.9

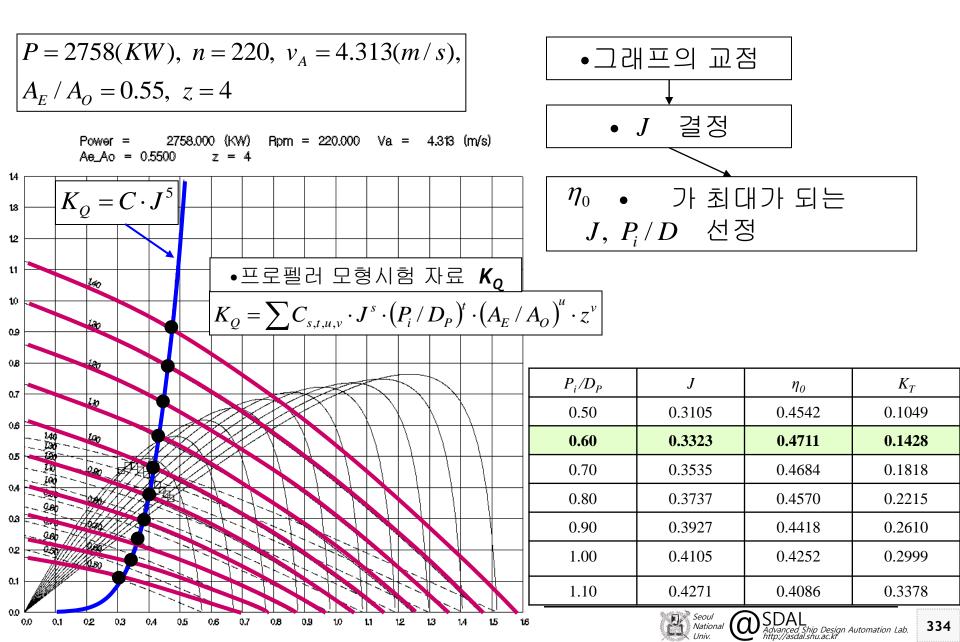
08

u 12 13 1.4 ь 16

10

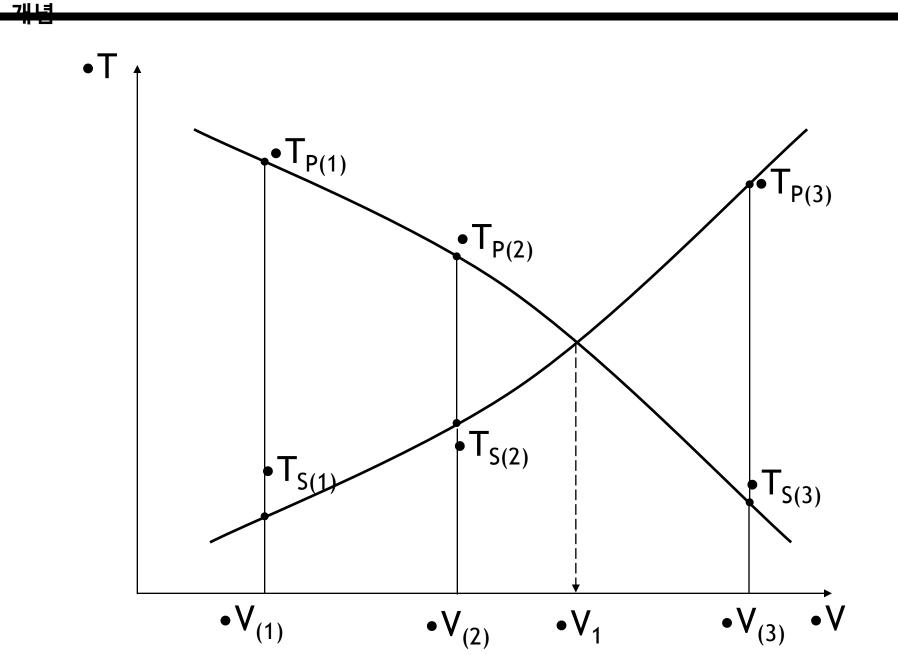
3 조건식1을 
$$K_{\varrho} = C_1 J^5$$
의 형태로 표현  
 $v_A = v(1-w) = 6.945 \times (1-0.379) = 4.313$   
 $C_1 = \frac{P \cdot n^2}{2\pi \rho v_A^5} = \frac{2,758 \times (220/60)^2}{2\pi \times 1.0 \times 4.313^5} = 3.9551$   $\therefore K_{\varrho} = C_1 J^5 = 3.9551 J^5$   
4 프로펠러 단독성능 곡선을 이용하여 여러 피치비에서 최대 효율(n\_0)을 내는 J와 그 때의  $K_T$ 를 구함



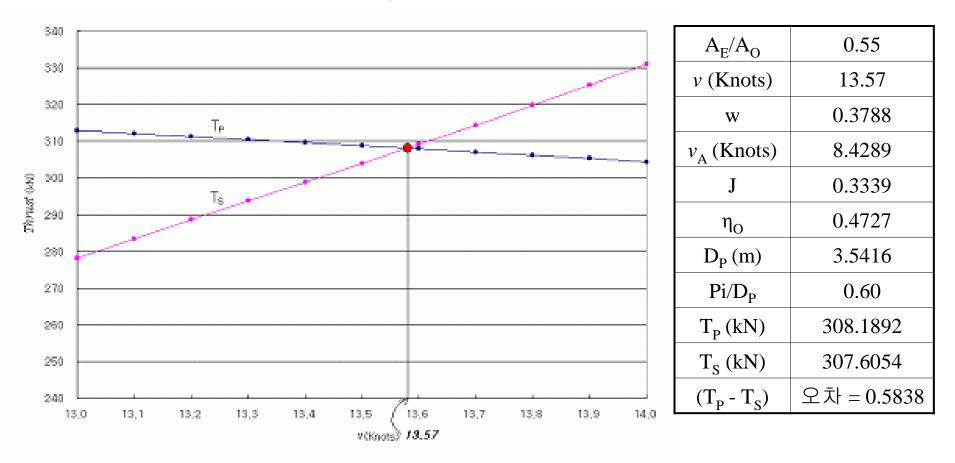




- 속력 v 결정을 위한 "추력 동일" 비선형 방정식( $T_s = T_p$ )의 해를 그래프를 이용하여 구하는



■ 전개 면적비 (A<sub>E</sub> / A<sub>o</sub>) 가 0.55일 때, 프로펠러 주요 요목



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Seoul National

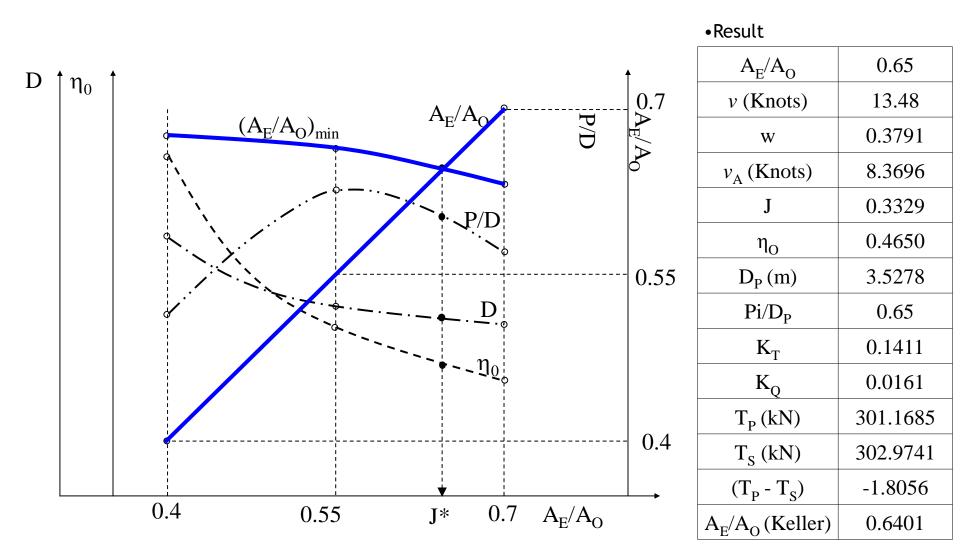
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7 전개 면적비 
$$(A_E / A_o)$$
가 요구 전개면적비를 만족하는가?  
 $A_E / A_o \ge K + \frac{(1.3 + 0.3z) \cdot T}{D_P^2 \cdot (p_0 + \rho g h^* - p_v)}$   
 $= 0.2 + \frac{(1.3 + 0.3 \times 4) \cdot 308.1892}{3.5416^2 \times (99.047 + 1.025 \times 9.81 \times 4.15)} = 0.6363$ 

새로운 전개 면적비를 가정하여 2~7의 과정을 반복함



### 프로펠러 최적 주요치수 결정 예제 - 최소 전개 면적비(A<sub>E</sub>/A<sub>O</sub>)의 검토



Seoul National Ŵ,

# Chapter 8. General Arrangement(G/A) Design



### Arrangement Design (배치설계)

'Design' is a kind of 'Arrangement'.

Arrangement design of a ship includes

- Compartment arrangement
- Equipment and piping arrangement
- Structural member arrangement



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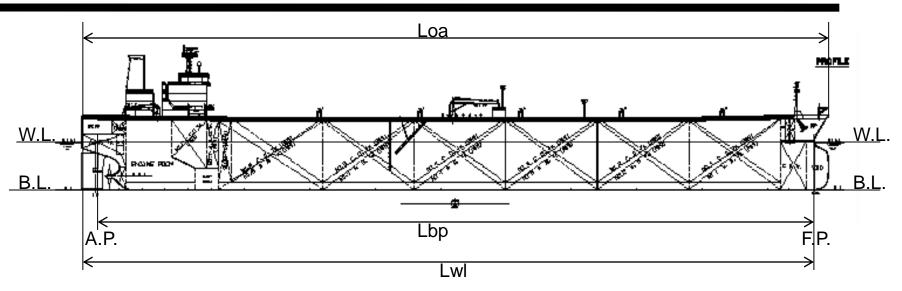
Naval Architecture & Ocean Engineering

# 8-1 Main terminology





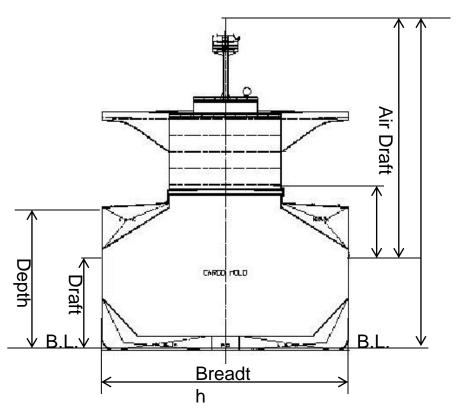
### Main terminology



☑ Loa (Length OverAll) (m) : Maximum Length of Ship

- ☑ Lbp (Length Between Perpendiculars (A.P. ~ F.P.)) (m)
  - A.P. : After Perpendicular (Normally, Center line of the Rudder Stock)
  - F.P. : Inter-section line between Designed draft and fore side of the Stem, which is perpendicular to the baseline
- ☑ Lf (Freeboard Length) (m): Basis of Freeboard assignment, Damage Stability Calculation
  - 96% of Lwl at 0.85 D or Lbp at 0.85 D, whichever is greater
- ☑ Rule Length (Scantling Length) (m): Basis of Structural Design and Equipment selection
  - Intermediate one among (0.96 Lwl at Ts, 0.97 Lwl at Ts, Lbp at Ts)





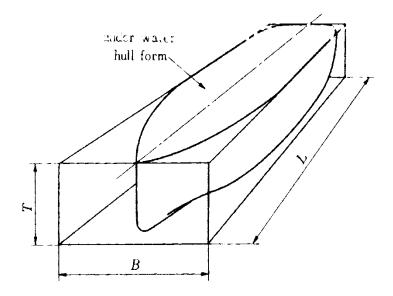
- B (Breadth) (m) :Maximum breadth of the ship, measured amidships
  - B, molded: excluding shell plate thickness
  - B, extreme: including shell plate thickness
- D (Depth) (m):Distance from the baseline to the deck side line
  - D,molded: excluding keel plate thickness
  - D, extreme: including keel plate thickness
- Td (Designed Draft) (m): Main operating Draft. - In general, basis of Ship's Deadweight and Speed/Power performance
- Ts (Scantling Draft) (m): Basis of Ship's Structural Design

Air Draft

Distance(height above waterline only or including operating draft, see below for the detail) restricted by the port facilities, navigating route, etc.

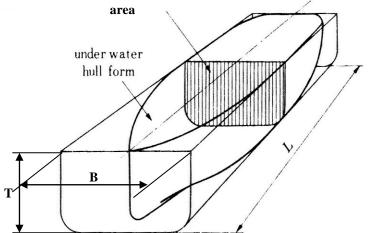
- Air draft from baseline to the top of the mast
- Air draft from waterline to the top of the mast
- Air draft from waterline to the top of hatch cover
- ...

- ☑ Displacement (tonnes)
- $\square$  Weight of water displaced by the Ship's submerged part
- Deadweight (tonnes): Cargo payload + Consumables (F.O., D.O., L.O., F.W., etc.) + DWT Constant
   : Displacement Lightweight
- ☑ Cargo Payload (tonnes): Weight of loaded cargo at the loaded draft
- ☑ DWT Constant (tonnes): Operational Liquid in the machinery and pipes, Provisions for crew, etc.
- LWT (tonnes): Total of hull steel weight and weight of equipment on board
- $\square$  Trim: difference between draft at A.P. and F.P.
- ☑ Trim = {Displacement x (LCB LCG)} / (MTC x 100)
- ☑ LCB : Longitudinal Center of Buoyancy
- ☑ LCG : Longitudinal Center of Gravity



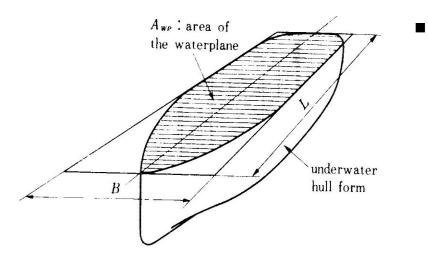
- Cb (Block Coefficient)
  - = Displacement / (L x B x T x Density] , Density of Sea Water = 1.025 [Mg/m3]





- Cm (Midship Section Coefficient)
   = (Am) / (B x T)
- Cp (Prismatic Coefficient)
   = Displacement / {(Am) x L}





Cw (Water Plane Area Coefficient)
 = Awp / (L x B)



- MCR (Maximum Continuous Rating) (PS x rpm)
   NMCR (Nominal MCR)
  - DMCR (Derated MCR) / SMCR (Selected MCR)
- NCR (Normal Continuous Rating) (PS x rpm)
- Trial Power (PS x rpm) : Required power without Sea Margin at the service speed
- Sea Margin (%)
   Power reserve for the influence of storm seas and wind including the effects of fouling and corrosion.
- Service Speed (knots) : Speed at NCR Power with the specific sea margin.
- DHP : Delivered Horse Power

   Power actually delivered to the propeller with some power loss in the stern tube bearing and in any shaft tunnel bearings between the stern tube and the site of the torsion-meter
- EHP : Effective Horse Power
   Required power to maintain intended speed of the ship
- $\eta_D$  : quasi-propulsive coefficient = EHP / DHP
- RPM margin

- To provide a sufficient torque reserve whenever full power must be attained under unfavorable weather conditions

- To compensate for the expected future drop in revolutions for constant-power operation



### Tonnage(톤수)

- Tonnage: normally, 100 ft<sup>3</sup> = 1 ton
  - Basis of various fee and tax

- GT (Gross Tonnage): Total sum of the Volumes of every enclosed space

- NT (Net Tonnage): Total sum of the Volumes of every cargo space
- GT, NT should be calculated in accordance with "IMO 1969 Tonnage Measurement Regulation"
- CGT (Compensated Gross Tonnage)
- Panama and Suez canal have their own tonnage regulations.



### GT-CGT 환산 계수

100-	4,000-	10,0	-00	30,000-	50,000-	80,000-	160,000	250,000	비고	
4,000	10,000			50,000	80,000	160,000	250,000			
1.70			Louis and the second			and the second sec			Single hull tanker	
1.85	1.30	0.85		0.70	0.55	0.45	0.35	0.30	Double hull tanker	
2 30	1.60	1 (	05	0.80	0.60	0.55			Black product carrier	
2.00	1.00	1.		0.00	0.00		0.00		White product carrier	
		1998 (1998)							Chip carrier, Lumber Carrier,	
1.60	1.10	0.'	70	0.60	0.50	0.40	0.30		Car/bulk, Bulk/container,	
									Open bulk	
1.60	1.10	0.	90	0.75	0.60	0.50	0.4	40	Ore/bulk/oil	
1.85	1.35	1.0	00	0.75	0.60	0.50	0.	40	Semi-container,	
									Multi-purpose cargo	
2.05	1.50	10.000		1.25						
		0.05								
1.85	1.20			0.75	0.65					
1 50	1.05			0.05						
			110001000000000000000000000000000000000				Ro-Ro/Container			
							R0-R0/Container			
			<ul> <li>Displaced by Mox</li> </ul>							
2.05	1.00	1.20	1.15	1.00 0.75						
100-	1,000-	3,00	00-	10,000-	20,000-	40,000-			비고	
1,000	3,000	10,	000	20,000	40,000	60,000	0	상		
3.00	2.25	1.	65	1.15						
6.00	4.00	3.	00	2.00 1.60 1.40 1.25		25				
1.00	0.00				0.00	<b>1</b>			Fishing vessel & Fish facto-	
4.00	3.00			2.00				ry ship		
5.00	3.20							Tug & Supply vessel, Dredg-		
		2.00		1.50				er, Ice breaker, Cable layer,		
essels					Research ship, etc					
	4,000 1.70 1.85 2.30 1.60 1.60 1.85 2.05 1.85 1.50 1.10 2.05 2.05 100- 1,000 3.00	$\begin{array}{c cccc} 4,000 & 10,000 \\ \hline 1.70 & 1.15 \\ \hline 1.85 & 1.30 \\ \hline 2.30 & 1.60 \\ \hline 1.60 & 1.10 \\ \hline 1.60 & 1.10 \\ \hline 1.60 & 1.10 \\ \hline 1.85 & 1.35 \\ \hline 2.05 & 1.50 \\ \hline 1.85 & 1.20 \\ \hline 1.00 & 1.05 \\ \hline 1.00 & 1.00 \\ \hline 2.05 & 1.60 \\ \hline 2.05 & 1.60 \\ \hline 2.05 & 1.60 \\ \hline 100 - 1,000 - \\ \hline 1,000 & 3,000 \\ \hline 3.00 & 2.25 \\ \hline 6.00 & 4.00 \\ \hline 4.00 & 3.00 \\ \hline \end{array}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	

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### Unit

- Unit
  - API (American Petroleum Institute) = (141.5 / S.G.) 131.5
    - ex) API 40  $\rightarrow$  SG = 0.8251 tonnes/m3
    - cf] Actually, SG is density in SI system
  - LT (Long Ton) = 1.016 tonnes
  - SG (Specific Gravity)  $\rightarrow$  tonnes/m3
  - SF (Stowage Factor)  $\rightarrow$  ft3 / LT • ex) SF = 15 ft3 / LT  $\rightarrow$  SG = 2.4 tonnes/m3
  - 1 knots = 1 nm/hr = 1.852 km/hr = 0.5144 m/sec
  - Barrel = 0.159 m3
    - ex) 1 mil. Barrels = 159,000 m3
  - PS = 0.7355 kW
    - ex) NMCR of B&W6S60MC : 12,240 kW = 16,680 PS



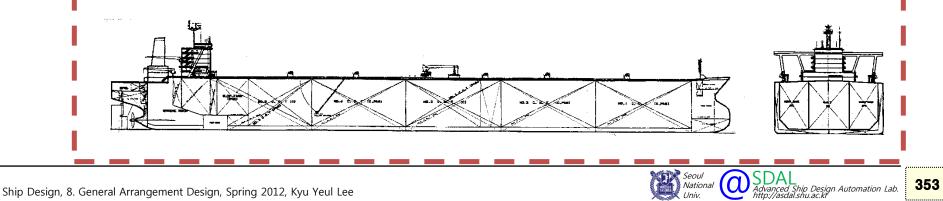
# 8-2 Concept of General Arrangement Design

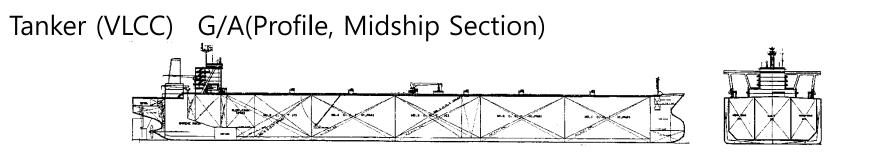


### General Arrangement(일반배치)

- ☑ Sketch G/A(개략 일반 배치) : 선박의 구획과 탱크 배치.
  - ■Compartment arrangement(구획배치) : 화물창 및 탱크 용적을 주어진 여건 내에서 최대치를 얻는 것 → 최적 구획배치 설계
- ☑ Full General Arrangement(상세 일반배치):

선실배치, 하역장치, 계선장치, 교통장치 등의 상세 배치 포함

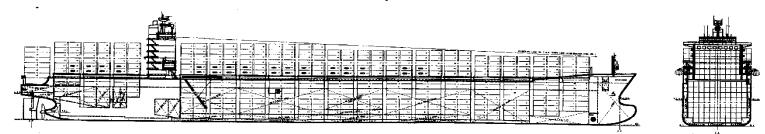




Bulker (Panamax) G/A(Profile, Midship Section)



Container Carrier G/A(Profile, Midship Section)

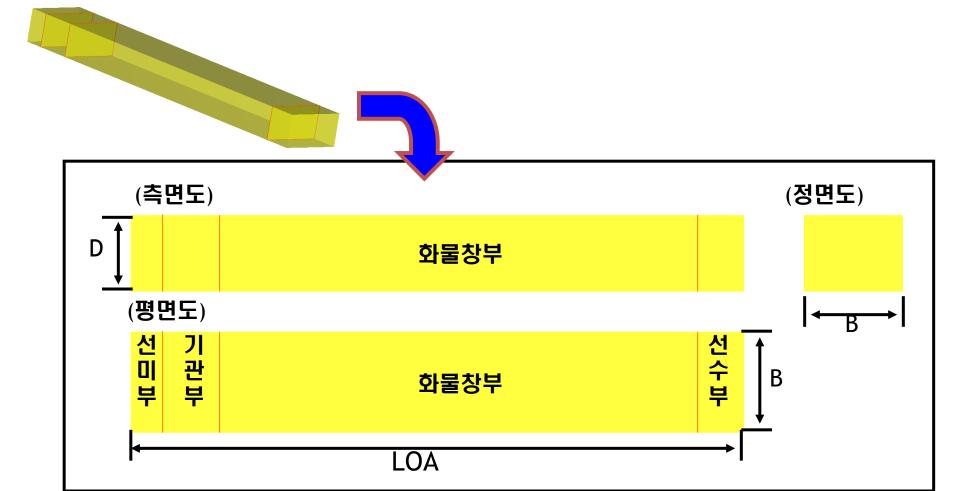






#### Compartment Arrangement of Ship(선박 구획배치)

#### ☑선박 구획배치는 LOA, B, D의 크기를 가지는 직육 면체에 필요한 공간을 적절히 확보하는 과정



### **Concept of Compartment Arrangement**

#### ■ 화물창 공간을 최대로 할 것 ➡ "선주 이익의 지표"

- Tanker 구획 배치 경우, MARPOL 규약에 따른 탱크 용량 및 배치, SBT(Segregated Ballast Tank), PL(Protective Location), 이중 선체 유조선의 이중저 높이 및 선측 탱크 폭 등에 대한 조건을 만족하면 서 화물창 용적을 최대로 하는 배치
- 화물창 구획의 지원 기능들(기관실 구획, 거주구 구획, 연료유 구획, 밸러스트 탱크 구획)은 최소로 할 것 ➡ 기관실 길이 및 폭 최소
- 화물창 횡단면적(Cargo Hold Sectional Area)이 최대가 되도록 할 것 ● 중앙 횡단면(Midship Section), Double Bottom Height, FPT 길이 등 Rules & Regulation 만족 여부 검토
- 호퍼탱크 및 윙탱크의 적절한 배치
- Frame / Web / Longi. 간격 고려
- 계선 장치(anchoring), 계류 장치(mooring), 타(rudder) 등 고려
- 저항/ 추진, 조종성, 복원성, 진동 등을 동시 고려한 선형 선정

# 8-3 Cargo Hold Compartment Arrangement Design



# ☑ 화물창 구역의 구획 배치(Cargo Hold

- **Compartment Arrangement Design)** 
  - ■수밀격벽
  - ■프레임 간격
  - ■이중저 높이
  - ■Tanker 화물창 구획 배치
  - ■Container Carrier 화물창 구획 배치
  - ■Bulk Carrier 화물창 구획 배치
  - ■Cofferdam 설치 기준



#### 1. 수밀격벽 (Watertight bulkhead)

#### ☑화물창의 개수, 길이 결정 요소

- 선박길이
- ■손상 시 복원성
- ■구조 강도

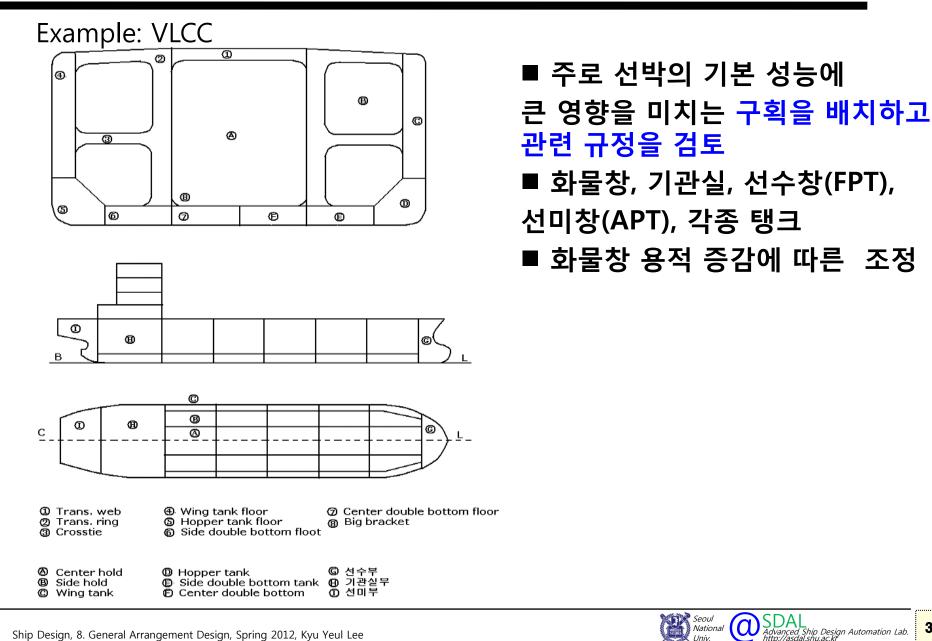
## ☑수밀격벽

- 화물창은 수밀격벽에 의하여 여러 개의 화물창으로 나누 어진다.
- 수밀격벽(水密隔壁) : 수압을 가해도 물이 새지 않는 칸막 이 벽.
- 선내에서 발생한 재해를 일부분에 국한시킴. ■ 각 선급에서 규정





#### **Compartment Arrangement** by watertight transverse & longitudinal bulkheads





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### 선급의 횡격벽 갯수 결정 기준

SHIP LENGTH	ABS (HOLD BHD 수)		LR		DNV		BV	GL	KR	SHIP LENGTH
(M)	e/r Amid	AFT	e/r Amid	AFT	E/R AMID	AFT				(M)
65			4	3	4	3	4	3		65
66			4	4	4	4	-	4		66
67 85									4	67 85
86			. 5	5	5	4	-			86
87 88 89 90 91	1	2					5	4 + 1/20 m	5	87 88 89 90 91
91 101 102 103 104 105	2	3					6		6	101 102 103 104 105
106 115			6	5	6	5				106 115
116 122			6	6 6				-		116 122
123 124 125							7		7	123 124 125
126 142				6	7	6				126 142
143										142
144 145							8			144 145
146 164			8	7	8	7	-			145
165					0	/				164
166 185			9	8	9	8	9		9	165 166
186 190									As determ	185 186 190
191 197					10	9			ined by the	191 197
198 225	3	4							society in each	198 225
226									case	226

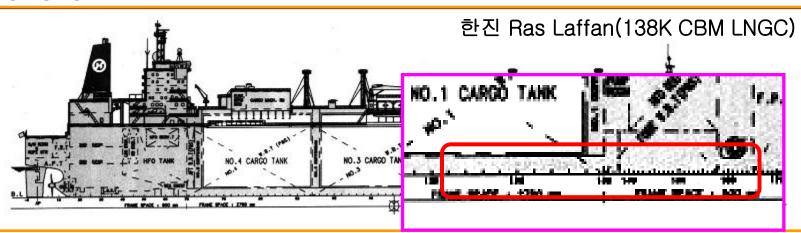




### 2. Frame spacing(늑골 간격)

#### ☑프레임 간격의 결정

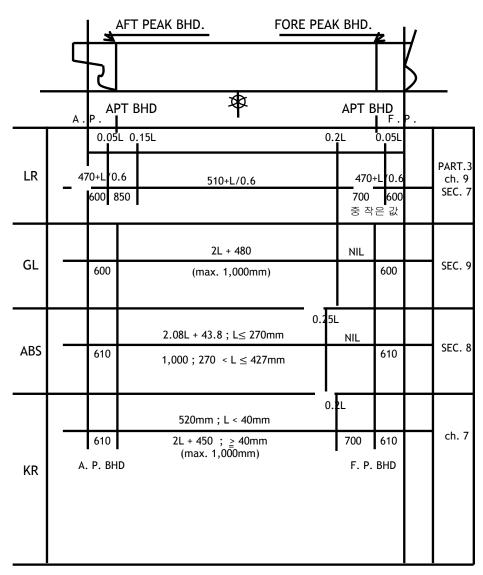
- 선급규칙에서 규정하는 표준 프레임 간격
- 이중저의 늑판 배치
- ■톱 사이드 및 갑판부의 트랜스버스 배치 등을 고려
- 가능한 한 등 간격으로 배치
- 화물창당 몇 개의 적정 프레임 개수를 결정할 것인가는 선 체의 구조와 강도, lower stool 크기, 현장 작업성을 고려 하여야 함.



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### 각 선급에서 제안하는 프레임 간격



 Standard LONGITUDINAL FRAME SPACING ; 2L + 550mm





### 3. 이중저 높이 (Double bottom height)

#### ☑이중저 높이의 결정

- 선체 강도
- 화물창 용적
- 밸러스트 용적
- 현장 작업성

이중저 탱크 내에서 족장설치 없이 작업 가능한 높이도 고려



# 8-4 Fore Part Compartment Arrangement Design



# ☑ 선수부 구획 배치(Fore Part Compartment Arrangement Design)

- General
- ■Collision Bulkhead(충돌 격벽)
- F.P.T. (Fore Peak Tank)
- F'cle (Fore Castle) Deck
- Bosun's Store
- Bulwark





#### ☑선수부 구획배치의 주요 고려사항

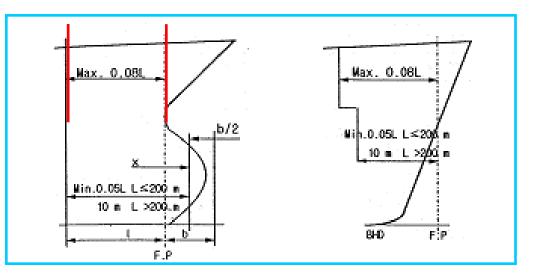
- ■충돌 격벽(Collision Bulkhead)이 우선적으로 고려
- F.P.T.(Fore Peak Tank)의 용량
- 선수 계선(mooring)

#### ☑ 선수부의 프레임(Frame) 간격 ■일반적으로 선미부 및 기관실의 프레임 간격과 같게 적용



☑ F.P.T.와 화물유 탱크 사이의 선수 격벽

- 선급에서 최소거리/최대거리를 요구
- 화물창 용적을 크게 → 최소거리
- 선수 계선, anchor chain 적재 등을 고려
- 선수트림이 과도한 경우 선수트림을 줄이기 위해 선수부 구획길이를 길게 하는 경우도 있다.





#### ☑설계 초기 단계의 경우 다음의 표를 이용하여 결정가

Ship Type	$LBP \ge 250$	$LBP \le 250$	Remark	
Bulker	0.03 L + 3.0	0.02 L + 5.5	L:Rule Length	
Tanker	0.03 L + 3.5	0.02 L + 6.0		
Container	0.03 L + 4.0	0.02 L + 6.5		

#### ■ 실적선의 충돌격벽 위치

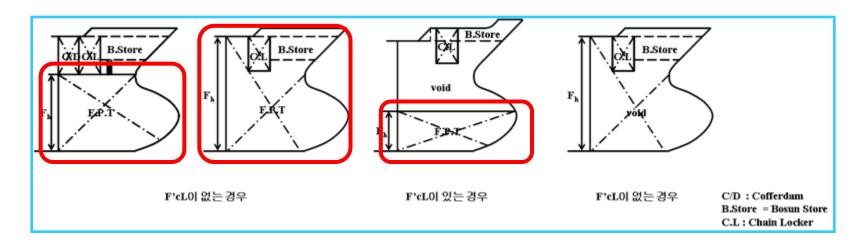
Ship Type	Pax Cont	Pax B/C	Aframax	Suezmax	VLCC
Coll. BHD~F.P	11.8	9.7	10.12	12.92	13.0



占

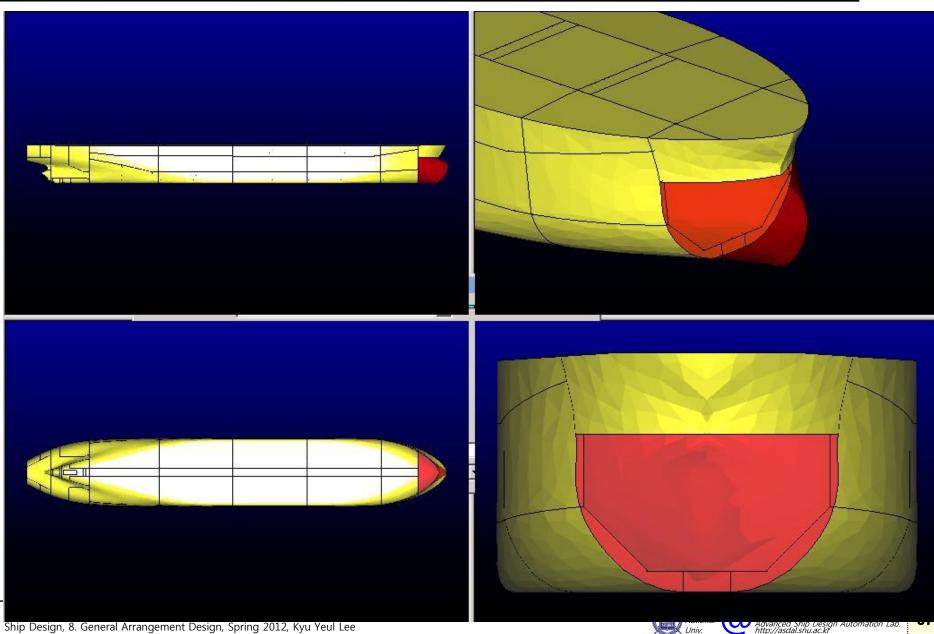
☑ F.P.T.의 용적은 Loading이 허용하는 한 최소로 하는 것이 유 리하다.

■ 가능한 한 낮게 하는 것이 부재 최적화 측면에서 유리하고, 아울러 페인트 물량도 적어진다.

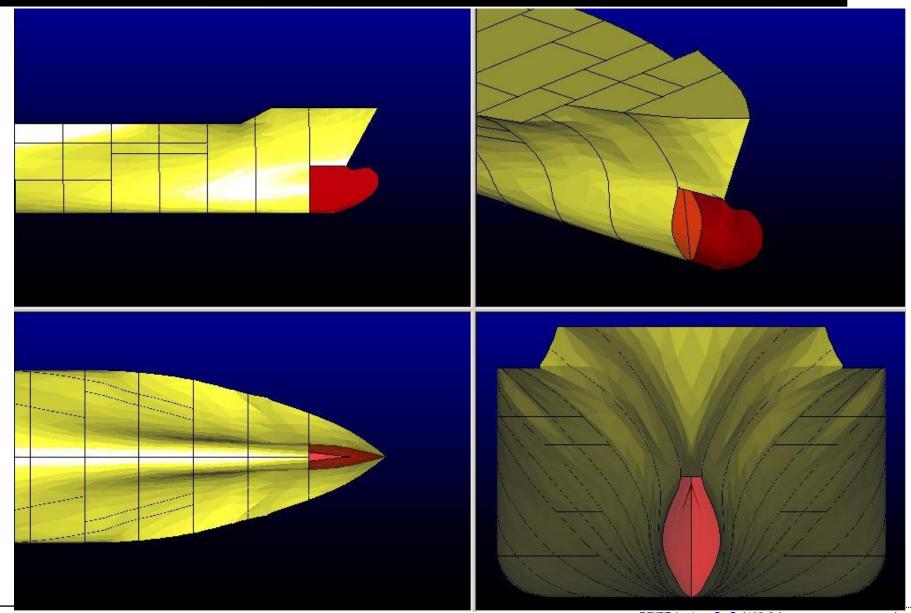




#### **182K Bulk Carrier** Fore Peak Tank

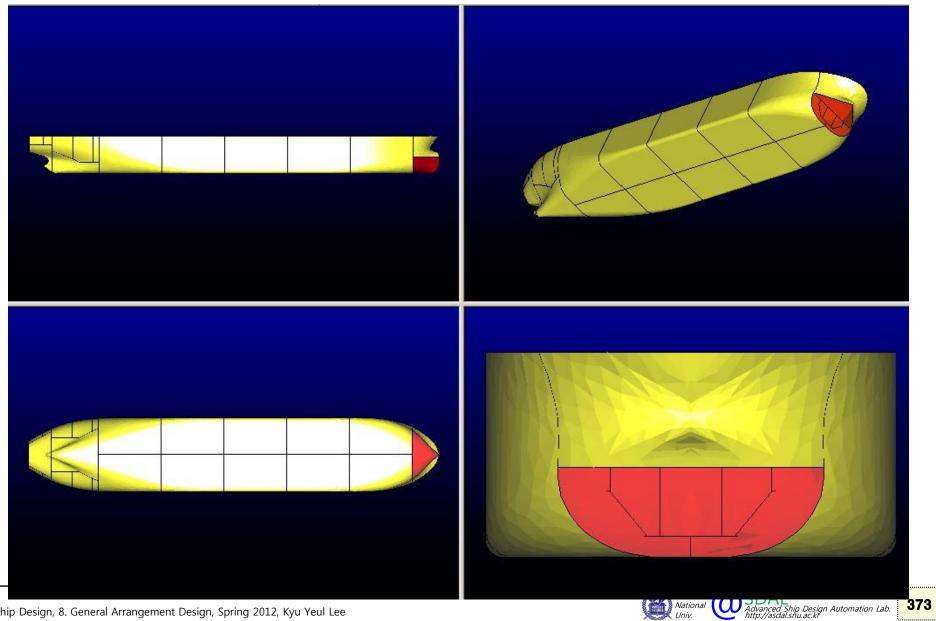


#### **9000TEU Container Carrier의 Fore Peak Tank**





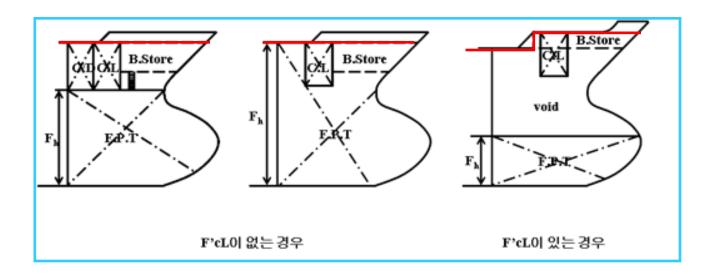
### 320K VLCC의 Fore Peak Tank



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#### F'cle (Fore Castle)Deck

- 선수루(F'cle deck) 길이에 대한 건현 규정
  - \*  $f'cle \ length \ge 0.07L_f$  (Lf : Load line length)
  - ★ 높이는 건현 규정상 125m 이상의 선박에서는 2.3m 이나, 통상 3.0m로 설계한다.

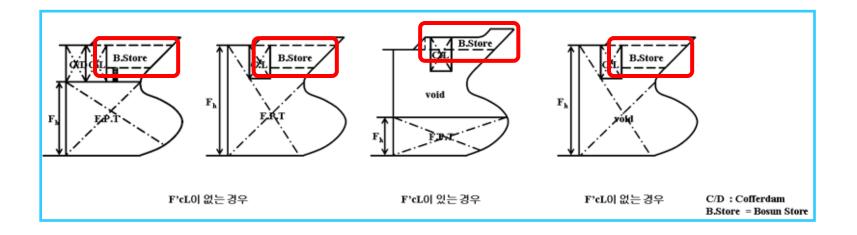




#### **Bosun's Store**

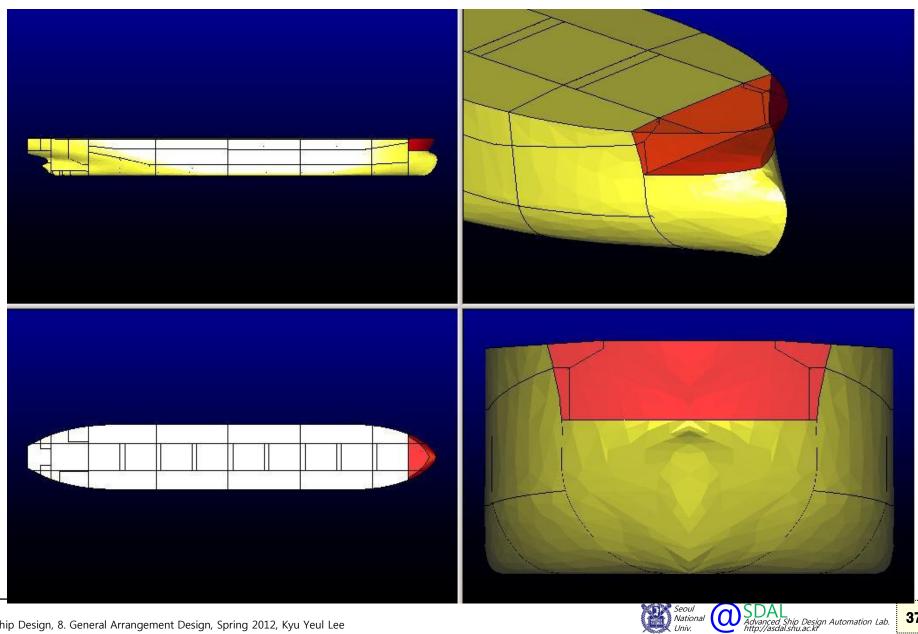
☑ Bosun's Store : 선수부 창고, 갑판 창고

- F'cle을 가지는 선박은 F'cle에 설치
- F'cle을 가지지 않는 선박은 Upper Deck하부에 설치
- 통로는 좌현(port)에 배치하여 Mooring에 방해되지 않도록 한다.



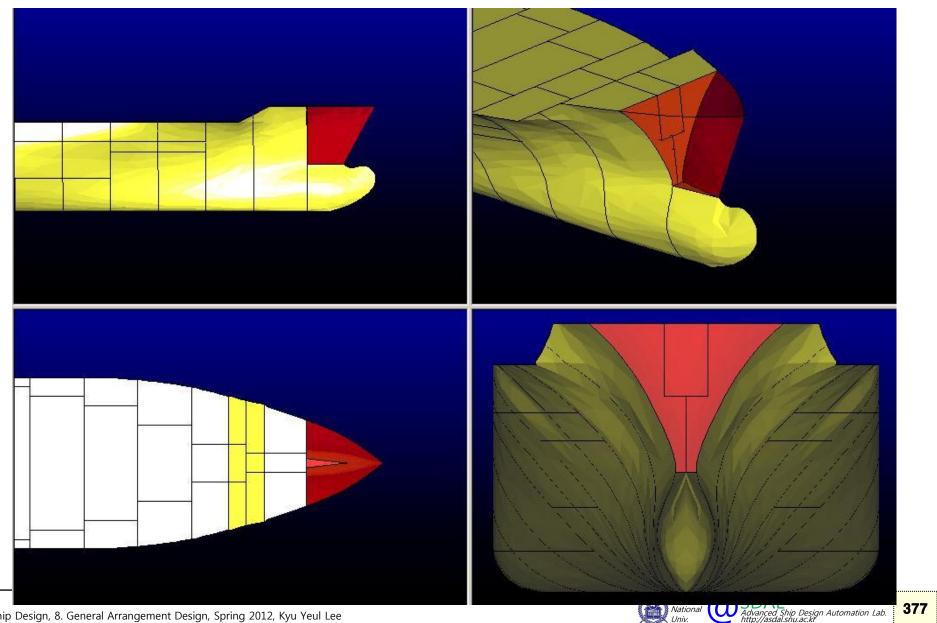


#### **182K Bulk Carrier** Bosun's Store



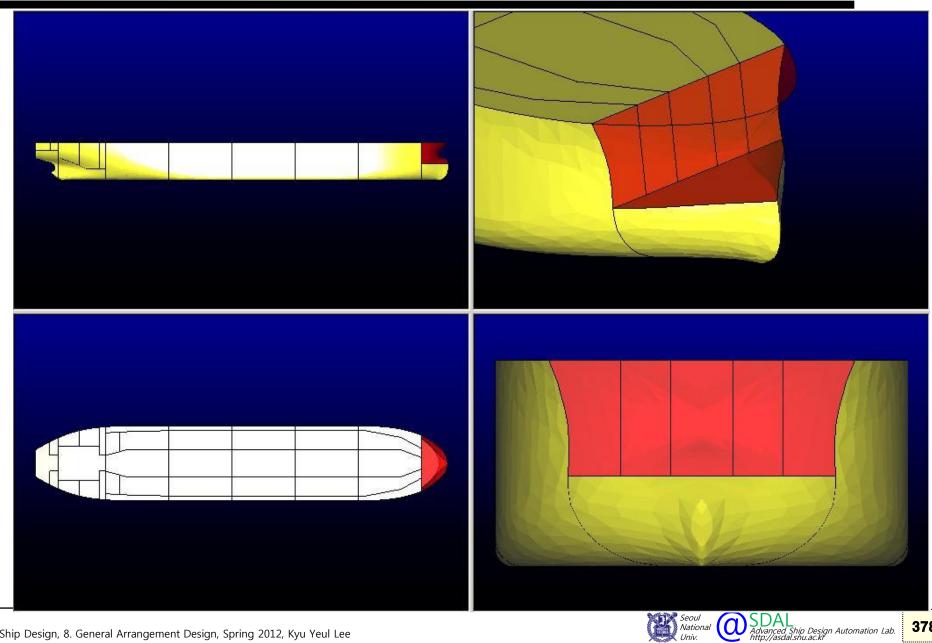


#### 9000TEU Container Carrier의 Bosun's Store 및 Void **Space**



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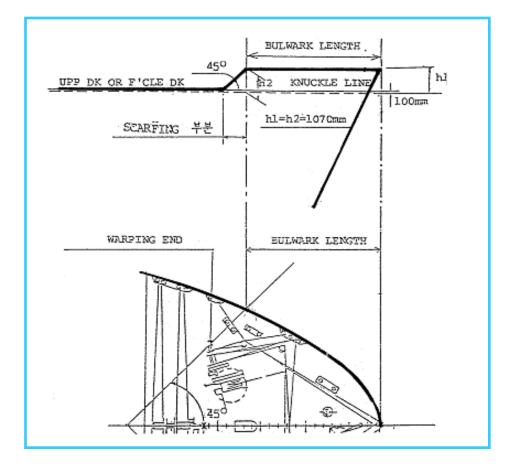
#### 320K VLCC의 Bosun's Store 및 Void Space





#### **Bulwark**

#### ☑ Bulwark : 일종의 방파제, 선수 갑판 위의 장비 보호



- Windlass Warping End를 지나고 경사 부분은 45°가 되도록 한다.
- Bulwark의 높이는 1.1m로 한다.



# 8-5 Engine Room(E/R) Arrangement Design



# ☑ 기관실 배치(Engine Room Arrangement Design)

- ■개요
- ■기관실의 길이
- ■주기관 설치 위치
- ■기관실 내의 Hull Tank 배치
- ■기관실의 높이
- ■갑판 높이 결정 기준
- ■각종 Room의 크기 결정
- Pump Room
- Deck House



#### ☑ 목표

- 기관실 및 선실구획 등 비화물 적재구획은 최소화
- 화물 적재구획 <mark>최대화</mark>

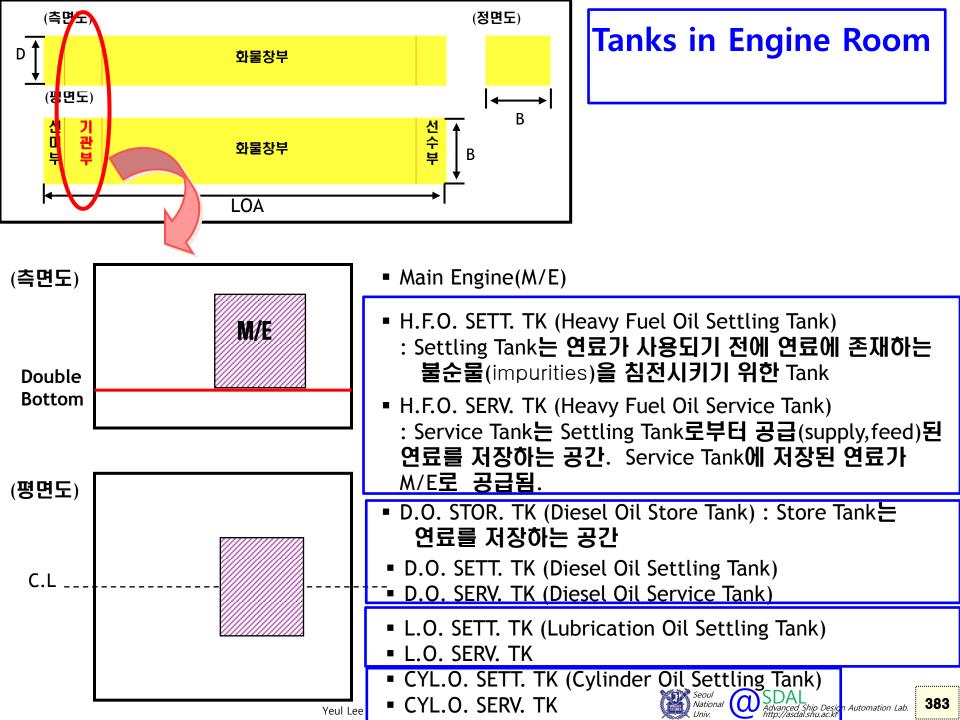
#### ☑ 기관실 배치와 선형

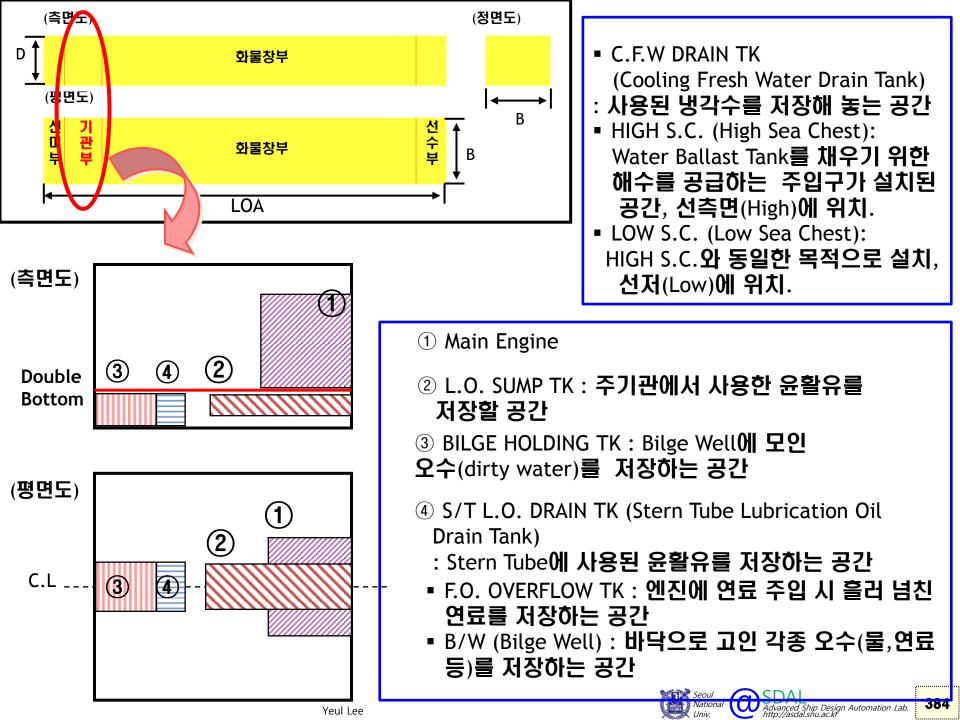
- 선속이 빨라지면
  - → CB 작아짐
  - → 기관실의 탱크 톱 면적 축소
  - → 주기관을 설치 가능한 위치까지 앞으로 이동
  - → 기관실 길이가 길어짐

#### ☑ 기관실 프레임 간격

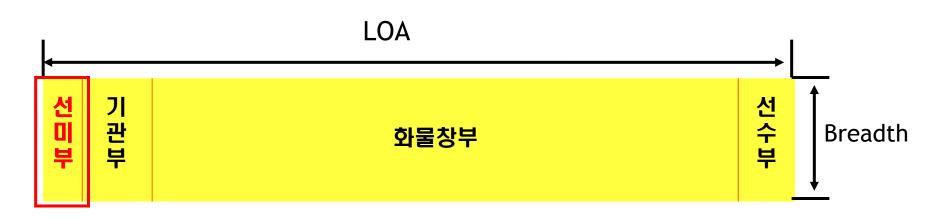
- 진동, 기관실 내 Web frame, Deck House 등과의 관계를 고려
- 재화중량 20,000ton 이상의 bulk carrier, tanker : 800~900mm







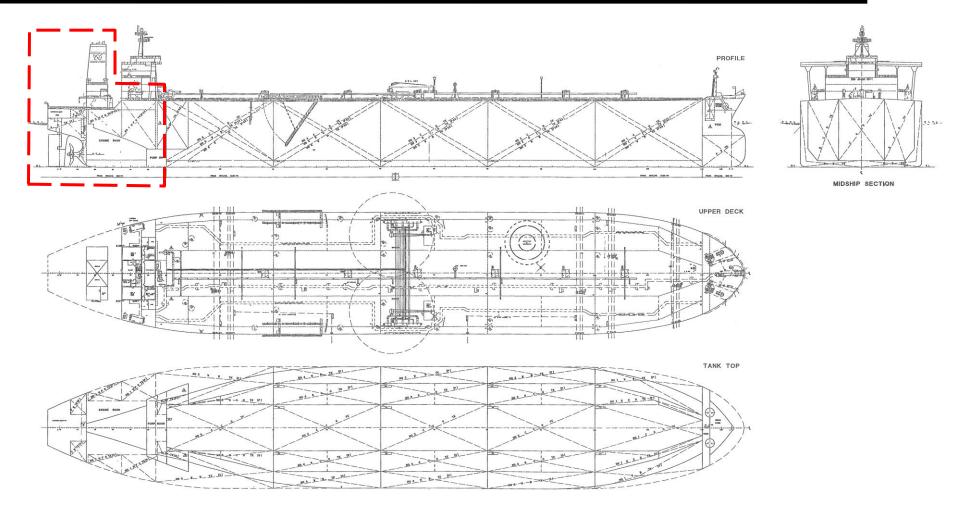
### Tanks and spaces in after body



- A.P. TK (After Peak Tank) : Trim 조절을 위해 Ballast Water를 채우는 공간
- Steering Gear Room : Rudder를 컨트롤하기 위한 모터 및 장비가 배치되는 공간
- F.W. TK (Fresh Water Tank) : 선상에서 생활하는 사람들이 사용할 청수를 저장
- Distilled F.W. TK : 보일러를 구동하는데 사용할 증류수를 저장하는 공간
- C.W.T (Cooling Water Tank) or S.T.C.W.T (Stern Tube C.W.T)
  - : 엔진 냉각 또는 프로펠러 회전 시 Stern Tube에서 발생한 열을 식히기 위한 물을 넣어 둔 공간
- CO2 Room : 화재 시 사용할 CO2를 저장해 놓은 공간

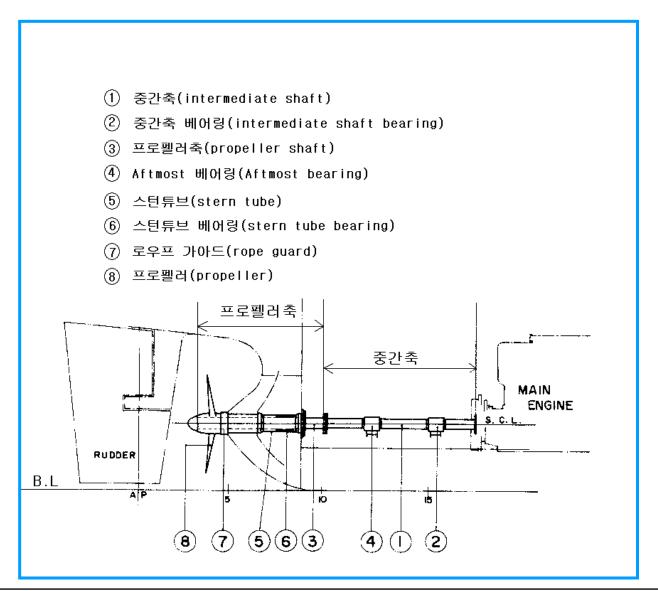


### 기관의장 구역의 정의





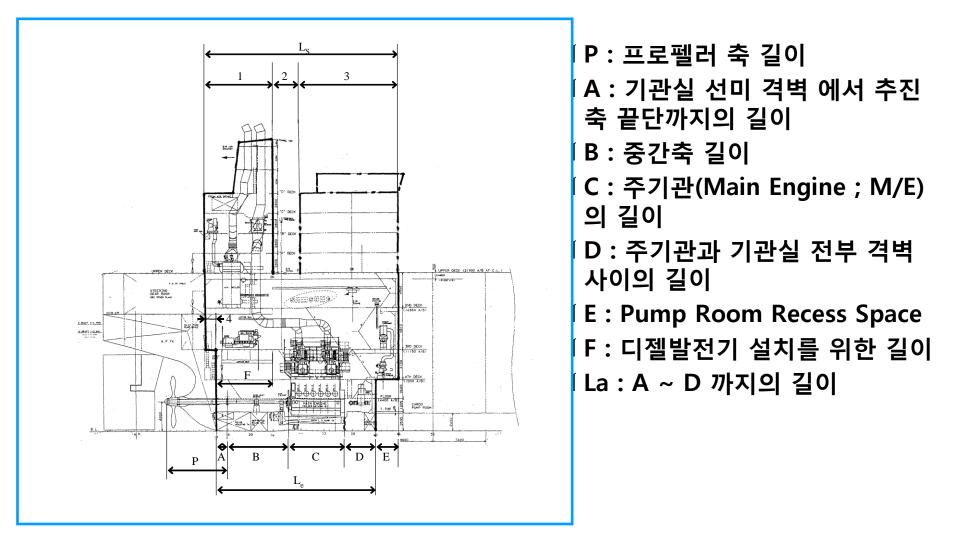
### Shaft Arrangement (추진축계 배치)





387

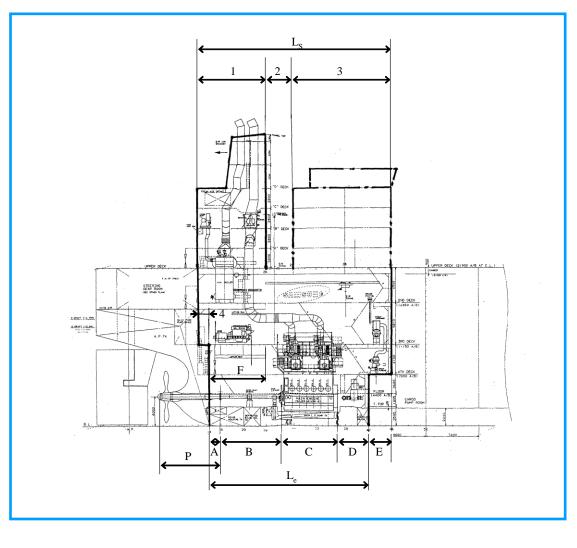
## E/R Length(기관실의 길이)



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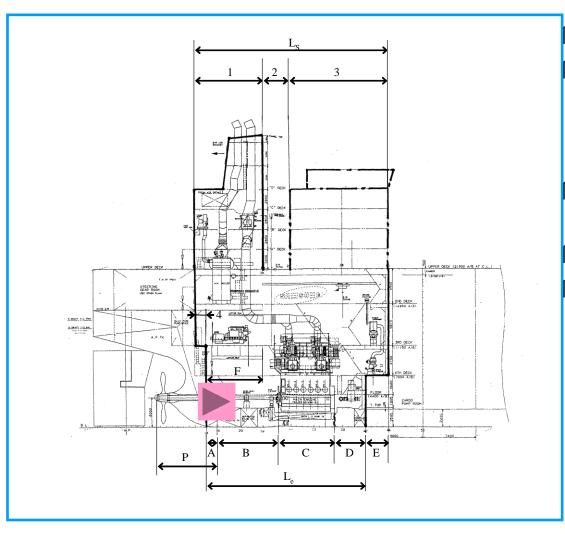
 $(\alpha)$ 



☑ A : 축 flange 연결작업 및 stern tube forward seal 설 치를 위해 800~1000mm는 확보되어야 한다.

- ☑ B : 추진축을 기관실 내부로 빼낼 경우에 추진축의 길이, 주기관의 위치 등을 고려한다. 단, 추진축을 선박의 선미 방 향으로 빼낼 경우는 추진축과 무관하게 결정되므로 매우 짧 게 할 수 있다.
- ☑ A + B : 프로펠러 축 발출에 필요한 길이 추진축 stern tube의 보수, 유 지, 관리 및 검사를 위한 공간. 일반적으로 이 길이는 추진축 길이보다 200~300mm정도 길어야 한다.





C : 주기관에 따라서 결정된다. D : 주기관 앞쪽의 배관 및 펌프 (pump) 배치 공간으로서 선종에 따라 다르지만 일반적으로 최소 3 m는 되어야 한다. E : Bulker, Container는 이 구간 이 존재하지 않는다. F : 디젤발전기 설치를 위한 길이 기타 고려사항 ■구조의 연속성 확보를 통한 진동 예방 ■비상 탈출구용 Trunk ■FOT (FO Storage Tank) 설치 ■축 발전기 설치 여부 ■진동 감쇄기 설치 여부

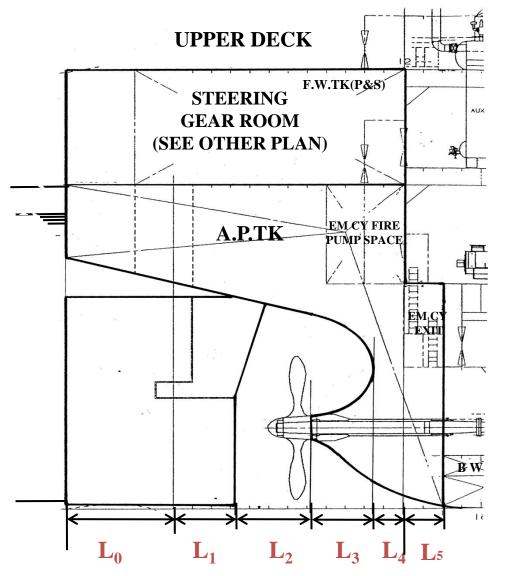
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## Aft Length (선미부 길이)



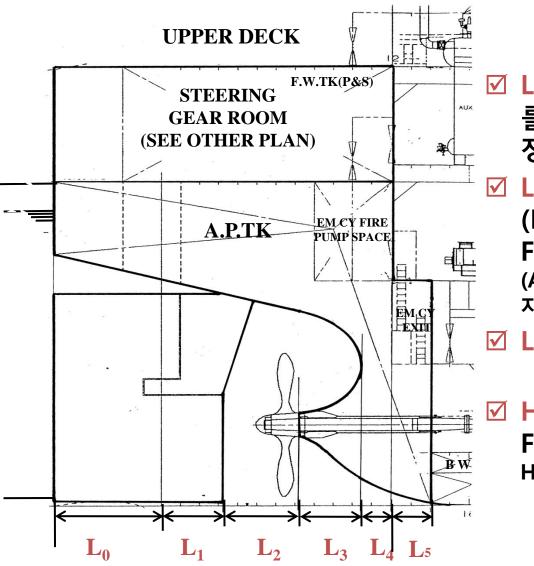
☑ Lo : Lines Design으로부터 얻어 지게 됨

- ✓ L1 : Rudder Balance Ratio로서 Rudder 설계로부터 얻어지게 됨
- ✓ L2 : Propeller Removal 공간을 위한 거리 (프로펠러 수리를 위해 프 로펠러를 빼내야 할 경우를 고려해야 함)
- ✓ L<sub>3</sub> : 프로펠러와 선체의 최소 거 리로서 프로펠러에 의한 기진력, 진동 등의 감소를 위해 필요

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- ✓ L4 : 2 Frame Space 정도의 여유 를 두어 용접성 등을 고려하여 결 정 (G/A 측면)
  - L5 : E/R으로부터의 비상 탈출구 (Emergency Exit)를 위해 2

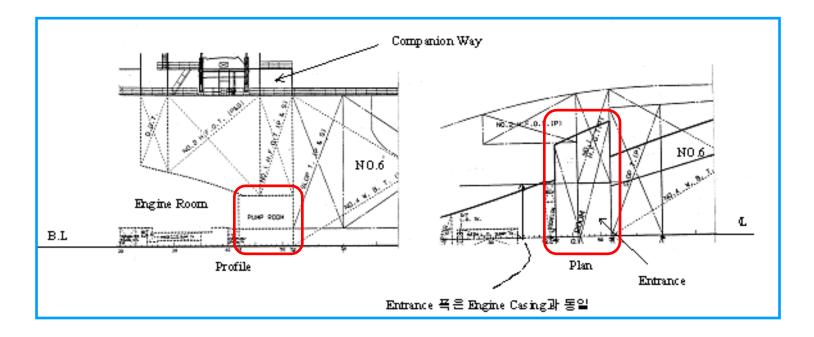
     Frame Space 정도의 여유를 둠 (APT의 용량에 따라서 이 구간이 존재하 지 않을 수도 있다.)
- ☑ La : AP ~ E/R Aft BHD 의 길이. (L1 ~ L4)
- Hs : Height for Steering Gear Floor
  - Hs = Scantling Draft(Ts) + (0.6~1.2) m



## **Pump Room**

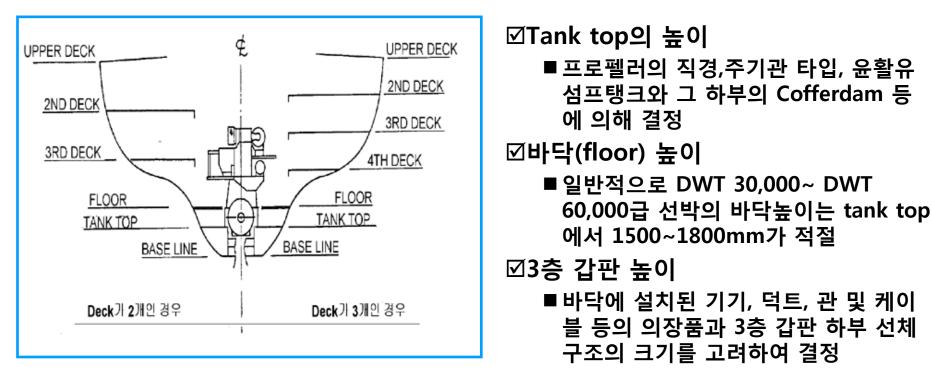
#### ☑ Tanker: 기관실과 화물유 탱크 사이에 펌프실을 배치한다.

- 펌프실의 길이는 화물유 펌프 및 밸러스트 펌프의 크기, 파이프 배치, 액세스, 보수 유지 공간 확보 등을 고려하여 결정한다.
- Cargo Pump 3대, Ballast Pump 1 혹은 2대





## 기관실 내 갑판 높이 결정 기준



- 2층 갑판 높이
  - ➤디젤발전기는 통상 3층 갑판에 설치되므 로 디젤발전기의 피스톤 개방이 가능한 지 검토
  - ★3층 갑판과 2층 갑판 사이에는 관, 덕트 및 케이블 등의 의장품과 구조물이 가장 많이 설치되는 구간
- 2층 갑판과 상갑판 사이의 높이 ×DWT 40,000~60,000급 선박의 경우 2층 갑판에서 상갑판까지의 높이는 최 소 4000mm 이상이면 적절하다.

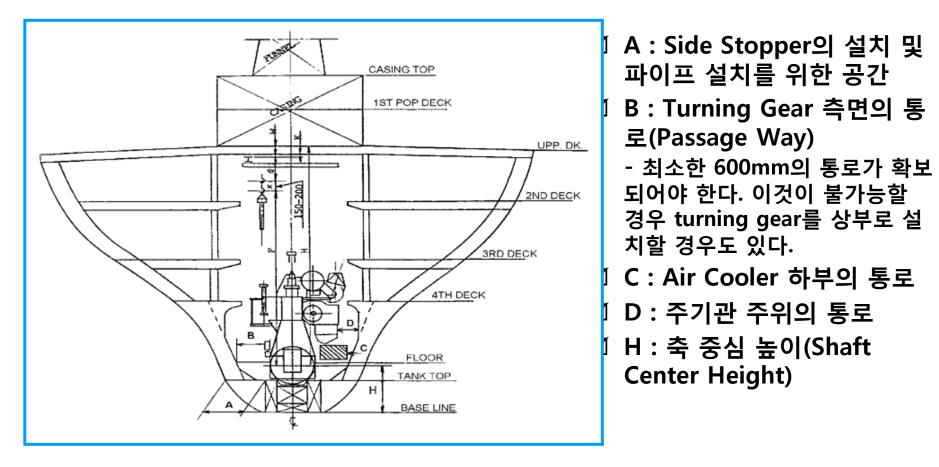
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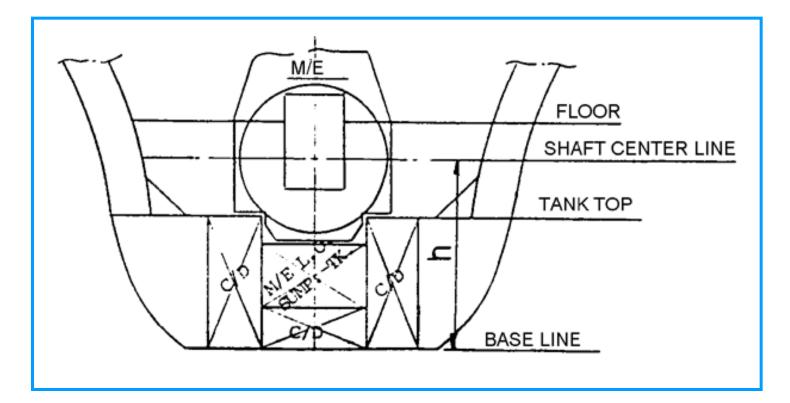
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## 주기관 설치 위치





## 축 중심 높이(Shaft Center Height)



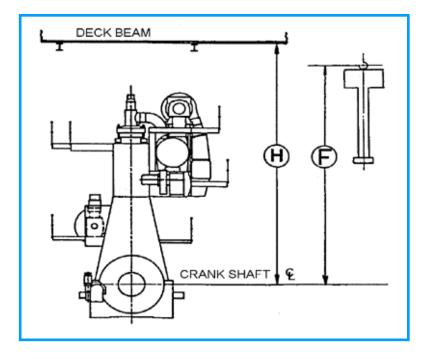
☑ 프로펠러 직경과 주기관 타입이 결정된 후, 축 중심 높이는 프로펠러 잠김율(propeller immersion), 윤활유 섬프탱크(L.O Sump Tank) 및 섬프탱크 하부의 코퍼댐(cofferdam) 높이(최소한 600 mm)를 고 려하여 결정하여야 한다.



## 기관실의 높이

☑ 기관실 높이를 결정할 때 고려해야 할 요소

- 주기관 피스톤개방 높이(M/E piston overhaul height)
- 중간 갑판(대형선 : 3개, 중형선 : 2개)의 높이의 확보
- 일반적으로 대형선인 경우 기관실의 높이는 별로 문제되지 **않는다.**



H >= F + G + W + K + X

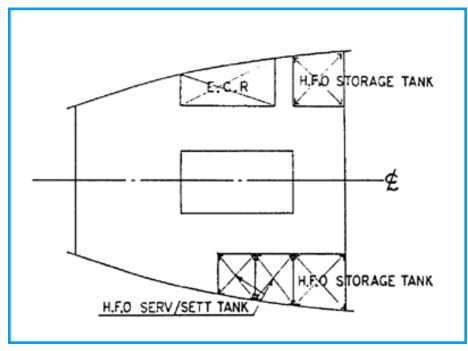
- H: 기관실의 최상부 갑판과 크랭크샤프
   트 중심선 간의 높이
- F: 크랭크샤프트 중심선과 크레인 훅 간 의 높이
- G : 크레인 및 I-beam 설치를 위한 높 이
- W : 기관실의 최상부 갑판 웨브 깊이
- K : 크레인 상부 관 배치를 위한 높이 (250mm)
- X : clearance margin (150~200mm)



## 각종 Room의 크기 결정

### 기관실에는 기관통제와 작업을 위하여 각종 room이 필요

### ☑ Engine control room(ECR)



★E.C.R은 주기관, 디젤발전기, 보 일러 등의 주요기기를 감시하는 데 가장 편리하고 용이하게 접근 할 수 있는 위치에 배치한다.

★통상 주기관보다 높게 설치된다.

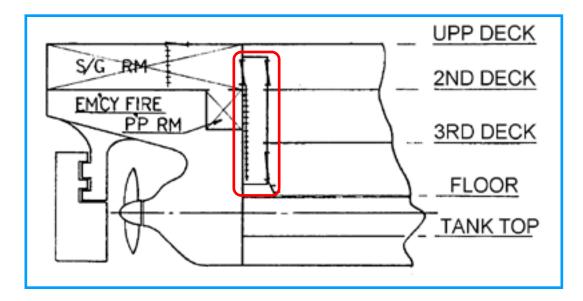
¥E.C.R은 주기관 앞쪽 또는 좌현 쪽에 위치하며 폭은 5∼6m, 길이 는 12~14m 정도로 한다.

★H.F.O (Heavy Fuel Oil) Service/Settling tank는 E.C.R 과 인접해서는 안 되고, 가능한 H.F.O storage tank (FOT)도 인 접하지 않도록 한다.



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#### **⊠** Emergency escape trunk



- ★기관실에는 화재 및 비상사태를 대비하여 하부 갑판 위치로부터 weather deck으로 유도되는 1개 이상의 비상탈출구를 설비해야 한다.
- ★Trunk는 가능한 연속적이면서 emergency fire pump room이나 steering gear room 등을 이용하여 최단거리의 형태가 되도록 한다.



#### **☑** Engine room workshop

주기관, 발전기, 보일러 및 제반 장치의 예비품 및 부품 등을 간단히 가공 또는 제작하는 공작기기 및 부품류들이 배치된다.

#### **☑** Engine room store

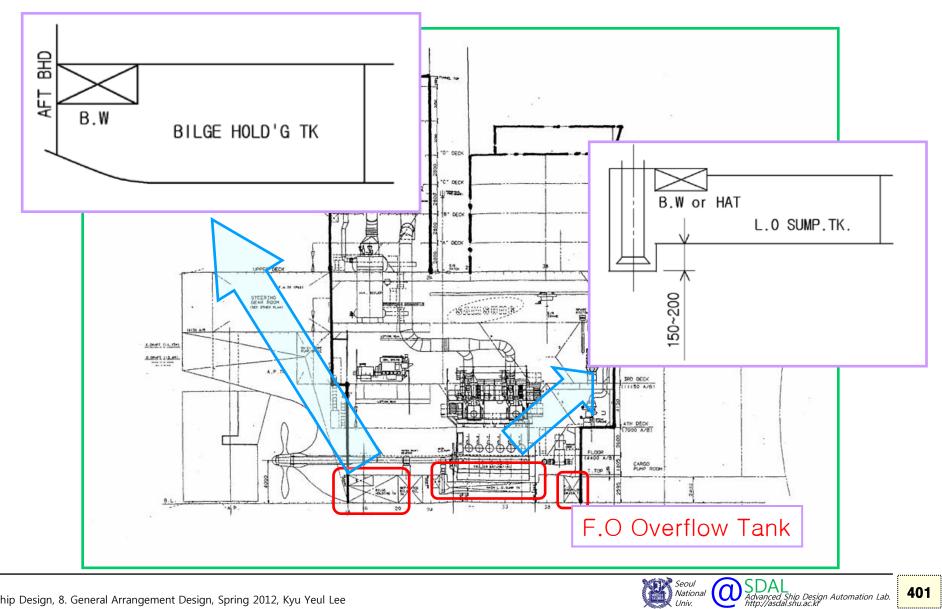
■ Engine room내 store는 보조기기류의 예비품, 공구 및 부속품 등을 보관하는 장소

#### **☑** Purifier room

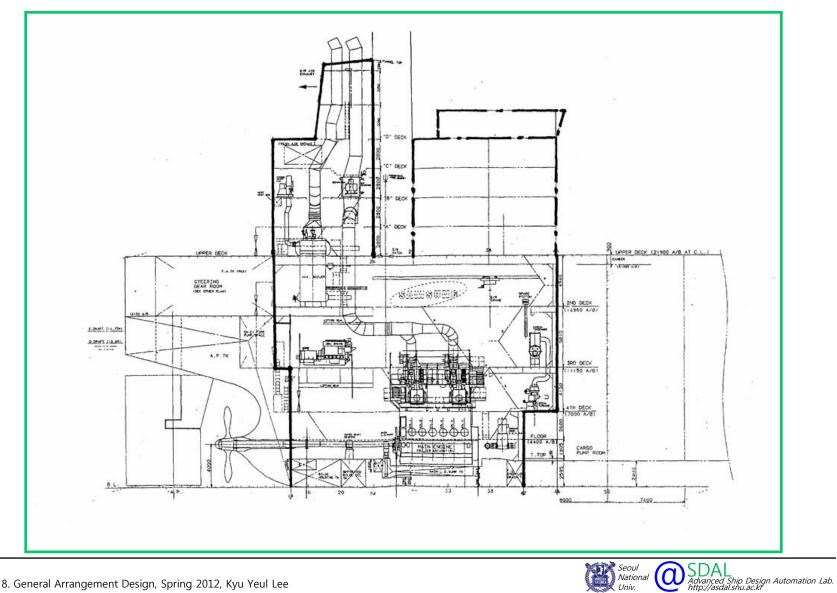
- 선박의 운항에 필요한 fuel oil 및 lubrication oil을 청정하는 데 필 요한 기기들이 설치되는 room
- Purifier room은 purifier, purifier용 heater, F.O purifier용 feed pump와 operating water tank가 설치되어야 한다.



## 기관실 내의 Hull Tank 배치



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## 기관실 내의 Hull Tank 배치 [1]

### ☑Cofferdam 설치

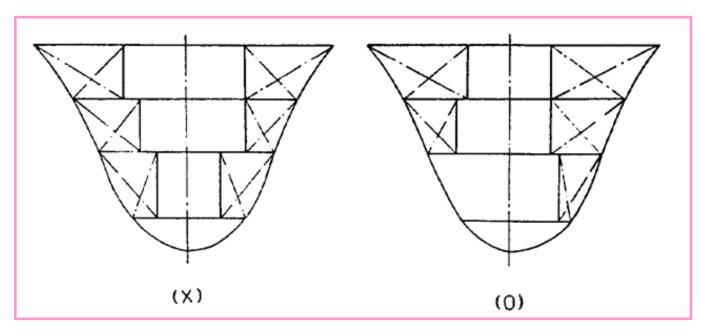
- L.O.T (lubrication oil tank)와 F.O.T (fuel oil tank) 사이
- Water tank와 oil tank 사이
- 가열되는 tank와 곡물저장고 사이
- F.O.T가 deck에서 끝나고 deck 하부가 다른 기기 공 간 또는 E/R인 경우
- E/R과 emergency generator room 사이
- Main engine L.O sump tank 주위
- 기타 격리가 필요한 부분

## ☑손상시 복원성을 고려하여 Tank 배치

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#### ☑ Room 및 탱크가 위 아래로 연결될 경우

- 가능 한 수직 방향으로 일치시키는 것이 좋다
- 그렇지 않을 경우 위에 있는 탱크가 배의 중심 쪽으로 더 들어가는 것이 바람직하다.
- 탱크 상부갑판(Tank Top)에 설치되는 기기의 배관이 탱크 내부로 설치 되기 때문에 밑에 있는 탱크가 중심 쪽으로 더 들어가는 것은 좋지 않다.



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#### ☑기관실 내 Double Bottom Tank 배치

- ■Double bottom (D/B)에 위치하는 tank system 및 기기에서 자연적으 로 유출되거나 계통상 최하단부에 배치되어야 할 탱크들로 구성된다.
- 1.Bilge Holding Tank
- 2.M/E L.O Sump Tank
- 3.F.O Overflow Tank
  - 일반적으로 연료유 계통의 장비 및 배관이 선박의 좌현 쪽에 위치하므로 F.O Overflow Tank도 좌현 선수쪽에 위치
- 4. Oily Bilge Tank (or Waste Oil Tank)
  - Oily bilge tank는 각종 dirty oil이 모이는 곳이므로 D/B의 좌현 선미쪽에 위 치한다.

5.Bilge Well

- Bilge Well 은 선미쪽에 1개, 선수쪽의 좌,우현에 각 1개씩 배치한다.
- 6.그 외 각종 Drain Tank 및 D.O Storage Tank가 설치되기도 한다.



#### ☑ F.O.T (Fuel Oil Tank)의 배치

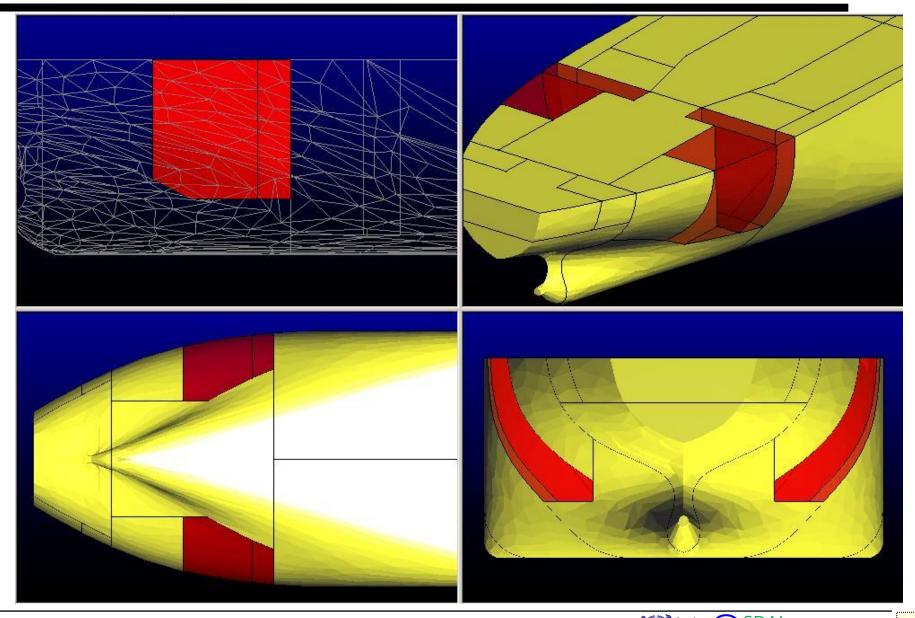
- ■기본적으로 모든 F.O Tank는 hull tank로 배치. 불가능할 시에는 적절한 drip tray를 설치한 portable tank로 만들기도 한다.
- ■F.O Tank는 그 밑면이 side shell 또는 double bottom top에 접하여야 한다. 그렇지 않을 때, 즉 deck에 접할 때는 deck 상부 또는 하부에 cofferdam을 설치해야 한다.
- ■F.O Tank는 전체를 묶어서 하나의 boundary로 구성하는 것이 바람직하 며 기관실 Fwd Bulkhead와 접하여 배치한다.

## ☑L.O.T (Lubrication Oil Tank)의 배치

■Lub.Oil Tank는 가능한 side shell과 접하지 않도록 배치한다.

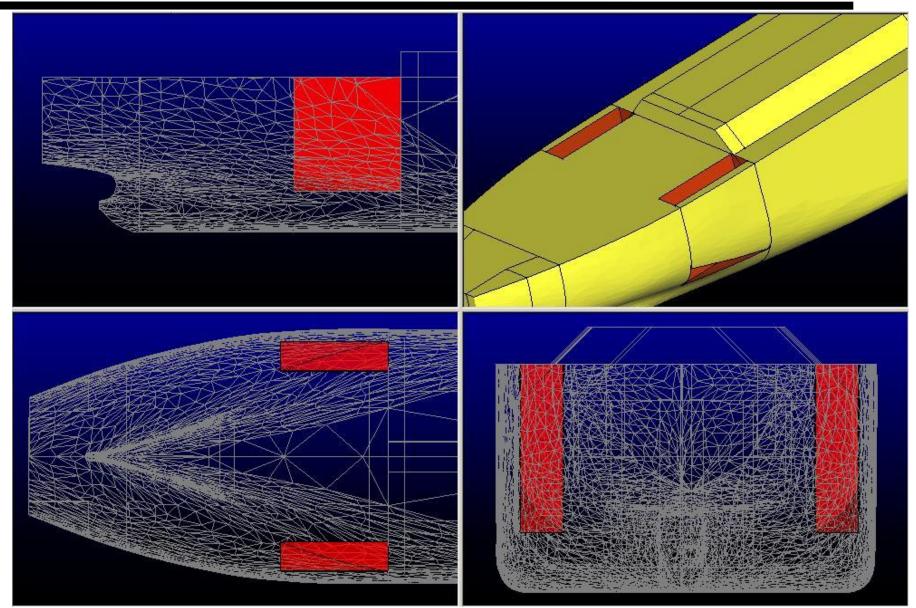


## 320K VLCC의 F.O.T



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## 145K LNGC(LNG Carrier)의 F.O.T



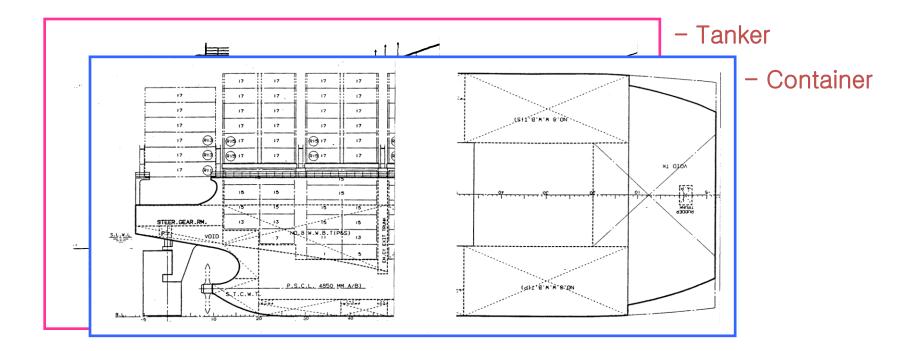
Ship Design, 8. General Arrangement Design, Spring 2012, Kyu Yeul Lee



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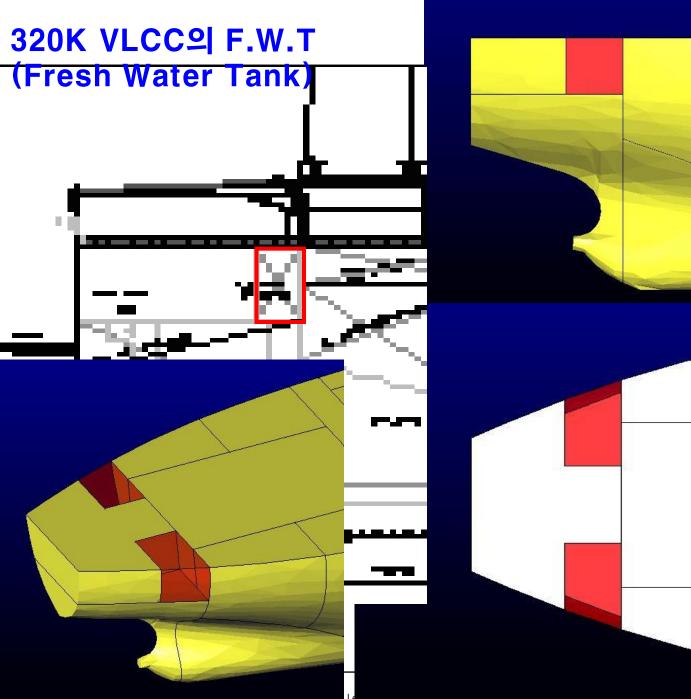
## F.W.T. (Fresh Water Tank)

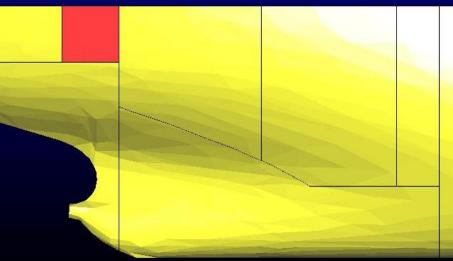
☑ Tanker & Bulker : Steering Gear Room 내 좌/우현
 ☑ Container : 기관실 앞 혹은 뒤쪽의 Passage Way 하부
 ☑ Distilled W.T와 Potable W.T로 구분하여 표시
 ☑ Greek Rule : Potable W.T와 Ballast T. 사이 void 설치

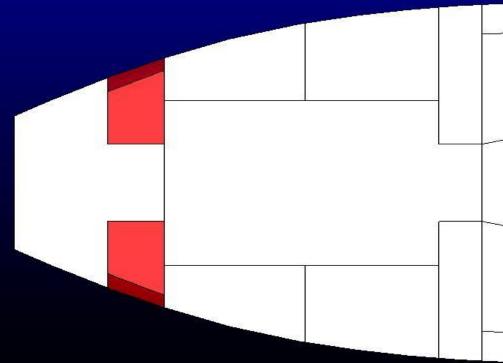




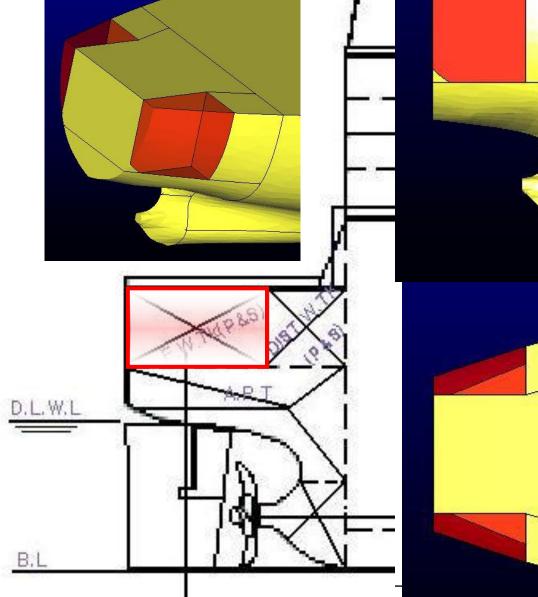
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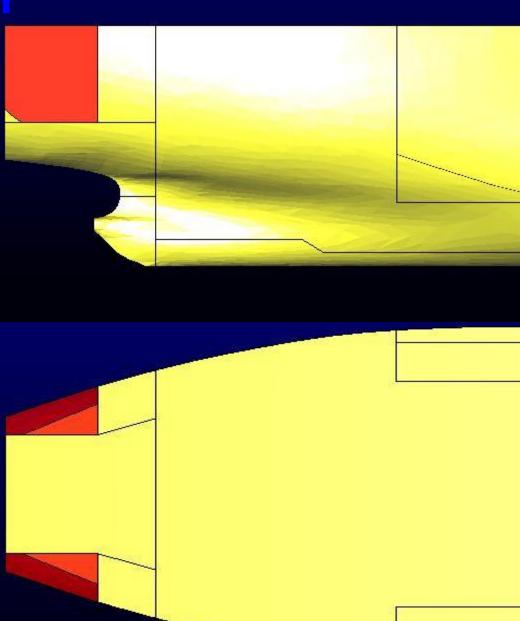






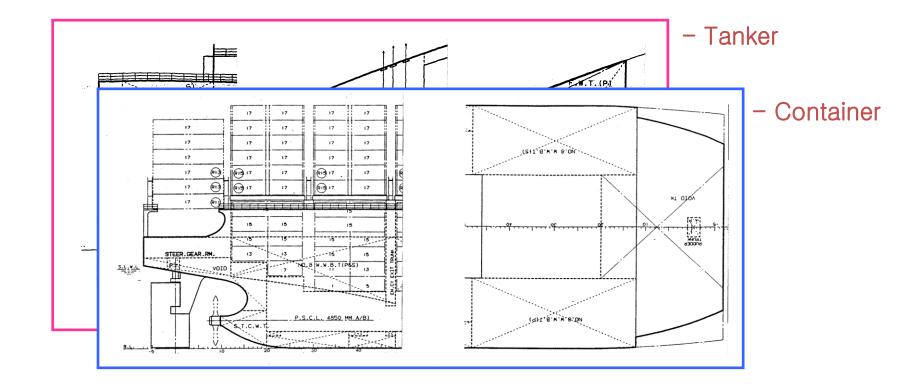
# 145K LNGC의 F.W.T





## C.W.T. (Cooling Water Tank)

# ☑독립 Tank 혹은 APT와 일체형 ☑독립 Tank : Propeller Shaft 상방 0.3~0.5m로 하 되 E/R 4th Floor 높이와 일치



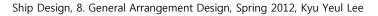
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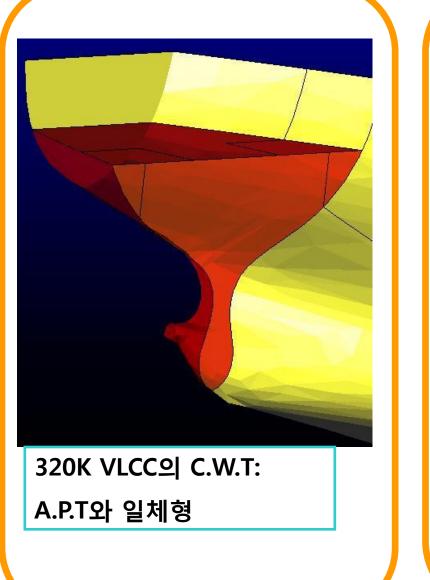
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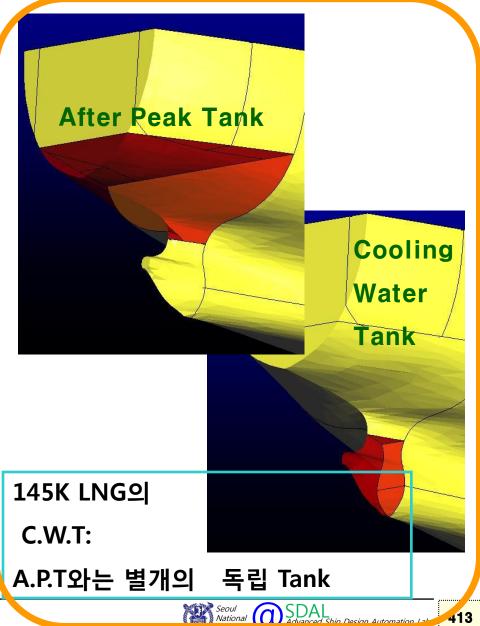
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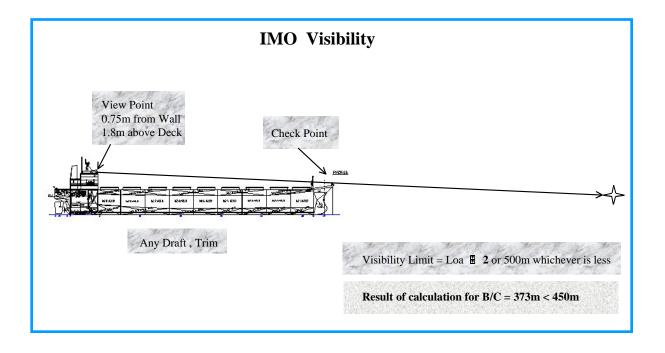
### **Cooling Water Tank**





## **Deck House**

- ☑ Deck House의 설계는 선주 요구에 따른 거주 공간 확보가 무엇보 다 중요하다.
- **☑** IMO Visibility
  - 배의 길이의 2배나 500m 중 작은 값

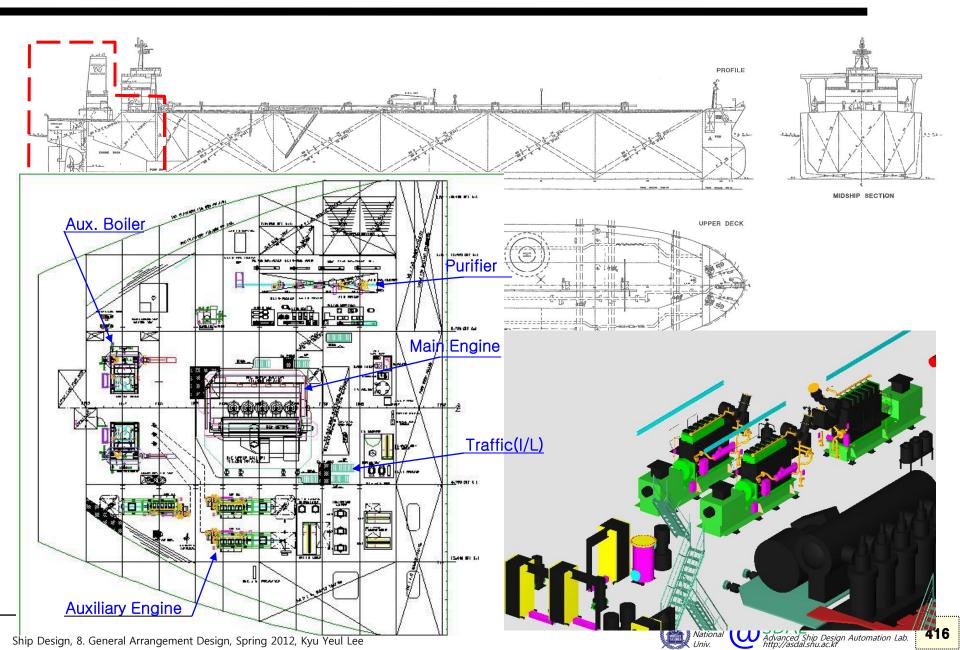




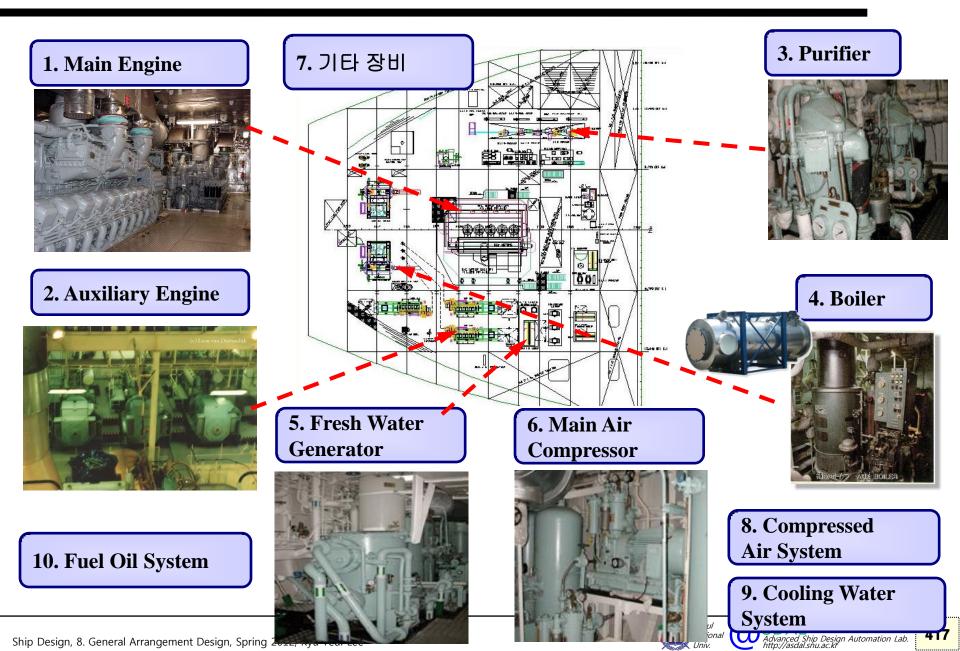
# 8-6 Major Equipment in Engine Room(E/R)



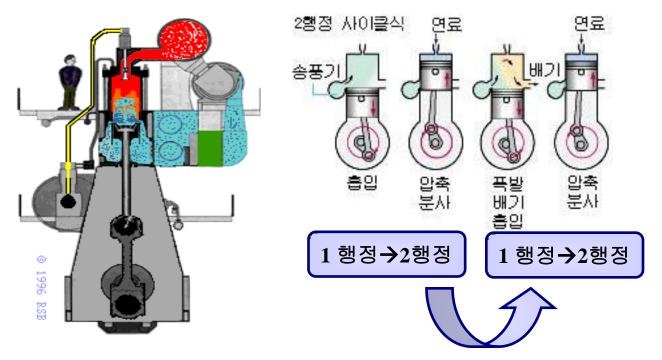
## **Engine Room(E/R)**



## Major Equipment in Engine Room(E/R)



# 1. Main Engine (주 추진기관)



- ☑ 700 cst/50°C의 저질 중유(Heavy Oil)을 사용 → Fuel Oil System 구성을 위한 기기장비 및 Tank 설비(Circulation Pump, Viscosity, Purifier, Heater ..)
- ☑ Piston부위 마모 억제 → L.O (Lubricate Oil) System 구성을 위한 기기장비 및 Tank 설비
- ☑ Engine 냉각 → Cooling System 구성을 위한 기기장비
- ☑ 배기 가스(Exhaust Gas System)의 처리를 위한 설비

Ship Design, 8. General Arrangement Design, Spring 2012, Kyu $l_Y$  Gyt Lee 0.01~St = 0.000001~m2/s = 1~mm2/s





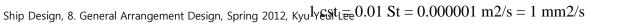
#### <u>Viscosity(점도)</u>

- Absolute Viscosity(절대점도):점도란 액체 내의 전단속도가 있을 때 그 전단속도 방향의 수직면에서 속도의 방향으로 단위면적에 따 라 생기는 전단응력의 크기로서 표시하는 유 체의 내부저항이다. 점도의 차원은 질량×시 간/면적이고 단위는 N.s/m2와 포아즈(Ps) 및 센티포아즈(cPs)를 쓴다. (1Ps =0.1N.s/m2, 1cPs = 1/100 Ps)

- Kinematics Viscosity(동점도):동점도란 점도를 그 액체의 동일상태(온도, 압력)에 있 어서의 밀도로 나눈 값을 말하며, 그 차원은 (길이)2/시간이며, 단위로서는 m2/s와 보조단 위로서 스톡크(St)및 센티스톡스(cSt)를 쓴다. (1St = 0.0001m2/s, 1cSt = 1/100 St)

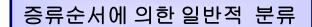
- 초당 일정지점에 머물러 있는 면적(점성이 높을수록 끈적함)

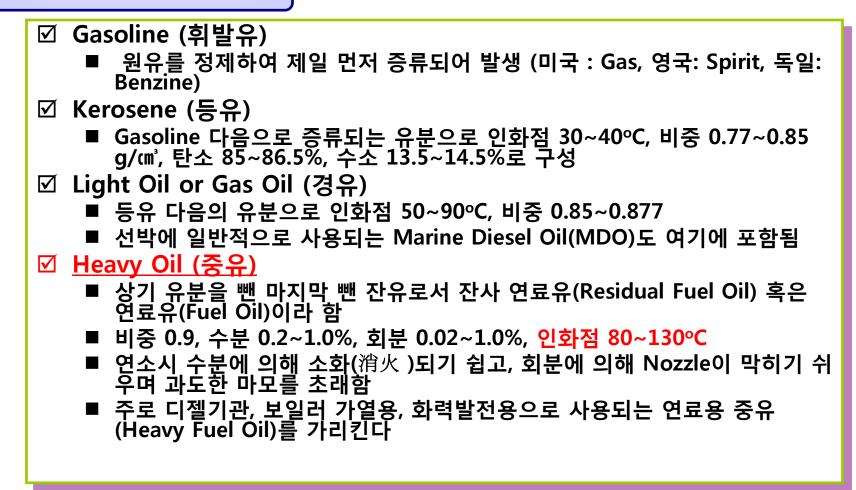
항목	티젤엔진	가솔린 엔진
연료	경유,석유	가솔린, LPG
연소사이클	사바테사이클	오토사이클
면료공급방식	분사펌프	기화기 혼합(가솔린은 실린더와 홉기매니폴드에 분사)
혼합기의 형성	압축공기에 연료를 안개상태로 분사(불균일 혼합)	흡입전에 연료와 공기가 혼합된 형태로 흡입(균일 혼합)
착화방법	압축열에 의한 자연착화	전기불꽃에 의한 점화
면소실형상	복잡	간단
압축비	16~23 : 1(공기만)	7~10:1(혼합기)
압축온도	500~550°C	120~140℃
폭발 압력	45~70kg/cm	30~35kg/m/
압축 압력	30~45kg/cm	7~11kg/or
열효율	32~38%	25~32%
연료소비율	150~240g/Psh	230~300g/Psh
기관의 회전수	1600~4000rpm	2000~6500rpm
출력당 중량	5~8kg/en/	3,5~4kg/m
시동 마력	5 Ps	1 Ps
용도	주로 지프, 버스, 트럭	주로 승용차
장겸	·연료소비율이 적고 열효율이 높다. ·연료의 인화점이 높아서 화 재의 위험성이 적다. ·전기점화장치가 없어 고장율 이 적다 ·저질연료를 쓰므로 연료비가 싸다 ·배기가스는 유독성이 적다.	·회전수를 많이 높일 수 있다. ·마력당 무게가 적다, ·진동 소음이 적다. ·시동이 용이하다. ·보수와 정비가 용이하며 부속 품 값이 싸다.





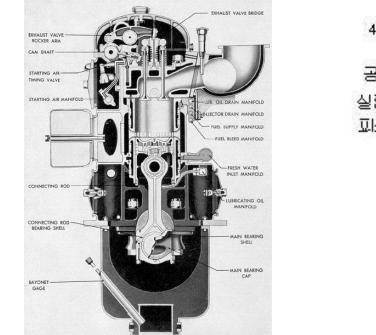
## 1.1 연료유의 분류







## 2. Auxiliary Engine (발전기 원동기)



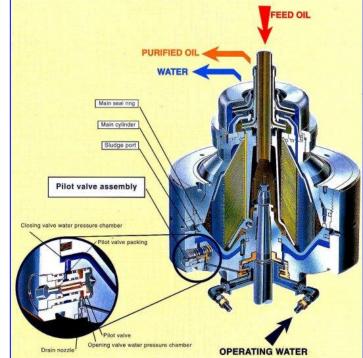


 ☑ 선내에 설치되는 모든 전기의 주 전원일 발전기를 구동하는 원동기로서 통상 3~4대가 설치됨
 ☑ 통상 중유(Heavy Fuel Oil)를 사용함
 ☑ Main Engine의 구동 방식과 거의 동일함으로 유사한 주변 설비 시스템을 구축하여야 함



## 3. Oil Purifier (유 청정기)





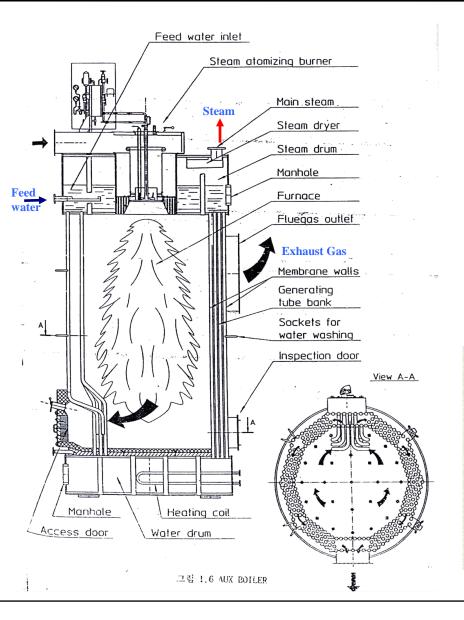
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- ☑ Main Engine(주기관) 및 Aux. Engine(발전기), Boiler에 사용되는 연료유(H.F.O)에 는 수분, 회분등의 불순물은 내연 기관의 연소상태를 나쁘게 하며 마모를 촉진시킨 다. 또한, 윤활유도 장시간 사용함에 따라 수분과 불순물의 혼입이 발생한다.
- ☑ 이와 같은 연료유 또는 윤활유에 혼입된 수분 및 불순물을 제거하기 위해 Oil Purifier(유 청정기)를 사용한다.
- ☑ 작동원리는 Oil과 불순물 혹은 수분의 비중차를 고속 원심력을 이용 확대시켜 분리 한다. (6000~8000 rpm)

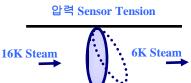
## 4. Boiler



전 선내의 난방, 취사 및 각종 가열장치 에 소요되는 증기를 발생시키는 장치

- ☑ Oil Tanker의 경우 Cargo Oil Pump 및 Water Ballast Pump가 Steam 구 동 Type일 경우 이를 위한 용량을 고 려해야 함
- ☑ 일반 상선의 경우 주로 압력 7kg/cm2, 온도 169℃정도의 저압 증 기를 생산
- ☑ Tanker선의 경우 16Kg/cm2의 보일 러로 부터 16K, 212°C, 6K 168°C, 4K
   S2°C 등의 증기로 감압하여 사용



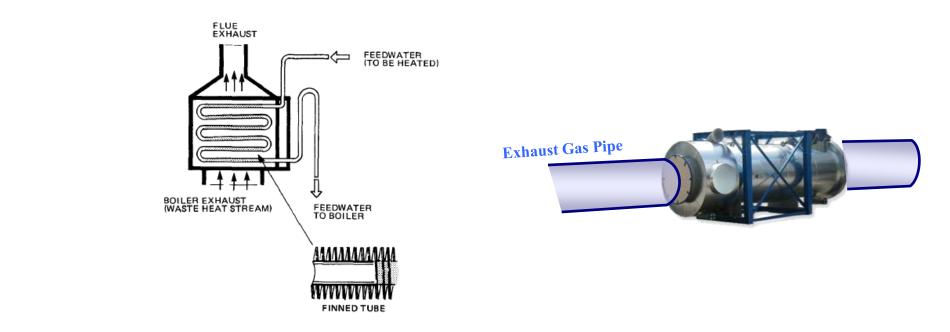


감압밸브

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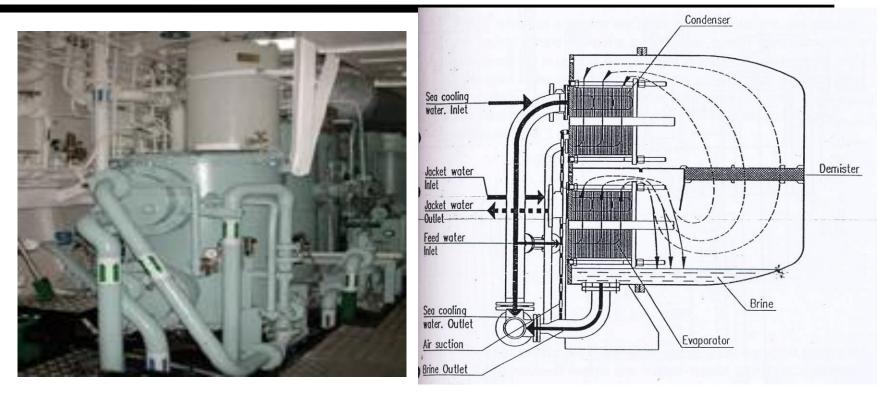
#### Exhaust Gas Boiler, Economizer (배기 보일러)



- ☑ 연료 절감을 목적으로 Main Engine의 배기온도가 약 250℃ 정도인 것을 이용하여 증기를 발생시키는 장치
- ☑ Boiler내의 Boiler Water를 순환펌프로 Economizer를 통해 순환시켜 배 기가스로 인해 가열하여 증기를 발생시킴
- ☑ Main Engine이 가동 중일 때만 증기발생이 가능함으로 항해시에만 운전 됨

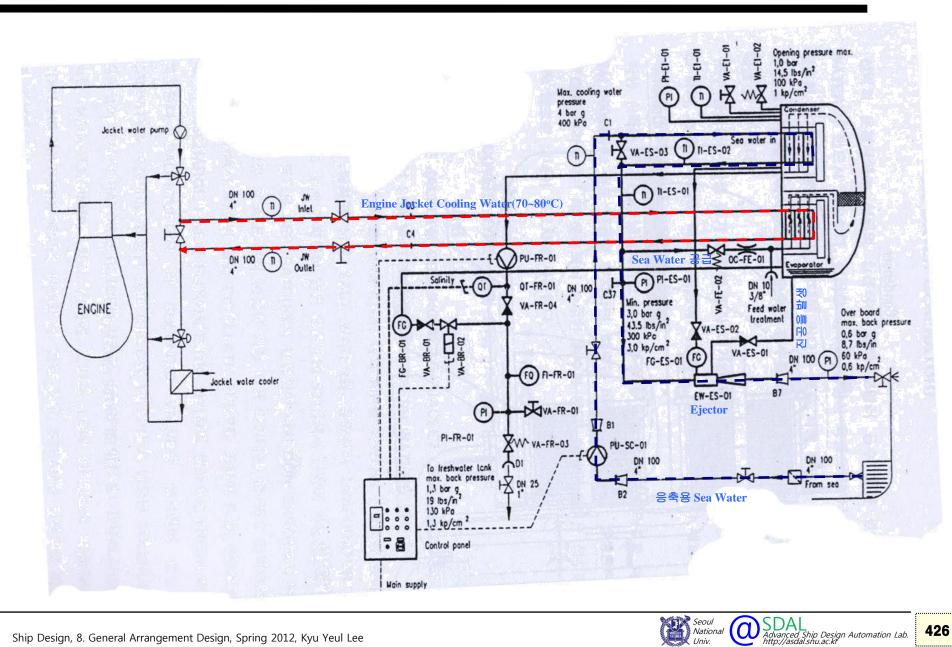


## 5. Fresh Water Generator (조수기)



- 전 선원의 일용수 및 보일러 급수등에 필요한 청수를 생성하기 위한 장비로 해수를 증발시켜 재 응축시킴으로써 순수한 청수를 만든다
- ☑ 작동원리는 주기관을 냉각시키고 나온 70~80°C의 엔진냉각수로 해수를 가열/증발하여 Fresh Water를 얻는 Heat Recovery Type과 해수와 청수 의 삼투압을 이용한 Reverse Osmosis Type이 있다





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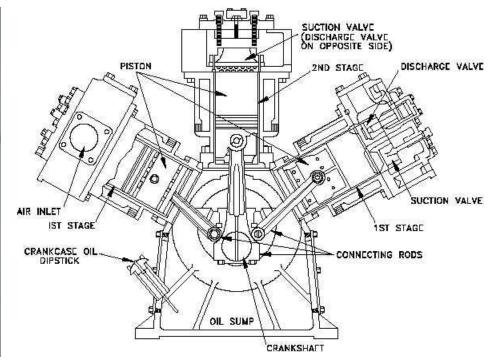
- ☑ Main Engine Jacket을 Cooling 하고 난 Jacket Cooling Water의 남은 열(70~80℃)을 이용하여 Sea Water를 증류 시키는 방식
- ☑ Air Ejector로써 Evaporator내의 Air를 흡출하여 진공도를 높여 낮은 온도(40~50℃)에서 증발이 가능하도록 함
- ☑ 여기서 발생된 증기를 다시 Condenser 에서 복수(復水)시 킴 즉 Sea Water를 조수기 공급용으로도 사용하고, 증기의 응축을 위해 온도를 낮추는데도 사용함, 또한 Ejector를 이 용하여 Evaporator내의 공기를 흡출하여 진공을 만드는데 도 기여함 (기차가 빠르게 지나가고 나면 주위 공기가 빨려 들어가 순간적으로 진공이 이루어지는 원리)





## 6. Air Compressor (공기 압축기)





- ☑ 압축공기는 Main Engine 및 Aux. Engine의 시동에 이용되며 각종 제어장 치, 원격 조정장치, 계측, 경보 및 기계정비시 소제용으로 사용됨
- ☑ Main Engine 과 Aux. Engine의 시동에는 30kg/cm2의 고압공기가 이용 됨으로 2대이상의 왕복동(Piston 방식) 공기 압축기로 압축공기를 생산하 여 시동 공기조(Starting Air Reservoir)에 저장하고 이를 시동에 사용함



## 7. 기타 주요 기기장비(1)



Sterilizer

**Rehardening Filter** 

**Hot Water Calorifier** 

- ☑ Sterilizer(살균기): Fresh Water Generator(조수기)로부터 생산되는 청수(Fresh Water)는 가열 온도가 70~80oC로 낮기 때문에 해중에 포함되어있는 바이러스나 박 테리아 등의 미생물이 함유되어 식용으로 사용하기 부적절함 → 자외선 살균식, 음 이온전해식, 염소주입식등의 살균기를 설비함
- ☑ Rehardening Filter(경수화장치): 조수기로부터 생산되는 청수(Fresh water)는 증 류수(Distilled Water)로서 식용으로 사용할 수 없으며, 조수기 내부에서 과냉각 응 축되어 공기중의 CO2를 흡수하여 산성으로 된다. 이러한 청수를 수산화 이온(OH-) 을 발생시키는 화합물에 통과시켜 PH치를 상승시켜 약 알칼리수로 만들며 칼슘(Ca), 마그네슘(Mg)등도 녹아 들어가게 하여 경수화하여 자연수와 같은 음용수로 변환시 키는 장치
- ☑ Hot Water Calorifier (온수 가열기): 선내에 필요한 온수를 공급하기 위해 청수를 가열시키는 장치로서, 주로 증기 혹은 전기를 이용한다. (약 70~80℃)





**Swage Treatment Plant** 

**Incinerator** 

PRESSURE REGULATION VALVE

SLUDGE BURNER -

EEDINO

SLUICE

Diesel oil suon

**Oil Seperator** 

SOLD

OIL & WATER & SOLID

Max 50 micros

OL ← LIGHT

Filter

Flue gas out!

- ☑ Sewage Treatment Plant (오수처리기): 선내에서 발생하는 오수 및 폐 수를 해상오염을 방지하기 위해 미생물학적(Biological Type) 혹은 화학 적(Chemical Type)으로 분해하여 배출하는 장비
- ☑ Incinerator (소각기): 생활 폐기물, 연료유나 윤활유의 폐유, 기관실 Bilge로부터 분리해낸 기름등을 선내에서 소각하는 장비 (예열온도 : 650℃, 배기가스온도: 850~1200℃)
- ☑ Oil Seperator (유수분리기) : 기관실내의 장비의 운전시 발생되는 Drain 은 최하부 Floor에 모이는데 이를 Bilge라 함. 통상 Bilge는 Bilge Pump 에 의해 바다로 내보내게 되는데 이때 물과 기름을 분리하는 장치



→ HEAVY PHASE
→ WATER



2 NaCl + 2H2O → H2 + Cl2 + 2NaOH 양극 (anode) : 2Cl --- Cl2 + 2e 음극(Cathode) : 2Na + 2H2O + 2e - 2 NaOH + H2 ↓ 2NaOH + Cl2 → NaClO + NaCl + H2O ↓ NaClO + H2O → HCIO + NaOH

#### ☑ M.G.P.S (Marine Growth Preventing System

선박의 Cooling System을 구성하고 있는 기기 및 Piping에 해수가 유입됨으로써, 해수에 의한 생성물 (Growth of Micro-Organisms, Shells, Slime, Seaweed etc.) 이 고착하여 Piping 및 기기내부에 Damage를 입히고 나아가 원활한 Flow를 방해 하고 관로를 차단하는 결과를 초래함 이러한 문제를 해결하기 위해 전기 화학적으로 여러 가지 해양 생성물들의 고착을 지지시키는 장치를 말함 일반적으로 해수에 15,000~2000 ppm의 염소가 ION상태로 존재하는데 이를 전 기분해하여 결론적으로 일반 염소보다 수십배 내지 수백배의 강력한 살균작용을 가진 NaClO(차아염소산) 및 HCIO(하이포아염소산)을 생성하여 투입하는 방법임

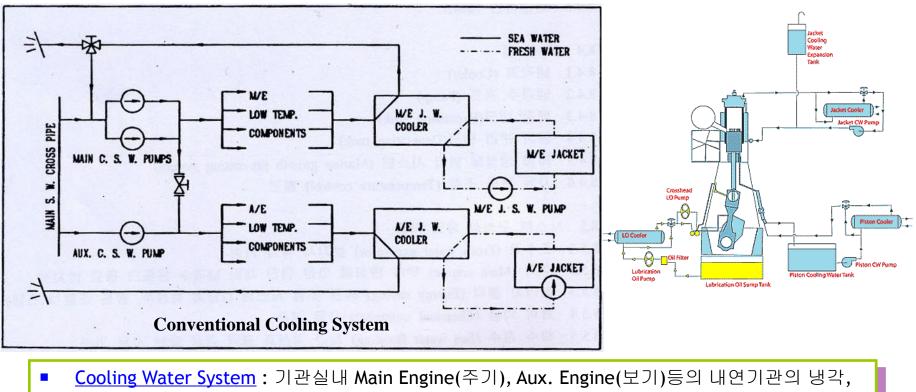


## 8. Compressed Air System의 분류

- ☑ Control Air System : Main Engine Maneuvering, Control Valve, Pneumatic Gauge, 각종 기기류의 Automatic Control등 자동제어장치 등의 작동용으로 사용되는데 Main Reservoir로부터 Pressure Reducing Valve를 통해 감압시켜 사용하거나, Control Air Compressor과 Reservoir를 전용으로 설치하기도 한다 (Control Air의 경우 System 내의 정밀한 부위를 통과해야 함으로 <u>Control Air Dryer</u>로 먼지,수분, 유분 등을 제거해 주어야 한다)
- ☑ Service Air System : Radar Mast 와 Funnel Top의 Air Horn, Fire Alarm 및 주요 장비 근처의 청소용으로 사용되며 주로 Main Air Reservoir의 고압공기를 감압시켜 Service Air Reservoir를 채우거나 별 도로 Compressor를 설치하기도 한다
- ☑ Quick Closing Air System : 선박의 화재 발생시 인화물질인 Oil이 F.O or L.O Tank로부터 유출되어 화재가 확산되는 것을 미연에 방지하고 Tank Outlet Pipe Line이 Damage를 입었을 때 Oil 누출을 방지하기 위 해 Engine Room Outside에서 주요 Valve류등을 Remote Shut-off 시 키는 System



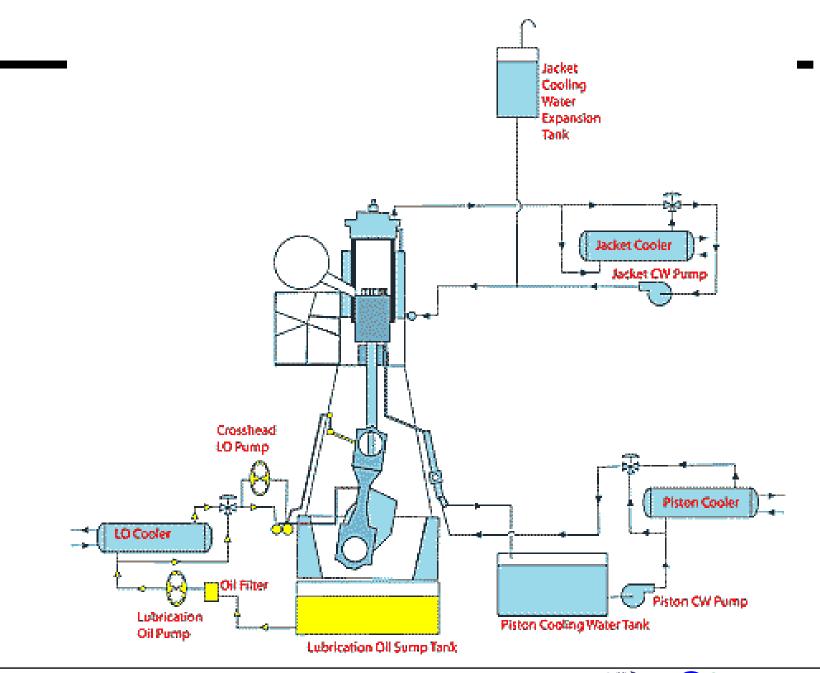
#### 9. Cooling Water System- Conventional Cooling System



Exhaust(폐기) Steam의 응축 및 냉각을 위해 구성하는 시스템

Conventional Cooling System Main Engine 및 Aux. Engine의 Cylinder Jacket을 Fresh Water(청수)로 냉각시키고, 그 외의 장비 는 Sea Water(해수)로 냉각시키는 시스템으로 해수 냉각 시스템은 크게 2개 그룹, 주 해수 냉각 Pump에 의해 해수 냉각수가 공급되는 주기관련 장치 그룹과 보기 해수 냉각 펌프에 의해 해수 냉각수가 공급되는 보기 관련 장치 그룹으로 나눌 수 있다. 장비 기능별로 독립적인 해수 냉각 시스템을 형성함으로써 펌프 구동비 절감 및 시스템 작동에 장점이 있으나 대부분 관이 해수로 이루어져 관부식에 대한 결점이 있다.

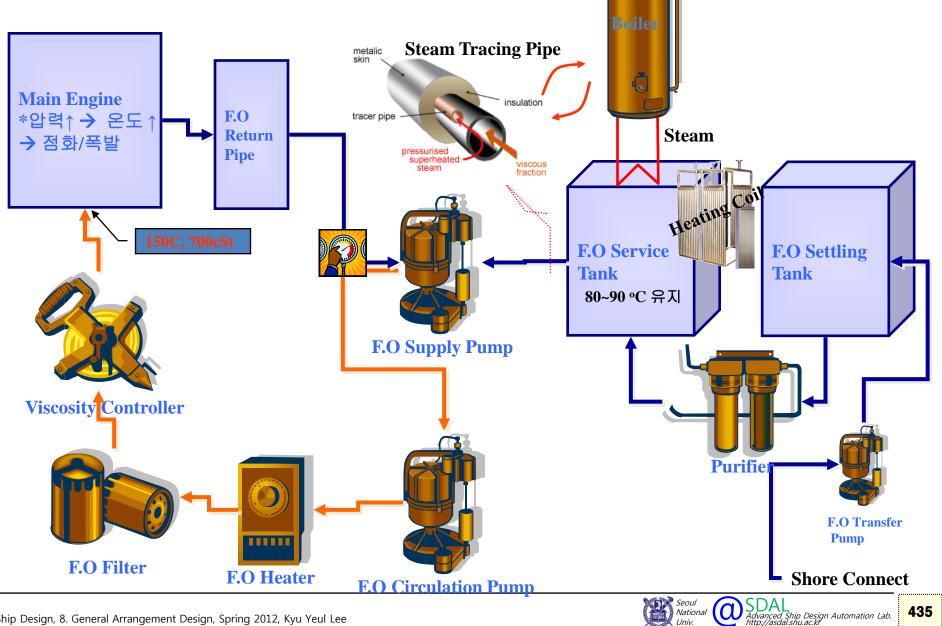
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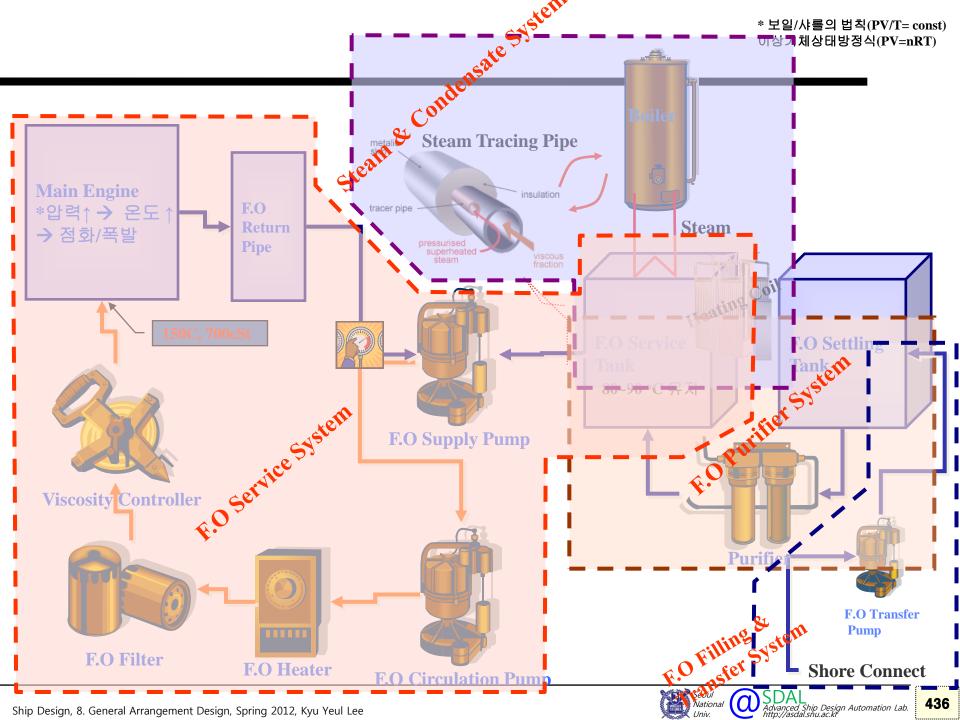
#### 10 P&ID(Piping & Instrument Diagram)

\* 보일/샤를의 법칙(PV/T= const) 이상기체상태방정식(PV=nRT)

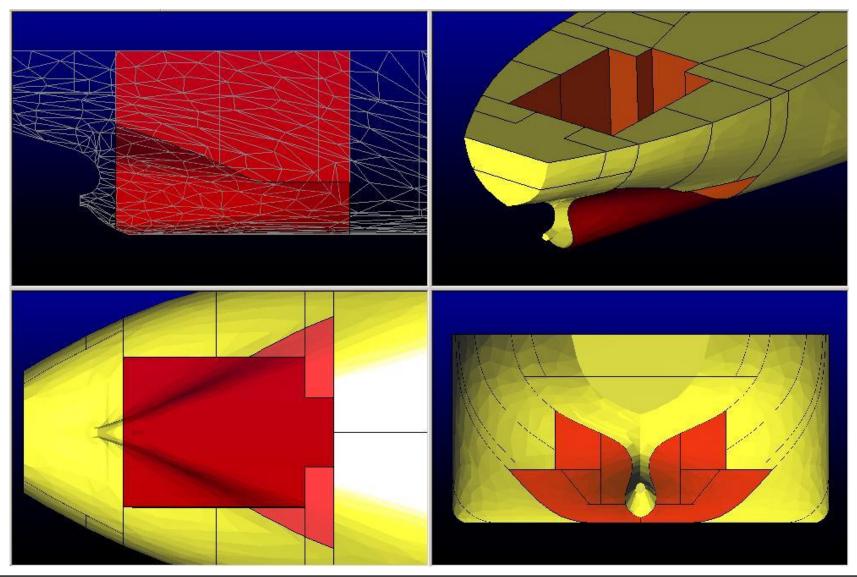


1 Iniv

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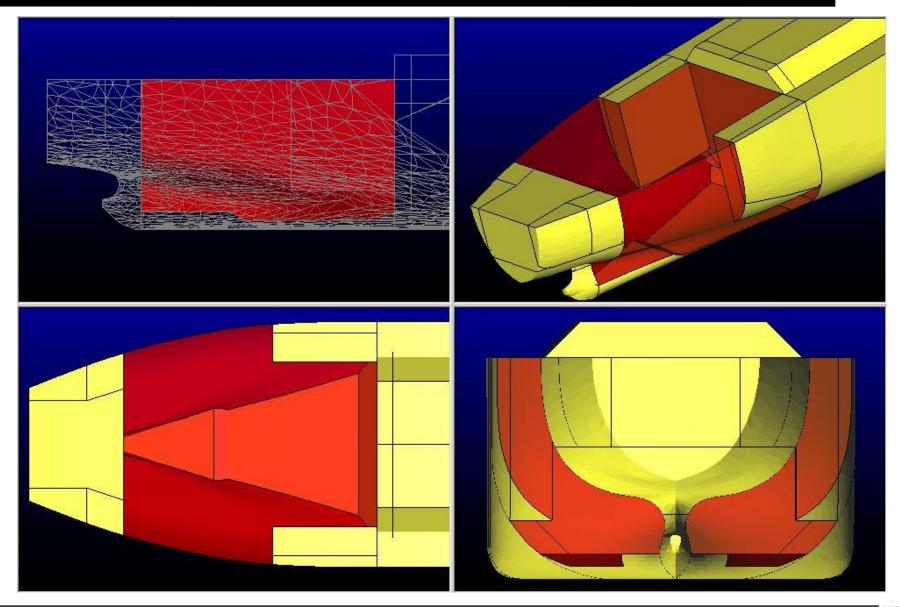


## 320K VLCC의 E/R



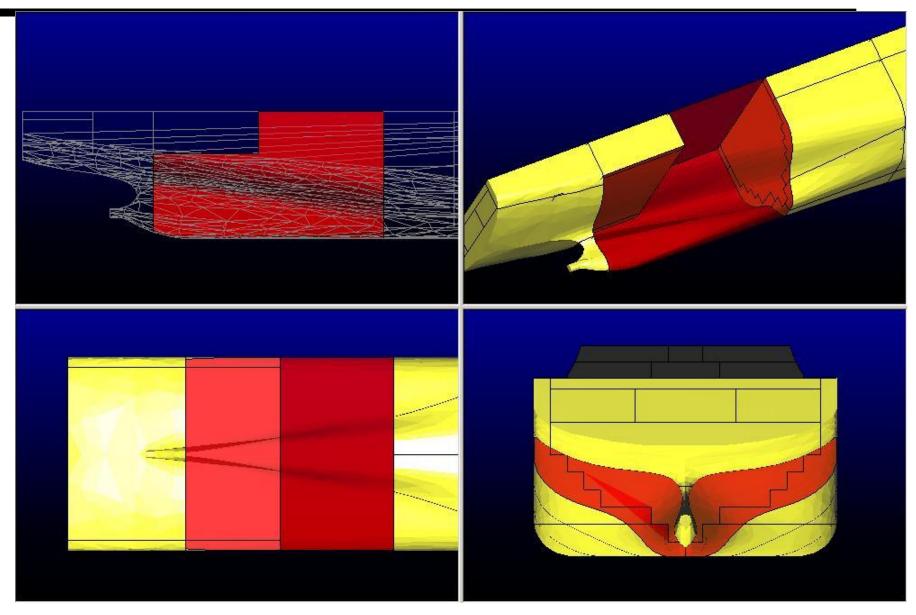


## 145K LNGC의 E/R





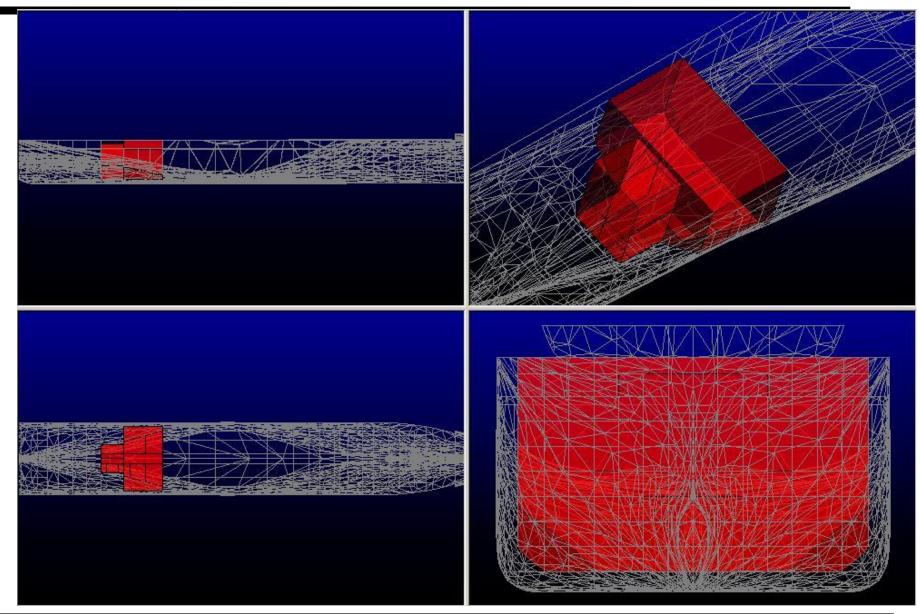
## 9,000TEU Container Carrier의 E/R



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## 4,500TEU Container Carrier의 E/R



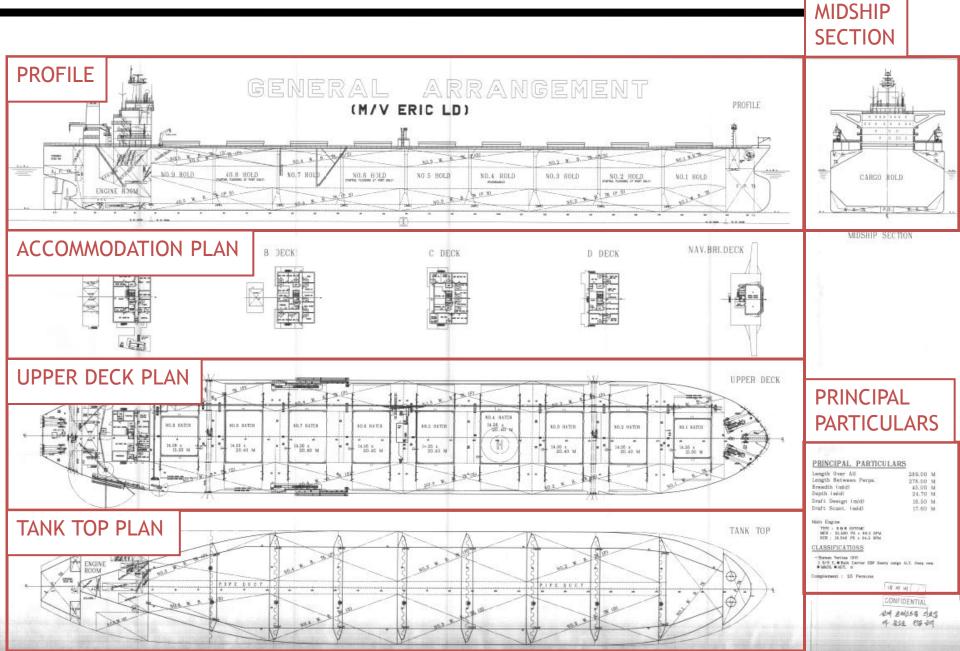
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## 8-7 Reading the General Arrangement Plan



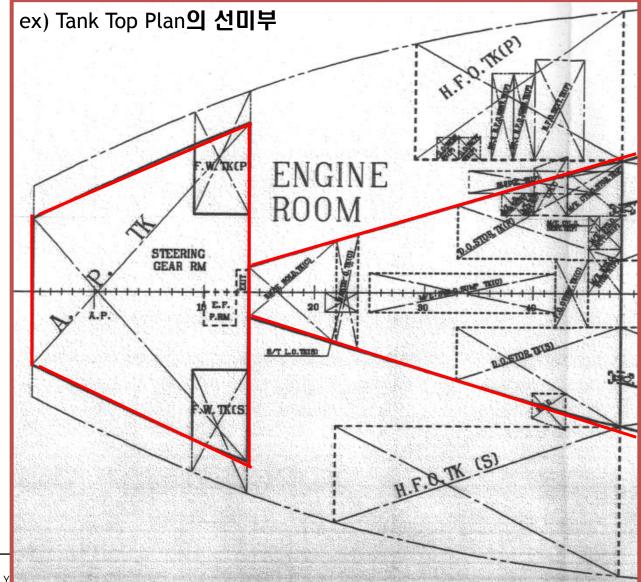
## 일반 배치도의 구성



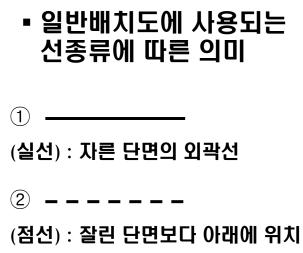
## **Reading the General Arrangement Plan**

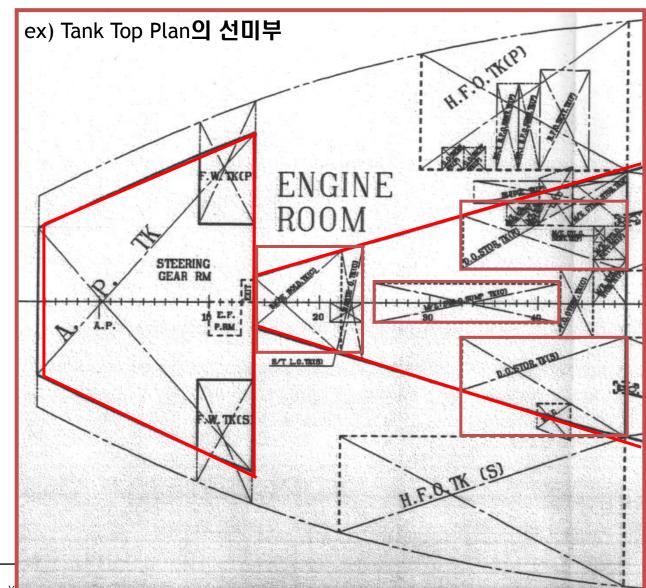
- 일반배치도에 사용되는 선종류에 따른 의미
- (실선) : 자른 단면의 외곽선

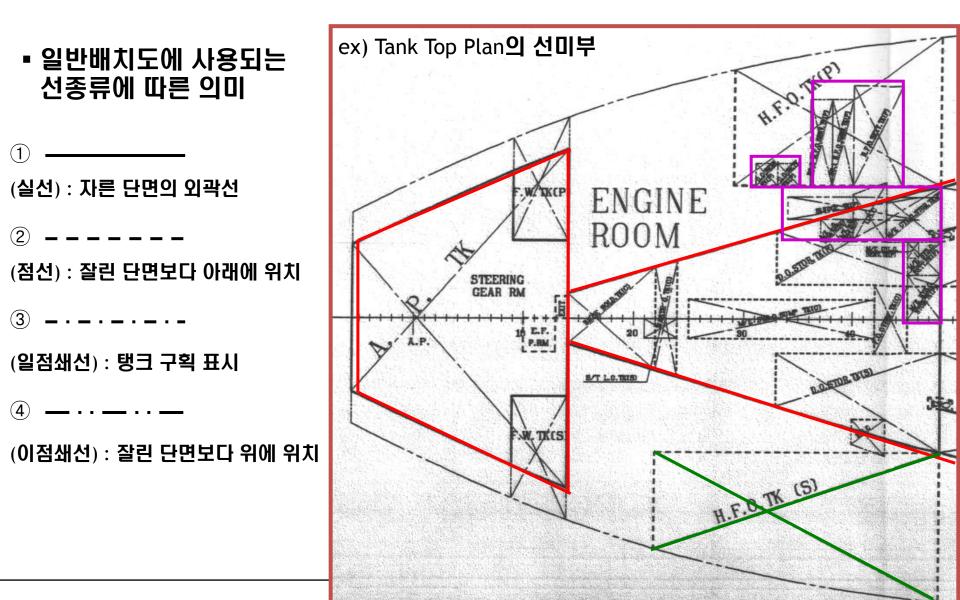
(1)



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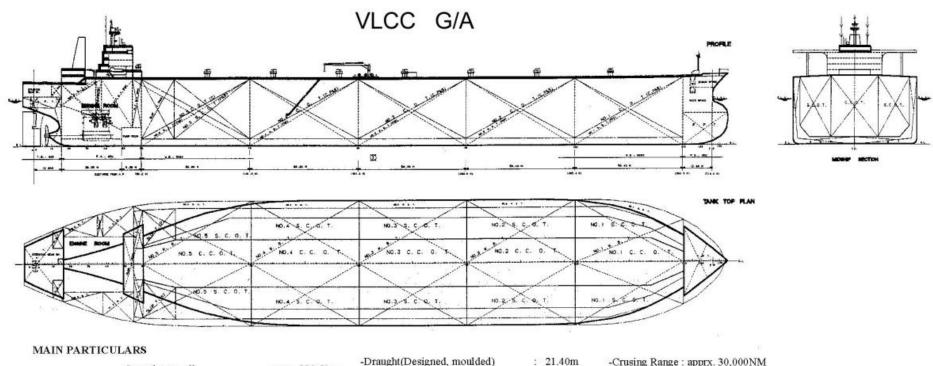






Ship Design, 8. General Arrangement Design, Spring 2012, Kyu Y

#### General arrangement(G/A) of a VLCC



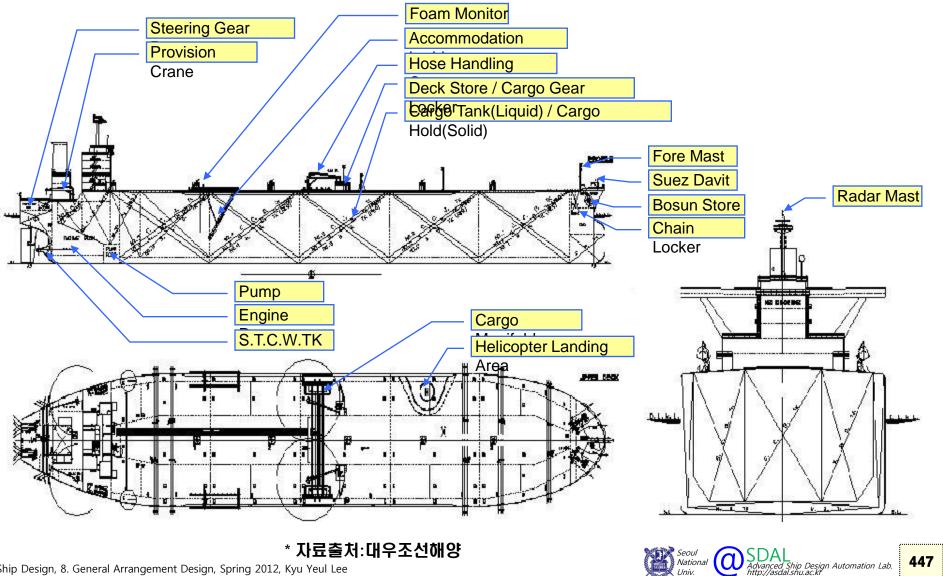
-Length over all:	apprx. 330.50m	-Draught(Designed, moulde -Draught(Scantling, moulde		-Crusing Range : apprx. 30,000NM -Service Speed : apprx. 15.3knots
-Length betw. Perpendicular -Bredth(moulded)	: 318.00m : 58.00m	-Deadweight at Td : at Ts :	apprx. 288,000MT apprx. 308,500MT	(Designed draught, 90% MCR, 15% Sea margin) -Class : DNV or ABS or LR equivalent
-Depth(moulded)	: 31.25m			-Gross Tonnage : apprx. 160,480 tons





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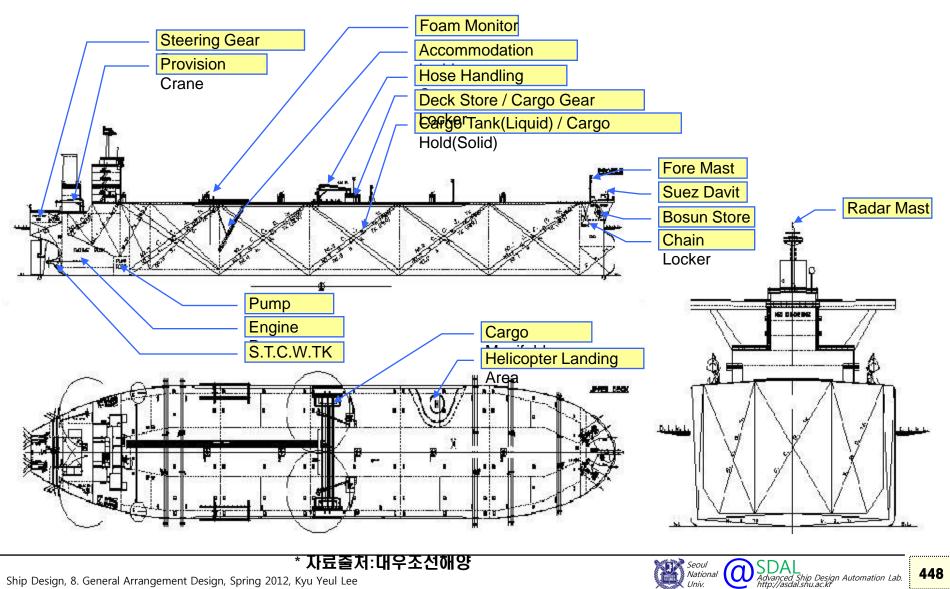
#### **General Arrangement of a VLCC**



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#### **General Arrangement of a VLCC**



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# 8-8 Arrangement Design of Tanker



## **Arrangement Design of Tanker**

'Design' is a kind of 'Arrangement'.

Arrangement design of a ship includes

- Compartment arrangement
- Equipment and piping arrangement
- Structural member arrangement



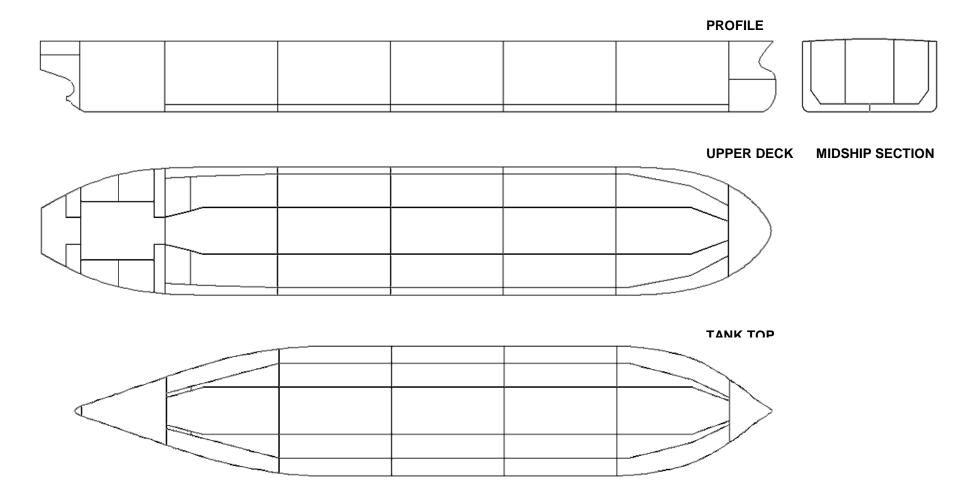
450

#### VLCC(Very Large Crude oil Carrier)

- ☑ 종류: 원유 운반선(Crude Oil Tanker), 석유 제 품 운반선(Product Carrier), 화학 제품 운반선 (Chemical Tanker)
- ☑ 속력: 14 ~ 15knots(약 26 ~ 27km/h)
- ☑ VLCC(Very Large Crude Oil Carrier)급: DWT 280,000 ~ 310,000톤
- ☑ 페르시아만 ~ 한국 사이의 1항차당 약 40일 소 요(속력 15 ~ 16knots 기준)

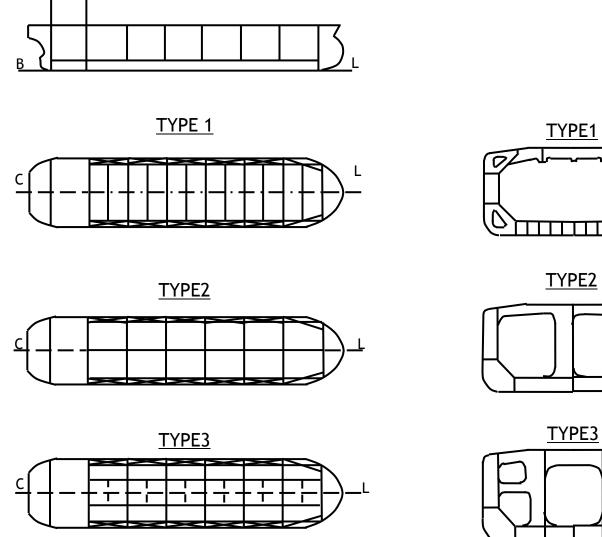


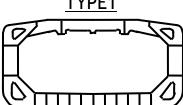
#### **Compartment Arrangement of a VLCC**

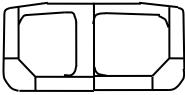


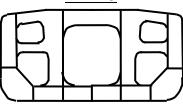


#### **Various Types of Compartment Arrangements of Tankers**

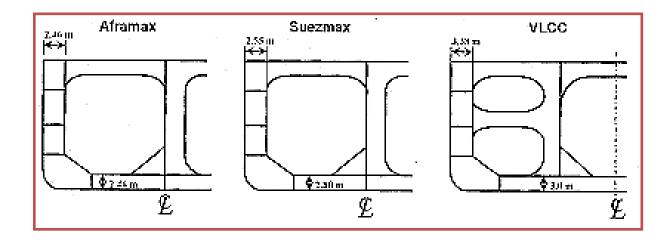








#### **Double bottom height & Wing tank width of Various Types of Tankers**

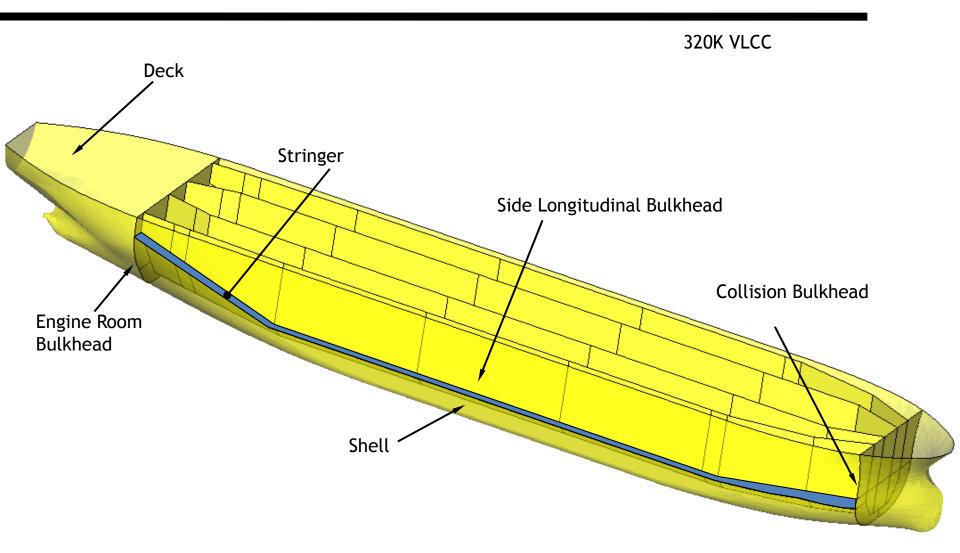


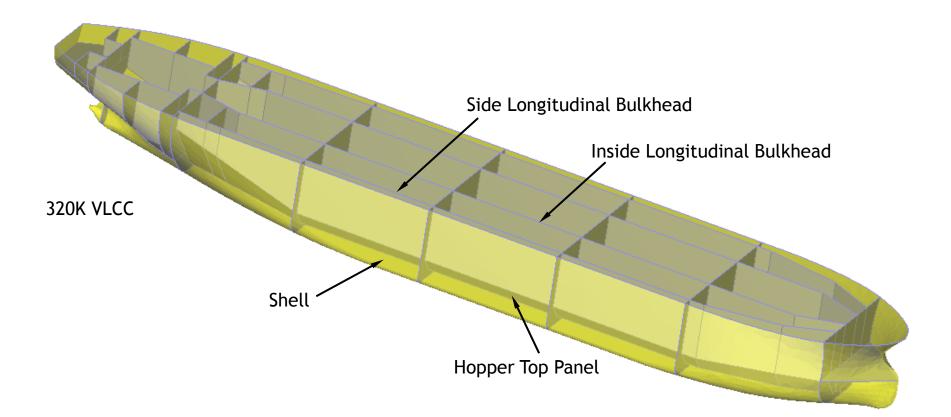
Ship Size	D/B Height	Wing Tank Width
Aframax	2.46 m	2.46 m
Suezmax	2.80 m	2.55 m
VLCC	3.0 m	3.38 m



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#### **Compartment Arrangement Model of a VLCC**







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Check point for compartment arrangement of tanker

■ Double Hull 요구 사항 (MARPOL 73/78)

- Slop Tank를 포함하여 Inner Hull은 외판과 min. 2.0m를 유지
- Cargo Tank의 크기 제한 (MARPOL 73/78)
  - PL & SBT를 계산한 후 요구사항을 만족하는지 Check
  - PL : Protective Location ; 방호적 배치
  - SBT: Segregated Ballast Tank ; 분리 밸러스트 탱크
- Slop Tank (MARPOL 73/78)
  - 화물창의 유수 분리용
  - 비상 상황으로 인해 Ballast 상태의 빈 화물창에 해수를 채웠을 경우, Tank Washing 등으로부터 발생되는 오수에서 화물유를 분리 저장
  - 용량 : Total Cargo의 2~3% 이상



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#### **☑** Cofferdam

■ 화물창과 기관실 사이 등에 설치함으로써 화재 예방을 하기 위한 공간

#### ☑ Cofferdam이 설치되는 위치

- L.O.T(lubrication oil tank)와 F.O.T(fuel oil tank) 사이
- Water tank와 oil tank 사이
- 가열되는 tank와 곡물 저장고 사이
- F.O.T가 deck에서 끝나고 deck 하부가 다른 기기 공간 또는 기관실 (E/R; Engine Room)인 경우
- E/R과 emergency generator room 사이
- Main engine L.O sump tank 주위
- 기타 격리가 필요한 부분



#### ☑ Cofferdam 설치와 관련된 각 선급의 규정

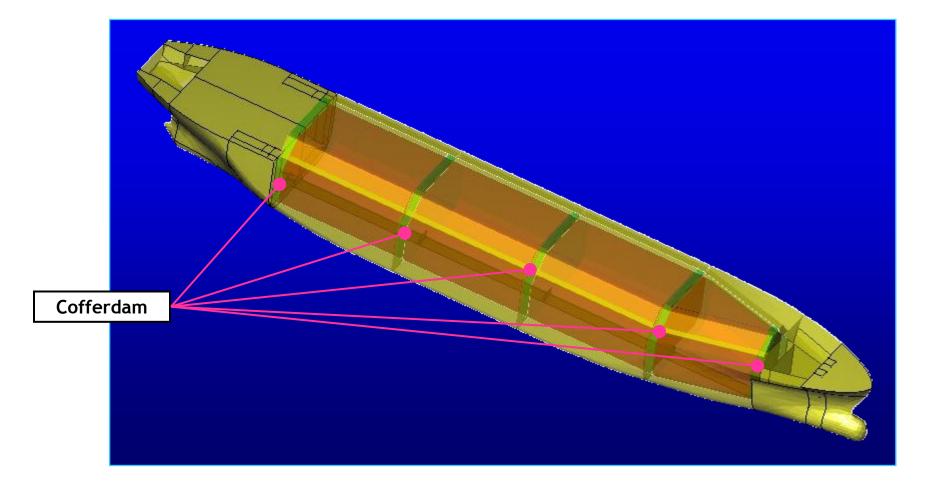
- 영국 LR(Lloyd) 선급
  - Oil Cargo Space의 Forward와 AFT End에 Cofferdam이 배치되어야 한다. Cargo Space의 End BHD의 전체 Area를 커버해야 한다.
  - Pump Room, Oil Fuel Bunker 또는 Water Ballast Tank는 Cofferdam 대신으로 적용이 가능하다.
  - Cofferdam은 Cargo Oil Tanker와 편의 공간 사이, Cargo Oil Tanker와 전기 장비 를 설치한 사이에도 배치해야 한다.

#### ■ 독일 GL(Germanischer Lloyd) 선급

- Product Tanker는 Cargo Tank와 Oil Fuel Tank 사이에 Cofferdam을 설치해야 한다. 그러나 발화점 60 ℃ 이상인 Non-Dangerous Liquid를 운반할 목적인 선박은 Cofferdam이 없어도 된다. 이 경우 Certificate에 명기된다.
- 선급 규정상 Cofferdam의 최소 규정치는 LR와 BV(프랑스 선급, Bureau Veritas)는 760mm 이상, GL과 DNV(노르웨이 선급, Det Norske Veritas)는 600mm 이상이며, ABS(미국 선급, American Bureau of Shipping)는 특별한 규정이 없다.



### 재화 용적 160,000CBM LNG선에서 화물창 탱크 사이에 장착된 Cofferdam의 예





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# 8-9 Arrangement Design of Container Carrier



## **Arrangement Design of Container Carrier**

'Design' is a kind of 'Arrangement'.

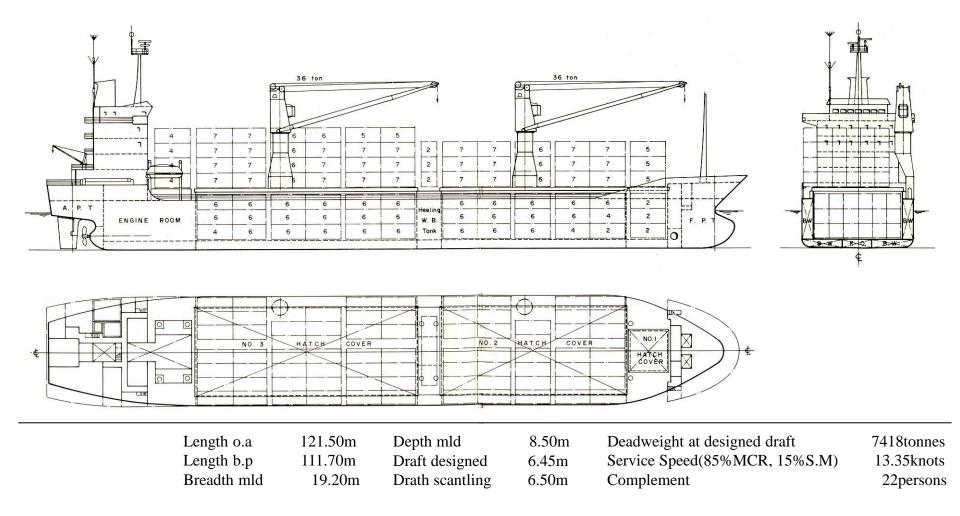
Arrangement design of a ship includes

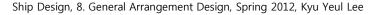
- Compartment arrangement
- Equipment and piping arrangement
- Structural member arrangement



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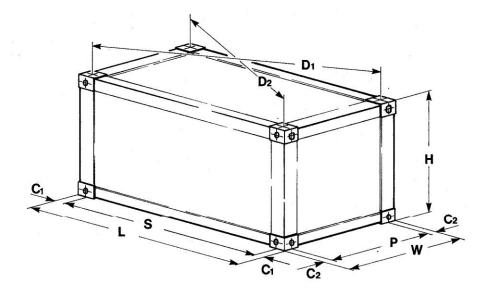
### 400TEU Semi-Container Ship(Multi Purpose Container Vessel)







## Size and weight of different container types



Туре	Height(H)		Width(W)		Length(L)		Max. weight(k
	mm	ft-in	mm	ft-in	mm	ft-in	g)
1A	2,438	8'	2,438	8'	12,192	40'	30,480
1AA	2,591	8'-6"	2,438	8'	12,192	40'	30,480
1B	2,438	8'	2,438	8'	9,152	29'-11 1/4"	25,400
1C	2,438	8'	2,438	8'	6,058	19'-10 1/2"	20,320
1CC	2,591	8'-6"	2,438	8'	6,058	19'-10 1/2"	20,320
1D	2,438	8'	2,438	8'	2,991	9'-9 3/4"	10,160

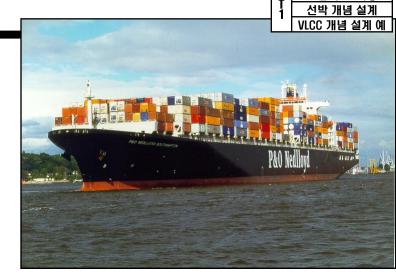


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Ship Design, 8. General Arrangement Design, Spring 2012, Kyu Yeul Lee

## Large Container Carrier

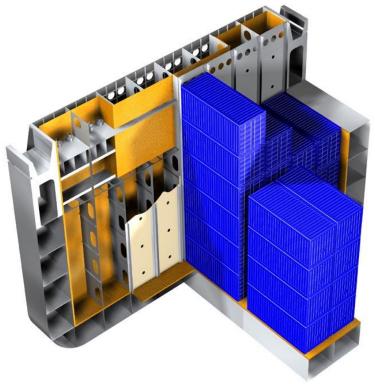
- 5,000 ~ 8,500TEU(Post Panamax)
- ☑ 국내 조선소가 시장 점유율 대형화에서 우위 ■ 국내에서는 9,000TEU급의 건조를 넘어서 18,600 TEU급 건조 중, 20,000TEU급 개발
  - 국내에서는 추진 시스템으로 12 Cycle 엔진을 적 용하고 있으며 Pod 추진의 적용을 검토 중



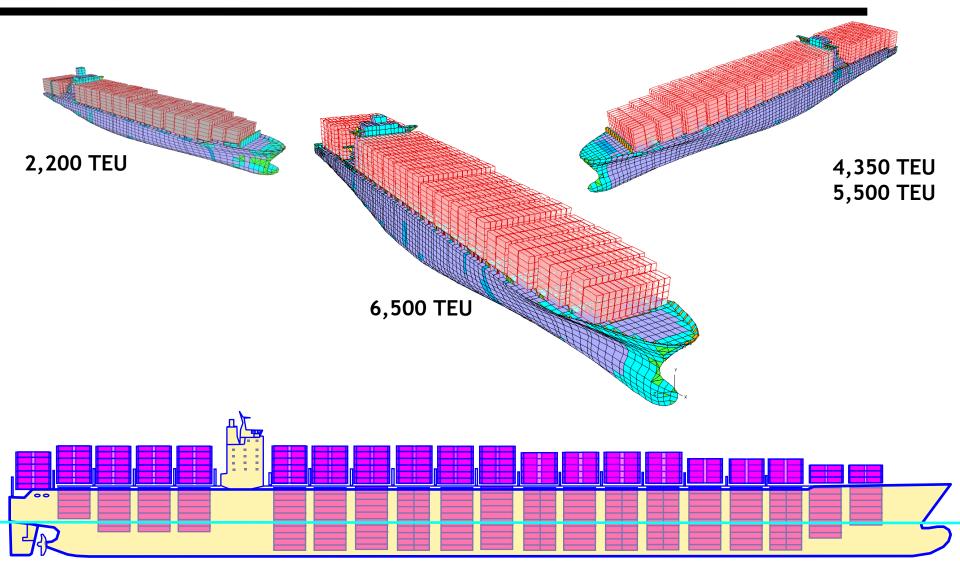
선박의 개요

조선 주요 과정





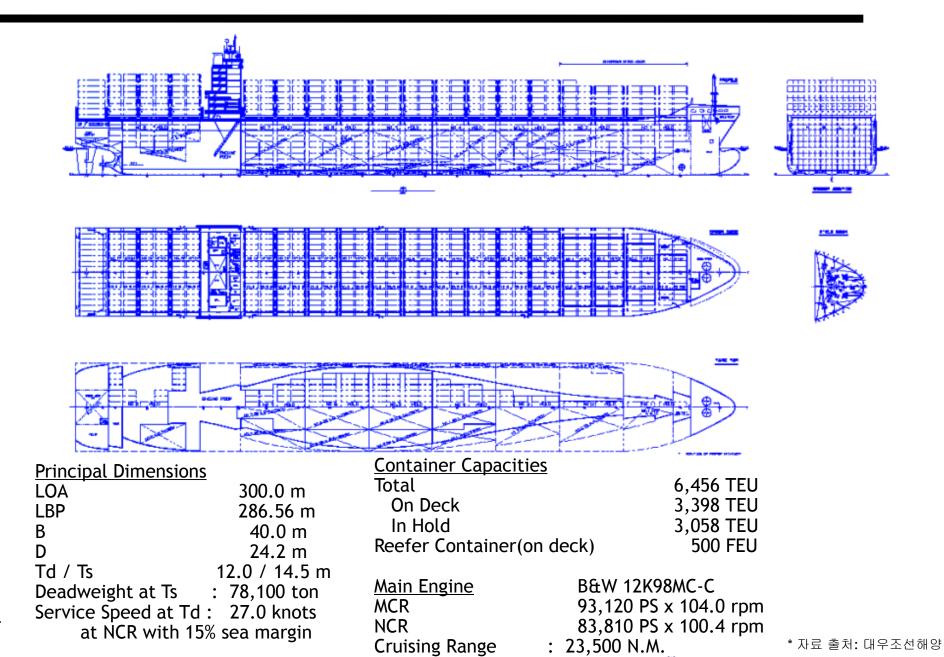
## **Size of Container Carrier**



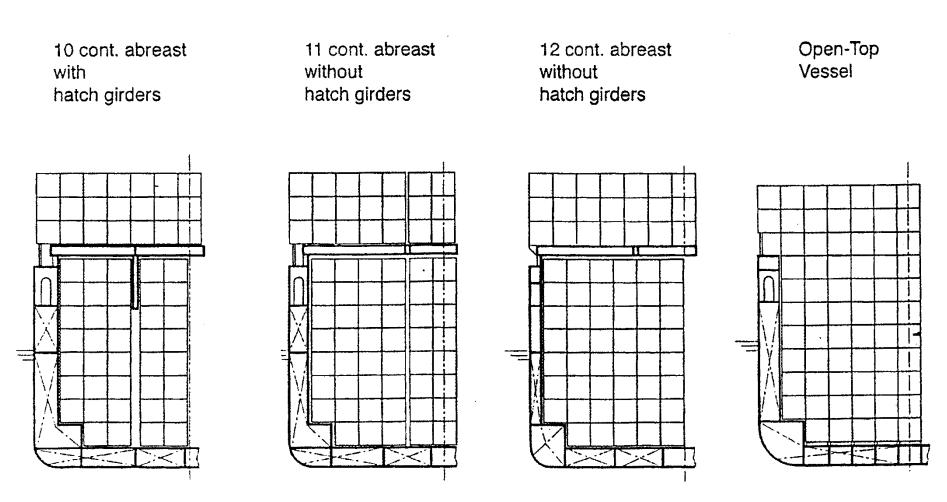
9,100 TEU

\* 자료출처:대우조선해양

## G/A of a 6,500TEU Container Carrier



## Various container arrangement in Midship section



SDAL Advanced Ship Design Automation Lab. http://asdal.shu.ac.kr

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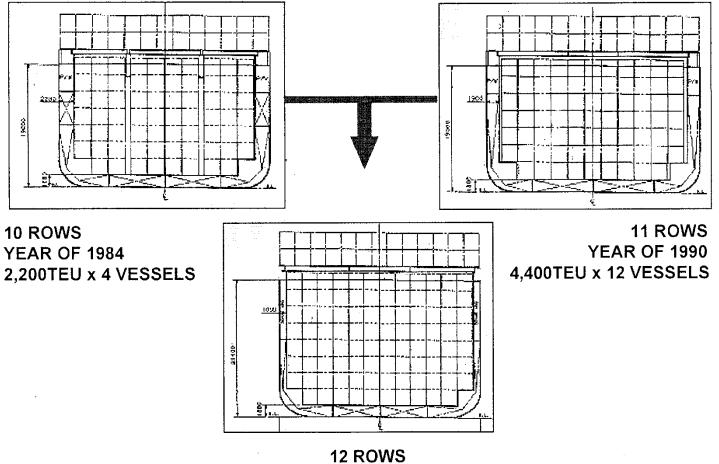
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 $(\alpha)$ 



### **Increased Rows of a PAX(Panamax) Beam Container Carrier**



**YEAR OF 1995** 2,700TEU x 3 VESSELS

Seoul National Univ

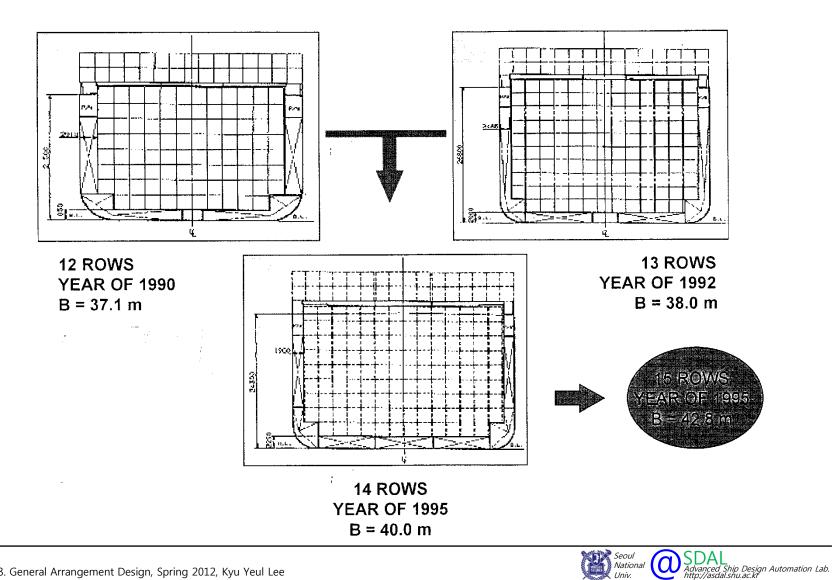
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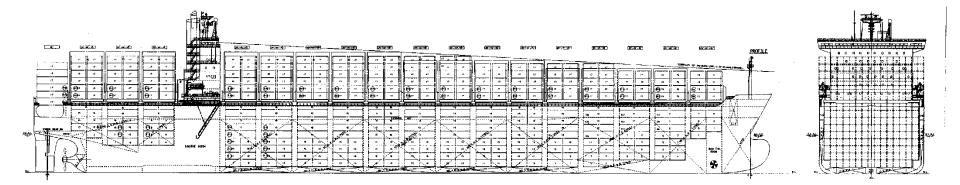
### **Increased Rows of a POSTPAX(Post Panamax) Beam Container Carrier**



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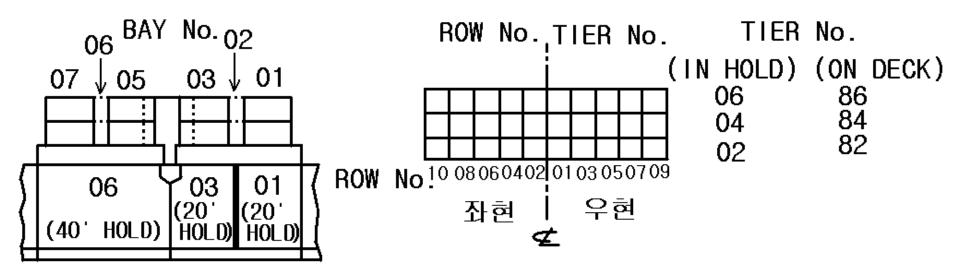
### G/A (Profile & Midship) of a POSTPAX Beam Container Carrier





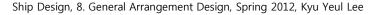
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### Code of the Container Position(컨테이너 적재 위치의 표시 방법)



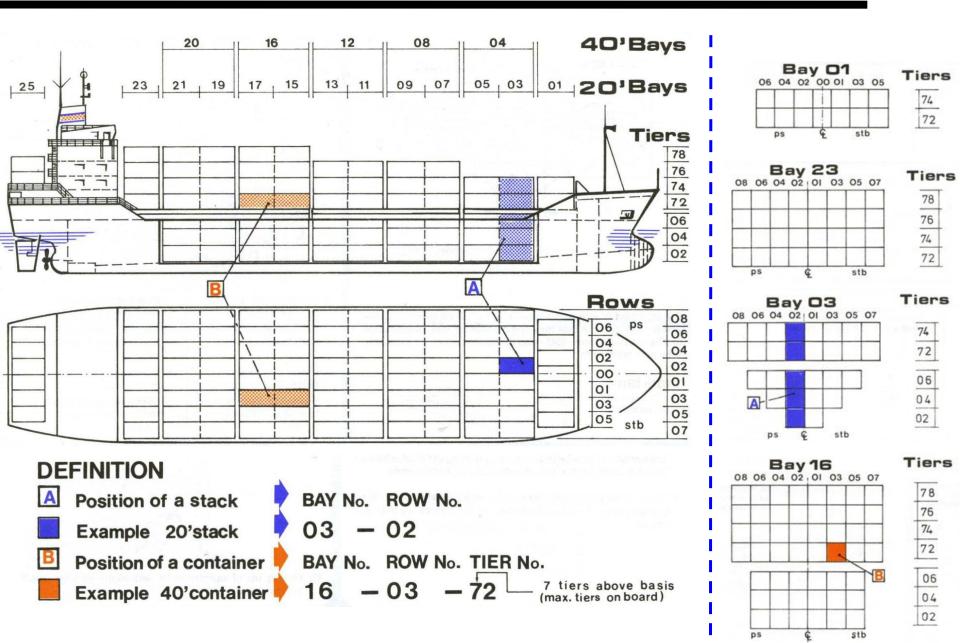
20' 컨테이너용에 대하여는 선수로부터 홀수 번호를 붙이고, 40' 컨테이너용에 대하여는 그 다음의 짝수 번호를 붙인다. Tier No.는 짝수 번호로 한다. 갑판 위는 82로부터 시작한다.

컨테이너선에 탑재되는 컨테이너는 각기 놓여질 자리가 정해져 있으므로, 하역의 편의를 위하여 적재 장소에 번지를 붙여둔다. 그 번지는 선박의 앞뒤 방향(행(bay)), 가로 방향(열(row)) 및 위아래 방향(단(tier))의 위치로 표시된다. 번지의 표시 방법은 해운사 마다 일정하지는 않지만, 한 예를 들면 그림에 보인 바와 같다. 번지를 나타내는 숫자는 그림에 보인 것과 같이 선창이나 창구 덮개 적당한 곳에 표시된다. 셀 가이드는 일반적으로 고정식이지만, 20' 컨테이너용으로 설계된 자리에는 40' 컨테이너를 넣을 수 없으므로, 셀 가이드의 일부를 떼어내고 40' 컨테이너도 실을 수 있게 한 방식도 있다.

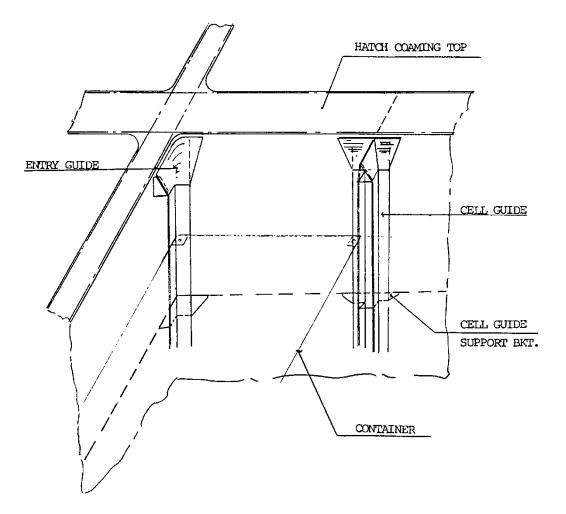




## **Code of the Container Position**

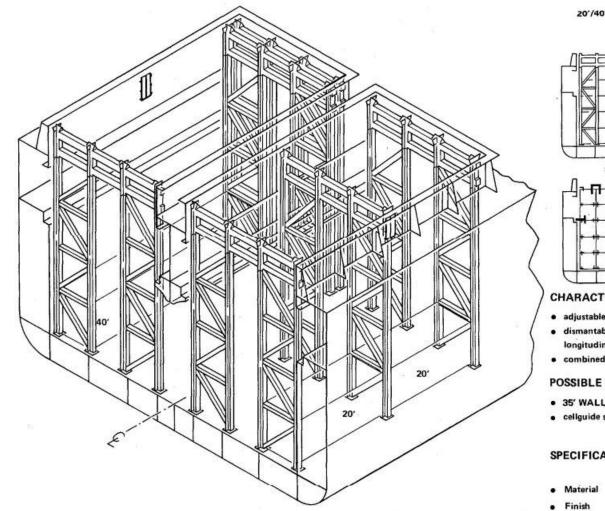


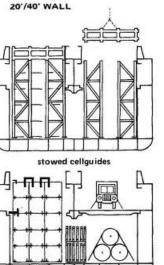
## **Cell Guide System of Container Carrier**





## **Cell Guide System of Container Carrier**





#### CHARACTERISTICS

- adjustable cellguide system for 20'/40' Cont.
- dismantable and to be stowed in containers to be located under longitudinal bulkhead in centre-line
- combined cell/blockstowage for 20' Cont.

#### POSSIBLE ALTERATIONS

- 35' WALLS
- cellguide system fixed welded at 20' or 40' area (35')

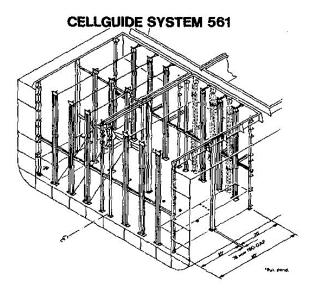
#### SPECIFICATION

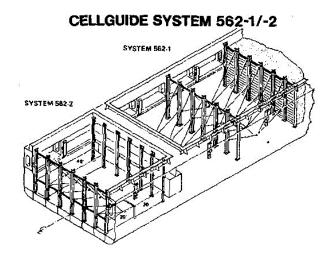
- - : in accordance with the Classification Society
- : upon client's request
- · Class. approval : All items can be supplied with the approval of any

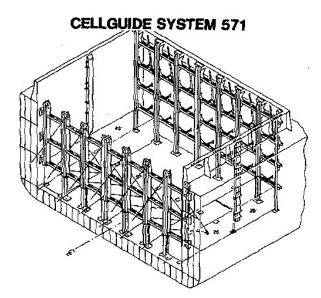
**Classification Society upon client's request** 

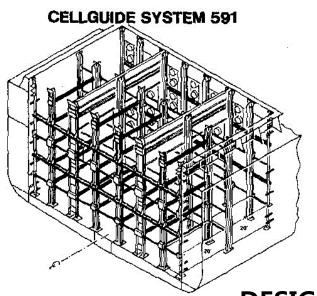


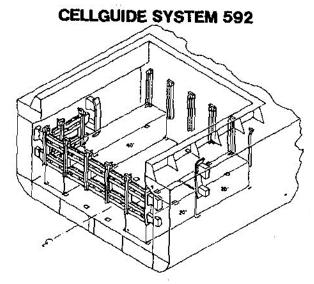
## Various Cell Guide Systems

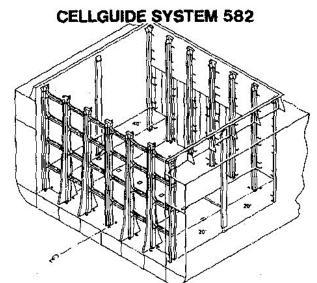








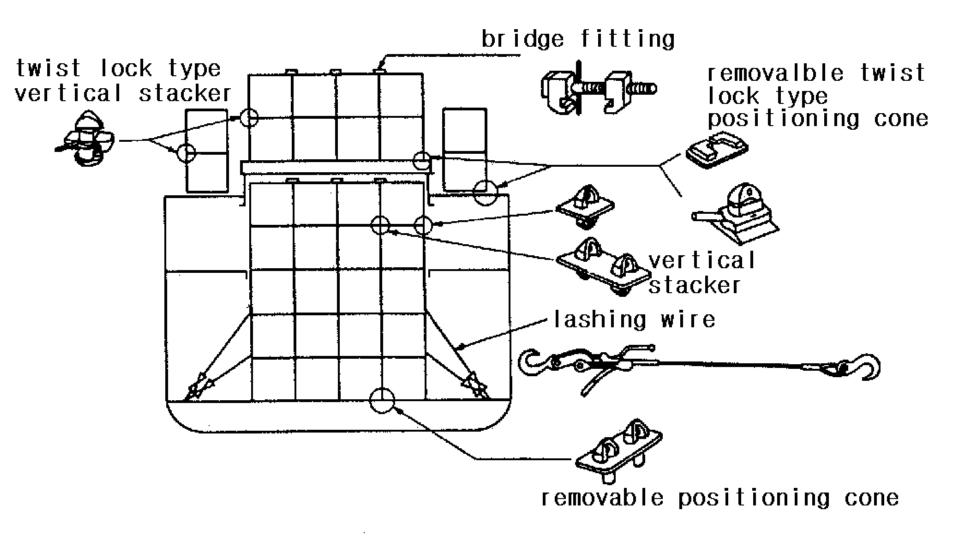




**DESIGN-MANUFACTURE-ASSEMBLY** 

(자료 출처 : CONVER)

## **Container Fittings for General Cargo Ship**



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#### 3 INTERMEDIATE & BOTTOM STACKERS TWISTLOCKS/BRIDGE FITTINGS

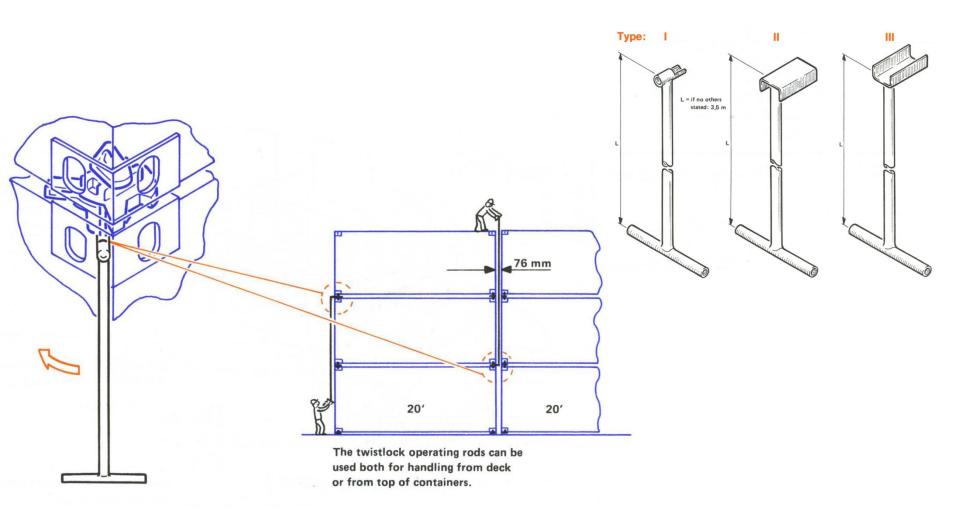
	DESCRIPTION	TYPE	
3.1	INTERBRIDGE STACKING CONES SPECIAL STACKING CONES	SZ SZ-2-Y/-V/-CV	
3.2	LEVELLING TYPES OF STACKING CONES	HA-1 HA-V/-CV	
3.3	REMOVABLE CONE PLATES	EPZ EZ-1	
3.4	BOTTOM STACKING CONES LOCKABLE STACKING CONES	SF-1/SFP-1/SE-1 SC-1/SL-1/SK-1	
3.5	'SLIDE'-LOCKS SEPARATE CONES/ISO-SEA-LAND'	AC-1/AL-1 I/III/AK-P/L/IS-1/-2	
3.6	BOTTOM TWISTLOCKS	CV-2 CV-5	
3.7	TWISTLOCKS	CV-1 CV-1A	
3.8	TWISTLOCKS FIXED BASE TWISTLOCKS	CV-3 CV-7/CV-7R	
3.9	TWISTLOCKS	CV-6 CV-6-35'	
3.10	TWISTLOCK ADAPTERS TWISTLOCK OPERATING RODS	LP/PA TYP I/II/III	
3.11	TWISTLOCK OPERATIONS		
3.12	BRIDGE FITTINGS	BF-1/-2/-4 BF-3/BF-SR	

BF-1 CV-1 SL-1 BF-2 CV-5 APT-L1 CV-2 APT-2...L/S CV-7 TF-2... SZ-2 0 SK-1 SC-1P EZ-1 SF-1 BK-1 **KL-1** SE-1 CV-6 BOS-1 APT-1L/S HA-1 B AP-1 LS-1 alternatively: BOP-1

(자료 출처 : Conver)

Remark: Corresponding bottom foundations please see Sect. 2

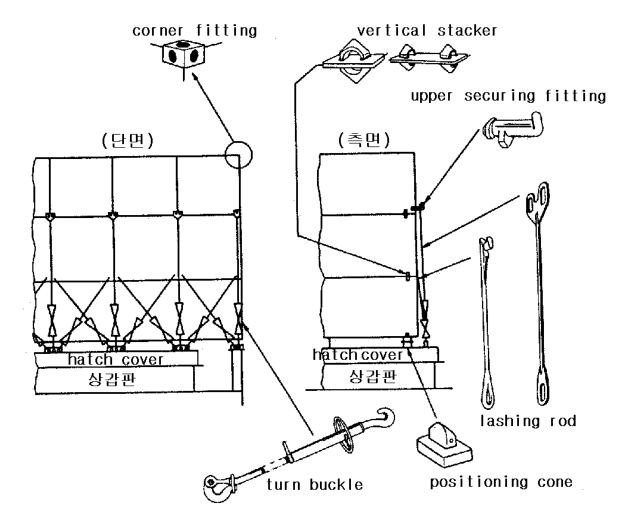
## **Twistlock Operating Rods**



NOTE: These are three types of actuator poles. Special types can be designed and manufactured on request. When ordering, please state the length of the actuator pole and the types of twistlocks (with or without plastic cap). Material: Steel-tube, on request: Al-tube.

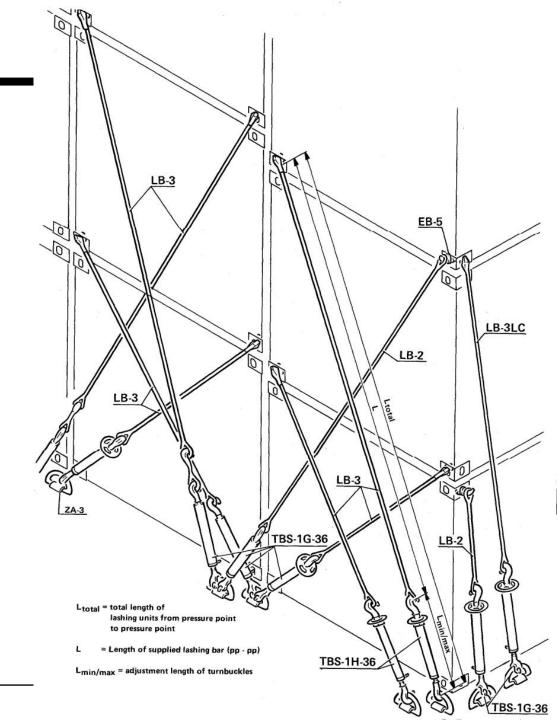
## **Container lashing equipment on deck**

### 노출부 컨테이너의 결박 장치의 예



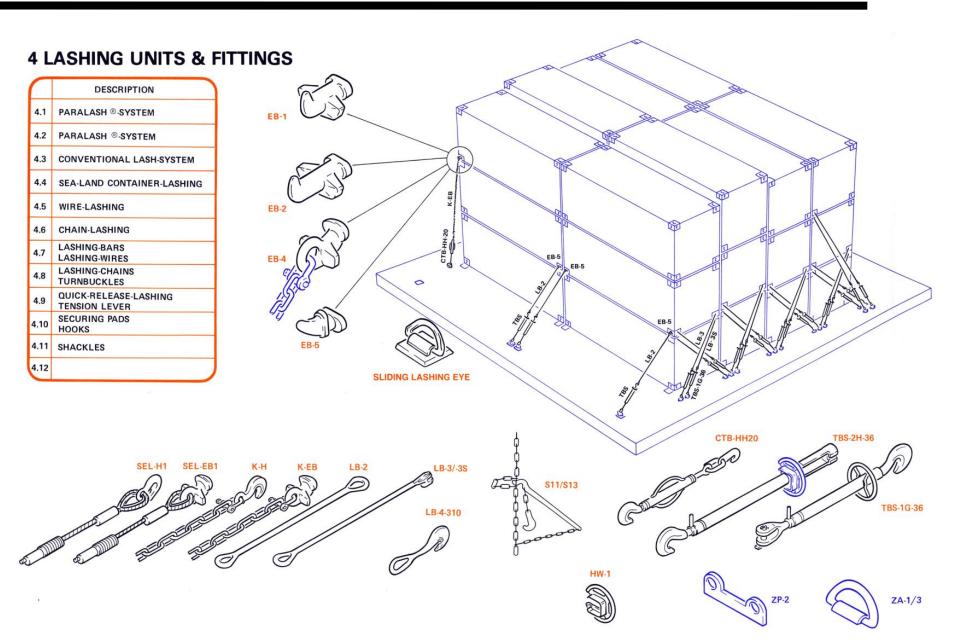
### **Container lashing equipment** on deck

LB: Lashing Bar TBS: Turn Buckle



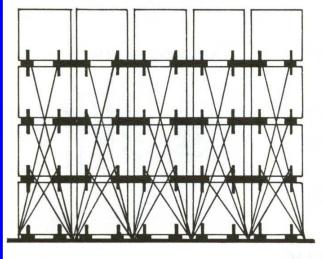
(자료 출처 : CONVER)

## **Lashing Units & Fittings**



### **TWO GENERATIONS OF LASHINGS**

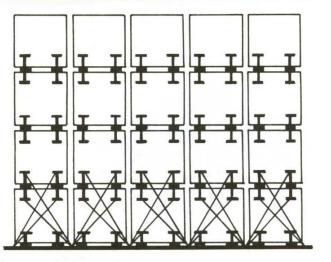
#### CONVENTIONAL LASH-SYSTEM



Advantage of PARALASH  $^{\textcircled{R}}$ -SYSTEM 1.) 30-50% less lashing bars and turnbuckles

- 2.) same and partly higher stack load
- 3.) shorter lashing bars and thus better handling (weight)
- 4.) higher flexibility for stowage of 8' and 8'6" containers
- 5.) less investment and servicing costs

### CONVER PARALASH<sup>®</sup>-SYSTEM



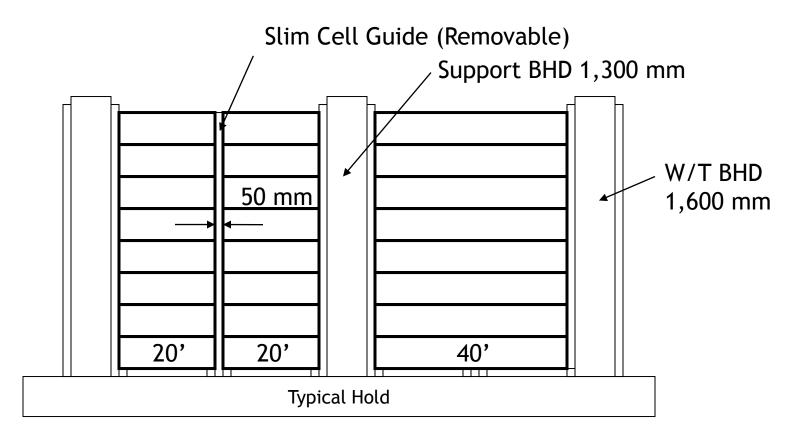
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## **Container Arrangement in Hold**



#### % Note

- . 20 ft Container 사이에는 50 mm의 Slim Cell Guide를 설치한다.
- . Support BHD는 사람이 Access 가능하도록 통상 1.4 m의 공간을 둔다.
- . 20 ft Container 전용인 경우 Slim Cell Guide를 설치하나 20 ft, 40 ft 겸용인 경우는 Slim Cell Guide를 설치하지 않는다.

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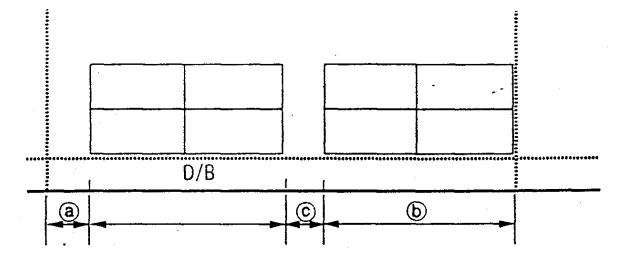
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Container의 배치 기준(In Hold)



- In Hold에는 주로 40 ft와 20 ft Container만 실리므로 🛈 길이는 아래의 기준으로 정하는 것을 표준으로 한다.

4,000 TEU 이상일 때 → 12.72 m 4,000 TEU 미만일 때 → 12.64 m

- Hold 사이 공간인 @와 ⓒ는 Hold Access Space로 통상 @는 1.60 m ⓒ는 1.4 m를 표준으로 한다.

- 단, Reefer Container Hold인 경우 ⓐ, ⓒ는 환기 공간을 고려하여 Reefer Socket이 설치되는 부분은 1.8 m로 하나 특별한 선주 의 요구가 있을 시 선장과 협의하여 반영한다.

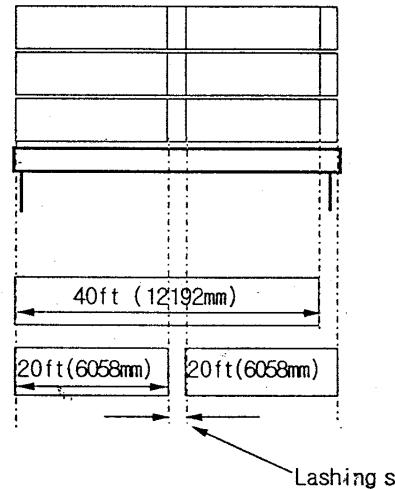
- On Deck에 Cargo Crane이 설치되는 경우는 ⓐ 또는 ⓒ를 3.4 m로 한다.

- 새로운 Design인 경우는 위의 원칙을 따르나 기존의 실적선을 사용하는 경우 Hold Space를 다르게 가져가는 경우도 있다.





Container의 배치 기준(On Deck)

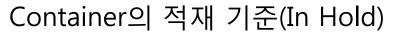


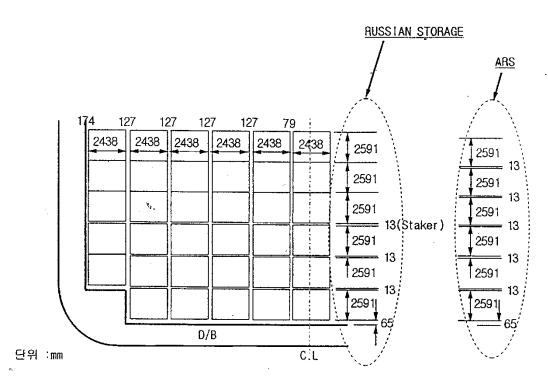
- On Deck 상의 Container Arrange는 선주에 따라 달라 질 수 있으나 특별한 요구가 없을 때에는 위 그림과 같 이 함을 표준으로 한다.

- Hatch Cover 위에 20 ft와 40 ft Container를 같이 실을 수 있도록 Arrange하여야 한다.

Lashing space min.600mm이상



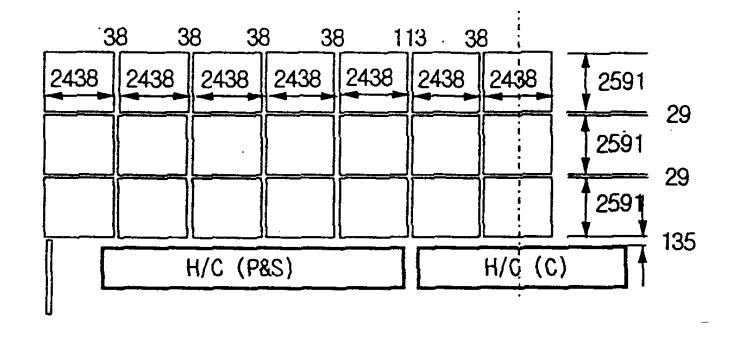




- Hold 내의 Container Arrange는 단순히 G/A 뿐 만 아니라 Trim & Stability 계산 시 Cargo VCG 계산의 근거 및 In Hold Cargo Check Point 가 된다. 따라서 초기에 정확히 확인할 필요가 있 다.
- 통상 Russian Storage (In Hold에 20 ft Container를 Slim Cell Guide 없이 싣고 그 위에 40 ft Container로 눌러서 싣는 방식)일 때 4단 까지 실리므로 그 사이에 Stacker 13 mm를 고 려하여야 하고 그 상방은 Staker가 없이 그냥 싣는 방식이다.
- ARS 방식일 때에는 Top Tier까지 Stacker 13 mm를 고려하여야 한다.
- 20 ft 전용 Hold (Slim Cell Guide)일 때에는 Stacker가 필요 없다.
- 또한 8 ft 6 inch Height가 Base이나 Top Tier
   는 9 ft 6 inch를 실을 수 있도록 고려하여야 한
   다. (Deck 및 Hatch Coaming Height 결정 시 고려)



Container의 적재 기준(On Deck)



- On Deck Cargo Arrange는 기본적으로 위 그림과 같이 Loading한다. 단 Hatch Cover Height는 On Deck의 Cargo Arrange와 관련이 있으므로 선장의 확인을 받을 필요가 있다.

- On Deck Reefer Container Arrange의 경우 초기 Scheme을 확인하여 선장과 협의하여 그린다.

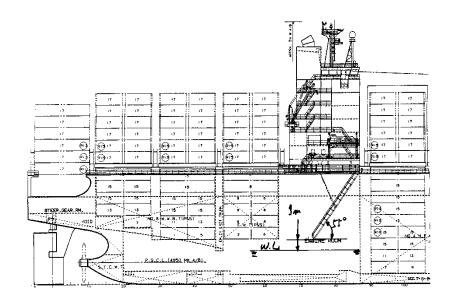


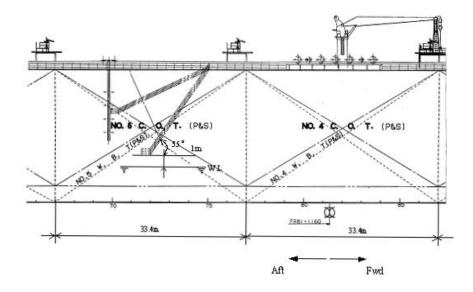


## Accomodation Ladder(선측 사다리)

Container의 선측 사다리 장치 배치

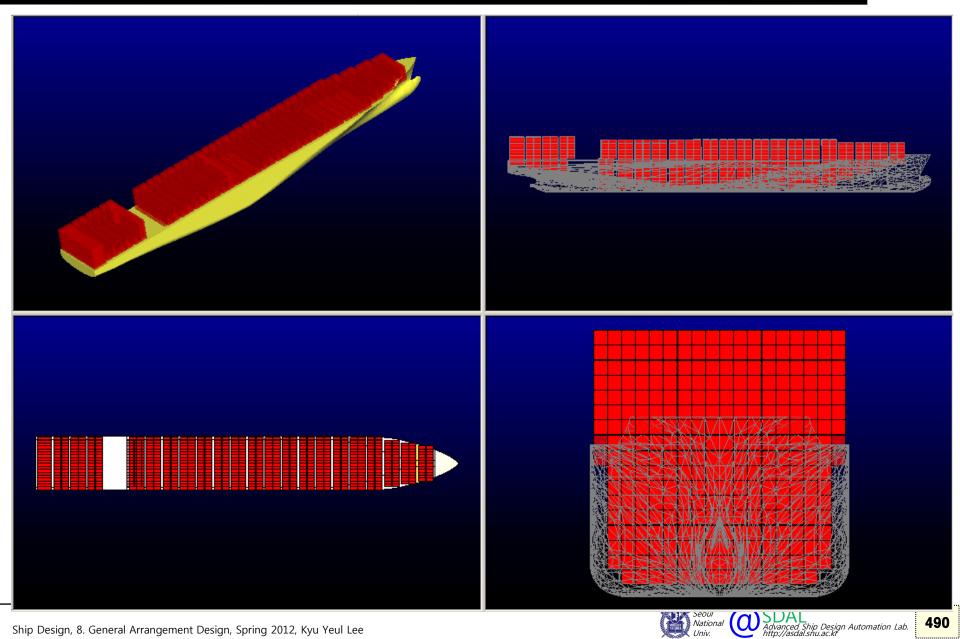
Tanker의 선측 사다리 장치 배치







### **Example of the Container Loading of a 9,000TEU Container** Carrier



Ship Design, 8. General Arrangement Design, Spring 2012, Kyu Yeul Lee

Naval Architecture & Ocean Engineering

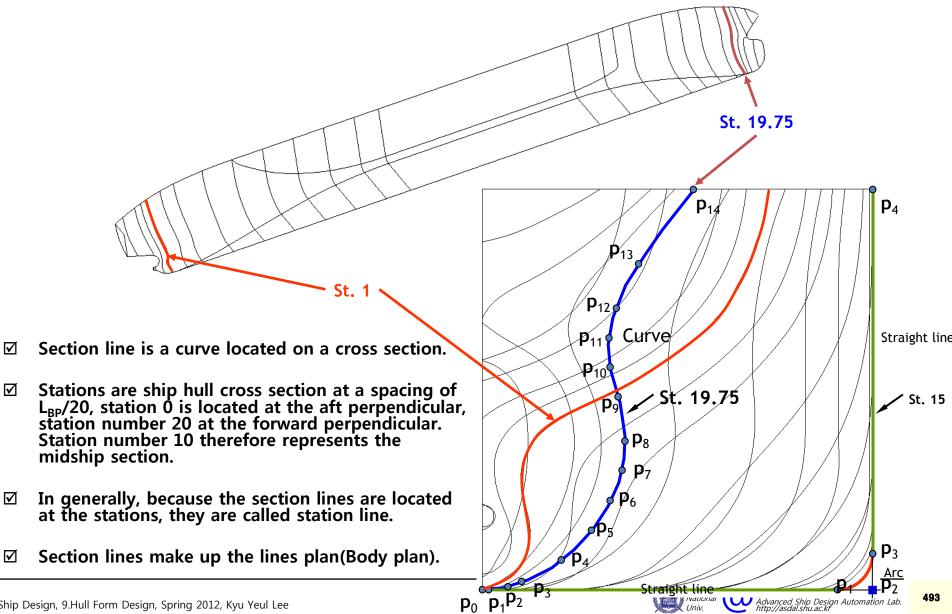
# **Chapter 9. Hull Form Design**



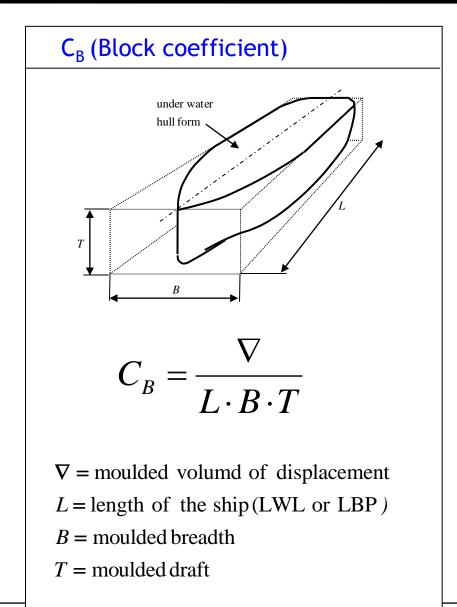
# 9-1 Hull Form and Form Coefficients

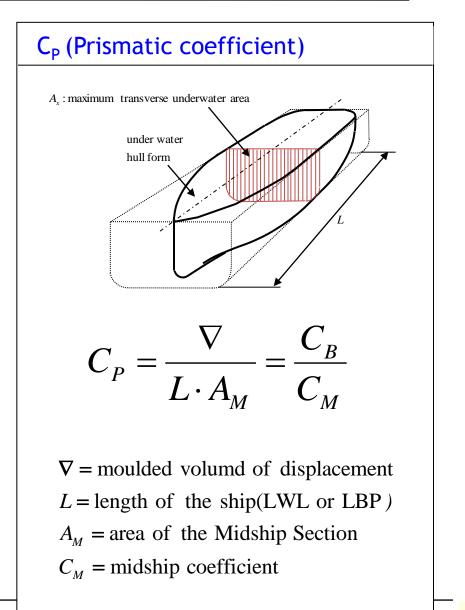


### Section Line & Body Plan



### Form coefficients - C<sub>B</sub>(Block coeff.) and C<sub>P</sub>(Prismatic coeff.)

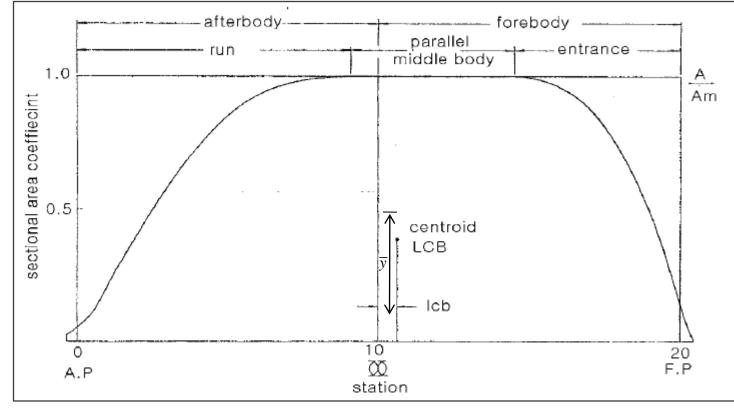






### **C**<sub>P</sub>-curve(or Sectional area curve)

- C<sub>p</sub> curve(or sectional area curve) is a diagram of transverse section areas up to the designed waterline plotted on a base on length.
- This diagram may be made dimensionless by plotting each ordinate as the ratio of the area A of any section to the area of the maximum section.
- This diagram represents the <u>distribution of underwater volume along the</u> <u>length of a ship</u>.



Sectional area curve or C<sub>P</sub>-curve & LCB

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# 9-2 Hull Form Variation Method



## Hull form variation method - C<sub>P</sub> Variation method

☑ In shipyard, the hull form of a similar basis ship is chosen and modified to the correct the main dimensions for the new design ship.

 $\rightarrow$  The hull form of the design ship can maintain the hydrodynamic property of the basis ship.

## $\square$ C<sub>P</sub> Variation method :

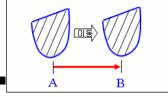
In deriving the lines for a new design from the a similar basis ship, it is usual to correct for displacement and LCB(Longitudinal Center of Buoyancy) by adjusting the longitudinal spacing of the transverse sections to suit the new CP curve.

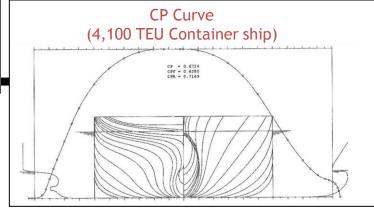
- 1-C<sub>P</sub> Variation method
  - Lackenby Variation method

Correction for displacement

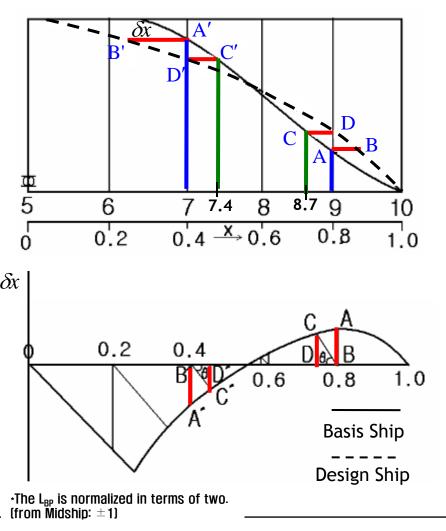
- Swing station method Correction for LCB
- Weighted modified swing method

### Hull form variation method - C<sub>P</sub> Variation method





•By adjusting the longitudinal spacing of the transverse sections to suit the new CP curve



 The transverse section of the basis ship located at station 9(x=0.8)
 In the design ship, the transverse costion

→ In the design ship, the transverse section of the basis ship located at station 9 is moved through distance AB.

(2) The transverse section of the design ship located at station 9 is obtained from that of the basis ship located at station 8.7.

③ The transverse section of the basis ship located at station 7(x=0.4) $\rightarrow$  In the design ship, the transverse section of the basis ship located at station 7 is moved through distance A'B'.

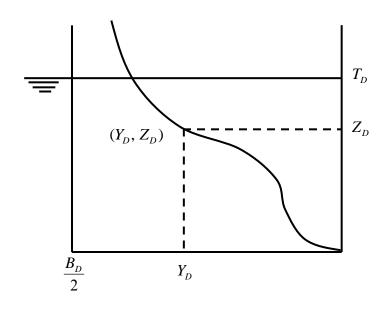
(4) The transverse section of the design ship located at station 7 is obtained from that of the basis ship located at station 7.4.

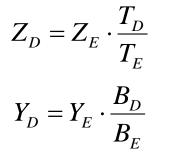


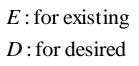
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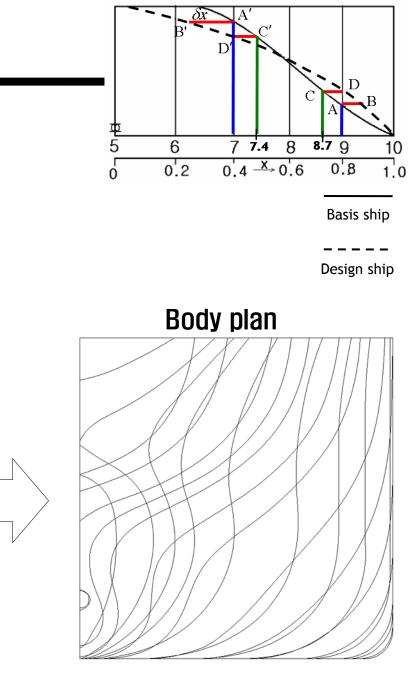
## **Design of a Body plan**

The body plan of design ship is design by adjusting B(Breadth) and T(Draft).





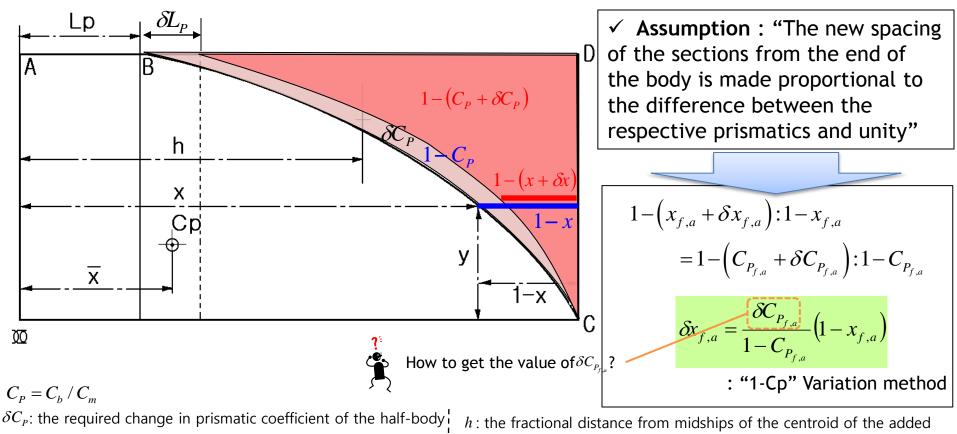






## C<sub>P</sub> Variation method - "1-C<sub>P</sub>" Variation method

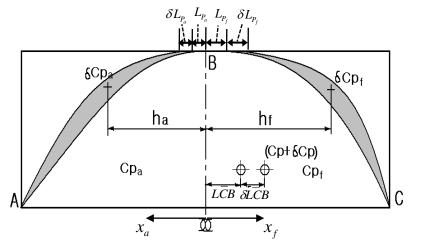
Given : The forebody and afterbody prismatic coefficient of the basis ship( $C_{P_{a,f}}$ ), The required change in forebody and afterbody prismatic coefficient( $\delta C_{P_{a,f}}$ ) Find :  $\delta x_{a,f}$ 



- *x* : the fractional distance of any transverse section from midships
- $\delta_X$ : the necessary longitudinal shift of the section at x to produce the required change in prismatic coefficient
- "sliver" of area represented by  $\delta C_{P}$
- $L_p$ : the fractional parallel middle of the half-body
- $\delta L_P$ : the consequent change in parallel middle body
  - $\overline{x}$ : the fractional distance from midships of the centroid of the half body
  - *y* : the area of the transverse section at x expressed as a fraction of a fraction of the maximum ordinate

## **C**<sub>P</sub> Variation method - "1-C<sub>P</sub>" Variation method

Reference : Lackenby, On The Systematic Geometrical Variation of ship forms, 1950, RINA, p.295



The + sign indicates movement away from midships.( $x_{a}, x_{d}$ )

$$C_P = C_b / C_m$$

- $\delta C_{P}$ : the required change in prismatic coefficient of the half-body
  - x: the fractional distance of any transverse section from midships
- $\delta x$ : the necessary longitudinal shift of the section at x to produce the required change in prismatic coefficient
  - h: the fractional distance from midships of the centroid of the added "sliver" of area represented by  $\delta C_P$
- $\overline{x}$ : the fractional distance from midships of the centroid of the half body
- LCB : the distance of the LCB in the basis ship from midships expressed as a fraction of the half-length
- $\delta LCB$ : the required fractional shift of the LCB in the derived form

- ✓ "1-Cp"Variation method
- ? How to get the value of  $\delta C_{P_{c}}$ ?

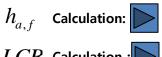
#### Method 1. Using the following formula

Given: 
$$C_p$$
,  $\delta C_p$ ,  $h_{a,f}$ ,  $LCB$ ,  $\delta LCB$   
Find:  $\delta C_{P_{f,a}}$ 

$$\delta C_{Pf} = \frac{2\left[\delta C_P \left(h_a + LCB\right) + \delta LCB \left(C_P + \delta C_P\right)\right]}{h_f + h_a}$$
$$\delta C_{Pa} = \frac{2\left[\delta C_P \left(h_f \left(-LCB\right) - \delta LCB \left(C_P + \delta C_P\right)\right]}{h_f + h_a}\right]}{h_f + h_a}$$

The sing of LCB and  $\delta$ LCB are positive for forward of midships and negative for aft of midships.

The derivation of the above formula can refer to the above reference.





#### **C**<sub>P</sub> Variation method ✓ "1-Cp"Variation method $\int \delta x_{f,a} = \frac{\delta C_{P_{f,a}}}{1 - C_{P_{f,a}}} \left( 1 - x_{f,a} \right)$ How to get the value of $\delta C_{P_{f,a}}$ ? - "1-C<sub>P</sub>" Variation method Method 2. Using the statistical data $\delta L_{P_a} L_{P_a} L_{P_f} \delta L_{P_f}$ From the "Form Data IV" of Guldhammer, we can find $C_{P_a}$ and $C_{P_f}$ according to the $C_P$ and LCB. 6Cp δCp₁ Ср ha hf δ (C<sub>p</sub>) Ex) Given: Cp=0.682, LCB=1.2% aft, $(Cp+\delta Cp)$ From the following graph, we can find $C_{Pf}=0.659$ and $C_{Pa}=0.705$ . Cpa 0.80 Cpf LCB SLCB $X_a$ Ø $X_{f}$ The + sign indicates movement away from midships.( $x_a, x_f$ ) $\delta C_{P}$ : the required change in prismatic coefficient of the half-body x: the fractional distance of any transverse section from midships $\delta x$ : the necessary longitudinal shift of the section at x to produce the required change in prismatic coefficient h: the fractional distance from midships of the centroid of the added "sliver" of area represented by $\delta C_{P}$ $L_{p}$ : the fractional parallel middle of the half-body $\delta L_{P}$ : the consequent change in parallel middle body $\overline{x}$ : the fractional distance from midships of the centroid of the half body LCB(%)

*y* : the area of the transverse section at x expressed as a fraction of a fraction of the maximum ordinate

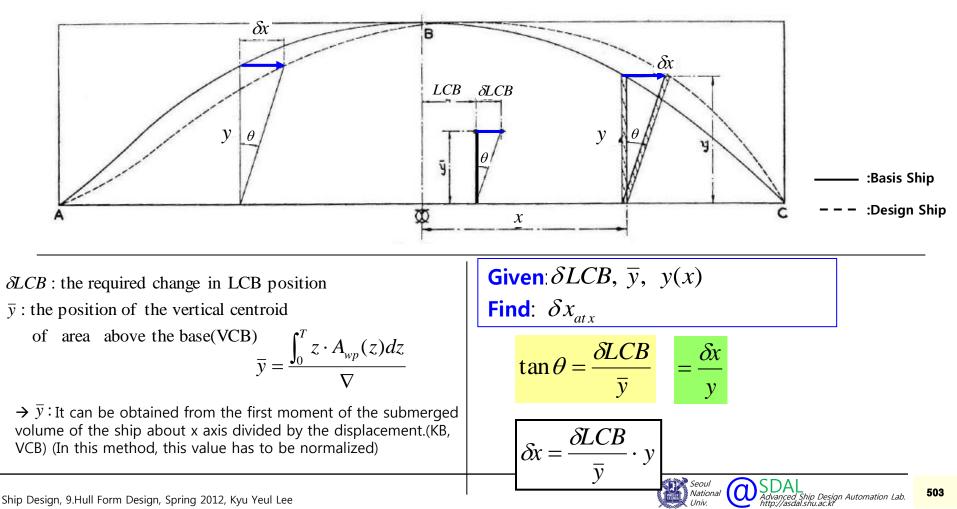
Centre of Buoyancy from Kg as Fraction of L =  $\frac{M_L}{L \cdot V} = \frac{M_L}{1 \cdot V}$ 

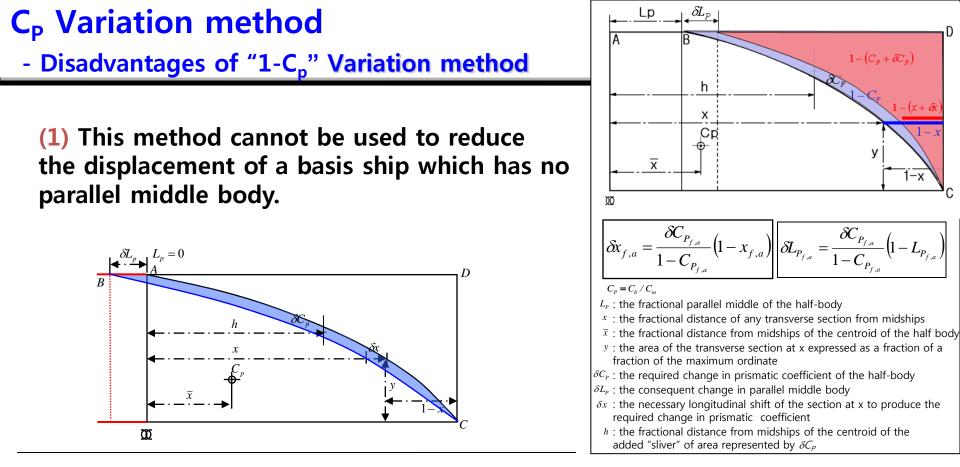
## C<sub>P</sub> Variation method - "Swing station method"

# Swing station method: Changing the LCB position of a ship's form by "swinging" the $C_P$ curve

 $\rightarrow$ This method is proposed only to change the LCB, the displacement being maintained constant.

Each transverse section of the basis ship is "swung" through the same angle  $\theta$  as shown.





(2) There is no control over the extent of the parallel middle body in this method. That is,  $L_P$  and  $C_P$  cannot be varied independently.

(3) A basis ship form having no parallel middle body cannot be increased in displacement which has no parallel middle body.

(4) For a given change in  $C_P$  curve, the longitudinal distribution of the displacement added (or removed) cannot be controlled.



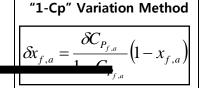
## 9-3 Lackenby's Hull Form Variation Method



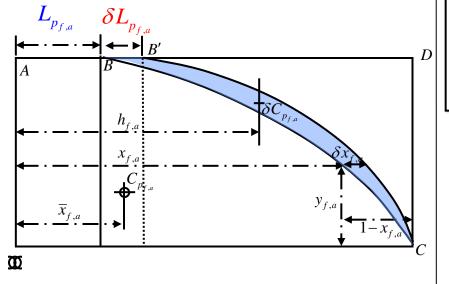
## **C**<sub>P</sub> Variation method

Reference : Lackenby, On The Systematic Geometrical Variation of ship forms, 1950, RINA , p.294, 308

## - "Lackenby" method- General Case



**Given:**
$$C_{P_{f,a}}$$
,  $\delta C_{P_{f,a}}$ ,  $L_{P_{f,a}}$ ,  $\delta L_{P_{f,a}}$ ,  $\overline{x}_{f,a}$ ,  $x_{f,a}$   
**Find:**  $\delta x_{f,a}$ 



#### $C_P = C_b / C_m$

 $\delta C_P$ : the required change in prismatic coefficient of the half-body

- x: the fractional distance of any transverse section from midships
- $\delta_X$ : the necessary longitudinal shift of the section at x to produce the required change in prismatic coefficient
- h: the fractional distance from midships of the centroid of the added "sliver" of area represented by  $\delta C_P$
- $L_p$ : the fractional parallel middle of the half-body

#### <General Case>

**Basis Form:** Any extent of parallel middle body **Derived From:** Any required change in prismatic coefficient and extent of parallel middle body

$$\begin{aligned} \widehat{(1)} \\ \delta x_{f,a} &= (1 - x_{f,a}) \left\{ \frac{\delta L_{p_{f,a}}}{1 - L_{p_{f,a}}} + \frac{x_{f,a} - L_{p_{f,a}}}{A_{f,a}} [\delta C_{p_{f,a}} - \frac{\delta L_{p_{f,a}}}{(1 - L_{p_{f,a}})}] \right\} \\ , (A_{f,a} &= C_{p_{f,a}} (1 - 2\overline{x}_{f,a}) - L_{p_{f,a}} (1 - C_{p_{f,a}})) \end{aligned}$$

→ In this formula, the change in the parallel middle body( $\delta L_{pf,a}$ ) is included.

#### <Advantages of "Lackenby method">

1) The parallel middle body( $L_{pfa}$ ) can be controlled.

**2)** Because  $\delta x$  is proportional to x(1-x), this method can be applied to the any case of the simple variation.

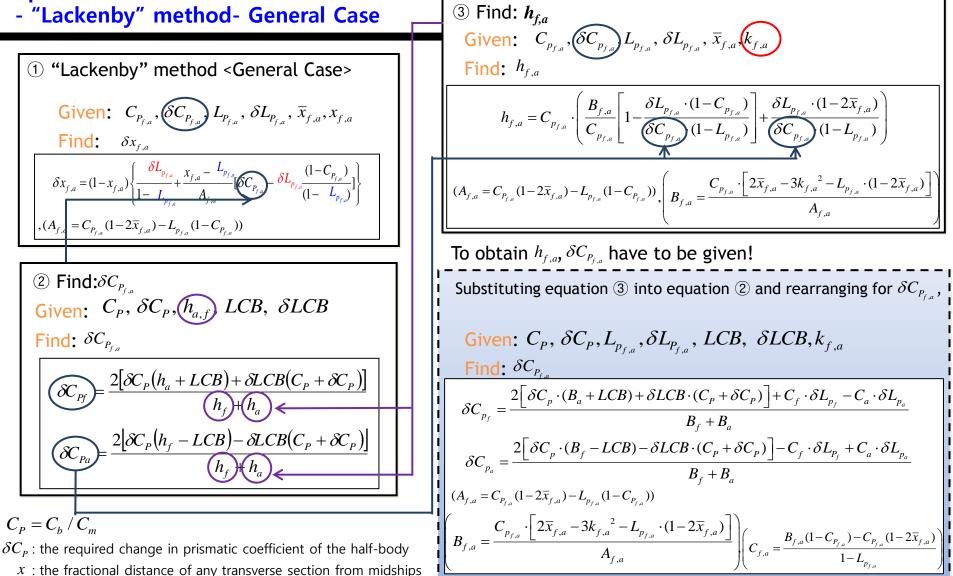
**3)** The required adjustments to the fore and after body prismatics to give any desired change in LCB position and total prismatic coefficient can be determined.

- $\delta L_p$ : the consequent change in parallel middle body
  - $\overline{x}$ : the fractional distance from midships of the centroid of the half body
  - *y* : the area of the transverse section at x expressed as a fraction of a fraction of the maximum ordinate

### C<sub>P</sub> Variation method

- "Lackenby" method- General Case

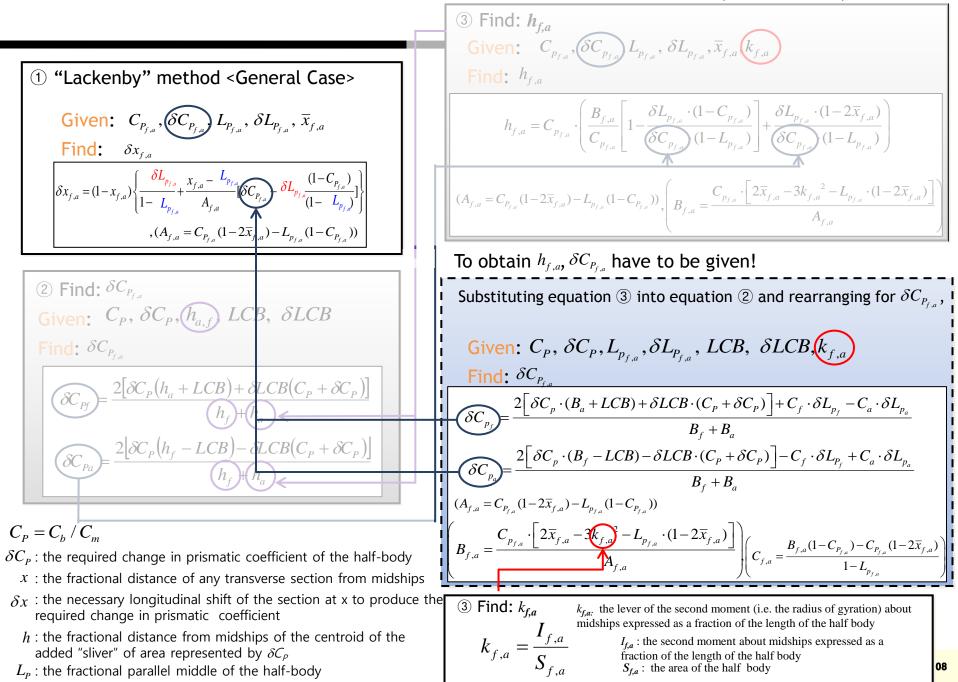
Reference : Lackenby, On The Systematic Geometrical Variation of ship forms, 1950, RINA , p.294,306,308,309



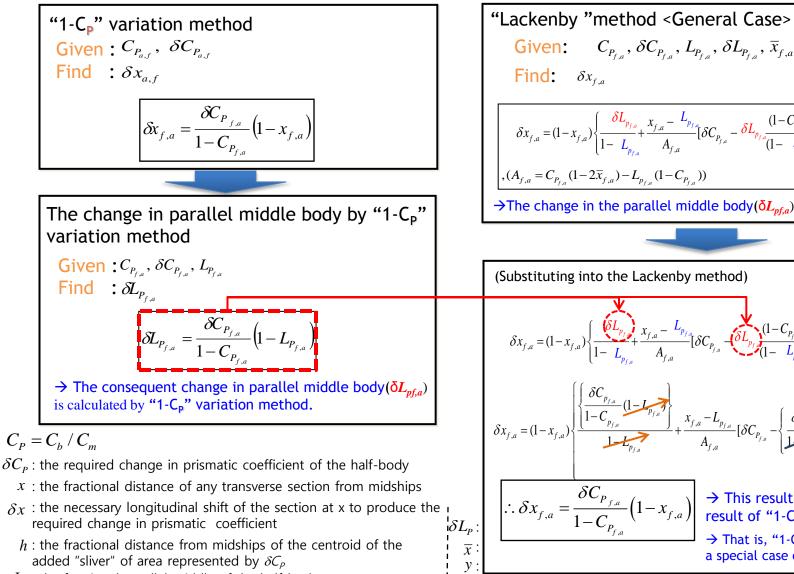
- $\delta x$ : the necessary longitudinal shift of the section at x to produce the xrequired change in prismatic coefficient
- h: the fractional distance from midships of the centroid of the added "sliver" of area represented by  $\delta C_{P}$
- $L_{p}$ : the fractional parallel middle of the half-body

- $\delta L_{p}$ : the consequent change in parallel middle body
  - $\overline{x}$ : the fractional distance from midships of the centroid of the half body
  - y: the area of the transverse section at x expressed as a fraction of a fraction of the maximum ordinate

Reference : Lackenby, On The Systematic Geometrical Variation of ship forms, 1950, RINA , p.294



### **C**<sub>P</sub> Variation method - Relation between "1-CP" Variation method and "Lackenby" method

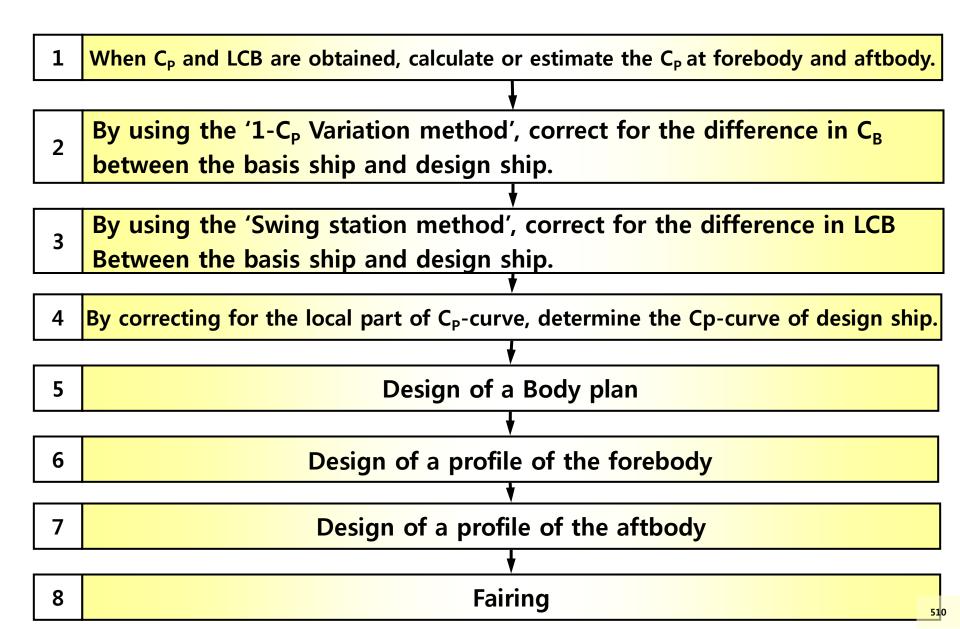


 $L_{p}$ : the fractional parallel middle of the half-body

 $\delta x_{f,a} = (1 - x_{f,a}) \left\{ \frac{\delta L_{p_{f,a}}}{1 - L_a} + \frac{x_{f,a} - L_{p_{f,a}}}{A_{f,a}} [\delta C_{p_{f,a}} - \frac{\delta L_{p_{f,a}}}{(1 - L_{p_{f,a}})}] \right\}$  $, (A_{f,a} = C_{P_{f,a}}(1 - 2\overline{x}_{f,a}) - L_{P_{f,a}}(1 - C_{P_{f,a}}))$  $\rightarrow$  The change in the parallel middle body( $\delta L_{nf,a}$ ) can be controlled. (Substituting into the Lackenby method)  $\delta x_{f,a} = (1 - x_{f,a}) \left\{ \frac{\delta L_{p_f}}{1 - L} + \frac{x_{f,a} - L_{p_{f,a}}}{A_c} [\delta C_{p_{f,a}} - \frac{\delta L_{p_f}}{(1 - L_a)}] \right\}$  $\delta x_{f,a} = (1 - x_{f,a}) \left\{ \frac{\left\{ \frac{\delta C_{p_{f,a}}}{1 - C_{p_{f,a}}} (1 - L_{p_{f,a}})\right\}}{1 - L_{a}} + \frac{x_{f,a} - L_{p_{f,a}}}{A_{f,a}} [\delta C_{p_{f,a}} - \left\{ \frac{\delta C_{p_{f,a}}}{1 - C_{p_{f,a}}} (1 - L_{p_{f,a}})\right\} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}} (1 - L_{p_{f,a}}) \right\}}{(1 - L_{p_{f,a}})} \left\{ \frac{\delta C_{p_{f,a}}}{1 - L_{p_{f,a}}}$  $\therefore \delta x_{f,a} = \frac{\delta C_{P_{f,a}}}{1 - C_{P_{f,a}}} \left( 1 - x_{f,a} \right)$  $\rightarrow$  This result is equal to the result of "1-C<sub>P</sub>" variation method.  $\rightarrow$  That is, "1-C<sub>P</sub>" variation method is a special case of Lackenby method. fraction of the maximum ordinate

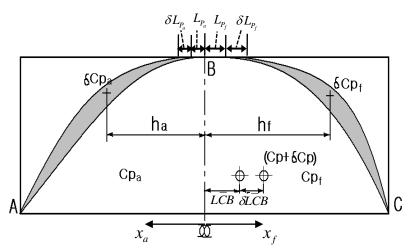
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## **Procedure of the Hull Form Variation**



## C<sub>P</sub> Variation method - "1-C<sub>P</sub>" Variation method

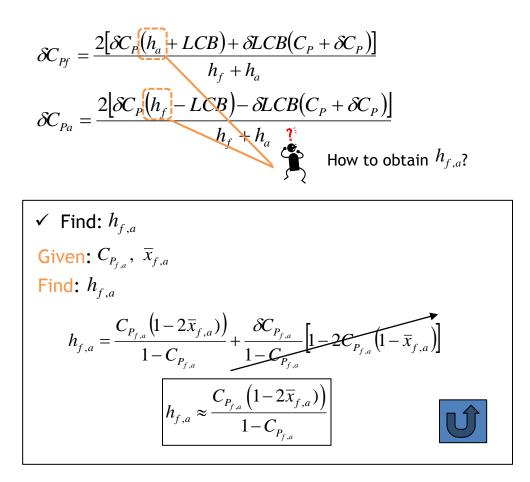
Reference: Lackenby, On The Systematic Geometrical Variation of ship forms, 1950, RINA , p.290



The + sign indicates movement away from midships.( $x_a, x_f$ )



- $\delta C_P$ : the required change in prismatic coefficient of the half-body
  - x: the fractional distance of any transverse section from midships
- $\delta_X$ : the necessary longitudinal shift of the section at x to produce the required change in prismatic coefficient
- h: the fractional distance from midships of the centroid of the added "sliver" of area represented by  $\delta C_P$
- $L_p$ : the fractional parallel middle of the half-body



- $\delta L_p$ : the consequent change in parallel middle body
  - $\overline{x}$ : the fractional distance from midships of the centroid of the half body
  - y: the area of the transverse section at x expressed as a fraction of a
    - fraction of the maximum ordinate

## Formula for estimating the LCB

- •LCB represents the balance of the displacement between forebody and aftbody. (So, it determines the distribution of the displacement of a ship)
  - Block coefficient of aftbody( $C_{BA}$ ) has an effect on the maneuverability of a ship (Recommending that  $C_{BA}$  is less than 0.76.)
  - •Hull form of the forebody usually has effect on the wave resistance.
  - •Hull form of the aftbody usually has effect on the friction resistance and propulsion ability.



Ponderous ship: LCB to be located at forebody

Slender ship: LCB to be located at midship or aftbody

When the LCB is estimated, apply the • Formula for the LCB when  $C_{BA}$  is less than 0.76 correction factor obtained from basis  $\frac{\text{ship.}}{LCB_{\text{Basis, actual}}} = C_{corr.}$  $C_{PA} = C_{P} - 0.0215 \cdot LCB$ • When the C<sub>B</sub> of the ship is 0.8~0.85(Ponderous  $LCB_{design} = C_{corr.} \cdot LCB_{design,estimate}$ ship): LCB: 3.5~4.0 % LCB<sub>Basis.estimate</sub>: LCB of the basis ship to be estimated by the formula LCB<sub>Basis.actual</sub>: actual LCB of the basis ship • Lap/Keller formula: C<sub>corr</sub>: correction factor LCB<sub>Design,estimate</sub>: LCB of the design ship to be estimated  $LCB[\% L] = 13.33C_{\rm p} - 9.0$ by the formula LCB<sub>Design</sub>: LCB<sub>Design, estimate</sub> multiplied by correction factor

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# Chapter 10. Computational Ship Stability

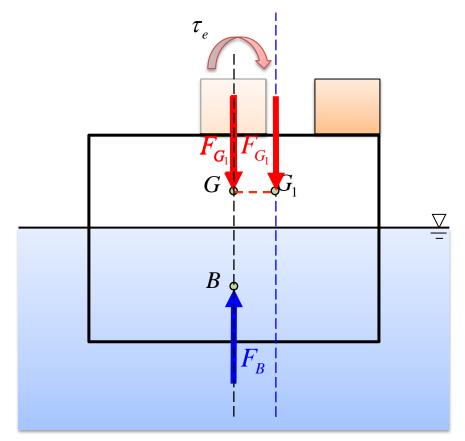


Naval Architecture & Ocean Engineering

# **10-1 Concept of Ship Stability**



# **Concept of Stability of a ship**



G: center of gravity of a ship

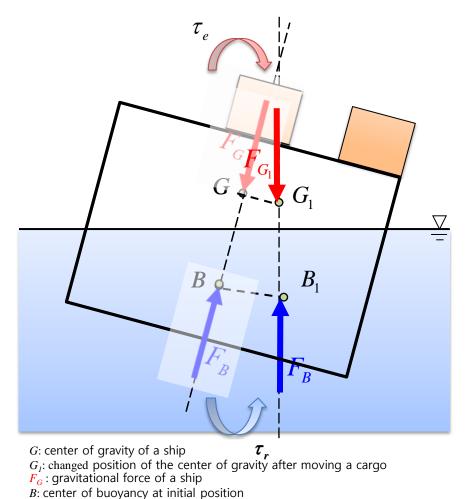
- $G_I$ : changed position of the center of gravity after moving a cargo
- $F_G$ : gravitational force of a ship
- B: center of buoyancy at initial position
- $F_B$ : buoyant force
- $B_I$ : changed position of the center of buoyancy after the ship has been inclined

•When a cargo on the deck moves to the right side of a ship, the <u>center of gravity of</u> the ship moves to the point  $G_{\underline{l}}$ , off the <u>centerline</u>.

•Because the buoyant force and the gravitational force are <u>not on one line</u>, <u>the forces produce a moment to incline the ship</u>.

\*You have a moment on the ship relative to any point that you choose. <u>It does not matter where you pick a</u> <u>point</u>.



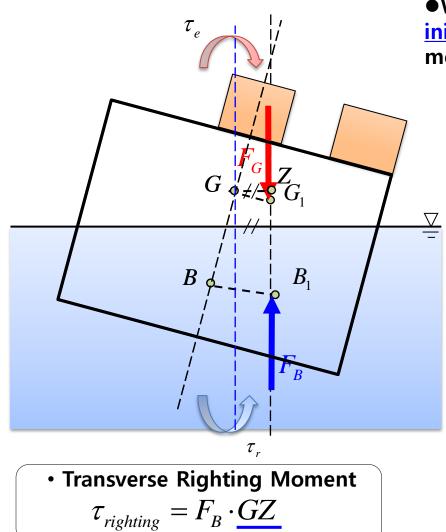


•The resultant moment becomes zero when the buoyant force and the gravitational force are on one line.

- B: center of buoyancy at initial position
- $F_{R}$ : buoyant force
- $B_1$ : changed position of the center of buoyancy after the ship has been inclined



## **Transverse Righting Moment (GZ)**



•When the cargo on the deck <u>returns to the</u> <u>initial position</u>, the center of gravity of the ship moves to the initial position G.

•Then, because the buoyant force and the gravitational force are not on one line, the forces produces a restoring moment to return the ship to the initial position.

**\***Naval architects refer to the restoring moment as "righting moment"

•The resultant moment arm of the buoyant force and gravitational force about longitudinal axis through point G is expressed by GZ, where Z is defined as the intersection of the line of buoyant force( $F_B$ ) through the new position of the center of buoyancy ( $B_I$ ) with the transversely parallel line to the water surface through the center of gravity of the ship(G)

### **Definition of Metacenter (M), Metacentric Height (GM)**

Μ F G G  $\nabla Z$ B  $B_1$ - Concept of Righting Moment

### **Definition of M (Metacenter)**

• Intersection of the vertical line through the changed center of  $buoyancy(B_1)$  with the vertical line through the **previous** center of buoyancy(B)

• Righting Moment  $\tau_{righting} = F_B \cdot GZ$ 

• The term **meta** was selected as a prefix for center because its Greek meaning implies **movement**. The **metacenter** therefore is a **moving center**.

• From geometrical figure, <u>GZ</u> can be obtained with assumption that **M** does not change within a <u>small</u> <u>angle of inclination</u> (about 7°~10°)

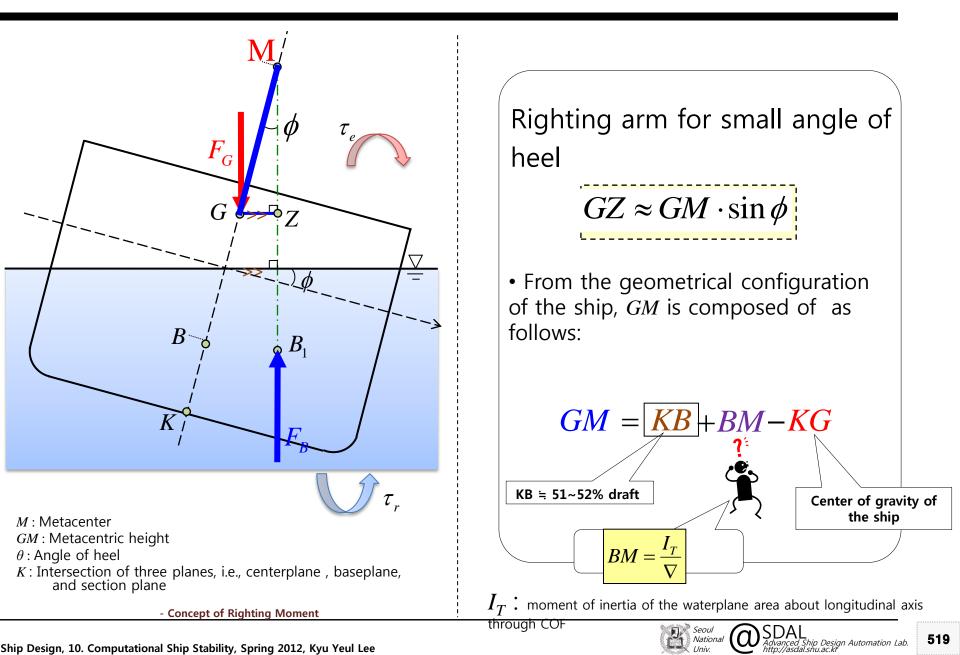
 $GZ \approx GM \cdot \sin \phi$ 

- GM : Metacentric height,
  - called as "Initial Stability"

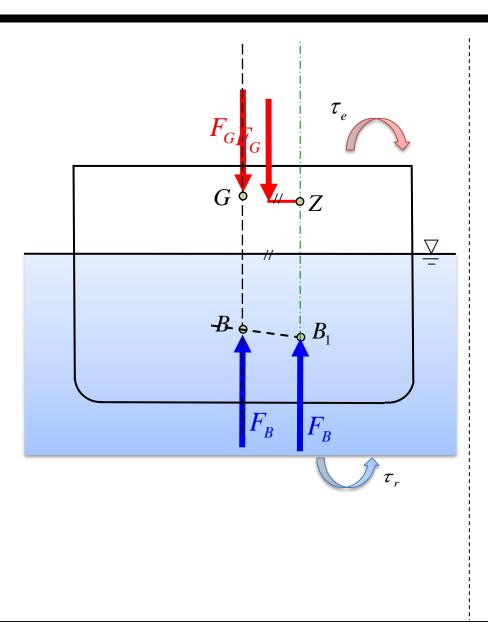


## **Component** of GM

# • Righting Moment $\tau_{\textit{righting}} = F_{B} \cdot GZ$



## Righting Arm (GZ) at Large Angle of Inclination



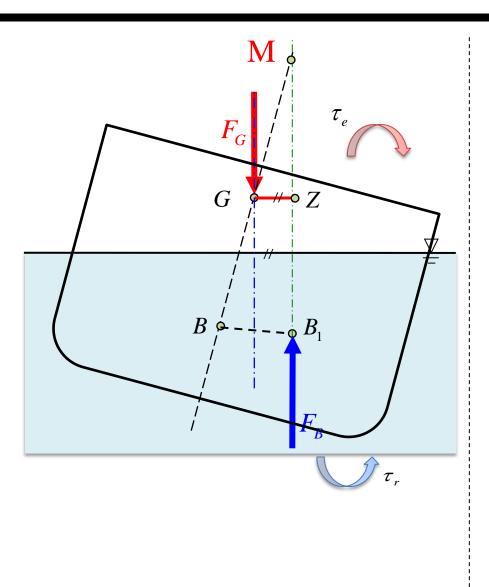
1) Produce <u>a large heeling angle</u> to the ship by applying an external moment

• Transverse Righting Moment  $\tau_{righting} = F_B \cdot \underline{GZ}$ 

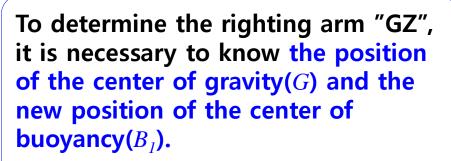
• Use of metacentric height (*GM*) as righting arm is **not valid** for a ship at large angles of heel

To determine the righting arm of the ship at large angles of heel, it is necessary to know the position of the center of gravity(G) and the new position of the buoyancy( $B_1$ ).

## **Righting Moment at Large Angle of Inclination**

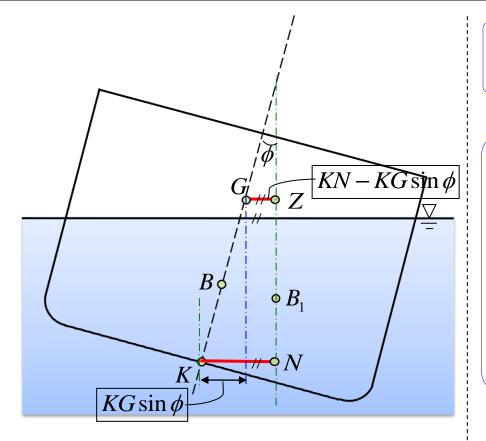


• The use of metacentric height(*GM*) as the righting arm is not valid for a ship at a large angle of inclination.





## $GZ = KN - KG\sin\phi$



- *K*: Intersection of three plane, i.e., centerplane , baseplane, and section plane
- N: Intersection of the vertical line through the changed center of buoyancy(B<sub>1</sub>) with the transversely parallel line to the water surface through K

Suppose the center of gravity is on *K*.

Then *KN* represents the righting arm.

1) *KN* depends only on the geometry of the ship and can be calculated for various angles of heel and displacements without referring to a particular loading condition.

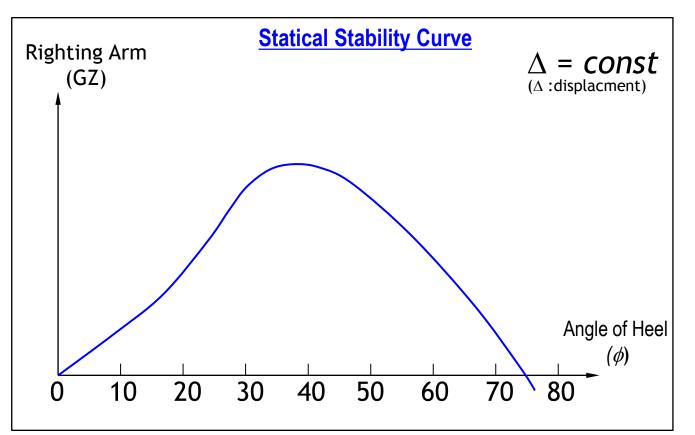
2) KG depends only on the weight distribution of the ship

If the location of center of gravity(*G*) is not on *K*, then, actual values of righting arm(*GZ*):

$$GZ = KN - KG\sin\phi$$



# Definition and Purpose of the Statical Stability Curves (GZ Curves )



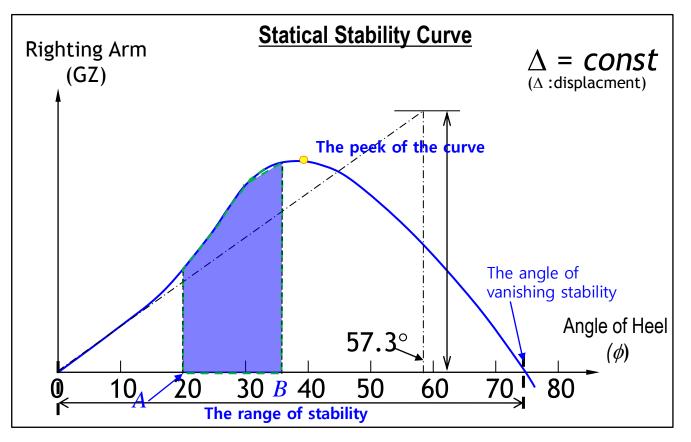
The statical stability curve is a plot of righting arm against the angle of heel for a given loading condition.

As far as the intact ship is concerned, the statical stability curve provides useful data for evaluating the ship's stability for the given loading condition.

### Features of the Statical Stability Curves (GZ Curves )

The statical stability curve has a number of features that are significant in the analysis of the ship's stability.

- The slope of the curve at zero degrees, the peak of the curve, the range of stability and the angle of vanishing stability, the area under the curve

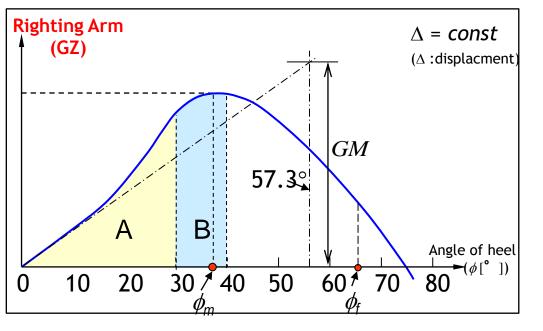


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### **IMO Regulations for Intact Stability**

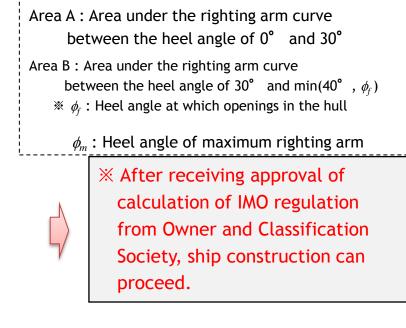
#### ☑ IMO recommendation on intact stability for passenger and cargo ships.



#### IMO Regulations for Intact Stability

- (a) Area A  $\geq$  0.055 m-rad
- (b) Area A + B  $\ge$  0.09 m-rad
- (c) Area  $B \ge 0.030$  m-rad
- (d) GZ  $\ge$  0.20 m at an angle of heel equal to or greater than 30°
- (e)  ${\rm GZ}_{\rm max}$  should occur at an angle of heel preferably exceeding 30° but not less than 25° .
- (f) The initial metacentric height  $\ensuremath{\mathsf{GM}_{o}}$  should not be less than 0.15 m.

- Overview of Ship Stability



The work and energy considerations (dynamic stability)

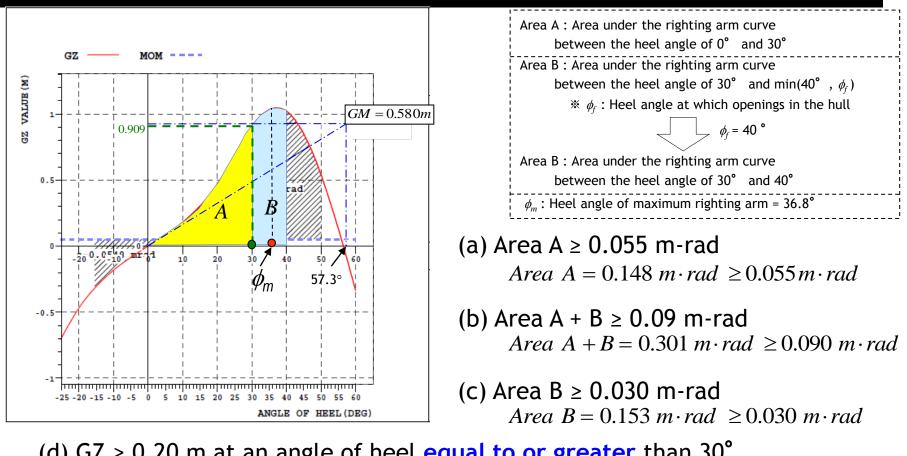


**Static considerations** 

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### **IMO Regulations for Intact Stability Criteria**

**Ex)** 7,000 TEU Container Carrier at Homogeneous Scantling Draft Arrival Condition

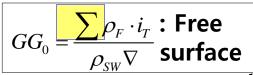


(d)  $GZ \ge 0.20 \text{ m at an angle of heel equal to or greater than 30°}$  $<math>GZ_{at angle of heel=30^{\circ}} = 0.909 \text{ m} \ge 0.200 \text{ m}$ 

(e)  $GZ_{max}$  should occur at an angle of heel preferably exceeding 30° but not less than 25°.  $\phi_m = 36.8^{\circ} \ge 25^{\circ}$ (f) The initial metacentric height  $G_0M$  should not be less than 0.15 m.  $GM = 0.58m \ge 0.15 m$ 



nced Ship Design Automation Lab. Vasdal shu ac kr Calculation of KG considering the Effect of Free Surfaces of Liquids in Tanks Ex) 7,000 TEU Container Carrier at Homo. Scantling Arrival Condition(14mt)



WEIGHT ITEMS	FILL. (%)	S.G	WEIGHT (MT)	L.C.G (M)	V.C.G (M)	F.S.M (MT-M)
NO2 DB WBT(P)	100.00	1.0250	560.1	228.280	2.640	0.0
NO2 DB WBT(S)	100.00	1.0250	560.1	228.280	2.640	0.0
NO3 DB WBT(P)	100.00	1.0250	940.7	200.357	2.015	0.0
NO3 DB WBT(S)	100.00	1.0250	940.7	200.357	2.015	0.0
NO3 WWBT(P)	100.00	1.0250	1070.1	201.907	11.873	0.0
NO3 WWBT(S)	100.00	1.0250	1070.1	201.907	11.873	0.0
NO4 DB WBT(P)	100.00	1.0250	1266.8		1.923	0.0
NO4 DB WBT(S)	100.00	1.0250	1266.8	173.078	1.923	0.0
NO5 DB WBT(P)	100.00	1.0250	1145.4	143.534	1.690	0.0
NO5 DB WBT(S)	100.00	1.0250	1145.4	143.534	1.690	0.0
NO5 WWBT(P)	100.00	1.0250	977.8	143.500	12.369	24.3
NO5 WWBT(S)	100.00	1.0250	977.8	143.500	12.369	24.3
NO6 DB WBT(P)	100.00	1.0250	1143.6	114.585	1.690	0.0
NO6 DB WBT(S)	100.00	1.0250	1143.6	114.585	1.690	0.0
NO7 DB WBT(P)	100.00	1.0250	1031.2	85.978	1.778	0.0
NO7 DB WBT(S)	100.00	1.0250	1031.2	85.978	1.778	0.0
TOTAL WATER BALLAST			16271.3			48.7
FRESH WATER				45.600		20.7
HEAVY FUEL OIL			800.0	71.121	12.188	7109.2
DIESEL OIL			40.0	66.300	11.175	60.5
LUBRICATING OIL			47.4	66.318	7.861	14.1
DEADWEIGHT CONSTANT				73.100		0.0
TOTAL DEADWEIGHT			92328	143.449		7253.3
LIGHT SHIP			27710	122.656	16.000	
TOTAL DISPLACEMENT			120038	138.649	17.852	7253.3

$$GG_0 = \frac{\sum \rho_F \cdot i_T}{\rho_{SW} \nabla} = \frac{7,253.3}{120,038} = 0.06m$$

#### Correction for effect of free surface of liquid in tanks is as follows:

 $G_0M = GM - GG_0$   $\leftarrow$  Initial metacentric height(GM) at this loading condition = 0.64

= 0.64 - 0.06 = 0.58(m)

SDA

## **10-2 DETERMINATION OF THE INCLINATION ANGLE CAUSED BY MOVING A LOAD**

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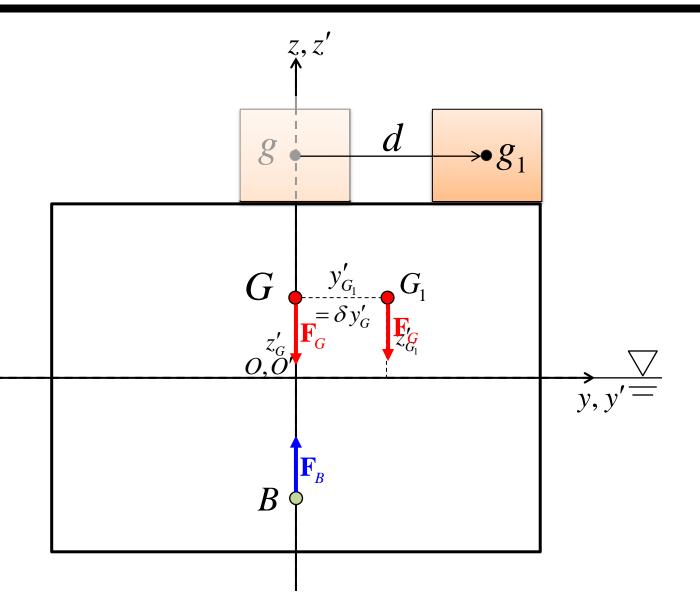
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1. move a load of weight "w" with distance "d" from "g" to "g<sub>1</sub>"

2. Center of mass is then changed from G to G1

3. Because the point G1 and the point B are not on one line, the body will be inclined up to an angle " $-\phi$ "

so that the point B1 and G1 are on one line. We call this state as "static equilibrium"





 $\begin{bmatrix} y_{P} \\ z_{P} \end{bmatrix} = \begin{bmatrix} \cos(-\phi) & -\sin(-\phi) \\ \sin(-\phi) & \cos(-\phi) \end{bmatrix} \begin{bmatrix} y'_{P} \\ z'_{P} \end{bmatrix}$ 

1. move a load of weight "w" with distance "d" from "g" to "g<sub>1</sub>"

2. Center of mass is then changed from G to G1

3. Because the point G1 and the point B are not on one line, the body will be inclined up to an angle " $-\phi$ "

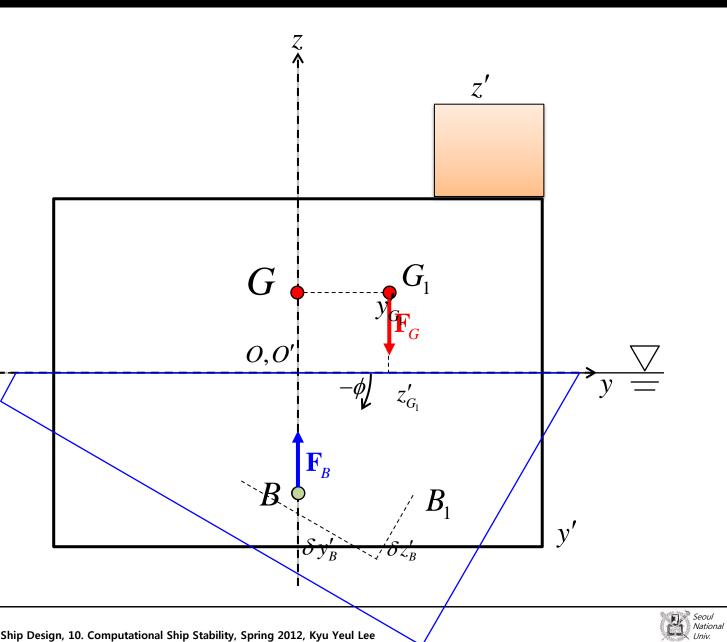
 $\begin{bmatrix} y_{P} \\ z_{P} \end{bmatrix} = \begin{bmatrix} \cos(-\phi) & -\sin(-\phi) \\ \sin(-\phi) & \cos(-\phi) \end{bmatrix} \begin{bmatrix} y'_{P} \\ z'_{P} \end{bmatrix}$ 

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 $(\alpha)$ 

so that the point B1 and G1 are on one line. We call this state as "static equilibrium"

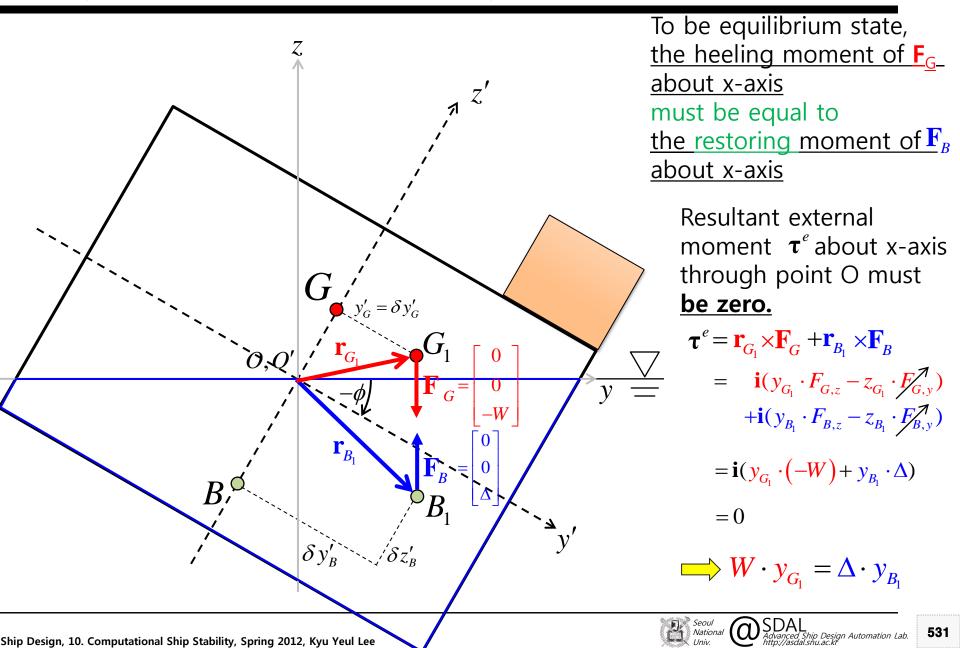


1. move a load of weight "w" with distance "d" from "g" to " $g_1$ "

2. Center of mass is then changed from G to G1

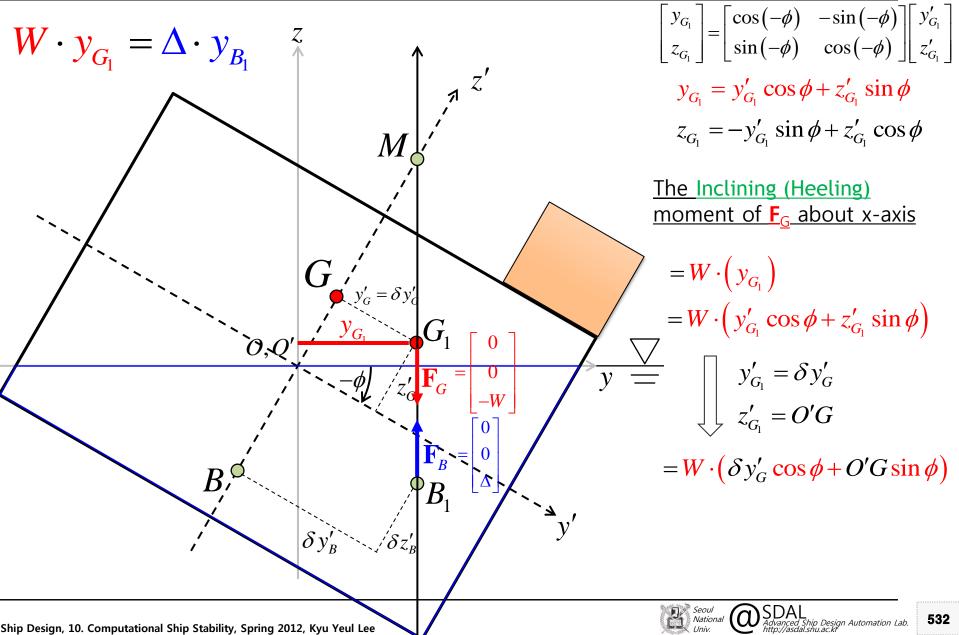
3. Because the point G1 and the point B are not on one line, the body will be inclined up to an angle " $-\phi$ "

so that the point B1 and G1 are on one line. We call this state as "static equilibrium"



 $\begin{bmatrix} y_p \\ z_p \end{bmatrix} = \begin{bmatrix} \cos(-\phi) & -\sin(-\phi) \\ \sin(-\phi) & \cos(-\phi) \end{bmatrix} \begin{bmatrix} y'_p \\ z'_p \end{bmatrix}$ 

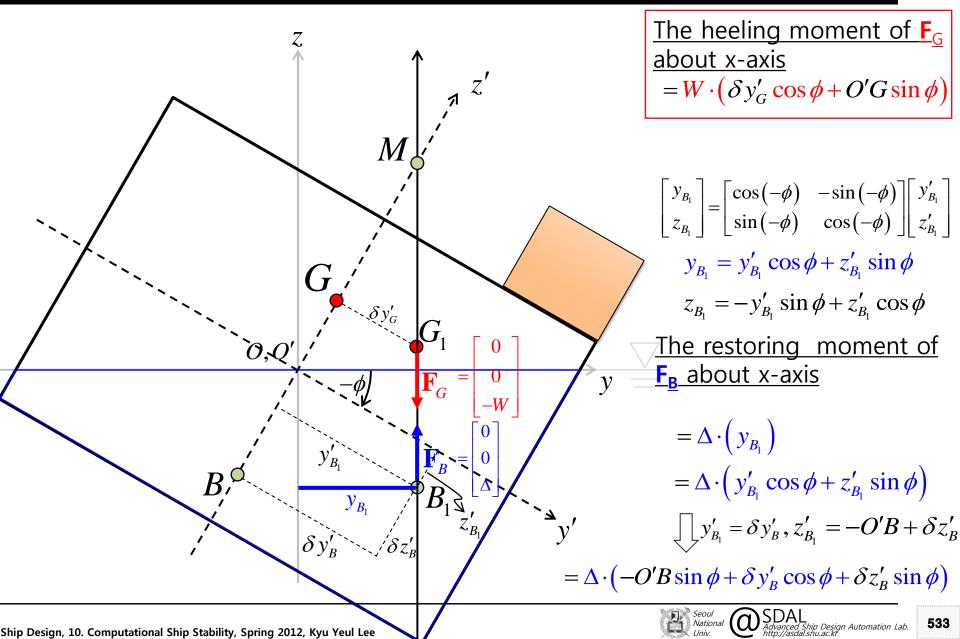
**Determination of the inclining (heeling)**  $ang\begin{bmatrix} e\\ z_p \end{bmatrix} = \begin{bmatrix} \cos(-\phi) & -\sin(-\phi)\\ \sin(-\phi) & \cos(-\phi) \end{bmatrix} \begin{bmatrix} y'_p\\ z'_p \end{bmatrix}$ - **Inclining (Heeling)** moment

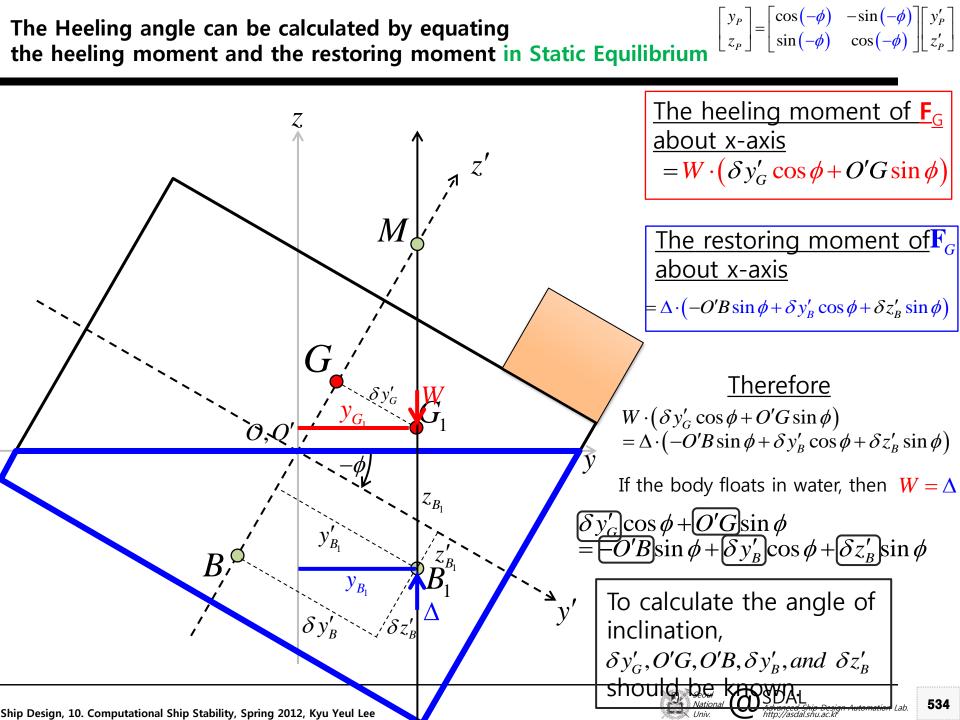


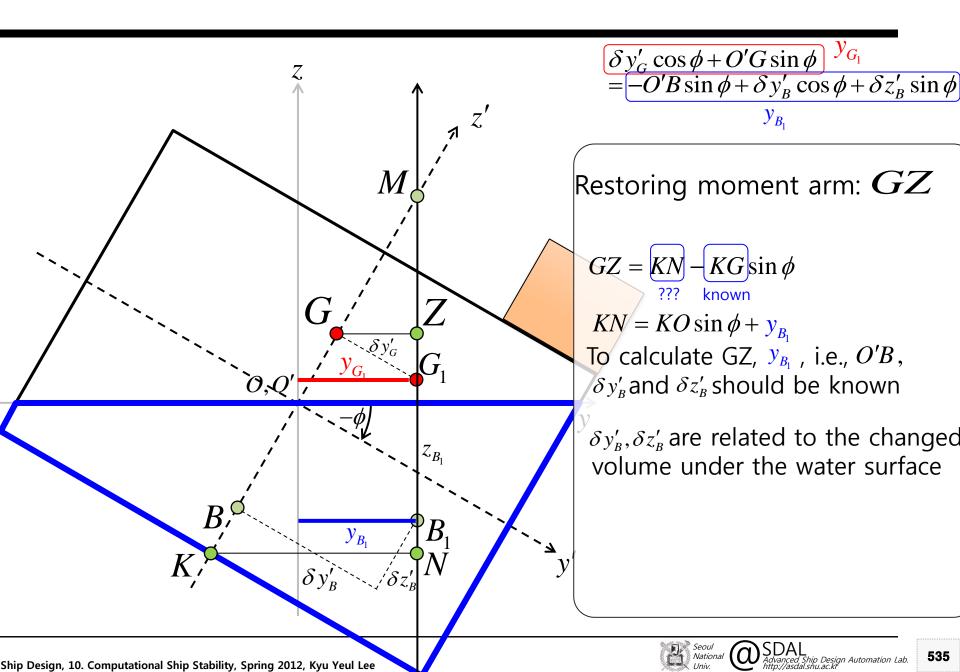
## Determination of the heeling angle

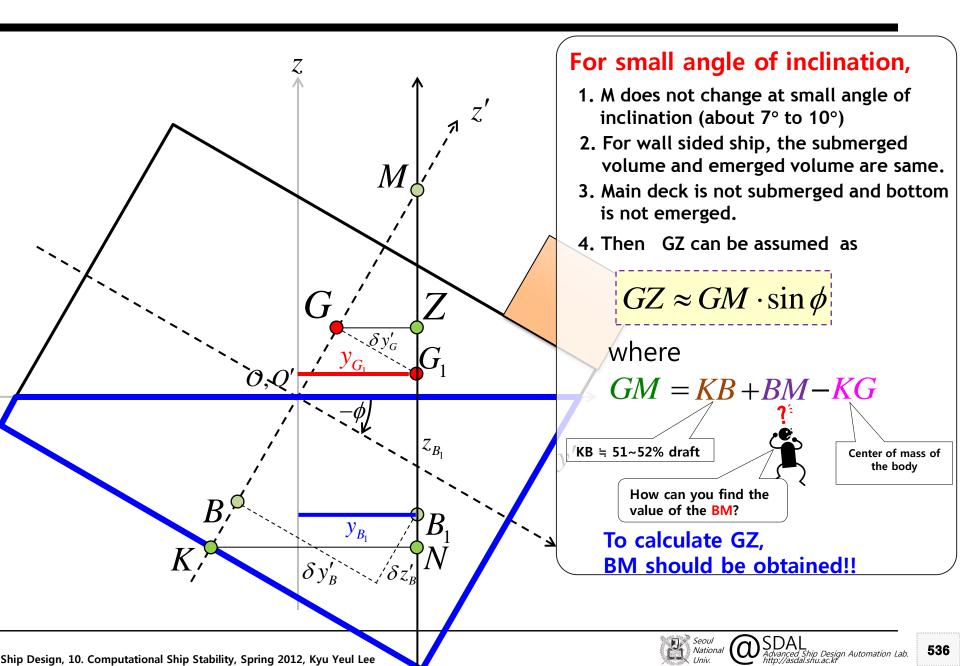
 $\begin{bmatrix} y_P \\ z_P \end{bmatrix} = \begin{bmatrix} \cos(-\phi) & -\sin(-\phi) \\ \sin(-\phi) & \cos(-\phi) \end{bmatrix} \begin{bmatrix} y'_P \\ z'_P \end{bmatrix}$ 

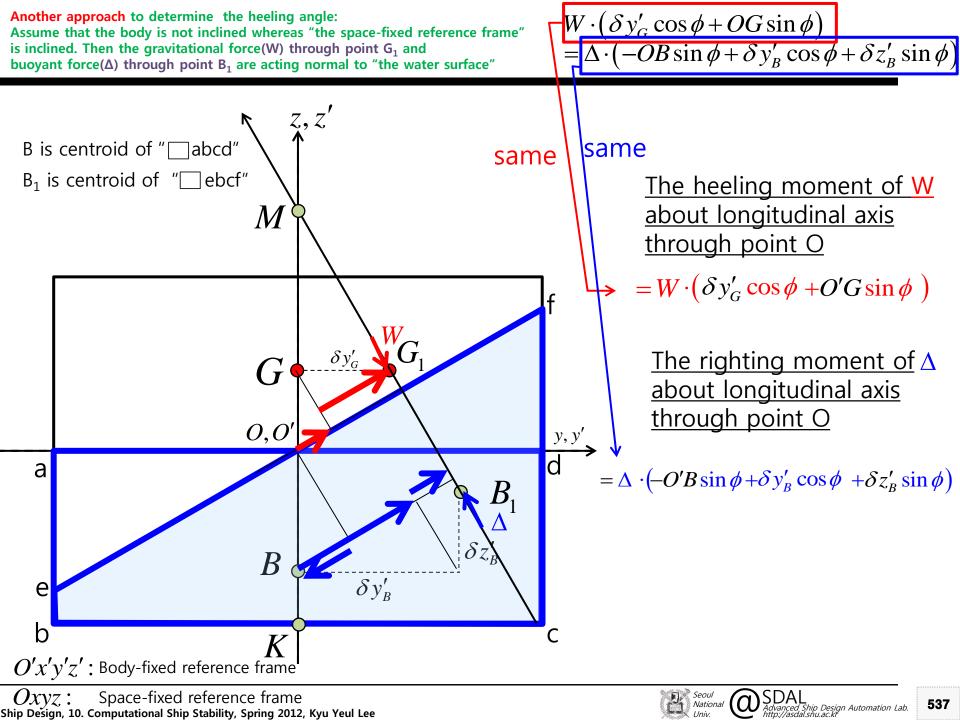
- Restoring moment



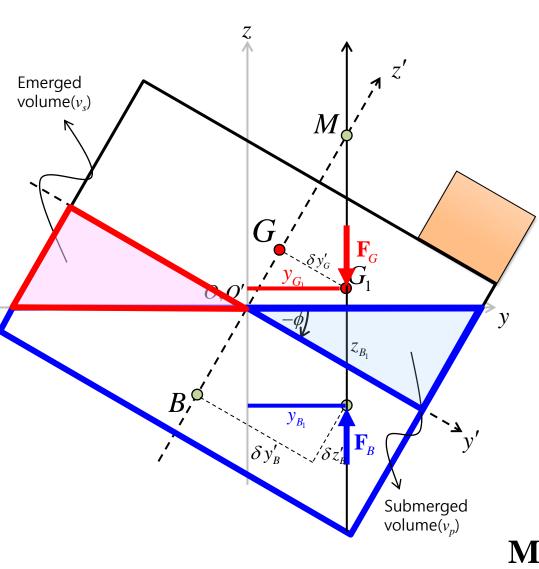








#### Heeling angle in Static Equilibrium



 $W \cdot (\delta y'_G \cos \phi + O'G \sin \phi)$  $-\Delta \cdot (O'B \sin \phi + \delta y'_B \cos \phi + \delta z'_B \sin \phi) = 0$ 

#### Static Equilibrium

1 Newton's 2<sup>nd</sup> law

$$ma = \sum F$$
  
=  $\mathbf{F}_{G} + \mathbf{F}_{B} = 0$ , (::  $a = 0$ )

In case of barge with rectangular section, the submerged volume and immerged volume are same at the heeling angle  $\phi$  where the main deck is assumed not to be submerged.

### ② Euler equation

$$I\dot{\omega} = \sum \tau = \mathbf{M}_{T,G} + \mathbf{M}_{T,B} = 0, (\because \dot{\omega} = 0)$$

 $W \cdot (\delta y'_G \cos \phi + O'G \sin \phi)$  $-\Delta \cdot (O'B \sin \phi + \delta y'_B \cos \phi + \delta z'_B \sin \phi) = 0$ 

$$\delta y'_B = \delta y'_B(\phi), \delta z'_B = \delta z'_B(\phi)$$

Moment is the function of  $\varphi$ :

 $\mathbf{M}_{T,G}(\boldsymbol{\phi}) + \mathbf{M}_{T,B}(\boldsymbol{\phi}) = 0$  $\mathbf{M}_{T}(\boldsymbol{\phi}) = 0 \Rightarrow \text{Nonlinear equation for } \boldsymbol{\phi}$ 



### Numerical method for solving nonlinear equation

$$\mathbf{M}_{T}(\phi) = 0 \quad \Leftrightarrow \quad f_{1}(x) = 0$$

$$f_{1}(x) = 0: \text{ Nonlinear equation of one variable } \mathbf{x}$$

$$\mathbf{Given:} \quad x^{(0)}, f_{1}(x^{(0)})$$

$$\mathbf{Find:} \quad x^{*} \text{, subject to:} \quad f_{1}(x^{*}) = 0$$

$$\mathbf{J}$$

$$\mathbf{Taylor series expansion of} \quad f_{1} \text{ at } x = x^{(0)}$$

$$f_{1}(x^{(0)} + \delta x^{(0)}) = f_{1}(x^{(0)}) + \frac{\partial f_{1}}{\partial x}\Big|_{x^{(0)}} \delta x^{(0)} + \frac{1}{2!} \frac{\partial^{2} f_{1}}{\partial x^{2}}\Big|_{x^{(0)}} (\delta x^{(0)})^{2} + \cdots$$

$$\mathbf{J} \text{ Linearization}$$

$$f_{1}(x^{(0)} + \delta x^{(0)}) \approx f_{1}(x^{(0)}) + \frac{\partial f_{1}}{\partial x}\Big|_{x^{(0)}} \delta x^{(0)} \implies \text{ Assume : } f_{1}(x^{*}) = 0$$

$$at, \quad x^{*} = x^{(0)} + \delta x^{(0)}$$

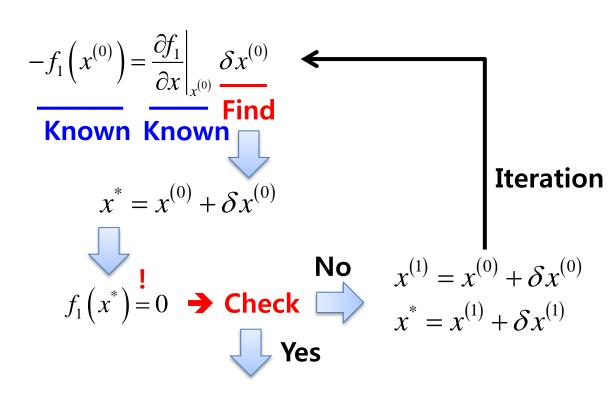
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Seoul National Univ. SDAL Advanced Ship Design Automation Lab.  $f_1(x) = 0$ : Nonlinear equation of one variable x

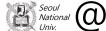
Given: 
$$x^{(0)}, f_1(x^{(0)})$$
  
Find:  $x^*$   
 $assume: f_1(x^*) = 0$   
 $at \ x^* = x^{(0)} + \delta x^{(0)}$   
 $f_1(x^{(0)} + \delta x^{(0)}) = f_1(x^{(0)}) + \frac{\partial f_1}{\partial x}\Big|_{x^{(0)}} \delta x^{(0)}$   
 $I.H.S \ f_1(x^{(0)} + \delta x^{(0)}) = f_1(x^*) = 0$   
 $0 = f_1(x^{(0)}) + \frac{\partial f_1}{\partial x}\Big|_{x^{(0)}} \delta x^{(0)}$   
 $-f_1(x^{(0)}) = \frac{\partial f_1}{\partial x}\Big|_{x^{(0)}} \frac{\delta x^{(0)}}{Find}$ 



 $f_1(x) = 0$ : Nonlinear equation of one variable x



We find the solution,  $x^*$ .



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## **10-3 DETERMINATION OF THE INCLINATION ANGLE CAUSED BY MOVING A LOAD FOR A CYLINDRICAL SHIP WITH TRIANGULAR SECTION SHAPE**

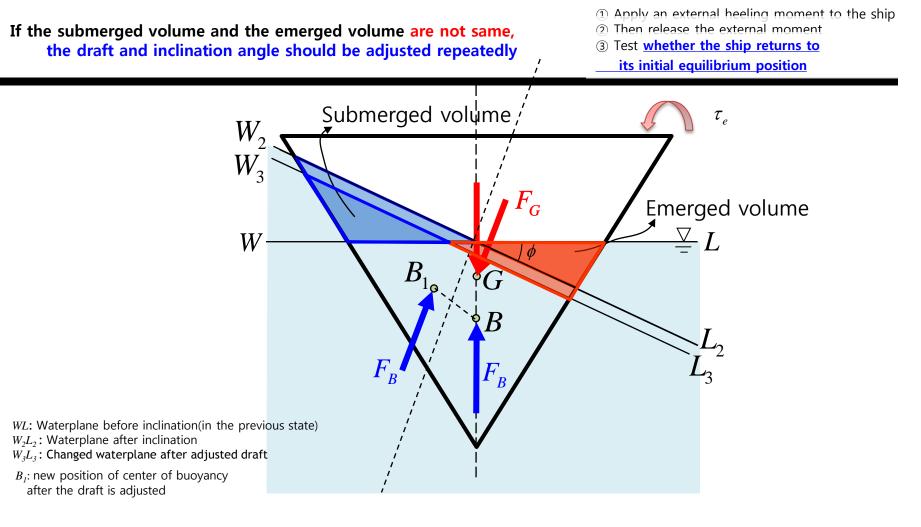
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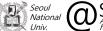
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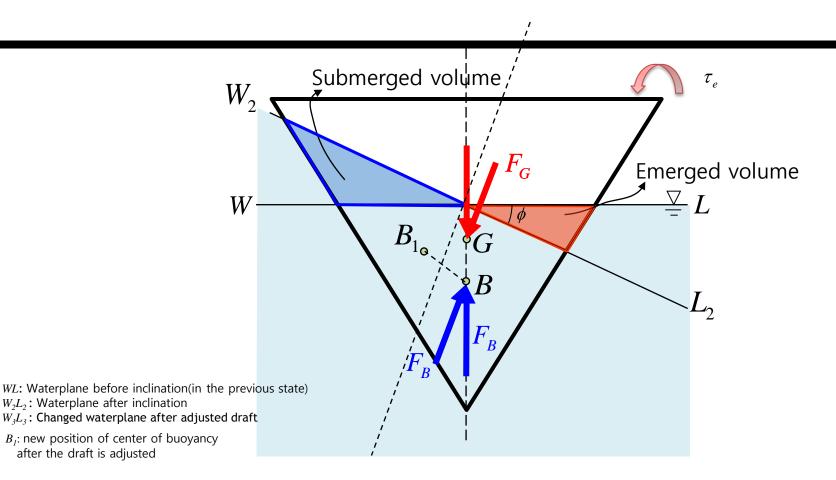
## THE DRAFT AND INCLINATION ANGLE MUST BE ADJUSTED FOR UNBALANCED DISPLACEMENT





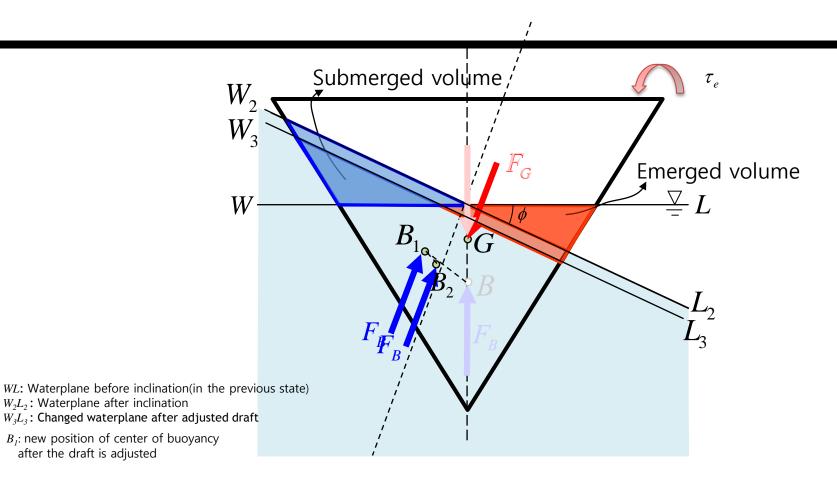
For the ship to be in static equilibrium, the magnitude of the buoyant force has to be equal to the magnitude of the weight : Force equilibrium (1) A ship with triangular section shape is inclined with an angle of  $\phi$ ② In this case, the submerged volume and the emerged volume are not same. ③ Thus, the draft and inclination angle should be adjusted to maintain same displacement. Advanced Ship Design Automation Lab.





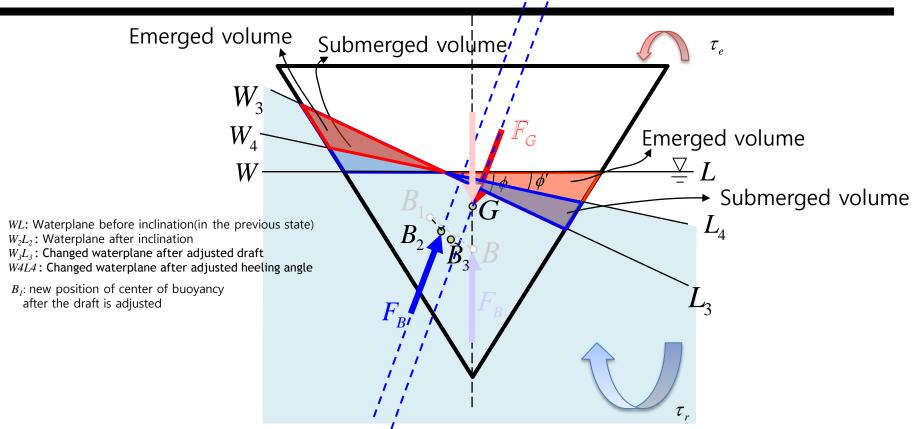


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### Need of repeated calculation of ship position in static equilibrium - Iteration

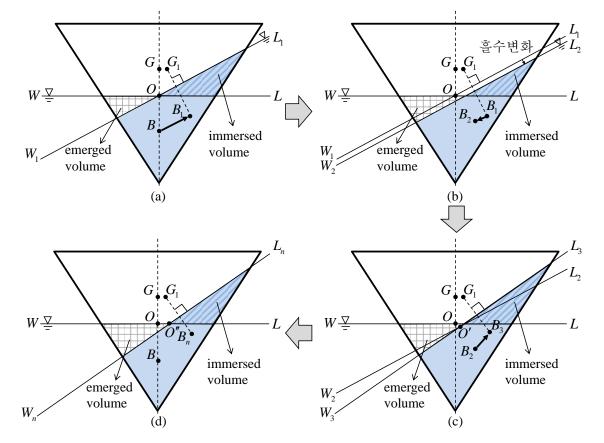


For the ship to be in static equilibrium, the buoyant force and gravitational force have to be on one line, so that the total moment about the transverse axis through any point becomes 0. : Moment equilibrium

- **④** Due to the restoring moment, the angle of inclination decreases.
- **(5)** The submerged volume and the emerged volume are not same.
- **(6)** Thus, the draft and inclination angle should be adjusted again to maintain the same displacement.

The angle of inclination and the draft are coupled. Iteration is required!

### **ROTATION OF CYLINDRICAL SHIP WITH TRIANGULAR SECTION SHAPE**

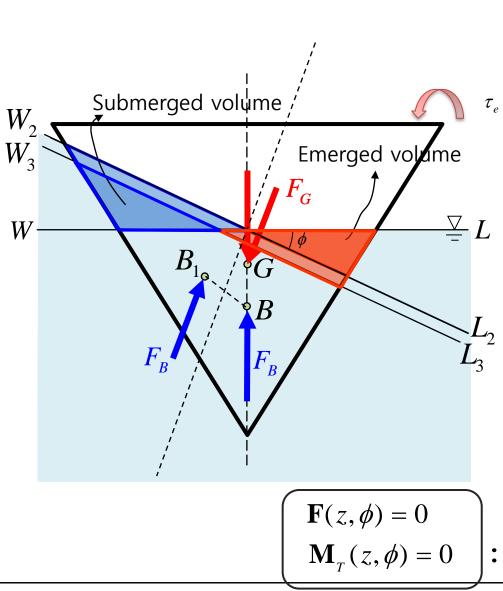


(a)와 같이 선박이 횡 경사모멘트로 인해 부면심(center of floation)(수선면적의 도심)인 0를 중심으로 회전하게 된다. 이 경우, 수면 위로 노출된 용적(emerged volume)보다 수면 아래로 잠기는 용적(immersed volume)이 더 큰 것을 확인할 수 있다. 본 예제의 경우 횡 경사 전에는 부력과 중력의 크기가 서로 같아서 정적 평형상태를 이루고 있었는데, 횡 경사 후에는 부력의 크기가 커지게 되어 (b)와 같이 중력과 크기가 같아질 때까지 수면 W1L1 에서 수면 W2L2로 선박이 떠오르게 된다. 그러나 선박이 떠오른 뒤에는 부력 중심이 B1에서 B2로 이동하게 되어 모멘트가 평형을 이루지 못한다. 따라서 (c)와 같이 선박이 새로운 회전 중심 0'을 기준으로 더 경사하여 수면 W3L3과 같은 상태가 되고, 부력중심은 B2에서 B3으로 이동하게 된다. 이와 같이 흘수 변화와 회전을 반복하여 최종적으로는 (d)와 같은 정적 평형상태에 도달하게 된다. 이 때의 최종적인 정적 평형상태의 선박은 (a)에서 어떤 점을 중심으로 회전한 것일까? 정적 평형상태가 되기 위해서는 (d)에서 경사 전의 수면 아래에 잠긴 용적과 경사 후의 수면 아래 잠긴 용적이 같아야 한다. 이를 이용하여 회전 중심 0''을 계산해 보면, 결과적으로 삼각형 횡단면을 갖는 선박은 **경사 전의 부심 가 아닌 다른 점을 기준으로 회전**하였음을 알 수 있다.





Nonlinear equations for determining the angle of inclination and draft in static equilibrium



Static Equilibrium	]
<ol> <li>Newton's 2<sup>nd</sup> law</li> </ol>	
$ma = \sum F$	
$=\mathbf{F}_{G}+\mathbf{F}_{G}$	=0, (:: a=0)
② Euler equation	
$I\dot{\omega} = \sum \tau$	
$= \mathbf{M}_{T,G} + \mathbf{M}_{T,B} = 0  , (\because \dot{\omega} = 0)$	

In this case, the submerged volume and emerged volume are not same at the heeling angle " $\Phi$ ". Thus the draft "z" and also heeling angle " $\Phi$ " should be adjusted to maintain the same displacement.

It means that the following nonlinear equations should be satisfied.

 $\mathbf{F}_{G} + \mathbf{F}_{B}(z, \phi) = 0$ 

$$\mathbf{M}_{T,G}(z,\phi) + \mathbf{M}_{T,B}(z,\phi) = 0$$

: Nonlinear equations of two variables

### Numerical method for solving nonlinear equations of two variables

$$\begin{aligned} \left[ \begin{array}{c} \mathbf{F}(z,\phi) = 0 \\ \mathbf{M}_{T}(z,\phi) = 0 \end{array} \right] & [f_{1}(x_{1},x_{2}) = 0 \\ f_{2}(x_{1},x_{2}) = 0 \end{aligned} \\ f_{1}(x_{1},x_{2}) = 0, \quad f_{2}(x_{1},x_{2}) = 0 : \text{Nonlinear equations of two variables} \end{aligned} \\ \hline f_{1}(x_{1},x_{2}) = 0, \quad f_{2}(x_{1},x_{2}) = 0 : \text{Nonlinear equations of two variables} \end{aligned} \\ \hline \mathbf{Given:} \quad x_{1}^{(0)}, x_{2}^{(0)}, f_{1}(x_{1}^{(0)}, x_{2}^{(0)}), f_{2}(x_{1}^{(0)}, x_{2}^{(0)}) \\ \hline \mathbf{Find:} \quad x_{1}^{*}, x_{2}^{*}, \text{ subject to:} \quad f_{1}(x_{1}^{*}, x_{2}^{*}) = 0, \quad f_{2}(x_{1}^{*}, x_{2}^{*}) = 0 \end{aligned} \\ \hline \hline \mathbf{Taylor series expansion of} \quad f_{1}, f_{2} \text{ at} \quad x_{1} = x_{1}^{(0)}, x_{2} = x_{2}^{(0)} \\ f_{1}(x_{1}^{(0)} + \delta x_{1}^{(0)}, x_{2}^{(0)} + \delta x_{2}^{(0)}) = f_{1}(x_{1}^{(0)}, x_{2}^{(0)}) + \frac{\partial f_{1}}{\partial x_{1}} \bigg|_{x_{1}^{(0)}, x_{2}^{(0)}} \delta x_{1}^{(0)} + \frac{\partial f_{1}}{\partial x_{2}} \bigg|_{x_{1}^{(0)}, x_{2}^{(0)}} \delta x_{2}^{(0)} + \cdots \\ f_{2}(x_{1}^{(0)} + \delta x_{1}^{(0)}, x_{2}^{(0)} + \delta x_{2}^{(0)}) = f_{2}(x_{1}^{(0)}, x_{2}^{(0)}) + \frac{\partial f_{2}}{\partial x_{1}} \bigg|_{x_{1}^{(0)}, x_{2}^{(0)}} \delta x_{1}^{(0)} + \frac{\partial f_{2}}{\partial x_{2}} \bigg|_{x_{1}^{(0)}, x_{2}^{(0)}} \delta x_{2}^{(0)} + \cdots \\ \end{cases}$$

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Seoul National

Univ.

 $(\alpha)$ 

$$f_1(x_1, x_2) = 0$$
,  $f_2(x_1, x_2) = 0$ : Nonlinear equations of two variables

Linearization by neglecting second and higher order terms

$$\begin{split} f_1 \Big( x_1^{(0)} + \delta x_1^{(0)}, x_2^{(0)} + \delta x_2^{(0)} \Big) &= f_1 \Big( x_1^{(0)}, x_2^{(0)} \Big) + \frac{\partial f_1}{\partial x_1} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_1^{(0)} + \frac{\partial f_1}{\partial x_2} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_2^{(0)} \\ f_2 \Big( x_1^{(0)} + \delta x_1^{(0)}, x_2^{(0)} + \delta x_2^{(0)} \Big) &= f_2 \Big( x_1^{(0)}, x_2^{(0)} \Big) + \frac{\partial f_2}{\partial x_1} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_1^{(0)} + \frac{\partial f_2}{\partial x_2} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_2^{(0)} \end{split}$$

$$f_1(x_1^*, x_2^*) = 0, \quad f_2(x_1^*, x_2^*) = 0$$
  
at  $x_1^* = x_1^{(0)} + \delta x_1^{(0)}, \quad x_2^* = x_2^{(0)} + \delta x_2^{(0)}$ 

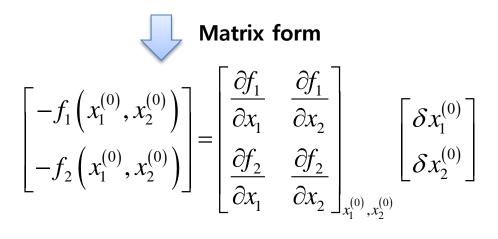
$$\mathbf{L.H.S} \quad f_1\left(x_1^{(0)} + \delta x_1^{(0)}, x_2^{(0)} + \delta x_2^{(0)}\right) = f_1\left(x_1^*, x_2^*\right) = 0$$
$$f_2\left(x_1^{(0)} + \delta x_1^{(0)}, x_2^{(0)} + \delta x_2^{(0)}\right) = f_2\left(x_1^*, x_2^*\right) = 0$$
$$0 = f_1\left(x_1^{(0)}, x_2^{(0)}\right) + \frac{\partial f_1}{\partial x_1}\Big|_{x_1^{(0)}, x_2^{(0)}} \delta x_1^{(0)} + \frac{\partial f_1}{\partial x_2}\Big|_{x_1^{(0)}, x_2^{(0)}} \delta x_2^{(0)}$$
$$0 = f_2\left(x_1^{(0)}, x_2^{(0)}\right) + \frac{\partial f_2}{\partial x_1}\Big|_{x_1^{(0)}, x_2^{(0)}} \delta x_1^{(0)} + \frac{\partial f_2}{\partial x_2}\Big|_{x_1^{(0)}, x_2^{(0)}} \delta x_2^{(0)}$$

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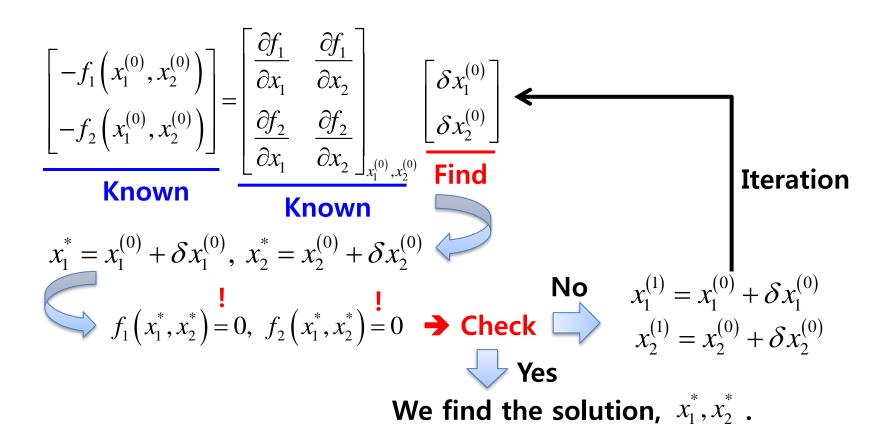


$$f_1(x_1, x_2) = 0$$
,  $f_2(x_1, x_2) = 0$  : Nonlinear equations of two variables

$$0 = f_1 \left( x_1^{(0)}, x_2^{(0)} \right) + \frac{\partial f_1}{\partial x_1} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_1^{(0)} + \frac{\partial f_1}{\partial x_2} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_2^{(0)}$$
$$0 = f_2 \left( x_1^{(0)}, x_2^{(0)} \right) + \frac{\partial f_2}{\partial x_1} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_1^{(0)} + \frac{\partial f_2}{\partial x_2} \bigg|_{x_1^{(0)}, x_2^{(0)}} \delta x_2^{(0)}$$



$$f_1(x_1, x_2) = 0$$
,  $f_2(x_1, x_2) = 0$  : Nonlinear equations of two variables





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10-4 Determination of heel angle, trim angle, and draft of a box-shaped barge when a cargo is loaded and then moved in transverse and longitudinal directions

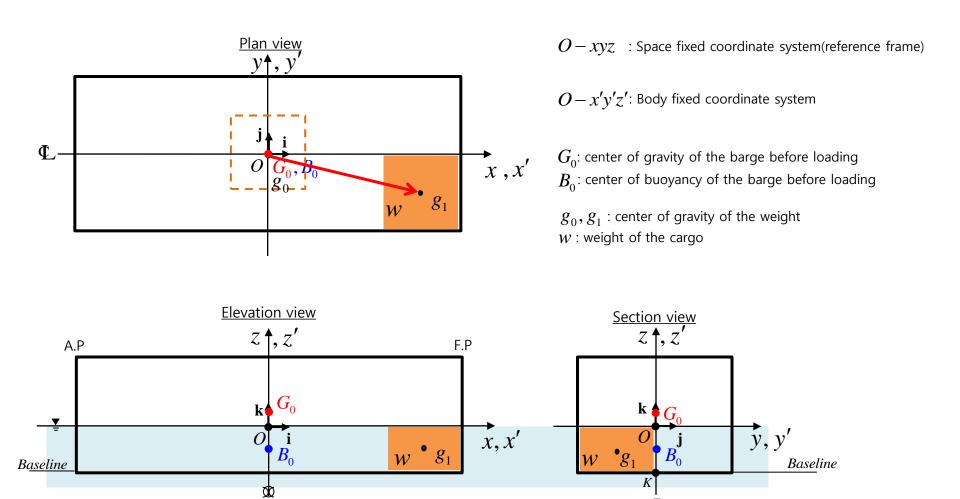
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# Determination of heel angle and trim angle of a box-shaped barge when a cargo is loaded and then moved in transverse and longitudinal directions

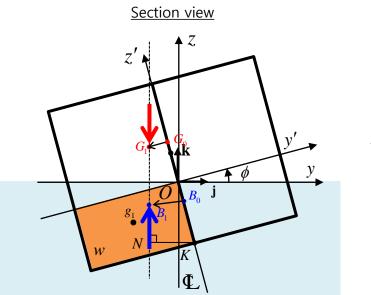
A cargo, which is loaded on a barge, is loaded and then moved from  $g_0$  to  $g_1$  in -y direction and +x direction as in the figure. Determine the final position and orientation (trim and heel) of the barge.

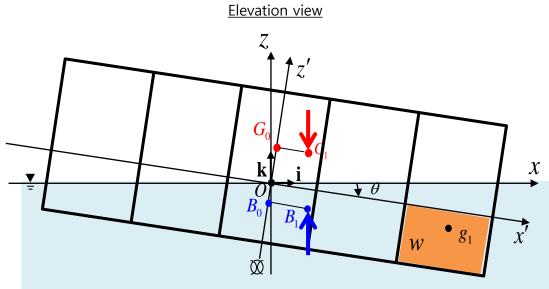


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Static Equilibrium (1) Newton's 2<sup>nd</sup> law  $ma = \sum F = \mathbf{F}_{G} + \mathbf{F}_{B} = 0$ , (:: a = 0) (2) Euler equation  $I_{xx}\dot{\omega}_{x} = \sum \tau_{x} = \mathbf{M}_{T,G} + \mathbf{M}_{T,B} = 0$ , (::  $\dot{\omega}_{x} = 0$ )  $I_{yy}\dot{\omega}_{y} = \sum \tau_{y} = \mathbf{M}_{L,G} + \mathbf{M}_{L,B} = 0$ , (::  $\dot{\omega}_{x} = 0$ ) In this case, the submerged volume and immerged volume are same at the heeling angle " $\Phi$ " and trim angle " $\theta$ " *where* the main deck is assumed not to be submerged. It means that the following equations should be satisfied:

$$\mathbf{F}_{G} + \mathbf{F}_{B} = 0$$
  
$$\mathbf{M}_{T,G}(\phi, \theta) + \mathbf{M}_{T,B}(\phi, \theta) = 0$$
  
$$\mathbf{M}_{L,G}(\phi, \theta) + \mathbf{M}_{L,B}(\phi, \theta) = 0$$

$$\mathbf{M}_{T}(\boldsymbol{\phi},\boldsymbol{\theta}) = 0$$
$$\mathbf{M}_{L}(\boldsymbol{\phi},\boldsymbol{\theta}) = 0$$



### 10-5 Determination of the heel angle, trim angle, and draft of a ship when a cargo is loaded and then moved in transverse and longitudinal directions

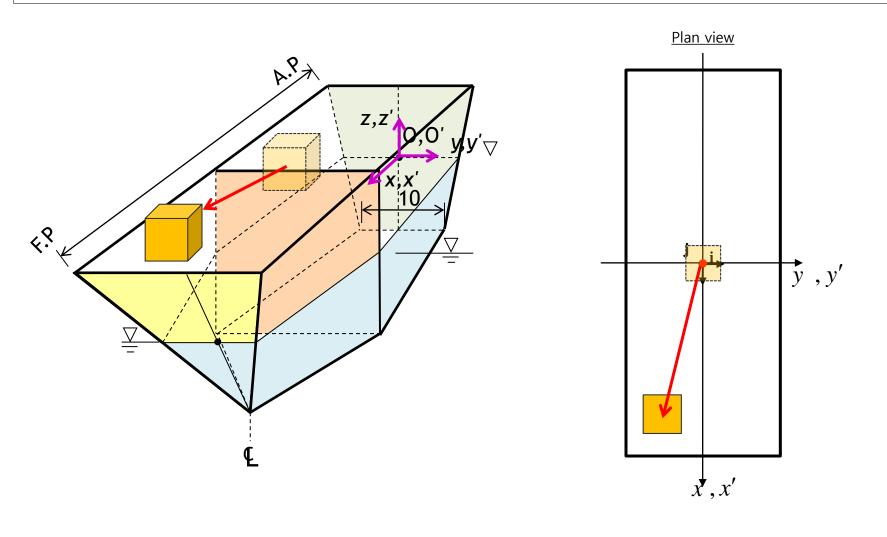
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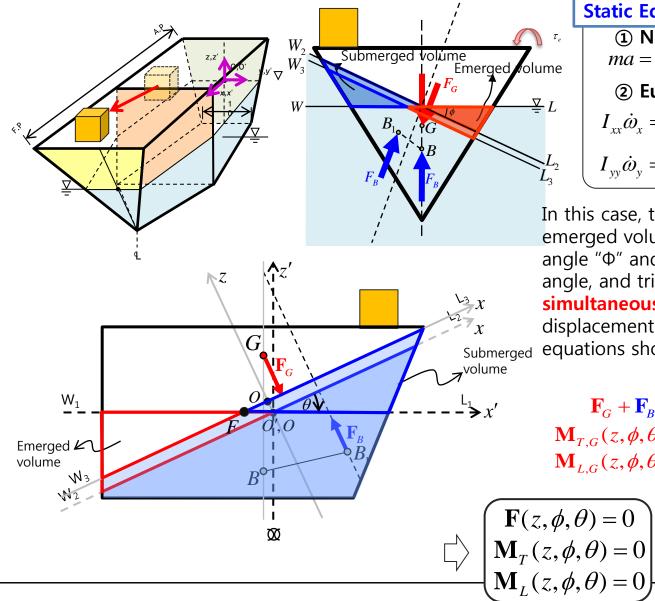


557

# Determination of position and orientation of a ship when a cargo is loaded and then moved

A cargo, which is loaded on a ship, is moved in -y direction and +x direction as in the figure. Determine the change of position and orientation (Trim and Heel) of the ship.





Static Equilibrium  
(1) Newton's 2<sup>nd</sup> law  

$$ma = \sum F = \mathbf{F}_{G} + \mathbf{F}_{B} = 0$$
, ( $\because a = 0$ )  
(2) Euler equation  
 $I_{xx}\dot{\omega}_{x} = \sum \tau_{x} = \mathbf{M}_{T,G} + \mathbf{M}_{T,B} = 0, (\because \dot{\omega}_{x} = 0)$   
 $I_{yy}\dot{\omega}_{y} = \sum \tau_{y} = \mathbf{M}_{L,G} + \mathbf{M}_{L,B} = 0, (\because \dot{\omega}_{x} = 0)$ 

In this case, the submerged volume and emerged volume are **not same** at the heeling angle " $\Phi$ " and trim angle " $\theta$ ". Thus draft, heeling angle, and trim angle should be **adjusted** simultaneously to maintain the same displacement. It means that the following equations should be satisfied:

 $\mathbf{F}_{G} + \mathbf{F}_{B}(z,\phi,\theta) = 0$  $\mathbf{M}_{T,G}(z,\phi,\theta) + \mathbf{M}_{T,B}(z,\phi,\theta) = 0$  $\mathbf{M}_{L,G}(z,\phi,\theta) + \mathbf{M}_{L,B}(z,\phi,\theta) = 0$ 

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Nonlinear equations of three variables

Advanced Ship Design Automation Lab.

### Numerical method for solving nonlinear equations

Ship Design, 10. Computational Ship Stability, Spring 2012, Kyu Yeul Lee



### ✓ Governing equation of a ship in hydrostatic equilibrium state

$$\begin{bmatrix} F\left(\mathbf{q}_{IIS}\right) \\ M_{T}\left(\mathbf{q}_{HS}\right) \\ M_{L}\left(\mathbf{q}_{HS}\right) \\ M_{L}\left(\mathbf{q}_{HS}\right) \end{bmatrix} = \mathbf{0} \quad \text{where} \begin{bmatrix} F\left(\mathbf{q}_{IIS}\right) \\ M_{T}\left(\mathbf{q}_{IIS}\right) \\ \mathbf{q}_{IIS} = \left[z \quad \phi \quad \phi\right]^{T} \\ \mathbf{q}_{IIS} = \left[z \quad \phi$$

$$\begin{bmatrix} -F\left(z^{(0)},\phi^{(0)},\theta^{(0)}\right)\\ -M_{T}\left(z^{(0)},\phi^{(0)},\theta^{(0)}\right)\\ -M_{L}\left(z^{(0)},\phi^{(0)},\theta^{(0)}\right)\end{bmatrix} = \begin{bmatrix} \frac{\partial F}{\partial z} & \frac{\partial F}{\partial \phi} & \frac{\partial F}{\partial \theta}\\ \frac{\partial M_{T}}{\partial z} & \frac{\partial M_{T}}{\partial \phi} & \frac{\partial M_{T}}{\partial \theta}\\ \frac{\partial M_{L}}{\partial z} & \frac{\partial M_{L}}{\partial \phi} & \frac{\partial M_{L}}{\partial \theta} \end{bmatrix}_{z^{(0)},\phi^{(0)},\theta^{(0)}} \begin{bmatrix} \delta z^{(0)}\\ \delta \phi^{(0)}\\ \delta \theta^{(0)} \end{bmatrix}$$
  
**Known**  
**To be known**  
$$\begin{bmatrix} \frac{\partial F_{B}}{\partial z} + \frac{\partial F_{G}}{\partial z} + \frac{\partial F_{ext}}{\partial z} & \frac{\partial F_{B}}{\partial \phi} + \frac{\partial F_{G}}{\partial \phi} + \frac{\partial F_{ext}}{\partial \phi} & \frac{\partial F_{B}}{\partial \theta} + \frac{\partial F_{G}}{\partial \theta} + \frac{\partial F_{ext}}{\partial \theta} \\ \frac{\partial M_{BT}}{\partial z} + \frac{\partial M_{GT}}{\partial z} + \frac{\partial M_{exTT}}{\partial z} & \frac{\partial M_{BT}}{\partial \phi} + \frac{\partial M_{GT}}{\partial \phi} + \frac{\partial M_{exTT}}{\partial \phi} & \frac{\partial M_{BT}}{\partial \theta} + \frac{\partial M_{GT}}{\partial \theta} + \frac{\partial M_{exT}}{\partial \theta} \\ \frac{\partial M_{BL}}{\partial \theta} + \frac{\partial M_{GL}}{\partial \theta} + \frac{\partial M_{exTL}}{\partial \theta} & \frac{\partial M_{BL}}{\partial \theta} + \frac{\partial M_{GL}}{\partial \theta} + \frac{\partial M_{exTL}}{\partial \theta} & \frac{\partial M_{BL}}{\partial \theta} + \frac{\partial M_{exTL}}{\partial \theta} & \frac{\partial M_{BL}}{\partial \theta} + \frac{\partial M_{exTL}}{\partial \theta} \\ \end{bmatrix}$$

We have to know the partial derivatives associated with hydrostatic equilibrium.

These values are related to the position and orientation of the ship.

### ➔ Nonlinear



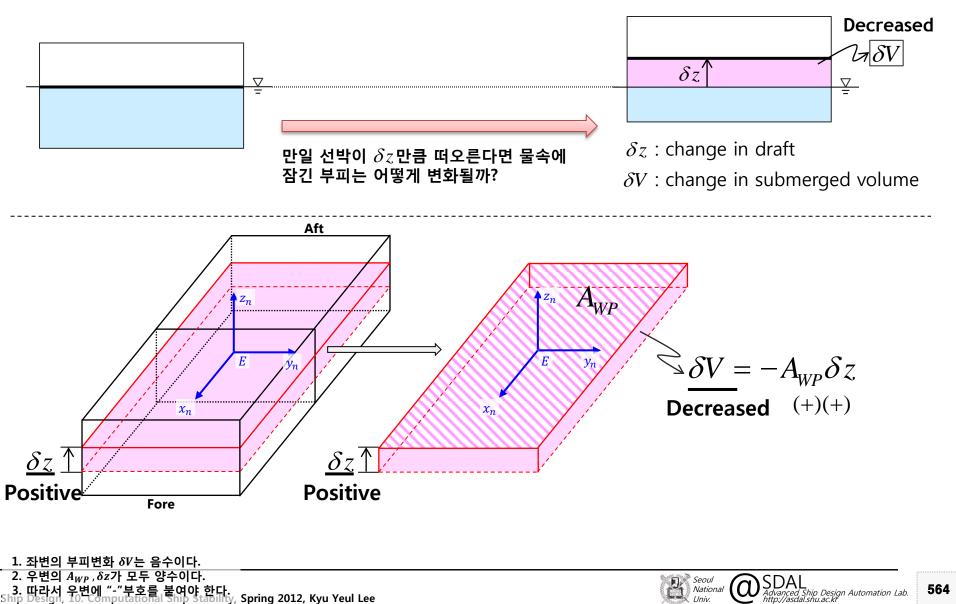
## **10-6 SIGN CONVENTION OF THE CHANGED** POSITION AND ORIENTATION OF A SHIP IN STATIC EQUILIBRIUM

Naval Architecture & Ocean Engineering



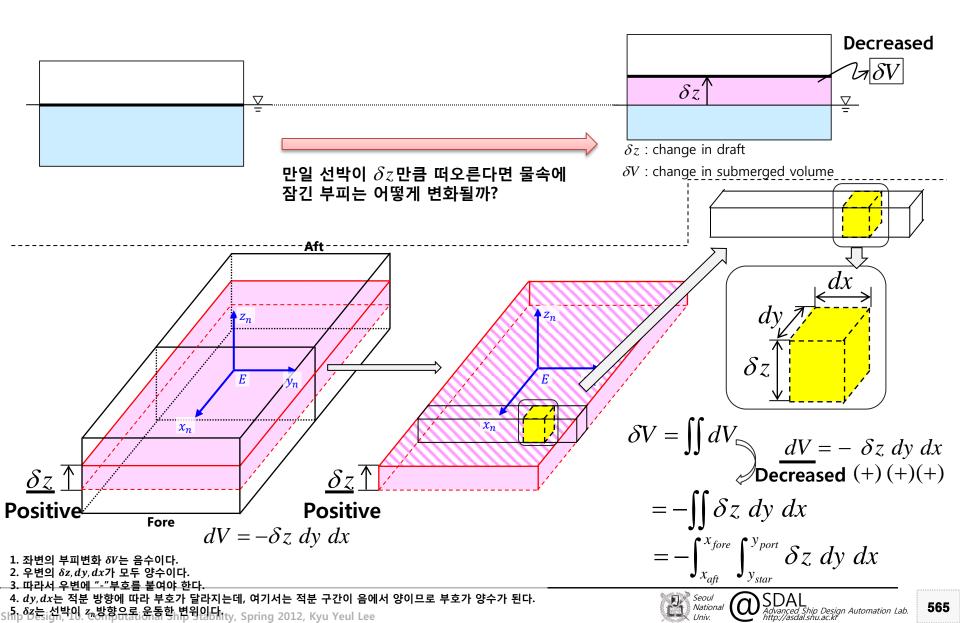
563

## Change in displaced volume with respect to emersion

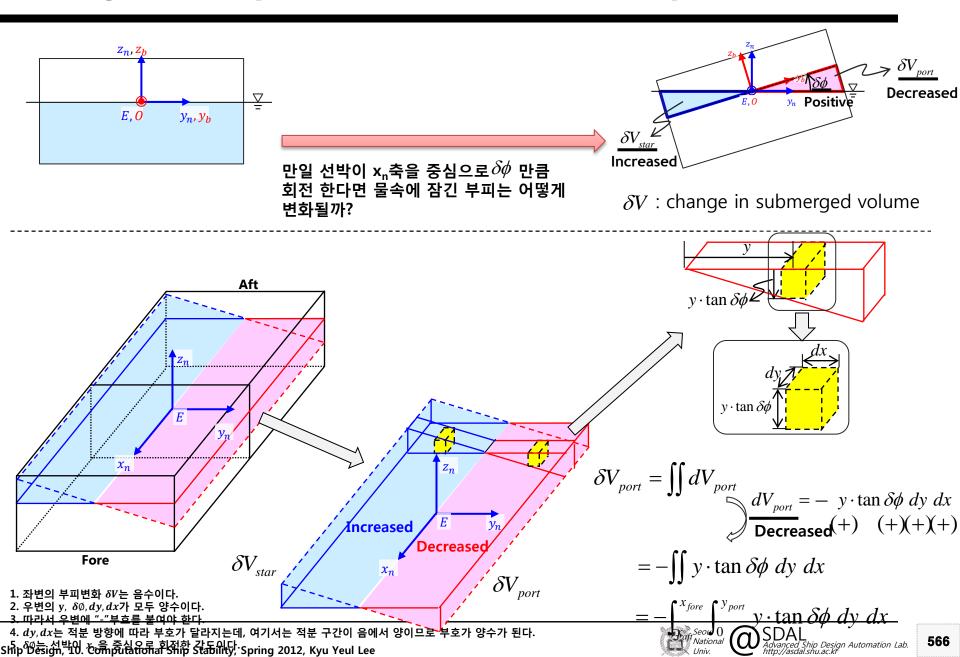


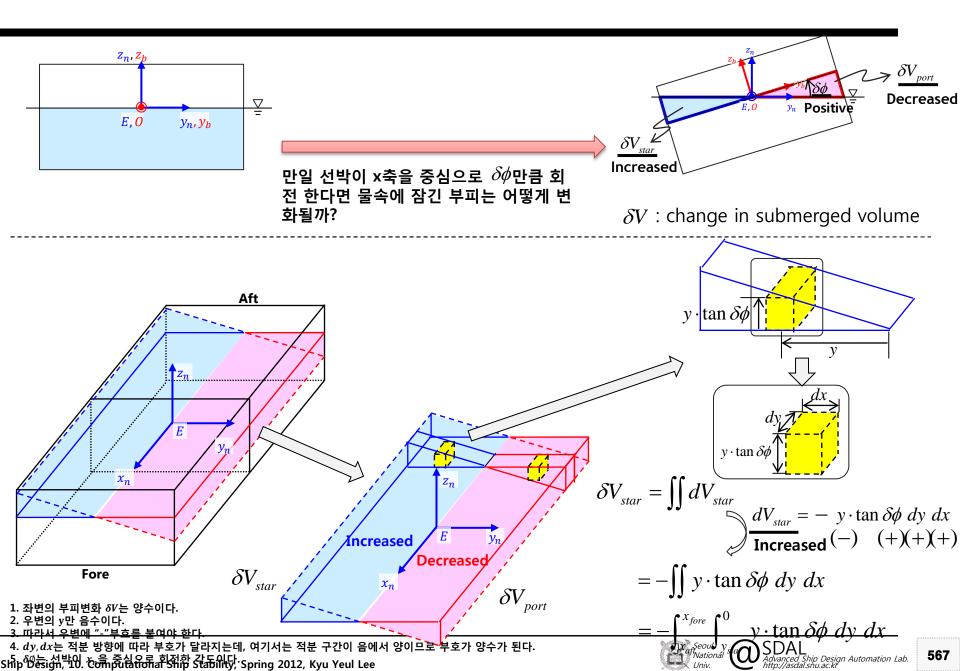
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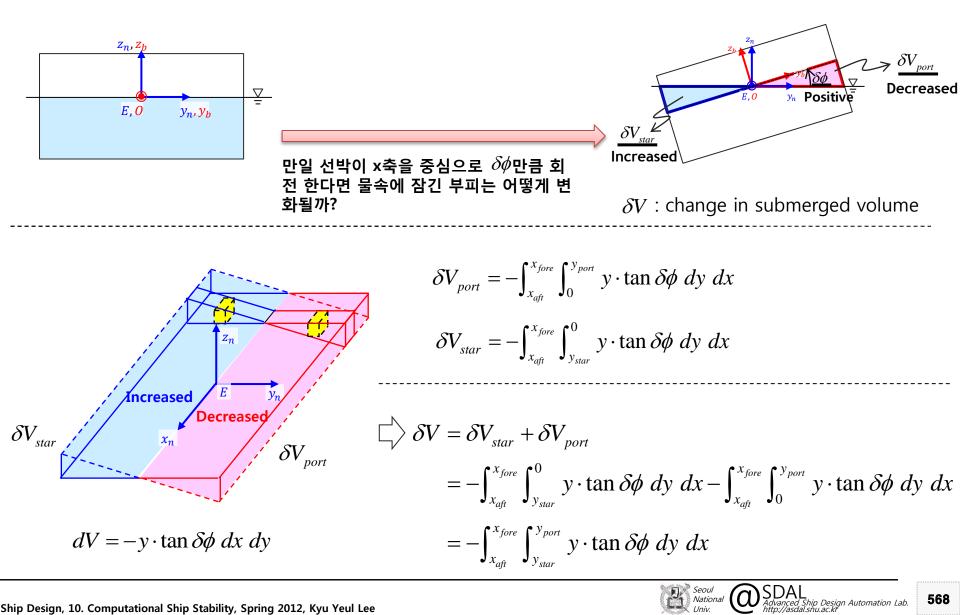
3. 따라서 우변에 "-"부호를 붙여야 한다. Spring 2012, Kyu Yeul Lee



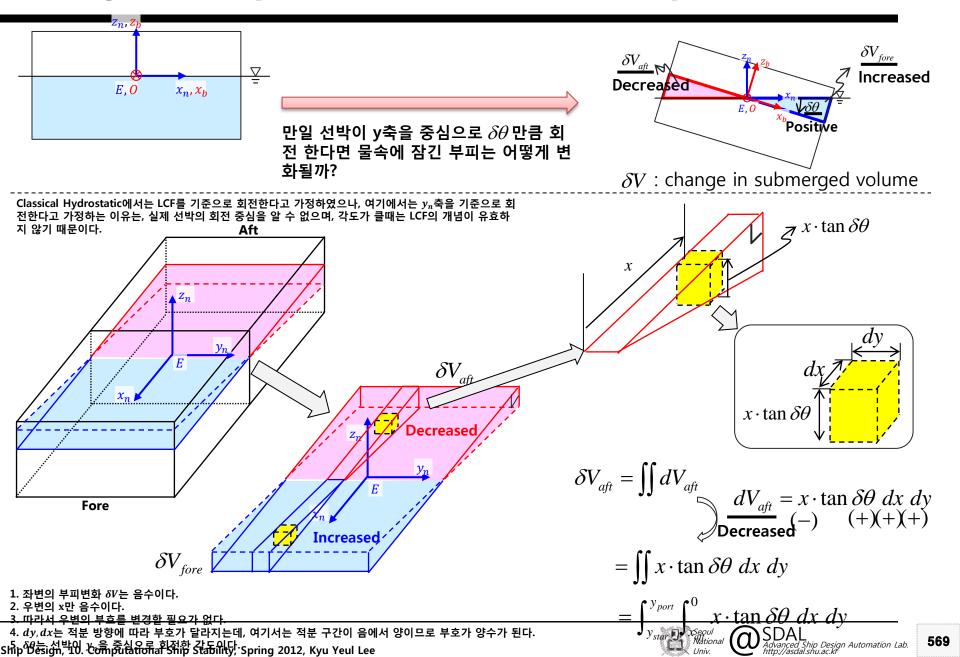
## Change in displaced volume with respect to heel

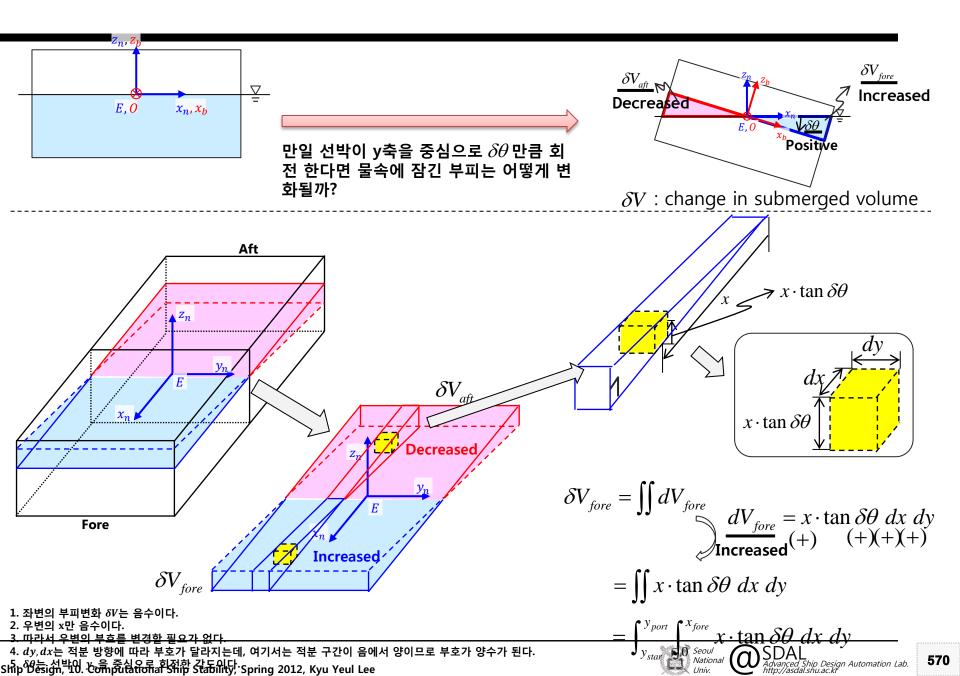


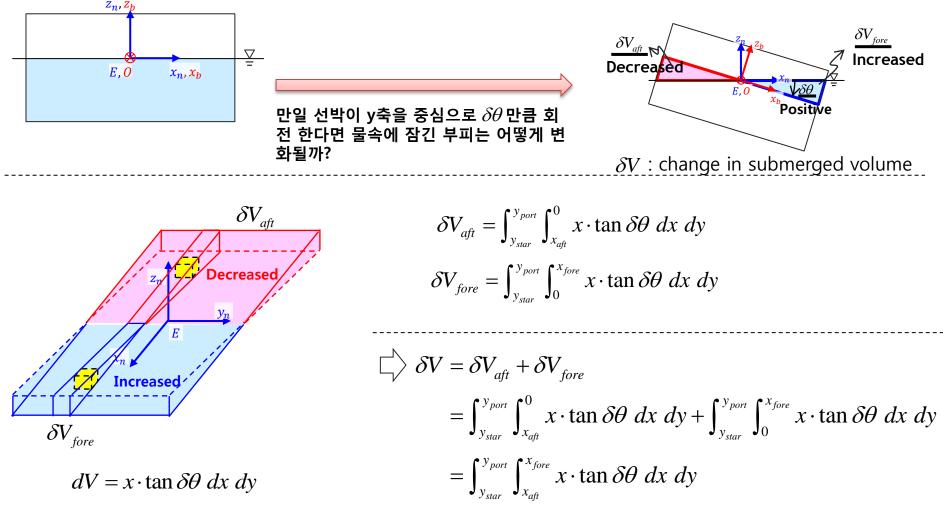




### Change in displaced volume with respect to trim



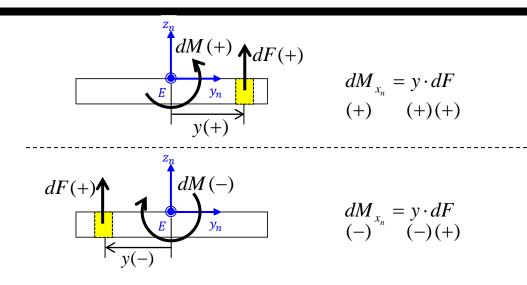






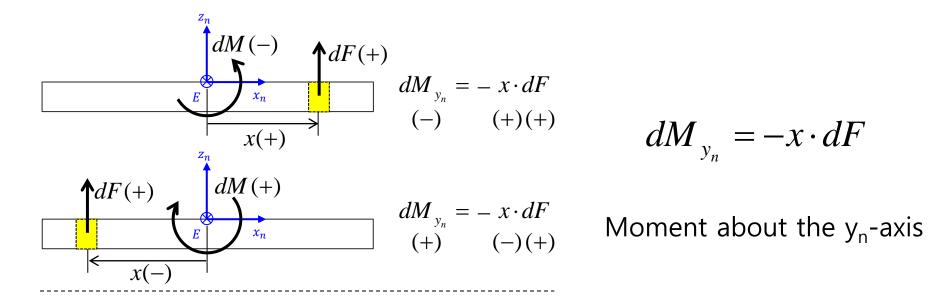
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## Sign Convention for Moment



$$dM_{x_n} = y \cdot dF$$

Moment about the x<sub>n</sub>-axis





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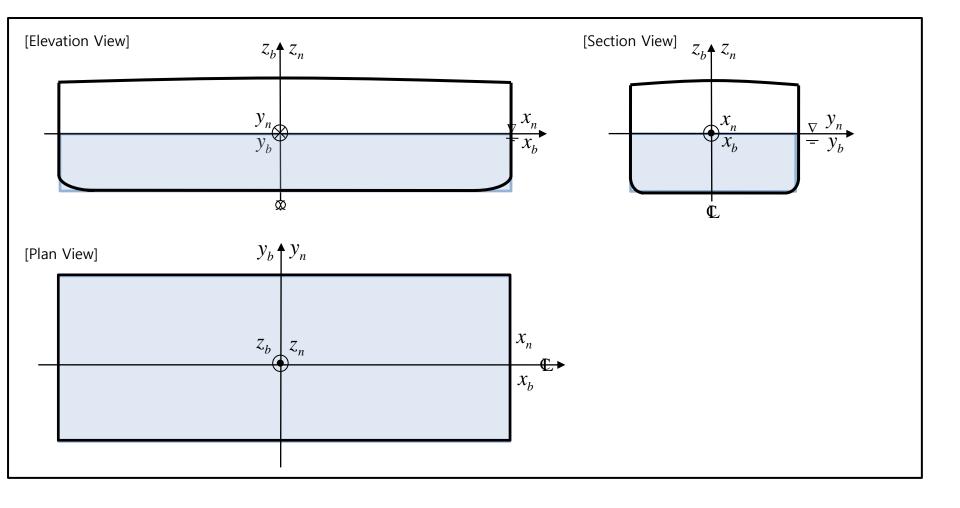
#### 10-7 GOVERNING EQUATION OF COMPUTATIONAL SHIP STABILITY - DERIVATION OF PARTIAL DERIVATIVES ASSOCIATED WITH HYDROSTATIC EQUILIBRIUM IN THE CASE THAT INITIAL CONDITION IS UPRIGHT POSITION

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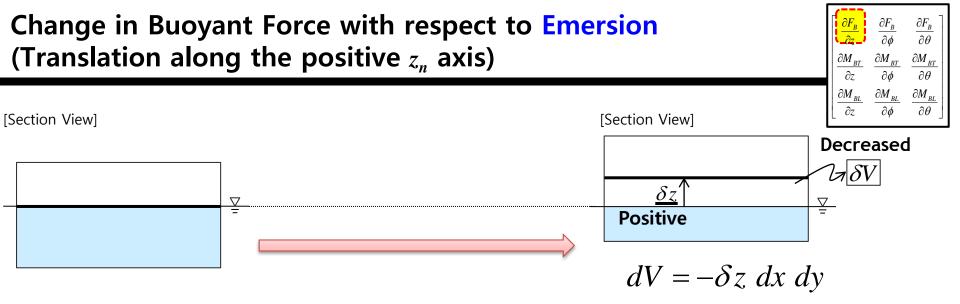


573

## Shape of the Ship







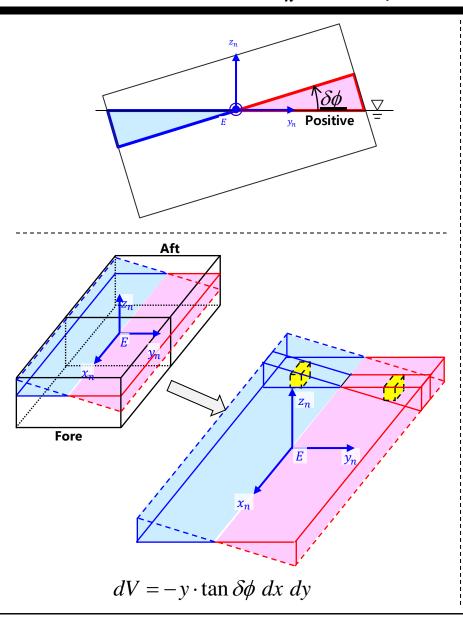
## Change in buoyant force with respect to emersion

$$\begin{split} \delta F_B &= \iint dF_B \\ &= \iint \rho g dV \\ &= -\rho g \cdot \iint \delta z \ dx \ dy \quad \sup_{\delta z \models x y \trianglelefteq \dot{B} \uparrow \gamma} \dot{\Phi} \exists \\ &= -\rho g \delta z \cdot \iint \ dx \ dy \\ &= -\rho g \delta z \cdot A_{WP} \end{split}$$

$$\therefore \frac{\partial F_B}{\partial z} = -\rho g \cdot A_{WP}$$



# Change in Buoyant Force with respect to Heel (Rotation about the $x_n$ axis, $\delta\phi$ )



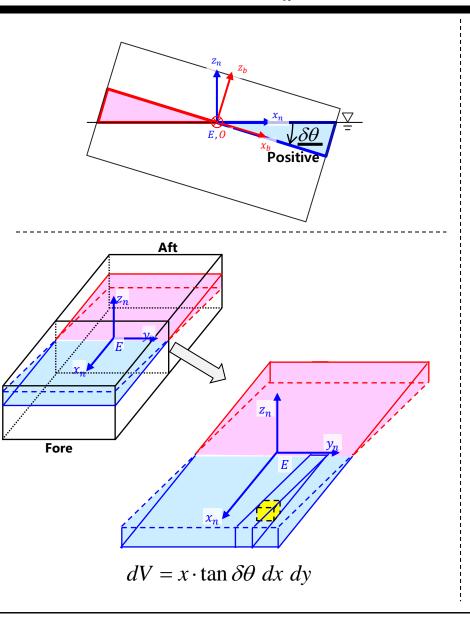
 $\partial F_B$  $\partial F_B$  $\partial z$  $\partial \phi$  $\partial \theta$  $\partial M_{BT}$  $\partial M_{BT}$  $\partial M_{BT}$ ∂z  $\partial \phi$  $\partial \theta$  $\partial M_{BL}$  $\partial M_{BL}$  $\partial M_{BL}$ ∂z  $\partial \phi$  $\partial \theta$ 

Change in buoyant force with respect to heel

$$\begin{split} \delta F_{B} &= \iint dF_{B} \\ &= \iint \rho g dV \\ &= -\rho g \iint y \cdot \tan \delta \phi \, dx \, dy \quad \delta \phi \equiv xy \oplus \oplus \gamma \gamma \oplus \oplus \varphi \\ &= -\rho g \tan \delta \phi \iint y \cdot dx \, dy \\ &= -\rho g \cdot \tan \delta \phi \cdot T_{x_{n}} \\ &\iint & \text{If } \delta \phi \ll 1, \\ \delta F_{B} &= -\rho g \cdot \delta \phi \cdot T_{x_{n}} \\ & \swarrow & T_{x_{n}} \to T_{WP} \\ & \vdots \frac{\partial F_{B}}{\partial \phi} = -\rho g \cdot \underline{T_{WP}} \\ & \vdots \text{ Transverse moment of waterplane area about } x_{n} \text{ axis} \end{split}$$



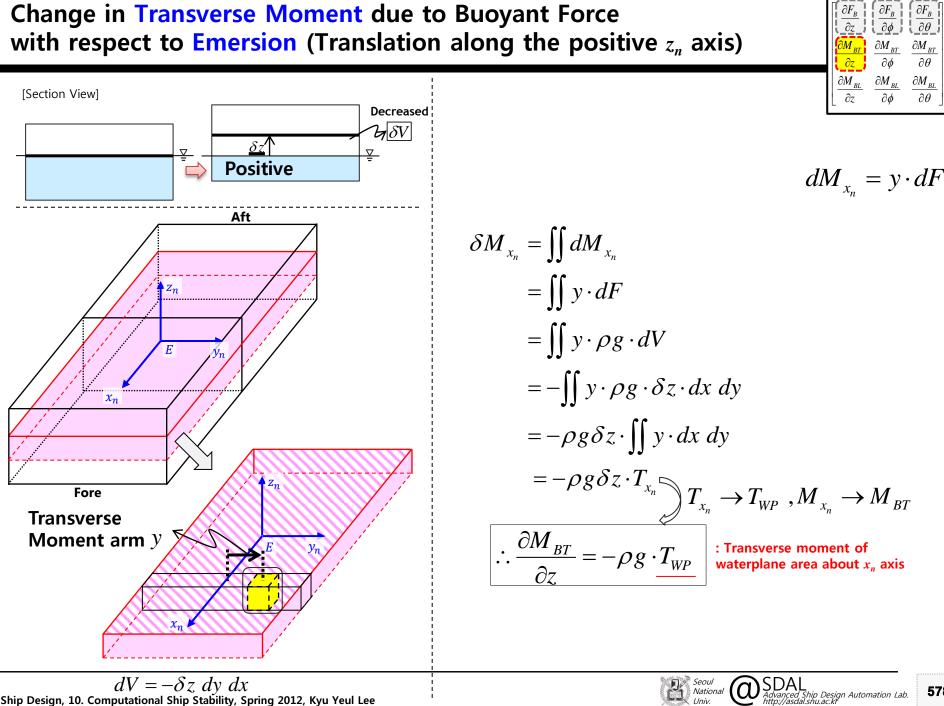
# Change in Buoyant Force with respect to Trim (Rotation about the $y_n$ axis, $\delta\theta$ )

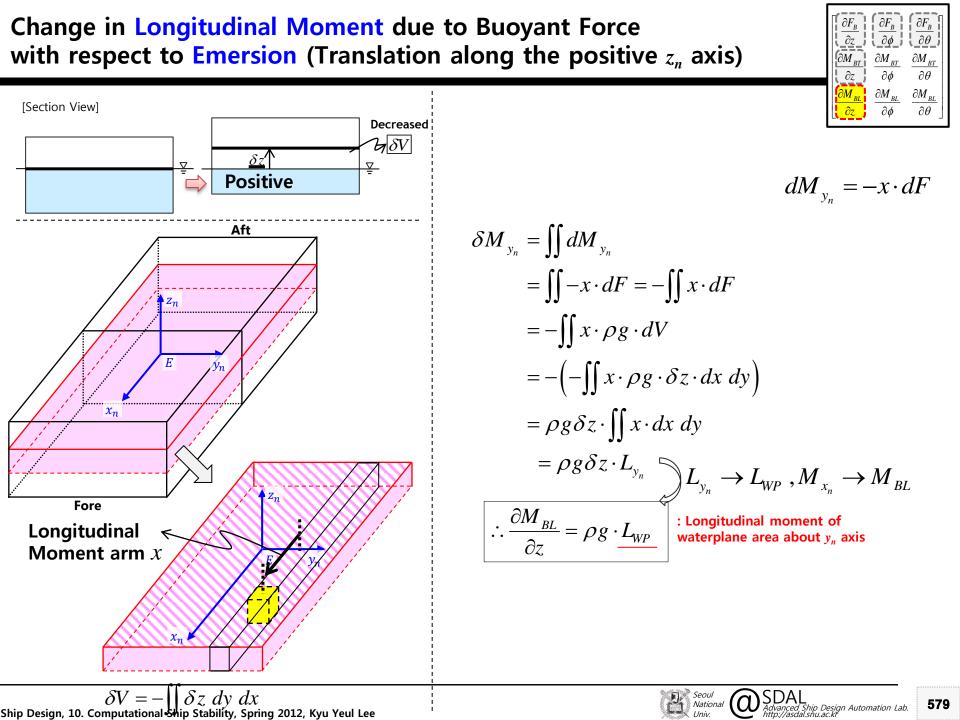


Change in buoyant force with respect to trim  $\delta F_B = \iint dF_B$  $= \iint \rho g dV$  $= \rho g \iint x \cdot \tan \delta \theta \, dx \, dy$  $\delta heta$ 는 xy의 함수가 아님  $= \rho g \tan \delta \theta \iint x \cdot dx \, dy$  $= \rho g \cdot \tan \delta \theta \cdot L_{y_{u}}$ If  $\delta\theta \ll 1$ ,  $\delta F_{B} = \rho g \cdot \delta \theta \cdot L_{y_{B}}$  $L_{y_n} \to L_{WP}$  $\therefore \frac{\partial F_B}{\partial \theta} = \rho g \cdot \underline{L}_{WP}$ : Longitudinal moment of waterplane area about  $y_n$  axis

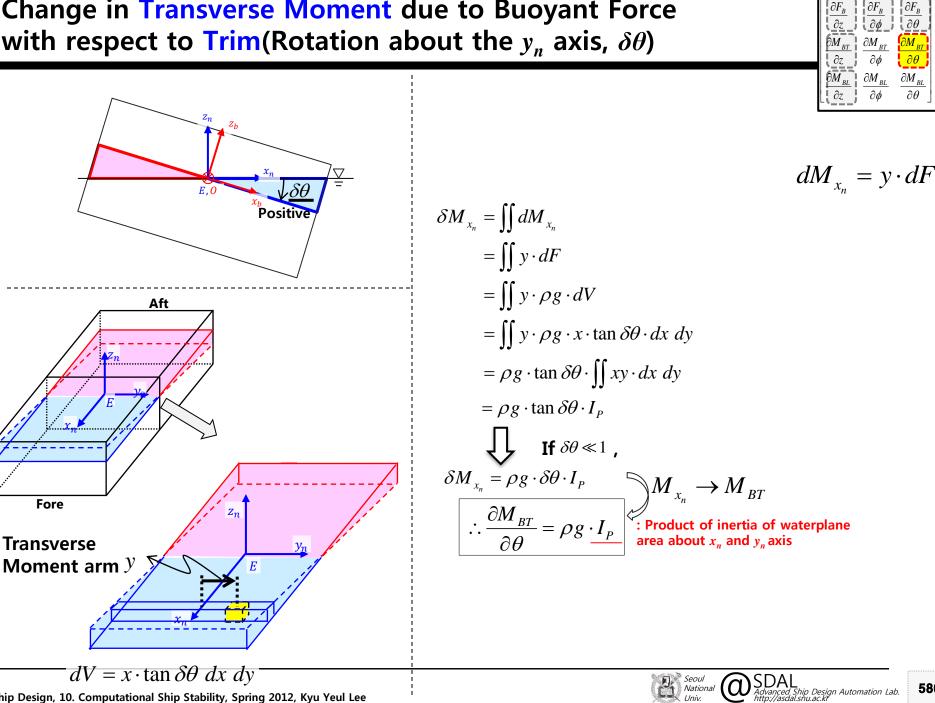
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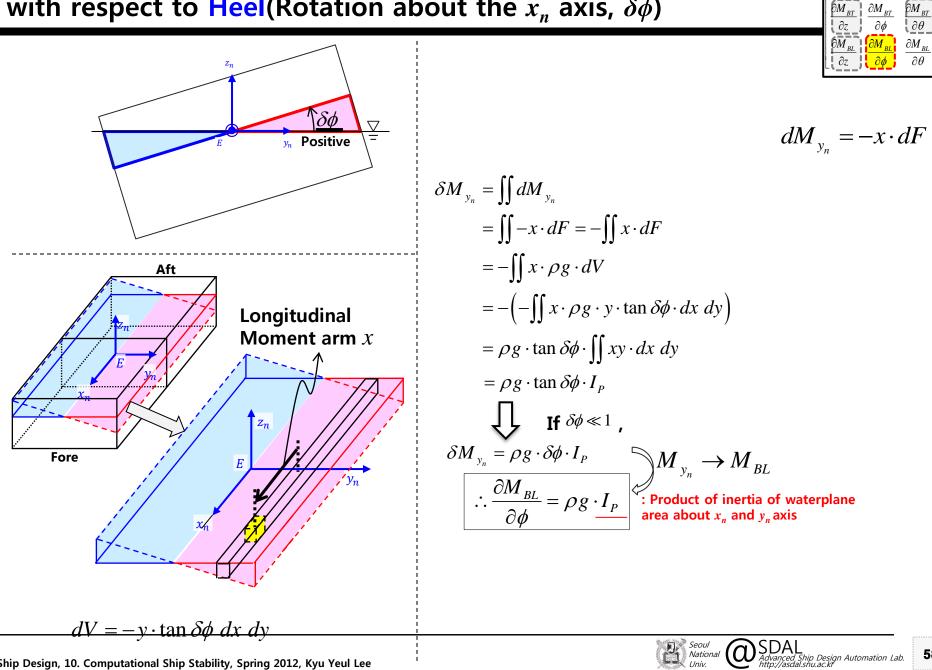
#### Change in Transverse Moment due to Buoyant Force with respect to Trim(Rotation about the $y_n$ axis, $\delta\theta$ )



Ship Design, 10. Computational Ship Stability, Spring 2012, Kyu Yeul Lee

 $\partial F_B$ 

Change in Longitudinal Moment due to Buoyant Force with respect to Heel (Rotation about the  $x_n$  axis,  $\delta\phi$ )



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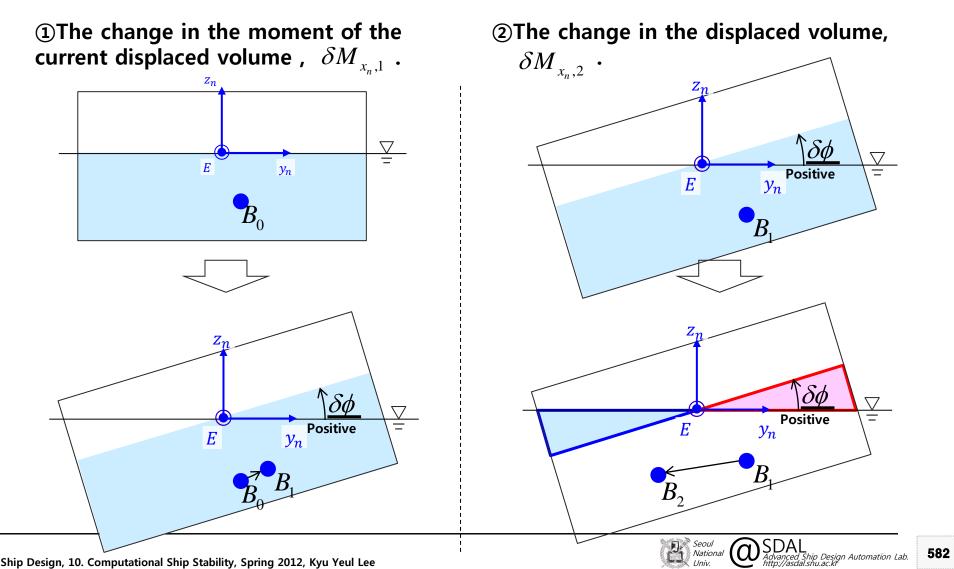
 $\partial F_B$ 

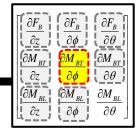
 $\partial \theta$ 

 $\frac{\partial F_B}{\partial \phi}$ 

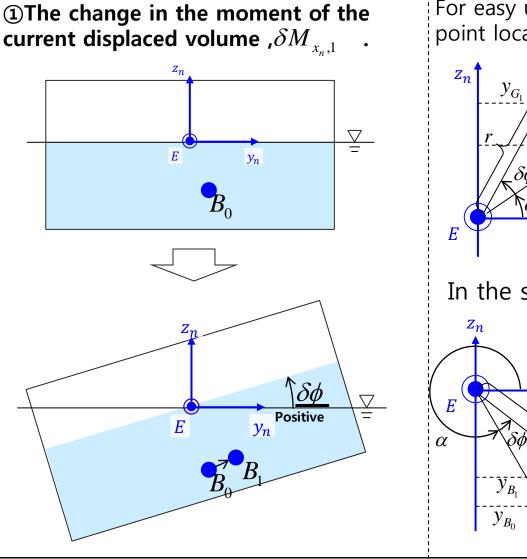
# Change in Transverse Moment due to Buoyant Force with respect to Heel (Rotation about the $x_n$ axis, $\delta\phi$ )

The change in transverse moment,  $\delta M_{x_n}$ , due to buoyant force about  $x_n$  axis through point O is made up by two different components :

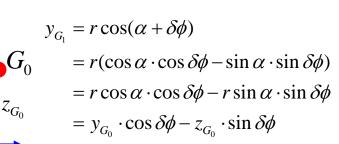




 $\partial F_B$  $\partial F_B$ ∂z  $\partial \phi$  $\partial \theta$  $\partial M_{RT}$  $M_{R}$  $\partial M_{B}$  $\partial z$  $\partial \phi$  $\partial \theta$  $\frac{\partial M_{BL}}{\partial z}$  $\partial M_{BL}$  $\partial M_{BL}$  $\partial \phi$  $\partial \theta$ 



For easy understanding, consider the point located in the 1<sup>st</sup> quadrant(1사분면)



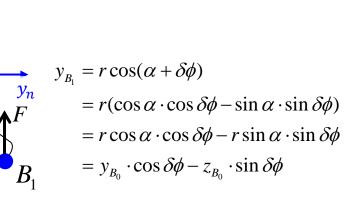
In the same manner

 $B_0$ 

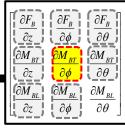
 $y_n$ 

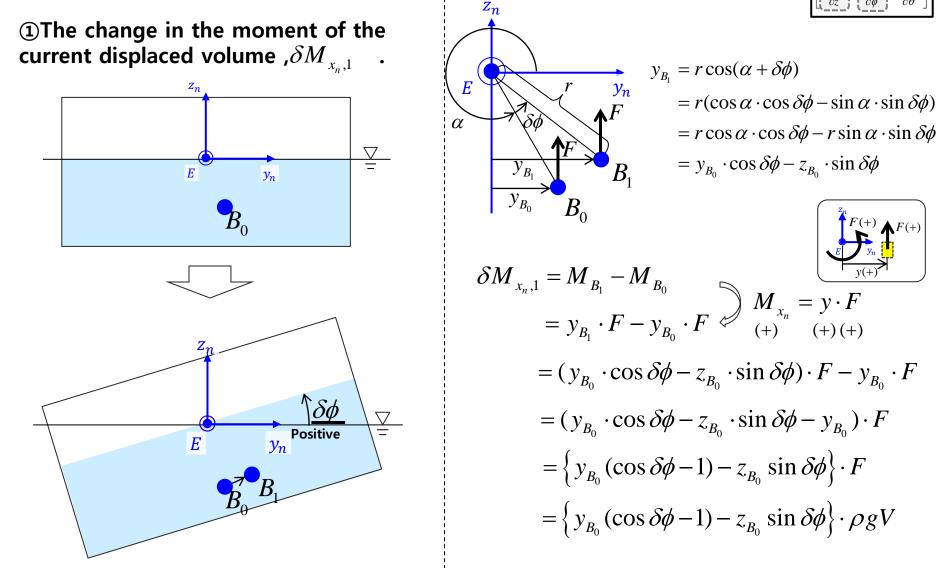
 $G_1$ 

 $y_{G_0}$ 



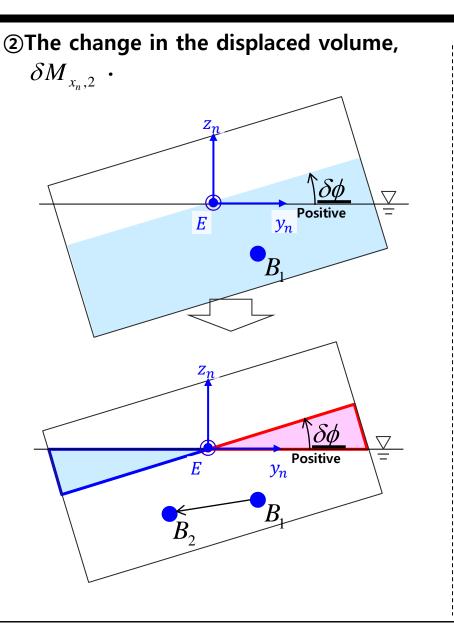


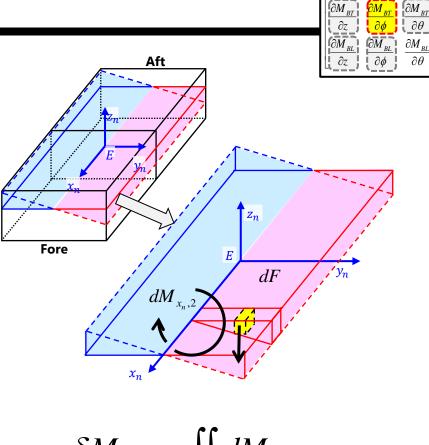




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 $\delta M_{x_n,2} = \iint dM_{x_n,2}$ 

 $dM_{x_n,2}$  : Infinitesimal moment due to the infinitesimal buoyant force dF about  $x_n$ -axis



 $\frac{\partial F_{\scriptscriptstyle B}}{\partial \phi}$ 

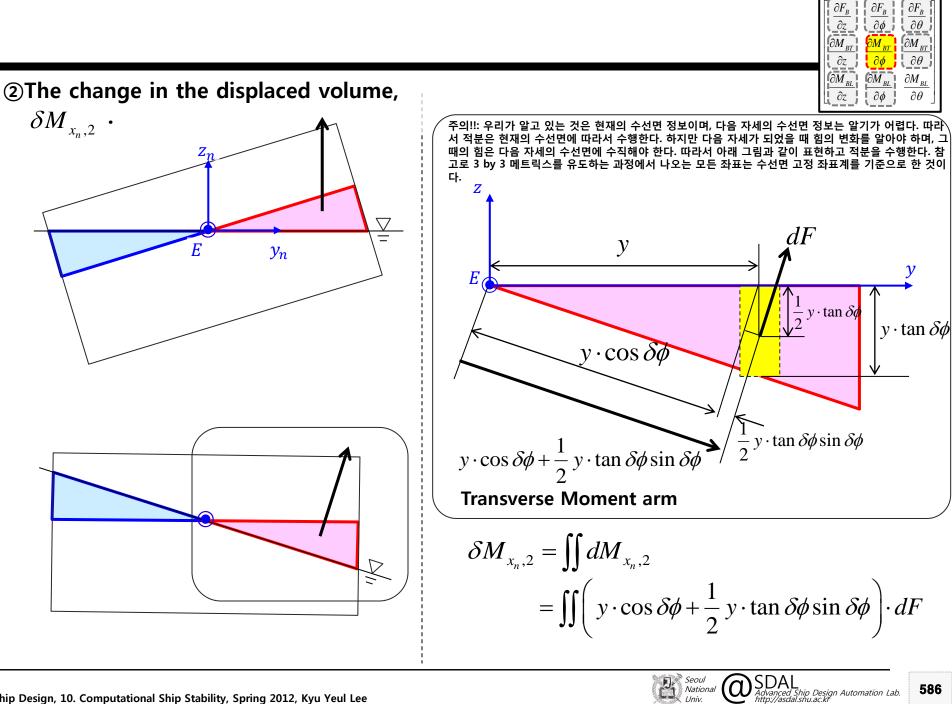
 $\partial F_B$  $\partial z$ 

 $\partial F_B$ 

 $\partial \theta$ 

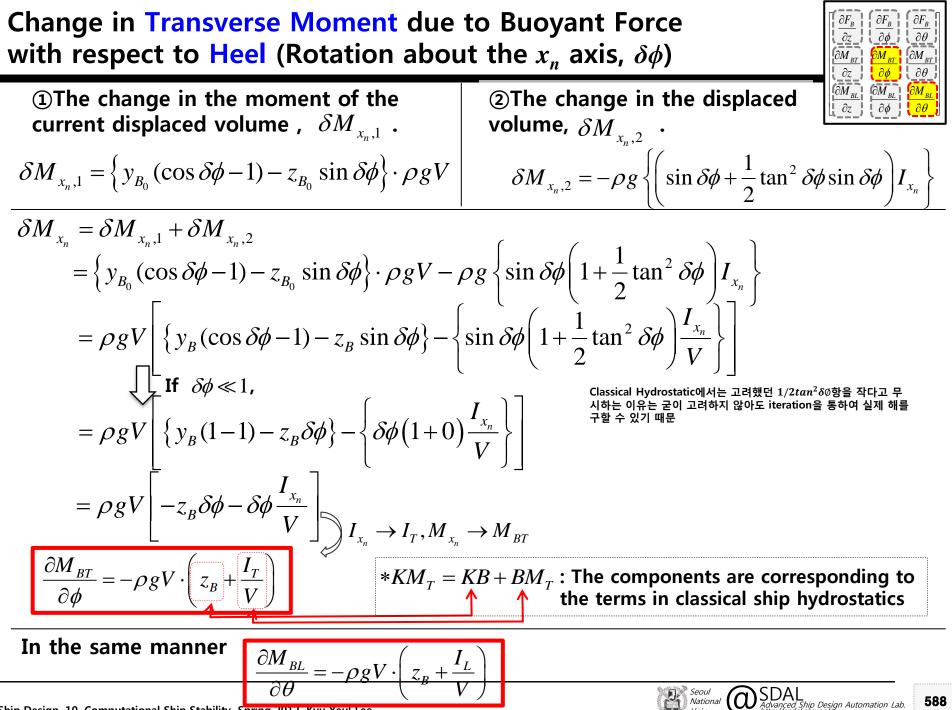
 $\partial \theta$ 

 $\partial \theta$ 



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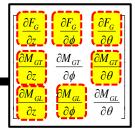
## Change in Force and Moment due to Gravitational Force

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#### Change in Force and Moment due to Gravitational Force



$$\frac{\partial F_G}{\partial z} = \frac{\partial F_G}{\partial \phi} = \frac{\partial F_G}{\partial \theta} = 0$$

1. Elements (1,1), (1,2), (1,3) are zero, since the gravitational force does not change with respect to the immersion, heel, and trim.

$$\frac{\partial M_{GT}}{\partial z} = \frac{\partial M_{GL}}{\partial z} = 0$$

2. Elements (2,1), (3,1) are zero, since the transverse moment and longitudinal moment do not change with respect to the immersion.

$$\frac{\partial M_{GT}}{\partial \theta} = 0$$

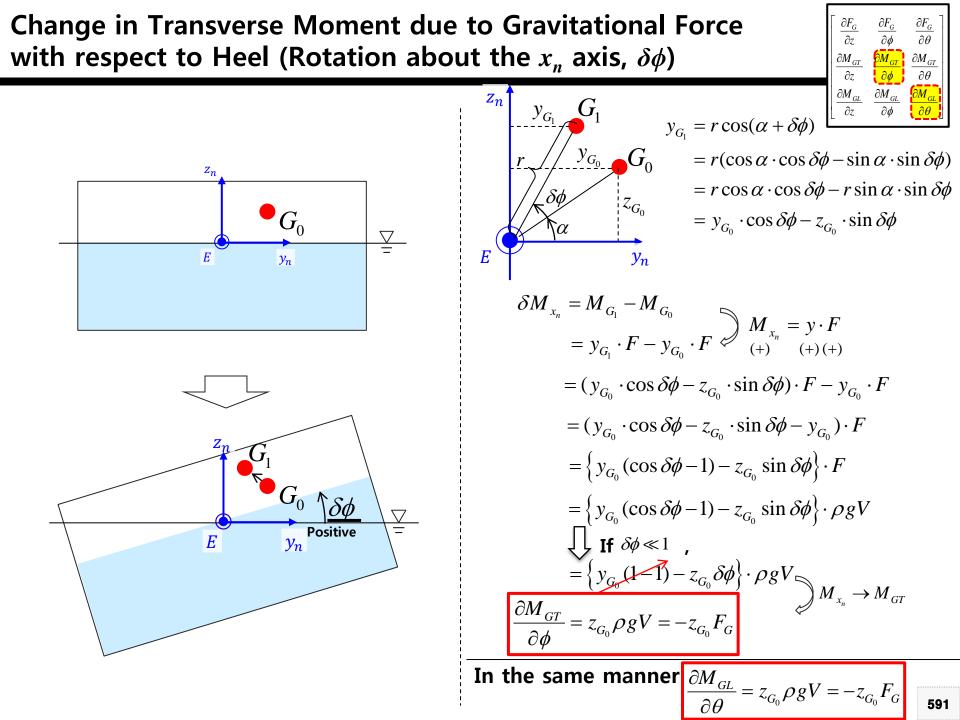
3. Elements (2,3) is zero, since the transverse moment does not change with respect to the trim.

$$\frac{\partial M_{GL}}{\partial \phi} = 0$$

4. Elements (3,2) is zero, since the longitudinal moment does not change with respect to the heel.



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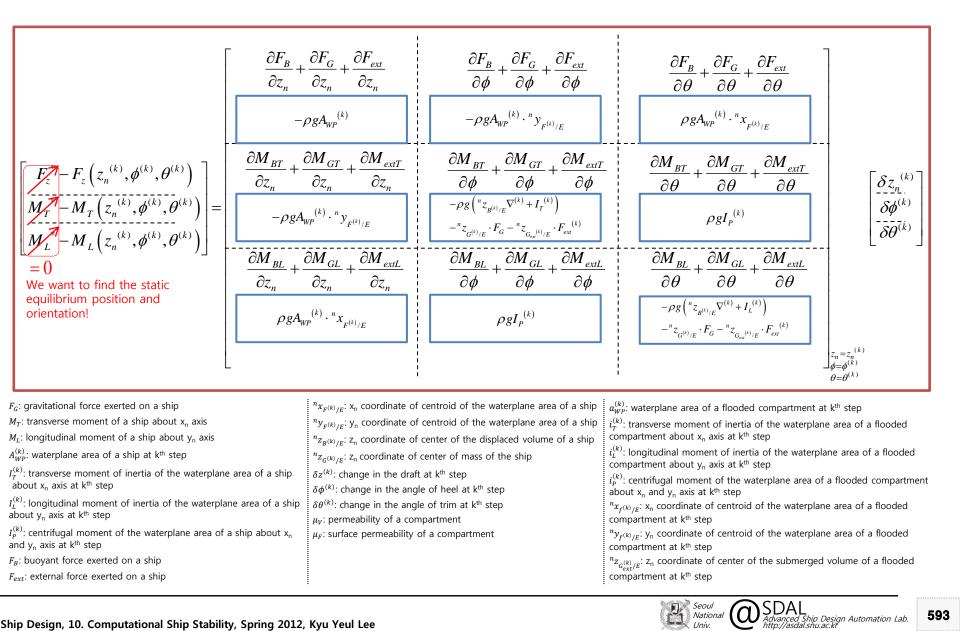
**GOVERNING EQUATION OF A SHIP IN HYDROSTATIC EQUILIBRIUM STATE(Governing Equations of Computational Ship Stability)** 

Naval Architecture & Ocean Engineering



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#### **Governing Equations of Computational Ship Stability**



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#### 10-8 DERIVATION OF PARTIAL DERIVATIVES ASSOCIATED WITH HYDROSTATIC EQUILIBRIUM CONSIDERING EULER ANGLE

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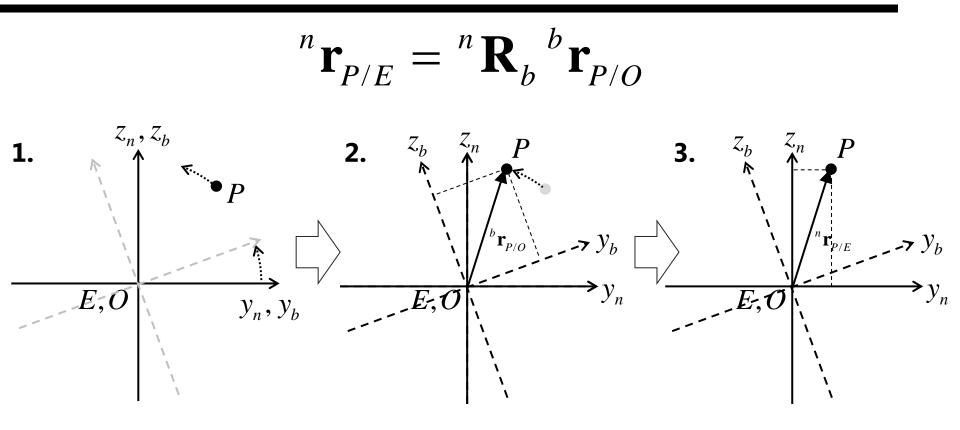
#### FORWARD AND INVERSE PROBLEM OF COORDINATE TRANSFORMATION

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### **Coordinate Transformation: Forward problem**

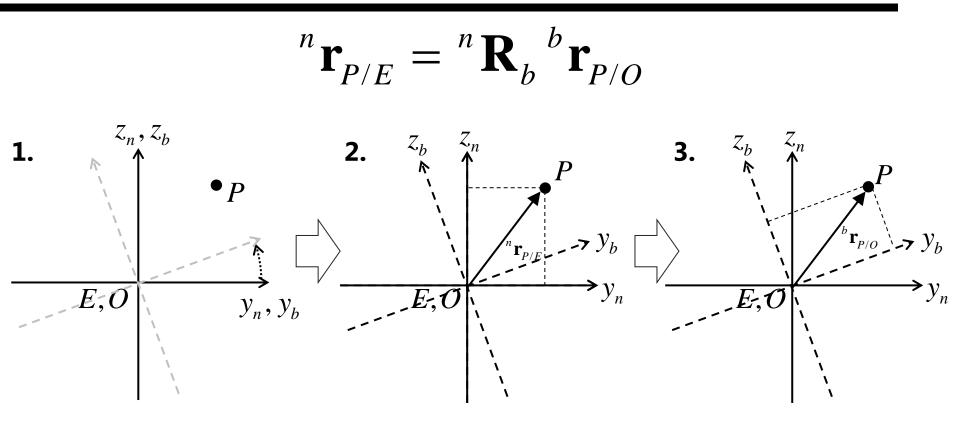


- 1. 문제정의: 점 P가 b-frame과 함께 회전하는 경우
- 2. 점 P가 b-frame과 함께 회전하였으므로, 알고 있는 벡터는 b-frame에서 기술한 점 P의 위치벡터 <sup>b</sup>r<sub>P/O</sub>
- 3. 최종적으로 구하고자 하는 벡터는

   n-frame에서 기술한 점 P의 위치벡터 "r<sub>P/E</sub>



### **Coordinate Transformation: Inverse problem**



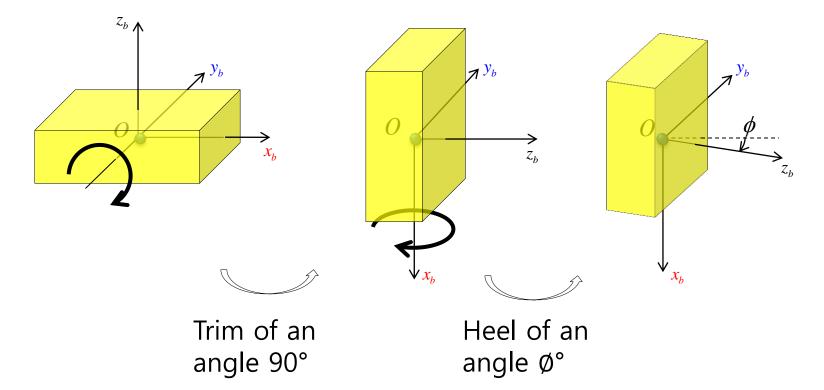
- 1. 문제정의: 점 P는 n-frame과 함께 고정되어 있고 b-frame만 회전하는 경우
- 2. 점 P가 n-frame과 함께 고정되어 있으므로, 알고 있는 벡터는 n-frame에서 기술한 점 P의 위치벡터 "r<sub>P/E</sub>
- 3. 최종적으로 구하고자 하는 벡터는

   b-frame에서 기술한 점 P의 위치벡터 <sup>b</sup>r<sub>P/O</sub>



# Change in Transverse Moment due to Buoyant Force with respect to Heel after 90 degrees of Trim

Consider the ship, whose orientation is defined with ZYX Euler angle.



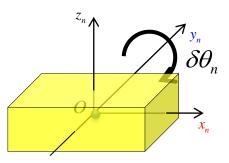
Heeling dose not generate any restoring force and moment after trim of an angle 90°.

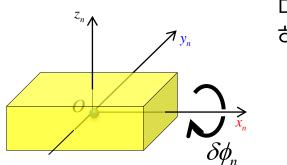
```
선박이 90도만큼 Trim한 뒤에는 Heel이 선박의 복원력을
발생시키지 못한다.
```

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# Change in Transverse Moment due to Buoyant Force with respect to Heel

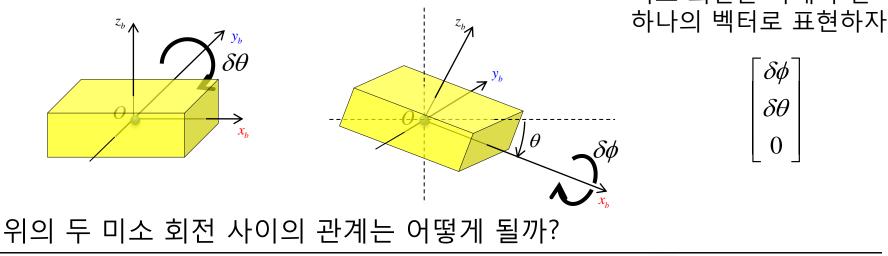
1. 이 전에 유도한 3 by 3 메트릭스는 아래와 같이  $z_n$ 축이 수선면에 수직인 좌표계(water surface fixed coordinates system)의 각 축을 중심으로한 회전에 대하여 유도한 것이다.





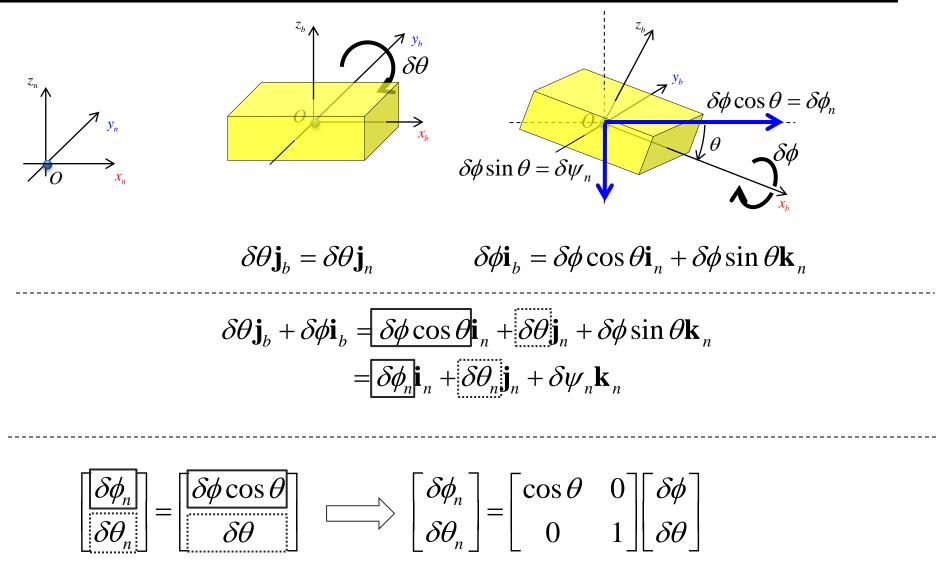


2. 그러나 Euler angle을 사용하여 선박의 자세를 표현하면, 선박은 아래와 같이 회전한다. 미소 회전을 아래와 같이





# Transformation between water surface fixed coordinates system and Euler angle



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#### Derivation of Partial Derivatives Associated with Hydrostatic Equilibrium Considering Euler Angle

$$\begin{bmatrix} -\rho g A_{WP} & -\rho g T_{WP} & \rho g L_{WP} \\ -\rho g T_{WP} & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) & \rho g I_{P} \\ \rho g L_{WP} & \rho g I_{P} & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) \end{bmatrix} \begin{bmatrix} \delta z_{n} \\ \delta \phi_{n} \\ \delta \phi_{n} \\ \delta \theta_{n} \end{bmatrix}$$

$$= \begin{bmatrix} -\rho g A_{WP} & -\rho g T_{WP} & \rho g L_{WP} \\ -\rho g T_{WP} & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) & \rho g I_{P} \\ \rho g L_{WP} & \rho g I_{P} & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{L} \right) \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos \theta & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} \delta z \\ \delta \phi \\ \delta \theta \end{bmatrix}$$

$$= \begin{bmatrix} -\rho g A_{WP} & -\rho g T_{WP} \cos \theta & \rho g L_{WP} \\ -\rho g T_{WP} & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) \cos \theta & \rho g I_{P} \\ \rho g L_{WP} & \rho g I_{P} \cos \theta & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{L} \right) \end{bmatrix} \begin{bmatrix} \delta z \\ \delta \phi \\ \delta \theta \end{bmatrix}$$



#### CHAPTER 11 COUPLED IMMERSION, HEEL, AND TRIM

Naval Architecture & Ocean Engineering



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#### **Governing Equations of Computational Ship Stability**

$$\begin{bmatrix} \frac{\partial F_B}{\partial z_n} + \frac{\partial F_G}{\partial z_n} + \frac{\partial F_G}{\partial z_n} + \frac{\partial F_{ext}}{\partial z_n} & \frac{\partial F_B}{\partial \phi} + \frac{\partial F_G}{\partial \phi} + \frac{\partial F_G}{\partial \phi} & \frac{\partial F_B}{\partial \theta} + \frac{\partial F_G}{\partial \theta} + \frac{\partial F_{ext}}{\partial \theta} \\ = -\rho g A_{WP}^{-n} y_{F/E} & = \rho g A_{WP}^{-n} x_{F/E} \\ \end{bmatrix} = \begin{bmatrix} \frac{\partial M_{BT}}{\partial z_n} + \frac{\partial M_{GT}}{\partial z_n} + \frac{\partial M_{ext}}{\partial z_n} & \frac{\partial M_{BT}}{\partial \phi} + \frac{\partial M_{ext}}{\partial \phi} & \frac{\partial M_{BT}}{\partial \phi} + \frac{\partial M_{GT}}{\partial \theta} + \frac{\partial M_{ext}}{\partial \theta} \\ = -\rho g I_P \\ \end{bmatrix} = \begin{bmatrix} \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{GL}}{\partial z_n} + \frac{\partial M_{ext}}{\partial z_n} & \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{GL}}{\partial \phi} + \frac{\partial M_{ext}}{\partial \phi} \\ = -\rho g I_P \\ \end{bmatrix} = \rho g A_{WP}^{-n} x_{F/E} \\ = \rho g A_{WP}^{-n} x_{F/E} \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{GL}}{\partial z_n} + \frac{\partial M_{extL}}{\partial z_n} \\ = \rho g I_P \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{GL}}{\partial z_n} + \frac{\partial M_{extL}}{\partial z_n} \\ = \rho g I_P \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{extL}}{\partial z_n} \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{extL}}{\partial z_n} \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} \\ = \rho g I_P \\ \end{bmatrix} = \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{Ex}}{\partial z_n} \\ = \rho g I_P \\ \end{bmatrix}$$

$F_{G}$	:	the	weight	of	the	ship	

	$M_L$ : the longitudinal moment of the ship about y <sub>n</sub> axis(through point E) $z_G$ ,	$x_F$ , $y_F$ : the x and y coordinates of the center of waterplane area of the ship in the $x_n, y_n, z_n$ frame $z_G, z_B$ : the z coordinates of the center of gravity and the displacement volume of the ship in the $x_n, y_n, z_n$ frame $\delta z_n$ : the change in draft $\delta \phi$ : the change in angle of heel $\delta \theta$ : the change in angle of trim
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 $F_{ext}$ : the external force exerted on the ship



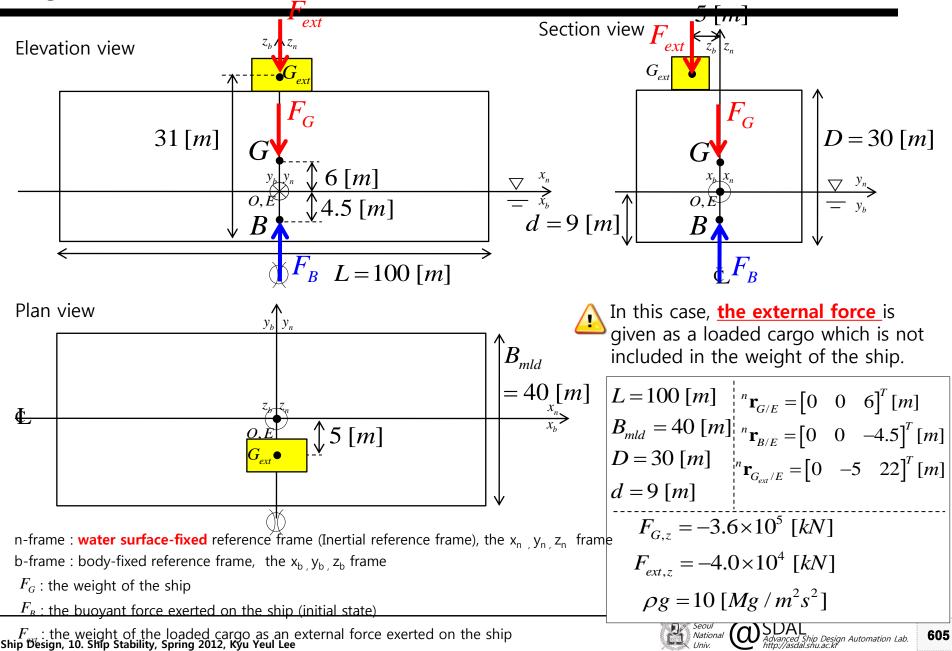
# **11-1 COUPLED IMMERSION AND HEEL**

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# Example of FINDING COUPLED IMMERSION AND HEEL OF a box-shaped barge when a cargo is loaded and then moved in transverse direction

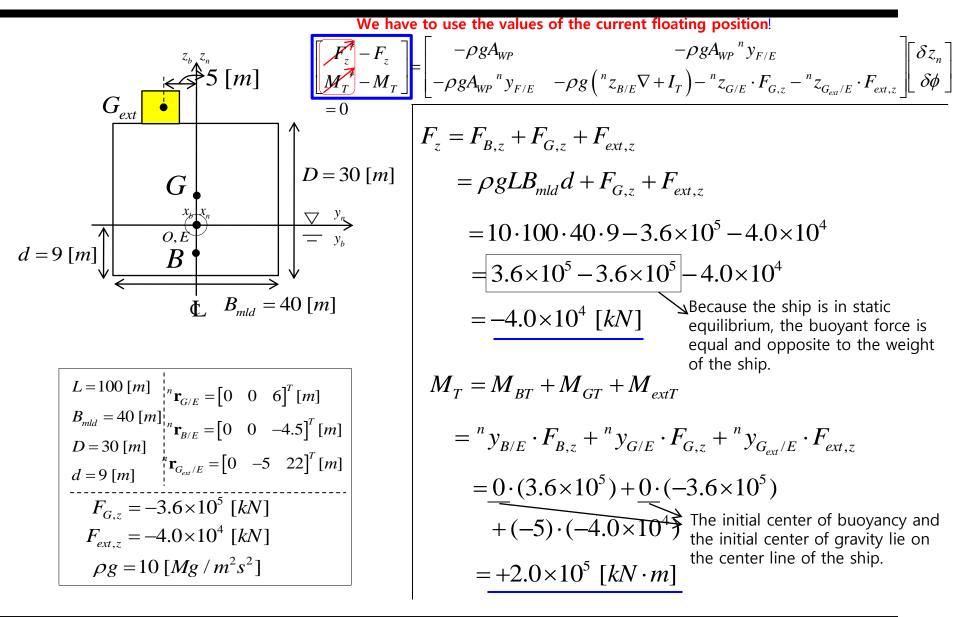


In this case, there is no force that causes the ship to rotate about  $y_n$  axis (through point E). Thus we use two equations in the governing equations.

$\begin{bmatrix} F_z & F_z(z_{n0}, \phi_0, \theta_0) \\ M_T & M_T(z_{n0}, \phi_0, \theta_0) \\ M_L & M_L(z_{n0}, \phi_0, \theta_0) \end{bmatrix} = 0$ We want to find the position and orientation in the static equilibrium state.	$\begin{bmatrix} \frac{\partial F_B}{\partial z_n} + \frac{\partial F_G}{\partial z_n} + \frac{\partial F_{ext}}{\partial z_n} \\ = -\rho g A_{WP} \end{bmatrix}$ $\frac{\partial M_{BT}}{\partial z_n} + \frac{\partial M_{GT}}{\partial z_n} + \frac{\partial M_{extT}}{\partial z_n}$	$\frac{\partial F_B}{\partial \phi} + \frac{\partial F_G}{\partial \phi} + \frac{\partial F_{ext}}{\partial \phi}$ $= -\rho g A_{WP}^{\ n} y_{F/E}$ $\frac{\partial M_{BT}}{\partial \phi} + \frac{\partial M_{GT}}{\partial \phi} + \frac{\partial M_{extT}}{\partial \phi}$ $= -\rho g \left( {}^n z_{B/E} \nabla + I_T \right)$ $- {}^n z_{G/E} \cdot F_G - {}^n z_{G_{ext}/E} \cdot F_{ext}$	$\frac{\partial F_B}{\partial \theta} + \frac{\partial F_G}{\partial \theta} + \frac{\partial F_{ext}}{\partial \theta}$ $= \rho g A_{WP}^{\ n} x_{F/E}$ $\frac{\partial M_{BT}}{\partial \theta} + \frac{\partial M_{GT}}{\partial \theta} + \frac{\partial M_{extT}}{\partial \theta}$ $= \rho g I_P$ $\begin{bmatrix} \frac{\delta z}{\delta \theta} \\ \frac{\delta z}{\delta \theta} \end{bmatrix}$	$\phi$
	$\frac{\partial M_{BL}}{\partial z_n} + \frac{\partial M_{GL}}{\partial z_n} + \frac{\partial M_{extL}}{\partial z_n}$ $= \rho g A_{WP}^{\ n} x_{F/E}$	$\frac{\partial M_{BL}}{\partial \phi} + \frac{\partial M_{GL}}{\partial \phi} + \frac{\partial M_{extL}}{\partial \phi}$ $= \rho g I_P$	$\frac{\partial M_{BL}}{\partial \theta} + \frac{\partial M_{GL}}{\partial \theta} + \frac{\partial M_{extL}}{\partial \theta}$ $= -\rho g \left( {}^{n} z_{B/E} \nabla + I_{L} \right)$ $- {}^{n} z_{G/E} \cdot F_{G} - {}^{n} z_{ext/E} \cdot F_{ext}$ $\int_{\substack{z_{n} = z_{n0} \\ \phi = \phi_{0} \\ \theta = \theta_{0}}}^{z_{n} = z_{n0}}$	$\begin{bmatrix} z_n = z_{n0} \\ -\phi = \phi_0 \\ \theta = \theta_0 \end{bmatrix}$



# 1<sup>st</sup> Iteration1. Calculation of Force and Moments



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#### Calculation of the Waterplane area

(1<sup>st</sup> Iteration)  $\begin{bmatrix} \mathbf{F}_{z} - \mathbf{F}_{z} \\ \mathbf{M}_{T} - \mathbf{M}_{T} \end{bmatrix} = \begin{bmatrix} -\rho g A_{WP} & -\rho g A_{WP}^{n} y_{F/E} \\ -\rho g A_{WP}^{n} y_{F/E} & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) - {}^{n} z_{G/E} \cdot \mathbf{F}_{G,z} - {}^{n} z_{G_{ext}/E} \cdot \mathbf{F}_{ext} \end{bmatrix}$  $\left[ \begin{array}{c} \delta z_n \\ \delta \phi \end{array} 
ight]$  $G_{ext}$  $-\rho g A_{WP} = -\rho g L B_{mld} = -10 \cdot 100 \cdot 40$  $= -4.0 \times 10^4 \ [kN / m]$ D = 30 [m]GO, ERd = 9 [m] $F_{z} = -\rho g A_{WP} \cdot \delta z_{n} - \rho g A_{WP}^{n} y_{F/E} \cdot \delta \phi$   $\frac{\partial F_{B}}{\partial z} = \frac{\partial F_{B}}{\partial T} = -\rho g \cdot A_{WP} (T, \phi, \theta)_{T=T_{0}}$  $B_{mld} = 40 \ [m]$ đ. L = 100 [m]  $|^{n} \mathbf{r}_{G/E} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m]$  $B_{mld} = 40 [m]_{n}^{l} \mathbf{r}_{B/E} = \begin{bmatrix} 0 & 0 & -4.5 \end{bmatrix}^{T} [m]$ D = 30 [m] d = 9 [m] D = 30 [m] d = 9 [m] D = 30 [m] d = 9 [m] d = 9 [m] d = 9 [m] $F_{G,z} = -3.6 \times 10^5 \ [kN]$  $F_{R_z} = 3.6 \times 10^5 \ [kN]$  $F_{ext,z} = -4.0 \times 10^4 \ [kN]$  $\rho g = 10 \left[ Mg \,/\, m^2 s^2 \right]$ 

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$$M_{T} = \int_{C_{ext}} \int_{C_{ex$$

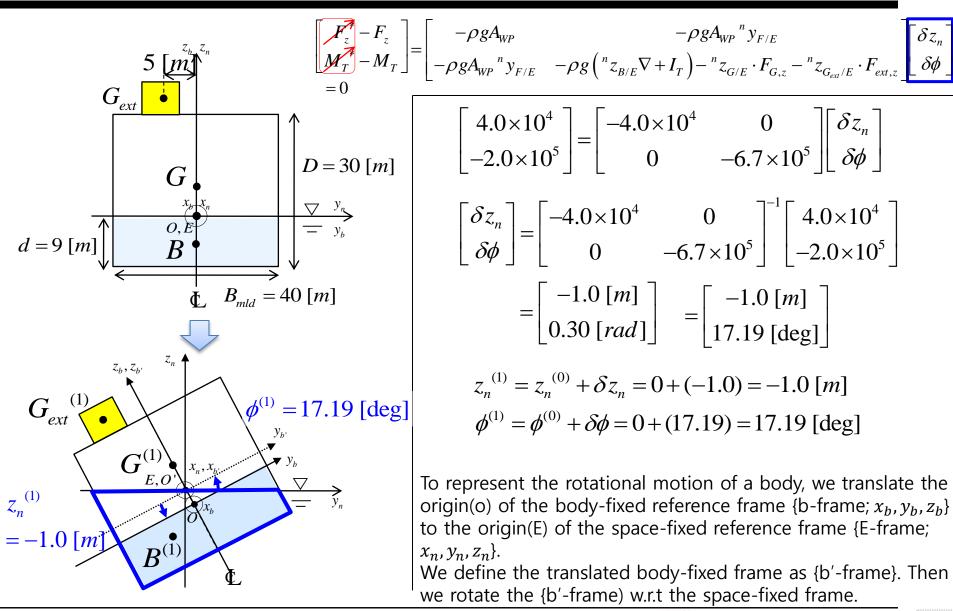
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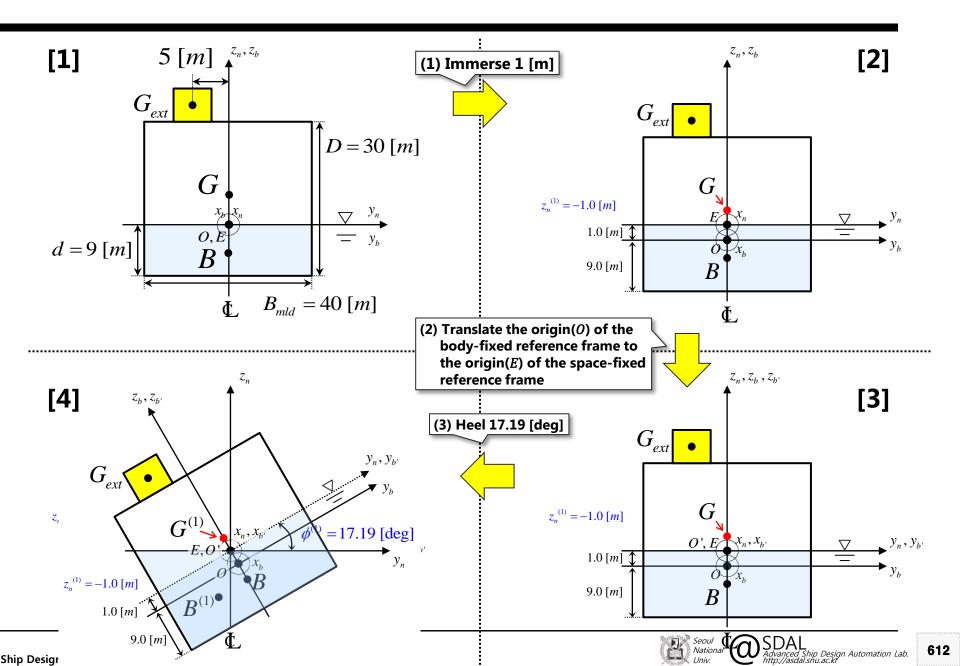
### Calculation of Immersion and Heel

(1<sup>st</sup> Iteration)



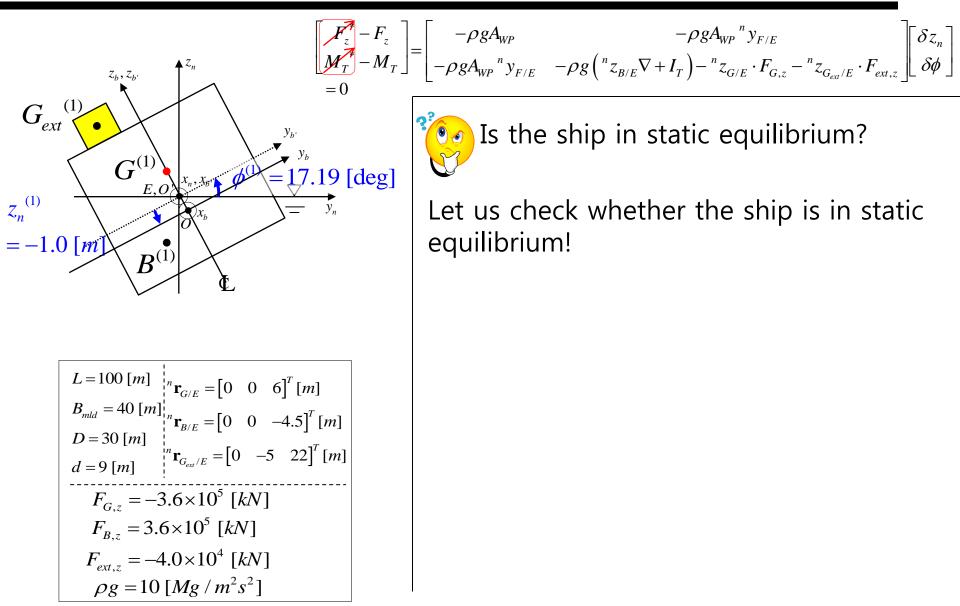


#### **Calculation of Immersion and Heel**



### Check whether the Ship is in Static Equilibrium

(1<sup>st</sup> Iteration)

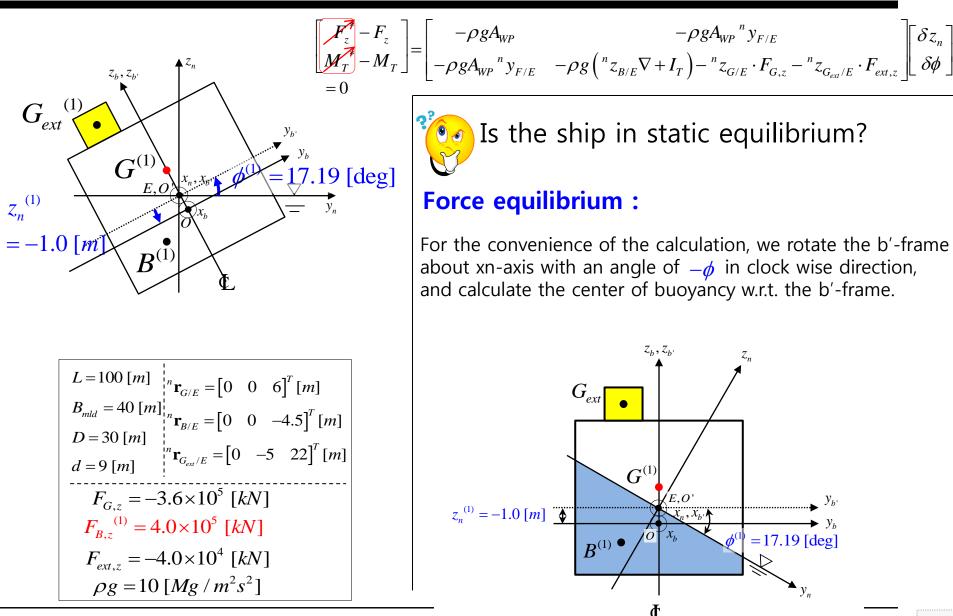


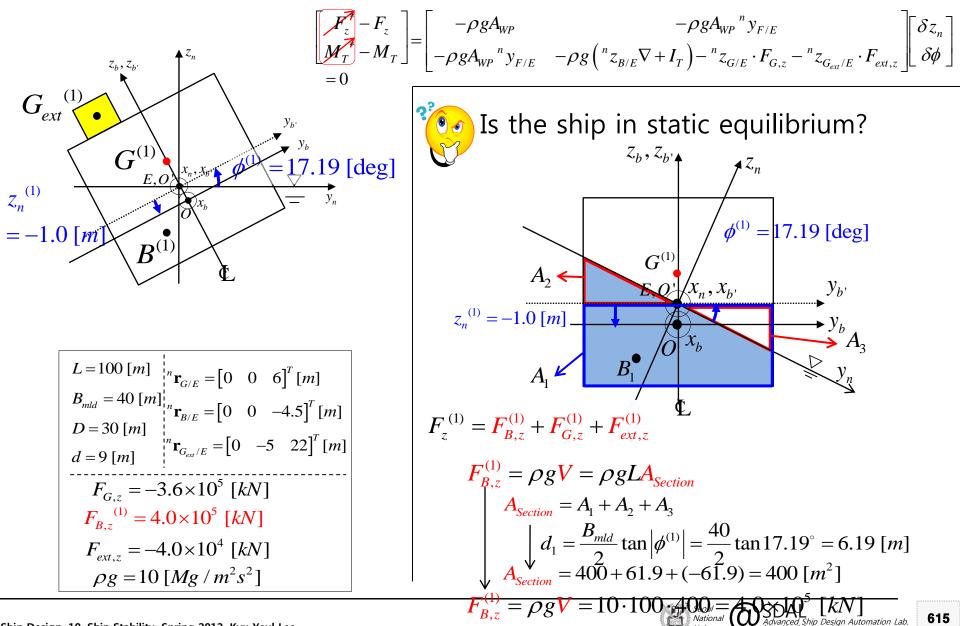
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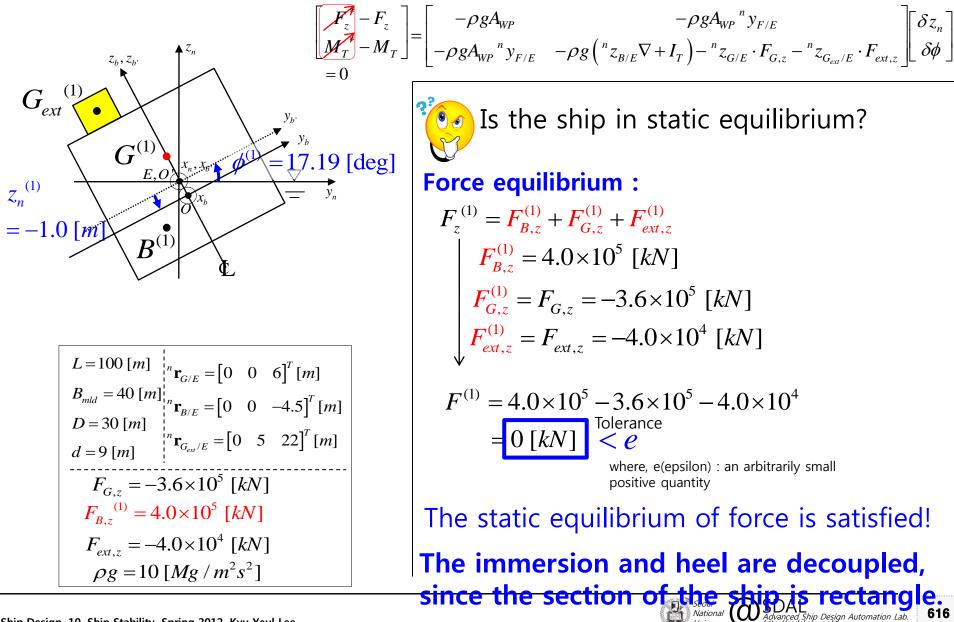
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# Check for the force equilibrium

(1<sup>st</sup> Iteration)

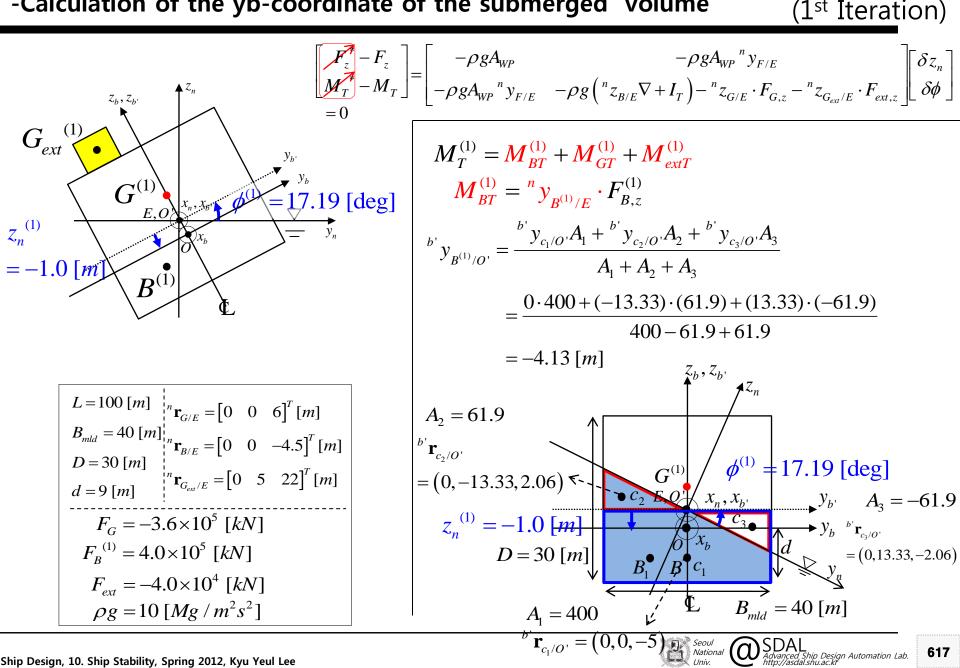






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## Check for the moment equilibrium -Calculation of the yb-coordinate of the submerged volume



# **Calculation of the zb-coordinate of the center of the submerged volume** (1<sup>st</sup> Iteration)

$$\begin{bmatrix} I_{a,c}^{(1)} - F_{c} \\ = 0 \end{bmatrix} = \begin{bmatrix} -\rho g A_{WP} & -\rho g \left( {^{n}z_{B/E} \nabla + I_{T}} \right) - {^{n}z_{G/E}} \cdot F_{G,c} - {^{n}z_{G_{ac/E}}} \cdot F_{ed,c} \end{bmatrix} \begin{bmatrix} \delta z_{a} \\ \delta \phi \end{bmatrix}$$

$$= 0$$

$$M_{T}^{(1)} - M_{T}^{(1)} = M_{BT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{ET}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{ET}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

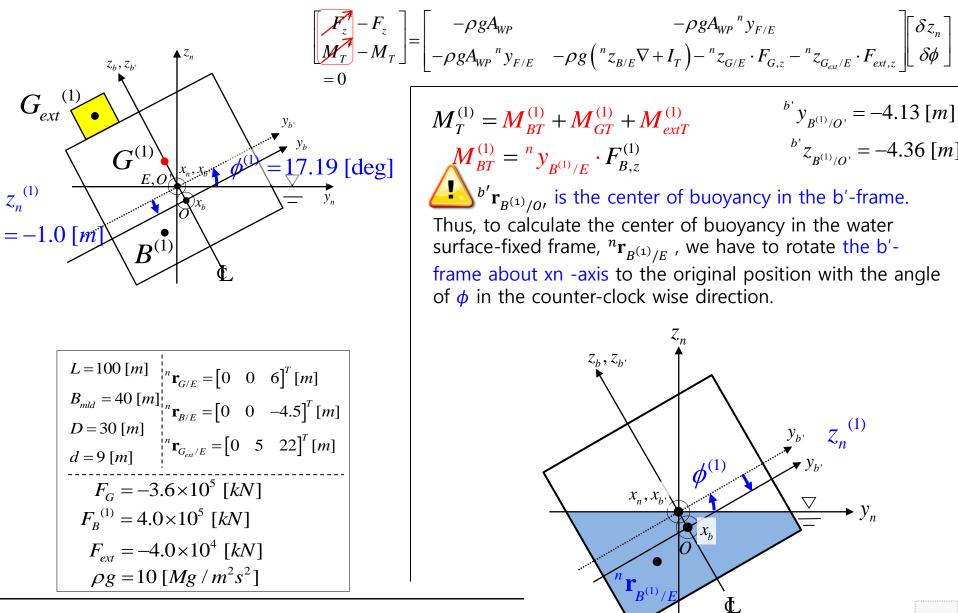
$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{ET}^{(1)} + M_{ET}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{ET}^{(1)} + M_{eTT}^{(1)} + M_{eTT}^{(1)} \end{bmatrix} \begin{bmatrix} \delta \phi \end{bmatrix}$$

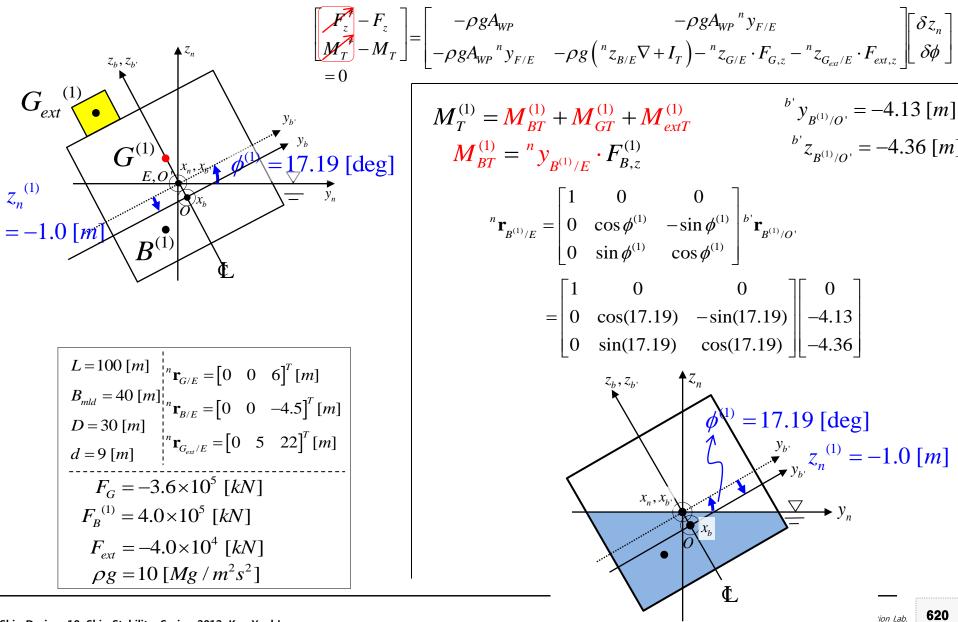
$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{ET}^{(1)} + M_{ET}^{(1)}$$

# **Rotational Transformation**

(1<sup>st</sup> Iteration)



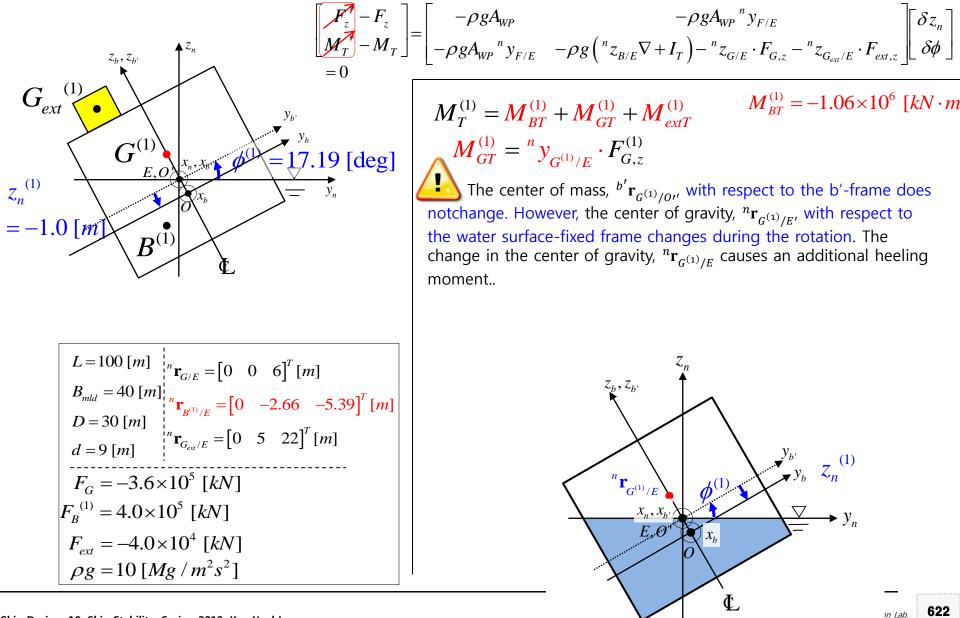
# Rotational transformation of the yb and zb coordinates defined in the bframe to the yn and zn coordinates in the n-frame (1<sup>st</sup> Iteration)

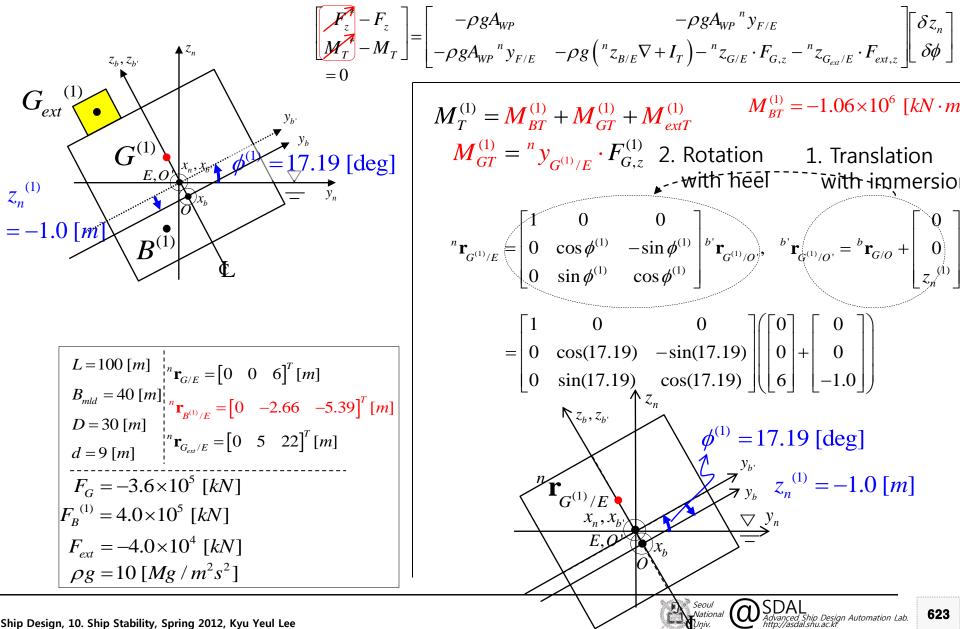


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$$\begin{bmatrix} I_{x_{0}}^{(1)} & I_{x_{0}}^{(2)} & I_{x_{0}$$

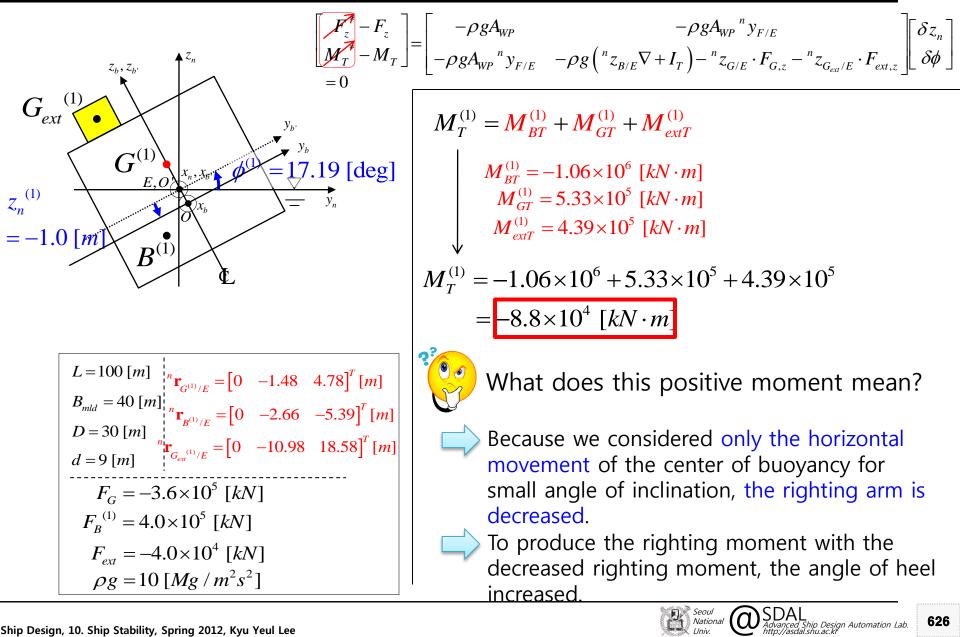


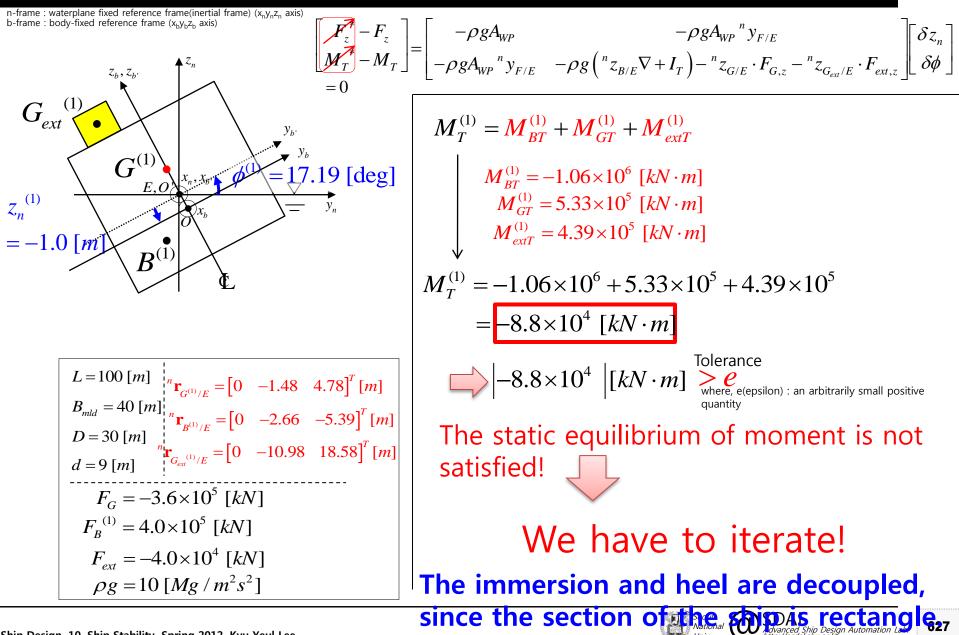


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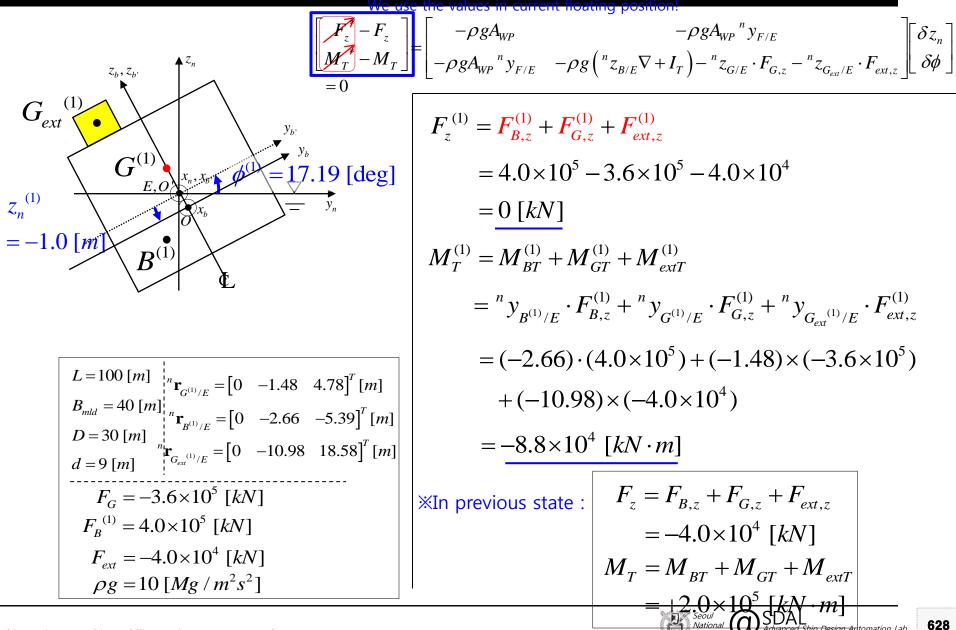
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$$\begin{bmatrix} I = 100 \ [m] \\ B_{md} = 40 \ [m] \\ B_{md} = 40 \ [m] \\ B_{md} = 9 \ [m] \\ F_{g}^{(1)} = -4.0 \times 10^{5} \ [kN] \\ F_{g}^{(1)} = -4.0 \times 10^{5} \ [kN] \\ F_{g}^{(1)} = -1.0 \ [k] \\ F_{g}^{$$





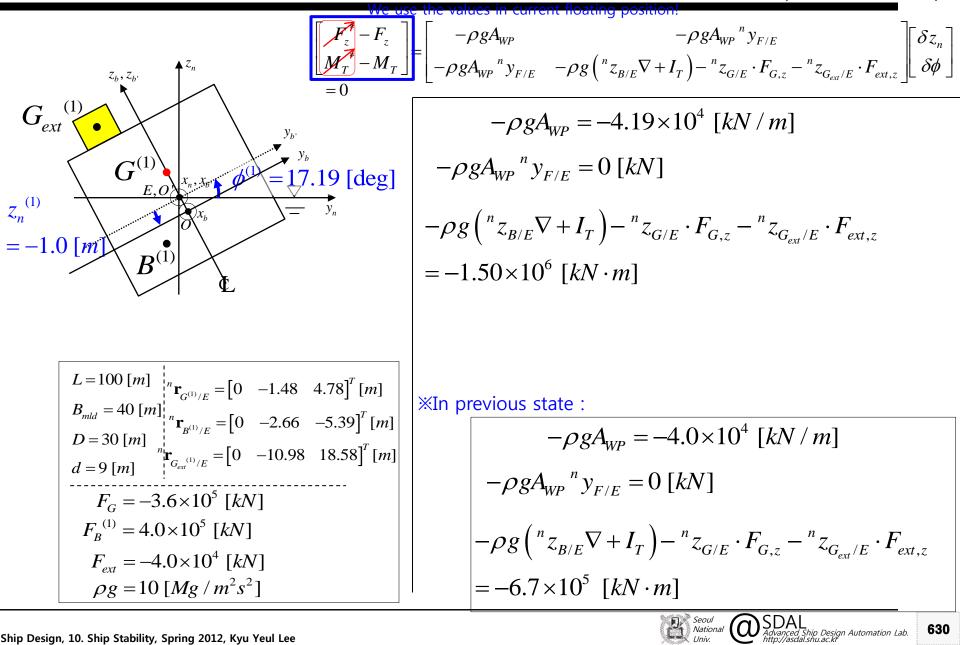
#### **1.** Calculation of Force and Moments



# 2. Calculation of the properties related with the Waterplane

(2<sup>nd</sup> Iteration)

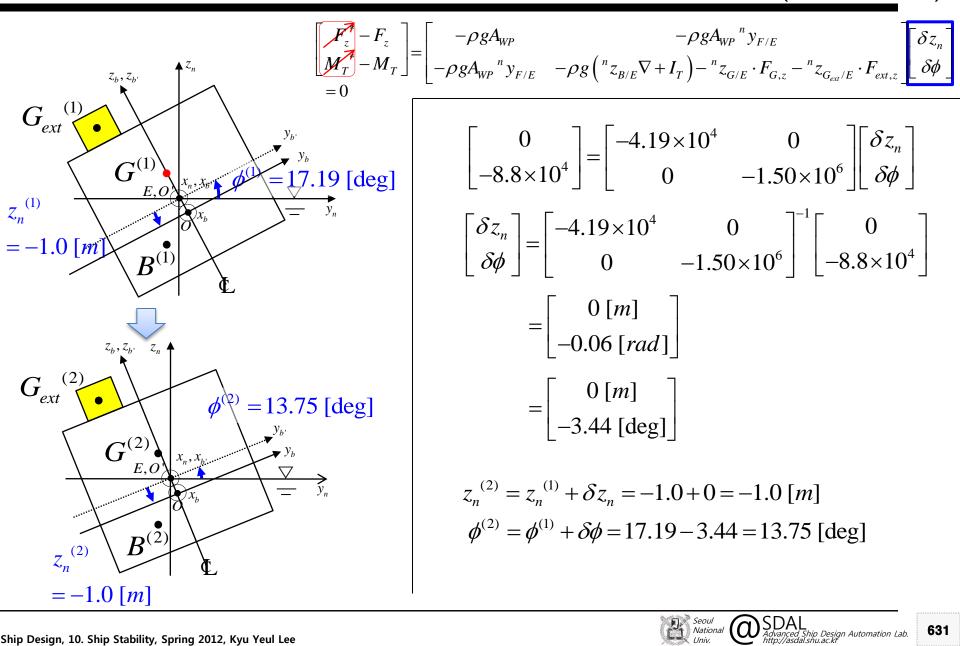
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#### 3. Calculation of Immersion and Heel

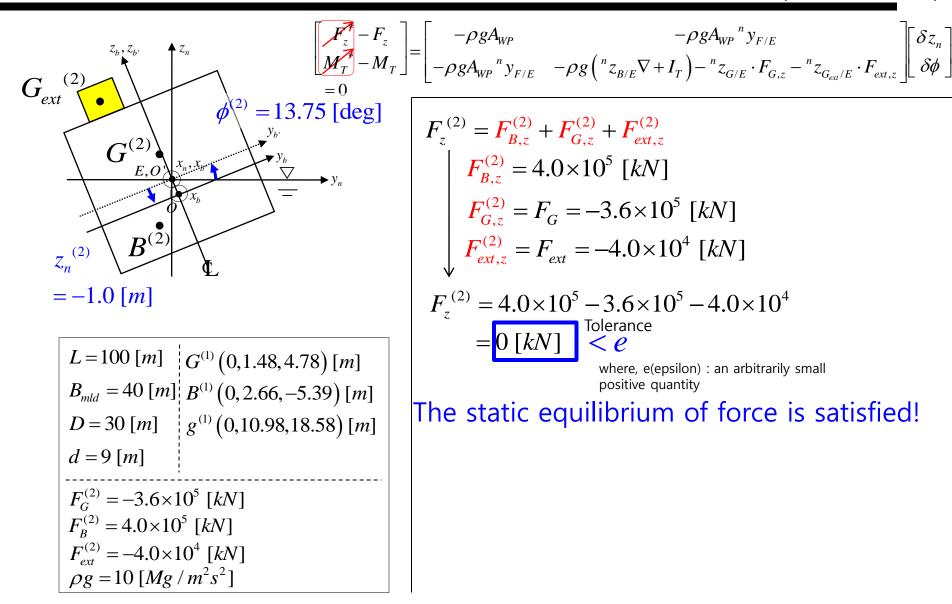
(2<sup>nd</sup> Iteration)

631



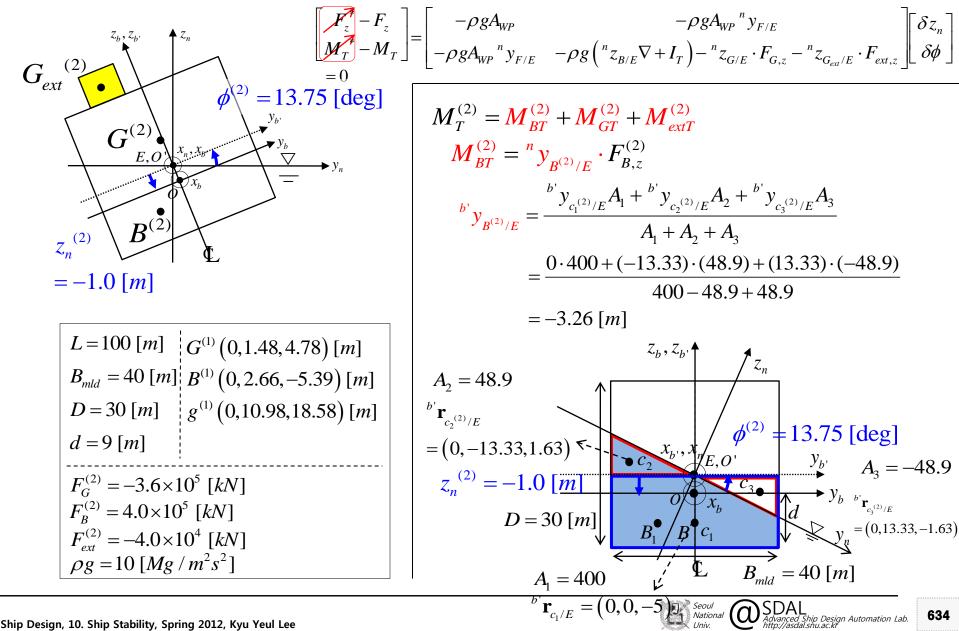
# 4. Check whether the Ship is in Static Equilibrium

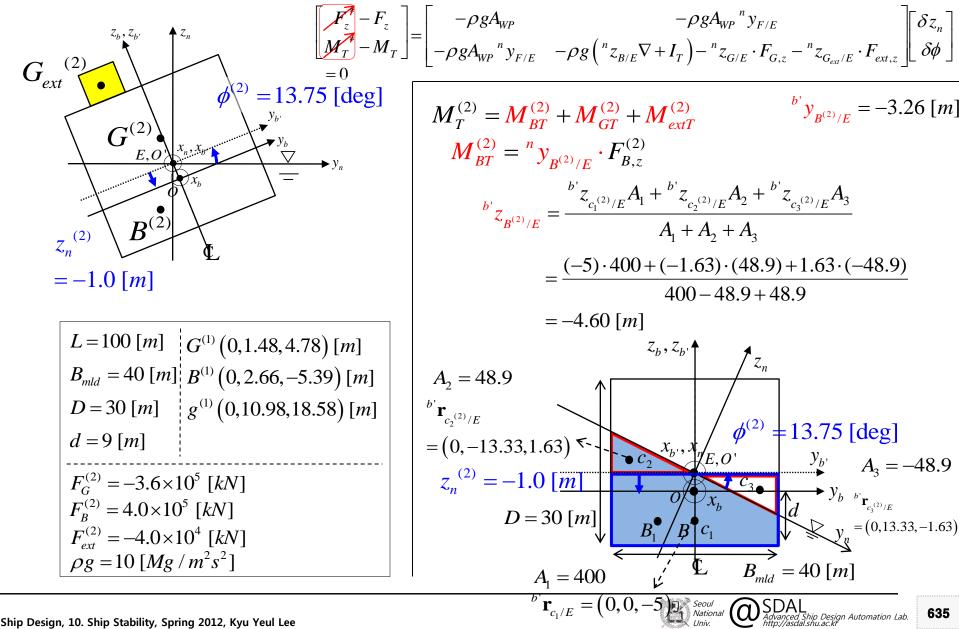
(2<sup>nd</sup> Iteration)



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$$G_{ext} = \frac{1}{p_{g}(2)} + \frac{1}{p_{g}($$

$$G_{ext} = -1.0 \ [m] = G^{(1)}(0, 1.48, 4.78) \ [m] \\ B_{mdd} = 40 \ [m] \\ B_{mdd} = 40 \ [m] \\ F_{G}^{(2)} = -3.6 \times 10^{5} \ [kN] \\ F_{G}^{(2)} = -4.0 \times 10^{4} \ [kN] \\ F_{g}^{(2)} = -4.0 \times 10^{5} \ [kN] \\ F_{g}^{(2)} = -4.0 \times 10^$$

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$$G_{ext} = -1.0 \ [m] = 0^{(2)} - 3.6 \times 10^{5} \ [kN] = -1.0 \ [m] = -0.0 \ [m] = -0.0 \ [m] = -0.0 \ [m] = -1.0 \ [m] =$$

$$G_{ext} = \frac{1}{2} \int_{a} \int_{a$$

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### (2<sup>nd</sup> Iteration)

$$G_{ext} \begin{bmatrix} F_{ext}^{2} - F_{z} \\ -\rho gA_{WP} & -\rho gA_{WP} & y_{F/E} \\ -\rho gA_{WP} & y_{F/E} & -\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) - {}^{n} z_{G/E} \cdot F_{G,z} - {}^{n} z_{G/E/E} \cdot F_{ext,z} \\ \delta \phi \end{bmatrix} \begin{bmatrix} \delta z_{n} \\ \delta \phi \end{bmatrix}$$

$$G_{ext}^{(2)} = 13.75 \text{ [deg]}$$

$$G_{E,0} = 13.75 \text{ [deg]}$$

$$M_{T}^{(2)} = M_{BT}^{(2)} + M_{GT}^{(2)} + M_{exT}^{(2)} & M_{BT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{T}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{GT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{GT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{GT}^{(2)} = -8.28 \times 10^{5}$$

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$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{CT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{CT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{CT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{CT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{CT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{CT}^{(2)} = -8.28 \times 10^{5}$$

$$M_{CT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} \cdot F_{ext}^{(2)} & M_{CT}^{(2)} = -9.85 \text{ [m]}$$

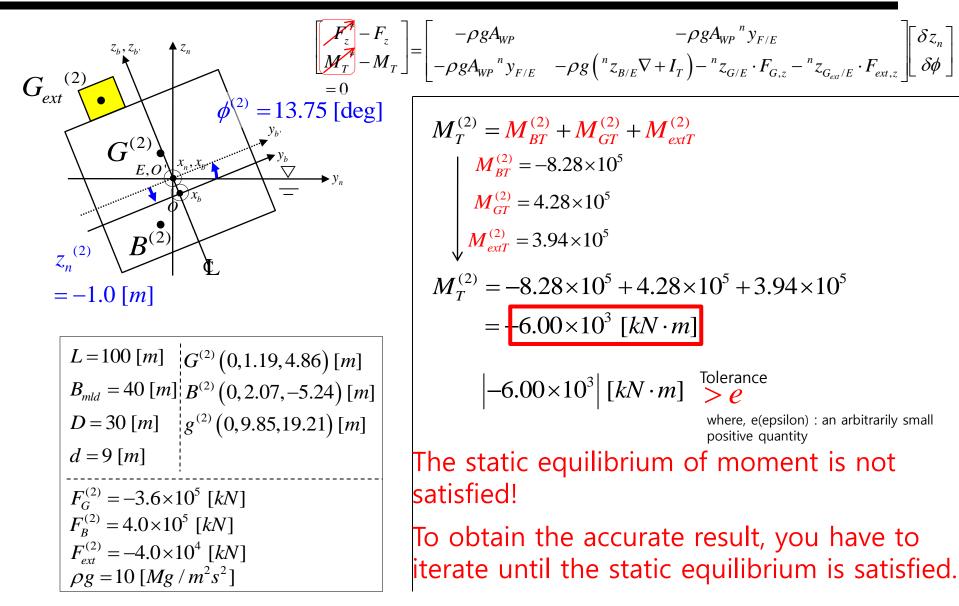
$$M_{exT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} = -9.85 \text{ [m]}$$

$$M_{exT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} = {}^{n} y_{G_{ext}^{(2)}/E} = -9.85 \text{ [m]}$$

$$M_{exT}^{(2)} = {}^{n} y_{G_{ext}^{(2)}/E} = {}^{n} y_{G_{ext}^{(2)}/E}$$

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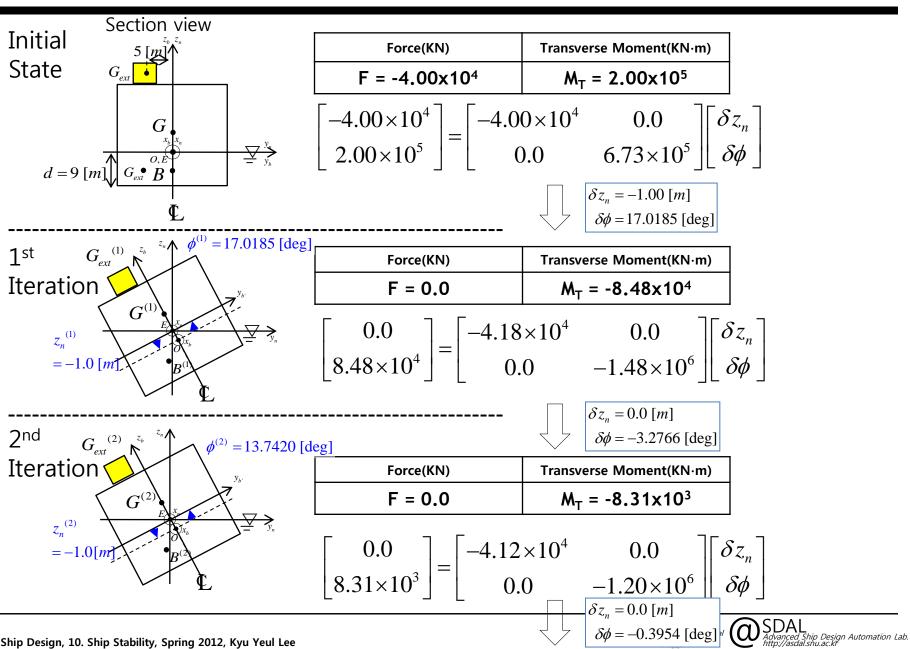
### (2<sup>nd</sup> Iteration)



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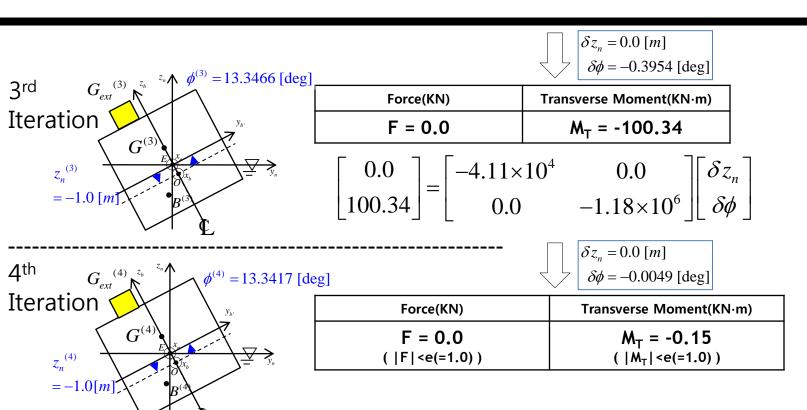
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# An Example of Immersion and Heel of a Box-Shaped Ship with a Fixed Weight - Summary



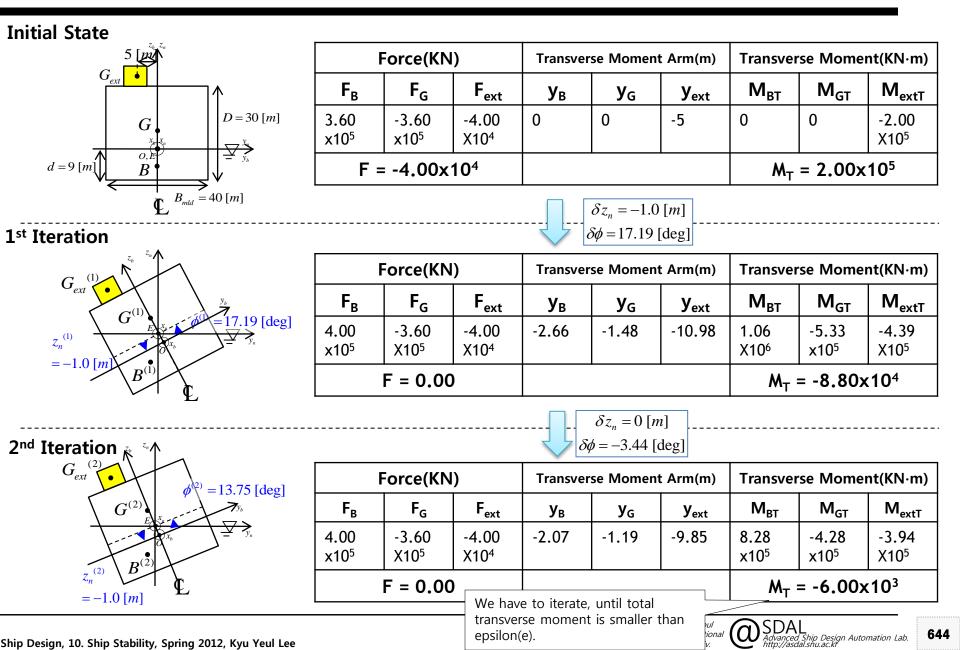
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#### summary





# An Example of Immersion and Heel of a Box-Shaped Ship with a Fixed Weight - Summary



### 11-2. COUPLED IMMERSION, HEEL, AND TRIM OF A BOX-SHAPED SHIP

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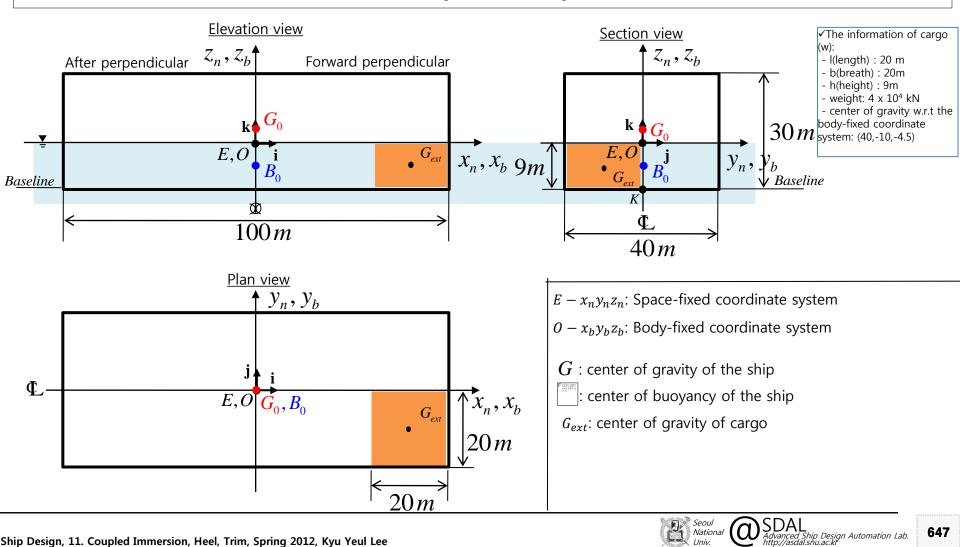
### **Governing Equations of Computational Ship Stability**

	$\frac{\partial F_{G}}{\partial t_{n}} + \frac{\partial F_{G}}{\partial z_{n}} + \frac{\partial F_{ext}}{\partial z_{n}}$ $-\rho g A_{WP}^{(k)}$	$\frac{\partial F_B}{\partial \phi} + \frac{\partial F_G}{\partial \phi} + \frac{\partial F_{ext}}{\partial \phi}$ $-\rho g A_{WP}^{(k)} \cdot {}^n y_{F^{(k)}/E}$	$\frac{\partial F_B}{\partial \theta} + \frac{\partial F_G}{\partial \theta} + \frac{\partial F_{ext}}{\partial \theta}$ $\rho g A_{WP}^{(k) \cdot n} x_{F^{(k)}/E}$		
(k)	$+\frac{\partial M_{GT}}{\partial z_n} + \frac{\partial M_{extT}}{\partial z_n}$ $pgA_{WP}^{(k) \cdot n} y_{F^{(k)}/E}$	$\frac{\partial M_{BT}}{\partial \phi} + \frac{\partial M_{GT}}{\partial \phi} + \frac{\partial M_{extT}}{\partial \phi}$ $-\rho g \left( {}^{n} z_{B^{(k)/E}} \nabla^{(k)} + I_{T}^{(k)} \right)$ $- {}^{n} z_{G^{(k)/E}} \cdot F_{G} - {}^{n} z_{G_{ext}^{(k)/E}} \cdot F_{ext}^{(k)}$	$\rho g I_p^{(k)}$ $\delta \phi$	$\begin{bmatrix} \delta z_{n}^{(k)} \\ \delta \phi^{(k)} \\ \overline{\delta \theta}^{(k)} \end{bmatrix}$	
$ \begin{array}{c} = 0 \\ \text{We want to find the static} \\ \text{equilibrium position and} \end{array}  \begin{array}{c} \frac{\partial M_B}{\partial z_n} \\ \end{array} $	$ + \frac{\partial M_{GL}}{\partial z_n} + \frac{\partial M_{extL}}{\partial z_n} $ $gA_{WP}^{(k)} \cdot {}^n x_{F^{(k)}/E} $	$\frac{\partial M_{BL}}{\partial \phi} + \frac{\partial M_{GL}}{\partial \phi} + \frac{\partial M_{extL}}{\partial \phi}$ $\rho g I_{P}^{(k)}$	$\frac{\partial \theta}{\partial \theta} \frac{\partial \theta}{\partial \theta} \frac{\partial \theta}{\partial \theta}$ $-\rho g \left( {}^{n} z_{B^{(k)}/E} \nabla^{(k)} + I_{L}^{(k)} \right)$ $- {}^{n} z_{G^{(k)}/E} \cdot F_{G} - {}^{n} z_{G_{ext}}^{(k)/E} \cdot F_{ext}^{(k)}$		
			$ \begin{array}{c} z_n = z_n^{(k)} \\ -\phi = \phi^{(k)} \\ \theta = \theta^{(k)} \end{array} $		
$F_G$ : gravitational force exerted on a ship $M_T$ : transverse moment of a ship about $x_n$ axis	${}^{n}x_{F^{(k)}/E} : x_{n} \text{ coordinate of centroid of the waterplane area of a ship}$ x <sub>n</sub> axis ${}^{n}y_{F^{(k)}/E} : y_{n} \text{ coordinate of centroid of the waterplane area of a ship}$		WP		
- /-		f center of the displaced volume of a ship	$i_T^{(k)}$ : transverse moment of inertia of the waterplane area of a flooc compartment about $x_n$ axis at k <sup>th</sup> step	ea	
		center of mass of the ship	$i_L^{(k)}$ : longitudinal moment of inertia of the waterplane area of a flow	oded	
$I_T^{(k)}$ : transverse moment of inertia of the waterplane area of a ship about x <sub>n</sub> axis at k <sup>th</sup> step $\delta \phi^{(k)}$ : change in the a		ft at k <sup>th</sup> step	compartment about $y_n$ axis at k <sup>th</sup> step <sup>k</sup> : centrifugal moment of the waterplane area of a flooded compartment		
$I_L^{(k)}$ : longitudinal moment of inertia of the waterplane area of a about y <sub>n</sub> axis at k <sup>th</sup> step		le of trim at k <sup>th</sup> step	about $x_n$ and $y_n$ axis at $k^{th}$ step ${}^nx_{f^{(k)}/E}$ : $x_n$ coordinate of centroid of the waterplane area of a flooded compartment at $k^{th}$ step		
$I_{\rm P}^{(k)}$ : centrifugal moment of the waterplane area of a ship about and $y_{\rm n}$ axis at $k^{\rm th}$ step		•	${}^{n}y_{f^{(k)}/E}$ : y <sub>n</sub> coordinate of centroid of the waterplane area of a flooded compartment at k <sup>th</sup> step		
$F_B$ : buoyant force exerted on a ship $F_{ext}$ : external force exerted on a ship			${}^n\!z_{g_{ext}^{(k)}\!/E}\!\!:\!z_n$ coordinate of center of the submerged volume of a floc compartment at $k^{th}$ step	646	

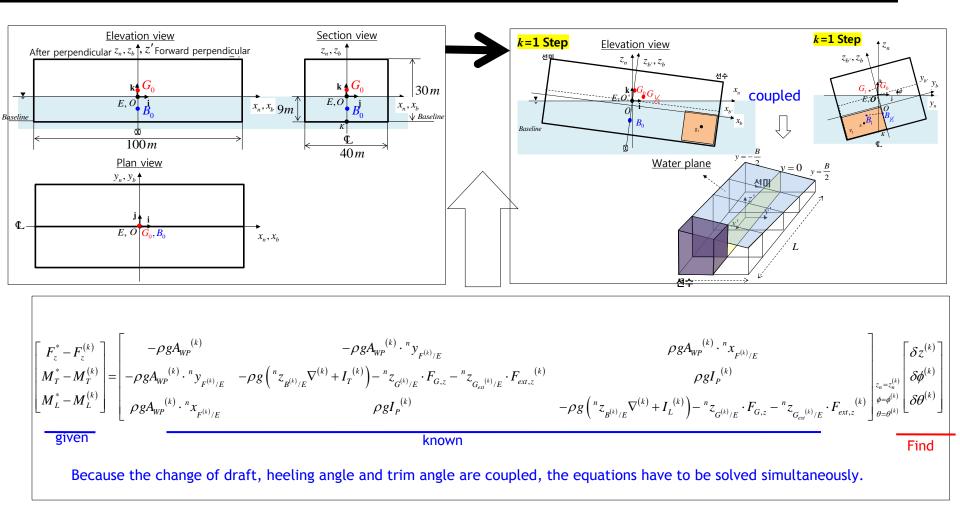
### EXAMPLE OF COUPLED IMMERSION, HEEL, AND TRIM OF A BOX-SHAPED SHIP WHEN A CARGO IS MOVED IN TRANSVERSE AND LONGITUDINAL DIRECTIONS

A ship is floating in the sea water with loading a cargo in the cargo hold located in the -y direction and +x direction. Calculate the change of the position and orientation(Immersion, Trim and Heel) of the ship.

L = 100 m, B = 40 m, D = 30 m, T = 9 m,  $KG_0 = 15 m$ ,  $Og_0 = (40, -10, -4)$ , w = 40,000[kN]

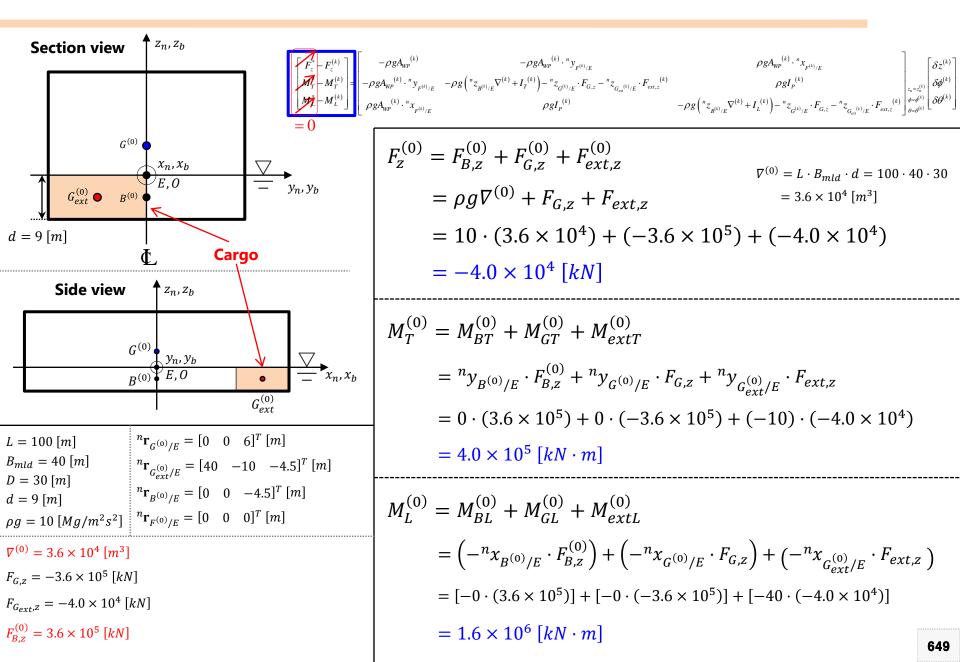


Ship Design, 11. Coupled Immersion, Heel, Trim, Spring 2012, Kyu Yeul Lee

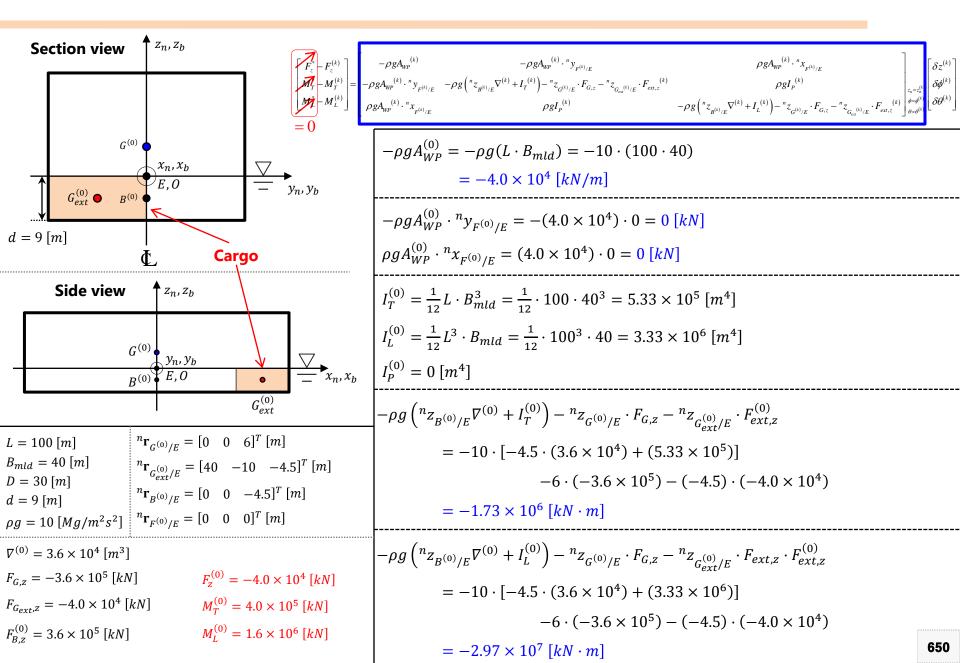




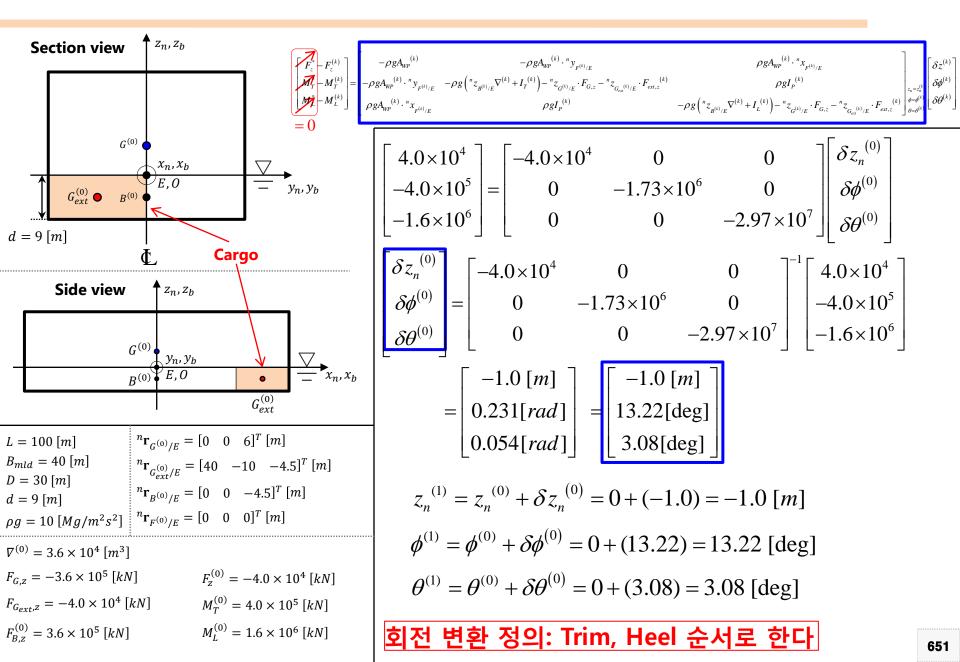
### 1. Calculation of Force and Moments at k=0 step



#### 2. Calculation of the Properties of the Waterplane at k=0 step



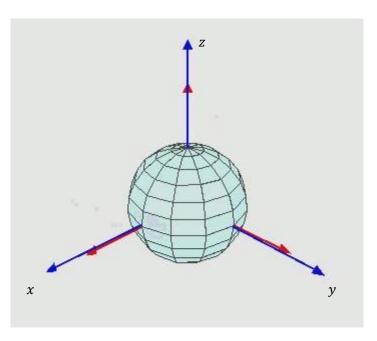
#### 3. Calculation of Immersion, Trim, and Heel at k=0 step



### Orientation of the rigid body in spatial motion - Euler angle

One of the most common and widely used parameters in describing reference orientations are the three independent Euler angle. The transformation between two coordinate systems(Inertial frame and body fixed frame) can be carried out by means of three successive rotations performed in a given sequence.

Ahmed A. Shabana, Dynamics of multibody systems, third edition, Cambridge University Press, 2005, pp. 63

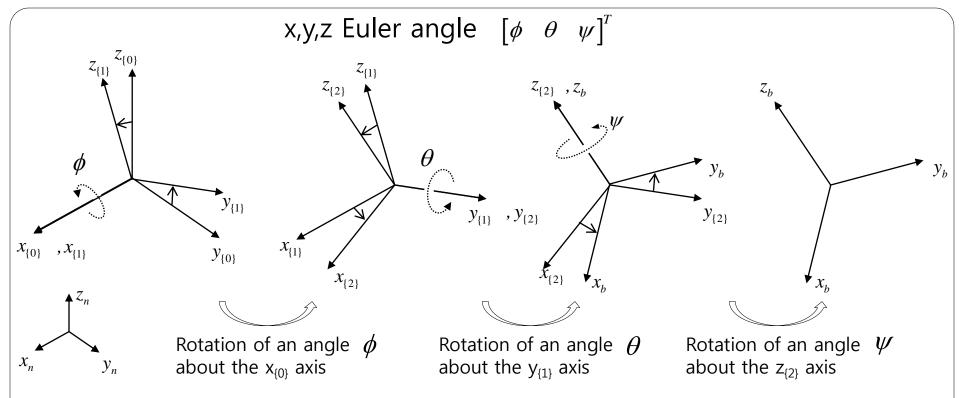




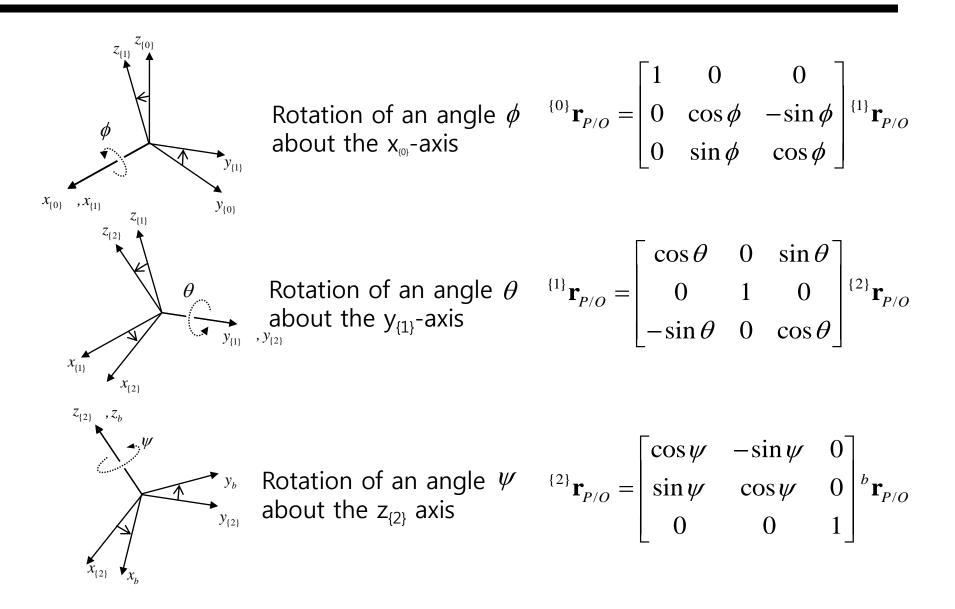
### Orientation of the rigid body in spatial motion - Euler angle

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Ahmed A. Shabana, Dynamics of multibody systems, third edition, Cambridge University Press, 2005, pp. 63



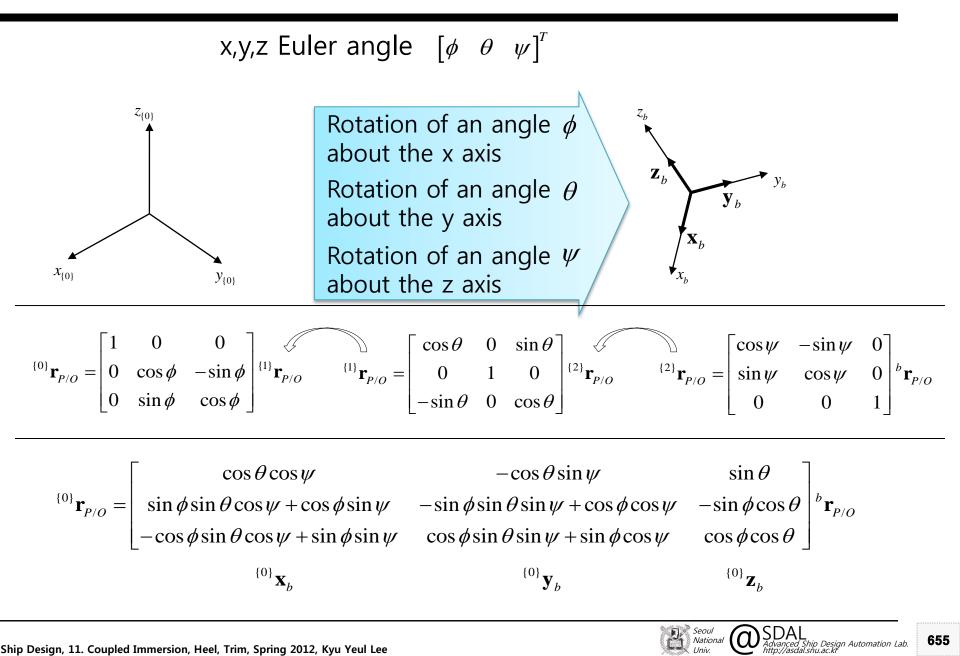
# **Rotation transformation in spatial motion**



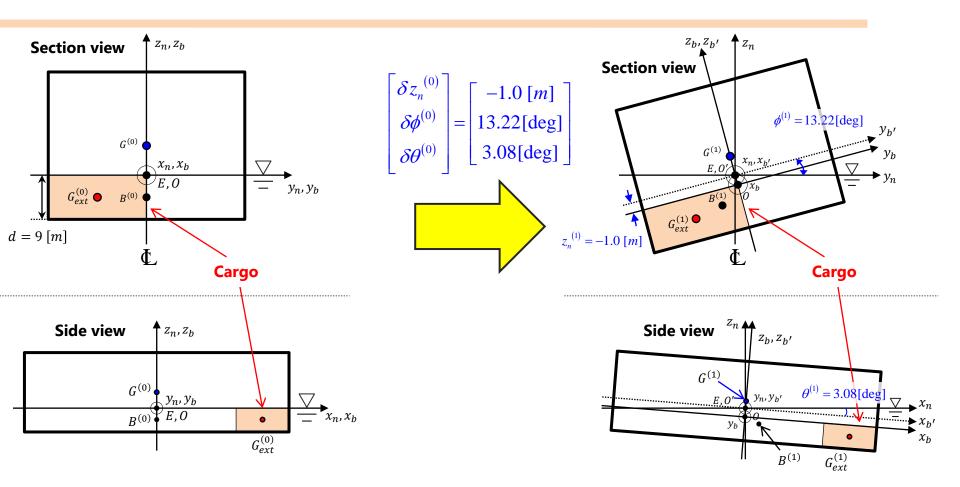
Advanced Ship Design Automation Lab.

Seoul National

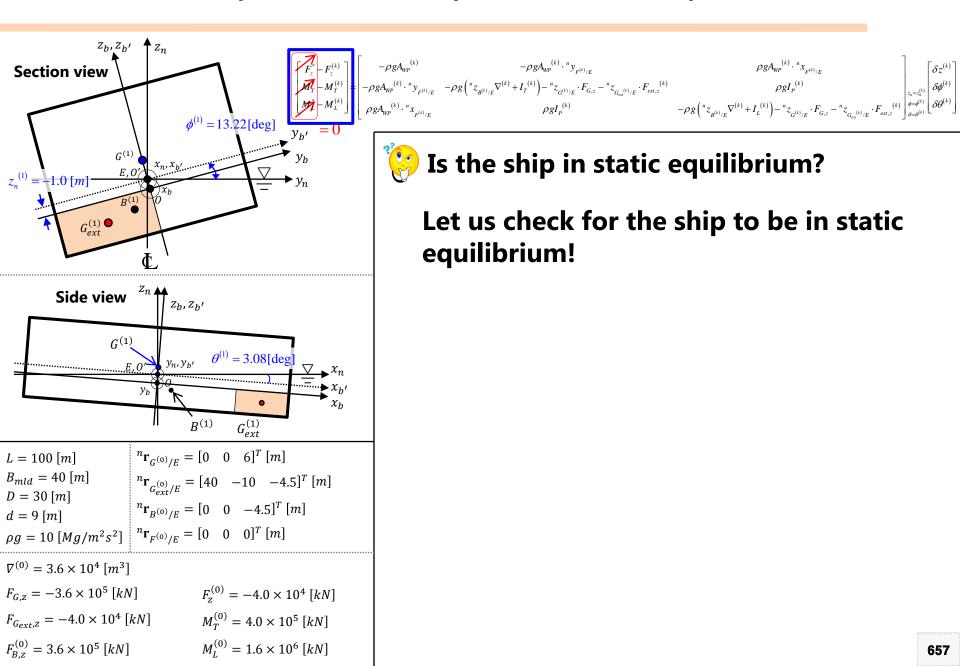
# **Rotation transformation in spatial motion**



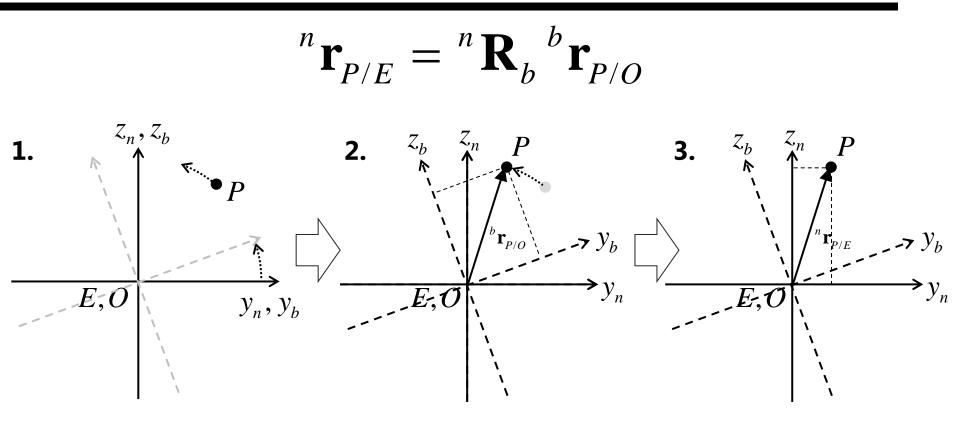
#### 3. Calculation of Immersion, Trim, and Heel at k=0 step



b'-frame: b-frame을 n-frame의 원점 E으로 translation한 coordinate system



# **Coordinate Transformation: Forward problem**

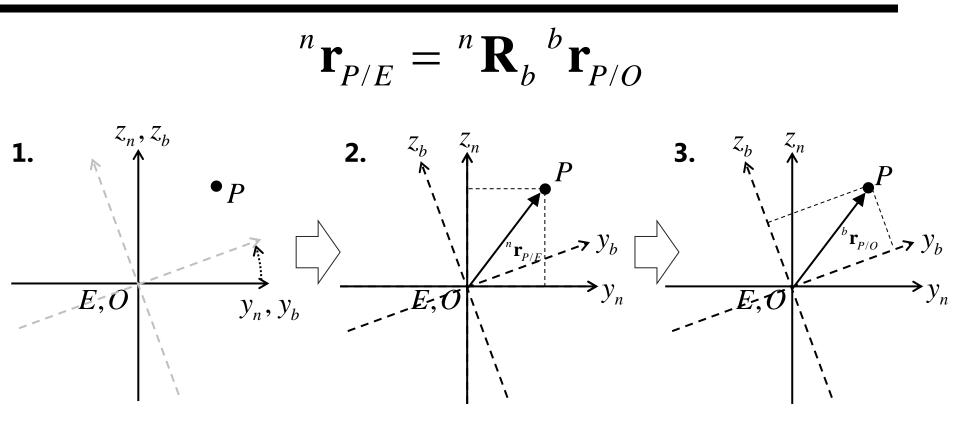


- 1. 문제정의: 점 P가 b-frame과 함께 회전하는 경우
- 2. 점 P가 b-frame과 함께 회전하였으므로, 알고 있는 벡터는 b-frame에서 기술한 점 P의 위치벡터 <sup>b</sup>r<sub>P/O</sub>
- 3. 최종적으로 구하고자 하는 벡터는

   n-frame에서 기술한 점 P의 위치벡터 "r<sub>P/E</sub>



# **Coordinate Transformation: Inverse problem**



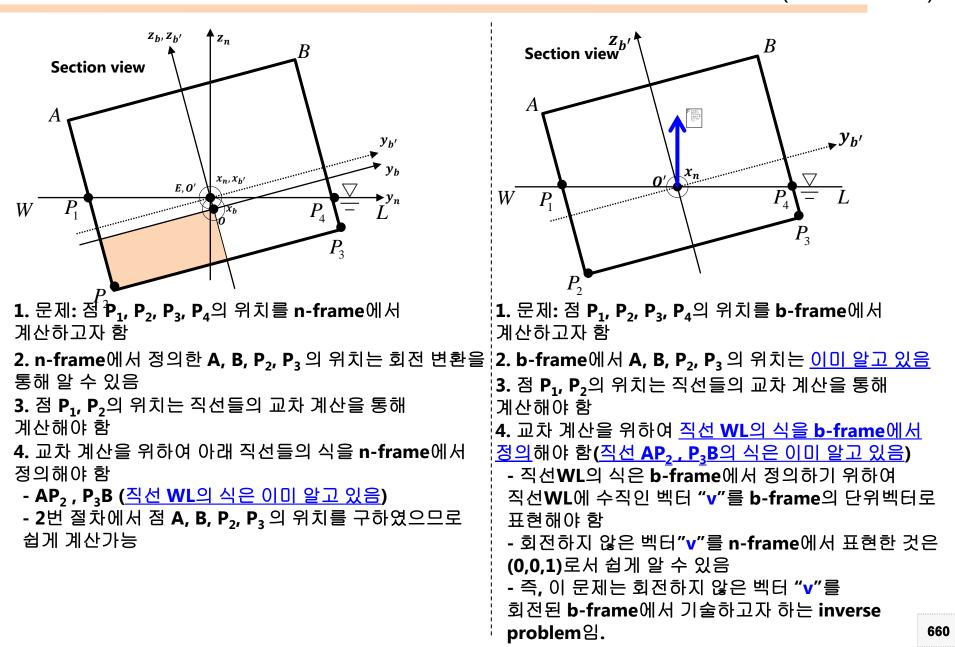
- 1. 문제정의: 점 P는 n-frame과 함께 고정되어 있고 b-frame만 회전하는 경우
- 2. 점 P가 n-frame과 함께 고정되어 있으므로, 알고 있는 벡터는 n-frame에서 기술한 점 P의 위치벡터 "r<sub>P/E</sub>
- **3.** 최종적으로 구하고자 하는 벡터는

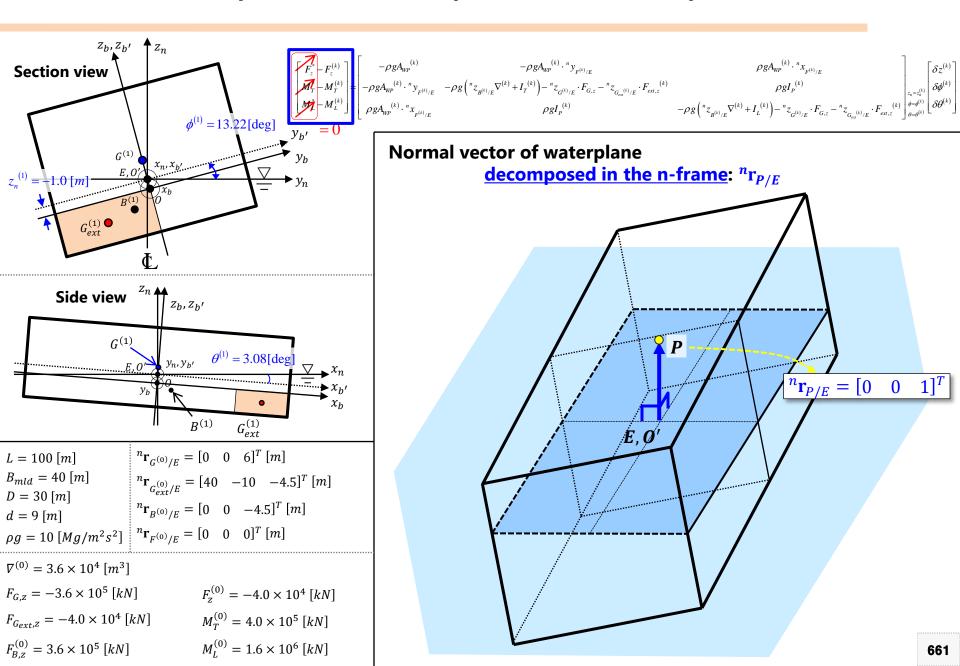
   **b-frame**에서 기술한 점 **P**의 위치벡터 <sup>b</sup>**r**<sub>P/O</sub>

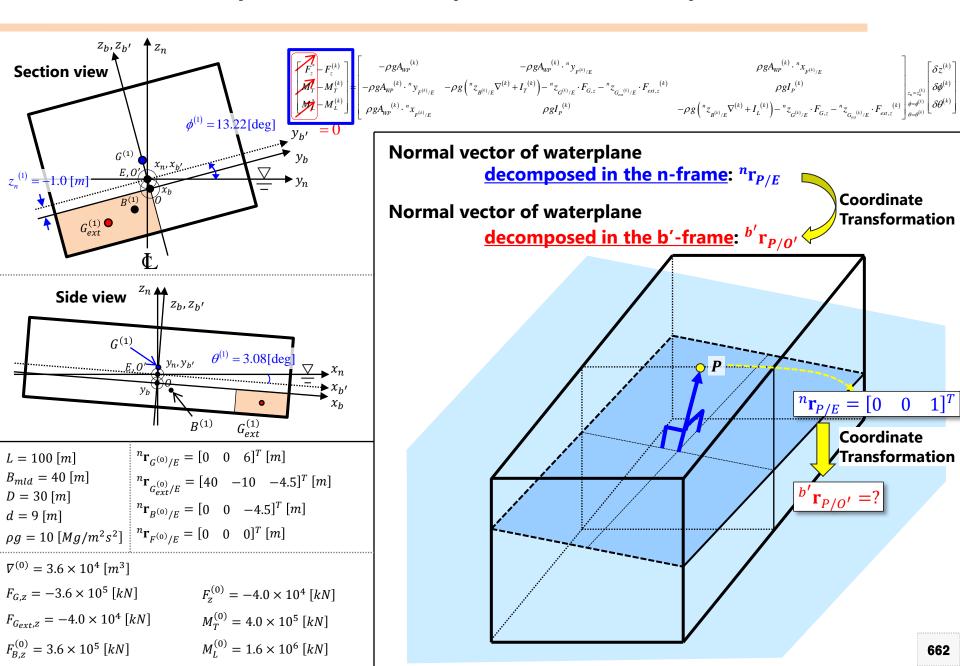


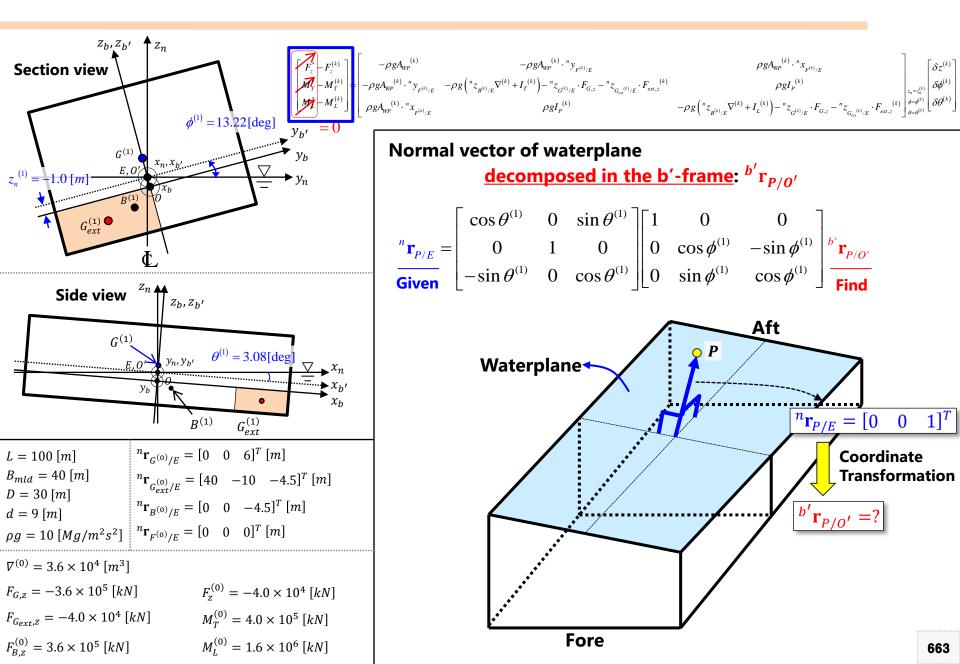
Advanced Ship Design Automation Lab.

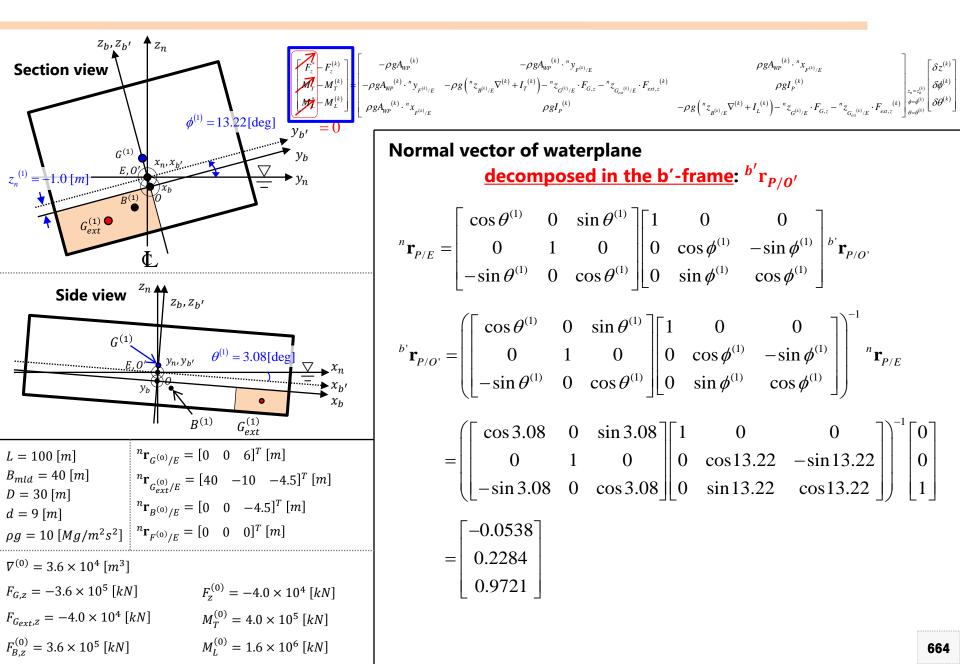
Calculation of Position and Orientation of a Barge Ship When a Cargo is Moved - 4. Check for the Ship to be in Static Equilibrium (1<sup>st</sup> Iteration)

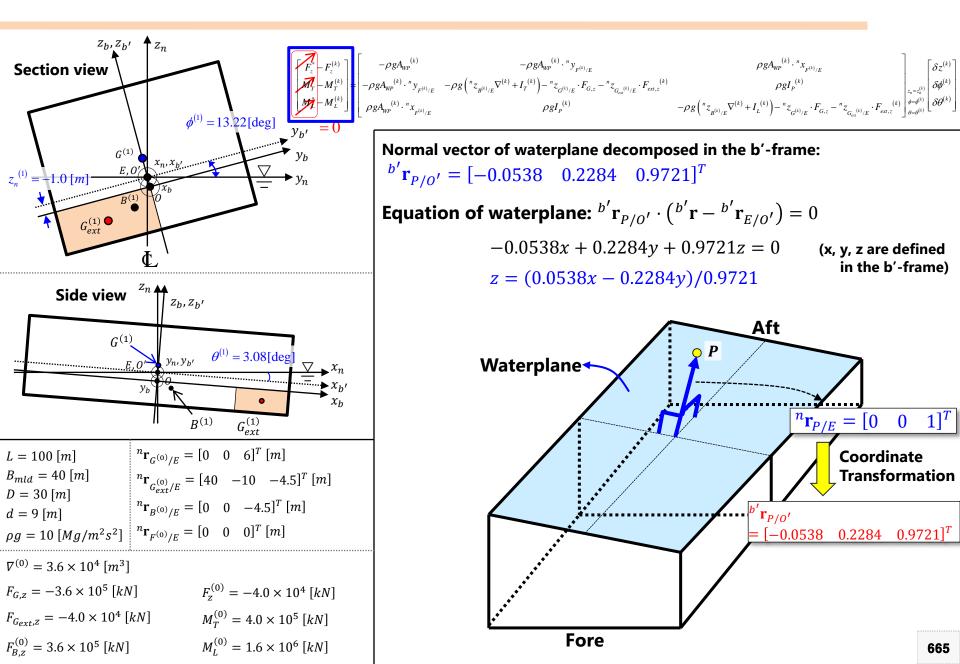


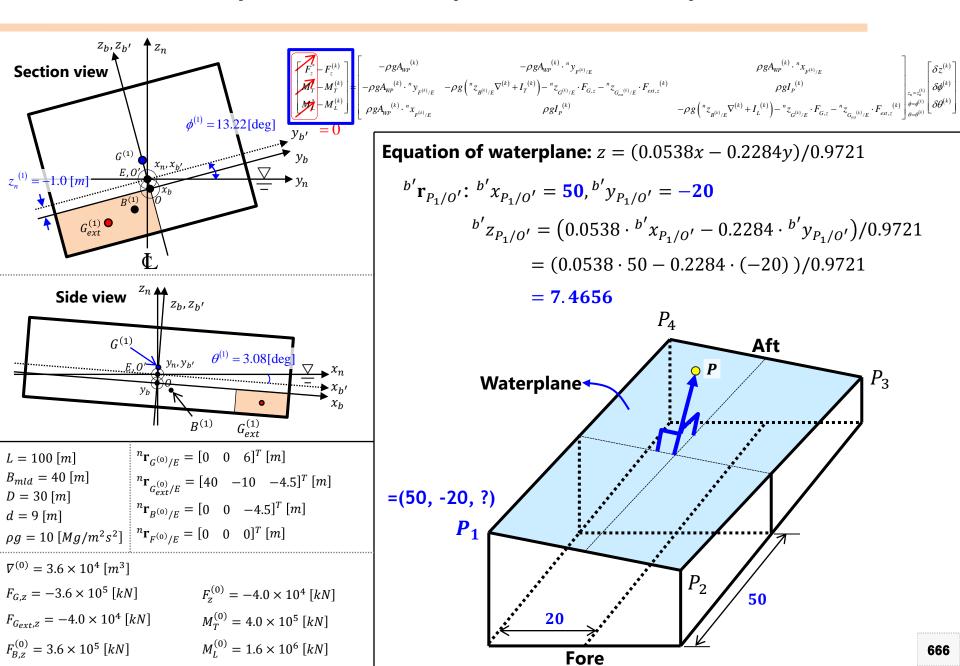




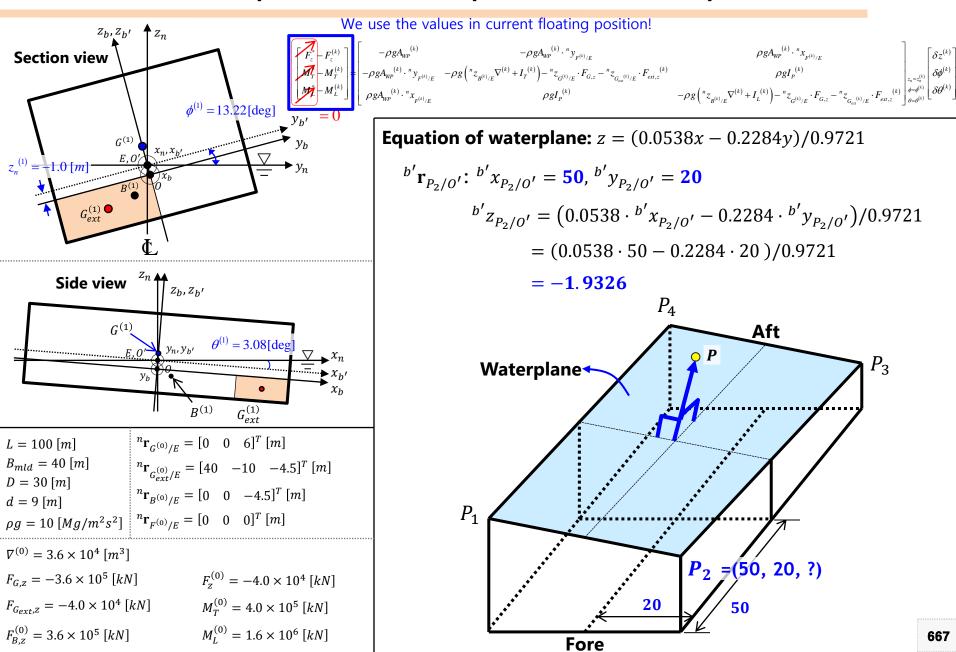


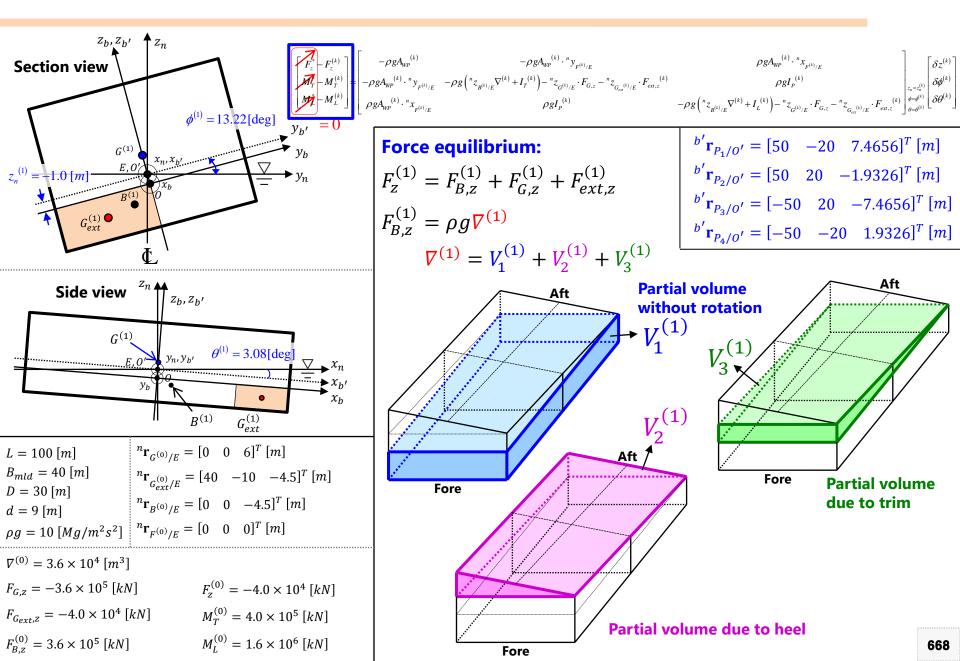


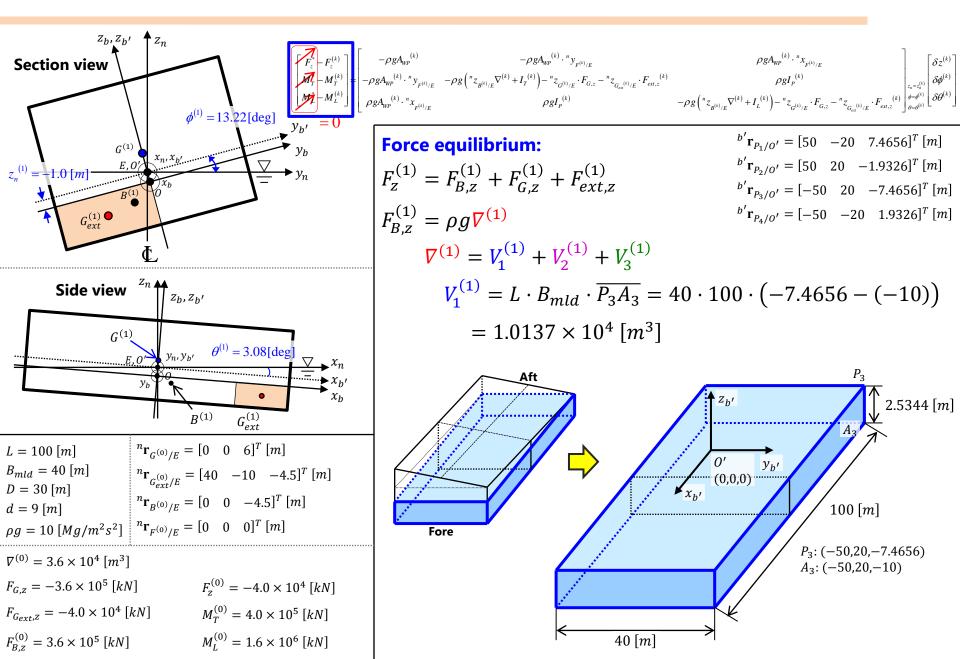


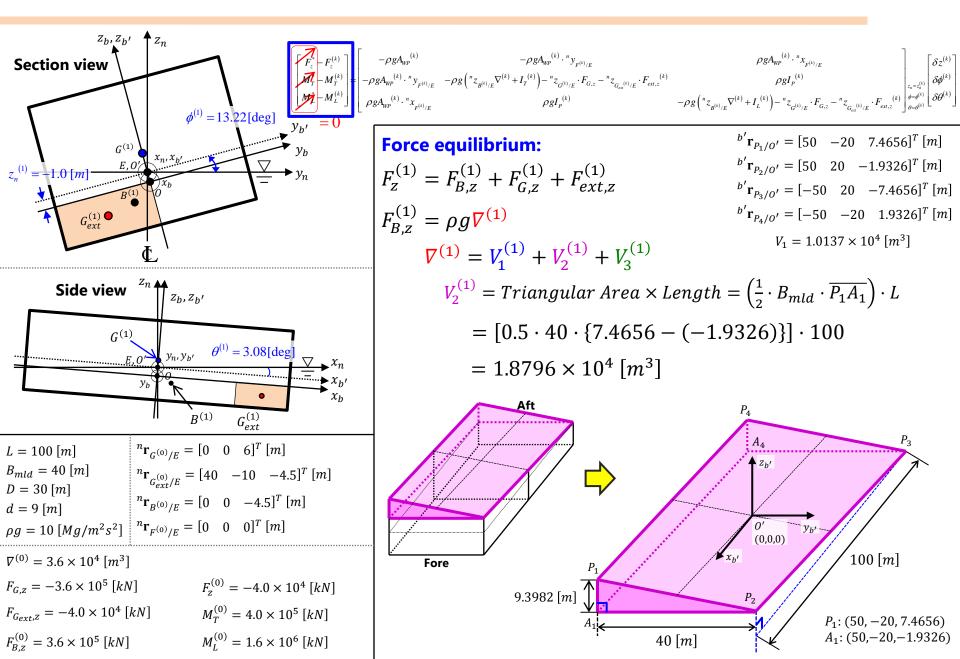


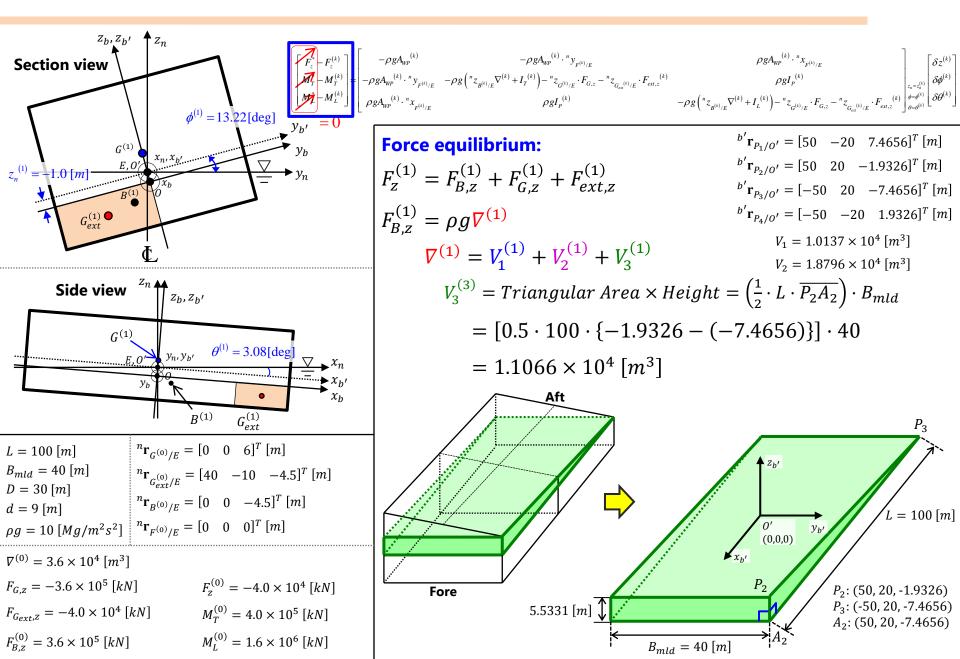
Calculation of Position and Orientation of a Barge Ship When a Cargo is Moved - 4. Check for the Ship to be in Static Equilibrium at k=0 step

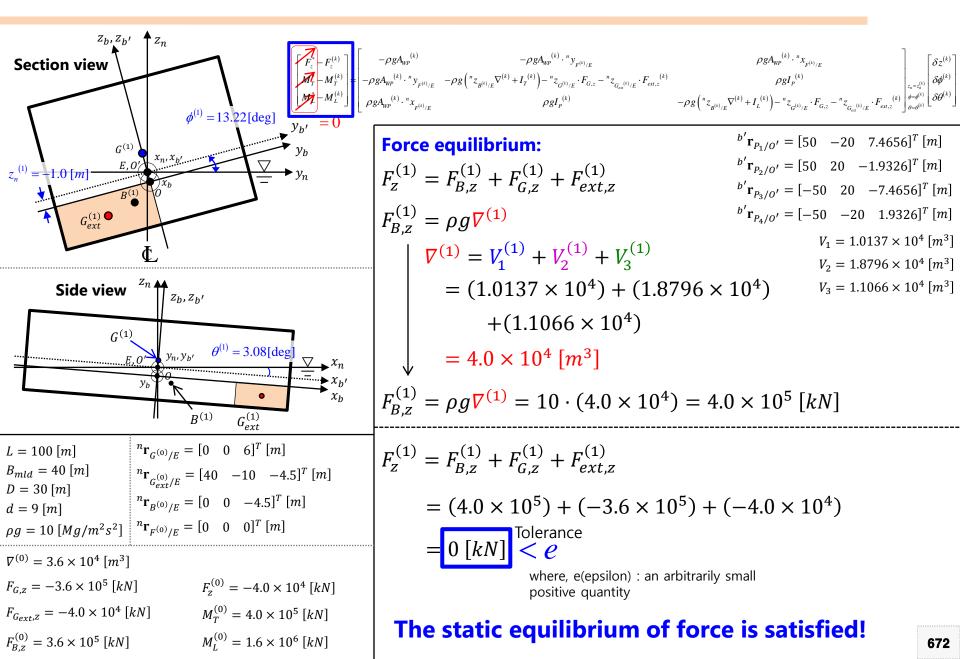


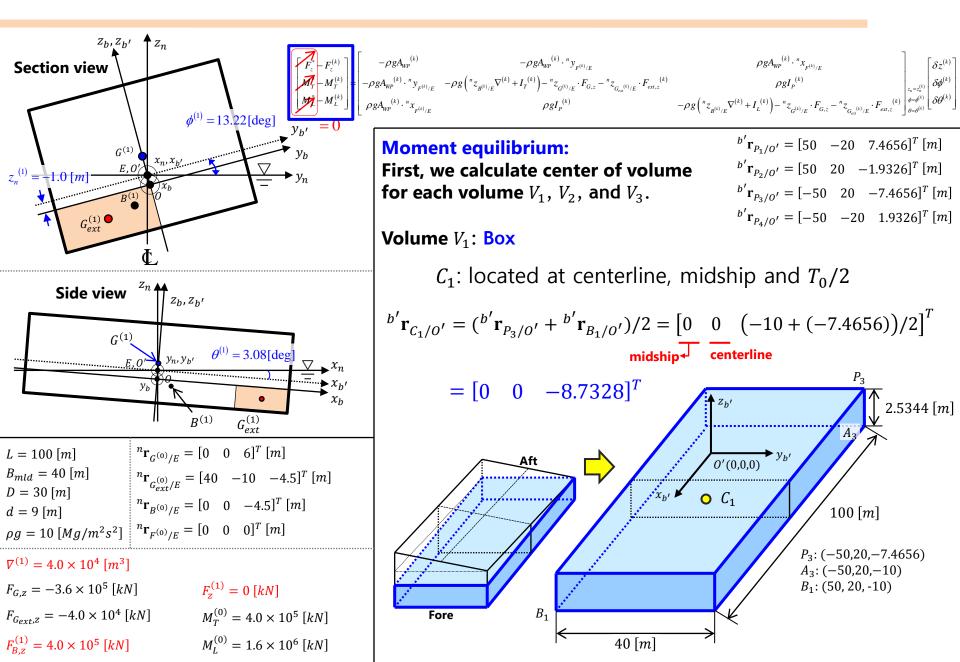


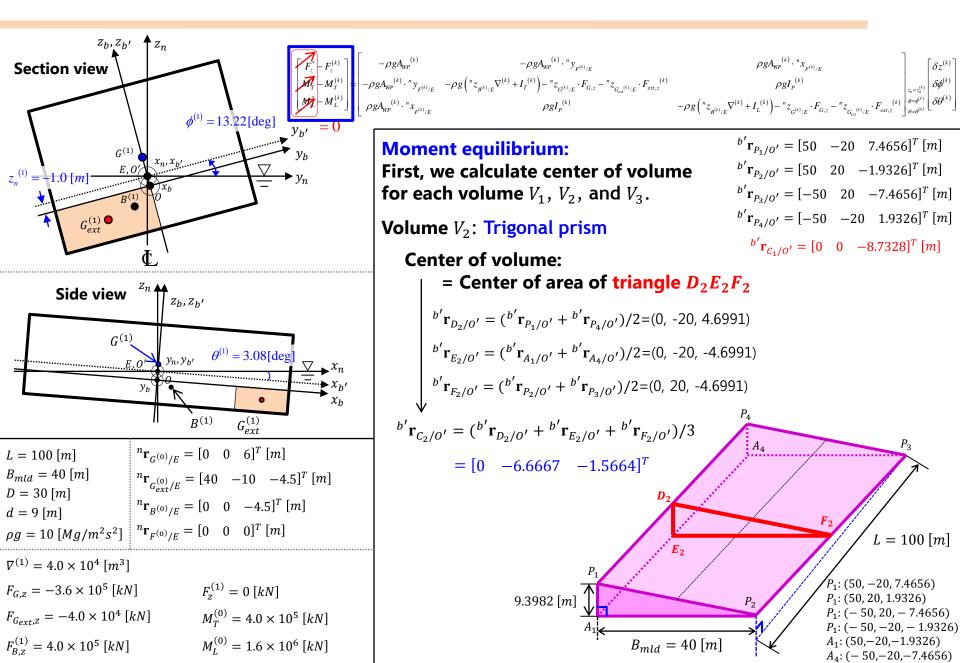


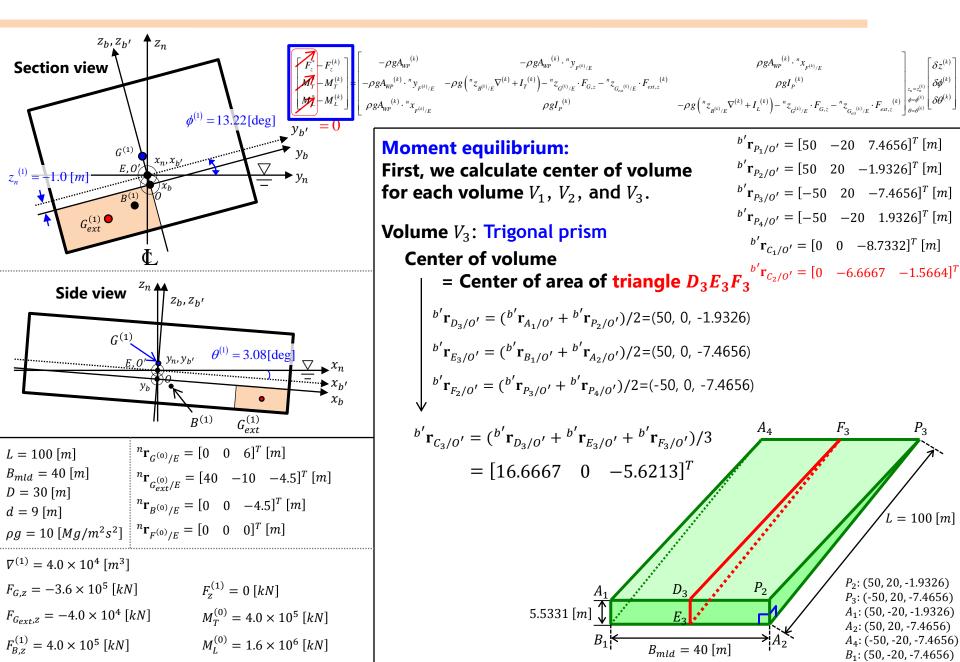


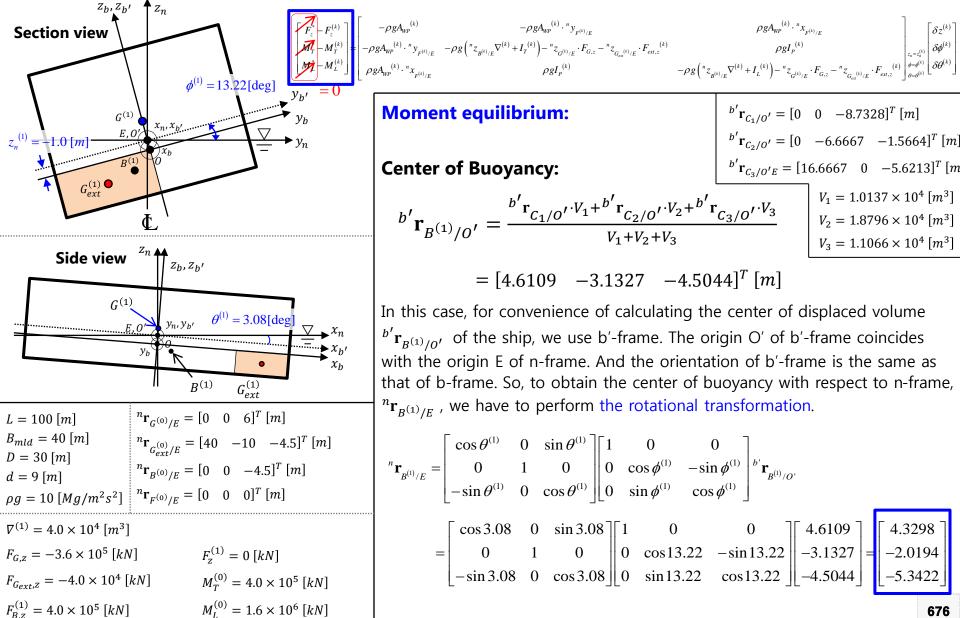


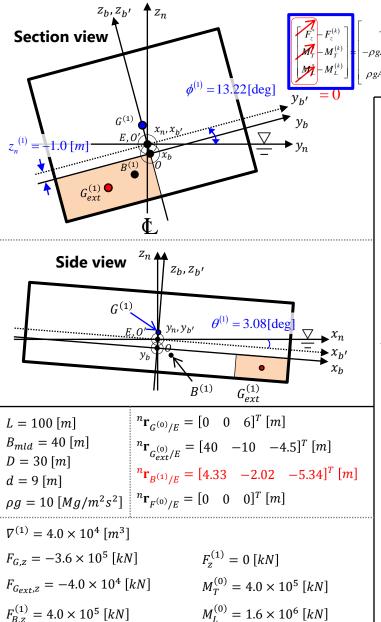


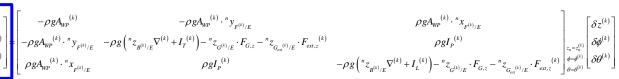










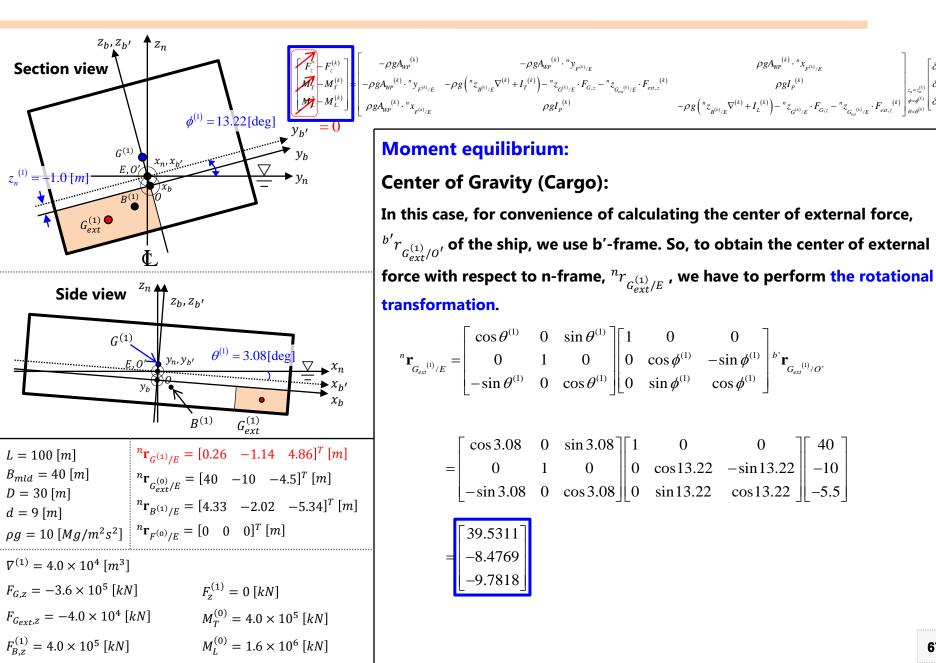


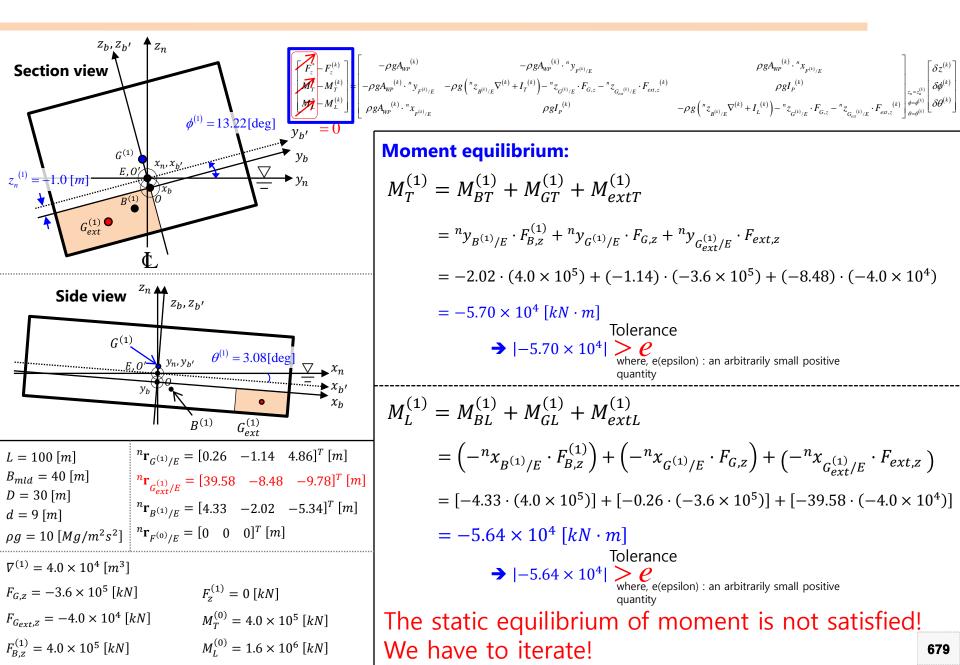
#### Moment equilibrium:

#### **Center of Gravity:**

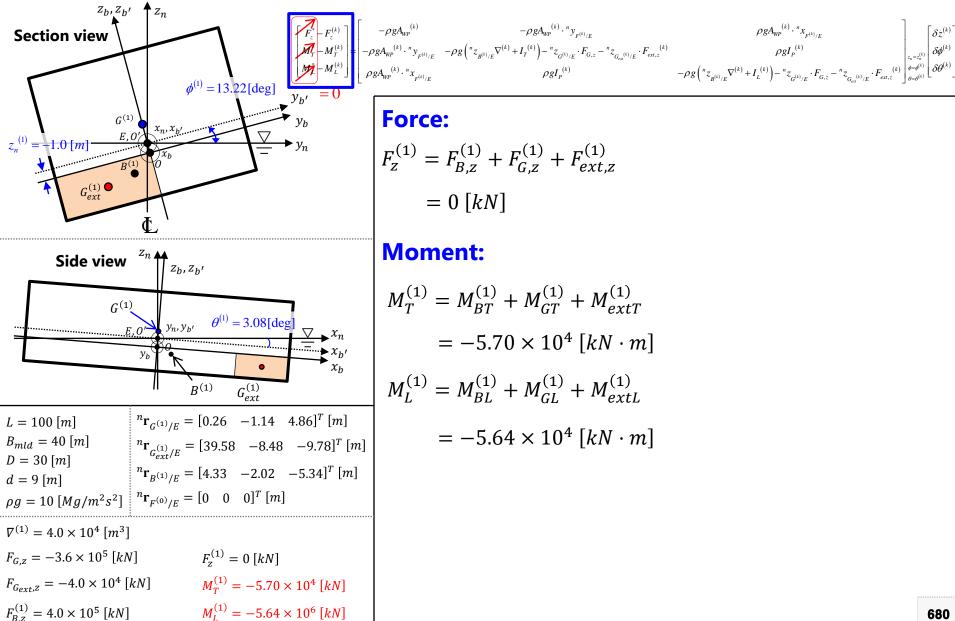
The center of mass,  ${}^{b}\mathbf{r}_{G^{(1)}/O}$ , with respect to the body fixed frame is identical with respect to the floating position. But the center of mass,  ${}^{n}\mathbf{r}_{G^{(1)}/E}$ , with respect to the waterplane-fixed frame changes with respect to the rotation. The change in the center of mass,  ${}^{n}\mathbf{r}_{G^{(1)}/E}$ , with respect to the waterplane-fixed frame changes are caused as a additional heeling moment arm.

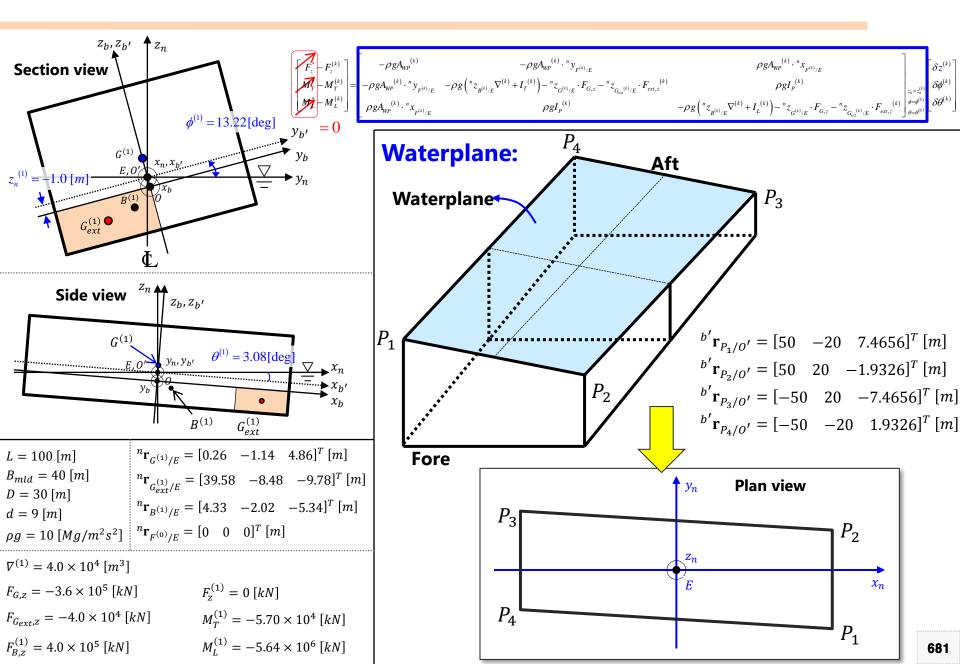
$${}^{n}\mathbf{r}_{G^{(1)}/E} = \begin{bmatrix} \cos\theta^{(1)} & 0 & \sin\theta^{(1)} \\ 0 & 1 & 0 \\ -\sin\theta^{(1)} & 0 & \cos\theta^{(1)} \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos\phi^{(1)} & -\sin\phi^{(1)} \\ 0 & \sin\phi^{(1)} & \cos\phi^{(1)} \end{bmatrix} {}^{b'}\mathbf{r}_{G^{(1)}/O'}, {}^{b'}\mathbf{r}_{G^{(1)}/O'} = {}^{b}\mathbf{r}_{G^{(1)}/O} + \begin{bmatrix} 0 \\ 0 \\ z_{n}^{(1)} \end{bmatrix} \\ = \begin{bmatrix} \cos 3.08 & 0 & \sin 3.08 \\ 0 & 1 & 0 \\ -\sin 3.08 & 0 & \cos 3.08 \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos 13.22 & -\sin 13.22 \\ 0 & \sin 13.22 & \cos 13.22 \end{bmatrix} \begin{bmatrix} 0 \\ 0 \\ 6 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ -1 \end{bmatrix} \end{pmatrix} \\ = \begin{bmatrix} 0.2618 \\ -1.1436 \\ 4.8604 \end{bmatrix}$$

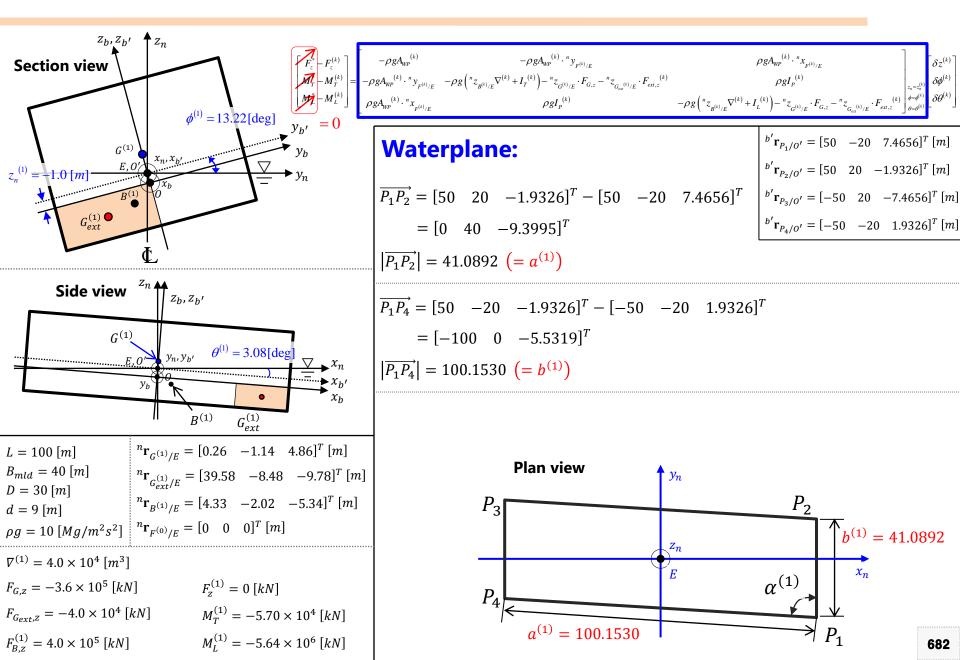


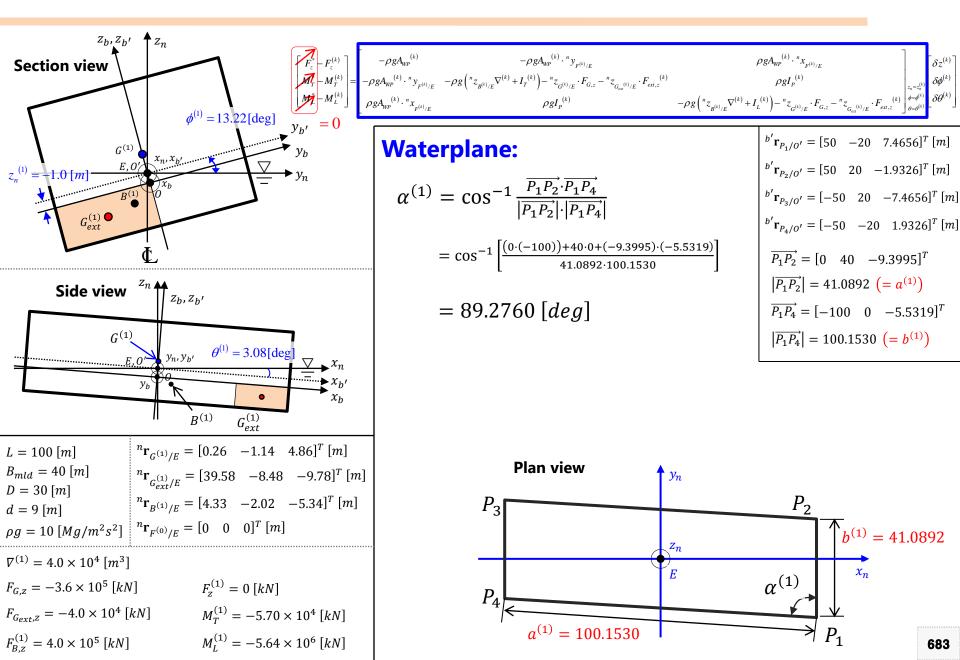


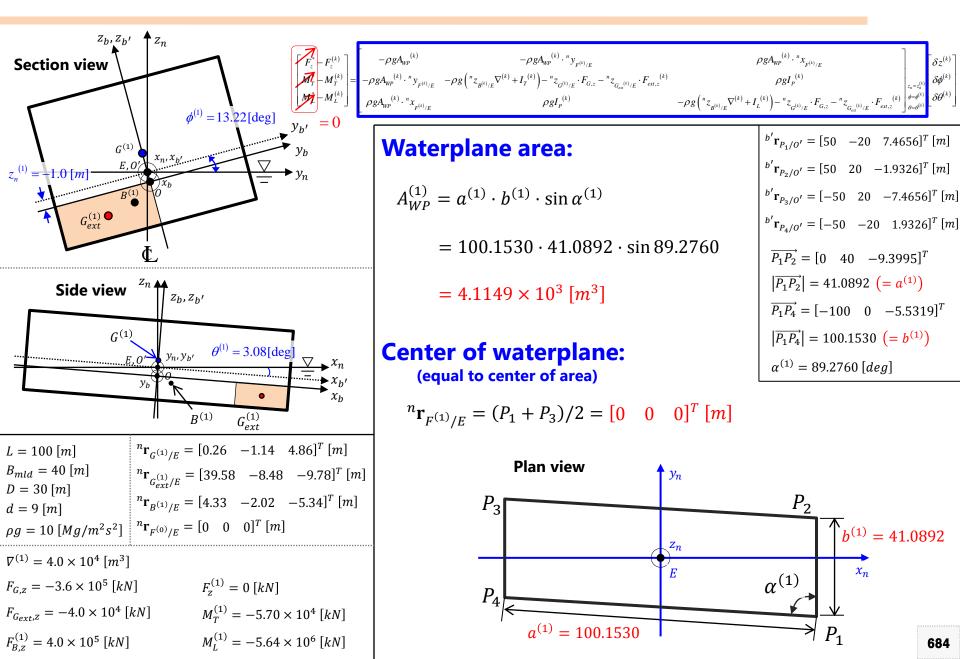
# **1.** Calculation of Force and Moments at k=1 step

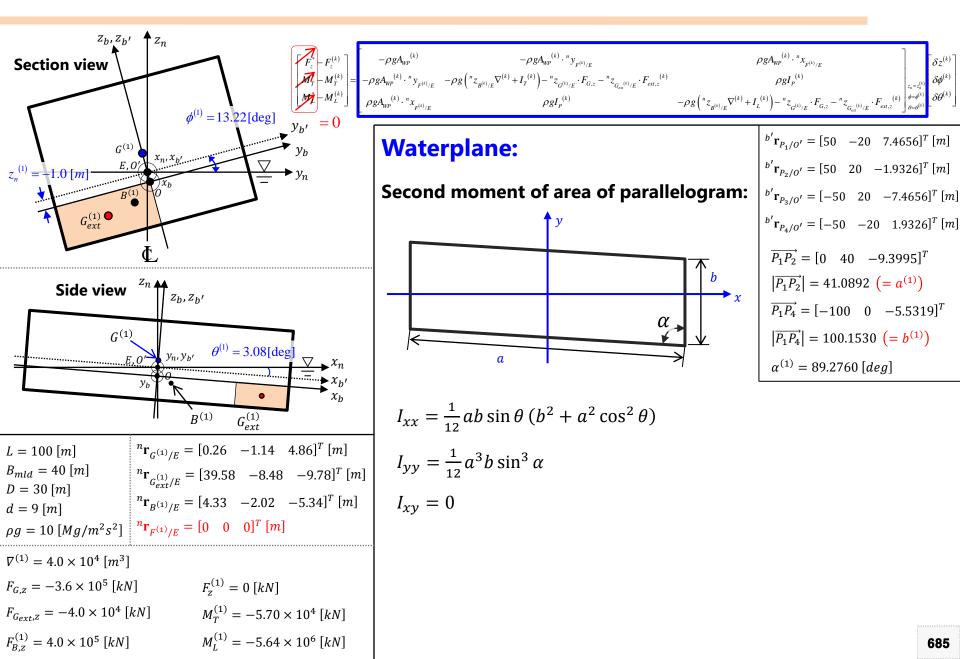


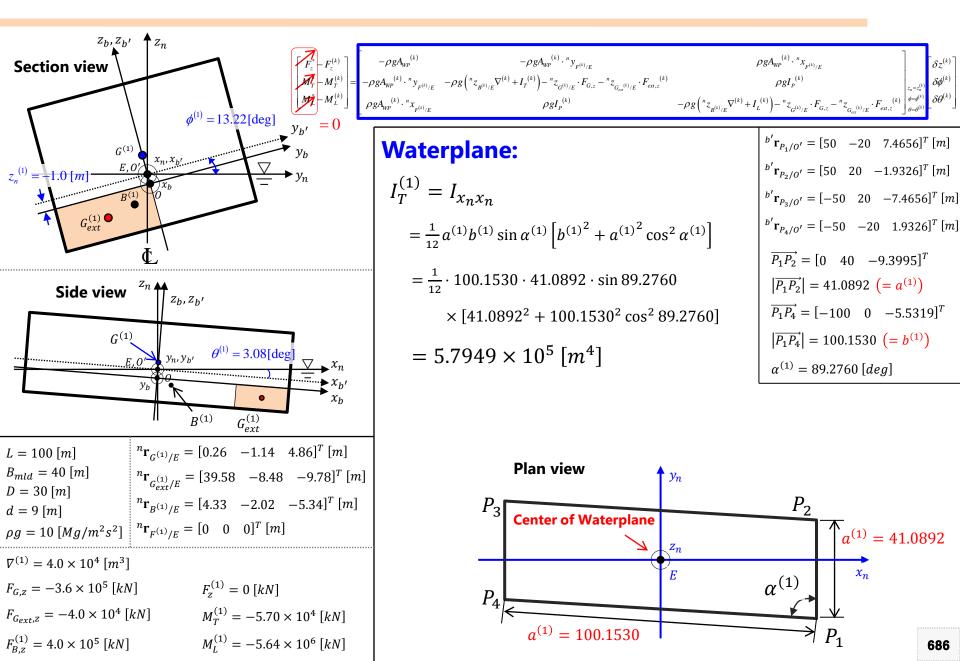


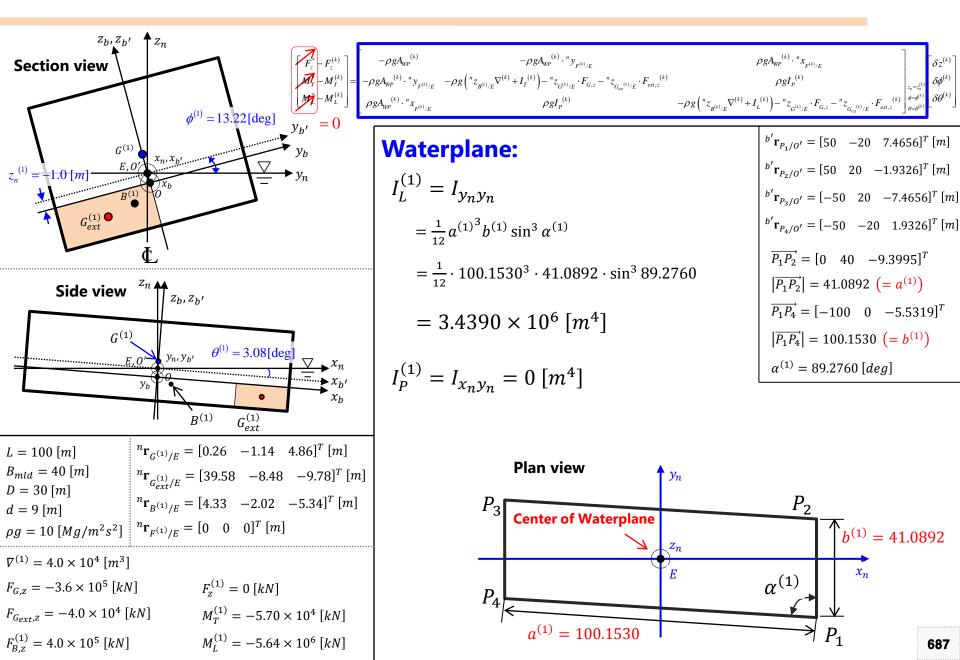


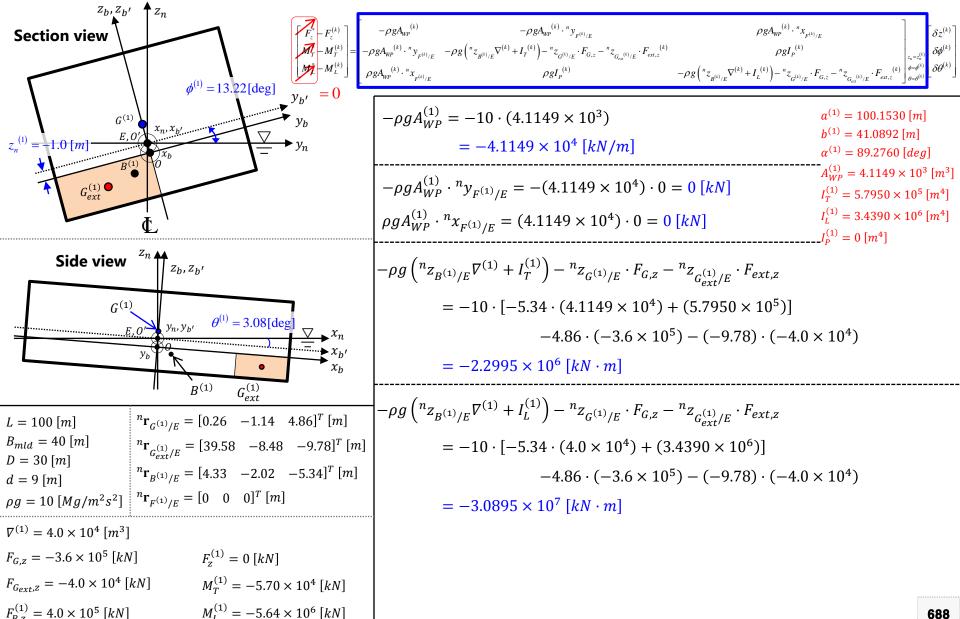




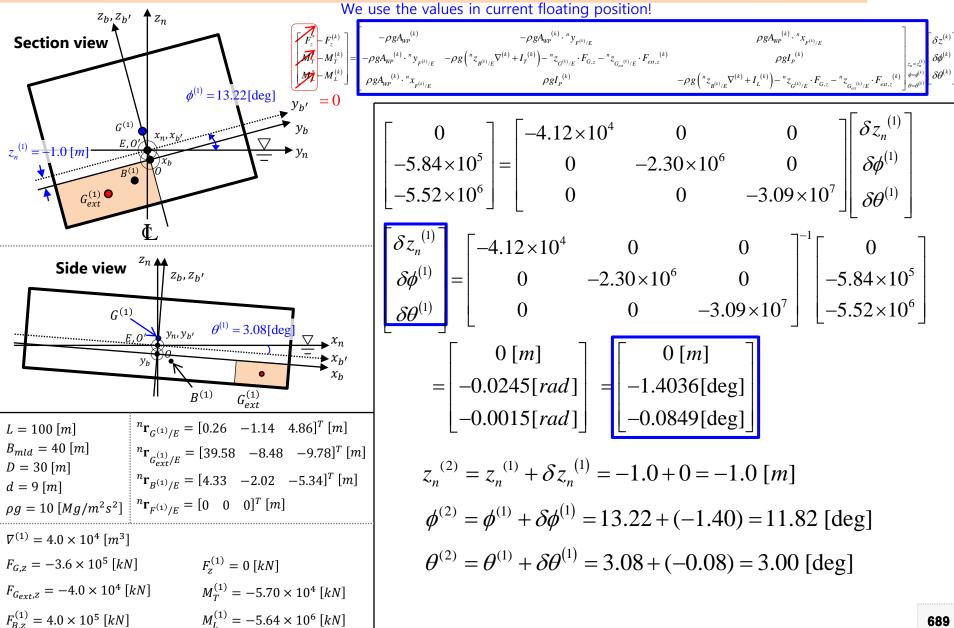




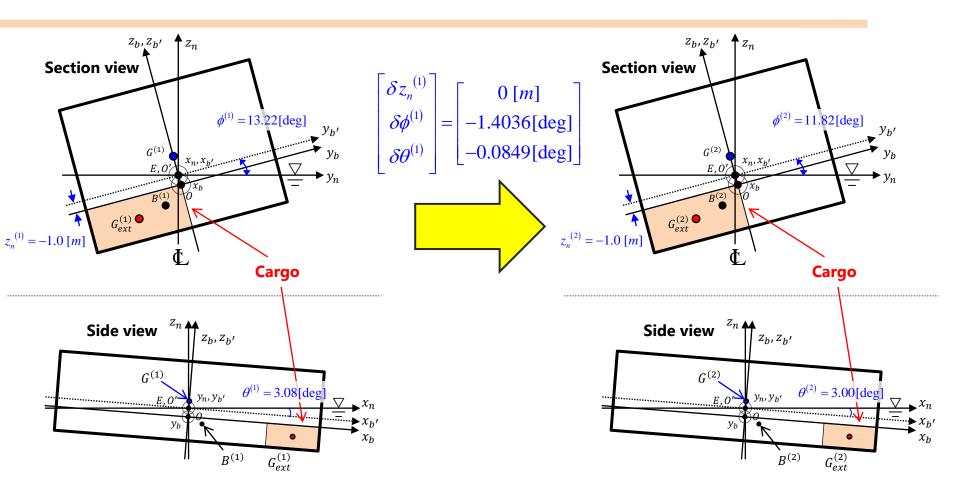


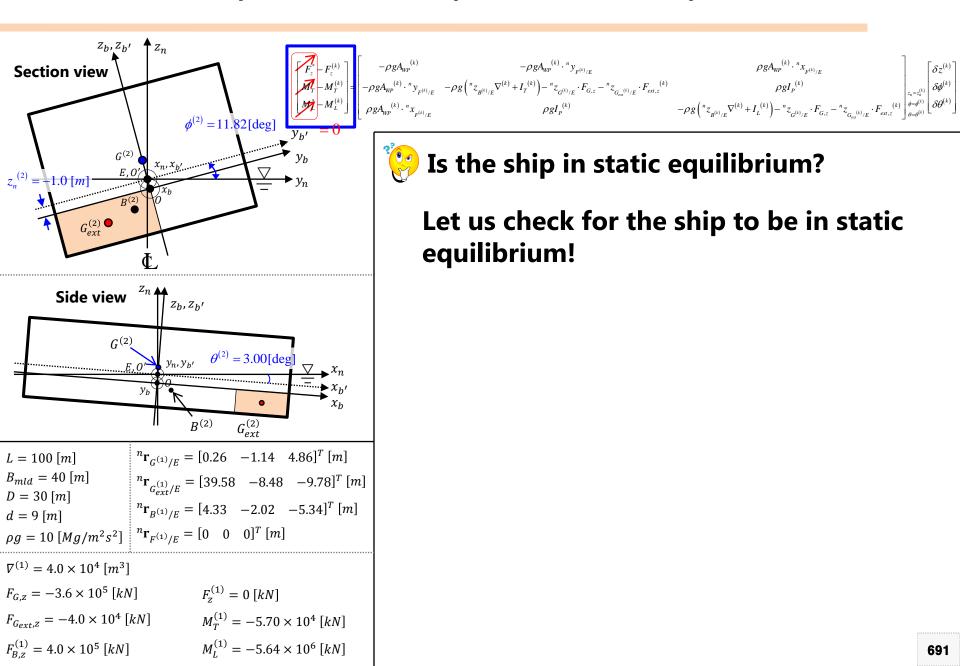


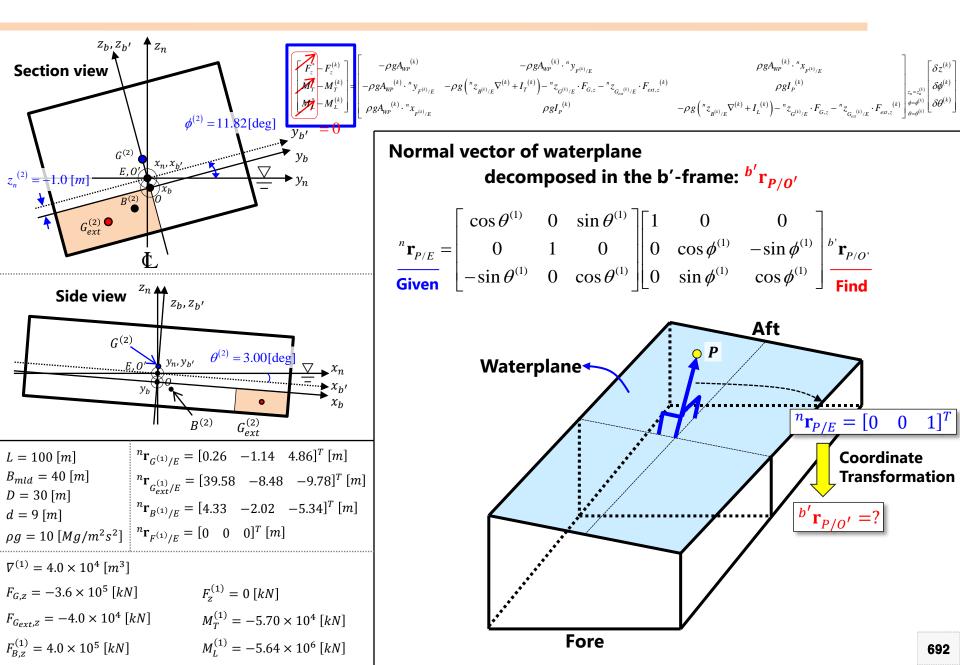
#### 3. Calculation of Immersion, Trim, and Heel at k=1 step

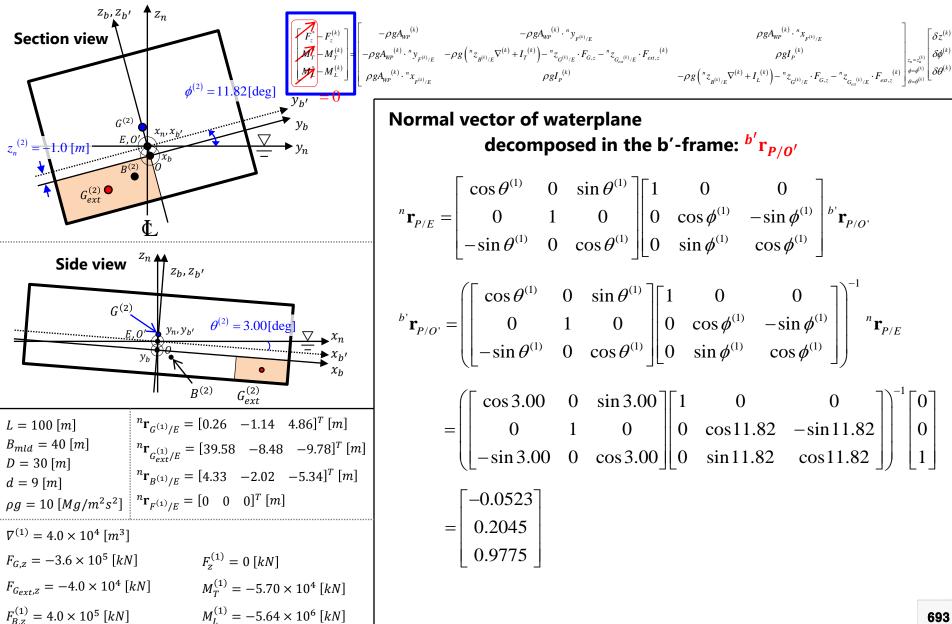


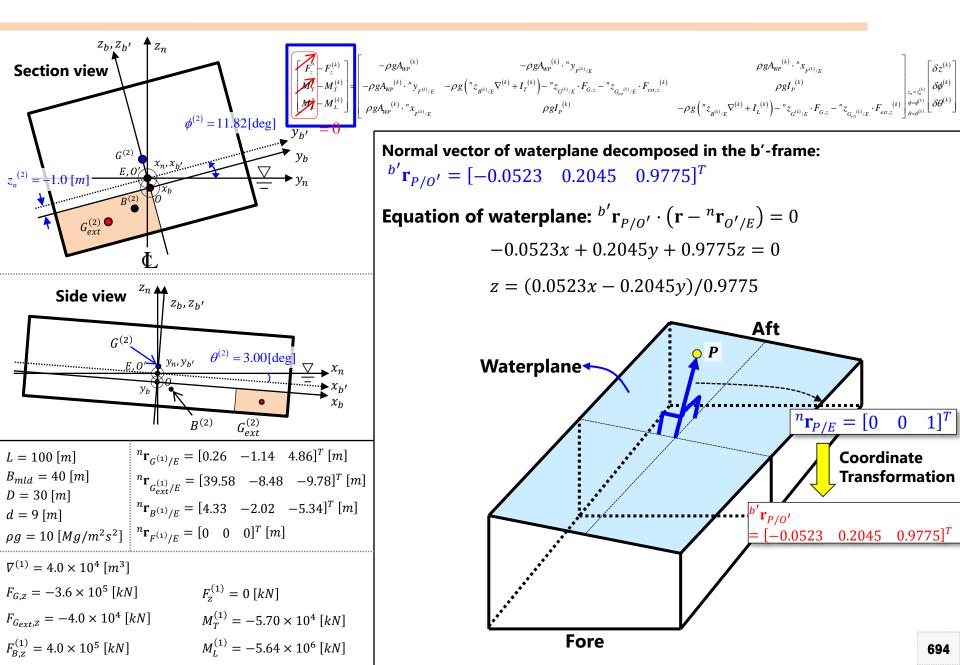
## 3. Calculation of Immersion, Trim, and Heel at k=1 step

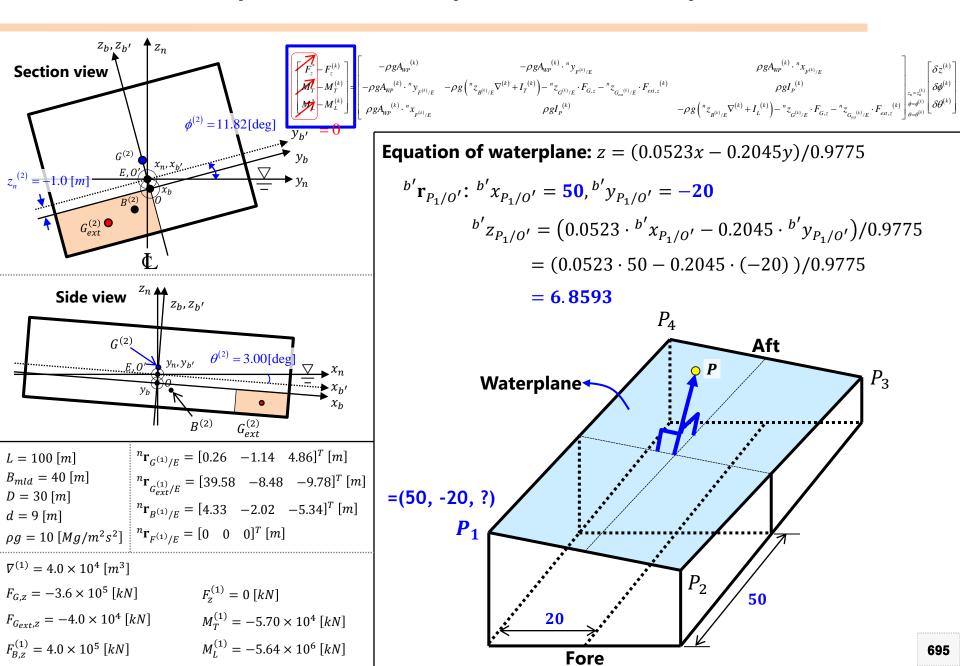


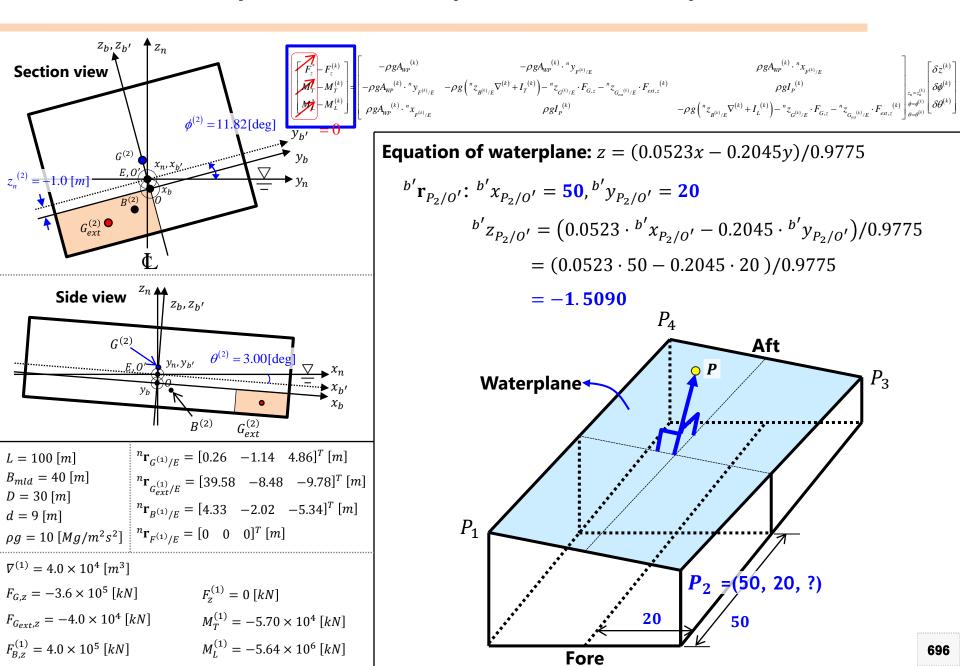


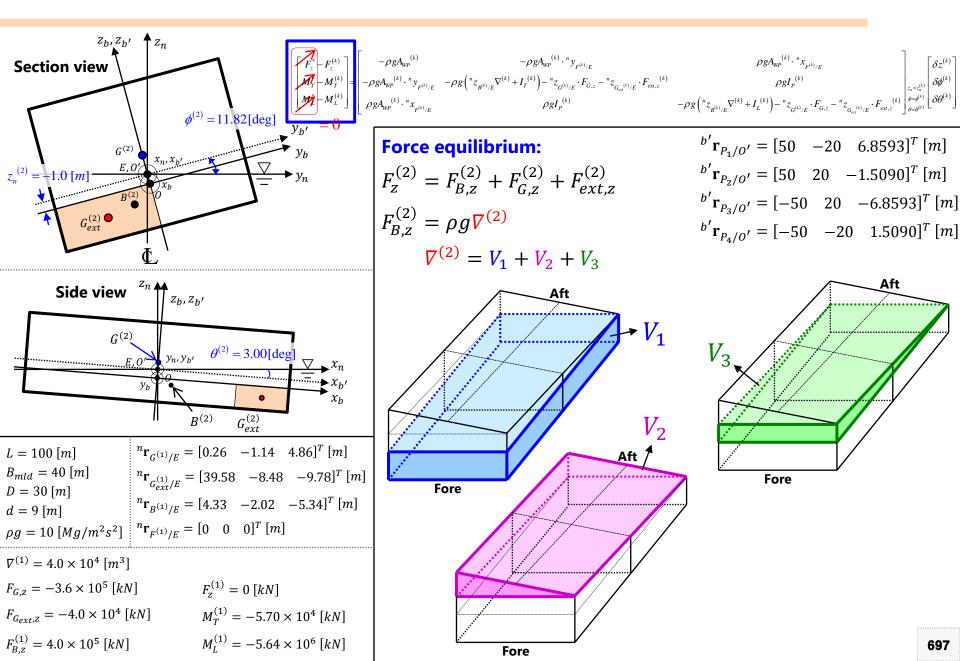


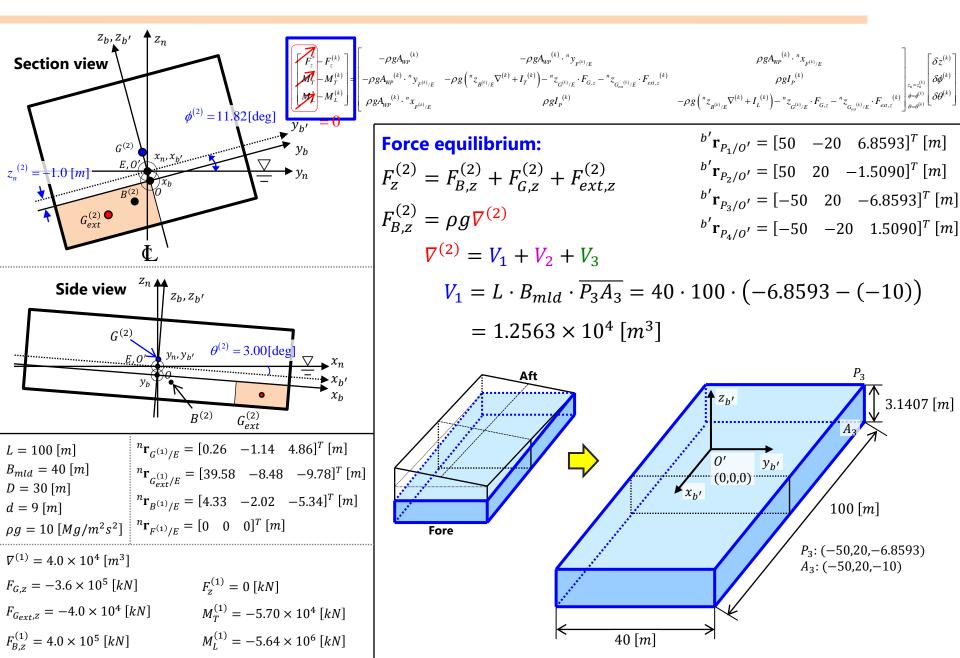


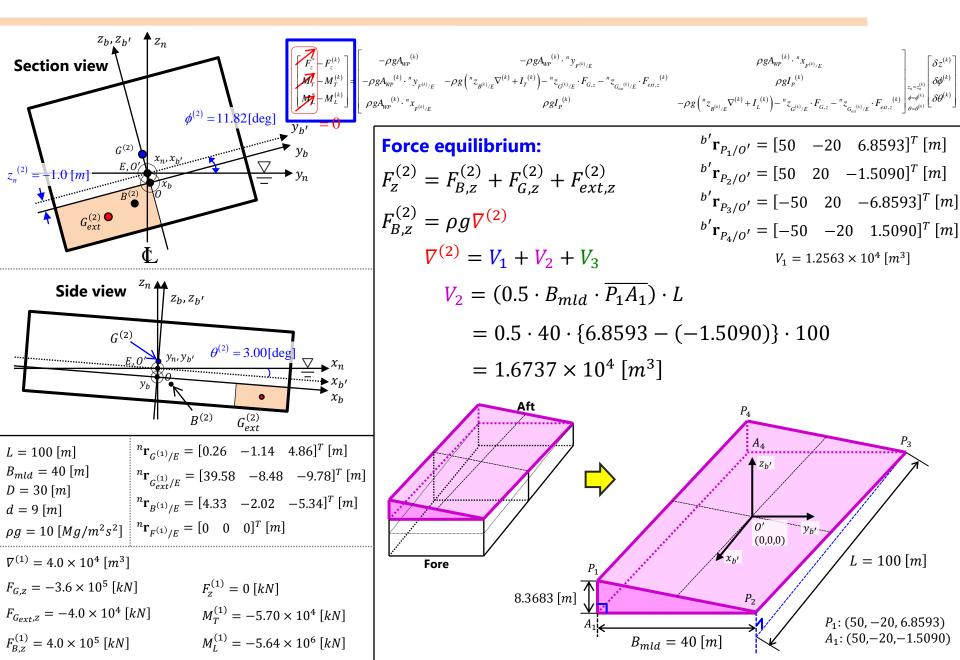


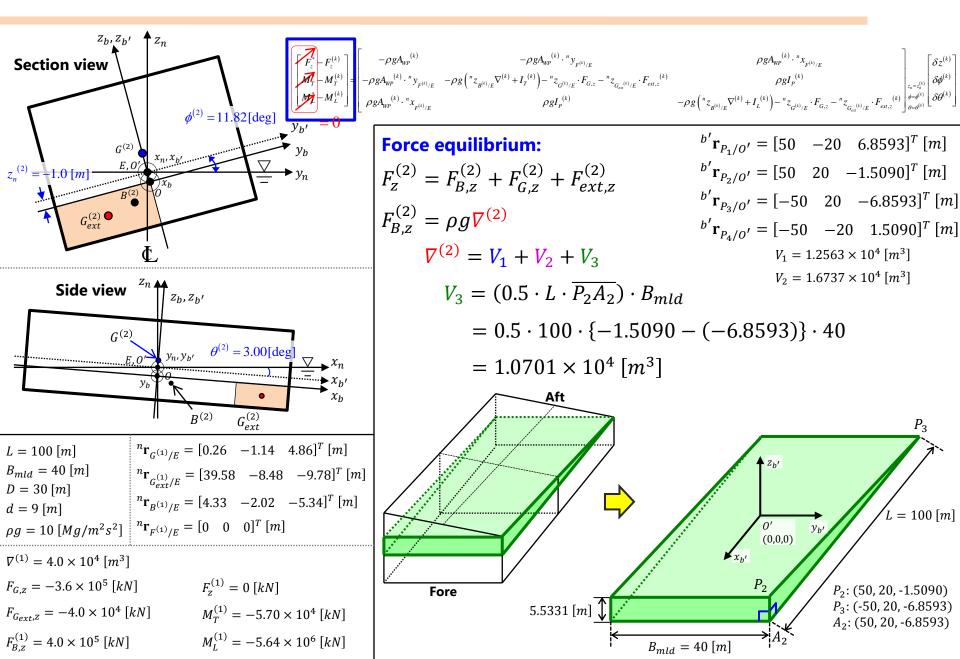


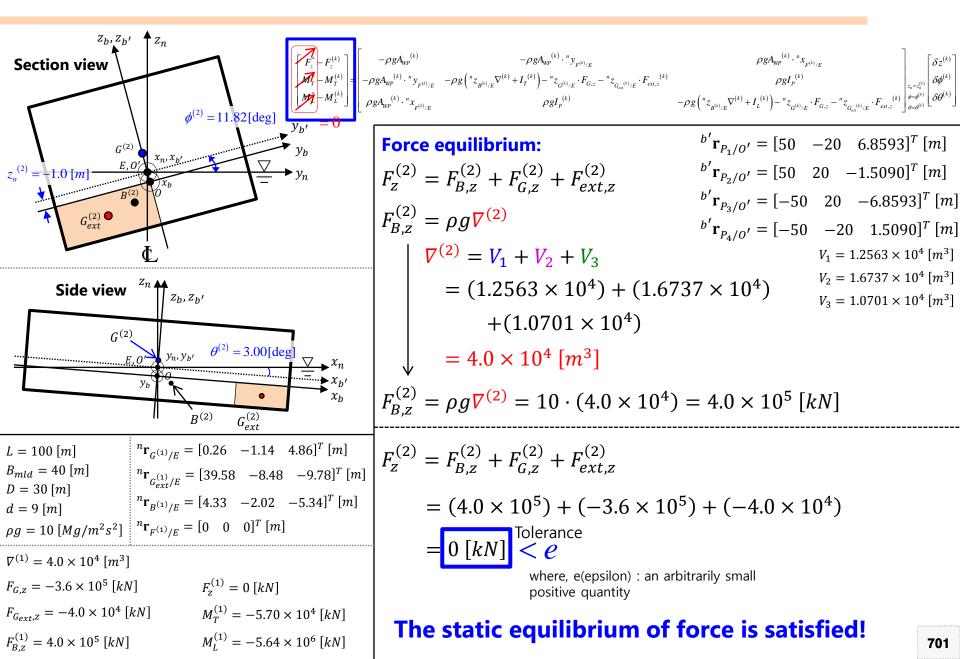


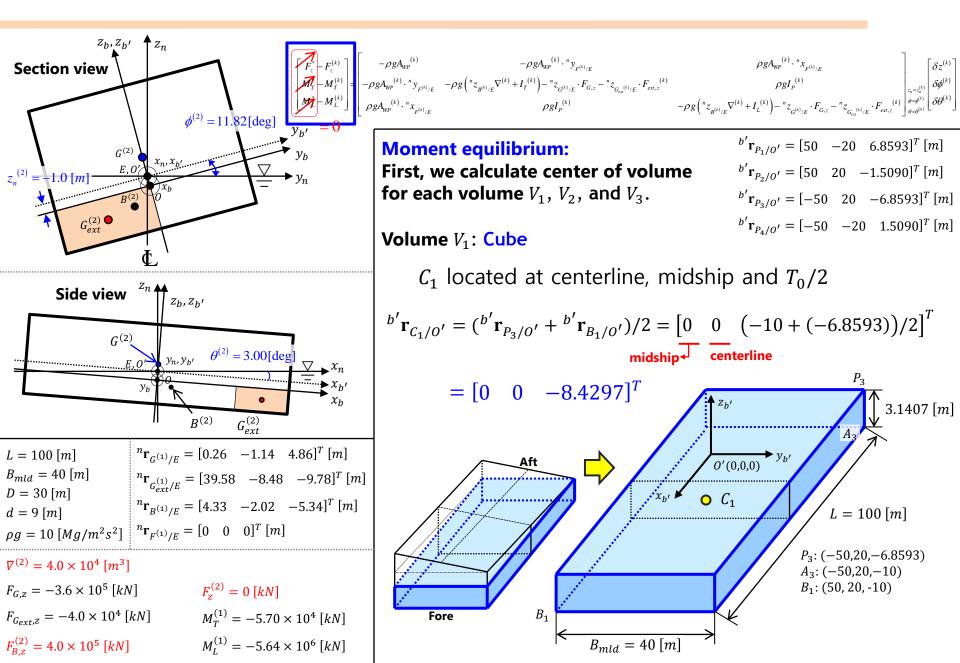


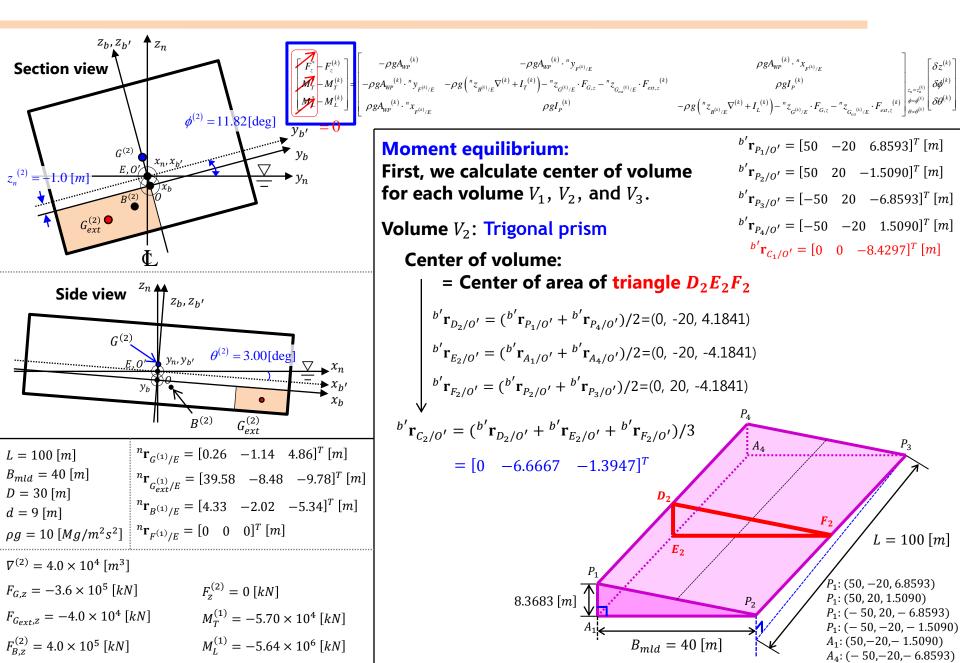


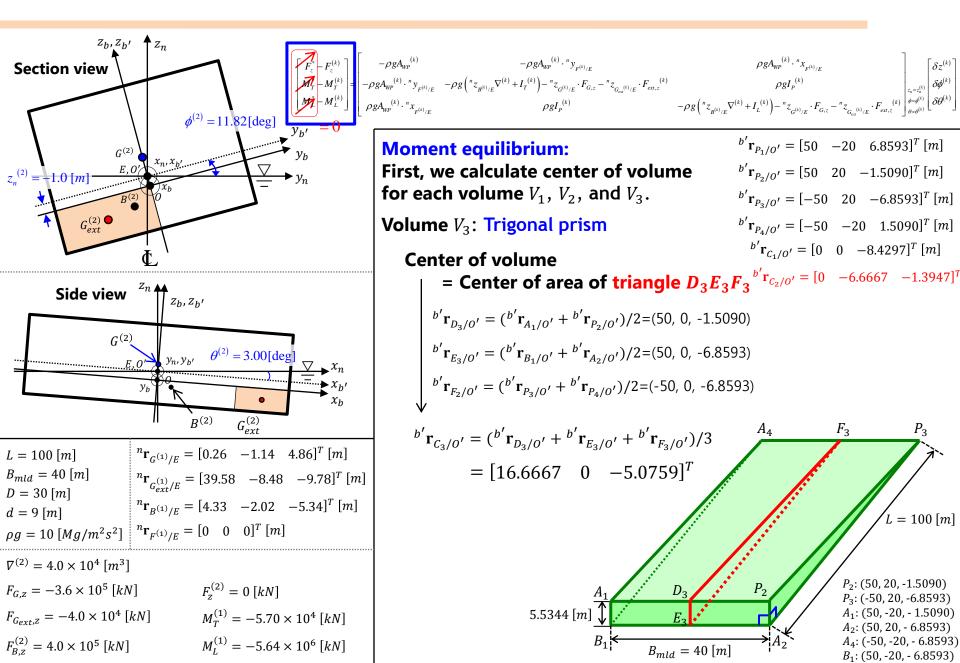


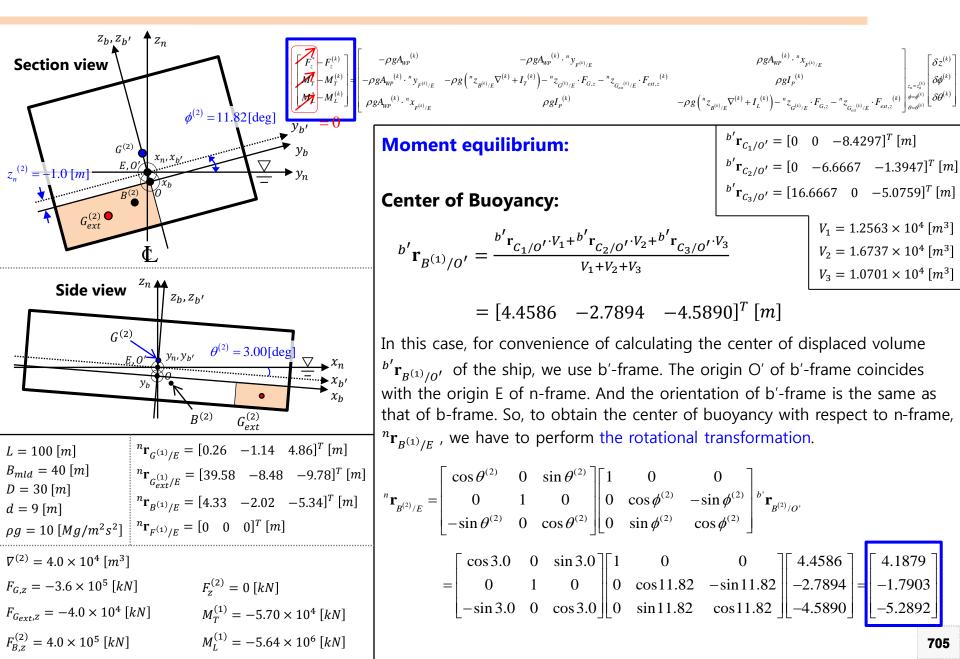


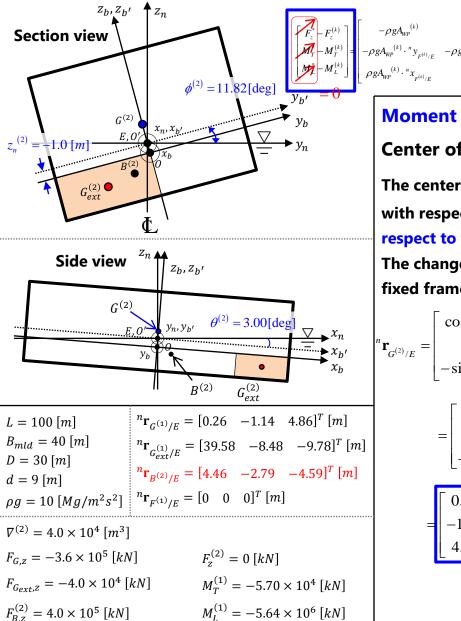


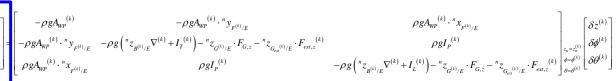










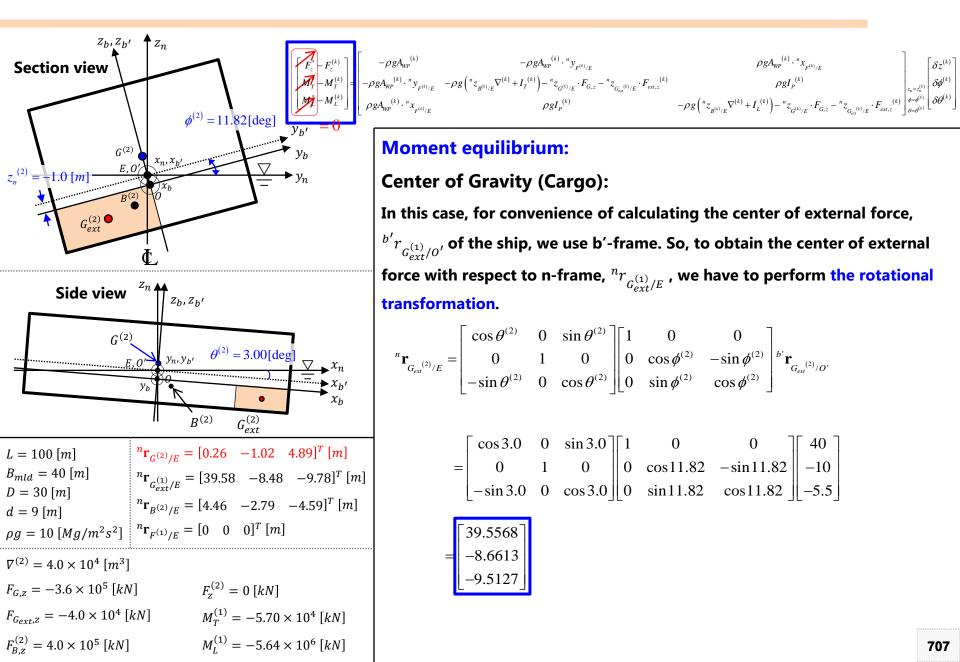


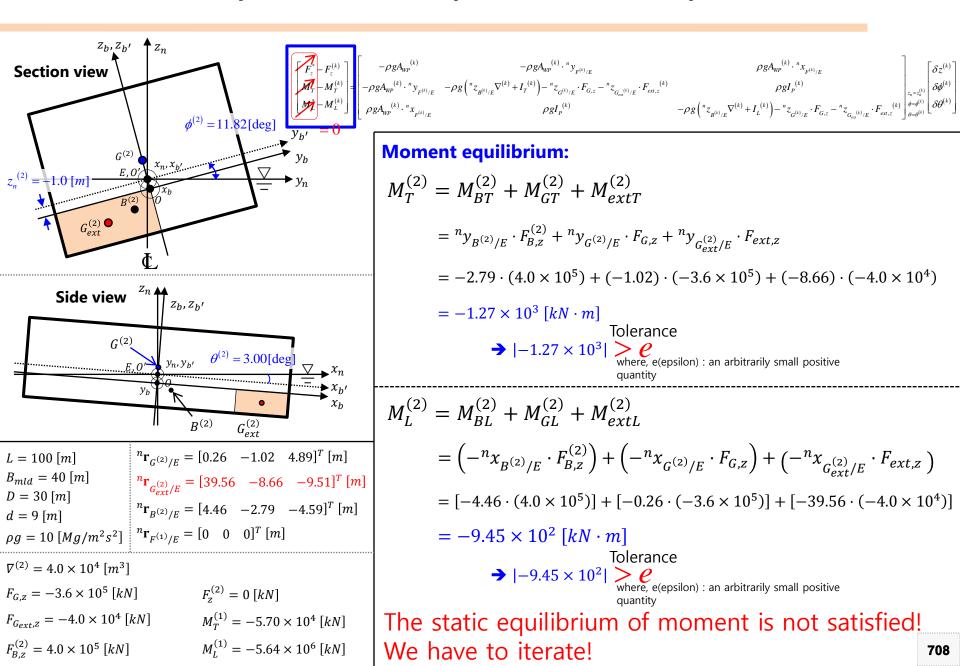
#### **Moment equilibrium:**

#### **Center of Gravity:**

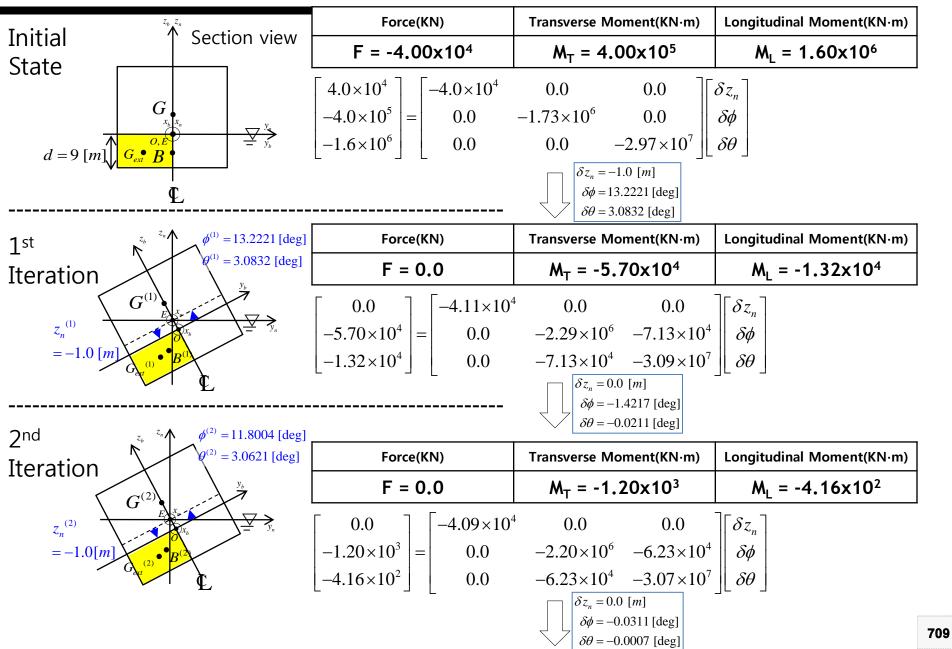
The center of mass,  ${}^{b}\mathbf{r}_{G^{(1)}/O}$  , with respect to the body fixed frame is identical with respect to the floating position. But the center of mass,  ${}^{n}\mathbf{r}_{G^{(1)}/E}$  , with respect to the waterplane-fixed frame changes with respect to the rotation. The change in the center of mass,  ${}^n\mathbf{r}_{G^{(1)}/E}$  , with respect to the waterplanefixed frame causes an additional heeling moment arm.

$$\begin{split} \mathbf{P}_{\mathbf{r}_{G^{(2)}/E}} &= \begin{bmatrix} \cos\theta^{(2)} & 0 & \sin\theta^{(2)} \\ 0 & 1 & 0 \\ -\sin\theta^{(2)} & 0 & \cos\theta^{(2)} \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos\phi^{(2)} & -\sin\phi^{(2)} \\ 0 & \sin\phi^{(2)} & \cos\phi^{(2)} \end{bmatrix}^{b'} \mathbf{r}_{G^{(2)}/O'}, \mathbf{P}_{\mathbf{r}_{G^{(2)}/O'}} = {}^{b}\mathbf{r}_{G^{(2)}/O'} + \begin{bmatrix} 0 \\ 0 \\ z_{n}^{(2)} \end{bmatrix} \\ &= \begin{bmatrix} \cos 3.0 & 0 & \sin 3.0 \\ 0 & 1 & 0 \\ -\sin 3.0 & 0 & \cos 3.0 \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos 11.82 & -\sin 11.82 \\ 0 & \sin 11.82 & \cos 11.82 \end{bmatrix} \begin{pmatrix} \begin{bmatrix} 0 \\ 0 \\ 5 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \end{pmatrix} \\ &= \begin{bmatrix} 0.2558 \\ -1.0242 \\ 4.8873 \end{bmatrix} \end{split}$$

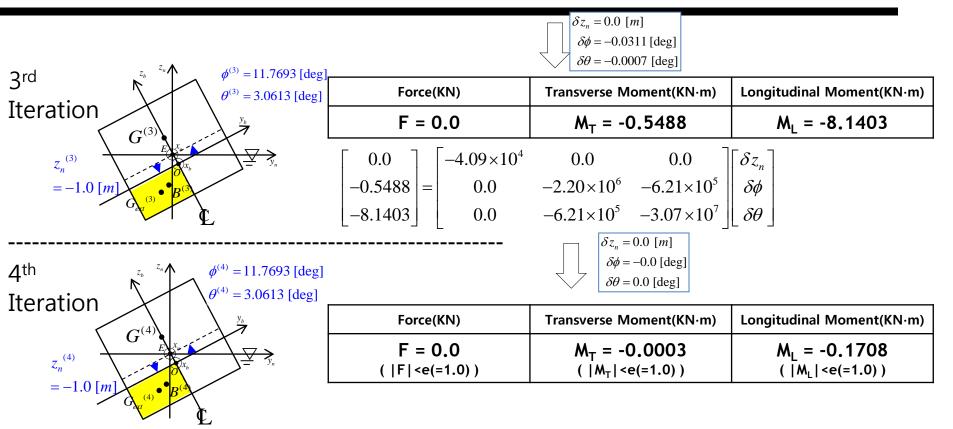




# Calculation of Position and Orientation of a Barge Ship When a Cargo is Moved - Summary



# Calculation of Position and Orientation of a Barge Ship When a Cargo is Moved - Summary





# Calculation of Position and Orientation of a Barge Ship When a Cargo is Moved - Comparison between different order of rotation

Rotation Order: Trim $\rightarrow$ Heel					
No.	Immersion [m]	Heel [deg]	Trim [deg]		
1	-1.0000	13.2221	3.0832		
2	-1.0000	11.8185	2.9983		
3	-1.0000	11.7857	2.9969		
4	-1.0000	11.7856	2.9969		
5	-1.0000	11.7856	2.9969		

Rotation Order: Heel  $\rightarrow$  Trim

No.	Immersion [m]	Heel [deg]	Trim [deg]
1	-1.0000	13.2221	3.0832
2	-1.0000	11.8004	3.0621
3	-1.0000	11.7693	3.0613
4	-1.0000	11.7693	3.0613

Final normal vector of waterplane Final normal vector of waterplane w.r.t the virtual body-fixed frame (b'-frame): w.r.t the virtual body-fixed frame (b'-frame):  ${}^{b'}\mathbf{r}_{P/O'} = (0.0523, 0.2040, 0.9776)$  ${}^{b'}\mathbf{r}_{P/O'} = (0.0523, 0.2040, 0.9776)$ Same Waterplane <sup>b'</sup>**r**<sub>P/O'</sub>

## **Topics in ship design automation**

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Fall, 2010

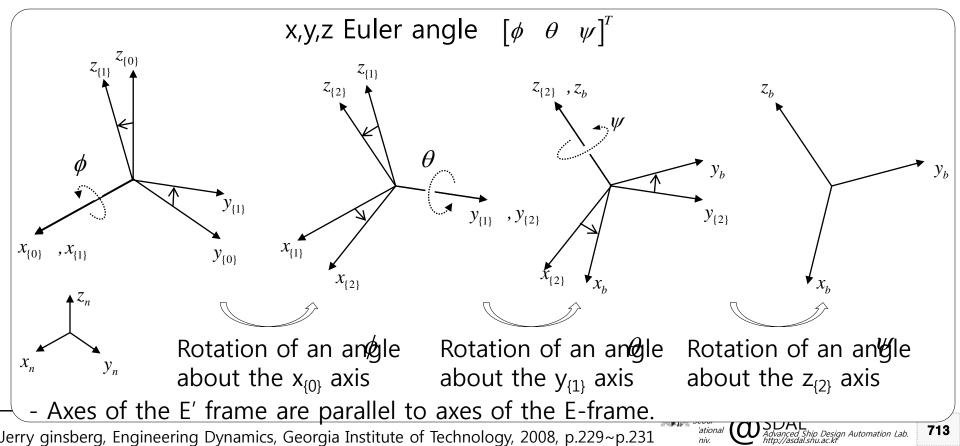
Department of Naval Architecture and Ocean Engineering, Seoul National University College of Engineering



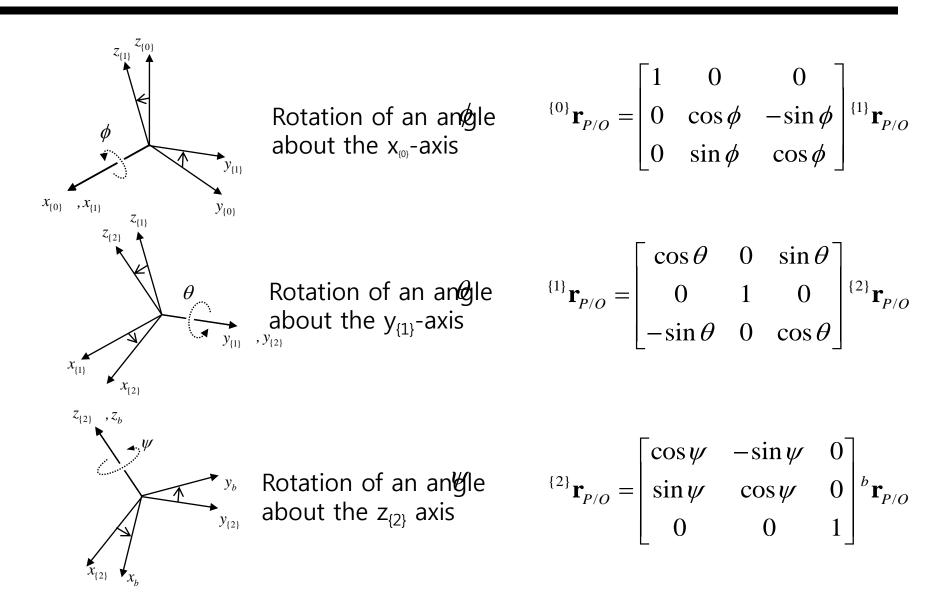
### Orientation of the rigid body in spatial motion - Euler angle

One of the most common and widely used parameters in describing reference orientations are the three independent Euler angle. The transformation between two coordinate systems(Inertial frame and body fixed frame) can be carried out by means of three successive rotations performed in a given sequence.

Ahmed A. Shabana, Dynamics of multibody systems, third edition, Cambridge University Press, 2005, pp. 63



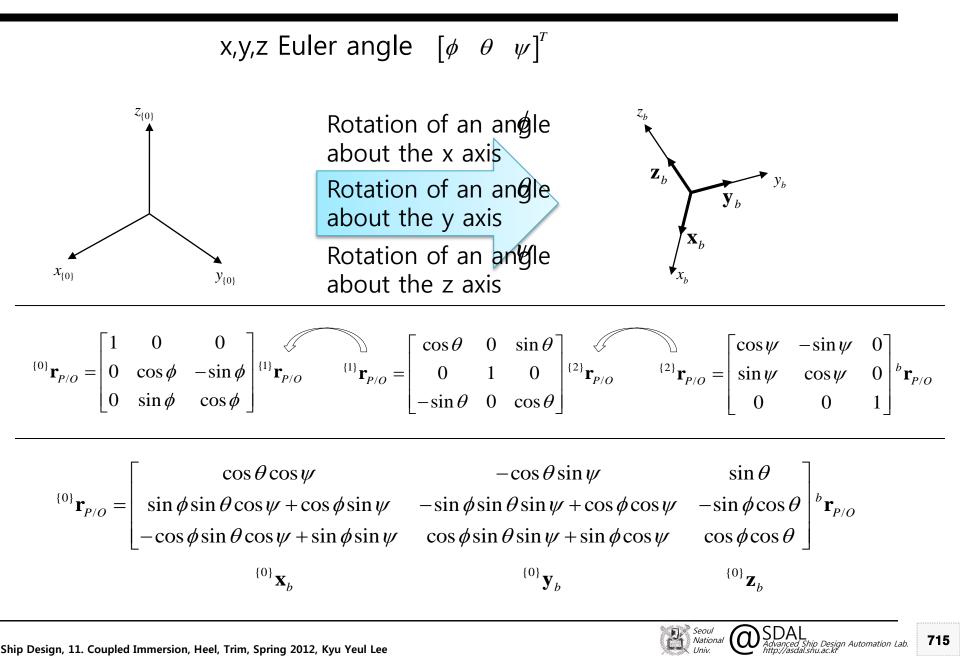
### Rotation transformation in spatial motion



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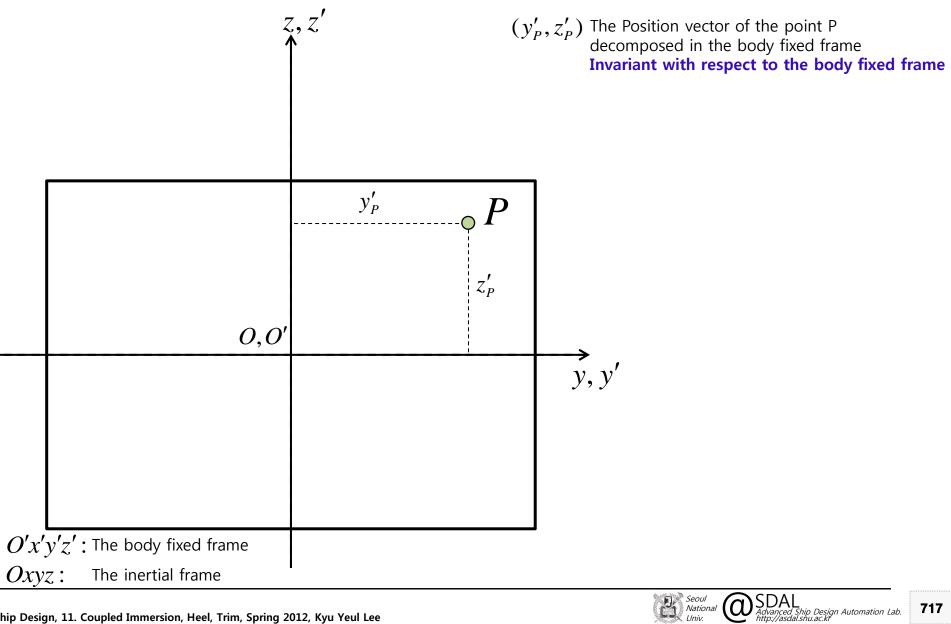
## **Rotation transformation in spatial motion**



# Coordinate Transformation 참고자료

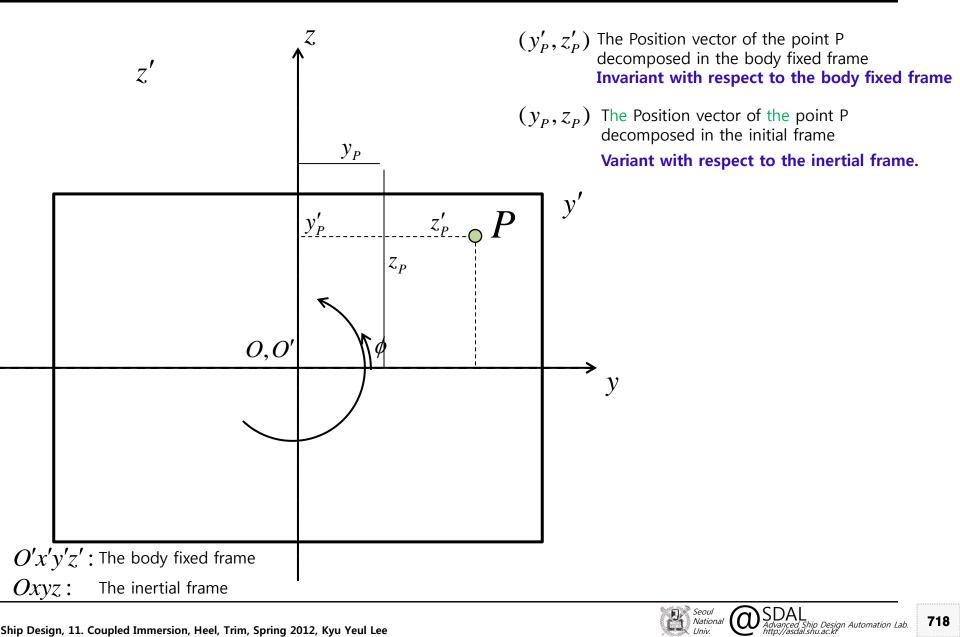


#### **Representation** of a Point "P" on an object with respect to the body fixed frame (decomposed in the body fixed frame)

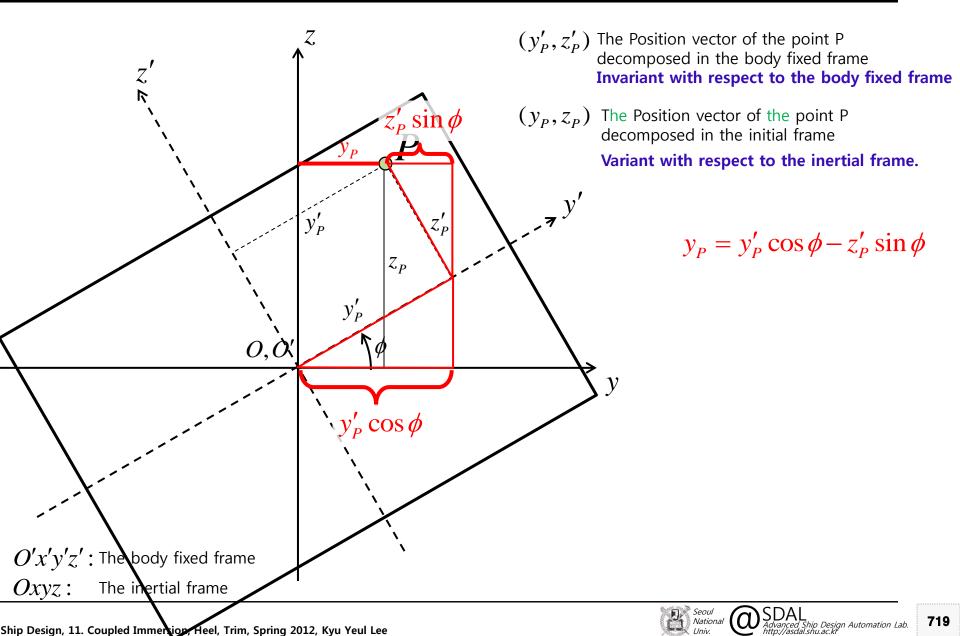


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#### Rotate the object with an angle of $\phi$ and then represent the point "P" on the object with respect to the inertial frame

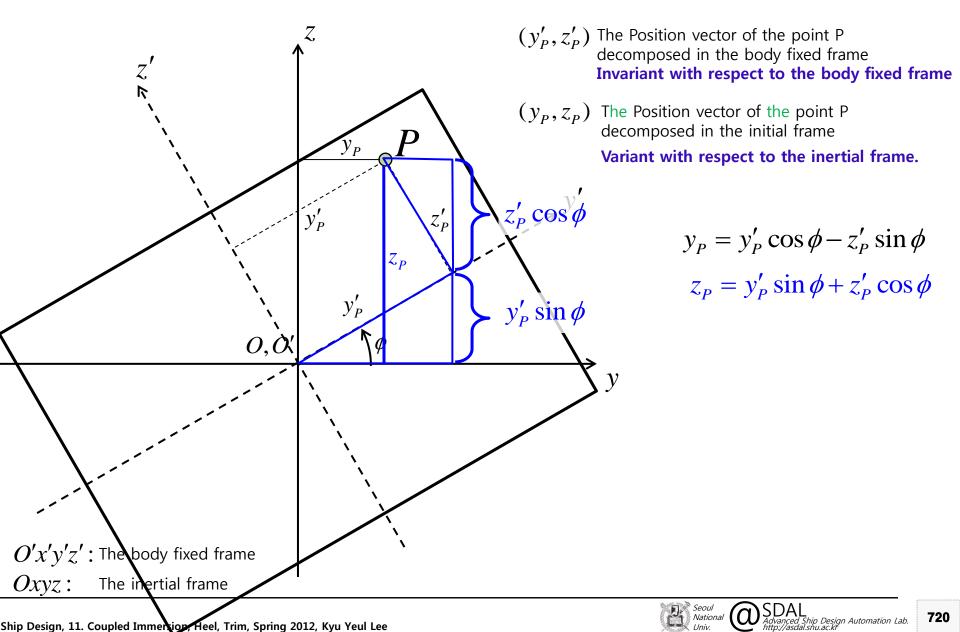


## **Coordinate Transformation of a Position Vector**



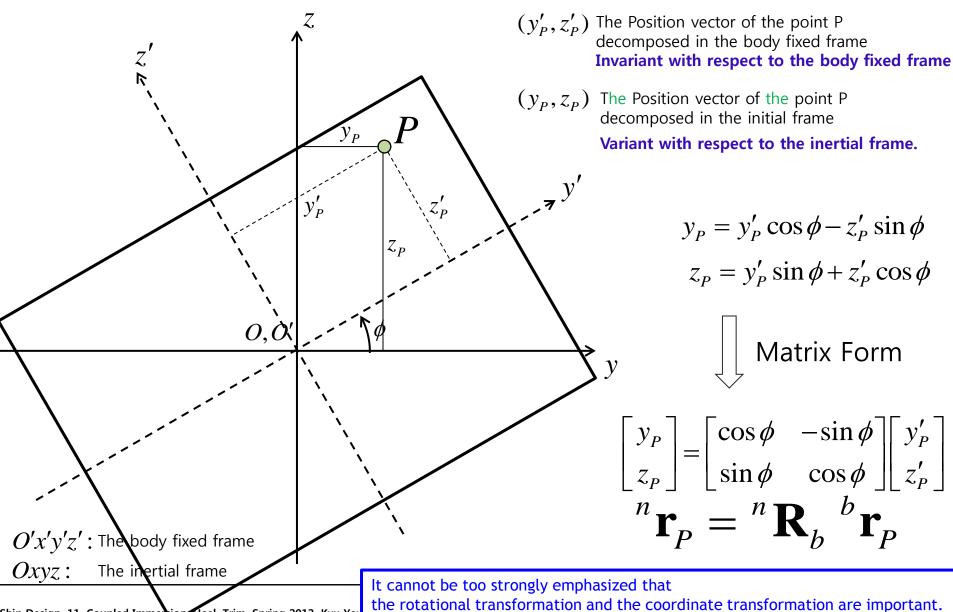
Ship Design, 11. Coupled Immension, Heel, Trim, Spring 2012, Kyu Yeul Lee

## **Coordinate Transformation of a Position Vector**



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### **Coordinate Transformation of a Position Vector**



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# Coordinates transformation of the vector **U**

$$\mathbf{P} = {}^{n}P_{x} \mathbf{i}_{n} + {}^{n}P_{y} \mathbf{j}_{n}$$

$$\mathbf{P} = {}^{b}P_{x} \mathbf{i}_{b} + {}^{b}P_{y} \mathbf{j}_{b}$$

$$\mathbf{P} = {}^{b}P_{x} \mathbf{i}_{b} + {}^{b}P_{y} \mathbf{j}_{b}$$

$$\mathbf{P} = {}^{b}P_{x} \mathbf{i}_{b} + {}^{b}P_{y} \mathbf{j}_{b}$$

$${}^{n}P_{x} \mathbf{i}_{n} + {}^{n}P_{y} \mathbf{j}_{n} = {}^{b}P_{x} \mathbf{i}_{b} + {}^{b}P_{y} \mathbf{j}_{b}$$

$${}^{n}P_{x} \mathbf{i}_{n} + {}^{n}P_{y} \mathbf{j}_{n} = {}^{(b}P_{x} \cos \theta - {}^{b}P_{y} \sin \theta) \mathbf{i}_{n}$$

$$+ ({}^{b}P_{x} \sin \theta + {}^{b}P_{y} \cos \theta) \mathbf{j}_{n}$$

$$+ ({}^{b}P_{x} \sin \theta + {}^{b}P_{y} \cos \theta) \mathbf{j}_{n}$$

$$\begin{bmatrix} {}^{n}P_{x} \\ {}^{n}P_{y} \end{bmatrix} [\mathbf{i}_{n} \mathbf{j}_{n}] = \begin{bmatrix} \cos \theta & -\sin \theta \\ \sin \theta & \cos \theta \end{bmatrix} \begin{bmatrix} {}^{b}P_{x} \\ {}^{b}P_{y} \end{bmatrix} [\mathbf{i}_{n} \mathbf{j}_{n}]$$

$$\begin{bmatrix} {}^{n}P_{x} \\ {}^{n}P_{y} \end{bmatrix} = \begin{bmatrix} \cos \theta & -\sin \theta \\ \sin \theta & \cos \theta \end{bmatrix} \begin{bmatrix} {}^{b}P_{x} \\ {}^{b}P_{y} \end{bmatrix} \bigoplus \begin{bmatrix} {}^{n}P_{x} \\ {}^{n}P_{y} \end{bmatrix} = {}^{n}\mathbf{R}_{b} \begin{bmatrix} {}^{b}P_{x} \\ {}^{b}P_{y} \end{bmatrix}$$

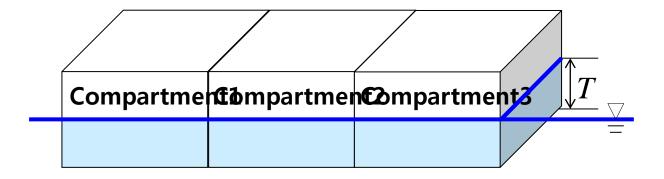
# **Chapter 12. Damage Stability**



# 12-1 Concept of Damage Stability



 $\checkmark$  A ship is composed of three compartments.

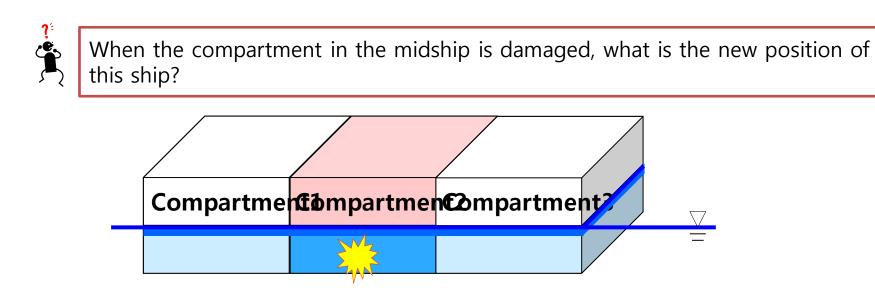




When a compartment of the ship is damaged, what is the new position of this ship?



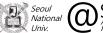
### Immersion due to the flooding



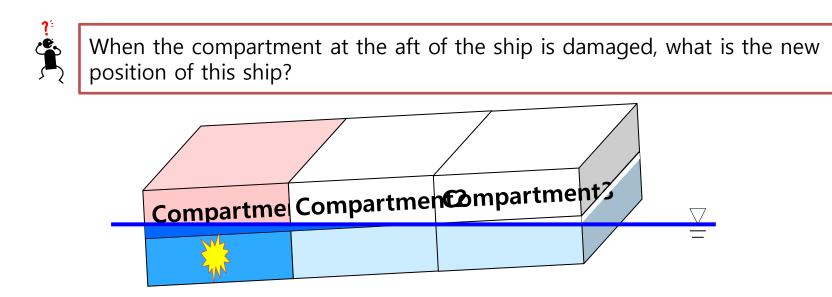
The position of the ship will be changed.

Immersion

\*The new position of the ship can be calculated by **the method of added weight or** lost buovancy Advanced Ship Design Automation Lab.



### Immersion and Trim due to the flooding



The position of the ship will be changed.

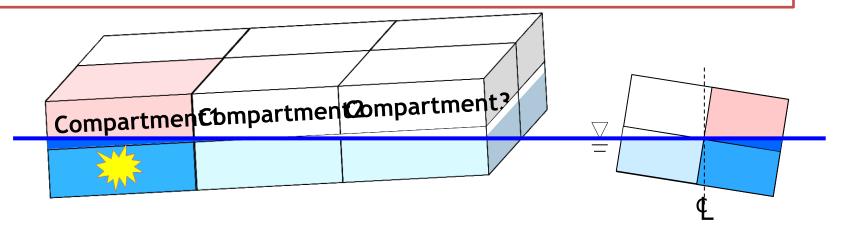
\*The new position of the ship can be calculated by **the method of added weight or** lost buovancy Advanced Ship Design Automation Lab.



### Immersion, Trim, and Heel due to the flooding

#### $\checkmark$ When the ship is composed of "six" compartments.

When the compartment at the aft and right side of the ship is damaged, what is the new position of the ship?

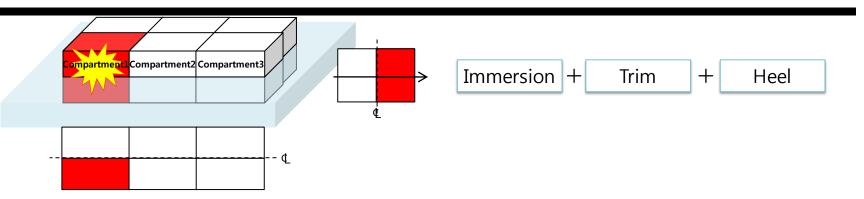


The position of the ship will be changed.

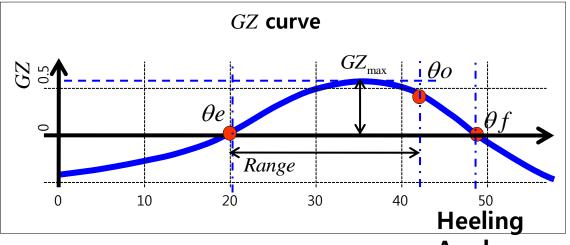
\*The new position of the ship can be calculated by **the method of added weight or lost buoyancy**.



### **GZ curve after flooding**



 $\checkmark$  To measure the damage stability, calculate the GZ curve of this damage case by finding the new center of buoyancy and center of mass.



 $\theta e$  : Equilibrium heel angle.  $\theta v$  :  $\theta v = \min(\theta f, \theta o)$ (in this case,  $\theta v$  equals to  $\theta o$ )  $GZ_{max}$  : Maximum value of GZ. *Range* : Range of positive righting arm.

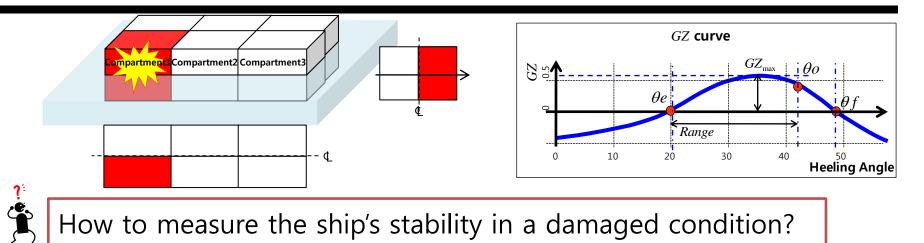
*Flooding stage* : Discrete step during the flooding process.

 $\theta f$ : angle of flooding (righting a **Angle** mes negative)

 $\theta_o$  : angle at which an <u>"opening"</u> incapable of being closed weathertight becomes submerged.



### Two Methods to Measure the Ship's Damage Stability



#### Deterministic Method

Probabilistic Method : Calculation of survivability of a ship based on the position, stability and inclination in damaged conditions

: Calculation of survivability of a ship based on the probability of damage



## **Damage Stability**

It <u>must be remembered</u> that the resulting (virtual) <u>displacement no only differ</u> <u>from the initial displacement</u>, but varies with change in trim or heel.

Application

SOLAS 2006 Amend / Chapter II1 / Reg. 7 3 When determining the positive righting lever (GZ) of the residual stability curve, the displacement used should be that of the intact condition. That is, the <u>constant displacement method</u> of calculation should be used.

In <u>constant displacement method</u>, the GZ-curve related values are represented so that the displacement of the ship is assumed to be constant (=<u>initial</u> <u>displacement</u>).

This means that to get the correct uprighting moments from the GZ-values, GZ must be multiplied by the initial displacement.



## Damage assumptions - MARPOL, IBC, IGC

#### Location of damage

Extent of damage

		MARPOL	IBC	IGC					MARPOL	IBC	IGC
Draft		For any operating draft				Side	Longitudinal Extent		Lf <sup>2/3</sup> /3 or 14.5m, whichever is the lesser		
		reflecting loading conditions					Transverse Extent		B/5 or 11.5m, whichever is the lesser		
,	Anywhere L		Type 1 <sup>1)</sup>			Damage	Vertical Extent		No limit		
				Type 2PG <sup>2)</sup> Type 2G <sup>2)</sup>	Extent	Bottom Damage	FP'~0.3		Lf <sup>2/3</sup> /3 or 14.5m, whichever is the lesser		
			Type 31)	Lf>150m Type 3G <sup>2)</sup> Lf≥125m			Longitudina I Extent		Lf <sup>2/3</sup> /3 or 5.0m, which lesser		Lf/10 or 5.0m, whichever is the lesser
							Transverse	FP'~0.3	B/6 or 10.0m,	whichever is	s the lesser
Location of damage in		150m <lf< 225m</lf< 	Type 2 ≤150m	Type 2G Lf≤150m	of Damage			0.3 ~Aft	B/6 or 5.0m,	whichever is	the lesser
lengthwise	1 compartment)		Type 3 125m <lf< 225m</lf< 				Vertical	Extent	B/15 or 6.0m, whiche lesser	ever is the	B/15 or 2m, whichever is the lesser
	Anywhere	Lf≤150m	Type 3	Lf<125m		→ botton	tom raking damage <sup>3)</sup> , Reg. 28 of MARPOL 73/78				
	(Engine room: exception)		Lf<125m	Type 3G		– Longit – Transv	udinal Exten verse Extent:	t: 20	0,000t ≤ DWT ≤ 75,000t 5,000t ≤ DWT 0,000t ≤ DWT	: 0.6 Lf	from FP' from FP' nywhere
				- Vertical Extent: 20			0,000t ≤ DWT	: breach of outer hull <sup>6)</sup>			

1) Type 1, Type 2, Type 3: Classification of chemical tanker according to the danger of the loaded cargo. The ship, which carries most dangerous cargo, is classified into Type 1.

2) Type 1G, Type 2G, Type 2PG, Type 3G: Classification of gas carrier according to the danger of the loaded cargo. The ship, which carries most dangerous cargo, is classified into Type 1G.

3) bottom raking damage is only considered in MARPOL



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## Damage assumptions - ICLL

#### Location of damage

		ICLL		
	Draft	Summer load line		
	Anywhere (Engine room: 1 compartment)	Lf>150m		
		ship type		
Location of damage		A: 1 compartment / B-60: 1 compartment / B-100: 2 compartments		
in lengthwise	Anywhere (Engine room: exception)	100m <lf≤150m< td=""></lf≤150m<>		
		ship type		
		B-60: 1 compartment / B-100: 2 compartments		

#### Extent of damage

			ICLL		
Extent	Side Damage	Longitudinal Extent	Type A: 1 compartment Type B-60: 1 compartment Type B-100: 2 compartments		
Damage	e	Transverse Extent	/5 or 11.5m, whichever is the lesser		
		Vertical Extent	No limit		

#### DAMAGE ASSUMPTION

a) The vertical extent of damage in all cases is assumed to be from the base line upwards without limit.

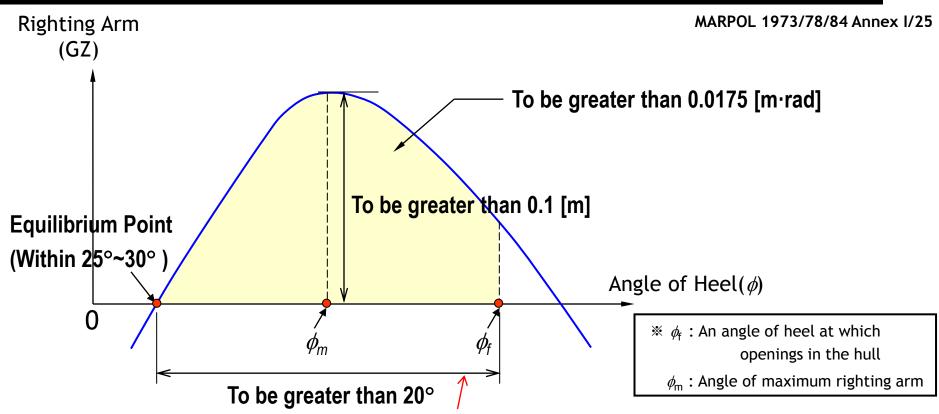
b) The transverse extent of damage is equal to one-fifth (1/5) or 11.5 meters, whichever is the lesser of breadth inboard from the side of the ship perpendicularly to the centerline at the level of the summer load water line.

c) No main transverse bulkhead is damaged.



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### **MARPOL** Regulation for Damage Stability



a) The final waterline shall be below the lower edge of any opening through which progressive flooding may take place.

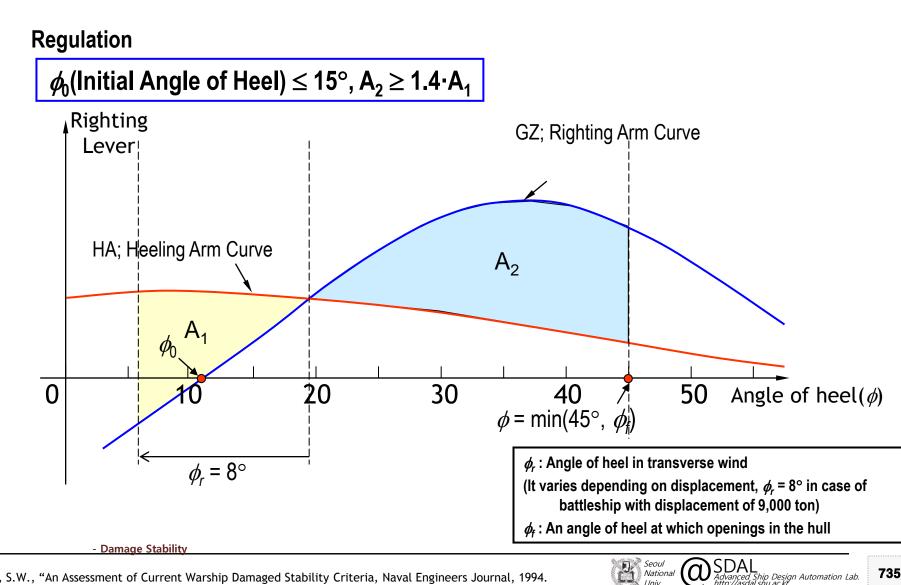
b) The angle of heel due to unsymmetrical flooding shall not exceed 25 degrees, provided that this angle may be increased up to 30 degrees if no deck edge immersion occurs.

c) Righting lever curve has at least a range of 20 degrees beyond the position of equilibrium in association with a maximum residual righting lever of at least 0.1 meter within the 20 degrees range

d) The area under the curve within this range shall not be less than 0.0175 meter-radians



### Damage Stability Criteria of Battleship\*





### **12-2 TWO METHODS TO MEASURE THE SHIP'S DAMAGE STABILITY**

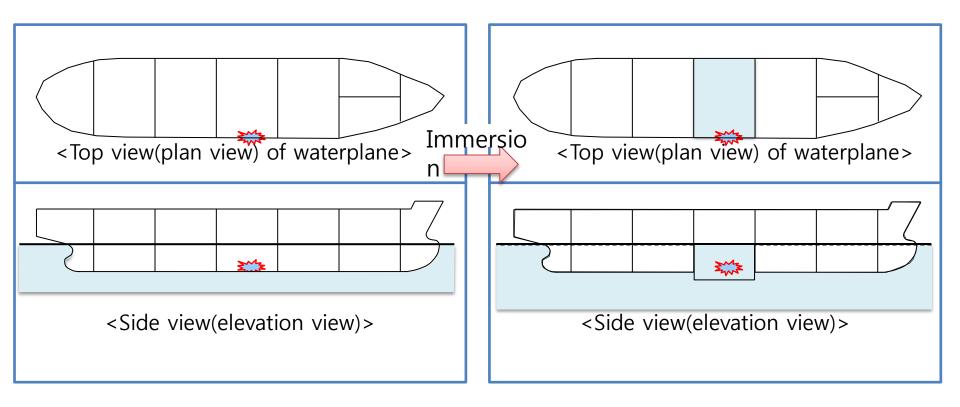




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### Change in Position due to Flooding

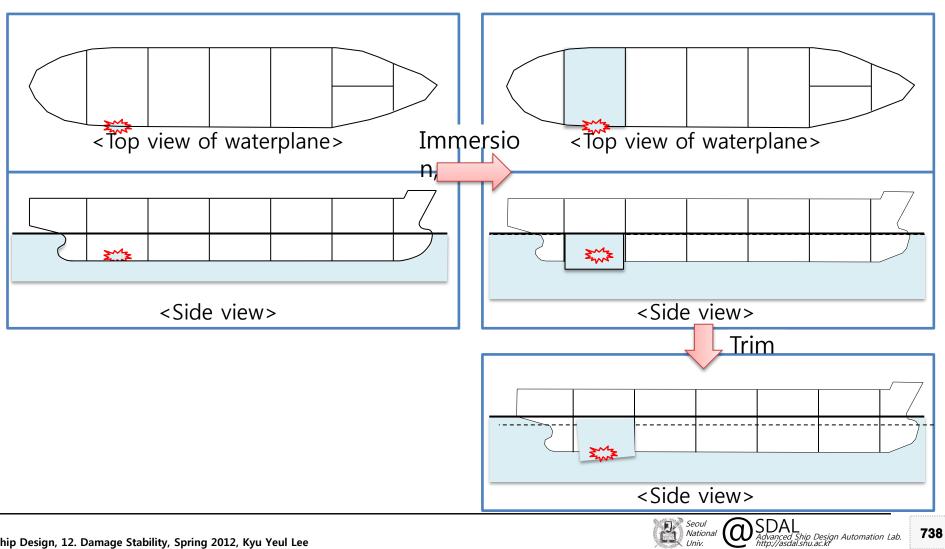
What happens if the compartment located in the <u>center</u> of a ship is damaged?



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### Change in Position due to Flooding

What happens if the compartment located in the <u>aft</u> part of a ship is damaged?



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### LOST BUOYANCY METHOD

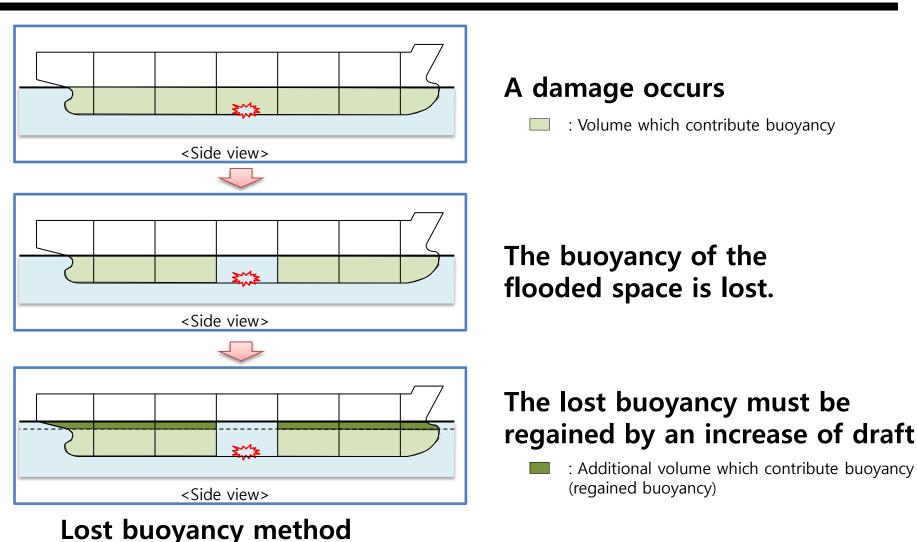




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#### **Calculation Method 1.**

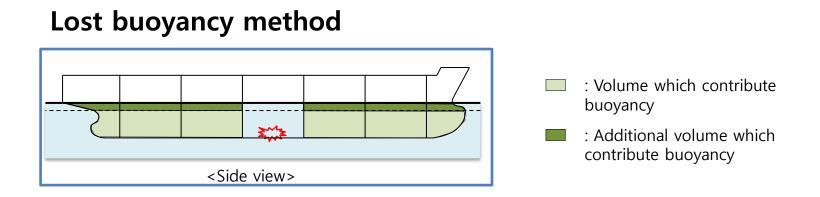
: Concept of Lost Buoyancy Method



# "In the lost buoyancy method, the water that enters the ship is considered still part of the sea, and the <u>buoyancy of the flooded space is lost</u>"



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In this method, it is assumed that the flooded compartment has free communication with the sea.

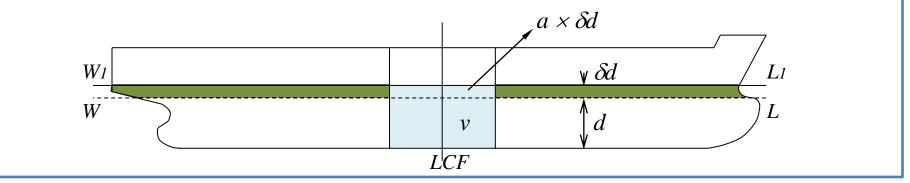
The <u>flooded compartment</u> can be considered a sieve, and that <u>offers no</u> <u>buoyancy</u> to the ship. Only the intact portions of the ship on either side of the flooded compartment contribute to the buoyancy

Since buoyancy has been lost, it must be regained via an increase in the draft.

The ship <u>will sink until</u> the volume of the newly immersed portions equals the volume of the flooded compartment.



The <u>water</u> that enters damaged compartment <u>is considered an still</u> <u>part of the sea</u>, and the <u>buoyancy of the flooded space is lost</u>. And the loss of buoyancy is regained by an increase of draft.



Loss of buoyancy

(Seawater flooded into damaged compartment is considered as part of the sea)

Loss of buoyancy \_ Regained buoyancy by the increase of draft

$$\rho \cdot g \cdot v = \rho \cdot g \cdot (A_{WP} - a) \cdot \delta d$$

Changed draft due to lost buoyancy

$$\delta d = \frac{v}{A_{WP} - a}$$

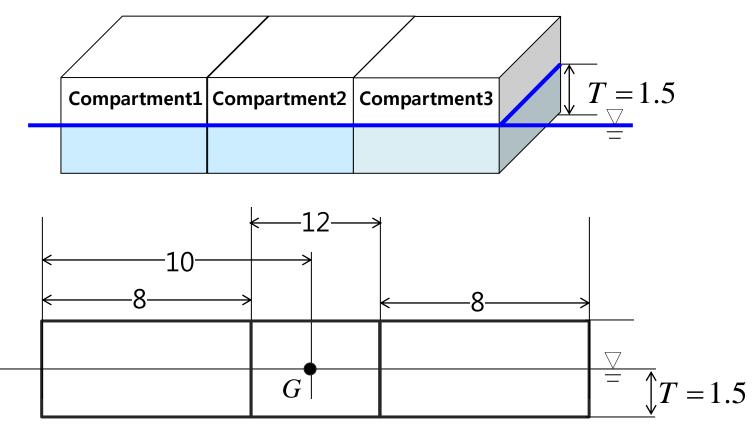
A<sub>WP</sub>: Waterplane area of the ship

 (Including waterplane area of the damaged compartment)
 a: Waterplane area of the damaged compartment
 d: Draft before the compartment is not damaged
 δd : Draft change due to damaged compartment
 v: Volume of damaged compartment below waterplane



### Example) A compartment of a Box-Shaped Ship is Damaged

 $\checkmark$  A ship is composed of three compartments.

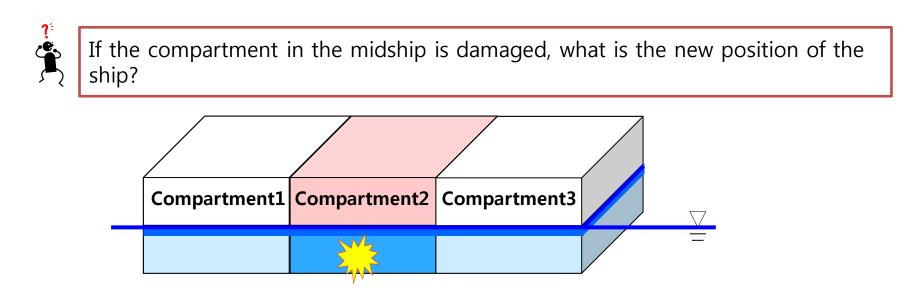


Initial Displacement:  $\nabla_I = LBT = 20 \times 5 \times 1.5 = 150m^3$ 

When a compartment of the ship is damaged, what is the new position of the ship?



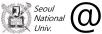
### Immersion due to the flooding\*

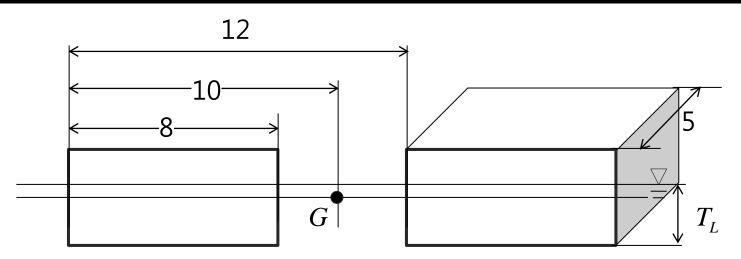


The position of the ship will be changed.

Immersion

\*The new position of the ship can be calculated by the method of added weight or lost buoyancy.





Metacentric radius: 
$$BM_L = \frac{I_L}{\nabla_I} = \frac{166.6667}{150} = 1.111m$$

Metacentric Height:  $GM_L = KB_L + BM_L - KG = 0.938 + 1.111 - 1.5 = 0.549m$ 

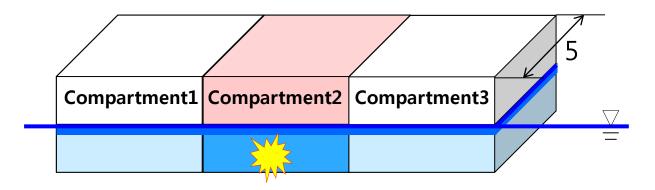
Righting moment for small heel angles, in lost-buoyancy method

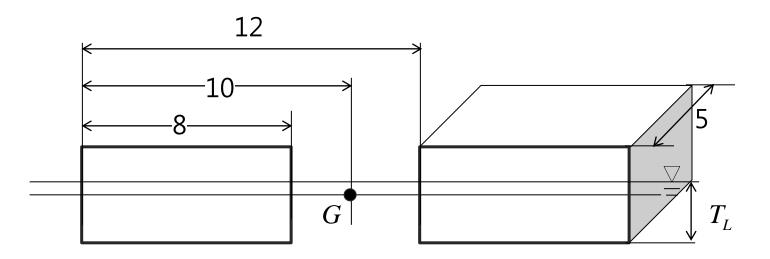
$$M_{RL} = \Delta_I G M_L \sin \phi = 153.75 \times 0.549 \sin \phi = 84.349 \sin \phi \ (t \cdot m)$$



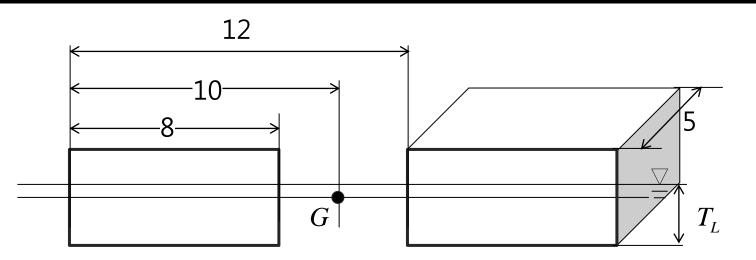


If the compartment in the midship is damaged, what is the new position of the ship?









Water plane area:  $A_L = (L-l)B = (20-4) \times 5 = 80m^2$ 

Draft after immersion:  $T_L = \frac{\nabla_I}{A_L} = \frac{150}{80} = 1.875m$ , where  $\nabla_I = 150$ 

$$KB_L = \frac{T_L}{2} = \frac{1.875}{2} = 0.938m$$

Moment of inertia of the waterplane area about the transverse axis through point G:

$$I_{L} = \frac{B^{3}(L-l)}{12} = \frac{5^{3}(20-4)}{12} = 166.6667m^{4}$$



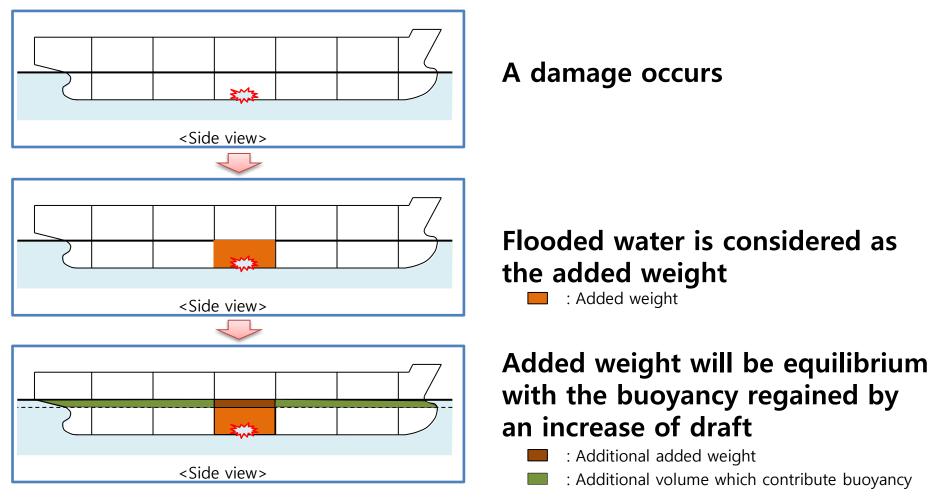
## **ADDED WEIGHT METHOD**



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#### **Calculation Method 2.**

### : Added Weight Method



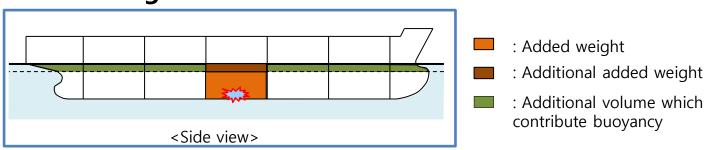
### Added weight method

The water that enters damaged compartment is considered an **added weight** with no loss of buoyancy.



SDAL Advanced Ship Design Automation Lab. http://asdal.shu.ac.kr

### Added weight method



The water that enters damaged compartment is considered an **added weight** with no loss of buoyancy.

This is a **misnomer**, since water in space open to the sea and free to run in or out does not actually add to a ship's weight.

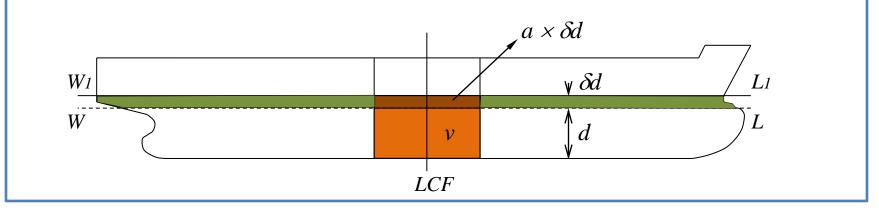
For calculation purposes, it is **convenient** to regard such flooding water as adding to the displacement.

<u>However</u>, it <u>must be remembered</u> that the resulting (virtual) <u>displacement no</u> <u>only differ from the initial displacement</u>, but varies with change in trim or heel.

Since the added weight method involves a <u>direct integration of volumes</u> up to the damaged condition waterplane, it is just as <u>well adapted</u> to <u>dealing with</u> <u>complex flooding conditions</u> as with simple ones.



"The <u>water</u> that enters damaged compartment <u>is considered</u> an added weight with no loss of buoyancy."



Weight of seawater due to damaged compartment  $g \cdot (v + a \cdot \delta d)$ Increased buoyancy due to the change in  $deaff \rho \cdot g \cdot (A_{WP} \cdot \delta d)$ 

*w* = *b* 

$$\rho \cdot g \cdot (v + a \cdot \delta d) = \rho \cdot g \cdot (A_{WP} \cdot \delta d)$$

The changed draft due to compensate weight of damaged compartment  $\delta d = \frac{1}{A_{WP} - a}$ 

- Damage Stability

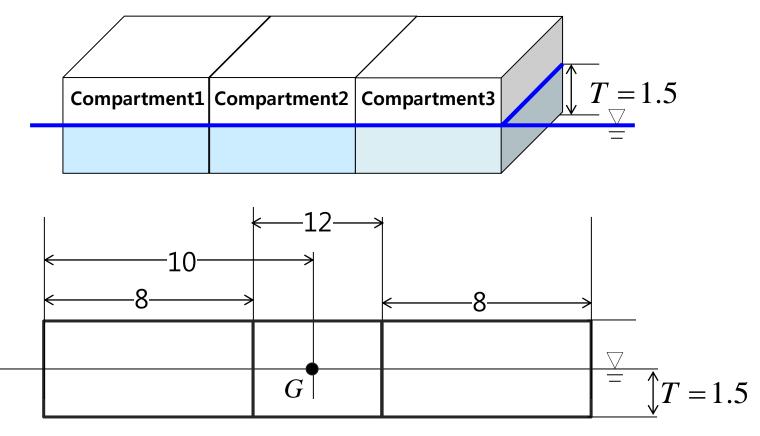
*A<sub>WP</sub>*: Waterplane area of the ship
 (Including waterplane area of the damaged compartment)
 *a*: Waterplane area of the damaged compartment

- *d* : Draft before the compartment is not damaged
- $\delta d$ : Draft change due to damaged compartment
- v : Volume of damaged compartment below waterplane



### Example) A Compartment of a Box-Shaped Ship is damaged

 $\checkmark$  A ship is composed of three compartments.



Initial Displacement:  $\nabla_I = LBT = 20 \times 5 \times 1.5 = 150m^3$ 

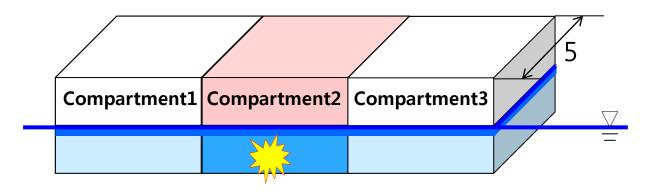
When a compartment of the ship is damaged, what is the new position of the ship?

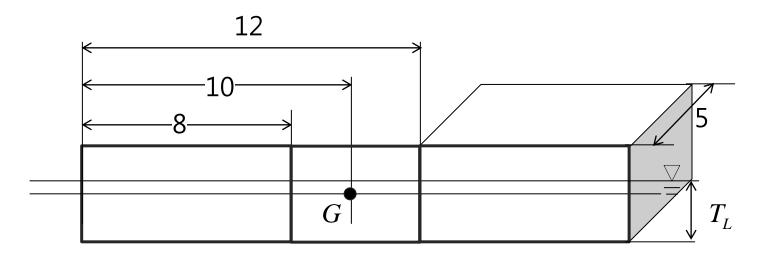


### Immersion due to the flooding

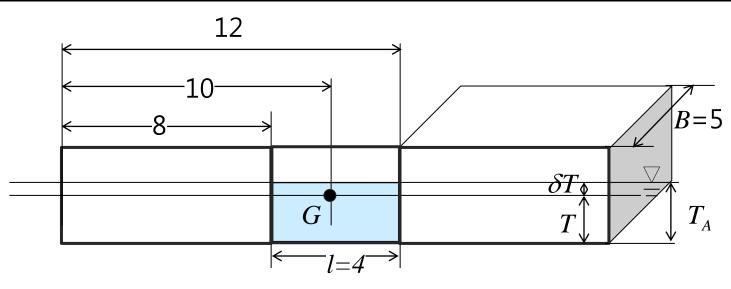


If the compartment in the midship is damaged, what is the new position of the ship?







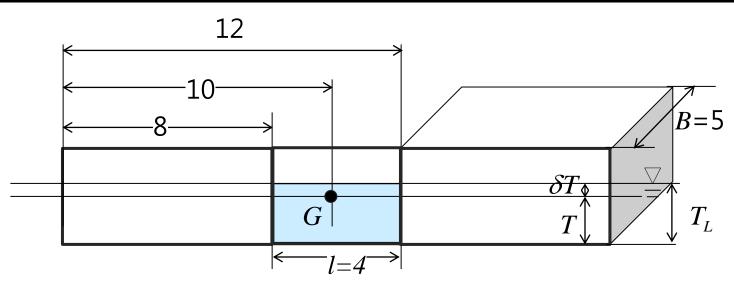


The volume of flooding water:  $v = lBT_A = lB(T + \delta T)$ 

The additional buoyant volume:  $\delta \nabla = LB\delta T$ 

Because 
$$v = \delta \nabla$$
,  
 $lB(T + \delta T) = LB\delta T$   
 $l(T + \delta T) = L\delta T$   
 $lT = (L - l)\delta T$   $\delta T = \frac{lT}{L - l} = \frac{4 \times 1.5}{20 - 4} = 0.375 m$ 





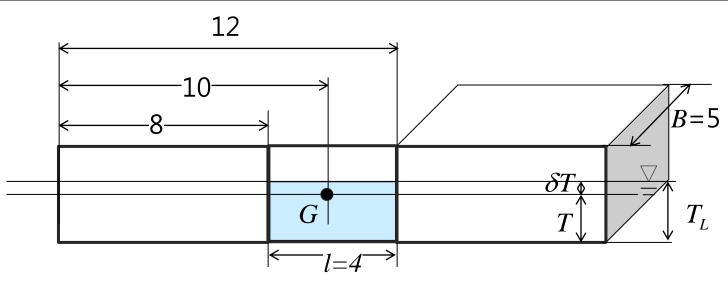
The draft after flooding:  $T_A = T + \delta T$ = 1.500 + 0.375 = 1.875 m

The volume of flooding water :  $v = lBT_A = 4 \times 5 \times 1.875 = 37.5 m^3$ 

The height of its centre of gravity: 
$$kb = \frac{T_A}{2} = \frac{1.875}{2} = 0.938m$$

The displacement volume of the flooded pontoon:  $\nabla_A = LBT_A = 20 \times 5 \times 1.875 = 187.5 \ m^3$ 





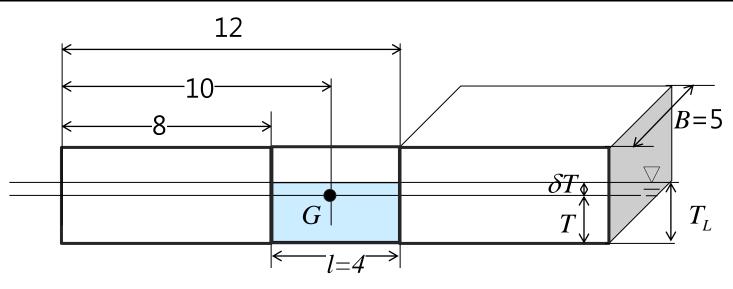
KG by the method of added weight:

	Volume	Centre of gravity	Moment
Initial	150.0	1.5	225.000
Added	37.5	0.938	35.156
Total	187.5	1.388	260.156

Moment of inertia of the waterplane area about the transverse axis through point G:

$$I_A = \frac{B^3 L}{12} = \frac{5^3 \times 20}{12} = 208.333 \ m^4$$

Metacentric radius: 
$$BM_A = \frac{I_A}{\nabla_A} = \frac{208.333}{187.5} = 1.111 m$$

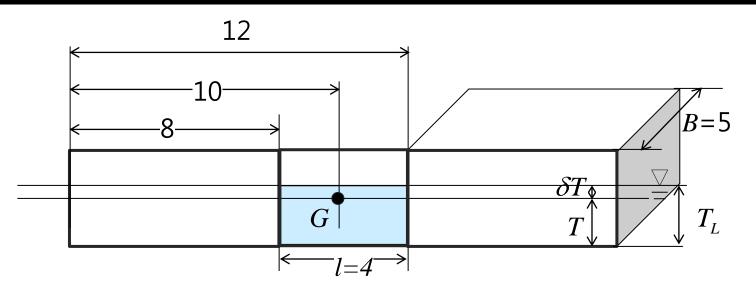


Free surface effect caused by the flooding water:

The moment of inertia of the free surface in the flooded compartment:  $i = \frac{B^3 l}{12} = \frac{5^3 \times 4}{12} = 41.667 m^4$ 

The lever arm of the free surface effect:  $l_F = \frac{\rho i}{\rho \nabla_A} = \frac{41.667}{187.5} = 0.222 \ m$ 

Free surface effect caused by the flooding water:  $KB_A = \frac{T_A}{2} = \frac{1.875}{2} = 0.938m$ 



Metacentric height:  $GM_A = KB_A + BM_A - KG_A - l_F$ = 0.938+1.111-1.388-0.222 = 0.439 m

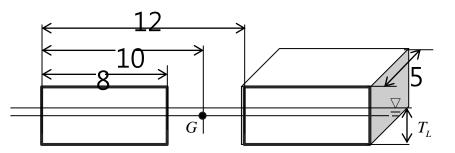
Mass displacement:  $\Delta_A = \rho \nabla_A = 1.025 \times 187.5 = 192.188$  ton

Righting moment for small angles of trim, in the added weight method:  $M_{RA} = \Delta_A G M_A \sin \theta = 192.188 \times 0.439 \sin \theta = 84.349 \sin \phi \ (t \cdot m)$ 

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# **Comparison of the results by two methods**

Results by the lost buoyancy method



Results by the added weight method 12  $10^{\circ}$ R=58  $\delta T_{\rm X}$ G  $T_L$ T.  $l=4^{>1}$  $\epsilon$ 

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	Intact condition	lost buoyancy method	added weight method
Draft, m	1.500	1.875	1.875
$\nabla_L, m^3$	150.000	150.000	187.500
$\Delta_L$ , ton	153.750	153.750	192.188
KB, m	0.750	0.938	0.938
BM, m	1.389	1.111	1.111
KG, m	1.500	1.500	1.388
GM, m	0.639	0.549	0.439
$\Delta GM, t \cdot m$	98.229	84.349	84.349

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## 12-3 Governing Equations of Computational Ship Stability in Flooded State

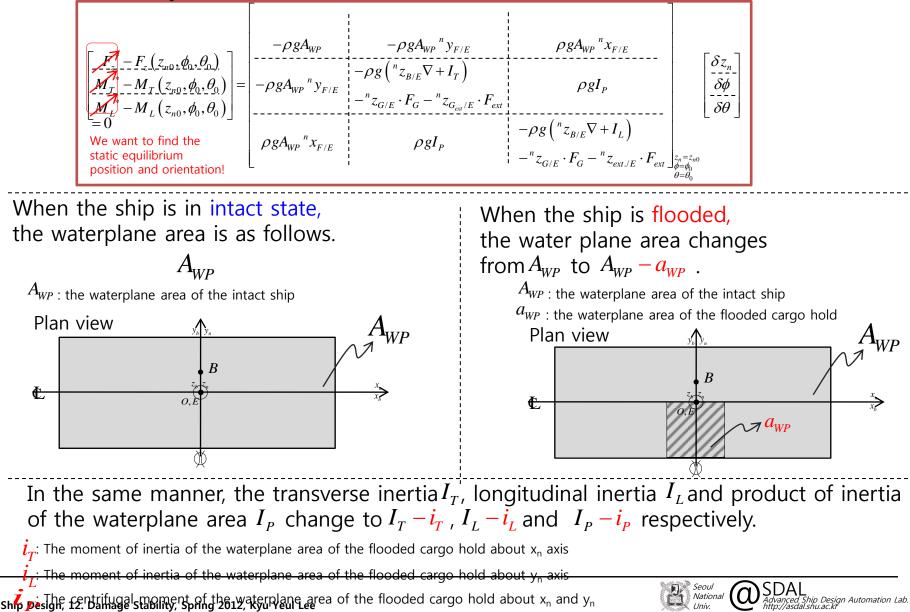
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### **Governing Equations of Computational Ship Stability**

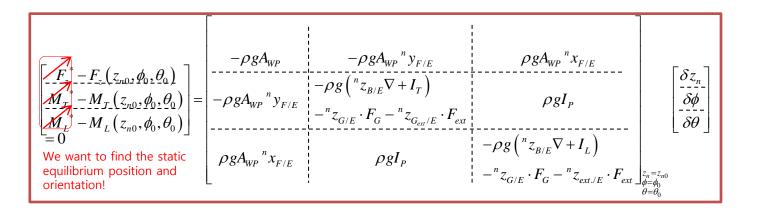
#### When the ship is in intact state.



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# Governing Equations of Computational Ship Stability in Intact State

#### When the ship is in intact state.



#### **Intact State**

#### After flooding

 $A_{WP}, I_T, I_L, I_P$   $\longrightarrow$   $A_{WP} - a_{WP}, I_T - i_T, I_L - i_L, I_P - i_P$ 

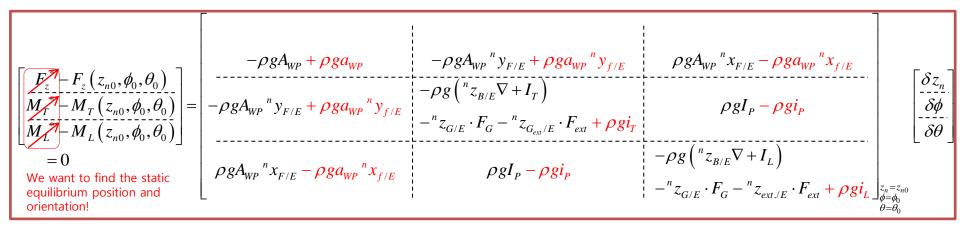
 $i_{T}$ : The moment of inertia of the waterplane area of the flooded cargo hold about  $x_n$  axis

 $\dot{l}_{L}$ : The moment of inertia of the waterplane area of the flooded cargo hold about y<sub>n</sub> axis

 $\dot{i}_{P}$  The centrifugal moment of the waterplane area of the flooded cargo hold about x<sub>n</sub> and y<sub>n</sub>

### Governing Equations of Computational Ship Stability in Flooded State

#### When the ship is flooded.



 $F_{c}$ : the gravitational force exerted on the ship

- $M_r$ : the transverse moment of the ship about x<sub>n</sub> axis through point E
- $M_{1}$ : the longitudinal moment of the ship about y<sub>n</sub> axis through point E
- $A_{WP}$ : the waterplane area of the ship at current position
- $I_r$ : the transverse moment of inertia of the waterplane area of the ship  $\delta z_n$ : the change in draft about x<sub>n</sub> axis through point E
- $I_i$ : the longitudinal moment of inertia of the waterplane area of the ship  $\delta \theta$ : the change in angle of trim about y<sub>n</sub> axis through point E
- $I_{P}$ : the centrifugal moment of the waterplane area of the ship about  $x_n$  and  $y_n$  axis through point E
- $F_{R}$ : the buoyant force exerted on the ship
- $F_{art}$ : the external force exerted on the ship

- $x_{r}$ : the centroid of the waterplane area of the ship in  $x_{n}$  direction  $a_{wp}$ : the waterplane area of the flooded cargo hold
- $y_r$ : the centroid of the waterplane area of the ship in  $y_n$  direction  $i_r$ : the transverse moment of inertia of the waterplane area of the flooded  $z_{B}$ : the center of the displaced volume of the ship in  $z_{n}$  direction cargo hold about x<sub>n</sub> axis through point E
- $z_{\rm c}$ : the center of mass of the ship in  $z_{\rm n}$  direction
- $\delta\phi$  : the change in angle of heel

- $i_i$ : the longitudinal moment of inertia of the waterplane area of the flooded cargo hold about y<sub>n</sub> axis through point E
- $i_p$ : the centrifugal moment of the waterplane area of the flooded cargo hold about  $x_n$  and  $y_n$  axis through point E
- $x_{f}$ : the centroid of the waterplane area of the flooded cargo hold in  $x_{p}$  direction
- $y_{f}$ : the centroid of the waterplane area of the flooded cargo hold in  $y_{p}$  direction

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 $z_{ext}$  : the center of the submerged volume of the flooded cargo hold in z, direction

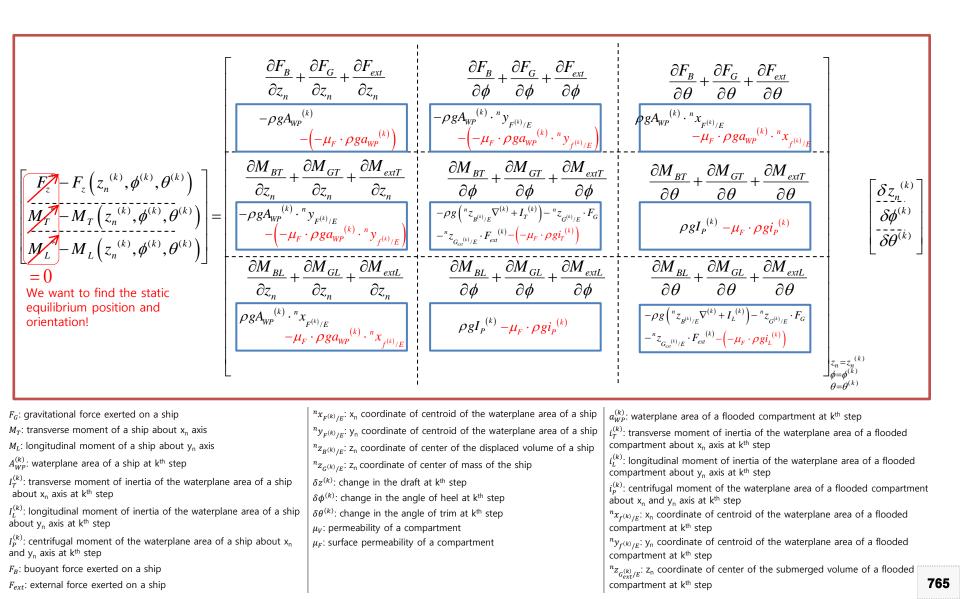




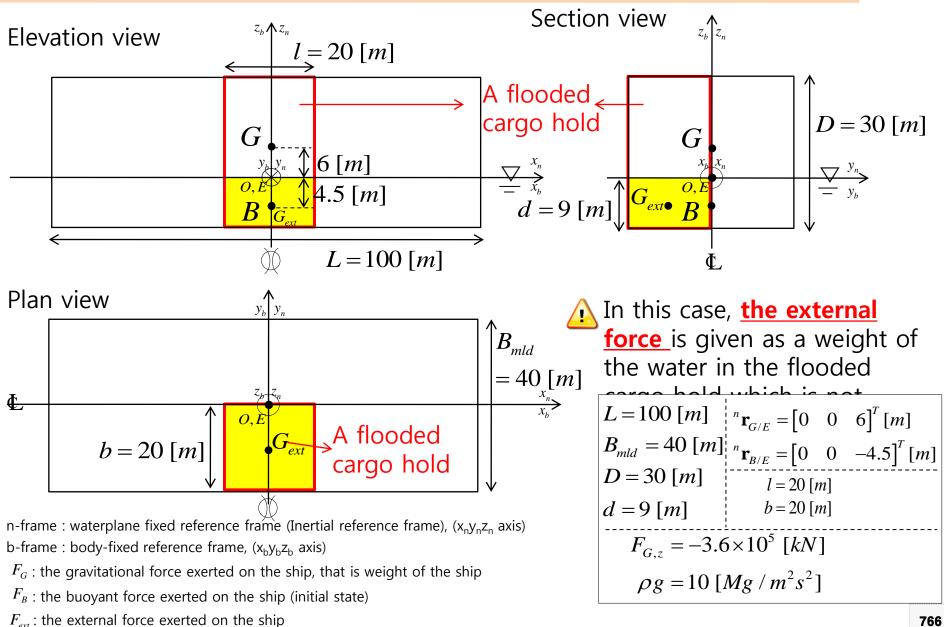
# **12-4 Coupled Immersion and Heel of** a Box-Shaped Ship in Flooded State



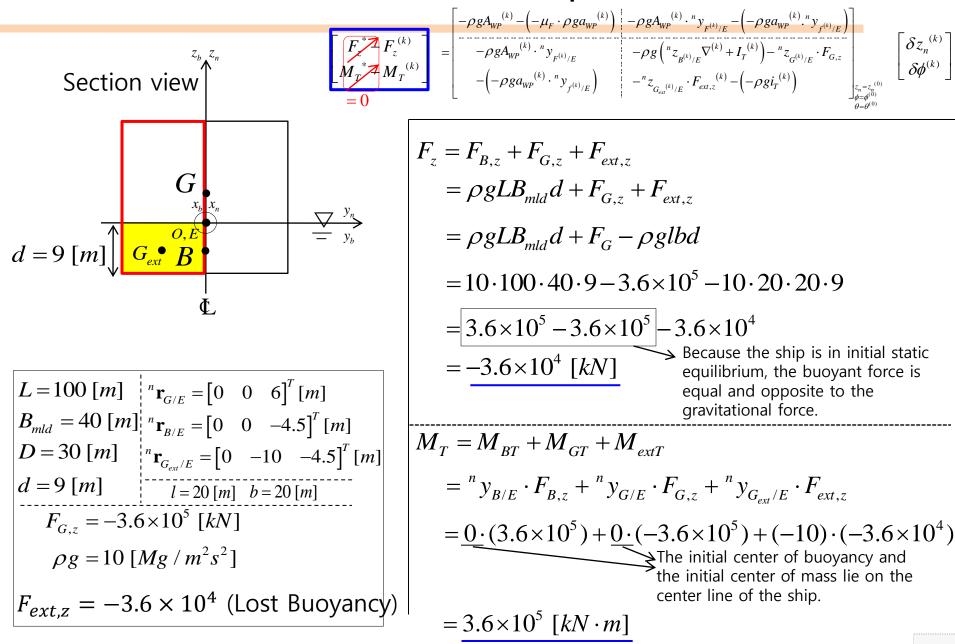
# Governing Equations of Computational Ship Stability in **Flooded State**



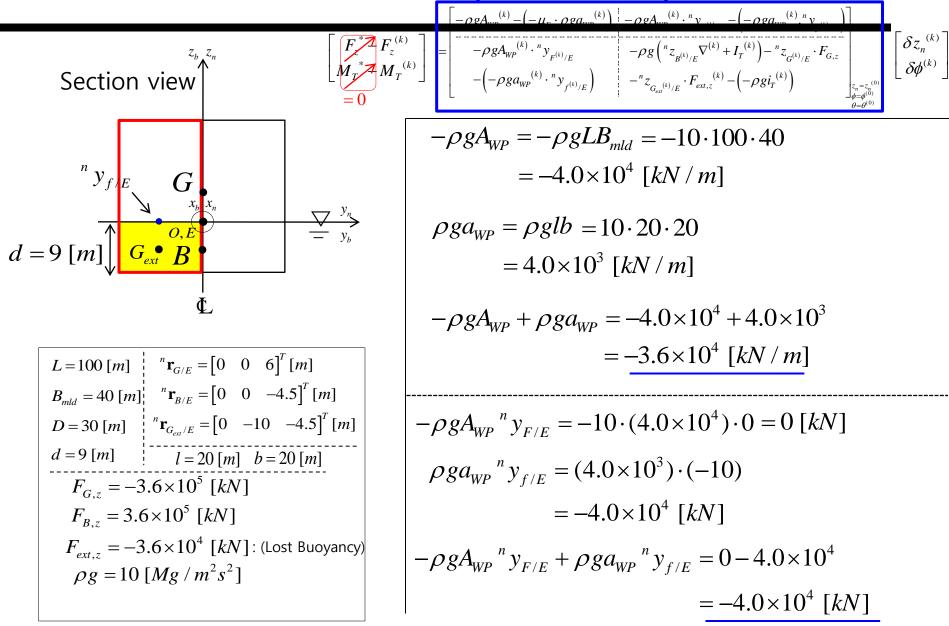
#### Example of Coupled Immersion and Heel of a Box Shaped Ship in Flooded State - Problem Definition



#### **1.** Calculation of Forces and Moments at k=0 step



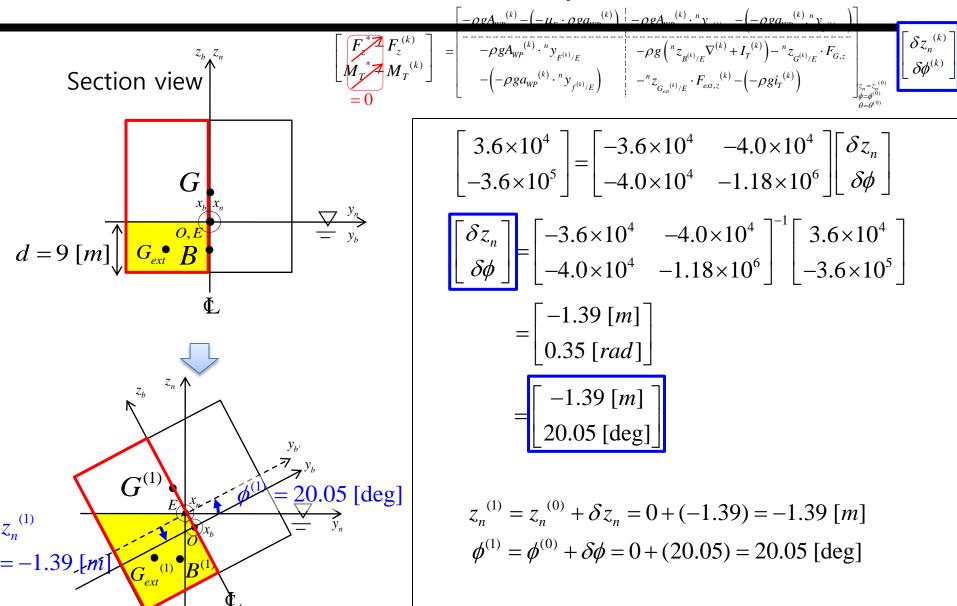
#### 2. Calculation of the Values of the Waterplane at k=0 step



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$$d = 9 \ [m] \int_{a_{m,z}}^{c_{m,z}} \frac{c_{m,z}}{c_{m,z}} = 0 \ d_{m} \int_{a_{m}}^{c_{m}} \frac{c_{m,z}}{c_{m}} \frac{c_{m}}{c_{m}} \int_{a_{m}}^{c_{m}} \frac{c_$$

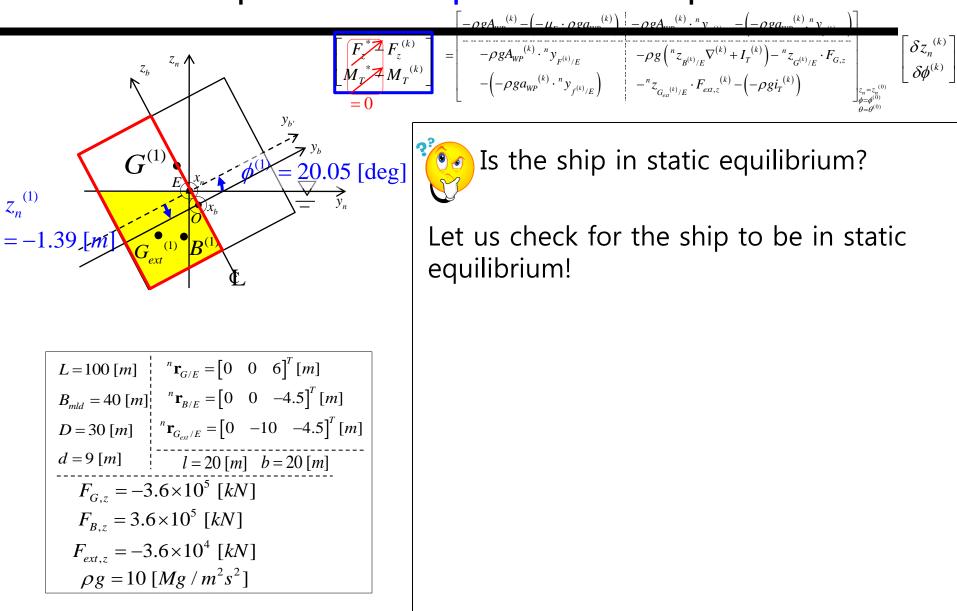
#### 3. Calculation of Immersion and Heel at k=0 step



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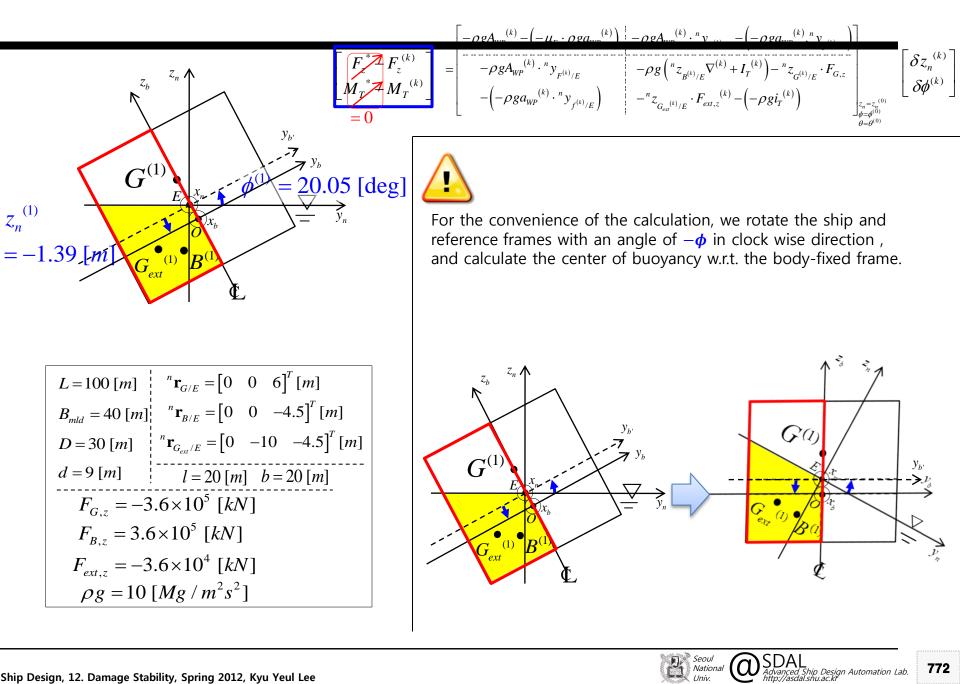
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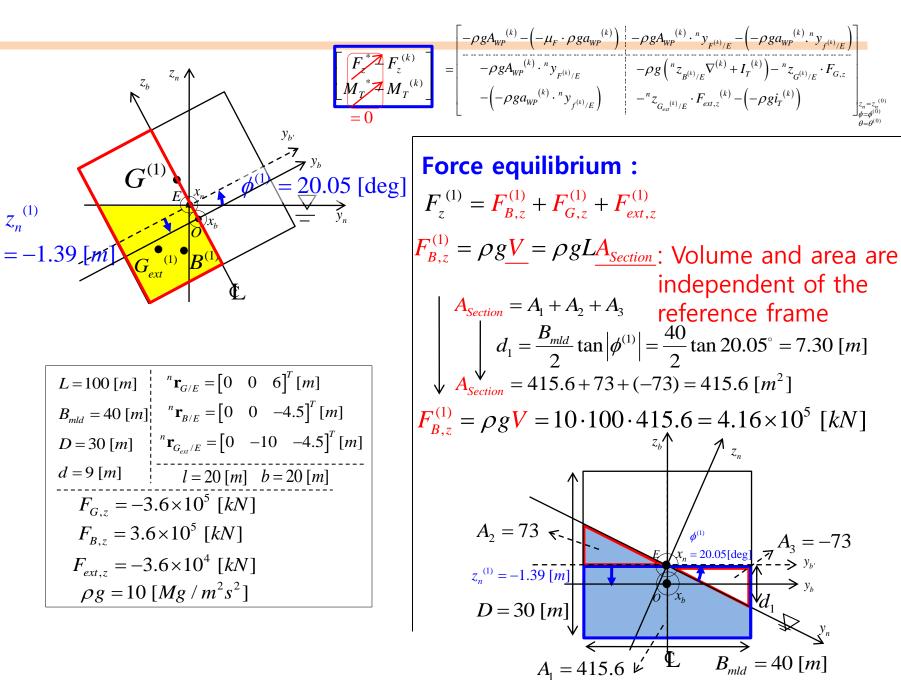
#### 4. Check for the Ship to be in Static Equilibrium at k=0 step



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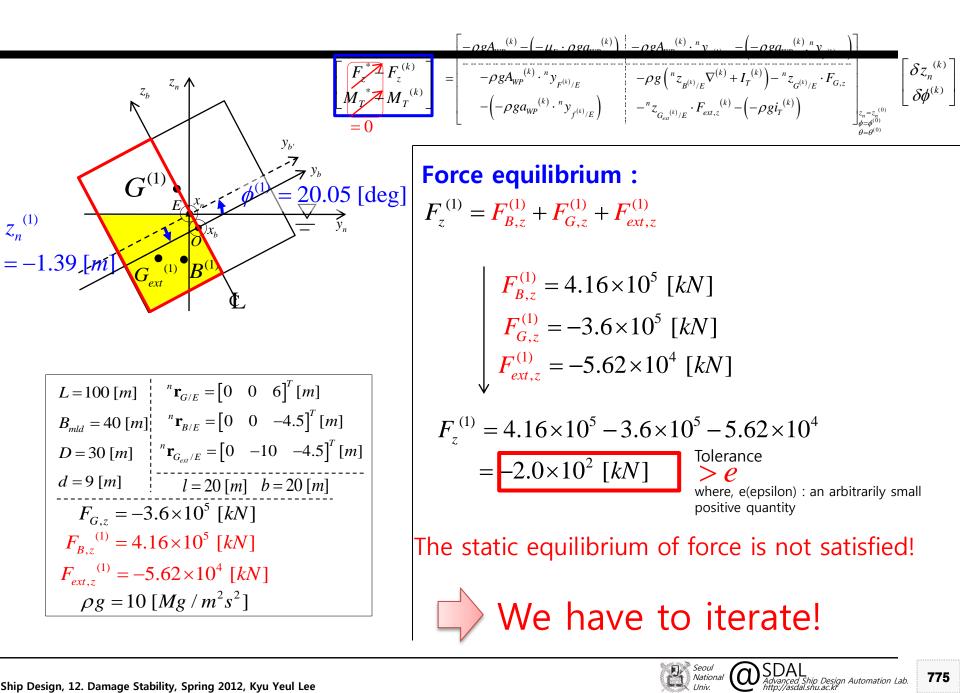




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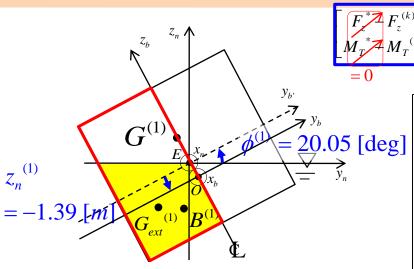
 $\begin{bmatrix} \delta z_n^{(k)} \\ \delta \phi^{(k)} \end{bmatrix}$ 

$$z_{n}^{(1)} = -1.39 [m] \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & 0 & -4.5 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & -10 & -4.5 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = \begin{bmatrix} 0 & -10 & -4.5 \end{bmatrix}^{T} [m] \\ B_{add} = 40 [m] \end{bmatrix} \begin{bmatrix} \mathbf{r}_{c,e} = -3.6 \times 10^{5} [kN] \\ \mathbf{r}_{c,e} = -3.6 \times 10^{5} [kN] \\ \mathbf{r}_{d,e} = 207.8 + 73 = 280.8 [m^{2}] \\ \mathbf{r}_{d,e} = -\rho g v = -\rho g v = -10 \cdot 20 \cdot 280.8 = -5.62 \times 10^{4} [kN] \\ \mathbf{r}_{d,e} = -20 [m] \\ \mathbf{r}_{d,e} =$$



$$\sum_{n=1}^{z_{0}} \sum_{i=1}^{z_{0}} \sum_{i=1}^{z_{0}} \sum_{j=1}^{z_{0}} \sum_{j=1}^{z_{$$

$$\sum_{n=1}^{z_{n}} \sum_{i=1}^{z_{n}} \sum_{j=1}^{z_{n}} \sum_{j=1}^{z_{$$



$$L = 100 [m] | {}^{n}\mathbf{r}_{G/E} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m]$$

$$B_{mld} = 40 [m] | {}^{n}\mathbf{r}_{B/E} = \begin{bmatrix} 0 & 0 & -4.5 \end{bmatrix}^{T} [m]$$

$$D = 30 [m] | {}^{n}\mathbf{r}_{G_{ext}/E} = \begin{bmatrix} 0 & -10 & -4.5 \end{bmatrix}^{T} [m]$$

$$d = 9 [m] | {}^{l} = 20 [m] & b = 20 [m]$$

$$F_{G,z} = -3.6 \times 10^{5} [kN]$$

$$F_{B,z}^{(1)} = 4.16 \times 10^{5} [kN]$$

$$F_{ext,z}^{(1)} = -5.62 \times 10^{4} [kN]$$

$$\rho g = 10 [Mg / m^{2}s^{2}]$$

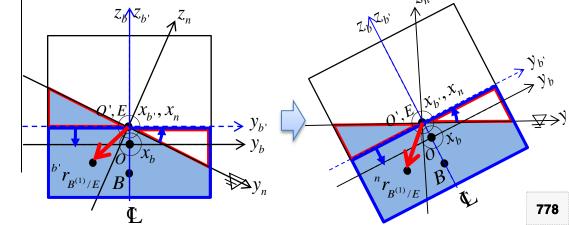
$$= \begin{bmatrix} -\rho g A_{WP}^{(k)} - \left(-\mu_{F} \cdot \rho g a_{WP}^{(k)}\right) & -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) \\ -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} & -\rho g \left({}^{n} z_{B^{(k)}/E} \nabla^{(k)} + I_{T}^{(k)}\right) - {}^{n} z_{G^{(k)}/E} \cdot F_{G,z} \\ - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ & = \begin{bmatrix} \delta z_{n}^{(k)} \\ \delta \phi^{(k)} \end{bmatrix} \\ = \begin{bmatrix} \delta z_{n}^{(k)} \\ \delta \phi^{(k)} \end{bmatrix}$$

### Moment equilibrium :

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{GT}^{(1)} + M_{extT}^{(1)}$$
$$M_{BT}^{(1)} = {}^{n} y_{B^{(1)}/E} \cdot F_{B,z}^{(1)}$$

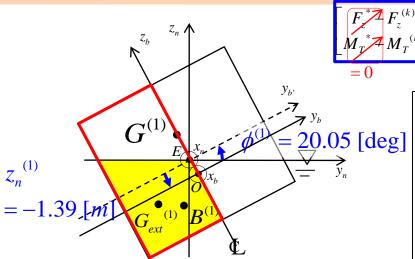
In this case, for convenience of calculating the center of displaced volume  $B^{(1)}$  of the ship, we use b'-frame. The origin O' of b'-frame coincides with the origin E of n-frame. And the orientation of b'-frame is the same as that of b-frame.

So, to obtain the center of buoyancy with respect to n-frame,  ${}^{n}r_{B^{(1)}/E}$ , we have to perform the rotational transformation.



$$\begin{bmatrix}
\begin{bmatrix}
-\frac{pgA_{w}^{(0)} - (-\mu_{r} - pgA_{w}^{(0)})}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}} \\
-\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}} \\
-\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k}}}} \\
-\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}{pgB_{w}^{(0)} \cdot y_{\rho(n_{k})}} & -\frac{pgA_{w}^{(0)} \cdot y_{\rho(n_{k})}}}{pgB_{w}^{(0)} \cdot y_{\rho(n_{k})}} & -\frac{pgA_{w}^{(0)$$

$$\begin{bmatrix} L = 100 \ [m] & \mathbf{r}_{G_{aff}} = [0 & 0 & 6]^{T} \ [m] \\ D = 30 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -2.91 & -5.69]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -2.91 & -5.69]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -2.91 & -5.69]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -4.58]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = [0 & -2.91 & -3.569]^{T} \ [m] \\ d = 9 \ [m] & \mathbf{r}_{G_{aff}} = -5.62 \times 10^{4} \ [kN] \\ F_{g_{aff}} = -5.62 \times 10^{4} \ [kN] \\ F_{g_{aff}} = 10 \ [Mg \ m^{2}s^{2} \ ] \end{bmatrix}$$



$$L = 100 [m] | {}^{n}\mathbf{r}_{G/E} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} [m]$$

$$B_{mld} = 40 [m] | {}^{n}\mathbf{r}_{B^{(1)}/E} = \begin{bmatrix} 0 & -2.91 & -5.69 \end{bmatrix}^{T} [m]$$

$$D = 30 [m] | {}^{n}\mathbf{r}_{G_{ext}/E} = \begin{bmatrix} 0 & -10 & -4.5 \end{bmatrix}^{T} [m]$$

$$d = 9 [m] | l = 20 [m] \quad b = 20 [m]$$

$$F_{G,z} = -3.6 \times 10^{5} [kN]$$

$$F_{B,z}^{(1)} = 4.16 \times 10^{5} [kN]$$

$$F_{ext,z}^{(1)} = -5.62 \times 10^{4} [kN]$$

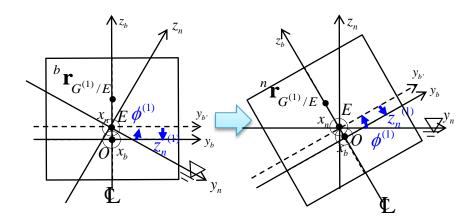
$$\rho g = 10 [Mg / m^{2}s^{2}]$$

$$= \begin{bmatrix} -\rho g A_{WP}^{(k)} - \left(-\mu_{F} \cdot \rho g a_{WP}^{(k)}\right) & -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) \\ -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} & -\rho g \left({}^{n} z_{B^{(k)}/E} \nabla^{(k)} + I_{T}^{(k)}\right) - {}^{n} z_{G^{(k)}/E} \cdot F_{G,z} \\ - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \end{bmatrix}_{\substack{z_{n} = z_{n}^{(0)} \\ \theta = \theta^{(0)}}} \begin{bmatrix} \delta z_{n}^{(k)} \\ \delta \phi^{(k)} \end{bmatrix}$$

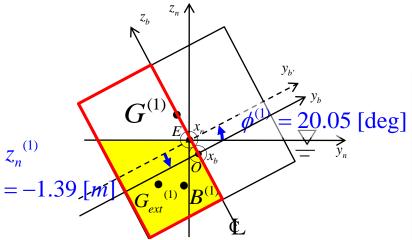
#### Moment equilibrium :

 $M_{T}^{(1)} = M_{BT}^{(1)} + M_{GT}^{(1)} + M_{extT}^{(1)} \qquad M_{BT}^{(1)} = -1.21 \times 10^{6}$  $M_{GT}^{(1)} = {}^{n} y_{G^{(1)}/E} \cdot F_{G,z}^{(1)}$ 

The center of mass,  ${}^{b}\mathbf{r}_{G^{(1)}/E}$ , with respect to the body fixed frame is identical with respect to the floating position. But the center of mass,  ${}^{n}\mathbf{r}_{G^{(1)}/E}$ , with respect to the waterplane-fixed frame changes with respect to the rotation. The change in the center of mass,  ${}^{n}\mathbf{r}_{G^{(1)}/E}$ , with respect to the waterplane-fixed frame causes an additional heeling moment arm.



$$\begin{bmatrix} -p_{d_{w}}(^{(i)} - (-\mu_{t} - p_{d_{w}}(^{(i)} - v_{p_{t}})_{x}) & -p_{d_{w}}(^{(i)} - v_{p_{t}})_{x} & -p_{d_{w}}(^{(i)} - v_{p_{d_{w}}})_{x} & -p_{d_{w}}(^{(i)} - p_{d_{w}})_{x} & -p_{d_{w}}$$



$$L = 100 [m] \begin{bmatrix} {}^{n}\mathbf{r}_{G^{(1)}/E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{T} [m] \\ B_{mld} = 40 [m] \begin{bmatrix} {}^{n}\mathbf{r}_{B^{(1)}/E} = \begin{bmatrix} 0 & -2.91 & -5.69 \end{bmatrix}^{T} [m] \\ D = 30 [m] \begin{bmatrix} {}^{n}\mathbf{r}_{G_{ex}/E} = \begin{bmatrix} 0 & -10 & -4.5 \end{bmatrix}^{T} [m] \\ d = 9 [m] \begin{bmatrix} l = 20 [m] & b = 20 [m] \end{bmatrix} \\ F_{G,z} = -3.6 \times 10^{5} [kN] \\ F_{B,z}^{(1)} = 4.16 \times 10^{5} [kN] \\ F_{ext,z}^{(1)} = -5.62 \times 10^{4} [kN] \\ \rho g = 10 [Mg / m^{2}s^{2}] \end{bmatrix}$$

$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{GT}^{(1)} + M_{extT}^{(1)} \qquad M_{BT}^{(1)} = -1.21 \times 10^{6}$$

$$M_{extT}^{(1)} = {}^{n} y_{G_{ext}^{(1)}/E} \cdot F_{ext,z}^{(1)} \qquad M_{GT}^{(1)} = 5.69 \times 10^{5}$$

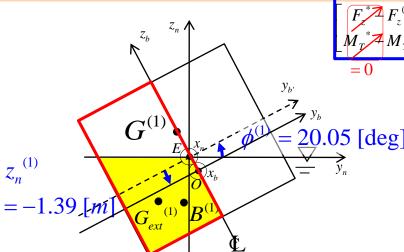
$${}^{b'} y_{G_{ext}^{(1)}/E} = \frac{{}^{b'} y_{c_{4}/E} A_{4} + {}^{b'} y_{c_{5}/E} A_{5}}{A_{4} + A_{5}}$$

$$= \frac{(-10) \cdot (207.8) + (-13.33) \cdot (73)}{207.8 + 73}$$

$$= -10.87 \ [m]$$

$${}^{b'} \mathbf{r}_{c_{5}/E} = (0, -13.33, 2.43) + {}^{c_{5}} \sum_{(a_{4}, b_{5})} \sum_{(a_{5}, b_{5})} \sum_{(a_{5},$$

$$\begin{bmatrix} L = 100 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & {}^{*}r_{g^{(1)}R} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & B_{sdd} = \begin{bmatrix} 0 & -1.58 & -1.569 \end{bmatrix}^{r} \ [m] \\ B_{sdd} = 40 \ [m] & B_{sdd} =$$



$$L = 100 [m] \begin{vmatrix} {}^{n}\mathbf{r}_{G^{(1)}/E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{T} [m] \\ B_{mld} = 40 [m] \begin{vmatrix} {}^{n}\mathbf{r}_{B^{(1)}/E} = \begin{bmatrix} 0 & -2.91 & -5.69 \end{bmatrix}^{T} [m] \\ D = 30 [m] \end{vmatrix} \begin{vmatrix} {}^{n}\mathbf{r}_{G_{ex}/E} = \begin{bmatrix} 0 & -10 & -4.5 \end{bmatrix}^{T} [m] \\ d = 9 [m] \end{vmatrix} \begin{vmatrix} {}^{n}\mathbf{r}_{G_{ex}/E} = \begin{bmatrix} 0 & -10 & -4.5 \end{bmatrix}^{T} [m] \\ I = 20 [m] b = 20 [m] \\ F_{G,z} = -3.6 \times 10^{5} [kN] \\ F_{B,z}^{(1)} = 4.16 \times 10^{5} [kN] \\ F_{ext,z}^{(1)} = -5.62 \times 10^{4} [kN] \\ \rho g = 10 [Mg / m^{2}s^{2}] \end{vmatrix}$$

$$=\begin{bmatrix} -\rho g A_{WP}^{(k)} - \left(-\mu_{F} \cdot \rho g a_{WP}^{(k)}\right) & -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) \\ -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} & -\rho g \left({}^{n} z_{B^{(k)}/E} \nabla^{(k)} + I_{T}^{(k)}\right) - {}^{n} z_{G^{(k)}/E} \cdot F_{G,z} \\ - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ & = \begin{bmatrix} \delta z_{n}^{(k)} \\ \delta \phi^{(k)} \end{bmatrix}$$

## Moment equilibrium :

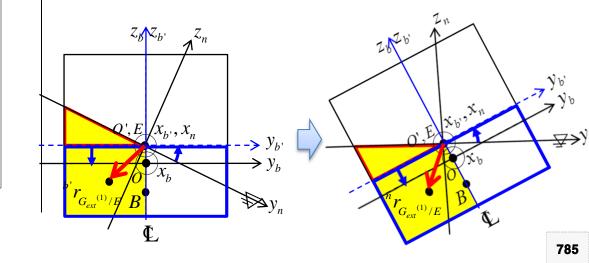
$$M_{T}^{(1)} = M_{BT}^{(1)} + M_{GT}^{(1)} + M_{extT}^{(1)}$$

$$M_{ExtT}^{(1)} = {}^{n} y_{G_{ext}^{(1)}/E} \cdot F_{ext,z}^{(1)}$$

$$M_{GT}^{(1)} = 5.69 \times 10^{5}$$

In this case, for convenience of calculating the center of external force,  $G_{ext}^{(1)}$  of the ship, we use b'-frame.

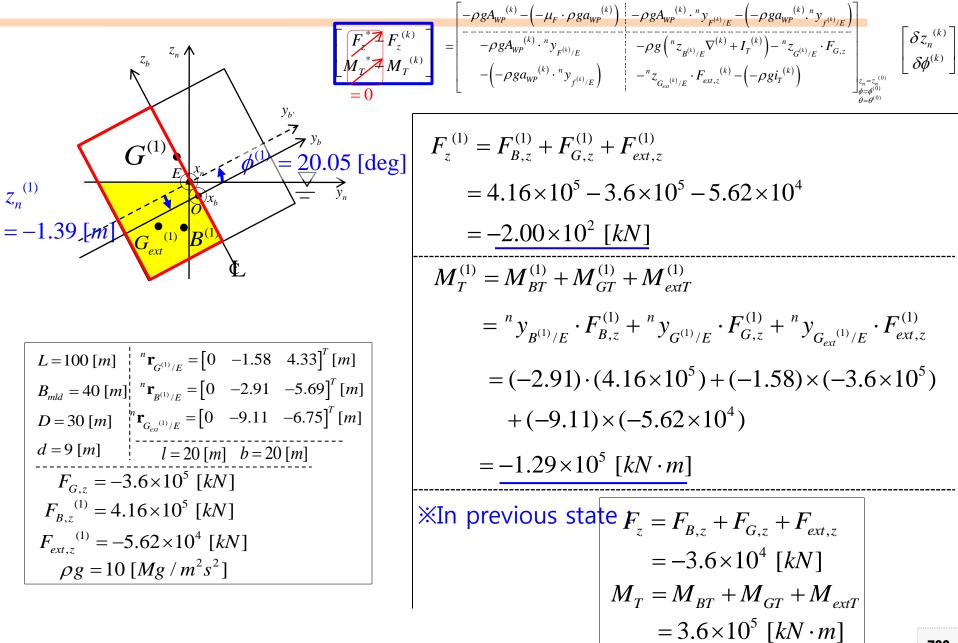
So, to obtain the center of external force with respect to n-frame,  $r_{G_{ext}^{(1)}/E}$ , we have to perform the rotational transformation.



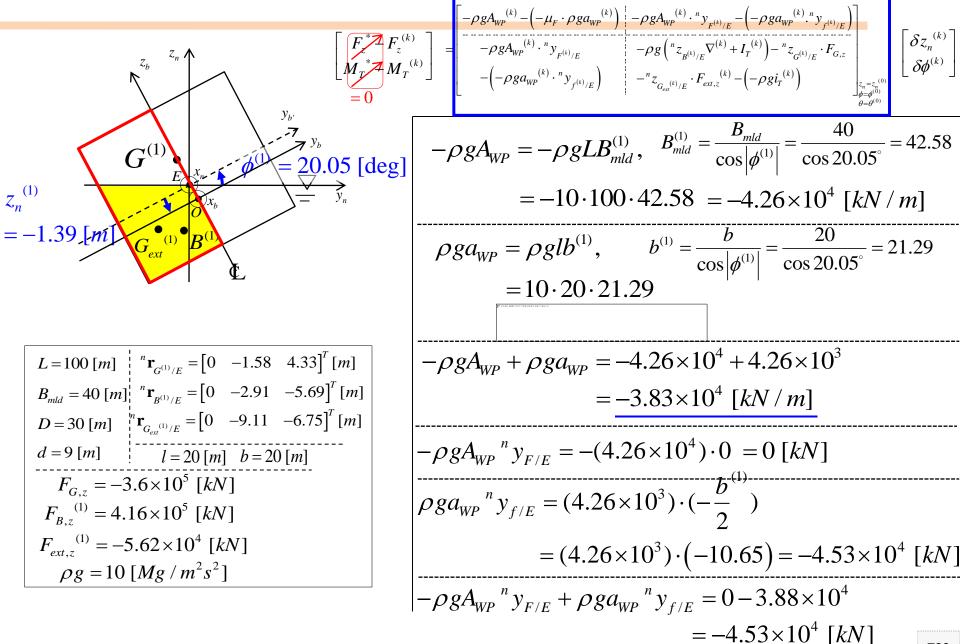
$$\begin{bmatrix} L = 100 \ [m] & \mathbf{r}_{g_{o_{1}} m_{g}} = [0 - 1.58 \ 4.33]^{r} \ [m] \\ = 0 \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos(\theta^{(1)} - e^{-1} e$$

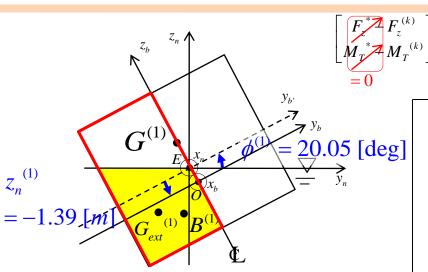
$$\sum_{k=1}^{n} \sum_{j=1}^{n} \sum_{k=1}^{n} \sum_{j=1}^{n} \sum_{j$$

## **1.** Calculation of Forces and Moments at k=1 step



#### 2. Calculation of the Values of the Waterplane at k=1 step





$$L = 100 [m] \begin{vmatrix} {}^{n}\mathbf{r}_{G^{(1)}/E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{T} [m] \\ B_{mld} = 40 [m] \begin{vmatrix} {}^{n}\mathbf{r}_{B^{(1)}/E} = \begin{bmatrix} 0 & -2.91 & -5.69 \end{bmatrix}^{T} [m] \\ D = 30 [m] \begin{vmatrix} {}^{n}\mathbf{r}_{G_{ext}}^{(1)} = \begin{bmatrix} 0 & -9.11 & -6.75 \end{bmatrix}^{T} [m] \\ d = 9 [m] \end{vmatrix} = \begin{bmatrix} 1 = 20 [m] & b = 20 [m] \\ F_{G,z} = -3.6 \times 10^{5} [kN] \\ F_{B,z}^{(1)} = 4.16 \times 10^{5} [kN] \\ F_{ext,z}^{(1)} = -5.62 \times 10^{4} [kN] \\ \rho g = 10 [Mg / m^{2}s^{2}] \end{aligned}$$

$$= \begin{bmatrix} -\rho g A_{WP}^{(k)} - \left(-\mu_{F} \cdot \rho g a_{WP}^{(k)}\right) & -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) \\ \hline -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} & -\rho g \left({}^{n} z_{B^{(k)}/E} \nabla^{(k)} + I_{T}^{(k)}\right) - {}^{n} z_{G^{(k)}/E} \cdot F_{G,z} \\ - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \int_{\substack{z_{n} = z_{n}^{(0)} \\ \phi = \phi^{(0)}}}^{z_{n} = z_{n}^{(0)}} \left[ \delta z_{n}^{(k)} \right]$$

Summary of the results:

 $-\rho g A_{WP} = -4.26 \times 10^{4} \ [kN / m]$  $\rho g a_{WP} = 4.26 \times 10^{3} \ [kN / m]$  $-\rho g A_{WP}^{\ n} y_{F/E} = 0 \ [kN]$ 

$$\rho g a_{WP}^{\ \ n} y_{f/E} = -4.53 \times 10^4 \ [kN]$$

## XIn previous state :

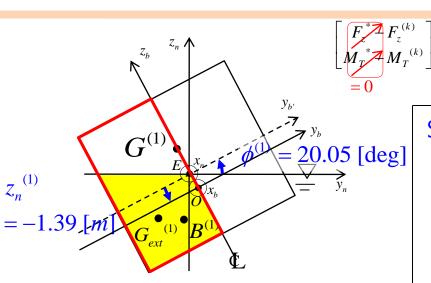
$$-\rho g A_{WP} = -4.0 \times 10^{4} [kN / m]$$
  

$$\rho g a_{WP} = 4.0 \times 10^{3} [kN / m]$$
  

$$-\rho g A_{WP}^{\ n} y_{F/E} = 0 [kN]$$
  

$$\rho g a_{WP}^{\ n} y_{F/E} = -4.0 \times 10^{4} [kN]$$

$$\begin{bmatrix} z_{n}^{(0)} & = -i.39 \text{ [m]} & \begin{bmatrix} z_{n} & z_{n} &$$



$$L = 100 [m] \begin{vmatrix} {}^{n}\mathbf{r}_{G^{(1)}/E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{T} [m] \\ B_{mld} = 40 [m] \begin{vmatrix} {}^{n}\mathbf{r}_{B^{(1)}/E} = \begin{bmatrix} 0 & -2.91 & -5.69 \end{bmatrix}^{T} [m] \\ D = 30 [m] \end{vmatrix} \begin{vmatrix} {}^{n}\mathbf{r}_{G_{ext}}^{(1)/E} = \begin{bmatrix} 0 & -9.11 & -6.75 \end{bmatrix}^{T} [m] \\ d = 9 [m] \end{vmatrix} \begin{vmatrix} {}^{n}\mathbf{r}_{G_{ext}}^{(1)/E} = \begin{bmatrix} 0 & -9.11 & -6.75 \end{bmatrix}^{T} [m] \\ \hline I = 20 [m] & b = 20 [m] \end{vmatrix}$$
$$F_{G,z} = -3.6 \times 10^{5} [kN] \\ F_{B,z}^{(1)} = 4.16 \times 10^{5} [kN] \\ F_{ext,z}^{(1)} = -5.62 \times 10^{4} [kN] \\ \rho g = 10 [Mg / m^{2}s^{2}] \end{vmatrix}$$

$$= \begin{bmatrix} -\rho g A_{WP}^{(k)} - \left(-\mu_{F} \cdot \rho g a_{WP}^{(k)}\right) & -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) \\ \hline -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(k)}/E} & -\rho g \left({}^{n} z_{B^{(k)}/E} \nabla^{(k)} + I_{T}^{(k)}\right) - {}^{n} z_{G^{(k)}/E} \cdot F_{G,z} \\ - \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{G_{ext}^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) & -{}^{n} z_{F^{(k)}/E} \cdot F_{ext,z}^{(k)} - \left(-\rho g i_{T}^{(k)} \cdot {}^{n} y_{f^{(k)}/E}\right) \\ \hline = \left(-\rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(k)}$$

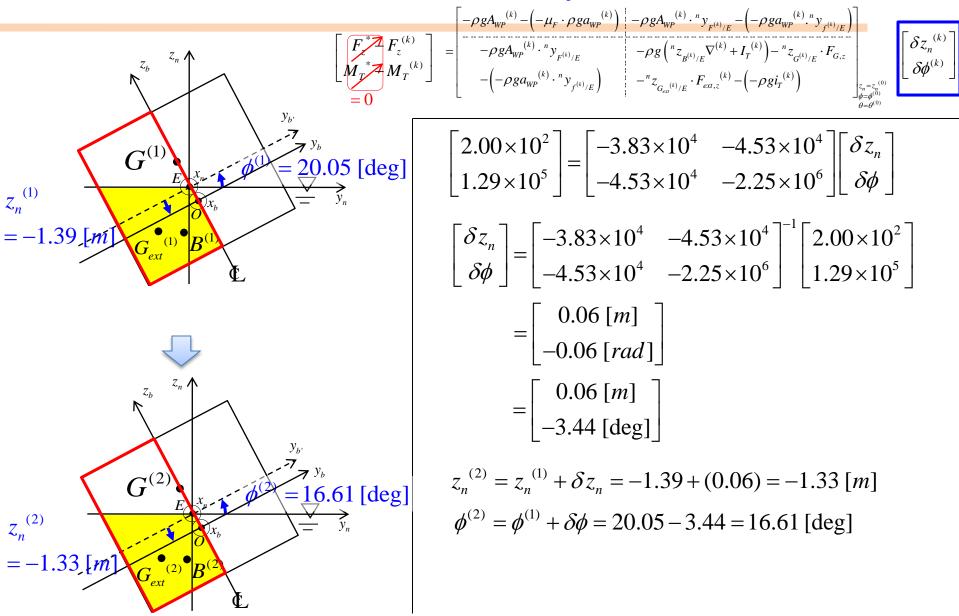
Summary of the results:

$$-\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) = -4.07 \times 10^{6} [kN \cdot m]$$
$$-{}^{n} z_{G/E} \cdot F_{G,z} = 1.56 \times 10^{6} [kN \cdot m]$$
$$-{}^{n} z_{G_{ext}/E} \cdot F_{ext,z} = -3.79 \times 10^{5} [kN \cdot m]$$
$$\rho g i_{T} = 6.43 \times 10^{5} [kN \cdot m]$$

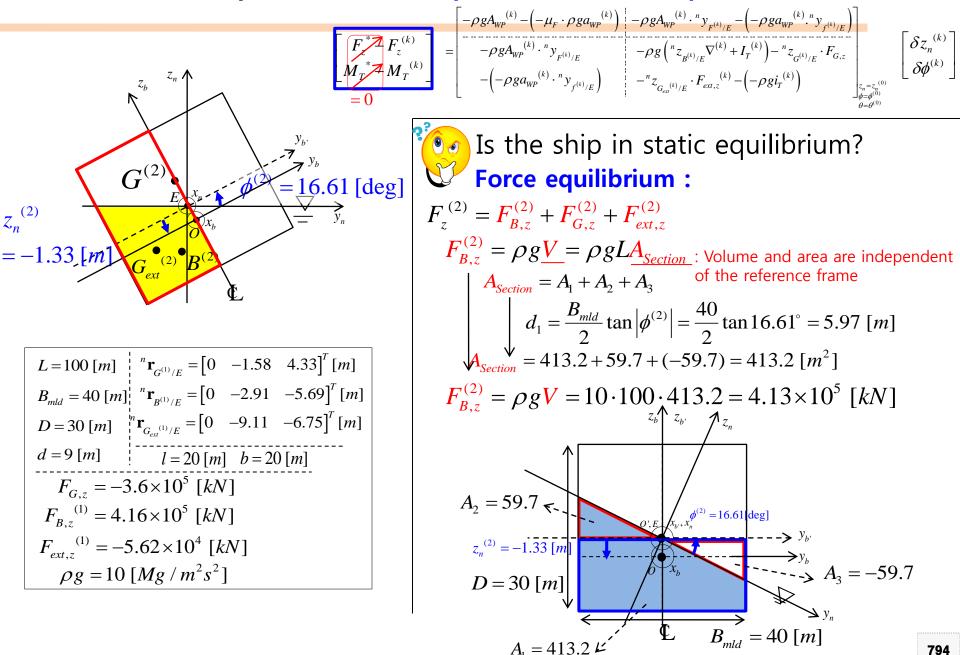
XIn previous state :

$$-\rho g \left( {}^{n} z_{B/E} \nabla + I_{T} \right) = -3.71 \times 10^{6} \ [kN \cdot m]$$
$$- {}^{n} z_{G/E} \cdot F_{G,z} = 2.16 \times 10^{6} \ [kN \cdot m]$$
$$- {}^{n} z_{G_{ext}/E} \cdot F_{ext,z} = -1.62 \times 10^{5} \ [kN \cdot m]$$
$$\rho g i_{T} = 5.33 \times 10^{5} \ [kN \cdot m]$$

## 3. Calculation of Immersion and Heel at k=1 step



## 4. Check for the Ship to be in Static Equilibrium at k=1 step



$$\begin{bmatrix} L = 100 \ [m] & r_{g^{(i)}R} = [0 \ -1.58 \ 4.33]^{T} \ [m] \\ B_{md} = 40 \ [m] & r_{g^{(i)}R} = [0 \ -2.91 \ -5.69]^{T} \ [m] \\ B_{md} = 40 \ [m] & r_{g^{(i)}R} = [0 \ -2.91 \ -5.69]^{T} \ [m] \\ B_{md} = 40 \ [m] & r_{g^{(i)}R} = [0 \ -9.11 \ -6.75]^{T} \ [m] \\ B_{md} = 10 \ [Mg \ /m^{2}s^{2}] \end{bmatrix}$$

$$\begin{bmatrix} -\frac{\sigma e^{A_{-}(^{(i)}-(-u,\cdot \cos e^{-u})^{+}-v_{E}-(-\sigma e^{-u})^{+}v_{E}-(-\sigma e^{-u})^{+}v_{E}-$$

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$$\begin{bmatrix} L = 100 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n_{ext}]}{[n_{ext}]} = \begin{bmatrix} 0 & -1.58 & 4.33 \right]^{r} \ [m] \\ B_{mid} = 40 \ [m] \stackrel{[n]}{[n_{ext}]} \stackrel{[n]}{[n_{ext}]} = \begin{bmatrix} 0 & -2.91 & -5.69 \right]^{r} \ [m] \\ B_{mid} = 9 \ [m] \stackrel{[n]}{[1 = 20 \ [m]} \stackrel{[n]}{[n]} \stackrel{[$$

$$\begin{bmatrix} L = 100 \ [m] & \mathbf{r}_{g^{(1)}g^{(2)}} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ R_{sdt} = 40 \ [m] & \mathbf{r}_{g^{(2)}g^{(2)}} = 5.62 \times 10^{4} \ [kN] \\ R_{sdt} = 0 \end{bmatrix} = \begin{bmatrix} e^{b_{sdt} (2)} - e^{b_{sdt}$$

$$\begin{bmatrix}
\begin{bmatrix}
-pgA_{0}e^{(1)} - (-pgA_{0}e^{(1)} - (-pgA_{$$

$$\begin{bmatrix} L = 100 \ [m] & \mathbf{r}_{g^{(1)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -1.58 & 4.33 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -2.37 & -5.50 \end{bmatrix}^{r} \ [m] \\ B_{add} = 40 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -2.37 & -5.50 \end{bmatrix}^{r} \ [m] \\ B_{add} = 9 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -2.37 & -5.50 \end{bmatrix}^{r} \ [m] \\ B_{add} = 9 \ [m] & \mathbf{r}_{g^{(2)} E} = \begin{bmatrix} 0 & -2.37 & -5.50 \end{bmatrix}^{r} \ [m] \\ B_{g^{(2)} E} = \begin{bmatrix} 0 & 0 & 0 \\ 0 & \cos(16.61) & -\sin(16.61) \\ 0 & \sin(16.61) & \cos(16.61) \end{bmatrix} \end{bmatrix} \begin{bmatrix} 0 \\ -3.85 \\ -4.59 \end{bmatrix} = \begin{bmatrix} 0 \\ -2.37 \\ -5.50 \end{bmatrix}$$

$$\begin{bmatrix} L = 100 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -1.33 & 4.47]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 40 \, [m] & \mathbf{r}_{g^{(2)}} = [0 & -2.37 & -5.50]^{T} \, [m] \\ B_{add} = 9 \, [m] & \mathbf{r}_{g^{(2)}} = -5.62 \times 10^{4} \, [kN] \\ F_{bc,z} = -3.6 \times 10^{5} \, [kN] \\ F_{bc,z} = -5.62 \times 10^{4} \, [kN] \\ F_{bc,z} = -5.62 \times 10^{4} \, [kN] \\ P_{g} = 10 \, [Mg \, / m^{3} s^{2}] \end{bmatrix}$$

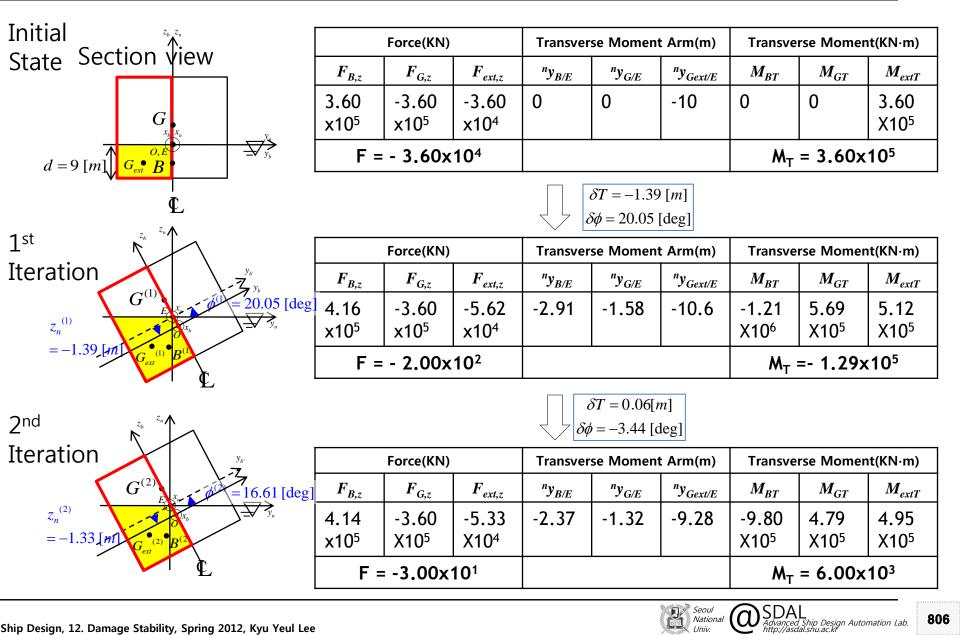
$$\begin{bmatrix} L = 100 \ [m] & T_{g^{(1)}R} = \begin{bmatrix} 0 - 1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ R_{add} = 40 \ [m] & T_{g^{(1)}R} = \begin{bmatrix} 0 - 1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ R_{add} = 40 \ [m] & T_{g^{(1)}R} = \begin{bmatrix} 0 - 2.37 & -5.50 \end{bmatrix}^{r} \ [m] \\ R_{add} = 9 \ [m] & I = 20 \ [m] & I = 20 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] \\ F_{g^{(1)}R} = I = 0 \ [m] & I = 20 \ [m] \\ F_{g^{(2)}R} = I = 0 \ [m] \\ F_{g^{(2)}R} = I = 0 \ [m] & I = 0 \ [m] \\ F_{g^{(2)}R} = I = 0$$

$$\begin{bmatrix} L = 100 \ [m] & \mathbf{r}_{g^{(1)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 40 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 0 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 0 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 9 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 9 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mid} = 0 \ [m] & \mathbf{r}_{g^{(2)}R} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{g^{(2)}} = -3.56 \ [m] & z_{g^{(2)}R} + \frac{z_{g^{(2)}R} + z_{g^{(2)}R} + z_{$$

$$\begin{bmatrix} L = 100 \ [m] & \mathbf{r}_{g_{c},0^{(2)}} = \begin{bmatrix} 0 & -1.33 & 4.47 \end{bmatrix}^{r} \ [m] \\ B_{mdd} = 40 \ [m] & \mathbf{r}_{g_{c},0^{(2)}} = \begin{bmatrix} 0 & -2.37 & -5.50 \end{bmatrix}^{r} \ [m] \\ B_{mdd} = 40 \ [m] & \mathbf{r}_{g_{c},0^{(2)}} = -5.62 \times 10^{4} \ [kN] \\ F_{m,2^{(2)}} = -9.28 \ [m] \\ F_{m,2^{(2)}} = -9.28 \$$

$$\begin{bmatrix}
\begin{bmatrix}
 & f_{1} & f_{2} & f_{2} & f_{1} & f_{2} \\
 & f_{2} & f$$

## Example of Coupled Immersion and Heel of a Box Shaped Ship in Flooded State - Summary



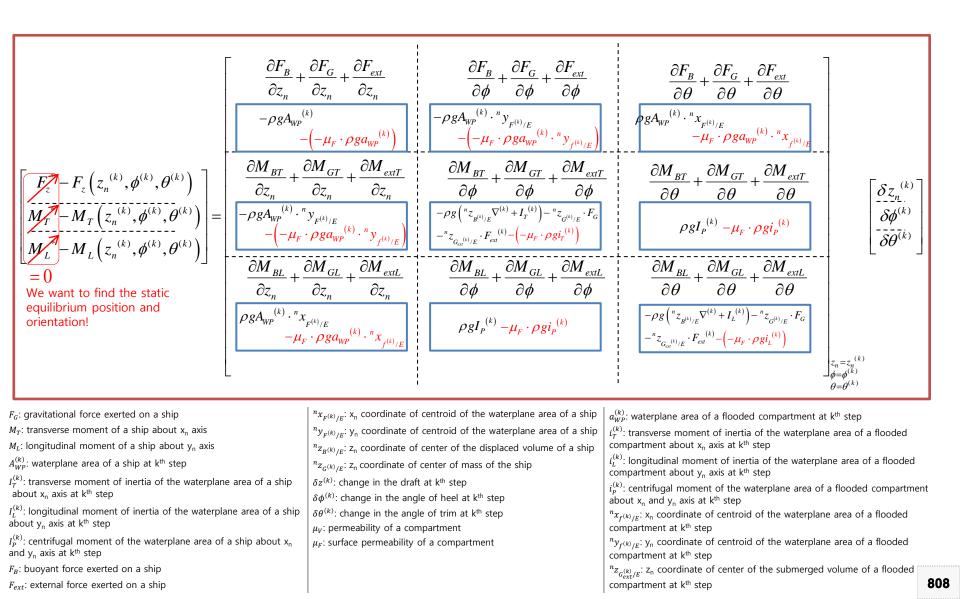
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Ship Design, 12. Damage Stability, Spring 2012, Kyu Yeul Lee

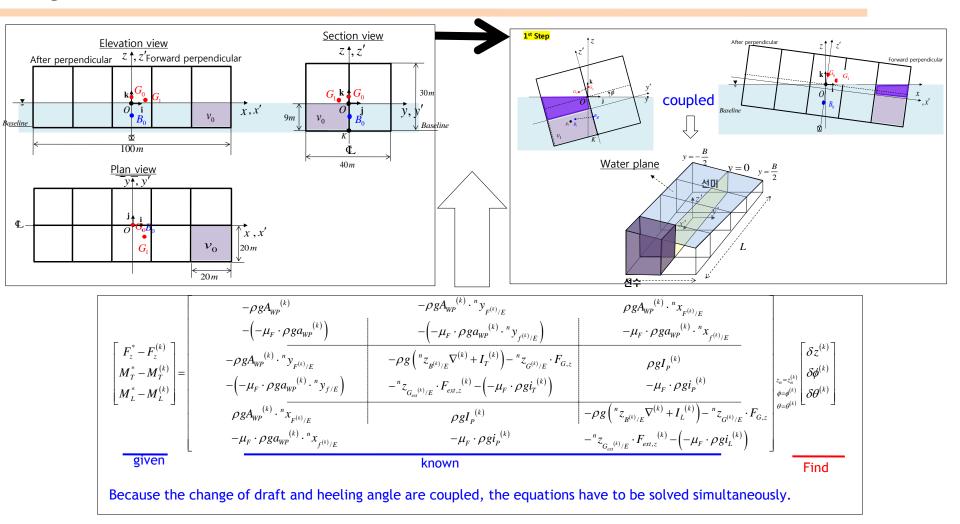
## 12-5 Coupled Immersion, Heel, and Trim of a Box-Shaped Ship in Flooded State



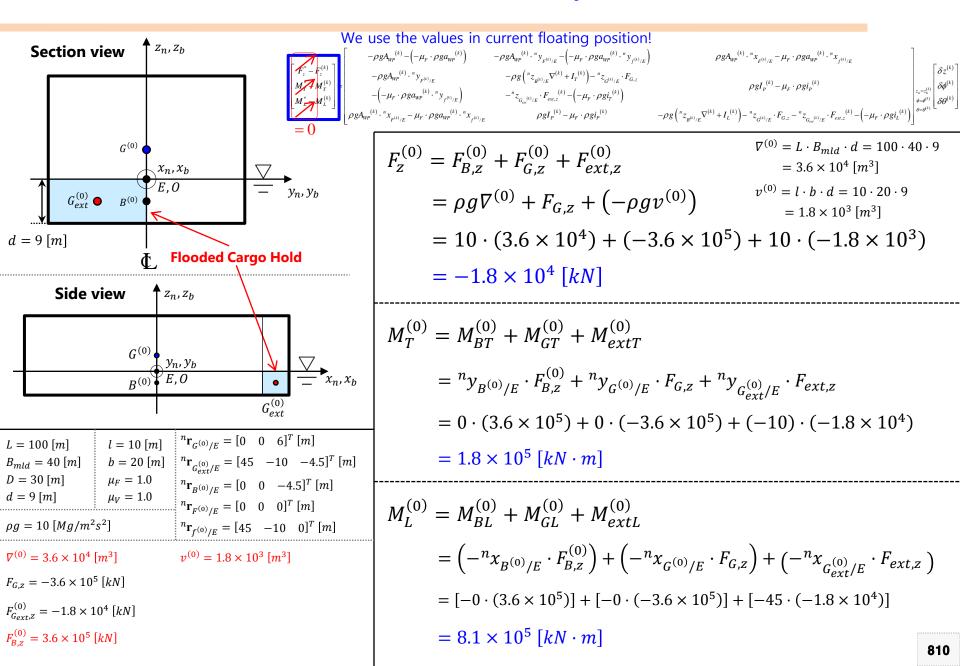
# Governing Equations of Computational Ship Stability in **Flooded State**



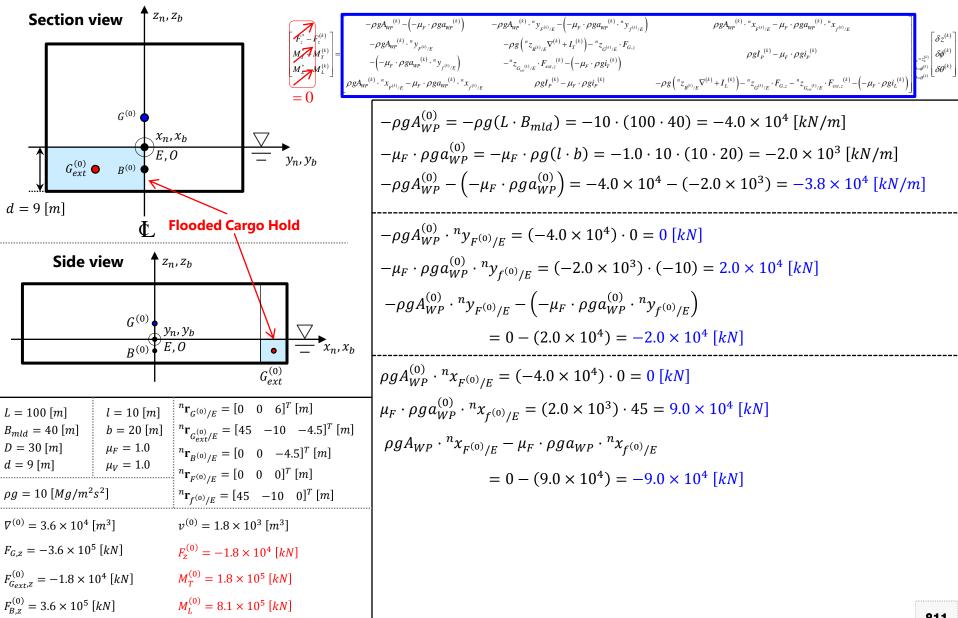
## Calculation of Coupled Immersion, Trim, and Heel a Box-shaped Ship When a Cargo Hold Part is Flooded



## 1. Calculation of Forces and Moments at k=0 step



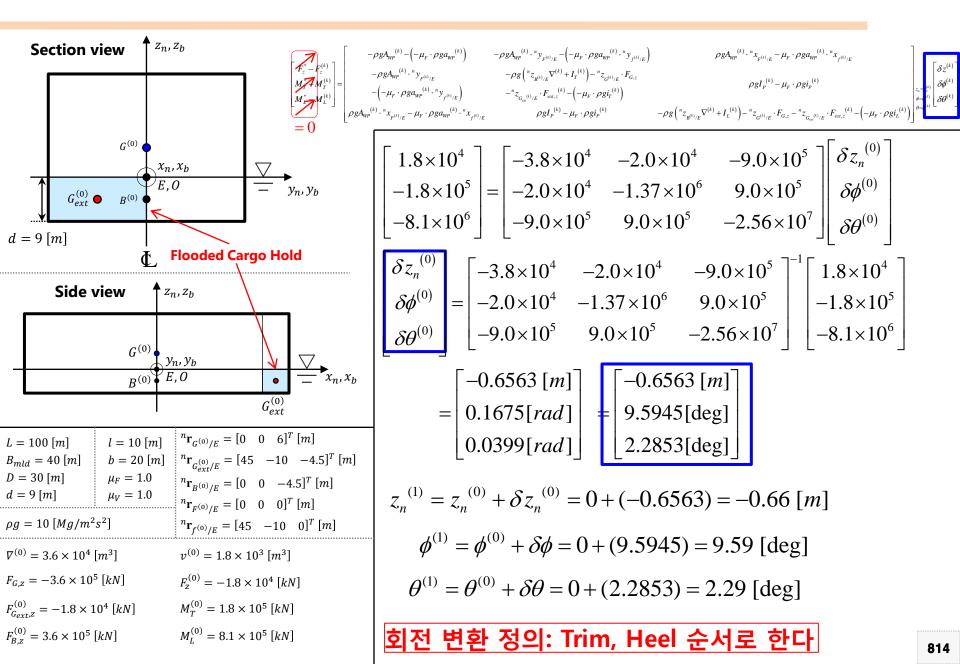
## 2. Calculation of the Values of the Waterplane at k=0 step

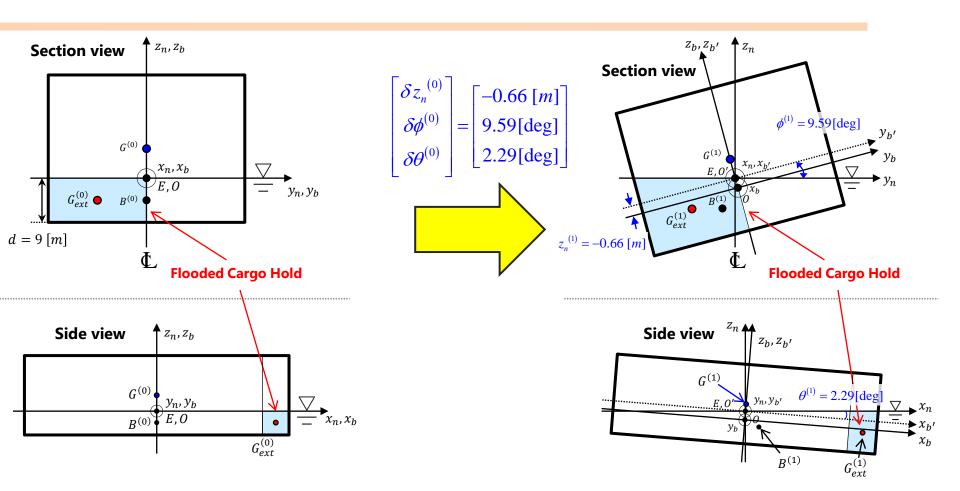


$G^{(0)} \bullet B^{(0)} \bullet B^{($	$\begin{split} & \rho g A_{wp}^{(4)} - \left(-\mu_{F} \cdot \rho g a_{wp}^{(4)}\right) & -\rho g A_{wp}^{(4)} \cdot {}^{n} y_{F^{(0)}E} - \left(-\mu_{F} \cdot \rho g a_{wp}^{(4)} \cdot {}^{n} y_{F^{(0)}E}\right) & \rho g A_{wp}^{(4)} \cdot {}^{n} x_{F^{(0)}E} - \mu_{F} \cdot \rho g a_{wp}^{(4)} \cdot {}^{n} x_{f^{(0)}E} \\ & -\rho g \left({}^{n} z_{g a b_{JE}} \nabla^{(4)} + I_{I}^{(4)}\right) - {}^{n} z_{G^{(4)}E^{-}} \cdot F_{Gz}} & \rho g I_{P}^{(4)} - \mu_{F} \cdot \rho g i_{P}^{(4)} \\ & \left(-\mu_{F} \cdot \rho g a_{wp}^{(4)} \cdot {}^{n} y_{f^{(0)}E}\right) & -{}^{n} z_{G^{(0)}E^{-}} \cdot F_{ext}^{(4)} - \left(-\mu_{F} \cdot \rho g i_{P}^{(4)}\right) \\ & -{}^{n} z_{G^{(0)}E^{-}} + \rho g a_{wp}^{(4)} \cdot {}^{n} x_{f^{(0)}E^{-}} \\ & \rho g I_{P}^{(4)} - \mu_{F} \cdot \rho g a_{wp}^{(4)} \cdot {}^{n} x_{f^{(0)}E^{-}} \\ & \rho g I_{P}^{(4)} - \mu_{F} \cdot \rho g i_{P}^{(4)} & -\rho g \left({}^{n} z_{g^{(4)}E^{-}} \nabla^{(4)} + I_{L}^{(4)}\right) - {}^{n} z_{G^{(0)}E^{-}} \cdot F_{Gz} - {}^{n} z_{G_{w}^{(4)}E^{-}} \cdot F_{extz}^{(4)} - \left(-\mu_{F} \cdot \rho g i_{L}^{(4)}\right) \\ & \delta \theta^{(4)} \\ & \delta \theta^{(4)}$
Side view $z_n, z_b$ $G^{(0)}$ $y_n, y_b$ $B^{(0)}$ $E, O$ $G^{(0)}_{ext}$ $x_n, x_b$	$= 2.67 \times 10^{4} [m^{4}]$ $i_{L}^{(0)} = \frac{1}{12} l^{3} \cdot b + a_{WP}^{(0)} \cdot \left( {}^{n}x_{f^{(0)}/E} \right)^{2} = \frac{1}{12} \cdot 10^{3} \cdot 20 + (2.0 \times 10^{2}) \times 45^{2}$ $= 4.07 \times 10^{5} [m^{4}]$ $i_{P}^{(0)} = -9.0 \times 10^{4} [m^{4}]$
$ \begin{array}{c c} L = 100 \ [m] \\ B_{mld} = 40 \ [m] \\ D = 30 \ [m] \\ d = 9 \ [m] \\ \end{array} \begin{array}{c} l = 10 \ [m] \\ b = 20 \ [m] \\ \mu_F = 1.0 \\ \mu_V = 1.0 \\ \end{array} \begin{array}{c} {}^n \mathbf{r}_{G^{(0)}/E} = [0 \ 0 \ 6]^T \ [m] \\ {}^n \mathbf{r}_{G^{(0)}/E} = [45 \ -10 \ -4.5]^T \ [m] \\ {}^n \mathbf{r}_{B^{(0)}/E} = [0 \ 0 \ -4.5]^T \ [m] \\ {}^n \mathbf{r}_{B^{(0)}/E} = [0 \ 0 \ 0]^T \ [m] \\ {}^n \mathbf{r}_{F^{(0)}/E} = [0 \ 0 \ 0]^T \ [m] \\ {}^n \mathbf{r}_{f^{(0)}/E} = [45 \ -10 \ 0]^T \ [m] \\ {}^n \mathbf{r}_{f^{(0)}/E} = [45 \ -10 \ 0]^T \ [m] \\ {}^n \mathbf{r}_{f^{(0)}/E} = [45 \ -10 \ 0]^T \ [m] \\ {}^n \mathbf{r}_{f^{(0)}/E} = [45 \ -10 \ 0]^T \ [m] \\ {}^n \mathbf{r}_{f^{(0)}/E} = [45 \ -10 \ 0]^T \ [m] \end{array} $	$\begin{split} -\rho g \left( {^n z_{B^{(0)}/E} \nabla^{(0)} + I_T^{(0)} } \right) &- {^n z_{G^{(0)}/E} \cdot F_{G,Z} - {^n z_{G^{(0)}_{ext}/E} \cdot F_{ext,Z}^{(0)} - \left( - u_F \cdot \rho g i_T^{(0)} \right)} \\ &= -10 \cdot \left[ -4.5 \cdot (3.6 \times 10^4) + (5.33 \times 10^5) \right] - 6 \cdot (-3.6 \times 10^5) \\ &- (-4.5) \cdot (-1.8 \times 10^4) - \left( -1.0 \cdot 10 \cdot (2.67 \times 10^4) \right) \\ &= -1.37 \times 10^6 \ [kN \cdot m] \end{split}$
$F_{G,z} = -3.6 \times 10^{5} [kN] \qquad F_{z}^{(0)} = -1.8 \times 10^{4} [kN]$ $F_{Gext,z}^{(0)} = -1.8 \times 10^{4} [kN] \qquad M_{T}^{(0)} = 1.8 \times 10^{5} [kN]$ $F_{B,z}^{(0)} = 3.6 \times 10^{5} [kN] \qquad M_{L}^{(0)} = 8.1 \times 10^{5} [kN]$	$\rho g I_P^{(0)} - \mu_F \cdot \rho g i_P^{(0)} = 10 \cdot 0 - 1.0 \cdot 10 \cdot (-9.0 \times 10^4) = 9.0 \times 10^5 \ [kN \cdot m]$ 812

Section view $z_n, z$	$\begin{bmatrix} \mathbf{r}_{z}^{(k)} & \mathbf{r}_{z}^{(k)} \\ \mathbf{M}_{T}^{(k)} & \mathbf{M}_{T}^{(k)} \\ \mathbf{M}_{z}^{(k)} & \mathbf{M}_{L}^{(k)} \end{bmatrix} = \mathbf{I}$	$\begin{split} \rho g A_{WP}^{(k)} &- \left( -\mu_{F} \cdot \rho g a_{WP}^{(k)} \right) & -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(1)}/E} - \left( -\mu_{F} \cdot \rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(1)}/E} \right) & \rho g A_{WP}^{(k)} \cdot {}^{n} x_{F^{(1)}/E} - \mu_{F} \cdot \rho g a_{WP}^{(k)} \cdot {}^{n} x_{f^{(1)}/E} \\ -\rho g A_{WP}^{(k)} \cdot {}^{n} y_{F^{(1)}/E} & -\rho g \left( {}^{n} z_{g^{(1)}/E} \nabla^{(k)} + I_{T}^{(k)} \right) - {}^{n} z_{G^{(1)}/E} \cdot F_{G,z} & \rho g I_{P}^{(k)} - \mu_{F} \cdot \rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(1)}/E} \\ - \left( -\mu_{F} \cdot \rho g a_{WP}^{(k)} \cdot {}^{n} y_{f^{(1)}/E} \right) & -{}^{n} z_{G_{w}^{(1)}/E} \cdot F_{exz,z}^{(k)} - \left( -\mu_{F} \cdot \rho g i_{F}^{(k)} \right) & \rho g I_{P}^{(k)} - \mu_{F} \cdot \rho g i_{P}^{(k)} \\ + {}^{n} x_{F^{(1)}/E} - \mu_{F} \cdot \rho g a_{WP}^{(k)} \cdot {}^{n} x_{f^{(1)}/E} & \rho g I_{P}^{(k)} - \mu_{F} \cdot \rho g i_{P}^{(k)} & -\rho g \left( {}^{n} z_{B^{(1)}/E} \nabla^{(k)} + I_{L}^{(k)} \right) - {}^{n} z_{G^{(1)}/E} \cdot F_{exz,z}^{(k)} - \left( -\mu_{F} \cdot \rho g i_{L}^{(k)} \right) \\ \end{bmatrix}$	$\sum_{\substack{a=z_{a}^{(k)}\\ =\phi^{(k)}\\ b \in \theta^{(k)}}} \begin{bmatrix} \delta z^{(k)}\\ \delta \phi^{(k)}\\ \delta \theta^{(k)} \end{bmatrix}$
$G^{(0)} \qquad x_n,$ $G^{(0)} \qquad B^{(0)} \qquad E, C$ $d = 9 [m]$		$I_T^{(0)} = \frac{1}{12} L \cdot B_{mld}^3 = \frac{1}{12} \cdot 100 \cdot 40^3 = 5.33 \times 10^5 \ [m^4]$ $I_L^{(0)} = \frac{1}{12} L^3 \cdot B_{mld} = \frac{1}{12} \cdot 100^3 \cdot 40 = 3.33 \times 10^6 \ [m^4]$ $I_P^{(0)} = 0 \ [m^4]$	
Ĕ F	Flooded Cargo Hold	$\begin{bmatrix} i_T^{(0)} = \frac{1}{12} l \cdot b^3 + a_{WP}^{(0)} \cdot \left({}^n y_{f^{(0)}/E}\right)^2 = \frac{1}{12} \cdot 10 \cdot 20^3 + (2.0 \times 10^2) \times (-10)^2 \\ = 2.67 \times 10^4 \ [m^4] \end{bmatrix}$	
$ \begin{array}{c} G^{(0)} & & \\ & & \\ & & \\ B^{(0)} & E, \\ \end{array} $	$\begin{array}{c c} x_{n}, y_{b} \\ y_{0} \\ \hline \\ G_{ext}^{(0)} \end{array} \xrightarrow{\bigtriangledown} x_{n}, x_{b} \\ \hline \end{array}$	$\begin{split} i_L^{(0)} &= \frac{1}{12} l^3 \cdot b + a_{WP}^{(0)} \cdot \left( {^n x_{f^{(0)}/E}} \right)^2 = \frac{1}{12} \cdot 10^3 \cdot 20 + (2.0 \times 10^2) \times 45^2 \\ &= 4.07 \times 10^5 \ [m^4] \\ i_P^{(0)} &= -9.0 \times 10^4 \ [m^4] \end{split}$	
$B_{mld} = 40 [m] \qquad b = 20 [m] \\ D = 30 [m] \qquad \mu_F = 1.0 \\ d = 9 [m] \qquad \mu_V = 1.0$	${}^{n}\mathbf{r}_{G^{(0)}/E} = \begin{bmatrix} 0 & 0 & 6 \end{bmatrix}^{T} \begin{bmatrix} m \end{bmatrix}$ ${}^{n}\mathbf{r}_{G_{ext}/E} = \begin{bmatrix} 45 & -10 & -4.5 \end{bmatrix}^{T} \begin{bmatrix} m \end{bmatrix}$ ${}^{n}\mathbf{r}_{B^{(0)}/E} = \begin{bmatrix} 0 & 0 & -4.5 \end{bmatrix}^{T} \begin{bmatrix} m \end{bmatrix}$ ${}^{n}\mathbf{r}_{F^{(0)}/E} = \begin{bmatrix} 0 & 0 & 0 \end{bmatrix}^{T} \begin{bmatrix} m \end{bmatrix}$ ${}^{n}\mathbf{r}_{f^{(0)}/E} = \begin{bmatrix} 45 & -10 & 0 \end{bmatrix}^{T} \begin{bmatrix} m \end{bmatrix}$	$ -\rho g \left( {}^{n} z_{B^{(0)}/E} \nabla^{(0)} + I_{L}^{(0)} \right) - {}^{n} z_{G^{(0)}/E} \cdot F_{G,Z} - {}^{n} z_{G^{(0)}_{ext}/E} \cdot F^{(0)}_{ext,Z} - \left( -u_{F} \cdot \rho g i_{L}^{(0)} \right) $ = $-10 \cdot \left[ -4.5 \cdot (3.6 \times 10^{4}) + (3.33 \times 10^{6}) \right] - 6 \cdot (-3.6 \times 10^{5}) $ $- (-4.5) \cdot (-1.8 \times 10^{4}) - \left( -1.0 \cdot 10 \cdot (4.07 \times 10^{5}) \right) $	
$F^{(0)}_{G_{ext,Z}} = -1.8 \times 10^4 \; [kN]$	$v^{(0)} = 1.8 \times 10^{3} [m^{3}]$ $F_{z}^{(0)} = -1.8 \times 10^{4} [kN]$ $M_{T}^{(0)} = 1.8 \times 10^{5} [kN]$ $v^{(0)} = 0.4 \times 10^{5} [kN]$	$= -2.56 \times 10^7 \ [kN \cdot m]$	
$F_{B,z}^{(0)} = 3.6 \times 10^5 [kN]$	$M_L^{(0)} = 8.1 \times 10^5 [kN]$		813

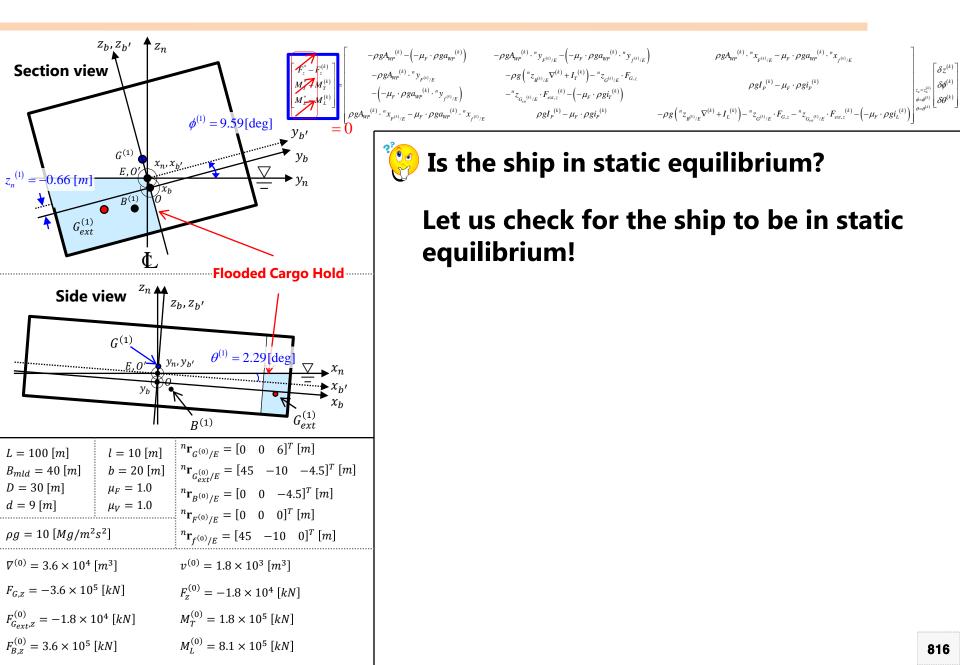
## 3. Calculation of Immersion, Trim, and Heel at k=0 step

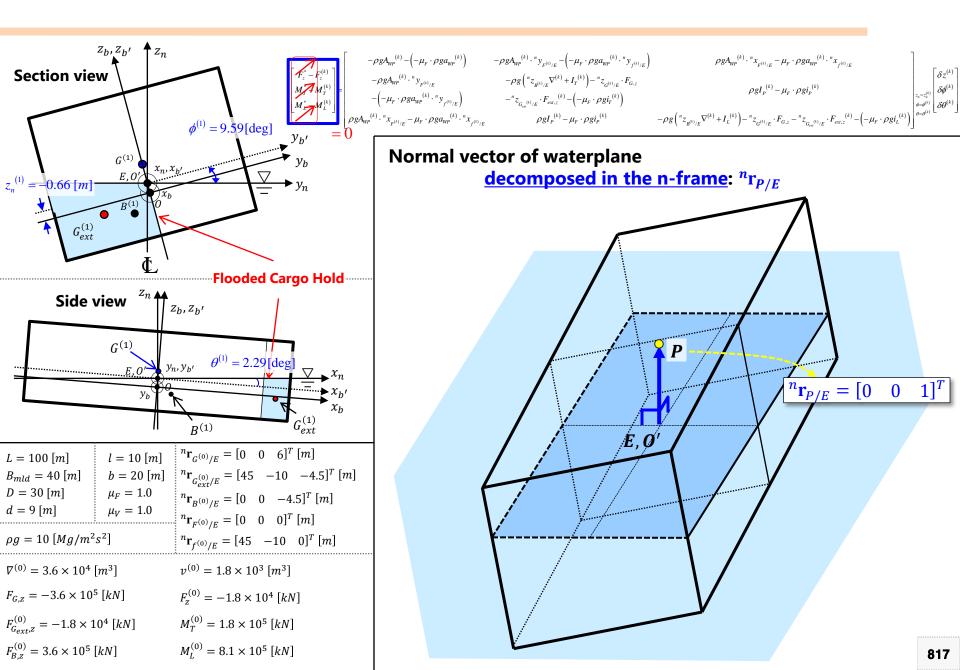


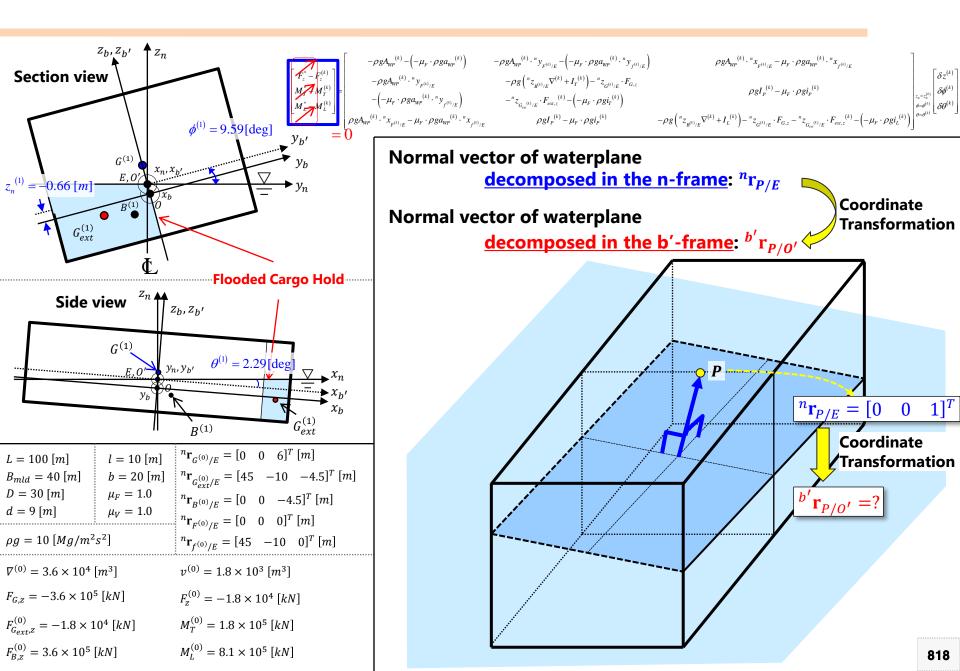


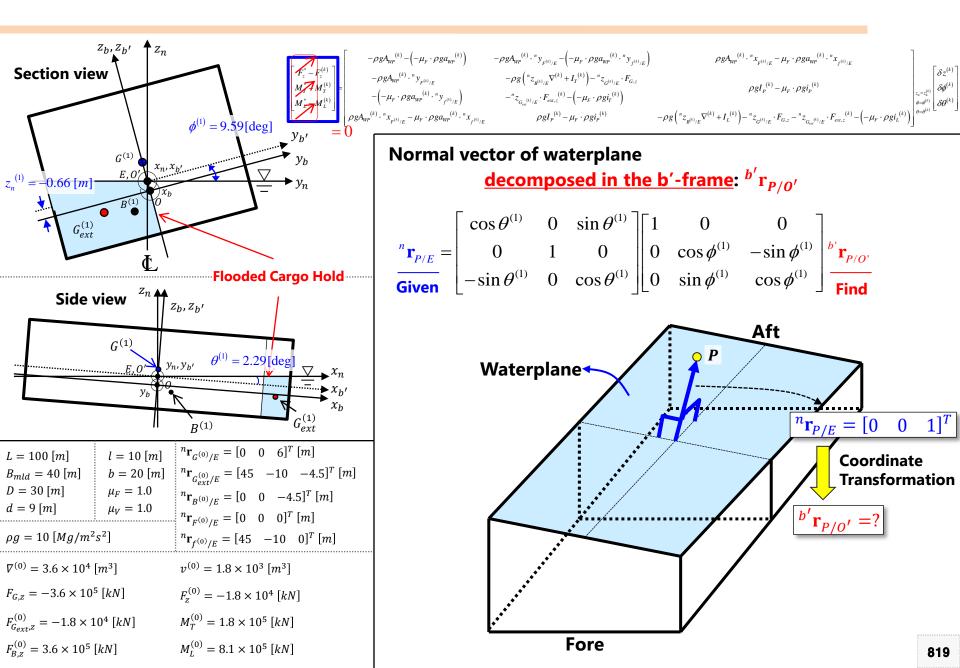
b'-frame: b-frame을 n-frame의 원점 E으로 translation한 coordinate system

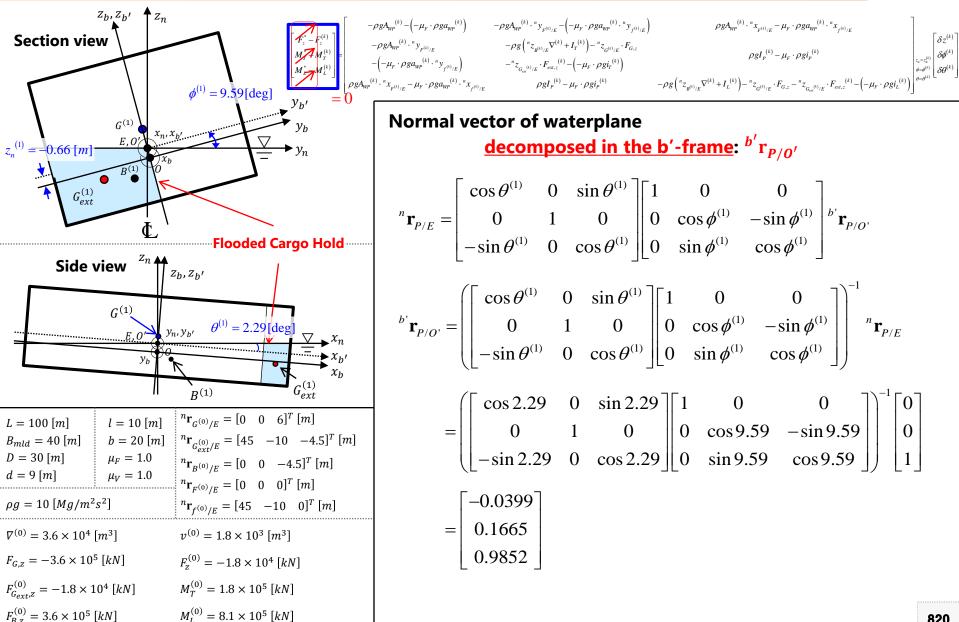
## 4. Check for the Ship to be in Static Equilibrium at k=0 step

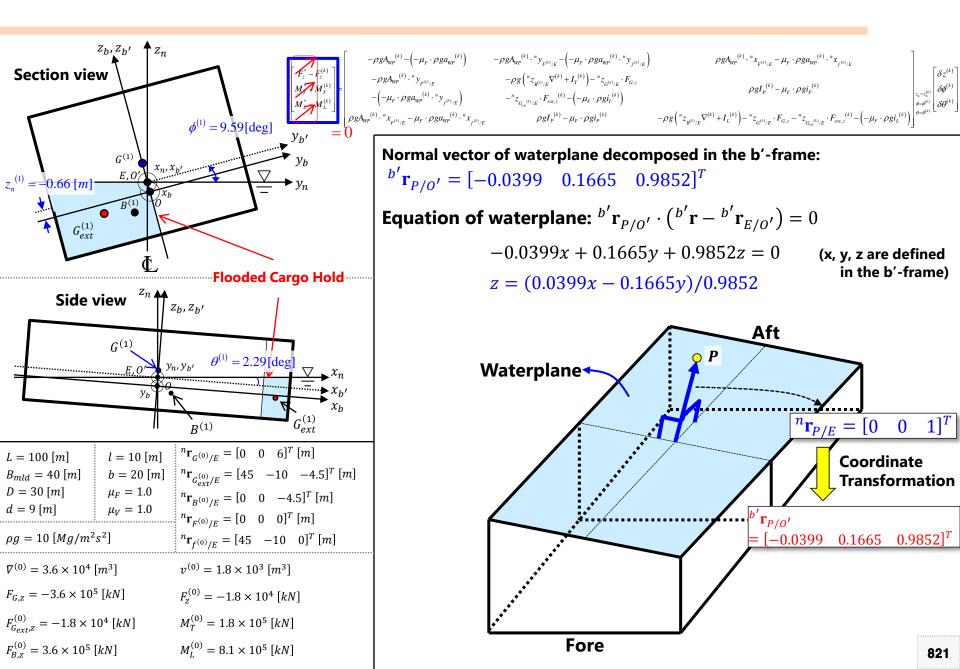


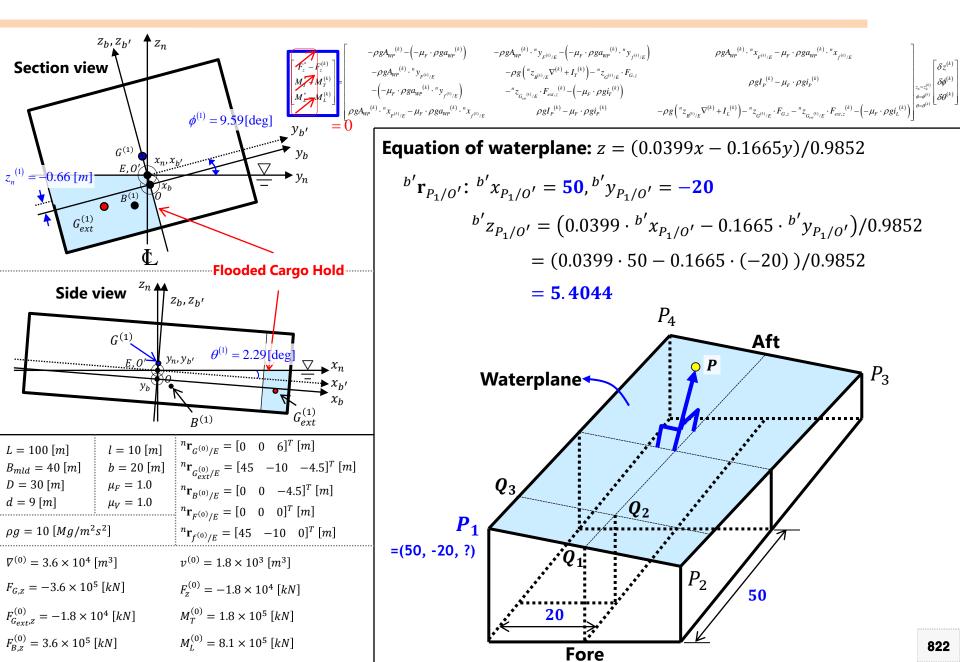


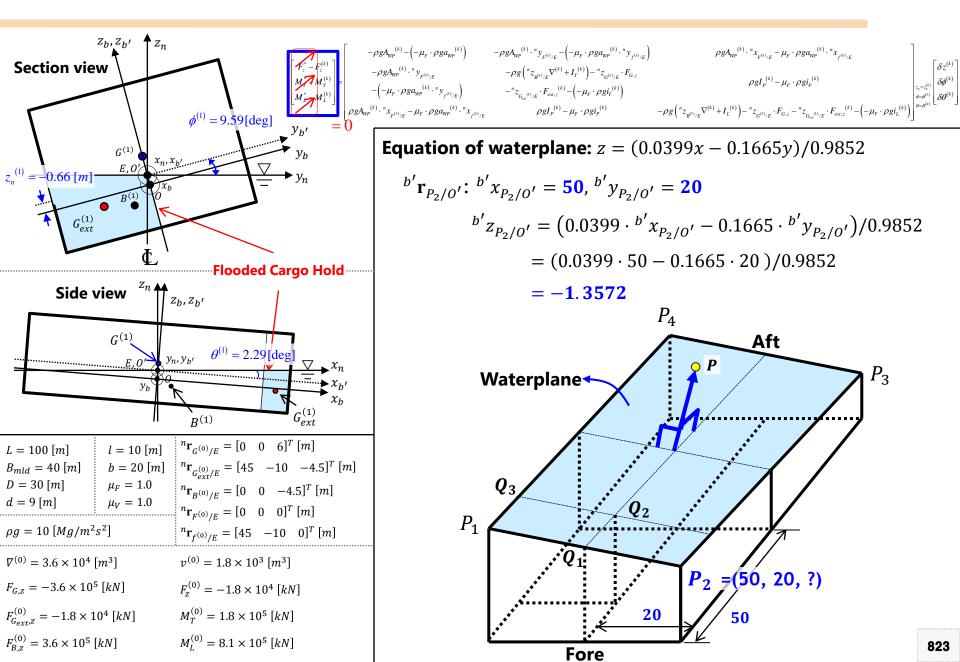


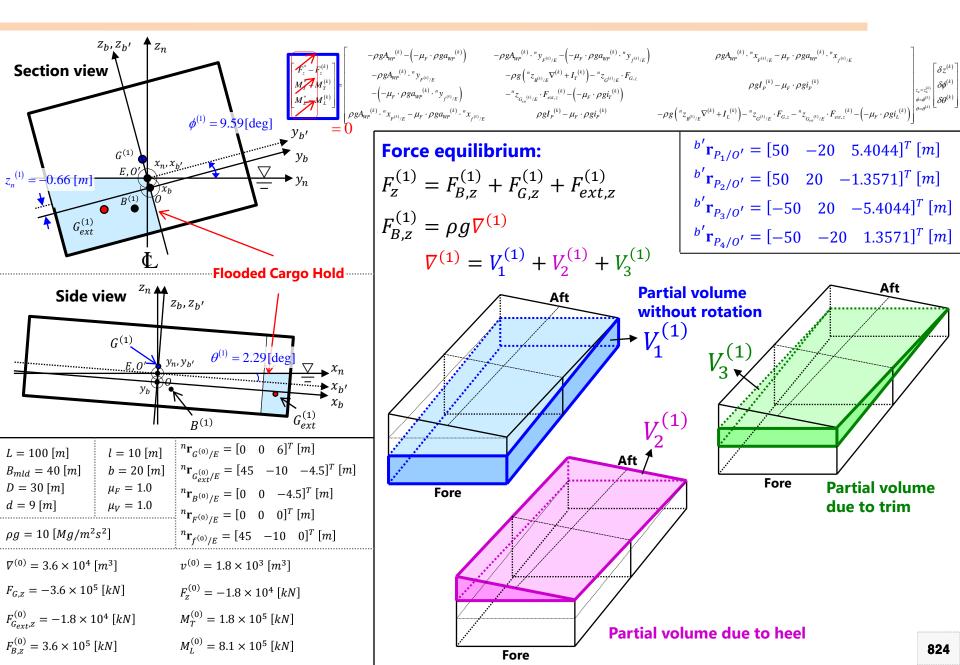


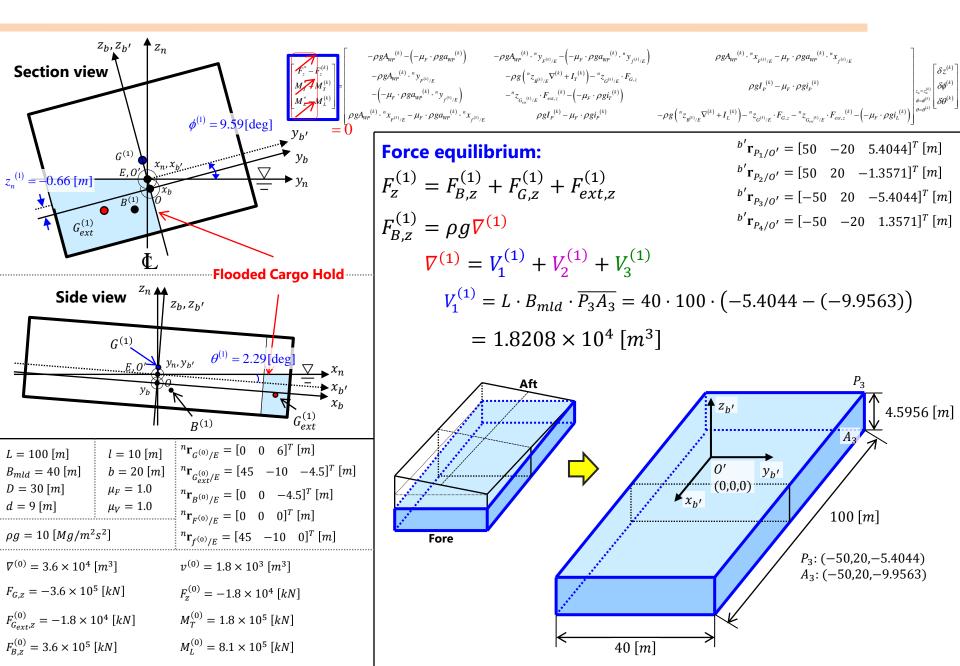


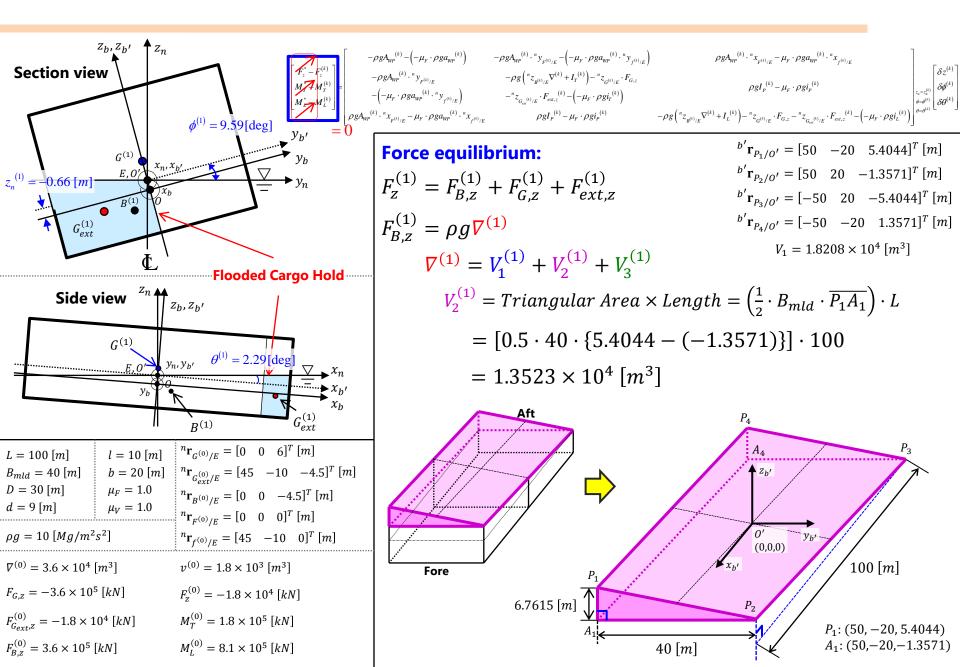


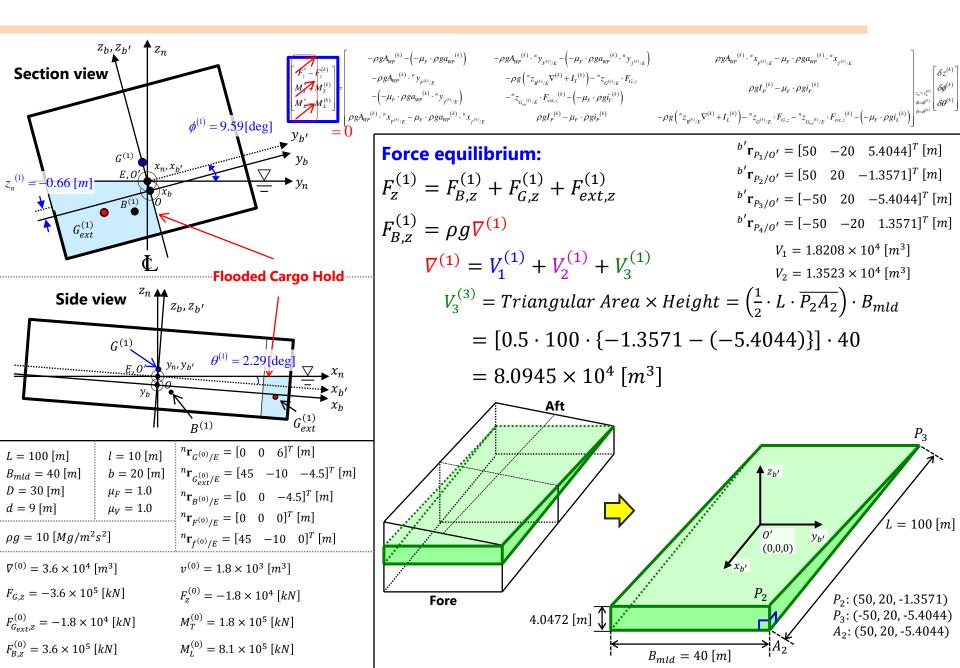


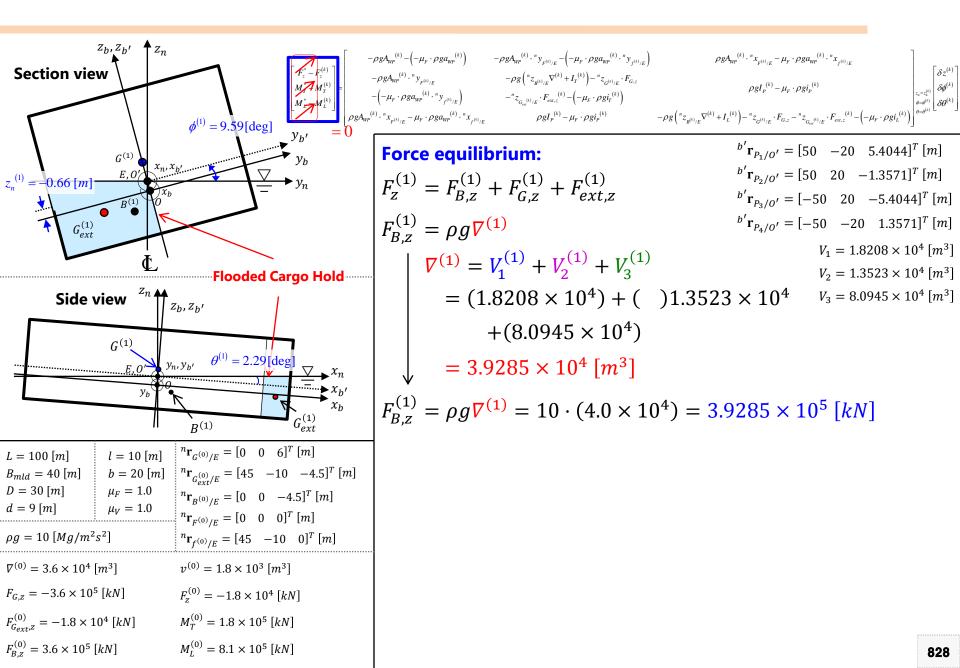


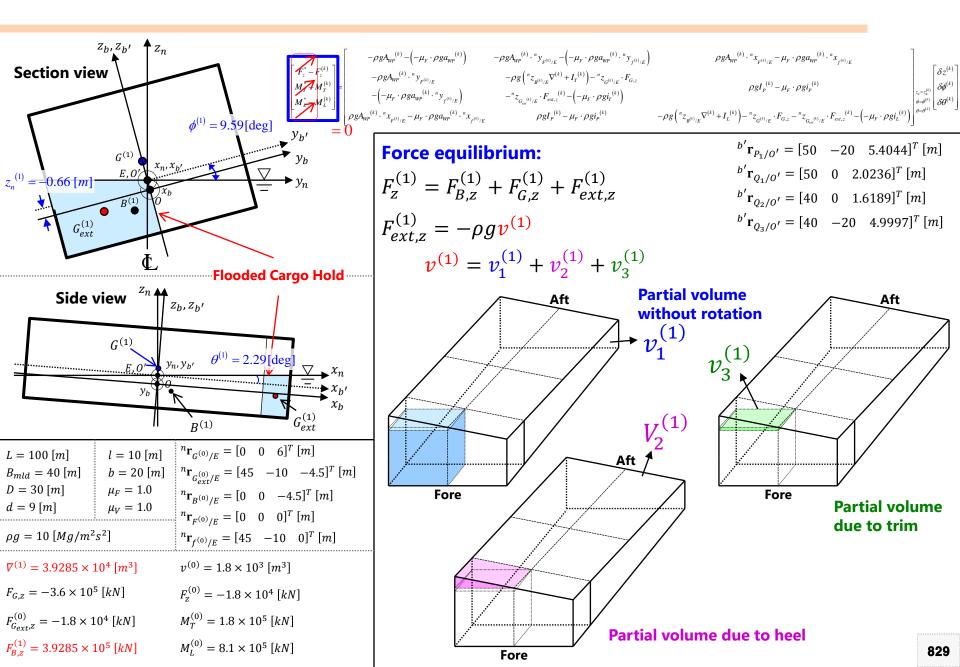


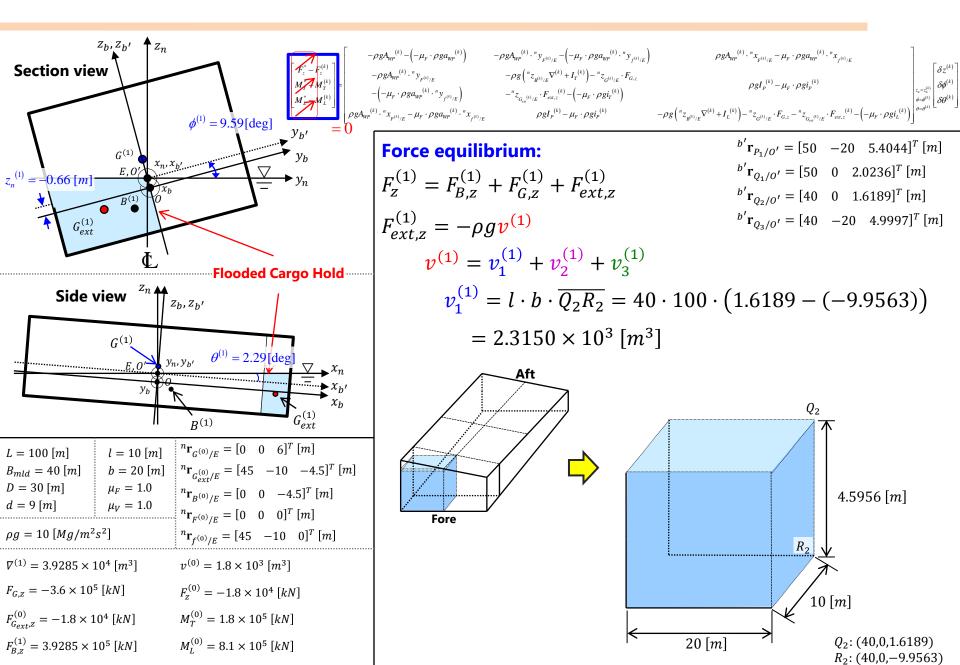


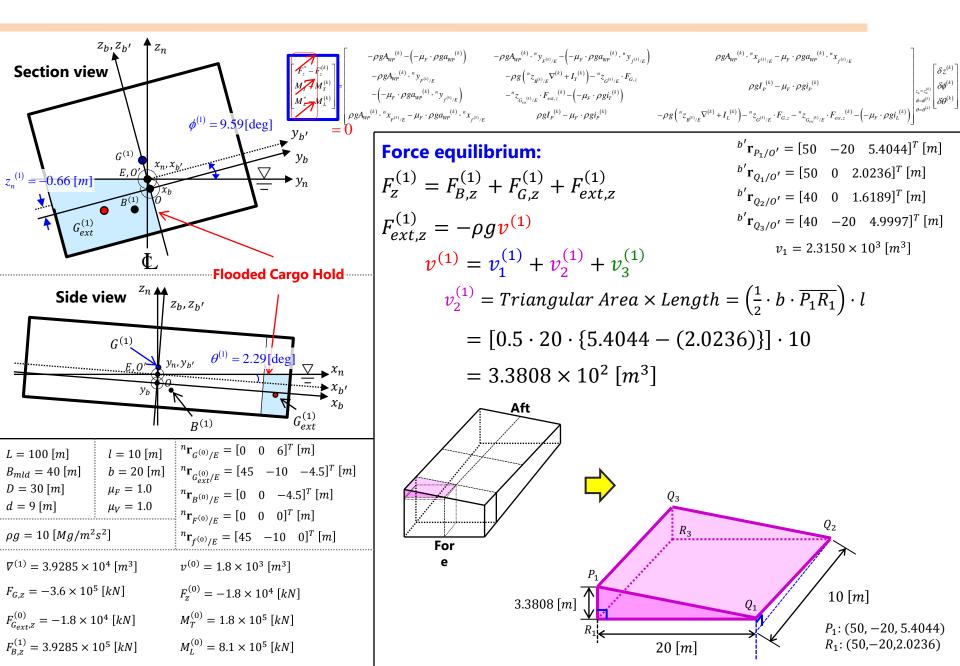


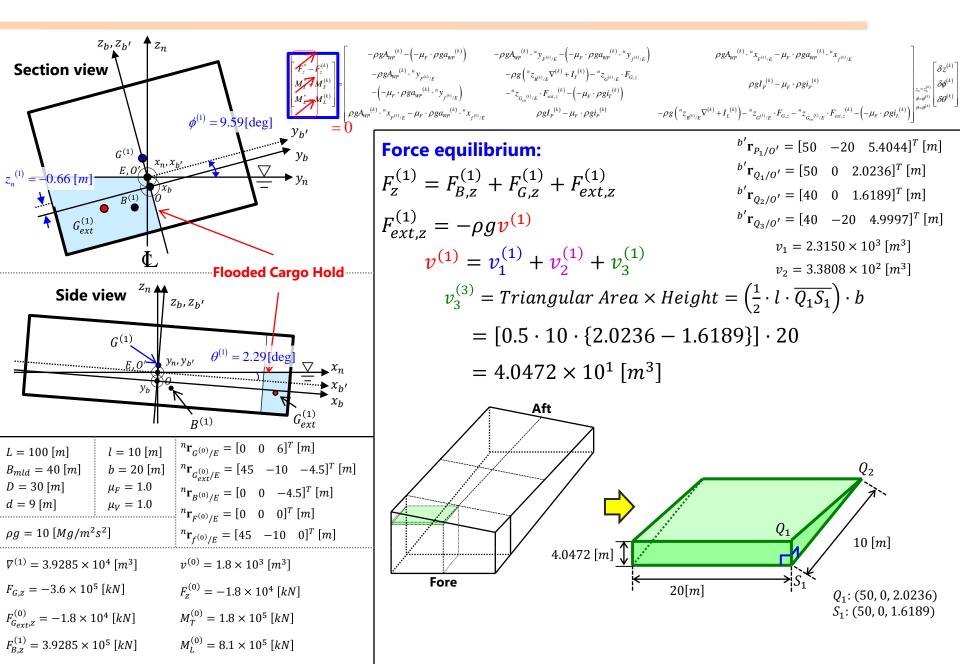






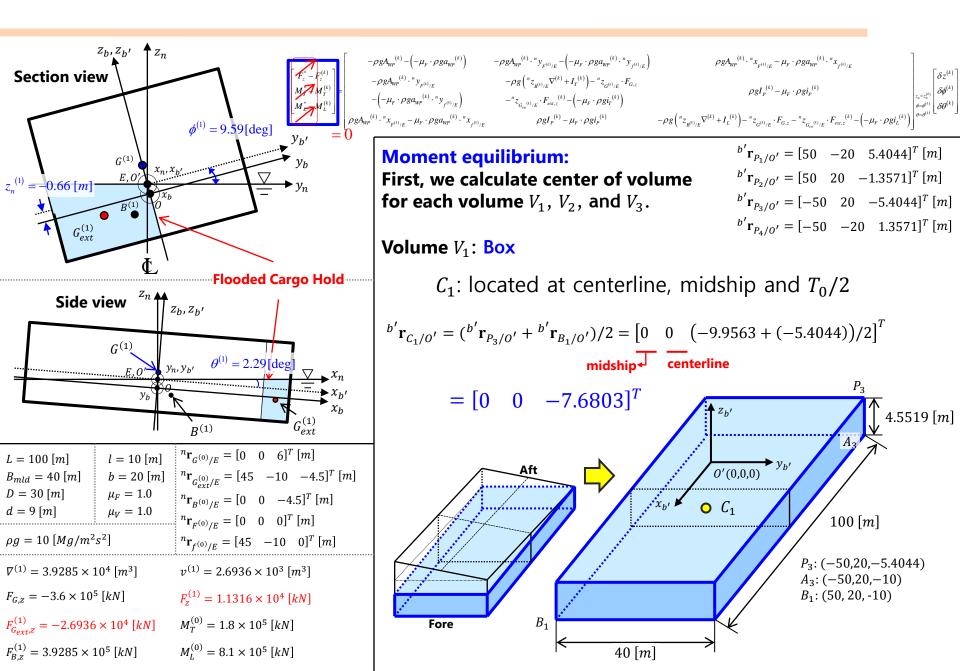


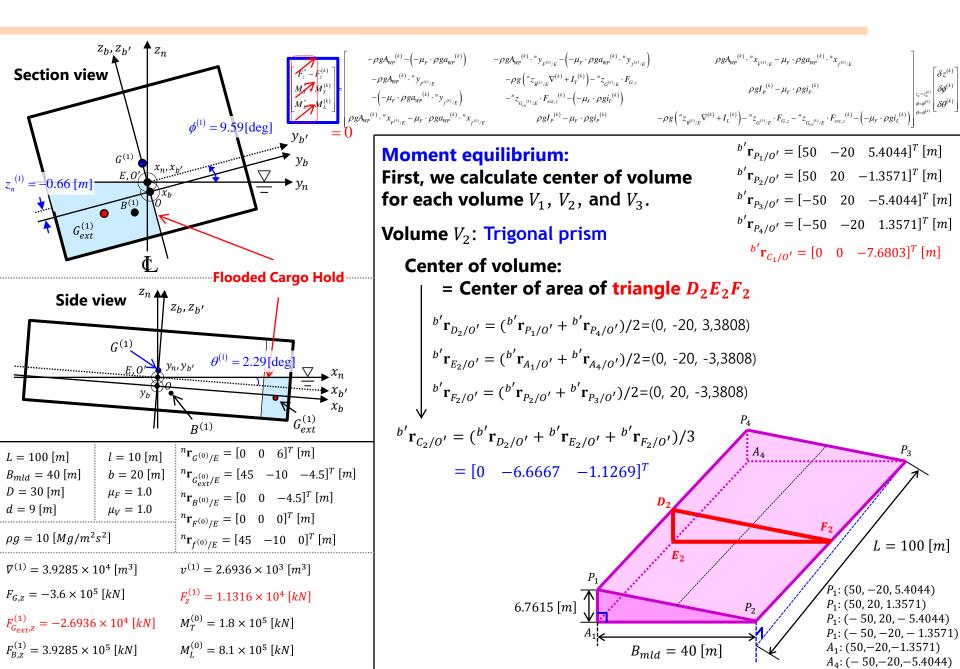


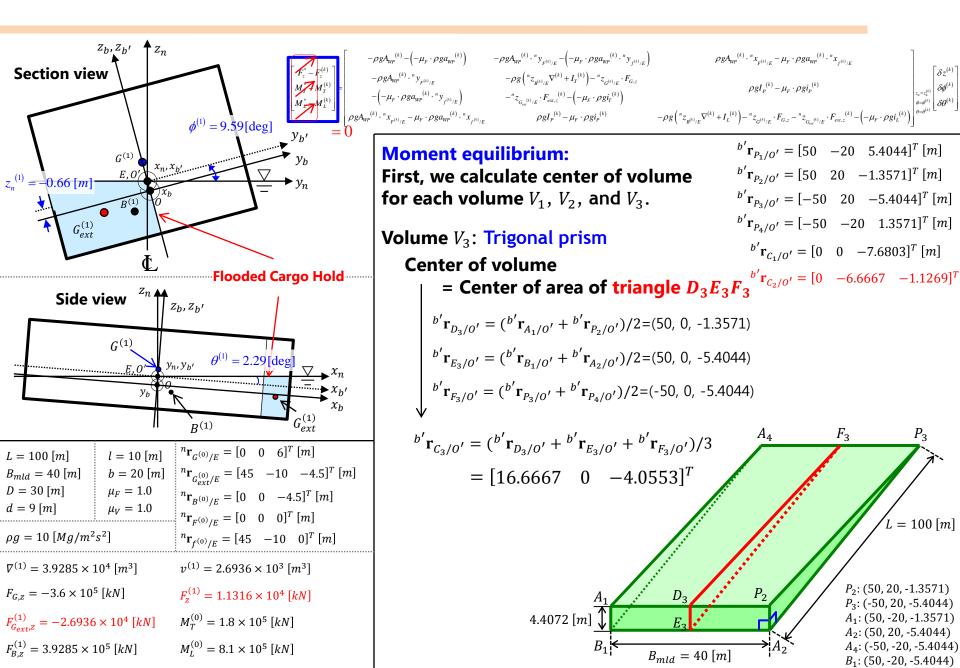


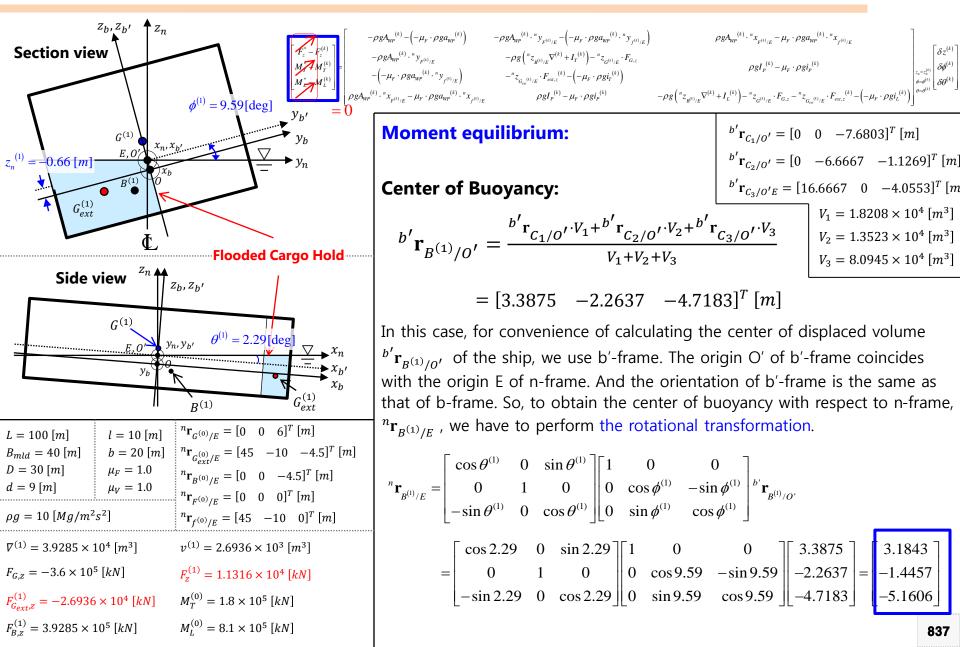
Section view  

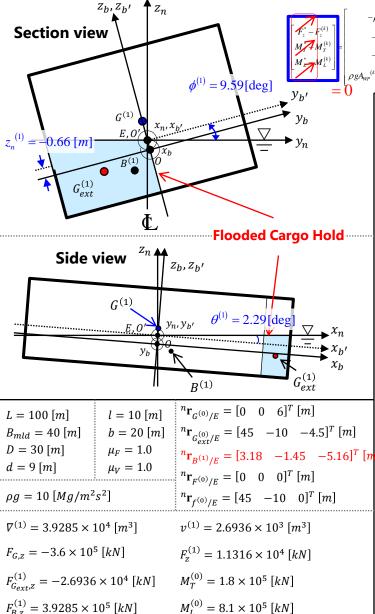
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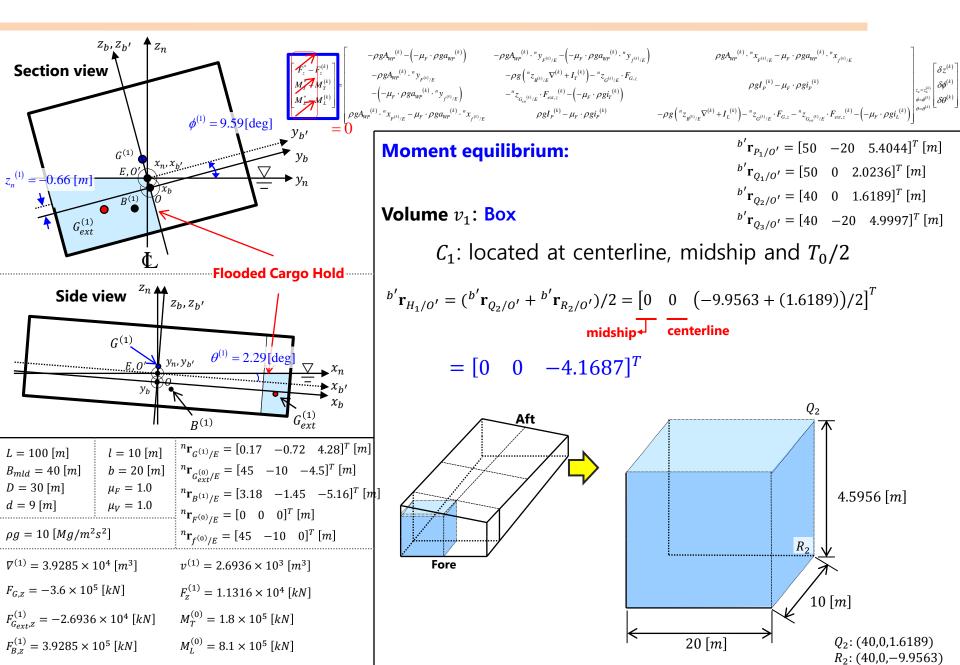


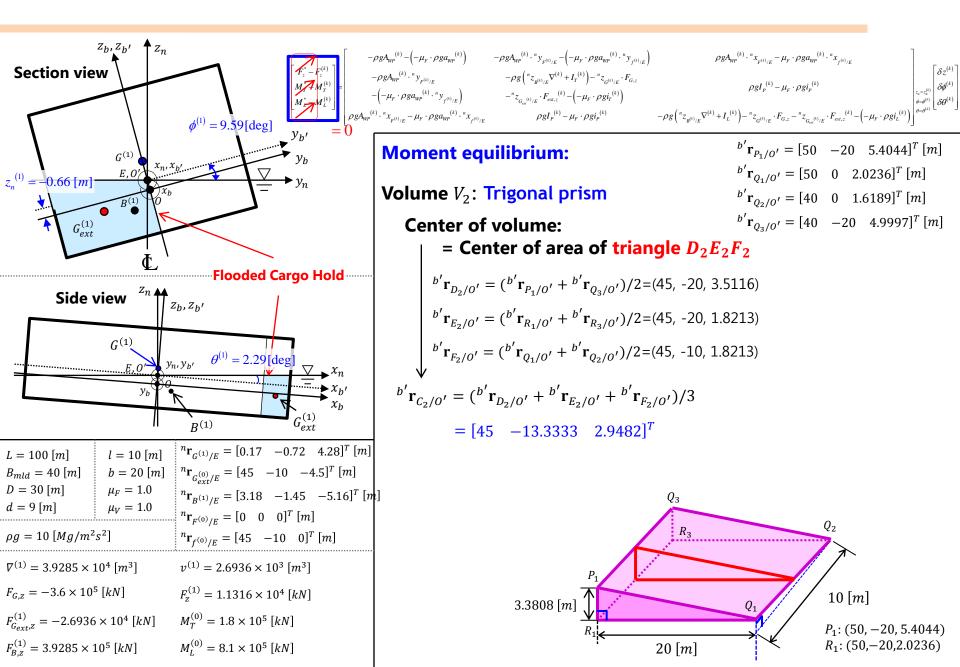
## **Moment equilibrium:**

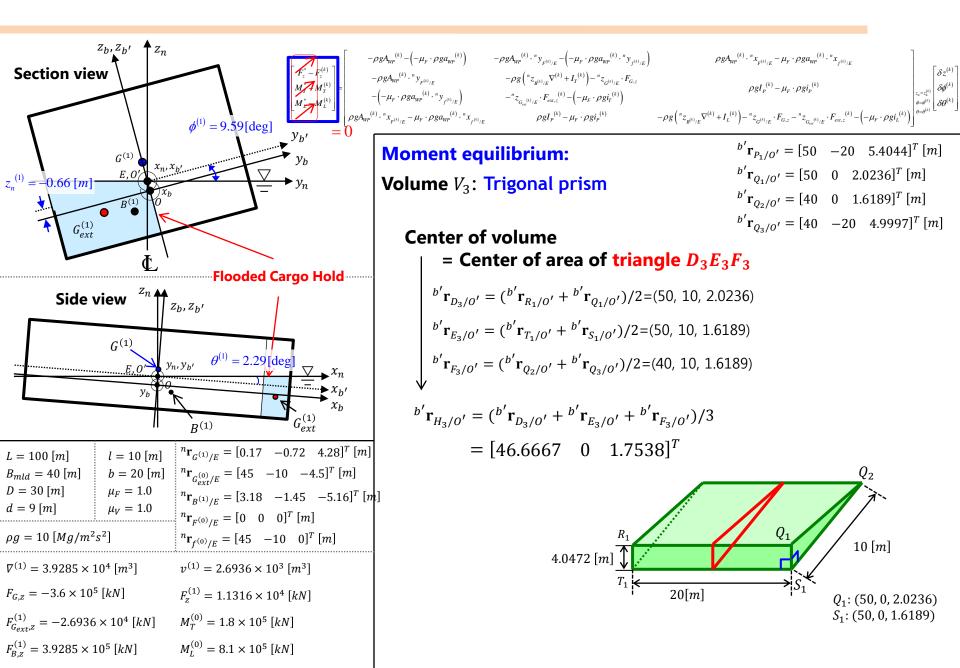
## **Center of Gravity:**

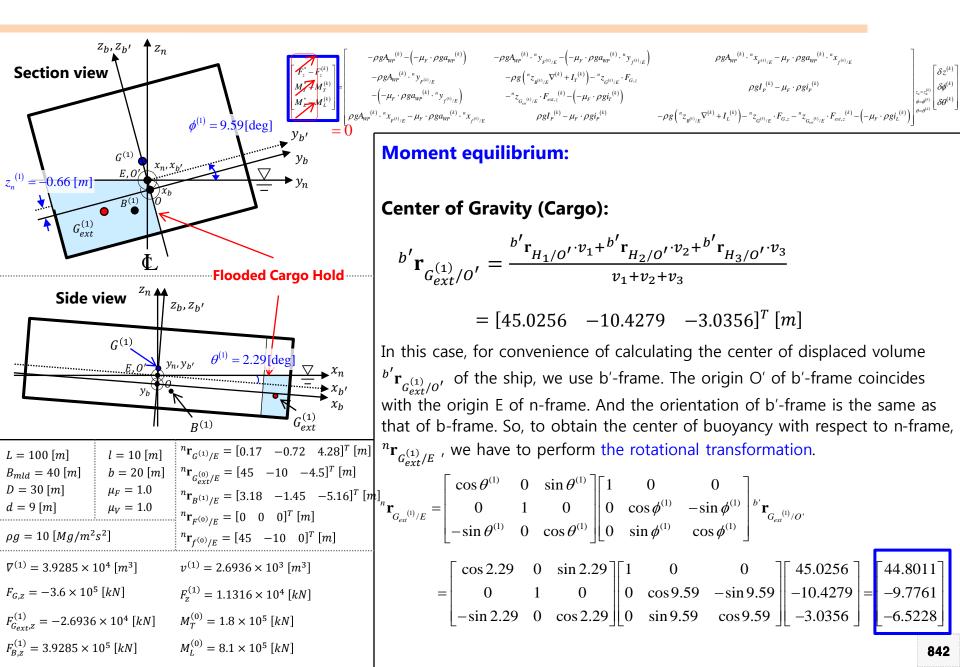
The center of mass,  ${}^{b}\mathbf{r}_{G^{(1)}/O}$ , with respect to the body fixed frame is identical with respect to the floating position. But the center of mass,  ${}^{n}\mathbf{r}_{G^{(1)}/E}$ , with respect to the waterplane-fixed frame changes with respect to the rotation. The change in the center of mass,  ${}^{n}\mathbf{r}_{G^{(1)}/E}$ , with respect to the waterplane-fixed frame changes are additional heeling moment arm.

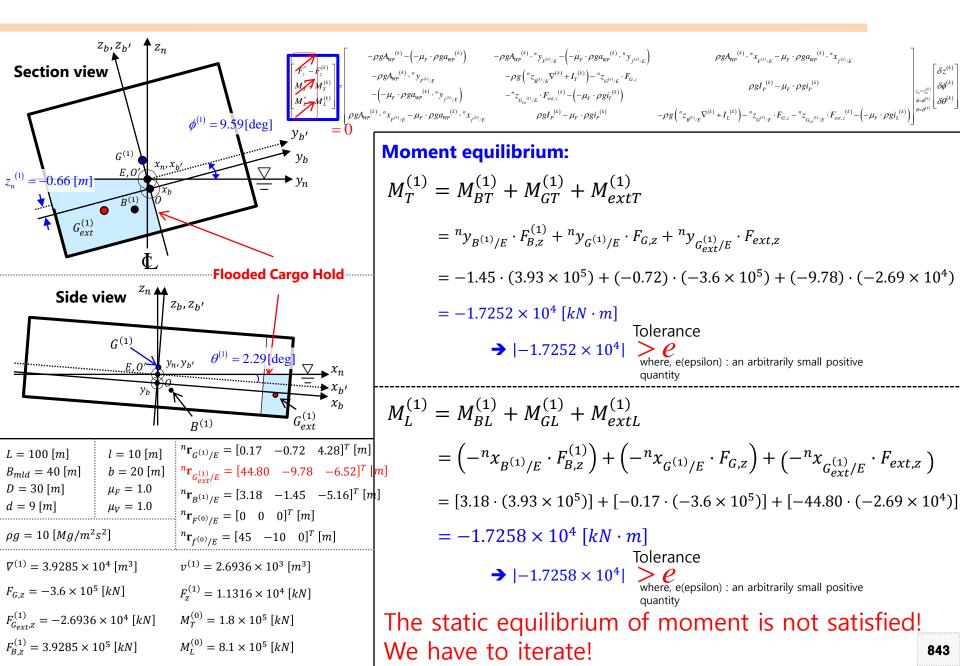
$${}^{n}\mathbf{r}_{G^{(1)}/E} = \begin{bmatrix} \cos\theta^{(1)} & 0 & \sin\theta^{(1)} \\ 0 & 1 & 0 \\ -\sin\theta^{(1)} & 0 & \cos\theta^{(1)} \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos\phi^{(1)} & -\sin\phi^{(1)} \\ 0 & \sin\phi^{(1)} & \cos\phi^{(1)} \end{bmatrix} {}^{b'}\mathbf{r}_{G^{(1)}/O'}, {}^{b'}\mathbf{r}_{G^{(1)}/O'} = {}^{b}\mathbf{r}_{G^{(1)}/O} + \begin{bmatrix} 0 \\ 0 \\ z_{n}^{(1)} \end{bmatrix} \\ = \begin{bmatrix} \cos 2.29 & 0 & \sin 2.29 \\ 0 & 1 & 0 \\ -\sin 2.29 & 0 & \cos 2.29 \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos 9.59 & -\sin 9.59 \\ 0 & \sin 9.59 & \cos 9.59 \end{bmatrix} \left( \begin{bmatrix} 0 \\ 0 \\ 6 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ -0.6563 \end{bmatrix} \right) \\ = \begin{bmatrix} 0.1708 \\ -0.7240 \\ 4.2795 \end{bmatrix}$$



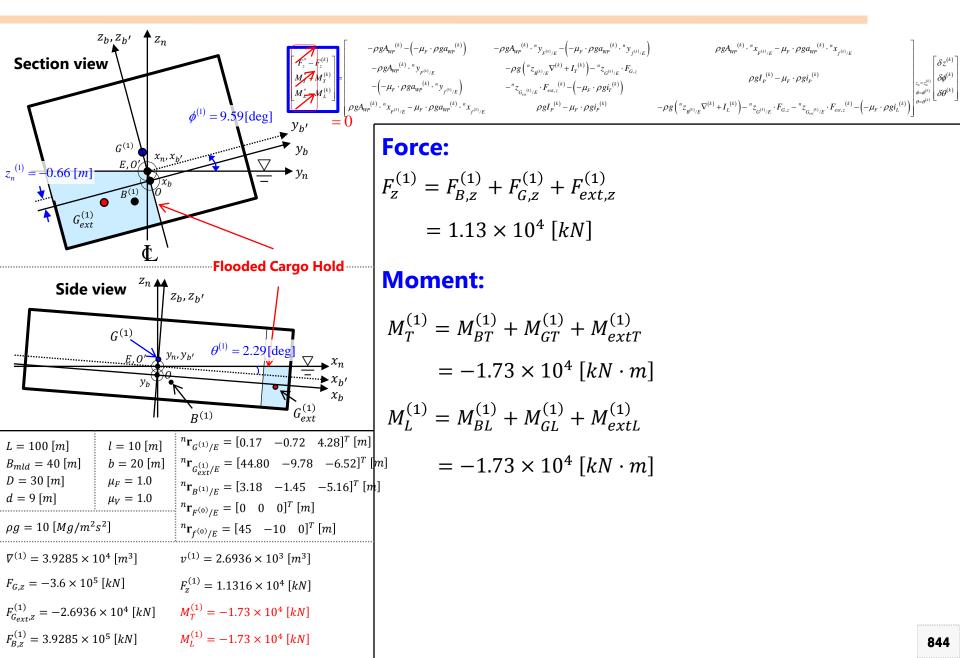




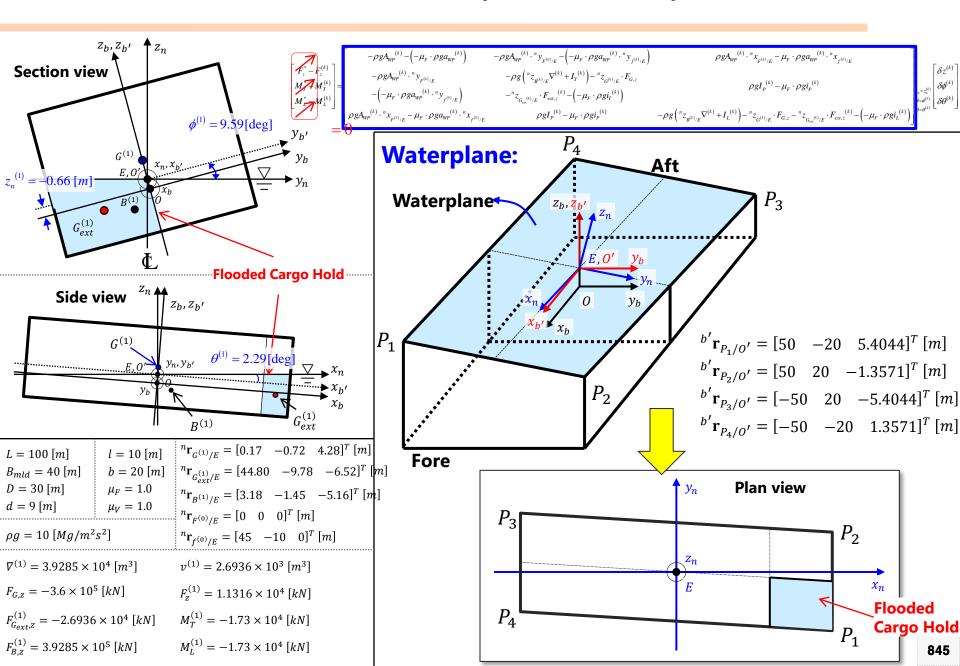


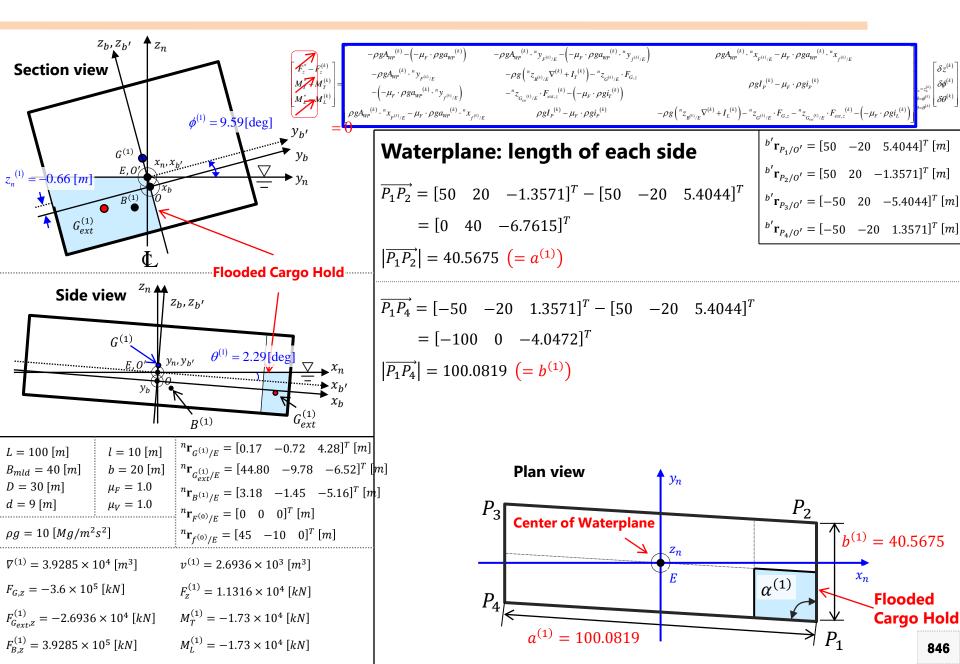


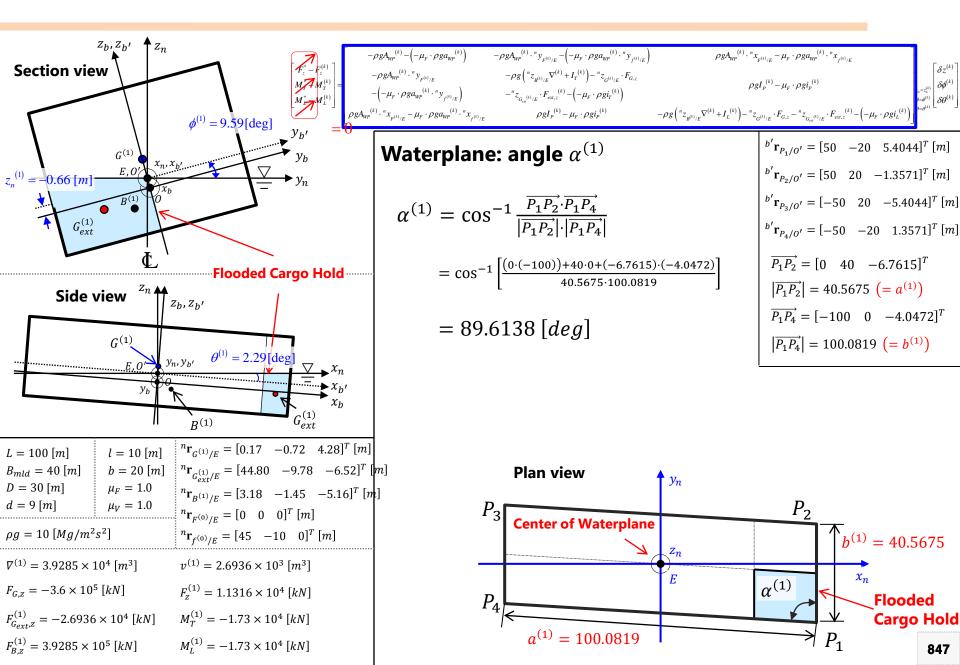
## 1. Calculation of Forces and Moments at k=1 step

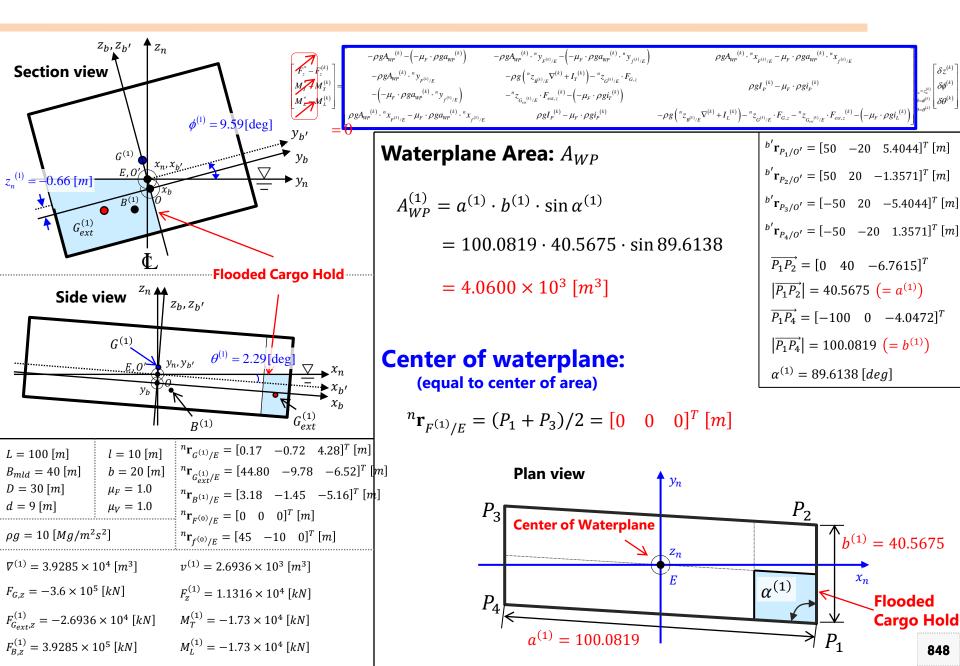


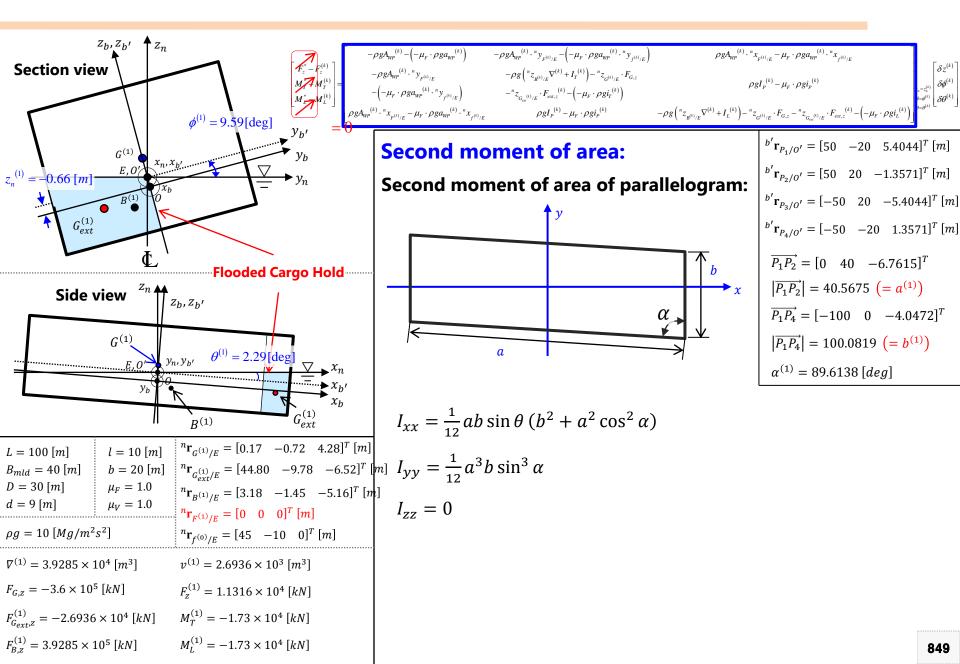
## 2. Calculation of the Values of the Waterplane at k=1 step

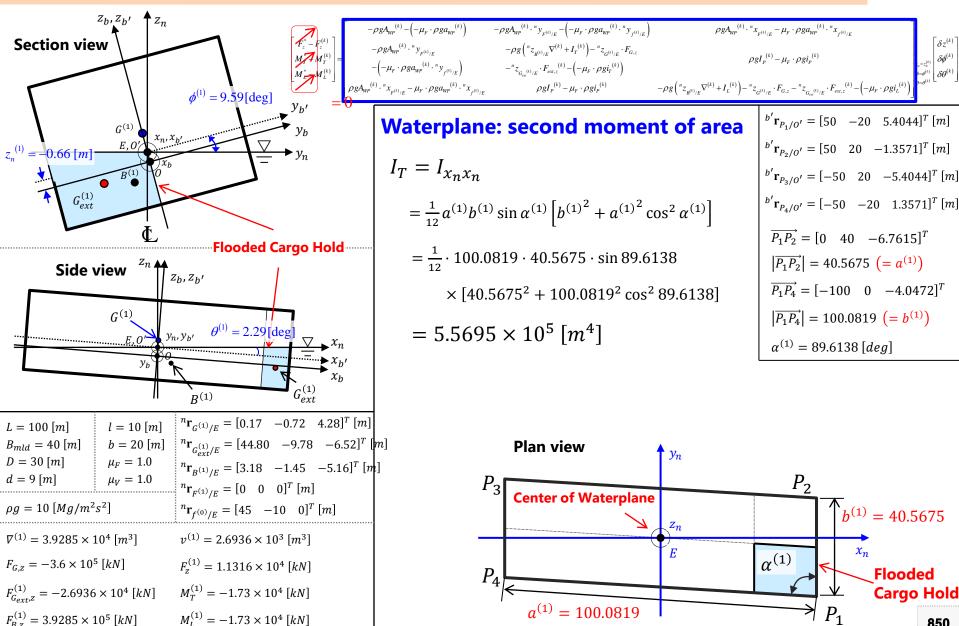


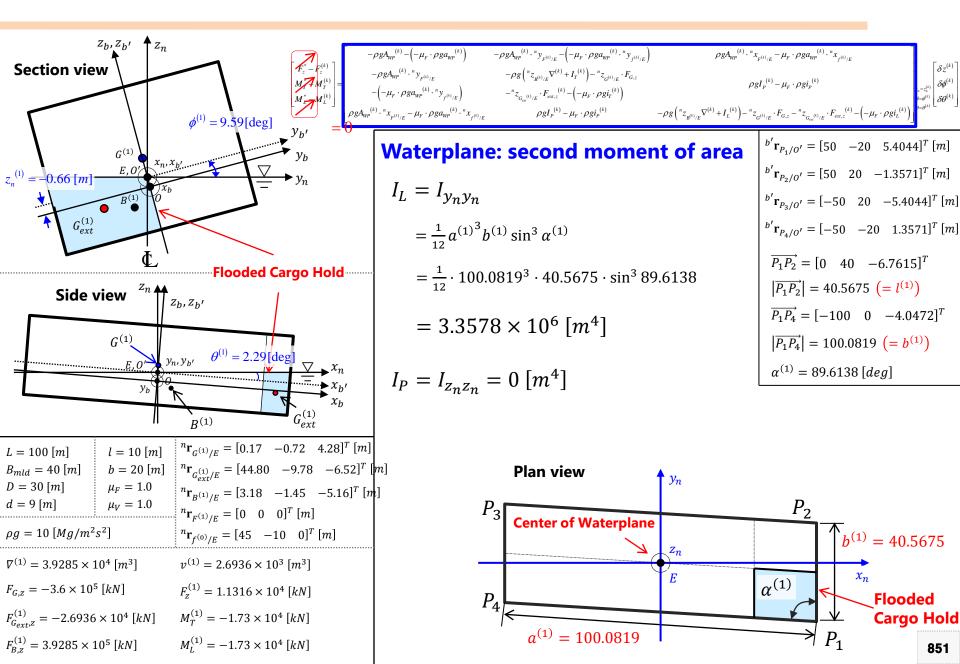


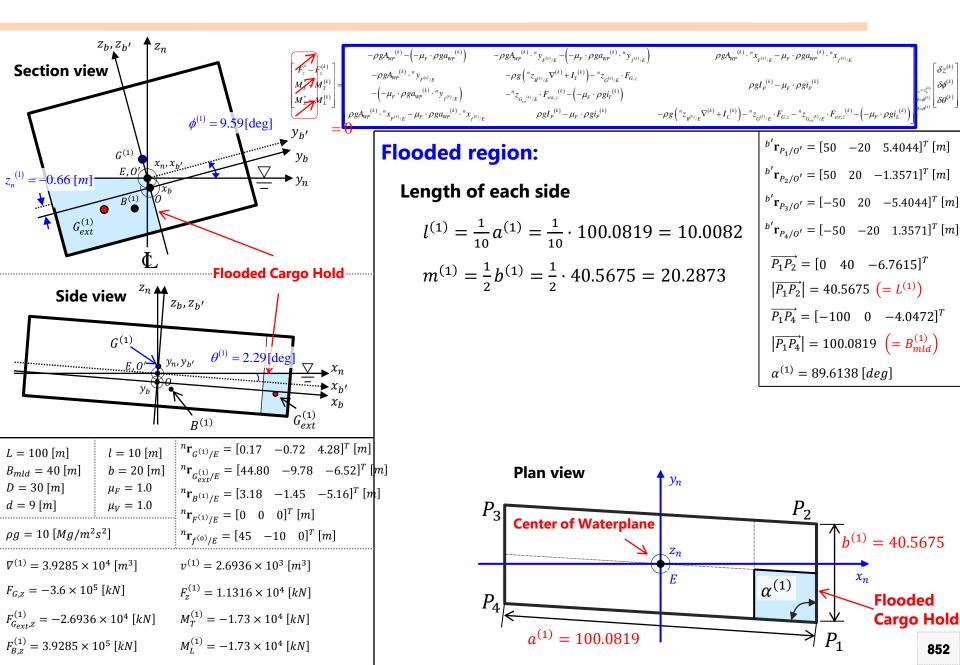


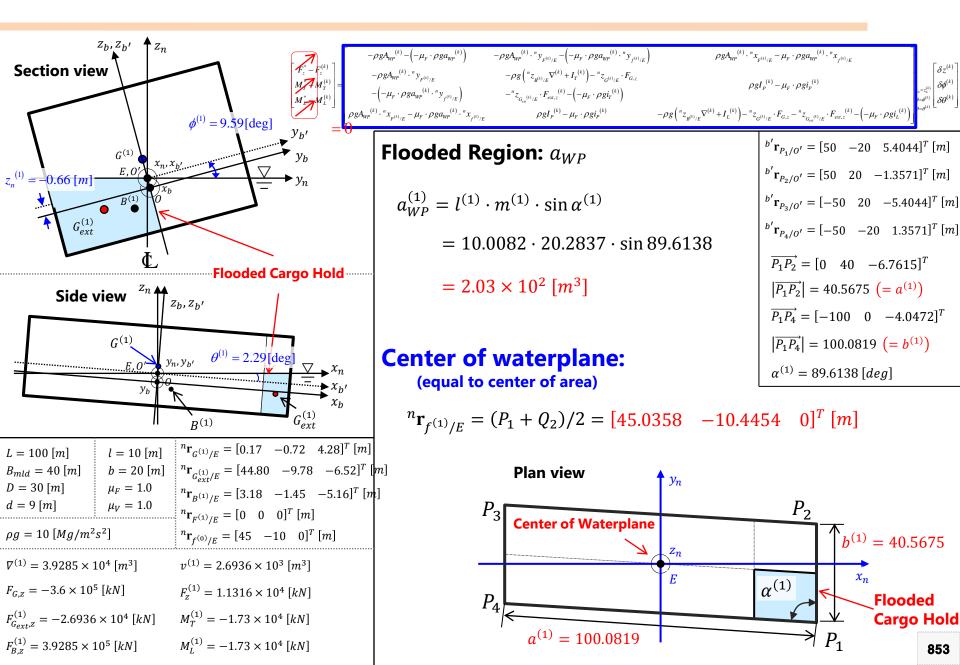


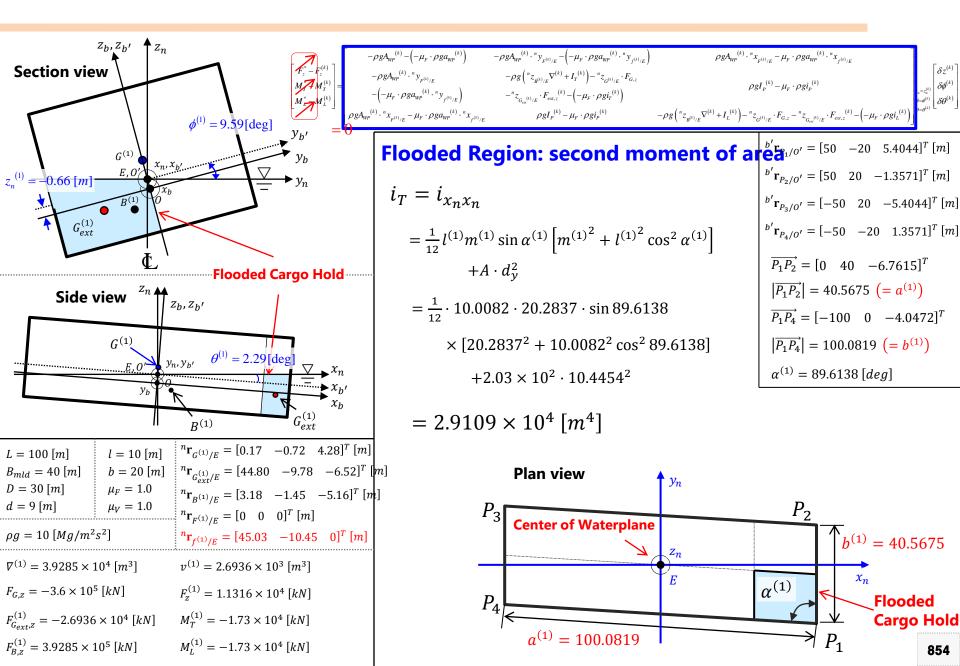


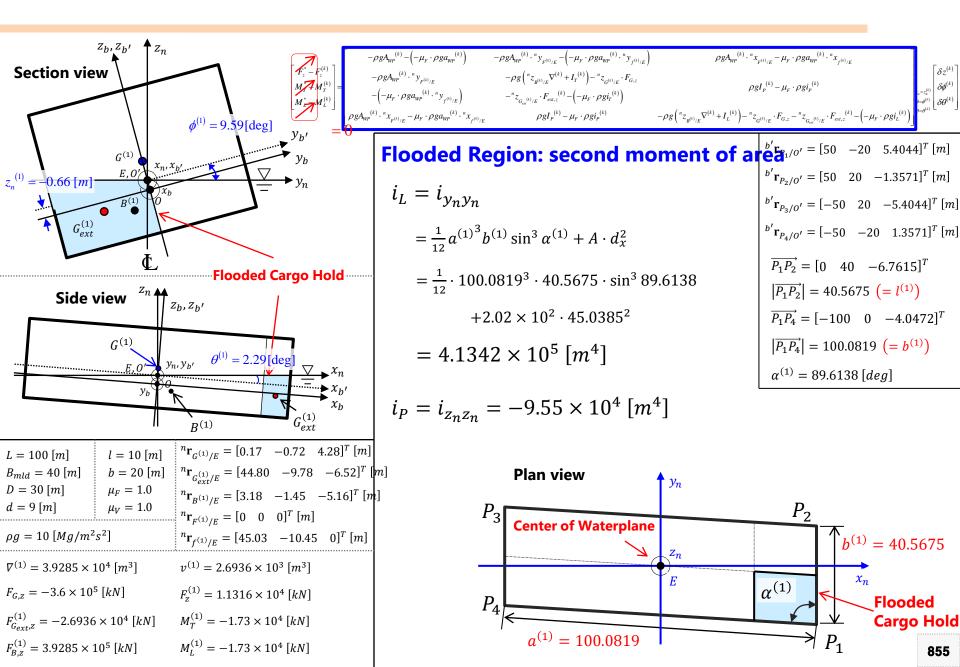




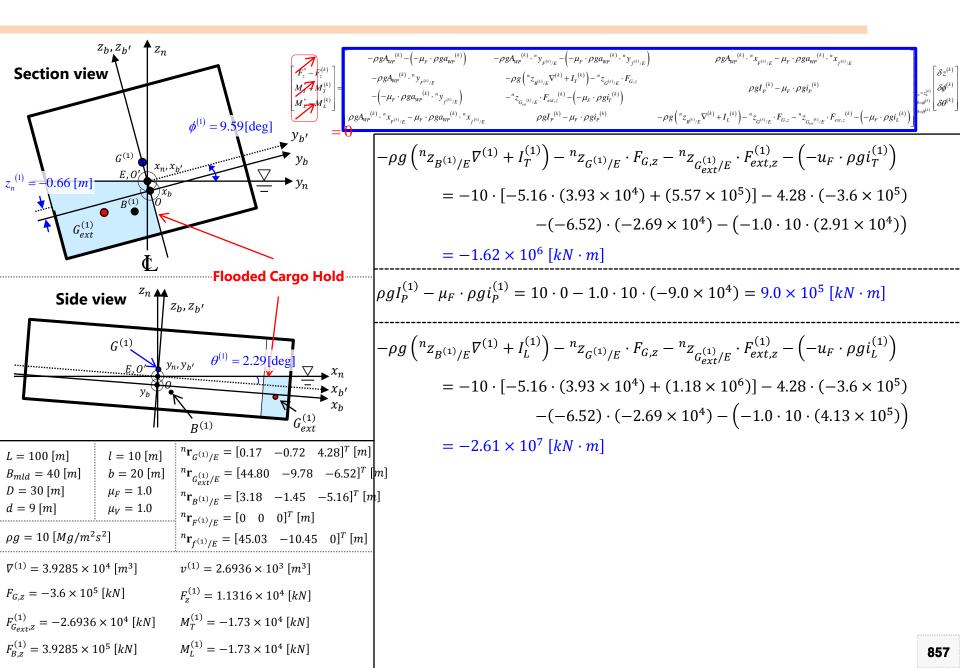




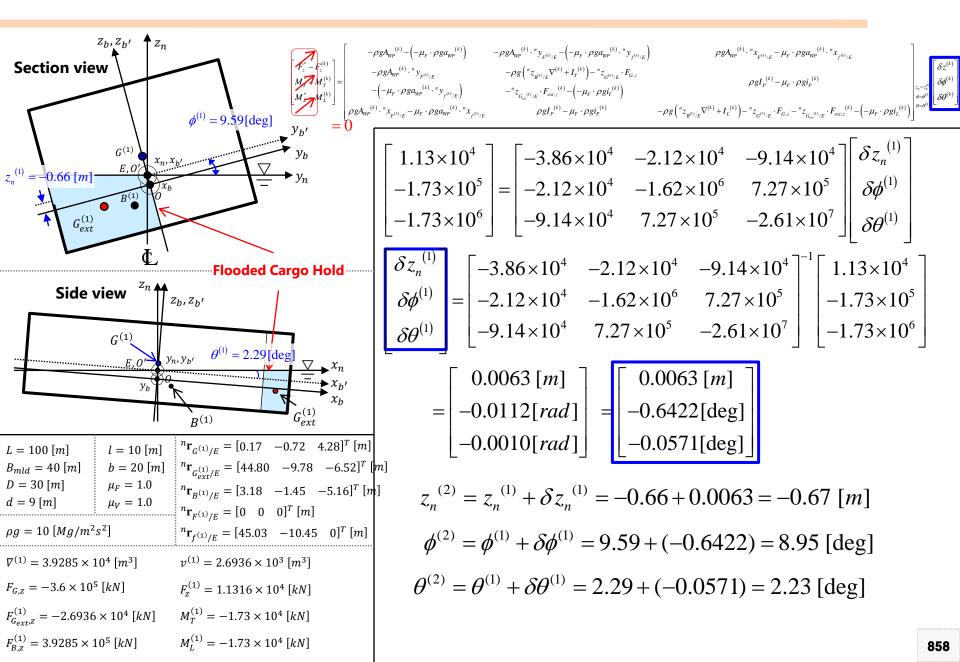




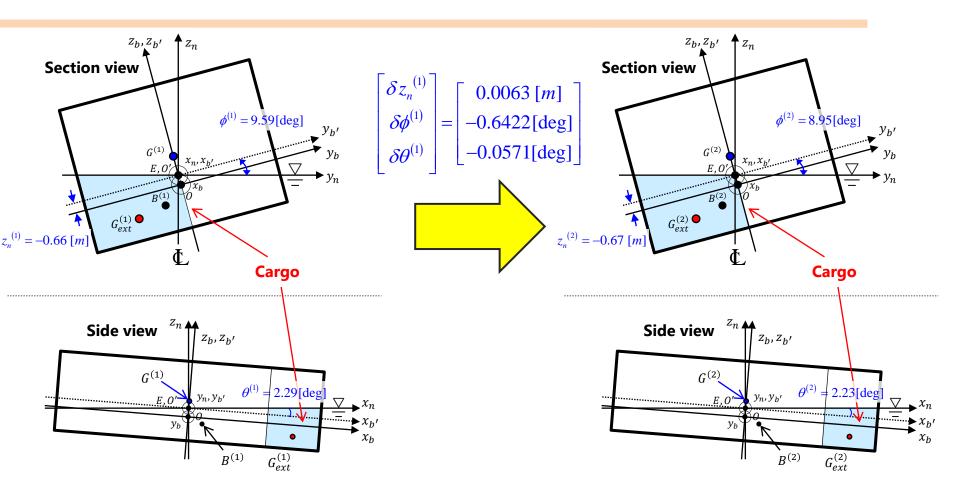
$$\begin{array}{c} \sum_{k=0}^{2p} \sum_{j=0}^{p} \sum_{k=0}^{2n} \sum_{j=0}^{p} \sum_{j=0}^$$



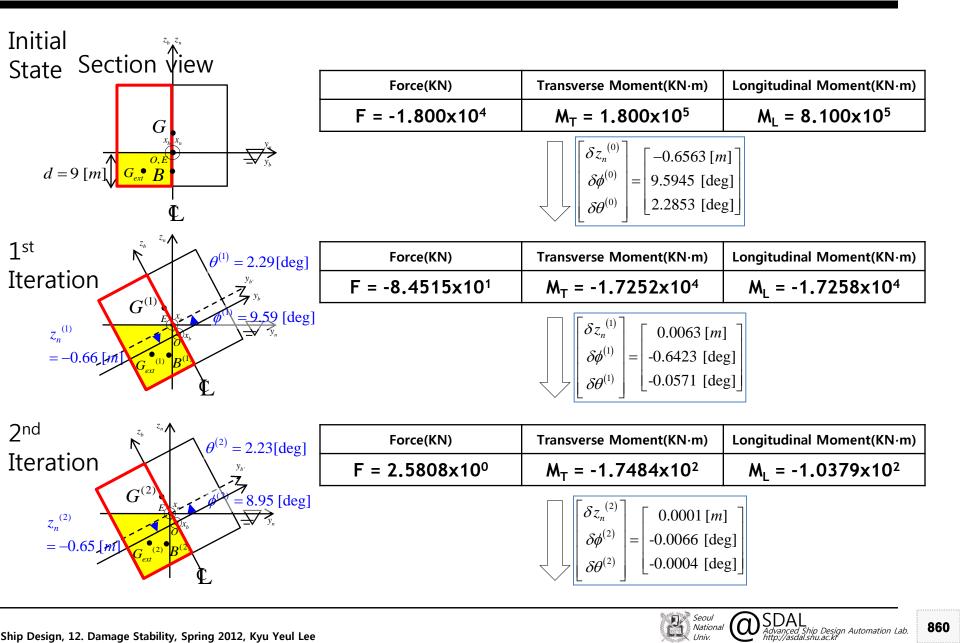
#### 3. Calculation of Immersion, Trim, and Heel at k=1 step



#### 3. Calculation of Immersion, Trim, and Heel at k=1 step

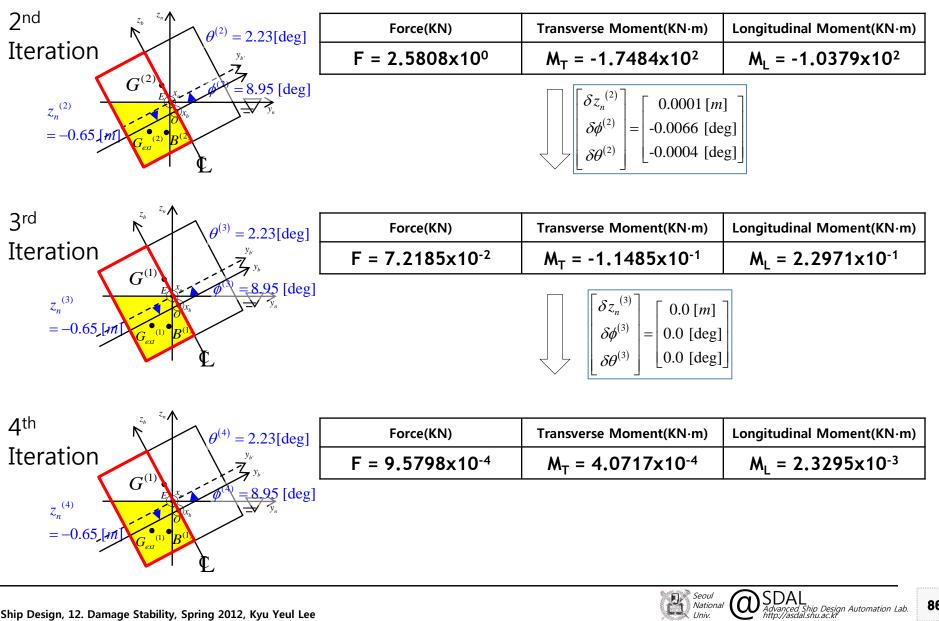


### Summary of the coupled Immersion, Heel, and Trim of a Box-Shaped Ship in Flooded **State(1/2)**



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### Summary of the coupled Immersion, Heel, and Trim of a Box-Shaped Ship in Flooded State(2/2)



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# Chapter 13. Probabilistic Damage Stability(Subdivision and Damage Stability:SDS)



# 13-1 Concept of Probabilistic Damage Stability



# **Required Documents**

In general, the document which contains the following list is submitted to shipowner and classification society, and get approval from them 9 months before steel cutting.

Main subject of Chapter 13

Seoul National SDAL Advanced Ship Design Automation Lab.

864

- Principle particulars
- General arrangement
- Midship section plan
- Lines plan
- Hydrostatic table
- Bonjean table
- Tank capacity table
- Light weight summary
- Allowable Minimum GM Curve
- Trim & stability calculation
- Damage stability calculation(Subdivision and damage stability)
- Freeboard Calculation
- Visibility Check
- Equipment number calculation

•••••

## **Probabilistic Method : Subdivision & Damage Stability**

### **Probabilistic Method**

The probability of damage " $p_i$ " that a compartment or group of compartments may be flooded at the level of the deepest subdivision draught (scantling draft).

The probability of survivability " $s_i$ " after flooding in a given damage condition.

The attained subdivision index "A" is the summation of the probability of all damage cases.

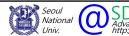
$$A = p_1 \times s_1 + p_2 \times s_2 + p_3 \times s_3 + \dots + p_i \times s_i$$
$$= \sum p_i \times s_i$$

The required subdivision index "*R*" is requirement of a minimum value of index "*A*" for a particular ship.

$$R = 1 - \frac{128}{L_s + 152}$$

where: " $L_s$ "is called subdivision length and related with the ship's length





Ship Design Automation Lab.

$$A = \sum p_i \times s_i$$

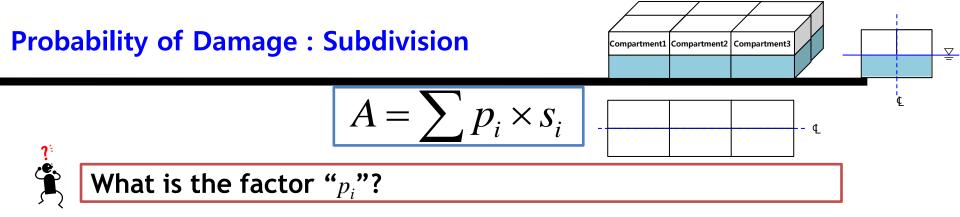
 $p_i$ : accounts for the <u>probability</u> that only the compartment or group of compartments under consideration may <u>be flooded</u>, disregarding any horizontal subdivision.

 $p_i = p_i(x_1, x_2, b, j, n, k)$ 

 $s_i$ : accounts for the <u>probability</u> of survival after flooding the compartment or group of compartments under consideration, and includes the effect of any horizontal subdivision

$$s_i = s_i(\theta e, \theta v, GZ_{\max}, Range, Flooding stage)$$





- : Probability of damage that a compartment or group of compartments <u>may be flooded</u> at the level of the <u>deepest subdivision</u> <u>draught "ds"</u>, that is, scantling draft.
- : Related to the Generation of "Damage Case"

→Dependent on the **geometry of the ship**. (Watertight arrangement and main dimensions of the ship)

$$p_i = p \cdot r$$

p: The probability of damage in the longitudinal subdivision. r: The probability of damage in the transverse subdivision.

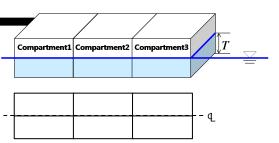
# 13-2 Probability of Damage in Longitudinal Subdivision (p)



### Probability related to the longitudinal subdivision



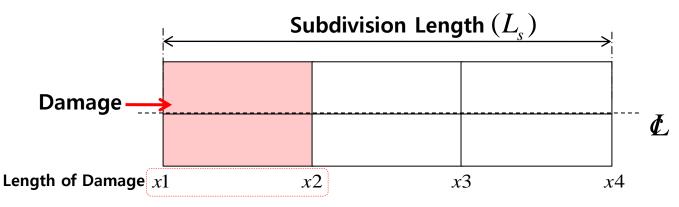
### What is the factor "p"?



 $p_i = p \cdot r$ 

: Probability of damage in the longitudinal subdivision "p"

$$p = p(x1, x2, L_s)$$

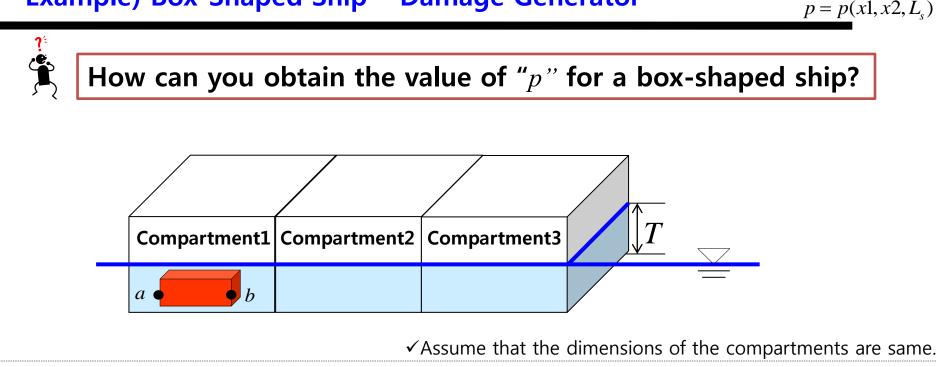


: the factor "p" is dependent on the length of damage ( $x^2 - x^1$ ) and the subdivision length " $L_s$ " of a ship.



**Probability of Damage in Longitudinal Subdivision (***p***)** 

- Example) Box-Shaped Ship – Damage Generator



✓The ship is damaged by the "Damage generator" defined by damage extent in horizontal, transverse and vertical direction.

✓ Define that the each end point of the "Damage generator" is "a" and "b".

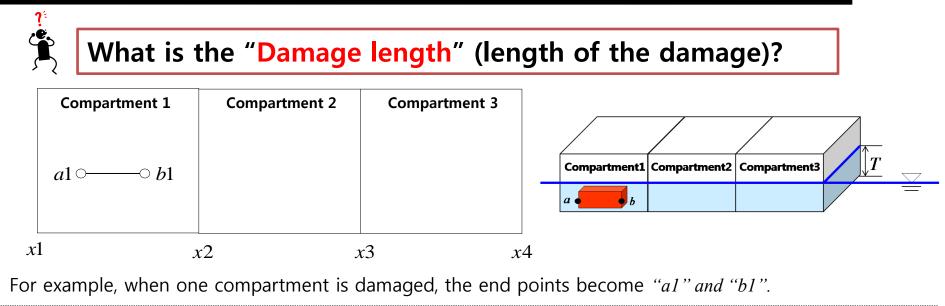


 $p_i = p \cdot r$ 

Ship Design, 13. Subdivision & Damage Stability(SDS), Spring 2012, Kyu Yeul Lee

## **Damage Length**

$$p = p(x1, x2, L_s)$$



✓ What we consider in this part is "Damage Length". Each end of the damage length is "x1" (left) and "x2" (right) and we can calculate the probability of damage by this length (x2 - x1).

\*The damage length is represented by the non-dimensional damage length in the SOLAS regulation:

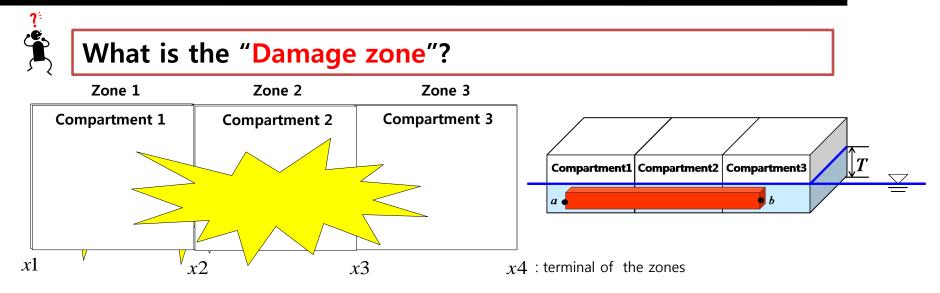
Non-dimensional damage length "J " =  $\frac{(x^2 - x^1)}{I}$ 



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## **Damage Zone**





**Damage zone** is a **longitudinal interval of the ship** within the subdivision length.

In general, the zones are placed in accordance with the watertight arrangement. However, **the zones can be placed in accordance with the virtual subdivision**.

For this example, we place the zones in accordance with the compartments (the watertight arrangement).

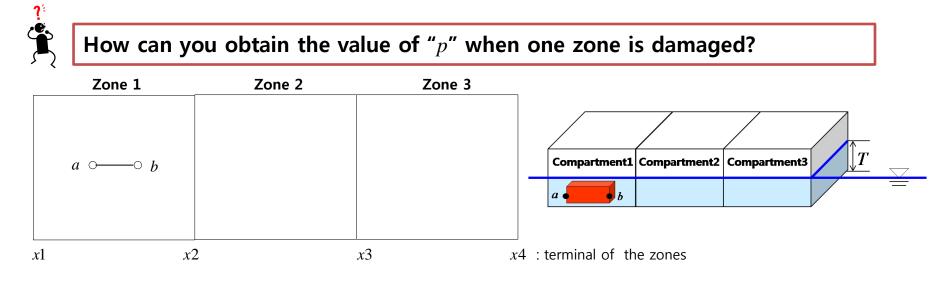


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## **One Zone Damage Case**

 $p_i = p \cdot r$ 

 $p = p(x1, x2, L_s)$ 



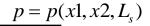
#### Example) What is the probability that zone1 is damaged?

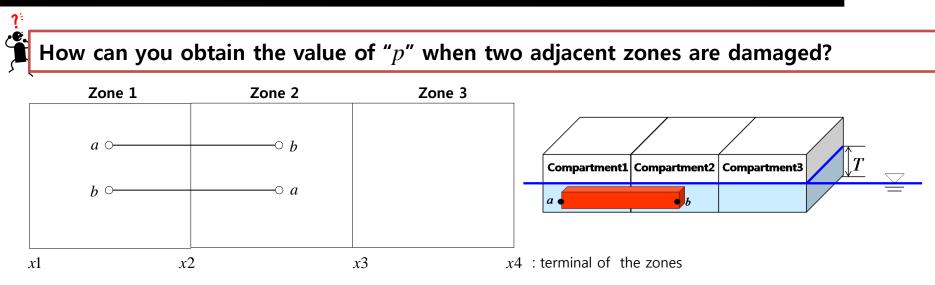
<b>Probability that </b> <i>"a"</i> <b>is located in zone1</b>	X	<b>Probability that </b> "b" is located in zone1	
1		1	_ 1
3	Х	3	9



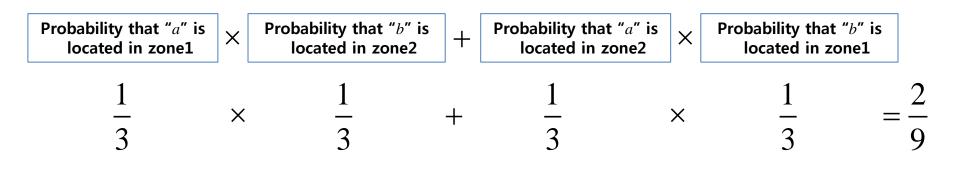


## **Two Zones Damage Case**





Example) What is the probability that zone 1 and zone 2 are damaged simultaneously?



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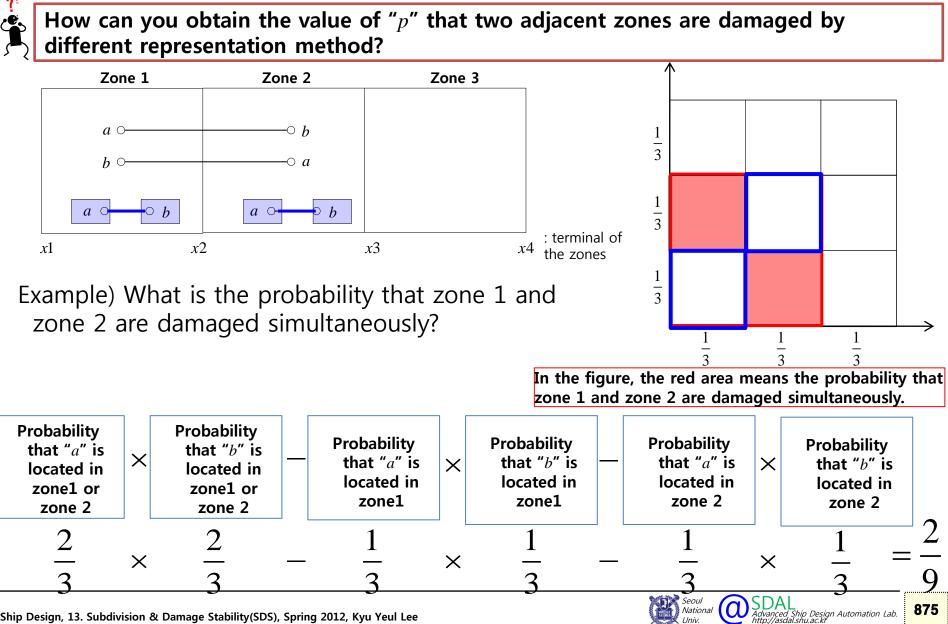
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### Example) Box-Shaped Ship – Two Zones Damage Case

 $p_i = p \cdot r$ 

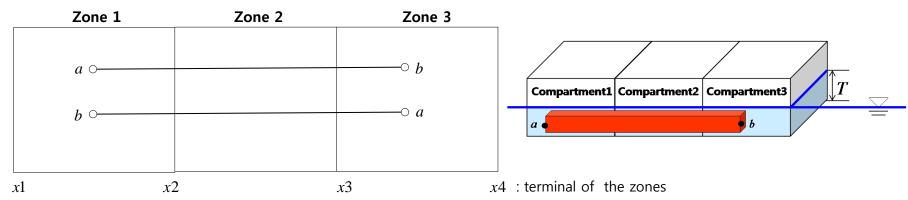
 $p = p(x_1, x_2, L_s)$ 



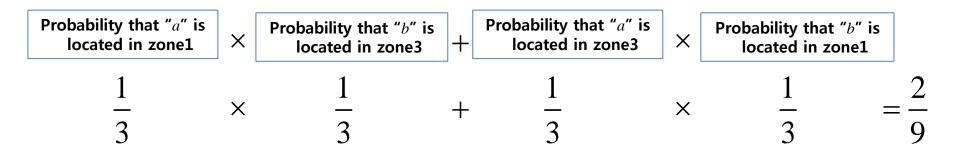
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How can you obtain the value of "p" when three zones are damaged?



Example) What is the probability that zone 1, zone 2 and zone 3 are damaged simultaneously?



Advanced Ship Design Automation Lab.

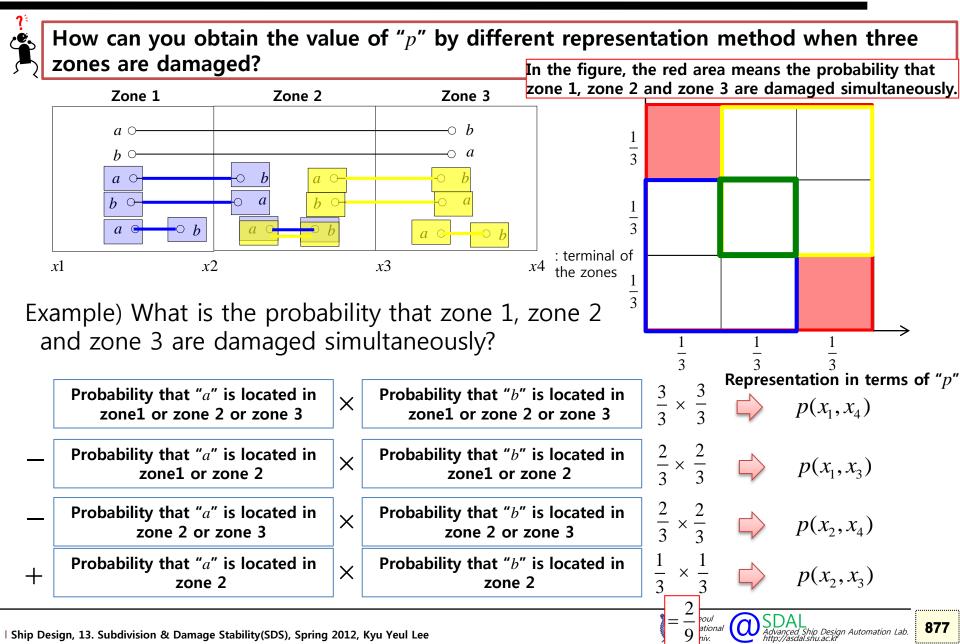
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## **Three Zones Damage Case**

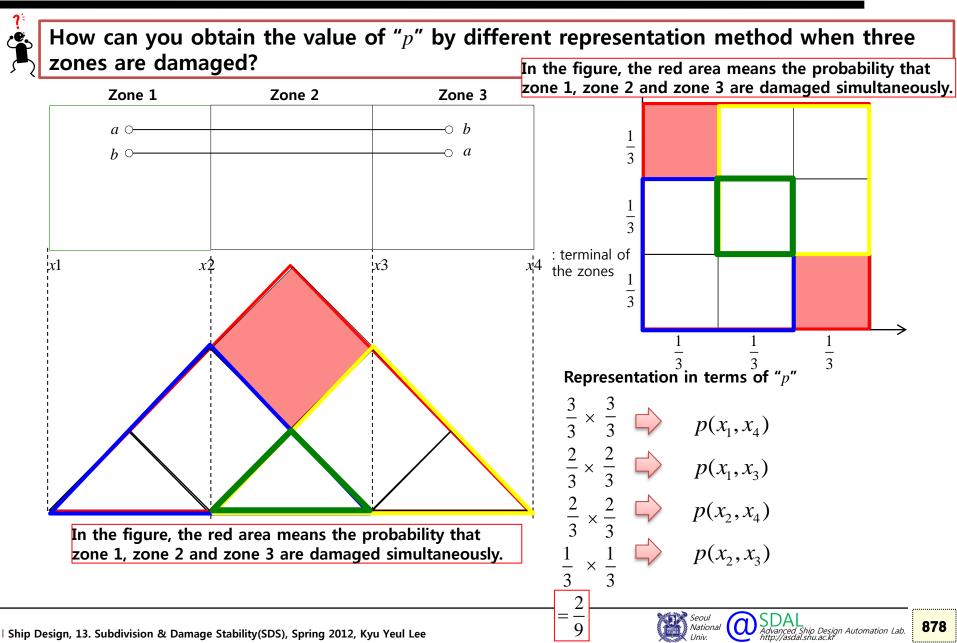
 $p_i = p \cdot r$ 

 $p = p(x1, x2, L_s)$ 

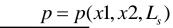


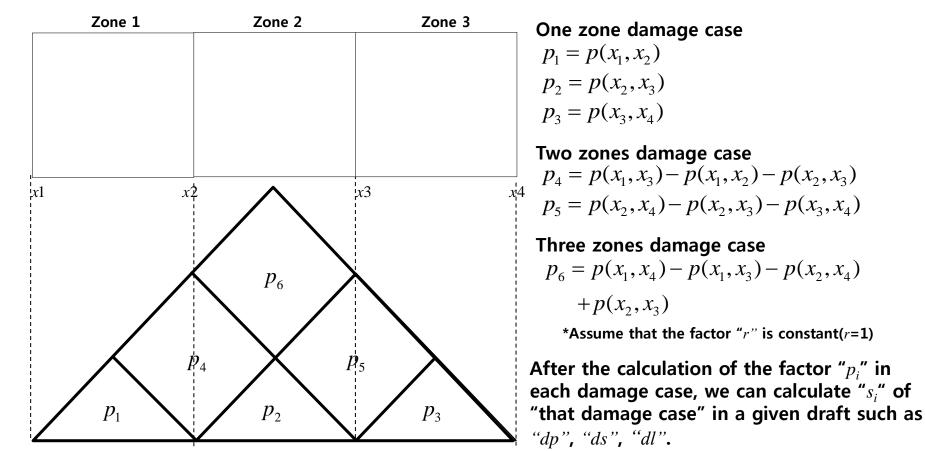
 $p_i = p \cdot r$ 

 $p = p(x1, x2, L_s)$ 



### **Example) Box-Shaped Ship – Total Damage Cases**

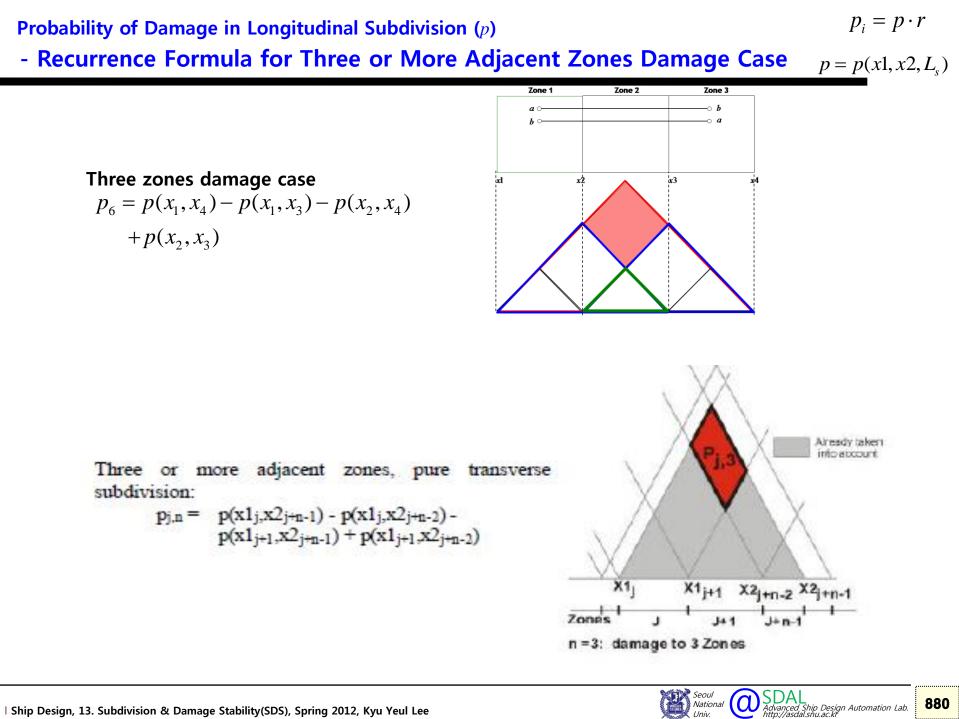




$$A = \sum p_i \cdot s_i$$

 $p(x_i, x_j)$ : This function gives the probability of all cases when the compartments between i<sup>th</sup> subdivision line and j<sup>th</sup> subdivision line can be damaged.

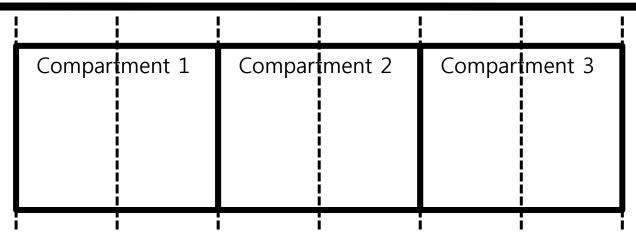




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#### "Virtual Subdivision"

### - Compartment vs Zone



Zone 1 Zone 2 Zone 3 Zone 4 Zone 5 Zone 6

Compartment - an onboard space within watertight boundaries.

: Actual subdivision of the ship.

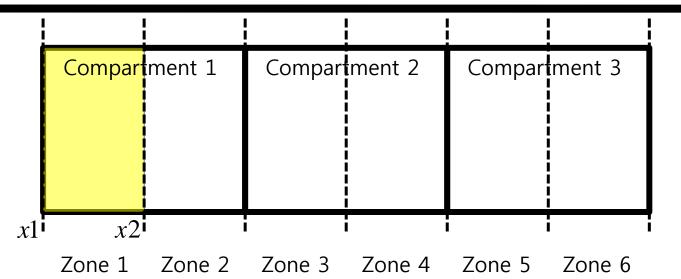
Zone - a longitudinal interval of the ship within the subdivision length.

: <u>Conceptual subdivision</u> for calculation of the probability of damage " $p_i$ ".

### "Virtual Subdivision"

Compartment - an onboard space within watertight boundaries. Zone - a longitudinal interval of the ship within the subdivision length.

### - One zone damage case vs Multi zone damage case



Only one zone is damaged, this case is called "one zone damage case". Two adjacent zones are damaged, this case is called "two zone damage case"

#### Example) One zone damage case : (Zone 1), (Zone 2), ... Two zone damage case : (Zone 1, Zone 2), (Zone 2, Zone 3), ...

And, the length of damage in this case can be expressed by x1 and x2.

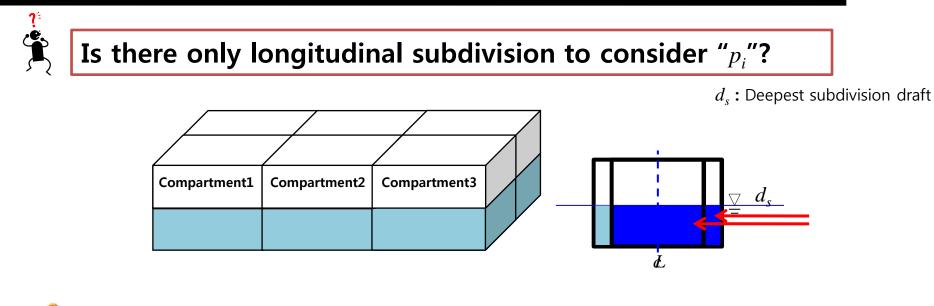
x1 = the distance from the aft terminal to the aft end of the zone in question. x2 = the distance from the aft terminal to the forward end of the zone in question.

x1 and x2 represent the terminals of the compartment or group of compartments.

# 13-3 Probability of Damage in Transverse Subdivision (r)



### Probability related to the transverse subdivision

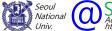




We have to consider the probability related to the **transverse subdivision** and penetration.

The probability of damage in transverse subdivision and penetration is represented by the <u>factor "r"</u>.

The factor "*r*" is determined **after deciding the longitudinal damage case**.



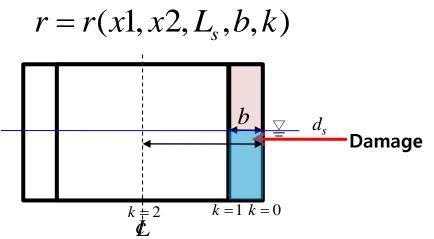
 $p_i = p \cdot r$ 

### **Probability of Damage in Transverse Subdivision (***r***)**

 $p_i = p \cdot r$ 

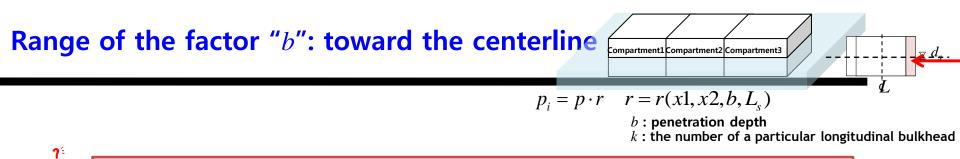


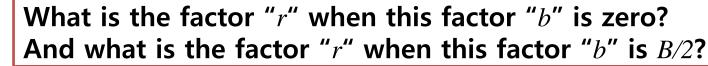
: Probability of damage in the transverse subdivision "r"



: the factor "r" is dependent on the penetration depth "b" and the number of a particular longitudinal bulkhead "k".
<u>"k" is counted from shell towards the centerline.</u>
<u>"b" is measured at deepest subdivision draught "ds"</u>



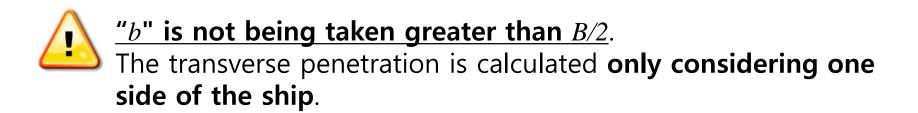




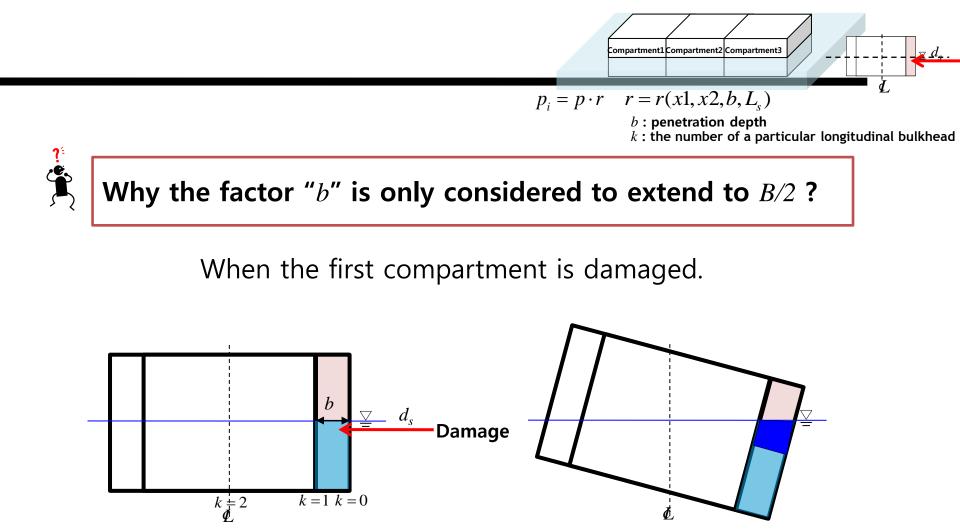
Where "B" is the maximum breadth of the ship at the deepest subdivision draught " $d_s$ ".

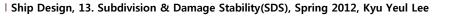
The value of "r" is equal to 0, if the penetration depth is 0.

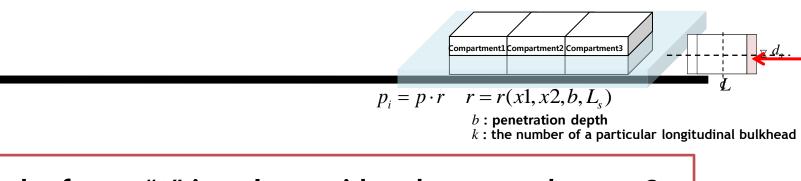
The value of "r" is equal to 1, if the penetration depth is B/2.







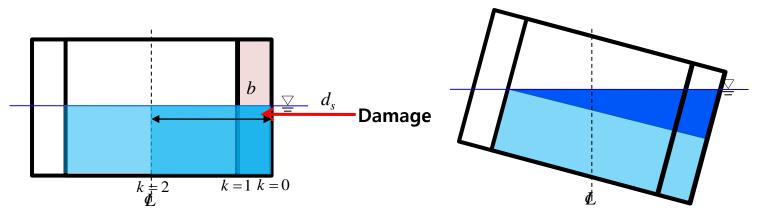




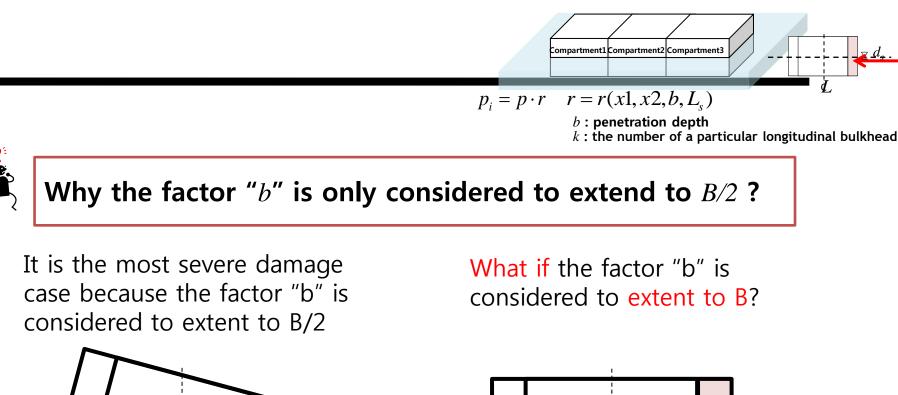
### Why the factor "b" is only considered to extend to B/2 ?

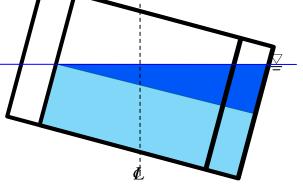
When the second compartment is damaged.

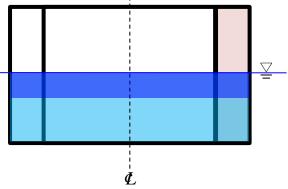
It is the most severe damage case because the factor "b" is considered to extent to B/2









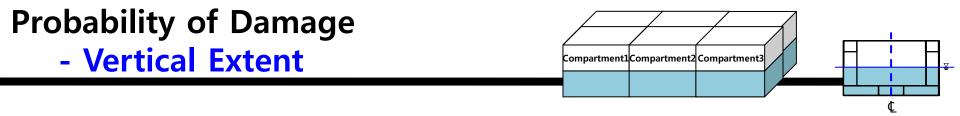


Because the result calculated for one side of the ship causes **more severe result** than for both side of the ship, the factor "b" is only considered to extend to B/2.

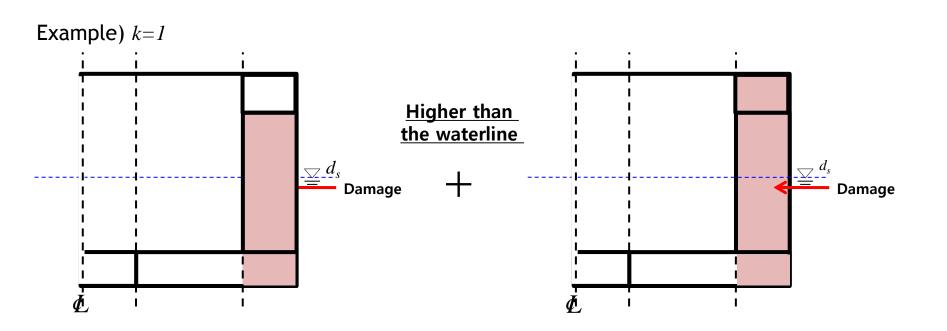


# 13-4 Probability of Damage - Vertical Extent





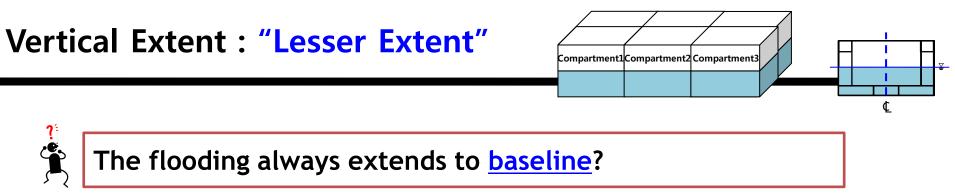
The assumed vertical extent of damage is to extend from the baseline upwards to any watertight horizontal subdivision <u>above the waterline</u> or <u>higher</u>. That is, <u>higher horizontal subdivision is also to be assumed</u>.



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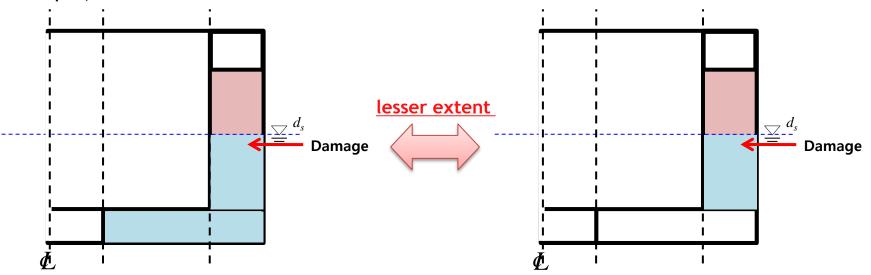
1 Iniv



No.

If <u>a lesser extent of damage will give a more severe result</u>, <u>such extent</u> <u>is to be assumed</u>.

Example) *k*=1



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# 13-5 Example of Probability Damage Stability of a Simplified 7,000 TEU Container Carrier

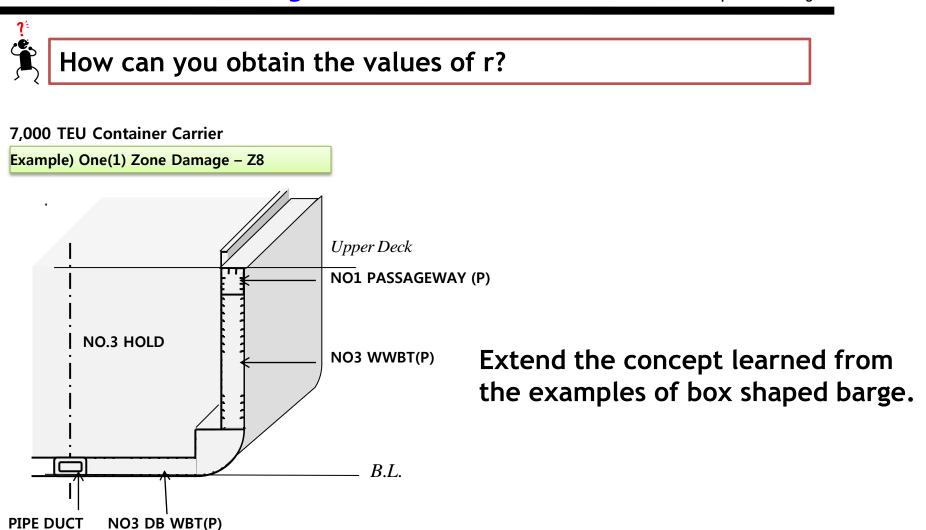


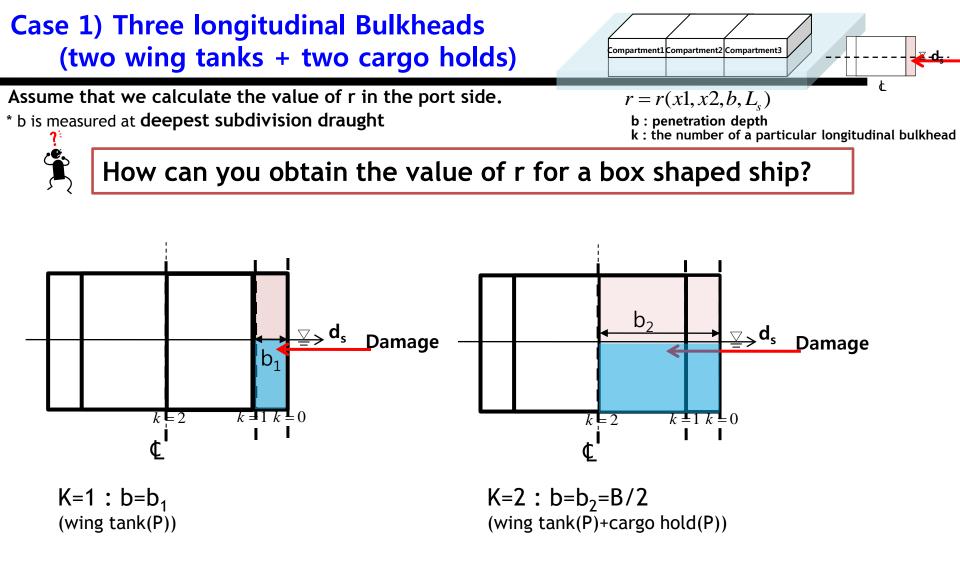
#### **Example) 7,000 TEU Container Carrier**

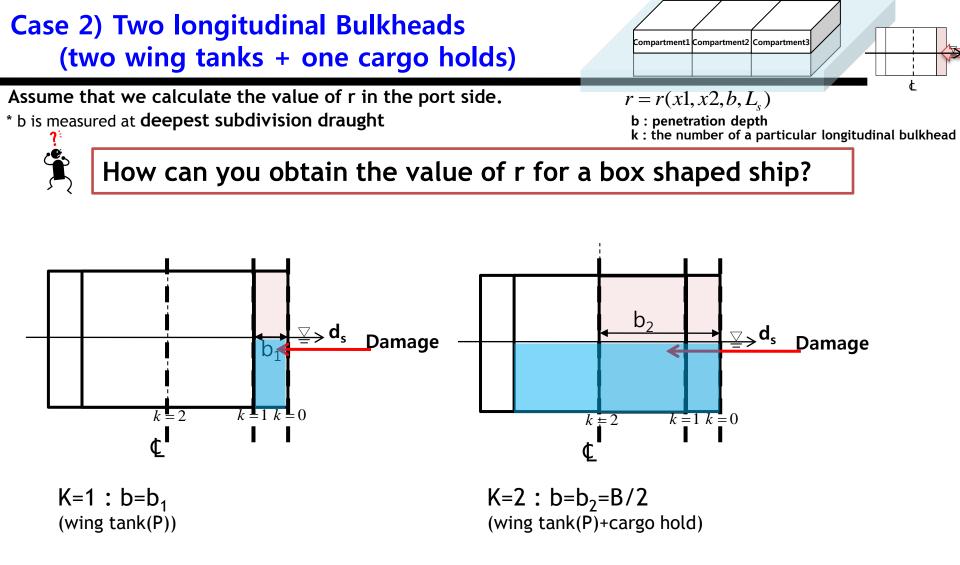
- One(1) Zone Damage – Z8

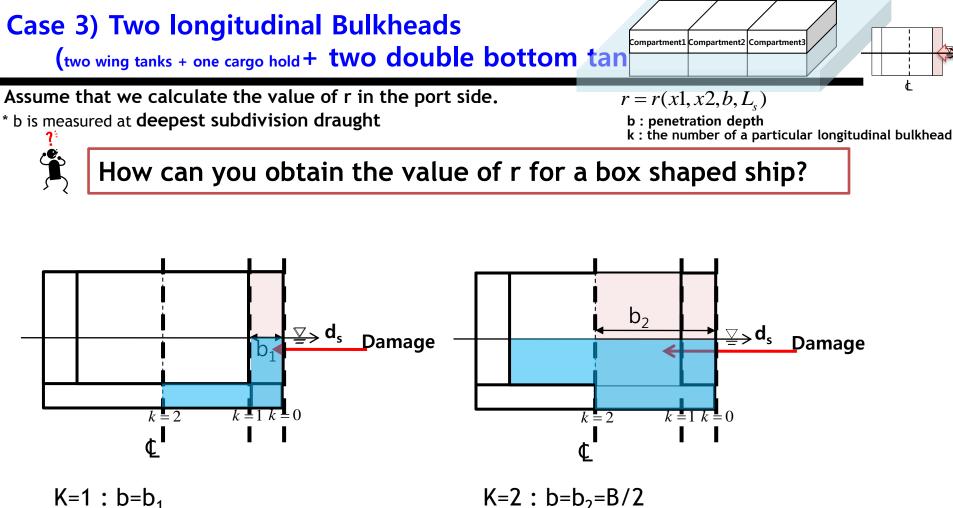
$$r = r(x_1, x_2, b, L_s)$$

b : penetration depth k : the number of a particular longitudinal bulkhead



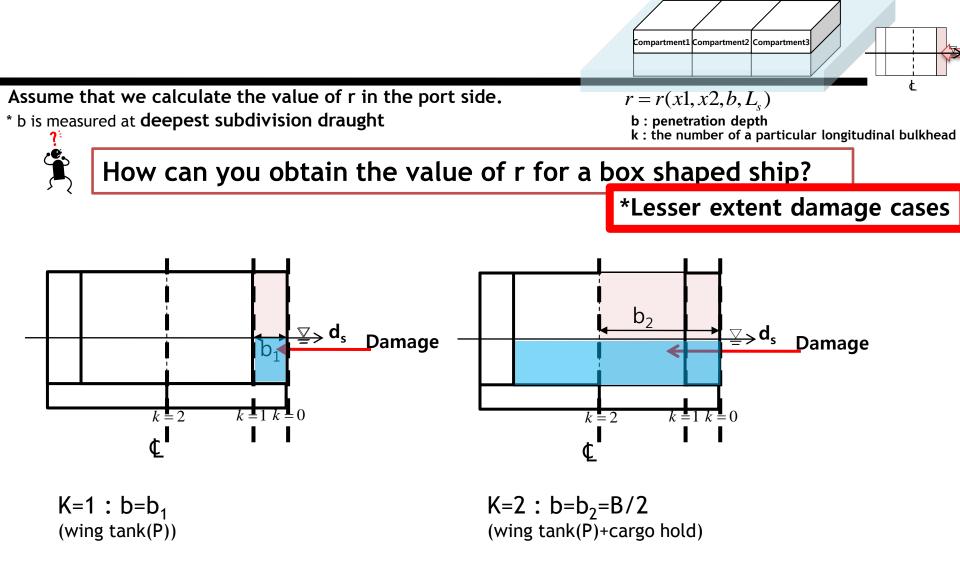


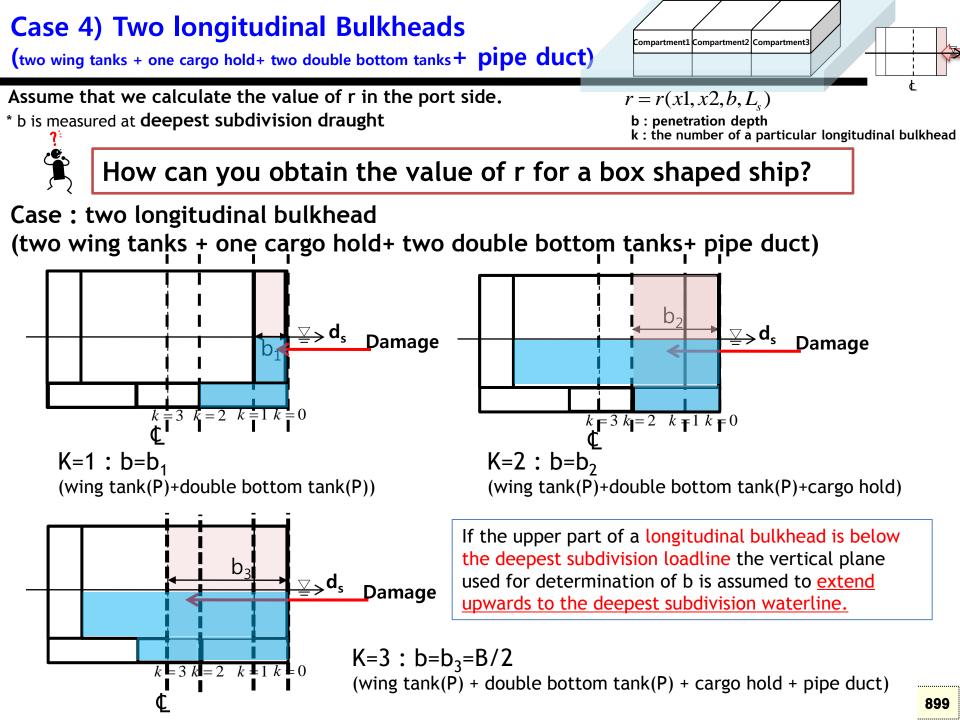


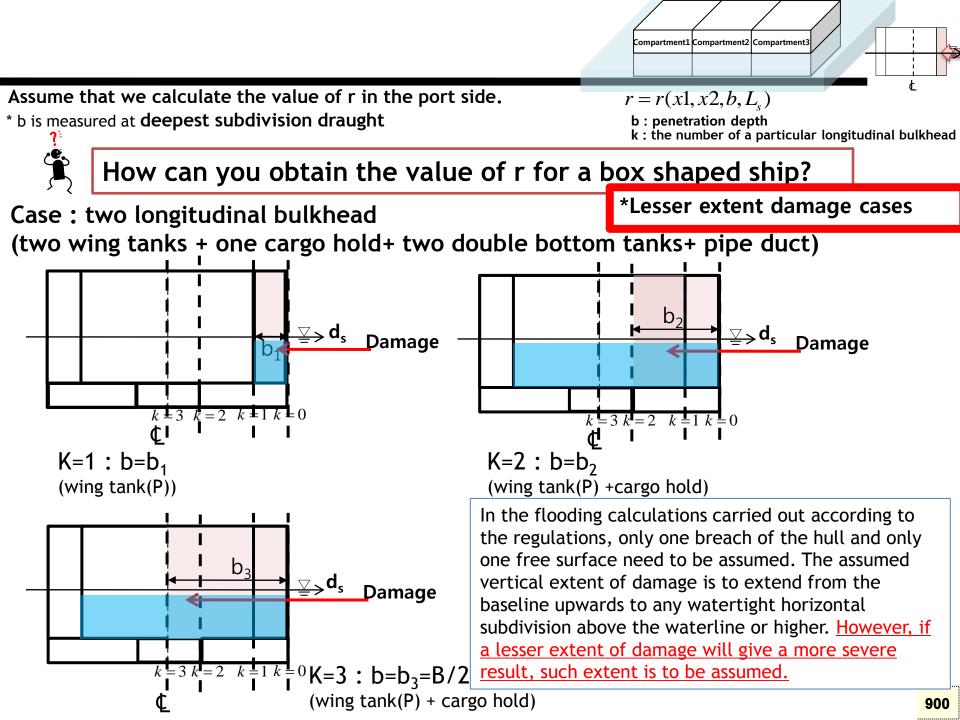


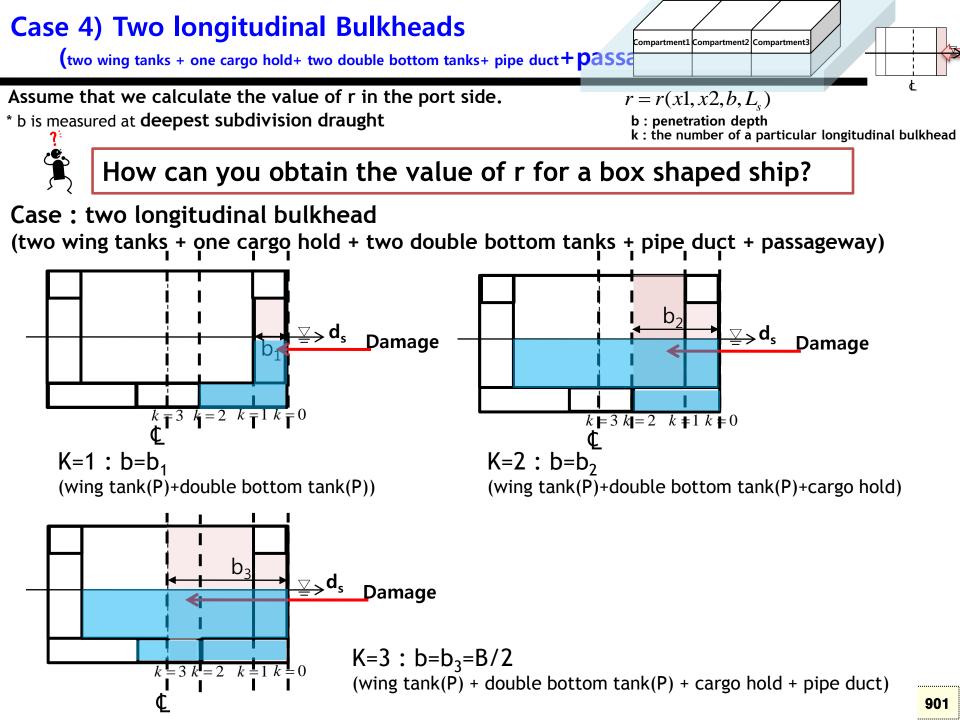
(wing tank(P)+double bottom tank(P))

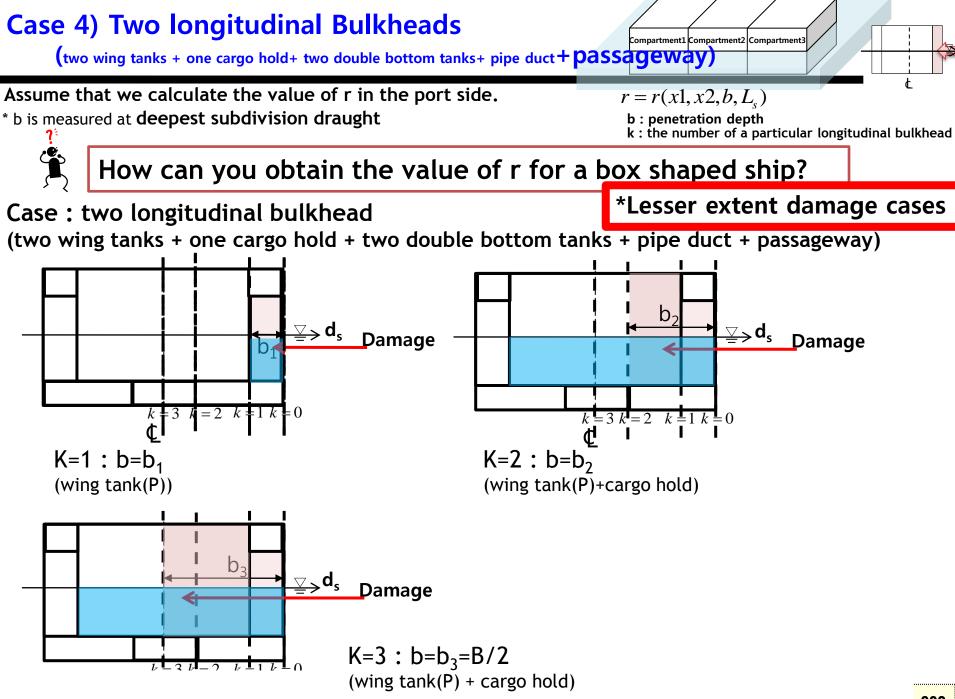
K=2 : b=b<sub>2</sub>=B/2 (wing tank(P)+double bottom tank(P)+cargo hold)

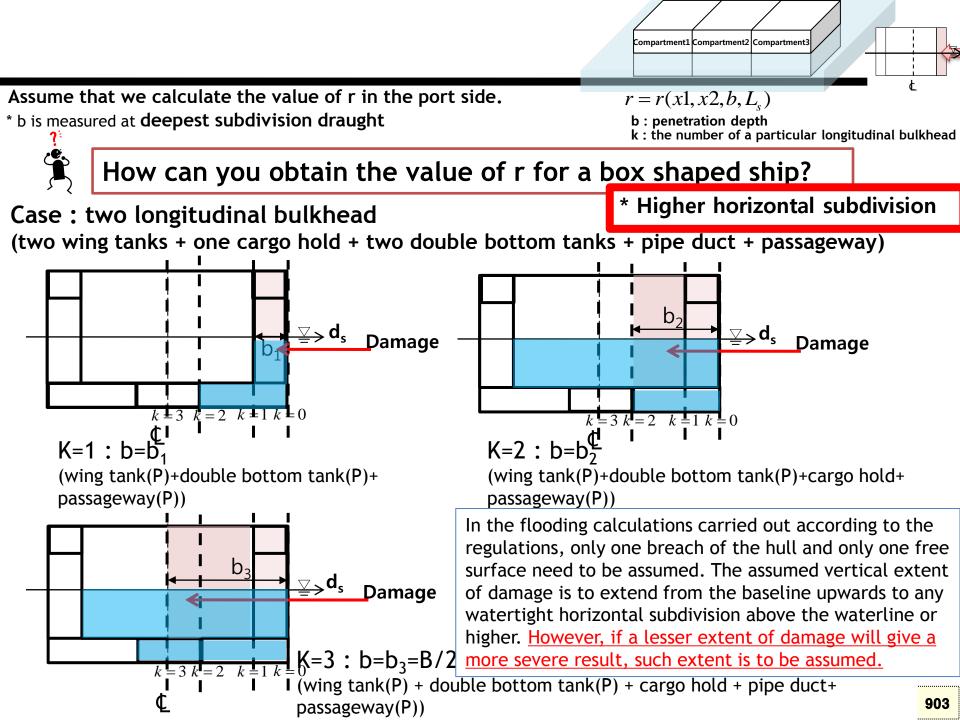


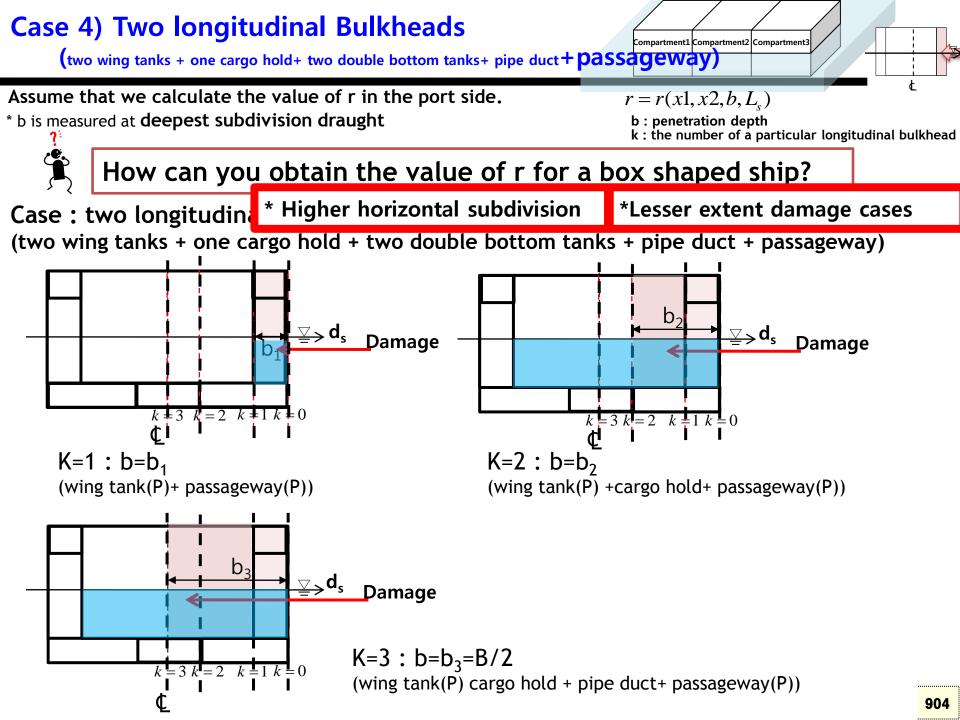












## Permeability

When the ship is flooding, how to calculate the actual amount of flooding water?

The compartment of the ship already contains cargo, machinery, liquids, accommodations, or any other equipment or material.

To consider this characteristic, the concept of permeability is introduced.

Permeability ( $\mu$ ) of a space is the proportion of the immersed volume of that space which can be occupied by water.

For the purpose of the subdivision and damage stability calculations of the regulations, the permeability of each general compartment or part of a compartment shall be as follows:

Spaces	Permeability
Appropriated to stores	0.60
Occupied by accommodation	0.95
Occupied by machinery	0.85
Void spaces	0.95
Intended for liquids	0 or 0.95*

For the purpose of the subdivision and damage stability calculations of the regulations, the permeability of each cargo compartment or part of a compartment shall be as follows:

Spaces	Permeability at draught <i>d s</i>	Permeability at draught <i>dp</i>	Permeability at draught <i>dl</i>
Dry cargo spaces	0.70	0.80	0.95
Container spaces	0.70	0.80	0.95
Ro-ro spaces	0.90	0.90	0.95
Cargo liquids	0.70	0.80	0.95

Producing an index A requires calculation of various damage scenarios defined by the extent of damage and the initial loading conditions of the ship before damage. Three loading conditions are to be considered and the result weighted as follows:

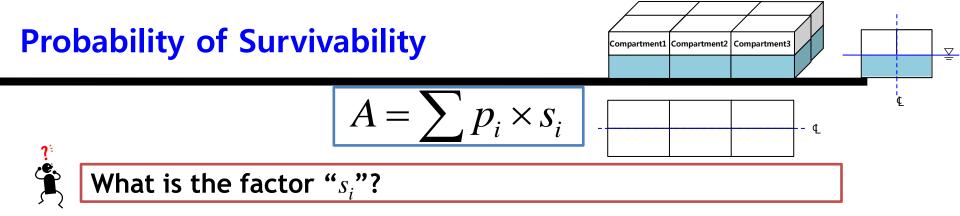
 $As, Ap, Al \ge 0.5R \quad : \text{ for cargo ships}$  $\ge 0.9R \quad : \text{ for passenger ships}$  $A \ge R \quad \text{ Where } A = 0.4A_s + 0.4A_p + 0.2A_l$ 

Where the indices s, p and l represent the three loading conditions and the factor to be multiplied to the index indicates how the index A from each loading condition is weighted.

We can assume that the meaning of the weight factors 0.4, 0.4, 0.2. In the ship's lifecycle, the lightship condition is rarely exist. Normally, the loading condition is performed between the scantling draft and design draft. Thus, the weight factor considers this cruising condition.

# 13-6 Probability of Survivability

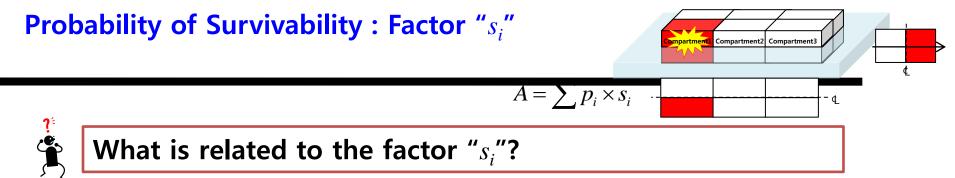




: The factor " $s_i$ " is the probability of survivability after flooding in a given damage condition.

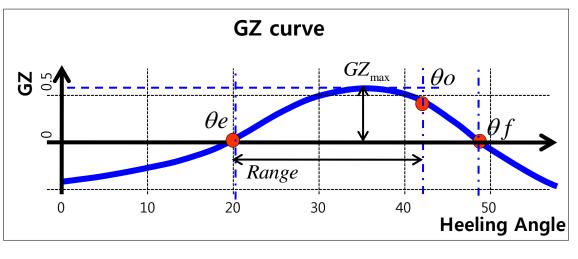
- : Calculation the probability of survivability in a given "Damage Case"
- $\rightarrow$  Dependent on the "initial draft (*ds*, *dp*, *dl*)"





 $s_i = s_i(\theta e, \theta v, GZ_{\max}, Range, Flooding stage)$  (For cargo ships)

: the **factor** "s" is to be calculated according to the range of GZ curve and GZ max.



 $\theta e$  : Equilibrium heel angle.  $\theta v$  :  $\theta v = \min(\theta f, \theta o)$ (in this case,  $\theta v$  equals to  $\theta o$ )  $GZ_{max}$  : Maximum value of GZ. *Range* : Range of positive righting arm. *Flooding stage* : Discrete step during the flooding process.

 $\theta f$ : angle of flooding (righting arm becomes negative)

 $\theta o$  : angle at which an <u>"opening"</u> incapable of being closed weathertight becomes submerged.

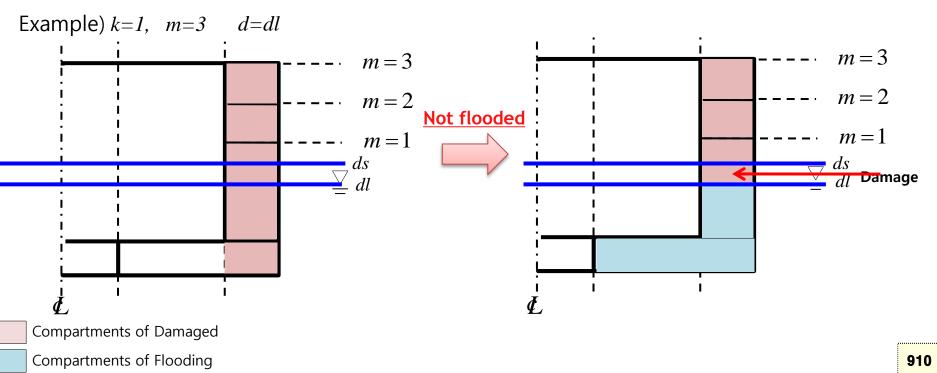


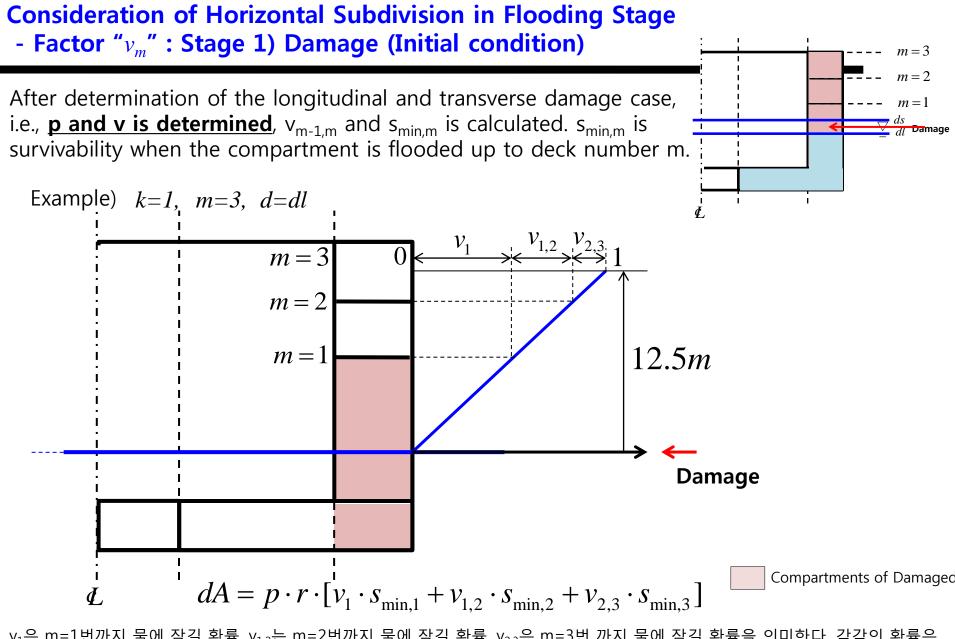
# **Consideration of Horizontal Subdivision in Flooding Stage** - Factor " $v_m$ "

When the horizontal watertight boundaries above the waterline are considered, the " $s_i$ " value is obtained by multiplying the reduction factor " $v_m$ ".

# " $v_m$ " represents the probability that the <u>spaces above the horizontal</u> <u>subdivision will not be flooded</u>.

Where "*m*" represents each **horizontal boundary** counted upwards from the waterline **under consideration**.

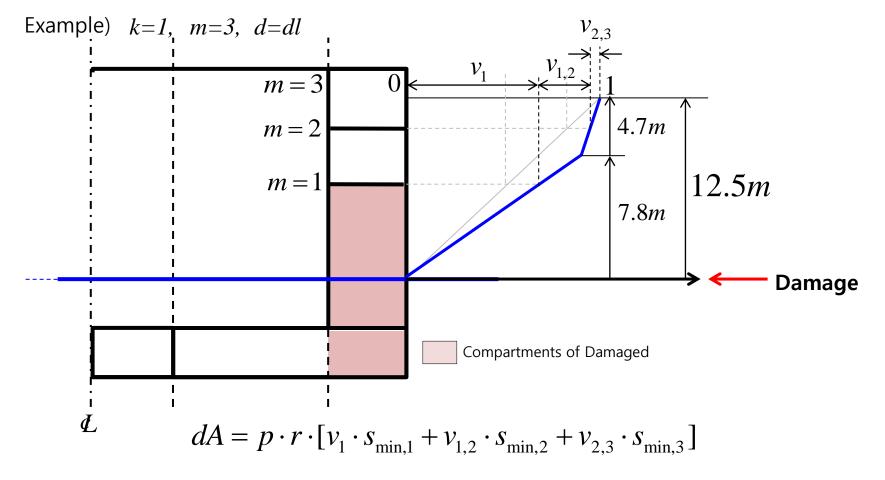




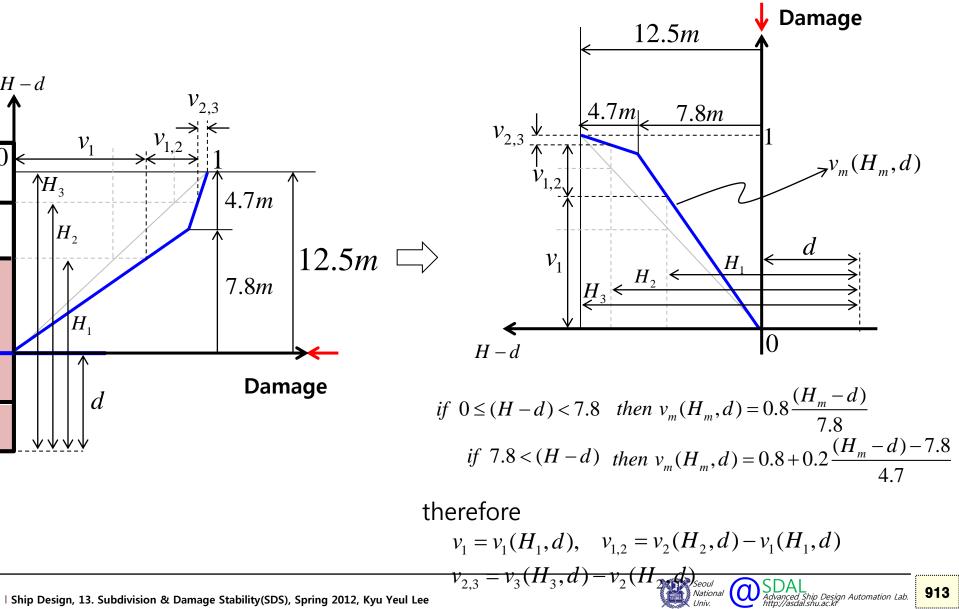
v<sub>1</sub>은 m=1번까지 물에 잠길 확률, v<sub>1,2</sub>는 m=2번까지 물에 잠길 확률, v<sub>2,3</sub>은 m=3번 까지 물에 잠길 확률을 의미한다. 각각의 확률은 1) damage된 부분으로부터 12.5m까지의 길이를 1로 normalize한 뒤, 2) 이전 번호의 수평선으로부터 해당 수평선까지의 높이 비 로 결정한다.

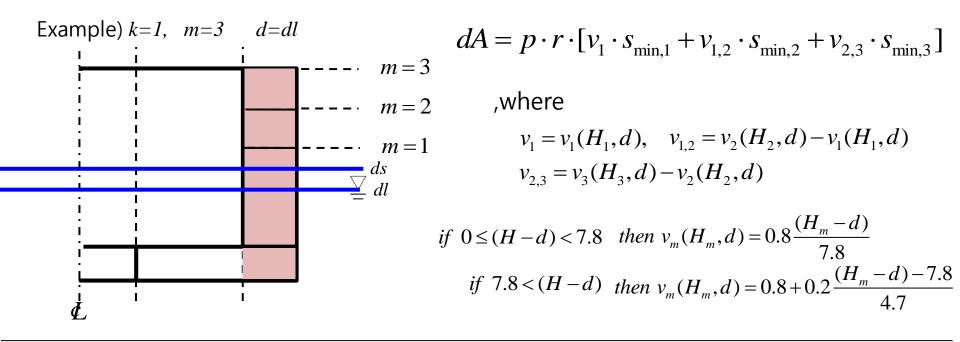
여기서 주의할 것은 이미 길이, 폭 방향의 damage case는 이미 결정된 후 위의 계산을 진행한다는 것이다.

However, the horizontal subdivision line located lower can be flooded easier than that located higher. Therefore, the interpolation line between zero and one is modified as shown in following figure.



수선면과 가까운 수평 line이 잠길 확률이 수선면과 먼 곳의 수평 line이 잠길 확률보다 높으므로, 0과 1사이의 보간 line을 위의 그 림에서 보는 바와 같이 수정하였음. 912





The factor " $v_m$ " is dependent if the **geometry of the watertight** arrangement (decks) " $H_m$ " of the ship and the draught of the initial loading condition (d : ds, dp, dl).

$$v_{m} = v(H_{m}, d) - v(H_{m-1}, d)$$

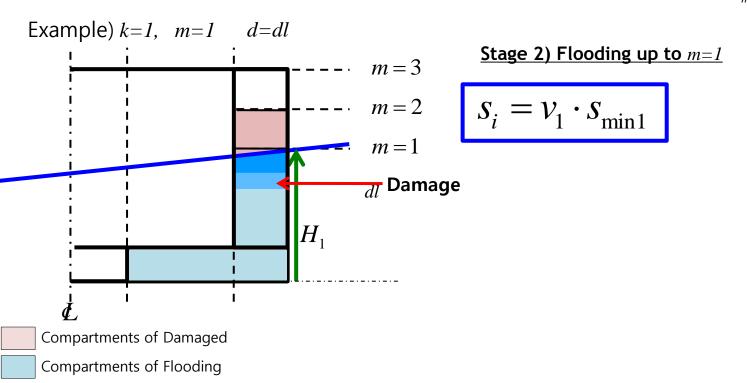
$$dA = p_{i} \cdot [v_{1} \cdot s_{\min 1} + (v_{2} - v_{1}) \cdot s_{\min 2} + \dots + (1 - v_{m-1}) \cdot s_{\min m}]$$
Where  $A = \sum dA$ . The maximum possible vertical extent of damage is  $d+12.5m$ . Then the factor " $H_{m}$ " equals 1.

#### Attained Subdivision Index "A" : Calculation of Factor " $s_i$ " - Factor " $v_m$ " : Stage 2) Flooding up to m=1

The factor " $v_m$ " is dependent on the **geometry of the watertight** arrangement (decks) " $H_m$ " of the ship and the draught of the initial loading condition (d : ds, dp, dl).

$$v_m = v(H_m, d) - v(H_{m-1}, d)$$

 $dA = p_i \cdot [v_1 \cdot s_{\min 1} + (v_2 - v_1) \cdot s_{\min 2} + \dots + (1 - v_{m-1}) \cdot s_{\min m}]$ Where  $A = \sum dA$ . The maximum possible vertical extent of damage is d+12.5m. Then the factor " $H_m$ " equals 1.

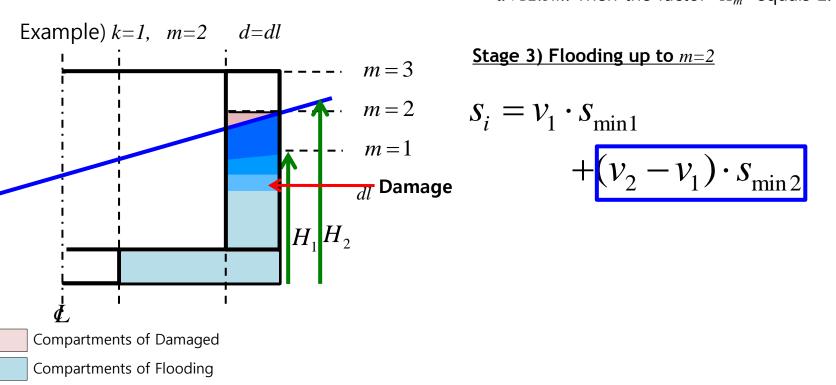


#### Attained Subdivision Index "A" : Calculation of Factor " $s_i$ " - Factor " $v_m$ " : Stage 3) Flooding up to m=2

The factor " $v_m$ " is dependent on the **geometry of the watertight** arrangement (decks) " $H_m$ " of the ship and the draught of the initial loading condition (d : ds, dp, dl).

$$v_m = v(H_m, d) - v(H_{m-1}, d)$$

 $dA = p_i \cdot [v_1 \cdot s_{\min 1} + (v_2 - v_1) \cdot s_{\min 2} + \dots + (1 - v_{m-1}) \cdot s_{\min m}]$ Where  $A = \sum dA$ . The maximum possible vertical extent of damage is d+12.5m. Then the factor " $H_m$ " equals 1.

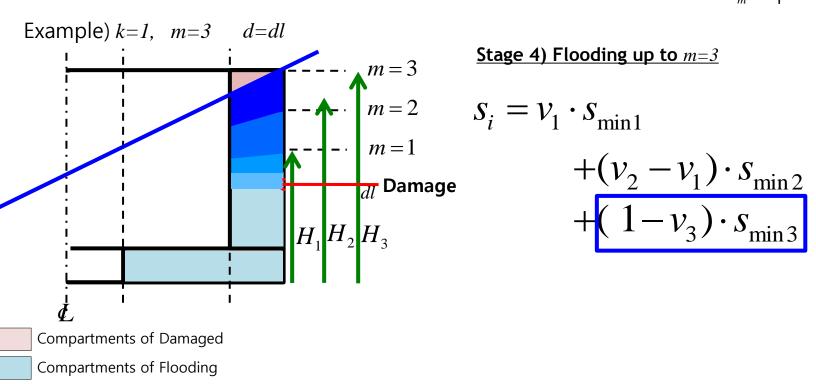


#### Attained Subdivision Index "A" : Calculation of Factor " $s_i$ " - Factor " $v_m$ " : Stage 4) Flooding up to m=3

The factor " $v_m$ " is dependent on the **geometry of the watertight** arrangement (decks) " $H_m$ " of the ship and the draught of the initial loading condition (d : ds, dp, dl).

$$v_m = v(H_m, d) - v(H_{m-1}, d)$$

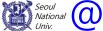
 $dA = p_i \cdot [v_1 \cdot s_{\min 1} + (v_2 - v_1) \cdot s_{\min 2} + \dots + (1 - v_{m-1}) \cdot s_{\min m}]$ Where  $A = \sum dA$ . The maximum possible vertical extent of damage is d+12.5m. Then the factor " $H_m$ " equals 1.



Three loading conditions are to be considered and the result weighted as follows:

$As, Ap, Al \ge 0.5R$	: for cargo ships
$\geq 0.9R$	: for passenger ships
$A \ge R$	Where $A = 0.4A_s + 0.4A_p + 0.2A_l$

Where the indices "s", "p" and "l" represent three loading conditions and the factor to be multiplied to the index indicates how the index "A" from each loading condition is weighted.

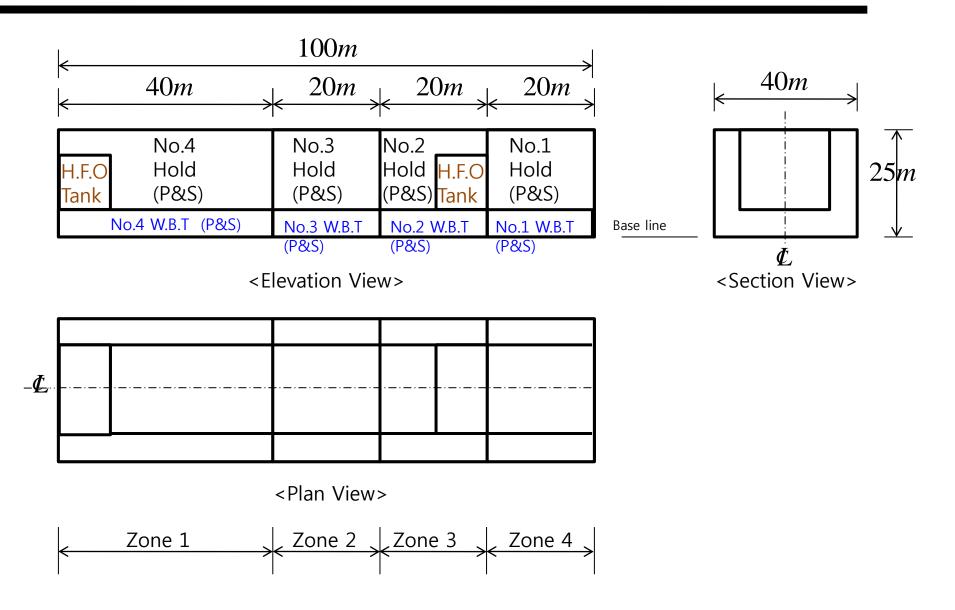


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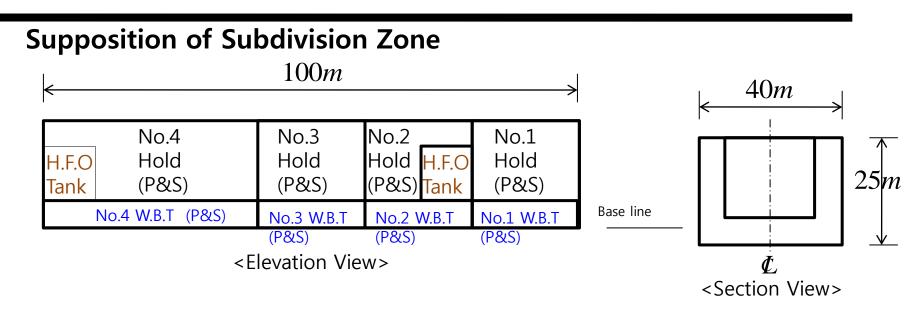
# 13-7 Example of Subdivision & Damage Stability Calculation of a **Box-Shaped Ship**



### **Example of Calculation of Attained Index A for a Box-Shaped Ship**







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<Plan View>

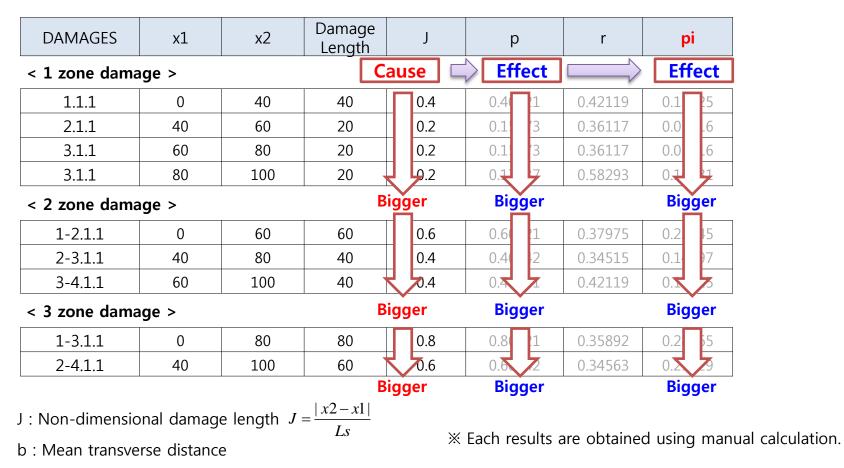
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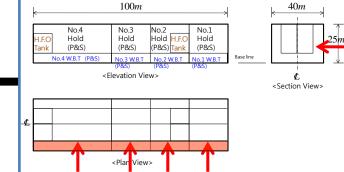
## **Calculation of Probability of Damage(***p***<sub>***i***</sub><b>)**

$$pi = p(x1, x2, Ls) \times r(x1, x2, Ls, b)$$

**Calculation Condition** 

: Scantling Draft (18.0 m), b=4.0





Zone 4

Zone 2 Zone 3

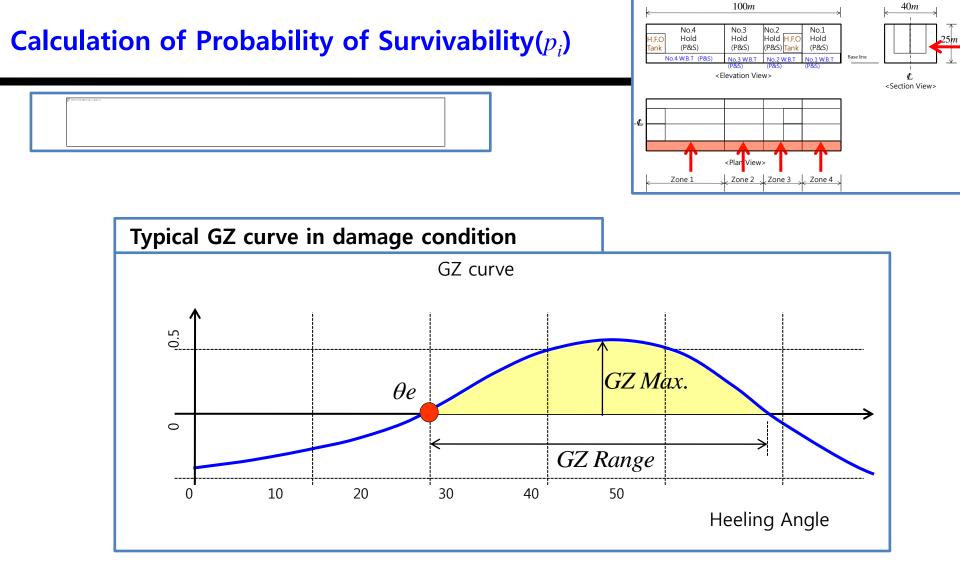
Zone 1

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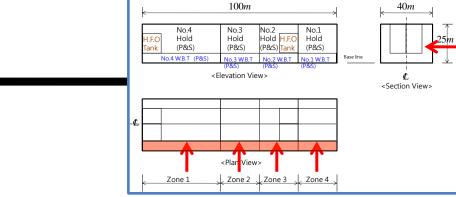
 $\theta_e$ : the equilibrium heel angle in any stage of flooding, in degrees GZmax : the maximum positive righting lever, in meters Range : the range of positive righting levers, in degrees, measured from the angle  $\theta_e$ 

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 $si = si(\theta_e, \theta_v, GZmax, Range)$ 

**Calculation Condition** 

: Scantling Draft (18.0 m), b=4.0

DAMAGES	x1	x2	J	$\theta_e$	Max_GZ	GZ Range	Si	pi	А
< 1 zone dama	ge >	1	Cause	Effect	Effect	Effect	Effect	-	
1.1.1	0	40	0.4	1 0	0.4	35 2	1	0.17025	0.02666
2.1.1	40	60	0.2	. 7	0.7	5( L	1	0.05516	0.00864
3.1.1	60	80	0.2	. 8	0.7	5( )	1	0.05516	0.00864
3.1.1	80	100	.2		0.		۲.	0.10281	0.01610
< 2 zone damag	e >		Bigger	Bigger	Smaller	Småller	Småller		
1-2.1.1	0	60	0.6	2 0	0.0	15	0	0.22945	0.03195
2-3.1.1	40	80	0.4	1 0	0.4	36 5	1	0.14097	0.02207
3-4.1.1	60	100	7.4		0.	3		0.17025	0.02666
< 3 zone damag	e >	•	Bigger	Bigger	Smaller	Smaller	Smaller		
1-3.1.1	0	80	0.8	( )	0.0	0	0	0.28865	0.00000
2-4.1.1	40	100	7.6		0.0			0.21029	0.02928
			Bigger	Bigger	Smaller	Smaller	Smaller		

 $\theta_e$ : Non-dimensional damage length

 $\theta_{e'}$  GZ, GZ range are obtained using computer ship calculation software, "Ez-compart".

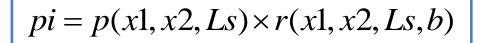
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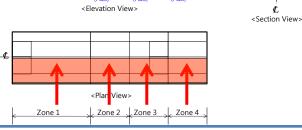
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## **Calculation of Probability of Damage(***p***<sub>***i***</sub><b>)**





No.2 Hold H.E.O

No 2 W B T

(P&S)

No.1

Hold

(P&S)

No 1 WBT

Base line

100m

No.3

Hold

(P&S)

No 3 W B T

No.4

Hold

(P&S)

No.4 W.B.T (P&S)

I.F.O

ank

40m

¢,

25m

**Calculation Condition** 

: Scantling Draft (18.0 m), b=20.0 Cause

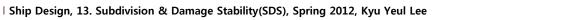
Bigger								
DAMAGES	xl	x2	Damage Length	J	р	r	pi	
< 1 zone damage	>				Effect	Effect	Effect	
1.2.1	0	40	40	0.4000	0.4	1.40	0	
2.2.1	40	60	20	0.2000	0.1! '3	1.0	0.1 73	
3.2.1	60	80	20	0.2000	0.1! '3	1.0	0.1 73	
3.2.1	80	100	20	0.2000	0.17	1.0	0.1 37	
< 2 zone damage	>				Bigger	Bigger	Bigger	
1-2.2.1	0	60	60	0.6000	0.60 1	1.0000	0.6 21	
2-3.2.1	40	80	40	0.4000	0.4(	1.0	0.4 42	
3-4.2.1	60	100	40	0.4000	0.4( 1	1.0000	0.4 21	
< 3 zone damage	>							
1-3.2.1	0	80	80	0.8000	0.80 1	1.0	0.8 21	
2-4.2.1	40	100	60	0.6000	0.6012	1.000	0.6 42	

J : Non-dimensional damage length J =

$$\frac{|x2-x1|}{Ls}$$

b : Mean transverse distance

X Each results are obtained using manual calculation.





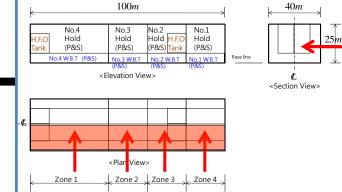
## **Calculation of Probability of Survivability(***p<sub>i</sub>***)**

$$si = si(\theta_e, \theta_v, GZmax, Range)$$

**Calculation Condition** 

: Scantling Draft (18.0 m), b=20.0

Cause Bigger



 $\Re \theta_{e^{\prime}}$  GZ, GZ range are obtained using computer ship calculation software, "Ez-compart".

DAMAGES	x1	x2	J	θе	Max_GZ	Range	Si	pi	А
< 1 zone damage >			Effect	Effect	Effect	Effect			
1.2.1	0	40	0.4000			2 62	23	0.40421	0.00000
2.2.1	40	60	0.2000	00	C 5	5 31	1 D	0.15273	0.02392
3.2.1	60	80	0.2000	00	C B	5 20	1 D	0.15273	0.02392
3.2.1	80	100	0.2000	. 00	C 4	4 92	( 6	0.17637	0.02099
< 2 zone damag	je >			Smaller	Smaller	Smaller	Smaller		
1-2.2.1	0	60	0.6000	00	C )	0	( D	0.60421	0.00000
2-3.2.1	40	80	0.4000	00	C D	0	( D	0.40842	0.00000
3-4.2.1	60	100	0.4000	00	C	0	( D	0.40421	0.00000
< 3 zone damag	je >								
1-3.2.1	0	80	0.8000	00	C	0	( p	0.80421	0.00000
2-4.2.1	40	100	0.6000					0.60842	0.00000

Attained index(A) is zero in most case, because too large areas are damaged. We can expect that calculating <u>'4 zone damage' cases are meaningless.</u>

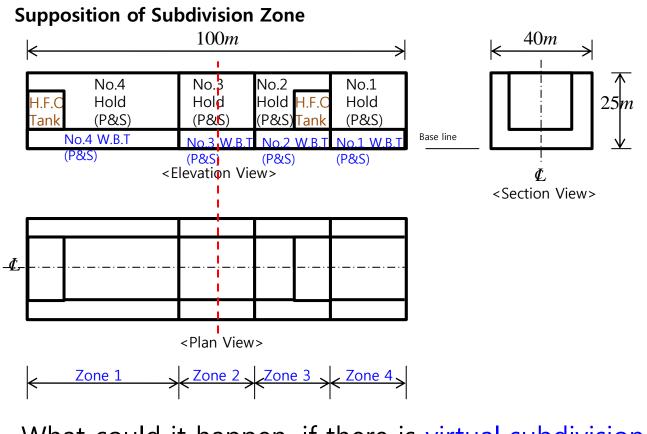


### **Effect of the Virtual Subdivision Bulkhead in Zone 2**



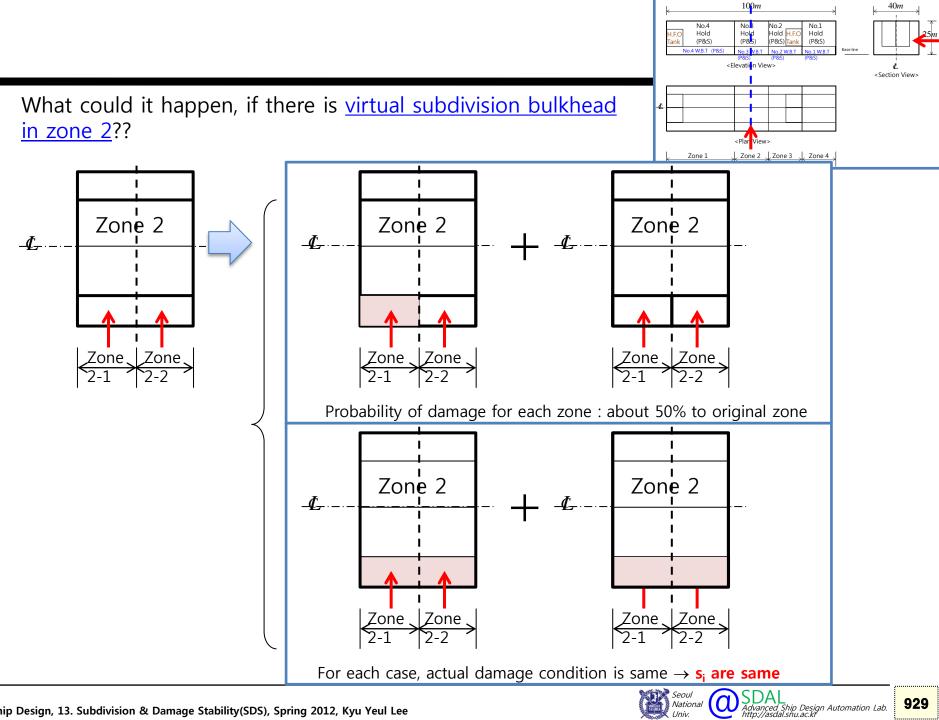
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#### **Effect of the Virtual Subdivision Bulkhead in Zone 2**



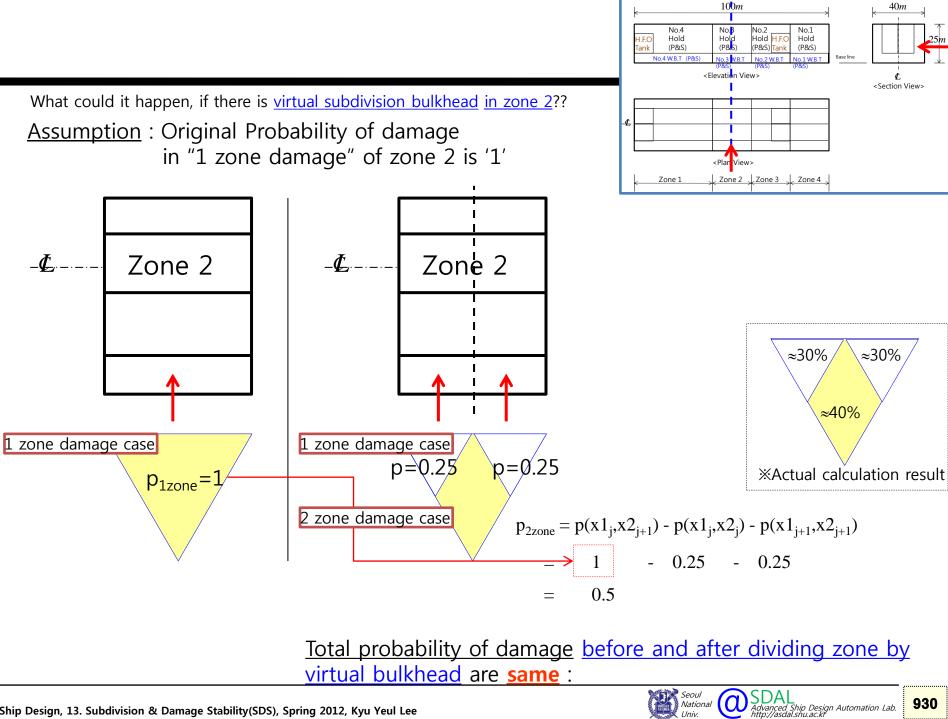
What could it happen, if there is <u>virtual subdivision bulkhead</u> in <u>zone 2</u>??







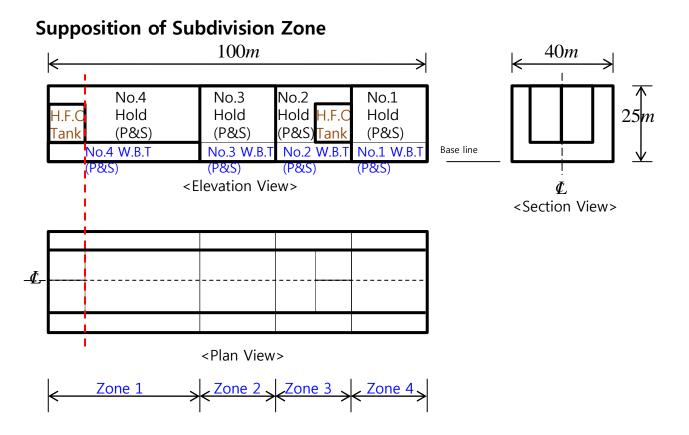
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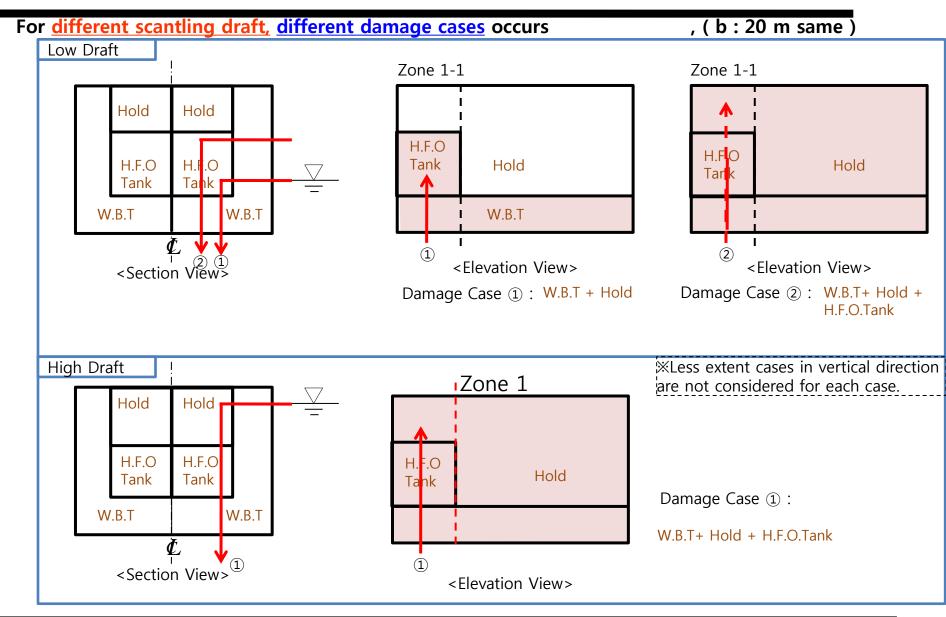
#### **Effect of the Virtual Subdivision Bulkhead in Zone 1**



What could it happen, if there is <u>virtual subdivision bulkhead</u> in <u>zone 1</u>??

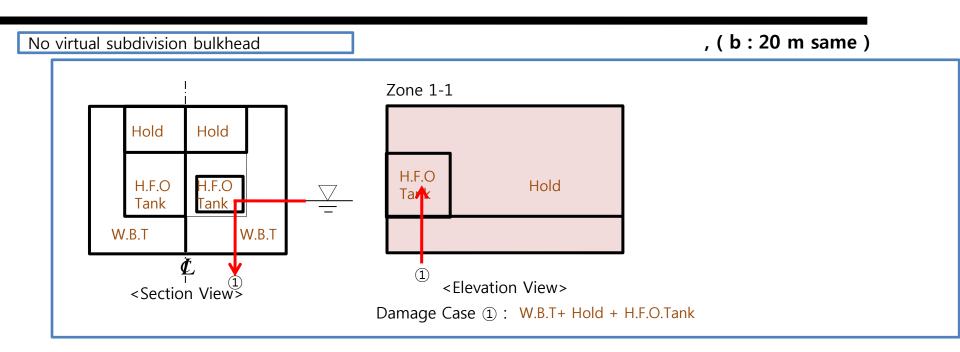


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Low draft case is considered for description of the effect of the Ship Design, 13. Subdivision & Damage Statyritual subdivision bulkhead.

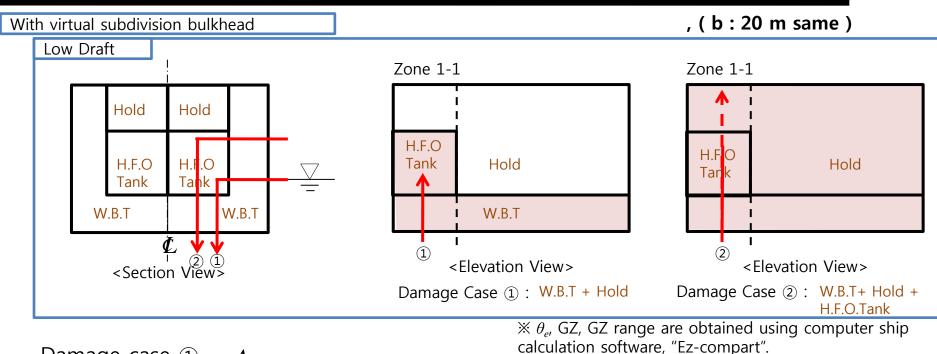




At previous calculation,

$$A_i = p_i \times s_i$$
  
= 0.60842×0 (Because GZ, Range are 0)  
= 0

 $\begin{array}{c} & & & \\ &$ 



Damage case ①  $A_i = p_i \times s_i$ 

 $-p_i \wedge s_i$ = 0.01795×0.9306 = 0.01635 (Because GZ, Range are 0)

Damage case (2)  $A_i = p_i \times s_i$ 

 $=0.05516 \times 0 = 0$ 

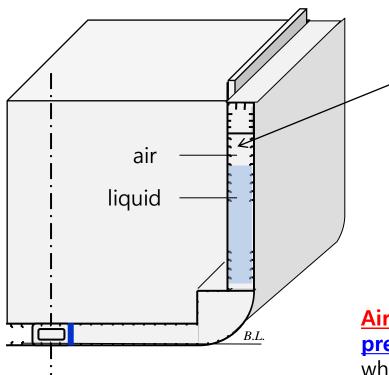
In damage case ①, we obtain attained index which is greater than 0. So, dividing zone by virtual bulkhead is meaningful if attained index which is greater than 0 is obtained.

Ship Design, 13. Subdivision & Damage Stability(SDS), Spring 2012, Kyu Yeul Lee

# 13-8 Opening & Air Escape Pipe



#### Information of a Opening and a Air Escape Pipe



Where is the air moved, When the liquid are filled in tank of a ship?

76

There must be a route for escape!

#### Air (escape) pipe !

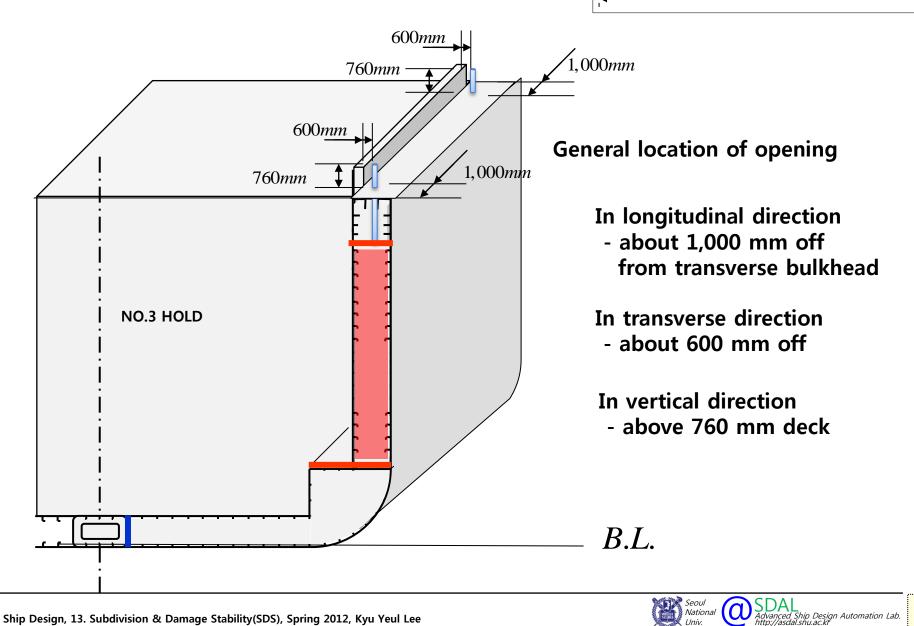
<u>Air pipe</u> : Pipes which are provided for all tanks to prevent air being trapped under pressure in tank when it is filled, or a vacuum being created when it is emptied. <sup>1</sup>)

Air escape pipes of sufficient size and number should be led from the highest point of the tank, having regard to the various conditions of trim and heel of the ship.<sup>2</sup>)

- 1) Eyres,D.J. , Ship Construction, Elsevier, 2007,  $6^{th}$  edition
- 2) Walton.T, Know your own ship, Charles griffin and company, 1927



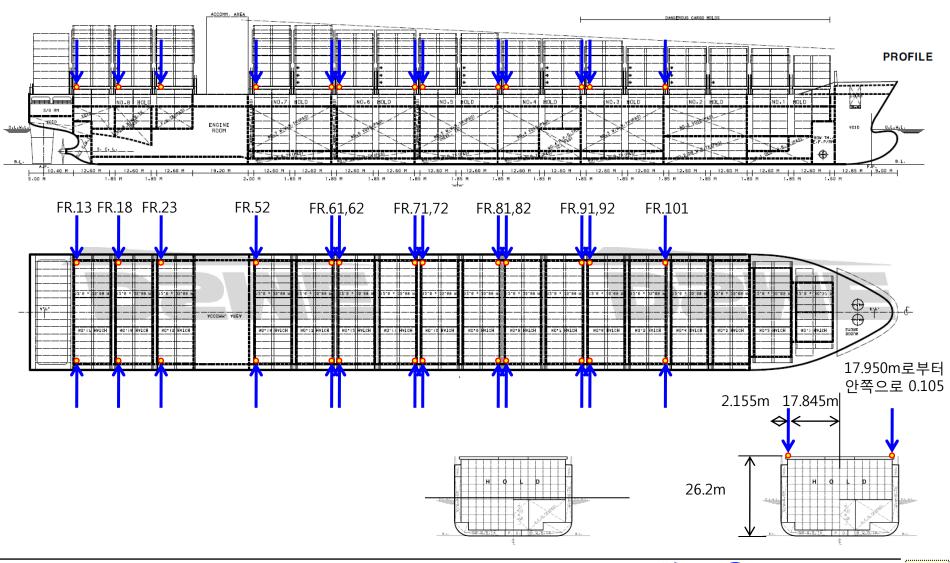
#### Information of a Opening and a Air Escape Pipel



1 Iniv

#### **Example of Openings & Air Pipes of 7,000TEU Container Ship**

#### **Opening Location for <u>Cargo Hold</u> : <u>Unprotected opening</u>**



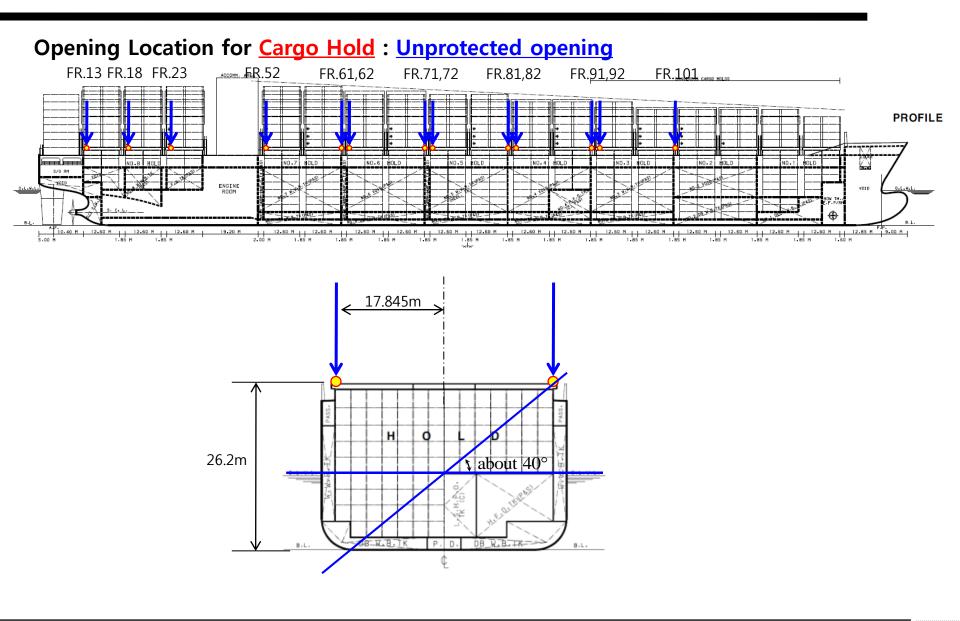
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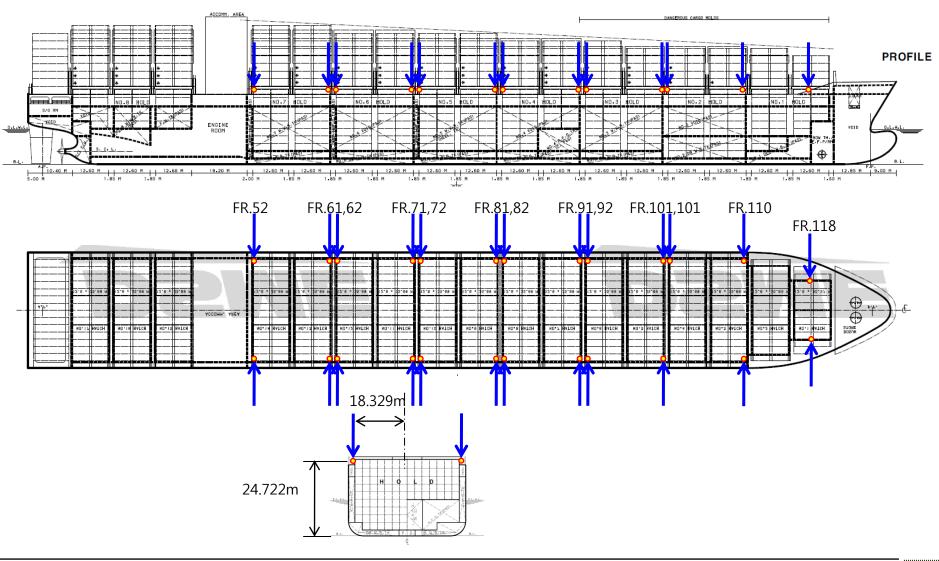




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#### Air Pipe Location for Water Ballast Tank : Weather-tight



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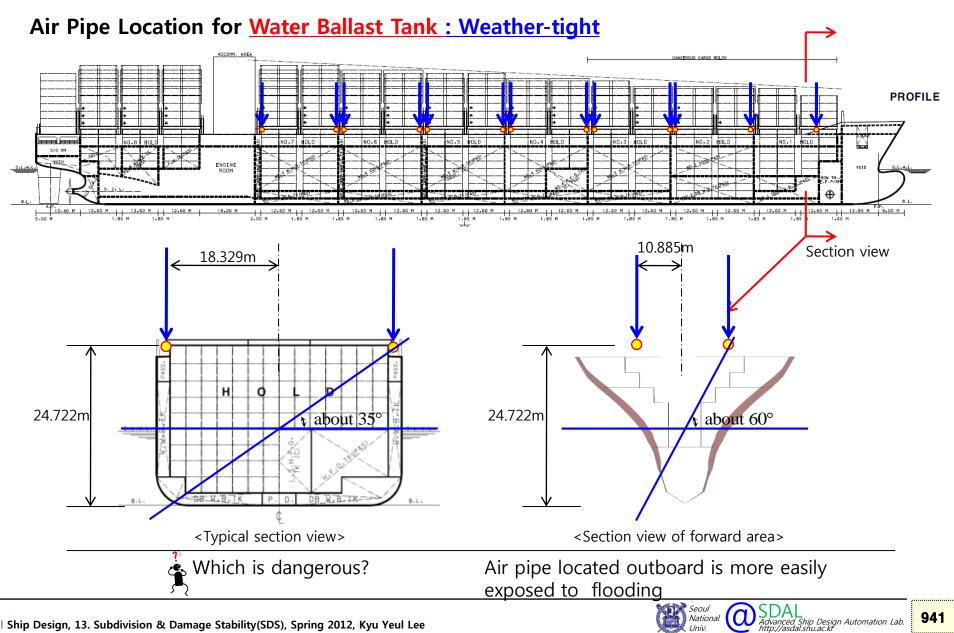
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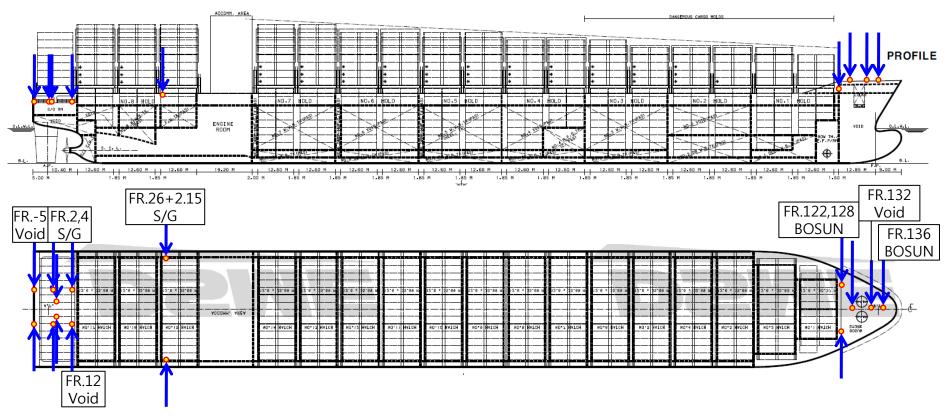
940

Ship Design, 13. Subdivision & Damage Stability(SDS), Spring 2012, Kyu Yeul Lee



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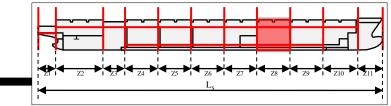
#### **Opening Location for** <u>other compartments</u>





Ship Design, 13. Subdivision & Damage Stability(SDS), Spring 2012, Kyu Yeul Lee

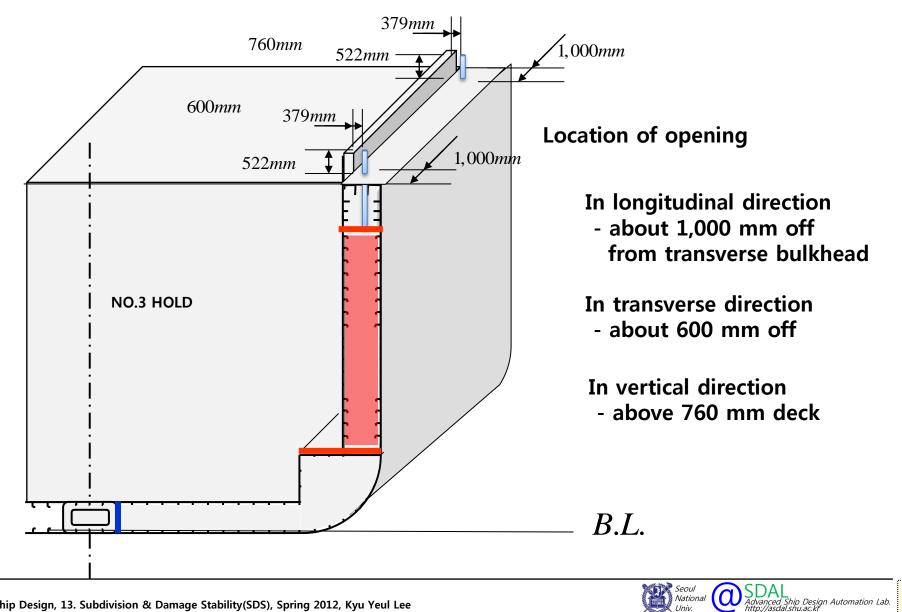
#### **Opening and a Air Escape Pipe**



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# Chapter 14. Structural Arrangement of a Ship

- **1. Structure Plans**
- 2. Structural Arrangement of a VLCC
- 3. Structural Arrangement of a Container Carrier
- 4. Structural Arrangement of a Bulk Carrier



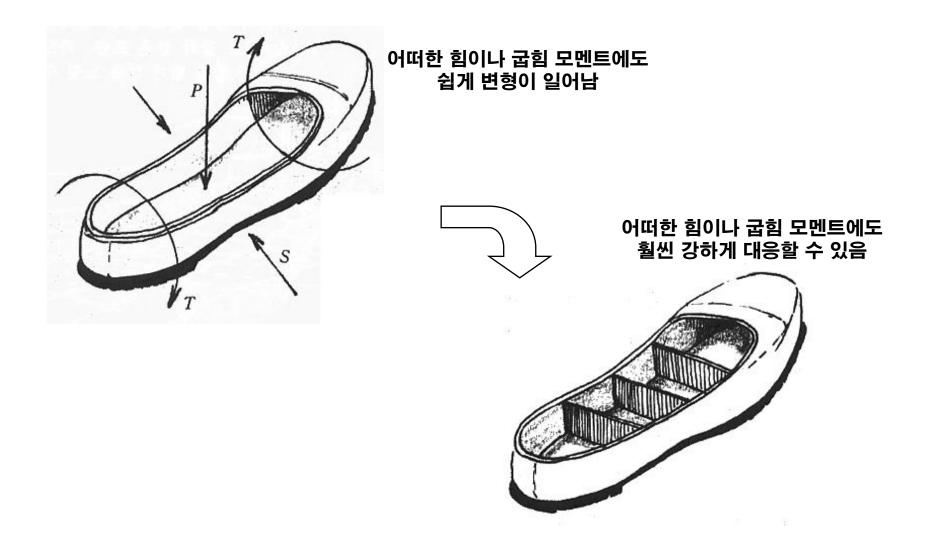
# 14-1. Ship Structure





Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee

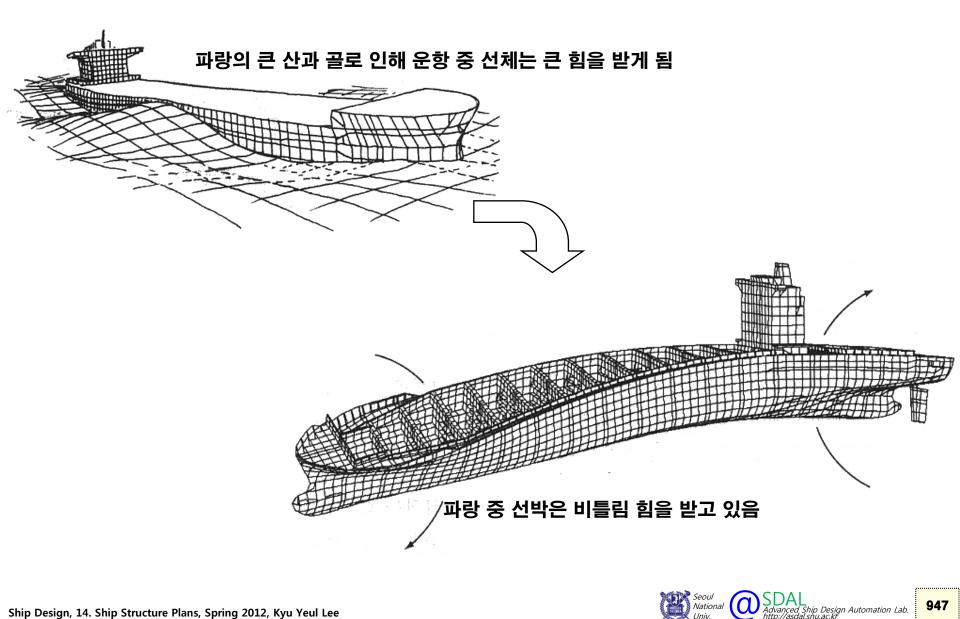
# **Ship Structure**





Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee

# **Ship in Waves**



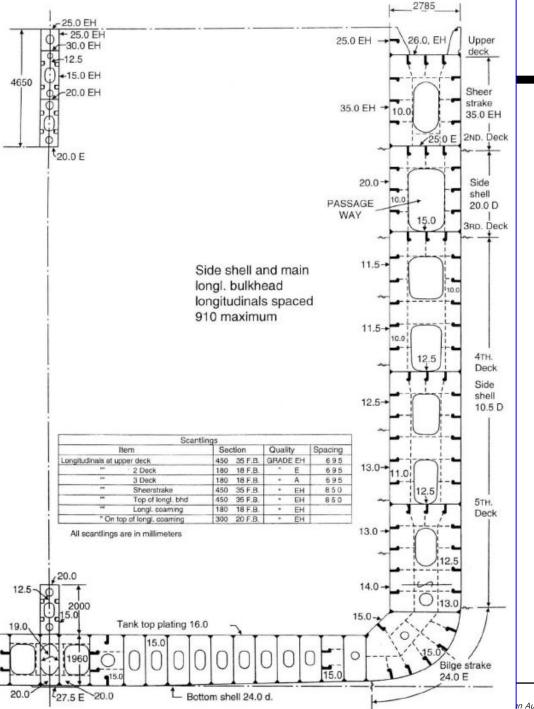
SDAL Advanced Ship Design Automation Lab. http://asdal.snu.ac.kr

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 $\omega$ 

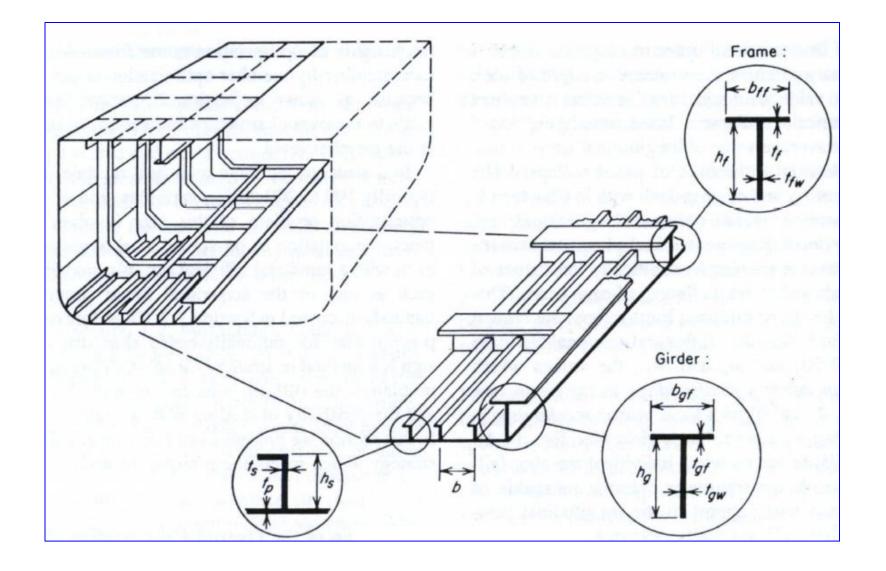
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#### Web Frame of a Container Carrier



MOLLAND, F. A., THE MARITIME ENGINEERING REFERENCE BOOK, ELSEVIER, 2008

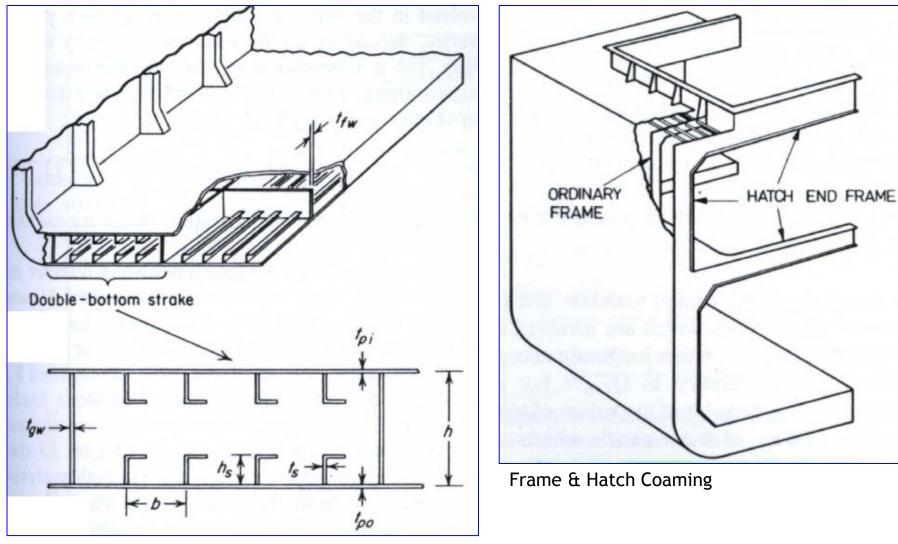
## **Bottom Structure**



Hughes, Ship structural design, John Wiley & Sons, 1983



### **Double Bottom Structure, Frame & Hatch Coaming**

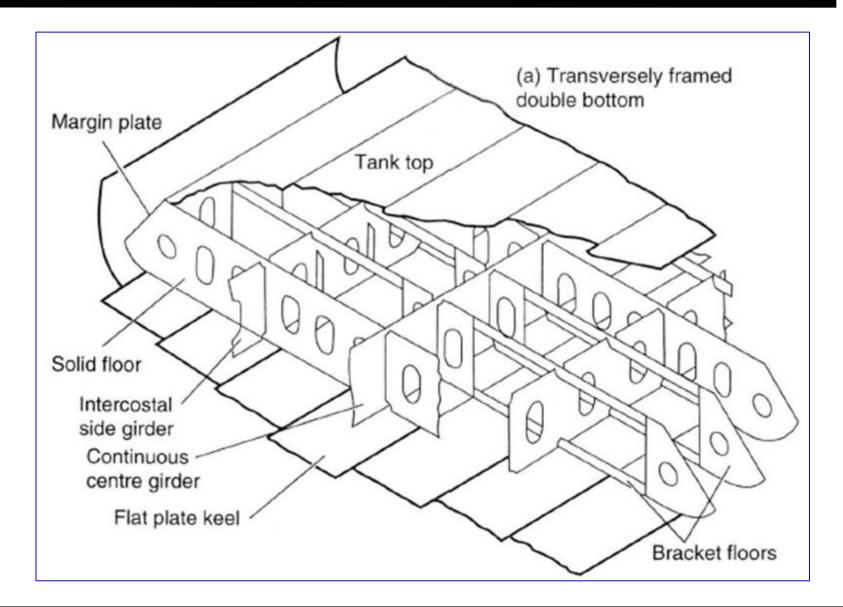


Double Bottom Structure

Hughes, Ship structural design, John Wiley & Sons, 1983

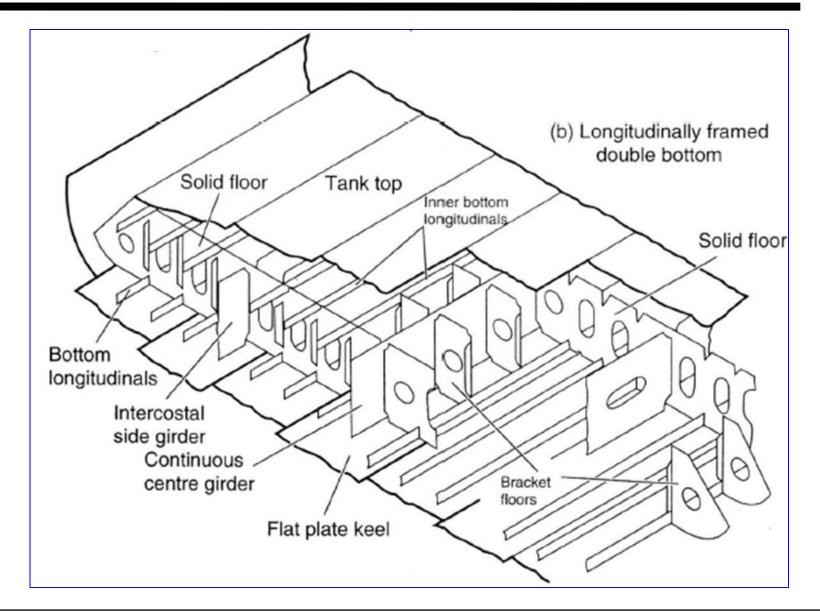


### **Transversely Framed Double Bottom**



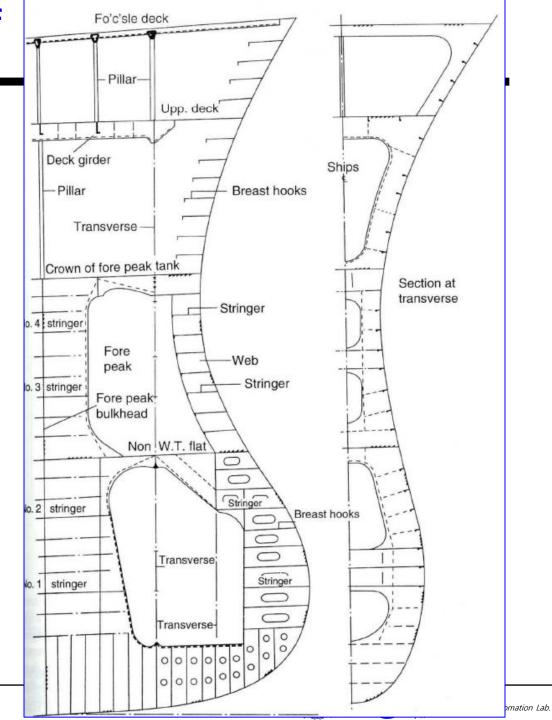


### **Longitudinally Framed Double Bottom**





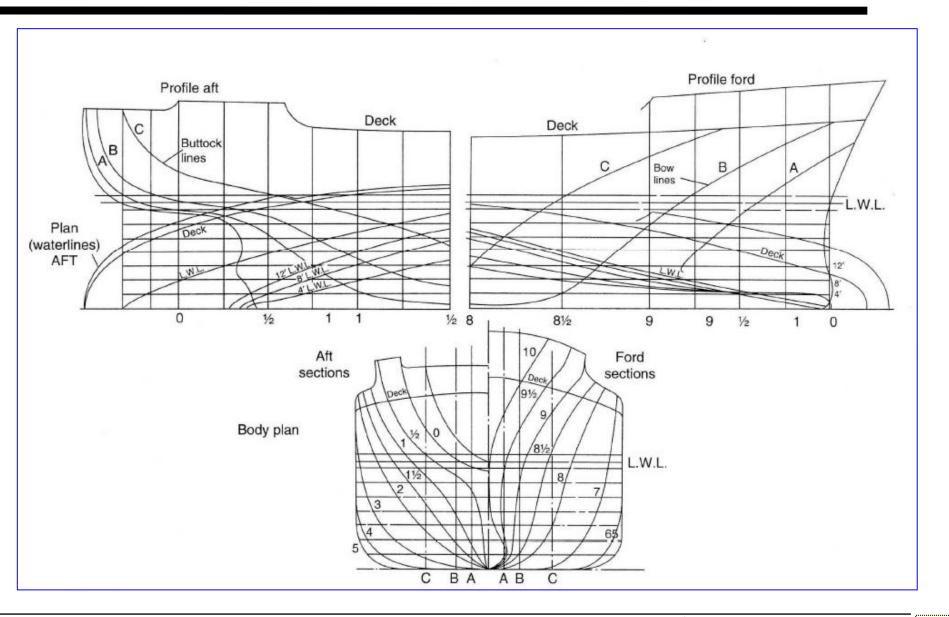
### Construction Profile of Stem Part



MOLLAND, F. A., THE MARITIME ENGINEERING REFERENCE BOOK, ELSEVIER, 2008

Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee

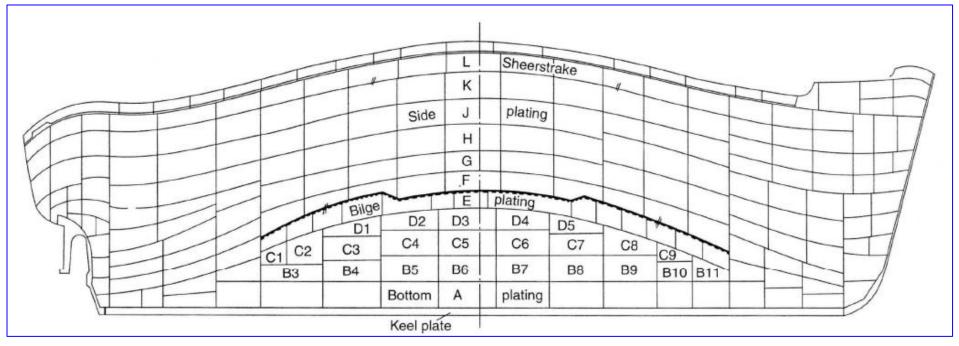
# **Lines Plans**



#### MOLLAND, F. A., THE MARITIME ENGINEERING REFERENCE BOOK, ELSEVIER, 2008



# **Shell Expansions**



Framing, stringers, decks and openings in side shell are also shown on the shell expansion but have been omitted for clarity



# 14-2. Structural Arrangement of a VLCC (Very Large Crude oil Carrier)

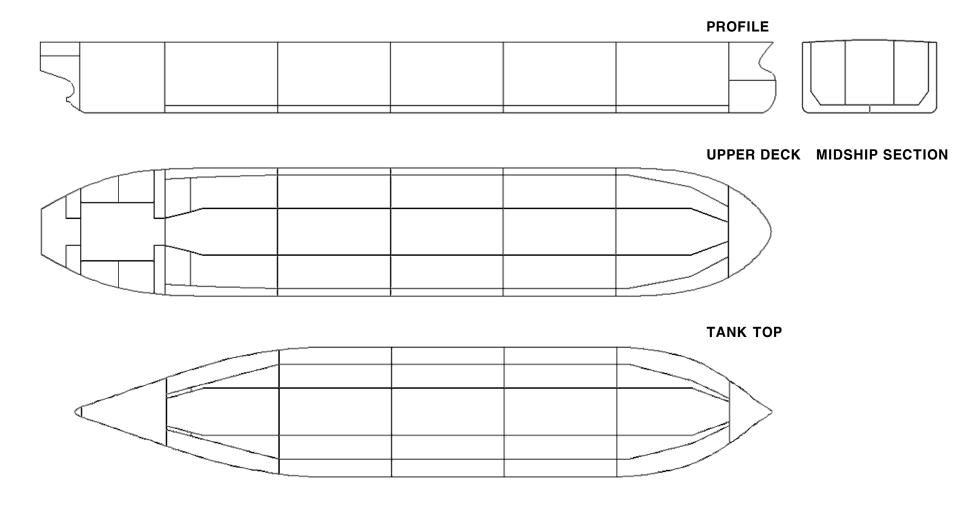


- DWT : Deadweight

### VLCC(Very Large Crude Oil Carrier)



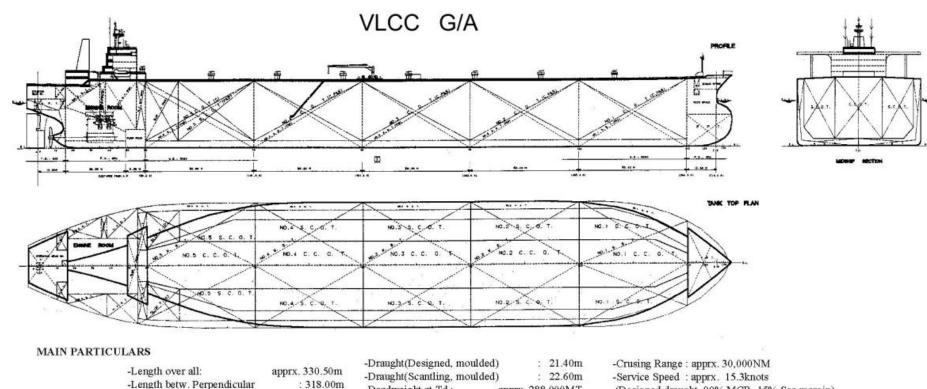
### **Example of compartment arrangement of a Tanker**



Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee

### General Arrangement(G/A) of 308,000 ton DWT VLCC





apprx. 288,000MT

apprx. 308,500MT

(Designed draught, 90% MCR, 15% Sea margin)

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959

-Class : DNV or ABS or LR equivalent

-Gross Tonnage : apprx. 160,480 tons
 -Complements : 30 persons + 6suez crews

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-Deadweight at Td :

at Ts:

: 58.00m

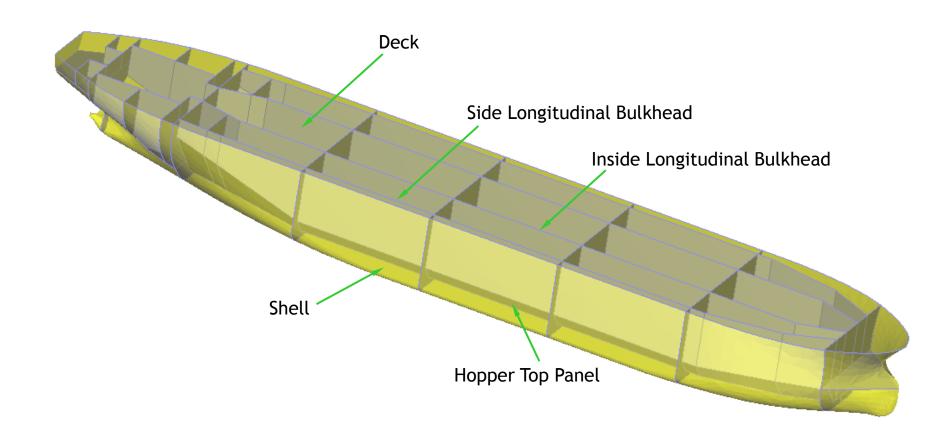
: 31.25m

- DWT : Deadweight

-Bredth(moulded)

-Depth(moulded)

### **3D Structure Model of a VLCC**



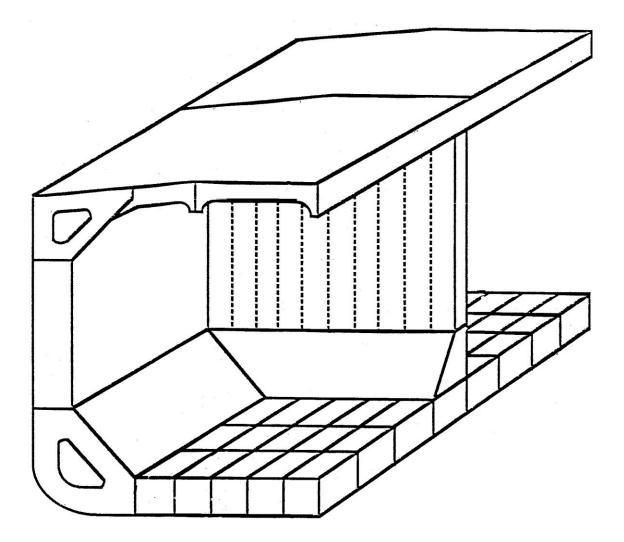
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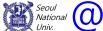
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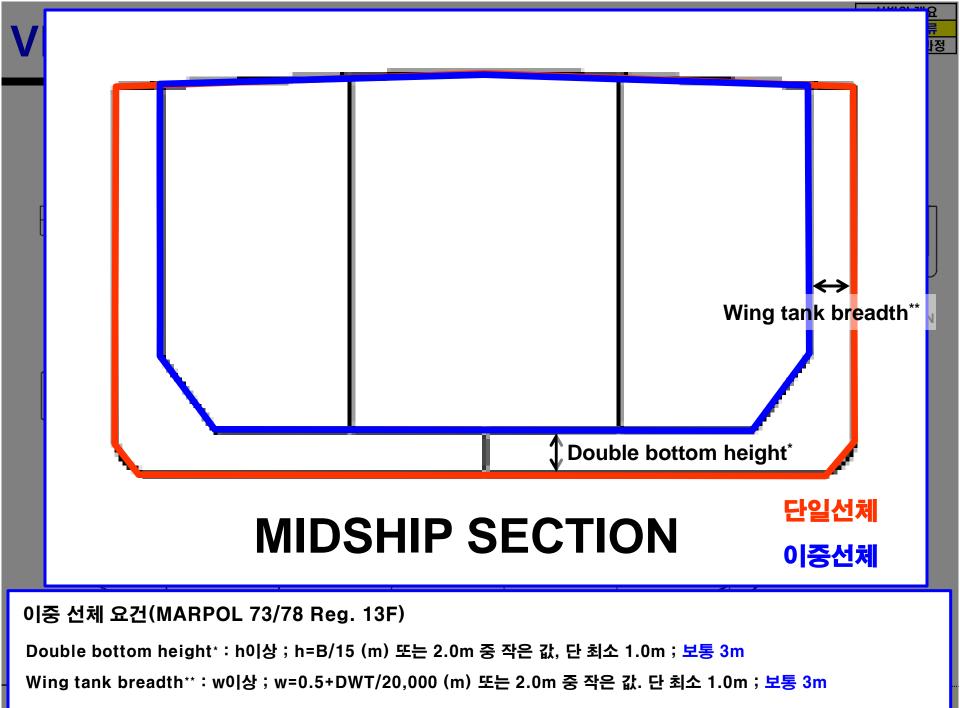
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### Cargo hold part arrangement of a tanker

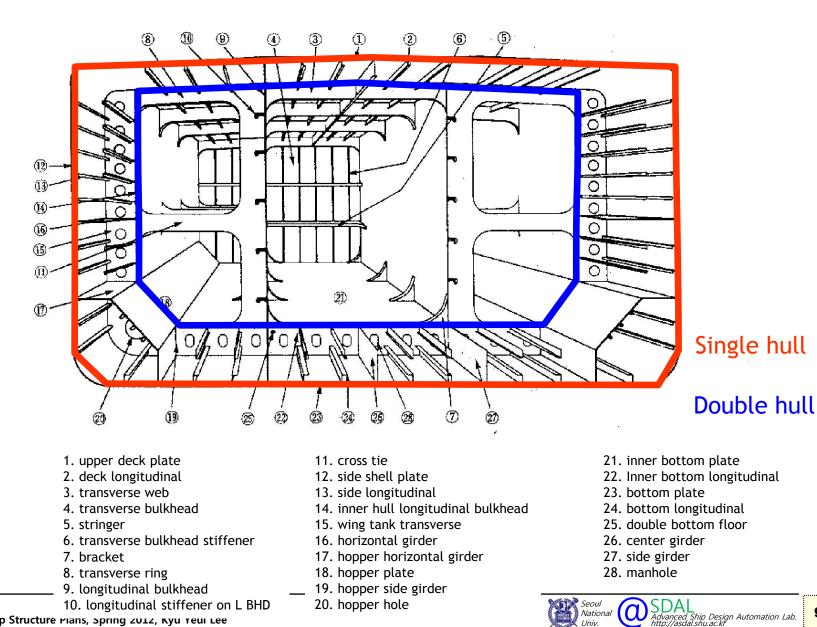




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### Naming of Cargo Hold Structure Members of a Tanker

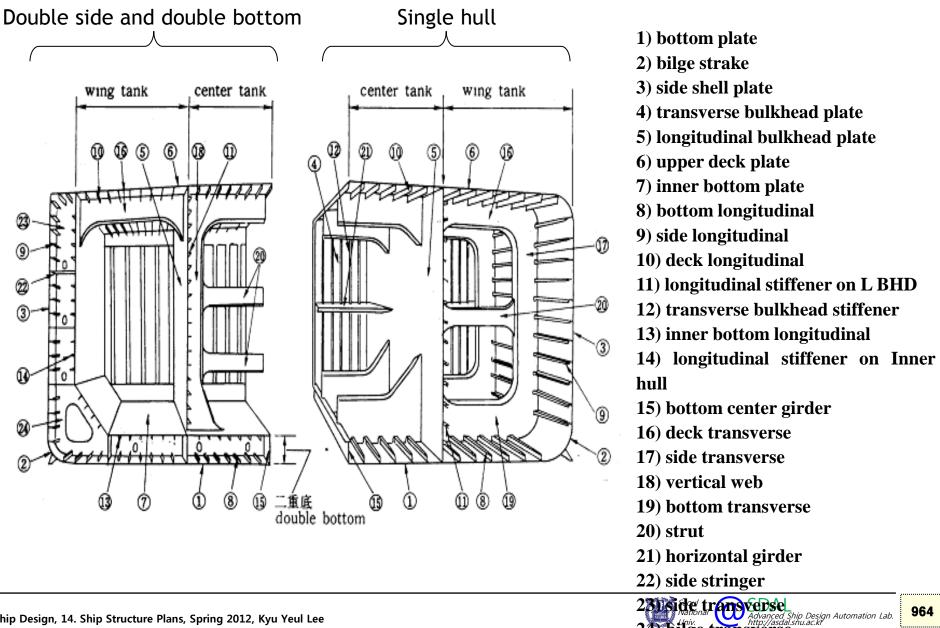


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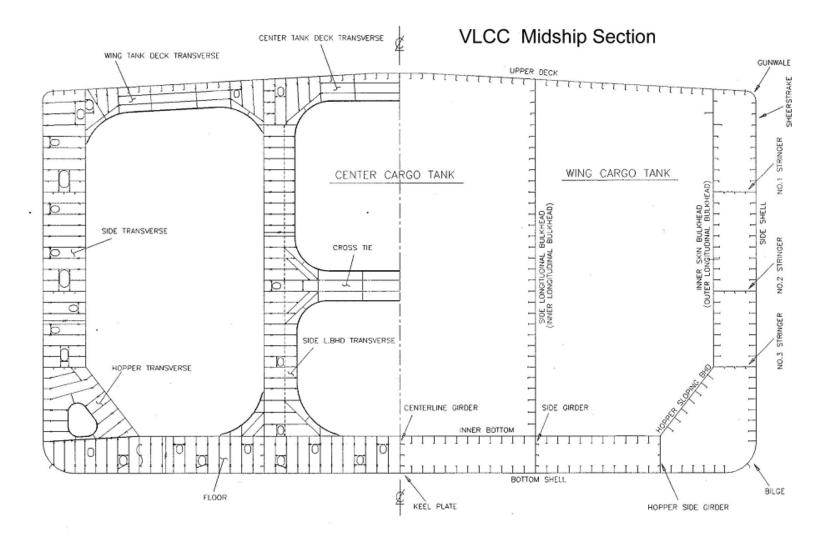
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### Naming of Cargo Hold Structure Members of a Tanker



## Midship section plan(중앙단면도) of a VLCC





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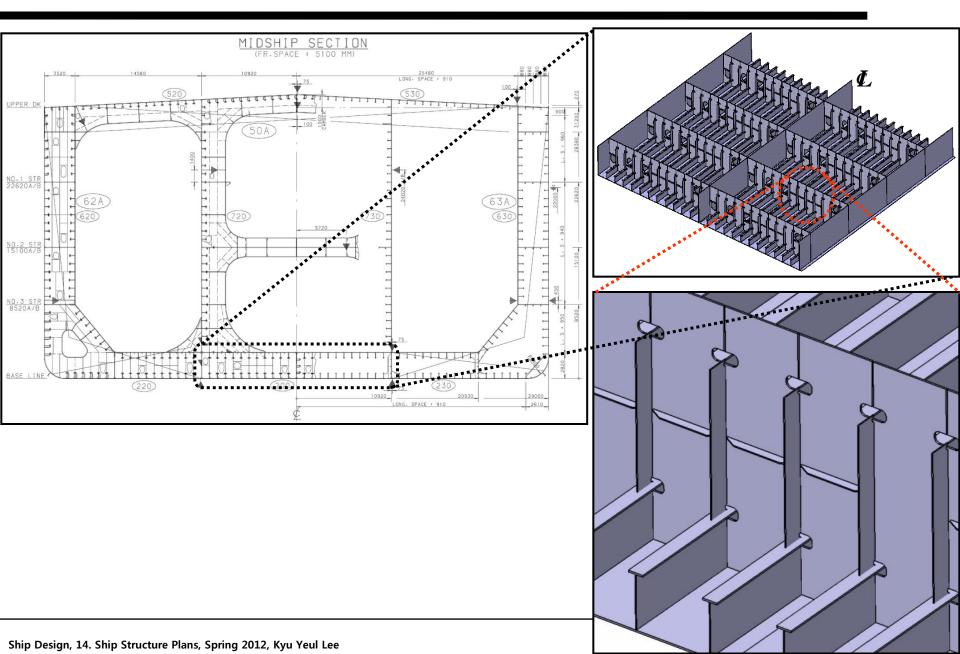
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National

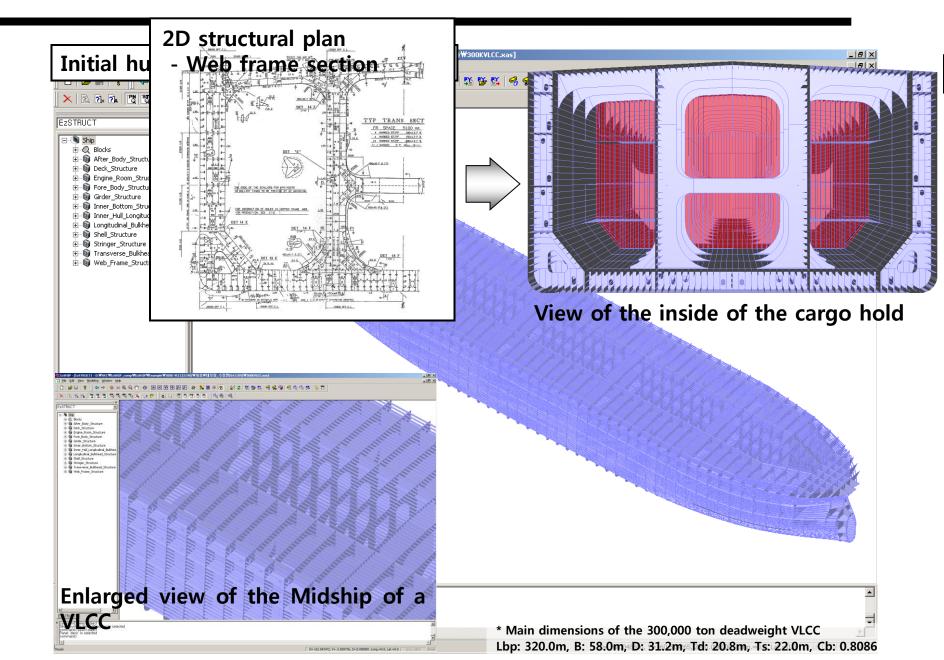
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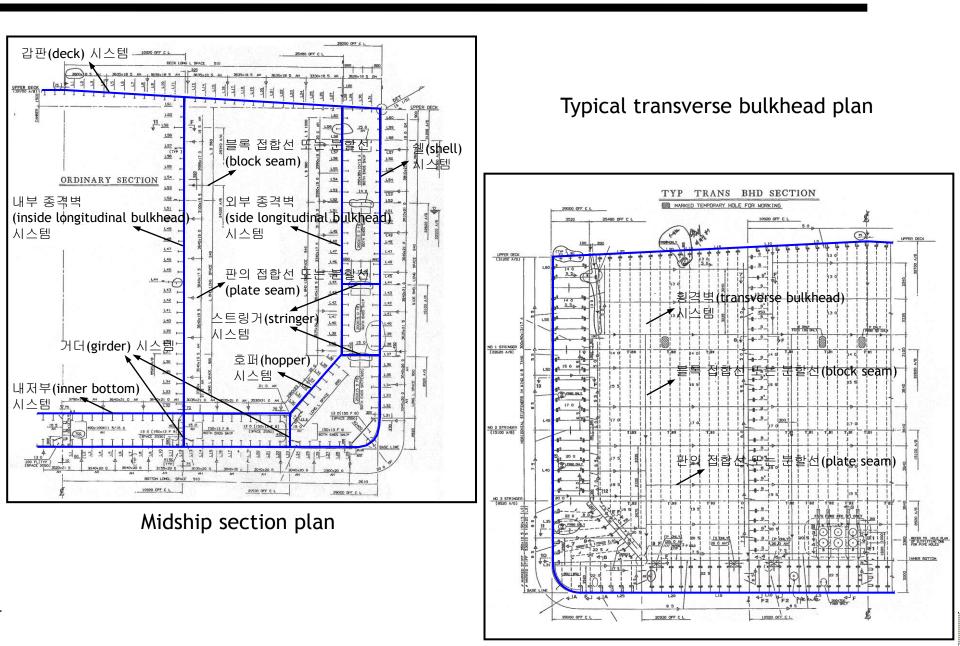
## **Structure Model of Midship Section of a VLCC**



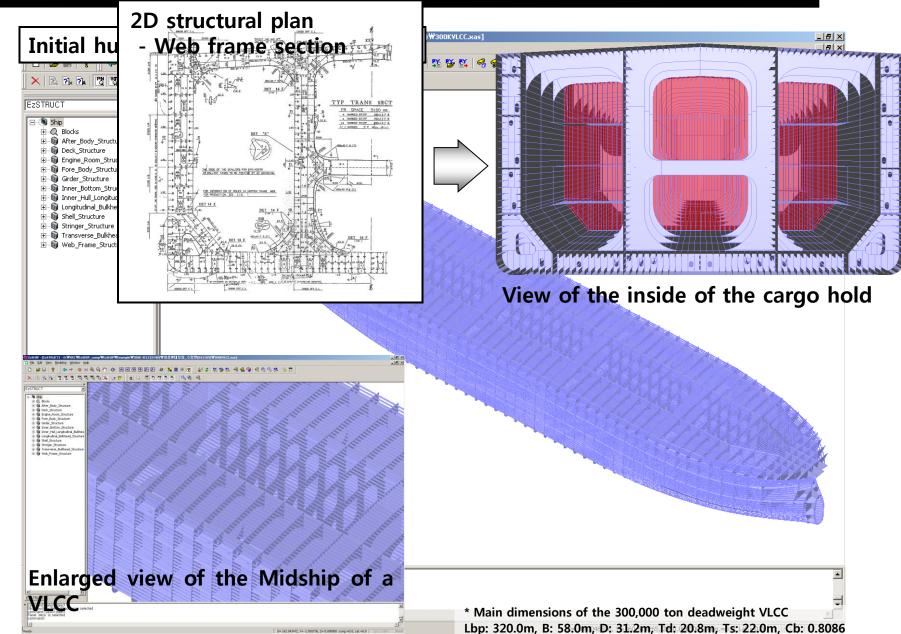
#### 3D Structure Model of a 300,000 ton deadweight VLCC



## Midship section plan(중앙단면도) of a VLCC

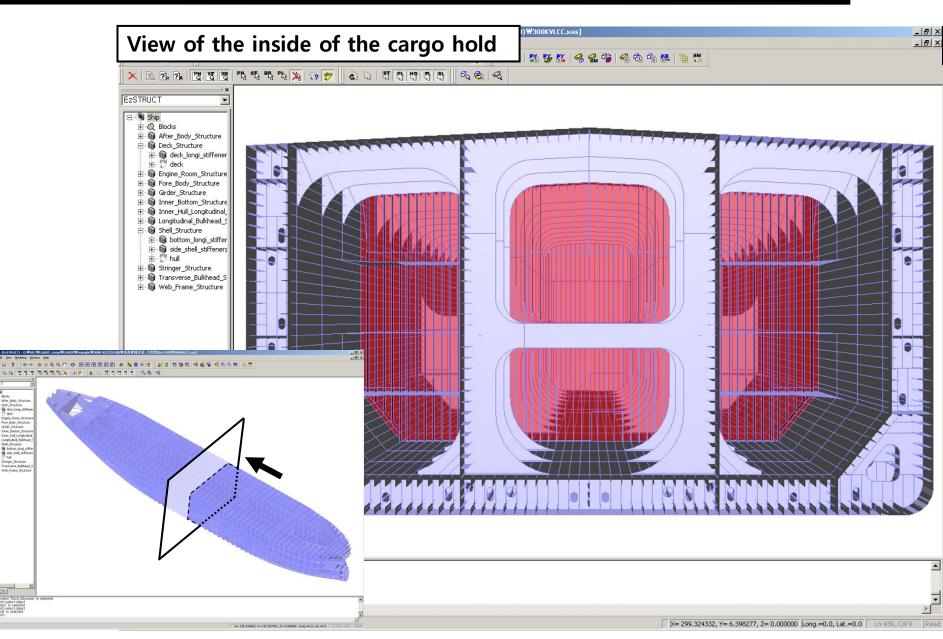


# 3D Structure Model of a 300,000 ton deadweight VLCC

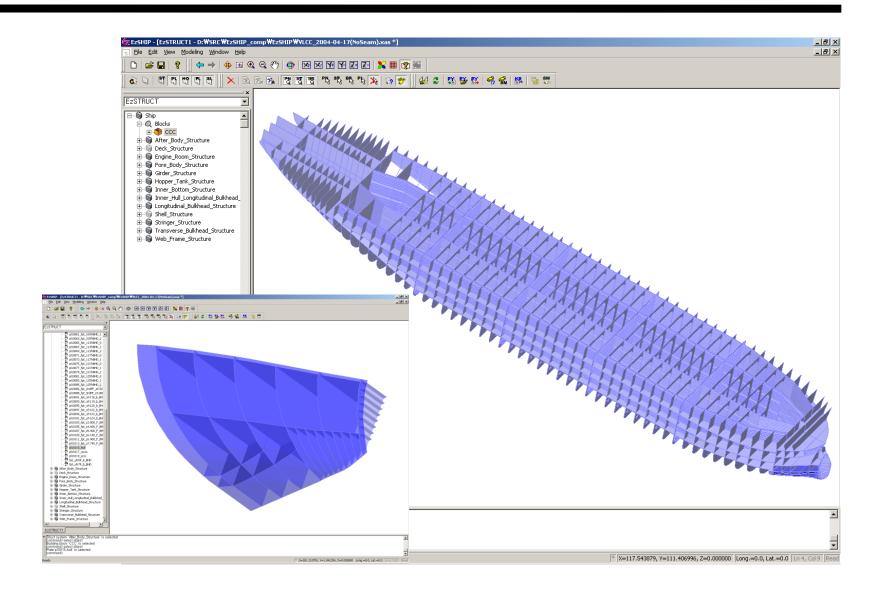


#### 3D Structure Model of a 320,000 ton DWT VLCC : - Cargo Hold

E2STRUCT1

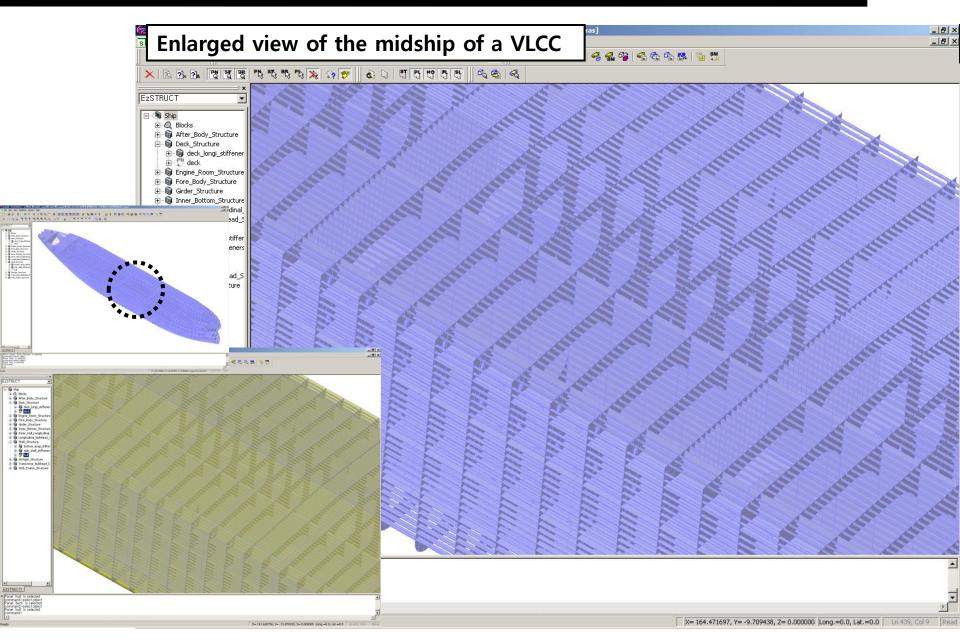


#### **3D Structure Model of a 320,000 ton DWT VLCC :**

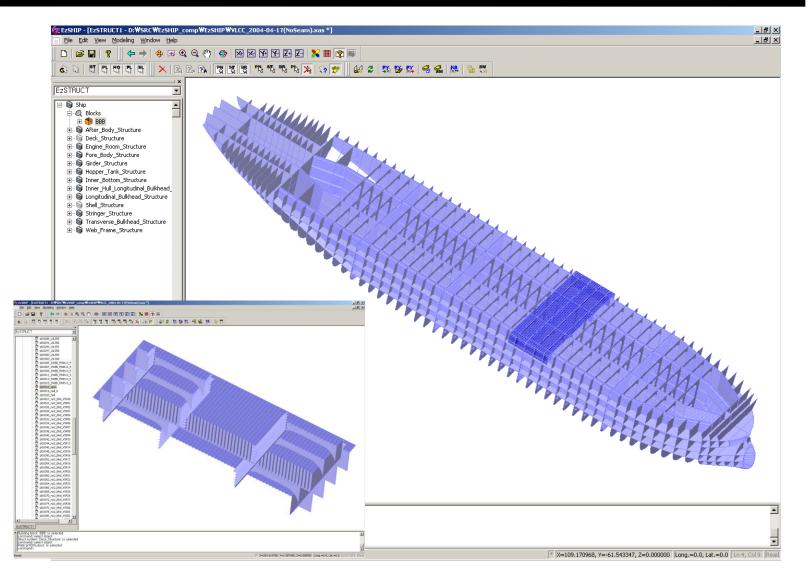




#### 3D Structure Model of a 320,000 ton DWT VLCC : - Midship

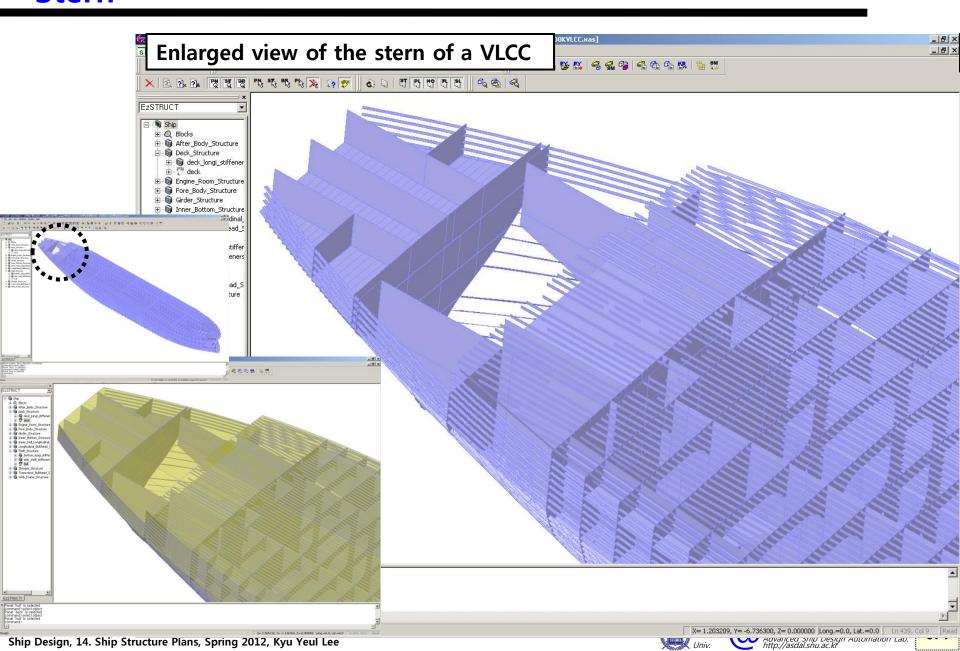


#### 3D Structure Model of a 320,000 ton DWT VLCC : - Deck Structure

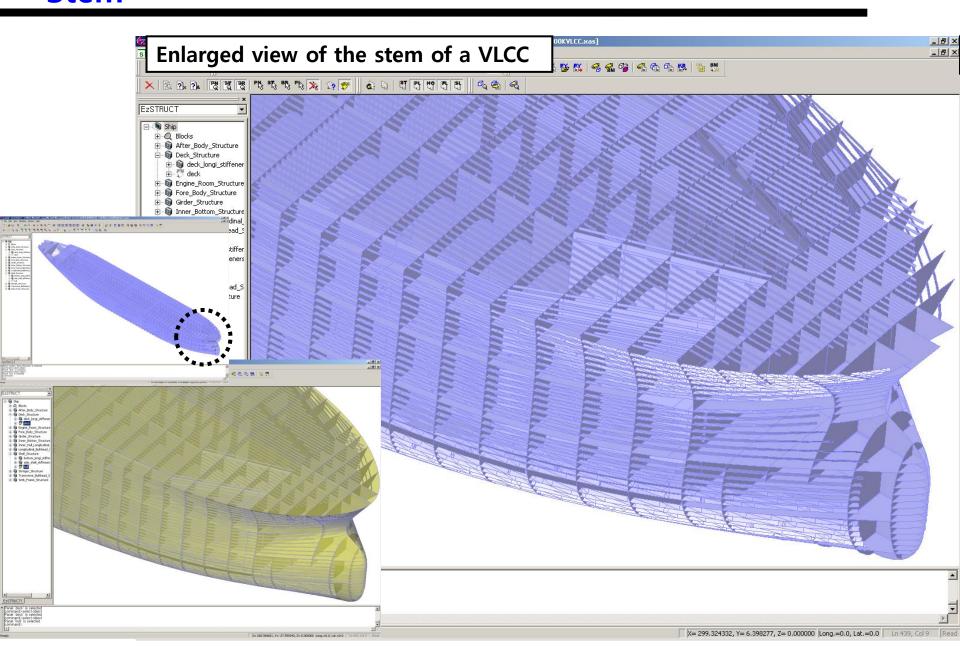




#### 3D Structure Model of a 320,000 ton DWT VLCC : - Stern



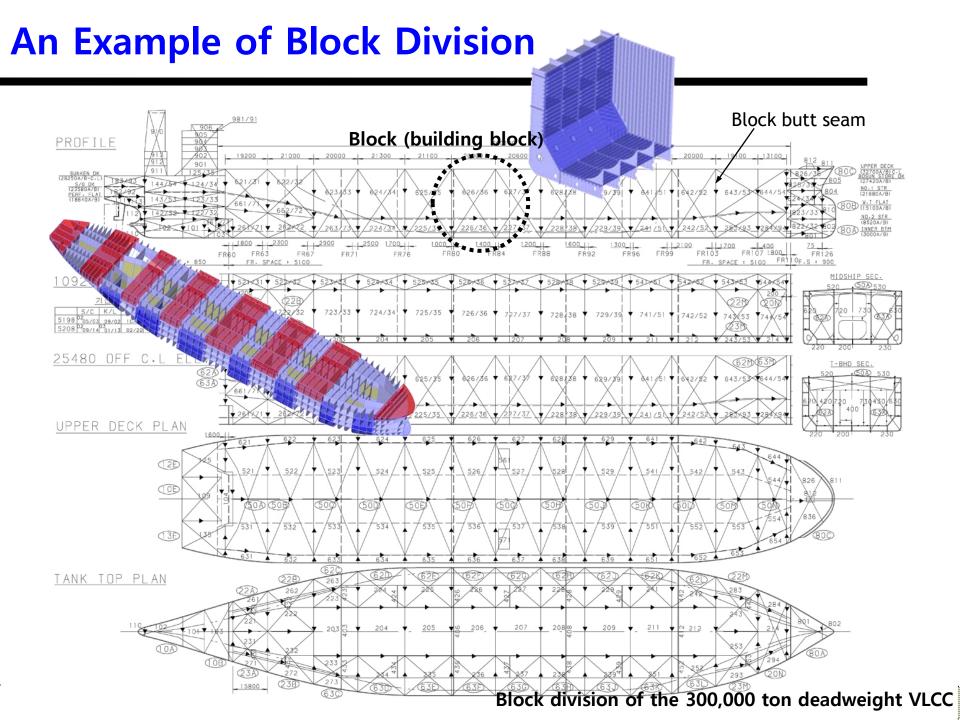
#### 3D Structure Model of a 320,000 ton DWT VLCC : - Stem

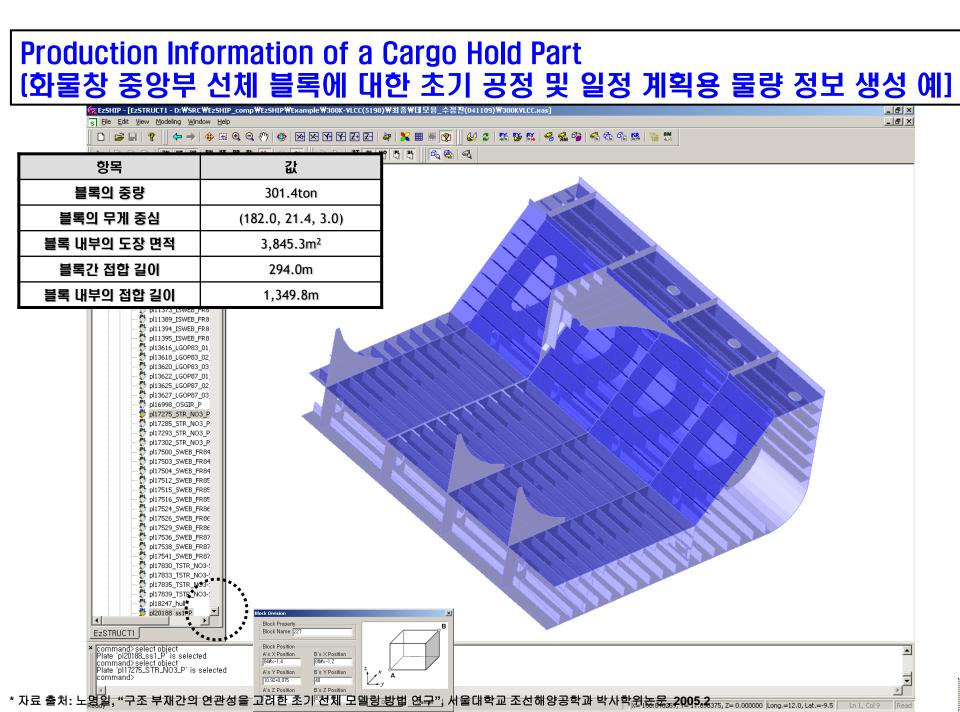


## **14-3. Block Division of a VLCC** (Very Large Crude oil Carrier)

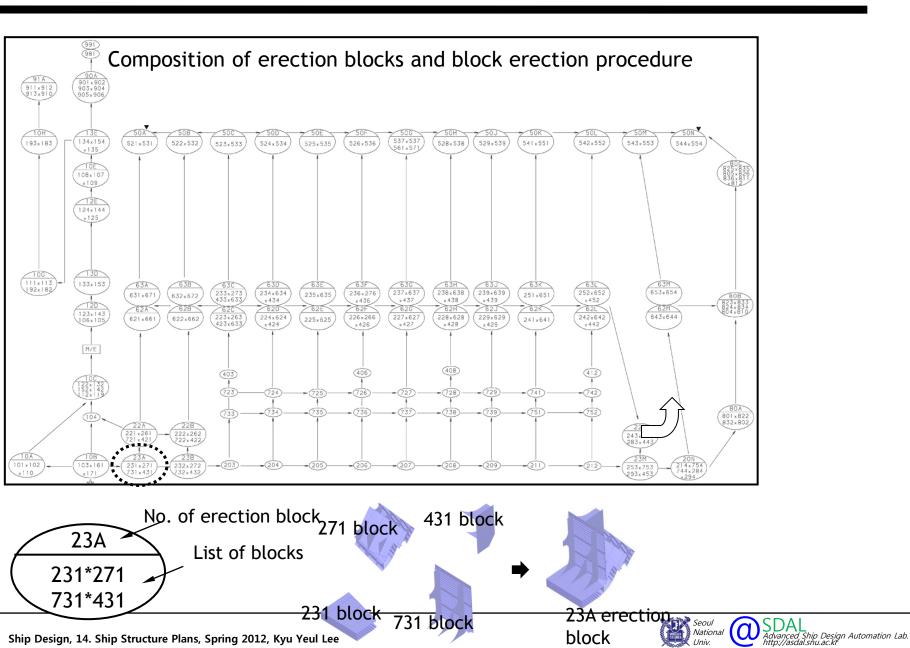


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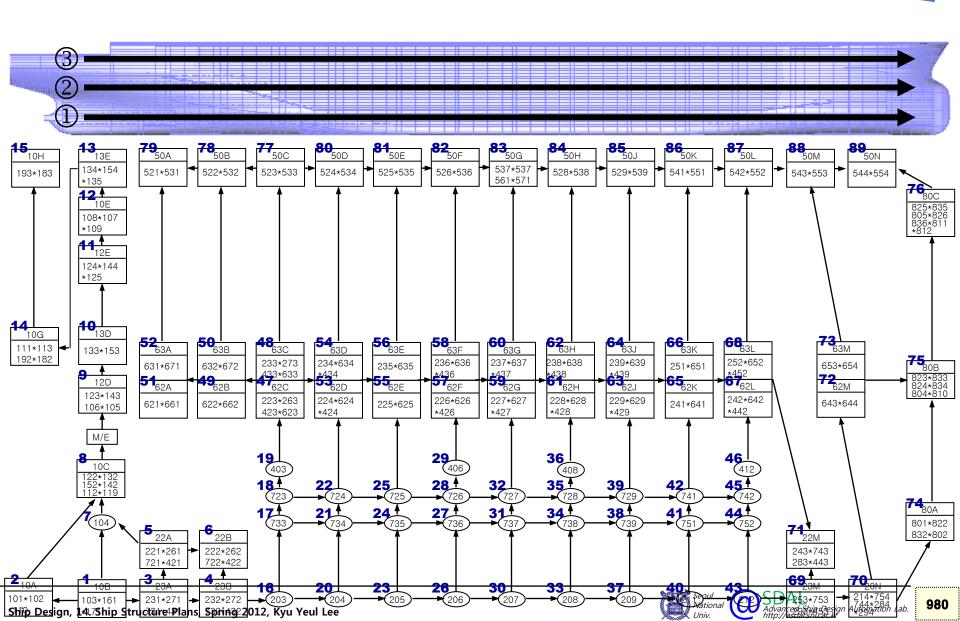


## **Procedure of Block Erection**

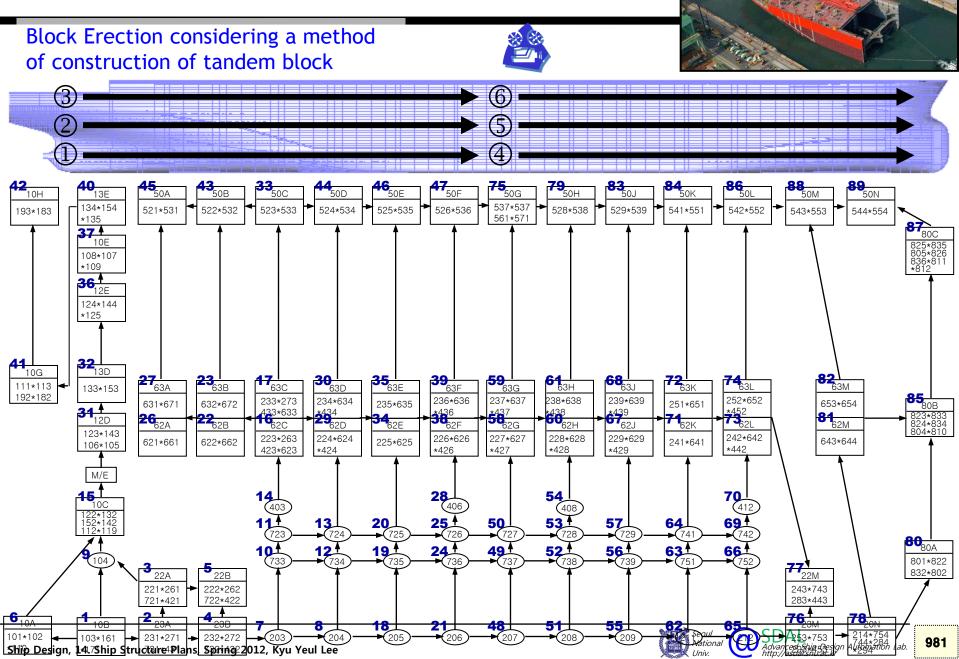


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#### Scenario of a Block Erection Procedure - 1



### Scenario of a Block Erection Procedure - 2

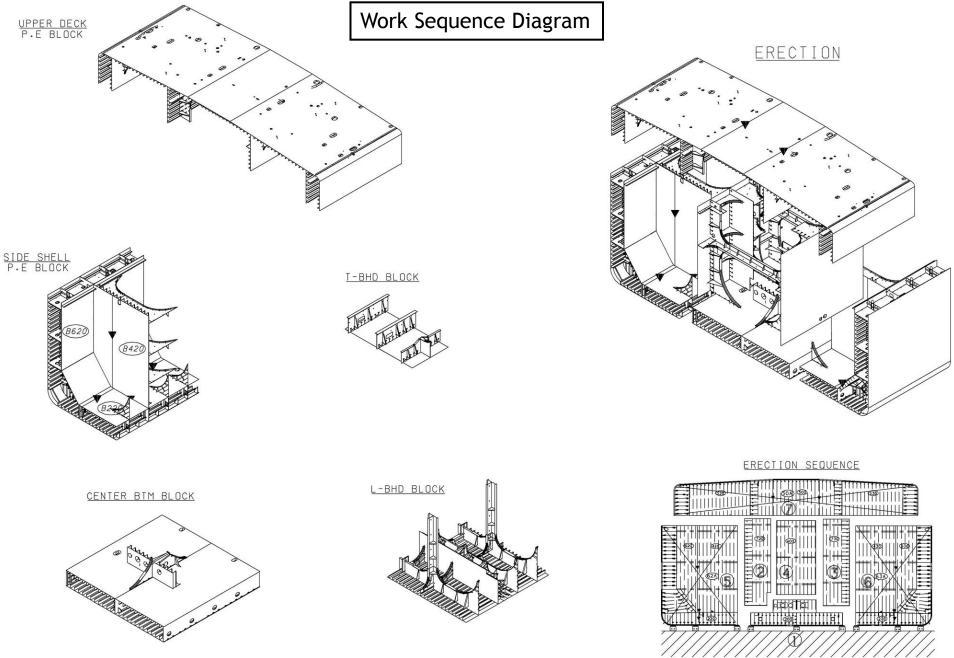


## 14-4. Assembly Procedure of the Double Bottom of a VLCC

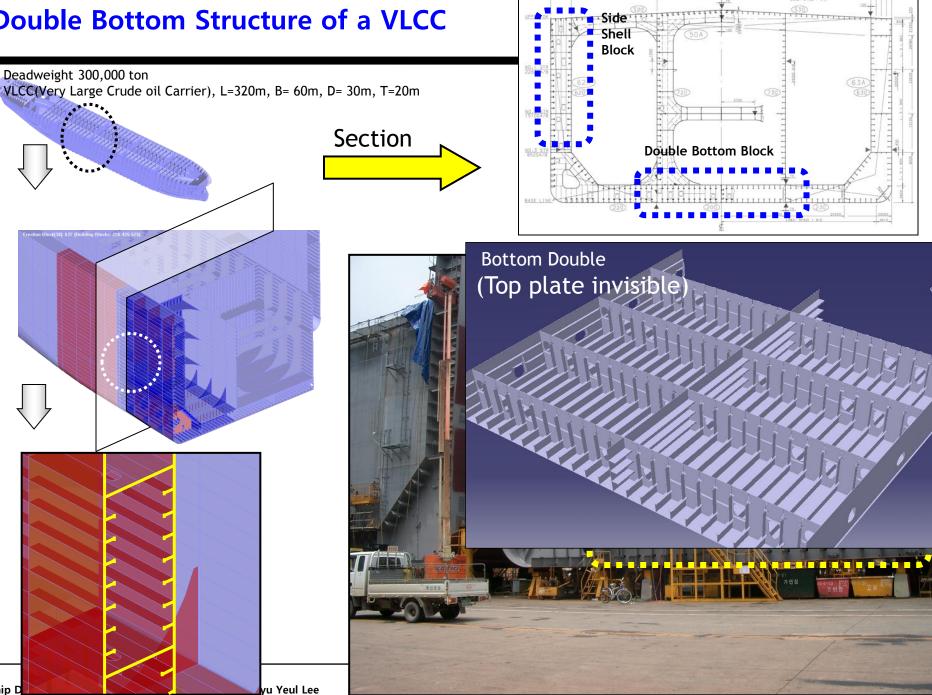


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#### **Example of an Assembly Procedure**



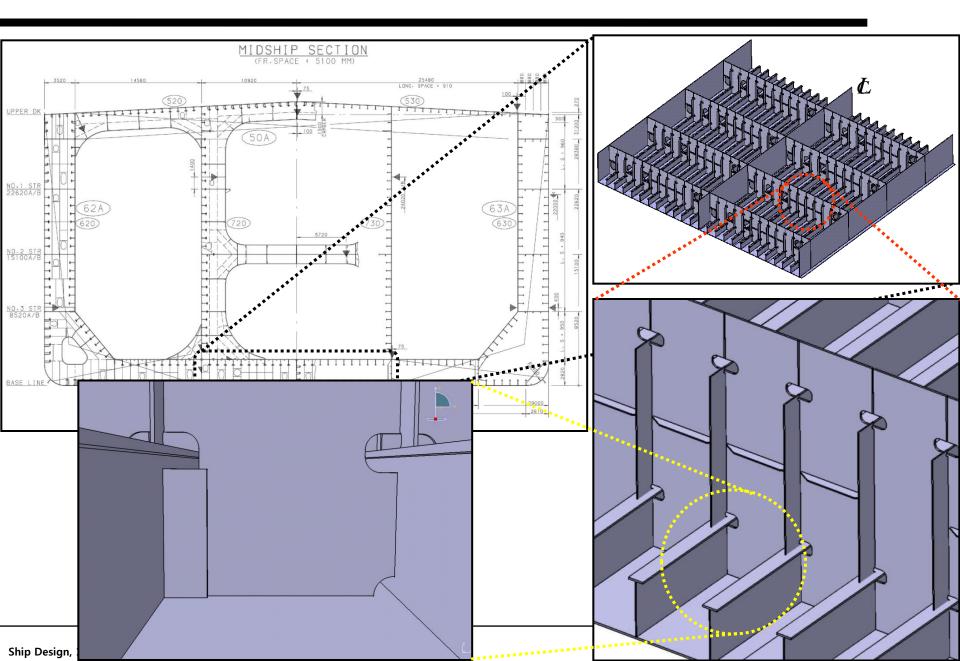
#### **Double Bottom Structure of a VLCC**



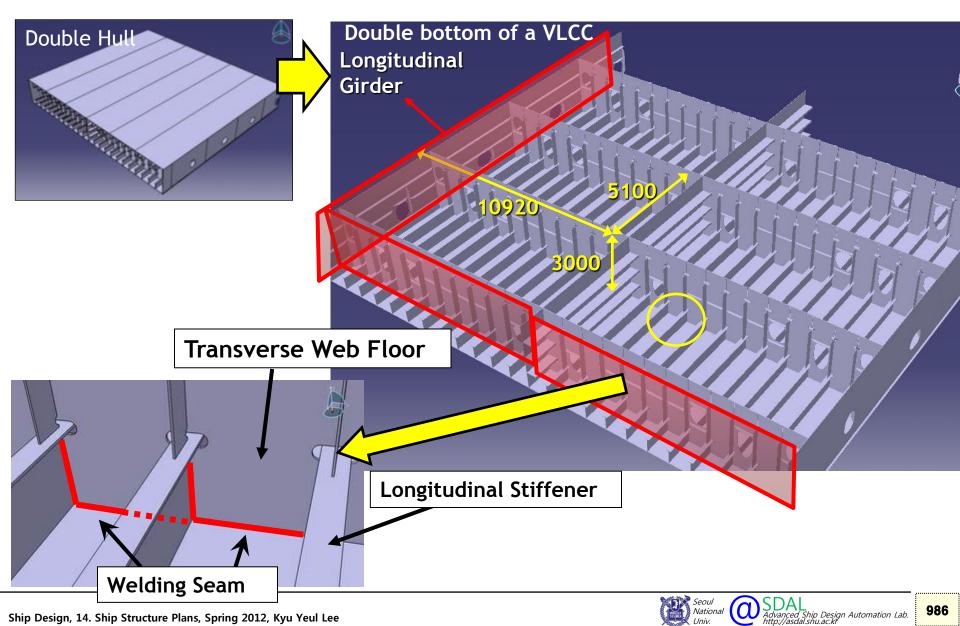
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#### **Double Bottom Structure of a VLCC**



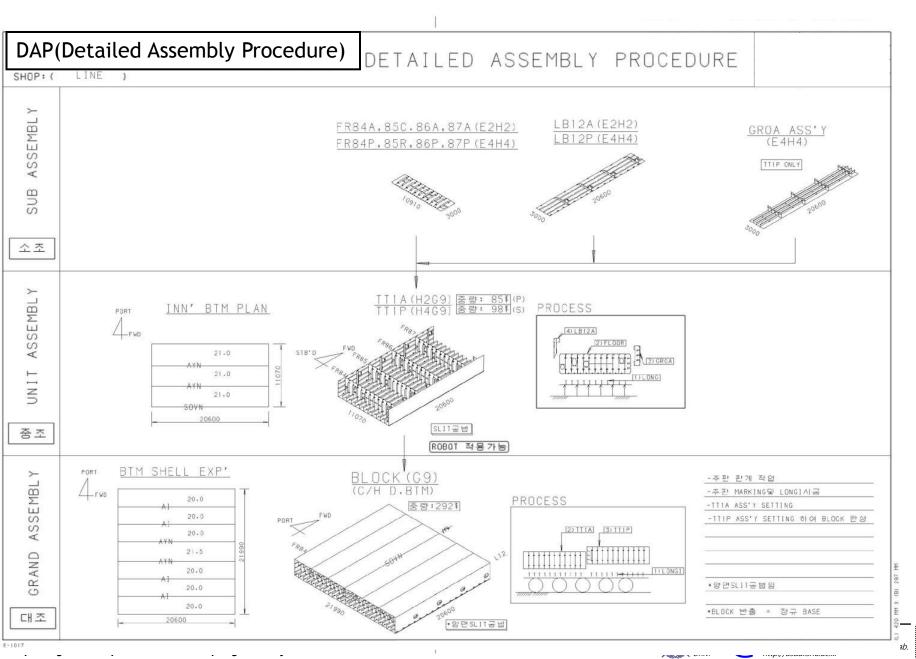
#### **Double Bottom Structure of a VLCC**

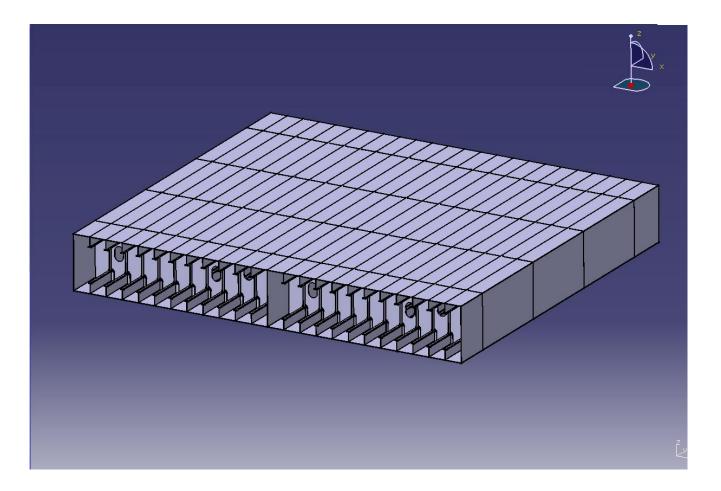


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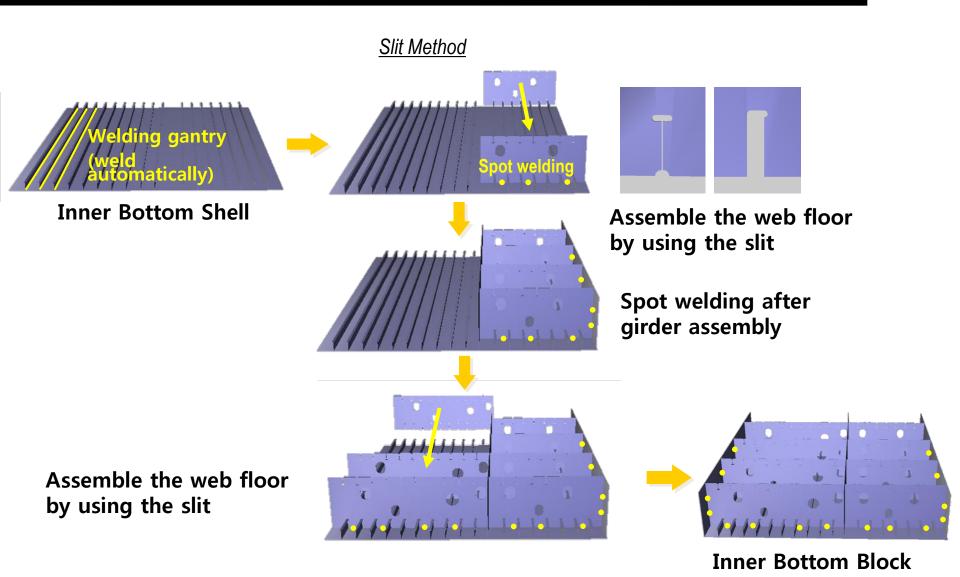
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#### **DAP (Detailed Assembly Procedure) of Double Bottom**





- Double Side Slit Method of Construction (1)



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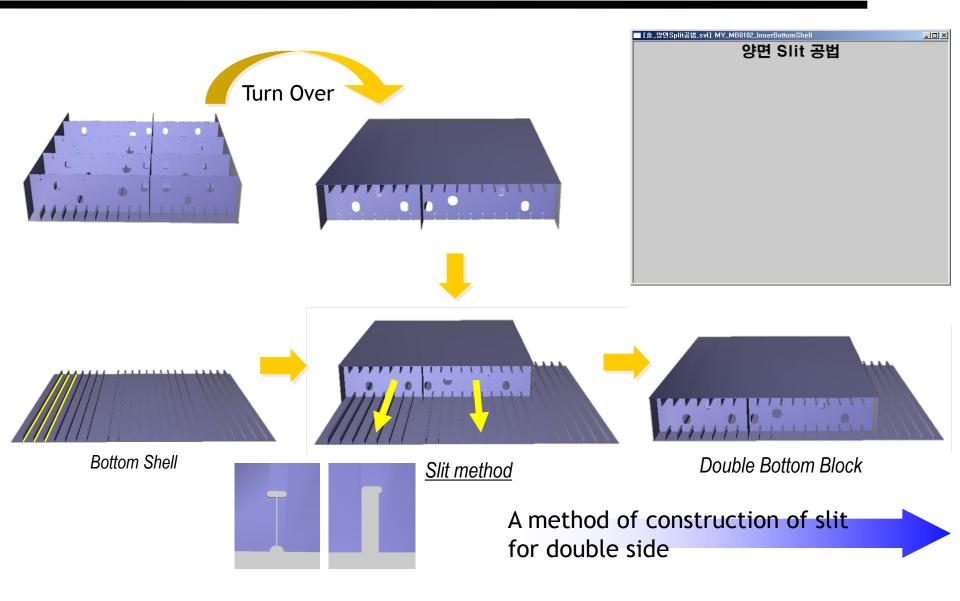
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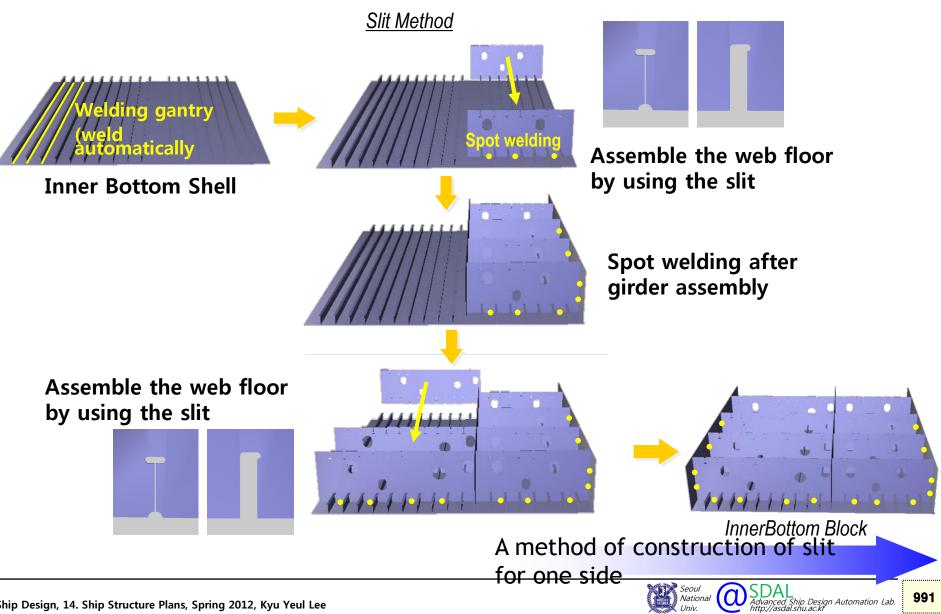
- Double Side Slit Method of Construction (2)



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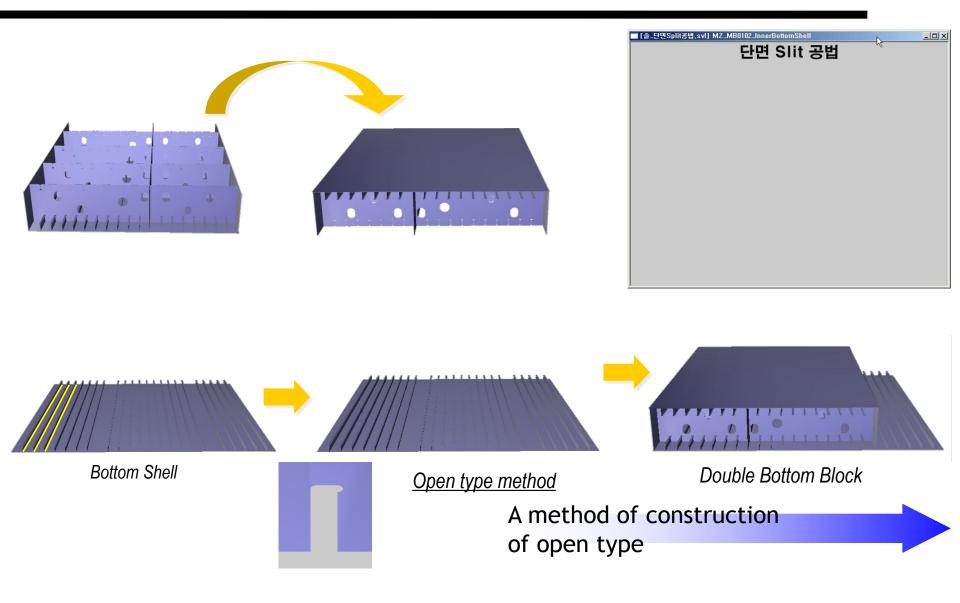
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- One Side Slit Method of Construction + Open Type Method of Construction (1)



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- One Side Slit Method of Construction + Open Type Method of Construction (2)



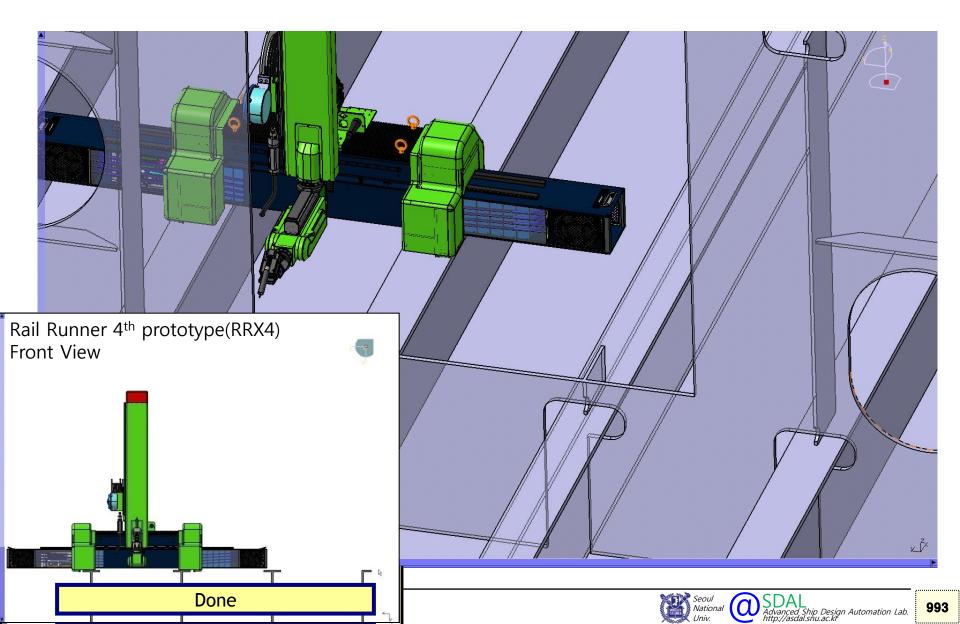
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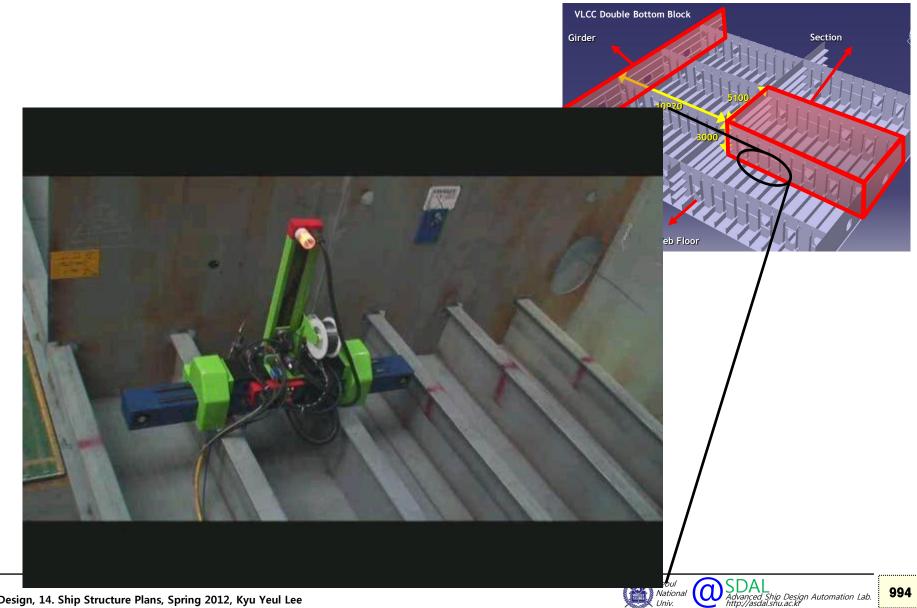
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#### **Moving Welding Robot for Double Bottom Structure**



#### **Moving Welding Robot for Double Bottom Structure**



## 14-5 Structure Plans of Container Carrier





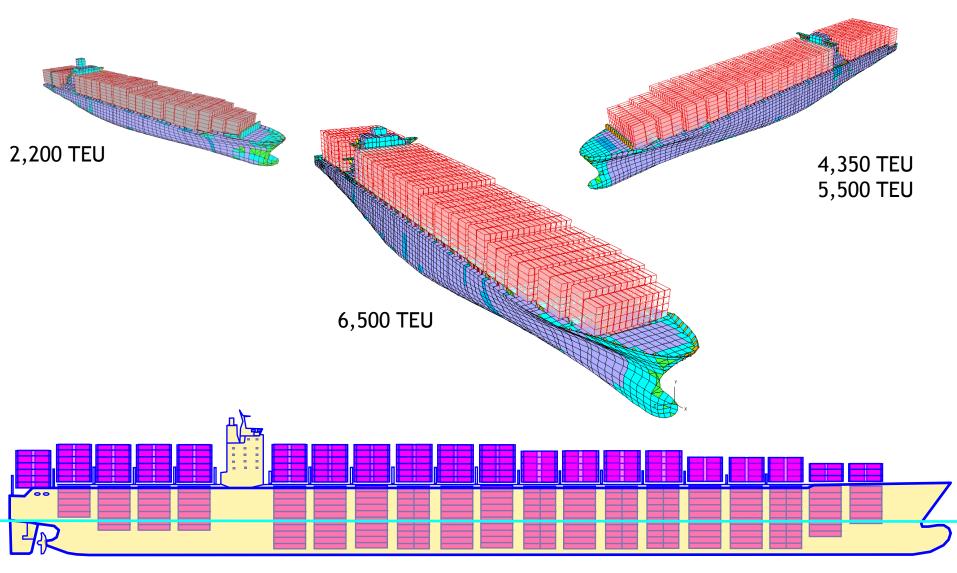
Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee

## **Container Carrier**





### **Container Carrier**

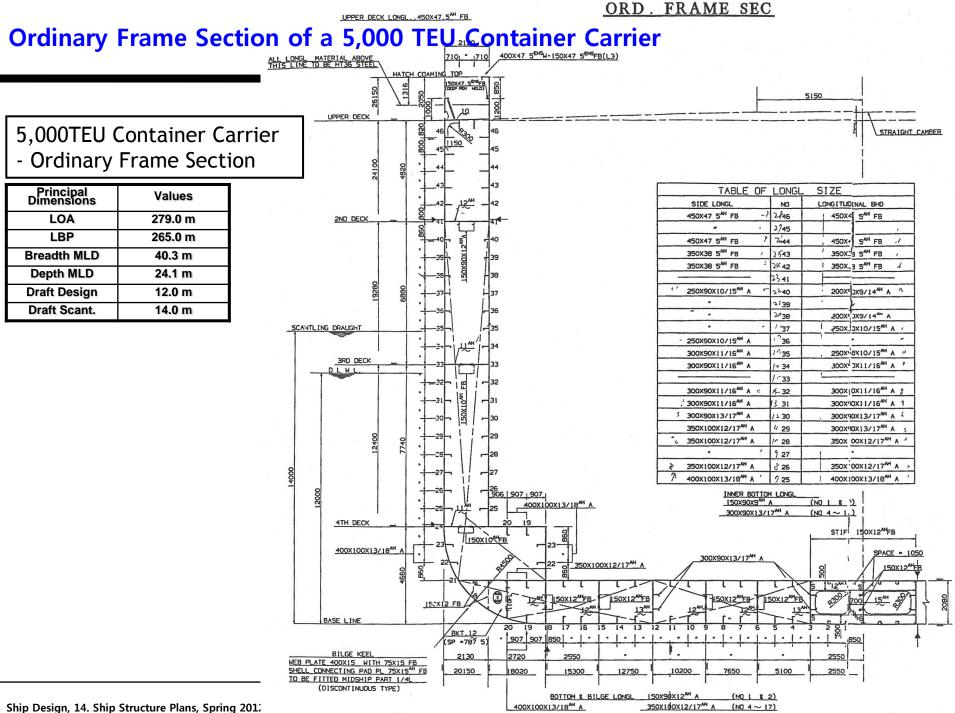


9,100 TEU

## Structure Plans of a 5,000 TEU Container Carrier

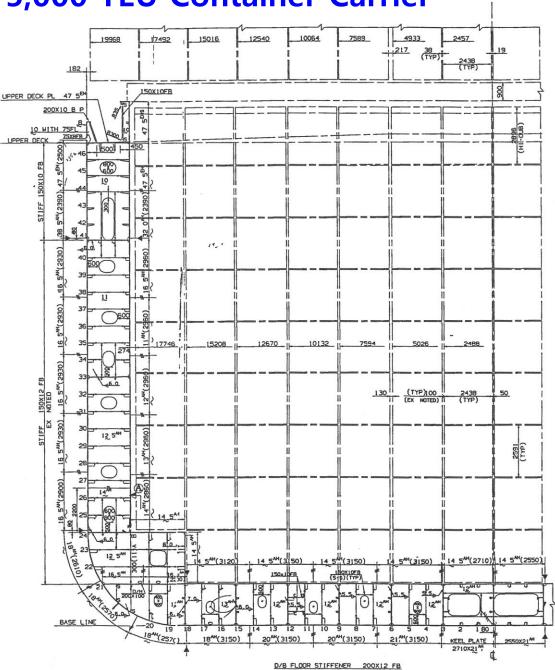


Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee



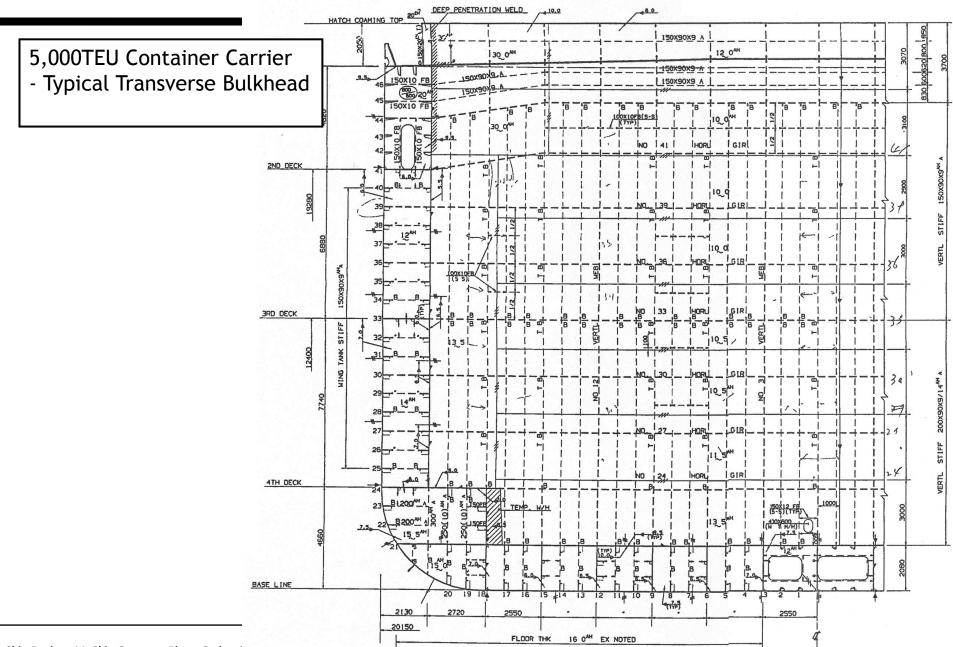
# Web Frame Section of a 5,000 TEU Container Carrier

5,000TEU Container Carrier - Web Frame Section



#### SECTION OF TYPICAL W.T.BHD

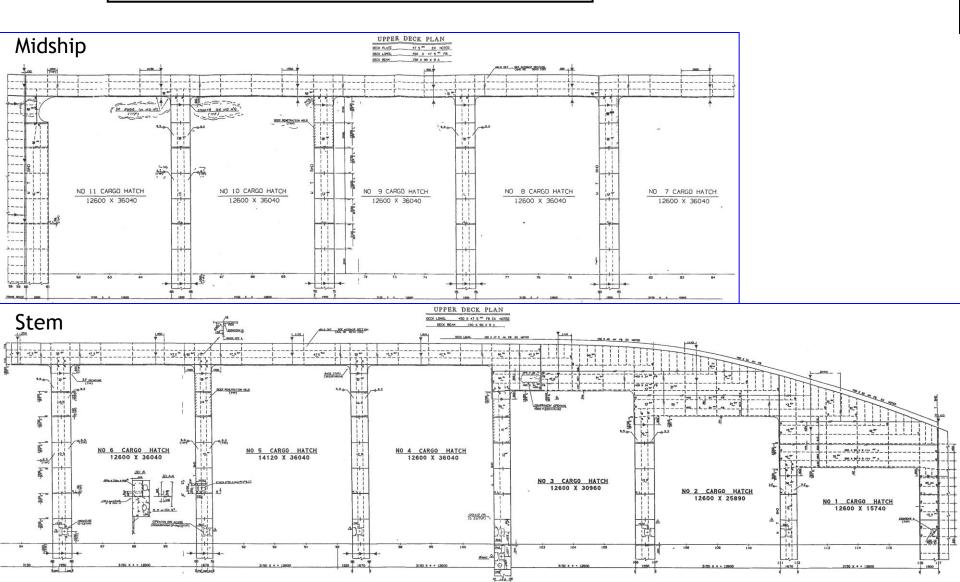
#### **Typical Transverse Bulkhead of a 5,000 TEU Container Carrier**



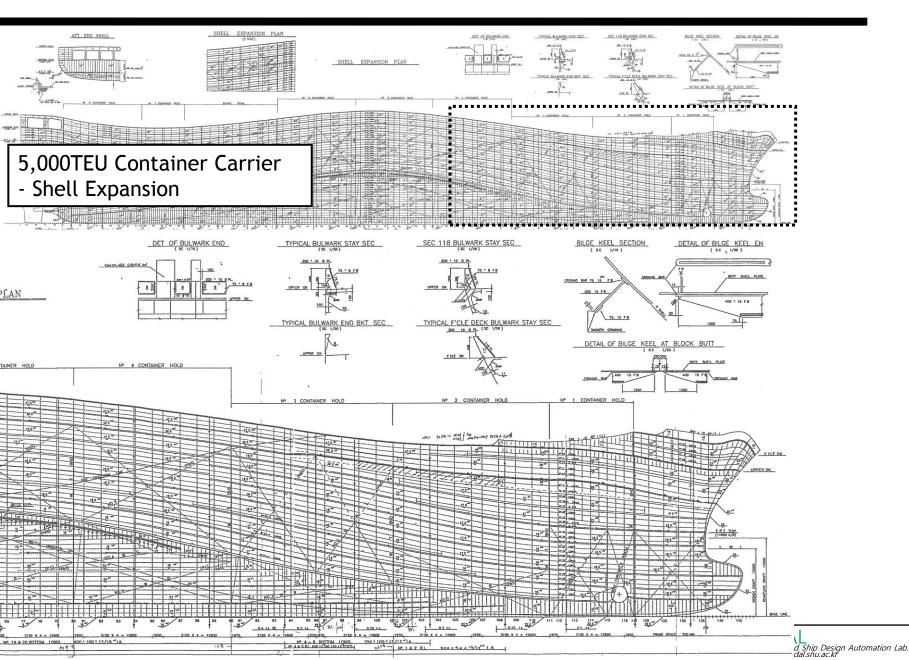
Ship Design, 14. Ship Structure Plans, Spring 2

#### **Upper Deck Plan of a 5,000 TEU Container Carrier**

5,000TEU Container Carrier - Upper Deck Plan



### Shell Expansion of a 5,000 TEU Container Carrier



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# 14-6 Structure Plans of Bulk Carrier





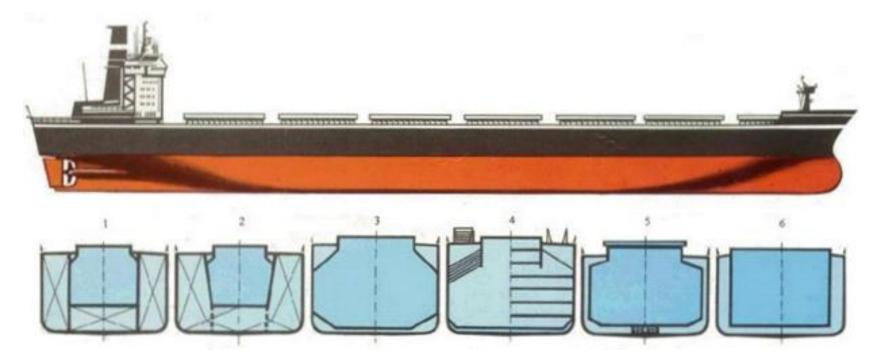
Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee

# **Bulk Carrier**





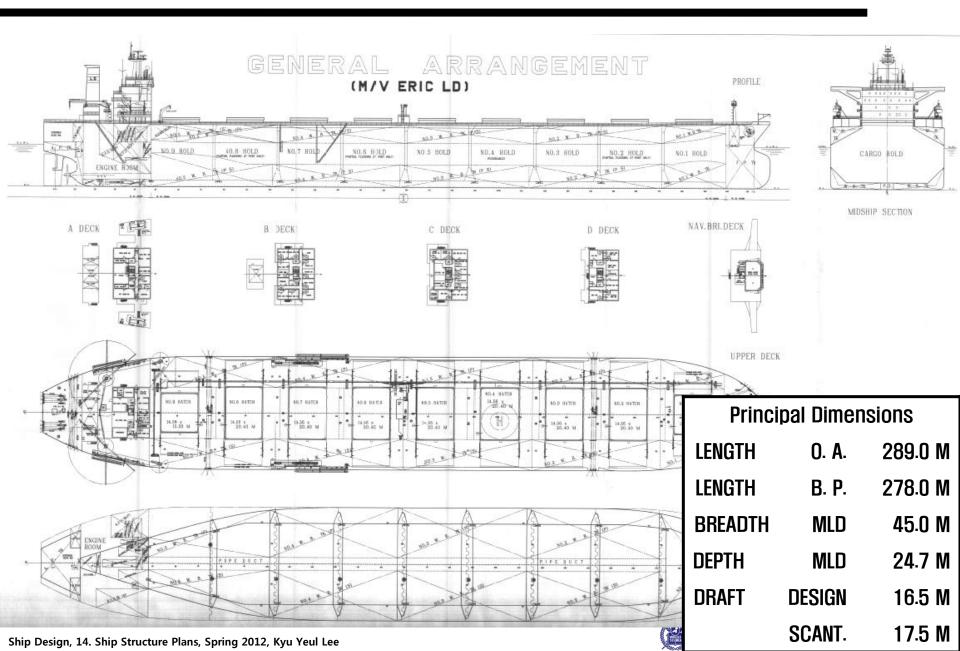
#### Kinds of midship section of bulk carrier



- 1,2 : Ore carrier, 3,4 : Bulk carrier
- 5 : Double hull bulk carrier
- 6 : Open bulk carrier

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### **General Arrangement of a 170,000 ton DWT Bulk Carrier**

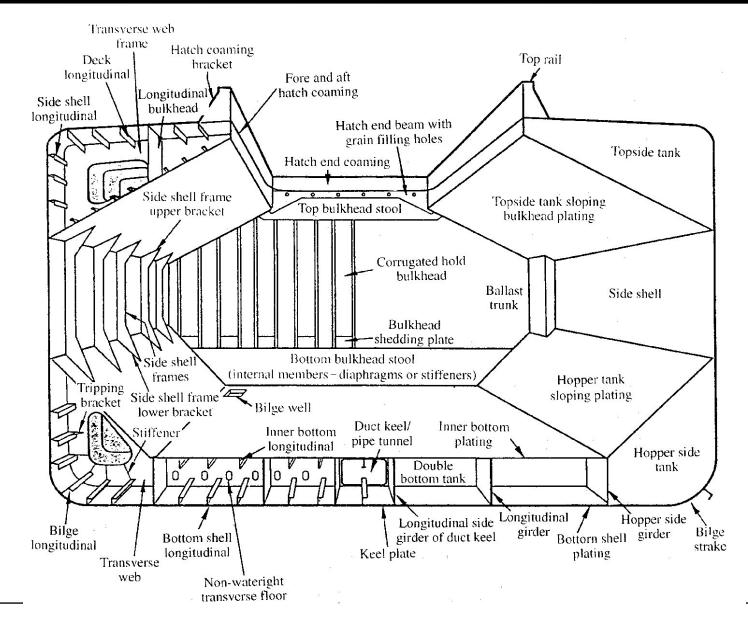


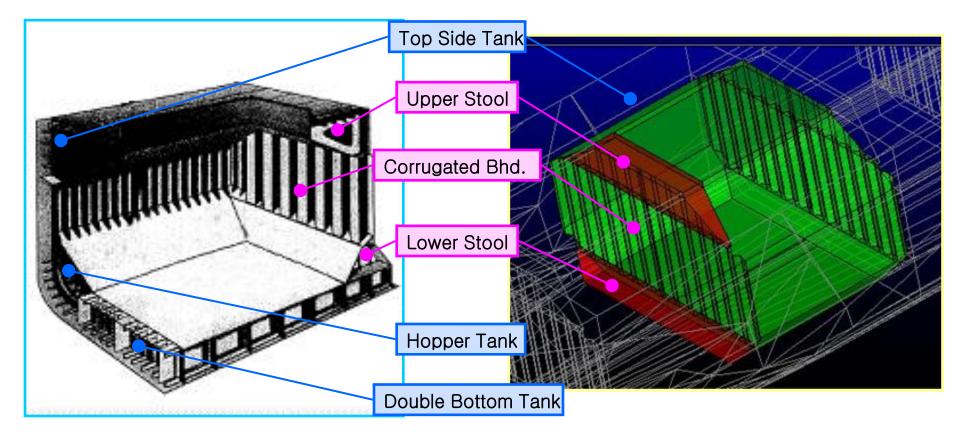
## **3D STRUCTURE MODEL OF A BULK CARRIER**

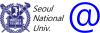


Ship Design, 14. Ship Structure Plans, Spring 2012, Kyu Yeul Lee

## Naming of Structure Members of a Bulk Carrier



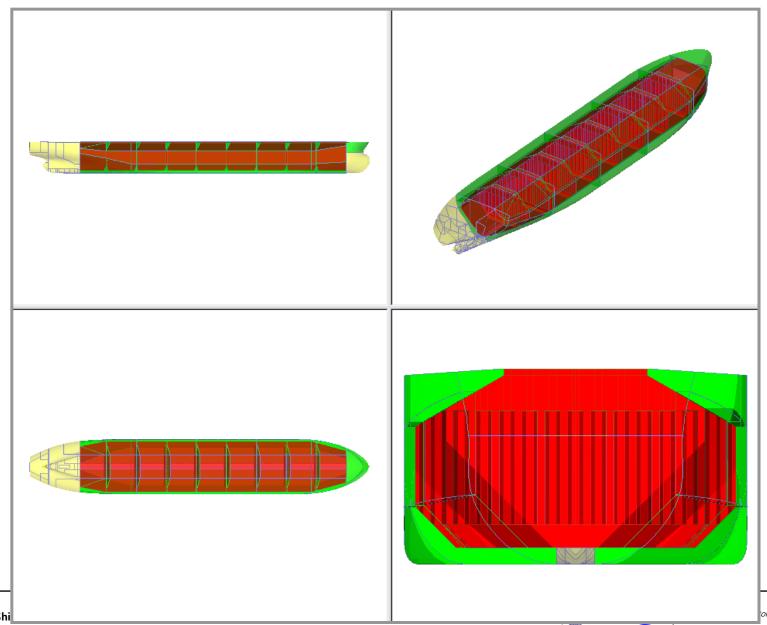






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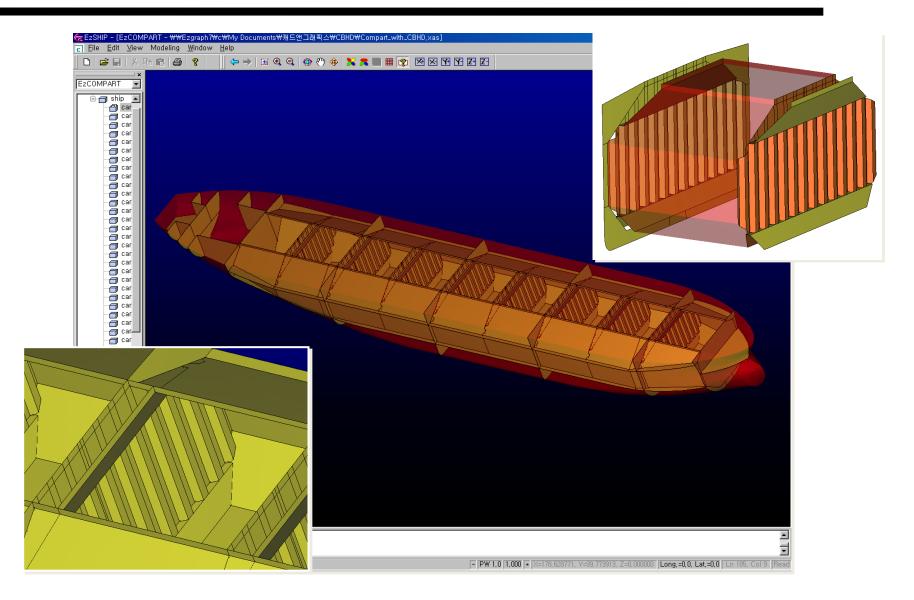
#### **3D Structure Model of a 170,000 ton DWT Bulk Carrier**



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#### 3D Structure Model of a 170,000 ton DWT Bulk Carrier



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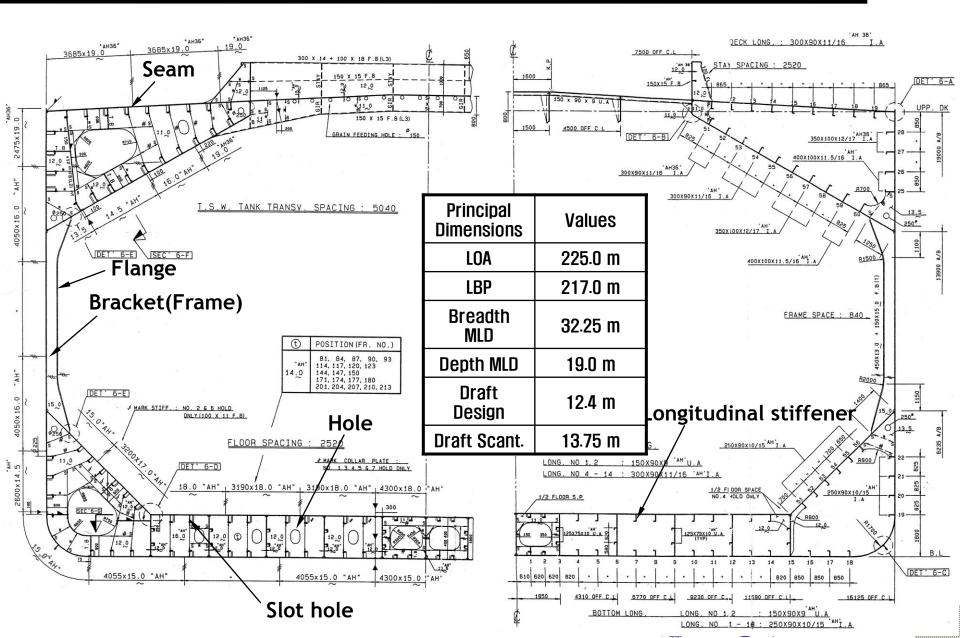
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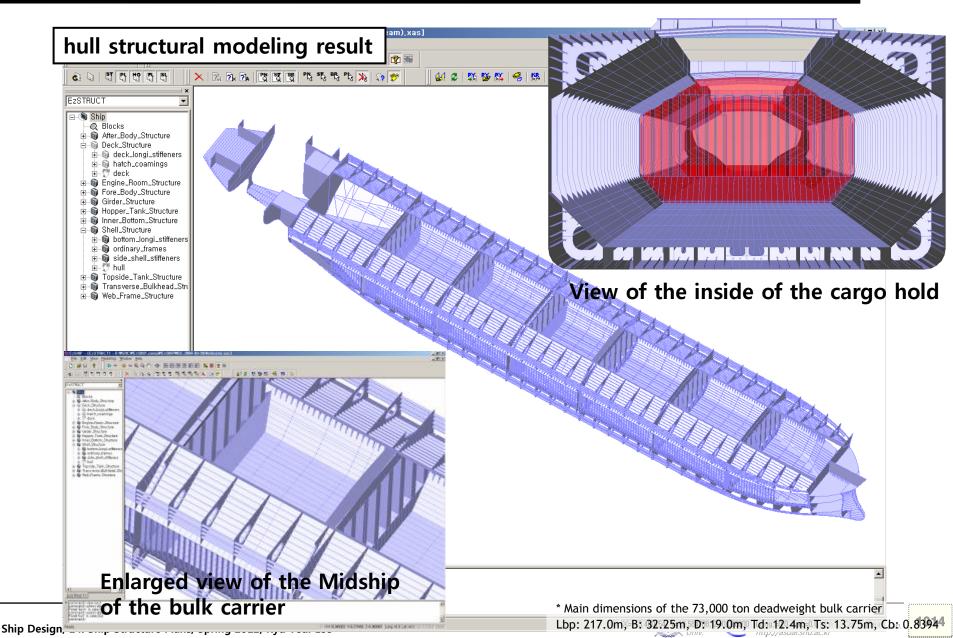
1012



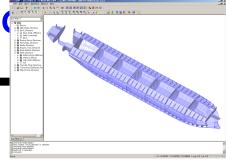
### Structure Plan of a 73,000 ton DWT Bulk Carrier : Midship Section



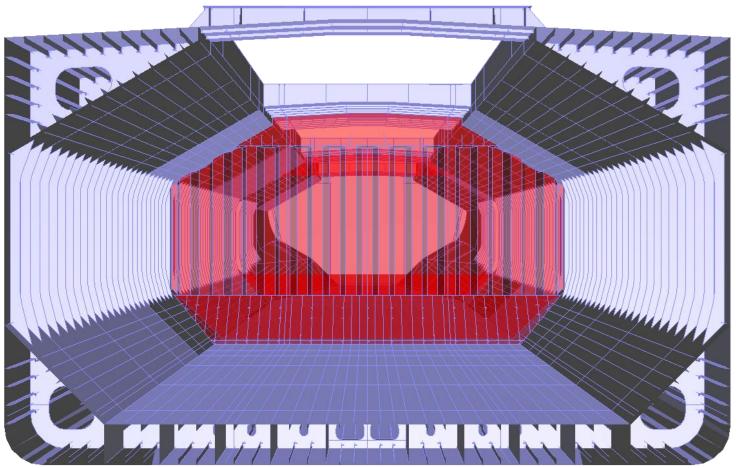
### 3D Structure Model of a 73,000 ton DWT Bulk Carrier : Cargo Hold



## 3D Structure Model of a 73,000 ton DWT Bulk ( : Cargo Hold

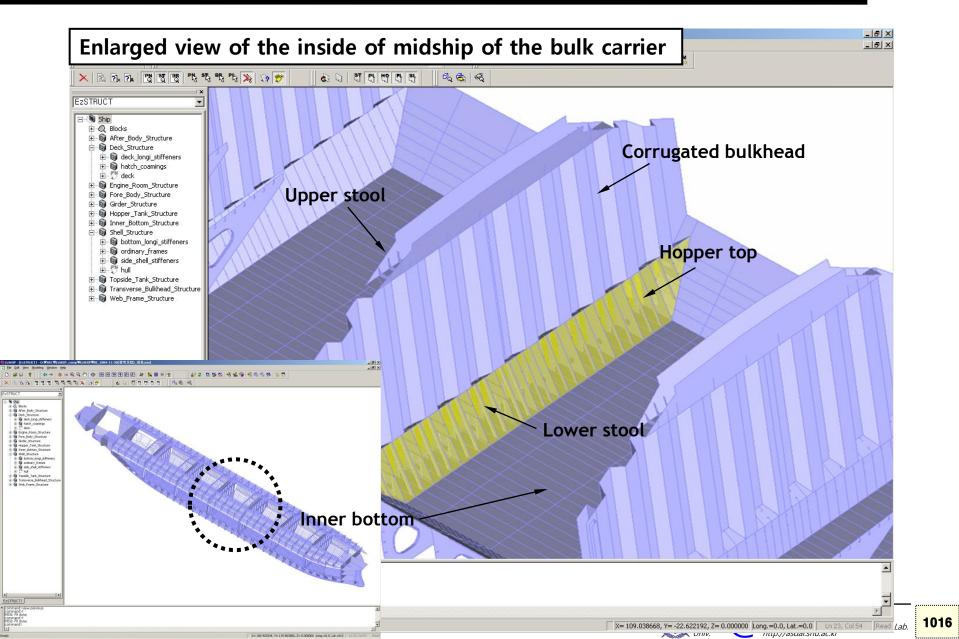


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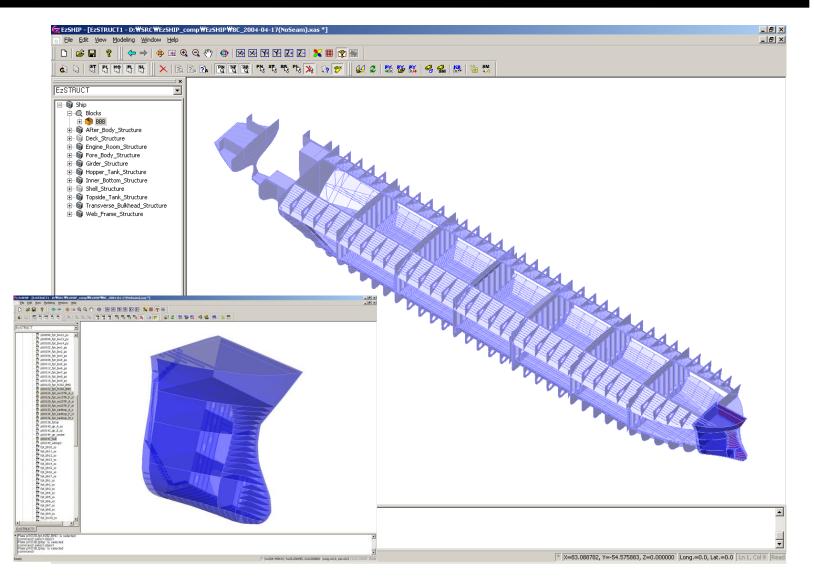


#### View of the inside of the cargo hold

### 3D Structure Model of a 73,000 ton DWT Bulk Carrier : Cargo Hold



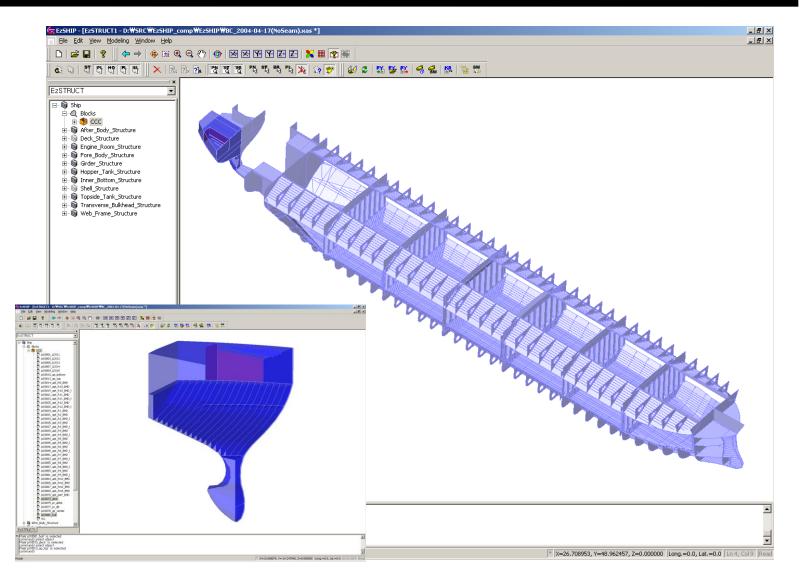
### **3D Structure Model of a 73,000 ton DWT Bulk Carrier : Stem**







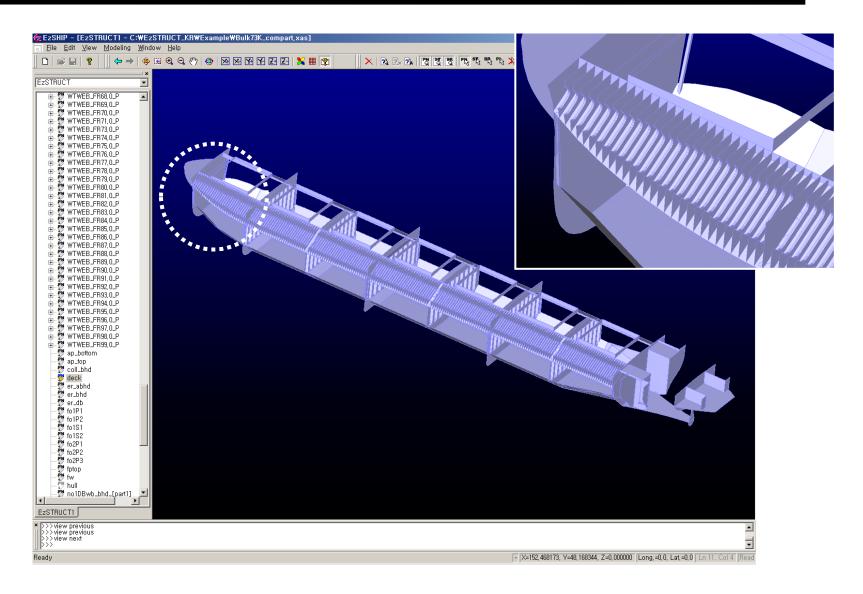
### **3D Structure Model of a 73,000 ton DWT Bulk Carrier : Stem**

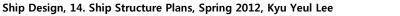




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### 3D Structure Model of a 73,000 ton DWT Bulk Carrier : Topside Tank

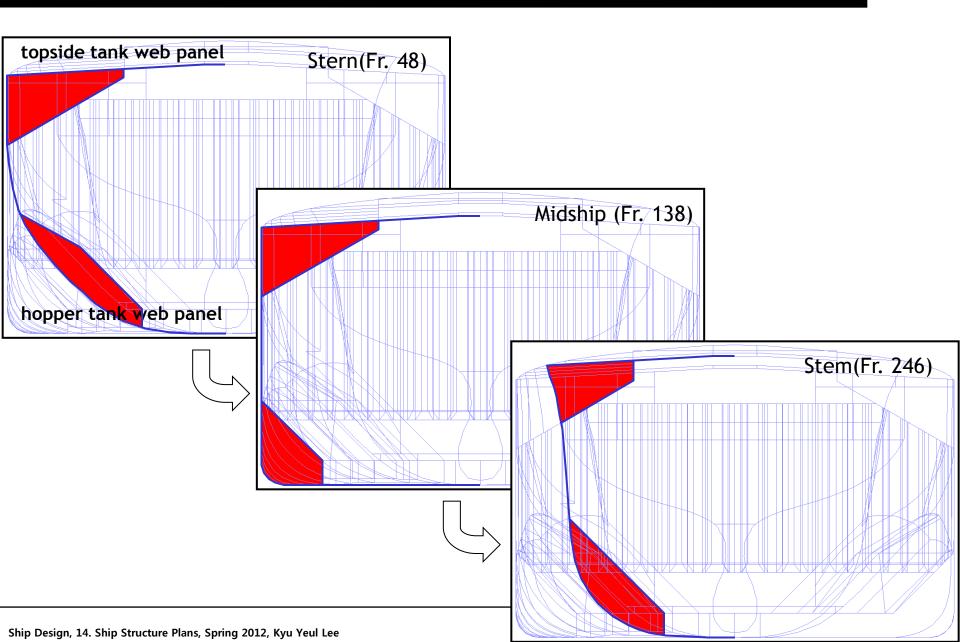






#### 3D Structure Model of a 73,000 ton DWT Bulk Carrier

#### : Transverse Structural Member



Naval Architecture & Ocean Engineering

# **Chapter 15. Ship Structure Design**





15-1. Global Hull Girder Strength (Longitudinal Strength)

15-2. Local Strength

**15-3.** Midship Section Structure Design of a 3,700 TEU Container Carrier



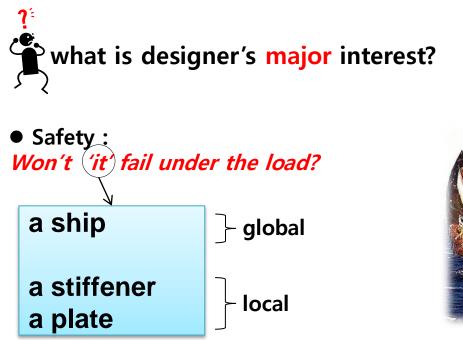
# 15-1. Global Hull Girder Strength (Longitudinal Strength)



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## **Interest** of "Ship Structure Design"







Let's consider the safety of the ship from the point of global strength first.

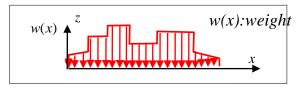


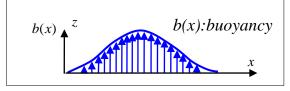


#### **Global Hull Girder Strength** (Longitudinal Strength) - Dominant forces acting on a ship

?

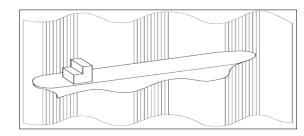
What are dominant forces acting on a ship in view of the longi. strength?





weight of light ship, weight of cargo and consumables

hydrostatic force(buoyancy) on the submerged hull

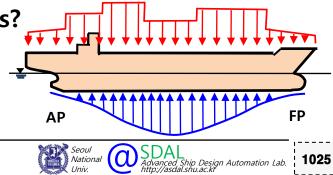


hydrodynamic force induced by the wave



What is the direction of the dominant forces?

The forces act in vertical lateral direction along the ship's length



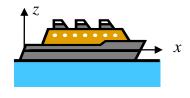
# **Longitudinal Strength:**

**Longitudinal Strength:** Overall strength of ship's hull which resists the bending moment, shear force and torsional moment acting on a hull girder.

#### • Longitudinal strength loads:

: Load concerning the overall strength of the ship's hull, such as the bending moment, shear force and torsional moment acting on a hull girder

#### • Static longitudinal loads :



Loads are caused by <u>differences between weight and</u> <u>buoyancy</u> in longitudinal direction in the still water condition

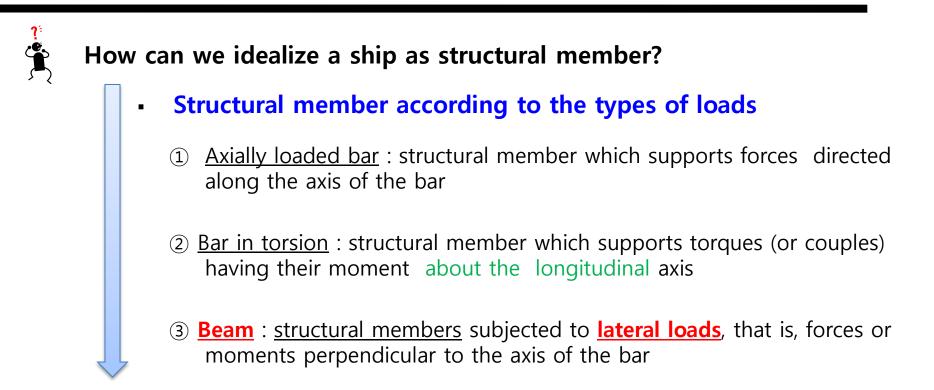
#### • Hydrodynamic longitudinal loads :



: loads are induced by waves

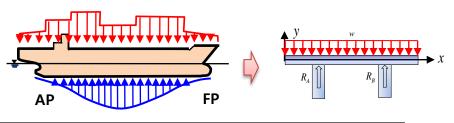


## Idealization of the ship hull girder structure



Since a ship has a <u>slender shape</u> and <u>subject to lateral loads</u>, it will behave like a <u>beam</u> from the point view of structural member.



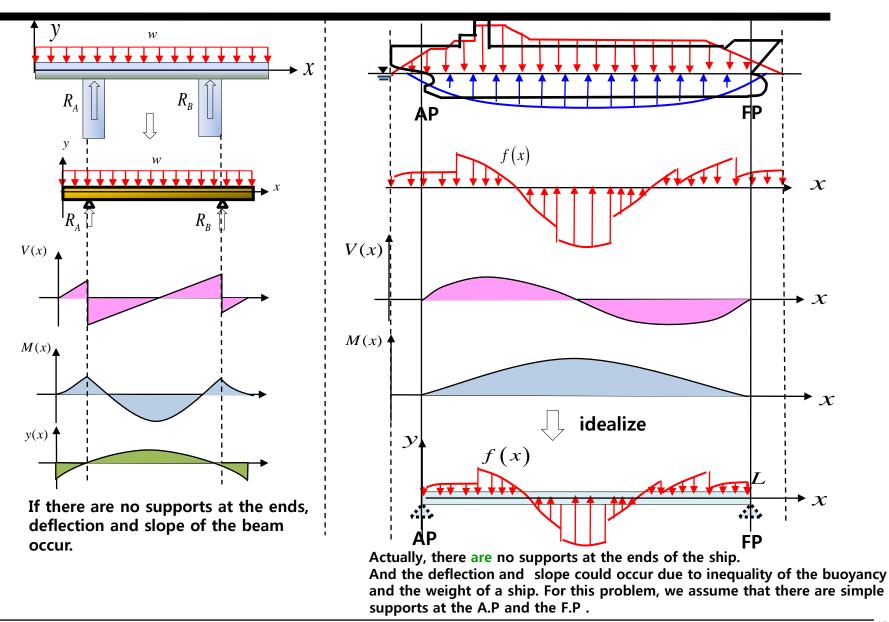






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# Applying **Beam theory** to a ship



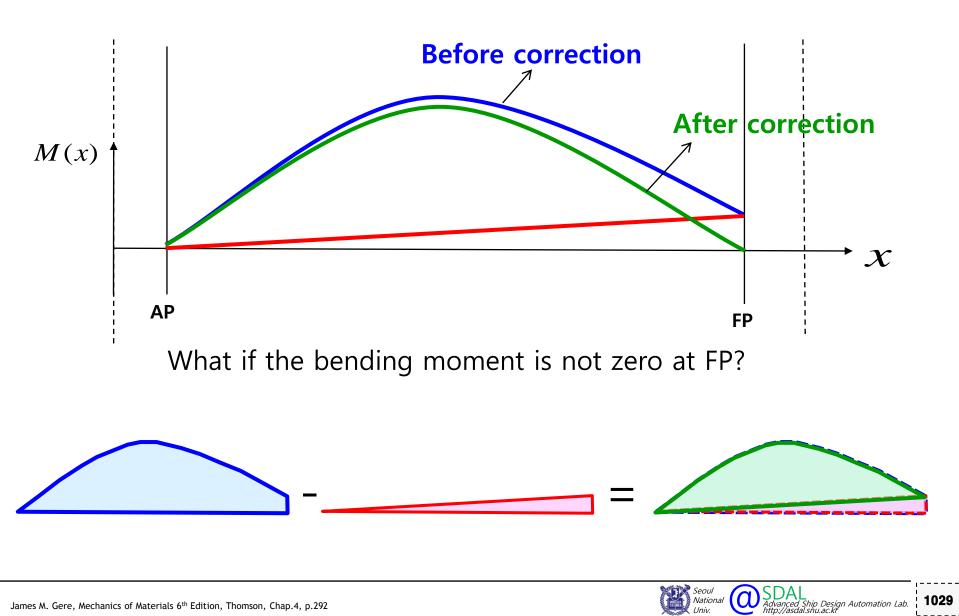
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### **Correction of a bending moment curve**

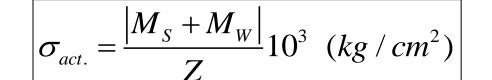


- Bending Stress and Allowable Bending Stress

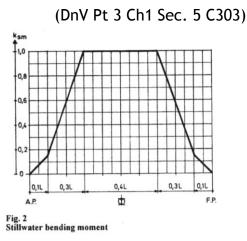
• The <u>actual bending stress</u>( $\sigma_{act.}$ ) shall not be greater than the <u>allowable bending stress</u>( $\sigma_l$ )

 $M_{\scriptscriptstyle S}$  : Largest SWBM among all loading conditions and class rule

 $M_{\scriptscriptstyle W}$ : calculated by class rule or direct calculation



$$\sigma_{act.} \leq \sigma_l$$



 $\sigma_l = \sigma_{allow} = 175 f_1 N / mm^2 \text{ within 0.4 L amidship}$  $= 125 f_1 N / mm^2 \text{ within 0.1 L from A.P. or F.P.}$ 



**303** The section modulus requirements about the transverse neutral axis based on cargo and ballast conditions are given by:

$$Z_{O} = \frac{\left|M_{S} + M_{W}\right|}{\sigma_{l}} \quad 10^{3} \quad (\text{cm}^{3})$$

 $\sigma_l = 175 \text{ f}_1 \text{ N/mm}^2 \text{ within } 0.4 \text{ L amidship}$ = 125  $\text{f}_1 \text{ N/mm}^2 \text{ within } 0.1 \text{ L from A.P. or F.P.}$ 

Between specified positions  $\sigma_l$  shall be varied linearly.



304 The midship section modulus about the vertical neutral axis (centre line) is normally not to be less than:

$$Z_{OH} = \frac{5}{f_1} L^{9/4} (T + 0.3B) C_B (cm^3)$$

The above requirement may be disregarded provided the combined effects of vertical and horizontal bending stresses at bilge and deck corners are proved to be within 195  $f_1 N/mm^2$ .

The combined effect may be taken as:

$$\sigma_{\rm s} + \sqrt{\sigma_{\rm w}^2 + \sigma_{\rm wh}^2}$$

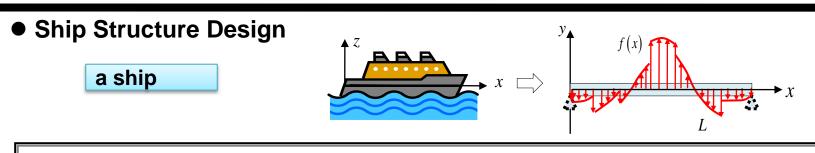
 $\sigma_{\rm s}$  = stress due to M<sub>S</sub>

 $\sigma_{\rm W}$  = stress due to M<sub>W</sub>

 $\sigma_{\rm wh}$  = stress due to M<sub>WH</sub>, the horizontal wave bending moment as given in B205.



# **Criteria** of Structure Design



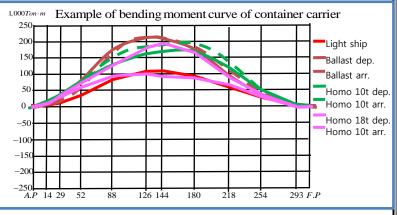
• A<u>ctual bending stress</u>( $\sigma$ ) shall not be greater than the <u>allowable bending stress</u>( $\sigma_l$ )

$$\sigma \leq \sigma_l \quad , \sigma = \frac{M}{I_{N,A} / y} = \frac{|M_s + M_w|}{I_{N,A} / y}$$

#### $\sigma_l$ : allowable stress

For instance, allowable bending stresses by DNV rule are given as follows :

$$\sigma_l = 175 f_1 [N / mm^2]$$
 within 0.4 L amidship  
=  $125 f_1 [N / mm^2]$  within 0.1 L from A.P. or F.P.



- Actual bending moments at aft and forward area are smaller than that at the midship



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$$\sigma \leq \sigma_{l}$$

$$\sigma = \frac{M}{I_{N,A} / y} = \frac{|M_{S} + M_{W}|}{I_{N,A} / y}$$

1) Ms
 2) Mw
 3) I N.A
 4) Allowable Stress



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### **Ms : Still water Bending Moment**

$$\sigma = \frac{M}{I_{N.A} / y} = \frac{M_{S} + M_{W}}{I_{N.A} / y}$$

,  $M_s = Still water bending moment M_w = Vertical wave bending moment$ 

#### Hydrostatic loads along ship's length

Caused by the weight & the buoyancy"

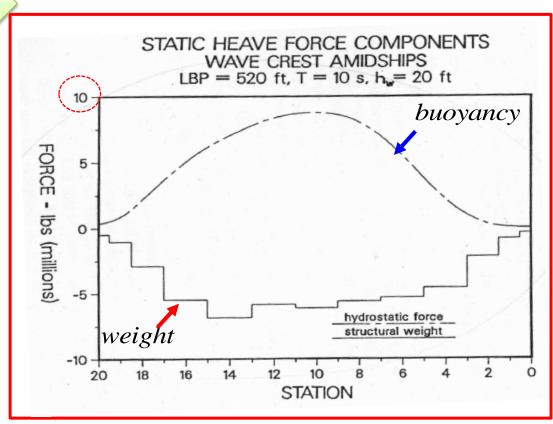
 $f_S(x)$  : distributed loads in longitudinal direction in still water

$$V_S(x) = \int_0^x f_S(x) dx$$

 $V_{S}(x)$  : still water shear force

$$M_{S}(x) = \int_{0}^{x} V_{S}(x) dx$$

: still water bending moment



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 $M_{s}(x)$ 

# 15-2. Still water shear force, Qs & Still water bending moment, Ms

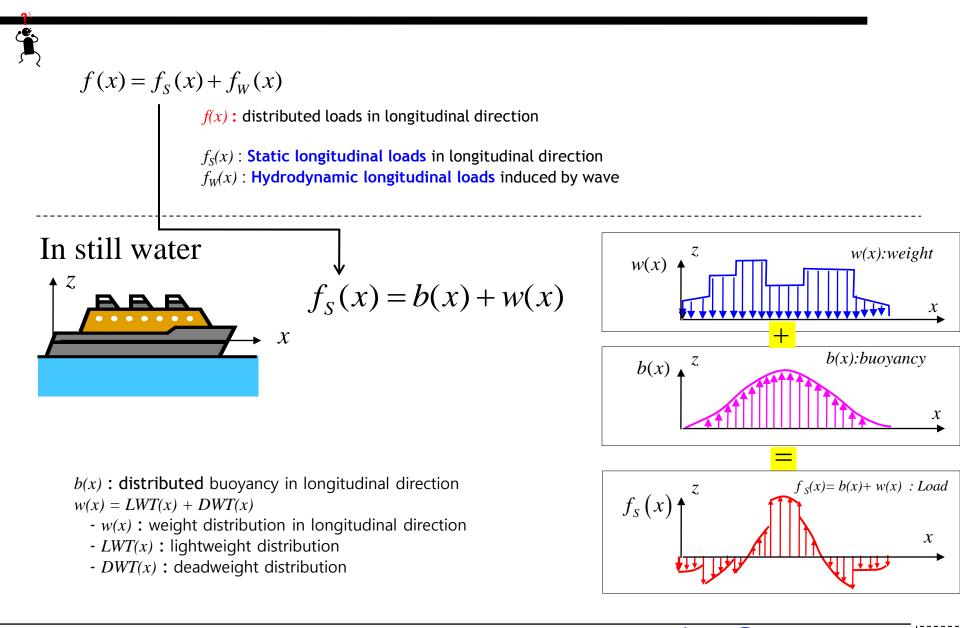




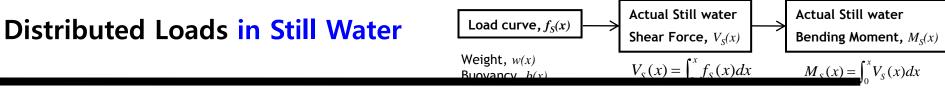
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Ship Design, 15. Ship Structure Design, Spring 2012, Kyu Yeul Lee

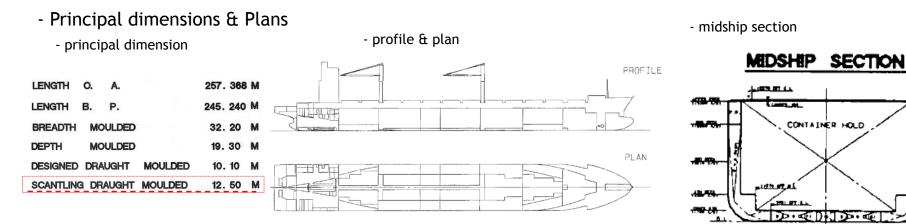
### **Distributed Loads** in longitudinal direction



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✓ Example of A 3,700 TEU Container Ship in Homogeneous 10t Scantling Condition



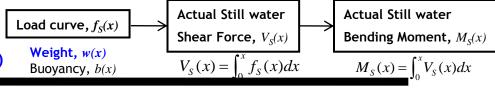
#### - Loading Condition (Sailing state) in homogeneous 10t scantling condition

		SAILING	G STA	ΤE				
DRAUGHT F.P	=	12.260 M	К.М	. T		=	14.	889 M
DRAUGHT MIDSHIP	=	12.457 M	КG	(SOLID)		=	13.	586 M
DRAUGHT A.P	=	12.654 M	GM	(SOLID)		=	1.	303 M
TRIM BY STERN	=	.394 M	FRE	E SURF.	CORR. (GG	o) =		059 M
PROPELLER I/D	=	160.3 %	GoM	(FLUID)		=	1.	244 M
DISPLACEMENT	=	66813.6 T	KGo	ACTUAL	(FLUID)	=	13.	645 M
DRAUGHT AT LCF	=	12.483 M	TRI	M (DIS*A	A) / (MTC*1	00) =		394 M
LCB FROM A.P	=	115.677 M	FRE	E SURF.	MOM.	$\doteq$	3	921 T-M
LCG FROM A.P	=	115.045 M	М.Т	.C.		=	107	2.0 T-M
TRIM LEVER : A	=	.632 M	LCF	FROM A.	Р	=	106.	275 М
DEGREE = .0	5.0	10.0 15.0	20.0	30.0	40.0	50.0	60.0	75.0
KN = .000	1.296	2.591 3.882	5.168	7.614	9.592	10.930	11.697	11.959
KGo*SINθ = .000	1.189	2.369 3.532	4.667	6.823	8.771	10.453	11.817	13.180
GZ = .000	. 107	. 222 . 350	. 501	.791	.821	. 477	120	-1.221

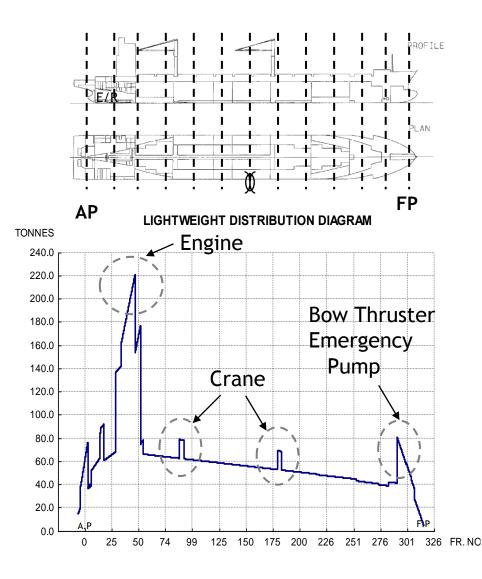
- Frame space : 800mm

#### **Distributed Loads in Still Water**

- Lightweight(Example of 3,700TEU Container carrier)



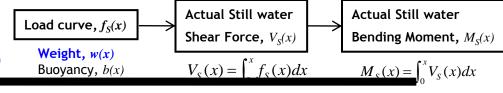
### LIGHT WEIGHT SUMMARY



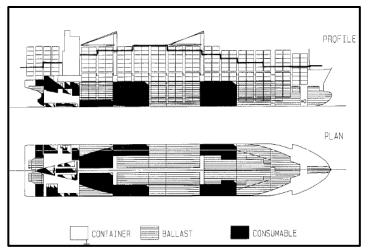
Ηų	all No		329. 3,70		AINER VESSEL		
	NO	AFT END	FORE END	WEIGHT	L.C.G	MOMENT	
	1	-5.000	14.350	616.00	7.000	4312.0	
	2	14.350	43.400	1387.10	31.400 128.620 239.280	43554.9	
	3	43.400	232.320	7591.50	128.620	976418.7	
	4	232.320	252.240	732.30	239.280	175224.7	
	5	27.200	41.600	476.40	35.800 122.620 134.200	17055.1	
	6	.000	41.600 245.240	30.00	122.620	3678.6	
	7	43.400	232.320	340.00	134.200	45628.0	
	8	-3.600	232.320	119.00	114.400	13613.6	
	9	-3.600 -3.400	2.400	151.90	114.400 .000 120.000	. 0	
	4.0	.000	252.240	224.00	120.000	26880.0	
	11	202.240	232.320	137.90	217.000	29924.3	
	12	43.400	202.240	1053.00	217.000 121.700	128150.1	
		143.280	146.680	55.00	144.980	7973.9	
	14	70.480	73.880	55.00	72.180	3969.9 13254.3	
	15	14.350	232.320	55.00 115.90	114.360		
	16	-3.600	232.320	128.00	114.360	14638.1	
- 3	17	232.320	245.240	118,30	238.600 81.000	28226.4	
- 5	18	36.000	170.000	3.00	81.000	243.0	
	19	-5.000	4.000	50.00	500	-25.0	
	20	29.000 -3.500	41.600	15.50	37.100	575.0	
			4.000	19.20	81.000 500 37.100 .000 7.600 105.760 229.240 241.000	. 0	
	22	4.000	11.200	34.30	7.600	260.7	
	23	41.600	173.900 232.320	62.50	105.760	6610.0	
			232.320	20.40	229.240	4676.5	
	25	239.000					
	26	239.000 11.200 11.200	232.320	39.20 191.30	121.700	4770.6	
			232.320	191.30	121.700	23281.2	
	28	27.200	41.600	214.50	36.000	7722.0	
	29	23.230	37.600 41.600	979.00	30.400 22.000 11.200 28.000 28.000	29761.6	
	30		41.600	289.50	22.000	6369.0	
	31	5.000	23.230 41.600	111.30	11.200	1246.6	
	32	12.000	41.600	150.70	28.000	4219.6	
	33	11.200	41.600	158.60	28.000	4440.8	
	34	11.200	41.600	95.90	28.000	2685.2	
	35 36	11.200	218.480	165.00	28.000 28.000 114.240 36.000 30.000	18849.6	
	36	27.200	41.600	8.50	36.000	306.0	
			41.600	43.00	30.000	1290.0	
	38	27.200	41.600	4.30	36.000	154.8	
	39		41.600	5.70	28.000 114.240 36.000 30.000 36.000 36.000 103.228	205.2	
	IGHT		TλL =	15008 10	103.228	1651446 5	
- 14	TOUT	SHIP TO		10000.10	103.220	1031440.2	

### Distributed Loads in Still Water

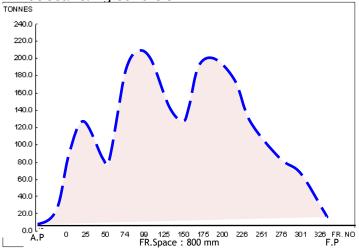
- Deadweight (Example of 3,700TEU Container carrier)



- Loading Plan in homogenous 10t scantling condition



 Deadweight distribution curve in homogenous 10t scantling condition

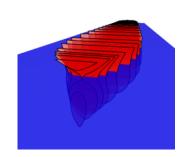


Deadweight distribution in longitudinal direction in homogenous 10t scantling condition

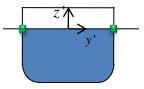
SHI	NO 61	HOMO 1	OT SCAL	CLINE (	DEPARTURE	(2,918-1	(U31		6 <b>9</b>	
	LOCATION	FILL .	S.G OR	NEIGHT	L. D. G	LONG Z .	V.C.G	VERT.	FREE.	
COMPARTMENT		RATIO	UNIT		FROM	NOMENT	ABOVE	NOMENT	MDMENT	
	ER.NO.	(%)	WEIGHT	(MT)	A.P.	(T-M)	B.L	(⊤-M)	(T-N)	
NO.1 HOLD[ 71]	254.0-292.0		10.00	710.0 2040.0	216.728 187.243	153877 381976	15.653 12.449	11114 25396	0	
NG.2 HOLO (204) NG.3 HOLO (202)	218.D-254.0 180.0-218.0		10.00	2040.0	187.243 159.759	450520	12.449	31999	0	
NO.4 HOLO (300)	144.0-180.0		10.00	3000.0	129.840	389520	10.946	32836	0	
N0.6 HOLD (150) N0.6 HOLD (298)	125.D-144.0 88.D-125.0		10.00	2980.0	108.480 87.168	389520 162720 259620	10.946	32838 16419 32780	0	
NO.7 HOLD (260)	52.0-88.0		10.00	2040.0 2820.0 3000.0 1500.0 2980.0 2600.0	57.325	149045	11.920	30992	0	
TOTAL CONTAINER LO	ADED HOLD			19650.0		1947478		181538	0	
NO.1 HATCH1 22) NO.2 HATCH1 B1)	254.0-292.0 218.0-254.0		10.00	220.0 810.0 1820.0	211.760 185.451 159.103	46587	22.944	50.4B 193.44	D	
NO.3 HATCH (182)	190.0-218.0		10.00	810.0 1820.0 2600.0 1560.0	159.103	151025 289567 337584	26.314	47001	0	
NO. 3 HATCH (182) NO. 4 HATCH (260) NO. 5 HATCH (260) NO. 6 HATCH (266)	144.0-180.0		10.00	1560.0	129.840 108.480 87.767	169229	28.186 29.497	73284 46015 82657	ő	
NO.1 HATCH1 22) NO.2 HATCH1 B1) NO.3 HATCH1B2) NO.4 HATCH1260) NO.5 HATCH1260 NO.5 HATCH1260 NO.7 HATCH1260 NO.7 HATCH12340	89.0-126.0		10.00	2860.0 2340.0	87.767 57.631	251014 134657	29.497 28.901 27.604	62657 64593	0	
AFT DECK (1321	52.0- BB.0 -4.4- 30.0		10.00	2600.0 1560.0 2860.0 2340.0 1320.0	11.551	15247	22.631	29873	ő	
TOTAL CONTAINER 0	ADED DECK			13530.0		1395110		368705	0	
F . P . TK (C)	303 0-316 0	100.0	1.0250 1.0250 1.0250	535.9 996.3	240.444 212.092 212.092	128854	5.980 8.003	3205 7973	c c	
NO.1 W.W.B.TK (P) NO.1 W.W.B.TK (S) NO.2 0.B.W.B.TK (S) NO.2 0.B.W.B.TK (S) NO.2 W.K.B.TK (S)	254.0-284.0 254.0-284.0 219.0-254.0 219.0-254.0 219.0-254.0 219.0-254.0 219.0-254.0	100.0	1.0250	535.9 995.3 995.3 541.3 541.3 969.3 989.3 989.3 989.3	212.092	211307	8.DD3	7973	0	
NO.2 0.8 N.8. TK (P) NO.2 0.8 N.8. TK (P) NO.2 V.8. N.8. TK (P) NO.2 V.8. 8. TK (S)	218.0-254.0	100.0		541.3 541.3	186.645	101031	2 136	1156	0	
ND.2 0.8.W.B.TK (S) ND.2 W.W.B.TK (P)	218.0-254.0 218.0-254.0 218.0-254.0	100.0	1.0250	989.3	186 645 187 893	185883	9.662	9559	0	
	218.0-254.0	100.0	1.0250 1.0250 1.0250 1.0250 1.0250	989.3 363.2	187.893 159.025	185883	9.662	9559 309	8	
ND.3 0.8.W.B.TK (P) ND.3 0.8.W.B.TK (S)	184.0-218.0	100.0	1.0250	363.2	159.025	57758	852	30.9	õ	
ND.4 0.8.W.8.TK IP ND.4 0.8.W.8.TK IS	144.0-180.0 144.0-180.0	100.0	1.0250	363.2 371.5 371.5		4793B 4793B	850	316 316	ő	
ND.4 0.8.W.8.TK (S) NO.4 W.W.8.TK (P)	144.0-1B0.0	100.C	1.0250	1229.1	128.858	158379	5.435	7909 7909	8	
NO.2 W.K.B.TK(S) NO.3 O.8, N.B.TK(S) NO.3 O.8, N.B.TK(S) NO.4 O.8, N.B.TK(S) NO.4 U.8, N.B.TK(S) NO.4 W.N.B.TK(S) NO.4 W.N.B.TK(S) NO.4 W.N.B.TK(S)	144.0-180.0 126.0-144.0	100.0	1.0250	185.7	128.858 107.880	19995	6.435	158	5	
NO.5 D.8.4.8.1K IS NO.5 M.4.8.1K IS NO.5 M.4.8.1K IS NO.6 D.8.4.8.1K IS NO.6 D.8.4.8.1K IS NO.6 D.8.4.8.1K IS NO.6 D.8.4.8.1K IS	126.0-144.0	100.0	1.0250 1.0250 1.0250 1.0250 1.0250	185.7	107.680 107.680 107.718	19996 66893		198 3969	000	
NO.5 M.W.B.TKISI	126.0-144.0	100.0	1.0250	621.0 621.0 345.3	107.718	66893	6.391		Ď	
NG.6 D.8.4.8.TK IP NG.6 D.8.4.8.TK IS	92.0-126.0 92.0-126.0 52.0-88.0	100.0 100.0	1.0250	345.3 345.3	87.269	30134 30134	. 261	297 297 8526	0	
NO.6 D.8.4.8.TK IS NO.7 M.M.8.TK IPI NO.7 M.M.B.TK ISI	52.0-88.0	100.0	1.0250	929.2	87.269 54.797 54.797	50917 50917	9.176	8526	0	
NG.7 M.M.B.TK ISI A.P.TK (C)	52.0- <u>08.0</u> -2.0- <u>14.0</u>	100.0	1.0250	1229.1 185.7 185.7 621.0 621.0 345.3 929.2 929.2 466.6	54.797 6.01B	2808	9.176	8526 5552	0	
TOTAL BALLAST WATER				14146.3		1992134		89101	0	
E.W. TK (P)	5.0- 14.0 5.0- 14.0	100.0	1.0000	172.9 189.8	7.326	1267	15.113	2613 2868	275 295	
F.W.TKISI	5.0- 14.0	100.0	1.0000			2716	15.111	2868	570	
TOTAL FRESH WATEN NO. 1 H.F.O. TK (P)	180.0-218.D	98.0	.9900	362.7 1202.4 1202.4 1107.4 1107.4 576.2 576.2 576.2 576.2 109.2 104.4	159.059	101253	6.778	8150		
	180.0-218.0	98.0	. 990D	1202.4	159.059	191253	6. 228	8150 7690	2000	
NO.1 H.F.O.TK (S) NO.2 H.F.O.TK (P) NO.2 H.F.O.TK (S) NO.3 H.F.O.TK (S) NO.3 H.F.O.TK (S)	B8.0-125.0 B8.0-125.0	98.0 98.0	.9900	1107.4	159.059 85.697 85.697	191253 94901 94901	6.944	7690 7690	22	
NO.2 H.F.D.TK (S) NO.3 H.F.O.TK (P) NO.3 H.F.O.TK (S)	52.0-88.0 52.0-88.0	0.80	9900	576.2	57.390 57.390	3306B 3306B	2.313	1333	1114	
NO.3 H.F.O.TK (5) H.F.O.SERV.TK (P)	44.0-52.0	90.0 90.0	. 9900	52.8	57.390 57.390 38.192 40.011	2017 4369	12.999	686	1114	
H.F.O SERV.TK (P) NO.1 HEO SETT.TK (P) NO.2 MEO SETT.TK (P)	48.0- 52.0 44.0- 48.0	90.0 90.0	.9900	109.2	40.011 36.814	4369 3843	12.999 10.520 10.484	1150	20	
TOTAL FUEL OIL	44,9 . 49.5	100.0		6038.4		048673	10.404	37277	2375	
0.0.STOR.TK (P)	14.0-29.0 24.0-29.0	80.0	-8600	246.5	16.748	412B	14.146	3487	107	
0.0.STOR.TK (P) 0.0.SEAV.TK (P)	24.0- 29.D	B0.0	.8600	38.6	21.200	818	12.988	501	10	
TOTAL DIESEL CIL			9000	285.1 41.0 28.1 47.6 87.9 81.7 35.6 38.3		4946 1226		3988 46	117	
NAIN L.O.SUMP TRICI NAIN L.O.SETT.IKIN NAIN L.O.STOF.TKIN	27.0-48.0 36.0-42.0 42.0-52.0	90.0 75.0	9000	41.0 2B.1	29.894 31.214 37.609 21.623	877	1.134	36.3	5	
MAIN L.D.SETT.TK DI MAIN L.D.STDR.TK DI NDI CYL D.STDR TK DI	42.0- 52.0	75.0	000E -	47.8	37.609	877 1798 1901	12.931 12.687 12.177 12.394	616 1070	118	
NOT CYLLO STOR TK SI NOZ CYLLO STOR (K S) G.E.L.O.SETT (K S)	42.0- 52.0 25.0- 25.0 21.0- 25.0 17.0- 19.0	75.0 75.0 75.0 75.0	9000	81.7	18.429	1506	12.394	1013	110	
G.E.L.O.SETT.TK(S) G.E.L.O.STOR.TK(S)	25.0-25.0 21.0-25.0 17.0-19.0 19.0-21.0	75.0 75.0 75.0 75.0 75.0	9000	36.6	14.409	527 613	12.570	465 481	37 58	
	DIL	1.4.1.4		361.4	and a world	8448		4054	364	
	32.0-34.0		1.0000		26.405	66	12.546	31		
BILGE HOLDING TK C	14.0-25.0		1.0000	31.3	15.661 19.600	021 25 233	. 938 1. 313		75	
S.T.L.D. DRAIN TKIC RESEDUE TK (S)	29 0- 44 0		1.0000	2.5	31.111	233	1.160	280	10	
DIRIY DIL TK (S)	29 0- 44 0 29 0- 36 0 37 0- 39 0		1.0000	20.3 2.0 27.1	26.093	530	12.389	251 20 257	2	
SEMAGE HOLDING TH PI BILGE HOLDING TH CI S.T.L.O. GRAIN TH CI HESCOUE TH (S) DIRFY DIL TH (S) L.O. SLUDGE TH (P) HEG SLUDGE TH (P) C.F.N. DRAIN TH (S)	34 0- 43.0		. 9900	2.5 31.3 7.3 20.7 27.7 31.7 31.7 31.7 31.7 31.7 31.7 31.7 3	31.417 36.439	851 171	9.490	257	60	
HED. LO. LEAK D. TK (.)	44.0- 47 0 29 0- 36 0 7.3- 14.0		1.0000	4.7	36.439 26.536	0,9	1 493	b E	Б 1	
C.M. TK (C) E.O. OVEDELOW TK (T)	7.3-14.0		1.0000	35.5	9.480	337 037	3.554	120	325	
	25 0- 26 0		9000	22.7 2.0 2.0	20.403	41	. 889	24.02	355	
STUFF.BOX.L.O.TK(S)	25.0- 26.0		9000			41	. 889		-	
TOTAL MISCELL.				162.6		3812	17 800	765	495	
STORE & PROV.	34.0-251 4		1.0000	67.0	95.400	6392	17.500	1173	-	
	ISIGN		1 0000	67.0 7.0	34.400	6392 241	29.900	1173	0	
CREW EFFECT DWT CONSTANT	34.0- 11.0 -3 7-282.6		1.0000	205.0	122.620	25137	20.850	209 4274	ő	
TOTAL DEADWEIGHT CO	ONSTANT			212.0		25378		4483	a	
TOTAL DEADMEIGHT				50815.5		6035087		890303	3921	
LIGHT SHIP				15998.1	103.228	1651452	13.200	211175	0	
TOTAL MEIGHT				56613.5		7686539	13.586	007740	3021	104



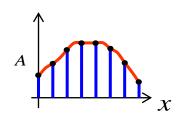
 $\checkmark\,$  Calculation of buoyancy



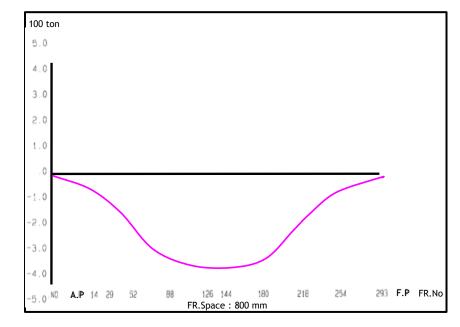
(1) Calculation of sectional area below waterline



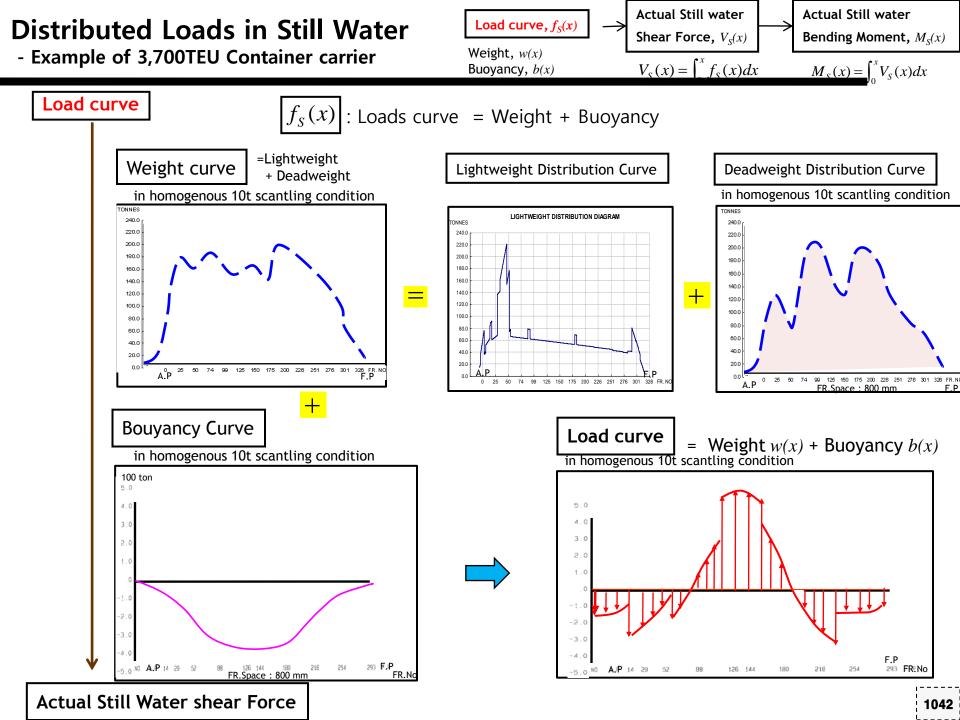
(2) Integration of sectional area over the ship's length

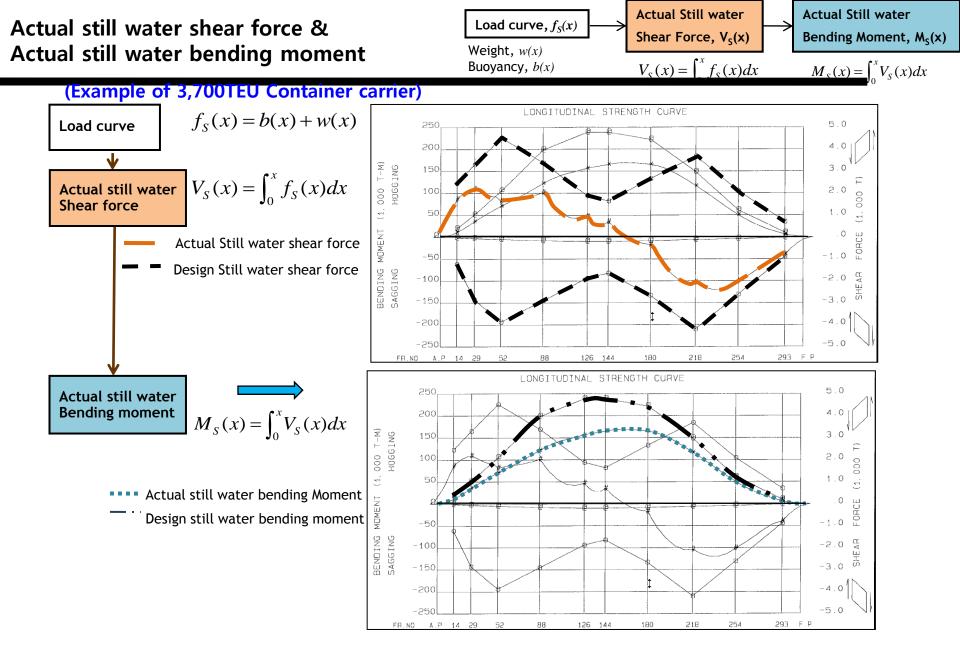


✓ Buoyancy Curve in Homogeneous 10ton Scantling Condition



TREM BY STEAN PROPELLER 1/D DISPLACEMENT DRAUGHT AT LCF	-	.394 M 160.3 % 65813.6 T 12.483 M	FREE SURF. CORA. (GGo) GoM (FLUID) KGo ACTUAL (FLUID) THIN (DIS*A)/(MTC*100)	-	.059 1.244 13.645 .394	M M
LCB FROM A.P LCG FROM A.P TRIM LEVER : A	-	115.677 M 115.045 M .632 M	FREE SURF. MON. M.T.C. LCF FROM A.P		3921 1072.0 106.275	T−M





### **Rule Still Water Bending Moment by the Classification Rule**

Recently, actual still water bending moment based on the load conditions is used for still water bending moment, because the rule still water bending moment is only for the tanker.

• The design still water bending moments amidships are not to be taken less than

(DnV Pt 3 Ch1 Sec. 5 A105)

$$M_{S} = M_{SO}(kNm)$$

 $M_{SO} = -0.065 C_{WU} L^2 B(C_B + 0.7)$  (kNm) in sagging

 $= C_{WU} L^2 B(0.1225 - 0.015C_B)$  (kNm) in hogging

 $C_{WU}$ :wave coefficient, for unrestricted service.

The still water bending moment shall not be less than the large of : the largest actual still water bending moment based on the load conditions and the rule still water bending moment .

106 The design stillwater bending moments amidships (sagging and hogging) are normally not to be taken less than:

 $M_S = M_{SO}$  (kNm)

- $M_{SO} = -0.065 C_{WU} L^2 B (C_B + 0.7) (kNm) in sagging$ 
  - =  $C_{WU} L^2 B (0.1225 0.015 C_B)$  (kNm) in hogging
- $C_{WU} = C_W$  for unrestricted service.

Larger values of M<sub>SO</sub> based on cargo and ballast conditions shall be applied when relevant, see 102.

For ships with arrangement giving small possibilities for variation of the distribution of cargo and ballast,  $M_{SO}$  may be dispensed with as design basis.

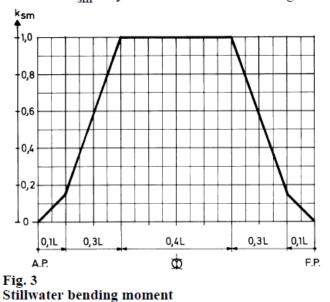
107 When required in connection with stress analysis or buckling control, the stillwater bending moments at arbitrary positions along the length of the ship are normally not to be taken less than:

 $M_{S} = k_{sm} M_{SO}$  (kNm)

 $M_{SO}$  = as given in 106  $k_{sm}$  = 1.0 within 0.4 L amidships = 0.15 at 0.1 L from A.P. or F.P.

= 0.0 at A.P. and F.P.

Between specified positions  $k_{sm}$  shall be varied linearly. Values of  $k_{sm}$  may also be obtained from Fig.3.



The extent of the constant design bending moments amidships may be adjusted after special consideration.

### **Rule** Still Water Shear Force by the Classification Rule

• The design values of still water shear forces along the length of the ship are normally not to be taken less than :

(Dnv Pt 3 Ch1 Sec. 5 B107)

$$Q_{S} = k_{sq} Q_{SO}(kN)$$

$$Q_{SO} = 5 \frac{M_{SO}}{L} (kN)$$

 $k_{sq} = 0$  at A.P. and F.P. = 1.0 between 0.15 L and 0.3 L from A.P. = 0.8 between 0.4 L and 0.6 L from A.P. = 1.0 between 0.7 L and 0.85 L from A.P.  $M_{so} = -0.065C_{WU}L^2B(C_B + 0.7)$  (kNm) in sagging  $= C_{WU}L^2B(0.1225 - 0.015C_B)$  (kNm) in hogging

 $C_{WU}$ :wave coefficient, for unrestricted service.

The still water shear force shall not be less than the large of : the largest actual still water shear forces based on load conditions and the rule still water shear force .

**108** The design values of stillwater shear forces along the length of the ship are normally not to be taken less than:

$$Q_{S} = k_{sq} Q_{SO} \quad (kN)$$
$$Q_{SO} = 5 \frac{M_{SO}}{L} \quad (kN)$$

 $M_{SO}$  = design stillwater bending moments (sagging or hogging) given in 106.

Larger values of  $Q_S$  based on load conditions ( $Q_S = Q_{SL}$ ) shall be applied when relevant, see 102. For ships with arrangement giving small possibilities for variation in the distribution of cargo and ballast,  $Q_{SO}$  may be dispensed with as design basis

 $k_{sq} = 0$  at A.P. and F.P.

- = 1.0 between 0.15 L and 0.3 L from A.P.
- = 0.8 between 0.4 L and 0.6 L from A.P.
- = 1.0 between 0.7 L and 0.85 L from A.P.

Between specified positions k<sub>sq</sub> shall be varied linearly.

Sign convention to be applied:

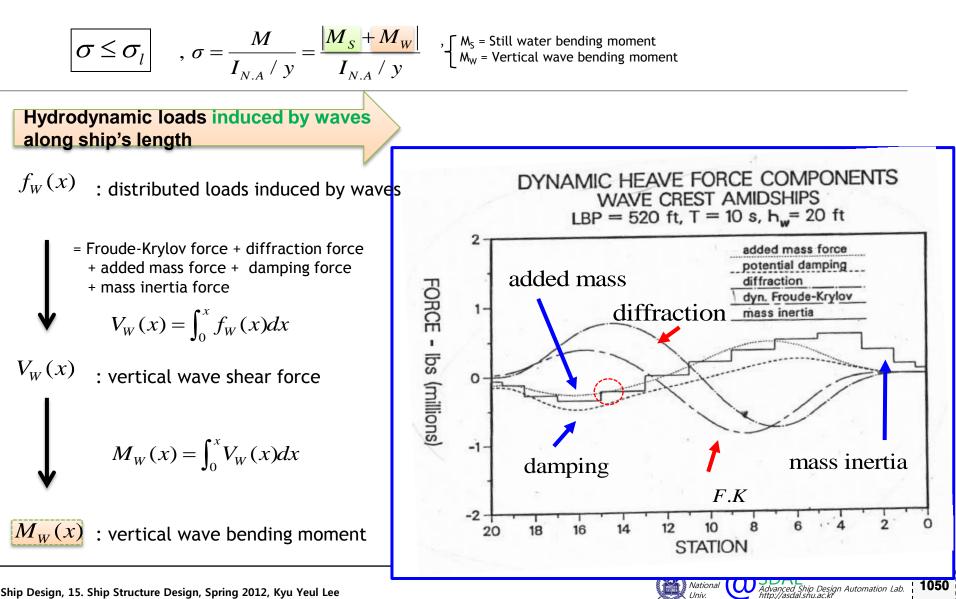
- when sagging condition positive in forebody, negative in afterbody
- when hogging condition negative in forebody, positive in afterbody.

# 15-3. Wave Shear Force, Qw & Wave Bending Moment, Mw





### **Mw: Vertical Wave Bending Moment**



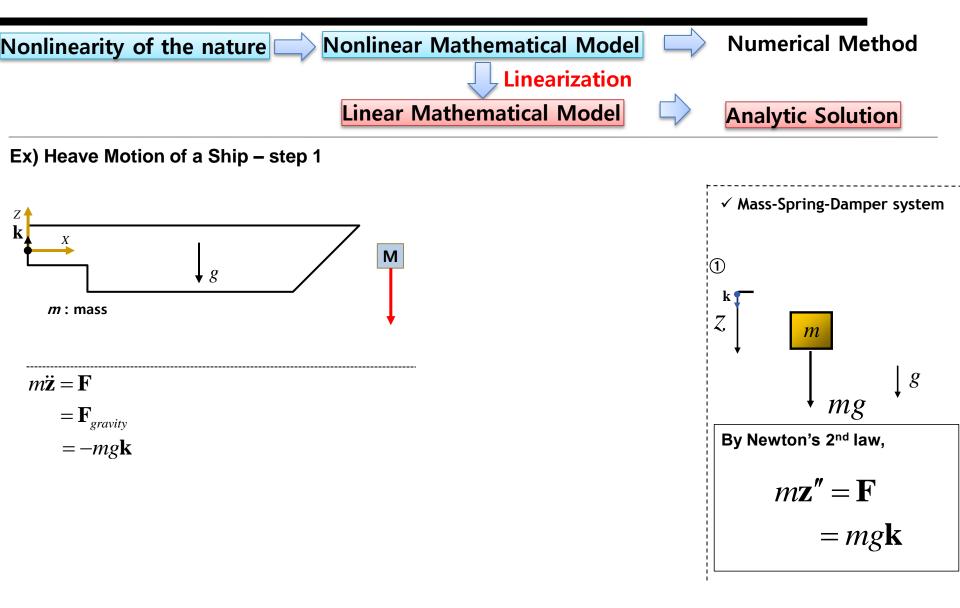
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## Comparison of Ship Heave Motion and Mass-Spring-Damping system





### **Equation of Heave Motion of a Ship**

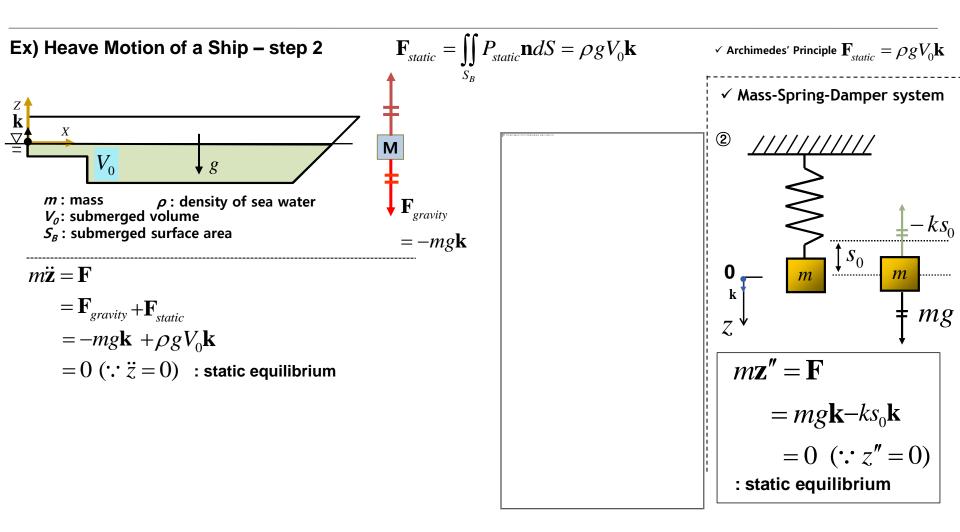


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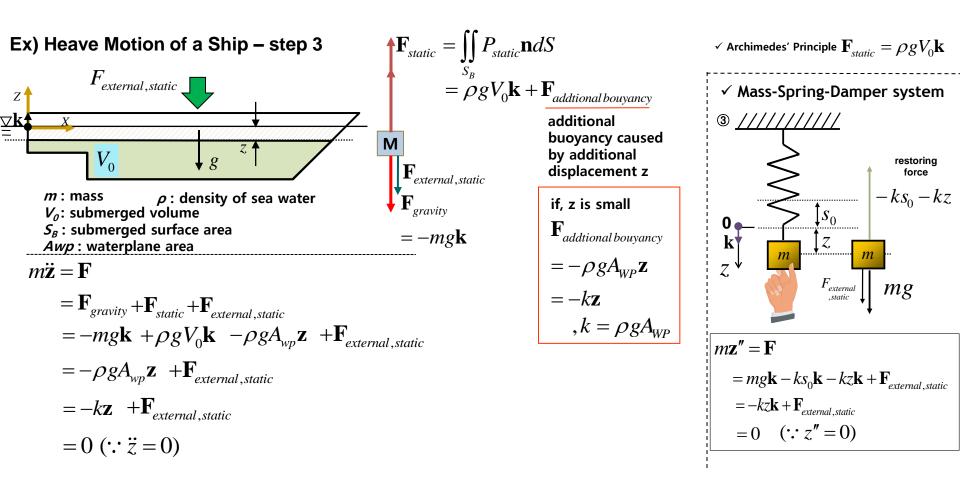
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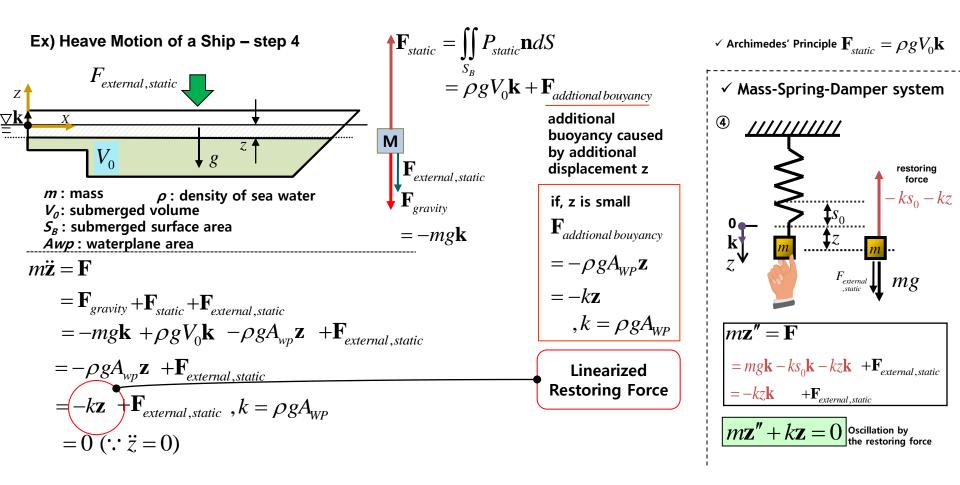
SDAL Advanced Ship Design Automation Lab. http://asdal.shu.ac.kr



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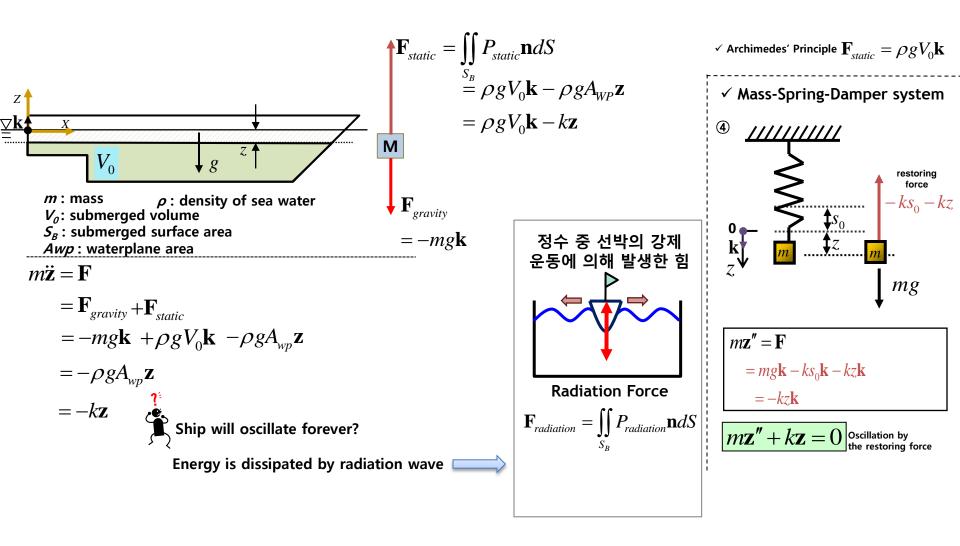
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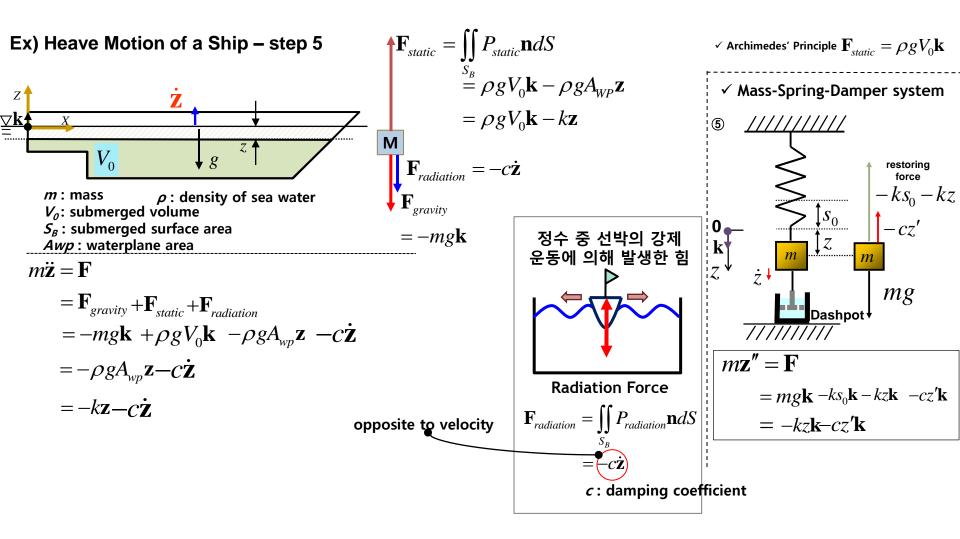




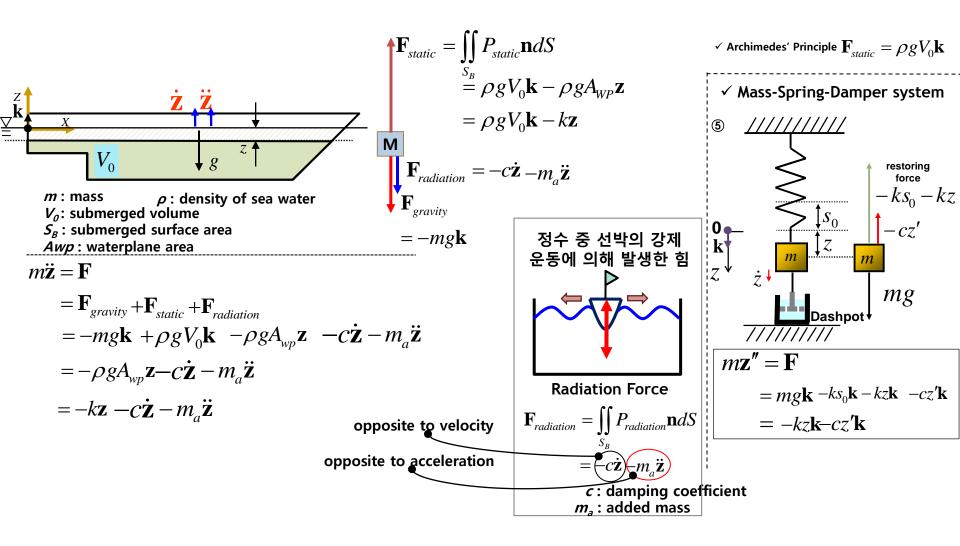
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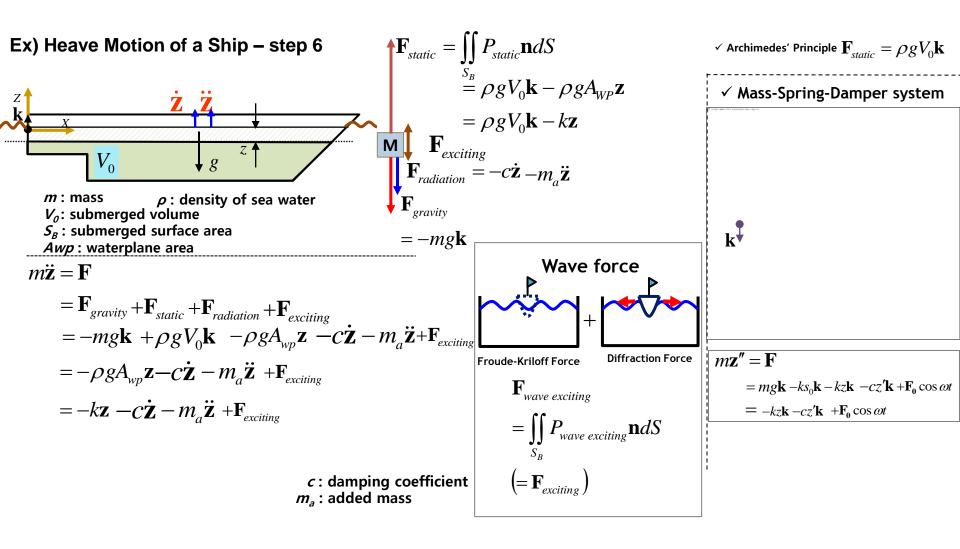








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$$\mathbf{F}_{static} = \iint_{S_p} P_{static} \mathbf{n} dS$$

$$\mathbf{F}_{static} = \iint_{S_p} P_{static} \mathbf{n} dS$$

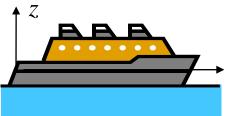
$$\mathbf{F}_{static} = \int_{S_p} P_{static} \mathbf{F}_{static} \mathbf{F}$$





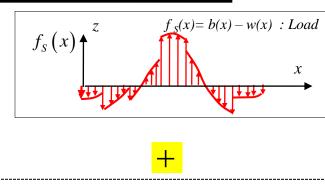
## **Dynamic Longitudinal Loads**

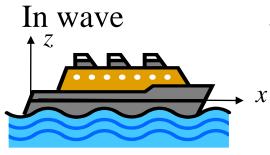
### In still water



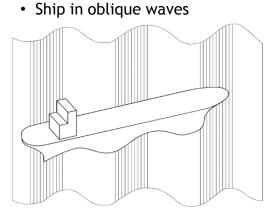
 $f_{s}(x) = b(x) + w(x)$ 

 $\mathcal{X}$  f(x) : longitudinal strength loads f<sub>S</sub>(x) : static longitudinal loads f<sub>W</sub>(x) : dynamic longitudinal loads



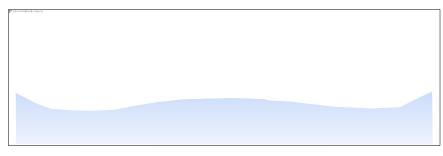


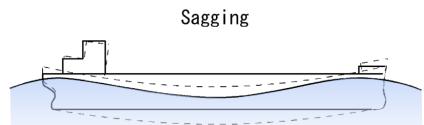
#### . . . .



#### $\checkmark$ Dynamic longitudinal loads

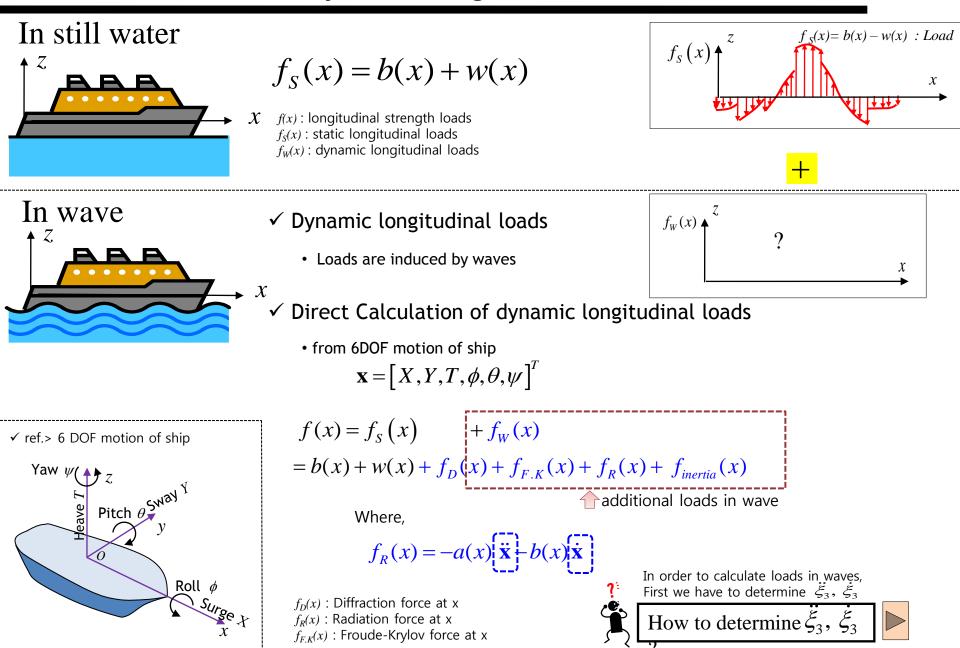
- : Loads are induced by waves
- Vertical bending due to waves



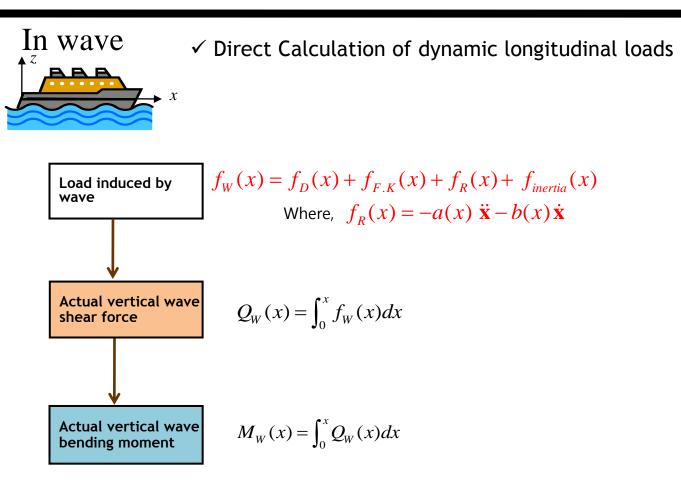




### Dynamic Longitudinal Loads : Direct Calculation of Dynamic Longitudinal Loads



#### **Direct Calculation of Dynamic Longitudinal Loads**





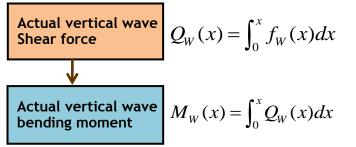
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### **Rule values of Vertical Wave Bending Moments**

#### ✓ Direct Calculation of dynamic longitudinal loads

Loads are induced by waves



Recently, rule values of vertical wave moments are used, because of the uncertainty of the direct calculation values of vertical wave bending moments

L

L > 350

• The rule vertical wave bending moments amidships are given by :

$$M_{W} = M_{WO} \quad (kNm)$$

$$M_{WO} = -0.11 \alpha C_W L^2 B(C_B + 0.7)$$
 (kNm) in sagging

 $= 0.19 \alpha C_W L^2 B C_B$ (kNm) in hogging

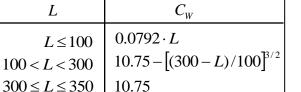
 $\alpha = 1.0$  for seagoing condition

= 0.5 for harbour and sheltered water conditions (enclosed fjords, lakes, rivers)

 $C_W$ : wave coefficient

 $C_{R}$ : block coefficient, not be taken less than 0.6

Direct calculation values of vertical wave bending moments can be used for vertical wave bending moment instead of the rule values of vertical wave moments, if the value of the direct calculation is smaller than that of the rule value.

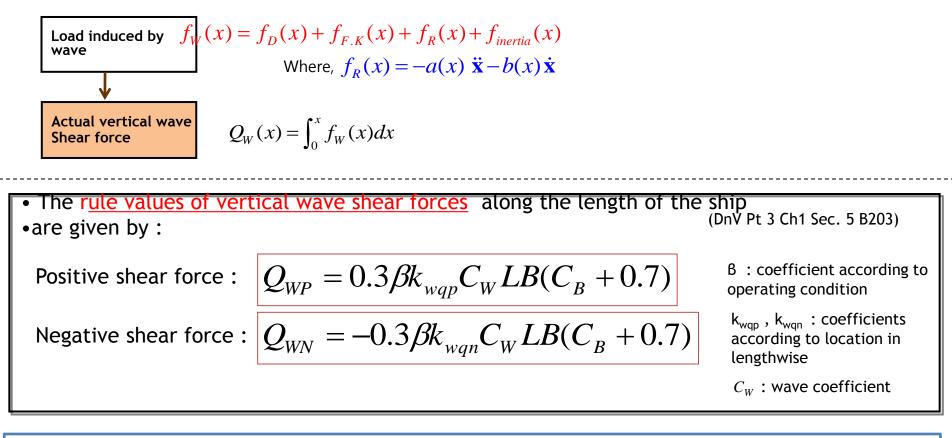


 $10.75 - [(L - 350)/150]^{3/2}$ 

(DnV Pt 3 Ch1 Sec. 5 B201)

### **Rule values of Vertical Wave Shear Forces**

- Direct Calculation of dynamic longitudinal loads
  - · Loads are induced by waves



<u>Direct calculation values of vertical wave shear forces</u> <u>can be used</u> for vertical <u>wave shear force</u> instead of the <u>rule values of vertical shear forces</u>, if the value of the direct calculation is smaller than that of the <u>rule value</u>.

# Example: Rule values of still water bending moments, Ms and vertical wave bending moment, Mw

Calculate  $L_s$ ,  $C_{B,SCANT}$  and vertical wave bending moment at amidships (0.5L) of a ship in hogging condition for sea going condition

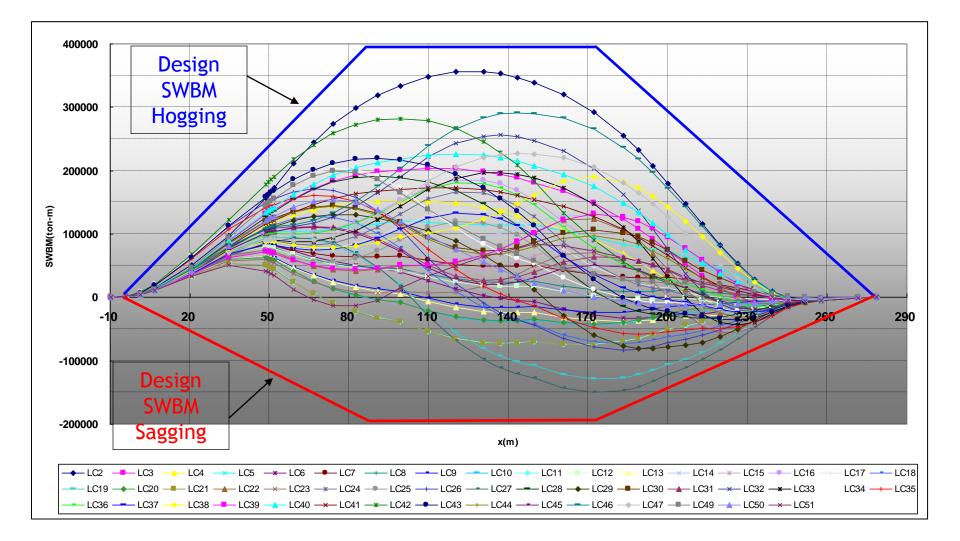
Dimension :  $L_{OA} = 332.0 m$ ,  $L_{BP} = 317.2 m$ ,  $L_{EXT} = 322.85 m$ , B = 43.2 m,  $T_s = 14.5 m$  $\nabla (Displacement (Ton) at T_s) = 140,960 Ton$ 

(Sol.) 
$$L_s = 0.97 \times L_{EXT} = 0.97 \times 322.85$$
  
 $C_{B,SCANT} = \nabla / (1.025 \times L_s \times B \times T_s) = \frac{140,906}{1.025 \times 313.17 \times 43.2 \times 14.5} = 0.701$   
 $\alpha = 1.0$ , for sea going condition,  
 $C_W = 10.75$ , if  $300 \le L \le 350$  (wave Coefficient)  
 $k_{wm} = 1.0$  between 0.4L and 0.65 L from A.P=0.0 and F.P

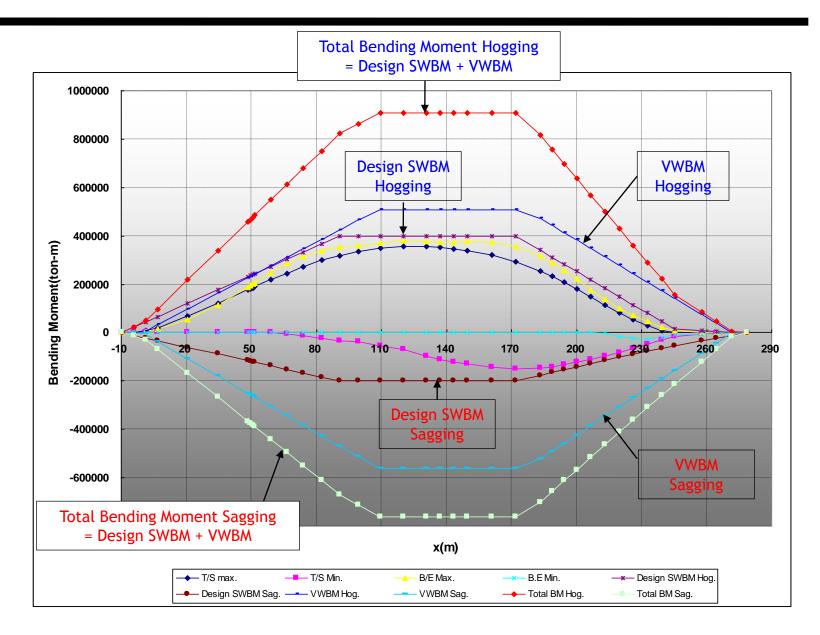
$$\begin{split} M_{WO} &= 0.19 \times \alpha \times C_W \times L^2 \times B \times C_{B,SCANT} \ (kNm) \\ &= 0.19 \times 1.0 \times 10.75 \times 313.17^2 \times 43.2 \times 0.701 = 6,066,303 \ (kNm) \\ \text{At } 0.5\text{L}, \ k_{wm} = 1.0 \\ M_W &= 1.0 \times M_{WO} \end{split}$$

So,  $M_W = 1.0 \times M_{WO} = 6,066,303 (kNm)$ 

### Still Water Bending Moment Curve (T&S Booklet)



### **Total Bending Moment Curve**

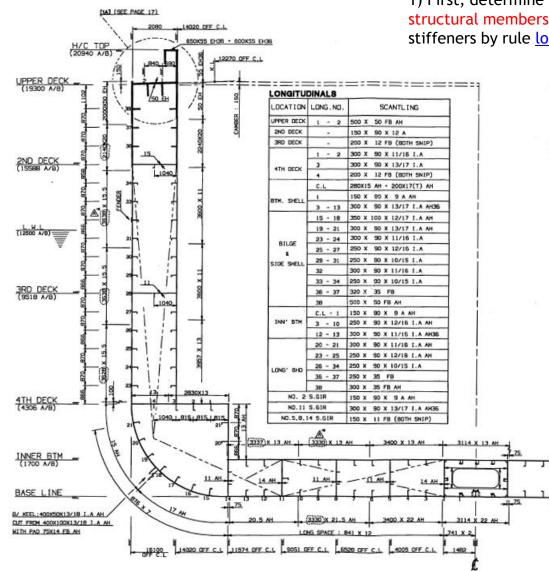


# **15-4 Calculation of Section Modulus**



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#### Example of Midship section of a 3,700 TEU Containership

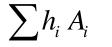


1) First, determine the dimensions of the longitudinal structural members such as longitudinal plates and longitudinal stiffeners by rule local scantling



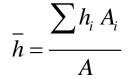


# •2) Second, calculate the moment of sectional area about the baseline.

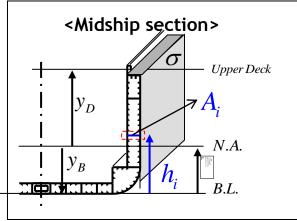


- $h_i$ : vertical center of structural member
- $A_i$ : area of structural member

• 3) Vertical location of neutral axis from baseline( $\overline{h}$ ) is, then, calculated (by)dividing the moment of area by the total sectional area



- $\overline{h}$ : vertical location of neutral axis
- A: total area



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•By definition, neutral axis pass through the centroid of the cross section.

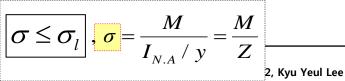
### Moment of Inertia of the sectional area about N.A

- The midship section moment of Inertia about baseline( $I_{B,L}$ )

$$I_{B.L} = I_{N.A.} + A \ \overline{h}^2$$

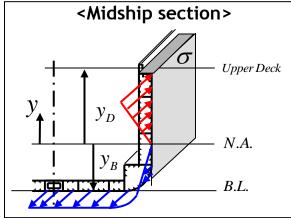
- then calculate the midship section moment of inertia about neutral axis  $(I_{N,A})$  using  $I_{B,L}$ .

$$I_{N.A.} = I_{B.L} - A \ \overline{h}^2$$





# Calculate section modulus and actual stress at deck and bottom



#### Section modulus

$$\frac{I_{N.A.}}{y_D} = Z_D, \qquad \frac{I_{N.A.}}{y_B} = Z_B$$

**Calculation of Actual Stress at Deck and Bottom** 

$$\sigma_{Deck} = \frac{M}{I_{N.A} / y_D} = \frac{M}{Z_D}$$

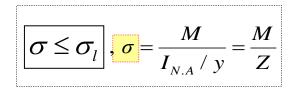
$$\sigma$$
: bending stress

 $M_T$ : Total bending moment

A: Total Area

 $I_{N.A.}$ : Inertia *moment* of the midship section area about neutral axis (N.A.)

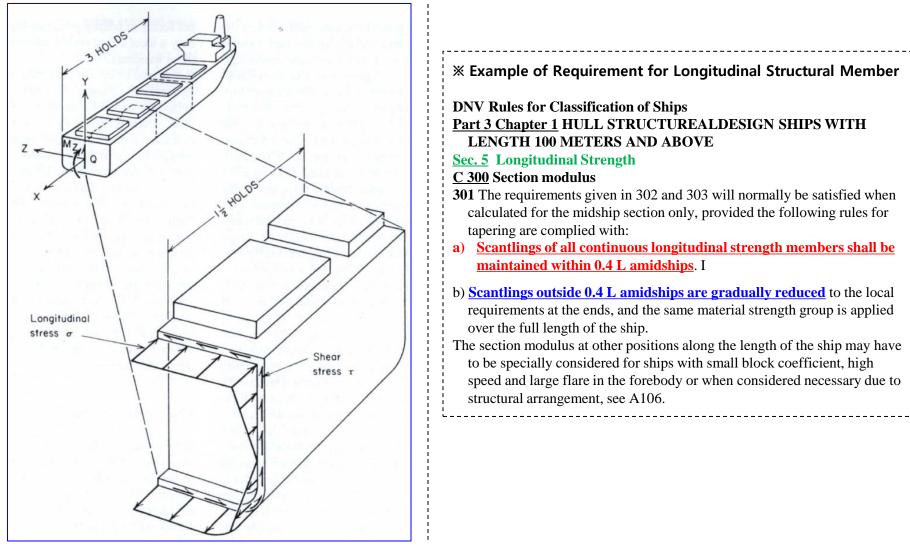
B.L : Base Line



$$\sigma_{Bottom} = \frac{M}{I_{N.A} / y_B} = \frac{M}{Z_B}$$



### Global Hull Girder Strength (Longitudinal Strength) - Definition of the longitudinal Strength members



Application of hull girder load effects



#### C 300 Section modulus

**301** The requirements given in 302 and 303 will normally be satisfied when calculated for the midship section only, provided the following rules for tapering are complied with:

- a) Scantlings of all continuous longitudinal strength members shall be maintained within 0.4 L amidships. In special cases, based on consideration of type of ship, hull form and loading conditions, the scantlings may be gradually reduced towards the ends of the 0.4 L amidship part, bearing in mind the desire not to inhibit the vessel's loading flexibility.
- b) Scantlings outside 0.4 L amidships are gradually reduced to the local requirements at the ends, and the same material strength group is applied over the full length of the ship.

The section modulus at other positions along the length of the ship may have to be specially considered for ships with small block coefficient, high speed and large flare in the forebody or when considered necessary due

to structural arrangement, see A106.

In particular this applies to ships of length L > 120 m and speed V > 17 knots.



### Min. Required Midship Section Modulus and Inertia Moment by DnV Rule

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.5

• The Midship section modulus about the transverse neutral axis shall not be less than : (Pt 3 Ch1 Sec. 5 C302)

$$Z_{O} = \frac{C_{WO}}{f_{1}} L^{2} B(C_{B} + 0.7)$$

 $\begin{array}{c|ccc}
L & C_w o \\
L < 300 & 10.75 - [(300 - L)/100]^{3/2} \\
300 \le L \le 350 & 10.75 \\
L > 350 & 10.75 - [(L - 350)/150]^{3/2}
\end{array}$ 

 $C_{WO}$ : wave coefficient

 $C_B$  is in this case not to be taken less than 0.60.

The midship section moment of inertia about the transverse neutral axis shall not
be less than: (Pt 3 Ch1 Sec. 5 C400)

$$I_{ship} = 3C_W L^3 B(C_B + 0.7) \quad (cm^4)$$

<sup>1)</sup>DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.5



302 The midship section modulus about the transverse neutral axis shall not be less than:

$$Z_{\rm O} = \frac{C_{\rm WO}}{f_1} L^2 B (C_{\rm B} + 0.7) ~({\rm cm}^3)$$

- $C_{WO} = 10.75 [(300 L)/100]^{3/2}$  for L < 300
  - = 10.75 for  $300 \le L \le 350$
  - = 10.75 [  $\left(L-350\right)/150$  ]  $^{3/2}$  for L>350

Values of C<sub>WO</sub> are also given in Table C1.

 $C_B$  is in this case not to be taken less than 0.60.

Table C1 Values for C <sub>WO</sub>										
L	L C <sub>WO</sub> L			L	C <sub>WO</sub>					
		160	9.09	260	10.50					
		170	9.27	280	10.66					
		180	9.44	300	10.75					
		190	9.60	350	10.75					
100	7.92	200	9.75	370	10.70					
110	8.14	210	9.90	390	10.61					
120	8.34	220	10.03	410	10.50					
130	8.53	230	10.16	440	10.29					
140	8.73	240	10.29	470	10.03					
150	8.91	250	10.40	500	9.75					

For ships with restricted service, C<sub>WO</sub> may be reduced as follows:

- service area notation R0: No reduction
- service area notation R1: 5%
- service area notation R2: 10%
- service area notation R3: 15%
- service area notation **R4**: 20%
- service area notation RE: 25%.



#### C 400 Moment of inertia

401 The midship section moment of inertia about the transverse neutral axis shall not be less than:

 $I = 3 C_W L^3 B (C_B + 0.7) (cm^4)$ 



### Material Factor ( $f_1$ )

$$\sigma \leq \sigma_l, \sigma = \frac{M}{I_{N,A} / y} = \frac{M}{Z} \quad \sigma_l = 175 \quad \frac{f_1}{f_1} N / mm^2$$
within 0.4 L amidship

• The material factor  $(f_1)$  included in the various formulae for scantlings and in expressions giving allowable stresses.<sup>1)</sup>

Material Designation	Yield Stress (N/mm²)	$f_1 = rac{\sigma}{\sigma_{_{NV-NS}}}$	Material Factor $(f_I)$
NV-NS	235	235/235 = 1.00	1.00
NV-27	265	265/235 = 1.13	1.08
NV-32	315	315/235 = 1.34	1.28
NV-36	355	355/235 = 1.51	1.39
NV-40	390	390/235 = 1.65	1.43

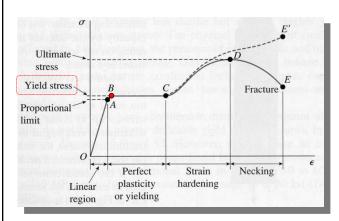
\*NV-NS : Normal Strength Steel( Mild Steel)

\*NV-XX : High tensile Steel

\*High tensile steel

A type of alloy steel that provides better mechanical properties or greater resistance to corrosion than carbon steel. They have a carbon content between 0.05-0.25% to retain formability and weldability and include up to 2.0% manganese and other elements are added for strengthening purposes..

<sup>1)</sup> DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.2



\*Yield Stress( $\sigma_v$ ) [N/mm<sup>2</sup>] or [MPa]: The magnitude of the load required to cause yielding in the beam.<sup>2)</sup>

\*A: 'A' grade 'Normal strength Steel' AH: 'A' grade 'High tensile steel'



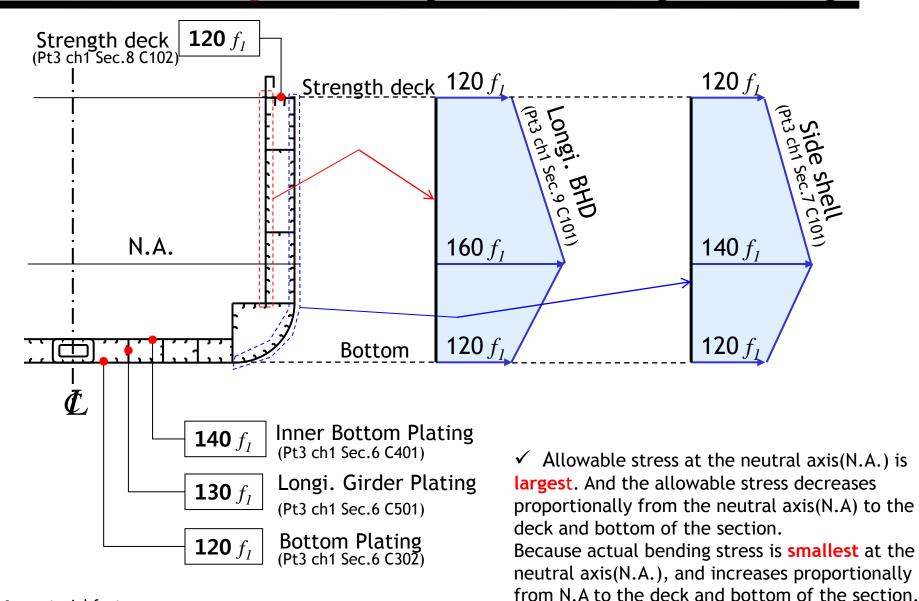
## 15-5 Allowable stresses ( $\sigma_l$ )



Ship Design, 15. Ship Structure Design, Spring 2012, Kyu Yeul Lee

### Allowable stresses ( $\sigma_l$ )

for Bottom Plating, Deck Plating, Bulkhead Plating, Side Plating



 $f_1$  : material factor

302 The thickness requirement corresponding to lateral pressure is given by:

$$t = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \quad (mm)$$

- $p = p_1$  to  $p_3$  (when relevant) in Table B1
- $\sigma = 175 \text{ f}_1 120 \text{ f}_{2b}$ , maximum 120 f<sub>1</sub> when transverse frames, within 0.4 L
  - =  $120 f_1$  when longitudinals, within 0.4 L
  - = 160  $f_1$  within 0.1 L from the perpendiculars.

Between specified regions the  $\sigma$ -value may be varied linearly.

 $f_{2b}$  = stress factor as given in A 200

#### C 400 Inner bottom plating

401 The thickness requirement corresponding to lateral pressure is given by:

$$t = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \quad (mm)$$

- $p = p_4$  to  $p_{15}$  (whichever is relevant) as given in Table B1
- $\sigma = 200 \text{ f}_1 110 \text{ f}_{2b}$ , maximum 140 f<sub>1</sub> when transverse frames, within 0.4 L
  - =  $140 \text{ f}_1$  when longitudinals, within 0.4 L
  - =  $160 f_1$  within 0.1 L from the perpendiculars.

Between specified regions the  $\sigma$ -value may be varied linearly.

 $f_{2b}$  = stress factor as given in A200.

501 The thickness requirement of floors and longitudinal girders forming boundaries of double bottom tanks is given by:

$$t = \frac{15.8 k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \quad (mm)$$

 $p = p_{13}$  to  $p_{15}$  (when relevant) as given in Table B1

 $p = p_1$  for sea chest boundaries (including top and partial bulkheads)

 $\sigma$  = allowable stress, for longitudinal girders within 0.4 L given by:

Transversely	Longitudinally
stiffened	stiffened
190 f <sub>1</sub> – 120 f <sub>2b</sub> maximum 130 f <sub>1</sub>	130 f <sub>1</sub>

 $\sigma = 160 \text{ f}_1$  within 0.1 L from the perpendiculars and for floors in general

=  $120 f_1$  for sea chest boundaries (including top and partial bulkheads)

 $f_{2b}$  = stress factor as given in A200.

Between specified regions of longitudinal girders the  $\sigma$ -value may be varied linearly.

101 The thickness requirement corresponding to lateral pressure is given by:

$$t = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \quad (mm)$$

- $p = p_1 p_8$ , whichever is relevant, as given in Table B1
- $\sigma = 140 \text{ f}_1$  for longitudinally stiffened side plating at neutral axis, within 0.4 L amidship
  - = 120  $f_1$  for transversely stiffened side plating at neutral axis, within 0.4 L amidship.

Above and below the neutral axis the  $\sigma$ -values shall be reduced linearly to the values for the deck and bottom plating, assuming the same stiffening direction and material factor  $f_1$  as for the plating considered

= 160  $f_1$  within 0.05 L from F.P. and 0.1 L from A.P.

Between specified regions the  $\sigma$ -value may be varied linearly.

### (DnV Pt 3 Ch1 Sec. 8 C102) 2011

102 The thickness requirement corresponding to lateral pressure is given by:

$$t = \frac{15.8k_a \, s \, \sqrt{p}}{\sqrt{\sigma}} + t_k \qquad (mm)$$

- $p = p_1 p_{13}$ , whichever is relevant, as given in Table B1
- $\sigma$  = allowable stress within 0.4 L, given by:

Transversely	Longitudinally
stiffened	stiffened
$175 f_1 - 120 f_{2d}$ maximum 120 $f_1$	120 f <sub>1</sub>

 $\sigma = 160 \text{ f}_1$  within 0.1 L from the perpendiculars and within line of large deck openings. Between specified regions the  $\sigma$ -value may be varied linearly.

 $f_{2D}$  = stress factor as given in A 200.

### (DnV Pt 3 Ch1 Sec. 9 C101) 2011

#### C 100 Bulkhead plating

101 The thickness requirement corresponding to lateral pressure is given by:

$$t = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \qquad (mm)$$

- $p = p_1 p_9$ , whichever is relevant, as given in Table B1
- $\sigma = 160 \text{ f}_1$  for longitudinally stiffened longitudinal bulkhead plating at neutral axis irrespective of ship length
  - = 140 f<sub>1</sub> for transversely stiffened longitudinal bulkhead plating at neutral axis within 0.4 L amidships, may however be taken as 160 f<sub>1</sub> when p<sub>6</sub> or p<sub>7</sub> are used.

Above and below the neutral axis the  $\sigma$ -values shall be reduced linearly to the values for the deck and bottom plating, assuming the same stiffening direction and material factor as for the plating considered

- = 160 f<sub>1</sub> for longitudinal bulkheads outside 0.05 L from F.P. and 0.1 L from A.P. and for transverse bulkheads in general
- = 220  $f_1$  for watertight bulkheads except the collision bulkhead, when  $p_1$  is applied.

Between specified regions the  $\sigma$ -value may be varied linearly.

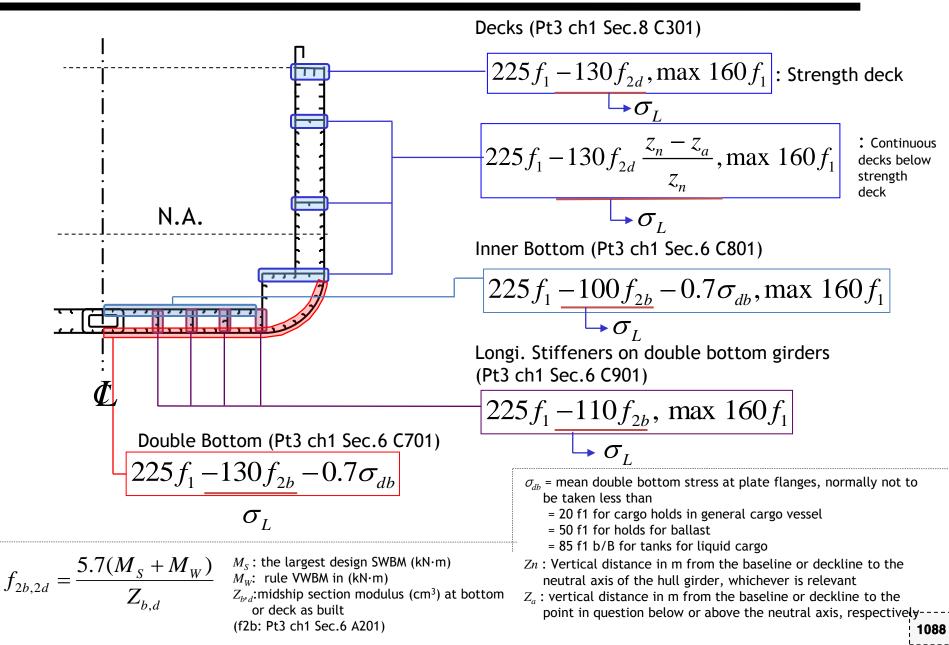
In corrugated bulkheads formed by welded plate strips, the thickness in flange and web plates may be differing. The thickness requirement then is given by the following modified formula:

$$t = \sqrt{\frac{500 s^2 p}{\sigma} - t_n^2} + t_k \quad (mm)$$

 $t_n$  = thickness in mm of neighbouring plate (flange or web), not to be taken greater than t.

### Allowable Stresses ( $\sigma_l$ ) for Longitudinal Stiffeners

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec. 6, 7, 8, 9



### (DnV Pt 3 Ch1 Sec. 8 C302) 2004

302 The section modulus requirement is given by:

$$Z = \frac{1000l^2 \text{spw}_k}{m\sigma} \text{ (cm}^3)$$

- p = p<sub>1</sub> to p<sub>8</sub> whichever is relevant, as given in Pt.3 Ch.1 Sec.7 Table B1
- $w_k = 1.05$  when calculating sectional modulus for midspan and upper end
  - = 1.15 when calculating sectional modulus for lower end
- $\sigma = 130 \text{ f}_1 \text{ for internal loads } p_3 \text{ to } p_8$
- $\sigma$  = 150 f<sub>1</sub> for external loads p<sub>1</sub>, p<sub>2</sub> and p <sub>min</sub> given above
- m = 18 in general
- m = 12 at upper end (including bracket) in combination with internal loads, p<sub>3</sub> to p<sub>8</sub>
- m = 9 at lower end (including bracket) and for upper end in combination with external loads p<sub>1</sub>, p<sub>2</sub> and p<sub>min</sub>.

For main frames situated next to plane transverse bulkheads, e.g. at the ends of the cargo region, the section modulus of the mid portion of the frame is generally to exceed the section modulus of the adjacent frame by a factor  $3h_a/h$  where:

- h<sub>a</sub> = web height of adjacent frame
- h = web height of considered frame.

The increased section modulus of the main frame adjacent to plane transverse bulkheads need not be fitted if other equivalent means are applied to limit the deflection of these frames. **301** The section modulus requirement is given by:

$$Z = \frac{83 l^2 \operatorname{sp} w_k}{\sigma} \quad (\operatorname{cm}^3), \quad \text{minimum 15 cm}^3$$

- $p = p_1 p_{13}$ , whichever is relevant, as given in Table B1.
- $\sigma$  = allowable stress, within 0.4 L midship given in Table C1
  - = 160  $f_1$  for continuous decks within 0.1 L from the perpendiculars and for <u>other deck longitudinals</u> in general.

Between specified regions the  $\sigma$ -value shall be varied linearly.

For longitudinals  $\sigma = 160 \text{ f}_1$  may be used in any case in combination with heeled condition pressures  $p_9$  and sloshing load pressures,  $p_{11}$  and  $p_{12}$ .

For definition of other parameters used in the formula, see A200.

### (DnV Pt 3 Ch1 Sec. 6 C701) 2011

701 The section modulus requirement is given by:

$$Z = \frac{83 l^2 \mathrm{spw}_k}{\sigma} \quad (\mathrm{cm}^3)$$

 $p = p_1$  to  $p_3$  (when relevant) as given in Table B1

 $\sigma$  = allowable stress (maximum 160 f<sub>1</sub>) given by:

— within 0.4 L:

Single bottom	Double bottom
225 f <sub>1</sub> – 130 f <sub>2b</sub>	$225 f_1 - 130 f_{2b} - 0.7 \sigma_{db}$

For bilge longitudinals the allowable stress  $\sigma$  shall be taken as 225  $f_1 - 130 f_2 (z_n - z_a)/z_n$ , where  $z_n$ ,  $z_a$  are taken as defined in Sec.7 A201.

— within 0.1 L from perpendiculars:  $\sigma = 160 \text{ f}_1$ 

Between specified regions the  $\sigma$ - value may be varied linearly.

 $\sigma_{db}$  = mean double bottom stress at plate flanges, normally not to be taken less than:

- =  $20 f_1$  for cargo holds in general cargo vessels
- = 50  $f_1$  for holds for ballast
- =  $85 f_1 b/B$  for tanks for liquid cargo
- $f_{2b}$  = stress factor as given in A200
- b = breadth of tank at double bottom.

Longitudinals connected to vertical girders on transverse bulkheads shall be checked by a direct stress analysis, see Sec.12 C.

801 The section modulus requirement is given by:

$$Z = \frac{83 l^2 \mathrm{s} \, \mathrm{pw}_k}{\sigma} \qquad (\mathrm{cm}^3)$$

 $p = p_4$  to  $p_{15}$  (whichever is relevant) as given in Table B1

 $\sigma = 225 \text{ f}_1 - 100 \text{ f}_{2B} - 0.7 \sigma_{db}$  within 0.4 L (maximum 160 f<sub>1</sub>)

=  $160 f_1$  within 0.1 L from the perpendiculars.

Between specified regions the  $\sigma$ -value may be varied linearly.

- $\sigma_{db}$  = mean double bottom stress at plate flanges, normally not to be taken less than:
  - =  $20 f_1$  for cargo holds in general cargo vessels
  - =  $50 f_1$  for holds for ballast
  - =  $85 f_1 b/B$  for tanks for liquid cargo
- $f_{2b}$  = stress factor as given in A200
- b = breadth of tank at double bottom.

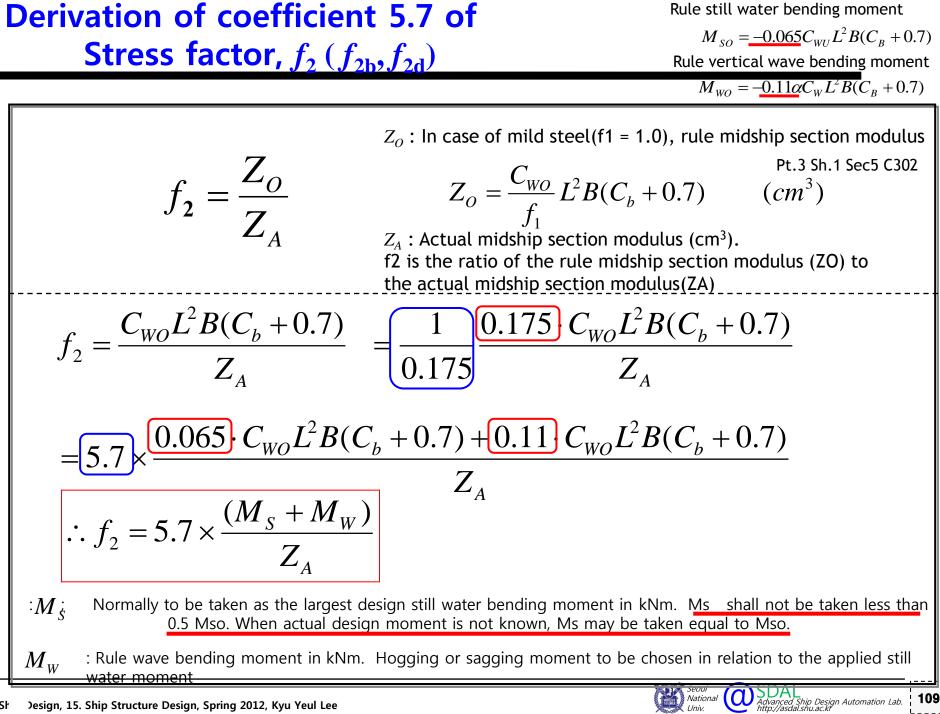
**901** The section modulus requirement of <u>stiffeners on floors and longitudinal girders</u> forming boundary of <u>double bottom tanks is given by</u>:

$$Z = \frac{100 l^2 \operatorname{spw}_k}{\sigma} \quad (\operatorname{cm}^3)$$

- $p = p_{13}$  to  $p_{15}$  as given in Table B1
- $p = p_1$  for sea chest boundaries (including top and partial bulkheads)
- $\sigma = 225 \text{ f}_1 110 \text{ f}_{2b}$  maximum 160 f<sub>1</sub> for longitudinal stiffeners within 0.4 L
  - = 160  $f_1$  for longitudinal stiffeners within 0.1 L from perpendiculars and for transverse and vertical stiffeners in general.
  - =  $120 f_1$  for sea chest boundaries (including top and partial bulkheads).

Between specified regions of longitudinal stiffeners the  $\sigma$ -value may be varied linearly.

 $f_{2b}$  = stress factor as given in A200.



302 The thickness requirement corresponding to lateral pressure is given by:

$$t = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \quad (mm)$$

- $p = p_1$  to  $p_3$  (when relevant) in Table B1
- $\sigma = 175 \text{ f}_1 120 \text{ f}_{2b}$ , maximum 120 f<sub>1</sub> when transverse frames, within 0.4 L
  - =  $120 f_1$  when longitudinals, within 0.4 L
  - =  $160 f_1$  within 0.1 L from the perpendiculars.

Between specified regions the  $\sigma$ -value may be varied linearly.

 $f_{2b}$  = stress factor as given in A 200



### **Design Procedure of Structures**

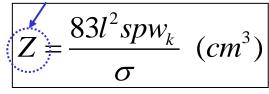
### - Stress factor



# Why the iteration is needed for the calculation of local scantling?

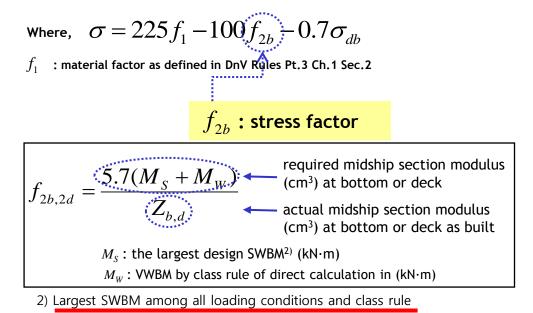
Example) Inner bottom Longitudinals<sup>1)</sup>

Minimum Longi . stiffener section modulus



*l*: stiffener span in m *s*: stiffener spacing in m *p*: design loads *w<sub>k</sub>*: section modulus corrosion factor in tanks,
Sec.3 C1004

- $\sigma_{db}$  = mean double bottom stress at plate flanges, normally not to be taken less than
  - = 20 f1 for cargo holds in general cargo vessel
  - = 50 f1 for holds for ballast
  - = 85 f1 b/B for tanks for liquid cargo



The actual midship section modulus at bottom or deck is needed.

However, the section modulus can be calculated after the scantlings of the members are determined.

#### → Assumption!

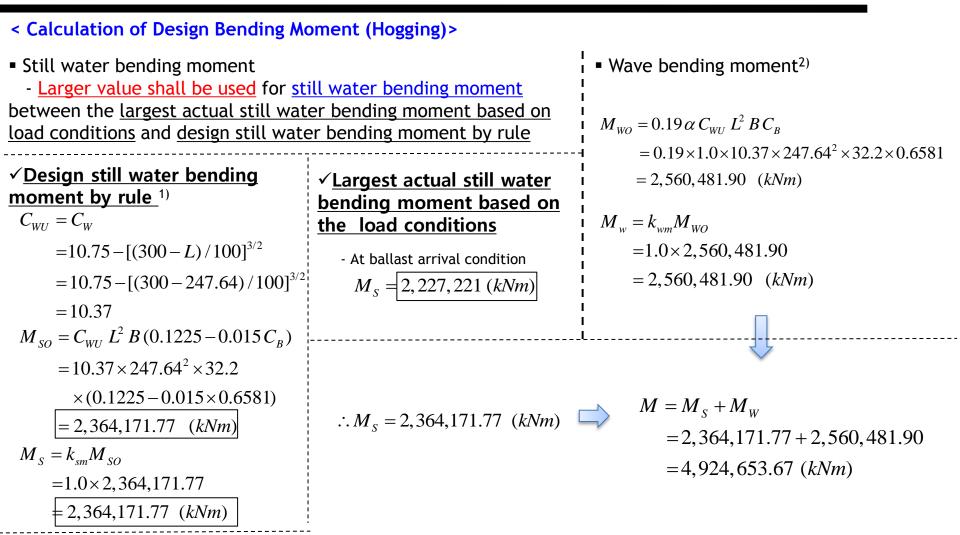
Therefore, actual section modulus is calculated to be equal to the assumed section modulus by the iteration.

1) DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.5 B.100

2) DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.5 B.200

### Example of Midship Scantling

- Midship Scantling for 4,100 TEU Container Ship



#### < Calculation of Design Bending Moment (Sagging)>

Design bending moment at sagging condition is calculated in the same way.

 $M_{s} = -1,807,679.05 (kNm) \qquad M = M_{s} + M_{w}$  $M_{w} = -3,059,149.16 (kNm) \qquad = -1,807,679.05 - 3,059,149.16 = -4,866,828.21 (kNm)$ 

#### B. Still Water and Wave Induced Hull Girder Bending Moments and Shear Forces

#### B 100 Stillwater conditions

101 The design stillwater bending moments,  $M_S$ , and stillwater shear forces,  $Q_S$ , shall be calculated along the ship length for design cargo and ballast loading conditions as specified in 102.

For these calculations, downward loads are assumed to be taken as positive values, and shall be integrated in the forward direction from the aft end of L. The sign conventions of  $Q_S$  and  $M_S$  are as shown in Fig.1.

(IACS UR S11.2.1.1 Rev.5)

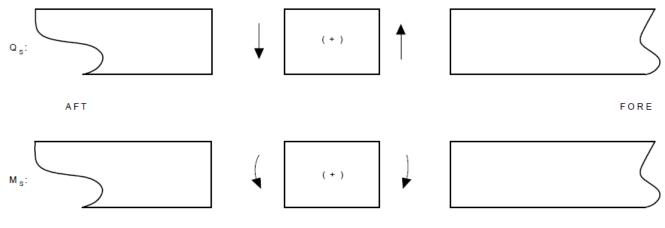


Fig. 1 Sign Conventions of Q<sub>S</sub> and M<sub>S</sub>

102 In general, the following design cargo and ballast loading conditions, based on amount of bunker, fresh water and stores at departure and arrival, shall be considered for the  $M_S$  and  $Q_S$  calculations. Where the amount and disposition of consumables at any intermediate stage of the voyage are considered more severe, calculations for such intermediate conditions shall be submitted in addition to those for departure and arrival conditions. Also, where any ballasting and or deballasting is intended during voyage, calculations of the

#### B 200 Wave load conditions

201 The rule vertical wave bending moments amidships are given by:

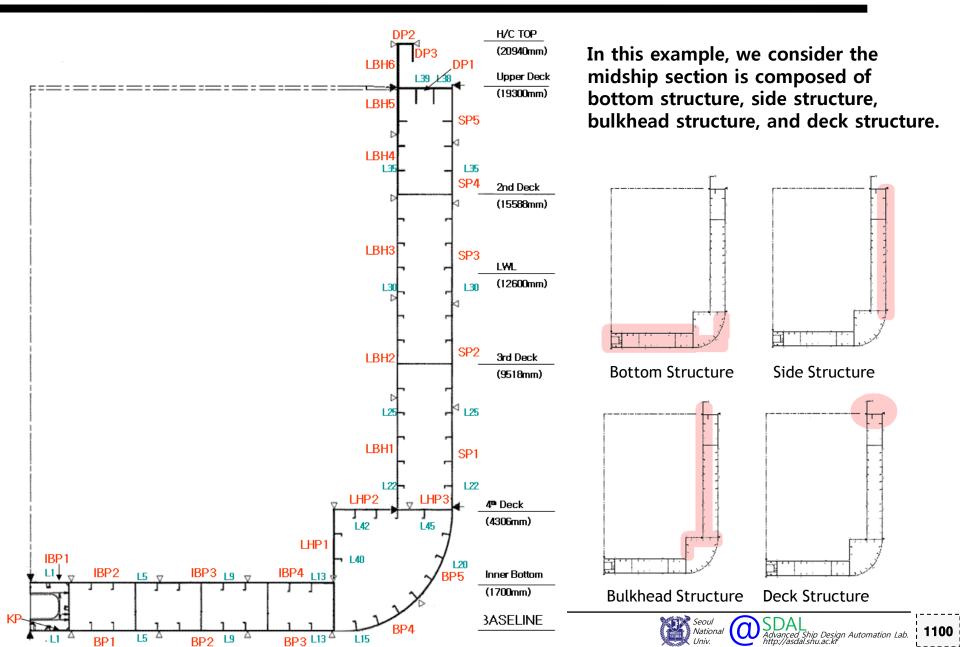
 $M_W = M_{WO}$  (kNm)

 $M_{WO} = -0.11 \alpha C_W L^2 B (C_B + 0.7) (kNm) in sagging$ = 0.19 \alpha C\_W L^2 B C B (kNm) in hogging

- $\alpha$  = 1.0 for seagoing conditions
  - = 0.5 for harbour and sheltered water conditions (enclosed fjords, lakes, rivers).

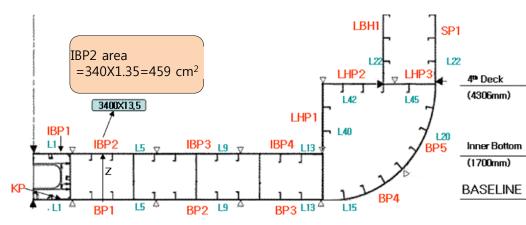
 $C_B$  is not be taken less than 0.6.

- Midship Scantling for 4,100 TEU Container Ship



- Midship Scantling for 4,100 TEU Container Ship

#### Plate at Bottom Structure



<bottom< th=""><th>Structure</th><th>Plate&gt;</th><th></th><th></th><th></th><th></th><th></th><th></th></bottom<>	Structure	Plate>								
	Name	Width	Thickness	Area	Vertical center of IBP	1st moment of IBP area about base line	2 <mark>nd</mark> moment of IBP area about base line	Moment of inertia of IBP area(Ix)		
		(cm)	(cm)	(cm^2)	(cm)	(cm^3)	(cm^4)	(cm^4)		
	KP	155.70	2.05	319	0.0	0	0.000E+00	1.118E+02		
	BP1	340.00	1.60	544	0.0	0	0.000E+00	1.161E+02		
Plate	BP2	333.00	1.60	533	0.0	0	0.000E+00	1.137E+02		
	BP3	326.20	1.60	522	0.0	0	0.000E+00	1.113E+02		
	BP4	350.40	2.15	753	34.3	25,825	8.853E+05	2.902E+02		
ſ	BP5	350.40	2.15	753	27.8	20,943	5.822E+05	2.902E+02		
	IBP1	155.70	1.35	210	170.0	35,733	6.075E+06	3.192E+01		
	IBP2	340.00	1.35	459	170.0	78,030	1.327E+07	6.971E+01		
	IBP3	333.00	1.35	450	170.0	76,424	1.299E+07	6.828E+01		
	IBP4	326.20	1.35	440	170.0	74,863	1.273E+07	6.688E+01		
	Name	Width	Thickness	Area	Vertical center of IBP	1st moment of IBP area about base line	2 <mark>nd</mark> moment of IBP area about base line	Moment of inertia of IBP area(Ix)		
		(cm)	(cm)	(cm^2)	(cm)	(cm^3)	(cm^4)	(cm^4)		
girder	LO	1.10	170.00	187	_ 85.0	15,895	1.351E+06	4.504E+05		
-	L2	1.40	1 <b>70,</b> 00	238	85.0	20,230	1.720E+06	5.732E+05		
	L5	1.25	170,00	1213	1 85.0	18,063	1.535E+06	5.118E+05		
	L8	1.25	170.00	213	85.0	18,063	1.535E+06	5.118E+05		
	L11	1.25	170.00	213	85.0	18,063	1.535E+06	5.118E+05		
	L14	1.25	170.00	213	85.0	18,063	1.535E+06	5.118E+05		
Snip Design, 15. Snip Structure Design, Spring 2012, Kyu Yeui Lee										

**IBP(inner bottom plate)** area(A) = width of IBP X thickness of IBP Ex) Area of IBP2 =  $340 \times 13.5 = 459 \ cm^2$ 

#### 1<sup>st</sup> moment of IBP area about base line = Area of IBP(A) X Vertical center of IBP(b) Ex) 1<sup>st</sup> moment of Area of IBP2

 $=459\times170=78,030\ cm^3$ 

#### 2<sup>nd</sup> moment of IBP area about base line = Area of IBP(A) X Vertical center of IBP(b)<sup>2</sup>

Ex) 2<sup>nd</sup> moment of Area of IBP2

 $=459\times170^{2}=1.327e^{07}cm^{4}$ 

#### Moment of inertia of IBP area( $I_{x}$ )

Ex) Moment of inertia of IBP2 area

$$B_{12}^{X} = \frac{BL^{3}}{12}(??) = \frac{340 \times 1.35^{3}}{12} = 6.971e^{01}cm$$

Moment of inertia of IBP area about baseline( $I_{\nu}$ ) is obtained by using the parallelaxis theorem.

$$I_{x'} = I_x + b^2 A$$



- Midship Scantling for 4,100 TEU Container Ship

#### Stiffener at Bottom Structure

Toal

Name         Width (cm)         Thickness (cm)         Area (cm)         Vertical (cm)         Istmoment of (cm)         Deparation (cm)         Moment of (cm)         Moment of (cm)           Botom         1.1         1.20         45.00         6.4         22.5         1.215         2.7367.04         1.6647.04           L1         1.20         55.00         6.6         27.5         1.815         4.9916.104         1.6647.04           L4         1.20         55.00         6.6         27.5         1.815         4.9916.104         1.6648-04           L7         1.20         55.00         6.6         27.5         1.815         4.9916.104         1.6648-04           L10         1.20         55.00         6.6         27.5         1.815         4.9916.104         1.6648-04           L12         1.20         55.00         6.6         27.5         1.815         4.9916.104         1.6648-04           L13         1.20         50.00         6.6         27.5         1.815         4.9916.104         1.6648-04           L12         1.20         45.00         54         382.5         1.915         4.9916.104         1.6648-04           L0mBH         Inner         Incle as botin	<bottom< th=""><th>Structure</th><th>Stiffener \</th><th>Veb Plate&gt;</th><th></th><th></th><th></th><th></th><th> </th></bottom<>	Structure	Stiffener \	Veb Plate>					
Name         name <th< td=""><td></td><td></td><td></td><td><b>T</b>1 + 1</td><td></td><td></td><td></td><td></td><td></td></th<>				<b>T</b> 1 + 1					
image         (cm)         (cm) </td <td></td> <td>Name</td> <td>Width</td> <td>Thickness</td> <td>Area</td> <td></td> <td></td> <td></td> <td></td>		Name	Width	Thickness	Area				
L3         1.20         55.00         66         27.6         1.815         4.991E-04         1.684E-04           L4         1.20         55.00         66         27.6         1.815         4.991E-04         1.684E-04           L9         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L9         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L10         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L11         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L13         1.20         55.00         67         27.5         1.815         4.991E-04         1.684E-04           L10         1.20         45.00         57         1.815         4.991E-04         1.684E-04           L10         1.20         45.00         54         32.5         57.645         6.791E-06         3.895E-04           L16         1.20         45.00         54         322.5         1.915         7.999E-06         9.113E-02           L116 <td rowspan="2"></td> <td></td> <td>(cm)</td> <td>(cm)</td> <td>(cm^2)</td> <td></td> <td></td> <td></td> <td>i</td>			(cm)	(cm)	(cm^2)				i
Bottom Longi, Web         L4         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L7         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L9         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L10         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L12         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L13         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           Inner         filteron         1.80         7.57.645         8.791E+06         3.899E+04           L16         1.20         45.00         54         362.5         15.75.65         8.792E+06         3.899E+04           L16         1.20         45.00         54         362.5         19.138         4.172E+06         9.113E+03           L17         1.20         45.00         54         227.6         1.8118         4.208E+04         4.388E+04 <td>L1</td> <td>1.20</td> <td>45.00</td> <td>54</td> <td>22.5</td> <td>1,215</td> <td>2.734E+04</td> <td>9.113E+03</td>		L1	1.20	45.00	54	22.5	1,215	2.734E+04	9.113E+03
Longi, Web         La         1.23         93.05         66         27.5         1.013         4.91E-04         1.668E-04           L7         1.20         95.00         66         27.5         1.015         4.99E-04         1.668E-04           L10         1.20         95.00         66         27.5         1.015         4.99E-04         1.668E-04           L11         1.20         95.00         66         27.5         1.015         4.99E-04         1.668E-04           L12         1.20         95.00         66         27.5         1.015         4.99E-04         1.668E-04           L113         1.20         95.00         66         27.5         1.015         4.99E-04         1.668E-04           L113         1.20         95.00         66         27.5         1.015         4.99E-06         1.668E-06           L10         1.20         35.00         378         152.5         57.645         8.79E-06         3.959E-04           L116         1.20         45.00         54         3220         11.913         4.173E-06         9.113E-03           Moment of Interget         1.120         45.00         54         2201         1.313E-03         9.113E-03 </td <td></td> <td>L3</td> <td>1.20</td> <td>55.00</td> <td>66</td> <td>27.5</td> <td>1,815</td> <td>4.991E+04</td> <td>1.664E+04</td>		L3	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
Neise         L6         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L9         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L10         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L12         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L13         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L13         1.20         55.00         66         27.5         1.815         4.991E-04         1.684E-04           L16         1.20         45.00         57.645         57.645         8.791E-06         3.685E-06           L15         1.20         45.00         54         272.0         19.168         4.737E-06         9.113E-03           L16         1.20         45.00         54         270.0         13.810         2.162E-06         9.113E-03           L18         1.20         45.00         54         270.0         13.8103         2.162E-06         9.113E-03		L4	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
L9         1.20         55.00         66         22.5         1.815         4.991E-04         1.664E-04           L10         1.20         55.00         66         22.5         1.815         4.991E-04         1.664E-04           L13         1.20         55.00         66         22.5         1.815         4.991E-04         1.664E-04           L13         1.20         55.00         66         22.5         1.815         4.991E-04         1.664E-04           Lineare         In case of Incer Bottom         In 2.0         35.00         378         152.5         57.645         8.791E+06         3.659E+04           Bilge         Int 5         1.20         45.00         54         326.25         19.575         7.7058E+06         9.113E+03           L15         1.20         45.00         54         220.01         13.810         2.162E+06         9.113E+03           L16         1.20         45.00         54         220.1         13.810         2.162E+06         9.113E+03           L18         1.20         40.00         48         75.9         4.708E+06         6.400E+03           L19         1.20         35.00         42         2.01         1.810		L6	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
L10         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L13         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L13         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L13         1.20         55.00         66         27.5         1.815         4.991E+04         1.664E+04           L16         1.20         35.00         378         152.5         57.645         8.791E+06         3.959E+04           L16         1.20         45.00         54         362.5         19.575         7.096E+06         9.113E+03           L16         1.20         45.00         54         278.0         19.183         4.172E+06         9.113E+03           L17         1.20         45.00         54         278.0         19.183         4.172E+06         9.113E+03           L19         1.20         35.00         42         8.7         4.93         9.172E+06         8.400E+03           L19         1.20         35.00         42         8.7         4.93         9.172E+05         8.400E+03		L7	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
Li2         1.20         95.00         66         27.5         1.815         4.991E+04         1.664E+04           Li3         1.20         95.00         66         27.5         1.815         4.991E+04         1.664E+04           Longi-Web         Botom         1.20         35.00         378         152.5         57.645         3.791E+06         3.895E+04           Mame         Web         Incr         Ccm         1.81 moment of Center of BP         1.81 moment of BP area about base line         1.80 moment of BP area about base line         Moment of IBP area about base line         Moment of IBP area about base line         Moment of IBP area about base line         9.1132+03           Web         L17         1.20         45.00         54         362.5         19.575         7.098E+06         9.1132+03           L18         1.20         45.00         54         200.1         13.810         2.128±06         9.1132+03           L19         1.20         445.00         54         200.1         13.810         2.176E+06         6.400E+03           L20         1.20         35.00         42         34.3         1.454         4.941E+04         4.288E+03           Ketter of L20         1.20         35.00         42		L9	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
Lig         1.20         55.00         66         2.7.5         1.815         4.991E+04         1.664E+04           InnerBM         Inner         in case of Inner Bottom         35.00         378         152.5         57.645         3.791E+06         3.8659E+04           Name         Width         Thickness         Area         Center of IBP area about inertia of IBP		L10	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
InnerBIM Longi.Web         In case of Inner Bottom Bottom         In case of Inner Bottom 1.20         378         152.5         57,645         8.791E+06         3.859E+04           Name         Width         Thickness         Area         Vertical (em)         Ist moment of IBP area about         2ndmoment of IBP area about         2ndmoment of IBP area about         3.859E+04           Elige         L15         1.20         45.00         54         226.0         19.1183         4.173E+06         9.113E+03           Longi         L16         1.20         45.00         54         226.0         19.1183         4.173E+06         9.113E+03           L17         1.20         45.00         54         226.0         19.1183         4.173E+06         9.113E+03           L18         1.20         40.00         48         75.9         4.7762         2.756E+05         6.400E+03           L21         1.20         35.00         42         8.7         433         3.179E+03         4.208E+03            Area         Center of IBP         IBP area about         IBP area abou		L12	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
Long.Web         Botom         1.20         35.00         378         152.5         57.645         8.791E-06         3.659E-04           Name         Width         Thickness         Area         Vertical (em*2)         15t moment of (BP area about BP area		L13	1.20	55.00	66	27.5	1,815	4.991E+04	1.664E+04
Name         Width         Thickness         Area         Vertical (entry)         Ist moment of (entry)         Deficient (entry)         Deficient (entry)         Owners of (entry)         Owners of (entry)           Bilge         L15         1.20         45.00         54         362.5         19.1575         7.0966-106         9.1138-03           Loreal, Web         L16         1.20         45.00         54         362.5         19.1575         7.0966-106         9.1138-03           L17         1.20         45.00         54         222.0         19.183         4.1732-06         9.1138-03           L18         1.20         40.00         48         19.19         8.010         8.351e-05         6.400E+03           L21         1.20         35.00         42         3.3         1.954         4.941e+04         4.208e+03            Name         (cm)         (cm)         (cm^2)         (cm)         18t moment of 18P area about         18P area about		Inner							
Name         Width         Thickness         Area         center of (cm)         IbP area about (cm)         IbP area a	Longi.Web	Bottom	1.20	35.00	378				
Bilge Lorgi Web         L15         1.20         45.00         54         362.5         19.575         7.096E+06         9.113E+03           Lorgi Web         L17         1.20         45.00         54         270.0         19.183         4.172E+06         9.113E+03           L17         1.20         45.00         64         200.1         13.810         2.162E+06         9.113E+03           L18         1.20         40.00         48         75.9         4.782         2.765E+05         6.400E+03           L21         1.20         35.00         42         34.3         1.954         4.941E+04         4.288E+03           Sottom         Structure         Stiffener         Flage         Vertical         1st moment of IBP         noment of IBP area about base line         Moment of IBP area about IBP area abo		Name	Width	Thickness	Area	center of	IBP area about	IBP area about	inertia of IBP
Bileg Longi Web         L16         1.20         45.00         54         228.0         19.183         4.173E+06         9.113E+03           Web         L17         1.20         45.00         54         200.1         13.810         2.162E+06         9.113E+03           L18         1.20         40.00         46         131.9         8.310         8.315E+05         6.400E+03           L20         1.20         35.00         42         34.3         1.954         4.941E+04         4.288E+03           L21         1.20         35.00         42         34.3         1.954         4.941E+04         4.288E+03           Sottom         Structure Stiffener Flange>         Krea         Verical center of IBP area about base line         1st moment of IBP area about base line         Moment of inertia of IBP area about base line         Moment of inertia of IBP area about base line         Acces 01           L1         10.00         1.50         75         55.0         4.125         2.289E+05         1.406E+01           L4         50.00         1.50         75         55.0         4.125         2.289E+05         1.406E+01           L4         50.00         1.50         75         55.0         4.125         2.289E+05         1.4			(cm)	(cm)	(cm^2)	(cm)	(cm^3)	(cm^4)	(cm^4)
Line         L17         L120         L45.00         L45         Description         L178.100         L128.120         L178.100         L218.120         L20         L20 <thl20< th=""> <thl20< th=""> <thl20< th=""></thl20<></thl20<></thl20<>		L15	1.20	45.00	54	362.5	19,575	7.096E+06	9.113E+03
Web         L17         1.20         45.00         54         20.1         1.31.01         2.152E+06         9.113E+03           L19         1.20         40.00         46         131.9         8.310         8.351E+05         6.400E+03           L20         1.20         35.00         42         34.3         1.954         4.941E+04         4.288E+03           L20         1.20         35.00         42         34.3         1.954         4.941E+04         4.288E+03           45000         Thickness         Area         Vertical center of lBP area about lBP area abo		L16	1.20	45.00	54	278.0	19,183	4.173E+06	9.113E+03
L19         1.20         40.00         48         75.9         4.782         2.765E+05         6.400E+03           L20         1.20         35.00         42         34.3         1.954         4.941E+04         4.288E+03           L21         1.20         35.00         42         8.7         493         3.179E+03         4.288E+03 <bottom< td="">         Structure Stiffener Flange&gt;         187</bottom<>		L17	1.20	45.00	54	200.1	13,810	2.162E+06	9.113E+03
L20         1.20         35.00         42         34.3         1.954         4.941E+04         4.288E+03 <bottom flange="" stiffener="" structure="">         1.20         35.00         42         8.7         493         3.179E+03         4.288E+03           Name         Width         Thickness         Area         Center of IBP area about base line         Ist moment of IBP area about base line         Imention of IBP area about base line         Moment of Imention of IBP area about base line           L1         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L3         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L4         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L6         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L12         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00&lt;</bottom>		L18	1.20	40.00	48	131.9	8,310	8.351E+05	6.400E+03
L21         L20         35.00         42         8.7         493         3.179E+03         4.288E+03 <bottom flange="" stiffener="" structure="">         Name         Width         Thickness         Area         Vertical center of IBP area about BP area about base line         Center of IBP area about IBP area about I</bottom>		L19	1.20	40.00	48	75.9	4,782	2.765E+05	6.400E+03
Solution         Structure         Structure         Structure         Structure         Structure         Structure         Mame         Width         Thickness         Area         Vertical center of IBP         Ist moment of IBP area about         Zndmoment of Base line         Moment of Inertia of IBP area (k)           Bottom Longi, Finange         L1         10.00         1.50         15         45.0         675         3.038E-04         2.813E-00           L1         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L4         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L7         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L12         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L12         10.00         1.50         15         5		L20	1.20	35.00	42	34.3	1,954	4.941E+04	4.288E+03
Name         Width         Thickness         Area         Vertical center of IBP area about         Ist moment of IBP area about         2ndmoment of IBP area about         Moment of inerti a of IBP area (k)           Bottom Longi.         L1         10.00         1.50         15         45.0         675         3.038E+04         2.813E+00           L3         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L4         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L6         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L12         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         <					42	8.7	493	3.179E+03	4.288E+03
Name         Width         Thickness         Area         center of IBP         IBP area about IBP         IBP area about base line         IEP area about	<bottom< th=""><th>Structure</th><th>Stiffener F</th><th>lange&gt;</th><th></th><th></th><th></th><th></th><th></th></bottom<>	Structure	Stiffener F	lange>					
Bottom Longi. Flange         L1         10.00         1.50         15         45.0         675         3.038E+04         2.813E+00           L3         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L4         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L6         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L013         10.00         1.50         155         55.0         825         4.538E+04         2.8		Name	Width	Thickness	Area	center of	IBP area about	IBP area about	inertia of IBP
Bottom Longi.         L3         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           Longi.         L4         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L6         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L7         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L00         1.50         135         166.5         22,478         3.743E+06         2.531E+01           L000         1.50         135         166.5         22,478         3.743E+06         2.531E+01 <td></td> <td></td> <td>(cm)</td> <td>(cm)</td> <td>(cm^2)</td> <td>(cm)</td> <td>(cm^3)</td> <td>(cm^4)</td> <td>(cm^4)</td>			(cm)	(cm)	(cm^2)	(cm)	(cm^3)	(cm^4)	(cm^4)
Bitom Longi. Flange         L4         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L6         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L7         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L11         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L12         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L001         1.000         1.50         135         166.5         22.478         3.743E+06         2.531E+01           L001         1.50         135         166.5         22.478         3.743E+06         2.531E+01		L1	10.00	1.50	15	45.0	675	3.038E+04	2.813E+00
Bites         L4         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           LA         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L7         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L03         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L03         10.00         1.50         135         166.5         22.478         3.743E+06         2.531E+01           L09         Kmm         Thickness         Area         Vertical         1stmoment of IBP area about         Barea abou		L3	50.00	1.50	75	55.0	4,125	2.269E+05	1.406E+01
Longi. Flange         L6         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L7         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L030         1.50         135         166.5         22.478         3.743E+06         2.51E+01           L06         1.00         1.50         135         168.5         22.478         3.743E+06         2.51E+01		L4	50.00	1.50			4,125	2.269E+05	1.406E+01
L7         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L12         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           InnerBTM Longi.F         Incese of Inner Bottom         135         166.5         22,478         3.743E+06         2.531E+01           Name         Width         Thickness         Area         Vertical IBP         1st moment of IBP area about BBP         IBP area about base line         Imeria of IBP area(k)         1meria of IBP area(k)           L15         1.20         45.00         69         362.5         25.013         9.057E+06         9.113E+03           L16         1.20         45.00         69		L6	50.00	1.50			4,125	2.269E+05	1.406E+01
L9         50.00         1.50         75         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         15         55.0         4.125         2.269E+05         1.406E+01           L10         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L12         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           InnerBTM Longi.         Incess of Incess of Ince Bottom         166.5         22,478         3.743E+06         2.531E+01           Bottom         10.00         1.50         135         166.5         22,478         3.743E+06         2.531E+01           ImmerBTM Longi.         Incess of Inces	. iange	L7	50.00	1.50			4.125	2.269E+05	1.406E+01
L10         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L12         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           L13         10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           InnerBTM Longi.F         Inner         In case of Inner Bottom Bottom         10.00         1.50         135         166.5         22,478         3.743E+06         2.531E+01           Name         Midth         Thickness         Area         Vertical Center of IBP         Ist moment of IBP area about         Moment of IBP area about         Moment of IBP area about         Moment of IBP area about         Namet of Inertia of IBP area(k)           L15         1.20         45.00         69         362.5         25.013         9.067E+06         9.113E+03           L16         1.20         45.00         69         20.1         13.810         2.764E+06         9.113E+03           L17         1.20         45.00         69         20.1         13.810         1.096E+06         6.400E+03           L18         1.20         40.00         63         75.9         4.782         3.629									
Bilge Longi.         Name         Width (cm)         Thickness (cm)         Area (cm)         Vertical (cm)         15 5.0 (cm)         825 (cm)         4.538E+04 (cm)         2.813E+00 (cm)           Bilge Longi.         Inner Bottom         In case of Inner Bottom (10.00         1.50         15         55.0         825         4.538E+04         2.813E+00           InnerBTM Longi.         Inner Bottom         In case of Inner Bottom (10.00         1.50         135         166.5         22,478         3.743E+06         2.531E+01           Name         Width (cm)         Thickness         Area         Vertical center of IBP area about base line         2ndmoment of IBP area about base line         Moment of (cm^4)         Moment of (cm^4)           L15         1.20         45.00         69         362.5         25.013         9.067E+06         9.113E+03           L16         1.20         45.00         69         278.0         19.183         5.333E+06         9.113E+03           L17         1.20         45.00         69         20.01         13.810         2.764E+06         9.113E+03           L18         1.20         40.00         63         75.9         4.782         3.629E+05         6.400E+03           L20         1.20         35.00 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>									
L12         L1300         L130         L131         L130         L1310         L1310         L27646+06         L1312+03           L130         L130         L130         L300         G33									
InnerBTM Longl.F         Inc         In         Incs         of Incs         Incs         of I									
Longi.F         Bottom         10.00         1.50         135         166.5         22,478         3,743E+06         2.531E+01           Name         Midth         Thickness         Area         Vertical clip         1st moment of lBP area about         2ndmoment of lBP area about         Moment of larea(L)P           Bilde         (cm)         <					15	55.0	023	4.0002+04	2.0132+00
Bilge Longi.         Name         Width (cm)         Thickness (cm)         Area (cm^2)         Vertical (center of (BP)         1st moment of (BP)         Moment of (Cm^4)					1.05	100 E	00 470	9 7495,00	0 5915.01
Name         Width (m)         Thickness         Area (m^2)         center of IBP         IBP area about (BP)         IBP area about base line (m^3)         IBP area about base line (m^4)         IBP area about (m^4)         IBP area about base line (m^4)         IBP area about (m^4)         IBP area about base line (m^4)         IBP area about (m^4)         IBP a	Longin	BUILUIII	10.00	1.50	135				
Bilge Longi.         L15         1.20         45.00         69         362.5         25.013         9.067E+06         9.113E+03           Line         1.20         45.00         69         278.0         19.183         5.333E+06         9.113E+03           Line         1.20         45.00         69         200.1         13.810         2.764E+06         9.113E+03           Line         1.20         40.00         63         131.9         8.310         1.096E+06         6.400E+03           Line         1.20         40.00         63         75.9         4.782         3.629E+05         6.400E+03           L20         1.20         35.00         57         34.3         1.954         6.699E+04         4.288E+03		Name	Width	Thickness	Area	center of	IBP area about	IBP area about	inertia of IBP
Bilge Longi.         L16         1.20         45.00         69         278.0         19.183         5.333E+06         9.113E+03           Flange         L17         1.20         45.00         69         200.1         13.810         2.764E+06         9.113E+03           L18         1.20         40.00         63         131.9         8.310         1.096E+06         6.400E+03           L19         1.20         40.00         63         75.9         4.782         3.629E+05         6.400E+03           L20         1.20         35.00         57         34.3         1.954         6.699E+04         4.288E+03			(cm)	(cm)	(cm^2)	(cm)	(cm^3)	(cm^4)	(cm^4) •
Longi.         L10         1.20         45.00         69         278.0         15.103         5.356.406         5.116.406           Flange         L17         1.20         45.00         69         200.1         13.810         2.764E+06         9.113E+03           L18         1.20         40.00         63         131.9         8.310         1.096E+06         6.400E+03           L19         1.20         40.00         63         75.9         4.782         3.629E+05         6.400E+03           L20         1.20         35.00         57         34.3         1.954         6.699E+04         4.288E+03		L15	1.20	45.00	69	362.5	25,013	9.067E+06	9.113E+03
Lung.         L17         1.20         45.00         69         200.1         13.810         2.764E+06         9.113E+03           L18         1.20         40.00         63         131.9         8.310         1.096E+06         6.400E+03           L19         1.20         40.00         63         75.9         4.782         3.629E+05         6.400E+03           L20         1.20         35.00         57         34.3         1.954         6.699E+04         4.288E+03		L16	1.20	45.00	69	278.0	19,183	5.333E+06	9.113E+03
L18         1.20         40.00         63         131.9         8.310         1.096E+06         6.400E+03           L19         1.20         40.00         63         75.9         4.782         3.629E+05         6.400E+03           L20         1.20         35.00         57         34.3         1.954         6.699E+04         4.288E+03		L17					13,810	2.764E+06	9.113E+03
L19         1.20         40.00         63         75.9         4.782         3.629E+05         6.400E+03           L20         1.20         35.00         57         34.3         1.954         6.699E+04         4.288E+03		L18					8,310	1.096E+06	6.400E+03
L20 1.20 35.00 57 34.3 1.954 6.699E+04 4.288E+03	-	L19					4,782	3.629E+05	6.400E+03
			1.20	33.00	37	0.7	400		

7,519

87,554,496

3,350,227

590,637

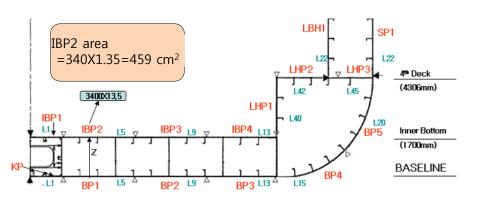
Calculation of Total shear force and Bending moment

Calculation of Section Modulus (Local scantling)

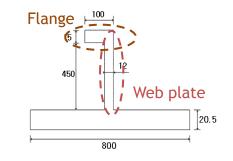
Actual stress  $\leq$  Allowable Stress

Modify longitudinal structural members

End of Design of Longitudinal strength



For convenience of calculation of moment of inertia of the stiffener area about base line, we consider that the stiffener is composed of flange and web plate.



Neutral axis of bottom deck structure

= total 1<sup>st</sup> moment of area about baseline/total area

$$=\frac{590,637}{7519}=78.55\ cm$$



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#### Calculation of moment of inertia of sectional area from neutral axis

Area, neutral axis, 1<sup>st</sup> moment, 2<sup>nd</sup> moment and moment of inertia about baseline of side structure , bulkhead structure, deck structure are calculated in the same way and the results are as follows:

Structure	Area	Neutral axis	1st moment of area about baseline	2nd moment of area about baseline	ir	ment of hertia f area
Bottom	7,519	79	5.906E+05	8.755E+08		2.627E+07
Side	3,135	1,158	3.630E+06	4.203E+09		1.261E+08
Bulkhead	5,273	1,250	6.592E+06	8.242E+09		2.472E+08
Deck	2,200	2,130	5.015E+06	1.208E+10		3.624E+08
Total	18,127		1.583E+07	2.540E+10		7.620E+08

Vertical location of neutral axis of midship section from baseline(h) is calculated by using the above table.

> h = total 1<sup>st</sup> moment of area about baseline/total area  $=\frac{1.583e^{07}}{18.127}=873.2$  cm

Moment of inertia of area about neutral axis of midship section:

$$I_{Base,Total} = I_{N.A,Total} + \overline{h}^2 \sum A_i$$
(Parallel-axis theorem.)
$$I_{N.A,Total} = I_{Base,Total} - \overline{h}^2 \sum A_i$$

$$= \sum (I_{Local,i} + A_i h_i^2) - \overline{h}^2 \sum A_i \qquad I_{Base,Total} = \sum (I_{Local,i} + A_i h_i^2)$$

$$= \sum I_{Local,i} + \sum A_i h_i^2 - \overline{h}^2 \sum A_i$$

$$= (7.620e^{08} + 2.540e^{10}) - 873.2^2 \times 18,127 = 1.234e^{10} (cm^4)$$

 $I_{NA}$ :

 $h_i$ : vertical center of structural member(cm)

 $A_i$ : area of structural member(cm)

- Midship Scantling for 4,100 TEU Container Ship

### ① Assumed section modulus.

Bottom stress factor of the basis ship

 $Z_B = 2.595e^7 \ cm^3 \ , f_{2b} = 1.030$ 

### ② Actual section modulus

- Bottom section modulus
  - $Z_{B} = 2 \times I / y_{B}$ = 2×1.234 $e^{10}/873.2$ = 2.826 $e^{7}$  (cm<sup>3</sup>)
  - (y<sub>B</sub>: Vertical distance from N.A to bottom=873.2cm)

Because the section modulus at bottom is larger than that of the basis ship, the stress factor should be decreased.

Bottom Stress Factor

$$f_{2b} = \frac{5.7(M_s + M_w)}{f_1 \times Z_B}$$
$$= \frac{5.7 \times 4,924,653}{1.0 \times 2.826e^7} = 0.993$$

3 Because the stress factor (f\_{2b}) is decreased, the allowable stress is increased.

$$\sigma = 225 f_1 - 100 f_{2b} - 0.7 \sigma_{db}$$

Deck stress factor of the basis ship

 $Z_D = 2.345e^7 \ cm^3 \ , f_{2d} = 1.140$ 

• Deck section modulus  $Z_D = 2 \times I / y_D$   $= 2 \times 1.234 e^{10} / 1,226.8$   $= 2.012 e^7 (cm^3)$ ( $y_D$ :Vertical distance from N.A to deck=2094-873.2=1,226.8cm)

 $f_{2b,2d} = \frac{5.7(M_s + M_w)}{Z_{c-1}}$ 

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Because the section modulus at deck is smaller than that of the basis ship, the stress factor should be increased. However, if HT-36 is used ,then the stress factor will be:

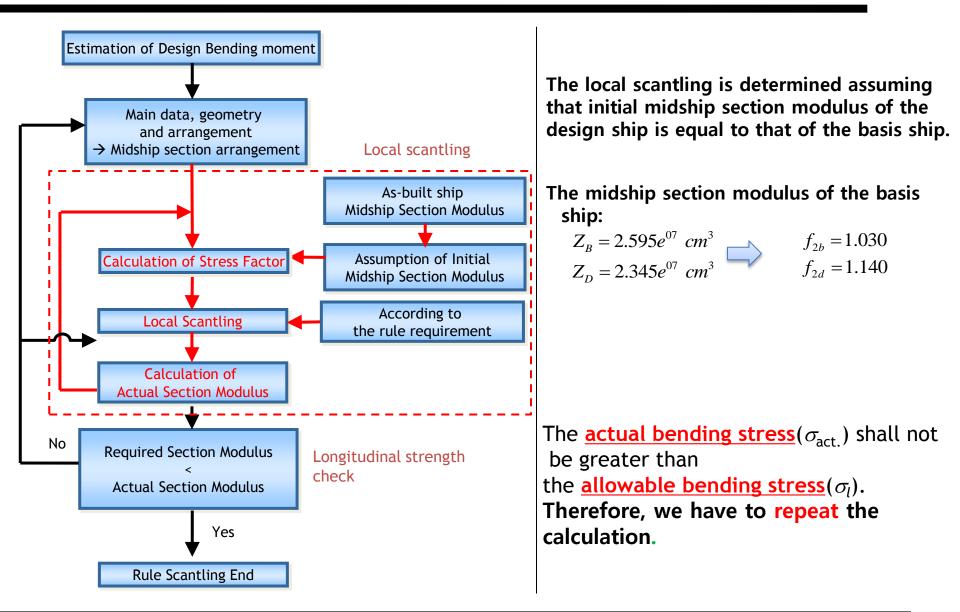
Deck Stress Factor

$$f_{2d} = \frac{5.7(M_s + M_w)}{f_1 \times Z_D}$$
$$= \frac{5.7 \times 4,924,653.67}{1.39 \times 2.012e^7} = 1.004$$

④ Because the allowable stress is increased, the required section modulus is decreased. So, we can reduce the size of the structure member.

$$Z = \frac{83l^2 spw_k}{\sigma} (cm^3)$$

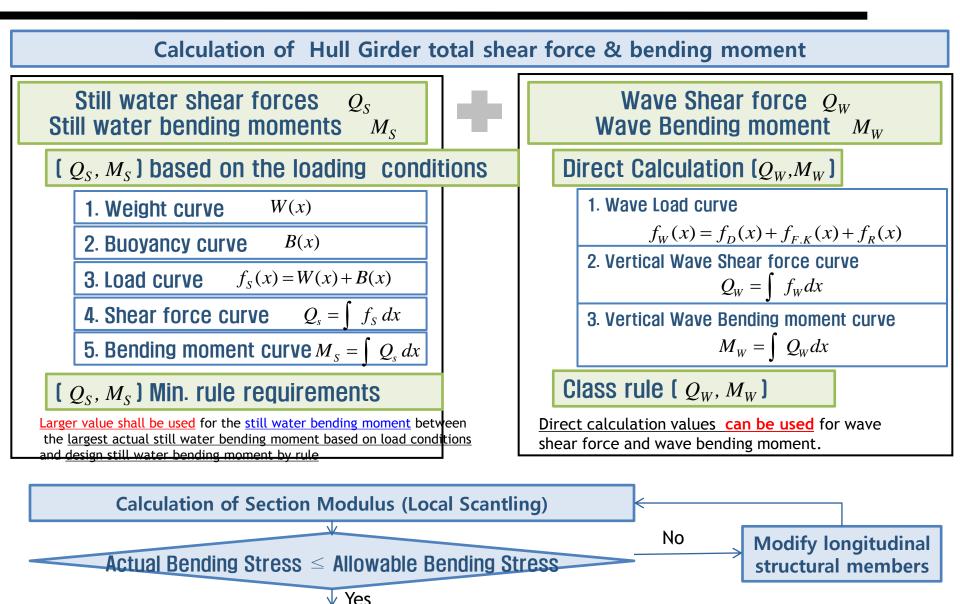
- Midship Scantling for 4,100 TEU Container Ship



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## **Summary of Longitudinal Strength**

End of Design of Longitudinal strength



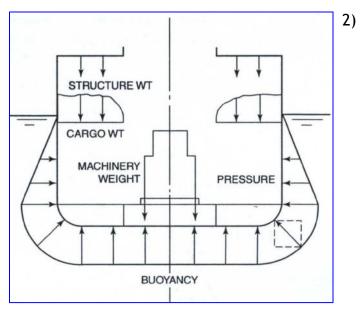
# **15-6 Local Scantling**

- 1) Scantling of Stiffeners
- 2) Scantling of Plates
- 3) Sectional Properties of Steel Sections



# **Local Scantling**

Ship structure members are designed to endure the loads acting on the ship structure such as hydrostatic and hydrodynamic loads.



For instance, the structural member is subjected to :

Hydrostatic pressure due to surrounding water. Internal loading due to self weight and cargo weight. Inertia force of cargo or ballast due to ship motion.

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Okumoto, Y., Takeda, Y., Mano, M., Design of Ship Hull Structures, Springer, 2009, pp17-32.

<sup>2)</sup> Mansour, A., liu, d., the principles of naval architecture series - strength of ships and ocean structures, the society of naval architects and marine engineers, 2008

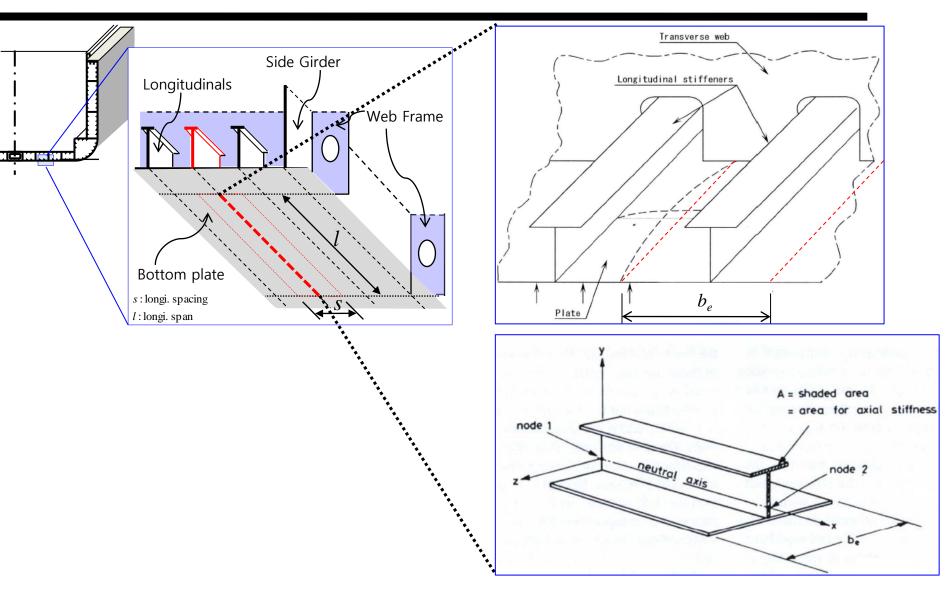
## **1) SCANTLING OF STIFFENERS**



Ship Design, 15. Ship Structure Design, Spring 2012, Kyu Yeul Lee

### **Scantling of Stiffeners**

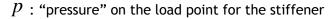
p : "pressure" on the load point for the stiffener

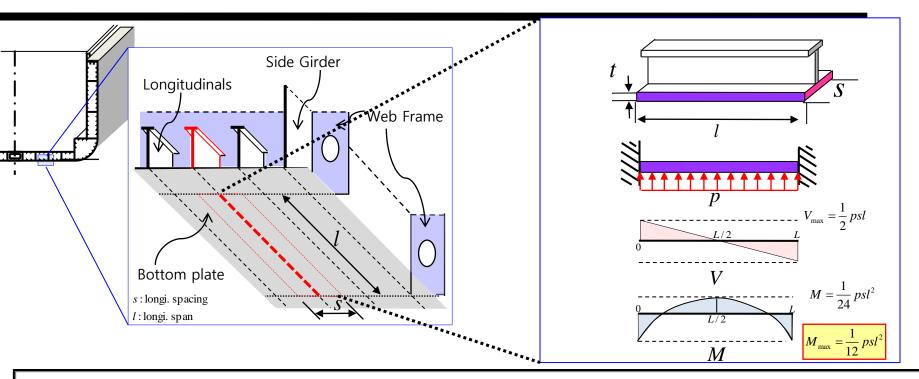


 $b_e$ : effective breadth

•Okumomto, Y., et al., design of ship hull structures - a practical guide for engineers, springer, 2009



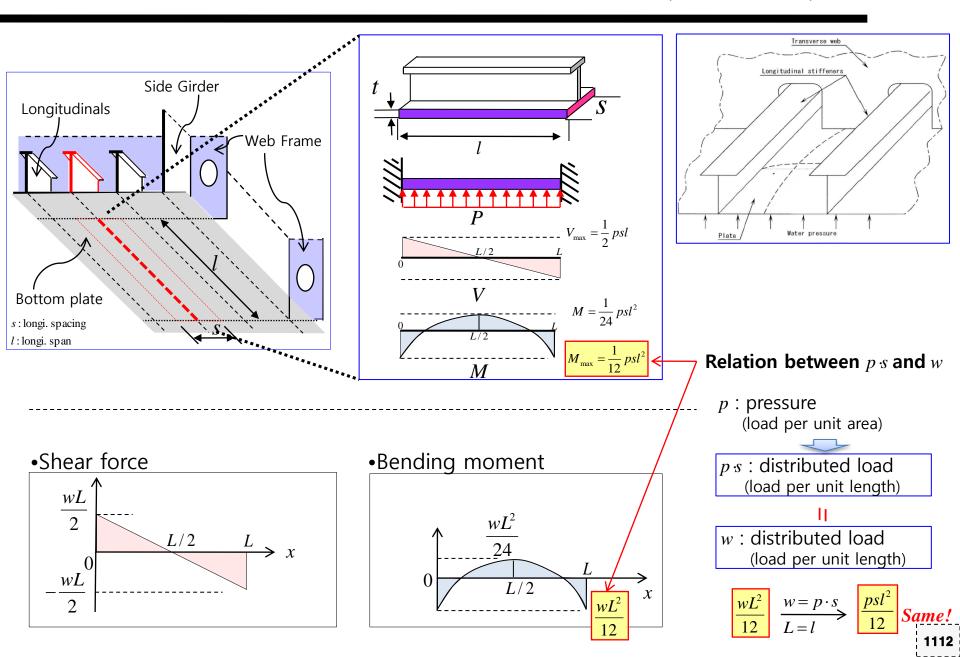




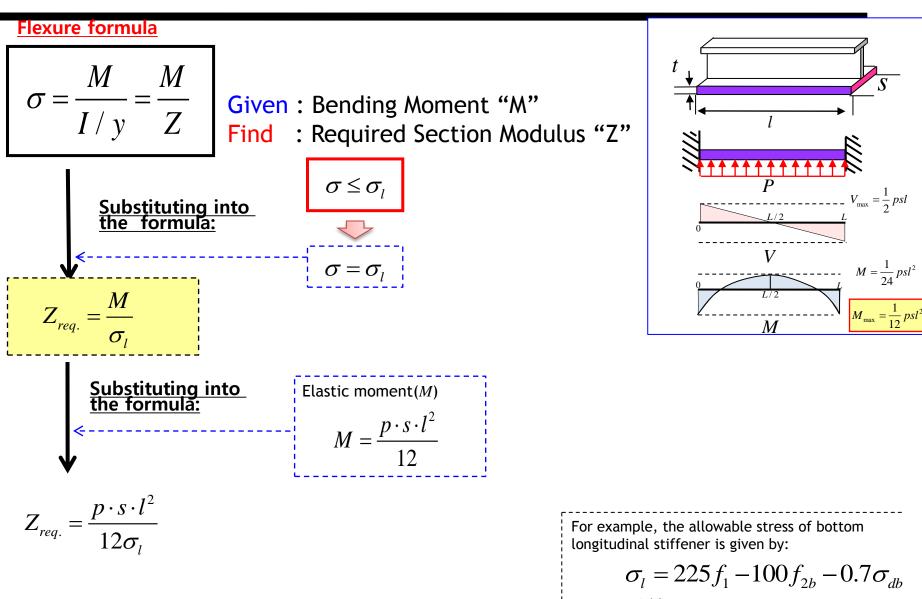
Assumption 1. Cut off the stiffener and attached plate with effective breadth. Sectional properties of stiffener are calculated including attached plate.

- Assumption 2. Consider the stiffener and attached plate as a "fixed-end beam" supported by the web frames.
- Assumption 3. Consider the lateral load of the beam as a uniformly distributed load. (Assume the "pressure" on the load point as an intensity of uniformly distributed load.)
- Assumption 4. The design of stiffener is based on the **elastic design** (When the load is removed, the material returns to its original dimensions)

p : "pressure" on the load point for the stiffener



### Derivation of the formula for the scantling of the Stiffener



 $f_I$  : material factor

 $f_{2b}$ : stress factor

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 $\sigma_{\!db}$  : mean double bottom stress

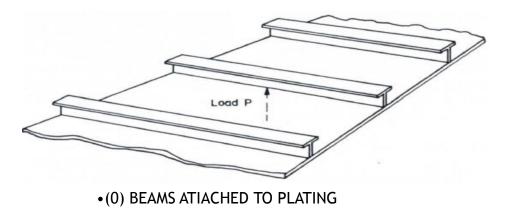
### Flexure formula $\sigma = \frac{M}{I / y} = \frac{M}{Z}$ Given : Moment "M" Find : Required Sec Find : Required Section Modulus "Z" $V_{\text{max}} = \frac{1}{2} psl$ $=\frac{p\cdot s\cdot l^2}{2}$ $Z_{req}$ $M = \frac{1}{24} psl^2$ $12\sigma$ <u>Considering different units:</u> $p(kN/m^2)$ , s(m), l(m), $\sigma(N/mm^2)$ М $Z_{req.} = \frac{p \cdot s \cdot l^2}{12\sigma_l} = \frac{1}{12} \frac{p}{\sigma_l} \left( \frac{1000/1000^2 [N/mm^2]}{1[N/mm^2]} \right) \frac{s \cdot l^2}{1} \left( \frac{100[cm] \cdot 100^2 [cm^2]}{1} \right)$ $= \frac{83p \cdot s \cdot l^2}{[cm^3]}$ $=\frac{83l^2\cdot s\cdot p\cdot w_k}{(cm^3)}$ $Z_{req.}$ $\sigma_{1}$

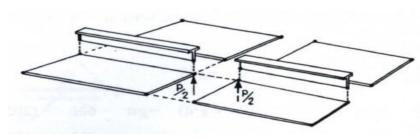
 $w_k$ : section modulus corrosion factor in tanks.

## 2) SCANTLING OF PLATES



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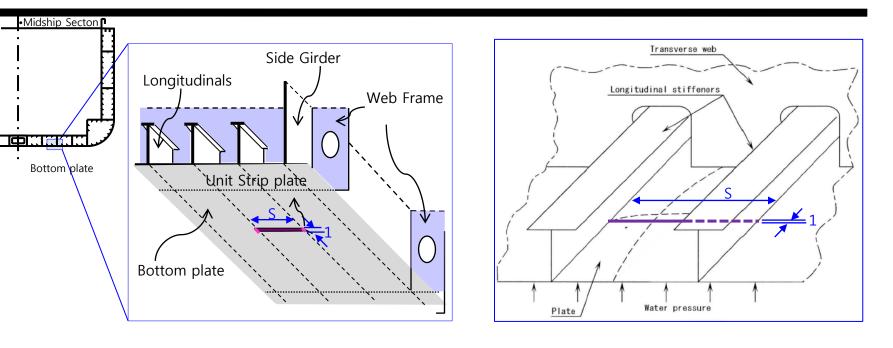
•(b) STRUCTURAL MODEL USING ECCENTRIC BEAM ELEMENT

Use of eccentric beam element:



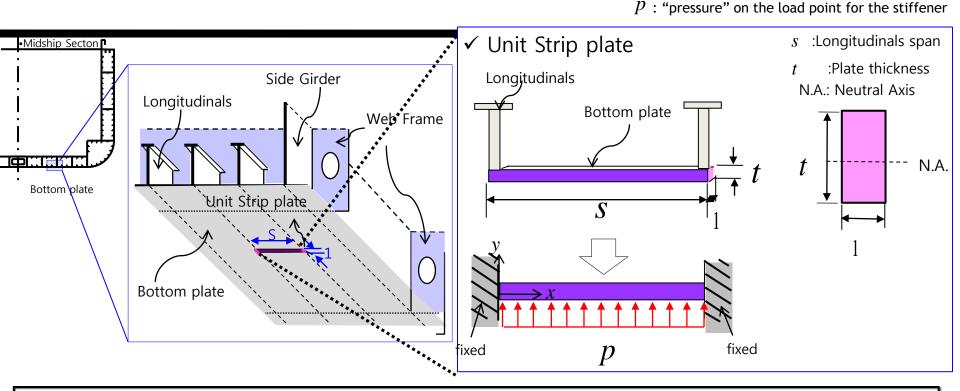
# **Scantling of Plates**

p : "pressure" on the load point for the stiffener





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Assumption 1. Cut off the unit strip plate supported by the longitudinals or girder. And consider the unit strip plate as a "fixed-end beam" which has a span 's', thickness 't'.

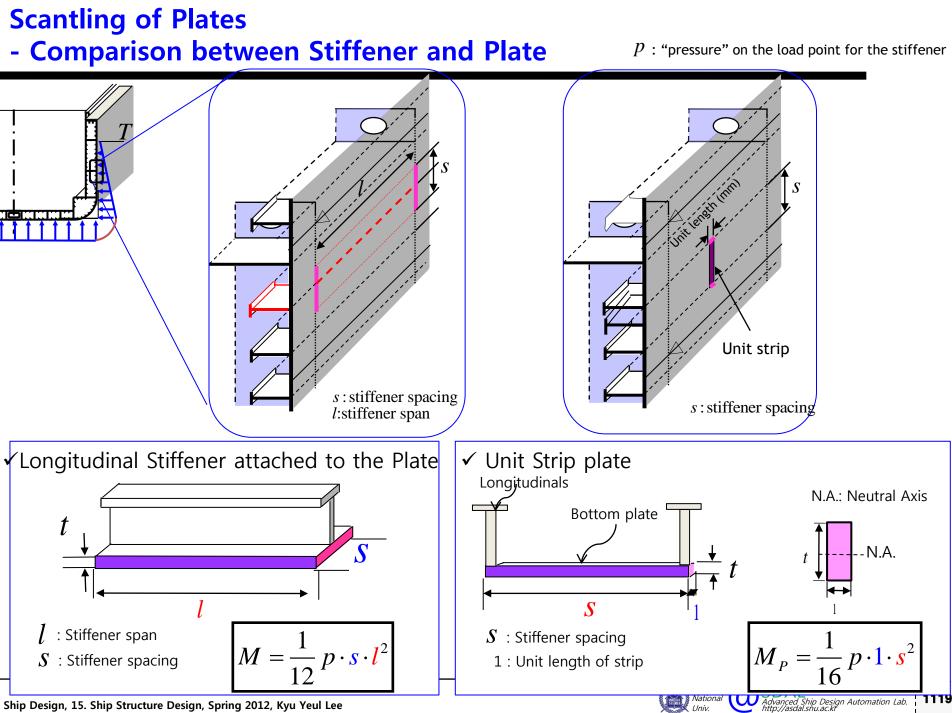
Assumption 2. Consider the lateral load of the beam as a uniformly distributed load. (Assume the pressure on the load point as an intensity of uniformly distributed load.)

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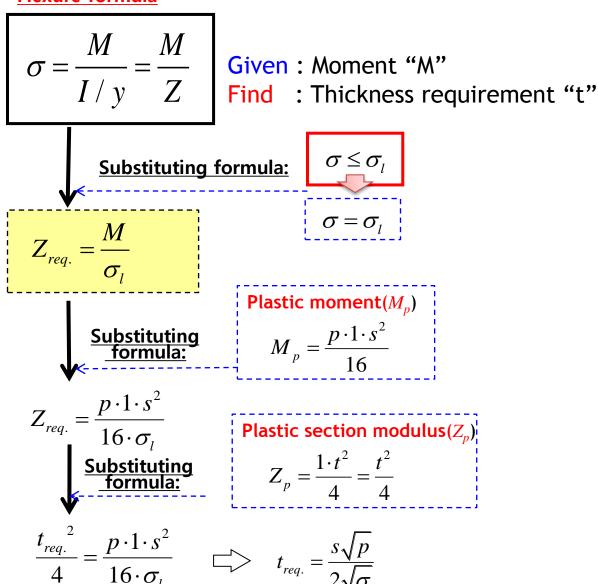
Assumption 3. The design of plates is based on the plastic design.

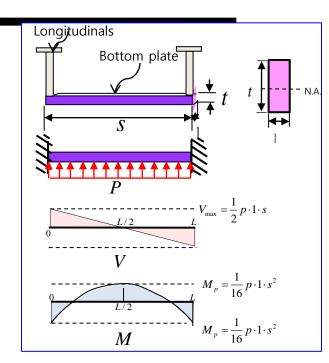


Ship Design, 15. Ship Structure Design, Spring 2012, Kyu Yeul Lee

## Derivation of the thickness requirement of the plates

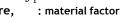
#### Flexure formula





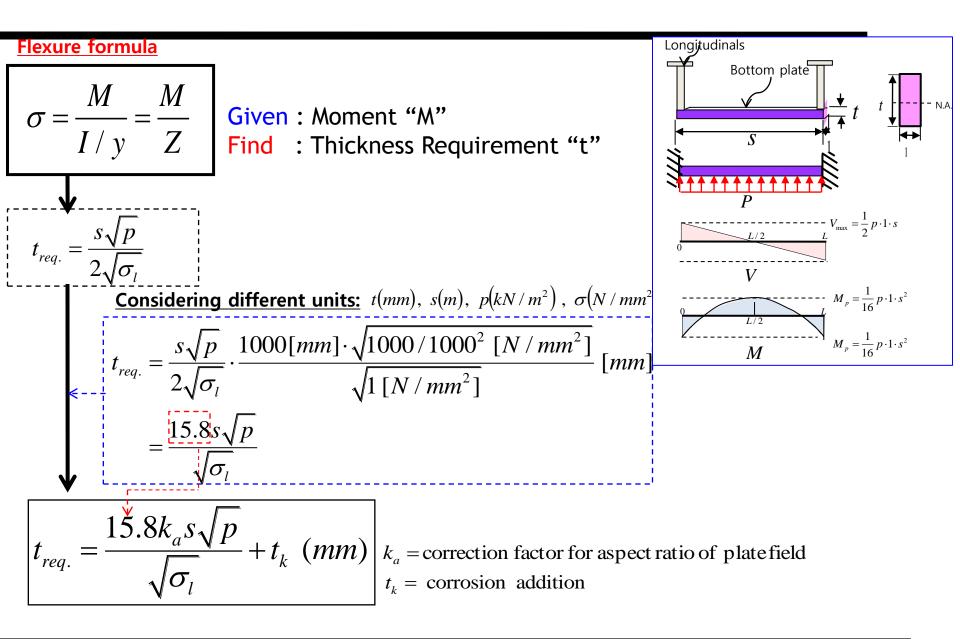
For example, the allowable stress of bottom plating is given by:

$$\sigma_l = \frac{120f_1}{f_1}$$





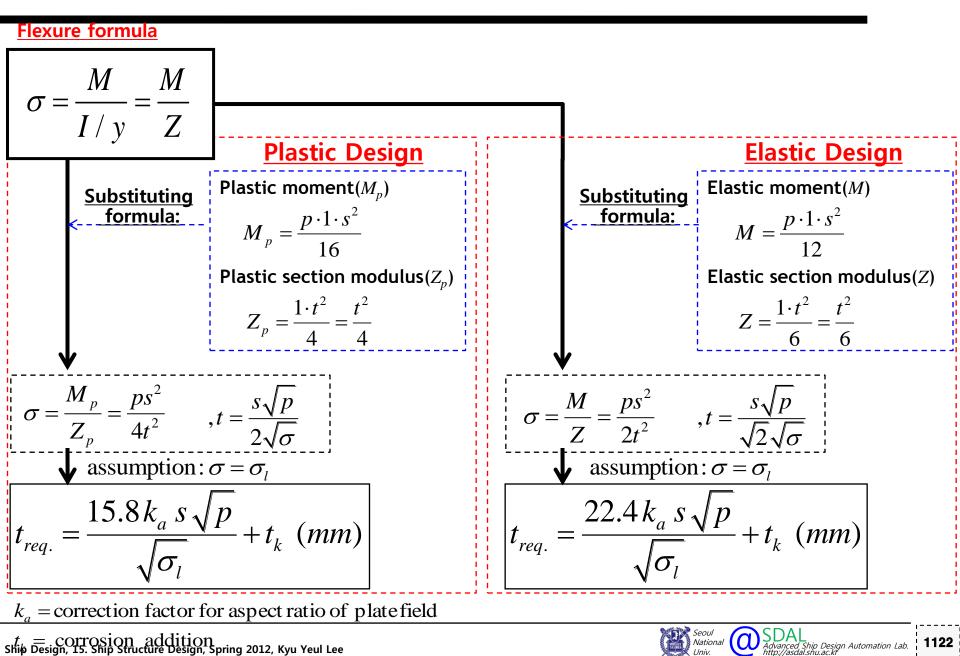
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# Comparison of the elastic and plastic design of the plate



1122

 $t_{\rm corrosion}$  addition Ship Design, 15. Ship Structure Design, Spring 2012, Kyu Yeul Lee

## Comparison of the Elastic and Plastic Design:

**Example) Thickness requirements** 

Plastic moment(
$$M_p$$
)  
 $M_p = \frac{p \cdot 1 \cdot s^2}{16}$   
Plastic section modulus( $Z_p$ )  
 $Z_p = \frac{1 \cdot t^2}{4} = \frac{t^2}{4}$ 

Cf) Elastic moment(M)  

$$M = \frac{p \cdot 1 \cdot s^{2}}{12}$$
Elastic section modulus(Z)  

$$Z = \frac{1 \cdot t^{2}}{6} = \frac{t^{2}}{6}$$

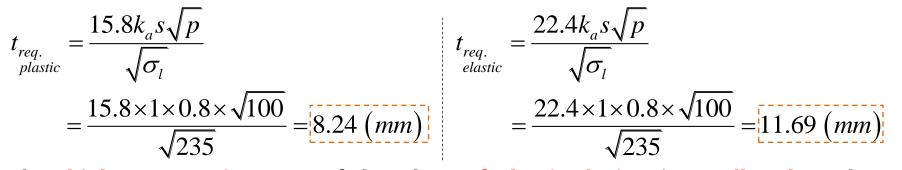
Longitudinals

Bottom plate

 $M_{p} = \frac{1}{16} p \cdot 1 \cdot s^{2}$   $M_{p} = \frac{1}{16} p \cdot 1 \cdot s^{2}$ 

(1) Ex: A mild steel plate carries the uniform pressure of 100  $kN/m^2$  on a span length of 800mm.

<u>Compare</u> the <u>thickness requirement</u> depending on the plastic design and elastic design.



The <u>thickness requirement</u> of the plate <u>of plastic design</u> is <u>smaller than</u> that of the <u>elastic design</u> at the same pressure and on the same span.

#### Comparison of the Elastic and Plastic Design: Example) Design Pressure

Plastic moment(
$$M_p$$
)  
 $M_p = \frac{p \cdot 1 \cdot s^2}{16}$   
Plastic section modulus( $Z_p$ )  
 $Z_p = \frac{1 \cdot t^2}{4} = \frac{t^2}{4}$ 

Cf) Elastic moment(M)  

$$M = \frac{p \cdot 1 \cdot s^{2}}{12}$$
Elastic section modulus(Z)  

$$Z = \frac{1 \cdot t^{2}}{6} = \frac{t^{2}}{6}$$

Longitudinals

Bottom plate

V

М

② Ex: A mild steel plate has a thickness of 10 mm on a span length of 800 mm.

**Compare** the <u>design pressure</u> that the maximum stresses of the plate reaches the yield stress depending on the plastic design and elastic design.

$$p_{plastic} = \frac{t^2 \sigma_l}{15.8^2 s^2}$$

$$= \frac{10^2 \times 235}{15.8^2 0.8^2} = 147 \left( \frac{kN}{m^2} \right)$$

$$p_{elastic} = \frac{t^2 \sigma_l}{22.4^2 s^2}$$

$$= \frac{10^2 \times 235}{22.4^2 0.8^2} = 73 \left( \frac{kN}{m^2} \right)$$

The design pressure of plastic design that reaches the yield stress, is higher than that of the elastic design on the same span with the same thickness.

## 3) Sectional Properties of Steel Sections for Shipbuilding

### Sectional Properties of Steel Sections for Shipbuilding <sup>1)</sup>

<sup>1)</sup> "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

(Base plate dimension :  $b_p x t_p = 420 \times 8$ )

<Sectional properties including attached plate >

h

<b>←</b>		) <sub>p</sub> ;	<u>↓</u> ↓ <sup>t</sup> p	$b_p = brea t_p = thick$	dth of pla mess of p	ate (mm) blate (mm)	d	t <sub>w</sub>	16	19	22	25.4	28	32	35	38
	→	← t <sub>w</sub>	d	Z = Section (cm <sup>3</sup> ) I = Moment	luding plate( modulus incl of inertia of plate(cm <sup>4</sup> )	uding plate	200	A Z I	32.0 215 3900	38.0 259 4730	44.03 05 5600	50.8 359 6640	56.0 401 7460	64.0 469 8790	70.0 521 9830	76.0 576 10900
d	t <sub>w</sub>	6	9	11	12.7	14	250	A Z	40.0 325 7120	47.5 390 8600	55.0 458 10100	63.5 536 11900	70.0 597 13400	80.0 694 15600	87.5 769 17400	95.0 845 19200
50	A Z I	3.00 6.05 31.2	$4.5 \\ 8.81 \\ 44.5$	5.50 10.6 53.0	6.35 12.1 59.7	7.00 13.3 75.2	300	A Z	48.0 455	57.0 546	66.0 639	76.2 746	84.0 829	96.0 961	105.0 1060	114.0 1160
65	A Z	3.90 9.55	5.85 14.0	7.15 16.8	8.26 19.3	9.10 21.1	500	I	11700	14000	16500	19300	21600	25100	27800	30700
75	I A Z	62.3 4.50 12.3	88.8 6.75 18.1	105 8.25 21.8	119 9.53 25.0	129 10.5 27.3	350	A Z I	56.0 606 17700	66.5 726 21200	77.0 847 24800	88.9 988 29100	98.0 1100 32400	112.0 1270 37600	122.5 1400 41600	133.0 1530 45700
90	I A Z I	91.4 5.40 17.2 150	130 8.10 25.3 214	154 9.90 30.5 252	$     \begin{array}{r}       174 \\       11.4 \\       34.8 \\       284     \end{array} $	189 12.6 38.0 307	400	A Z I	64.0 776 25300	76.0 928 30300	88.0 1080 35400	101.6 1260 41400	112.0 1400 46000	128.0 1610 53300	140.0 1780 58900	152.0 1940 64600
100	A Z I	6.00 20.9 200	9.00 30.6 284	11.0 37.0 335	12.7 42.2 376	$14.0 \\ 46.1 \\ 407$	450	A Z I	72.0 965 34700	85.5 1150 41500	99.0 1340 48500	114.3 1560 56500	126.0 1730 62800	144.0 2000 72600	157.5 2200 80100	171.0 2400 87700
125	A Z I	7.50 31.7 370	11.3 46.4 521	13.8 55.8 612	15.9 63.6 685	17.5 69.5 738	500	A Z	80.0 1170	95.0 1400	110.0 1630	127.0 18907	140.0 2100	160.0 2420	175.0 2660	190.0 2900
150	A Z I	$9.00 \\ 44.7 \\ 614$	13.5 65.2 856	16.5 78.3 1000	19.1 89.1 1120	21.0 97.2 1200		I $\Delta = \Lambda$	46000 <b>2*0.8 +</b>	55000 15*1.4 =	64200	4700	82900	95700	10500	11500
	1	017	000	1000	1120	1200 K		Z <sub>Top</sub> =	349.6 [ = <b>97.2</b>	cm³]		• ]				1126

<sup>1)</sup> "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

### < Sectional Properties of Steel Sections including attached plate>

- Use the standard dimension of plate depending on "a" ( $b_p \times t_p$ ) => (a<75 : 420×8, 75<a<150 : 610×10, 150≤a : 610×15)

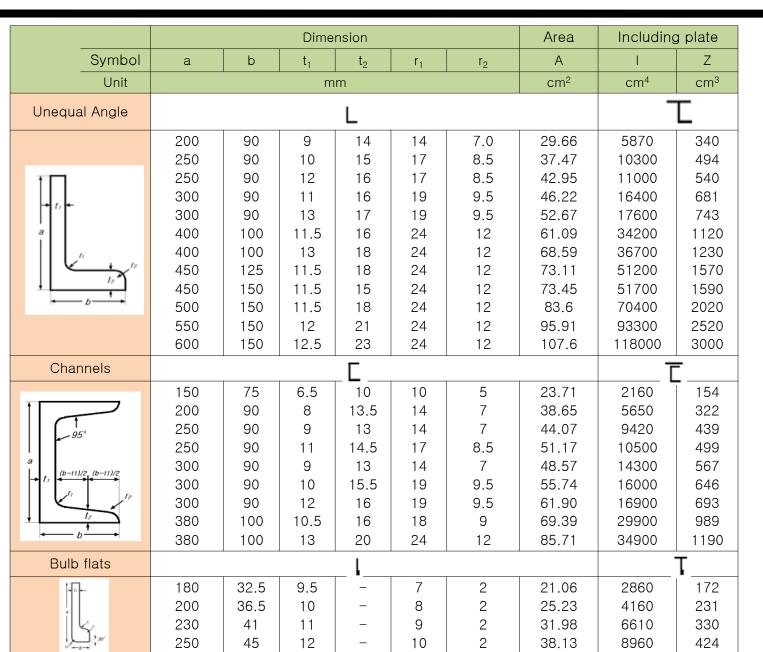
			Dime	nsion			Area	Includin	g plate	N
Symbol	а	b	t <sub>1</sub>	t <sub>2</sub>	r <sub>1</sub>	r <sub>2</sub>	А	L.	Z	
Unit			m	im			cm <sup>2</sup>	cm <sup>4</sup>	cm <sup>3</sup>	
Equal Angle				L				Т	-	
$\begin{bmatrix} r_1 \\ r_1 \\ r_2 \\ r_$	50 65 75 75 90 90 100 100 100 130 130 130 130 150 150 150 200 200 200	.,	6 8 9 12 10 13 10 13 9 12 15 12 15 19 20 25 29	.,	6.5 8.5 8.5 8.5 8.5 8.5 10 10 10 10 10 10 12 12 12 12 14 14 14 14 14 17 17	4.5 4 6 4 6 7 7 7 7 6 8.5 8.5 7 10 10 10 12 12 12	5.64 7.53 9.76 8.73 12.69 16.56 17.00 21.71 19.00 24.31 11.74 19.76 36.75 34.77 42.74 53.38 76.00 93.75 107.6	90.1 191 229 284 369 433 767 905 1030 1220	18.7 31.9 39.7 42.5 58.2 71.6 96.0 117 119 147	$\begin{array}{c} b_{p} \\ \hline t_{p} \\ t_{p} \\ \hline t_{p} \\ t_{p} \\$
Unequal angle					L			L	-	
$\begin{bmatrix} r_1 \\ r_1 \\ r_1 \\ r_1 \\ r_1 \\ r_2 \\ r_1 \\ r_2 \\ r_$	100 100 125 125 150	75 75 75 75 90	7 10 7 10 9	۰,	10 10 10 10 12	5 7 5 7 6	11.87 16.50 13.62 19.00 20.94	674 860 110 1420 2490	72.5 96.2 97.2 130 181	
+D+	150	90	12		12	8.5	20.94 27.36	3060		1127

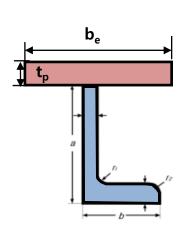
< Sectional Properties of Steel Sections including attached plate>

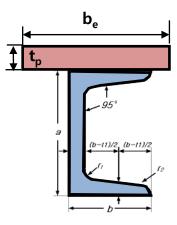
- Use the standard dimension of plate depending on "a" ( $b_p \times t_p$ ) => (a < 75 : 420 × 8,

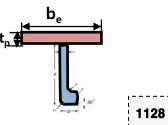
- 75<a<150 : 610×10, 150≤a : 610×15)

 "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996









bix	t,	100 ×16	125 ×16	150 ×16	150 ×19	150 ×22	150 × 25 • 4	180 ×25·4	200 × 25 • 4	200 × 28	200 × 32	230 × 32	230 ×35	230 × 38
1×1.	4,	16.0	20.0	24.0	28.5	33.0	38.1	45-6	50-8	56.0	64-0	73.6	80.5	87.4
300 × 11·5	A Z I	50 • 5 775 19400	54 · 5 890 21600	58·5 1000 23800	63.0 1130 26300	67 · 5 1250 28700	72.6 1390 31300		Ľ	b		tp		
350 × 11·5	A Z I	56·3 955 27100	60 · 3 1090 30100	64·3 .1220 32900	68-8 1360 36100	73·3 1500 39300	78·4 1660 42700				tw	l.		
400 × 11·5	A Z I	62·0 1150 36500	66-0 1300 40200	70+0 1450 43800	74·5 1610 47900		84·1 1950 56100			-			±위 mm	
450 × 11•5	A Z I	67 · 8 1350 47600	71·8 1520 52200	75·8 1690 56500	80 · 3 1870 61500		89•9 2250 71500			ے م		f		
500 × 11·5	A Z I	73-5 1570 60400	77 • 5 1760 65900	1940	2140	2340	2560	A =	: 면재의 : 판을 : 판을	의 단면 포함한 포함한	단면적	(cm <sup>2</sup> )		
550 × 12	A Z I	82·0 1840 76300		2240	2460		2920	=					멘트(cn	n <sup>4</sup> )
600 × 12•7	A Z I	92·2 2150 95300		2590	2820	109·2 3050 125000	3310	121 · 9 3720 145000	127·0 3990 152000	132-2 4260 160000	140 · 2 4660 171000	149·8 5170 182000	5510	163-6 5850 198000
650 × 12•7	A Z I	98-6 2430 115000	2660		3140		3670	128·3 4110 172000	133·4 4410 180000	138·6 4690 189000	146-6 5130 202000	156-2 5670 215000	6050	170-0 6420 234000
700 × 12•7	A Z I	2720		3210	3480	121-9 3750 176000	4050		139·7 4830 211000	144-9 5140 221000	152•9 5610 236000		6590	176·3 6990 272000
700 × 16	A Z I	3070	3310		3820	145·0 4070 187000	4370		162-8 5130 222000	5430	176-0 5890 245000	6460	6850	199•4 7230 282000
800 × 12·7	A Z I	3330	3610		4200			5370	5720	6080	6600	7260	7720	189-0 8170 360000
800 × 16	A Z I	3780	4060		4630		5250	5770	6110	6450	6960	761	8050	8490 374000
900 × 14	A Z I	4220	4530	4840	517		5880	6460	3860	7240	7820	855 43500	9050 0 452000	469000
900 × 18	A Z I	4880	519	0 5490	581	5 195·0 0 6130 0 346000	6490	7060	744	7810 413000	8370 435000	909 45900	0 9570 0 476000	10100 493000
1000 × 16	A 2 1	539	573	607	642	5 193-0 0 678 0 42400	7180	7820	825	8660	9290 534000	0 1010 56300	0 10600	11200 605000
1000 × 19	421	599	0 632	0 665	0 700	5 223 · 0 734 0 45200	0 774	836	878	918	980	1060	0 11100	11600

<판을 포함한 조립형강재의 단면계수

 $(b_p x t_p = 610 \times 15)$ 

断 面 形	Α	Ι	Ζ, ε	ZP
11. $e_1$ $e_2$ $r_m + r_1 + t$ $r_2$	$\frac{1}{2\pi}(r_{1}^{2}-r_{1}^{2})$ $t/r_{m}$ が小さいとき $A_{rm}=\pi r_{m} t$		$e_{1} = r_{2} - e_{2}$ $e_{2} = \frac{4(r_{2}^{2} + r_{2}r_{1} + r_{1}^{2})}{3\pi(r_{2} + r_{1})}$ $e_{2rm} = \frac{2}{\pi}r_{m} = 0.6366 r_{m}$	$2[2(r_{2}^{3} \sin^{3} \theta_{2} - r_{1}^{3} \sin^{3} \theta_{1}) - (r_{2}^{3} - r_{1}^{3})]/3$ $\subset \subset \{C, r_{1} \cos \theta_{1} = r_{2} \cos \theta_{2}$
e A A T	$\frac{1}{2}r^2(2\alpha-\sin 2\alpha)$	$I_{A} = r^{4} \left[ \frac{1}{16} (4\alpha - \sin \alpha) \right]$ $I_{B} = \frac{r^{4}}{12} \left[ 3\alpha - 2\sin 2\alpha \right]$ $e_{1} = r \left( 1 - \frac{4\sin \alpha}{6\alpha - 3\alpha} \right)$ $e_{2} = r \left( \frac{4\sin^{2}\alpha}{6\alpha - 3\sin 2\alpha} \right)$	$\left(\frac{3\alpha}{\sin 2\alpha}\right)$ . $\left(\frac{1}{\alpha} - \cos \alpha\right)$	$\frac{\frac{2}{3}r^{3}(2\sin^{3}\alpha_{0}-\sin^{3}\alpha)}{2 \subset 1 \subset $
$\begin{array}{c} 3. \\ e_1 \\ e_2 \\ e_2 \\ a \\ \alpha \\ \alpha$	2art	$I_{A} = r^{3}t(\alpha + \sin\alpha\cos\alpha)$ $-2\frac{\sin^{3}\alpha}{\alpha}$ $I_{B} = r^{3}t(\alpha - \sin\alpha\cos\alpha)$	$e_1 = r \left( 1 - \frac{\sin \alpha}{\alpha} \right)$ $e_2 = r \left( \frac{\sin \alpha}{\alpha} - \cos \alpha \right)$	$2rt(r-t/2) \times (2\sin\frac{\alpha}{2} - \sin\alpha)$
14. e A B A F	ar <sup>2</sup>	$I_{A} = \frac{1}{4} r^{4} (\alpha + \sin\alpha \cos\alpha)$ $-\frac{16 \sin^{2}\alpha}{9\alpha} $ $I_{B} = \frac{1}{4} r^{4} (\alpha - \sin\alpha \cos\alpha)$	$e_1 = r \left( 1 - \frac{2 \sin \alpha}{3\alpha} \right)$ $e_2 = r \frac{2 \sin \alpha}{3\alpha}$	$\alpha > 0.996,$ $(2\alpha' - \sin 2\alpha' = \alpha)$ $2r^{3}(2\sin \alpha' - \sin \alpha)/3$ $\alpha < 0.996$ $\frac{2r^{3}}{3} \left[\sin \alpha - \sqrt{\frac{\alpha^{3}}{2\tan \alpha}}\right]$
15. 楕円	πab	$\frac{\pi}{4}a^{3}b = 0.7854 a^{3}b$	$\frac{\pi}{4}a^2b = 0.7854 a^2b$	$\frac{4}{3}a^2b$

新 而 形	A	I	Ζ, ε	Zr
6. bm am	$\pi(a_2b_2-a_1b_1)$ $t/a_m, t/b_m か$ $j> きいとき$ $A_m = \pi(a_m+b_m)t$	$\frac{\pi}{4}(a_2{}^{3}b_2 - a_1{}^{3}b_1)$ $I_m = \frac{\pi}{4}a_m{}^{2}(a_m + 3b_m)t$	$\frac{\pi}{4} \frac{a_{2}{}^{3}b_{2} - a_{1}{}^{3}b_{1}}{a_{2}}$ $Z_{m} = \frac{\pi}{4}a_{m}(a_{m} + 3b_{m})t$	$\frac{4}{3}(a_1{}^{i}b_1-a_1{}^{i}b_1)$
<u>b1' b2</u> 7. 半楷円 e1 e2 e2 e2 e2 e2 e2 e2 e2 e2 e2 e2 e2 e2	$\frac{1}{2}\pi ab$	$\left(\frac{\pi}{8} - \frac{8}{9\pi}\right)a^{3}b$ $\doteq 0 \cdot 1098 \ a^{2}b$	$e_{1} = \left(1 - \frac{4}{3\pi}\right)a = 0.5756a$ $Z_{1} = 0.1908 \ a^{2}b$ $e_{2} = \frac{4r}{3\pi} = 0.4244 \ a$ $Z_{2} = 0.2587 \ a^{2}b$	⇔0·35362 a²b
$h \xrightarrow{B}{h} t_2$	$2bt_2 + h_1t_1$	$I_{A} = \frac{bh^{3} - (b - t_{1})h^{3}}{12}$ $I_{B} = \frac{2b^{3}t_{2} + h_{1}t_{1}^{3}}{12}$	$Z_{A} = \frac{bh^{3} - (b - t_{1})h^{3}}{6h}$ $Z_{B} = \frac{2b^{3}t_{2} + h_{1}t_{1}^{3}}{6b}$	$\frac{h_1^2 t_1}{4} + \frac{bt_2}{2} (h + h_1)$
9. $e_2$ $+ e_1$ $h$ $A$ $h_1$ $t_1$ $t_2$ $h$ $h_1$ $t_2$	$2bt_1 + h_1t_1$	$I_{A} = \frac{bh^{3} - (b - t_{1})h^{3}}{12}$ $I_{B} = \frac{2b^{3}t_{2} + h_{1}t_{1}^{3}}{3} - Ae_{2}^{3}$	$e_1 = b - e_2$ $e_2 = \frac{2b^2 t_2 + h_1 t_1^2}{4b t_2 + 2h_1 t_1}$	18. と同じ

断 面 形	Α	I	Z, e	Zr
1. h	bh	$\frac{1}{12}bh^3$	$\frac{1}{6}bh^2$	$\frac{1}{4}bh^2$
$h_1 - h_2 - h_2$	$h_{2}^{2}-h_{1}^{2}$	$\frac{1}{12}(h_{2}^{4}-h_{1}^{4})$	$\frac{1}{6} \frac{h_2^4 - h_1^4}{h_2}$	$\frac{1}{4}(h_{1^{3}}-h_{1^{3}})$
	h²	$\frac{1}{12}h^{i}$	$\frac{\sqrt{2}}{12}h^3$	$\frac{\sqrt{2}}{6}h^3$
h. h.	$h_{2^2} - h_{1^2}$	$\frac{1}{12}(h_{2}-h_{1})$	$\frac{\sqrt{2}}{12} \frac{h_2^4 - h_1^4}{h_2}$	$\frac{\sqrt{2}}{6}(h_{1^{3}}-h_{1^{3}})$
5. e, h	$\frac{1}{2}bh$	$\frac{1}{36}bh^3$	$e_1 = \frac{2}{3}h, \ Z_1 = \frac{bh^2}{24}$ $e_2 = \frac{1}{3}h, \ Z_2 = \frac{bh^2}{12}$	$\frac{2-\sqrt{2}}{6}bh^2$

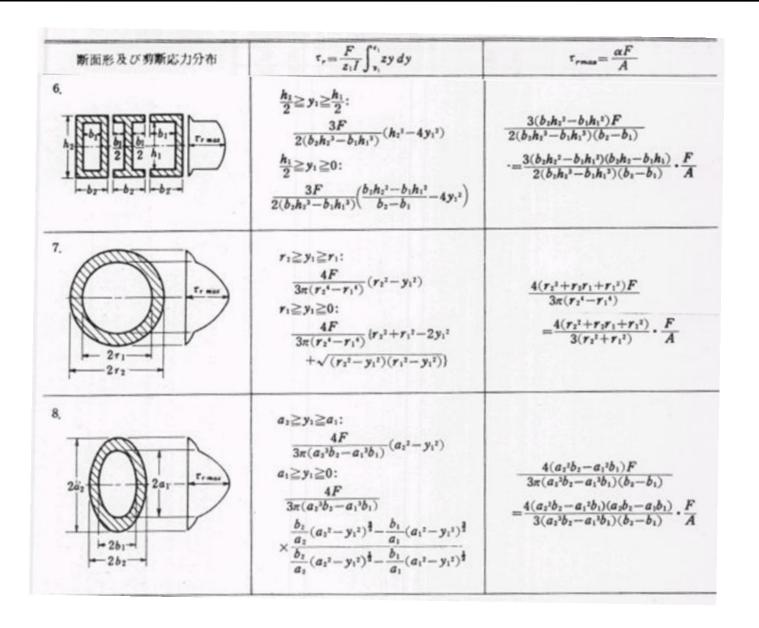
表 27 各種断面の断面積 A, 断面 2 次モーメント I, 断面係数 Z 及び塑性断面係数 Z,

断 面 形	A	I	Ζ, ε	Zr
	$\frac{1}{2}(b_1+b_2)h$	$\frac{h^{3}(b_{1}^{2}+4b_{1}b_{2}+b_{2}^{2})}{36(b_{1}+b_{2})}$	$e_{1} = \frac{h(b_{1}+2b_{2})}{3(b_{1}+b_{2})}$ $Z_{1} = \frac{h^{2}(b_{1}^{2}+4b_{1}b_{2}+b_{2}^{2})}{12(b_{1}+2b_{2})}$ $e_{2} = \frac{h(2b_{1}+b_{2})}{3(b_{1}+b_{2})}$ $Z_{3} = \frac{h^{2}(b_{1}^{2}+4b_{1}b_{2}+b_{2}^{2})}{12(2b_{1}+b_{2})}$	$\frac{Ah}{3} \frac{(b_1b_2+b_3b_3+b_3b_1)}{(b_1+b_3)(b_2+b_3)}$ $\gtrsim \zeta  \zeta ,$ $b_3^2 = (b_1^2+b_2^2)/2$
· 正n角形 a A B A B	1/2 nar1	$\frac{A}{24}(6r_2^2-a^2) = \frac{A}{48}(12r_1^2+a^2)$	$Z_{A} = \frac{A}{48 r_{1}} (12 r_{1}^{2} + a^{2})$ $Z_{B} = \frac{A}{24 r_{2}} (6 r_{2}^{2} - a^{2})$	$n: \iiint {k}, Z_{PA} = \frac{a^2 r_1}{6} + \frac{2}{3} a r_1^2 \sum_{k=0}^{\frac{n}{2}-1} \sin \frac{2k\pi}{n}$
	$\frac{1}{4}\pi d^2$	$\frac{1}{64}\pi d^4$	$\frac{1}{32}\pi d^3$	$\frac{1}{6}d^{2}$
da d	$\frac{\frac{1}{4}\pi(d_{2}^{2}-d_{1}^{3})}{t/d_{m}b^{1/3}}$ $t/d_{m}b^{1/3}$ $A_{4m}=\pi d_{m} t$	$\frac{1}{64}\pi (d_{2}^{4} - d_{1}^{4})$ $I_{dm} = \frac{1}{8}\pi d_{m}^{3} t$	$\frac{\pi}{32} \frac{d_{2} - d_{1}}{d_{2}}$ $Z_{dm} = \frac{1}{4} \pi d_{m}^{2} t$	$\frac{1}{6}(d_2^3-d_1^3)$
	$\frac{1}{2}\pi r^2$	$\left(\frac{\pi}{8}-\frac{8}{9\pi}\right)r^4$ $\doteq 0.1098 r^4$	$e_1 = \left(1 - \frac{4}{3\pi}\right) r = 0.5756r$ $Z_1 = 0.1908 r^3$ $e_2 = \frac{4r}{3\pi} = 0.4244 r$ $Z_2 = 0.2587 r^3$	: 0·37982 r <sup>3</sup>

断面形	Α	I	Z, e	Zr
$b_{B}$	$bt_2 + h_1t_1$	$I_{A} = \frac{h^{3}t_{1} + (b - t_{1})t_{2}^{3}}{3}$ $-Ae_{1}^{2}$ $I_{B} = \frac{b^{3}t_{2} + h_{1}t_{1}^{3}}{12}$	$e_{1} = \frac{h^{2}t_{1} + (b - t_{1})t_{2}}{2(bt_{2} + h_{1}t_{1})}$ $e_{2} = h - e_{1}$	$\begin{split} t_{1} &\leq h_{1} t_{1} \swarrow b \ \mathcal{O} \succeq \\ & \frac{b t_{2}}{2} \left( h - \frac{t_{2}}{t_{1}} b \right) \\ & + \frac{h_{1} t_{1}}{4} \left[ h_{1} + \left( \frac{t_{2}}{t_{1}} \right)^{2} \\ & \times \left( \frac{b}{h_{1}} \right) b \right] \\ & t_{2} > h_{1} t_{1} \swarrow b \ \mathcal{O} \succeq \\ & \frac{b t_{1}^{2}}{4} \left[ 1 - \left( \frac{h_{1} t_{1}}{b t_{1}} \right)^{2} \right] \\ & + \frac{h_{1} t_{1}}{2} \end{split}$
$\begin{array}{c} 1 \\ h \\$	$(h+h_1)t$	$\frac{t}{3}(h^3+h_1t^2)-Ae_2^2$	$e_1 = h - e_2$ $e_2 = \frac{h^2 + h_1 t}{2(h + h_1)}$	$\frac{t}{4}[(h-t)^2+h^2]$
$\frac{2}{\frac{e_{i}}{e_{i}}} + \frac{B}{h_{i}} + \frac{h}{B} + \frac{h}{t}$	$(h+h_1)t$	$I_{A} = \frac{(h+t)^{4}}{24} - \frac{h_{1}^{4} + 2t^{4}}{24}$ $-Ae_{2}^{3}$ $I_{B} = \frac{1}{12}(h^{4} - h_{1}^{4})$	$e_1 = \frac{h^2 + h_1 t}{\sqrt{2} (h + h_1)}$ $e_2 = \frac{h^2}{\sqrt{2} (h + h_1)}$	$\frac{t}{\sqrt{2}}[h(h-t)+t^2]$
$\begin{array}{c} 3. \\ h \\ h \\ h \\ e_1 \\ e_2 \\ e_2 \\ e_2 \\ e_2 \\ e_2 \\ e_3 \\ e_4 \\ e_4 \\ e_5 \\ e_5 \\ e_6 \\ e_6 \\ e_6 \\ e_7 \\ e_8 \\ $	$bt_2+h_1t_1$	$\frac{h^{3}t_{1}+(b-t_{1})t_{2}^{3}}{3}-Ae_{2}^{2}$	$e_1 = h - e_2$ $e_2 = \frac{h^2 t_1 + (b - t_1) t_2^2}{2(b t_2 + h_1 t_1)}$	20. と同じ

新	面	形	A	Ι	Z. e	Zr
24. e1 e2 h	b		$b_{b}t_{0}+bt_{2}+h_{1}t_{1}$	$I = \frac{b_{0}t_{0}^{3}}{3} + \frac{bh^{2}}{3} - \frac{(b-t_{1})}{2A}$ $e_{1} = t_{0} + \frac{bh^{2} - (b-t_{1})}{2A}$ $e_{2} = h - \frac{bh^{2} - (b-t_{1})h}{2A}$	$h_{1^2} - b_{9}t_{9^2}$	$t_{4} \leq (bt_{2} + h_{1} t_{1}) \neq b_{8} \mathcal{O} \geq \frac{3}{2}$ $\frac{b_{8}t_{4}}{2} (h_{1} + t_{4}) + \frac{bt_{2}h}{2}$ $+ \frac{h_{1}^{3}t_{1}}{4} - \frac{1}{4t_{1}}$ $\times (bt_{2} - b_{0}t_{0})^{2}$ $t_{4} > (bt_{2} + h_{1} t_{1}) \neq b_{9} \mathcal{O} \geq \frac{3}{2}$ $\frac{b_{8}t_{0}^{2}}{4} - \frac{1}{4b_{8}} (bt_{2} + h_{1} t_{1})^{2}$ $+ \frac{(h_{1} + t_{9})(h_{1}t_{1} + bt_{2})}{2}$ $+ \frac{bt_{2}h}{2}$
25. 10 10 10 10 10 10 10 10 10 10 10 10 10	Fa A	- Constant	<i>t</i> ( <i>a</i> + <i>b</i> )	$\frac{td^{2}}{12}(3a+b)$	$\frac{td}{6}(3a+b)$	$\frac{adt}{2} + \frac{bdt}{4}$
26.	b		$at\left(1+\frac{\pi}{2}\right)+2 bt$ $= 2.5708 at+2 bt$	$\frac{a^{3}t}{12}\left(1+\frac{3}{4}\pi\right)+\frac{1}{2}a^{2}bt \\ = 0.2797a^{3}t+0.5a^{2}bt$	$\frac{\frac{a^2t}{6}\left(1+\frac{3}{4}\pi\right)+abt}{=0.5594a^2t+abt}$	$\frac{3}{4}a^2t + abt + \frac{t^3}{6}$

第1編 一 般 表 28 各種断面の剪断応力分布	
$\tau_r = \frac{F}{z_1 I} \int_{y_1}^{t_1} zy  dy$	$\tau_{rmax} = \frac{\alpha F}{A}$
$\frac{3}{2} \cdot \frac{F}{bh} \Big\{ 1 - \Big(\frac{2y_1}{h}\Big)^2 \Big\}$	$\frac{3}{2} \cdot \frac{F}{bh} = \frac{3}{2} \cdot \frac{F}{A}$
$\sqrt{2}\frac{F}{a^2}\left\{1+\sqrt{2}\frac{y_1}{a}-4\left(\frac{y_1}{a}\right)^2\right\}$	$\frac{9}{8}\sqrt{2}\frac{F}{a^2}=1.591\frac{F}{A}$
$\frac{4}{3} \cdot \frac{F}{\pi r^2} \left\{ 1 - \left(\frac{y_1}{r}\right)^2 \right\}$	$\frac{4}{3} \cdot \frac{F}{\pi r^2} = \frac{4}{3} \cdot \frac{F}{A}$
$\frac{F}{\pi rt} \left\{ 1 - \left(\frac{y_1}{r}\right)^2 \right\}$	$\frac{F}{\pi rt} = 2\frac{F}{A}$
$\frac{4}{3} \cdot \frac{F}{\pi ab} \left\{ 1 - \left(\frac{y_1}{a}\right)^2 \right\}$	$\frac{4}{3} \cdot \frac{F}{\pi ab} = \frac{4}{3} \cdot \frac{F}{A}$
	表 28 各種断面の剪断応力分布 $ \frac{\tau_r = \frac{F}{z_1 I} \int_{y_1}^{t_1} zy  dy}{\frac{3}{2} \cdot \frac{F}{bh} \left\{ 1 - \left(\frac{2y_1}{h}\right)^2 \right\}} \\ \sqrt{2} \frac{F}{a^2} \left\{ 1 + \sqrt{2} \frac{y_1}{a} - 4 \left(\frac{y_1}{a}\right)^2 \right\} \\ \frac{4}{3} \cdot \frac{F}{\pi r^2} \left\{ 1 - \left(\frac{y_1}{r}\right)^2 \right\} \\ \frac{F}{\pi rt} \left\{ 1 - \left(\frac{y_1}{r}\right)^2 \right\} $



# **Equation of Deflection Curve of Beam**



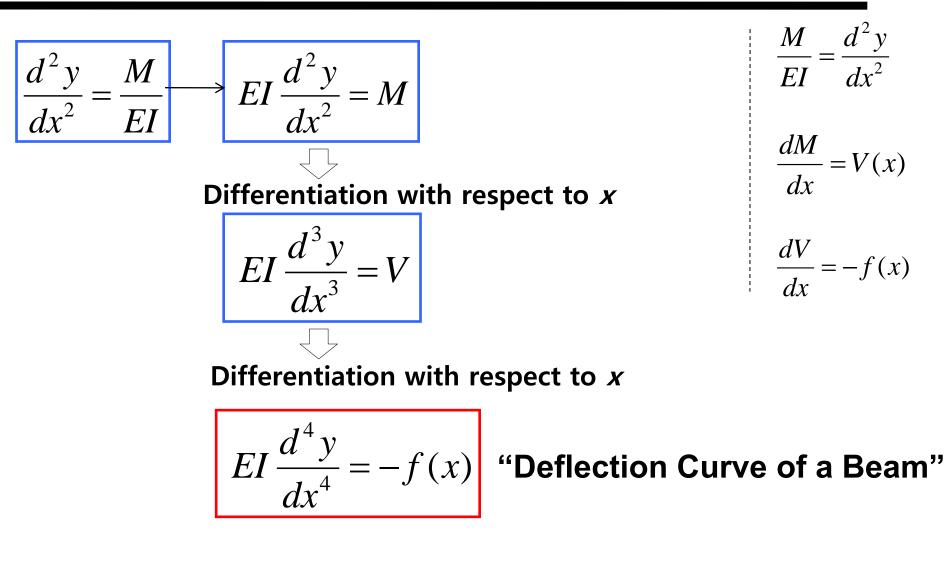
Ship Design, 15. Ship Structure Design, Spring 2012, Kyu Yeul Lee

# **15-7 Deflection of Beam**



Ship Design, 15. Ship Structure Design, Spring 2012, Kyu Yeul Lee

### Relation between the deformation and the distributed load



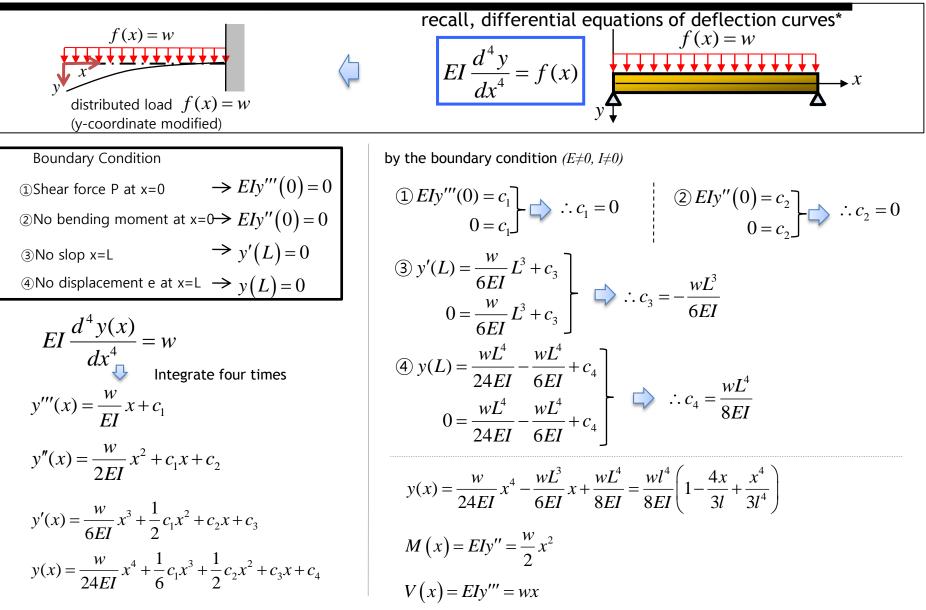


### Examples of Deflection, Shear Forces & Bending Moments of a beam

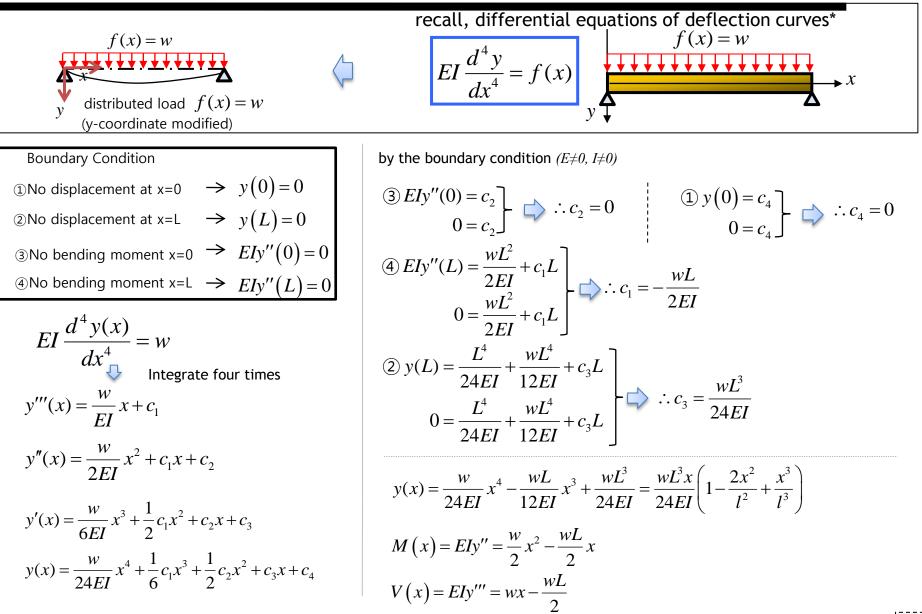


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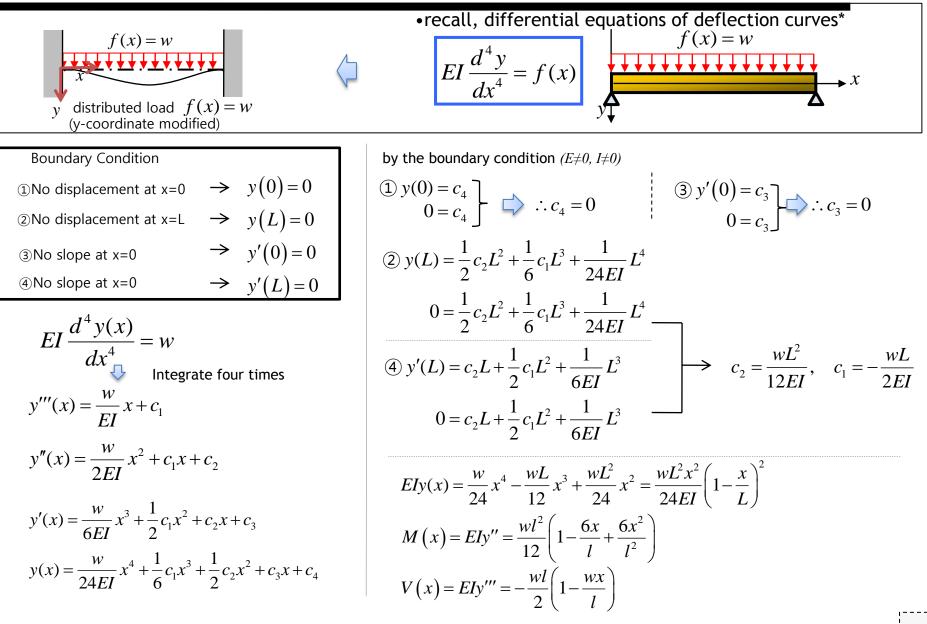
### Deflection, Shear Forces & Bending Moments of beam Example 1 – Cantilever beam



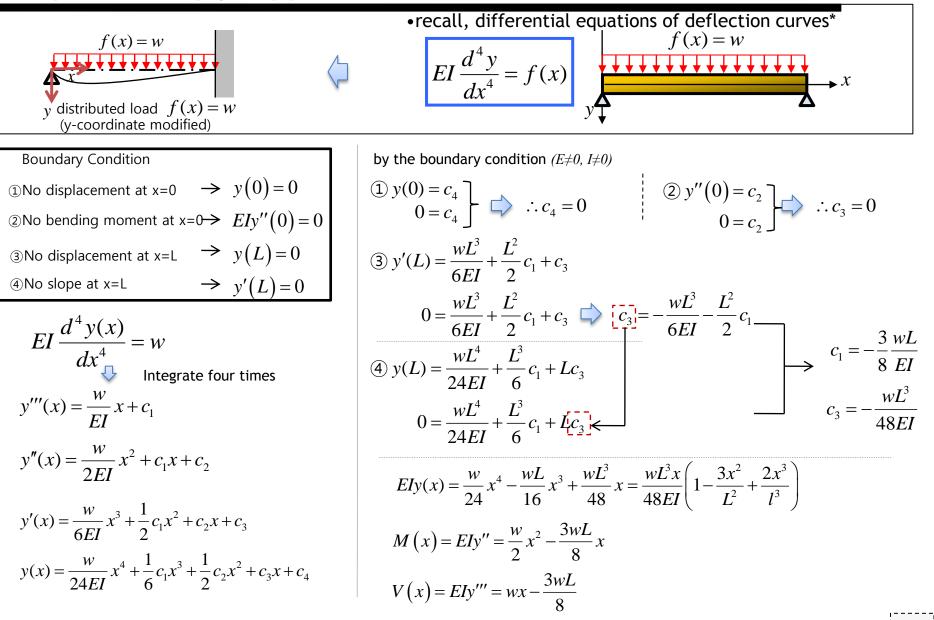
### Deflection, Shear Forces & Bending Moments of beam Example 2 – Simply supported beam



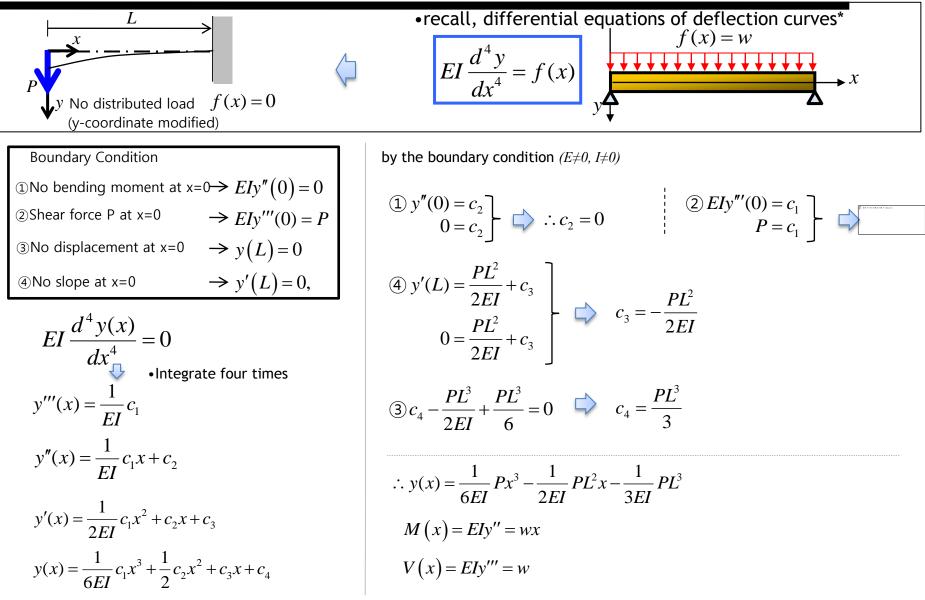
#### Deflection, Shear Forces & Bending Moments of beam Example 3 – Both end embeded beam



#### Deflection, Shear Forces & Bending Moments of beam Example 4 – Simply supported and embeded beam



#### Deflection, Shear Forces & Bending Moments of beam Example 5 - Cantilever



#### Table of Deflection, Shear Forces & Bending Moments of beam

	(y-coordinate modified)	Shear force V Reaction force R	Moment M	Deflection y, angle of rotation $\theta$
1	f(x) = w $x$ $EIy'''(0) = 0, y'(L) = 0$ $EIy''(0) = 0, y(L) = 0$	$V = wx$ $R_2 = wl$	<i>2</i> 12	$y = \frac{wl^4}{8EI} \left( 1 - \frac{4x}{3l} + \frac{x^4}{3l^4} \right)$ x = 0; $y_{\text{max}} = \frac{wl^4}{8EI}$ x = 0; $\theta = -\frac{wl^3}{6EI}$
2	f(x) = w $y$ $y(0) = 0,  y(L) = 0$ $EIy''(0) = 0,  EIy''(L) = 0$			$y = \frac{wl^3 x}{24EI} \left( 1 - \frac{2x^2}{l^2} + \frac{x^3}{l^3} \right),  x = \frac{l}{2} : y_{\text{max}} = \frac{5wl^4}{384EI}$ $x = 0 : \theta = -\frac{wl^3}{24EI};  x = l : \theta = -\frac{wl^3}{24EI}$
3	f(x) = w $y$ $y(0) = 0, y(L) = 0$ $y'(0) = 0, y'(L) = 0$	_	$M_{\text{max}} = M_{x=0} = M_{x=l} = \frac{wl^2}{12}$ $M_{x=1/2} = -\frac{wl^2}{24}$	$y = \frac{wl^2 x^2}{24EI} \left(1 - \frac{x}{l}\right)^2$ $x = \frac{1}{2};  y_{\text{max}} = \frac{wl^4}{384EI}$
4	f(x) = w y y(0) = 0, ELy"(0) = 0 y(L) = 0, y'(L) = 0	$V = -\frac{3wl}{8} \left( 1 - \frac{8x}{3l} \right)$ $R_1 = \frac{3wl}{8}, R_2 = \frac{wl5}{8}$	$M = -\frac{3wlx}{8} \left( 1 - \frac{4x}{3l} \right)$ $x = l : M_{\text{max}} = \frac{wl^2}{8}$ $x = l : M_{\text{max}} = \frac{wl^2}{8}$	$y = \frac{wl^{3}x}{48EI} \left( 1 - \frac{3x^{2}}{l^{2}} + \frac{2x^{3}}{l^{3}} \right)$ $y_{\text{max}} = \frac{\left( 39 + 55\sqrt{33} \right)wl^{4}}{16^{4}} \approx \frac{wl^{4}}{184.6EI}$ $x = 0: \theta = \frac{wl^{3}}{48EI}$

<sup>1)</sup> 대우조선해양, 선박구조설계, 6-8 보의 도표, 2005.

	(y-coordinate modified)	Shear force V Reaction force R	Moment M	Deflection y, angle of rotation $\theta$
5	W = V = U = 0 y Ely'''(0) = 0, y'(L) = 0 Ely''(0) = 0, y(L) = 0	V = W $R_2 = W$	$M = Wx$ $x = l : M_{max} = Wl$	$y = \frac{Wl^{3}}{3EI} \left( 1 - \frac{3x}{2l} + \frac{x^{3}}{2l^{3}} \right)$ x = 0; $y_{\text{max}} = \frac{wl^{3}}{3EI}$ x = 0; $\theta = -\frac{wl^{2}}{2EI}$
6	$W = \frac{l/2}{y} = \frac{l/2}{y(0)} = 0,  y(L) = 0$ Ely"(0) = 0, Ely"(L) = 0		$\frac{1}{2} < x < l, M = -\frac{W(l-x)}{2}$	$0 < x < \frac{1}{2} : y_1 = \frac{Wl^2 x}{16EI} \left( 1 - \frac{4x^2}{3l^2} \right)$ $\frac{1}{2} < x < l : y_2 = \frac{Wl^3}{48EI} \left( 1 - \frac{9x}{l} + \frac{12x^2}{l^2} - \frac{4x^3}{l^3} \right)$ $x = \frac{1}{2} : y_{\text{max}} = \frac{Wl^3}{48EI}  , x = 0, l : \theta = -\frac{Wl^2}{16EI}$
7	y = 0, y(L) = 0 y'(0) = 0, y'(L) = 0	$\frac{1}{2} < x < l, V = \frac{W}{2}$		$0 < x < \frac{1}{2} : y_1 = \frac{Wl^2 x}{16EI} \left( 1 - \frac{4x^2}{3l^2} \right)$ $\frac{1}{2} < x < l : y_2 = \frac{Wl^3}{48EI} \left( 1 - \frac{9x}{l} + \frac{12x^2}{l^2} - \frac{4x^3}{l^3} \right)$ $x = \frac{1}{2} : y_{\text{max}} = \frac{Wl^3}{192EI}$
8	$\begin{array}{c} l/2 & W \\ y \\ y \\ y \\ y(0) = 0, EIy''(0) = 0 \\ y(L) = 0, y'(L) = 0 \end{array}$	$\frac{1}{2} < x < l, V = \frac{11W}{16}$		$0 < x < \frac{1}{2} : y_1 = \frac{Wl^2 x}{32EI} \left(1 - \frac{5x^2}{3l^2}\right)$ $\frac{1}{2} < x < l : y_2 = \frac{Wl^3}{48EI} \left(1 - \frac{15x}{2l} + \frac{12x^2}{l^2} - \frac{11x^3}{2l^3}\right)$ $x = \frac{1}{\sqrt{5}} : y_{\text{max}} = \frac{Wl^3}{48\sqrt{5EI}}$

<sup>1)</sup> 대우조선해양, 선박구조설계, 6-8 보의 도표, 2005.

# 16. Midship Section Structure Design of a 3,700 TEU Container

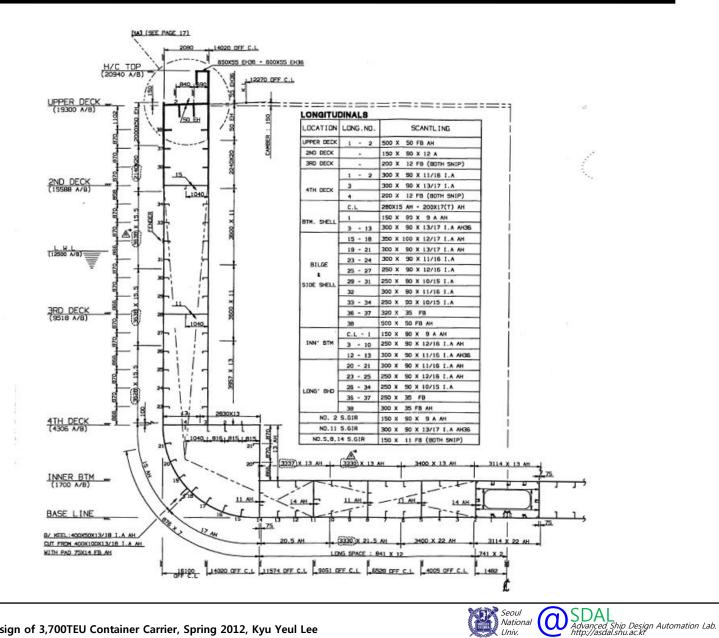


### 16.1 General & Materials

- 1) Midship section for 3,700 TEU Containership
- 2) Stress transmission
- 3) Principal dimensions
- 4) Criteria for the selection of plate thickness, Grouping of longitudinal stiffener
- 5) Material Factors



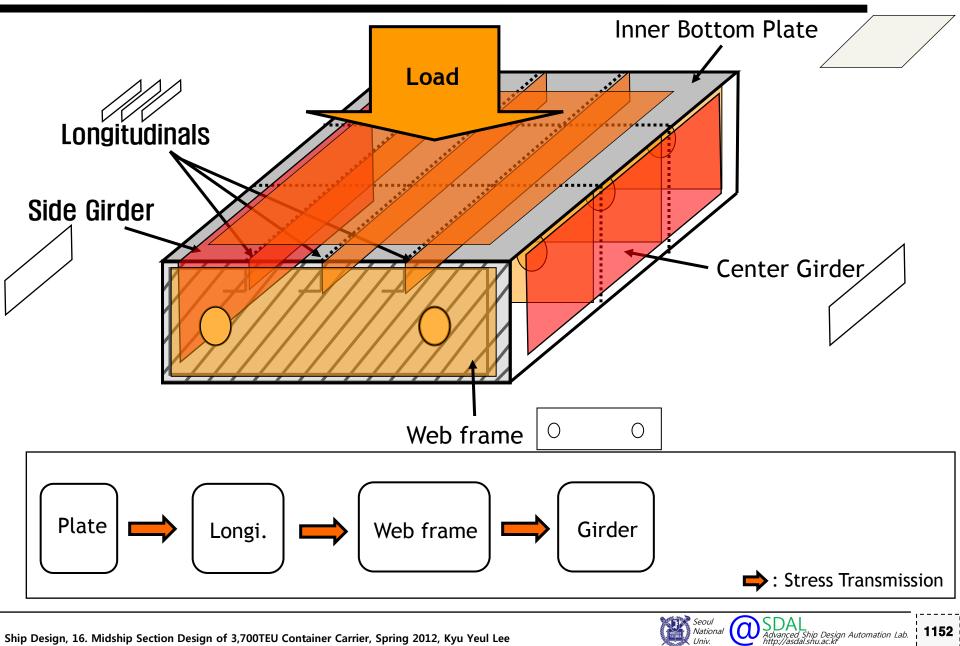
# 1) Midship section for 3,700 TEU Containership



1151

Univ.

## 2) Stress transmission



Univ

Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee

# 3) Principal dimensions

The following principal dimensions are used in accordance with DnV rule.

### 1) Rule length (L)

•Rule Scantling시 사용하는 선박의 길이

: length of a ship used for rule scantling procedure

 $0.96 \cdot LWL < L < 0.97 \cdot LWL$ 

- Distance on <u>the summer load waterline (LWL)</u> from the fore side of the stem to the axis of the rudder stock
- Not to be taken less than 96%, and need not be taken greater than 97%, of the extreme length on the summer load waterline  $(L_{WL})$
- Starting point of rule length : F.P

ex)	LBP	LBP LWL		0.97 ·LWL	L
	250	261	250.56	253.17	250.56
	250	258	247.68	250.26	250.00
	250	255	244.80	247.35	247.35

### 2) Breadth

Greatest moulded breadth in [m], measured at the summer load waterline 1153

#### **B. Definitions**

#### B 100 Symbols

101 The following symbols are used:

L = length of the ship in m defined as the distance on the summer load waterline from the fore side of the stem to the axis of the rudder stock.

L shall not be taken less than 96%, and need not to be taken greater than 97%, of the extreme length on the summer load waterline. For ships with unusual stern and bow arrangement, the length L will be especially considered.

- F.P. = the forward perpendicular is the perpendicular at the intersection of the summer load waterline with the fore side of the stem. For ships with unusual bow arrangements the position of the F.P. will be especially considered.
- A.P. = the after perpendicular is the perpendicular at the after end of the length L.

 $L_F$  = length of the ship as defined in the International Convention of Load Lines:

The length shall be taken as 96 per cent of the total length on a waterline at 85 per cent of the least moulded depth measured from the top of the keel, or as the length from the fore side of the stem to the axis of the rudder stock on that waterline, if that be greater. In ships designed with a rake of keel the waterline on which this length is measured shall be parallel to the designed waterline.

- B = greatest moulded breadth in m, measured at the summer waterline.
- D = moulded depth defined as the vertical distance in m from baseline to moulded deckline at the uppermost continuous deck measured amidships.
- $D_F$  = least moulded depth taken as the vertical distance in m from the top of the keel to the top of the freeboard deck beam at side.

In ships having rounded gunwales, the moulded depth shall be measured to the point of intersection of the moulded lines of the deck and side shell plating, the lines extending as though the gunwale was of angular design.

Where the freeboard deck is stepped and the raised part of the deck extends over the point at which the moulded depth shall be determined, the moulded depth shall be measured to a line of reference

# Pt.3 Ch.1 Sec.1 B101 2011

extending from the lower part of the deck along a line parallel with the raised part.

- T = mean moulded summer draught in m.
- $\Delta$  = moulded displacement in t in salt water (density 1.025 t/m<sup>3</sup>) on draught T.
- $C_B = block coefficient,$ 
  - $= \frac{\Delta}{1.025 \, \text{LBT}}$

For barge rigidly connected to a push-tug  $C_B$  shall be calculated for the combination barge/ push-tug.  $C_{BF}$  = block coefficient as defined in the International Convention of Load Lines:

$$= \frac{\nabla}{L_F B T_P}$$

- $\nabla$  = volume of the moulded displacement, excluding bossings, taken at the moulded draught T<sub>F</sub>.
- $T_F = 85\%$  of the least moulded depth.
- V = maximum service speed in knots, defined as the greatest speed which the ship is designed to maintain in service at her deepest seagoing draught.
- g<sub>0</sub> = standard acceleration of gravity

$$= 9.81 \text{ m/s}^2$$

- $f_1$  = material factor depending on material strength group. See Sec.2.
- $t_k$  = corrosion addition as given in Sec.2 D200 and D300, as relevant.
- x = axis in the ship's longitudinal direction.
- y = axis in the ship's athwartships direction.
- z = axis in the ship's vertical direction.
- E = modulus of elasticity of the material
  - =  $2.06 \cdot 10^5 \,\mathrm{N/mm^2}$  for steel
  - =  $0.69 \cdot 10^5 \text{ N/mm}^2$  for aluminium alloy.
- $C_W$  = wave load coefficient given in Sec.4 B200.

Amidships = the middle of the length L.

# 3) Principal dimensions

### 3) Depth (D)

: <u>moulded</u> depth defined as the vertical distance in [m] from baseline to moulded deckline at the uppermost continuous deck measured amidships

### 4) Draught (T)

: mean moulded summer draught in [m]

### 5) Brock coefficient (C<sub>B</sub>)

- To be calculated based on the rule length

 $C_{B} = \frac{\Delta}{1.025 \cdot L \cdot B \cdot T} \quad \text{,(} \Delta \text{: moulded displacement in salt water on draught T)}$ 



### 1) Criteria for the selection of plate thickness

 $\rightarrow$ When selecting plate thickness, use the provided plate thickness.

1) 0.5 mm interval

2) Above 0.25 mm : 0.5 mm

3) Below 0.25 mm : 0.00 mm

ex) 15.75 mm → 16.0 mm 15.74 mm → 15.5 mm

1157

### 2) Grouping of longitudinal stiffener

•For the efficiency of productivity, each member is arranged by grouping longitudinal stiffeners.

The grouping members should satisfy the following rule.

Average value but not to be taken less than 90% of the largest individual requirement. (DNV)

ex) The longitudinal stiffeners have design thickness of 100, 90, 80, 70, 60 mm. The average thickness is given by 80 mm  $\times$  5. However, the average value is less than 100mm  $\times$  90% = 90mm of the largest individual requirement, 100mm.

Therefore, the average value should be taken 90 mm  $\times$  5.

<sup>1)</sup> DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.2

<sup>2)</sup> James M. Gere, Mechanics of Materials 7th Edition, Thomson, Chap.1, pp.15~26

 The material factor f<sub>1</sub> is included in the various formulae for scantlings and in expressions giving allowable stresses.<sup>1)</sup>

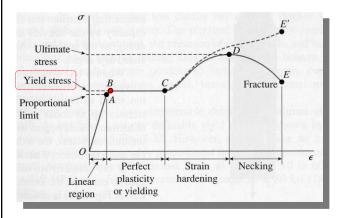
Material Designation	Yield Stress (N/mm²)	$rac{\sigma}{\sigma_{_{NV-NS}}}$	Material Factor
NV-NS	235	235/235 = 1.00	1.00
NV-27	265	265/235 = 1.13	1.08
NV-32	315	315/235 = 1.34	1.28
NV-36	355	355/235 = 1.51	1.39
NV-40	390	390/235 = 1.65	1.43

\*NV-NS : Normal Strength Steel( Mild Steel)

\*NV-XX : High tensile Steel

\*High tensile steel

A type of alloy steel that provides better mechanical properties or greater resistance to corrosion than carbon steel. They have a carbon content between 0.05-0.25% to retain formability and weldability and include up to 2.0% manganese and other elements are added for strengthening purposes..



\*Yield Stress( $\sigma_y$ ) [N/mm<sup>2</sup>] or [MPa]: The magnitude of the load required to cause yielding in the beam.<sup>2</sup>)

\*A: 'A' grade 'Normal strength Steel' AH: 'A' grade 'High tensile steel'



# **Material Classes**

• In order to distinguish between the material grade requirements for different hull parts,

various material classes are applied as defined in Table. <sup>1)</sup>	
---	--

	Class							
Thickness (mm)	Ι	II	III	IV	V			
$t \le 15$	A/AH	A/AH	A/AH	A/AH	D/DH			
$15 \le t \le 20$	A/AH	A/AH	A/AH	B/AH	E/DH			
$20 \le t \le 25$	A/AH	A/AH	B/AH	D/DH	E/EH			
$25 \le t \le 30$	A/AH	A/AH	D/DH	E/DH	E/EH			
$30 \le t \le 35$	A/AH	B/AH	D/DH	E/EH	E/EH			
$35 \! < \! t \leq 40$	A/AH	B/AH	D/DH	E/EH	E/EH			
$40 \le t \le 50$	B/AH	D/DH	E/EH	E/EH	E/EH			

Price for Steel Grade

00 05 30

1159

08.00.3						
Grade	\$/ton					
А	\$1,340					
AH36	\$1,384					
•••						
Е	\$1,425					
EH36	\$1,502					

- ✓ Mechanical properties and chemical composition are different according to Steel Grade.<sup>2)</sup>
- ✓ High grade steels are developed by modifying alloy elements, de-oxidation methods and normalizing heat treatments.
- \*A: 'A' grade 'Normal strength Steel' AH: 'A' grade 'High tensile steel'
- → Advantage : strength regarding brittleness and toughness in the cold. Disadvantage: expensive.

\*brittleness : material property that has little tendency to deform before fracture. This fracture absorbs relatively little energy, even in materials of high strength.

#### Material Classes - Typical Example (1)

Structural member	Witten 0.44 anviktigs	Outside 0.4 £ annibhgu	Structural member	0.4 L	Outside 0.4 L
A2 Deck plating exposed to weather. A3 Side plating.		1			
the source power inclusion of the parts.     25 Strength devial polarise,     35 Strength devial polarise,     35 Genthucus longitudinin members above strength deck excluding heatm     comming.     34 Genermant tanks in longitudinia balihase.     35 Vertical zones lotanti dia gridneni valu diperment storake in top ving texte.		r	A1 Longitudinal bulkhead strakes.		
(1) Sheve struke at strength deck. (2) Stringer plants in strangth deck. (3) Deck struke at lengthsdake buildeed. (4) Shevery this deck basing at statebased conversion of cargo hash spenings in container carries and other Hyps with similar heats opening senfigantion. (5) Shevery the buildings at conversion of cargo hash sources to the struke spening.		III (II outside 0.51	A2 Deck plating exposed to weather.	II	Ι
CS Stomagh debugston carries of cargo facility operagins to Accenter, concurries, constants, carriestance carriest constraints on carriest and other and the set of the set o		0.5L amidžijos)	A3 Side plating.		

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.2 Table B2

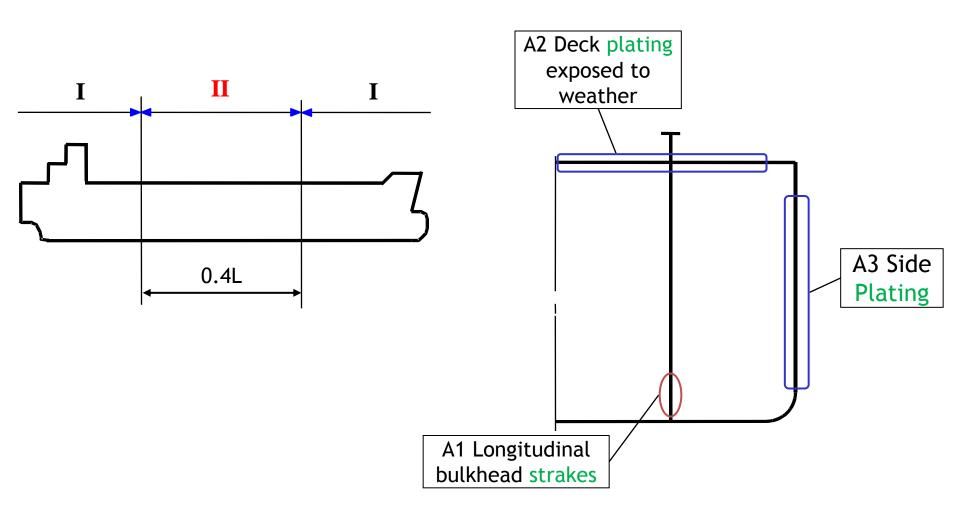


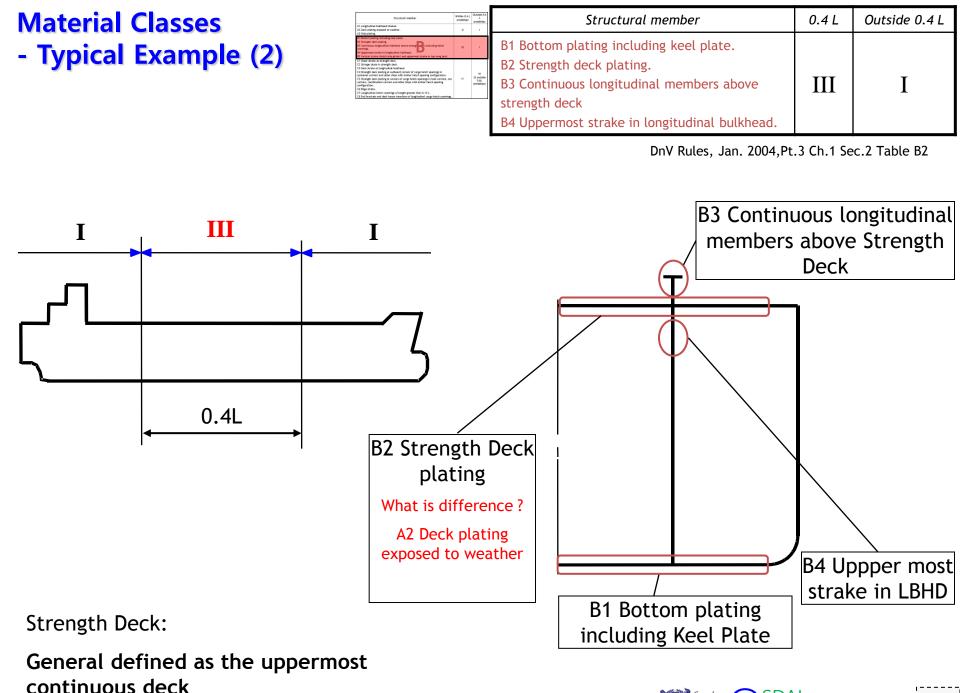


	Table B2 Material Classes and Grades for ships in general	
	Structural member category	Material class/grade
	SECONDARY: A1. Longitudinal bulkhead strakes, other than that belonging to the	
	<ul> <li>Primary category</li> <li>A2. Deck plating exposed to weather, other than that belonging to the Primary or Special category</li> </ul>	<ul> <li>Grade A/AH outside 0.4L amidships</li> </ul>
L 1	A3. Side plating	
	PRIMARY:	
:	<ol> <li>Bottom plating, including keel plate</li> </ol>	<ul> <li>Class III within 0.4L amidships</li> </ul>
:	<ol> <li>Strength deck plating, excluding that belonging to the Special category</li> </ol>	<ul> <li>Grade A/AH outside 0.4L amidships</li> </ul>
:	<li>B3. Continuous longitudinal members above strength deck, excluding hatch coamings</li>	
	B4. Uppermost strake in longitudinal bulkhead	
	B5. Vertical strake (hatch side girder) and uppermost sloped strake in top wing tank	
	SPECIAL:	
	C1. Sheer strake at strength deck *)	<ul> <li>Class IV within 0.4L amidships</li> </ul>
	C2. Stringer plate in strength deck *)	<ul> <li>Class III outside 0.4L amidships</li> </ul>
1	C3. Deck strake at longitudinal bulkhead, excluding deck plating in way of inner-skin bulkhead of double-hull ships *)	Class II outside 0.6L amidships
1	C4. Strength deck plating at outboard corners of cargo hatch openings in container carriers and other ships with similar hatch opening configurations	<ul> <li>Class IV within 0.4L amidships</li> <li>Class III outside 0.4L amidships</li> <li>Class II outside 0.6L amidships</li> <li>Min. Class IV within the cargo region</li> </ul>
	C5. Strength deck plating at corners of cargo hatch openings in bulk carriers, ore carriers combination carriers and other ships with similar hatch opening configurations	<ul> <li>Class IV within 0.6L amidships</li> <li>Class III within rest of cargo region</li> </ul>
able I	32 Material Classes and Grades for ships in general (Continu	ued)
	Structural member category	Material class/grade
	Bilge strake in ships with double bottom over the full breadth and length less than 150 m *)	<ul> <li>Class III within 0.6L amidships</li> <li>Class II outside 0.6L amidships</li> </ul>
7	Bilge strake in other ships *)	<ul> <li>Class IV within 0.4L amidships</li> <li>Class III outside 0.4L amidships</li> <li>Class II outside 0.6L amidships</li> </ul>
	Longitudinal hatch coamings of length greater than 0.15L	<ul> <li>Class IV within 0.4L amidships</li> </ul>
	End brackets and deck house transition of longitudinal cargo	<ul> <li>Class III outside 0.4L amidships</li> </ul>
]	hatch coamings	<ul> <li>Class II outside 0.6L amidships</li> <li>Not to be less than Grade D/DH</li> </ul>
Sit	igle strakes required to be of Class IV within 0.4L amidships are	
	ed not be greater than 1800 (mm), unless limited by the geometr	

Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee



1161



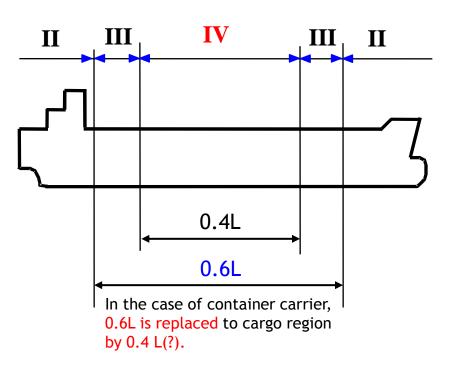
Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee



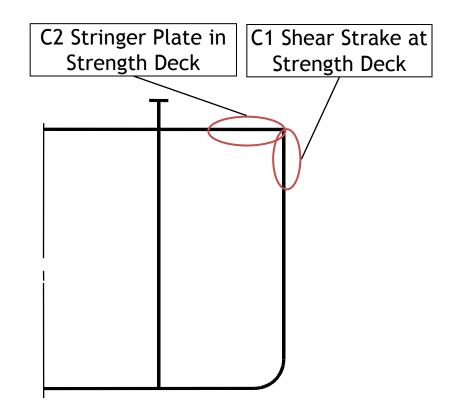
#### Material Classes - Typical Example (3)

Structurel member A1 Langtastinal bullohad straker. A2 Des planne arcosod to waathur. A3 Des planne genocod to waathur. B3 Bittasm planne jerkulang kend plant.	Within 0.44 amidshiga U	E Questie 0.4 E antichtigu I	Structural member	0.4 L	Outside 0.4
82 Strength dek plating. 83 Centinuous longitudinal members above strength deck excluding hetch coarrings. 84 Uppermost strake in longitudinal buil/head.		ı			L
All Angel and Aller And Aller of the second instance in the object of the second instance in the object of the second instance in the object of the second instance in the second in	IV	II (1 outside 0.64 arristios)	C1 Sheer strake at strength deck. C2 Stringer plate in strength deck	IV	III (II outside 0.6L amidships) ?

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.2 Table B2



 $E/EH \leftarrow$  When L> 250 m



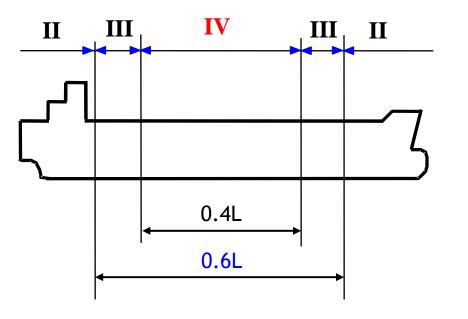


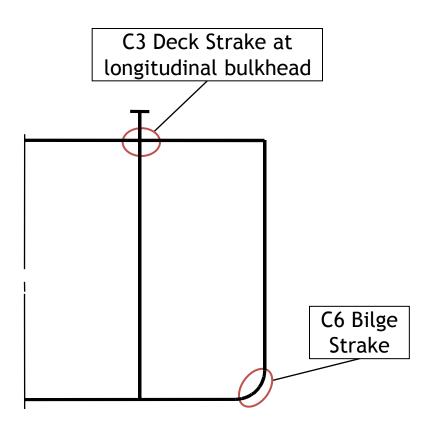
#### Material Classes - Typical Example (4)

Structural member	Witten D.4.L amiditips	Cutatie (1.4 L amilihips	
A1 Longitudinal bulk/head straker. A2 Deck plating exposed to weather. A3 Side plating.			
<ol> <li>Bittom painting including land jatas.</li> <li>Stompth deck jating.</li> <li>Stompth deck jating.</li> <li>Stompth deck endlading heatth commign.</li> <li>Gettompthatise in Langeschart batheast.</li> <li>Statistication in their disclosificational specific torska in top wing bath.</li> </ol>	ш	I	<b>C</b> 3
C1 Shee tracks as interrupt lobi. C2 Sheet probain interrupt lobe. C3 Sheet probain interrupt lober. C3 Sheet probain interrupt lober comment. In capital bit parents in Sheet probain interrupt lober comment. C3 Sheet probain lober probain lober probain lober probain configuration. C4 Sheet probain lober probain lober probain lober probain configuration. C4 Sheet probain lober probain lober probain lober probain configuration.	IV	III (II outside 0.5L amid:hips)	C6

Structural member	0.4 L	Outside 0.4 L
C3 Deck strake at longitudinal bulkhead. C6 Bilge strake.	IV	III (II outside 0.6L amidships) ?

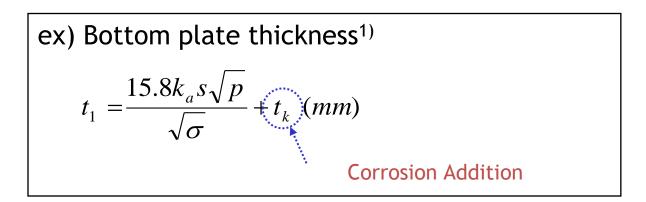
DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.2 Table B2







- In tanks for cargo oil and or water ballast the scantlings of the steel structures shall be increased by corrosion additions.<sup>1)</sup>
  - →Reduction of the plate thickness by corrosion is well known. Corrosion margin of plate is considered by the classification societies. <sup>2)</sup> (Refer to : DnV Rules, Jan. 2004,Pt.3 Ch.1 Sec.2 Table D1, D2)



•Corrosion: deterioration of useful properties in a material due to reactions with its environment. Weakening of steel due to oxidation of the iron atoms is a well-known example of electrochemical corrosion.

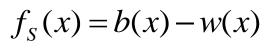
### 16-2 Design Load

- 1) Ship motion and acceleration
- 2) Combined Acceleration
- 3) Design Probability Level
- 4) Load point
- 5) Pressure & Force
  - a) Sea Pressure
  - b) Liquid Tank Pressure

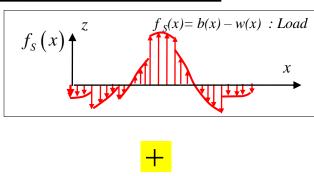


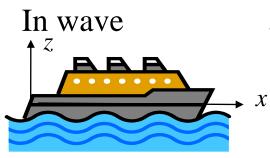
#### (Review) Loads in wave

### In still water



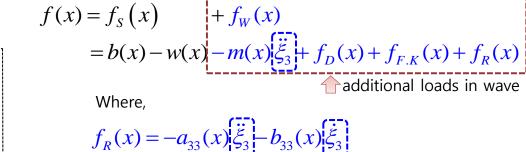
 $\mathcal{X}$  f(x): Distributed load in longitudinal direction  $f_S(x)$ : Distributed load in longitudinal direction in still water  $f_W(x)$ : Distributed load in longitudinal direction in wave



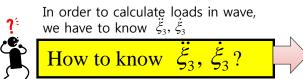


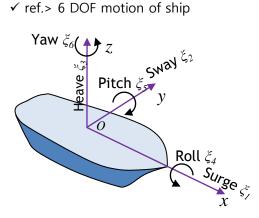
#### $\checkmark$ Loads in wave

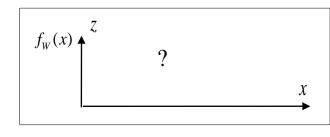
- from 6DOF motion of ship  $\mathbf{x} = \begin{bmatrix} \xi_1, \xi_2, \xi_3, \xi_4, \xi_5, \xi_6 \end{bmatrix}^T$
- for example, consider heave motion



 $f_D(x)$  : Diffraction force in a unit length  $f_R(x)$  : Radiation force in a unit length  $f_{F,K}(x)$  : Froude-Krylov force in a unit length







### (Review) 6DOF Equation of motion of ship



How to know  $\ddot{\mathbf{x}}, \dot{\mathbf{x}}$ ?

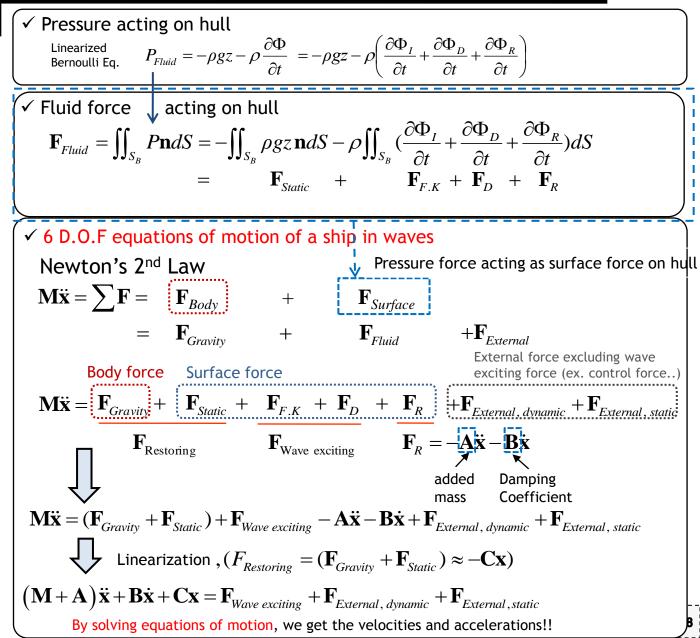
By solving equations of motion, we get the velocities and accelerations.

 $F_{F.K}$ : Froude-Krylov force  $F_D$ : Diffraction force

- $F_R$  : Radiation force
- $\Phi_I$  : Incident wave velocity potential
- $\Phi_{\scriptscriptstyle D}$  : Diffraction wave velocity potential
- $\Phi_{_R}$  : Radiation wave velocity potential

 $\mathbf{M}_A: 6 \times 6$  added mass matrix  $\mathbf{B}: 6 \times 6$  damping coeff. matrix

 $C:6\times 6$  restoring coeff. matrix



### 1) Ship Motion and Acceleration - Empirical Formula of DnV Rule

		✓ ref.> 6 DOF motion of ship
Common Acceleration Parameter	$a_0 = \frac{3C_w}{L} + C_v C_{v1}$	Yaw $\xi_6$ $\zeta$ $\zeta$ $\zeta$ $\gamma$ $\gamma$ $\gamma$ $\gamma$ $\gamma$ $\gamma$ $\gamma$ $\gamma$
Surge Acceleration	$a_x = 0.2g_0 a_0 \sqrt{C_b}$	y y
Combined Sway/Yaw Acceleration	$a_{y} = 0.3g_{0}a_{0}$	Roll $\xi_4$ Surge $\xi_7$ X
Heave Acceleration	$a_z = 0.7 g_0 \frac{a_0}{\sqrt{C_b}}$	•A common Acceleration Parameter, $a_0$ $a_0 = \frac{3C_W}{L} + C_V C_{V1}$
Tangential Roll Acceleration	$a_r = \phi \left(\frac{2\pi}{T_r}\right)^2 R_r$	
Tangential Pitch Acceleration	$a_p = \theta \left(\frac{2\pi}{T_p}\right)^2 R_p$	$C_{v} = \frac{\sqrt{L}}{50}, \text{maximum } 0.2$ $C_{w} = \text{Wave coefficient}$ $C_{v_{1}} = \frac{V}{\sqrt{L}}, \text{minimum } 0.8$ $L \leq 100  0.0792 \cdot L$ $100 < L < 300  10.75 - [(300 - L)/100]^{3/2}$
$g_0$ : standard acceleration of gravity =9.81m/s <sup>2</sup>		$\begin{array}{c c} 300 \leq L \leq 350 \\ L > 350 \end{array}  \begin{array}{c} 10.75 \\ 10.75 - \left[(L - 350)/150\right]^{3/2} \end{array}$
S		Secul Scoul SDAL



# **B 400 Roll motion and acceleration**

#### B 300 Surge, sway /yaw and heave accelerations

301 The surge acceleration is given by:

$$a_x = 0.2 g_0 a_0 \sqrt{C_B}$$
 (m/s<sup>2</sup>)

**302** The combined sway/yaw acceleration is given by:

$$a_y = 0.3 g_0 a_0 (m/s^2)$$

303 The heave acceleration is given by:

$$a_z = 0.7 g_0 \frac{a_0}{\sqrt{C_B}}$$
 (m/s<sup>2</sup>)

#### B 400 Roll motion and acceleration

401 The roll angle (single amplitude) is given by:

$$\phi = \frac{50c}{B+75} \quad (rad)$$

- $c = (1.25 0.025 T_R) k$
- k = 1.2 for ships without bilge keel
  - = 1.0 for ships with bilge keel
  - = 0.8 for ships with active roll damping facilities
- $T_R$  = as defined in 402, not to be taken greater than 30.
- 402 The period of roll is generally given by:

$$T_R = \frac{2k_r}{\sqrt{GM}}$$
 (s)

 $k_r$  = roll radius of gyration in m GM = metacentric height in m.



## 400 Roll motion and acceleration, Pitch\_motion\_and\_acceleration

The values of kr and GM to be used shall give the minimum realistic value of T<sub>R</sub> for the load considered. In case kr and GM have not been calculated for such condition, the following approximate design values may be used:

- $k_r = 0.39$  B for ships with even transverse distribution of mass
  - = 0.35 B for tankers in ballast
  - = 0.25 B for ships loaded with ore between longitudinal bulkheads
- GM = 0.07 B in general
  - = 0.12 B for tankers and bulk carriers.
  - = 0.05 B for container ship with B < 32.2 m
  - = 0.08 B for container ship with B > 40.0 m with interpolation for B in between.
- The tangential roll acceleration (gravity component not included) is generally given by: 403

$$a_r = \phi \left(\frac{2\pi}{T_R}\right)^2 R_R \qquad (m/s^2)$$

 $R_R$  = distance in m from the centre of mass to the axis of rotation.

The roll axis of rotation may be taken at a height z m above the baseline.

z = the smaller of  $\left[\frac{D}{4} + \frac{T}{2}\right]$  and  $\left[\frac{D}{2}\right]$ 

The radial roll acceleration may normally be neglected. 404

#### B 500 Pitch motion and acceleration

501 The pitch angle is given by:

$$\theta = 0.25 \frac{a_0}{C_B}$$
 (rad)

The period of pitch may normally be taken as: 502

$$T_{\rm P} = 1.8 \sqrt{\frac{\rm L}{\rm g_0}} \quad ({\rm s}$$

The tangential pitch acceleration (gravity component not included) is generally given by: 503

Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee



$$a_p = \theta \left[\frac{2\pi}{T_p}\right]^2 R_p \quad (m/s^2)$$

 $T_{\mathbf{P}}$  = period of pitch

 $R_P$  = distance in m from the centre of mass to the axis of rotation.

The pitch axis of rotation may be taken at the cross- section 0.45 L from A.P. z meters above the baseline.

z = as given in 403.

With T<sub>P</sub> as indicated in 502 the pitch acceleration is given by:

$$a_{p} = 120 \ \theta \frac{R_{p}}{L} \qquad (m/s^{2})$$

504 The radial pitch acceleration may normally be neglected.

#### B 600 Combined vertical acceleration

**601** Normally the combined vertical acceleration (acceleration of gravity not included) may be approximated by:

$$a_v = \frac{k_v g_0 a_0}{C_B}$$
 (m/s<sup>2</sup>)

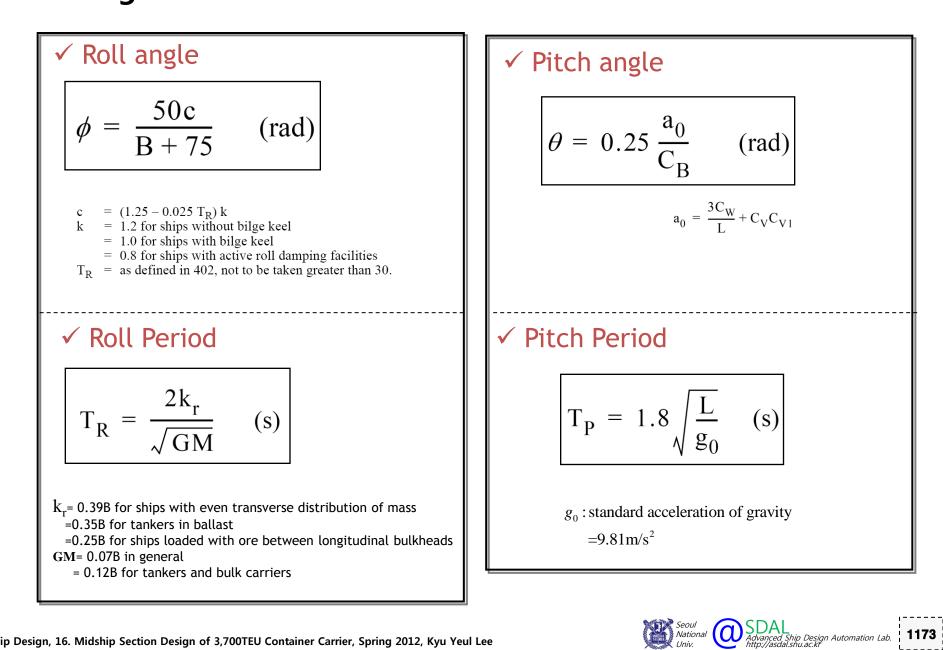
 $k_v = 1.3$  aft of A.P.

- = 0.7 between 0.3 L and 0.6 L from A.P.
- = 1.5 forward of F.P.

Between mentioned regions kv shall be varied linearly, see Fig.3.



#### 1) Ship Motions and Accelerations - Roll angle & Roll Period

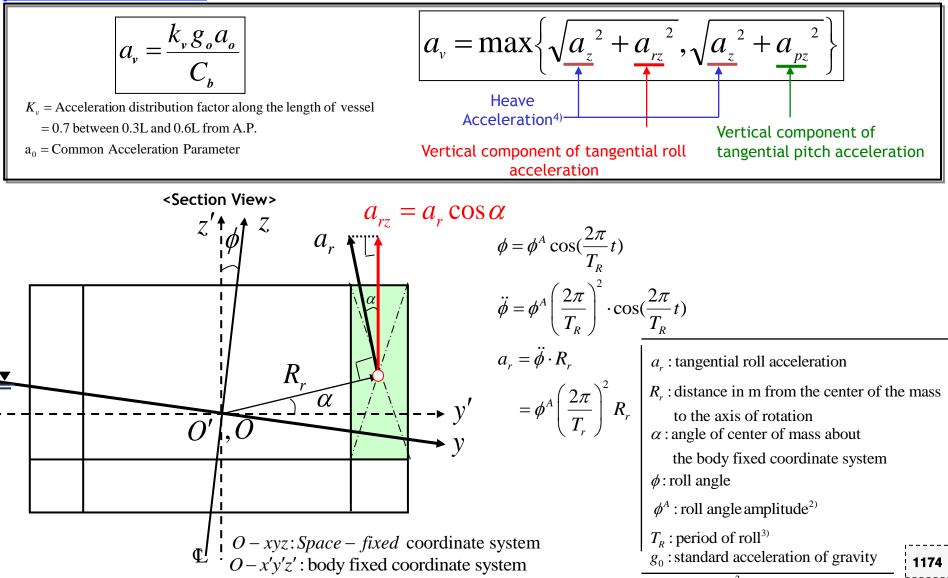


Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee



1) DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.4 B602
 2) DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.4 B401
 3) DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.4 B402
 4) DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.4 B303

 $\checkmark$  The <u>acceleration</u> along the <u>ship's vertical axis</u> considering <u>combined effect of heave</u>, <u>pitch & roll motion</u><sup>1)</sup>



# Pt.3 Ch.1 Sec.4 B303 , B401 , B401 2011

#### B 400 Roll motion and acceleration

401 The roll angle (single amplitude) is given by:

$$\phi = \frac{50c}{B+75} \quad (rad)$$

 $c = (1.25 - 0.025 T_R) k$ 

- k = 1.2 for ships without bilge keel
  - = 1.0 for ships with bilge keel
  - = 0.8 for ships with active roll damping facilities
- $T_R$  = as defined in 402, not to be taken greater than 30.
- 402 The period of roll is generally given by:

$$T_R = \frac{2k_r}{\sqrt{GM}}$$
 (s)

 $k_r = roll radius of gyration in m$ 

GM = metacentric height in m.

The values of kr and GM to be used shall give the minimum realistic value of TR for the load considered.

In case  $k_{\rm r}$  and GM have not been calculated for such condition, the following approximate design values may be used:

- $k_r = 0.39$  B for ships with even transverse distribution of mass
  - = 0.35 B for tankers in ballast
  - = 0.25 B for ships loaded with ore between longitudinal bulkheads

GM = 0.07 B in general

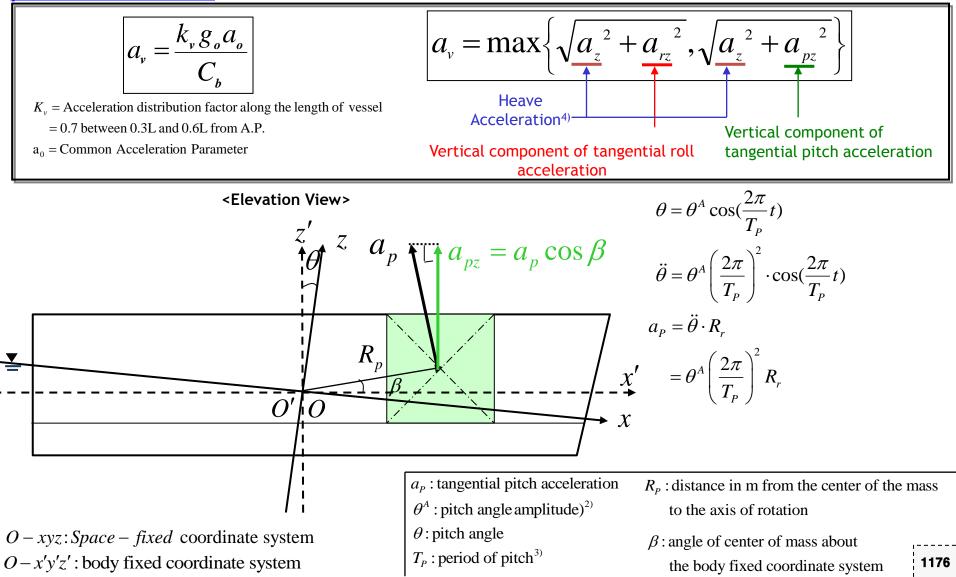
- = 0.12 B for tankers and bulk carriers.
- = 0.05 B for container ship with B < 32.2 m
- = 0.08 B for container ship with B > 40.0 m with interpolation for B in between.
- 303 The heave acceleration is given by:

$$a_z = 0.7 g_0 \frac{a_0}{\sqrt{C_B}}$$
 (m/s<sup>2</sup>)



1) DnV Rules, Jan. 2004,Pt.3 Ch.1 Sec.4 B602
 2) DnV Rules, Jan. 2004,Pt.3 Ch.1 Sec.4 B401
 3) DnV Rules, Jan. 2004,Pt.3 Ch.1 Sec.4 B402
 4) DnV Rules, Jan. 2004,Pt.3 Ch.1 Sec.4 B303

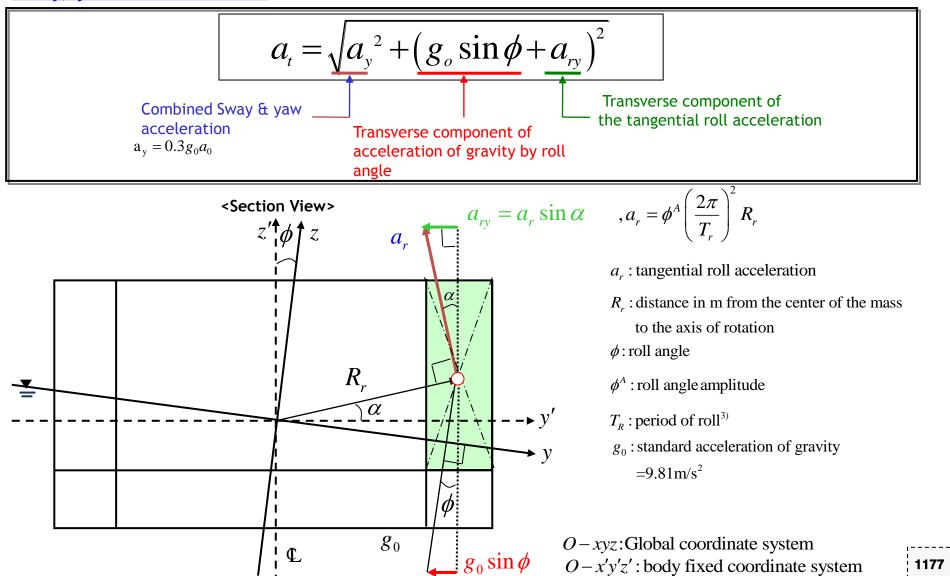
✓ The <u>acceleration</u> along the <u>ship's vertical axis</u> considering <u>combined effect of heave</u>, <u>pitch & roll motion<sup>1</sup></u>



#### 2) Combined Acceleration

### - Combined Transverse Acceleration, *a*<sub>t</sub>

✓ The <u>acceleration</u> along the <u>ship's transverse axis</u> considering <u>combined effect of</u> <u>sway, yaw & roll motion<sup>1</sup></u>



701 Acceleration along the ship's transverse axis is given as the combined effect of sway/yaw and roll calculated as indicated in 100, i.e.:

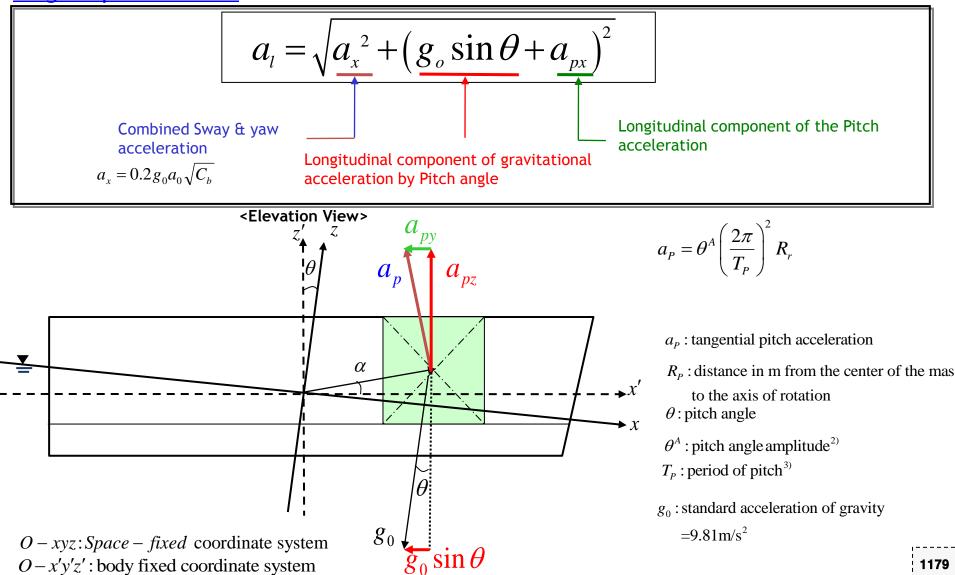
$$a_t = \sqrt{a_y^2 + (g_0 \sin \phi + a_{ry})^2}$$
 (m/s<sup>2</sup>)

 $a_{ry}$  = transverse component of the roll acceleration given in 403. Note that  $a_{ry}$  is equal to  $a_r$  using the vertical projection of  $R_R$ .

### 2) Combined Acceleration

### - Combined Longitudinal Acceleration, a<sub>l</sub>

 $\checkmark$  The <u>acceleration</u> along the <u>ship's longitudinal axis</u> considering <u>combined effect of</u> <u>surge & pitch motion<sup>1)</sup></u>

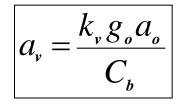


## 2) Combined Acceleration

- Example) Vertical Acceleration

# (Example) Calculate the vertical acceleration of a given ship at 0.5L (amidships) by DNV Rule

[Dimension]  $L_s$ =315.79 m, V=15.5 knots, C<sub>B</sub>=0.832



- $K_v$  = Acceleration distribution factor along the length of vessel
  - = 0.7 between 0.3L and 0.6L from A.P.

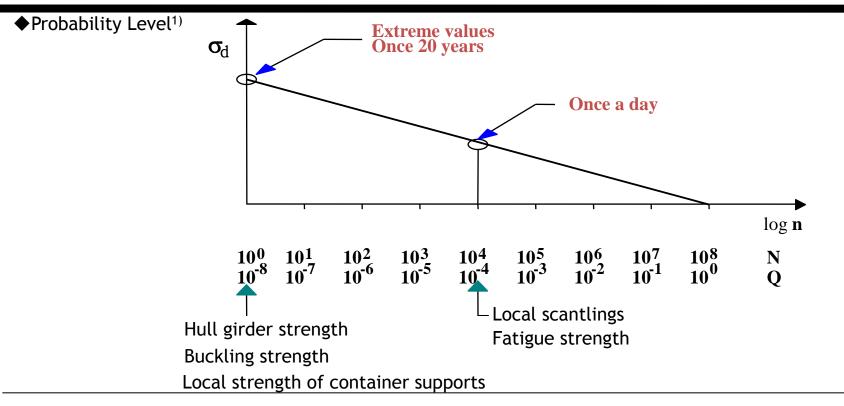
 $a_0$  = Common Acceleration Parameter

 $g_0 =$  Standard acceleration of gravity (=9.81m/sec<sup>2</sup>)

(Sol.) 
$$a_v = (k_v g_0 a_0) / C_B = (0.7 \times 9.81 \times 0.277) / 0.832$$
  
 $= 2.286 (m/sec^2)$   
where,  $k_v = 0.7$  at mid ship  
 $a_0 = 3C_W / L + C_v C_{v1} = 3 \times 10.75 / 315.79 + 0.2 \times 0.872 = 0.277$   
 $C_v = L^{0.5} / 50 = 315.79^{0.5} / 50 = 0.355$  or Max. 0.2  
 $= 0.2$   
 $C_{v1} = V / L^{0.5} = 15.5 / 315.79^{0.5} = 0.872$  or Min. 0.8  
 $= 0.872$ 

Seoul National

# 3) Design Probability Level



- Design probability Level<sup>2</sup>)
  - $\checkmark$  Number of waves that the ship experiences during the ship's life (for 20 years) : about 10<sup>8</sup>
    - $\rightarrow$  The ship is design to endure the extreme wave ( 10<sup>-8</sup> probability ) which the ship encounter once for 20 years

(Extreme condition), (Ship motion, Acceleration is given as extreme value)

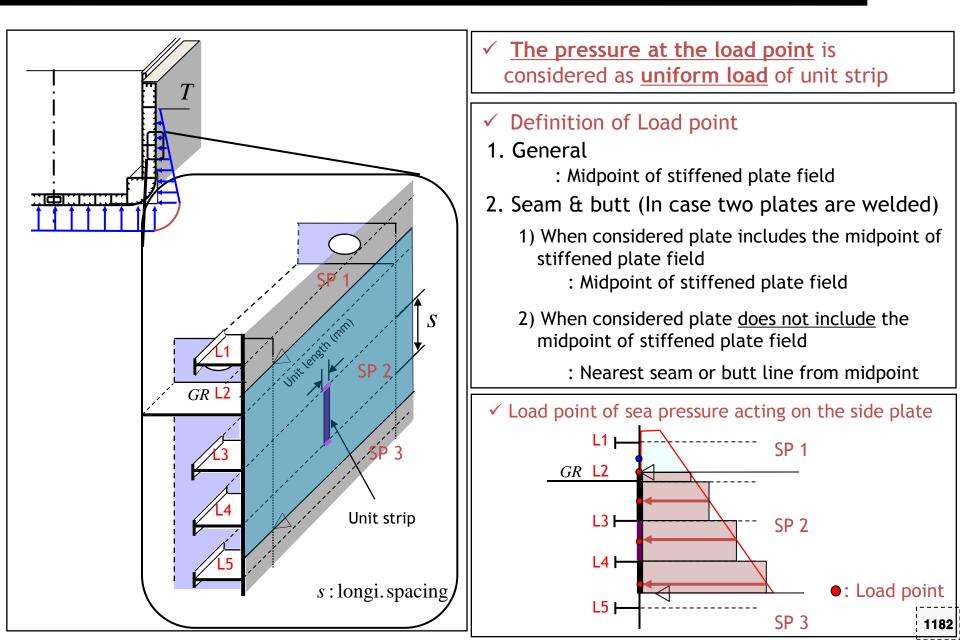
✓ In case of design pressure, use the reduced value of  $10^{-4}$  (Reduction Value =  $0.5 \times$  Extreme value)

**(Al**) Liquid Tank Pressure: Pressure, P<sub>1</sub>, considering Vertical Acceleration  $p_1 = \rho (g_o + 0.5a_v)h_s$ 



## 4) Load point - Horizontally stiffened plate

 $p_2 = \rho g_o \left[ 0.67 (h_s + \phi b) - 0.12 \sqrt{H b_t \phi} \right]$ 



# Pt.3 Ch.1 Sec.4 A201 ,202 2011

#### A 200 Definitions

- 201 Symbols:
- $p = \text{design pressure in } kN/m^2$
- $\rho$  = density of liquid or stowage rate of dry cargo in t/m<sup>3</sup>.

202 The load point for which the design pressure shall be calculated is defined for various strength members as follows:

a) For plates:

midpoint of horizontally stiffened plate field. Half of the stiffener spacing above the lower support of vertically stiffened plate field, or at lower edge of plate when the thickness is changed within the plate field.

b) For stiffeners:

midpoint of span.

When the pressure is not varied linearly over the span the design pressure shall be taken as the greater of:

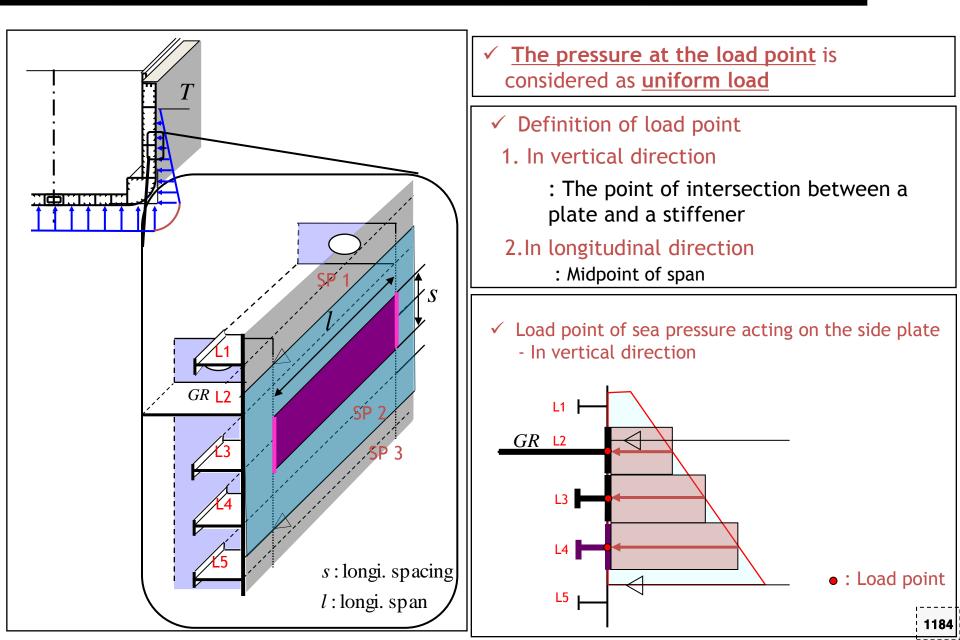
 $p_m$  and  $\frac{p_a + p_b}{2}$ 

pm, pa and pb are calculated pressure at the midpoint and at each end respectively.

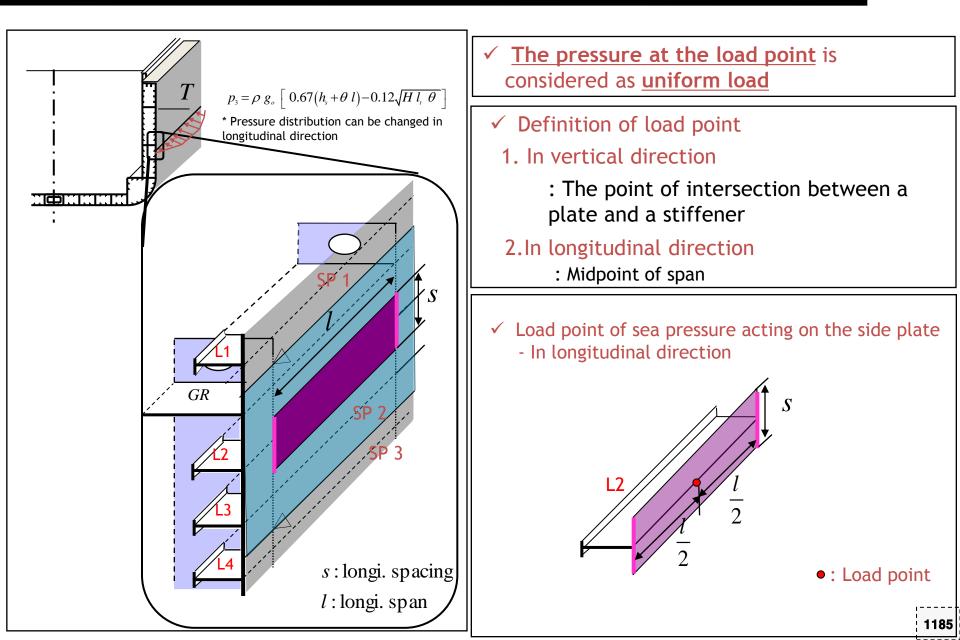
c) For girders:

midpoint of load area.

# 4) Load point- Longitudinal stiffeners

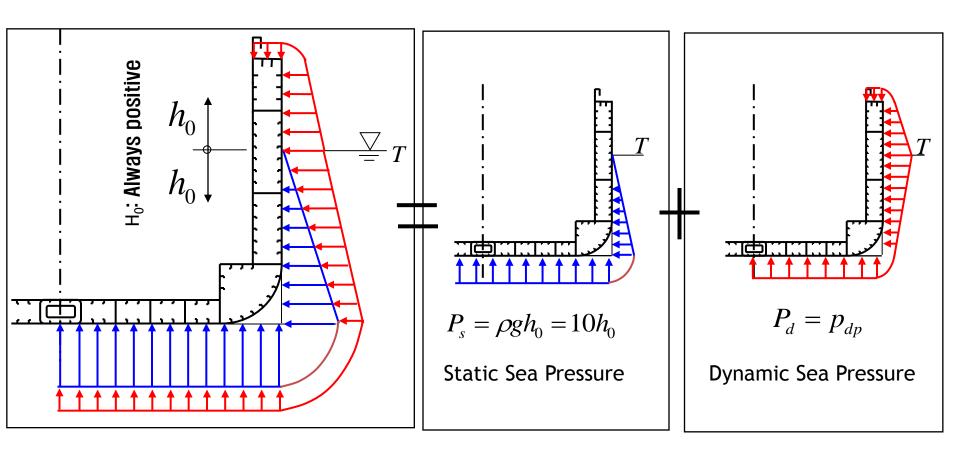


# 4) Load point- Longitudinal stiffeners



### 5) Pressure and Force a) Sea Pressure

✓ sea pressures = static sea pressure + dynamic sea pressure  $P = P_s + P_d$ 



#### 1187

#### 1)DnV Rules, Jan. 2004,Pt.3 Ch.1 Sec.4 C 300

## 5) Pressure and Force b) Liquid Tank Pressure (1)

 $\succ$  The pressure in full tanks shall be taken as the greater of  $p_1 \sim p_5^{-11}$ 

$$p_{1} = \rho \left(g_{o} + 0.5a_{v}\right)h_{s}$$

$$p_{1} : \text{Considering vertical acceleration}$$

$$p_{2} = \rho g_{o} \left[ 0.67(h_{s} + \phi b) - 0.12\sqrt{H b_{t} \phi} \right]$$

$$P_{2} : \text{Considering rolling motion}$$

$$p_{3} = \rho g_{o} \left[ 0.67(h_{s} + \phi l) - 0.12\sqrt{H l_{t} \phi} \right]$$

$$P_{3} : \text{Considering pitching motion}$$

$$p_{4} = 0.67(\rho g_{o}h_{p} + \Delta P_{dyn})$$

$$P_{5} : \rho g_{o}h_{s} + p_{o}$$

$$P_{5} : \text{Considering tank test pressure}$$

$$p_{1} : \text{Considering vertical acceleration}$$

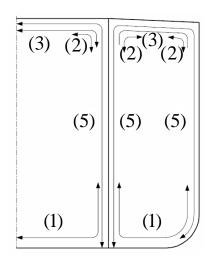
$$p_{1} : \text{Considering rolling motion}$$

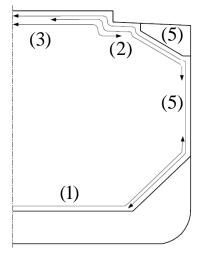
$$p_{2} : \text{Considering pitching motion}$$

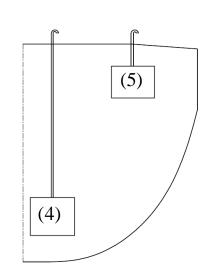
$$p_{3} : \text{Considering overflow}$$

$$p_{5} : \text{Considering tank test pressure}$$

Maximum pressure is different depending on locations







- Vertical acceleration
- gle
- gest athwartship in m form the load the tank corner at top
- dth and length in m of tank
  - y of liquid cargo
  - al distance from the load point to tank top in tank
- $h_p$  : Vertical distance from the load point to the top of air pipe
- $P_0$  : 25 kN/m<sup>2</sup> general
- $\Delta p_{dyn}$  : calculated pressure drop

# Pt.3 Ch.1 Sec.4 C302 2011

301 Tanks for crude oil or bunkers are normally to be designed for liquids of density equal to that of sea water, taken as  $\rho = 1.025$  t/m<sup>3</sup> (i.e.  $\rho g_0 \approx 10$ ). Tanks for heavier liquids may be approved after special consideration. Vessels designed for 100% filling of specified tanks with a heavier liquid will be given the notation **HL**( $\rho$ ), indicating the highest cargo density applied as basis for approval. The density upon which the scantling of individual tanks are based, will be given in the appendix to the classification certificate.

302

The pressure in full tanks shall be taken as the greater of:

$$p = \rho (g_0 + 0.5 a_V) h_s (kN/m^2)$$
[1]  

$$p = \rho g_0 [0.67(h_s + \phi b) - 0.12 \sqrt{Hb_t \phi}] (kN/m^2) [2]$$
  

$$p = \rho g_0 [0.67(h_s + \theta l) - 0.12 \sqrt{H1_t \theta}] (kN/m^2) [3]$$
  

$$p = 0.67 (\rho g_0 h_p + \Delta p_{dyn}) (kN/m^2)$$
[4]  

$$p = \rho g_0 h_s + p_0 (kN/m^2)$$
[5]

- $a_v = vertical$  acceleration as given in B600, taken in centre of gravity of tank.
- $\phi$  = as given in B400
- $\theta$  = as given in B500
- H = height in m of the tank
- $\rho$  = density of ballast, bunkers or liquid cargo in t/m<sup>3</sup>, normally not to be taken less than 1.025 t/m<sup>3</sup> (i.e.  $\rho g_0 \approx 10$ )
- b = the largest athwartship distance in m from the load point to the tank corner at top of the tank which is situated most distant from the load point. For tank tops with stepped contour, the uppermost tank corner will normally be decisive

- $b_t = breadth in m of top of tank$ 
  - = the largest longitudinal distance in m from the load point to the tank corner at top of tank which is situated most distant from the load point. For tank tops with stepped contour, the uppermost tank corner will normally be decisive
  - = length in m of top of tank
  - = vertical distance in m from the load point to the top of tank, excluding smaller hatchways.
- $h_p$  = vertical distance in m from the load point to the top of air pipe
- $p_0 = 25 \text{ kN/m}^2 \text{ in general}$

 $l_t$ 

hs

- =  $15 \text{ kN/m}^2$  in ballast holds in dry cargo vessels
- = tank pressure valve opening pressure when exceeding the general value.
- $\Delta p_{dyn}$  = calculated pressure drop according to Pt.4 Ch.6 Sec.4 K201.

For calculation of girder structures the pressure [4] shall be increased by a factor 1.15.

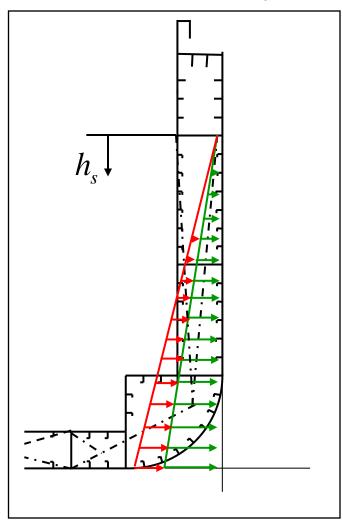
The formulae normally giving the greatest pressure are indicated in Figs. 4 to 6 for various types.

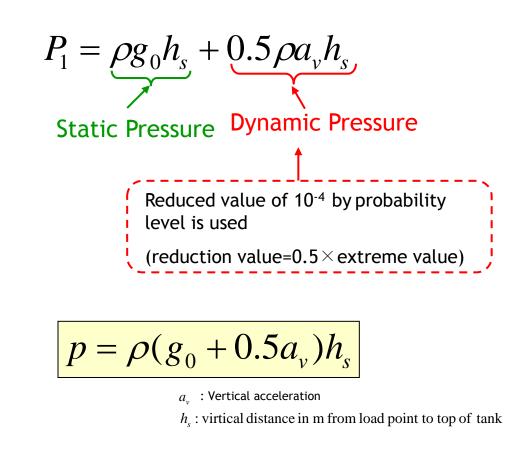
For sea pressure at minimum design draught which may be deduced from formulae above, see 202.

Formulae [2] and [3] are based on a 2% ullage in large tanks.

E) Droccura and Earca	$\boldsymbol{p}_{I} = \rho \left( \boldsymbol{g}_{o} + \boldsymbol{0.5} \boldsymbol{a}_{v} \right) \boldsymbol{h}_{s}$	P <sub>1</sub> : Considering vertical acceleration
5) Pressure and Force	$p_2 = \rho g_o \left[ 0.67(h_s + \phi b) - 0.12\sqrt{H b_t \phi} \right]$	P <sub>2</sub> : Considering rolling motion
b) Liquid Tank Pressure (2)	$\boldsymbol{p}_{3} = \rho \boldsymbol{g}_{o} \left[ \boldsymbol{0.67} (\boldsymbol{h}_{s} + \theta \boldsymbol{l}) - \boldsymbol{0.12} \sqrt{\boldsymbol{H} \boldsymbol{l}_{i} \boldsymbol{\theta}} \right]$	P <sub>3</sub> : Considering pitching motion
D) LIQUIU TAIIK PIESSUIE (2)	$\boldsymbol{p}_{\boldsymbol{4}} = \boldsymbol{0.67} \left( \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{p} + \Delta \boldsymbol{P}_{dyn} \right)$	P <sub>4</sub> : Considering overflow
	$\boldsymbol{p}_{s} = \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{s} + \boldsymbol{p}_{o}$	P <sub>5</sub> : Considering tank test pressure

 $\checkmark$  Design Pressure, P<sub>1</sub> considering vertical acceleration <u>(General)</u>



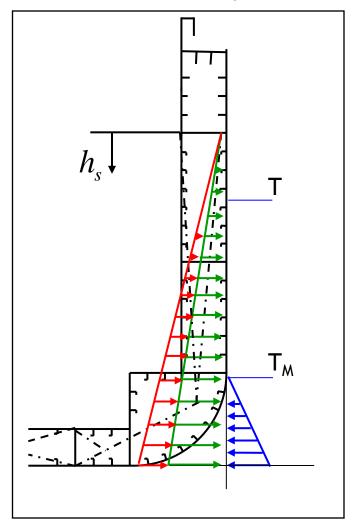


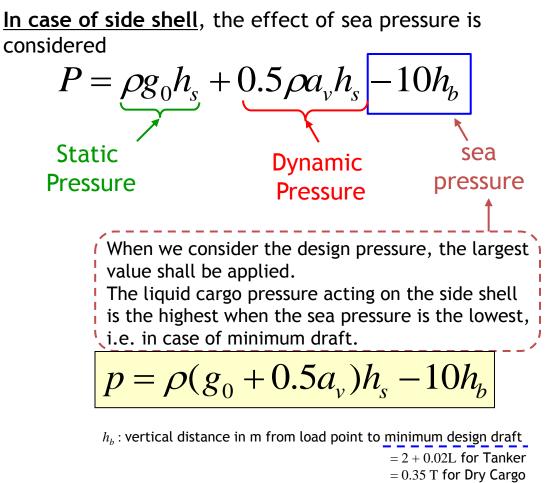


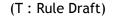
Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee

E) Droccure and Force	$\boldsymbol{p}_{I} = \rho \left( \boldsymbol{g}_{o} + \boldsymbol{0.5} \boldsymbol{a}_{v} \right) \boldsymbol{h}_{s}$	P <sub>1</sub> : Considering vertical acceleration
5) Pressure and Force	$p_2 = \rho g_o \left[ 0.67(h_s + \phi b) - 0.12\sqrt{H b_i \phi} \right]$	P <sub>2</sub> : Considering rolling motion
b) Liquid Tank Pressure (3)	$p_{3} = \rho g_{o} \left[ 0.67(h_{s} + \theta l) - 0.12\sqrt{H l_{c} \theta} \right]$	P <sub>3</sub> : Considering pitching motion
D) LIQUIU TAIIK Pressure (5)	$\boldsymbol{p}_{4} = \boldsymbol{0.67} \left( \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{p} + \Delta P_{dyn} \right)$	P <sub>4</sub> : Considering overflow
	$\boldsymbol{p}_{s} = \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{s} + \boldsymbol{p}_{o}$	P <sub>5</sub> : Considering tank test pressure

 $\checkmark$  Design Pressure, P<sub>1</sub> considering vertical acceleration (In case of side shell)



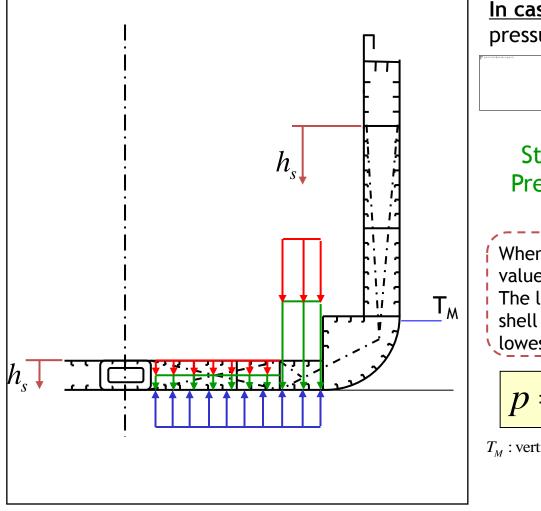


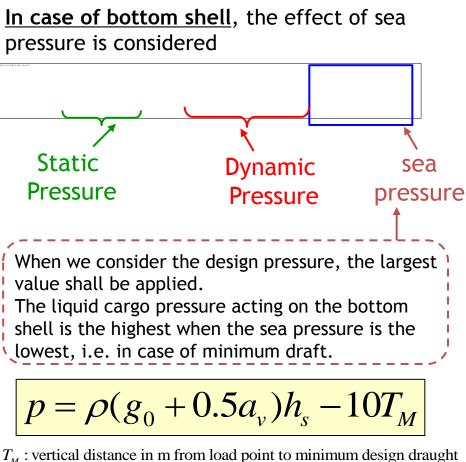




E) Draccura and Earca	$\boldsymbol{p}_{i} = \rho \left( \boldsymbol{g}_{o} + \boldsymbol{0.5} \boldsymbol{a}_{v} \right) \boldsymbol{h}_{s}$	P <sub>1</sub> : Considering vertical acceleration
5) Pressure and Force	$p_2 = \rho g_o \left[ 0.67(h_s + \phi b) - 0.12\sqrt{H b_t \phi} \right]$	P <sub>2</sub> : Considering rolling motion
b) Liquid Tank Pressure (4)	$p_{3} = \rho g_{a} \left[ \boldsymbol{0.67} (\boldsymbol{h}_{s} + \theta \boldsymbol{l}) - \boldsymbol{0.12} \sqrt{\boldsymbol{H} \boldsymbol{l}_{t} \theta} \right]$	P <sub>3</sub> : Considering pitching motion
D) LIQUIU TAIIK PLESSULE (4)	$\boldsymbol{p}_{4} = \boldsymbol{0.67} \left( \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{p} + \Delta P_{dyn} \right)$	P <sub>4</sub> : Considering overflow
	$\boldsymbol{p}_{s} = \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{s} + \boldsymbol{p}_{o}$	P <sub>5</sub> : Considering tank test pressure

#### ✓ Design Pressure, P<sub>1</sub> considering vertical acceleration (In case of bottom shell)





= 2 + 0.02L for Tanker = 0.35 T for Dry Cargo (T : Rule Draft)

#### 5) Pressure and Force - Example) Calculation of P<sub>1</sub> Pressure

(Example) When the tank is filled up , calculate the P<sub>1</sub> pressure of inner bottom and deck by using vertical acceleration ( $a_v=2.286 \text{ m/sec}^2$ ) and dimensions of tank which is given below.

[Dimension] Inner bottom height : 3.0 m, Deck height : 31.2m,  $\rho = 1.025$  ton/m<sup>3</sup>

$$P_1 = \rho \big( g_0 + 0.5 a_v \big) h_s$$

 $\rho = \text{density}\left(\text{ton/m}^3\right)$ 

 $a_v = Vertical acceleration$ 

 $g_0 =$  Standard acceleration of gravity (=9.81m/sec<sup>2</sup>)

 $h_{\!s}$  : virtical distance in m from load point to top of tank

(Sol.) 
$$a_v = 2.286 \text{ m/sec}^2$$

(1) Inner Bottom  $h_s = 31.2 - 3.0 = 28.8 m$   $P_1 = \rho (g_0 + 0.5a_v) h_s$   $= 1.025 (9.81 + 0.5 \times 2.286) \times 28.2$  $= 316.6 kN / m^2$  ② Deck  $h_s = 31.2 - 31.2 = 0 m$   $P_1 = \rho (g_0 + 0.5a_v) h_s$   $= 1.025 (9.81 + 0.5 \times 2.286) \times 0$  $= 0 kN / m^2$ 



#### **B 800** Combined longitudinal accelerations

**801** Acceleration along the ship's longitudinal axis is given as the combined effect of surge and pitch calculated as indicated in 100, i.e.:

$$a_l = \sqrt{a_x^2 + (g_0 \sin \theta + a_{px})^2}$$
 (m/s<sup>2</sup>)

 $a_{px}$  = longitudinal component of pitch acceleration given in 503. Note that  $a_{px}$  is equal to  $a_p$  using the vertical projection of  $R_p$ .

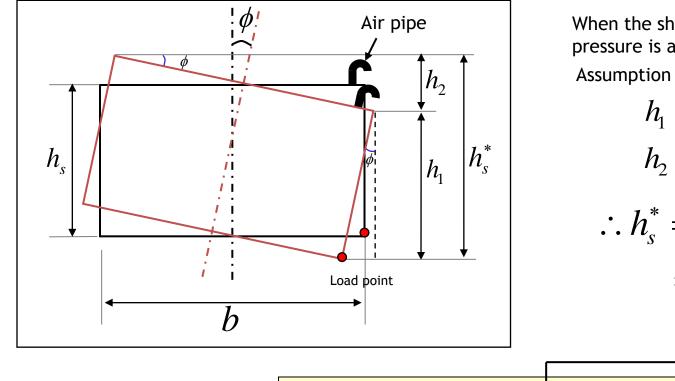




$\boldsymbol{p}_{1} = \rho \left( \boldsymbol{g}_{o} \right)$	$+0.5a_{\nu})h_{s}$	P <sub>1</sub> : Considering vertical acceleration
$p_2 = \rho g_o$	$\left[\boldsymbol{0.67}(\boldsymbol{h}_{s}+\phi\boldsymbol{b})-\boldsymbol{0.12}\sqrt{H\boldsymbol{b}_{t}\phi}\right]$	P <sub>2</sub> : Considering rolling motion
$\boldsymbol{p}_{3} = \rho \boldsymbol{g}_{o}$	$\left[\boldsymbol{0.67}(\boldsymbol{h}_{s}+\boldsymbol{\theta}\boldsymbol{l})-\boldsymbol{0.12}\sqrt{H\boldsymbol{l}_{s}\boldsymbol{\theta}}\right]$	P <sub>3</sub> : Considering pitching motion
$p_4 = 0.67$	$\left(\rho  \boldsymbol{g}_{o} \boldsymbol{h}_{p} + \Delta P_{dyn}\right)$	P <sub>4</sub> : Considering overflow
$p_5 = \rho g_o h$	$\boldsymbol{n}_{s}+\boldsymbol{p}_{o}$	P <sub>5</sub> : Considering tank test pressure

#### $\checkmark$ Design Pressure P<sub>2</sub> considering the rolling motion

DSME, 선박구조설계 5-3 DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.4



When the ship is rolling, the higher static pressure is applied.

Assumption :  $\phi << 1$ 

$$h_1 = h_s \cos \phi \approx h_s$$
$$h_2 = b \sin \phi \approx b \phi$$

$$\therefore h_s^* = h_1 + h_2$$
$$= (h_s + b\phi)$$

$$p_2 = \rho g_0 [0.67(h_s + \phi b) - 0.12\sqrt{H\phi b_t}]$$

H : height in m of the tank b<sub>t</sub> : breadth in m of top of tank In case of rolling of a ship, two third (=0.67) of actual pressure is applied considering pressure drop by overflow.

The filling ratio of the most tank is about 98%.

1195

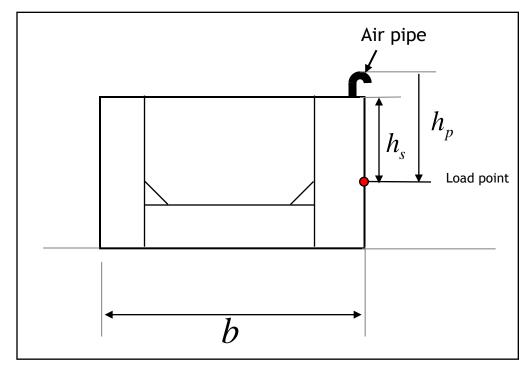
That (about 2%) is considered.



$\boldsymbol{p}_{1} = \rho \left( \boldsymbol{g}_{o} + \boldsymbol{0.5} \boldsymbol{a}_{v} \right) \boldsymbol{h}_{s}$	P <sub>1</sub> : Considering vertical acceleration
$p_2 = \rho g_o \left[ \boldsymbol{0.67} (\boldsymbol{h}_s + \phi \boldsymbol{b}) - \boldsymbol{0.12} \sqrt{\boldsymbol{H} \boldsymbol{b}_i \phi} \right]$	P <sub>2</sub> : Considering rolling motion
$\boldsymbol{p}_{s} = \rho \boldsymbol{g}_{o} \left[ \boldsymbol{0.67} (\boldsymbol{h}_{s} + \theta \boldsymbol{l}) - \boldsymbol{0.12} \sqrt{H \boldsymbol{l}_{i} \boldsymbol{\theta}} \right]$	P <sub>3</sub> : Considering pitching motion
$\boldsymbol{p}_{4} = \boldsymbol{0.67} \left( \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{p} + \Delta P_{dyn} \right)$	P <sub>4</sub> : Considering overflow
$\boldsymbol{p}_{s} = \rho \; \boldsymbol{g}_{o} \boldsymbol{h}_{s} + \boldsymbol{p}_{o}$	P <sub>5</sub> : Considering tank test pressure

#### $\checkmark$ Design Pressure P<sub>4</sub> considering the tank overflow

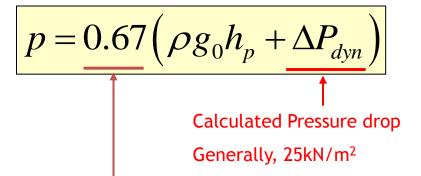
DSME, 선박구조설계 5-3 DnV Rules, Jan. 2004,Pt.3 Ch.1 Sec.4



The liquid of tank is filled up to air pipe in case of tank overflow.

So  $h_p$  is used for calculating static pressure.

 $h_p$  = vertical distance in m from the load point to the top of air pipe



In case of rolling of a ship, two third (=0.67) of actual pressure is applied considering pressure drop by overflow.



5) Pressure and Force b) Liquid Tank Pressure (7)

 $h_{s}$ 

$\boldsymbol{p}_{1} = \rho \left( \boldsymbol{g}_{o} + \boldsymbol{0.5} \boldsymbol{a}_{v} \right) \boldsymbol{h}_{s}$	P <sub>1</sub> : Considering vertical acceleration
$p_2 = \rho g_o \left[ \boldsymbol{0.67} (\boldsymbol{h}_s + \phi \boldsymbol{b}) - \boldsymbol{0.12} \sqrt{\boldsymbol{H} \boldsymbol{b}_s \phi} \right]$	P <sub>2</sub> : Considering rolling motion
$ p_{3} = \rho g_{o} \left[ 0.67(h_{s} + \theta l) - 0.12\sqrt{H l_{i} \theta} \right]^{2} $	P <sub>3</sub> : Considering pitching motion
$\boldsymbol{p}_{4} = \boldsymbol{0.67} \left( \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{p} + \Delta P_{dvn} \right)$	P <sub>4</sub> : Considering overflow
$\boldsymbol{p}_{s} = \rho  \boldsymbol{g}_{o} \boldsymbol{h}_{s} + \boldsymbol{p}_{o}$	P <sub>5</sub> : Considering tank test pressure

 $\checkmark$  Design Pressure P<sub>5</sub> considering the tank test pressure DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.4

Тм

DSME, 선박구조설계 5-3

Over-pressure is applied in order to have the water head of 'tank height + 2.5 ' (m) in case of tank test for leakage. (water head of over-pressure of tank test : 2.5m)  $p = \rho g_0 h_s + p_o$ 

$$p_o = \rho g_0 \times 2.5$$
$$= 10 \times 2.5$$
$$= 25kN/m^2$$



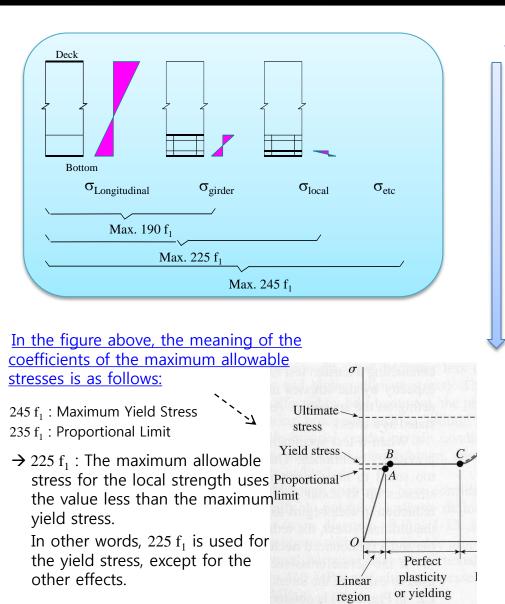
Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee

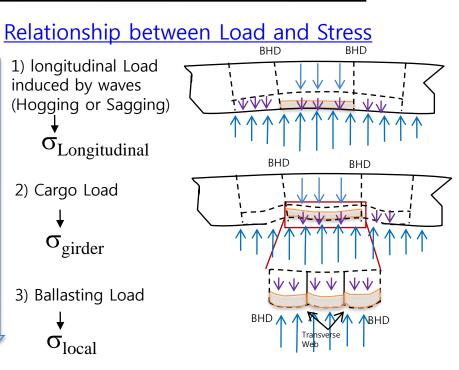
# 16-3. Local Strength & Allowable stress



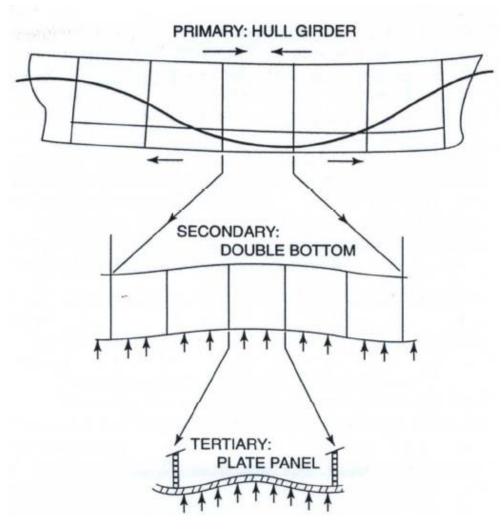
## Allowable stresses

- Allowable Stress for Local Strength





# Local Strength & Allowable Stresses



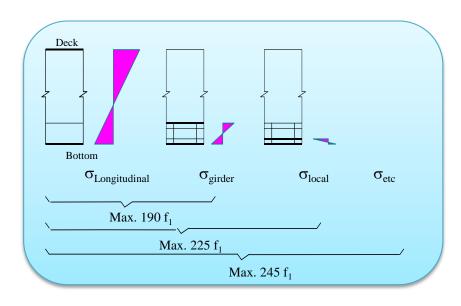
• Primary, secondary, and tertiary structure

\* Mansour, A., liu, d., the principles of naval architecture series - strength of ships and ocean structures, the society of naval architects and marine engineers, 2008 -



## Allowable stresses

- Allowable Stress for Local Strength



Another interpretation of the figure

#### Example) Inner bottom Longitudinals<sup>1)</sup>

1) DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.6 c800

The section modulus requirement is given by:

$$Z = \frac{83l^2 spw_k}{\sigma} \ (cm^3)$$

Where p is the local pressure on bottom structure.

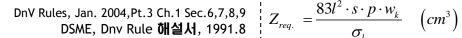
The nominal allowable bending stress due to lateral pressure is used except for the longitudinal stress and the double bottom girder stress.

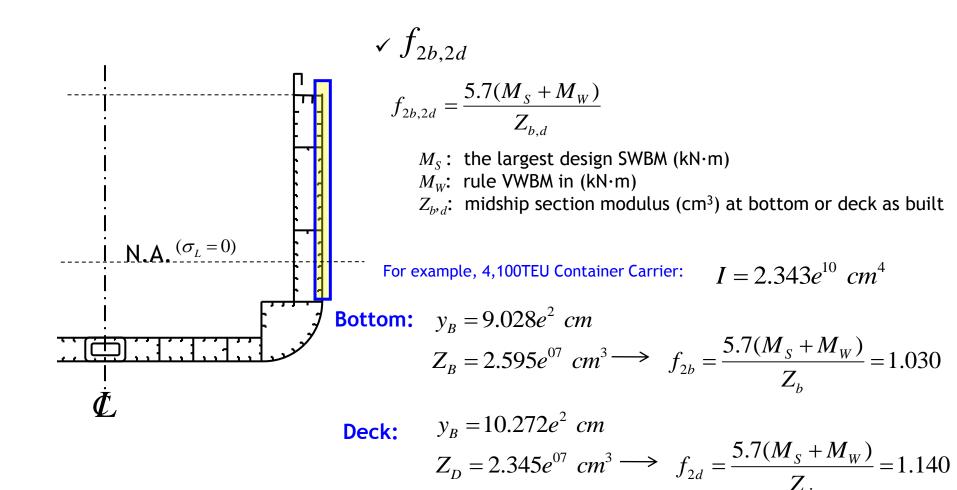
$$\sigma = 225 f_1 - 100 f_{2b} - 0.7 \sigma_{db}$$

The longitudinal stress is given by the stress factor. And the double bottom stress is given by:

- $\sigma_{db}$  = mean double bottom stress at plate flanges, normally not to be taken less than
  - = 20 f1 for cargo holds in general cargo vessel
  - = 50 f1 for holds for ballast
  - = 85 f1 b/B for tanks for liquid cargo

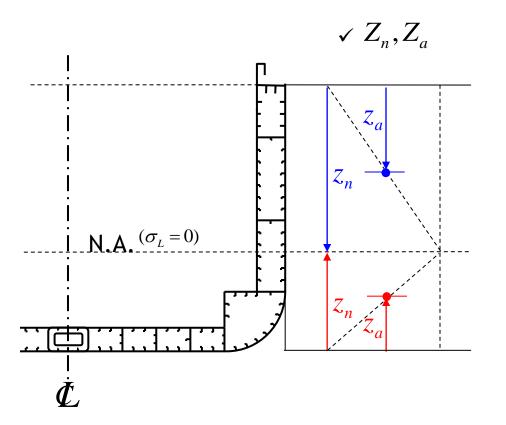
#### Allowable Stresses - Longitudinal Stiffeners (2)





Section modulus of bottom is larger than that of deck, So stress factor  $f_{2b}$  is smaller than  $f_{2d}$ 

### Allowable Stresses - Longitudinal Stiffeners (2)



Zn : Vertical distance in m from the baseline or deckline to the neutral axis of the hull girder, whichever is relevant

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec. 6, 7, 8, 9

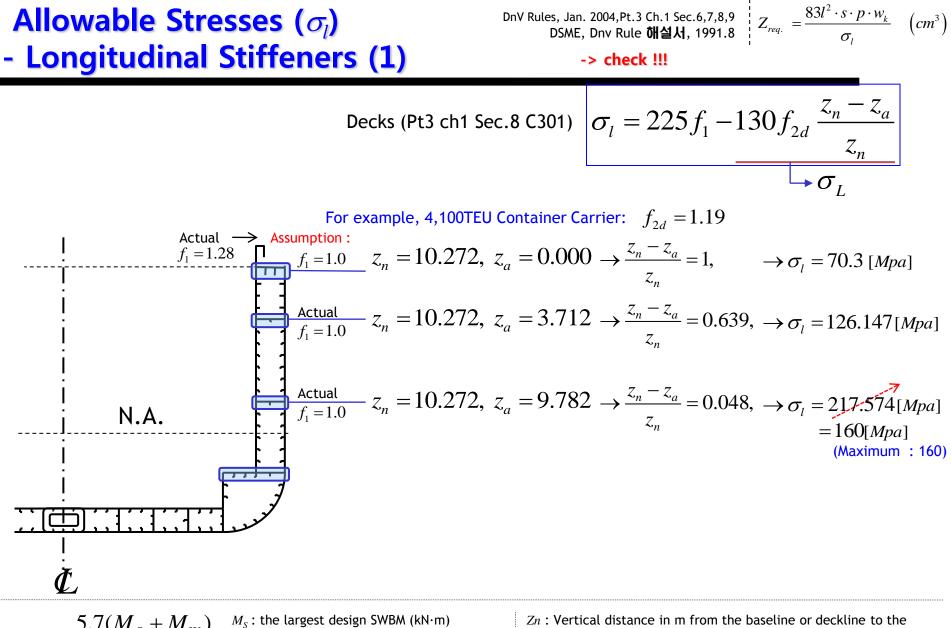
DSME, Dnv Rule **해설서**, 1991.8

 $Z_{req.} = \frac{83l^2 \cdot s \cdot p \cdot w_k}{2}$ 

 $(cm^3)$ 

 $Z_a$ : vertical distance in m from the baseline or deckline to the point in question below or above the neutral axis, respectively

$$f_{2b,2d} = \frac{5.7(M_{s} + M_{w})}{Z_{b,d}} \qquad \begin{array}{c} M_{s}: \text{ the largest design SWBM (kN·m)} \\ M_{w}: \text{ rule VWBM in (kN·m)} \\ Z_{b'd}: \text{ midship section modulus (cm3) at bottom or deck as built} \end{array}$$



 $f_{2b,2d} = \frac{5.7(M_s + M_w)}{Z_{b,d}}$ 

 $M_S$ : the targest design SWBM (KN·m)  $M_W$ : rule VWBM in (kN·m)  $Z_{b'd}$ :midship section modulus (cm<sup>3</sup>) at bottom or deck as built Zn: Vertical distance in m from the baseline or deckline to the neutral axis of the hull girder, whichever is relevant
 Z<sub>a</sub>: vertical distance in m from the baseline or deckline to the point in question below or above the neutral axis, respectively

**301** The section modulus requirement is given by:

$$Z = \frac{83 l^2 \operatorname{sp} w_k}{\sigma} \quad (\operatorname{cm}^3), \quad \text{minimum 15 cm}^3$$

- $p = p_1 p_{13}$ , whichever is relevant, as given in Table B1.
- $\sigma$  = allowable stress, within 0.4 L midship given in Table C1
  - = 160 f<sub>1</sub> for continuous decks within 0.1 L from the perpendiculars and for other deck longitudinals in general.

Between specified regions the  $\sigma$ -value shall be varied linearly.

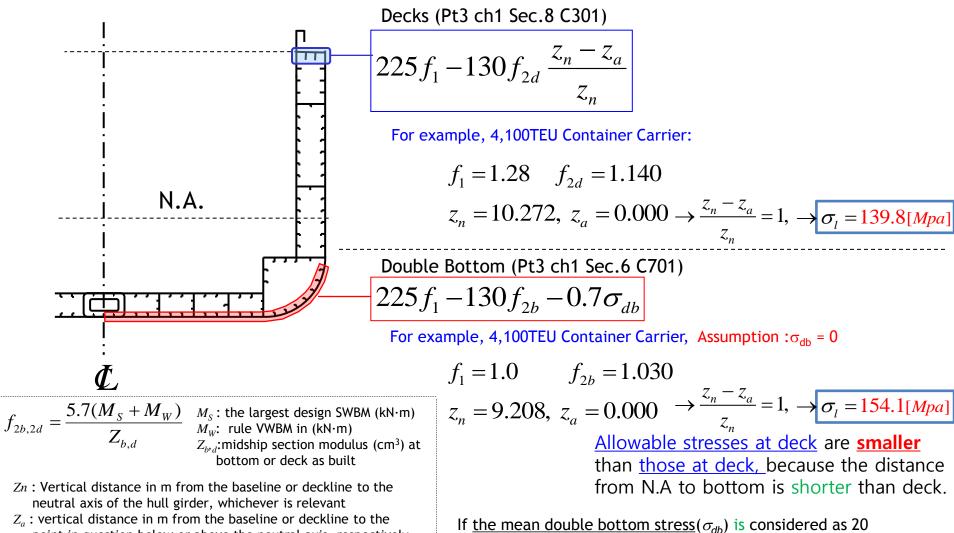
For longitudinals  $\sigma = 160 \text{ f}_1$  may be used in any case in combination with heeled condition pressures  $p_9$  and sloshing load pressures,  $p_{11}$  and  $p_{12}$ .

For definition of other parameters used in the formula, see A200.

#### Allowable Stresses (σ<sub>i</sub>) - Longitudinal Stiffeners (1)

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.6, 7, 8, 9 DSME, Dnv Rule 해설서, 1991.8  $Z_{req.} = \frac{83l^2 \cdot s \cdot p \cdot w_k}{\sigma}$ 

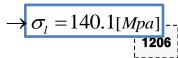
-> check !!!



- $Z_a$ : vertical distance in m from the baseline or deckline to the point in question below or above the neutral axis, respectively
- $\sigma_{db}$  = mean double bottom stress at plate flanges, normally not to be taken less than
  - = 20 f1 for cargo holds in general cargo vessel
  - = 50 f1 for holds for ballast
  - = 85 f1 b/B for tanks for liquid cargo

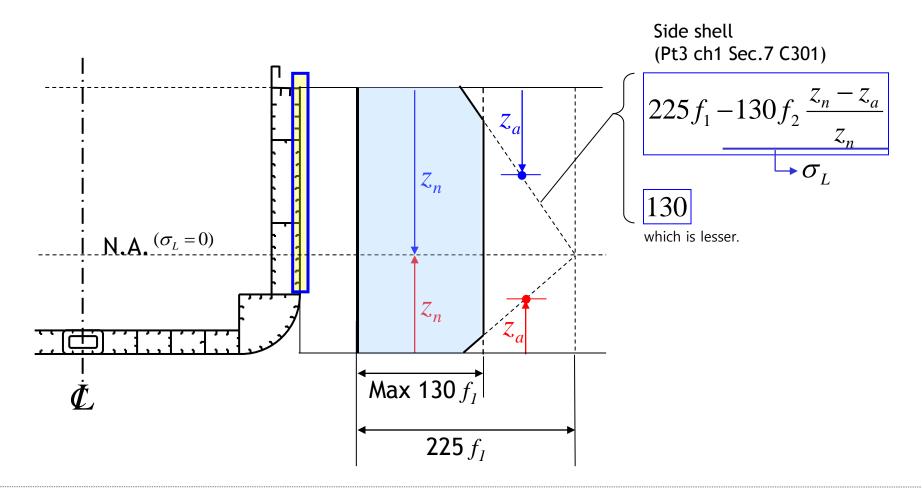
 $225f_1 - 130f_{2b} - 0.7\sigma_{db}$  is considered as  $f_{ab}$ 

 $225{\times}1.28{-}130{\times}1{-}0.7{\times}20{=}$ 



 $(cm^3)$ 

### Allowable Stresses - Longitudinal Stiffeners (2)



DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec. 6, 7, 8, 9

DSME, Dnv Rule 해설서, 1991.8

- $f_{2b,2d} = \frac{5.7(M_{s} + M_{w})}{Z_{b,d}} \qquad \begin{array}{l} M_{s}: \text{ the largest design SWBM (kN·m)} \\ M_{w}: \text{ rule VWBM in (kN·m)} \\ Z_{b'd}: \text{midship section modulus (cm}^{3}) \text{ at bottom} \\ \text{ or deck as built} \end{array}$
- Zn: Vertical distance in m from the baseline or deckline to the neutral axis of the hull girder, whichever is relevant
   Z<sub>a</sub>: vertical distance in m from the baseline or deckline to the point in question below or above the neutral axis, respectively

 $Z_{req.} = \frac{83l^2 \cdot s \cdot p \cdot w_k}{\sigma_l}$ 

 $(cm^3)$ 

## Pt.3 Ch.1 Sec.4 C301 2011

301 The section modulus requirement is given by:

$$Z = \frac{83 \ l^2 \text{s p w}_k}{\sigma} \quad (\text{cm}^3), \text{ minimum 15 cm}^3$$

 $p = p_1 - p_8$ , whichever is relevant, as given in Table B1

 $\sigma$  = allowable stress (maximum 160 f<sub>1</sub>) given by:

Within 0.4 L amidships:

$$\sigma = 225 f_1 - 130 f_2 \frac{z_n - z_n}{z_n}$$

= maximum 130  $f_1$  for longitudinals supported by side verticals in single deck constructions.

Within 0.1 L from perpendiculars:

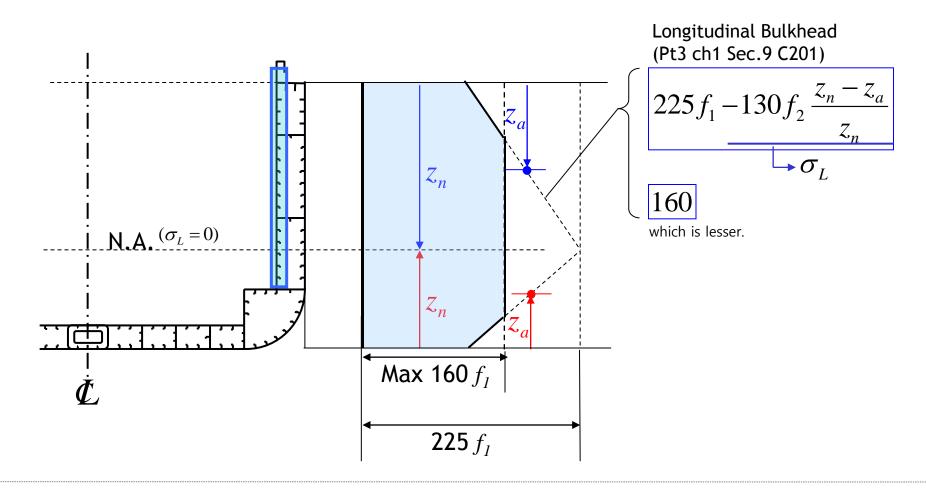
$$\sigma$$
=160 f<sub>1</sub>

Between specified regions the  $\sigma$ -value may be varied linearly.

For longitudinals  $\sigma = 160 \text{ f}_1$  may be used in any case in combination with heeled condition pressures  $p_6$  and  $p_8$ .

- $f_2$  = stress factor  $f_{2b}$  as given in Sec.6 A200 below the neutral axis
  - = stress factor  $f_{2d}$  as given in Sec.8 A200 above the neutral axis.

### Allowable Stresses - Longitudinal Stiffeners (3)



- $f_{2b,2d} = \frac{5.7(M_{s} + M_{w})}{Z_{b,d}} \quad \begin{array}{l} M_{s}: \text{the largest design SWBM (kN·m)} \\ M_{w}: \text{ rule VWBM in (kN·m)} \\ Z_{b'd}: \text{midship section modulus (cm}^{3}) \text{ at bottom} \\ \text{ or deck as built} \end{array}$
- Zn: Vertical distance in m from the baseline or deckline to the neutral axis of the hull girder, whichever is relevant  $Z_a$ : vertical distance in m from the baseline or deckline to the point in question below or above the neutral axis, respectively

 $Z_{req.} = \frac{83l^2 \cdot s \cdot p \cdot w_k}{\sigma_l}$ 

 $(cm^3)$ 

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec. 6, 7, 8, 9

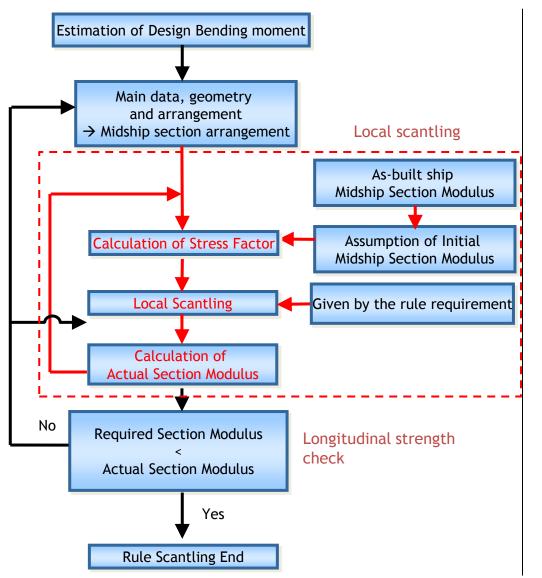
DSME, Dnv Rule 해설서, 1991.8

## **16-4 Procedure of Local Scantling**



Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee

## Local Scantling - Design Procedure of Structures



Ship structure design is carried out in accordance with the procedure shown in the figure.

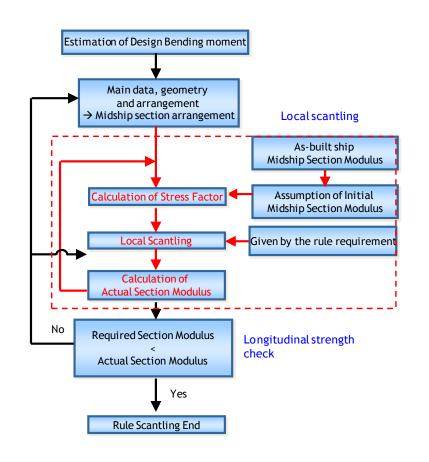
Each member is adjusted to have enough local strength given by the rule of Classification Societies based on the mechanics of materials.

This is called the "local scantling".

## **Design Procedure of Structures**

- Stress factor

Why iteration is needed for the calculation of local scantling?



The actual midship section modulus at bottom or deck is needed.

However, the section modulus can be calculated after the scantlings of the members are determined.

#### → Assumption!

Therefore, actual section modulus is calculated to be equal to the assumed section modulus by the iteration.



## **Design Procedure of Structures**

- Stress factor

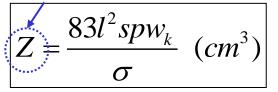
Why iteration is needed for the calculation of local scantling?

Example) Inner bottom Longitudinals<sup>1)</sup>

Minimum Longi . stiffener section modulus

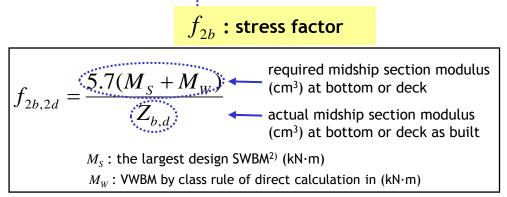
Where,  $\sigma = 225 f_1 - 100 f_{2b} - 0.7 \sigma_{db}$ 

 $f_1$  : material factor as defined in DnV Rules Pt.3 Ch.1 Sec.2



*l*: stiffener span in m *s*: stiffener spacing in m *p*: design loads *w<sub>k</sub>*: section modulus corrosion factor in tanks,
Sec.3 C1004

- $\sigma_{\! db}$  = mean double bottom stress at plate flanges, normally not to be taken less than
  - = 20 f1 for cargo holds in general cargo vessel
  - = 50 f1 for holds for ballast
  - = 85 f1 b/B for tanks for liquid cargo



2) Largest SWBM among all loading conditions and class rule

The actual midship section modulus at bottom or deck is needed.

However, the section modulus can be calculated after the scantlings of the members are determined.

#### → Assumption!

Therefore, actual section modulus is calculated to be equal to the assumed section modulus by the iteration.

801 The section modulus requirement is given by:

$$Z = \frac{83 l^2 \mathrm{s} \, \mathrm{p} \, \mathrm{w}_k}{\sigma} \qquad (\mathrm{cm}^3)$$

 $p = p_4$  to  $p_{15}$  (whichever is relevant) as given in Table B1

 $\sigma$  = 225 f<sub>1</sub> - 100 f<sub>2B</sub> - 0.7  $\sigma_{db}$  within 0.4 L (maximum 160 f<sub>1</sub>)

=  $160 f_1$  within 0.1 L from the perpendiculars.

Between specified regions the  $\sigma$ -value may be varied linearly.

 $\sigma_{db}$  = mean double bottom stress at plate flanges, normally not to be taken less than:

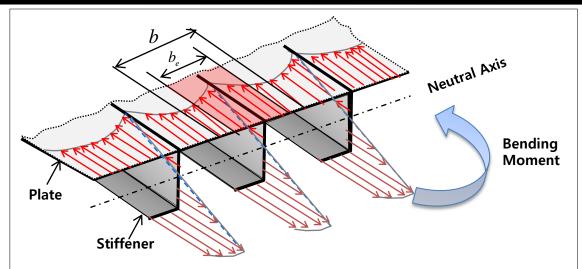
- =  $20 f_1$  for cargo holds in general cargo vessels
- = 50 f<sub>1</sub> for holds for ballast
- =  $85 f_1 b/B$  for tanks for liquid cargo
- $f_{2b}$  = stress factor as given in A200
- b = breadth of tank at double bottom.

# **Effective Breadth, Span Point**

Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee



## Scantling of Stiffeners - Effective Breadth of Attached Plates



When the lateral pressure is imposed, the stress distribution in the plates and the stiffeners is complex as shown in the Figure.

The longitudinal stress in the attached plate will be a maximum at the connection line to the stiffener and become smaller gradually beyond this line.

Considering the strength, the stiffened panel will be assumed to be a collection of beams which include some parts of the attached plate. The breadth of this plate is called the "effective breadth".

ex) DNV Rule : effective flange of girder <sup>2</sup>) The effective plate flange area is defined as the cross sectional area of plating within the effective flange width. Continuous stiffeners within the effective range may be included. The effective flange width  $b_e$  is determined by the following formula:

 $b_e = C \cdot b(m)$ 

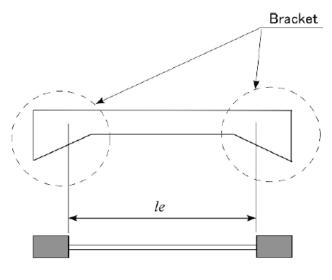
Effective Breadth Actual Breadth

- C = as given in Table for various numbers of evenly spaced point loads(r) on the span
- b = sum of plate flange width on each side of girder, normally taken to half the distance from nearest girder or bulkhead

 $| \underbrace{b}_{b_e} \\ | \underbrace{$ 

<sup>1)</sup> 대우조선해양, 선박구조설계, 3.4 선체구조 단면특성, 2005. <sup>2)</sup> DNV rules for ships, Pt.3 Ch.1 Sec.3 C400

## Scantling of Stiffeners - Span Point of a Beams



(a) Definition of span point

Ship structure members are usually connected with brackets or other structures.

When we consider a member as a beam, it is convenient to assume the member to be a uniform section beam, having an equivalent length between two span points, and to assume the outside structures of the span points to be rigid bodies as illustrated in the figure.

The span point depends on structural details and loading conditions.

ex) DNV Rule : Definition of span for stiffeners and girders. <sup>1)</sup>

The effective span of a stiffener (l) or girder (S) depends on the design of the end connections in relation to adjacent structures. Unless otherwise stated the span points at each end of the member, between which the span is measured, shall be determined as shown in Fig. It is assumed that brackets are effectively supported by the adjacent structure.

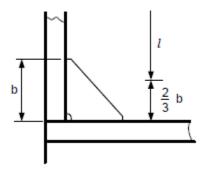


Figure: Example of Span point

## **16-5 PLASTIC DESIGN OF PLATE**

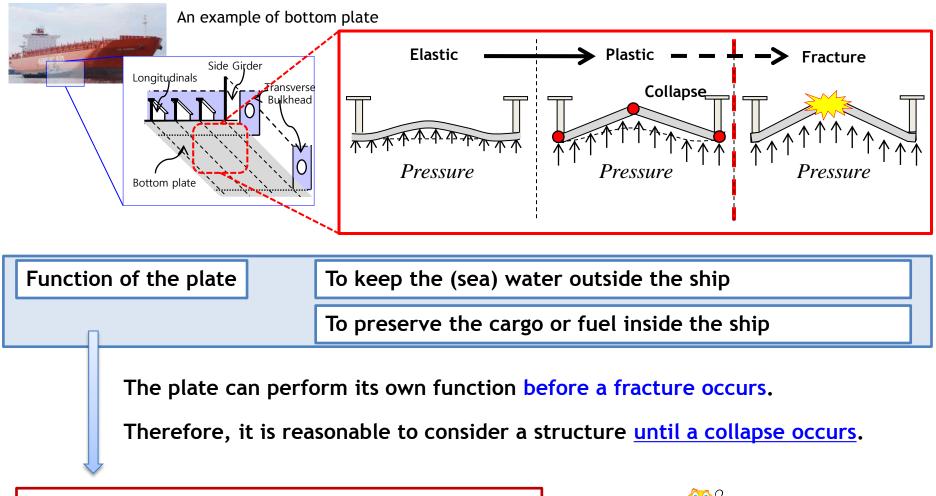
References :
Hughes, O. F., Ship Structural Design, Wiley-Interscience, 1983. -Ch.10 : Plastic Frame Analysis (pp508-540)
Okumoto, Y., Takeda, Y., Mono, M., Design of Ship Hull Structures, Springer, 2009. -Part1.Sec3.6 : Plastic Strength (pp.60-69)
Gere J.M., Mechanics of Materials, 7th edition, Thomson, 2009. -Sec.1.3 : Mechanical Properties of Materials (pp.15-24) -Sec.1.4 : Elasticity, Plasticity, and Creep (pp.24-26) -Sec.2.12 : Elastoplastic Analysis (pp.175-178) -Sec.6.10 : Elastoplastic Bending (pp.504-510)
Lewis, E. V., Principles of Naval Architecture, Vol1, 1988. -Ch.4, Sec4 : Load Carrying Capability and Structural performance Criteria (pp.275-290)



## **Introduction to Plastic Design for the Plate Scantling**



#### Why do we consider plastic design for the plate scantling?



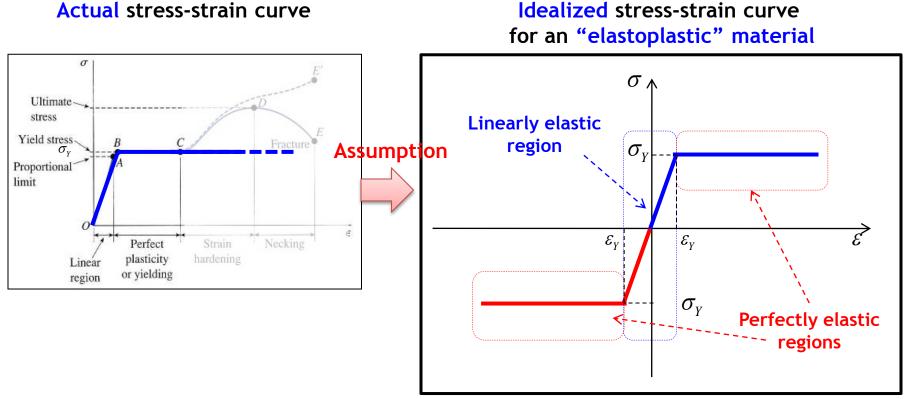
**Reasonable!** 

We consider <u>plastic design</u> for the plate scantling

# Plastic Design

- Assumption

Assumption: Consider the material as "<u>elastoplastic</u>" material

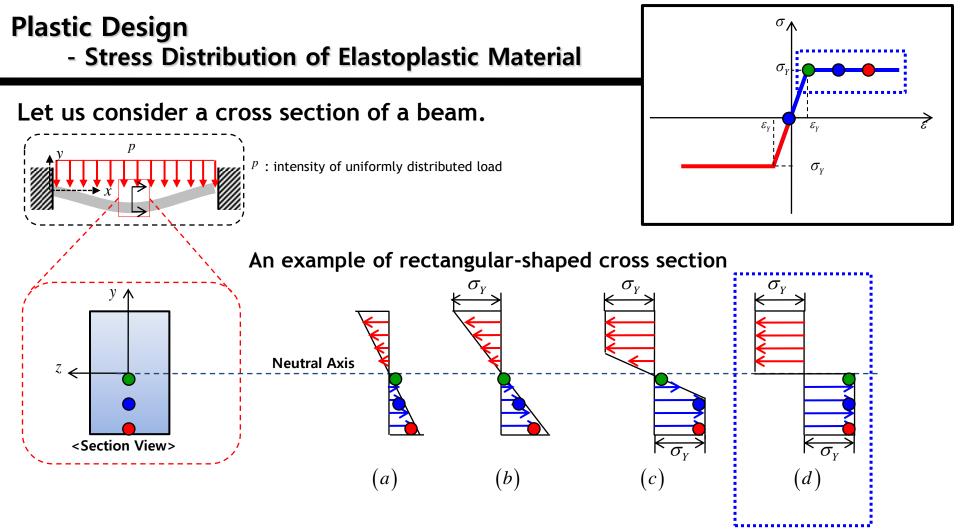


\*We will assume that the material has the same yield stress  $\sigma_{\gamma}$ and same yield strain  $\mathcal{E}_{\gamma}$  in both tension and compression.

**"Elastoplastic" material** follows Hooke's law up to the yield stress  $\sigma_y$  and then yield plastically under constant stress

#### The maximum stress reaches yield stress $\sigma_Y$

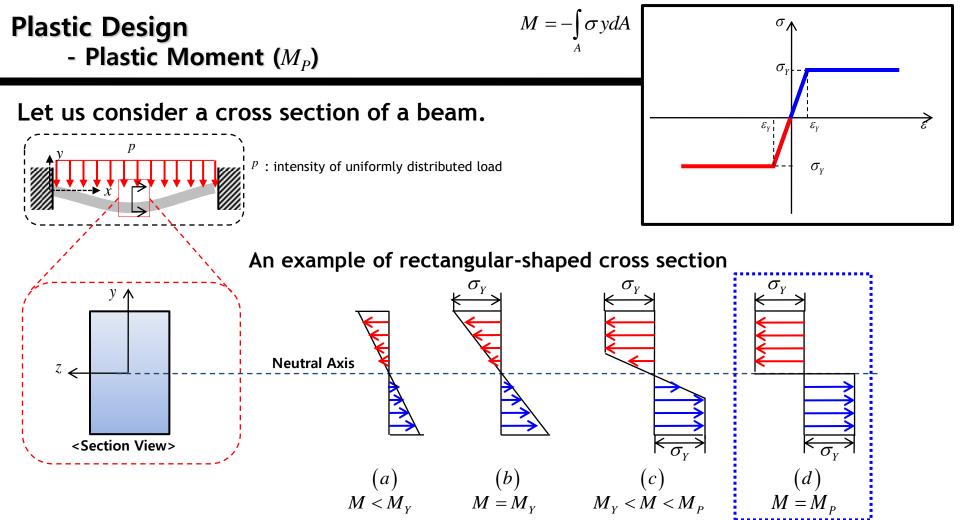
Gere J.M., Mechanics of Materials, 7th edition, Thomson, 2009, pp504-510.



(a), (b): The stress in the section is **proportional to the distance from the neutral axis**.

- (c): If the load is increased further, the stress does not exceed  $\sigma_{\gamma}$  and it spreads inside the section until the section becomes fully plastic.
- (d): The stress becomes yield stress wholly in the section.



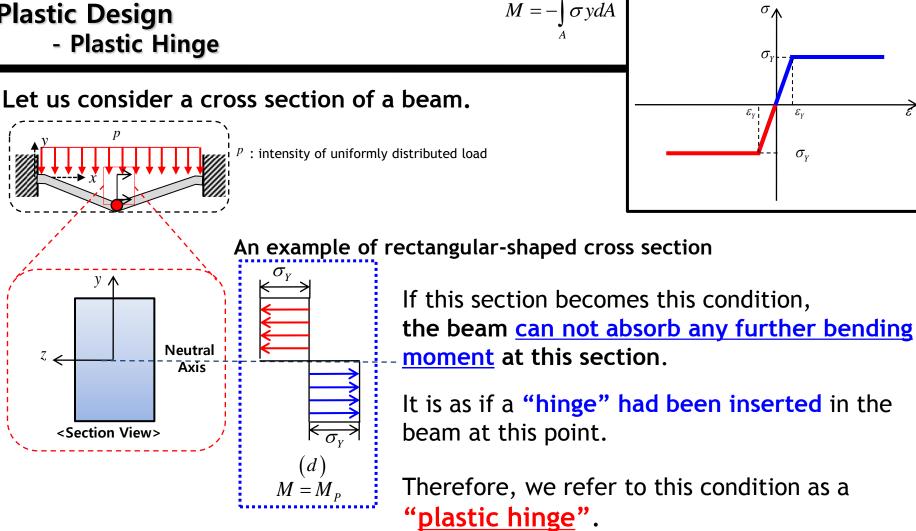


The bending moment corresponding to the condition (d) : "Plastic Moment"  $M_p$ 

- $M_P$ : Moment when the stress becomes yield stress wholly in the section.
- $M_{\rm Y}\,$  : Moment when the maximum stress in the section reaches yield stress



# **Plastic Design**



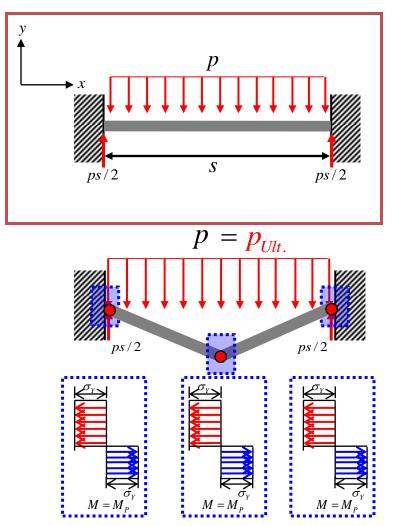


### Plastic Design - Plastic Design at a Fixed-end Beam

- $\ensuremath{\textit{P_{Ult.}}}$  : intensity of uniformly distributed load when the beam collapses.
- *s* :span of longitudinals

Let us take the case of a "fixed-end beam".

An example of fixed-end beam which carries a uniformly distributed load of intensity p.



"Plastic Design": The beam is designed to sustain the load until the beam collapses and cannot sustain any further load.

In this case, the beam will collapses when the three plastic hinges are formed at the ends and middle of the beam.

The collapse or "ultimate" load :  $P_{Ult.}$ 

Okumoto, Y., Takeda, Y., Mano, M., Design of Ship Hull Structures, Springer, 2009, pp60-69.

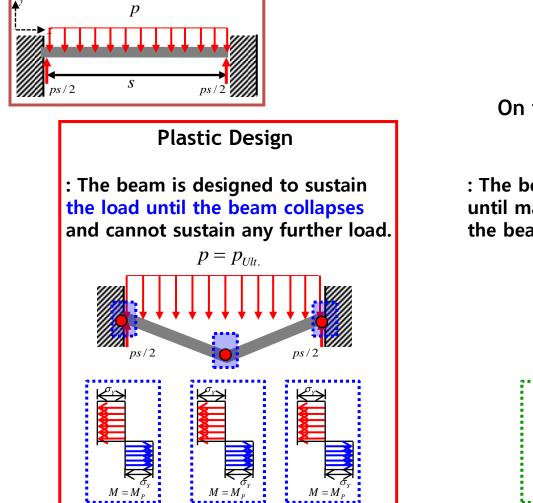


### Plastic Design - Plastic Design at a Fixed-end Beam : Comparison to Elastic Design

#### Let us take the case of a fixed-end beam

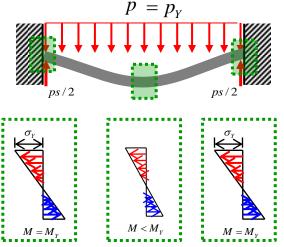
 $P_{Y}$ : intensity of uniformly distributed load when the maximum stress at any section of the beam reaches yield stress.

An example of fixed-end beam which carries a uniformly distributed load of intensity p.



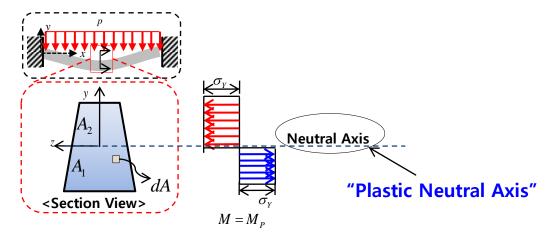
On the other hand, Elastic Design

: The beam is designed to sustain the load until maximum stress at any section of the beam reaches yield stress  $\sigma_{\rm y}$ 



## Plastic Design - Plastic Neutral Axis (P.N.A.)

#### A certain section:



#### Plastic neutral axis divides the section into two equal areas.

Proof)

 $\sum F_x = 0$  (Assumption: There is no axial force acting in the beam and we shall neglect the effect of shear.)

In the plastic design:

$$\sum F_x = \int_A \sigma_y dA$$
$$= \int_{A_1} \sigma_y dA_1 + \int_{A_2} (-\sigma_y) dA_2$$
$$= \sigma_y (A_1 - A_2)$$

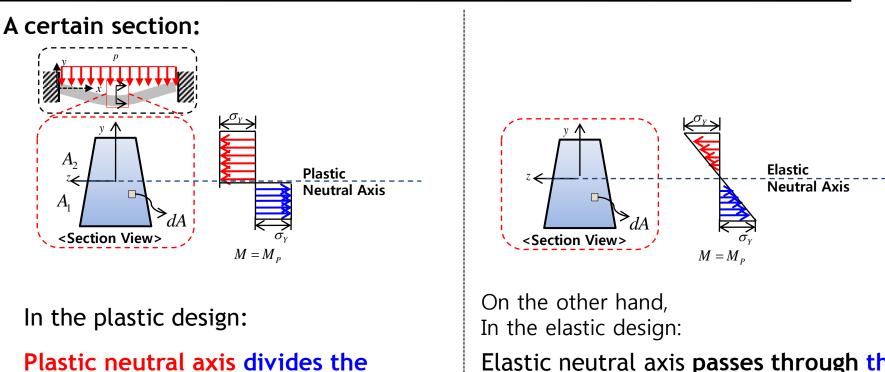
$$\therefore A_1 = A_2$$

\_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_

Okumoto, Y., Takeda, Y., Mano, M., Design of Ship Hull Structures, Springer, 2009, pp60-69.

## **Plastic Design**

- Plastic Neutral Axis (P.N.A.) : Comparison to Elastic Neutral Axis



section into two equal areas.

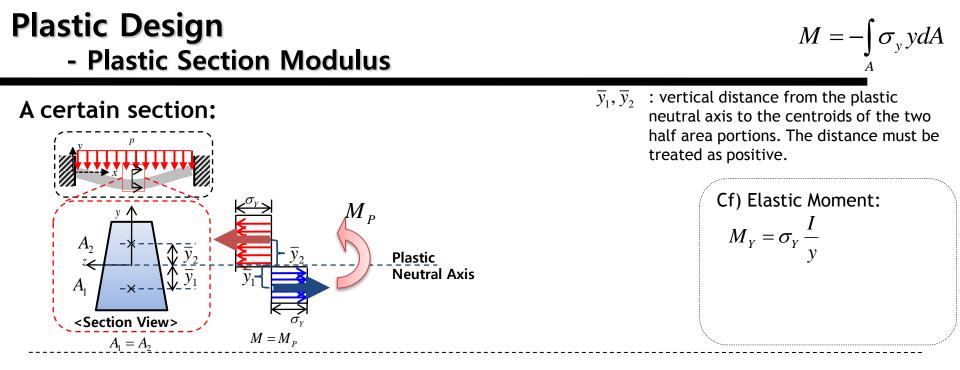
 $A_1 = A_2$ 

Elastic neutral axis **passes through** <u>the</u> <u>centroid of the sectional area</u>

$$\int_{A} y dA = 0$$

Hence, if the cross section is **symmetric vertically**, the neutral axis in the plastic condition is the **same** as the elastic one, while it is **not the same** for **non-symmetric sections**.

Okumoto, Y., Takeda, Y., Mano, M., Design of Ship Hull Structures, Springer, 2009, pp60-69.



✓ Since the plastic moment M<sub>p</sub> is the resultant of the stresses acting on the cross section when the stress becomes yield stress wholly in the section, it can be written as:

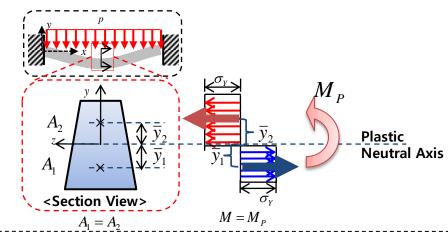
$$M_{P} = -\int_{A_{1}} (\sigma_{Y}) y dA_{1} - \int_{A_{2}} (-\sigma_{Y}) y dA_{2}$$
$$= -\sigma_{Y} (-\overline{y}_{1}) A_{1} - (-\sigma_{Y}) \overline{y}_{2} A_{2}$$
$$= \sigma_{Y} \cdot \overline{y}_{1} (A_{1} + A_{2})$$
$$= \sigma_{Y} \frac{A(\overline{y}_{1} + \overline{y}_{2})}{2} \checkmark (A_{1} + A_{2} = A)$$

Gere J.M., Mechanics of Materials, 7th edition, Thomson, 2009, pp504-510.

$$\therefore M_P = \sigma_Y \frac{A(\overline{y}_1 + \overline{y}_2)}{2}$$

#### Plastic Design - Plastic Section Modulus

#### A certain section:



Cf) Elastic Section Modulus:  

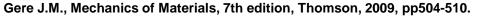
$$M_{Y} = \sigma_{Y} \frac{I}{y}$$
  
We write it as:  
 $M_{Y} = \sigma_{Y} Z$ , where  $Z = \frac{I}{y}$ 

#### **Plastic Moment:**

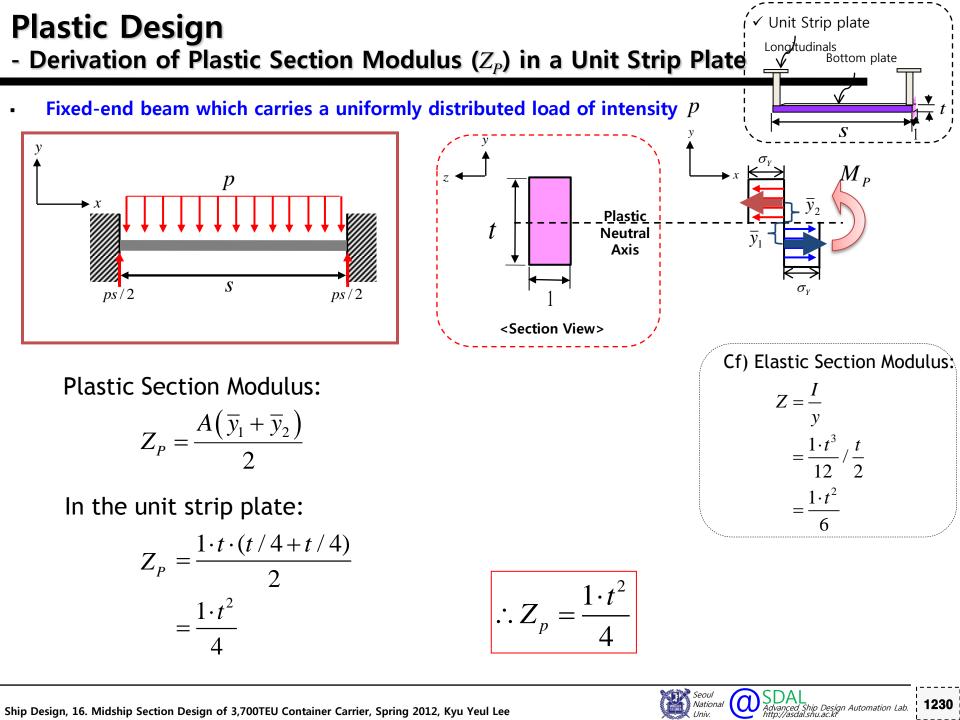
$$M_P = \sigma_Y \frac{A(\overline{y}_1 + \overline{y}_2)}{2}$$

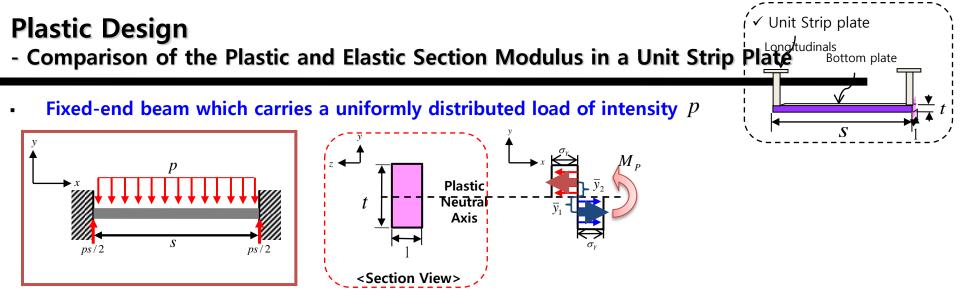
We write it as:

$$M_{P} = \sigma_{Y}Z_{P} \text{ , where } \qquad \qquad Z_{P} = \frac{A(\overline{y}_{1} + \overline{y}_{2})}{2}$$
  
"Plastic Section Modulus"









Comparison of the plastic and elastic section modulus in a unit strip plate:

**Plastic Section Modulus:** 

$$Z_p = \frac{1 \cdot t^2}{4}$$
 , where  $M_p = \sigma_Y Z_p$ 

Elastic Section Modulus:  

$$Z = \frac{1 \cdot t^2}{6} , \text{ where } M_Y = \sigma_Y Z$$

$$\frac{Z_P}{Z} = \frac{Z_P \cdot \sigma_Y}{Z \cdot \sigma_Y} = \frac{M_P}{M_Y} = \frac{1 \cdot t^2}{4} / \frac{1 \cdot t^2}{6} = \frac{6}{4} = 1.5$$

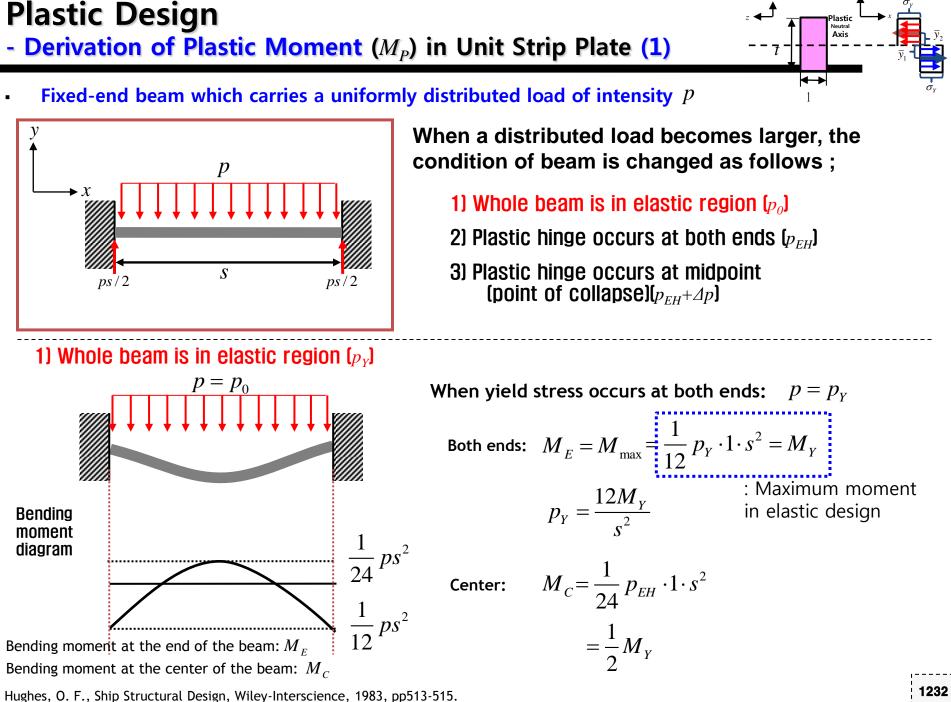
The ratio of section modulus is equal to the ratio of bending moment at a given section

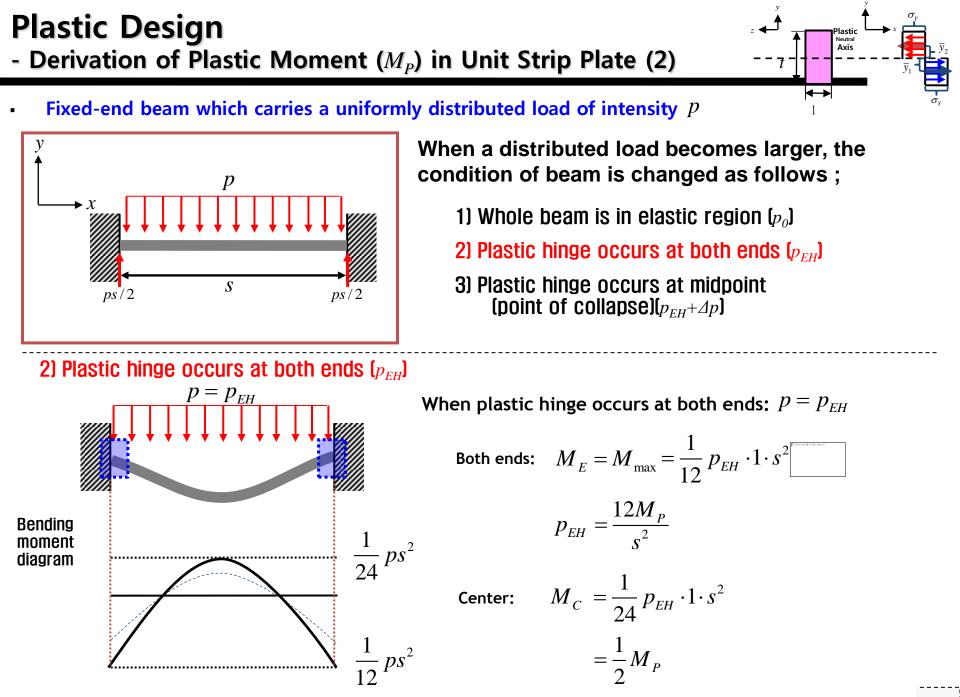
- : Plastic section modulus is always larger than elastic section modulus.
- : The plastic moment exceeds the initial yield moment at the given section of the beam.

\* For thin-walled, flange-and-web beams this ratio is generally in the range 1.1~1.2

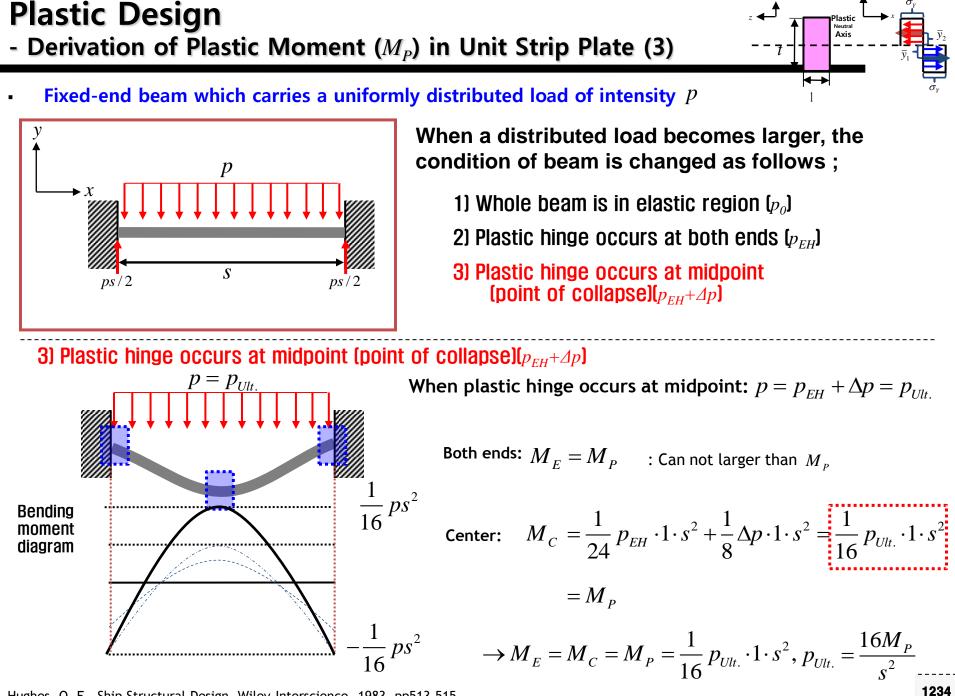


ced Ship Design Automation Lab.





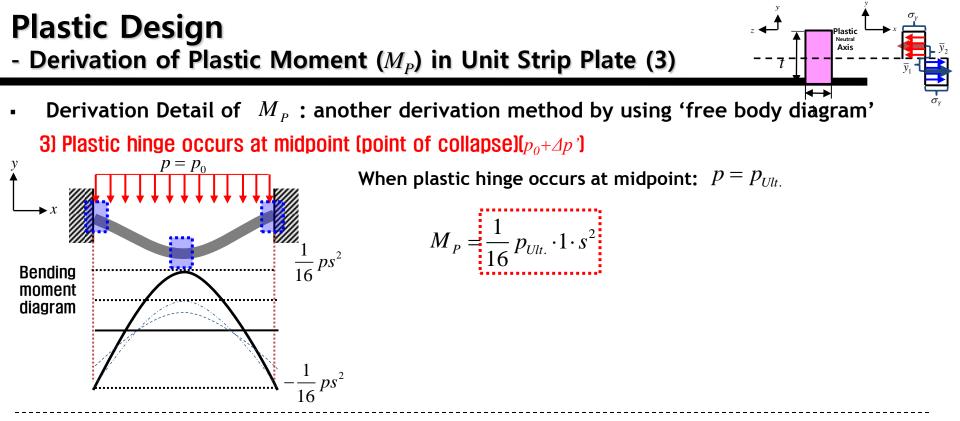
Hughes, O. F., Ship Structural Design, Wiley-Interscience, 1983, pp513-515.



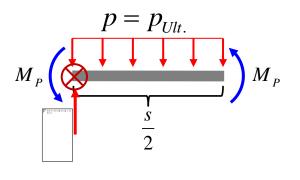
Hughes, O. F., Ship Structural Design, Wiley-Interscience, 1983, pp513-515.

**Plastic Design** Plastic Neutral Axis - Derivation of Plastic Moment  $(M_p)$  in Unit Strip Plate (3) Derivation Detail of  $M_{P}$ **3)** Plastic hinge occurs at midpoint (point of collapse)  $(p_0 + \Delta p')$  $p = p_0$ When plastic hinge occurs at midpoint:  $P = P_{Ult}$ .  $M_P = \frac{1}{16} p_{Ult.} \cdot 1 \cdot s^2$  $\frac{1}{16} ps^2$ Bending moment diagram The bending moment at the ends remains constant at  $M_{p}$ . Therefore, with respect to the additional load  $\Delta p$ , the beam behaves as if it  $-\frac{1}{16}ps^2$ were simply supported at the ends.  $p = p_{FH} + \Delta p = p_{III}$  $p = p_{EH}$ Center:  $M_{c} = \frac{1}{2}M_{P} + \frac{1}{8}\Delta p \cdot 1 \cdot s^{2} = M_{P}, \quad \Delta p = \frac{4M_{P}}{s^{2}}$ Both ends:  $M_P = \frac{1}{12} p_{EH} \cdot 1 \cdot s^2$ Center:  $M_C = \frac{1}{2A} p_{EH} \cdot 1 \cdot s^2$  $p_{Ult.} = p + \Delta p = \frac{12M_P}{s^2} + \frac{4M_P}{s^2} = \frac{16M_P}{s^2}$  $=\frac{1}{2}M_{P}$  $M_P = \frac{p_{Ult.} \cdot 1 \cdot s^2}{16}$  $\therefore M_P = \frac{p \cdot 1 \cdot s^2}{16}$  $p_{EH} = \frac{12M_P}{r^2}$ 

Hughes, O. F., Ship Structural Design, Wiley-Interscience, 1983, pp513-515.



If we draw 'free body diagram' from x=0 to x=s/2, then by using deformation sign convention the free body diagram becomes:

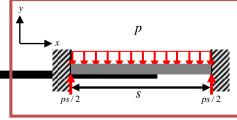


The moment equilibrium along the z axis through the left end point:

$$\sum M = I\ddot{\theta} = 0$$
  
=  $M_P - \int_0^{s/2} p \cdot 1 \cdot x \, dx + M_P$   
 $2M_P = \int_0^{s/2} p \cdot 1 \cdot x \, dx = \frac{1}{2} p x^2 \Big|_{x=0}^{x=s/2} = \frac{p s^2}{8}$   
 $\therefore M_P = \frac{p s^2}{16}$ 

## Plastic Design - Comparison of Elastic and Plastic Design

#### Unit Strip Plate



P: Intensity of uniformly distributed load

# Elastic DesignBending Moment: $M_Y = \frac{1}{12} p_Y \cdot 1 \cdot s^2$ Bending Moment: $M_P = \frac{1}{16} p_{Ult.} \cdot 1 \cdot s^2$ Section Modulus: $Z = \frac{1 \cdot t^2}{6}$ Section Modulus: $Z_P = \frac{1 \cdot t^2}{4}$ $\sigma = \frac{M_Y}{Z} = \frac{1}{12} p_Y \cdot 1 \cdot s^2 / \frac{1 \cdot t^2}{6} = \frac{p_Y s^2}{2t^2}$ $\sigma = \frac{M_P}{Z_P} = \frac{1}{16} p_{Ult.} \cdot 1 \cdot s^2 / \frac{1 \cdot t^2}{4} = \frac{p_{Ult.} s^2}{4t^2}$

$$\sigma = \sigma_{Y}$$

$$p_{Y} = \frac{2t^{2}}{s^{2}} \sigma_{Y} \quad \langle p_{Ult.} = \frac{4t^{2}}{s^{2}} \sigma_{Y}$$

: When the stress reaches the yield stress, the design pressure of plastic design is higher than that of the elastic design on the same span with the same thickness.

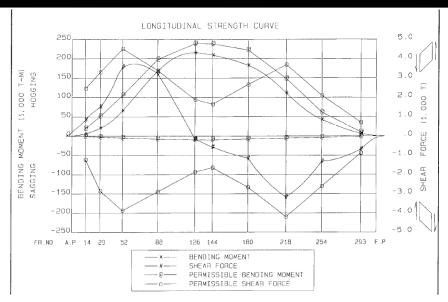
- $\sigma = \sigma_{Y}$   $t_{req.}_{elastic} = \frac{s\sqrt{p}}{\sqrt{2\sigma_{Y}}} > t_{req.}_{plastic} = \frac{s\sqrt{p}}{2\sqrt{\sigma_{Y}}}$
- : The thickness requirement of the plate of plastic design is smaller than that of the elastic design at the same pressure and on the same span.

# 16-6 Example of Midship Section Scantling of a 3,700TEU CONTAINER CARRIER



Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee

## Example of 3,700TEU Container Ship - Ballast Arrival Condition

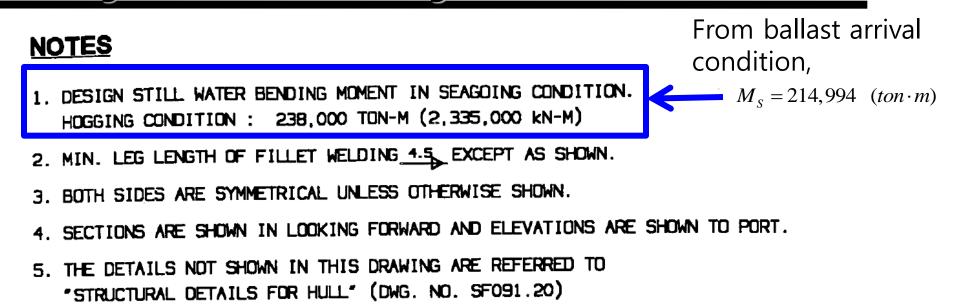


#### \*\*LONGITUDINAL STRESS VALUES ON THE BULKHEADS.

NO	FR.NO	DIST FROM A.P		SWBM VALUES BENDING	ALL( SHEAR	WABLE SWSF FORCE	& SWBM VA BENDING	
			FORCE (%)	MOMENT (%)	(POSI.)	(NEGA.)	(HOG.)	(SAG.)
1	14.0	11.200	836.8 ( 34.1)	5986 (31.4)	2457.0	-1223.0	19068	-1427
2	29.0	23.200	1501.3 (45.5)	20353 ( 39.8)	3303.0	-2855.0	51189	-3059
Э	52.0	41.600	3563.7 (79.1)	65688 ( 62.2)	4507.0	-3874.0	105642	-5608
4	88.0	70.280	3213.3 ( 94.9)	168241 ( 84.8)	3385.0	-2906.0	198334	-8157
5	126.0	100.560	-157.9 ( 8.4)	214842 ( 90.2)	1876.0	-1876.0	238103	-10197
б	144.0	114.800	-576.1 (35.1)	208976 (87.8)	1641.0	-1641.0	238103	-10197
7	180.0	143.280	-1142 6 (42.9)	182393 ( 81.8)	2661.0	-2661.0	222909	-8667
8	218.0	173.560	-3168.8 (75-4)	111139 ( 74.8)	3681.0	-4201.0	148572	-6658
9	254.0	202.040	-1318.2 ( 50.5)	42122 ( 68.7)	2090.0	-2610.0	61284	-4690
10	293.0	233.120	-684 5 (77.6)	6009 ( 55.1)	698.0	-882.0	10911	-1529

MAXIMUM SHEAR FORCE =	3725 9 AZA DISTANCE OF - 53.072 (FR 60272) $M_s = 214,994$ (ton · n	ı) 
MAXIMUM BENDING MOMENT =	214994 AT A DISTANCE OF = 99.212 (FR 124 + .272)	1239

## Example of 3,700TEU Container Ship - Design Still Water Bending Moment



By calculating the section modulus and stress factor of the basis ship, we can assume the stress factor for the design ship.

Outer Bottom & Bilge plate Outer Bottom Longitudinals

Inner Bottom Plate

Inner Bottom Longitudinals

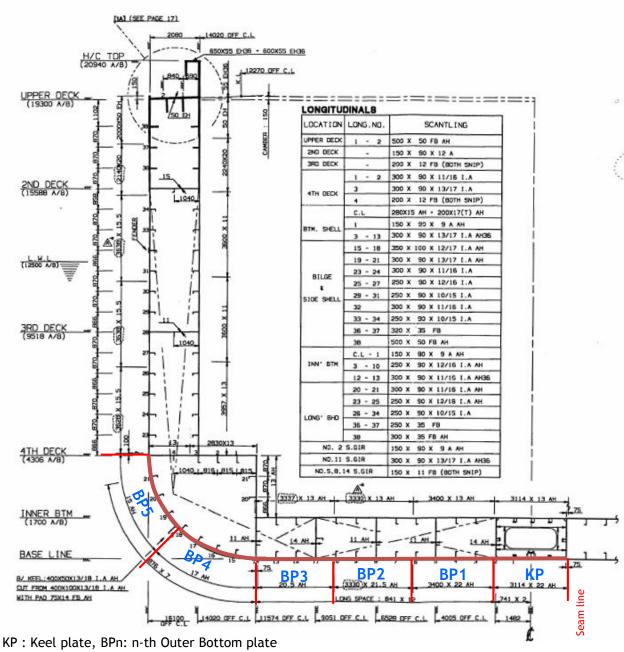
Side Shell Plate Side Shell Longitudinals

Deck Plate Deck Longitudinals

Longitudinal Bulkhead Plate Longitudinal Bulkhead Longitudinals



## **Outer Bottom & Bilge plate**



Main particulars	s of design ship		
LOA(m)	259.64		
LBP(m)	247.64		
L_scant(m)	LBP(m)         247.64           scant(m)         245.11318           B(m)         32.2           D(m)         19.3           Td(m)         11           Ts(m)         12.6		
B(m)	32.2		
D(m)	19.3		
Td(m)	11		
Ts(m)	12.6		
Vs(knt)	24.5		
C <sub>b</sub>	0.6563		

 $M_{s}$ : Largest SWBM among all loading conditions and class rule

 $M_{W}$ : calculated by class rule or direct calculation

✓ It is assume that the initial stress factor is equal to the stress factor of basis ship.

$$Z_{B} = 2.595e^{07} \ cm^{3}$$

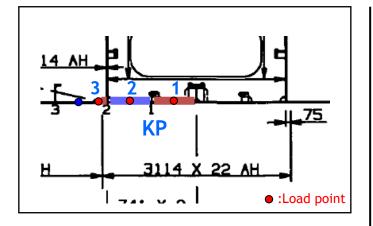
$$Z_{D} = 2.345e^{07} \ cm^{3}$$

$$f_{2b} = 1.030$$

$$f_{2d} = 1.140$$



## Keel Plate (KP) (1)



 $\checkmark$  Keel plate is composed of the three unit strips.

 $\checkmark$  Load point of the unit strip :

1,2: Midpoint

3: Point nearest the midpoint

 ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate.

✓ The material of keel plate of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

#### ✓ Design Load

DnV Rules, Jan	. 2004,Pt.3 Ch.1	Sec.6 Table B1
----------------	------------------	----------------

Structure	Load Type	$p (kN/m^2)$
Outer bottom	Sea pressure	$p_1 = 10T + p_{dp}$

: Design load acting on the keel plate is only the sea pressure.

① Design load acting on the unit strip 1 of keel plate, P1

			ks	2	0.2L-0.7L from A.P. ks=2
			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)
		pl	kf	f 6.7	f= vertical distance from the waterline to the top of the ship's
				6.7	side at transverse section considered, maximum 0.8*Cw (m)
	pdp		28.	.33795639	$p_l = (k_s C_W + k_f)(0.8 + 0.15V/\sqrt{L})$
p1		у		8.05	horizontal distance in m from the ship's centre line to the load point, minimum $B/4(m)=8.05$
		Z		0	vertical distance in m from the ship's baseline to the load point, maximum T(m)
				23.355	$\frac{7}{7} = \text{vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum 0.8*Cw (m) \frac{p_l}{p_l} = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L}) horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)=8.05vertical distance in m from the ship's baseline to the load point, maximum T(m)\frac{p_l}{p_l} = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$
			1	49.355	$p_1 = 10T + p_{dp}$

 The design loads of the unit strip2 and 3 are calculated in the same way.

Unit strip2 :  $p1 = 149.355(kN/m^{2})$ 

Unit strip3 : p1 = 149.355(kN/m<sup>2)</sup>

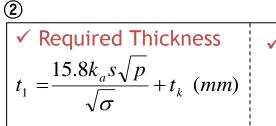


# Pt.3 Ch.1 Sec.6 Table B1 2011

Structure	Load type	$p (kN/m^2)$
	Sea pressure	$p_1 = 10 T + p_{dp} (kN/m^2)^{-1}$
Outer bottom	Net pressure in way of cargo tank or deep tank	$p_2 = \rho (g_0 + 0.5 a_v) h_s - 10 T_M$
		$p_3 = \rho g_0 h_s + p_0 - 10 T_M$
	Dry cargo in cargo holds	$p_4 = \rho (g_0 + 0.5 a_v) H_C$
		$p_5 = (10 + 0.5a_v)h_s$
	Ballast in cargo holds	$p_6 = 6.7(h_s + \phi b) - 1.2\sqrt{H\phi b_t}^{(2)}$
		$\mathbf{p}_7 = 0.67(10\mathbf{h}_p + \Delta \mathbf{p}_{dyn})$
Inner bottom		$\mathbf{p}_8 = 10\mathbf{h}_s + \mathbf{p}_0$
		$p_{9} = \rho (g_{0} + 0.5a_{v}) h_{s}$
	Liquid cargo in tank above	$p_{10} = \rho g_0 [0.67(h_s + \phi b) - 0.12\sqrt{H\phi b_t}]^{-2})$
		$\mathbf{p_{11}} = 0.67(\rho \mathbf{g_0} \mathbf{h_p} + \Delta \mathbf{p_{dyn}})$
		$\mathbf{p}_{12} = \rho \mathbf{g}_0 \mathbf{h}_{\mathrm{s}} + \mathbf{p}_0$
Inner bottom,	Pressure on tank boundaries in double bottom	$ p_{13} = 0.67 (10 h_p + \Delta p_{dyn})  p_{14} = 10 h_s + p_0 $
floors and girders	Minimum pressure	p <sub>15</sub> = 10 T
1) For ships with s	ervice restrictions the last term in p <sub>1</sub> may be reduced b	y the percentages given in Sec.4 B202.



## Keel Plate (KP) (2)



✓ Allowable stress for Bottom Plate  $\sigma = 120 f_1$ 

#### Required thickness of the unit strip 1 of the keel plate

	in	13.04	$t_1 = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \ (mm)$
	tk	1.5	Corrosion addition
	σ	153.6	$\sigma = 120 f_1$
T <sub>1</sub>	f1	1.28	Material factor = 1.28 for NV-32
	S	0.741	stiffener spacing in m
	ka	1.0	$k_a = (1.1 - 0.25s/l)^2$ , maximum 1.0 for s/l = 0.4 minimum 0.72 for s/l = 1-0
	р	149.355	Maximum Design Load

The required thickness of the unit strip2 and 3 are calculated in the same way.

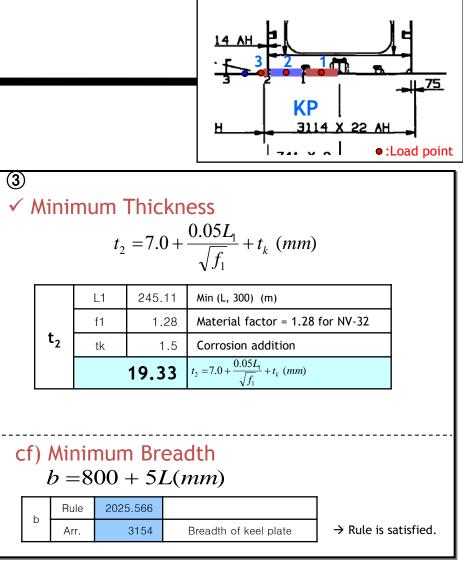
Unit strip2 :  $t_1 = 13.04 \text{ (mm)}$ 

Unit strip3 :  $t_1 = 14.603 (mm)$ 

4	$t = \max(t_1, t_2)  [mm]$
Unit strip 1	19.33
Unit strip 2	19.33
Unit Strip 3	19.33

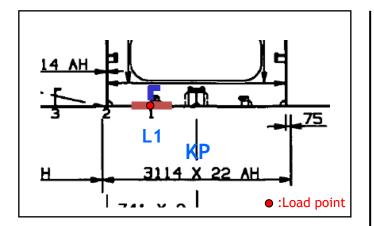
(5) The thickest value between the thickness of unit strips shall be used for thickness of keel plate.  $t = 19.33 \approx 19.5 \ [mm]$ 







## Longitudinals at Keel Plate (L1)(1)



#### ✓Load point: Midpoint

✓ The material of L1 of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

#### ✓ Design Load

DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.6 Table B1

Structure	Load Type	$p (kN/m^2)$
Outer bottom	Sea pressure	$p_1 = 10T + p_{dp}$

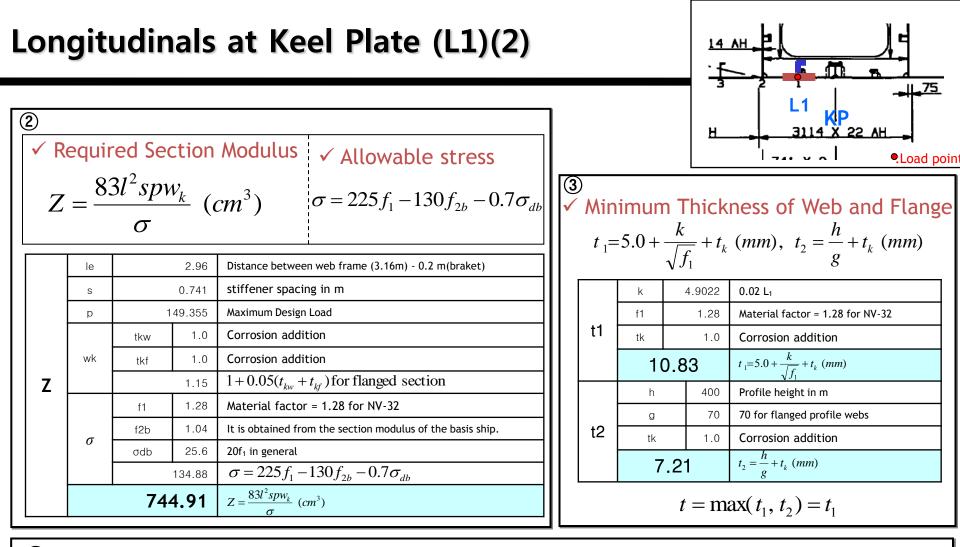
: Design load acting on the keel plate is only the sea pressure.

#### ① Design Load acting on the L1 (P1)

P1			ks	2	0.2L-0.7L from A.P. ks=2			
			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)			
		pl	1.0	f 6.7	f = vertical distance from the waterline to the top of the			
			kf	6.7	ship's side at transverse section considered, maximum 0.8*Cw (m)			
	qbq		28.33795639		$p_l = (k_s C_W + k_f)(0.8 + 0.15V/\sqrt{L})$			
		у	8.05		horizontal distance in m from the ship's centre line to the load point, minimum $B/4(m)=8.05$			
		Z		0	vertical distance in m from the ship's baseline to the load point, maximum T(m)			
				23.355	$p_{dp} = p_l + 135 \frac{y}{B+75} - 1.2(T-z) \ (kN/m^2)$			
			1	49.355	$p_1 = 10T + p_{dp}$			

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α



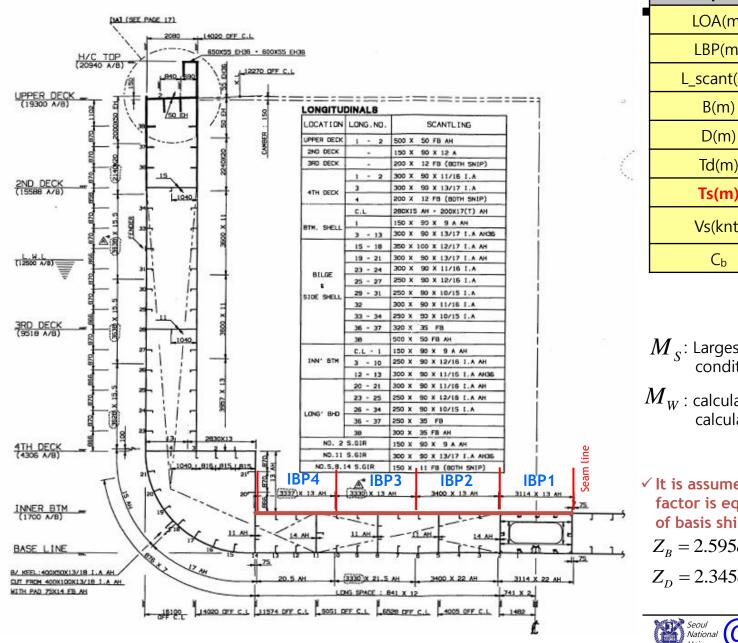
④ Select the longitudinal whose section modulus is larger than the required section modulus from the "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

-• t1	а	b	t <sub>1</sub>	t <sub>2</sub>	r <sub>1</sub>	r <sub>2</sub>	А		Z
$\begin{bmatrix} a \\ \\ \\ \\ \end{bmatrix}$ $\begin{bmatrix} r_1 \\ t_2 \\ r_2 \end{bmatrix}$	$mm$ $cm^2$ $cm^4$							cm <sup>3</sup>	
	400	100	11.5	16	24	12	61.09	34,200	1,120
							120. 10 1 1000		

Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee



## **Inner Bottom Plate**



Main particulars of design ship		
LOA(m)	259.64	
LBP(m)	247.64	
L_scant(m)	245.11318	
B(m)	32.2	
D(m)	19.3	
Td(m)	11	
Ts(m)	12.6	
Vs(knt)	24.5	
C <sub>b</sub>	0.6563	

 $M_{\rm S}$ : Largest SWBM among all loading conditions and class rule

 $M_{_W}$ : calculated by class rule or direct calculation

✓ It is assume that the initial stress factor is equal to the stress factor of basis ship.

$$Z_{B} = 2.595e^{07} \ cm^{3}$$

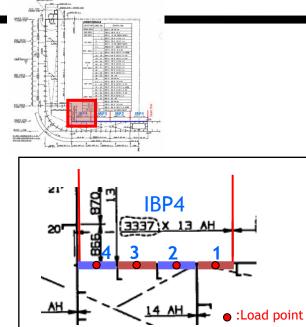
$$Z_{D} = 2.345e^{07} \ cm^{3}$$

$$f_{2b} = 1.030$$

$$f_{2d} = 1.140$$



## Inner Bottom Plate (IBP4) (1)



 ✓ Inner bottom plate 4(IBP4) is composed of the four unit strips.

✓ Load point of the unit strip :

1, 2, 3, 4: Midpoint

 ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate.

✓ The material of inner bottom plate of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

#### ✓ Design Load

Structure	Load Type	
Inner bottom	Dry cargo in cargo holds	$p_4 = \rho(g_0 + 0.5a_V)H_C$
Inner Bottom, floors and girders	Pressure on tank boundary in double bottom	$p_{13} = 0.67(10h_p + \Delta p_{dyn})$ $p_{14} = 10h_s + p_0$
	Minimum pressure	$p_{15} = 10T$

(1) Design load acting on the unit strip 1 of IBP4 (P13)

#### ✓ Dry cargo in cargo holds

Container is considered as a light cargo, so load by container can be negligible during local scantling. ( Opinion by expert in structural design)

 $\checkmark$  Design load acting on the inner bottom plate considering the overflow of the cargo tank.

	$\Delta p_{dyn}$	25	25 in general
P <sub>13</sub>	hp	14.648	vertical distance in m from the load point to the top of air pipe (Air pipe is located on 0.76 m above the second deck)
		114.89	$P_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$

The design loads of the unit strip 2,3 and 4 are equal to that of the unit strip 1.



Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee

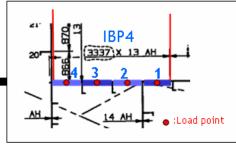
#### Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee

## $\checkmark$ Design load acting on the inner bottom plate considering the static pressure on the tank. (1) Design load acting on the unit strip 1 of IBP4 (P14) ✓ Design load acting on the inner bottom

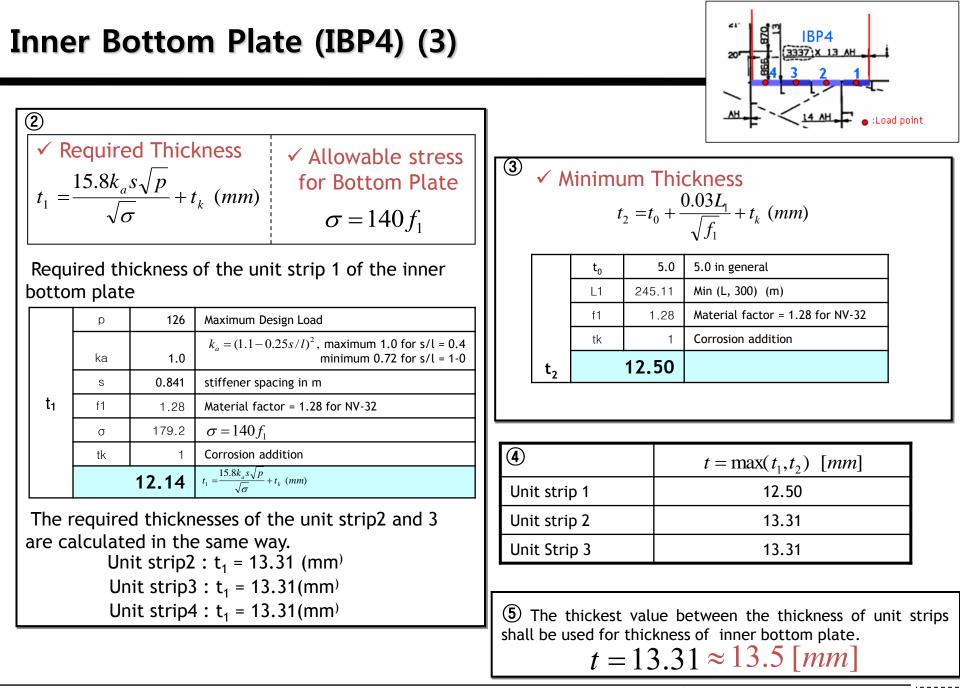
vertical distance in m from the load point to top

plate considering the damaged condition. h of tank(= 0)**P14** 126  $p_{15} = 10T$ 15 in ballast hold of dry cargo vessels p0 15 **D**15 15  $p_{14} = 10h_s + p_0$ The design loads of the unit strip 2,3 and 4 are equal to that of the unit strip 1. Design loads acting on the unit strip 2, 3 and 4 are calculated in the same way. Unit strip2 :  $p_{14} = 153.88(kN/m^2)$ Unit strip3 :  $p_{14} = 153.88 (kN/m^2)$   $h_s = 13.88 m$ ,  $(h_s of the unit strip 2, 3, 4 is different)$ Unit strip4 :  $p_{14} = 153.88(kN/m^2)$  from that of the unit strip1.) Largest value between  $p_{13}$ ,  $p_{14}$  and  $p_{15}$  shall be Unit strip1 :  $p = p_{15} = 126$ used for pressure acting the unit strip. Unit strip2 :  $p = p_{14} = 153.88$  $p = \max(p_{12}, p_{14}, p_{15})$ Unit strip3 :  $p = p_{14} = 153.88$  $[kN/m^2]$ Unit strip4 :  $p = p_{14} = 153.88$ 

Inner Bottom Plate (IBP4) (2)





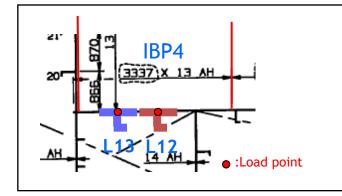


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Advanced Ship Design Automation Lab.

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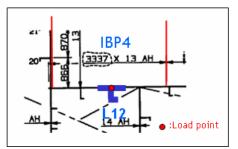
### Longitudinals at Inner Bottom (L12)(1)



#### ✓ Design Load

Structure	Load Type	
Inner bottom	Dry cargo in cargo holds	$p_4 = \rho(g_0 + 0.5a_V)H_C$
Inner Bottom, floors and girders	Pressure on tank boundary in double bottom	$p_{13} = 0.67(10h_p + \Delta p_{dyn})$ $p_{14} = 10h_s + p_0$
	Minimum pressure	$p_{15} = 10T$

① Design Load acting on the L12, (P)



#### ✓ Load point: Midpoint

 $\checkmark$  The materials of L12 and L13 of basis ship(NV-32) are used for those of design ship. (f<sub>1</sub>=1.28)

Design load acting on the longitudinals at inner bottom is equal to that on the inner bottom plate.

L14 :  $p = p_{14} = 153.88$ 





### Longitudinals at Inner Bottom (L12)(2)

Distance between web frame (3.16m) - 0.2 m(braket)

It is obtained from the section modulus of the basis ship.

 $1 + 0.05(t_{kw} + t_{kf})$  for flanged section

Material factor = 1.28 for NV-32

 $\sigma = 225 f_1 - 100 f_{2b} - 0.7 \sigma_{db}$ 

90

11

 $\sigma = 225 f_1 - 100 f_{2b} - 0.7 \sigma_{db}$ 

✓ Required Section Modulus
✓ Allowable stress

stiffener spacing in m

Maximum Design Load

Corrosion addition

Corrosion addition

20f<sub>1</sub> in general

**623.33**  $Z = \frac{83l^2 spw_k}{2} (cm^3)$ 

300

 $Z = \frac{83l^2 spw_k}{(cm^3)}$ 

2.96

0.841

153.88

1.0

1.0

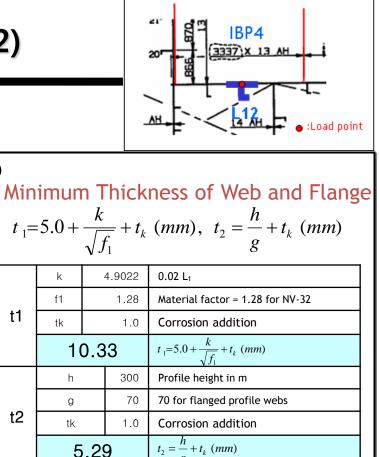
1.1

1.28

1.04

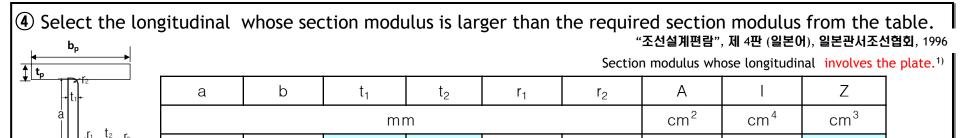
25.6

166.08



 $t = \max(t_1, t_2) = t_1$ 

16,400



16

Ship Design, 16. Midship Section

2

le

S

р

wk

σ

Ζ

tkw

tkf

f1

f2b

σd

b

1) When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. ( $\mathbf{b}_p \times \mathbf{t}_p$ ) => (a<75 : 420×8, 75<a<150 : 610×10, 150≤a : 610×15)

19

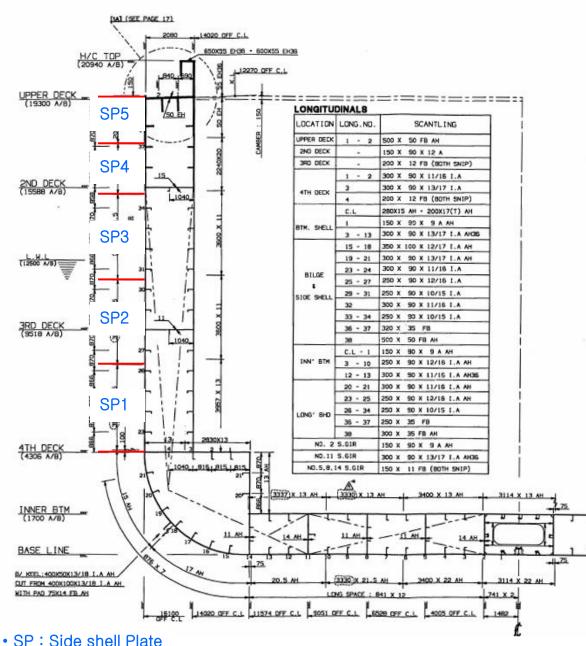
9.5

46.22

3

n Lab. 1253

# Side Shell Plate



Main particulars	s of design ship
LOA(m)	259.64
LBP(m)	247.64
L_scant(m)	245.11318
B(m)	32.2
D(m)	19.3
Td(m)	11
Ts(m)	12.6
Vs(knt)	24.5
C <sub>b</sub>	0.6563

 $\checkmark M_{\scriptscriptstyle S}$ : Largest SWBM among all loading conditions and class rule

 $M_W$ : calculated by class rule or direct calculation

✓ It is assume that the initial stress factor is equal to the stress factor of basis ship.

$$Z_{B} = 2.595e^{07} \ cm^{3}$$

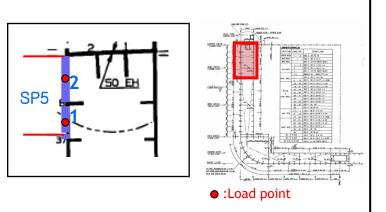
$$Z_{D} = 2.345e^{07} \ cm^{3}$$

$$f_{2b} = 1.030$$

$$f_{2d} = 1.140$$



### Side Shell Plate (1) (Design Load & Load Point)



 $\checkmark$  Side shell plate(SP5) is composed of the two unit strips.

Load point of the unit strip :
 1, 2: Midpoint

 ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate(SP5).

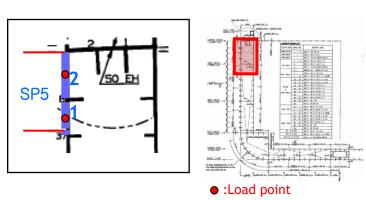
✓ The material of SP5 of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$   ✓ Because SP5 is side plate and shear strake at strength deck, required thickness of SP5 considering both required side plating and strength deck plating. (DnV Rules, Jan. 2004, Pt.3 Ch.1 Sec.7 C202)

$$t = \frac{t_1 + t_2}{2} \quad (mm)$$

- $\checkmark$ t1 : required side plating in mm
- $\checkmark$ t2 : strength deck plating in mm
  - $\checkmark$  t2 shall not be taken less than t1.



### Side Shell Plate (2) (SP5 - Side plating)



 $\checkmark$  Side plate(SP5) is composed of the two unit strips.

✓ Load point of the unit strip :
 1, 2: Midpoint

 ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate(SP5).

✓ The material of SP5 of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

	DITY Rules, Jo	an. 2004, PL.3 Ch. I Sec. 7 Table BT
Structure	Load Type	$p (kN/m^2)$
External	Sea pressure above summer load waterline	$p_2 = p_{dp} - (4 + 0.2k_s)h_0$

Dall Dulles

Inn 2004 Dt 2 Ch 1 Sec 7 Table Pr

: Design load acting on the SP5 is only the sea pressure.

#### 1 Design load acting on the unit strip 1 of SP5, P2

			ks	2	0.2L-0.7L from A.P. ks=2
p2			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)
		pl	kf	f 6.7 6.7	f= vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum 0.8*Cw (m)
	pdp		28	.33795639	$p_l = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$
		у 16.1		16.1	horizontal distance in m from the ship's centre line to the load point, minimum $B/4(m)=8.05$
		z		12.6	vertical distance in m from the ship's baseline to the load point, maximum T(m))
		48.613		48.613	$p_{dp} = p_l + 135 \frac{y}{B+75} - 1.2(T-z) \ (kN/m^2)$
	h0	5.163		5.163	vertical distance in m from the waterline considered to the load point
				25.896	$p_2 = p_{dp} - (4 + 0.2k_s)h_0$

 $\checkmark$  The design loads of the unit strip2 is calculated in the same way.

Unit strip2 : p2 = 21.558(kN/m<sup>2</sup>)

# Pt.3 Ch.1 Sec.7 Table B1 2011

Table B1	Design loads	
Load type		$P(kN/m^2)$
	Sea pressure below summer load waterline	$p_1 = 10 h_0 + p_{dp}^{(1)}$
External	Sea pressure above summer load waterline	$p_2 = (p_{dp} - (4 + 0.2 k_s) h_0)^{1}$ minimum 6.25 + 0.025 L <sub>1</sub>
	Ballast, bunker or liquid cargo in side tanks in general	$p_{3} = \rho (g_{0} + 0.5 a_{v}) h_{s} - 10 h_{b}$ $p_{4} = \rho g_{0} h_{s} - 10 h_{b} + p_{o}$ $p_{5} = 0.67 (\rho g_{0} h_{p} + \Delta p_{dyn}) - 10 h_{b}$
Internal	Above the ballast waterline at ballast, bunker or liquid cargo tanks with a breadth > 0.4 B	$p_6 = \rho g_0 [0.67(h_s + \phi b) - 0.12\sqrt{H\phi b_t}]$
	Above the ballast waterline and towards ends of tanks for ballast, bunker or liquid cargo with length $> 0.15$ L	$p_7 = \rho g_0 [0.67(h_s + \theta l) - 0.12\sqrt{H\theta l_t}]$
	In tanks with no restriction on their filling height <sup>2)</sup>	$p_8 = \rho \left[ 3 - \frac{B}{100} \right] b_b$
-	hips with service restrictions, $p_2$ and the last term in $p_1$ may be re	
<ol><li>For ta</li></ol>	nks with free breadth $b_s > 0.56$ B the design pressure will be spe	cially considered according to Sec.4 C305.





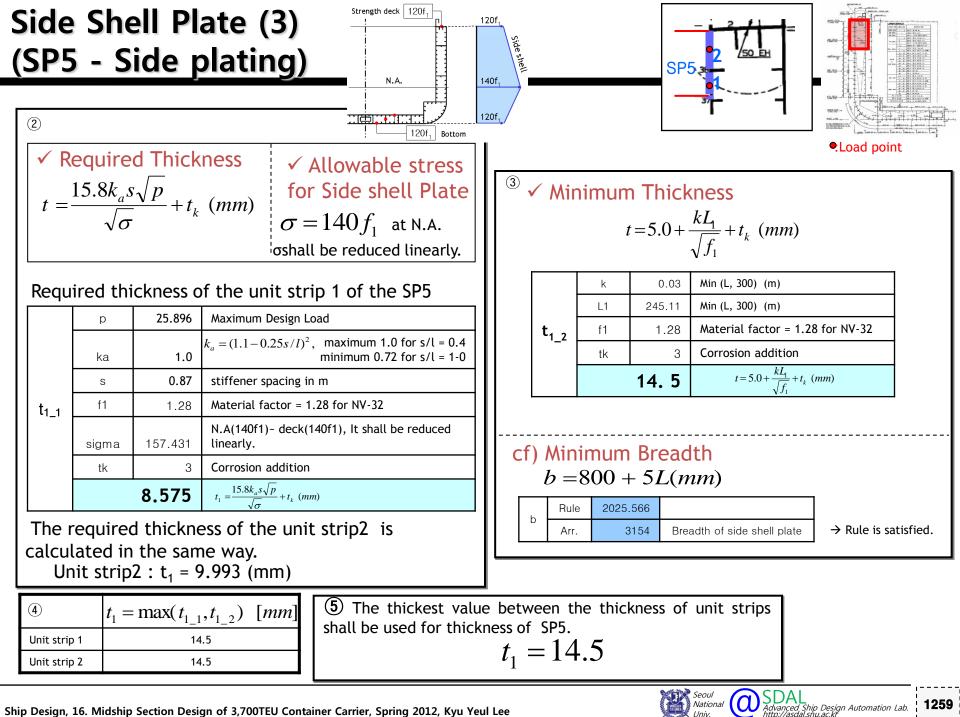
# Pt.3 Ch.1 Sec.7 Table B1 2011

- $h_0$  = vertical distance in m from the waterline at draught T to the load point
- T = rule draught in m, see Sec.1 B
- z = vertical distance from the baseline to the load point, maximum T (m)

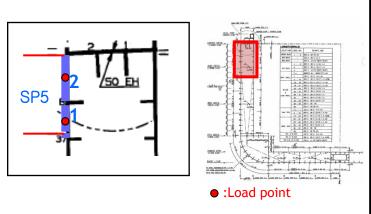
 $p_{dp}, k_s = as given in Sec.4 C201$ 

- $L_1$  = ship length, need not be taken greater than 300 (m)
- a<sub>v</sub> = vertical acceleration as given in Sec.4 B600
- $h_s$  = vertical distance in m from load point to top of tank, excluding smaller hatchways.
- $h_p$  = vertical distance in m from the load point to the top of air pipe
- $h_b^r$  = vertical distance in m from the load point to the minimum design draught, which may normally be taken as 0.35 T for dry cargo vessels and 2 + 0.02 L for tankers. For load points above the ballast waterline  $h_b = 0$
- $p_o = 25$  in general
  - = 15 in ballast holds in dry cargo vessels
  - = tank pressure valve opening pressure when exceeding the general value
- $\rho$  = density of ballast, bunker or liquid cargo in t/m<sup>3</sup>, normally not to be taken less than 1.025 t/m<sup>3</sup> (i.e.  $\rho g_0 \approx 10$ )
- $\Delta p_{dyn} =$  as given in Sec.4 C300
- H = height in m of tank
- b = the largest athwartship distance in m from the load point to the tank corner at the top of tank/ hold most distant from the load point, see Fig.2
- b<sub>t</sub> = breadth in m of top of tank/hold
- 1 = the largest longitudinal distance in m from the load point to the tank corner at top of tank most distant from the load point
- $l_t$  = length in m of top of tank
- $\phi$  = roll angle in radians as given in Sec.4 B400
- $\theta$  = pitch angle in radians as given in Sec.4 B500
- b<sub>b</sub> = distance in m between tank sides or effective longitudinal wash bulkhead at the height at which the strength member is located.





### Side Shell Plate (4) (SP5 – Shear strake strength deck plating)



 $\checkmark$  Shear strake at strength deck(SP5) is composed of the two unit strips.

✓ Load point of the unit strip :
 1, 2: Midpoint

 ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate(SP5).

✓ The material of SP5 of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

	DnV Rules, J	an. 2004,Pt.3 Ch.1 Sec.7 Table B1
Structure	Load Type	$p (kN/m^2)$
Weather deck	Sea pressure	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$

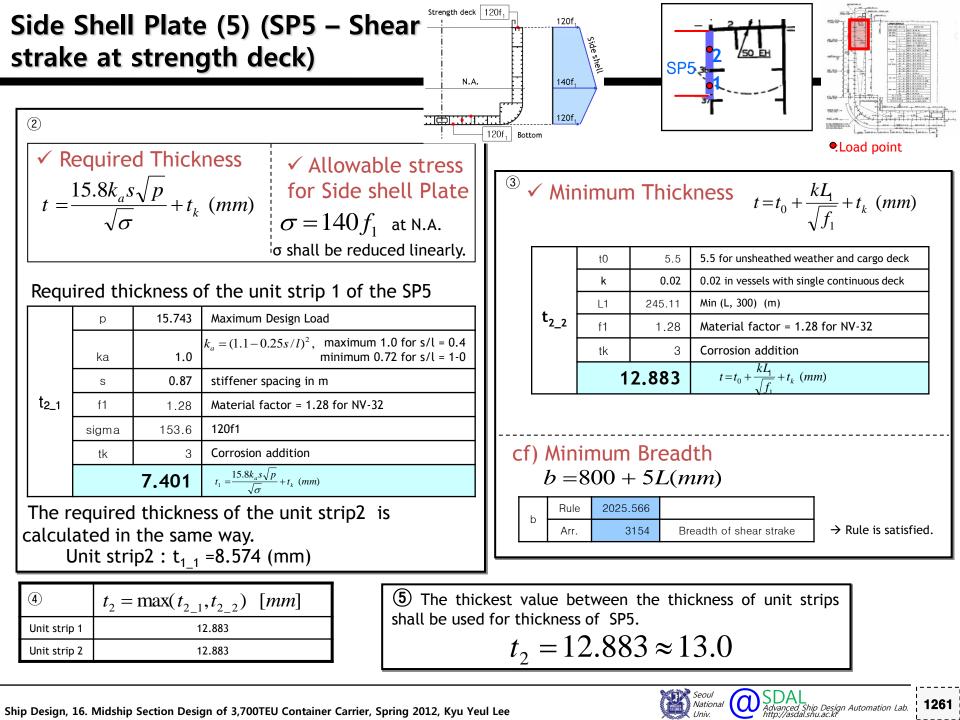
: Design load acting on the SP5 is only the sea pressure.

#### 1 Design load acting on the unit strip 1 of SP5, P1

	<b>Ç</b>		-	-	
			ks	2	0.2L~0.7L from A.P. ks=2
p1			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)
		pl	kf	f 6.7	f= vertical distance from the waterline to the top of the ship's
			KI	6.7	side at transverse section considered, maximum $0.8^{*}$ Cw (m)
	pdp		28	.33795639	$p_l = (k_s C_W + k_f)(0.8 + 0.15V/\sqrt{L})$
		у		16.1	horizontal distance in m from the ship's centre line to the load point, minimum $B/4(m)=8.05$
		z	z 12.6		vertical distance in m from the ship's baseline to the load point, maximum T(m)
			-	48.613	$p_{dp} = p_l + 135 \frac{y}{R+75} - 1.2(T-z) \ (kN/m^2)$
	a	0.8		0.8	1.0 for weather decks forward of 0.15L from FP, or forward of deckhouse front, whichever is the foremost position or 0.8 for weather decks elsewhere
	h0	6.7		6.7	vertical distance in m from the waterline considered to the load point
	15.743			15.743	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$

The design loads of the unit strip2 is calculated in the same way. Unit strip2 : p1 =15.743(kN/m<sup>2</sup>)

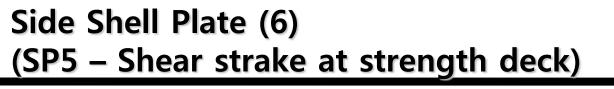


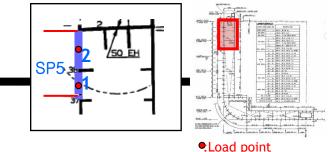


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✓ Side shell plate(SP5)

$$t = \frac{t_1 + t_2}{2} \quad (mm)$$

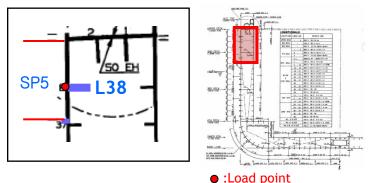
✓t1 : required side plating in mm  $t_1 = 14.5$ ✓t2 : strength deck plating in mm  $t_2 = 13.0$ 

✓t2 shall not be taken less than t1. ∴  $t_2 = 14.5$ 

$$\therefore t = \frac{t_1 + t_2}{2} = \frac{14.5 + 14.5}{2} = 14.5 \quad (mm)$$



### Longitudinals at Side Shell Plate (1) (L38 – Deck structure)



#### ✓ Load point: Midpoint

✓ The material of L38 of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

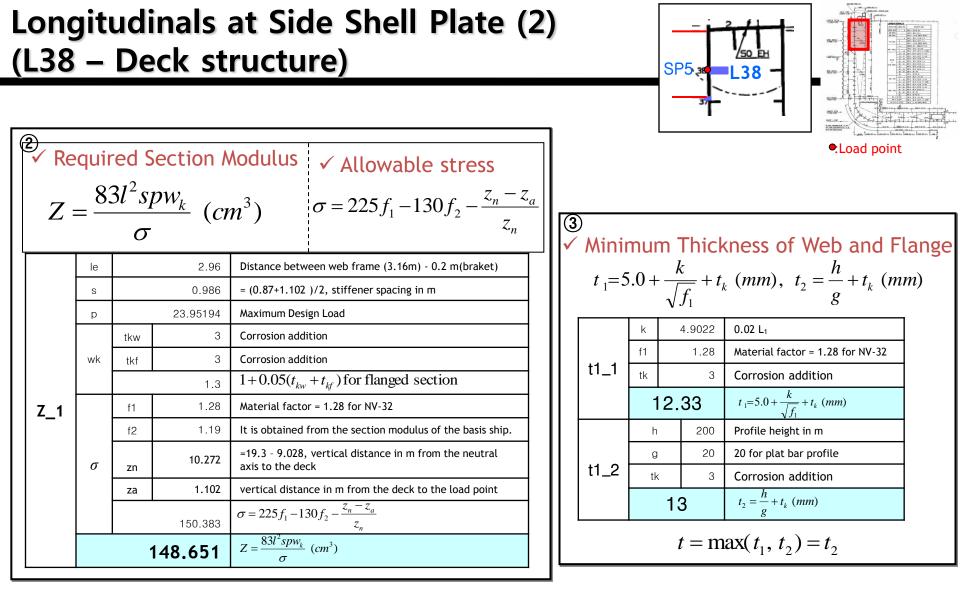
✓ L38 to be considered is the longitudinals located between the side structure and deck structure.

	DnV Rules, J	an. 2004,Pt.3 Ch.1 Sec.7 Table B1
Structure	Load Type	$p (kN/m^2)$
External	Sea pressure above summer load waterline	$p_2 = p_{dp} - (4 + 0.2k_s)h_0$

: Design load acting on the  $L_{38}$  is only the sea pressure.

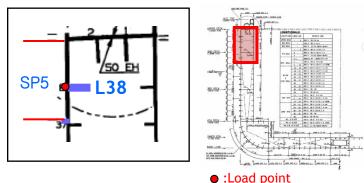
$\bigcirc$ Design load acting on the L <sub>38</sub> of the SP5 (
---

pdp $pdp = \begin{bmatrix} k_{S} & 2 & 0.2L-0.7L \text{ from A.P. ks}=2 \\ \hline C_{W} & 10.343 & 100 < L < 300, & 10.75 \cdot [(300-L)/100]^{\circ}(3/2) \\ \hline k_{f} & f & 6.7 \\ \hline 28.33795639 & p_{l} = (k_{s}C_{W} + k_{f})(0.8 + 0.15V/\sqrt{L}) \\ \hline y & 16.1 & \text{horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)=8.05} \\ \hline z & 12.6 & \text{vertical distance in m from the ship's baseline to the load point, maximum T(m))} \\ \hline \end{pmatrix}$						
pdp $pl$ $rac{f}{kf}$ $rac{f}{6.7}$ $rac{f}{f}$ vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum 0.8*Cw (m) 28.33795639 $p_l = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$ . y 16.1 horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)=8.05 z 12.6 vertical distance in m from the ship's baseline to the load point, maximum T(m))				ks	2	0.2L-0.7L from A.P. ks=2
pdp pdp pdp $pdp$	pdp			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)
pdp pdp $pdp$ $ext{answerse section considered, maximum 0.8*Cw (m)}{28.33795639}$ $p_l = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$ $p_l = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$ horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)=8.05 z $12.6$ $vertical distance in m from the ship's baseline to the load point, maximum T(m))$			pl	1.4	f 6.7	f= vertical distance from the waterline to the top of the ship's
p2 $p_{l} = (k_{s}C_{W} + k_{f})(0.8 + 0.15V/\sqrt{L})$ horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)=8.05 z 12.6 vertical distance in m from the ship's baseline to the load point, maximum T(m))			KI	6.7	side at transverse section considered, maximum $0.8^{*}$ Cw (m)	
y 16.1 load point, minimum B/4(m)=8.05 z 12.6 vertical distance in m from the ship's baseline to the load point, maximum T(m))		pdp		28	.33795639	$p_l = (k_s C_W + k_f)(0.8 + 0.15V / \sqrt{L})$ .
z 12.6 point, maximum T(m))			y <b>16.1</b>		16.1	
			z	z 12.6		•
48.613 $p_{dp} = p_l + 135 \frac{z}{B+75} - 1.2(T-z) (kN/m^2)$			48.613		48.613	$p_{dp} = p_l + 135 \frac{y}{B+75} - 1.2(T-z) \ (kN/m^2)$
h0 5.598 vertical distance in m from the waterline considered to the load point		h0	h0 5.598			
$23.982  p_2 = p_{dp} - (4 + 0.2k_s)h_0$			23.982			$p_2 = p_{dp} - (4 + 0.2k_s)h_0$



$$\therefore Z_1 = 148.651 \ cm^3, \ t_1 = 13 \ mm$$

### Longitudinals at Side Shell Plate (3) (L38 – Deck structure)



✓ Load point: Midpoint

✓ The material of L38 of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

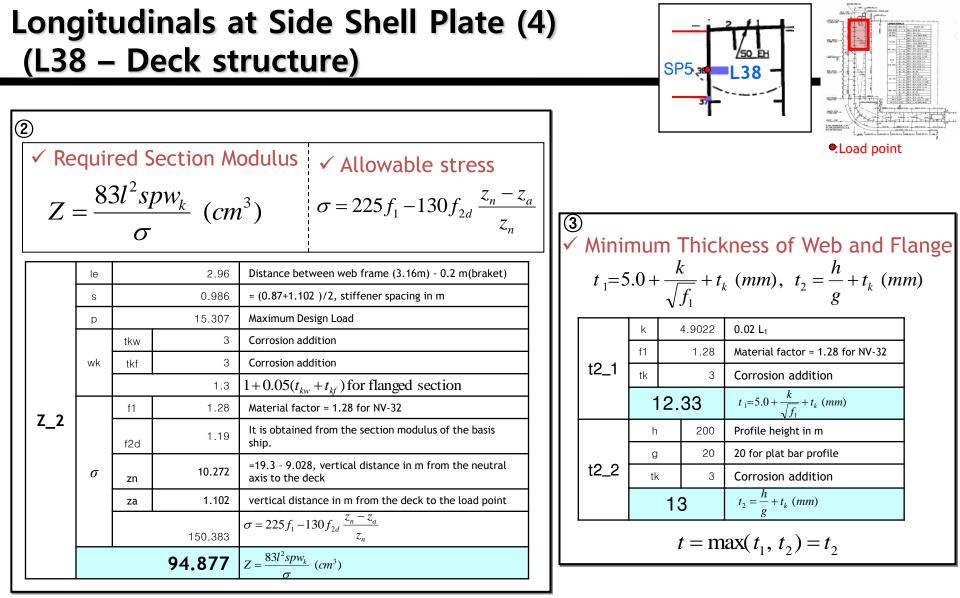
✓ L38 to be considered is the longitudinals located between the side structure and deck structure.

	Drv Rules, J	an. 2004,Pt.3 Ch.1 Sec.7 Table B1
Structure	Load Type	$p (kN/m^2)$
Weather deck	Sea pressure	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$

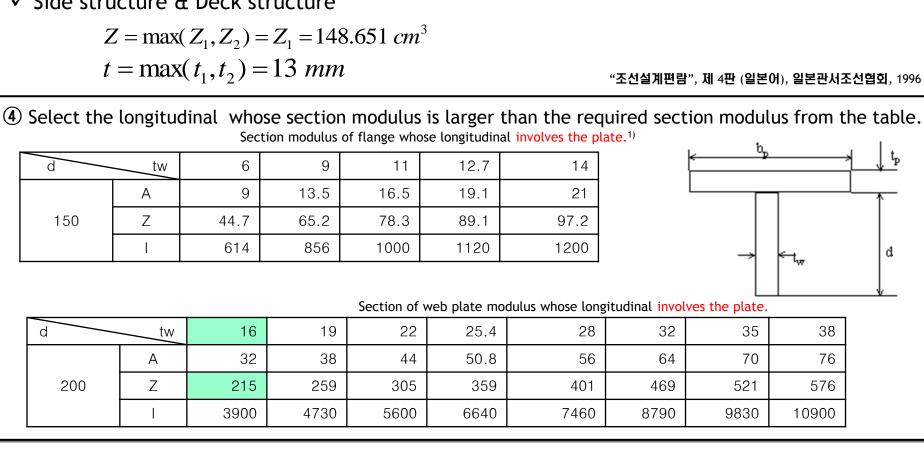
: Design load acting on the  $L_{38}$  is only the sea pressure.

D Des	ign lo	gn load acting on the $L_{38}$ of the SP5 (P2)				
		ks 2		2	0.2L-0.7L from A.P. ks=2	
			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)	
		pl	kf	f 6.7	f= vertical distance from the waterline to the top of the ship's	
			KI .	6.7	side at transverse section considered, maximum 0.8*Cw (m)	
	pdp		28	.33795639	$p_l = (k_s C_W + k_f)(0.8 + 0.15V'/\sqrt{L})$	
p1		у		16.1	horizontal distance in m from the ship's centre line to the load point, minimum $B/4(m)=8.05$	
		z		12.6	vertical distance in m from the ship's baseline to the load point, maximum $T(m)$ )	
				48.613	$p_{dp} = p_l + 135 \frac{y}{B+75} - 1.2(T-z) \ (kN/m^2)$	
	a	0.8		0.8	1.0 for weather decks forward of 0.15L from FP, or forward of deckhouse front, whichever is the foremost position or 0.8 for weather decks elsewhere	
	h0		6.7		vertical distance in m from the waterline considered to the load point	
				15.307	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$	





$$\therefore Z_2 = 94.877 \ cm^3, \ t_2 = 13 \ mm$$



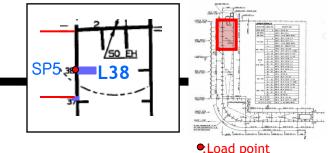
✓ Side structure :  $Z_1 = 148.651 \text{ cm}^3$ ,  $t_1 = 13 \text{ mm}$ 

- ✓ Deck structure :  $Z_2 = 94.877 \ cm^3$ ,  $t_2 = 13 \ mm$
- ✓ Side structure & Deck structure

1) When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. ( $\mathbf{b}_n \times \mathbf{t}_n$ ) => (a<75: 420×8, 75<a<150: 610×10, 150≤a: 610×15)

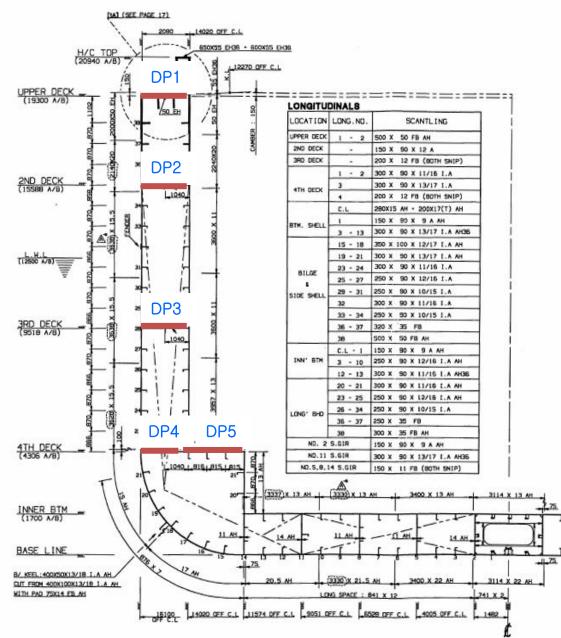
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## **Deck Plate**



Main particular	s of design ship
LOA(m)	259.64
LBP(m)	247.64
L_scant(m)	245.11318
B(m)	32.2
D(m)	19.3
Td(m)	11
Ts(m)	12.6
Vs(knt)	24.5
Cb	0.6563

 $\checkmark M_{\scriptscriptstyle S}$ : Largest SWBM among all loading conditions and class rule

 $M_W$ : calculated by class rule or direct calculation

 It is assume that the initial stress factor is equal to the stress factor of basis ship.

$$Z_{B} = 2.595e^{07} \ cm^{3}$$

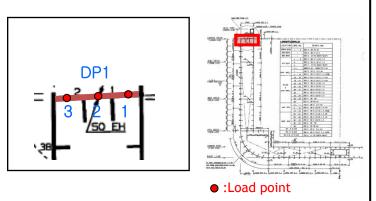
$$Z_{D} = 2.345e^{07} \ cm^{3}$$

$$f_{2b} = 1.030$$

$$f_{2d} = 1.140$$



## Deck Plate (1)



 $\checkmark$  Deck plate(DP1) is composed of the three unit strips.

Load point of the unit strip :
1, 2, 3: Midpoint

 ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate(DP1).

✓ The material of DP1 of basis ship(NV-32) is used for that of design ship.  $(f_1=1.28)$ 

DnV Rules, J	an. 2004,Pt.3 Ch.1 Sec	. / Table B1
	(1) 1	2

Structure	Load Type	$p (kN/m^2)$
Weather deck	Sea pressure	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$

: Design load acting on the DP1 is only the sea pressure.

① Design load acting on the unit strip 3 of DP1, P1

			ks	2	0.2L~0.7L from A.P. ks=2				
			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)				
		pl	kf	f 6.7	f= vertical distance from the waterline to the top of the ship's				
			KI	6.7	side at transverse section considered, maximum $0.8^{*}$ Cw (m)				
pdp 28.	ndn		28	.33795639	$p_l = (k_s C_W + k_f)(0.8 + 0.15V / \sqrt{L})$				
	15.825	horizontal distance in m from the ship's centre line to the load point, minimum $B/4(m)=8.05$							
		z		12.6	vertical distance in m from the ship's baseline to the load point, maximum T(m))				
				48.267	$p_{dp} = p_l + 135 \frac{y}{B + 75} - 1.2(T - z) \ (kN/m^2)$				
	a	0.8		0.8	1.0 for weather decks forward of 0.15L from FP, or forward of deckhouse front, whichever is the foremost position or 0.8 for weather decks elsewhere				
	h0		6.7		vertical distance in m from the waterline considered to the load point				
				16.853	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$				



# Deck Plate (2)

р

ka

S

f1

tk

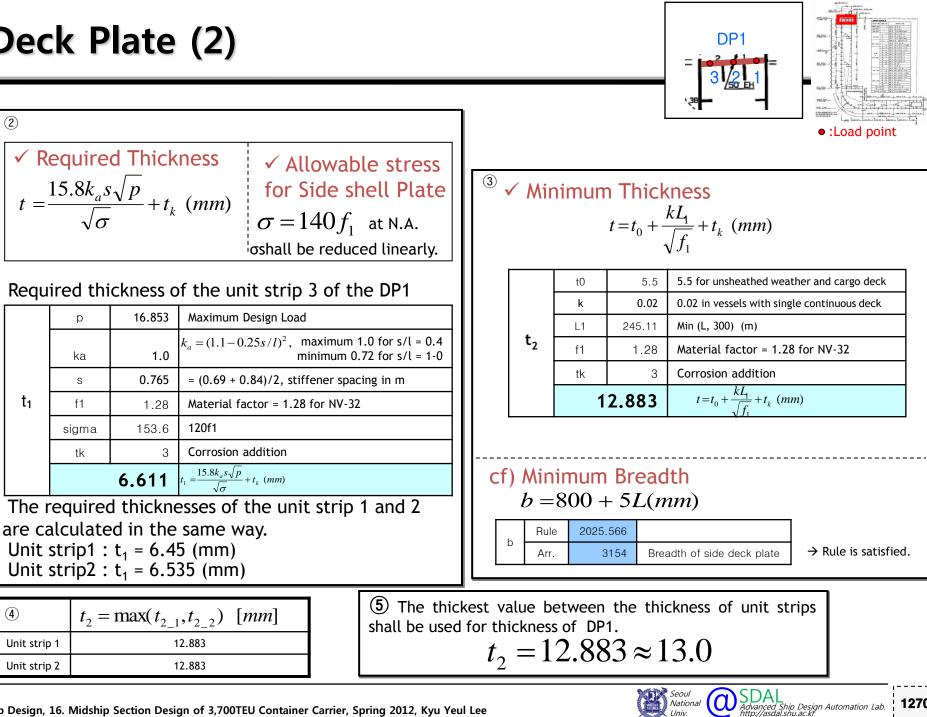
t1

**(4)** 

Unit strip 1

Unit strip 2

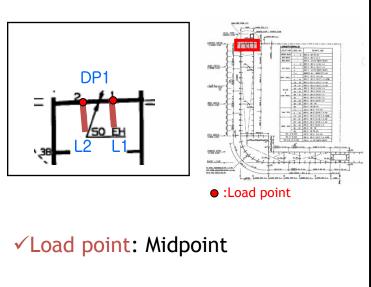
(2)



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### Longitudinals at Deck Plate (1)



✓ The materials of  $L_1$ ,  $L_2$  of basis ship(NV-32) are used for that of design ship. ( $f_1$ =1.28)

	Driv Rules, J	an. 2004,PL.3 Ch. I Sec.7 Table BT
Structure	Load Type	$p (kN/m^2)$
Weather deck	Sea pressure	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$

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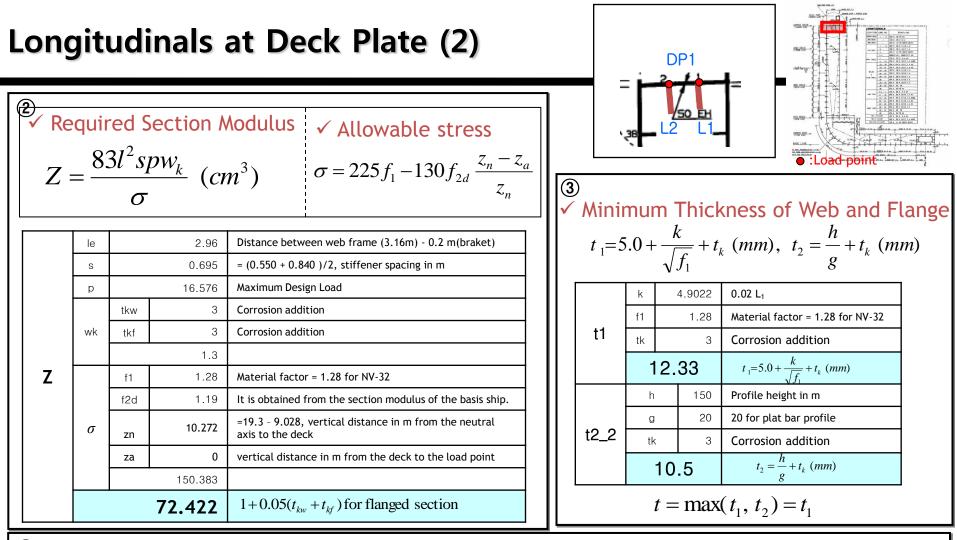
Jan 2004 Dt 2 Ch 1 Sec 7 Table Pr

: Design load acting on the L1, L2 is only the sea pressure.

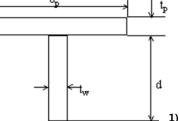
#### 1 Design load acting on the L1 and L2, P1

			ks	2	0.2L~0.7L from A.P. ks=2
			Cw 10.343		100 < L < 300, 10.75 - [(300-L)/100]^(3/2)
		pl	1.6	f 6.7	f= vertical distance from the waterline to the top of the ship's
			kf	6.7	side at transverse section considered, maximum $0.8^{*}$ Cw (m)
	horizontal distance		.33795639	$p_l = (k_s C_W + k_f)(0.8 + 0.15V / \sqrt{L})$	
				15.55	horizontal distance in m from the ship's centre line to the load point, minimum $B/4(m)=8.05$
p1	z	12.6		vertical distance in m from the ship's baseline to the load point, maximum T(m)	
		47.921		47.921	$p_{dp} = p_l + 135 \frac{y}{B+75} - 1.2(T-z) \ (kN/m^2)$
	a		0.8		1.0 for weather decks forward of 0.15L from FP, or forward of deckhouse front, whichever is the foremost position or 0.8 for weather decks elsewhere
	h0				vertical distance in m from the waterline considered to the load point
				16.576	$p_1 = a(p_{dp} - (4 + 0.2k_s)h_0)$





④ Select the longitudinal whose section modulus is larger than the required section modulus from the table. "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

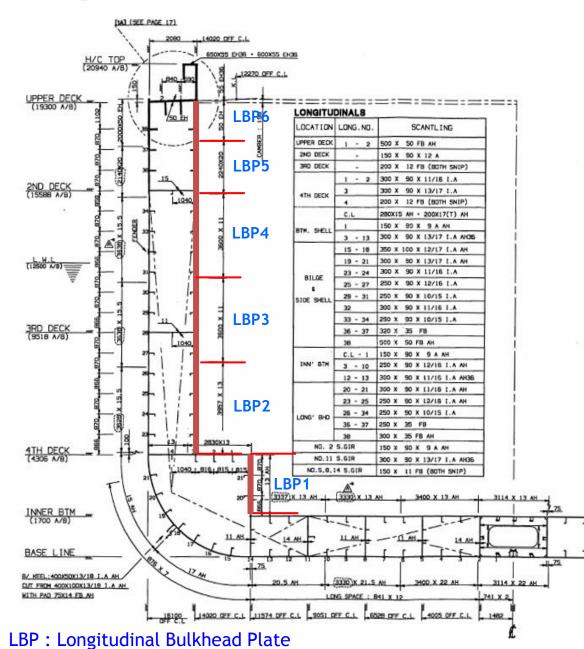


Section modulus of flange whose longitudinal involves the plate.<sup>1)</sup>

d	tw	6	9	11	12.7	14
	А	9	13.5	16.5	19.1	21
150	Z	44.7	65.2	78.3	89.1	97.2
	I	614	856	1000	1120	1200

1) When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. ( $b_p \times t_p$ ) => (a<75: 420×8, 75<a<150: 610×10, 150≤a: 610×15)

# **Longitudinal Bulkhead Plate**



LOA(m)	259.64
LBP(m)	247.64
L_scant(m)	245.11318
B(m)	32.2
D(m)	19.3
Td(m)	11
Ts(m)	12.6
Vs(knt)	24.5
C <sub>b</sub>	0.6563

Main particulars of design ship

 $\checkmark M_{S}$ : Largest SWBM among all loading conditions and class rule

 $M_W$ : calculated by class rule or direct calculation

✓ It is assume that the initial stress factor is equal to the stress factor of basis ship.

$$Z_{B} = 2.595e^{07} \ cm^{3}$$

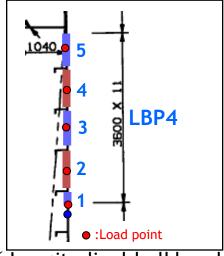
$$Z_{D} = 2.345e^{07} \ cm^{3}$$

$$f_{2b} = 1.030$$

$$f_{2d} = 1.140$$



# Longitudinal Bulkhead Plate (LBP4) (1)



 $\checkmark$  Longitudinal bulkhead plate(LBP4) is composed of the five unit strips.

 $\checkmark$  Load point of the unit strip :

1: Point nearest the midpoint

2, 3, 4, 5 : Midpoint

 ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate(LBP4).

✓ The material of LBP4 of basis ship(NV-NS) is used for that of design ship.  $(f_1=1.00)$ 

#### ✓ Design Load

-	DnV Rules, Ja	an. 2004,Pt.3 Ch.1 Sec.6 Table B1
Structure	Load Type	$p (kN/m^2)$
Watertight bulkheads	Sea pressure when flooded or general dry cargo minimum	$p_1 = 10h_b$
Tank bulkheads in general		$P_3 = \rho(g_0 + 0.5a_V) \cdot h_s$ $P_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$ $P_5 = \rho g_0 h_s + p_0$

1Design load acting on the unit strip 1 of LBP4, P1

Watertight decks submerged in damaged condition

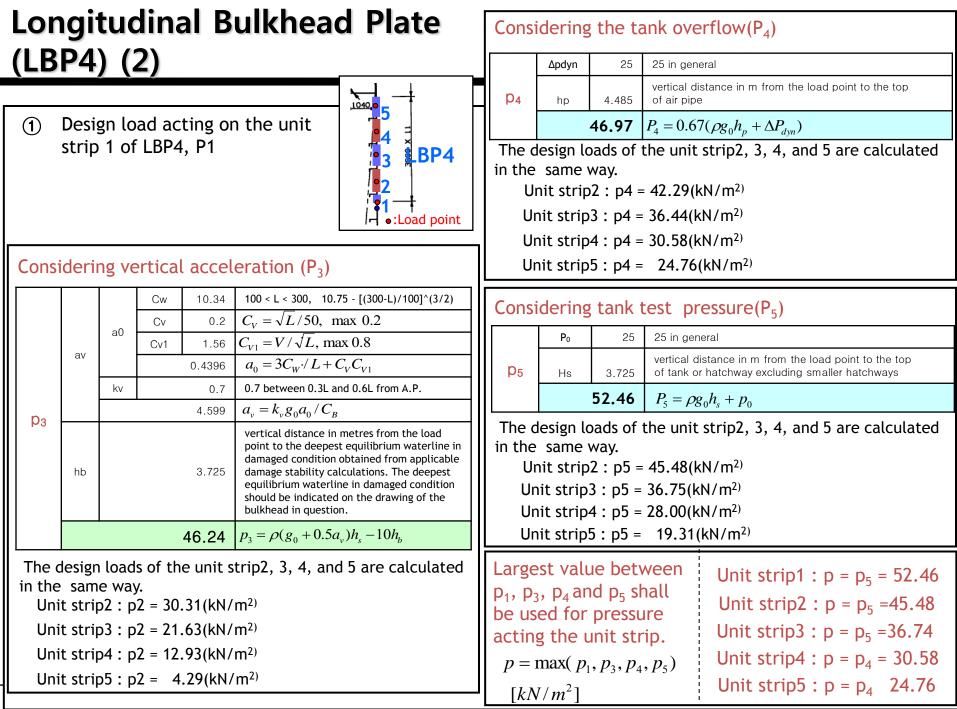
P <sub>1</sub>	h <sub>b</sub>	3.725	vertical distance in metres from the load point to the deepest equilibrium waterline in damaged condition obtained from applicable damage stability calculations. The deepest equilibrium waterline in damaged condition should be indicated on the drawing of the deck in question.
	37	<b>'</b> .25	$p_1 = 10h_b$

The design loads of the unit strip2, 3, 4, and 5 are calculated in the same way.

```
Unit strip2 : p1 = 30.31(kN/m<sup>2)</sup>
Unit strip3 : p1 = 21.63(kN/m<sup>2)</sup>
Unit strip4 : p1 = 12.93(kN/m<sup>2)</sup>
Unit strip5 : p1 = 4.29(kN/m<sup>2)</sup>
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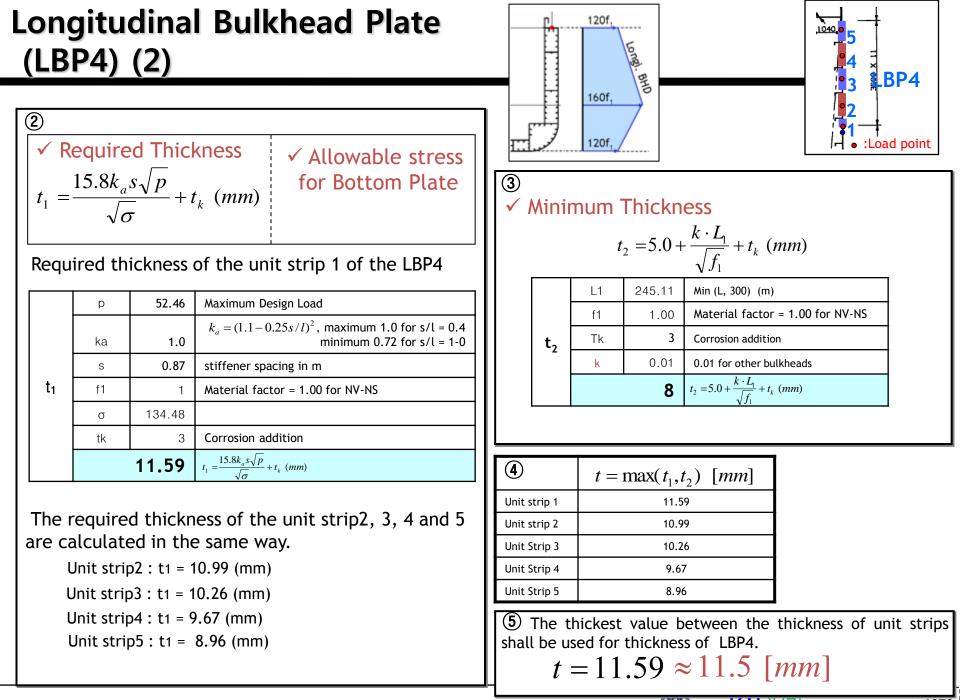
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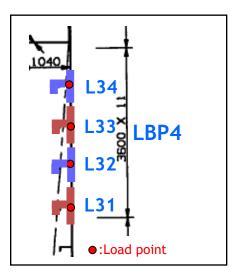
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### Longitudinals at Longitudinal Bulkhead Plate (LBP4) (1)

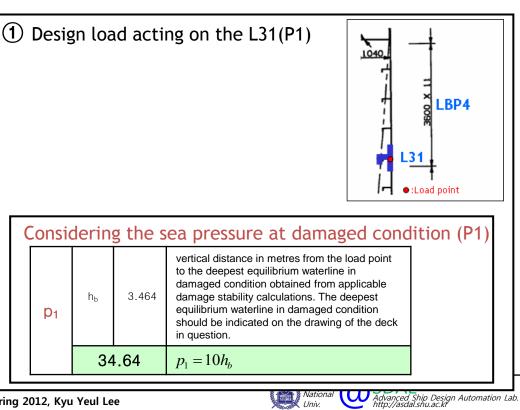


#### ✓ Load point: Midpoint

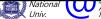
✓ The material of LBP4 of basis ship(NV-NS) is used for that of design ship.  $(f_1 = 1.00)$ 

#### **Design Load**

	DNV Rules, Jan. 2004,Pt.3 Ch.1 Sec.6 Table B1			
Structure	Load Type	$p (kN/m^2)$		
Watertight bulkheads	Sea pressure when flooded or general dry cargo minimum	$p_1 = 10h_b$		
Tank bulkheads in general		$P_3 = \rho(g_0 + 0.5a_V) \cdot h_s$ $P_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$ $P_5 = \rho g_0 h_s + p_0$		



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### Longitudinal Bulkhead Plate (LBP4) (2)

Design load acting on the L31(P1)

(1)

Cons	ideri	ng v	ertica	l acce	leration (P <sub>3</sub> )	
			Cw	10.34	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)	
			Cv	0.2	$C_V = \sqrt{L}/50, \text{ max } 0.2$	
		a0	Cv1	1.56	$C_{V1} = V/\sqrt{L}, \max 0.8$	
	av			0.4396	$\frac{a_{v1} - v}{a_0} = 3C_w \cdot L + C_v C_{v1}$	
		kv	0.7		0.7 between 0.3L and 0.6L from A.P.	
Do		4.599			$a_v = k_v g_0 a_0 / C_B$	
р <sub>3</sub>	hb			3.464	vertical distance in metres from the load point to the deepest equilibrium waterline in damaged condition obtained from applicable damage stability calculations. The deepest equilibrium waterline in damaged condition should be indicated on the drawing of the bulkhead in question.	
				43.00	$p_3 = \rho(g_0 + 0.5a_v)h_s - 10h_b$	

Considering tank test pressure(P <sub>5</sub> )					
p <sub>5</sub>	P <sub>0</sub>	25	25 in general		
	Hs	3.464	vertical distance in m from the load point to the top of tank or hatchway excluding smaller hatchways		
		49.83	$P_5 = \rho g_0 h_s + p_0$		

Considering the tank overflow( $P_4$ )					
P4	Δpdyn	25	25 in general		
	hp	4.224	vertical distance in m from the load point to the top of air pipe		
		45.21	$P_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$		

1040

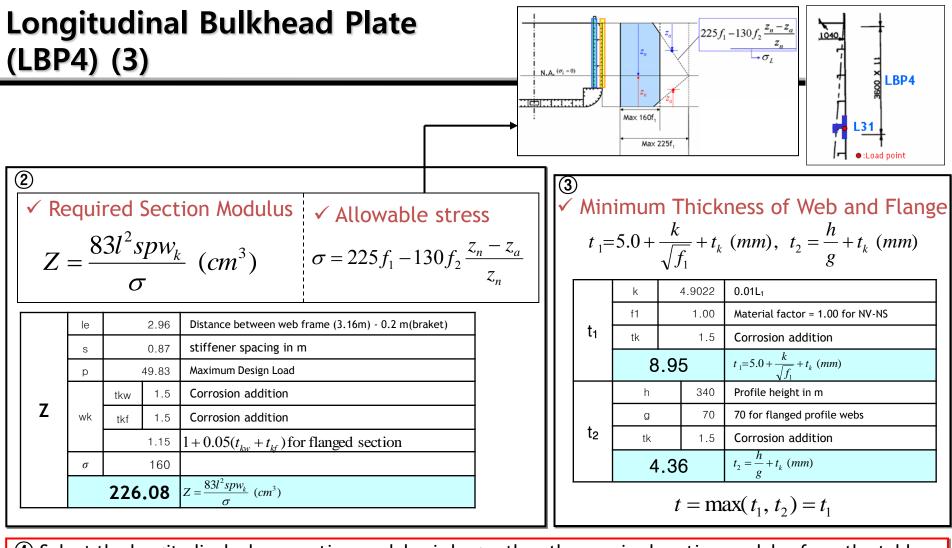
× LBP4

L31

:Load point

Largest value between  $p_1$ ,  $p_3$ ,  $p_4$  and  $p_5$  shall be used for pressure acting the unit strip.  $p = \max(p_1, p_3, p_4, p_5) [kN/m^2]$  $p = p_5 = 49.83$ 





④ Select the longitudinal whose section modulus is larger than the required section modulus from the table. "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996 Section Ζ А b t1 t<sub>2</sub> а  $r_1$  $r_2$ modulus whose cm<sup>3</sup> cm<sup>2</sup>  $cm^4$ mm longitudinal involves the 200 90 9 14 14 7 29.66 5,870 340 plate.<sup>1)</sup>

Ship Design, 16. Midship Section

1) When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. ( $\mathbf{b}_{n} \times \mathbf{t}_{n}$ ) => ( $a \le 75 : 420 \times 8$ ,  $75 \le a \le 10 \times 10$ ,  $150 \le a : 610 \times 15$ )

n Lab. | **1279** 

# 16-7. Buckling

- 1) Column Buckling
- 2) Buckling Strength of Stiffener
- 3) Buckling Strength of Plate
- 4) Buckling Strength by DNV Rule
- 5) Buckling Strength of Stiffener by DNV Rule
- 6) Buckling Strength of Plate by DNV Rule



## **Buckling**

 Definition: The phenomenon where lateral deflection may arise in the athwart direction\* against the axial working load

\*선측(船側)에서 선측으로 선체를 가로지르는

• This section covers buckling control for plate and longitudinal stiffener.

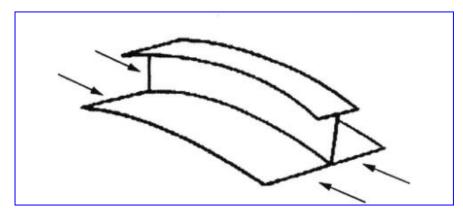


Figure 1. Flexural buckling of stiffeners plus plating

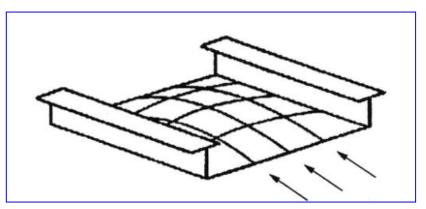
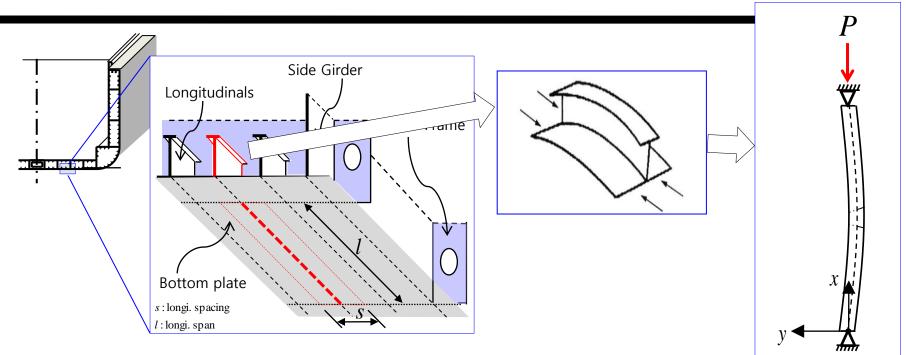


Figure 2. Plate alone buckles between stiffeners

Mansour, A., Liu, d., the principles of naval architecture series - strength of ships and ocean structures, the society of naval architects and marine engineers, 2008

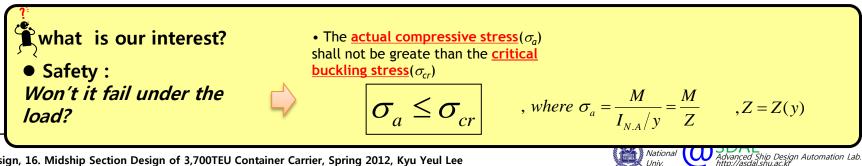


### 2) Buckling Strength of Stiffener

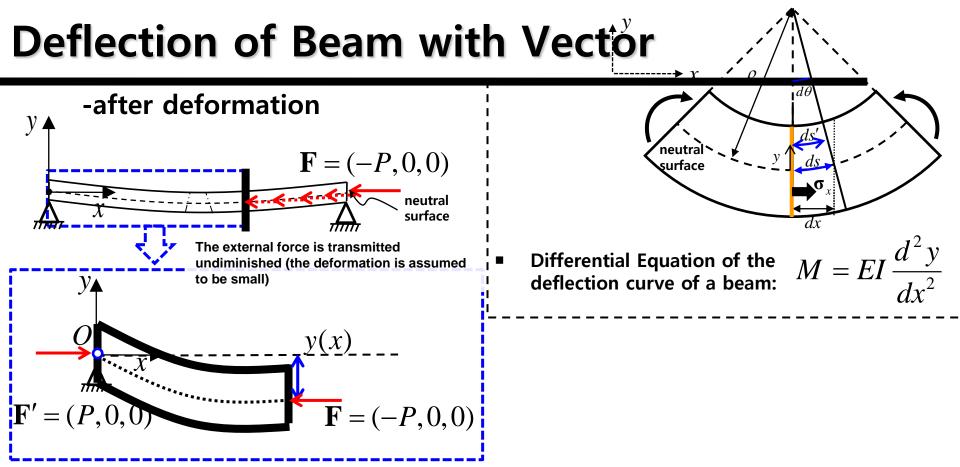


It is assumed that the stiffener is a fixed-end column supported by the web frames.

Hull girder bending moment is acting on the cross section of the ship as moment from the point view of global deformation. And it is acting on the each stiffener as axial load from the point view of local deformation.



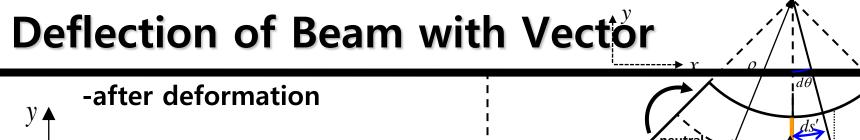
1282

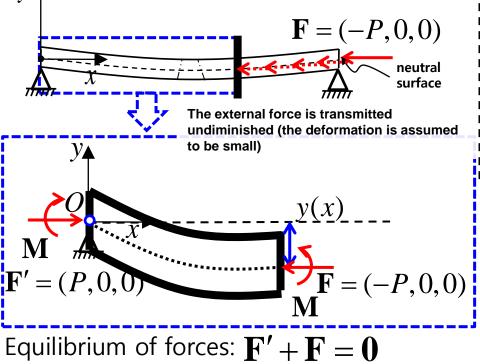


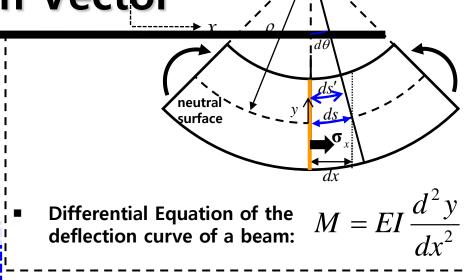
Equilibrium of forces:

F': reaction force

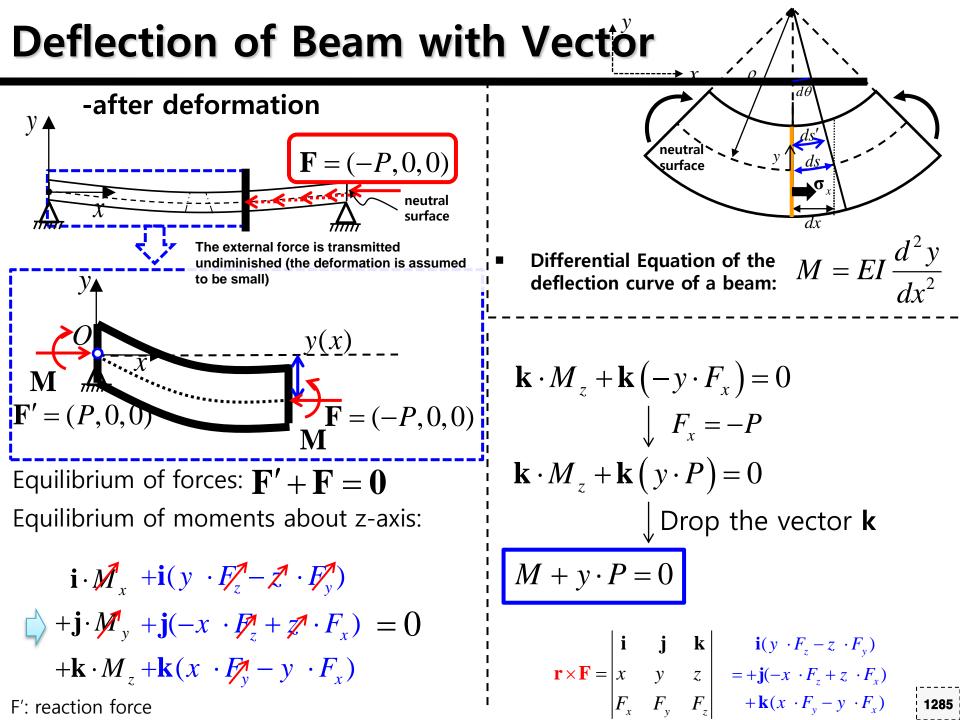
F' + F = 0(P, 0, 0) + (-P, 0, 0) = 0



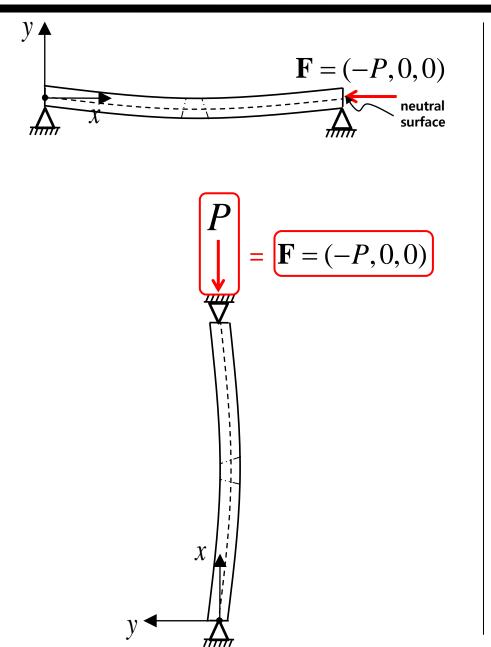




Equilibrium of moments about point O:



# **Buckling of a Thin Vertical Column**

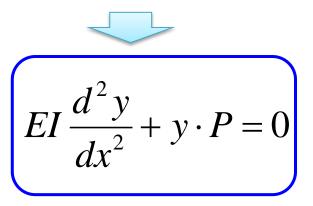


Differential Equation of the deflection curve of a beam:

$$M = EI \frac{d^2 y}{dx^2} \longrightarrow EI \frac{d^2 y}{dx^2} - M = 0$$

Equilibrium of moments about z-axis:

$$M + y \cdot P = 0 \implies -M = y \cdot P$$



#### The boundary value problem to be solved is

$$EI\frac{d^2y}{dx^2} + Py = 0 , y(0) = 0 , y(L) = 0$$

For what values of P will the column bend?

→ In mathematical terms: For what values of P does the given boundary-value problem possess nontrivial solution?

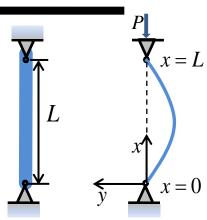
 $y'' + \lambda y = 0$ , y(0) = 0, y(L) = 0, where  $\lambda = P / EI$ 

The deflection curves are  $y_n(x) = c_2 \sin(n\pi x/L)$ , corresponding to the eigenvalues  $\lambda_n = P_n / EI = n^2 \pi^2 / L^2, n = 1, 2, 3...$ 

# **Buckling of a Thin Vertical Column**

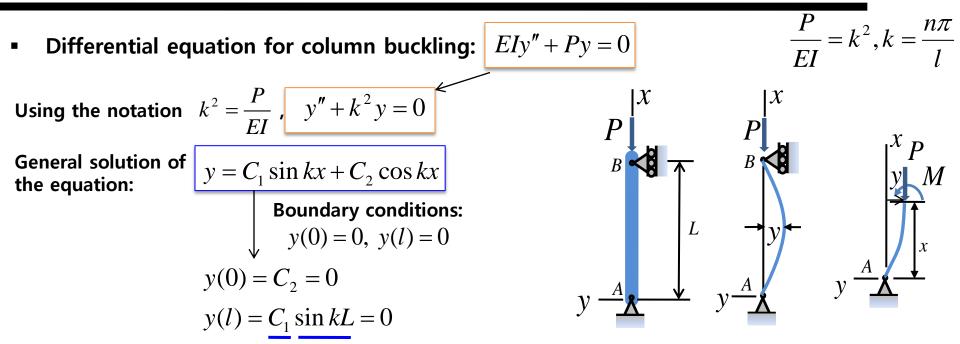
Consider a long slender vertical column of uniform cross-section and length L.

$$EI\frac{d^2y}{dx^2} + Py = 0$$



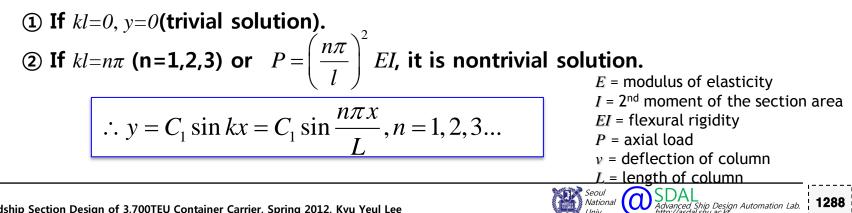
### 1) Column Buckling

- The equation of the deflection curve



**1)** If  $C_1=0$ , y=0 (trivial solution).

2) If sinkl=0, (sinkl=0: buckling equation)



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L

х

P

#### 1) Column Buckling - Critical stress

• Differential equation for column buckling: EIy'' + Py = 0

The equation of the deflection curve:

$$y = C_1 \sin \frac{n\pi x}{l}, n = 1, 2, 3...$$

The critical loads :

$$P = k^2 E I = \left(\frac{n\pi}{l}\right)^2 E I$$

The lowest critical load(n=1) :

$$P_{cr} = \left(\frac{\pi}{l}\right)^2 EI = \frac{\pi^2 EI}{l^2}$$

The corresponding critical stress:

$$\sigma_{cr} = \frac{P_{cr}}{A} = \frac{\pi^2 EI}{Al^2}$$
  
Euler's formula

- E = modulus of elasticity $I = 2^{\text{nd}} \text{ moment of area}$ EI = flexural rigidityP = axial loadv = deflection of columnA = area of column
- L = length of column

El

Х



# **Buckling of a Thin Vertical Column**

$$y'' + \lambda y = 0$$
,  $y(0) = 0$ ,  $y(L) = 0$ , where  $\lambda = P / EI$ 

The deflection curves are  $y_n(x) = c_2 \sin(n\pi x/L)$ , corresponding to the eigenvalues  $\lambda_n = P_n/EI = n^2\pi^2/L^2, n = 1, 2, 3...$ 

Physically this means that the column will buckle or deflect only when the compressive force is one of the values

$$P_n = n^2 \pi^2 EI / L^2, n = 1, 2, 3...$$
: Critical loads.

The smallest critical load  $P_1 = \pi^2 EI / L^2$  called Euler load

The deflection curves corresponding to n=1, n=2, and n=3 are shown in the right figures.

Note that if the original column has some sort of physical restraint put on it at x=L/2, then the smallest critical load will be  $P_2 = 4\pi^2 EI / L^2$ 

$$\begin{array}{c}
P \\
X \\
L \\
y \\
x \\
x \\
x \\
x = 0
\end{array}$$

1290

#### 1) Column Buckling - Critical load

Differential equation for column buckling:

$$y'' + \lambda y = 0$$
,  $y(0) = 0$ ,  $y(L) = 0$ 

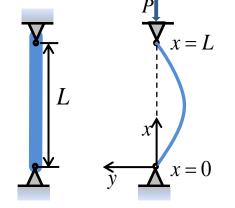
, where  $\lambda = P / EI$ 

The equation of the deflection curve:

$$y_n(x) = c_2 \sin(n\pi x / L)$$

The critical loads :

$$P_n = n^2 \pi^2 EI / L^2, n = 1, 2, 3...$$



The lowest critical load(n=1):  $P_{cr} = P_1 = \pi^2 EI / L^2$ 

- E = modulus of elasticity
- $I = 2^{nd}$  moment of area
- *EI* = flexural rigidity
- P = axial load
- y = deflection of column
- A = area of column
- *L* = length of column



# 1) Column Buckling - Critical stress

A critical buckling stress is often used instead of a buckling load and it can be derived by dividing P<sub>cr</sub> by A, the cross sectional area of the column.

Euler's formula

 $\sigma$ 

The corresponding critical stress:

$$e_{rr} = \frac{P_{cr}}{A}$$
$$= \frac{\pi^{2} EI}{Al^{2}}$$
$$= \pi^{2} E \left(\frac{k}{l}\right)^{2}$$

E = modulus of elasticity I = 2<sup>nd</sup> moment of area EI = flexural rigidity P = axial load y = deflection of column A = area of column l = length of column

, where  $k(k^2 = I / A)$  is the radius of gyration<sup>1)</sup> of the section of the column.

The ratio l/k, often called the slenderness ratio, is the main factor which governs the critical stress

For large value of I/k the critical stress tends toward zero, and at small values of I/k it tends to infinity. In Euler's formula, the buckling stress may become infinite for a small value of I/k, however, buckling stress never goes up above the yield stress of the material in actual conditions, because the material would fail if the stress exceeded the yield stress.

1) the radius of gyration: describes a circular ring whose area is the same as the area of interest.

# 1) Column Buckling - Curve of buckiling stress

by theoretical consideration, a horizontal line of yield stress connected to Euler  $\sigma_{\rm v}$ : Yield stress of buckling stress is specified as an upper material limit of Euler's buckling curve. Euler buckling stress  $\sigma_{cr} = a - b \left( \frac{l}{k} \right)$  Tetmayer's formula  $\sigma_{\rm cr}$  $\sigma_{cr} = a - b \left(\frac{l}{k}\right)^2$  Johnson's formula Experimental bucking stress Slenderness ratio *l/k*  $\sigma_{cr} = \frac{a}{1 + b(l/k)^2}$  Rankine's formula

For example, one of the Classification Societies, ABS (American Bureau of Shipping) specifies the permissible load of a pillar or strut of mild steel material in the following equation:

$$\sigma_{cr} = 1.232 - 0.00452 \left(\frac{l}{k}\right) \ tonf \ / \ cm^2$$

From the above equation, we can see that the ABS formula is theoretically based on Tetmayer's experimental result.

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Ship Design Automation Lab.

Seoul National

### 1) Column Buckling

- Buckling of thin vertical column embedded at its base and free at its top

Suppose that a tin vertical homogeneous column is embedded at its base (x=0) and free at its top (x=L) and that a constant axial load *P* is applied to its free end.

The load either causes a small deflection  $\delta$ , or does not cause such a deflection. In either case the differential equation for the deflection y(x) is

 $EI\frac{d^2y}{dx^2} = P(\delta - y) \quad \Box \searrow EI\frac{d^2y}{dx^2} + Py = P\delta \cdots (1)$ 

(1) What is the predicted deflection when  $\delta = 0$  ?

- The general solution of the differential equation (1) is

$$y = c_1 \cos \sqrt{\frac{P}{EI}} x + c_2 \sin \sqrt{\frac{P}{EI}} x + \delta$$

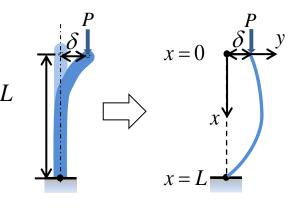
- The boundary conditions of the differential equation (1) are

$$y(0) = y'(0) = 0$$

- If  $\delta = 0$ , this implies that  $c_1 = c_2 = 0$  and y(x) = 0. That is, there is no deflection.



hip Design Automation Lab.



### 1) Column Buckling

- Buckling of thin vertical column embedded at its base and free at its top

Suppose that a tin vertical homogeneous column is embedded at its base (x=0) and free at its top (x=L) and that a constant axial load P is applied to its free end.

The load either causes a small deflection  $\delta$  , or does not cause such a deflection. In either case the differential equation for the deflection y(x) is

 $EI\frac{d^2y}{dx^2} = P(\delta - y) \quad \Box \geqslant EI\frac{d^2y}{dx^2} + Py = P\delta \cdots (1)$ (2) When  $\delta \neq 0$ , show that the Euler load for this column is one-fourth of the Euler load for the hinged column?

- If  $\delta \neq 0$ , the boundary conditions give, in turn,  $c_1 = -\delta$ ,  $c_2 = 0$ . Then 1  $\overline{\phantom{a}}$ 

$$y = \delta \left( 1 - \cos \sqrt{\frac{P}{EI}} x \right)$$

- In order to satisfy the boundary condition  $y(L) = \delta$ , we must have

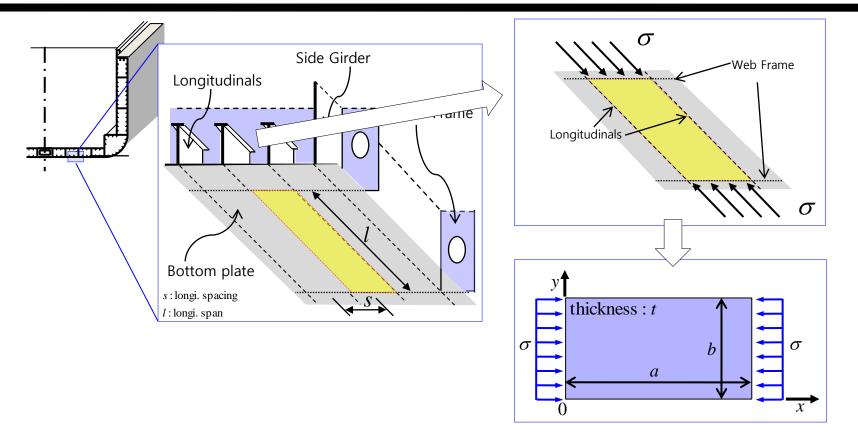
$$\delta = \delta \left( 1 - \cos \sqrt{\frac{P}{EI}} L \right) \longrightarrow \cos \sqrt{\frac{P}{EI}} L = 0 \longrightarrow \sqrt{\frac{P}{EI}} L = n\pi/2 \qquad \text{One-fourth of the Euler load}$$
- The smallest value of  $P_n$ , the Euler load, is then  $\sqrt{\frac{P_1}{EI}} L = \frac{\pi}{2}$  or  $P_1 = \begin{bmatrix} 1 \\ 4 \end{bmatrix} \left( \frac{\pi^2 EI}{L^2} \right)$   
, D.G., Advanced Engineering Mathematics, 3rd edition, 2006, p.166-174 \qquad Fuller load

Zill, D.G.,

# **BUCKLING STRENGTH OF PLATE**

Ship Design, 16. Midship Section Design of 3,700TEU Container Carrier, Spring 2012, Kyu Yeul Lee





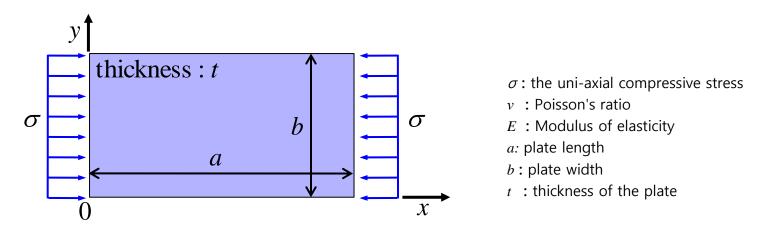
A ship hull is a stiffened-plate structure, the plating supported by a system of transverse or longitudinal stiffeners.

For practical design purpose, it is often assumed that the plate is simply supported at the all edges, since it gives the least critical stress and is on the safe side.





Let us consider the rectangular plate with only supported edges as shown in this figure.



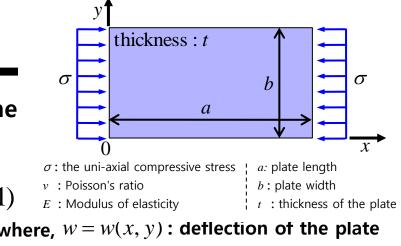
The equation of elastic buckling stress of the plate under uni-axial compressive stress:

$$\frac{Et^{3}}{12(1-v^{2})}\left(\frac{\partial^{4}w}{\partial x^{4}}+2\frac{\partial^{4}w}{\partial x^{2}\partial y^{2}}+\frac{\partial^{4}w}{\partial y^{4}}\right)+\sigma t\frac{\partial^{2}w}{\partial x^{2}}=0$$
...(1)

where, w = w(x, y) : deflection of the plate

 The equation of elastic buckling stress of the plate under uni-axial compressive stress:

$$\frac{Et^{3}}{12(1-v^{2})}\left(\frac{\partial^{4}w}{\partial x^{4}}+2\frac{\partial^{4}w}{\partial x^{2}\partial y^{2}}+\frac{\partial^{4}w}{\partial y^{4}}\right)+\sigma t\frac{\partial^{2}w}{\partial x^{2}}=0\right|\cdots(1)$$



zero

 Because all four edges are simply supported, the boundary condition can be expressed in the form:

$$w(0, y) = w(a, y) = 0$$
  
 $w(x, 0) = w(x, b) = 0$   $\leftarrow$  deformation at the edges are

 Let us assume the following formula for the solution of the equation (1), so that the solution <u>satisfies the boundary conditions</u>.

$$w = f \sin\left(\frac{m\pi x}{a}\right) \cdot \sin\left(\frac{n\pi y}{b}\right) \cdots (2)$$

where, m, n : integers presenting the number of half-wave of buckles

#### 3) Buckling Strength of Plate thickness : t $\sigma$ b The equation of elastic buckling stress of the a plate under uni-axial compressive stress: $\sigma$ : the uni-axial compressive stress a: plate length $\frac{Et^{3}}{12(1-v^{2})} \left( \frac{\partial^{4}w}{\partial x^{4}} + 2\frac{\partial^{4}w}{\partial x^{2}\partial y^{2}} + \frac{\partial^{4}w}{\partial y^{4}} \right) + \sigma t \frac{\partial^{2}w}{\partial x^{2}} = 0 \left| \cdots (1) \right|_{E: \text{ Modulus of elasticity}}^{v: \text{Poisson's ratio}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{ thickness of the plate} \end{array} \right|_{E: \text{ Modulus of elasticity}} \left| \begin{array}{c} b: \text{ plate width} \\ t: \text{$ *t* : thickness of the plate Substituting the formula (2) into the equation (1), $w = f \sin\left(\frac{m\pi x}{a}\right) \cdot \sin\left(\frac{n\pi y}{b}\right) \cdots (2)$ $\left|\sigma = \frac{Et^3}{12(1-v^2)} \frac{\pi^2}{b^2 t} \left(\frac{m}{\alpha} + n^2 \frac{\alpha}{m}\right)^2 \right| \cdots (3) \quad \text{where,} \quad \alpha = \frac{a}{b}$

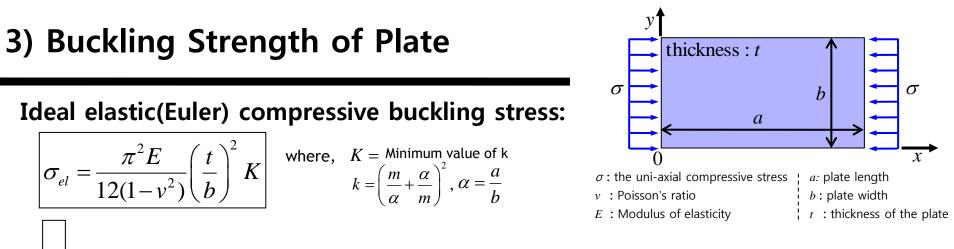
 Elastic buckling stress is a minimum critical stress, therefore, we put n=1 in the equation (3),

#### Ideal elastic(Euler) compressive buckling stress:

$$\sigma_{el} = \frac{\pi^2 E}{12(1-v^2)} \left(\frac{t}{b}\right)^2 K$$

where, 
$$K = \text{Minimum value of k, } k = \left(\frac{m}{\alpha} + \frac{\alpha}{m}\right)^2$$

Okumoto, Y., Design of Ship Hull Structures, 2009, pp.57-60 **1300** 



- For the small b in comparison with t, the elastic buckling stress becomes more than the yield stress of the plate material.
- Therefore, it is usual to use Johnson's modification factor η<sub>p</sub> and the critical buckling stress σ<sub>c</sub> for the full range of value of t/b as follows:

#### Bryan's formula<sup>1)</sup>

$$\frac{\sigma_c}{\eta_p} = \sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \cdot \left(\frac{t}{b}\right)^2 \cdot K$$

$$\eta_p = 1$$
, when  $\sigma_{el} < \frac{\sigma_y}{2}$   
 $\eta_p = \frac{\sigma_y}{\sigma_{el}} \left( 1 - \frac{\sigma_y}{4\sigma_{el}} \right)$ , when  $\sigma_{el} \ge \frac{\sigma_y}{2}$ 

 $\sigma y$  = upper yield stress in N/mm<sup>2</sup>

 $\sigma_c$ : the critical compressive buckling stress

 $\sigma_{e'}$ : the ideal elastic(Euler) compressive buckling stress K: plate factor (corresponding to the boundary conditions and a/b)

 $\eta_p$  : plasticity reduction factor

### ex) Coefficient *K* when all four edges are simply supported

$$K = 4.0 \quad a/b \ge 1.0$$
  
 $K = (a/b+b/a)^2, a/b < 1.0$ 

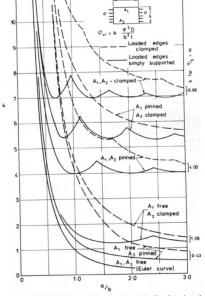


Figure 12.5a Buckling stress coefficient k for flat plates in uniaxial compression.

1301

1) DSME, "선박구조설계" 13-18 Buckling,

- The buckling strength of web plate

Web plate of stiffener have to be checked about buckling.

In case of T-bar, it is assumed that the <u>web plate</u> of stiffener is the plate simply supported by flange and attached plate.

$$\frac{\sigma_{e}}{\eta_{p}} = \sigma_{el} = \frac{\pi^{2}E}{12(1-\nu^{2})} \cdot \left(\frac{t}{d}\right)^{2} \cdot K \qquad \text{,(Bryan's formula)}, \text{ K=4.0}$$
$$\rightarrow \frac{d}{t_{w}} \leq \sqrt{\frac{\pi^{2}EK}{12(1-\nu^{2})} \frac{1}{\sigma_{el}}}$$

- $\sigma_{\rm \tiny C'}$  the critical compressive buckling stress
- $\sigma_{\rm e\prime}$  : the ideal elastic(Euler) compressive buckling stress
- v : Poisson's ratio
- K: Plate factor (corresponding to the boundary conditions and a/b)
- d : depth of web plate
- t : thickness of web plate
- E : Modulus of elasticity

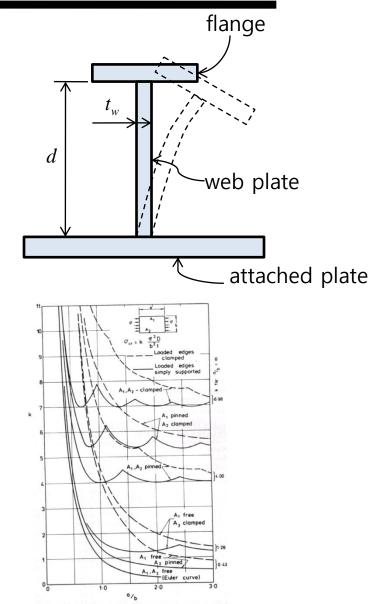


Figure 12.5a Buckling stress coefficient k for flat plates in uniaxial compression.

### - The buckling strength of flange plate

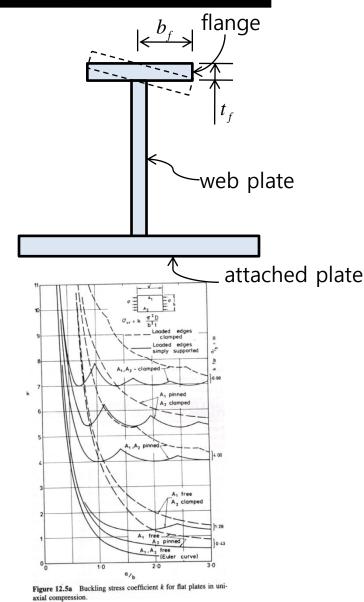
Flange of stiffener have to be checked about buckling.

It is assumed that the <u>flange of stiffener is the</u> <u>rectangular plate simply supported on one end by</u> <u>web plate</u>.

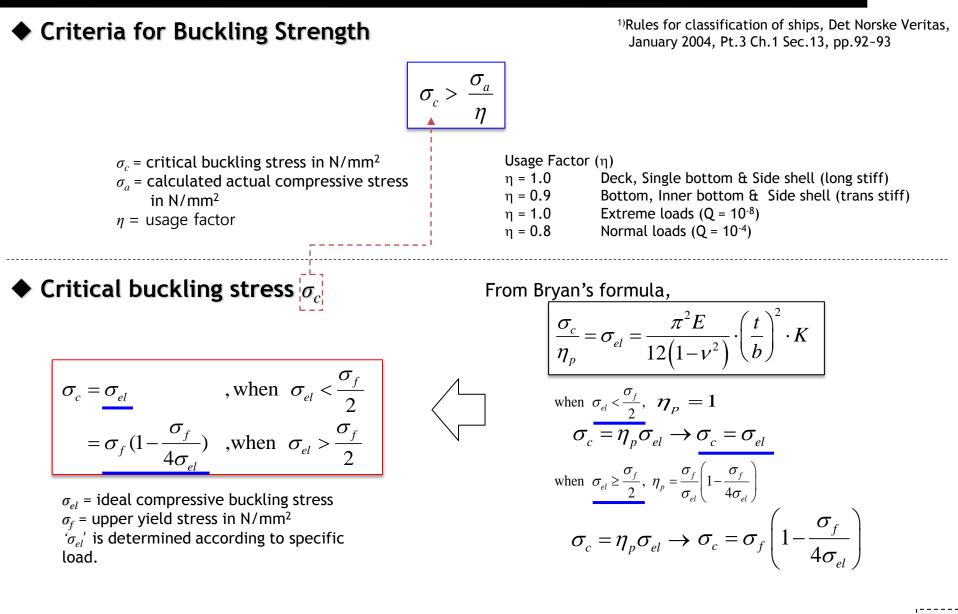
$$\frac{\sigma_c}{\eta_p} = \sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \cdot \left(\frac{t_f}{b_f}\right)^2 \cdot K \quad \text{, (Bryan's formula)} \\ \rightarrow \frac{b}{t_f} \le \sqrt{\frac{K\pi^2 E}{12(1-\nu^2)} \frac{1}{\sigma_{el}}}$$

#### In general, $b/t_f$ does not exceed 15.

- $\sigma_{\!\scriptscriptstyle \mathcal{C}}$  : the critical compressive buckling stress
- $\sigma_{\rm el}$  : the ideal elastic(Euler) compressive buckling stress
- v : Poisson's ratio
- K: Plate factor (corresponding to the boundary conditions and a/b)
- $b_f$ : breadth of flange plate
- $t_f$ : thickness of flange plate
- E : Modulus of elasticity

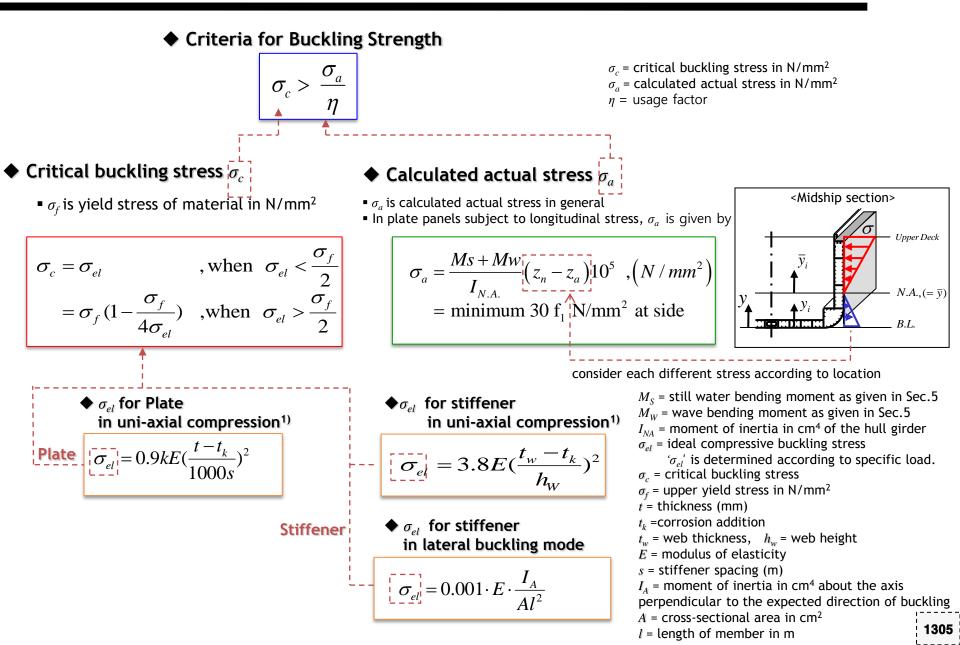


- Plate panel in uni-axial compression



## 4) Buckling Strength by DNV Rule

<sup>1)</sup>Rules for classification of ships, Det Norske Veritas, January 2004, Pt.3 Ch.1 Sec.13, pp.92~93



# Pt.3 Ch.1 Sec.13, B100, B102, B103 2011

#### B 100 General

 $=\frac{\sigma_{f}}{\sqrt{3}}$ .

101 Local plate panels between stiffeners may be subject to uni-axial or bi-axial compressive stresses, in some cases also combined with shear stresses. Methods for calculating the critical buckling stresses for the various load combinations are given below.

102 Formulae are given for calculating the ideal compressive buckling stress  $\sigma_{\alpha l}$ . From this stress the critical buckling stress  $\sigma_c$  may be determined as follows:

$$\sigma_{\rm c} = \sigma_{\rm el}$$
 when  $\sigma_{\rm el} < \frac{\sigma_{\rm f}}{2}$ 

$$= \sigma_{\mathbf{f}} \left( 1 - \frac{\sigma_{\mathbf{f}}}{4 \sigma_{\mathbf{e}l}} \right) \text{ when } \sigma_{\mathbf{e}l} > \frac{\sigma_{\mathbf{f}}}{2}$$

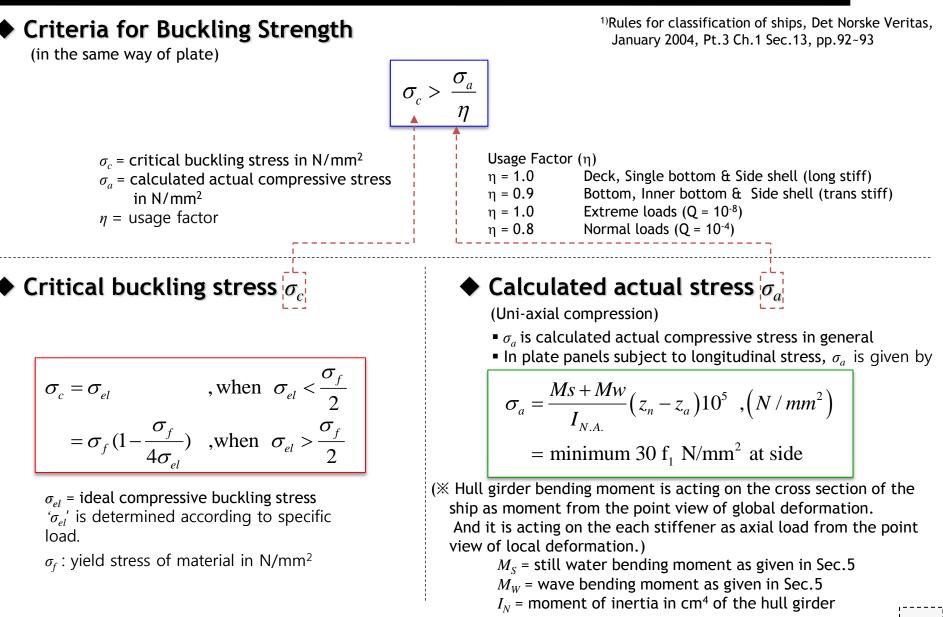
103 Formulae are given for calculating the ideal shear buckling stress  $\tau_e$ . From this stress the critical buckling stress  $\tau_c$  may be determined as follows:

$$\tau_{c} = \tau_{el} \quad \text{when} \quad \tau_{el} < \frac{\tau_{f}}{2}$$
$$= \tau_{f} \left( 1 - \frac{\tau_{f}}{4\tau_{el}} \right) \quad \text{when} \quad \tau_{el} > \frac{\tau_{f}}{2}$$

 $\tau_{\rm f}$  = yield stress in shear of material in N/mm<sup>2</sup>

### 5) Buckling Strength of Stiffener by DNV Rule

: Stiffener in uni-axial compression



# Pt.3 Ch.1 Sec.13, B205 2011

**205** The critical buckling stress calculated in 201 shall be related to the actual compressive stresses as follows:

 $\sigma_{\rm c} \ge \frac{\sigma_{\rm a}}{\eta}$ 

 $\sigma_a = \sigma_a$  calculated compressive stress in plate panels. With linearly varying stress across the plate panel, shall be taken as the largest stress.

In plate panels subject to longitudinal stresses,  $\sigma_a$  is given by:

 $\sigma_{al} = \frac{M_{S} + M_{W}}{I_{N}} (z_{n} - z_{a})10^{5} (N/mm^{2})$ 

= minimum 30  $f_1$  N/mm<sup>2</sup> at side

- $\eta = 1.0$  for deck, single bottom and longitudinally stiffened side plating
  - = 0.9 for bottom, inner bottom and transversely stiffened side plating
  - = 1.0 for local plate panels where an extreme load level is applied (e.g. impact pressures)
  - = 0.8 for local plate panels where a normal load level is applied
- $M_S$  = stillwater bending moment as given in Sec.5
- $M_W$  = wave bending moment as given in Sec.5
- $I_N$  = moment of inertia in cm<sup>4</sup> of the hull girder.

For reduction of plate panels subject to elastic buckling, see 207.

 $\rm M_S$  and  $\rm M_W$  shall be taken as sagging or hogging values for members above or below the neutral axis respectively.

For local plate panels with cut-outs, subject to local compression loads only,  $\sigma_a$  shall be taken as the nominal stress in panel without cut-outs.

An increase of the critical buckling strength may be necessary in plate panels subject to combined in-plane stresses, see 400 and 500.

### 5) Buckling Strength of Stiffener by DNV Rule

: Stiffener in uni-axial compression

<sup>1)</sup>Rules for classification of ships, Det Norske Veritas, • Critical buckling stress  $\sigma_c$ January 2004, Pt.3 Ch.1 Sec.13, pp.92~93  $\sigma_{c} = \sigma_{el} , \text{ when } \sigma_{el} < \frac{\sigma_{f}}{2}$  $= \sigma_{f} (1 - \frac{\sigma_{f}}{4\sigma_{el}}) , \text{ when } \sigma_{el} > \frac{\sigma_{f}}{2}$  $\sigma_{f}$ : yield stress of material in N/mm<sup>2</sup>  $\sigma_{el}$  is determined according to specific load. Ideal compressive buckling stress  $\sigma_{al}$ • Ideal compressive buckling stress  $\sigma_{al}$ of stiffener in uni-axial compression<sup>1)</sup> of stiffener in lateral buckling mode  $\sigma_{el} = 3.8E(\frac{t_w - t_k}{h_w})^2$  $\sigma_{el} = 0.001 \cdot E \cdot \frac{I_A}{Al^2}$ Derivation of the coefficient '3.8' Derivation of the coefficient '0.001' From Euler's formula  $\sigma_{cr} = \frac{\pi^2 EI}{Al^2} \frac{\pi^2 N / mm^2 cm^4}{cm^2 m^2}$ From Bryan's formula  $\frac{\sigma_{cr}}{\eta} = \sigma_e = \frac{\pi^2 E}{12(1-\nu^2)} \cdot \left(\frac{t}{b}\right)^2 \cdot K,$  $\frac{\pi^2}{12(1-\nu^2)} = 0.9038 (= 0.9)$  $\frac{\pi^2 N / mm^2 cm^4}{cm^2 m^2} = \frac{\pi^2 N / mm^2 (10mm)^4}{(10mm)^2 (1000 mm)^2} \approx 0.001 N / mm^2$ And substituting K=4(for simply supported plate), the Thickness of flange coefficient is approximately equal to 3.8. For flanges on angles and T-sections of longitudinals and other  $\sigma_{el}$  = ideal compressive buckling stress highly compressed stiffeners, the thickness shall not be less than  $\sigma_c$  = critical buckling stress  $\sigma_{\rm s}$  = minimum upper yield stress

$$t_w =$$
 web thickness,  $h_w =$  web height

E = modulus of elasticity

- s = stiffener spacing (m)
- v = 0.3 (Poisson's ratio of steel)

$$t_f = 0.1b_f + t_k \ (mm)$$

 $b_f$  = flange width in mm for angles, half the flange width for T-Section(m)  $t_k$  = corrosion addition(DNV Rule : Pt.3 Ch.1 Sec.2 - Page15) **1309**  102 Formulae are given for calculating the ideal compressive buckling stress  $\sigma_{el}$ . From this stress the critical buckling stress  $\sigma_c$  may be determined as follows:

$$\sigma_{\rm c} = \sigma_{\rm el} \quad \text{when} \quad \sigma_{\rm el} < \frac{\sigma_{\rm f}}{2}$$
$$= \sigma_{\rm f} \left( 1 - \frac{\sigma_{\rm f}}{4 \sigma_{\rm el}} \right) \quad \text{when} \quad \sigma_{\rm el} > \frac{\sigma_{\rm f}}{2}$$

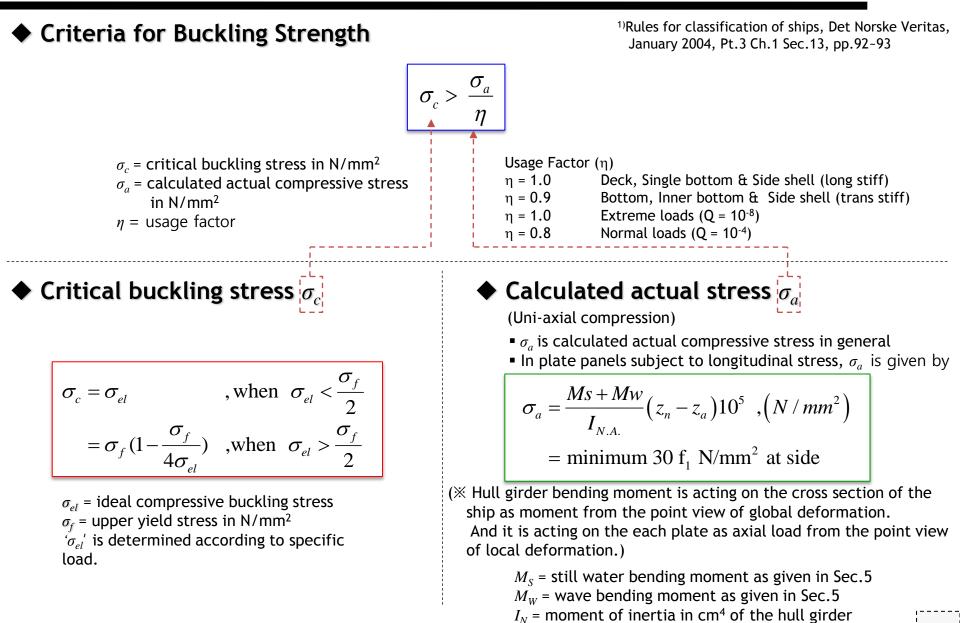
103 Formulae are given for calculating the ideal shear buckling stress  $\tau_e l$ . From this stress the critical buckling stress  $\tau_c$  may be determined as follows:

$$\tau_{\rm c} = \tau_{\rm el} \quad \text{when} \quad \tau_{\rm el} < \frac{\tau_{\rm f}}{2}$$
$$= \tau_{\rm f} \left( 1 - \frac{\tau_{\rm f}}{4 \tau_{\rm el}} \right) \quad \text{when} \quad \tau_{\rm el} > \frac{\tau_{\rm f}}{2}$$

 $\tau_{\rm f}$  = yield stress in shear of material in N/mm<sup>2</sup>

$$= \frac{\sigma_{\rm f}}{\sqrt{3}}$$

- Plate panel in uni-axial compression

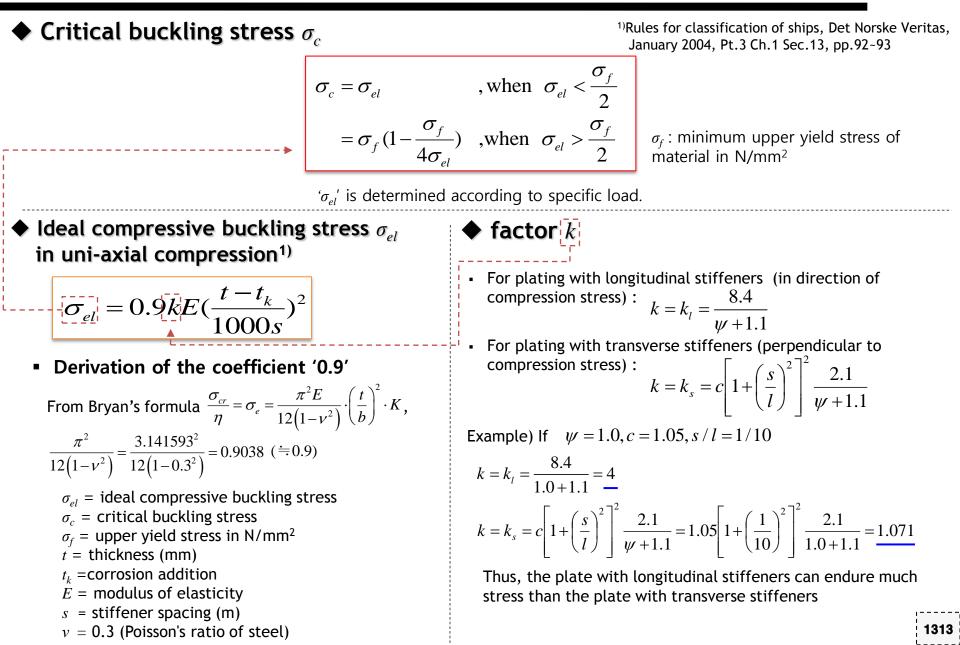


1311

- Plate panel in uni-axial compression

• Critical buckling stress  $\sigma_c$ <sup>1)</sup>Rules for classification of ships, Det Norske Veritas, January 2004, Pt.3 Ch.1 Sec.13, pp.92~93  $\sigma_c = \sigma_{el}$ , when  $\sigma_{el} < \frac{\sigma_f}{2}$  $= \sigma_f (1 - \frac{\sigma_f}{4\sigma_{ol}}) \quad \text{,when } \sigma_{el} > \frac{\sigma_f}{2}$  $\sigma_{\!f}\!:$  minimum upper yield stress of material in N/mm<sup>2</sup>  $\sigma_{el}$  is determined according to specific load. Ideal compressive buckling stress  $\sigma_{el}$ factor k in uni-axial compression<sup>1)</sup> For plating with longitudinal stiffeners  $\sigma_{el} = 0.9 k E (\frac{t - t_k}{1000s})^2$ (in direction of compression stress) :  $k = k_l = \frac{8.4}{w + 1.1}$ Derivation of the coefficient '0.9' From Bryan's formula  $\frac{\sigma_{cr}}{\eta} = \sigma_e = \frac{\pi^2 E}{12(1-v^2)} \cdot \left(\frac{t}{b}\right)^2 \cdot K$ , For plating with transverse stiffeners (perpendicular to compression stress):  $\frac{\pi^2}{12(1-v^2)} = \frac{3.141593^2}{12(1-0.3^2)} = 0.9038 \ (=0.9)$  $k = k_s = c \left| 1 + \left(\frac{s}{l}\right)^2 \right|^2 \frac{2.1}{\psi + 1.1}$ S  $\sigma_{el}$  = ideal compressive buckling stress  $\sigma_c$  = critical buckling stress  $w\sigma$  $\sigma_f$  = upper yield stress in N/mm<sup>2</sup>  $\psi$  = ratio between the smaller and the larger  $(0 \le \psi \le 1)$  $\vec{t}$  = thickness (mm) compressive stress (positive value)  $t_{k}$  =corrosion addition c=1.21 when stiffeners are angles or T sections E = modulus of elasticity=1.10 when stiffeners are bulb flats s = stiffener spacing (m)=1.05 when stiffeners are flat bars =1.3 when plating is supported by deep girders 1312 v = 0.3 (Poisson's ratio of steel)

- Plate panel in uni-axial compression



# Pt.3 Ch.1 Sec.13, B201 2011

201 The ideal elastic buckling stress may be taken as:

$$\sigma_{el} = 0.9 \,\mathrm{kE} \left(\frac{t - t_k}{1000 \,\mathrm{s}}\right)^2 \qquad (\mathrm{N/mm}^2)$$

For plating with longitudinal stiffeners (in direction of compression stress):

$$k = k_l = \frac{8.4}{\psi + 1.1}$$
 for  $(0 \le \psi \le 1)$ 

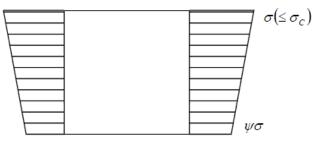
For plating with transverse stiffeners (perpendicular to compression stress):

$$k = k_s = c \left[ 1 + \left(\frac{s}{l}\right)^2 \right]^2 \frac{2.1}{\psi + 1.1}$$
 for  $(0 \le \psi \le 1)$ 

- c = 1.21 when stiffeners are angles or T-sections
  - = 1.10 when stiffeners are bulb flats
  - = 1.05 when stiffeners are flat bars
- c = 1.3 when the plating is supported by floors or deep girders.

For longitudinal stiffened double bottom panels and longitudinal stiffened double side panels the c-values may be multiplied by 1.1.

 $\psi$  is the ratio between the smaller and the larger compressive stress assuming linear variation, see Fig.1.



#### Fig. 1 Buckling stress correction factor

The above correction factors are not valid for negative  $\psi$ -values. The critical buckling stress is found from 102.

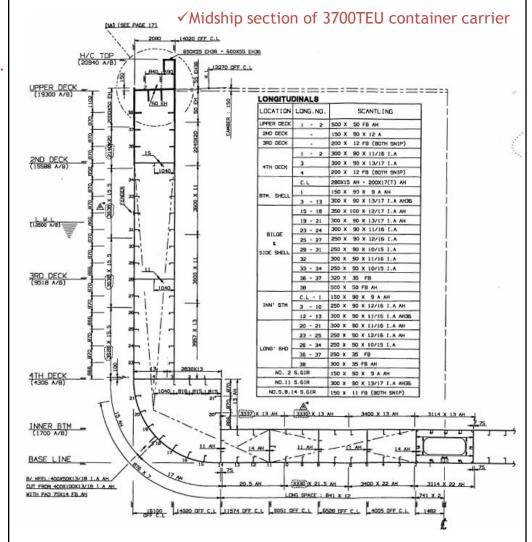
# **Example of Buckling Check**

✓ Basis ship: 3700TEU Container Carrier

 $\checkmark$  Arrangement of structure member, longi. spacing, seam line of design ship are same with those of basis ship.

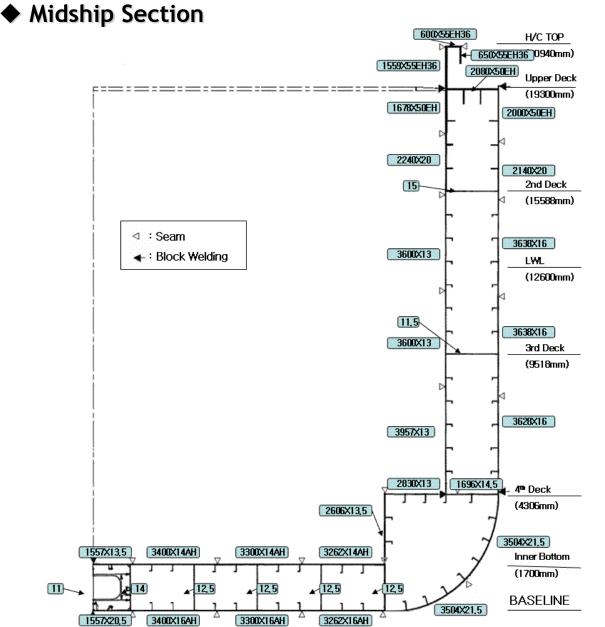
 $\checkmark$  Design ship in this example is the same with the ship considered in the example of local scantling.

Main particulars of design ship						
LOA(m)	259.64					
LBP(m)	247.64					
L_scant(m)	245.11318					
B(m)	32.2					
D(m)	19.3					
Td(m)	11					
Ts(m)	12.6					
Vs(knt)	24.5					
C <sub>b</sub>	0.6563					



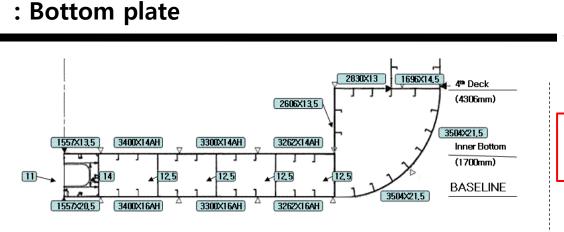
# 5) Example of Buckling Check by DNV Rule<sup>1)</sup>

: Midship Section



<sup>1)</sup>Rules for classification of ships, Det Norske Veritas, January 2004, Pt.3 Ch.1 Sec.13, pp.92~98

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5) Example of Buckling Check by DNV Rule<sup>1)</sup>

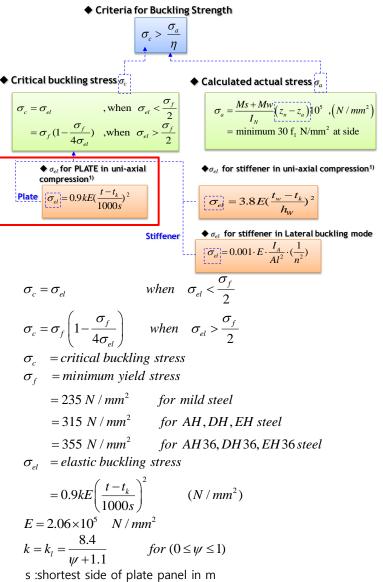
Calculation of elastic buckling stress

Name		t(mm)	s(m)	Ψ	k	σ <sub>ei</sub> (N/mm²)	σ <sub>f</sub> /2 (N/mm²)
Bottom Plate	KP	20.5	0.741	1	4	513.573	117.5
	BP1	16	0.841	1	4	235.918	117.5
	BP2	16	0.841	1	4	235.918	117.5
	BP3	16	0.841	1	4	235.918	117.5
	BP4	21.5	0.876	0.97	4.058	412.020	117.5
	BP5	21.5	0.876	0.97	4.058	412.020	117.5

Because  $\sigma_{el} > \frac{\sigma_f}{2}$  for all bottom plates, critical buckling stress is calculated as follows:

 $\sigma_c = \sigma_f \left( 1 - \frac{\sigma_f}{4\sigma_{el}} \right)$ 

<sup>1)</sup>Rules for classification of ships, Det Norske Veritas, January 2004, Pt.3 Ch.1 Sec.13, pp.92~98



 $\varPsi$  : the ratio between the smaller and the larger compressive stress assuming linear variation

In this example,  $\Psi$  at bottom and deck are assumed as 1,  $\Psi$  at side plate is assumed as 0.97.



1317

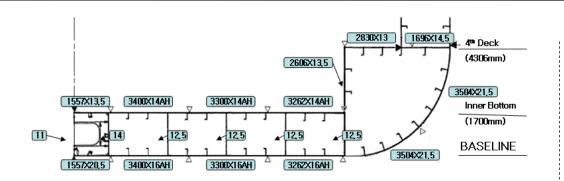
**301** The ideal elastic buckling stress may be taken as:

$$\tau_{el} = 0.9 \,\mathrm{k_t E} \,\left(\frac{t - t_k}{1000 \,\mathrm{s}}\right)^2 \quad (\mathrm{N/mm}^2)$$

$$k_t = 5.34 + 4 \left(\frac{s}{l}\right)^2$$

The critical shear buckling stress is found from 103.





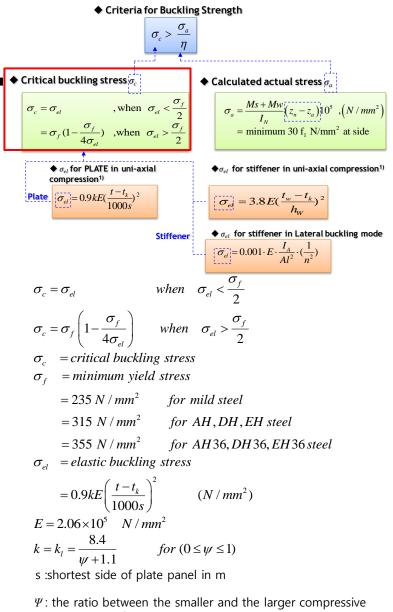
#### Calculation of elastic buckling stress

Because  $\sigma_{el} > \frac{\sigma_f}{2}$  for all bottom plates, critical buckling stress is calculated as follows:

 $\sigma_c = \sigma_f \left( 1 - \frac{\sigma_f}{4\sigma_{el}} \right)$ 

Name		$\sigma_{el}({\rm N/mm^2})$	$\sigma_f^{\rm (N/mm^2)}$	$\sigma_{c}$ (N/mm²)	
Bottom Plate	KP	513.573	235	208.117	
	BP1	235.918	235	176.478	
	BP2	235.918	235	176.478	
	BP3	235.918	235	176.478	
	BP4	412.020	235	201.491	
	BP5	412.020	235	201.491	

<sup>1)</sup>Rules for classification of ships, Det Norske Veritas, January 2004, Pt.3 Ch.1 Sec.13, pp.92~98



stress assuming linear variation In this example,  $\Psi$  at bottom and deck are assumed as 1,  $\Psi$  at side plate is assumed as 0.97.



1319

201 For longitudinals subject to longitudinal hull girder compressive stresses, supporting bulkhead stiffeners, pillars, cross ties, panting beams etc., the ideal elastic lateral buckling stress may be taken as:

$$\sigma_{el} = 0.001 \text{ E} \frac{I_A}{Al^2} \qquad (\text{N/mm}^2)$$

 $I_A$  = moment of inertia in cm<sup>4</sup> about the axis perpendicular to the expected direction of buckling

A = cross-sectional area in  $cm^2$ .

When calculating  $I_A$  and A, a plate flange equal to 0.8 times the spacing is included for stiffeners. For longitudinals supporting plate panels where elastic buckling is allowed, the plate flange shall not be taken greater than the effective width, see B207 and Appendix A.

Where relevant  $t_k$  shall be subtracted from flanges and web plates when calculating  $I_A$  and A.

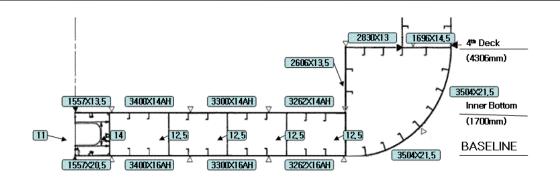
The critical buckling stress is found from 101.

The formula given for  $\sigma_{el}$  is based on hinged ends and axial force only.

If, in special cases, it is verified that one end can be regarded as fixed, the value of  $\sigma_{el}$  may be multiplied by 2. If it is verified that both ends can be regarded as fixed, the value of  $\sigma_{el}$  may be multiplied by 4.

In case of eccentric force, additional end moments or additional lateral pressure, the strength member shall be reinforced to withstand bending stresses.



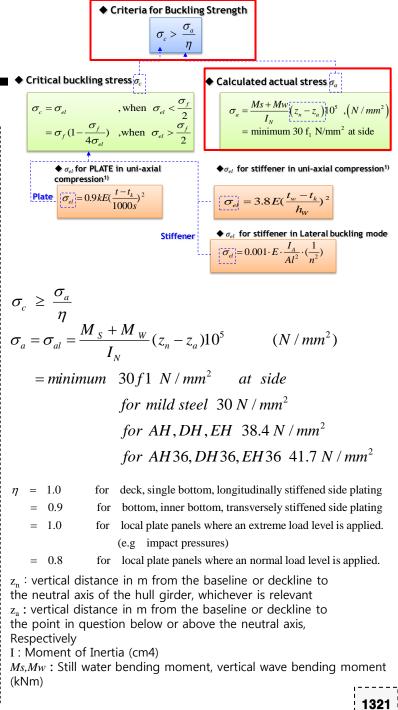


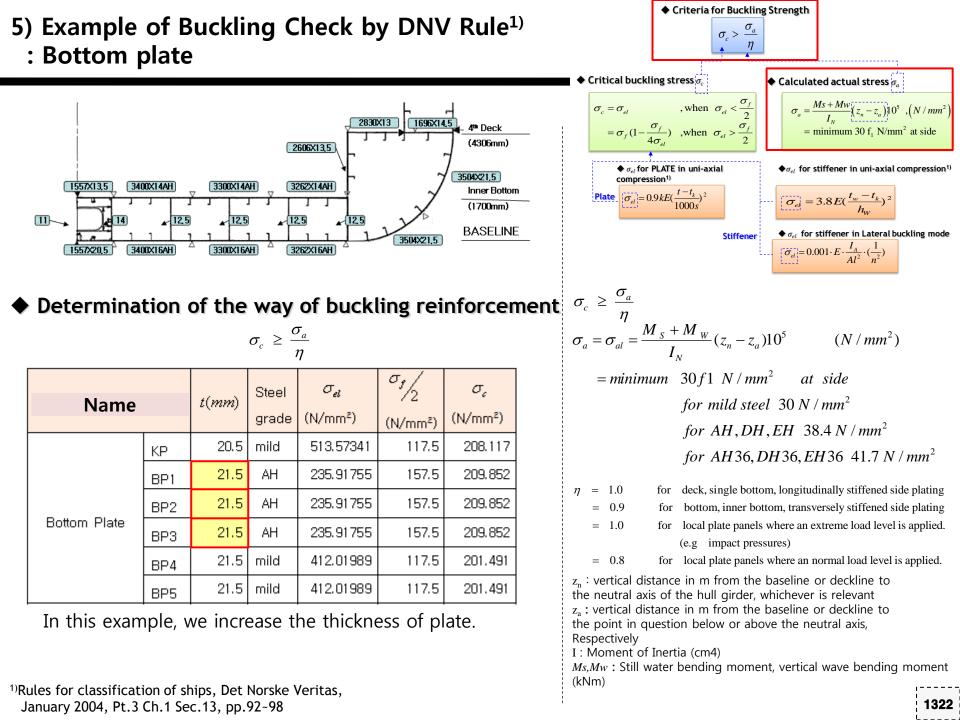
# $\blacklozenge$ Comparison between critical buckling stress and actual stress $\sigma$

$\sigma_{c} \geq rac{\sigma_{a}}{\eta}$								
Name		z <u>a</u> (m)	η	$\sigma_{a}$	$\sigma_{a}$ min.	σ	σ_/ η (N/mm²)	σ, (N/mm²)
Bottom Plate	KP	0.000	0.9	173.608	30	173.608	192.898	208.117
	BP1	0.000	0.9	173.608	30	173.608	192.898	176.478
	BP2	0.000	0.9	173.608	30	173.608	192.898	176.478
	BP3	0.000	0.9	173.608	30	173.608	192.898	176.478
	BP4	0.660	0.9	163.902	30	163.902	182.114	201.491
	BP5	2.810	0.9	132.284	30	132.284	146.982	201.491

In this example, buckling check for BP1~BP3 are not satisfied. To satisfy that, the change such as increase of plate thickness or change of material from mild to high tensile steel is needed.

<sup>1)</sup>Rules for classification of ships, Det Norske Veritas, January 2004, Pt.3 Ch.1 Sec.13, pp.92-98



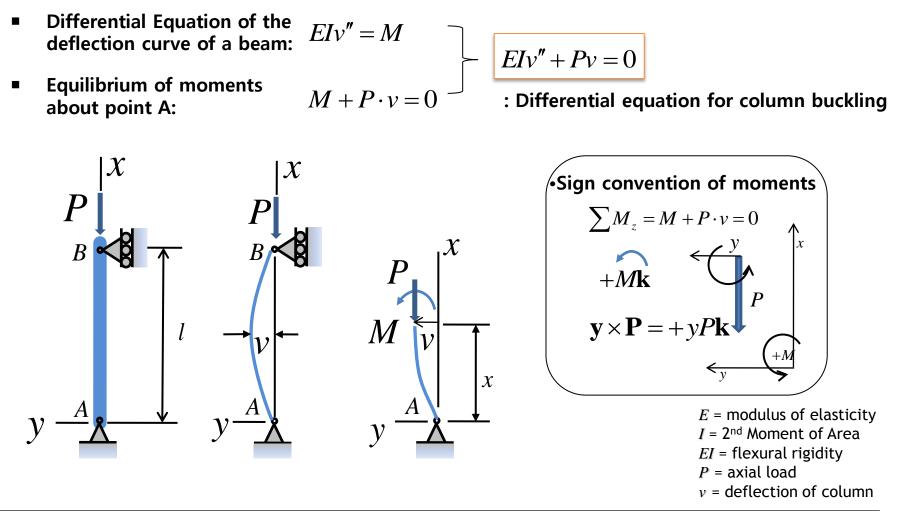


# **Reference:** Buckling of a Thin Vertical Column





The differential equations of the deflection curve of a beam are applicable to a buckled column because the column bends as though it were a beam.



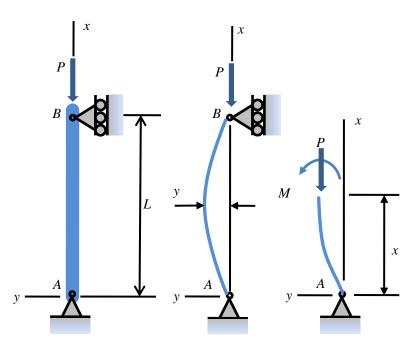
James M. Gere, Mechanics of Materials 6<sup>th</sup> Edition, Thomson, pp. 748-762 Ship Design, 14Zill D.G., Cullen M.R., Advanced Engineering Mathematics, 9<sup>th</sup> edition, Jones and Bartlett, 2006, p169

эb.

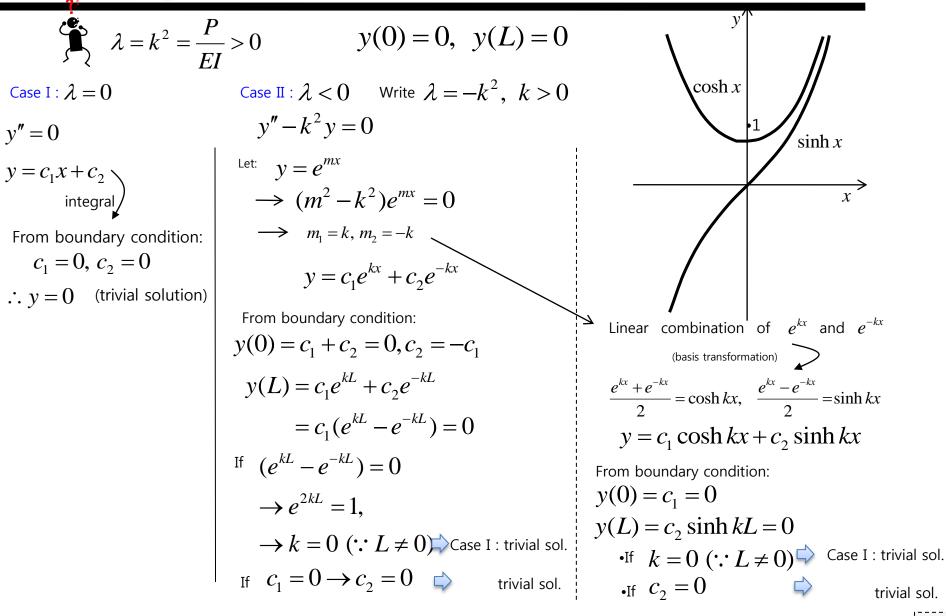
## Buckling of a Thin Vertical Column $EI \frac{d^2 y}{dx^2} + Py = 0$

When both end side of Vertical Column, Boundary condition is

$$y(0) = 0, y(L) = 0$$



•By writing 
$$\lambda = k^2 = \frac{P}{EI}$$
  $y'' + \lambda y = 0$ ,  $y(0) = 0$ ,  $y(L) = 0$   
 $y'' + k^2 y = 0$   
 $\lambda = k^2 = \frac{P}{EI} > 0$ 



 $\lambda = k^2 = \frac{P}{EI} > 0$ y(0) = 0, y(L) = 0Case III :  $\lambda > 0$  Write  $\lambda = k^2$ , k > 0 $v'' + k^2 v = 0$ Let:  $y = e^{mx}$ Then roots of auxiliary equation is  $\rightarrow (m^2 + k^2)e^{mx} = 0$  $\rightarrow m_1 = ik, m_2 = -ik$  $\therefore y = c_1 \cos kx + c_2 \sin kx$  $y(0) = C_1 = 0$  $y(L) = \underline{C_2} \sin kL = 0$ 

If  $c_2 = 0$ : y = 0 ole  $\Xi$  trivial solution.  $\therefore c_2 \neq 0$ ,  $\sin kL = 0$   $\therefore kL = 0, \pi, 2\pi, \dots$ If kL = 0: k = 0 ( $\because L \neq 0$ ) Case I: trivial sol. :.  $kL = n\pi$ , n = 1, 2, 3...:.  $y_n = C_2 \sin kx = C_2 \sin \frac{n\pi x}{L}$ , n = 1, 2, 3...

$$y'' + k^2 y = 0, y(0) = 0, y(L) = 0$$
  
 $\lambda = k^2 = \frac{P}{EI}$ 

Homogeneous solution:

 $y = C_1 \sin kx + C_2 \cos kx$ 

Boundary conditions: y(0) = 0, y(L) = 0

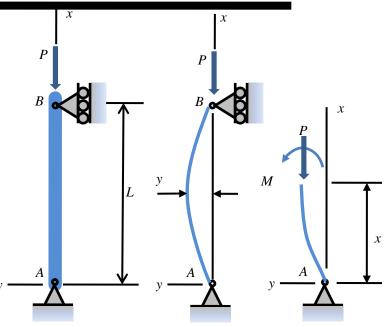
 $y(0) = C_2 = 0$  $y(L) = \underline{C_1} \sin kL = 0$ 

If  $c_1 = 0$ : y = 0 이므로 trivial solution.

- $\therefore c_1 \neq 0$ ,  $\sin kL = 0$
- $\therefore kL = 0, \ \pi, \ 2\pi, \dots$ 
  - If kL = 0: k = 0 ( $\therefore L \neq 0$ )  $\Rightarrow$  trivial sol.
  - $\therefore kL = n\pi, n = 1, 2, 3...$

: 
$$y_n = C_1 \sin kx = C_1 \sin \frac{n\pi x}{L}, n = 1, 2, 3...$$

:Deflection curve



**Eigenvalues:** 

$$\lambda_n = k_n^2 = \left(\frac{n\pi}{L}\right)^2$$

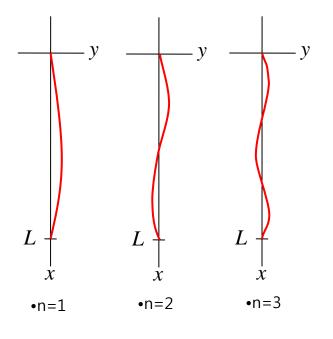
$$y_n(x) = c_1 \sin(\frac{n\pi x}{L})$$

$$\frac{P_n}{EI} = \frac{n^2 \pi^2}{L^2}$$

$$P_n = \frac{n^2 \pi^2 EI}{L^2}, \ n = 1, 2, 3, ... \text{ (Critical loads)}$$

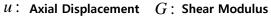
When n=1 
$$P_1 = \frac{\pi^2 EI}{L^2}$$
 (Euler load)

$$y_1(x) = c_1 \sin(\frac{\pi x}{L})$$
 (first buckling mode)



## Chapter 17. Grillage Analysis for Midship Cargo Hold



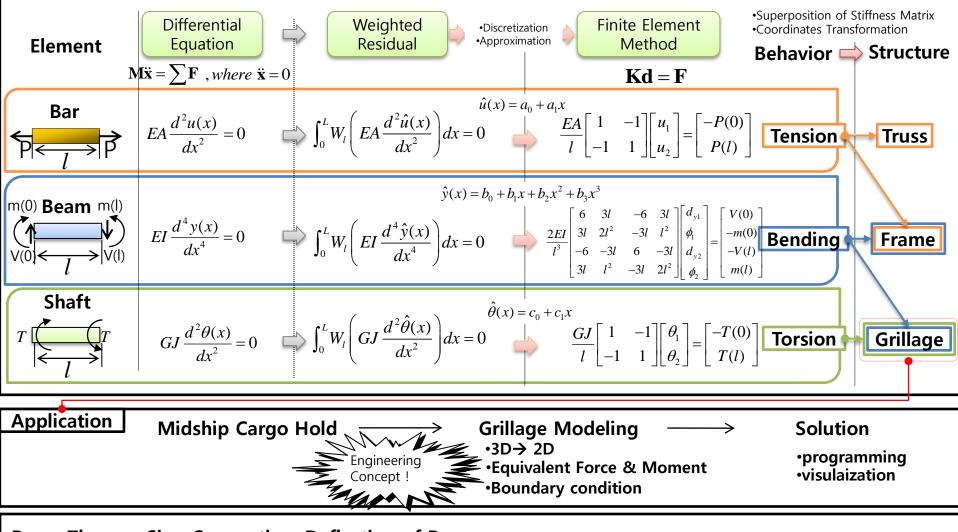


A: Sectional Area G: Shear Modulus E: Young's Modulus

w: Vertical Displacement heta : Angle of Twist

l: Length J: Polar Moment of Inertia I: Moment of Inertia

#### **Summary of Approximation Methods**



Beam Theory : Sign Convention, Deflection of Beam

Elasticity : Displacement, Strain, Stress, Force Equilibrium, Compatibility, Constitutive Equation



Background

to determine the distribution of deflection and stress

### FEM Approach

- Could calculate the accurate deflection and stress distribution

but

- Time Consuming for Model Preparation

- Analysis Model may not be available before the design completed

## Grillage Analysis Approach

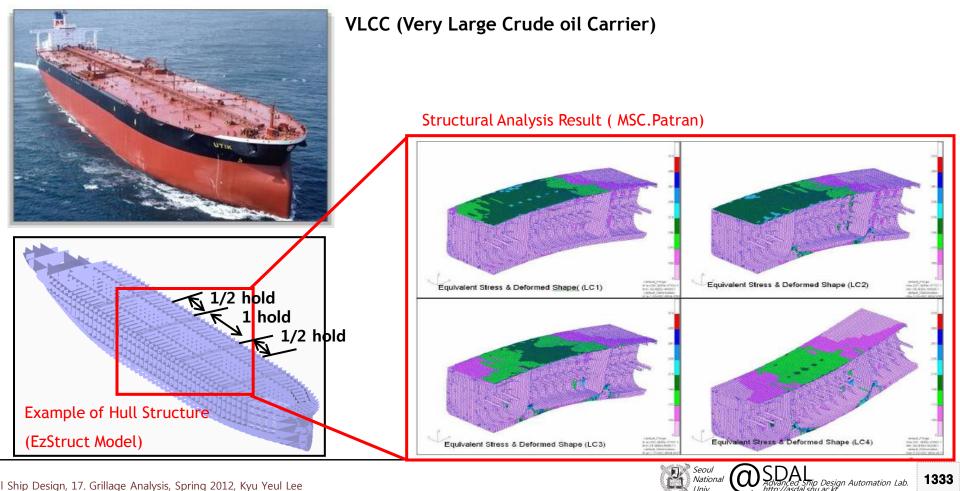
- Could estimate the overall deflection and stress distribution comparatively in a short time and even the design is not over

- A simplified and practical approach



## Midship Cargo Hold Analysis

- Analysis Region : 2 Holds ( <sup>1</sup>/<sub>2</sub> Hold + 1 Hold + <sup>1</sup>/<sub>2</sub> Hold)
  - 1 Hold : Analysis is not correct because of the boundary condition
  - 2 All Holds : It takes much time to preparing the analysis model
  - **3 2 Holds : Comparatively correct considering the time for model preparation**



Ship Design, 17. Grillage Analysis, Spring 2012, Kyu Yeul Lee

## Stress acting on a Ship

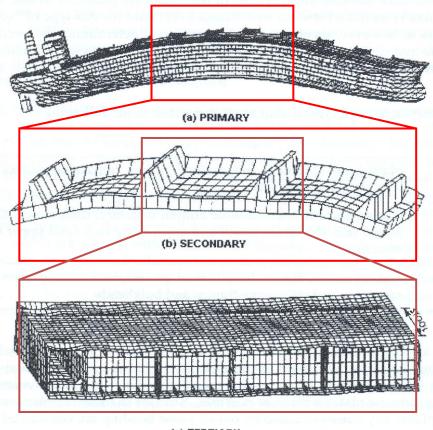
#### Stress and Deflection Components

The structural response of the hull girder and the associated members can be subdivided into three components

• <u>Primary response</u> is the response of the entire hull, when the ship bends as a beam under the longitudinal distribution of load.

• <u>Secondary response</u> relates to the global bending of stiffened panels (for single hull ship) or to the behavior of double bottom, double sides, etc., for double hull ships

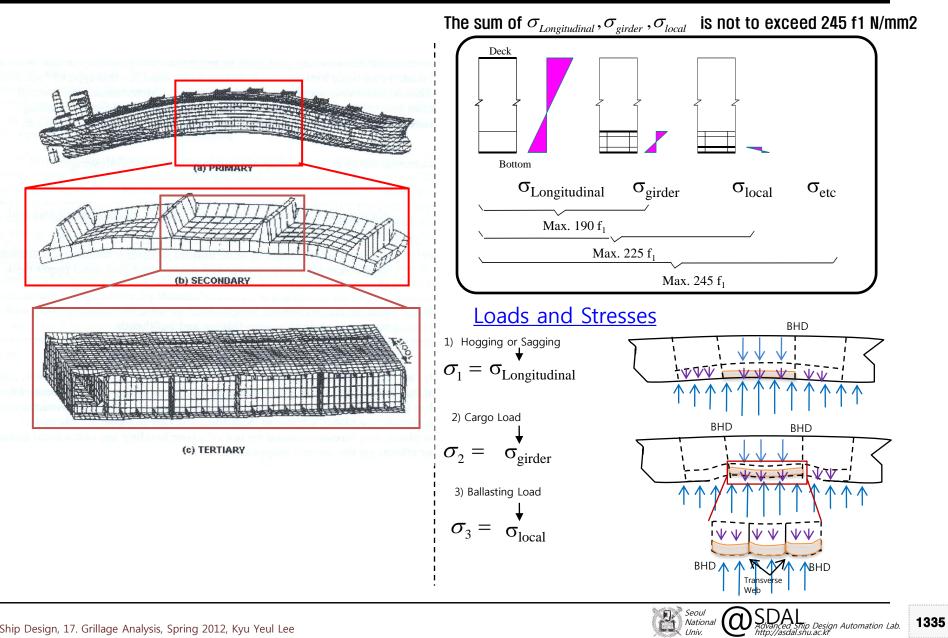
• <u>Tertiary response</u> describes the out-of-plane deflection and associated stress of an individual unstiffened plate panel included between 2 longitudinals and 2 transverse web frames.



(c) TERTIARY



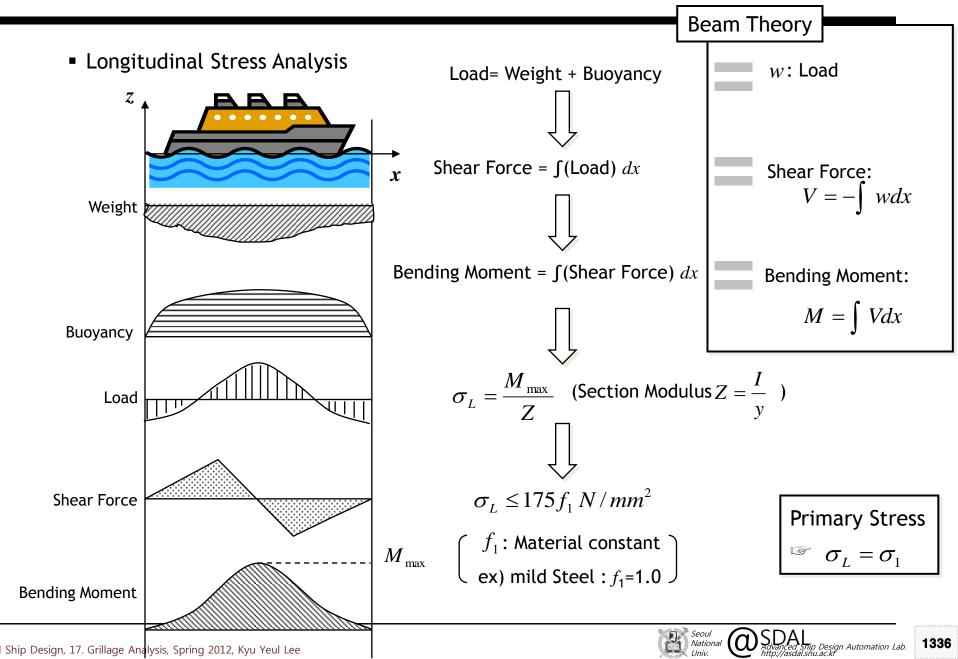
## Local Strength & Allowable Stresses



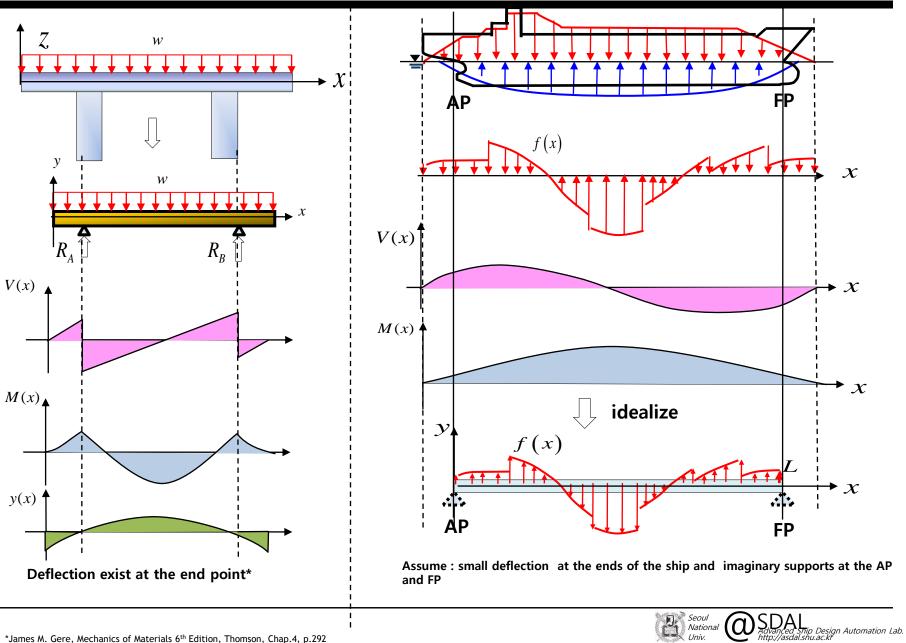
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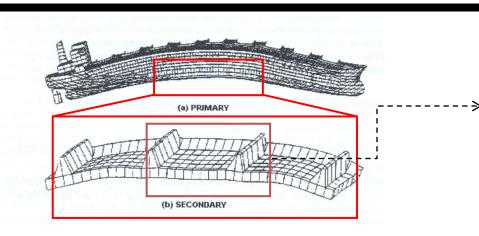
## Primary Stress ( $\sigma_1$ ) and Longitudinal Strength of a Ship



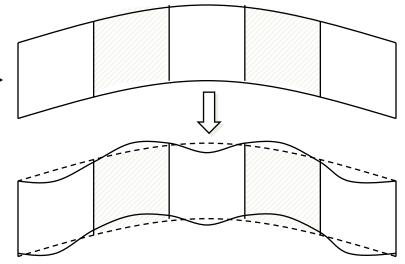
## **Applying Beam Theory on a Ship**



## **Grillage Analysis and Secondary Stress (σ<sub>2</sub>)**



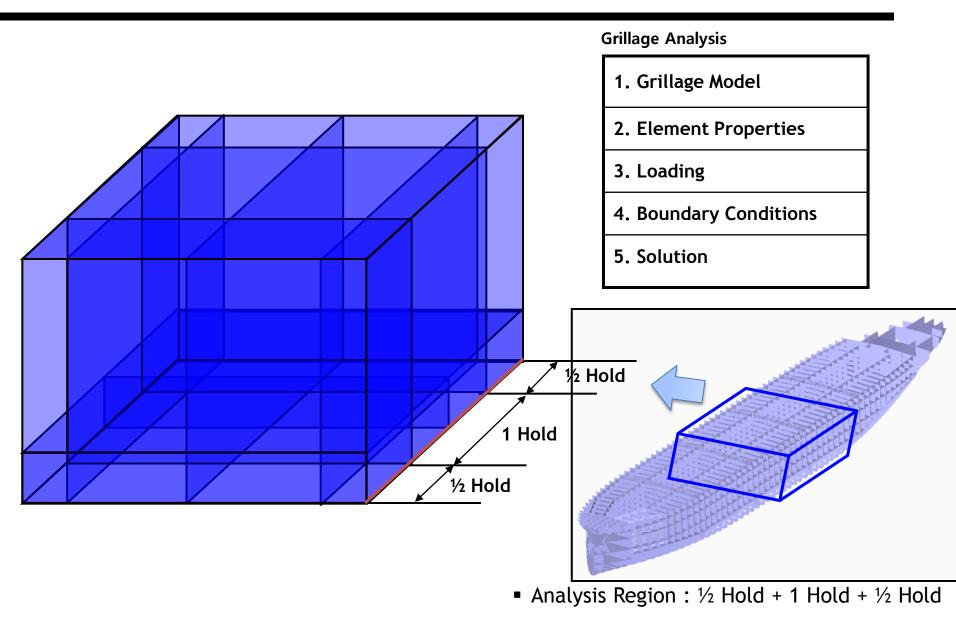
For a stiffened panel, there is the stress (o2) and deflection of the global bending of the orthotropic stiffened panels, for example, the panel of bottom structure contained between two adjacent transverse bulkheads. The stiffener and the attached plating bend under the lateral load and the plate develops additional plane stresses since the plate acts as a flange with the stiffeners. In longitudinally framed ships there is also a second type of secondary stresses which corresponds to the bending under the hydrostatic pressure of the longitudinals between transverse frames (web frames). For transversally framed panels, this stress may also exist and would correspond to the bending of the equally spaced frames between two stiff longitudinal girder\*



- Grillage Analysis : an analysis approach which models the cross-stiffened panel as a system of discrete intersecting beams, each beam being composed of stiffener and associated effective plating
- Object : to determine the distribution of deflection and stress over the length and width dimensions of the stiffened panel

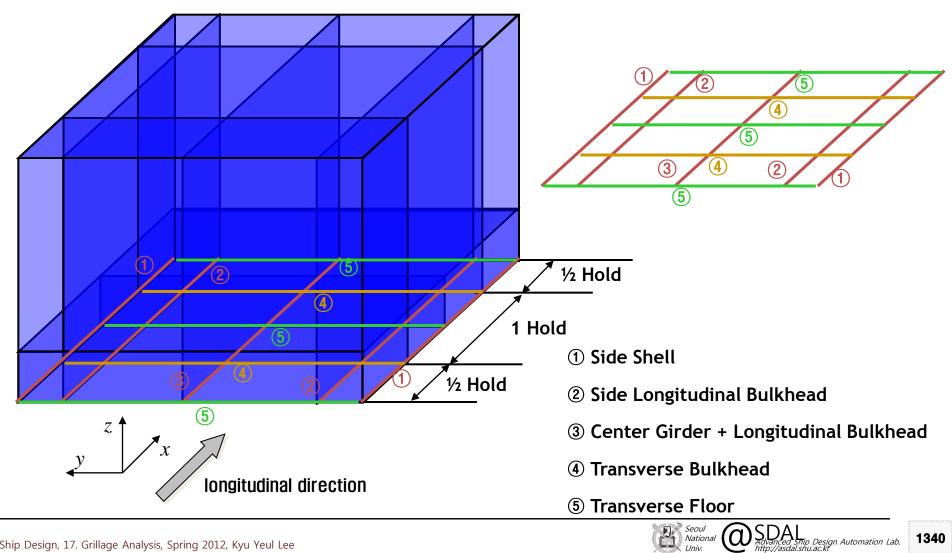


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#### Step1. Grillage Model

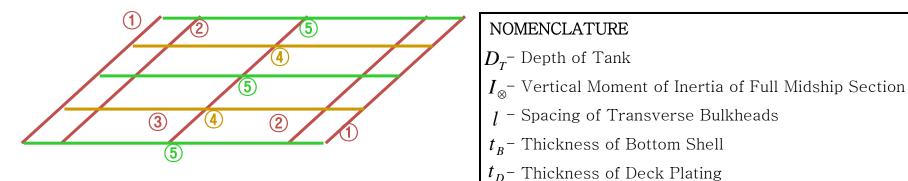


1. Grillage Model

1. Grillage Model

2. Element Properties

#### Step2. Properties for the Elements



BAR TYPE (See Idealization)	TORSION CONSTANT (J)	INERTIA (I)			
1.Center Longi. Bulkhead	$5 \times I_{\odot}$	$0.11 \times I_{\odot}$			
2. Longitudinal Bulkhead	$5 \times I_{\otimes}$	$0.22 \times I_{\odot}$			
3. Side Shell	$5 \times I_{\otimes}$	$0.17 \times I_{\odot}$			
4. Bottom Transv. floor	10-5	Moment of Inertia of I- type Beam element			
5.Oil-tight Bulkhead	$l \cdot D_T^2 \cdot (t_B + t_D)/4$	Not less than $0.3 \times I_{\odot}$			

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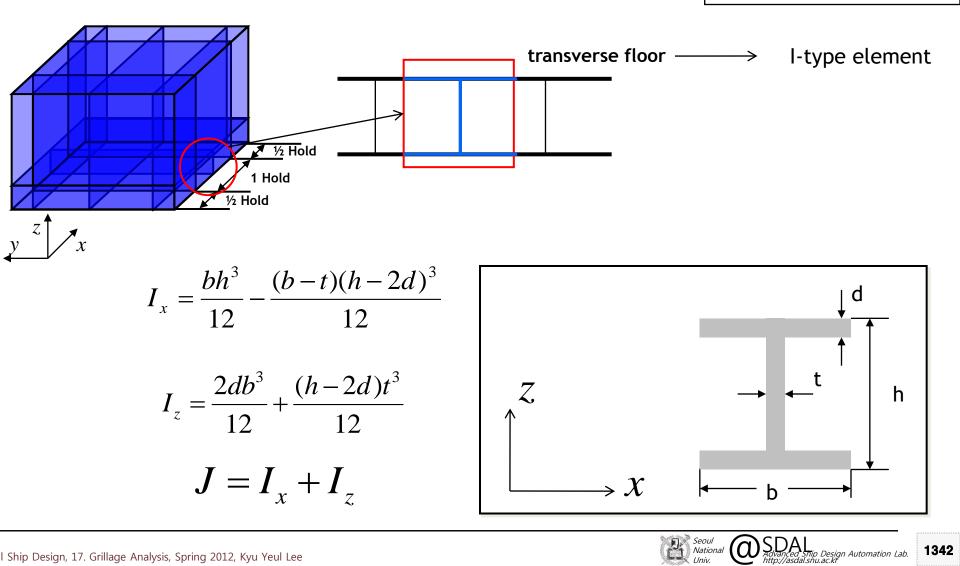
1. Grillage Model

2. Element Properties

#### Step2. Element Properties

I: Moment of Inertia

J: Polar Moment of Inertia



2. Element Properties

1. Grillage Model

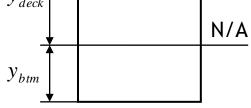
Vertical moment of inertia of the midship Section  $I_{\infty}$  is calculated by using the midship section modulus

#### <ex. given section modulus (cm<sup>3</sup>)>

	Rule Requirement	Design
Deck	18,274,500	22,036,400
Bottom	18,274,500	26,933,300

sol.) (2) $y_{deck}$ 

4

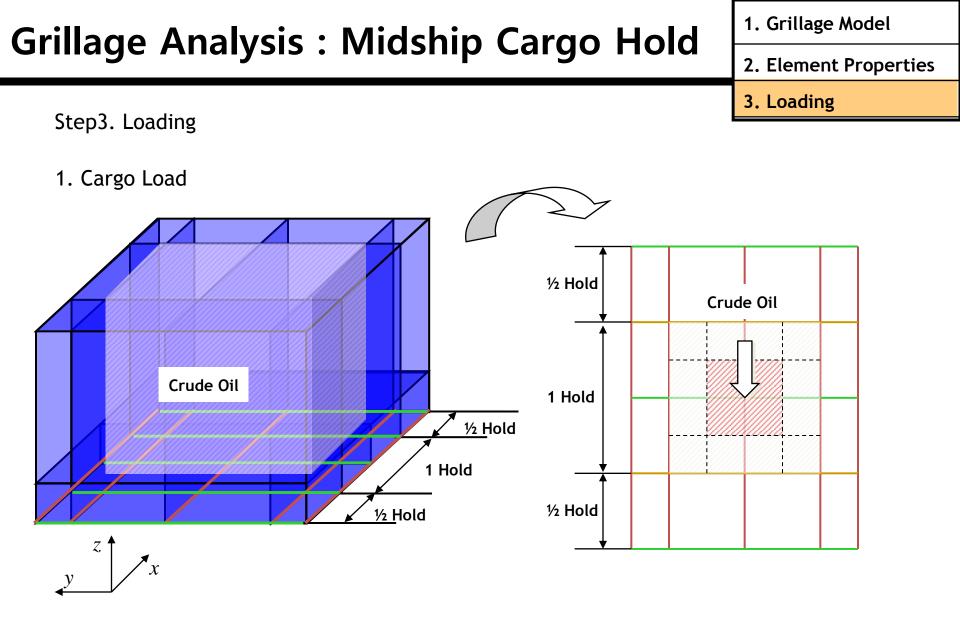


1) 
$$y_{deck} + y_{btm} = Depth$$

(2) 
$$Z_{deck} = \frac{I_{\otimes}}{y_{deck}} \implies y_{deck} = \frac{I_{\otimes}}{Z_{deck}}$$
  
(3)  $Z_{btm} = \frac{I_{\otimes}}{y_{btm}} \implies y_{btm} = \frac{I_{\otimes}}{Z_{btm}}$ 

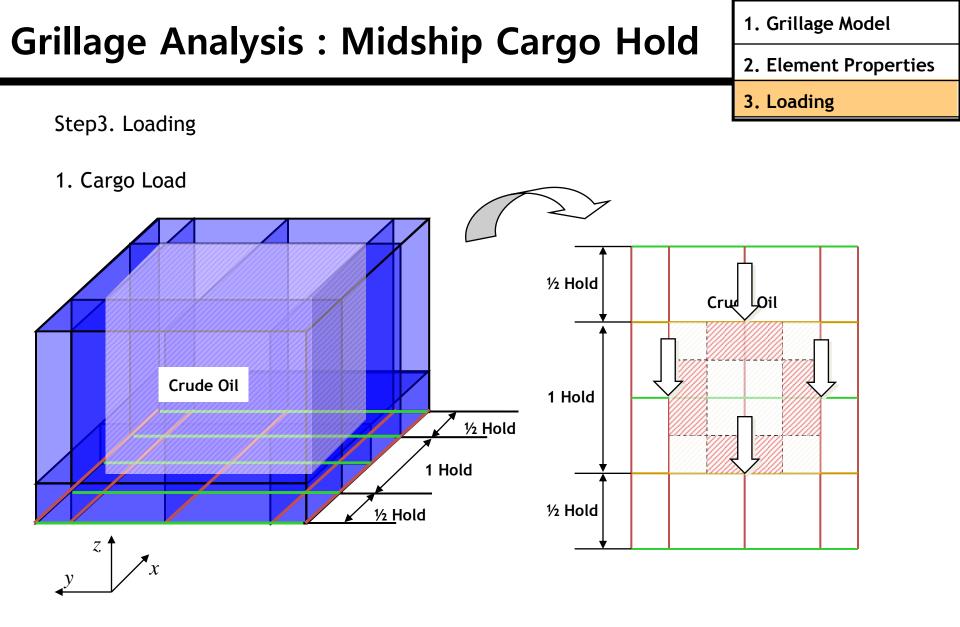
$$\frac{I_{\otimes}}{Z_{deck}} + \frac{I_{\otimes}}{Z_{btm}} = Depth \quad \Longrightarrow \quad I_{\otimes} = \frac{Depth \times (Z_{deck} Z_{btm})}{Z_{deck} + Z_{btm}}$$





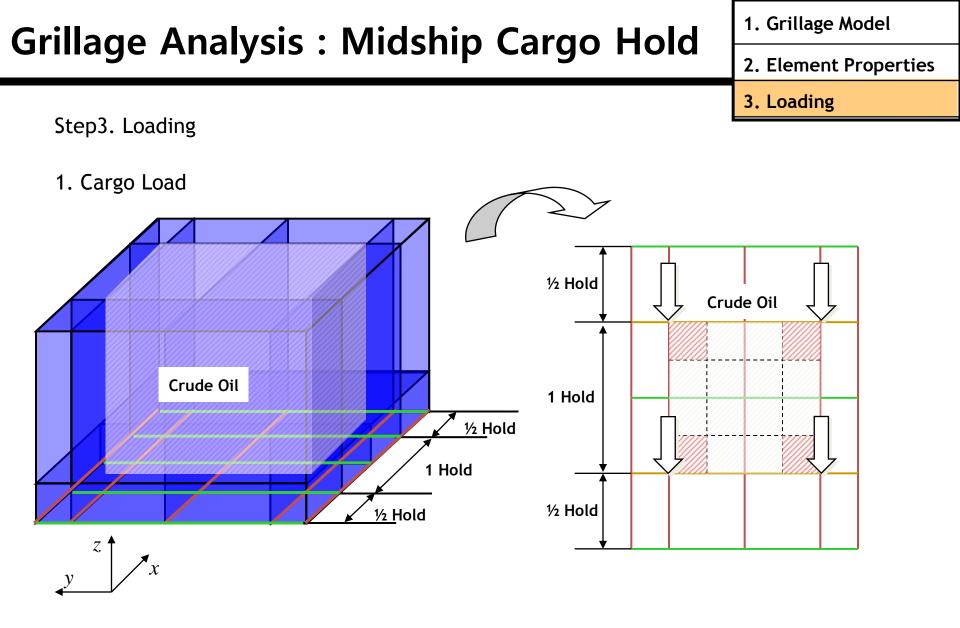
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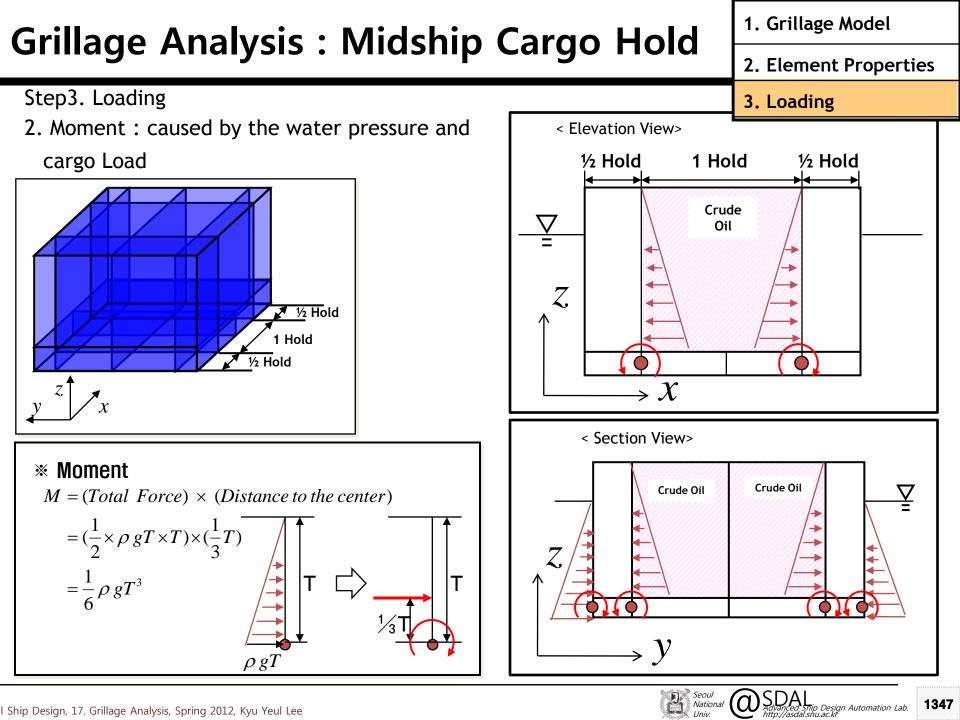
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#### Step4. Boundary Conditions

(3)

5

 $\theta_{\rm m}=0$ 

1/2Hold

Z.

x

(Elevation View)

1Hold

1/2Hold

- ① Side Shell
- ② Side Longitudinal Bulkhead

= 0

- 3 Center Girder + Longitudinal Bulkhead
- (4) Transverse Bulkhead
- **5** Transverse Floor
- $\theta_{x}, \theta_{y}$ : deformation angle about x-axis and y-axis



 $\delta_z = 0$ 

(2) Constraint :  $\delta_z = 0$  at the intersection of Side Shell and T.BHD\_

(3) Longitudinal Symmetry :  $\theta_{y} = 0$  at the end point of  $\frac{1}{2}$  Hold

 $\delta_z = 0$ 

1. Grillage Model

- 2. Element Properties
- 3. Loading
- 4. Boundary Conditions



 $\Re \theta_{y} = \frac{dz}{L} = 0$ 

1348

**1** Side Shell

② Side Longitudinal Bulkhead

(4) Transverse Bulkhead

(5) Transverse Floor

3 Center Girder + Longitudinal Bulkhead

#### 1. Grillage Model

2. Element Properties

#### 3. Loading

#### 4. Boundary Conditions

<u>y</u>						
	Remark	$\theta_{x}$	$\theta_{y}$	$\delta_{z}$	known (0 or Given)	unknown
$\otimes$	Constraints	_	_	0	$M_x, M_y, \delta_z$	$\theta_x, \ \theta_y, \ F_z$
	Longitudinal Symmetry	_	0	-	$M_x, \theta_y, F_z$	$\theta_x, M_y, \delta_z$
	Longitudinal and Transversal Symmetry	0	0	-	$\theta_x, \theta_y, F_z$	$M_x, M_y, \delta_z$
	Transversal Symmetry	0	_	-	$\theta_x, M_y, F_z$	$M_x, \theta_y, \delta_z$
0	No Conditions	—	—	-	$M_x, M_y, F_z$	

구속되지 않은 부분에 가해지는 힘과 구속된 부분의 변위가 주어짐. 예를 들어 첫 줄을 살펴보면  $\delta_z$ 가 구속되어 있으며,  $\theta_x \theta_y$ 는 구속되어 있 지 않으므로 변위  $\delta_z$ 및 모멘트  $M_x$ ,  $M_y$  주어져야 하는 것이고, 이를 통해  $\theta_x$ ,  $\theta_y$ ,  $F_z$ 를 계산하는 것임

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Step4. Boundary Conditions

½hold

Z,

1hold

#### step5. Displacement

½hold

x

1hold

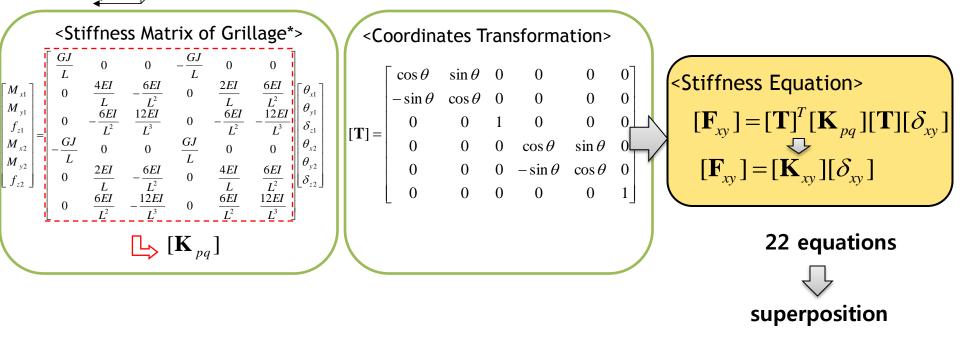
½hóld



- ② Side Longitudinal Bulkhead
- 3 Center Girder + Longitudinal Bulkhead
- (4) Transverse Bulkhead
- **⑤** Transverse Floor

#### 1. Grillage Model

- 2. Element Properties
- 3. Loading
- 4. Boundary Conditions
- 5. Solution
- G : Shearing Modulus
- E : Modulus of elasticity
- I : Moment of Inertia
- J : Polar Moment of Inertia



\*Refer to the Lecture Note on "Computer Aided Ship Design", Fall 2011, Kyu Yeul Lee



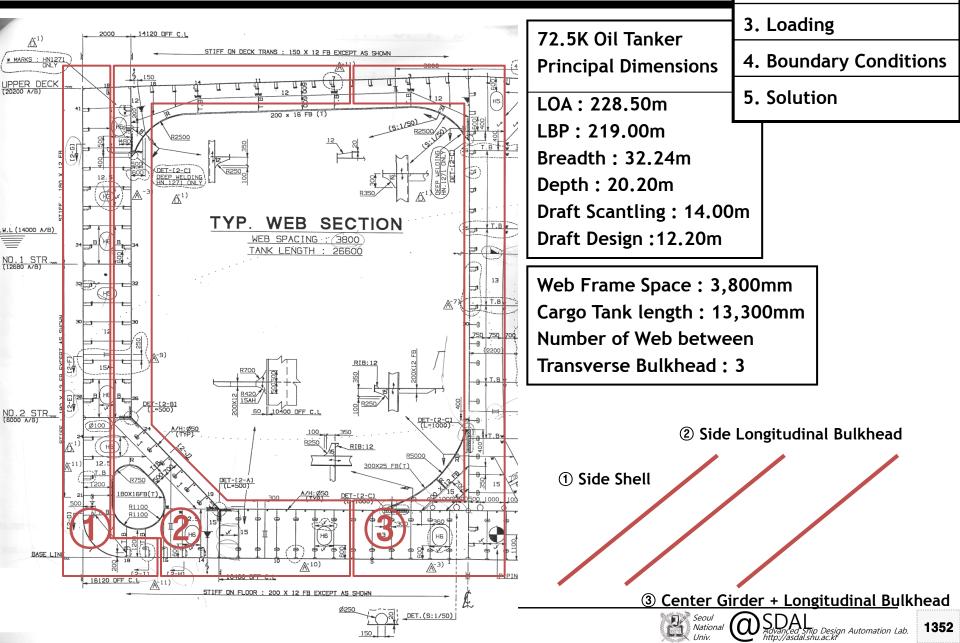
2. Element Properties 3. Loading 72.5K Oil Tanker 14120 DFF C.L  $\overline{\mathbb{A}}^{1}$ 4. Boundary Conditions MARKS : HN1271 **Principal Dimensions** 5. Solution LOA: 228.50m HS LBP: 219.00m Breadth: 32.24m Depth: 20.20m  $\overline{A}^{1}$ Draft Scantling: 14.00m TYP. WEB SECTION W.L (14000 A/B) Draft Design :12.20m WEB SPACING : 3800 TANK LENGTH : 26600 ND.1 STR (12680 A/B) Web Frame Space : 3,800mm Cargo Tank length : 26,600mm Number of Web between Transverse Bulkhead: 6 RIB:12 ND.2 STR. DET-[2-C] ② Side Longitudinal Bulkhead RIB:12 0X25 FB(T ① Side Shell DET-[2-A] 30X16FB( R1100 BASE LIN 16120 OFF C.L A-11) STIFF ON FLOOR : 200 X 12 FB EXCEPT **③** Center Girder + Longitudinal Bulkhead DET.(S:1/50) Advanced Ship Design Automation Lab. Seoul National 1351

1. Grillage Model

## Ex.) Grillage Analysis

1. Grillage Model

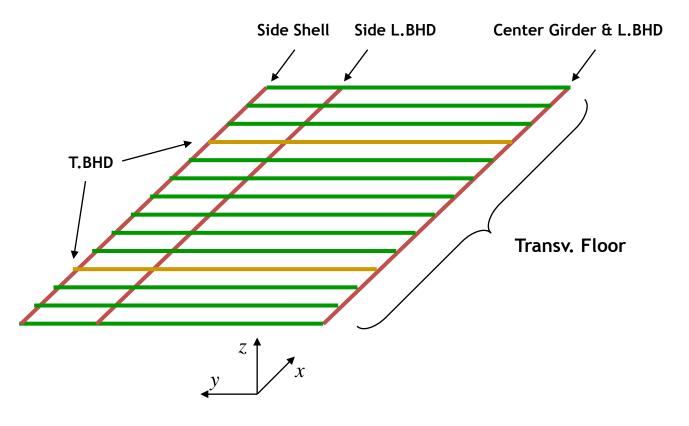




## Ex.) Grillage Analysis



Analysis Region : <sup>1</sup>/<sub>2</sub> Hold + 1 Hold + <sup>1</sup>/<sub>2</sub> Hold



# Grillage Model Element Properties Loading Boundary Conditions Solution

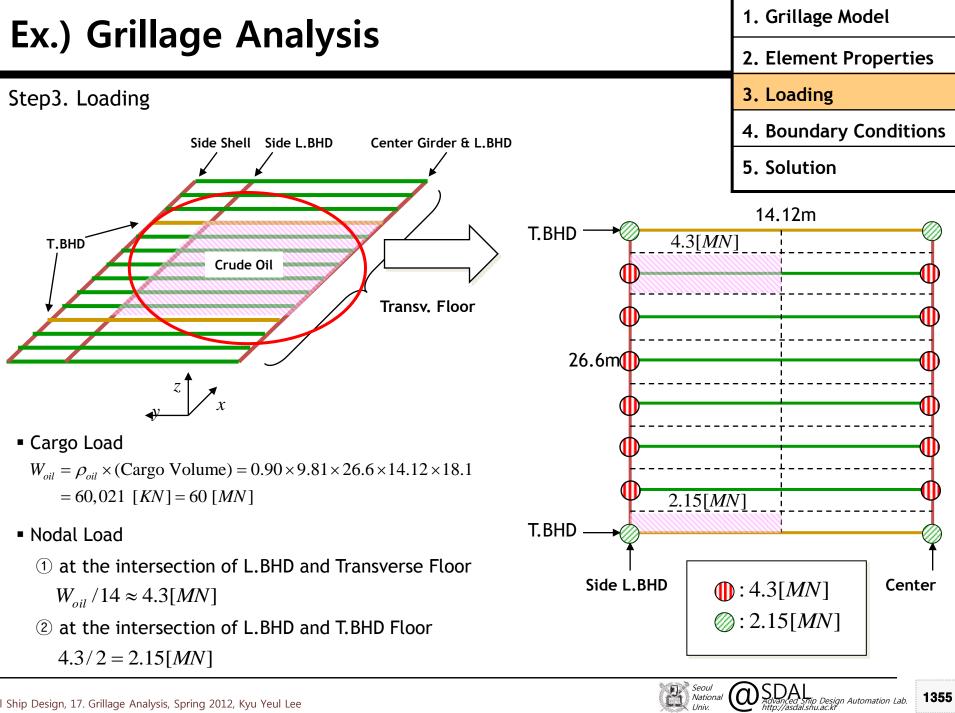


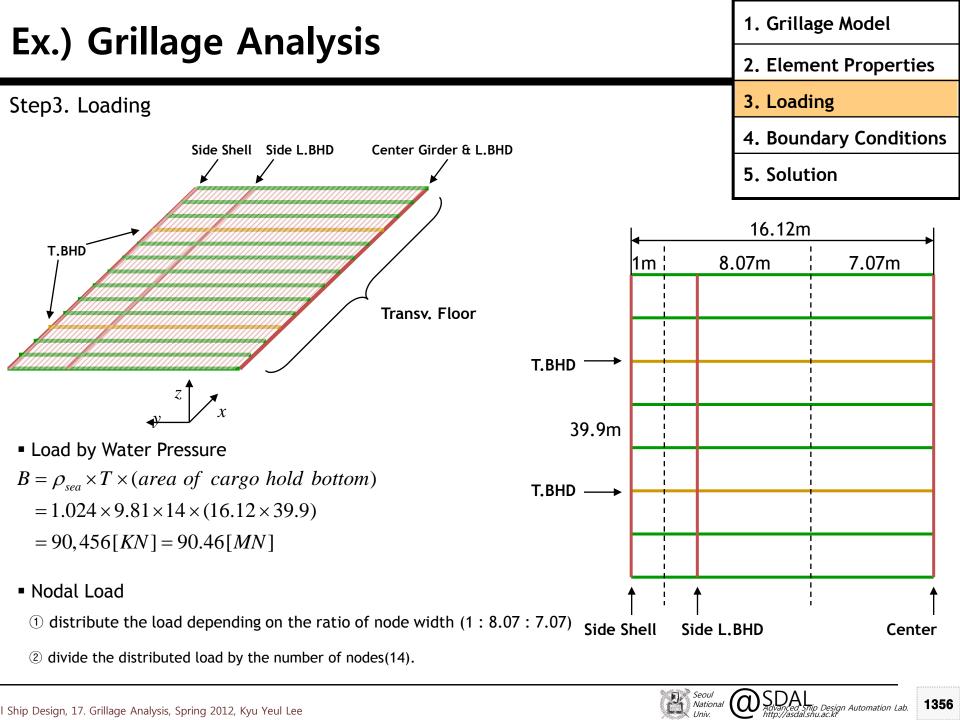
Ex.) Grillage Analysis							
Step2. Element Properties < Section Modulus(cm <sup>2</sup> -m) >							
	Rule REQ	Design					
Deck	18,274,500	22,036,4	00 [cm <sup>3</sup> ]= 22.0364 [m <sup>3</sup> ]				
Bottom	18,274,500 26,933,300 [cm <sup>3</sup> ]= 26.9333 [m <sup>3</sup> ]						
$\therefore I_{\otimes} = \frac{Depth \times (Z_{deck} Z_{btm})}{Z_{deck} + Z_{btm}} = \frac{20.20 \times (22.3464 \times 26.9333)}{22.3464 + 26.9333} = 244.824$							
BAR TYPE	TORS CONSTA		INERTIA (I)				
1.Center Longi. Bulkhead	$5 \times I_{\otimes} = 1224.12 \text{ [m}^4\text{]}$		$0.11 \times I_{\odot} = 26.93  [m^4]$				
2. Longitudinal Bulkhead	$5 \times I_{\otimes = 1224.12}  [\text{m}^4]$		$0.22 \times I_{\odot} = 53.86  [\text{m}^4]$				
3. Side Shell	$5 \times I_{\otimes} = 1224.12 \text{ [m}^4\text{]}$		$0.17 \times I_{\odot} = 41.62 \ [m^4]$				
4. Bottom Transv. floor	10 <sup>-5</sup> [m <sup>4</sup> ]		0.1335 [m <sup>4</sup> ]				
5.Oil-tight Bulkhead	$l \cdot D_T^{2} \cdot (t_B + t_D) / 4$ = 65.36 [m <sup>4</sup> ]		Not less than $0.3 \times I_{\otimes}$ = 73.45 [m <sup>4</sup> ]				

1. Grillage Model 2. Element Properties 3. Loading 4. Boundary Conditions 5. Solution NOMENCLATURE  $D_{T}^{-}$  Depth of Tank  $I_{\otimes}$ - Vertical Moment of Inertia of Full Midship Section *l* - Spacing of Transverse Bulkheads  $t_B$  – Thickness of Bottom Shell  $t_D$  - Thickness of Deck Plating

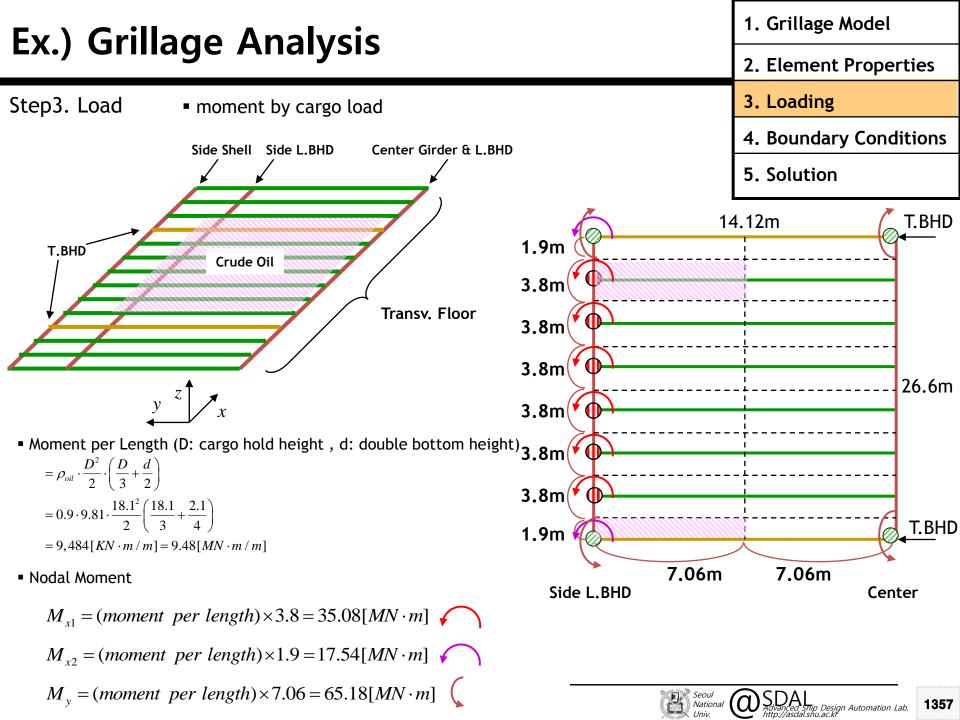
 $l \cdot D_T^{2} \cdot (t_B + t_D) / 4$ = 26.6 \cdot 18.1 \cdot (0.015 + 0.015) / 4 = 65.36

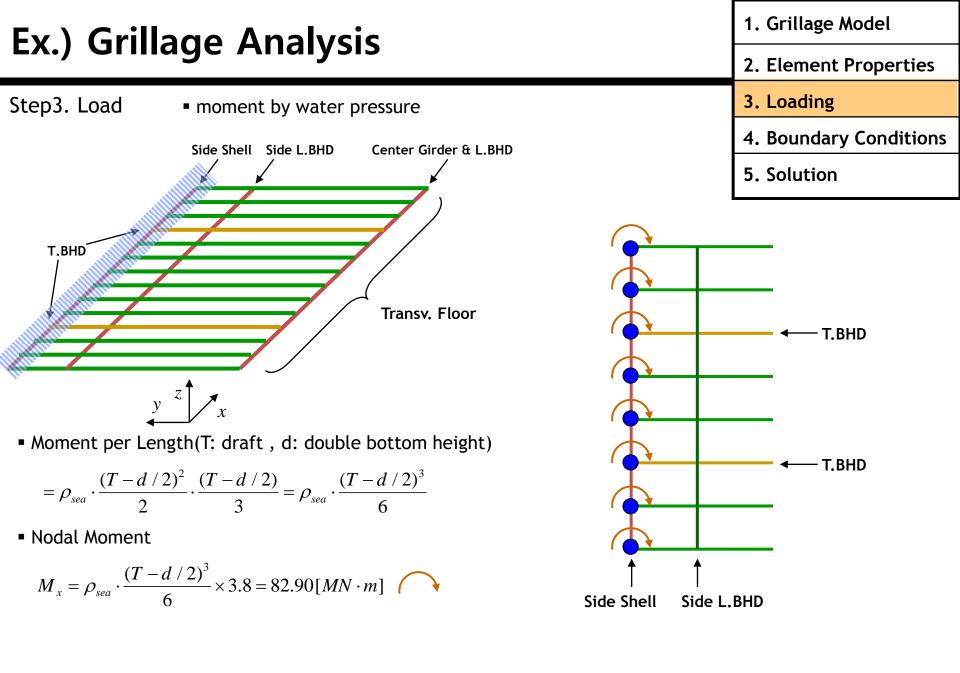
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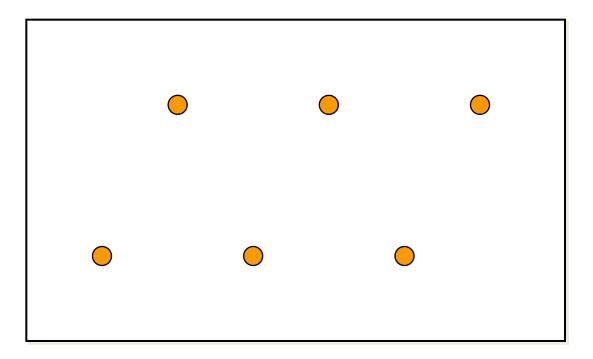
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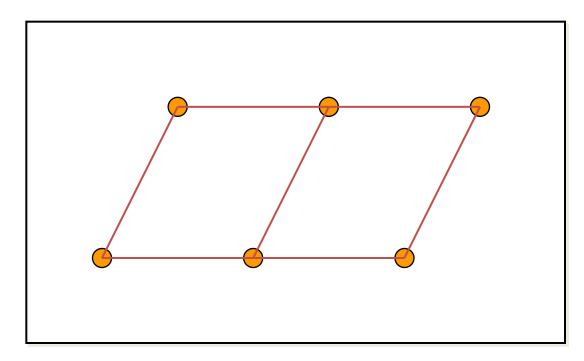
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Ex.) Grillage Analysis						1. Grillag	1. Grillage Model		
							2. Element Properties		
	3. Loadir	3. Loading							
Side Shell	4. Bound	4. Boundary Conditions							
							5. Solution		
T.BHD T.BHD T.BHD Transv. Floor Transv. Floor Transv. Floor Transv. Floor Transv. Floor Transv. Floor Transv. Floor M <sub>x</sub> , M <sub>y</sub> , $\delta_z$ M <sub>x</sub> , M <sub>y</sub> , $\delta_z$ Transv. Floor									
	$\odot$	Longitudinal and Transversal Symmetry	0	0	-	$\theta_x, \theta_y, F_z$	$M_x, M_y, \delta_z$		
	0	Transversal Symmetry	0	_	_	$\theta_x, M_y, F_z$	$M_x, \theta_y, \delta_z$		
	0	No Conditions	_	_	_	$M_x, M_y, F_z$	$\theta_x, \ \theta_y, \ \delta_z$		
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Step1. Input : Nodes

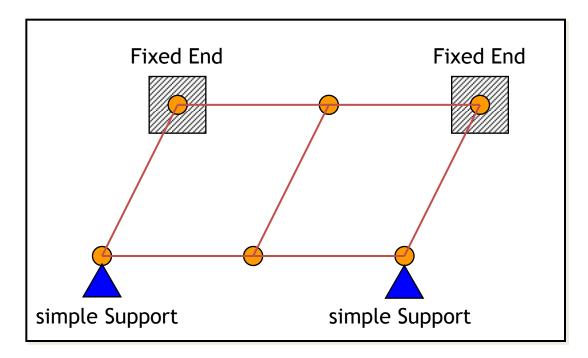




Step1. Input : Nodes

Step2. Link : Between Nodes



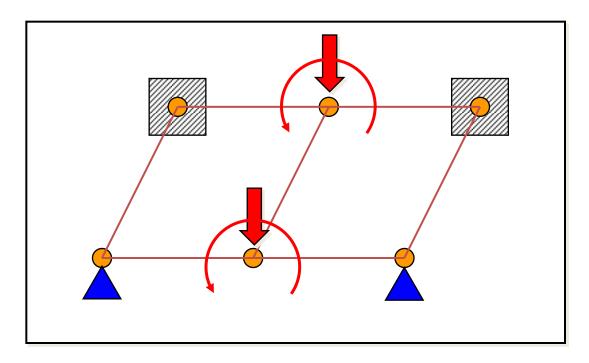


Step1. Input : Nodes

Step2. Link : Between Nodes

Step3. Input : Boundary Conditions





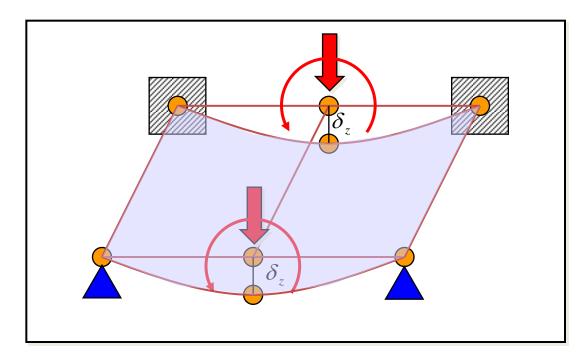
Step1. Input : Nodes

Step2. Link : Between Nodes

Step3. Input : Boundary Conditions

Step4. Input : Force and Moment

Step5. Grillage Analysis



Step1. Input : Nodes Step2. Link : Between Nodes

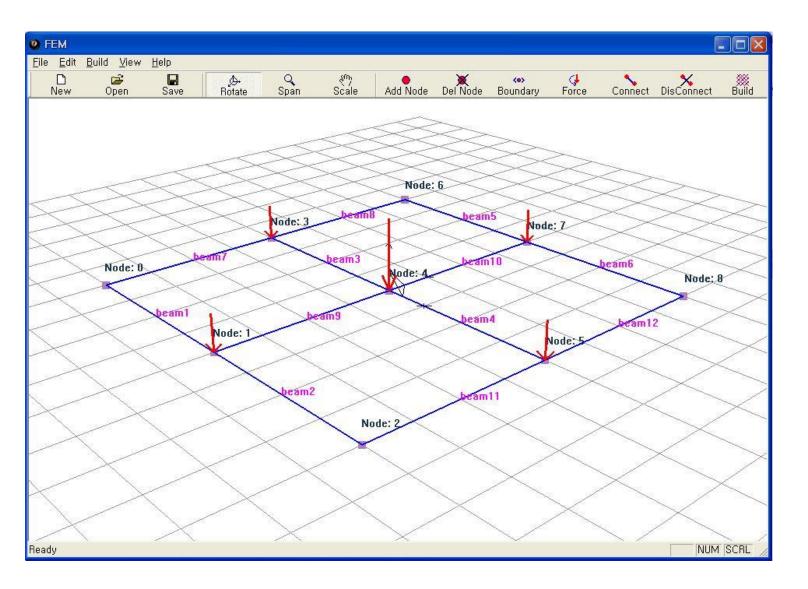
Step3. Input : Boundary Conditions

Step4. Input : Force and Moment

Step5. Grillage Analysis

Step6. Nodal Deflection  $\rightarrow$  Visualization by B-spline Surface

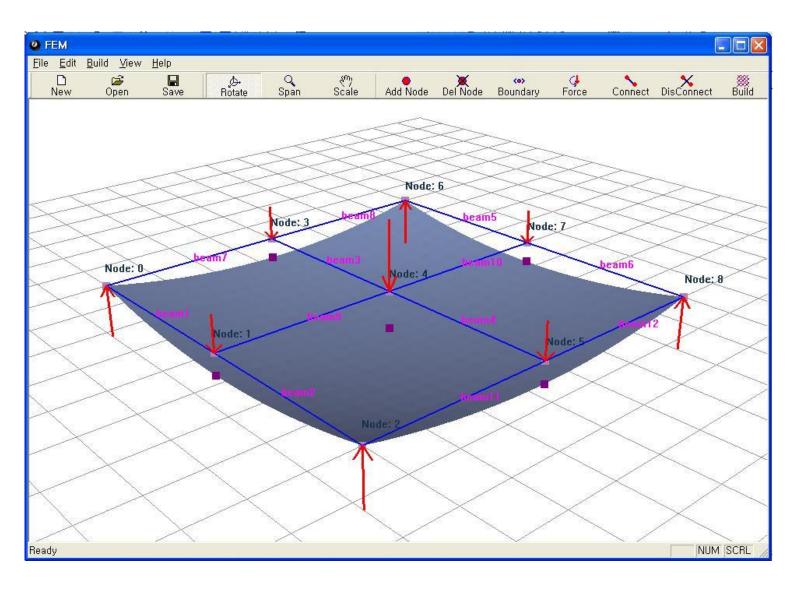


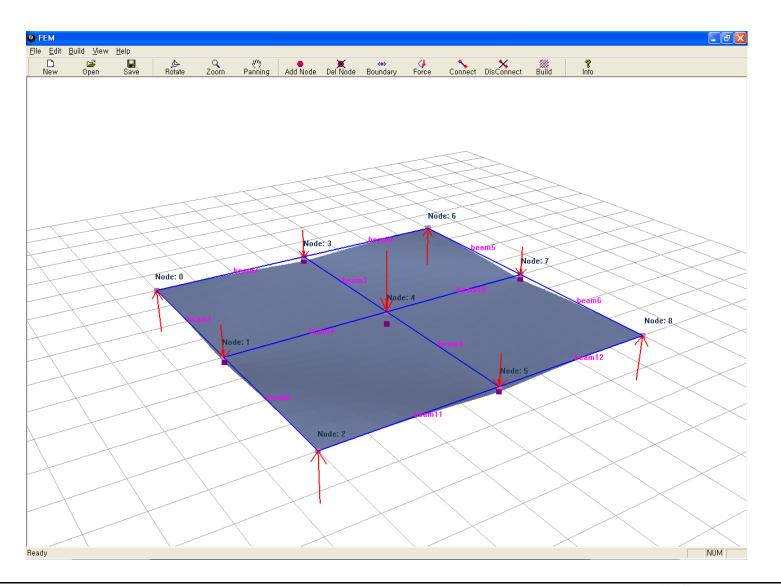




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0	pen	Save	Rotate	Span	Scale Add N	lode Del Node	Boundary	Force Connect	t DisConnect
ilding l	Result								
Node	X	Y	Z	X_Moment	Y_Moment	Z_Force	X_Theta	Y_Theta	Z_Delta
)	-120.00	-120.00	0.00	0.00	0.00	375.00	-0.16304	0.16304	0.00000
	0.00	-120.00	0.00	-0.00	0.00	-250.00	-0.14060	-0.00000	-13.28279
2	120.00	-120.00	0.00	0.00	-0.00	375.00	-0.16304	-0.16304	0.00000
3	-120.00	0.00	0.00	-0.00	0.00	-250.00	0.00000	0.14060	-13.28279
1	0.00	0.00	0.00	0.00	0.00	-500.00	0.00000	-0.00000	-24.05192
j	120.00	0.00	0.00	-0.00	0.00	-250.00	-0.00000	-0.14060	-13.28279
i	-120.00	120.00	0.00	-0.00	-0.00	375.00	0.16304	0.16304	0.00000
1	0.00	120.00	0.00	0.00	0.00	-250.00	0.14060	0.00000	-13.28279
3	120.00	120.00	0.00	-0.00	0.00	375.00	0.16304	-0.16304	0.00000
							-		
								ОК	Cancel
	×	-	~			×	~ ~		
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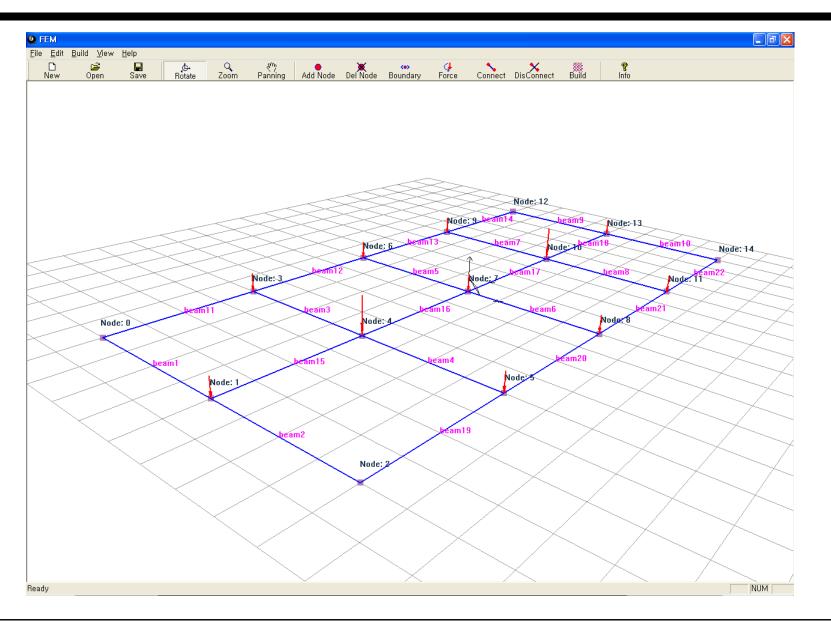




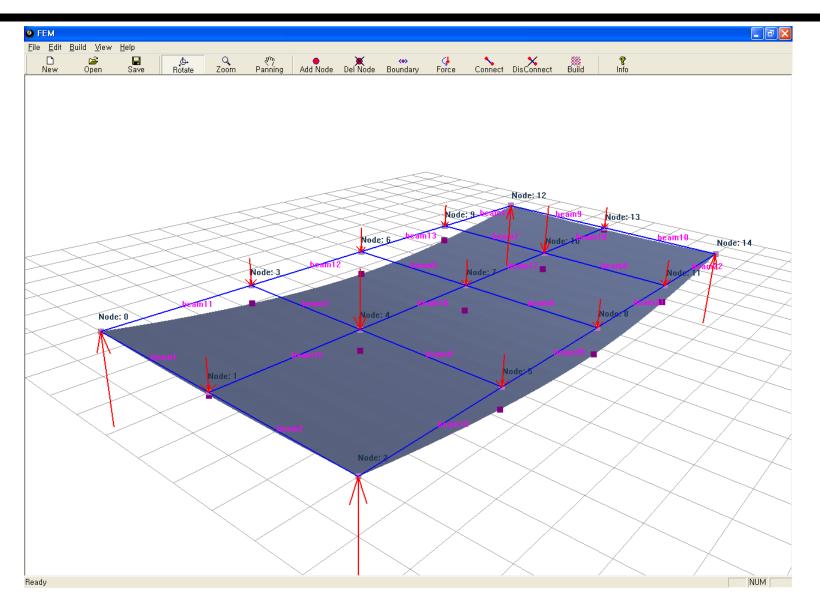




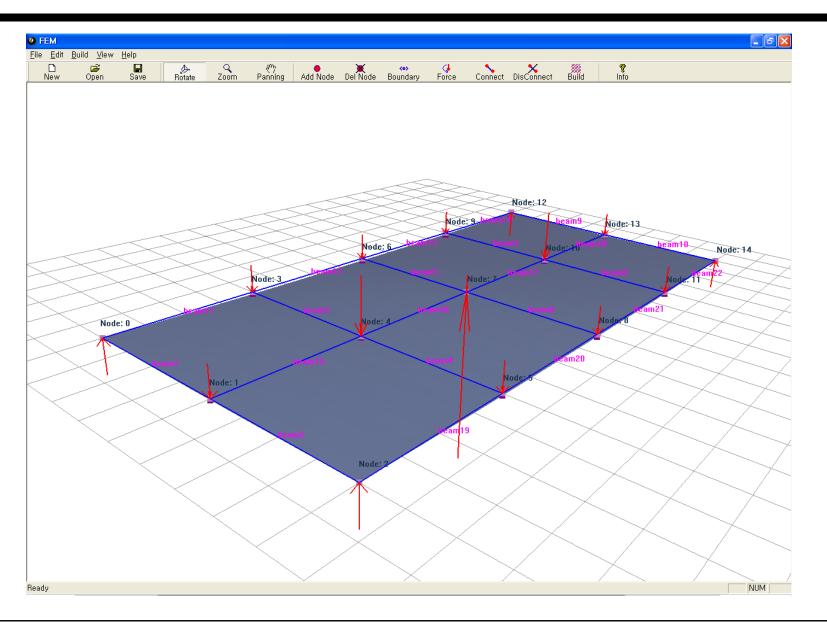
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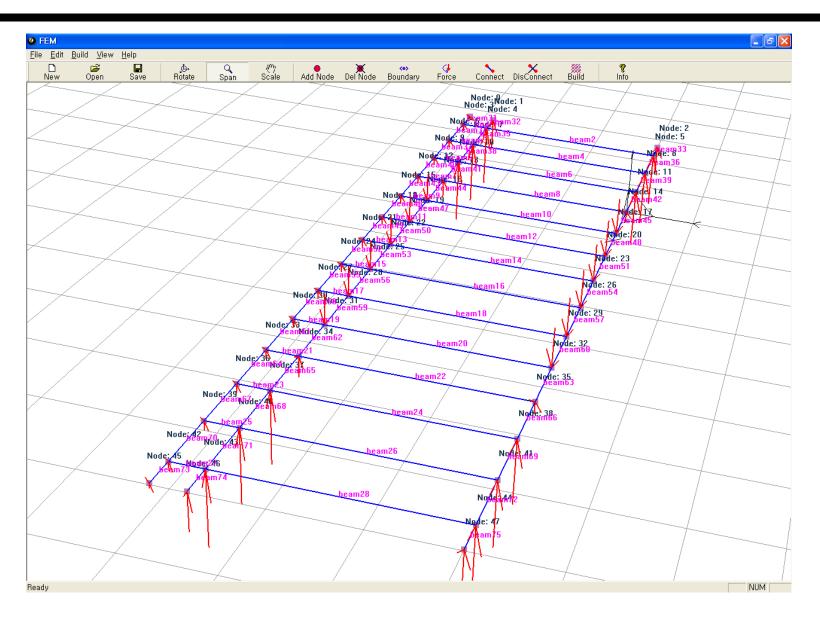






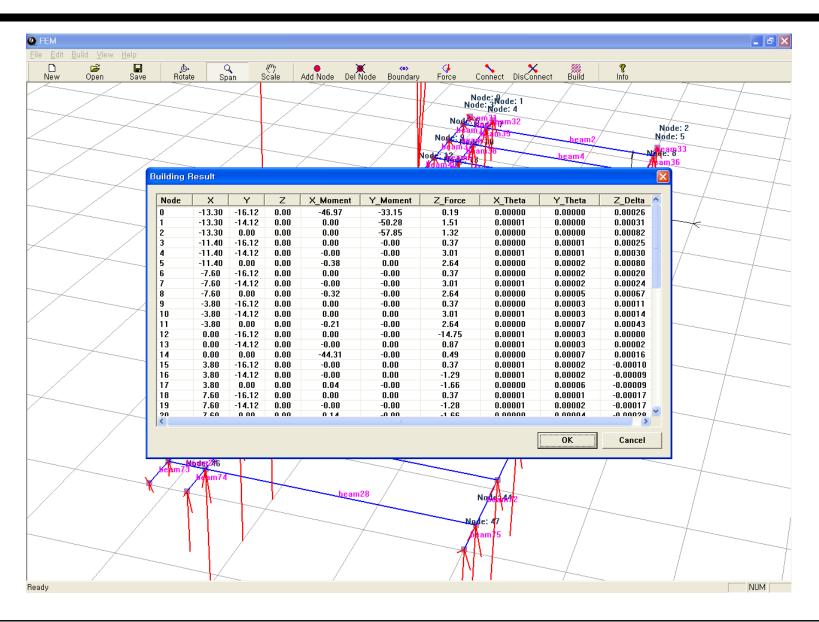


# Example 2 : Midship Cargo Hold Grillage Analysis



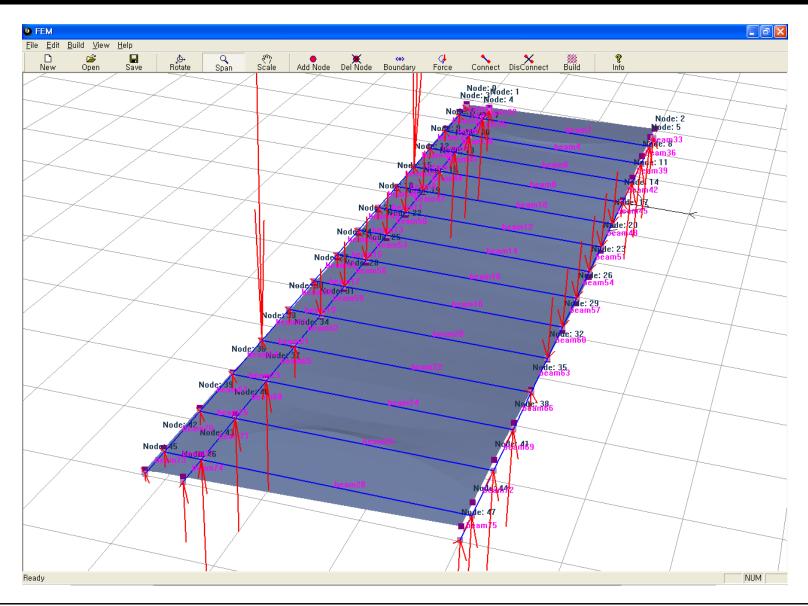


# **Example 2 : Midship Cargo Hold Grillage Analysis**





# **Example 2 : Midship Cargo Hold Grillage Analysis**



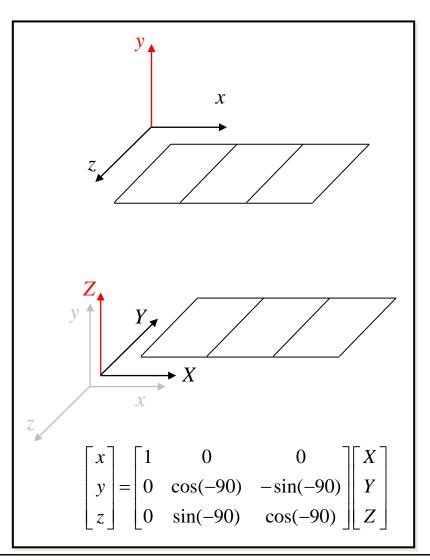


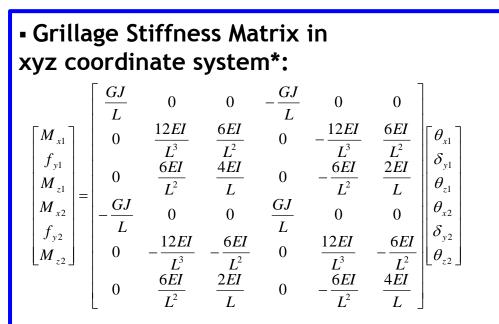
# GRILLAGE STIFFNESS MATRIX IN THE LEFT-HAND ORIENTED SPACE-FIXED COORDINATE SYSTEM



# Grillage Stiffness Matrix in the Left-Hand Oriented Space-fixed Coordinate System

• Formulation of Grillage Matrix in the left-hand orientated space-fixed Coordinate System





\*Refer to the Lecture Note on "Computer Aided Ship Design", Fall 2011, Kyu Yeul Lee



### Grillage Stiffness Matrix in xyz coordinate system:

$$\begin{bmatrix} x \\ y \\ z \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos(-90) & -\sin(-90) \\ 0 & \sin(-90) & \cos(-90) \end{bmatrix} \begin{bmatrix} X \\ Y \\ Z \end{bmatrix}$$

$$\begin{bmatrix} M_{x1} \\ f_{y1} \\ M_{z1} \\ M_{z2} \\ f_{y2} \\ M_{z2} \end{bmatrix} = \begin{bmatrix} \frac{GJ}{L} & 0 & 0 & -\frac{GJ}{L} & 0 & 0 \\ 0 & \frac{12EI}{L^3} & \frac{6EI}{L^2} & 0 & -\frac{12EI}{L^3} & \frac{6EI}{L^2} \\ 0 & \frac{6EI}{L^2} & \frac{4EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{2EI}{L} \\ -\frac{GJ}{L} & 0 & 0 & \frac{GJ}{L} & 0 & 0 \\ 0 & -\frac{12EI}{L^3} & -\frac{6EI}{L^2} & 0 & \frac{12EI}{L^3} & -\frac{6EI}{L^2} \\ 0 & \frac{6EI}{L^2} & \frac{2EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{4EI}{L} \end{bmatrix} \begin{bmatrix} \theta_{x1} \\ \delta_{y1} \\ \theta_{z1} \\ \theta_{z2} \\ \theta_{z2} \end{bmatrix}$$

Coordinate transformation of force and moments

$$\begin{bmatrix} M_{x1} \\ f_{y1} \\ M_{z1} \\ M_{x2} \\ f_{y2} \\ M_{z2} \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & \cos(-90) & -\sin(-90) & 0 & 0 & 0 \\ 0 & \sin(-90) & \cos(-90) & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & \cos(-90) & -\sin(-90) \\ 0 & 0 & 0 & 0 & \sin(-90) & \cos(-90) \end{bmatrix} \begin{bmatrix} M_{x1} \\ M_{y2} \\ f_{z2} \end{bmatrix}$$
$$= \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & -1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} M_{x1} \\ M_{y1} \\ f_{z1} \\ M_{x2} \\ M_{y2} \\ f_{z2} \end{bmatrix}$$

In the same manner Coordinate transformation of displacements

$$\begin{bmatrix} \theta_{x1} \\ \delta_{y1} \\ \theta_{z1} \\ \theta_{x2} \\ \delta_{y2} \\ \theta_{z2} \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & -1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & -1 & 0 \end{bmatrix} \begin{bmatrix} \theta_{x1} \\ \theta_{y1} \\ \theta_{y2} \\ \theta_{y2} \\ \theta_{z2} \end{bmatrix}$$

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$$\begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & -1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & 0 & 0 \end{bmatrix}_{\substack{M_{X1} \\ H_{X2} \\ H_{Y2} \\ 0 & 0 & 0 & 0 & -1 & 0 \end{bmatrix}}, = \begin{bmatrix} \frac{GJ}{L} & 0 & 0 & -\frac{GJ}{L} & 0 & 0 \\ 0 & \frac{6EI}{L^2} & \frac{4EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{2EI}{L} \\ -\frac{GJ}{L} & 0 & 0 & \frac{GJ}{L} & 0 & 0 \\ 0 & -\frac{12EI}{L^3} & -\frac{6EI}{L^2} & 0 & \frac{12EI}{L^3} & -\frac{6EI}{L^2} \\ 0 & -\frac{12EI}{L^3} & -\frac{6EI}{L^2} & 0 & \frac{12EI}{L^3} & -\frac{6EI}{L^2} \\ 0 & -\frac{6EI}{L^2} & \frac{2EI}{L} & 0 & -\frac{6EI}{L^2} & \frac{4EI}{L} \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & -1 & 0 \end{bmatrix} \begin{bmatrix} \theta_{X1} \\ \theta_{Y1} \\ \theta_{Y2} \\ \theta_{Y2} \\ \theta_{Y2} \end{bmatrix}$$

$$\begin{bmatrix} M_{x1} \\ M_{y1} \\ f_{z1} \\ M_{x2} \\ M_{y2} \\ f_{z2} \end{bmatrix} = \begin{bmatrix} \frac{GJ}{L} & 0 & 0 & -\frac{GJ}{L} & 0 & 0 \\ 0 & -\frac{6EI}{L^2} & -\frac{4EI}{L} & 0 & \frac{6EI}{L^2} & -\frac{2EI}{L} \\ 0 & \frac{12EI}{L^3} & \frac{6EI}{L^2} & 0 & -\frac{12EI}{L^3} & \frac{6EI}{L^2} \\ -\frac{GJ}{L} & 0 & 0 & \frac{GJ}{L} & 0 & 0 \\ 0 & -\frac{6EI}{L^2} & -\frac{2EI}{L} & 0 & \frac{6EI}{L^2} & -\frac{4EI}{L} \\ 0 & -\frac{12EI}{L^3} & -\frac{6EI}{L} & 0 & \frac{6EI}{L^2} & -\frac{4EI}{L} \\ 0 & -\frac{12EI}{L^3} & -\frac{6EI}{L^2} & 0 & \frac{12EI}{L^3} & -\frac{6EI}{L^2} \end{bmatrix} \begin{bmatrix} 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & -1 & 0 \end{bmatrix} \begin{bmatrix} \theta_{x1} \\ \theta_{y1} \\ \theta_{y2} \\ \theta_{z2} \end{bmatrix}$$

$$\begin{bmatrix} M_{x1} \\ M_{y1} \\ f_{z1} \\ M_{x2} \\ M_{y2} \\ f_{z2} \end{bmatrix} = \begin{bmatrix} \frac{GJ}{L} & 0 & 0 & -\frac{GJ}{L} & 0 & 0 \\ 0 & \frac{4EI}{L} & -\frac{6EI}{L^2} & 0 & \frac{2EI}{L} & \frac{6EI}{L^2} \\ 0 & -\frac{6EI}{L^2} & \frac{12EI}{L^3} & 0 & -\frac{6EI}{L^2} & -\frac{12EI}{L^3} \\ -\frac{GJ}{L} & 0 & 0 & \frac{GJ}{L} & 0 & 0 \\ 0 & \frac{2EI}{L} & -\frac{6EI}{L^2} & 0 & \frac{4EI}{L} & \frac{6EI}{L^2} \\ 0 & \frac{6EI}{L^2} & -\frac{12EI}{L^3} & 0 & \frac{6EI}{L^2} & \frac{12EI}{L^3} \end{bmatrix} \begin{bmatrix} \theta_{x1} \\ \theta_{y1} \\ \theta_{y1} \\ \theta_{y1} \\ \theta_{y2} \\ \theta_{x2} \\ \theta_{x2} \\ \theta_{y2} \\ \theta_{z2} \end{bmatrix}$$

2011 Fall, Computer Aided Ship Design, Part 3 Finite Element Method

Stiffness Matrix in the left-hand coording	inate system
$\begin{bmatrix} M_{x1} \\ M_{Y1} \\ f_{Z1} \\ M_{x2} \\ M_{Y2} \\ f_{Z2} \end{bmatrix} = \begin{bmatrix} \frac{GJ}{L} & 0 & 0 & -\frac{GJ}{L} & 0 \\ 0 & \frac{4EI}{L} & -\frac{6EI}{L^2} & 0 & \frac{2EI}{L} \\ 0 & -\frac{6EI}{L^2} & \frac{12EI}{L^3} & 0 & -\frac{6EI}{L^2} \\ -\frac{GJ}{L} & 0 & 0 & \frac{GJ}{L} & 0 \\ 0 & \frac{2EI}{L} & -\frac{6EI}{L^2} & 0 & \frac{4EI}{L} \\ 0 & \frac{6EI}{L^2} & -\frac{12EI}{L^3} & 0 & \frac{6EI}{L^2} \end{bmatrix}$	$\begin{bmatrix} 0\\ \frac{6EI}{L^2}\\ -\frac{12EI}{L^3}\\ 0\\ \frac{6EI}{L^2}\\ \frac{12EI}{L^3} \end{bmatrix} \begin{bmatrix} \theta_{x_1}\\ \theta_{y_1}\\ \delta_{z_1}\\ \theta_{x_2}\\ \theta_{y_2}\\ \delta_{z_2} \end{bmatrix}$

# Chapter 18. Hoisting System of Offshore Drilling Rig\* \*Ref : "Dynamic Analysis and Control of Heave Compensation System for Offshore Drilling Operation based on Multibody

System for Offshore Drilling Operation based on Multibody Dynamics", Ku Nam Kuk, PhD Thesis, Feb., 2012, Dept. Naval Architecture & Ocean Enginnering, Seoul National University

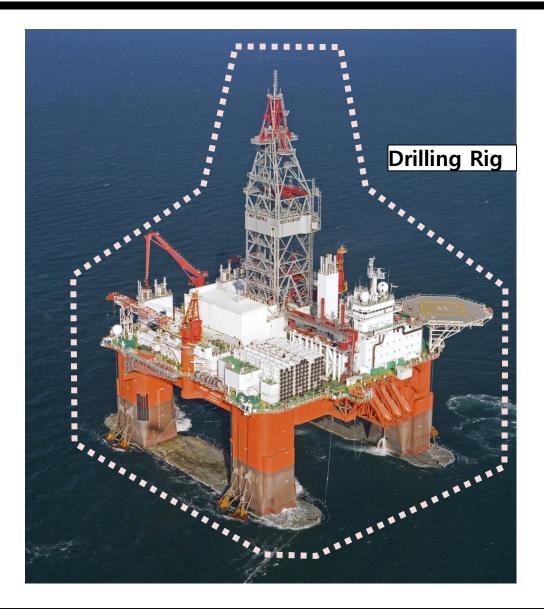


Advanced Ship Design Automation Lab. http://asdal.snu.ac.kr

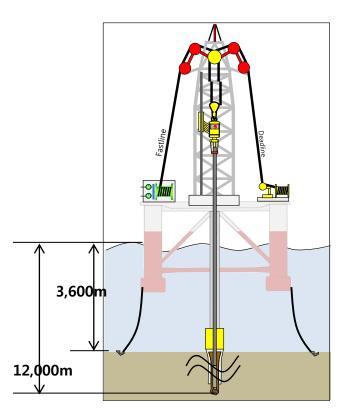
# 18-1. Introduction



# **Offshore Drilling Rig**

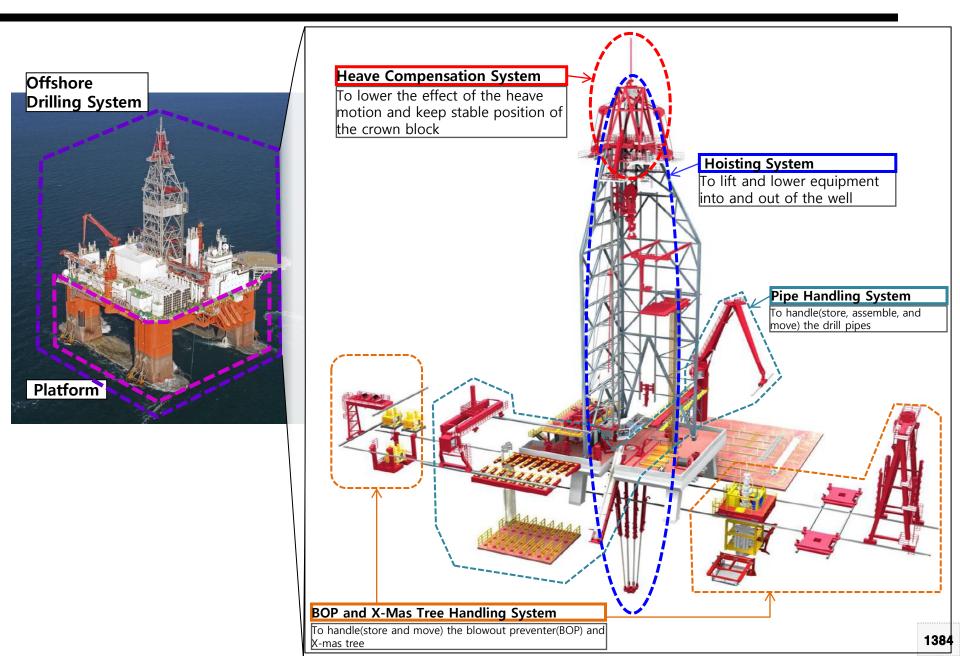


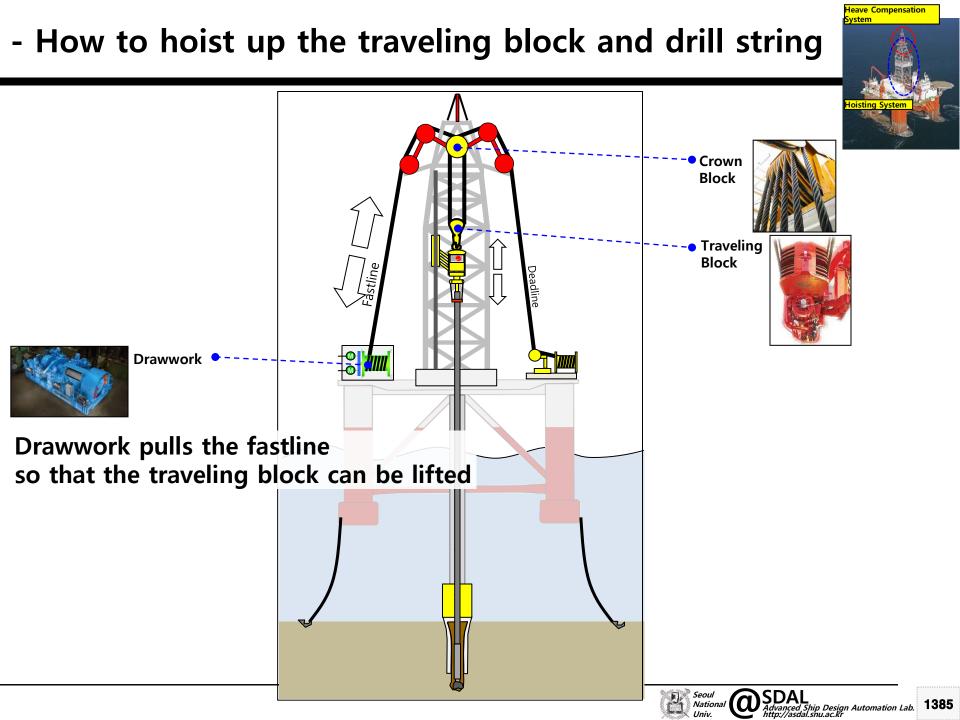
West Aquarius(2008) Manufacturer : Seadrill (DSME in Korea) Maximum Operating Depth : 3,600m Maximum Drilling Depth : 12,000m



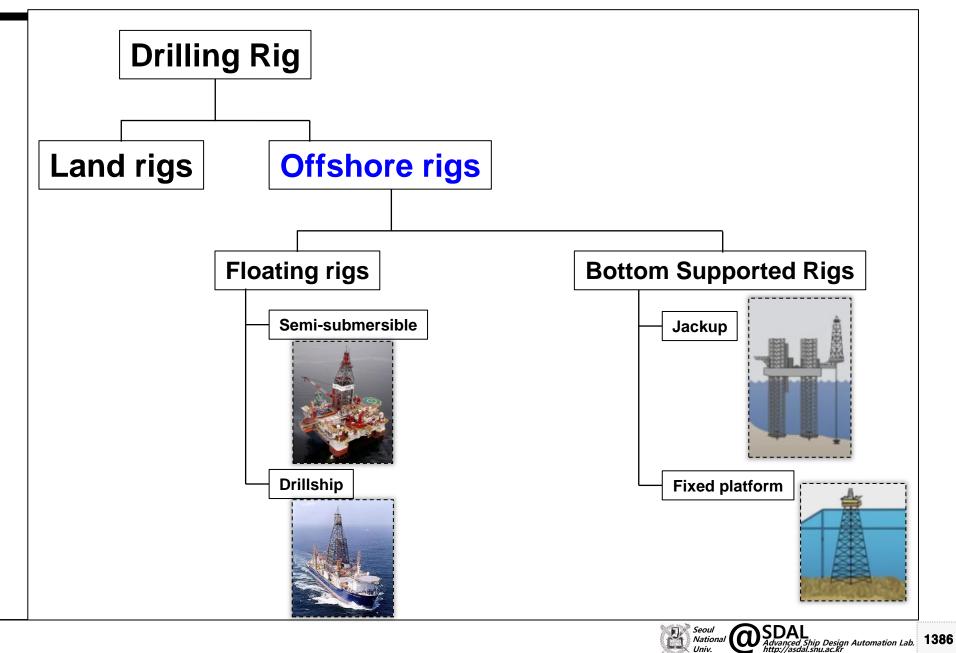


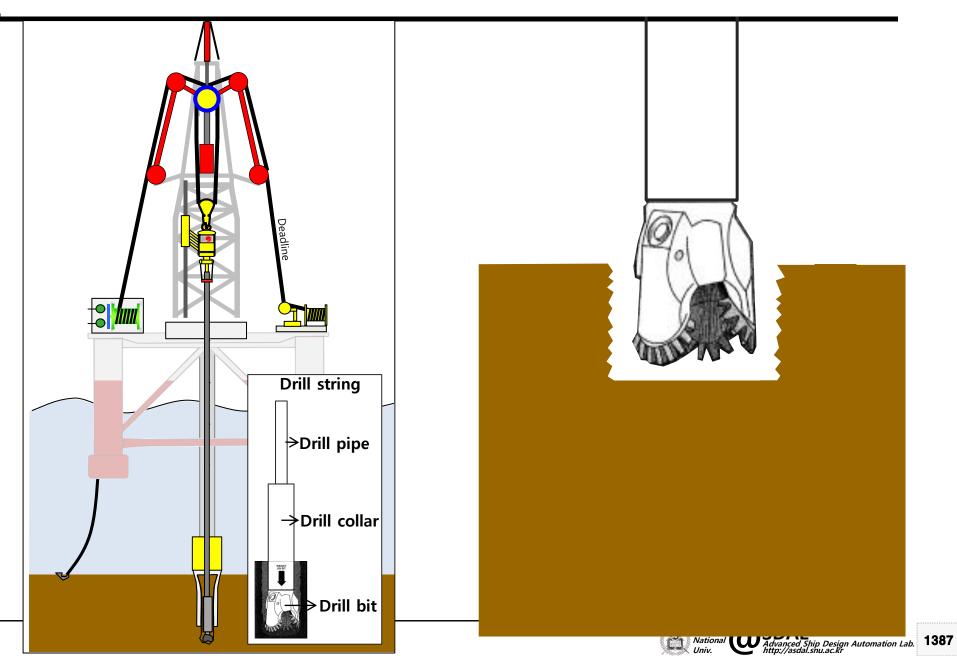
## **Offshore Drilling System**



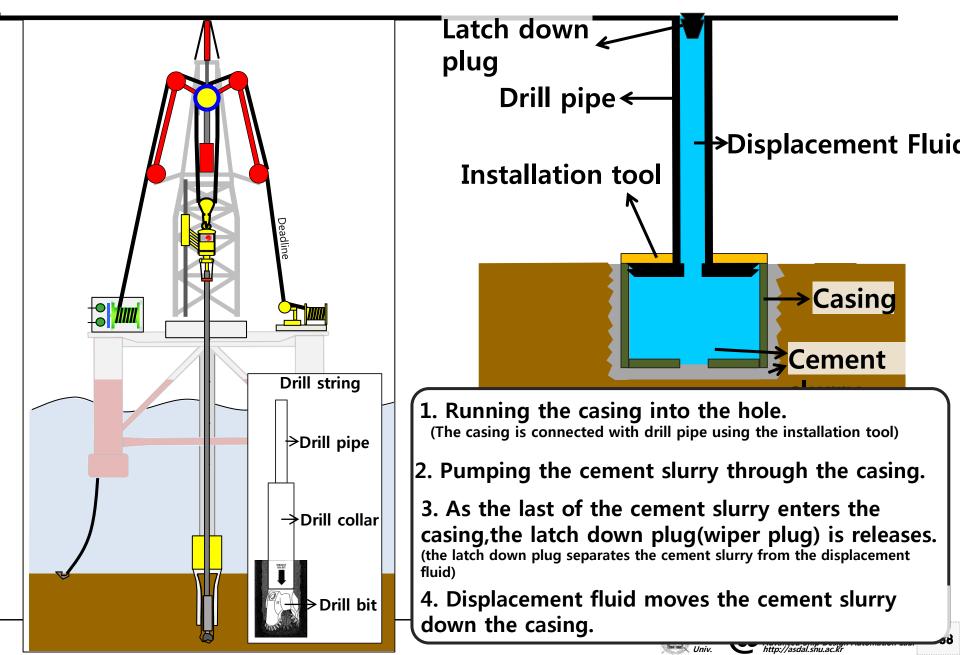


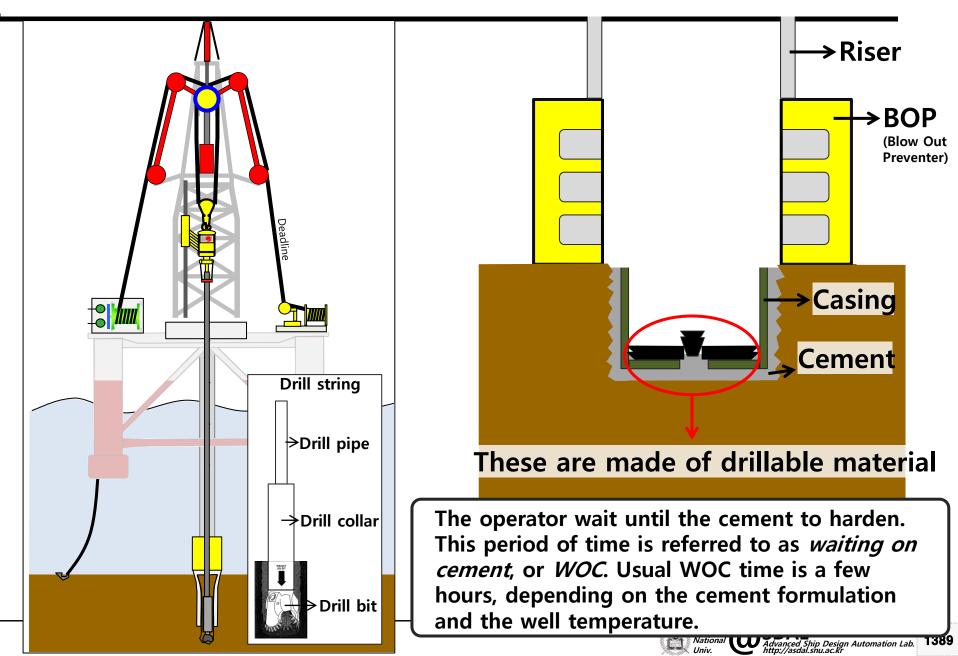
# **Classification of Offshore Drilling Rig**

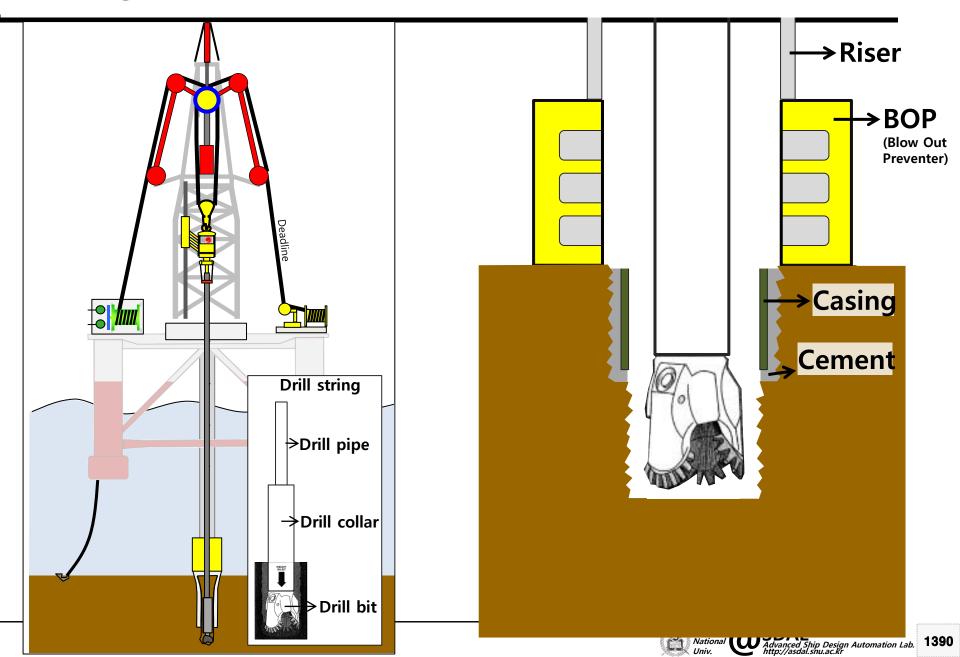


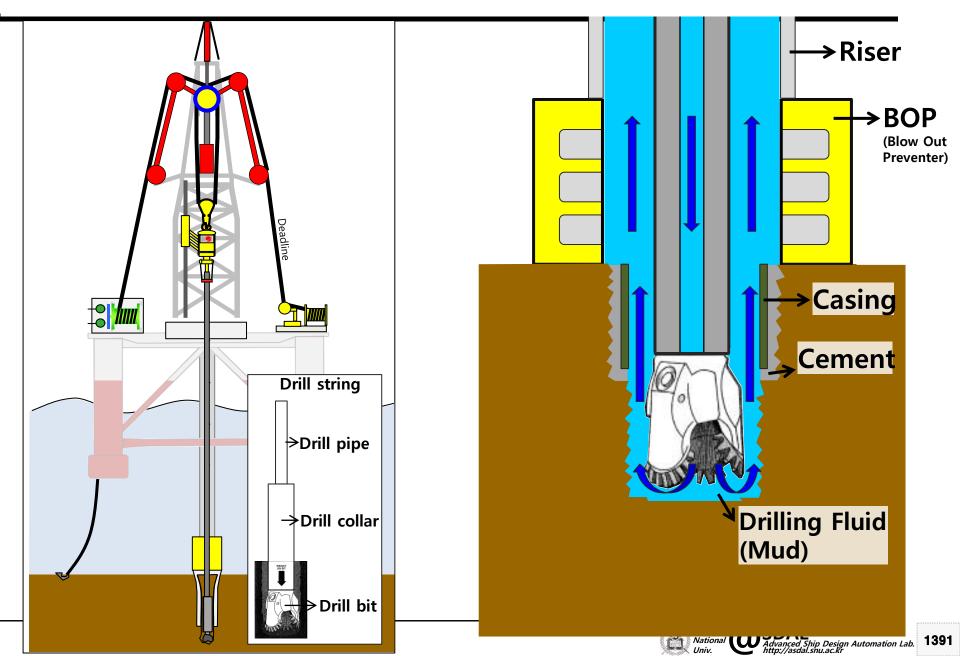


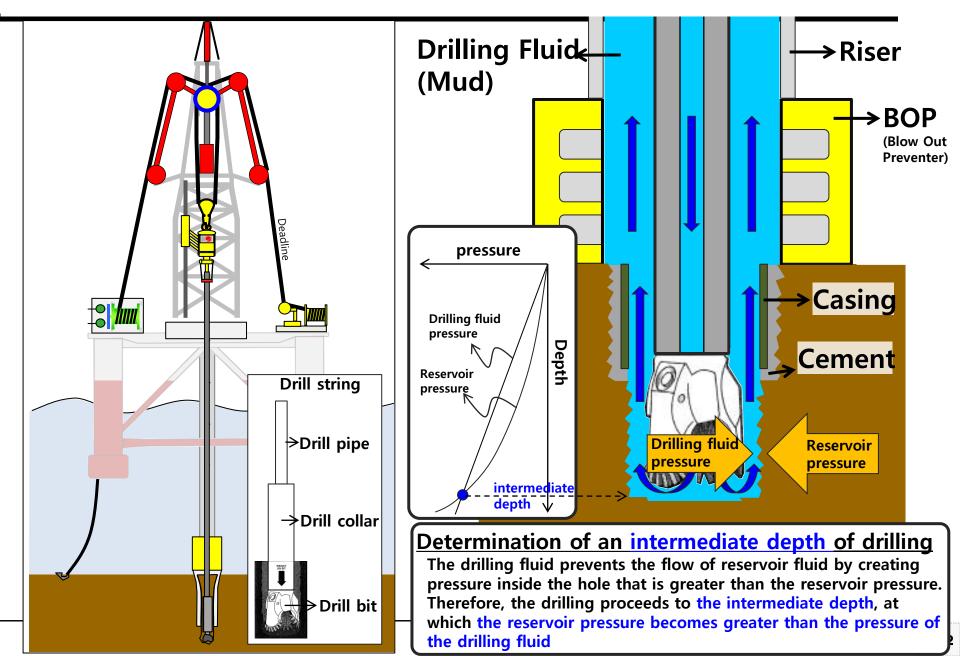
	Diameter(cm)	Weight per unit length (kg/m)	Material	Thickness(mm)	
Casing	12.7~76.2	15~197	Steel	5~16	

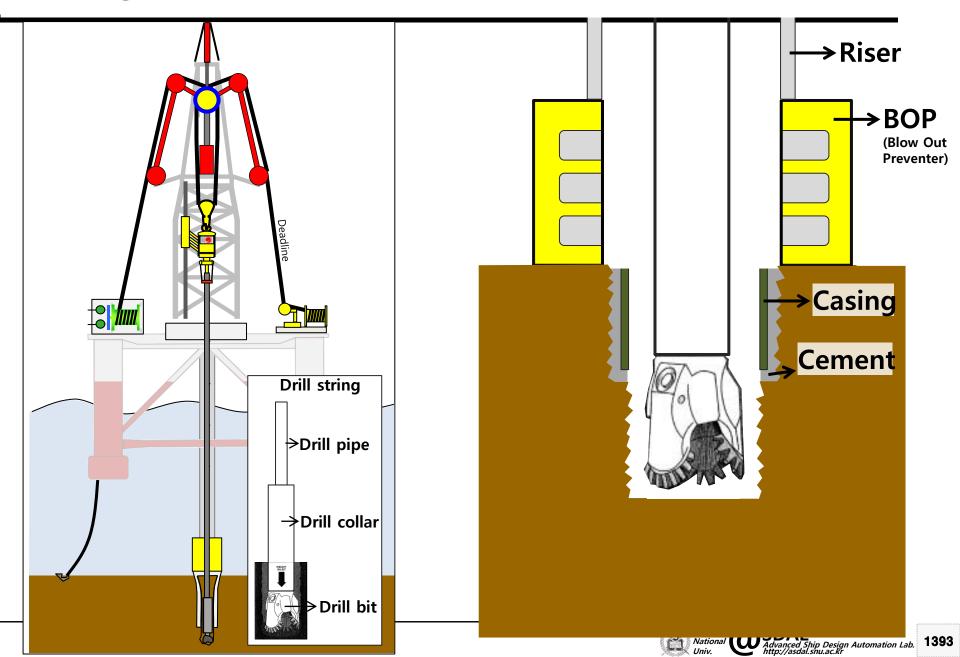




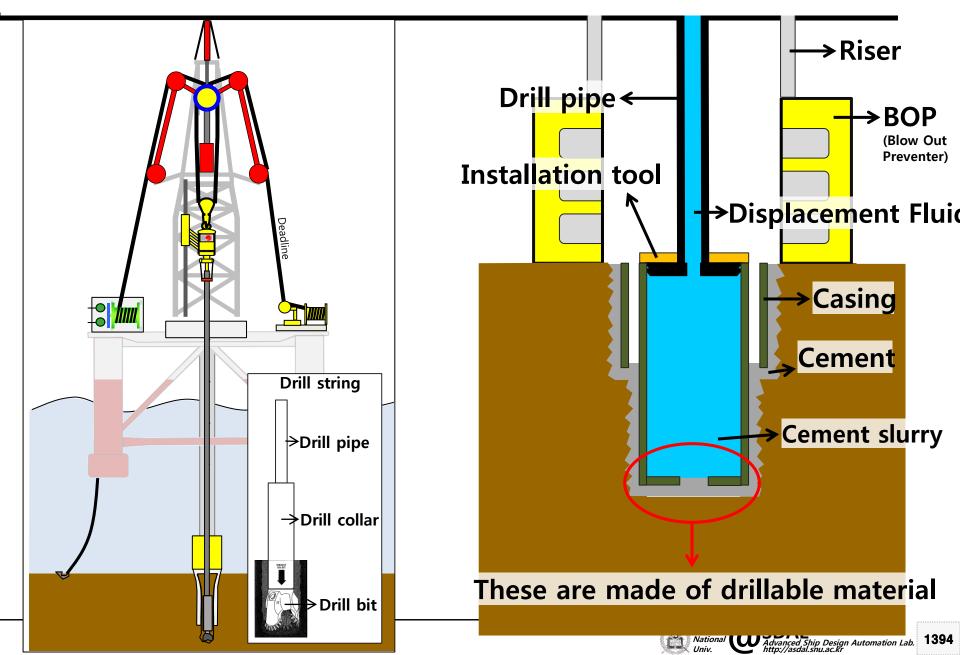


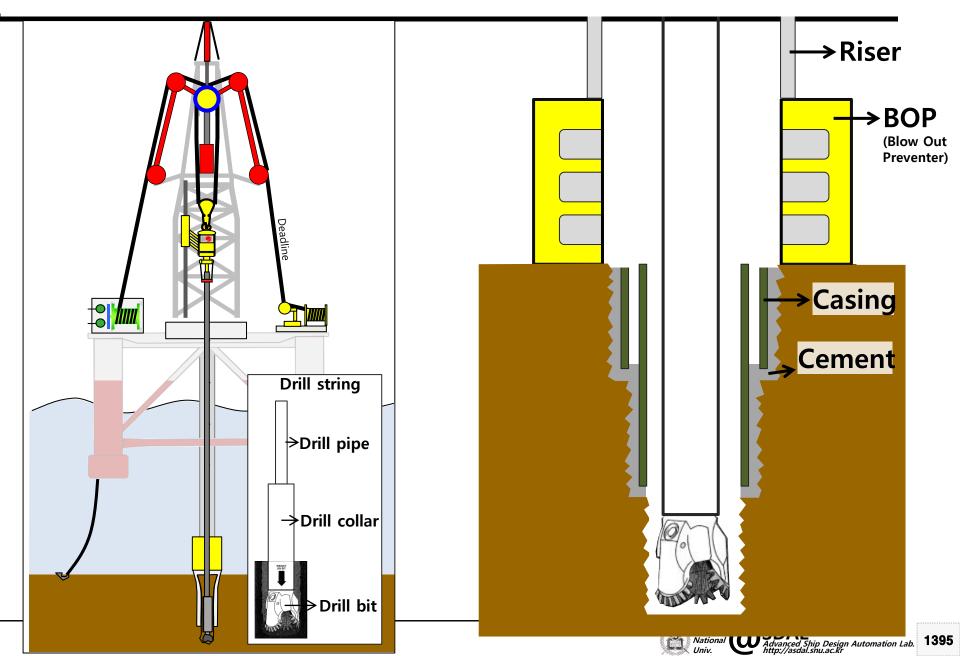






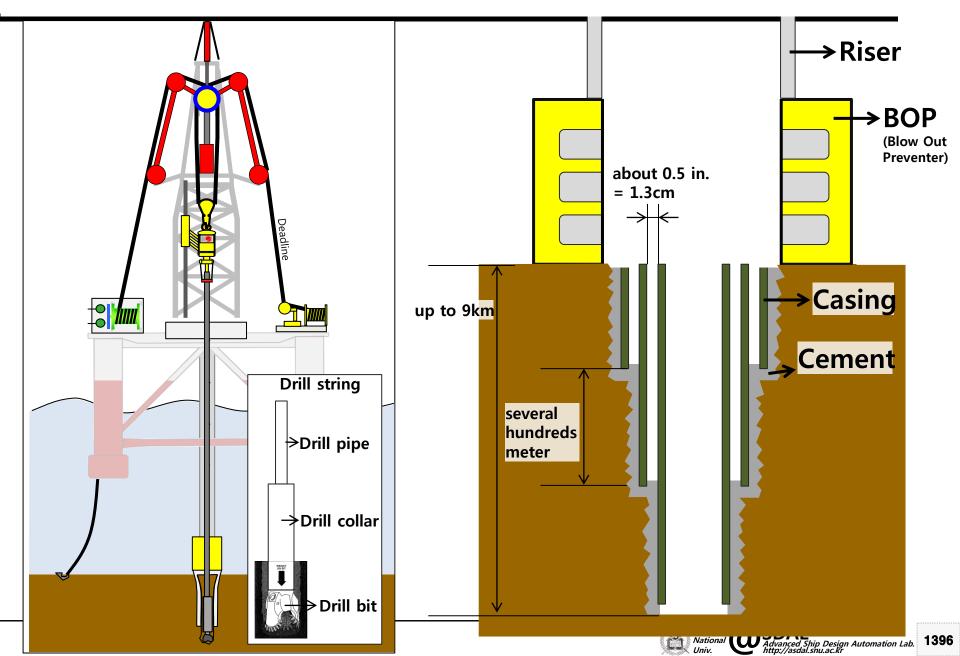
	Diameter(cm)	Weight per unit length (kg/m)	Material	Thickness(mm)	
Casing	12.7~76.2	15~197	Steel	5~16	



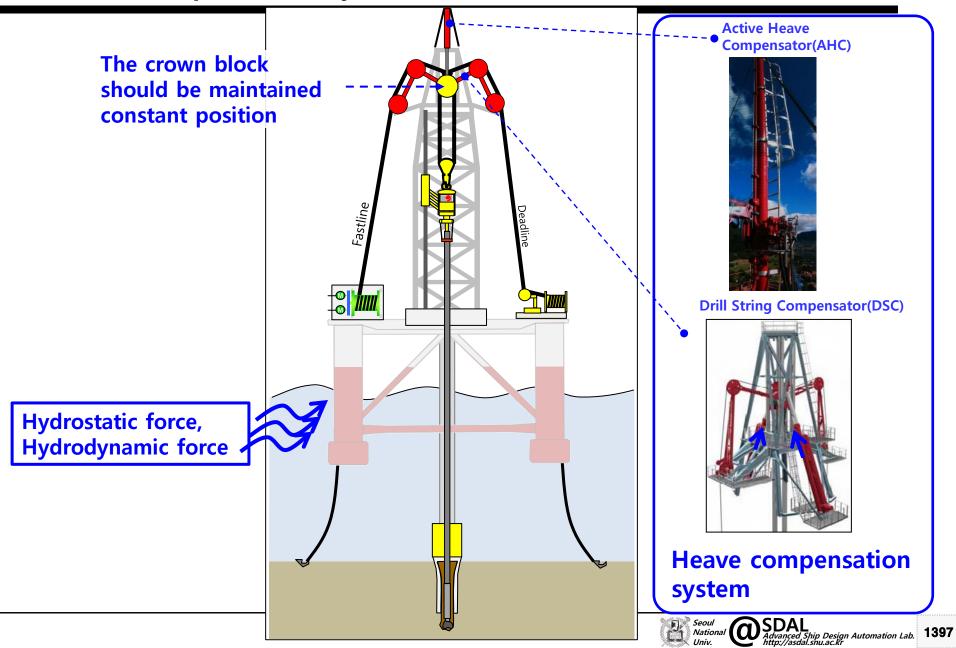


## **Drilling Procedure**

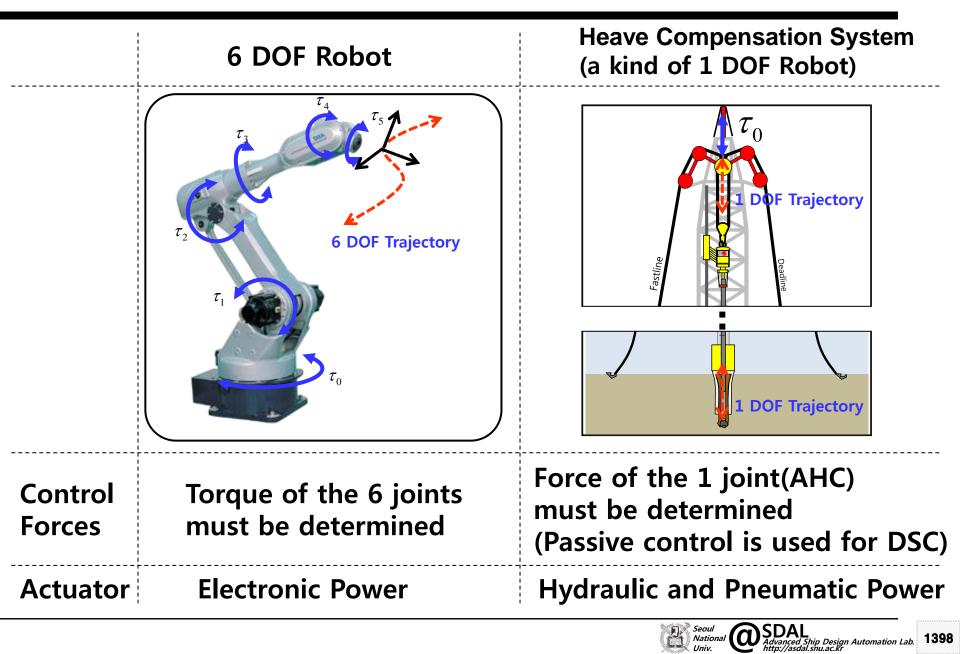
	Diameter(cm)	Weight per unit length (kg/m)	Material	Thickness(mm)
Casing	12.7~76.2	15~197	Steel	5~16



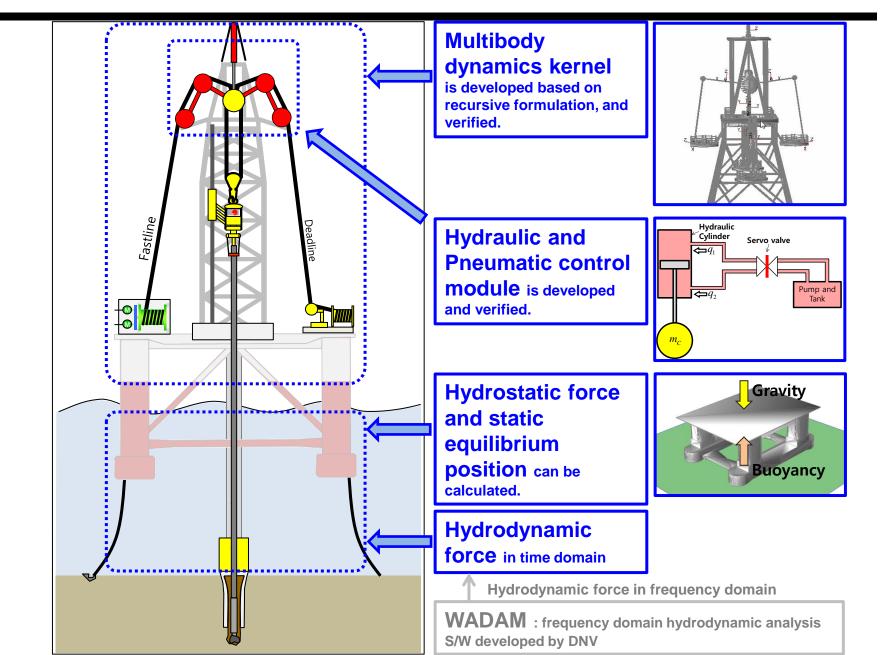
# Function of the Drill String Compensator and Active Heave Compensator of Heave Compensation System



# **Comparison with Robotic System**



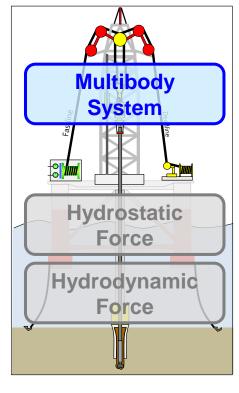
# **System Configuration**



1399

## 18-2. Mathematical Model of Hoisting and Heave Compensation System Based on Multibody Dynamics





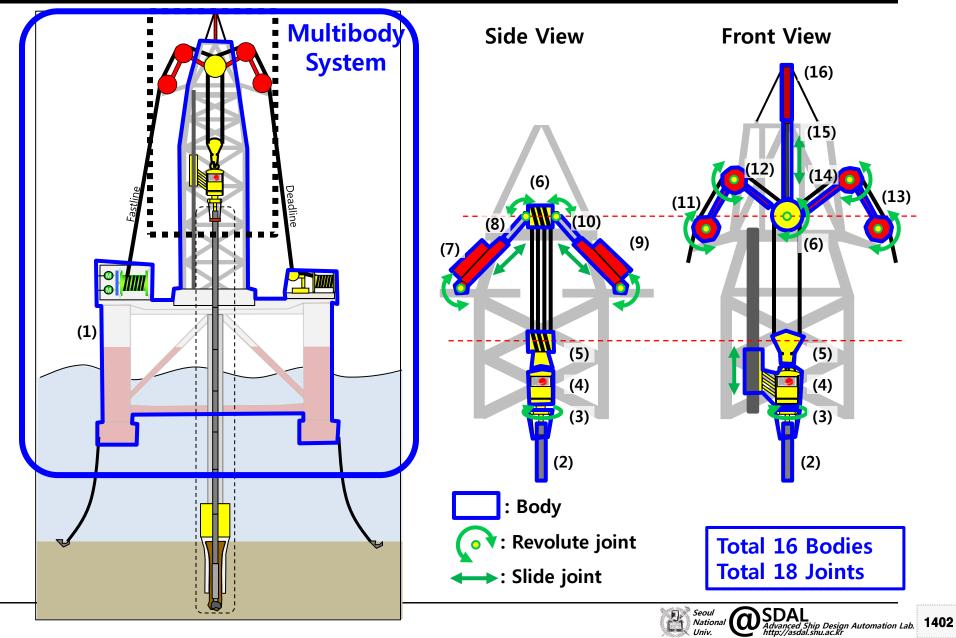
# **MULTIBDOY SYSTEM**



Kinematic Modeling of Hoisting and Heave Compensation System

- Kinematic Relations between the Components

of Hoisting System and Heave Compensation System



# **Equations of motion of the Hoisting System**

$$\begin{split} \mathbf{M}_{1}\ddot{\mathbf{s}}_{1} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{1} &= \mathbf{F}_{iytotoystatc}^{i} + \mathbf{F}_{gravity}^{i} + \mathbf{F}_{1+4}^{c} + \mathbf{F}_{1+7}^{c} + \mathbf{F}_{1+9}^{c} + \mathbf{F}_{1+1}^{c} + \mathbf{F}_{1+1}^{c} + \mathbf{F}_{1+1}^{c} \\ \mathbf{M}_{2}\ddot{\mathbf{s}}_{2} + \mathbf{Q}_{2}\dot{\mathbf{s}}_{2} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{2+3}^{c} \\ \mathbf{M}_{3}\ddot{\mathbf{s}}_{3} + \mathbf{Q}_{3}\dot{\mathbf{s}}_{3} &= \mathbf{F}_{gravity}^{c} + \mathbf{F}_{2+3}^{c} \\ \mathbf{M}_{4}\ddot{\mathbf{s}}_{4} + \mathbf{Q}_{4}\dot{\mathbf{s}}_{4} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{3+4}^{c} + \mathbf{F}_{4+3}^{c} + \mathbf{F}_{4+5}^{c} \\ \mathbf{M}_{5}\ddot{\mathbf{s}}_{5} + \mathbf{Q}_{5}\dot{\mathbf{s}}_{5} &= \mathbf{F}_{wire}^{c} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{5+4}^{c} \\ \mathbf{M}_{6}\ddot{\mathbf{s}}_{6} + \mathbf{Q}_{6}\dot{\mathbf{s}}_{6} &= \mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{5+4}^{c} \\ \mathbf{M}_{6}\ddot{\mathbf{s}}_{6} + \mathbf{Q}_{6}\dot{\mathbf{s}}_{6} &= \mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{5+4}^{c} \\ \mathbf{M}_{7}\ddot{\mathbf{s}}_{7} + \mathbf{Q}_{7}\dot{\mathbf{s}}_{7} &= \mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{7+8}^{e} + \mathbf{F}_{7+8}^{e} + \mathbf{F}_{7+8}^{e} \\ \mathbf{M}_{3}\ddot{\mathbf{s}}_{8} + \mathbf{Q}_{6}\dot{\mathbf{s}}_{8} &= \mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{5+1}^{e} + \mathbf{F}_{7+8}^{e} + \mathbf{F}_{7+8}^{u} \\ \mathbf{M}_{9}\dot{\mathbf{s}}_{9} + \mathbf{Q}_{9}\dot{\mathbf{s}}_{9} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+9}^{e} + \mathbf{F}_{1+9}^{e} \\ \mathbf{M}_{1}\dot{\mathbf{s}}_{10} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{10} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{10+9}^{e} + \mathbf{F}_{10+9}^{u} \\ \mathbf{M}_{1}\dot{\mathbf{s}}_{11}^{i} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{11} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+1}^{e} \\ \mathbf{M}_{12}\ddot{\mathbf{s}}_{12} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{12} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+2}^{e} \\ \mathbf{M}_{13}\ddot{\mathbf{s}}_{13} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{13} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+2}^{e} \\ \mathbf{M}_{13}\ddot{\mathbf{s}}_{13} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{13} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+2}^{e} \\ \mathbf{M}_{13}\ddot{\mathbf{s}}_{13} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{13} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+1}^{e} \\ \mathbf{M}_{13}\ddot{\mathbf{s}}_{13} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{15} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+1}^{e} \\ \mathbf{M}_{13}\ddot{\mathbf{s}}_{13} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{15} &= \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+1}^{e} + \mathbf{F}_{1+1}^{e} \\ \mathbf{H}_{1}\dot{\mathbf{s}}_{13} &= \mathbf{H}_{1}\dot{\mathbf{s}}_{13} \\$$



**Front View** 

(2)

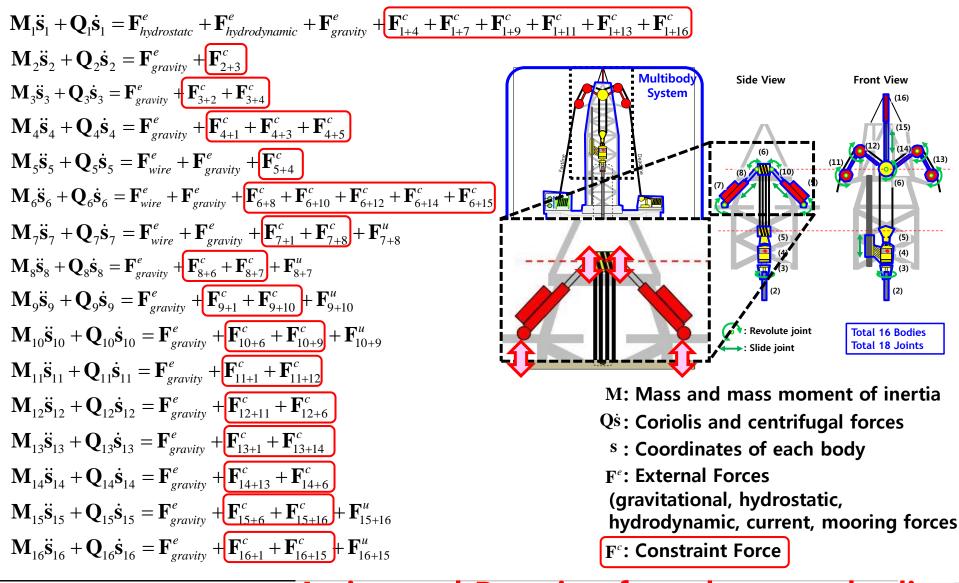
**Total 16 Bodies Total 18 Joints** 

(6)

(5)

(2)

## **Equations of motion of the Hoisting System**



Action and Reaction force between bodies

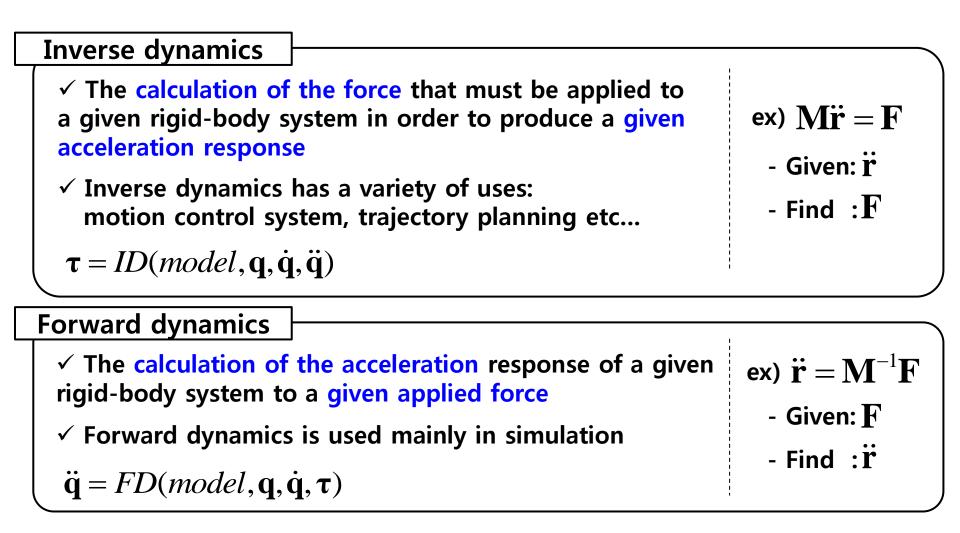
## **Equations of motion of the Hoisting System**

$\mathbf{M}_{1}\ddot{\mathbf{s}}_{1} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{1} = \mathbf{F}_{hydrostatc}^{e} + \mathbf{F}_{hydrodynamic}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+4}^{c} + \mathbf{F}_{1+7}^{c} + \mathbf{F}_{1+9}^{c} + \mathbf{F}_{1+11}^{c} + \mathbf{F}_{1+13}^{c} + \mathbf{F}_{1+16}^{c}$								
$\mathbf{M}_2 \ddot{\mathbf{s}}_2 + \mathbf{Q}_2 \dot{\mathbf{s}}_2 = \mathbf{F}_{gravity}^e + \mathbf{F}_{2+3}^c$								
$\mathbf{M}_{3}\ddot{\mathbf{s}}_{3} + \mathbf{Q}_{3}\dot{\mathbf{s}}_{3} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{3+2}^{c} + \mathbf{F}_{3+4}^{c}$	$\mathbf{M}_{10}\ddot{\mathbf{s}}_{10} + \mathbf{Q}_{10}\dot{\mathbf{s}}_{10} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{10+6}^{c} + \mathbf{F}_{10+9}^{c} + \mathbf{F}_{10+9}^{u}$							
$\mathbf{M}_{4}\ddot{\mathbf{S}}_{4} + \mathbf{Q}_{4}\dot{\mathbf{S}}_{4} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{4+1}^{c} + \mathbf{F}_{4+3}^{c} + \mathbf{F}_{4+5}^{c}$	$\mathbf{M}_{11}\ddot{\mathbf{S}}_{11} + \mathbf{Q}_{11}\dot{\mathbf{S}}_{11} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{11+1}^{c} + \mathbf{F}_{11+12}^{c}$							
$\mathbf{M}_{5}\ddot{\mathbf{s}}_{5} + \mathbf{Q}_{5}\dot{\mathbf{s}}_{5} = \mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{5+4}^{c}$	$\mathbf{M}_{12}\ddot{\mathbf{s}}_{12} + \mathbf{Q}_{12}\dot{\mathbf{s}}_{12} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{12+11}^{c} + \mathbf{F}_{12+6}^{c}$							
$\mathbf{M}_{6}\ddot{\mathbf{S}}_{6} + \mathbf{Q}_{6}\dot{\mathbf{S}}_{6} = \mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{6+8}^{c} + \mathbf{F}_{6+10}^{c} + \mathbf{F}_{6+12}^{c} + \mathbf{F}_{6+14}^{c} + \mathbf{F}_{6+15}^{c}$	$\mathbf{M}_{13}\ddot{\mathbf{s}}_{13} + \mathbf{Q}_{13}\dot{\mathbf{s}}_{13} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{13+1}^{c} + \mathbf{F}_{13+14}^{c}$							
$\mathbf{M}_{7}\ddot{\mathbf{s}}_{7} + \mathbf{Q}_{7}\dot{\mathbf{s}}_{7} = \mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{7+1}^{c} + \mathbf{F}_{7+8}^{c} + \mathbf{F}_{7+8}^{u}$	$\mathbf{M}_{14}\ddot{\mathbf{S}}_{14} + \mathbf{Q}_{14}\dot{\mathbf{S}}_{14} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{14+13}^{c} + \mathbf{F}_{14+6}^{c}$							
$\mathbf{M}_{8}\ddot{\mathbf{s}}_{8} + \mathbf{Q}_{8}\dot{\mathbf{s}}_{8} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{8+6}^{c} + \mathbf{F}_{8+7}^{c} + \mathbf{F}_{8+7}^{u}$	$\mathbf{M}_{15}\ddot{\mathbf{s}}_{15} + \mathbf{Q}_{15}\dot{\mathbf{s}}_{15} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{15+6}^{c} + \mathbf{F}_{15+16}^{c} + \mathbf{F}_{15+16}^{u}$							
$\mathbf{M}_{9}\ddot{\mathbf{s}}_{9} + \mathbf{Q}_{9}\dot{\mathbf{s}}_{9} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{9+1}^{c} + \mathbf{F}_{9+10}^{c} + \mathbf{F}_{9+10}^{u}$	$\mathbf{M}_{16}\ddot{\mathbf{s}}_{16} + \mathbf{Q}_{16}\dot{\mathbf{s}}_{16} = \mathbf{F}_{gravity}^{e} + \mathbf{F}_{16+1}^{c} + \mathbf{F}_{16+15}^{c} + \mathbf{F}_{16+15}^{u}$							
In matrix form								

$M_1$	0	0	0	0	0	0	0	0	0	0	0	0	0	0	$0 ] [\ddot{\mathbf{s}}_1]$	$\mathbf{Q}_1$	0	0	0	0 0	) 0	0	0	0	0	0	0	0	0	$0 ] \dot{\mathbf{s}}_1$		$\begin{bmatrix} \mathbf{F}_{hydrostatc}^{e} + \mathbf{F}_{hydrodynamic}^{e} + \mathbf{F}_{g}^{e} \end{bmatrix}$	e gravity	$\mathbf{F}_{1+4}^{c} + \mathbf{F}_{1+7}^{c} + \mathbf{F}_{1+9}^{c} + \mathbf{F}_{1+11}^{c} + \mathbf{F}_{1+13}^{c} + \mathbf{F}_{1+16}^{c}$	
0 1	<b>A</b> <sub>2</sub>	0	0	0	0	0	0	0	0	0	0	0	0	0	$0    \ddot{\mathbf{s}}_2   $	0	$\mathbf{Q}_2$	0	0	0 0	) 0	0	0	0	0	0	0	0	0	0    <b>š</b> <sub>2</sub>	2	$\mathbf{F}_{gravity}^{e}$		$F_{2+3}^{c}$	
0	0	$M_3$	0	0	0	0	0	0	0	0	0	0	0	0	$0 \  \ddot{\mathbf{s}}_3 \ $	0	0	$\mathbf{Q}_3$	0	0 0	) 0	0	0	0	0	0	0	0	0	$0 \  \dot{\mathbf{s}}_3$	,	$\mathbf{F}_{gravity}^{e}$		$\mathbf{F}_{3+2}^{c} + \mathbf{F}_{3+4}^{c}$	
0	0	0	$\mathbf{M}_4$	0	0	0	0	0	0	0	0	0	0	0	$0    \ddot{\mathbf{s}}_4   $	0	0	0	$\mathbf{Q}_4$	0 (	) 0	0	0	0	0	0	0	0	0	$0    \dot{\mathbf{s}}_4$	.	$\mathbf{F}_{gravity}^{e}$		$\mathbf{F}_{4+1}^{c} + \mathbf{F}_{4+3}^{c} + \mathbf{F}_{4+5}^{c}$	
0	0	0	0	$M_5$	0	0	0	0	0	0	0	0	0	0	0   <b>š</b> <sub>5</sub>	0	0	0	0 (	<b>)</b> <sub>5</sub> (	) 0	0	0	0	0	0	0	0	0	0   <b>š</b> <sub>5</sub>	5	$\mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e}$		$\mathbf{F}_{5+4}^{c}$	
0	0	0	0	0	$\mathbf{M}_{6}$	0	0	0	0	0	0	0	0	0	0    <b>š</b> <sub>6</sub>	0	0	0	0	0 Q	<sub>6</sub> 0	0	0	0	0	0	0	0	0	0    <b>š</b> <sub>6</sub>	5	$\mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e}$		$\mathbf{F}_{6+8}^{c} + \mathbf{F}_{6+10}^{c} + \mathbf{F}_{6+12}^{c} + \mathbf{F}_{6+14}^{c} + \mathbf{F}_{6+15}^{c}$	
0	0	0	0	0	0	$\mathbf{M}_7$	0	0	0	0	0	0	0	0	0    <b>š</b> <sub>7</sub>	0	0	0	0	0 0	<b>Q</b> <sub>7</sub>	0	0	0	0	0	0	0	0	0    <b>š</b> <sub>7</sub>	,	$\mathbf{F}_{wire}^{e} + \mathbf{F}_{gravity}^{e} + \mathbf{F}_{7+8}^{u}$		$\mathbf{F}_{7+1}^{c} + \mathbf{F}_{7+8}^{c}$	
0	0	0	0	0	0	0	$\mathbf{M}_8$	0	0	0	0	0	0	0	0    <b>š</b> <sub>8</sub>	_ 0	0	0	0	0 0	) 0	$\mathbf{Q}_8$	0	0	0	0	0	0	0	$0 \  \dot{\mathbf{s}}_8$		$\mathbf{F}_{gravity}^{e} + \mathbf{F}_{8+7}^{u}$	+	$\mathbf{F}_{8+6}^{c} + \mathbf{F}_{8+7}^{c}$	
0	0	0	0	0	0	0	0	$\mathbf{M}_{9}$	0	0	0	0	0	0	0   <b>š</b> <sub>9</sub>	0	0	0	0	0 (	) 0	0	$\mathbf{Q}_9$	0	0	0	0	0	0	0   <b>š</b> <sub>9</sub>	, –	$\mathbf{F}_{gravity}^{e} + \mathbf{F}_{9+10}^{u}$	T	$\mathbf{F}_{9+1}^{c} + \mathbf{F}_{9+10}^{c}$	
0	0	0	0	0	0	0	0	0	$\mathbf{M}_{10}$	0	0	0	0	0	$0    \ddot{s}_{10}  $	0	0	0	0	0 (	) 0	0	0	$\mathbf{Q}_{10}$	0	0	0	0	0	$0 \ \dot{\mathbf{s}}_{10}$	0	$\mathbf{F}_{gravity}^{e} + \mathbf{F}_{10+9}^{u}$		$\mathbf{F}_{10+6}^{c} + \mathbf{F}_{10+9}^{c}$	
0	0	0	0	0	0	0	0	0	0	$\mathbf{M}_{11}$	0	0	0	0	$0    \ddot{s}_{11}  $	0	0	0	0	0 (	) 0	0	0	0	$Q_{11}$	0	0	0	0	$0 \  \dot{\mathbf{s}}_1$	1	$\mathbf{F}_{gravity}^{e}$		$\mathbf{F}_{11+1}^{c} + \mathbf{F}_{11+12}^{c}$	
0	0	0	0	0	0	0	0	0	0	0	$M_{12}$	0	0	0	0    <b>š</b> <sub>12</sub>	0	0	0	0	0 0	) 0	0	0	0	0	$Q_{12}$	0	0	0	$0    \dot{\mathbf{s}}_{12}$	2	$\mathbf{F}_{gravity}^{e}$	+ +	$\mathbf{F}_{12+11}^{c} + \mathbf{F}_{12+6}^{c}$	
0	0	0	0	0	0	0	0	0	0	0	0	$\mathbf{M}_{13}$	0	0	0    <b>š</b> <sub>13</sub>	0	0	0	0	0 0	) 0	0	0	0	0	0	$Q_{13}$	0	0	$0 \  \dot{\mathbf{s}}_{12}$	3	$\mathbf{F}_{gravity}^{e}$		$\mathbf{F}_{13+1}^{c} + \mathbf{F}_{13+14}^{c}$	
0	0	0	0	0	0	0	0	0	0	0	0	0	$\mathbf{M}_{14}$	0	0    <b>š</b> <sub>14</sub>	0	0	0	0	0 0	) 0	0	0	0	0	0	0 0	<b>~</b> 14	0	$0    \dot{\mathbf{s}}_{1}$	4	$\mathbf{F}_{gravity}^{e}$		$\mathbf{F}_{14+13}^{c} + \mathbf{F}_{14+6}^{c}$	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	$\mathbf{M}_{15}$	0    <b>š</b> <sub>15</sub>	0	0	0	0	0 0	) 0	0	0	0	0	0	0	0	<15	0    <b>š</b> <sub>1</sub>		$\mathbf{F}_{gravity}^{e} + \mathbf{F}_{15+16}^{u}$		$\mathbf{F}_{15+6}^{c} + \mathbf{F}_{15+16}^{c}$	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	$\mathbf{M}_{16}$ $\begin{bmatrix} \ddot{\mathbf{s}}_{16} \end{bmatrix}$	[0	0	0	0	0 (	) 0	0	0	0	0	0	0	0	0	$\mathbf{Q}_{16} ] [\dot{\mathbf{s}}_{16}]$	6	$\mathbf{F}_{gravity}^{e} + \mathbf{F}_{16+15}^{u}$	ι	$\mathbf{F}_{16+1}^{c} + \mathbf{F}_{16+15}^{c}$	
							I	V	ľ	5					+	_						(	2	Ś							—	= <b>F</b>	╉	$-\mathbf{F}^{c}$	
																														Allen all	Ð	Seoul National	SDA Advance	L ed Ship Design Automation Lab. sdal.snu.ac.kr	1405

Roy Featherstone, Rigid body dynamics algorithm, Springer, 2008, pp. 2

# Forward and inverse dynamics

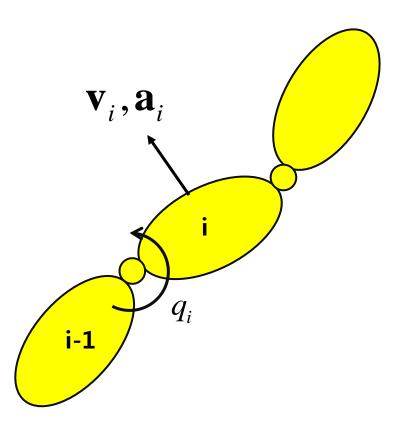




# Derivation of Equations of Motion using Recursive Newton-Euler Formulation

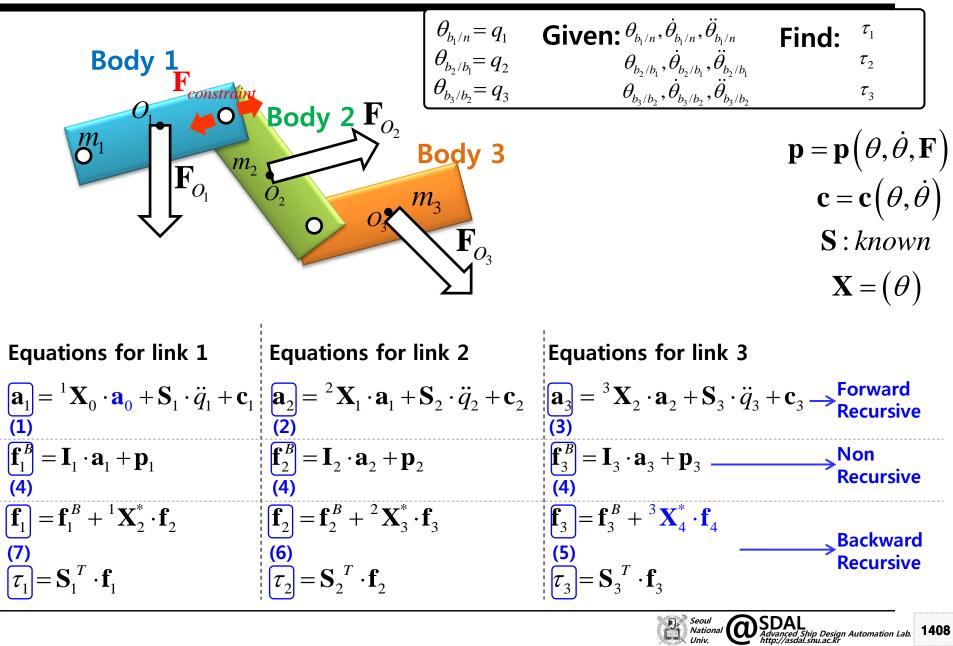
$$\mathbf{M}_i \ddot{\mathbf{s}}_i + \mathbf{Q}_i \dot{\mathbf{s}}_i = \mathbf{F}_i^e + \mathbf{F}_i^c$$

**Recursive Newton-Euler Formulation**  $\mathbf{v}_i = \mathbf{v}_{i-1} + \mathbf{S}_i \dot{q}_i$  $\mathbf{a}_i = \mathbf{a}_{i-1} + \mathbf{S}_i \ddot{q}_i + \dot{\mathbf{S}}_i \dot{q}_i$  $\mathbf{f}_i^B = \mathbf{I}_i \mathbf{a}_i + \mathbf{v}_i \times^* \mathbf{I}_i \mathbf{v}_i$  $\mathbf{f}_i = \mathbf{f}_i^B - \mathbf{f}_i^e + \mathbf{f}_{i-1}$  $\mathbf{\tau}_i = \mathbf{S}_i^T \mathbf{f}_i$  $\mathbf{V}_i$ : Velocity vector of body i (6 components) **a**<sub>i</sub>: Acceleration vector of body i (6 components)  $Q_i$ : Generalized coordinate (joint values)  $\mathbf{S}_{i}$ : Velocity transformation matrix  $\mathbf{I}_i$ : Mass and mass moment of inertia of body i : Resultant force exerted on body i : External force exerted on body i : Force exerted on the joint i which is on body i  $\tau_i$ : Force generated by joint i

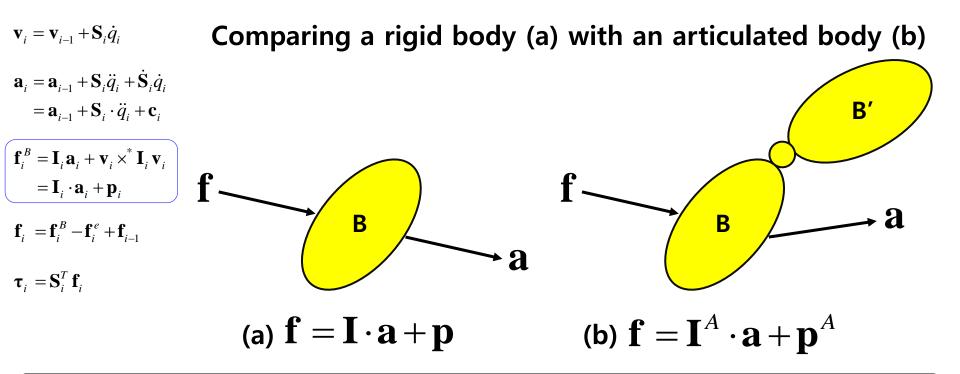




## **Inverse Dynamics of 3-Link Arm**



## Derivation of Equations of Motion using Recursive Newton-Euler Formulation for Forward Dynamics



The relationship between the applied force, f, and the resulting acceleration, a, is given by the body' equation of motion of body B.

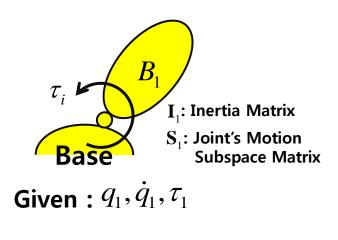
$$\mathbf{f} = \mathbf{I} \cdot \mathbf{a} + \mathbf{p}$$

Now consider the two-body system shown in diagram (b), in which a second body, B', has been connected to B via a joint. The effect of this second body is to alter the acceleration response of B, so that the relationship between f and a is now given by

$$\mathbf{f} = \mathbf{I}^A \cdot \mathbf{a} + \mathbf{p}^A$$



## Derivation of Equations of Motion using Recursive Newton-Euler Formulation for Forward Dynamics



$$\mathbf{a}_{1} = \mathbf{a}_{0} + \mathbf{S}_{1}\ddot{q}_{1} + \mathbf{c}_{1}$$

$$\mathbf{f}_{1} = \mathbf{I}_{1}\mathbf{a}_{1} + \mathbf{p}_{1}$$

$$\mathbf{S}_{1}^{T}\mathbf{f}_{1} = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\left(\mathbf{I}_{1}\left(\mathbf{a}_{0} + \mathbf{S}_{1}\ddot{q}_{1} + \mathbf{c}_{1}\right) + \mathbf{p}_{1}\right) = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}\left(\mathbf{a}_{0} + \mathbf{S}_{1}\ddot{q}_{1} + \mathbf{c}_{1}\right) + \mathbf{S}_{1}^{T}\mathbf{p}_{1} = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) + \mathbf{S}_{1}^{T}\mathbf{I}_{1}\mathbf{S}_{1}\ddot{q}_{1} + \mathbf{S}_{1}^{T}\mathbf{p}_{1} = \tau_{1}$$

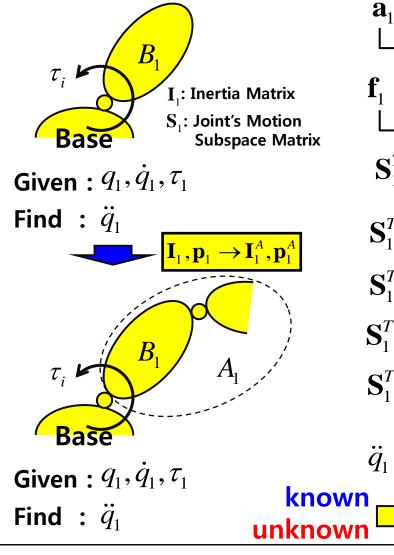
$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) + \mathbf{S}_{1}^{T}\mathbf{I}_{1}\mathbf{S}_{1}\ddot{q}_{1} + \mathbf{S}_{1}^{T}\mathbf{p}_{1} = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}\mathbf{S}_{1}\ddot{q}_{1} = \tau_{1} - \mathbf{S}_{1}^{T}\mathbf{I}_{1}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) - \mathbf{S}_{1}^{T}\mathbf{p}_{1}$$

$$\ddot{q}_{1} = \left(\mathbf{S}_{1}^{T}\mathbf{I}_{1}\mathbf{S}_{1}\right)^{-1}\left(\tau_{1} - \mathbf{S}_{1}^{T}\mathbf{I}_{1}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) - \mathbf{S}_{1}^{T}\mathbf{p}_{1}\right)$$
known



## Derivation of Equations of Motion using Recursive Newton-Euler Formulation for Forward Dynamics



$$\mathbf{a}_{1} = \mathbf{a}_{0} + \mathbf{S}_{1}\ddot{q}_{1} + \mathbf{c}_{1}$$

$$\mathbf{f}_{1} = \mathbf{I}_{1}^{A}\mathbf{a}_{1} + \mathbf{p}_{1}^{A}$$

$$\mathbf{S}_{1}^{T}\mathbf{f}_{1} = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\left(\mathbf{I}_{1}^{A}\left(\mathbf{a}_{0} + \mathbf{S}_{1}\ddot{q}_{1} + \mathbf{c}_{1}\right) + \mathbf{p}_{1}^{A}\right) = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\left(\mathbf{a}_{0} + \mathbf{S}_{1}\ddot{q}_{1} + \mathbf{c}_{1}\right) + \mathbf{S}_{1}^{T}\mathbf{p}_{1}^{A} = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) + \mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\mathbf{S}_{1}\ddot{q}_{1} + \mathbf{S}_{1}^{T}\mathbf{p}_{1}^{A} = \tau_{1}$$

$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) + \mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\mathbf{S}_{1}\ddot{q}_{1} + \mathbf{S}_{1}^{T}\mathbf{p}_{1}^{A} = \tau_{1}$$

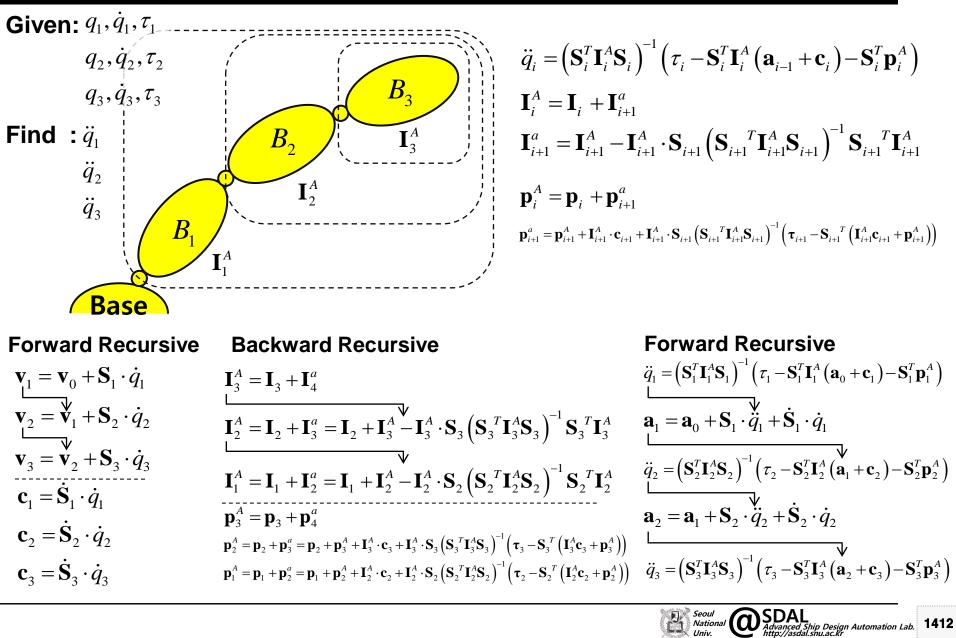
$$\mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\mathbf{S}_{1}\ddot{q}_{1} = \tau_{1} - \mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) - \mathbf{S}_{1}^{T}\mathbf{p}_{1}^{A}$$

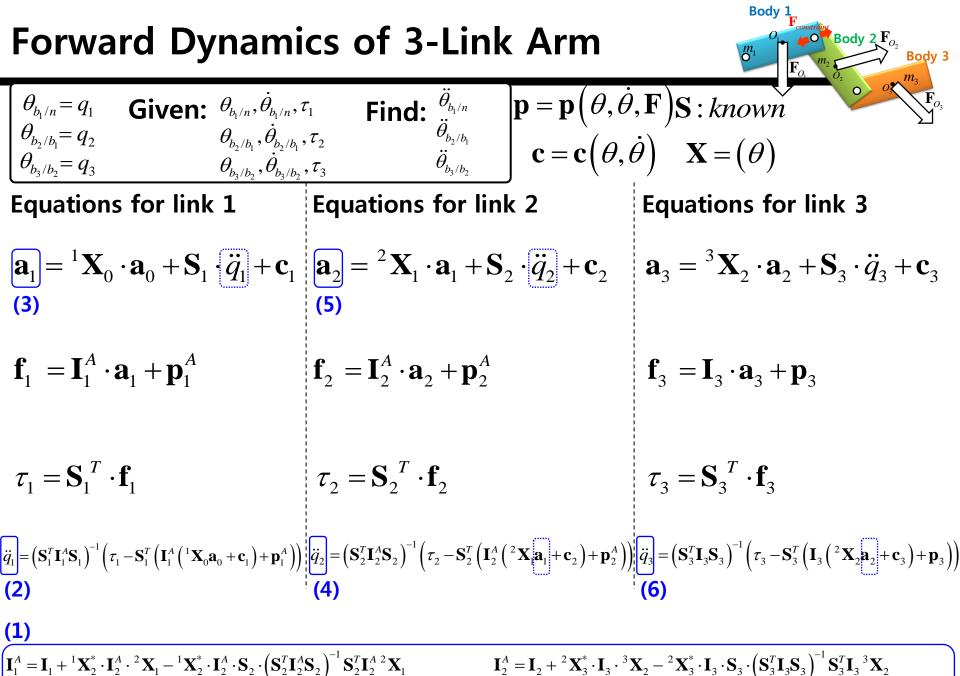
$$\ddot{q}_{1} = \left(\mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\mathbf{S}_{1}\right)^{-1}\left(\tau_{1} - \mathbf{S}_{1}^{T}\mathbf{I}_{1}^{A}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) - \mathbf{S}_{1}^{T}\mathbf{p}_{1}^{A}\right)$$

$$\ddot{q}_{i} = \left(\mathbf{S}_{i}^{T}\mathbf{I}_{i}^{A}\mathbf{S}_{i}\right)^{-1}\left(\tau_{i} - \mathbf{S}_{i}^{T}\mathbf{I}_{i}^{A}\left(\mathbf{a}_{0} + \mathbf{c}_{1}\right) - \mathbf{S}_{1}^{T}\mathbf{p}_{1}^{A}\right)$$

$$\ddot{\mathbf{W}}^{\text{functional Constraints}} \textcircled{O}^{\text{SDAL}}_{\text{functional statistic Design Automation Lab}} 1411$$

## Inverse Dynamics using Recursive Newton-Euler Formulation - Articulated Body Method





 $\mathbf{p}_{1}^{A} = \mathbf{p}_{1} + {}^{1}\mathbf{X}_{2}^{*} \cdot \mathbf{p}_{2}^{A} + {}^{1}\mathbf{X}_{2}^{*} \cdot \mathbf{I}_{2}^{A} \cdot \mathbf{c}_{2} + {}^{1}\mathbf{X}_{2}^{*} \cdot \mathbf{I}_{2}^{A} \cdot \mathbf{S}_{2} \cdot \left(\mathbf{S}_{2}^{T}\mathbf{I}_{2}^{A}\mathbf{S}_{2}\right)^{-1} \left(\tau_{2} - \mathbf{S}_{2}^{T}\left(\mathbf{I}_{2}^{A}\mathbf{c}_{2} + \mathbf{p}_{2}^{A}\right)\right) \quad \mathbf{p}_{2}^{A} = \mathbf{p}_{2} + {}^{2}\mathbf{X}_{3}^{*} \cdot \mathbf{p}_{3} + {}^{2}\mathbf{X}_{3}^{*} \cdot \mathbf{I}_{3} \cdot \mathbf{c}_{3} + {}^{2}\mathbf{X}_{3}^{*} \cdot \mathbf{I}_{3} \cdot \mathbf{S}_{3} \cdot \left(\mathbf{S}_{3}^{T}\mathbf{I}_{3}\mathbf{S}_{3}\right)^{-1} \left(\tau_{3} - \mathbf{S}_{3}^{T}\left(\mathbf{I}_{3}\mathbf{c}_{3} + \mathbf{p}_{3}^{A}\right)\right)$ 

## **Comparison of Augmented, Embedding, and Recursive Formulation**

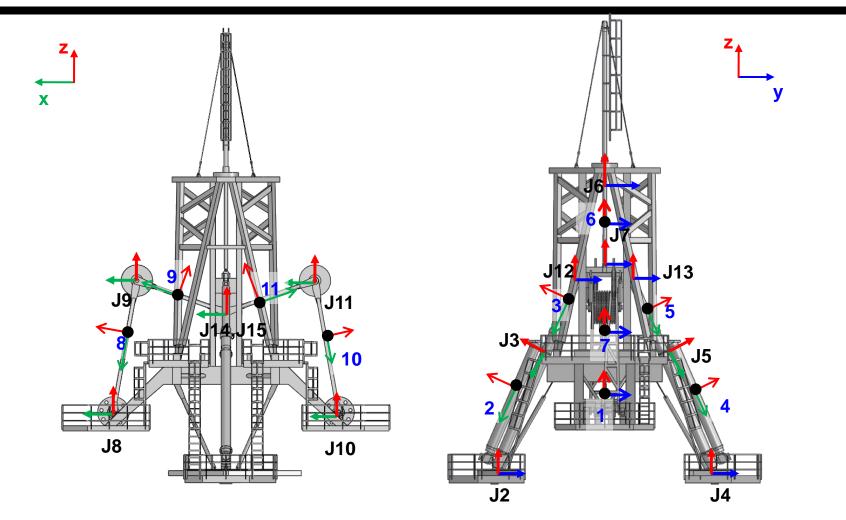
	Augmented formulation	Embedding formulation	Recursive formulation
	$\begin{bmatrix} \bar{\mathbf{M}}(\mathbf{q}) & \mathbf{C}_{\mathbf{q}}^{T}(\mathbf{q}) \\ \mathbf{C}_{\mathbf{q}}(\mathbf{q}) & 0 \end{bmatrix} \begin{bmatrix} \ddot{\mathbf{q}} \\ \lambda \end{bmatrix}$ $= \begin{bmatrix} \bar{\mathbf{F}}(\mathbf{q}, \dot{\mathbf{q}}, \ddot{\mathbf{q}}, t) - \bar{\mathbf{k}}(\mathbf{q}, \dot{\mathbf{q}}) \\ -(\mathbf{C}_{\mathbf{q}}\dot{\mathbf{q}})_{\mathbf{q}}\dot{\mathbf{q}} \end{bmatrix}$	$\overline{\mathbf{M}}\overline{\mathbf{q}} + \overline{\mathbf{k}} - \overline{\mathbf{F}} = 0$	$\mathbf{v}_{i} = \mathbf{v}_{i-1} + \mathbf{S}_{i}\dot{q}_{i}$ $\mathbf{a}_{i} = \mathbf{a}_{i-1} + \mathbf{S}_{i}\ddot{q}_{i} + \dot{\mathbf{S}}_{i}\dot{q}_{i}$ $\mathbf{f}_{i}^{B} = \mathbf{I}_{i}\mathbf{a}_{i} + \mathbf{v}_{i} \times^{*}\mathbf{I}_{i}\mathbf{v}_{i}$ $\mathbf{f}_{i} = \mathbf{f}_{i}^{B} - \mathbf{f}_{i}^{e} + \mathbf{f}_{i-1}$ $\mathbf{\tau}_{i} = \mathbf{S}_{i}^{T}\mathbf{f}_{i}$
Reference frame of Position and Orientation	Inertial frame	Body fixed frame	Body fixed frame
Constraint force	Calculated without Additional calculation	Additional calculation is needed	Additional calculation is needed
the complexity of computation	$O(n^3)$	$O(n^3)$	<i>O</i> ( <i>n</i> )

In this study, the recursive formulation is used to develop the dynamics

kernel.

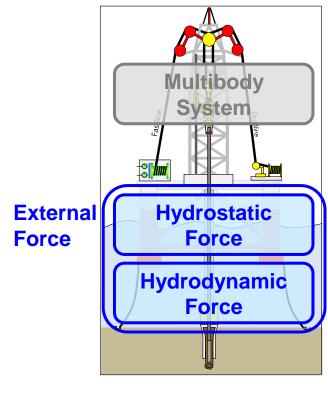


## Modeling of heave compensation system



Model of heave compensation system using the developed dynamics kernel





## 18-3.

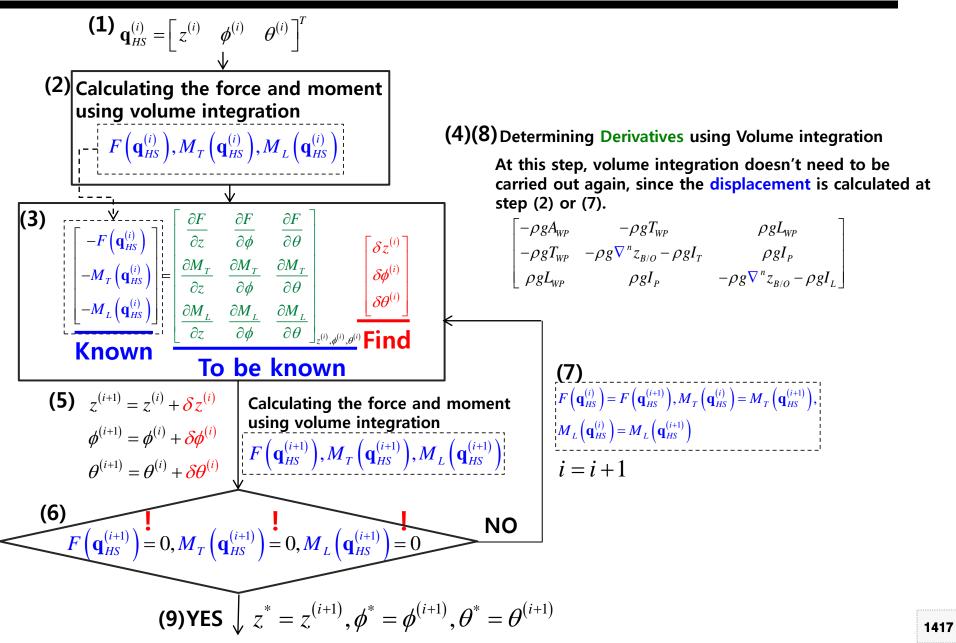
# **External Forces Acting on the Platform**

- HYDROSTATIC FORCE
- HYDRODYNAMIC FORCE

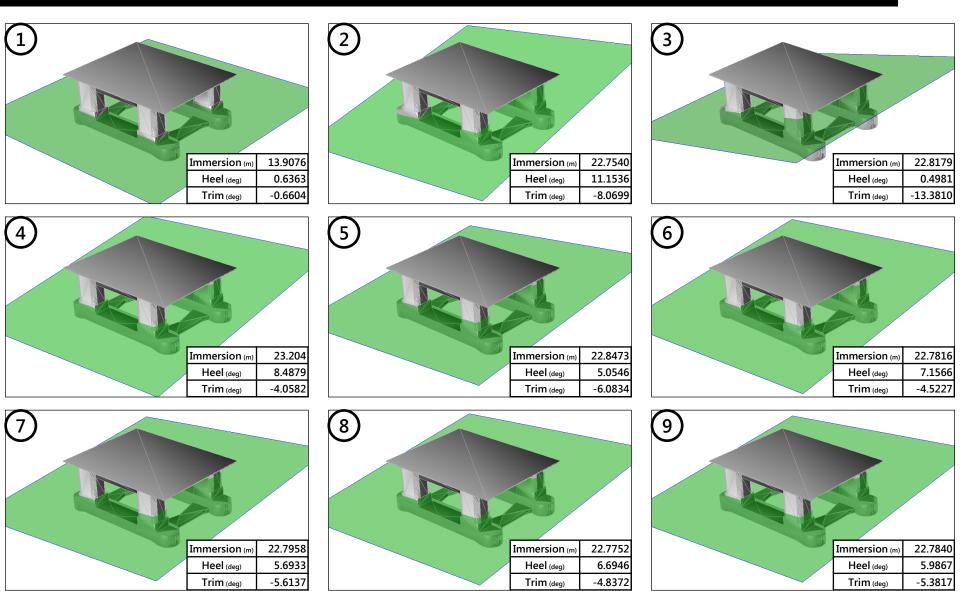
 $\mathbf{M}_{1}\ddot{\mathbf{s}}_{1} + \mathbf{Q}_{1}\dot{\mathbf{s}}_{1} = \mathbf{F}_{hydrostatc}^{e} + \mathbf{F}_{hydrodynamic}^{e}$  $+ \mathbf{F}_{gravity}^{e} + \mathbf{F}_{1+4}^{c} + \mathbf{F}_{1+7}^{c} + \mathbf{F}_{1+9}^{c} + \mathbf{F}_{1+11}^{c} + \mathbf{F}_{1+13}^{c} + \mathbf{F}_{1+16}^{c}$ 



#### **Determination of initial position and attitude** Sequence of determining initial condition



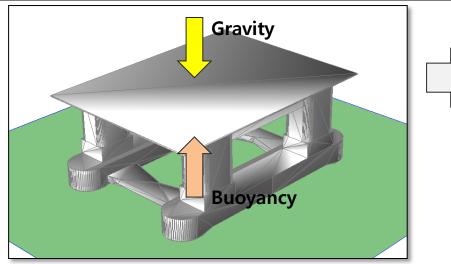
#### **Determination of initial position and attitude** Examples: Center of mass: (-0.5, -0.5, 25.22)





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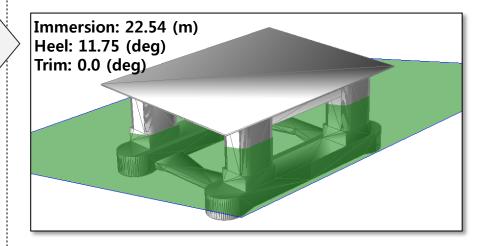
## Static Analysis: Determination of initial position and attitude



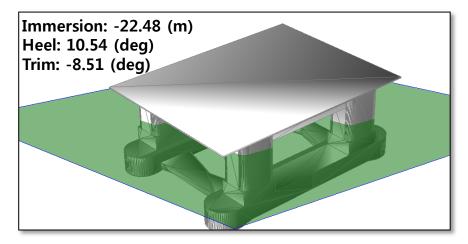
Weight: 55,411 tons

Center of mass can be changed by 1) adding an additional cargo and 2) flooding some compartments

Need to determine the initial position and attitude of floating structure for dynamic analysis. Case #1: Center of mass: (0, -1.0, 25.22)



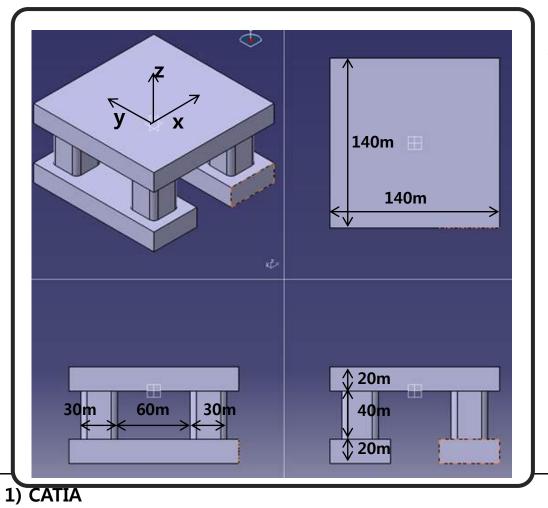
Case #2: Center of mass: (-1.0, -1.0, 25.22)





## Calculation of hydrostatic force

 Because the semi-submersible can have various types of complex bodies, the polyhedron model is used for the calculation of the volume. To verify the calculation The volume and center of volume of this model is calculated by the developed module and a commercial CAD system<sup>1)</sup>



Volume calculation results of the Semi-submergible

#### The developed module

- Volume: 816,000m<sup>3</sup>
- Center of Volume: (0,0,-15.882)

#### The commercial CAD system

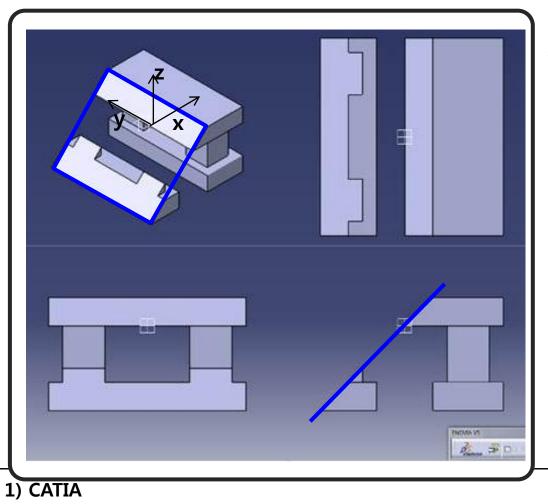
- Volume: 816,000m<sup>3</sup>
- Center of Volume: (0,0,-15.882)



## **Calculation of hydrostatic force**

 Because the semi-submersible can have various types of complex bodies, the polyhedron model is used for the calculation of the volume.

To verify the calculation The volume and center of volume of this model is calculated by the developed module and a commercial CAD system<sup>1)</sup>



Volume calculation results of the Semisubmergible under the waterplane

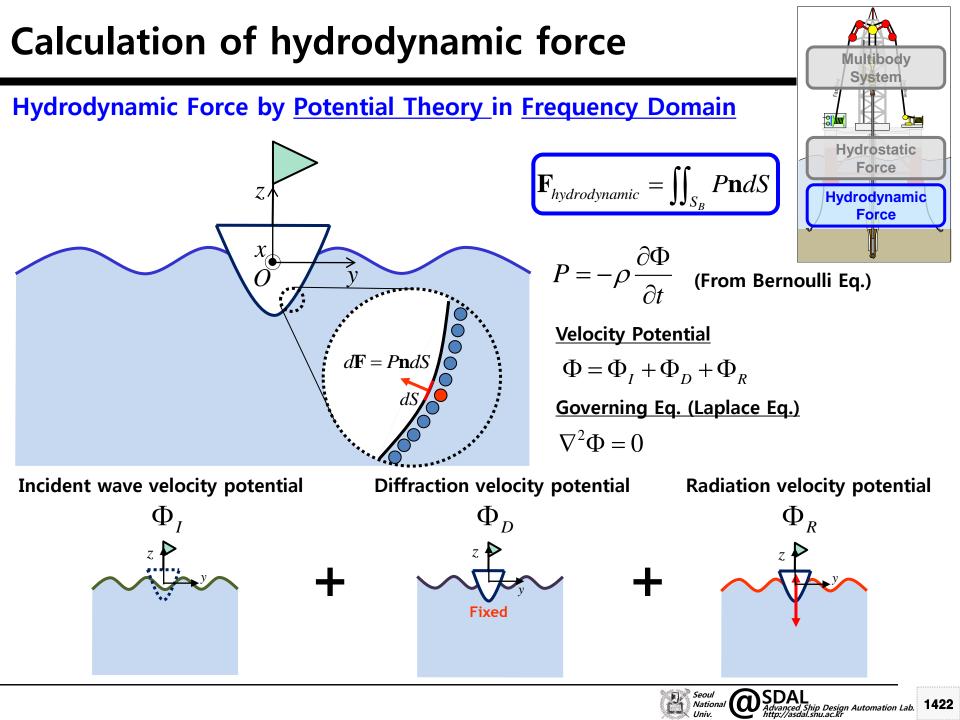
#### The developed module

- Volume: 467,000m<sup>3</sup>
- Center of Volume: (28.108, 0, -24.104)

#### The commercial CAD system

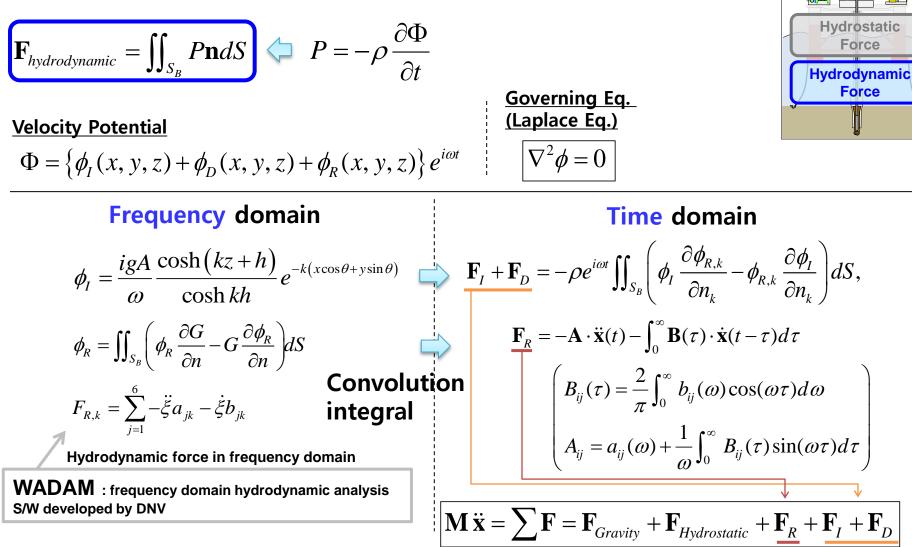
- Volume: 467,000m<sup>3</sup>
- Center of Volume: (28.108, 0, -24.104)





# Calculation of hydrodynamic force

#### Hydrodynamic Force by Potential Theory in Frequency Domain



\* Cummins, WE (1962). "The Impulse Response Function and Ship Motions," Schiffstechnik, Vol 9, pp 101-109.



Multibody System

Force

Force

## Ship motion analysis in time domain

$$\mathbf{M} \ddot{\mathbf{x}} = \sum \mathbf{F} = \mathbf{F}_{Gravity} + \mathbf{F}_{Hydrostatic} + \mathbf{F}_{R} + \mathbf{F}_{I} + \mathbf{F}_{D}$$

$$\mathbf{F}_{Restoring}(= -\mathbf{C} \cdot \mathbf{x}(t)) \qquad \mathbf{F}_{exciting}$$

$$\mathbf{F}_{Restoring} \text{ substitute } \mathbf{F}_{Restoring} \text{ and } \mathbf{F}_{R} \text{ to the equation}$$

$$\mathbf{M} \ddot{\mathbf{x}} = -\mathbf{C} \cdot \mathbf{x}(t) - \mathbf{A} \cdot \ddot{\mathbf{x}}(t) - \int_{0}^{\infty} \mathbf{B}(\tau) \cdot \dot{\mathbf{x}}(t-\tau) d\tau + \mathbf{F}_{exciting}$$

$$\mathbf{M} \ddot{\mathbf{x}} = -\mathbf{C} \cdot \mathbf{x}(t) - \mathbf{A} \cdot \ddot{\mathbf{x}}(t) - \int_{0}^{\infty} \mathbf{B}(\tau) \cdot \dot{\mathbf{x}}(t-\tau) d\tau + \mathbf{F}_{exciting}$$

Newton's 2<sup>nd</sup> law yields the linear equation of motion in the time domain:

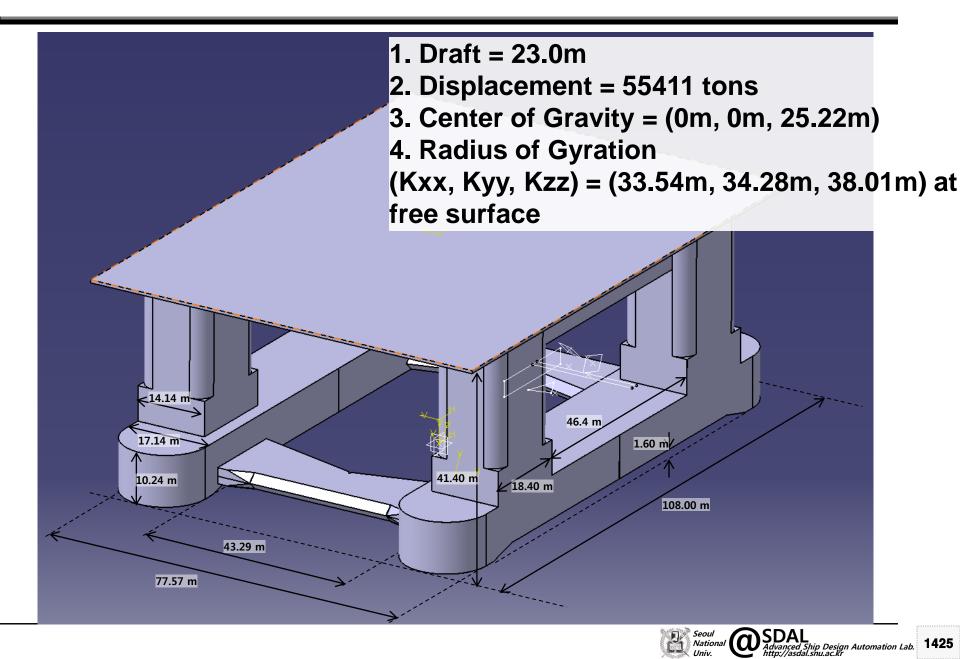
$$(\mathbf{M} + \mathbf{A}) \cdot \ddot{\mathbf{x}}(t) + \int_0^\infty \mathbf{B}(\tau) \cdot \dot{\mathbf{x}}(t - \tau) d\tau + \mathbf{C} \cdot \mathbf{x}(t) = \mathbf{F}_{exciting}$$
 : Cur

: Cummins Equation

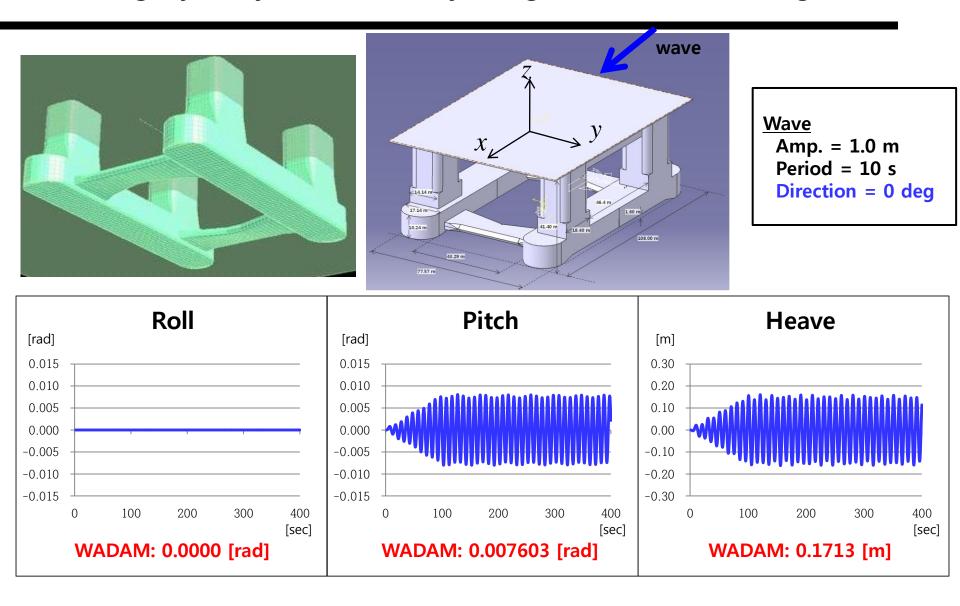
, where the components of the matrices A and B can be obtained by the added mass and damping data in the frequency domain



## Dimension of the Semi-submersible rig

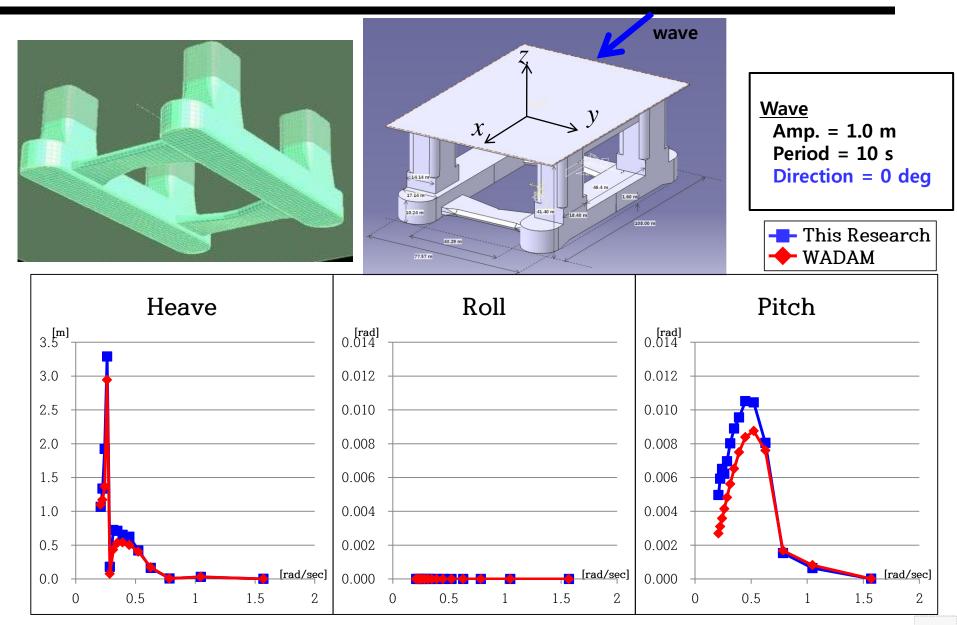


#### Calculating Hydrodynamic Force by using WADAM\*: Following Sea

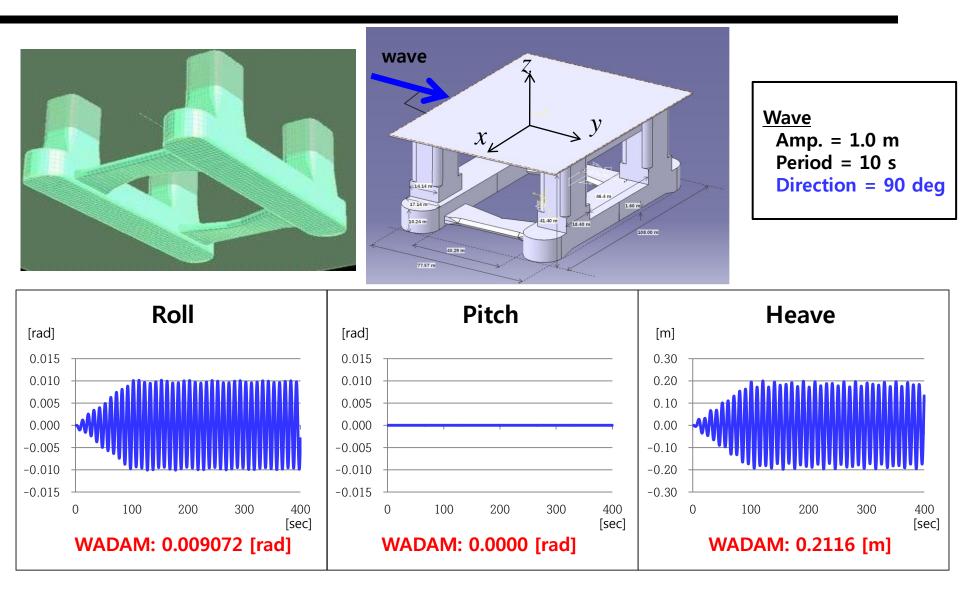




#### Calculating of Hydrodynamic Force by using WADAM\*: Following Sea - RAO

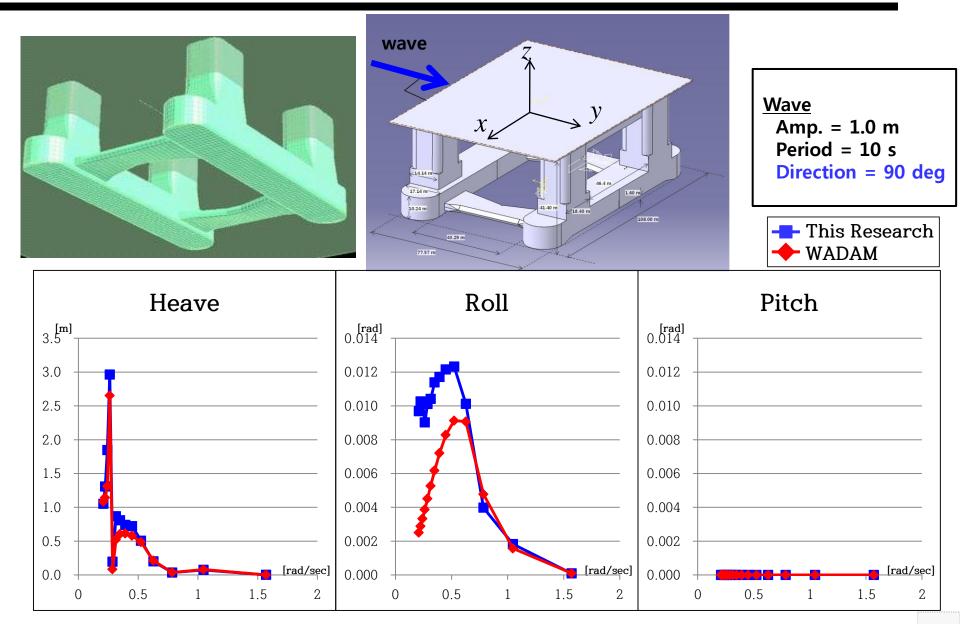


#### Calculating of Hydrodynamic Force by using WADAM\*: Beam Sea

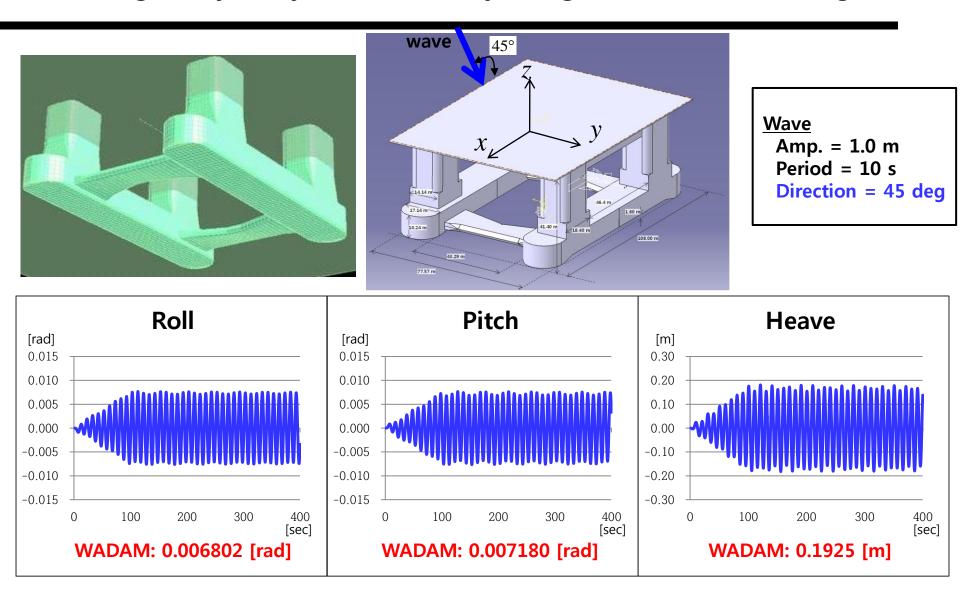


Poul ational OSDAL Advanced Ship Design Automation Lab. 1428

#### Calculating of Hydrodynamic Force by using WADAM\*: Beam Sea

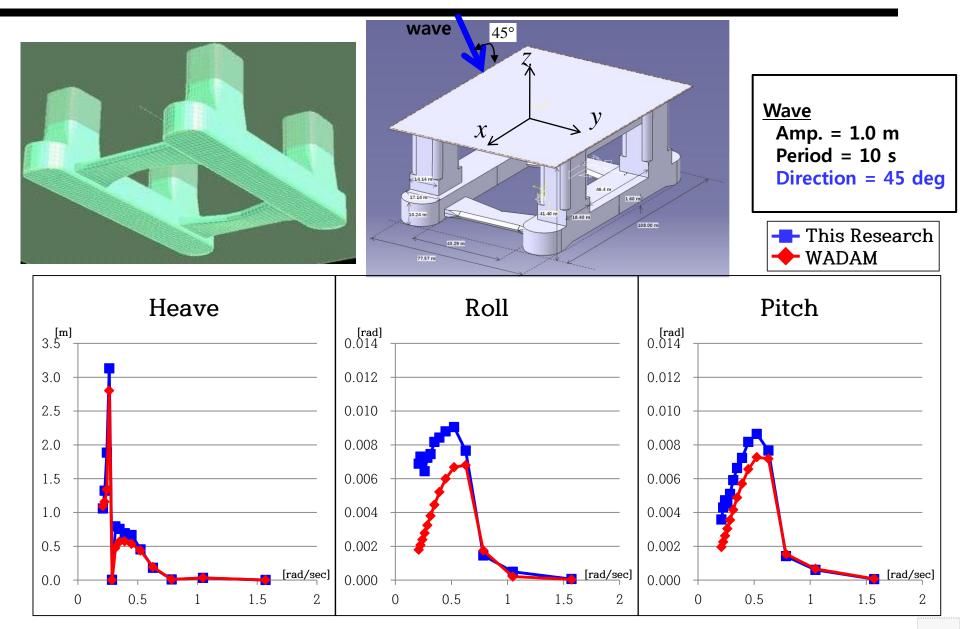


#### Calculating of Hydrodynamic Force by using WADAM\*: Quatering Sea



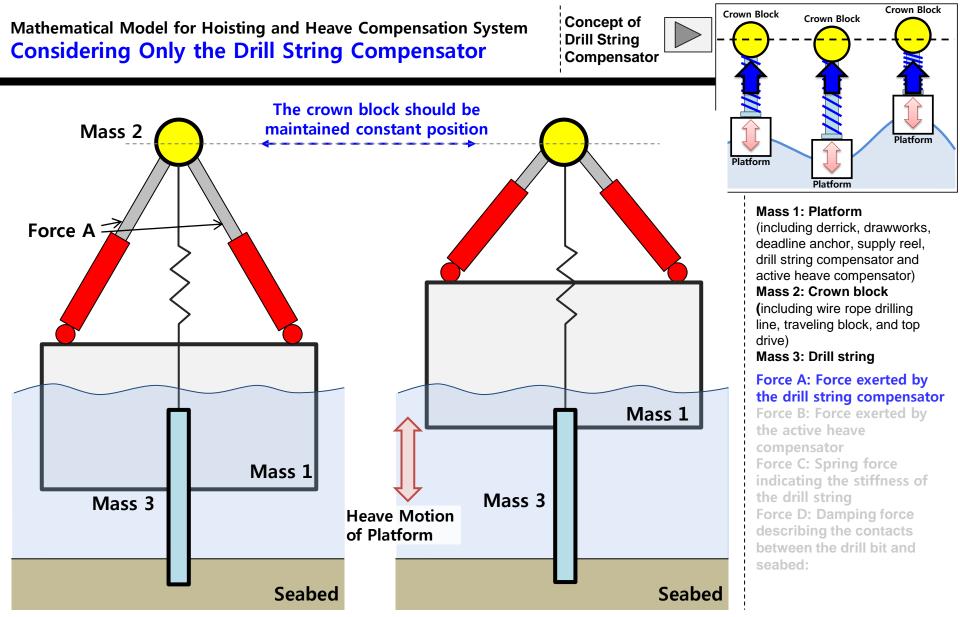


#### Calculating of Hydrodynamic Force by using WADAM\*: Quatering Sea

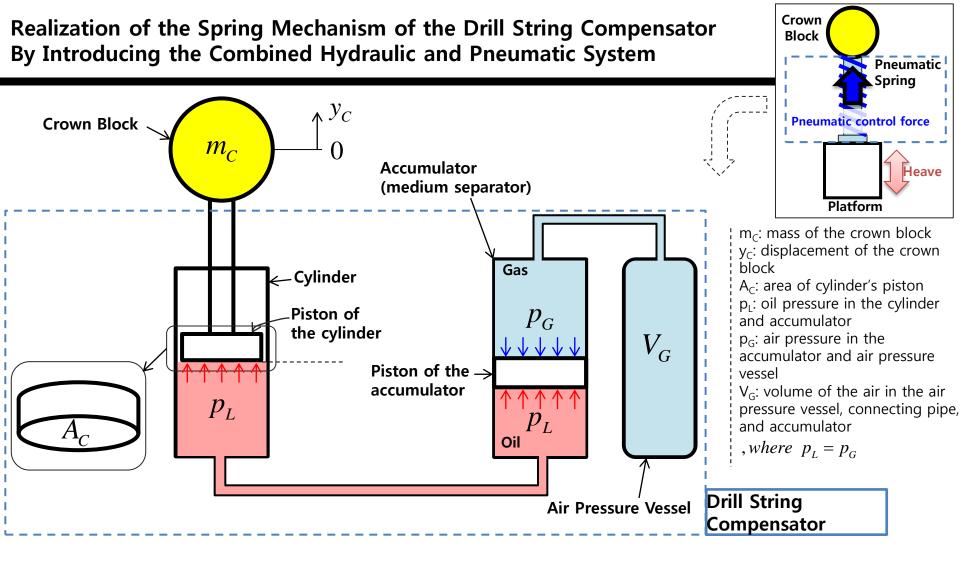


### 18-4. Hydraulic and Pneumatic Control Force





To examine the effect of the drill string compensator on the motion of the crown block, the forces exerted by the drill string compensator are divided into two kind of forces: Force A-1: Spring force describing <u>the low-rate pneumatic spring</u> Force A-2: Damping force describing the seal friction between the cylinder and piston

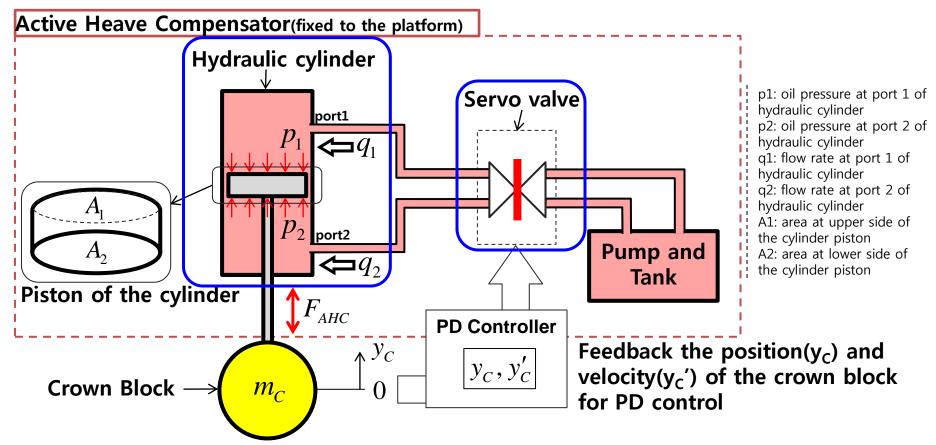


- The combined hydraulic and pneumatic system, composed of cylinder, accumulator, and air pressure vessel, forms a <u>spring mechanism</u> of which both the pre-tension (the air pressure in the system) and the stiffness (the volume of the linked gas container) can be set

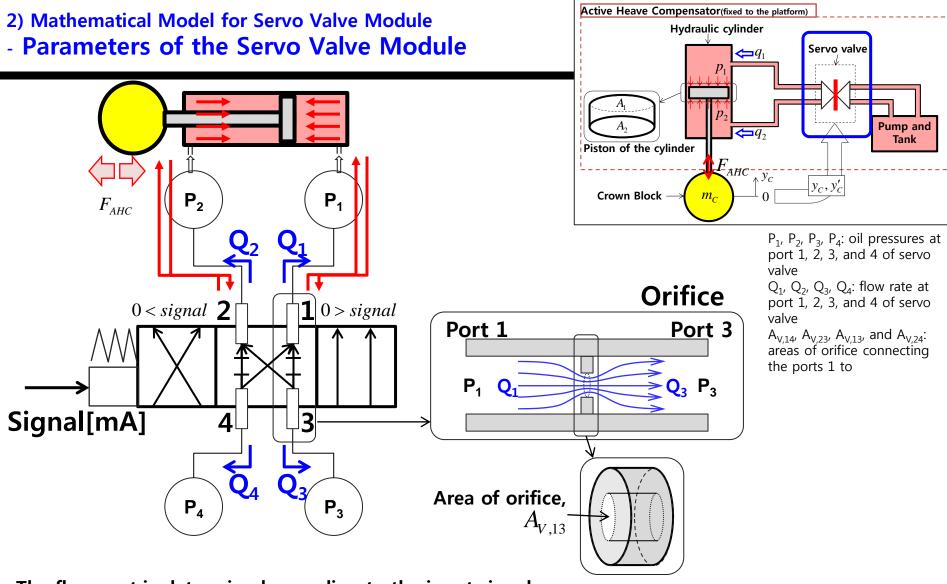
- The pressure of the air is controlled in order to vary the load that can be supported

Reference) Peter Albers, Motion Control in Offshore and Dredging, 2010, pp.208-215

#### Realization of the Hydraulic Control Force of the Active Heave Compensator by Introducing Hydraulic Cylinder and Servo Valve



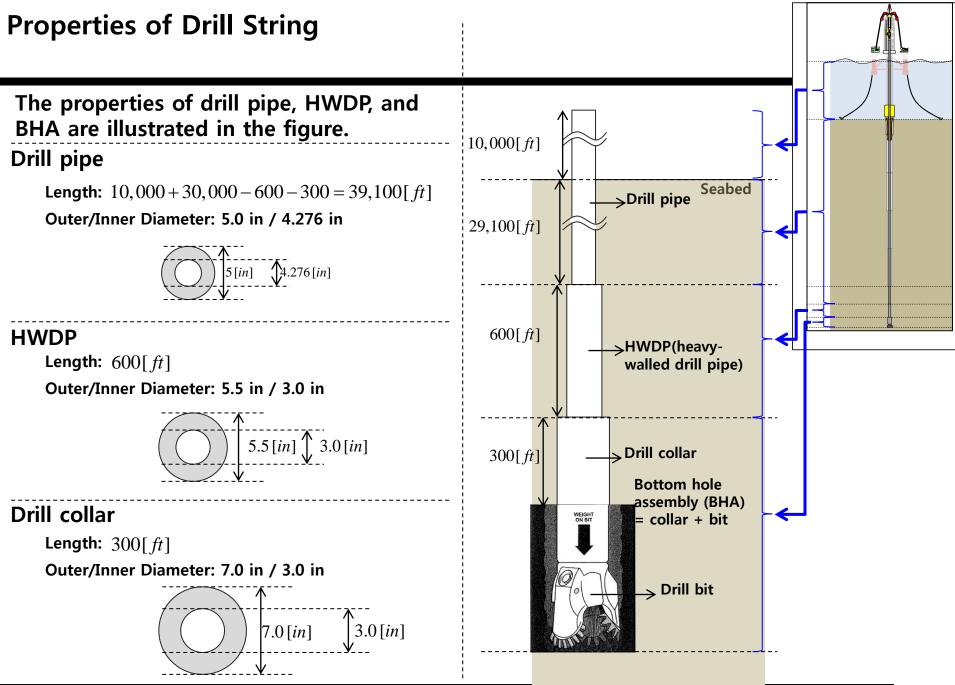
- In order to keep the position of the crown block constant, the <u>PD control algorithm</u> is applied
- Active heave compensator is mainly composed of hydraulic cylinder and servo valve Therefore, mathematical models for two modules are formulated:
  - 1) mathematical model for hydraulic cylinder module
  - 2) mathematical model for servo valve module



- The flow part is determined according to the input signal
- There are 4 possible flow paths: 1 to 4, 2 to 3, 1 to 3, 2 to 4
- If the port 1 is connected to the port 3, the flow path is described as an orifice Then the flow rates,  $Q_1$  and  $Q_3$  are represented by the area of orifice,  $A_{V,13}$ , and the pressures  $P_1$  and  $P_3$ .

## 18-5. Mathematical model of Drill String

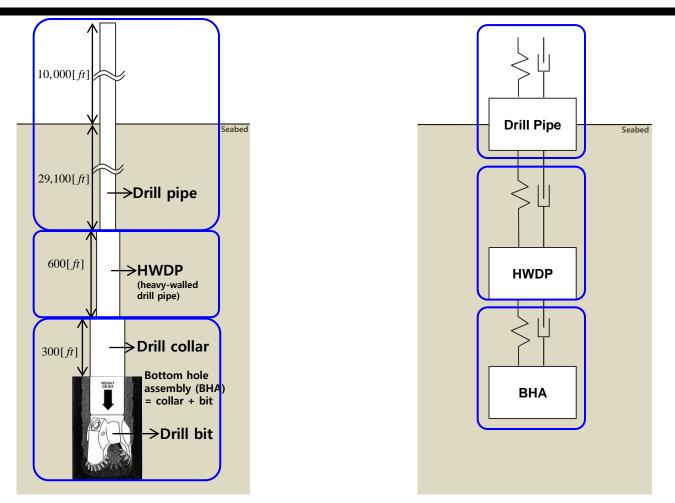




Reference) Jonggeun Choe, et al, Analyses and Procedures for Kick Detection in Subsea Mudlift Drilling, SPE Drilling & Completion, December 2007

#### **Mathematical Modeling of Drill String**

- Replace the Drill String with Equivalent Mass, Spring, and Damper

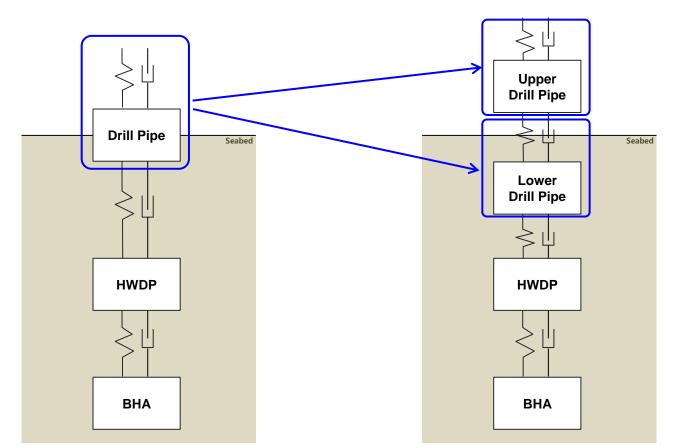


Since the drill pipe, HWDP, and BTA will stretch under its own weight modified by the buoyancy factor, and be subject to drag friction as they are pulled through the drilling fluid, they can be <u>replaced by equivalent mass</u>, <u>spring</u>, <u>and damper</u>.

Reference) Hatleskog, J.T., Dunnigan, M.W., Passive Compensator Load Variation for Deep-Water Drilling, Journal of Oceanic Engineering, Vol.32, No.3, July 2007

#### Mathematical Modeling of Drill String

- Replace the Drill String with Equivalent Mass, Spring, and Damper

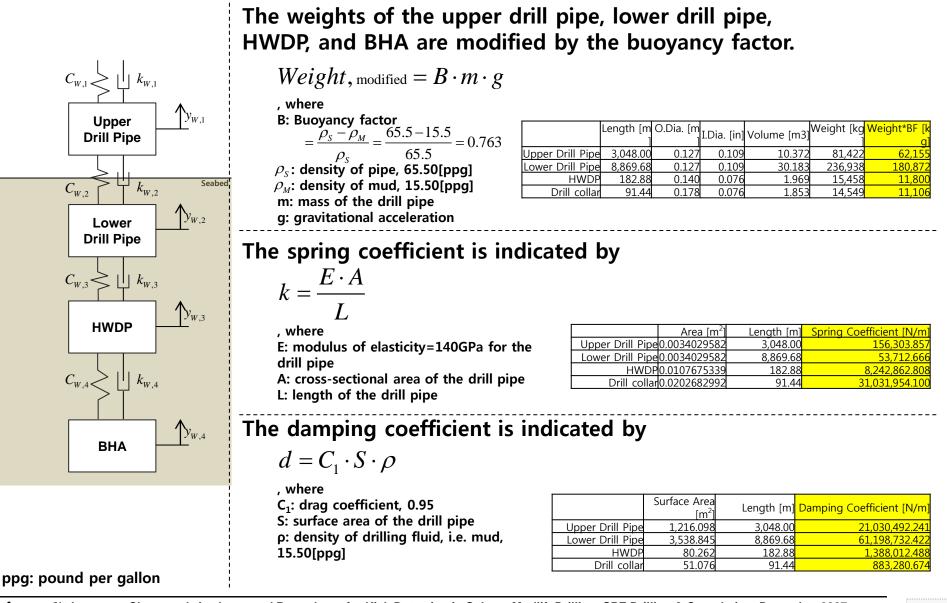


The drill pipe is considered in two parts to accommodate the different friction regime; the friction experienced by the drill string in the upper section is predominantly viscous drag whereas the lower section will typically experience a fair degree of coulomb friction, which will change significantly if the drill string is turning.<sup>Ref.1)</sup> Also, in practice, it suffices to use a model where the drill pipe is split into two parts<sup>Ref.2)</sup>.

Reference 1) Hatleskog, J.T., Dunnigan, M.W., Passive Compensator Load Variation for Deep-Water Drilling, Journal of Oceanic Engineering, Vol.32, No.3, July 2007

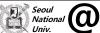
#### **Mathematical Modeling of Drill String**

### - Replace the Drill String with Equivalent Mass, Spring, and Damper

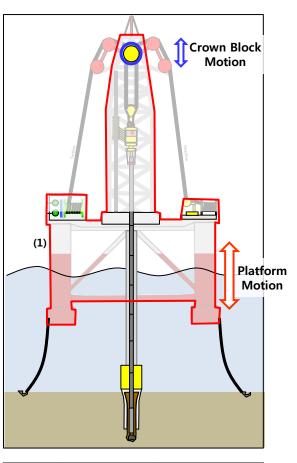


Reference 1) Jonggeun Choe, et al, Analyses and Procedures for Kick Detection in Subsea Mudlift Drilling, SPE Drilling & Completion, December 2007 Reference 1) Hatleskog, J.T., Dunnigan, M.W., Passive Compensator Load Variation for Deep-Water Drilling, Journal of Oceanic Engineering, Vol.32, No.3,

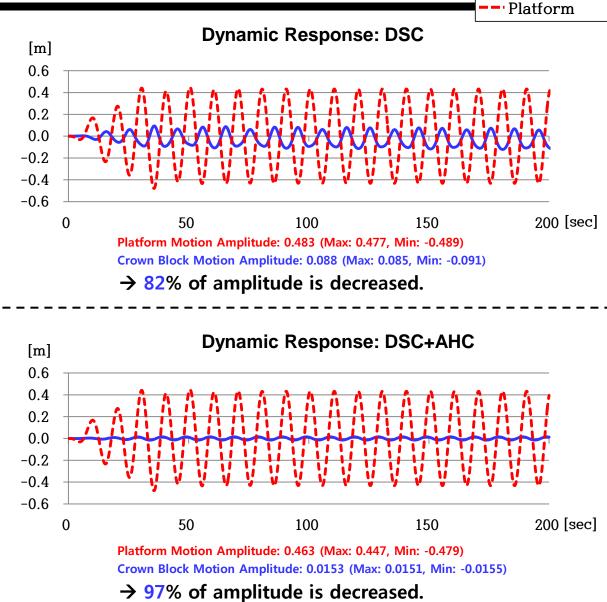
## 18-6. Dynamic Response Analysis and Control of the Hoisting and Heave Compensation System



### Dynamic Response Analysis - Wave Amplitude: 3m



	Amplitude	3 m	
Wave	Period	10 sec	
	Angle	0 degree	



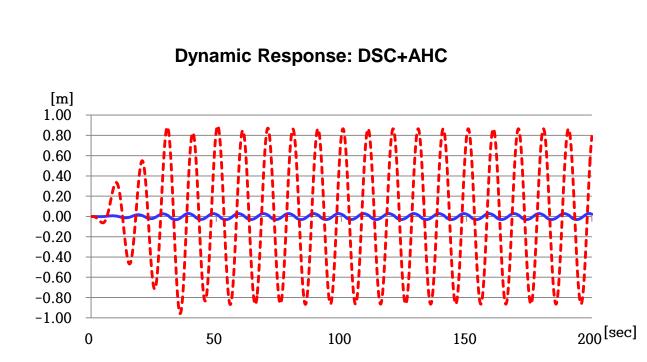


**Crown Block** 

### Dynamic Response Analysis - Wave Amplitude: 6m

Crown Block Motion (1) Platform Motion

	Amplitude	6 m		
Wave	Period	10 sec		
	Angle	0 degree		



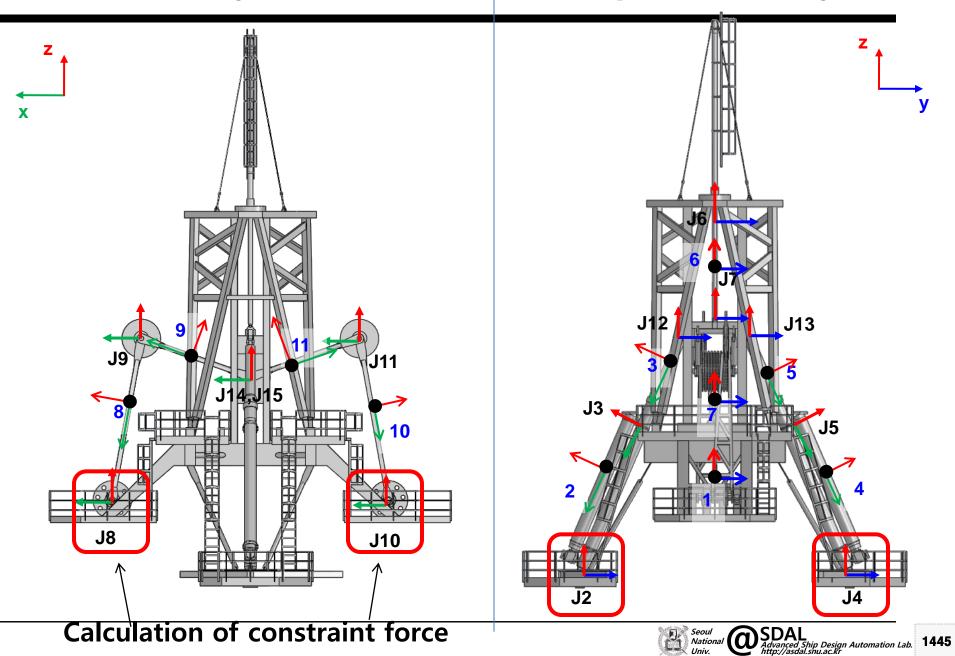
Platform Motion Amplitude: 0.926 (Max: 0.895, Min: -0.958) Crown Block Motion Amplitude: 0.0306 (Max: 0.0297, Min: -0.0315)

 $\rightarrow$  97% of amplitude is decreased.

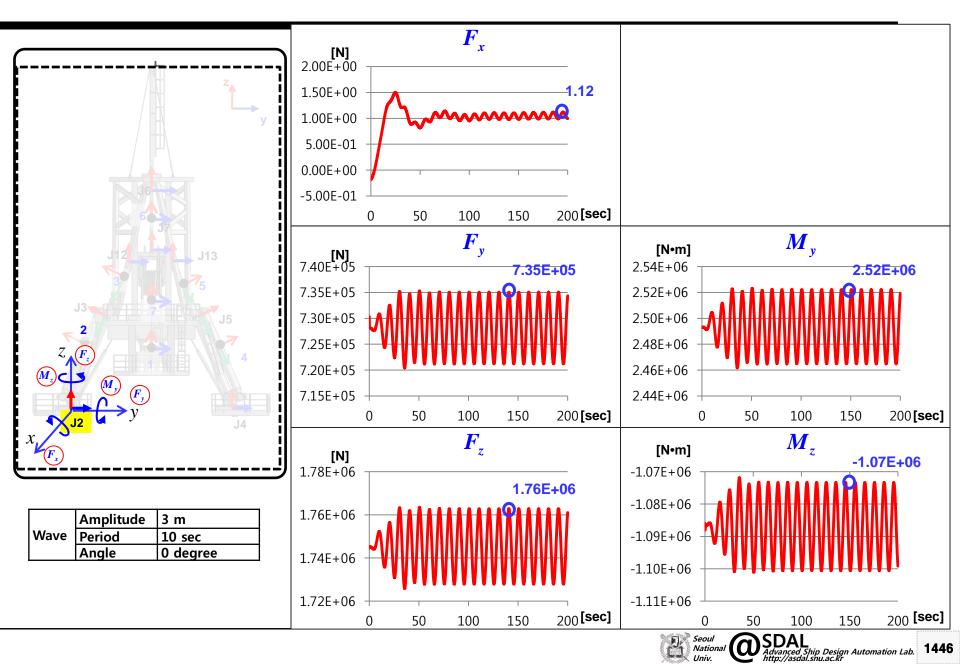


Crown Block Platform

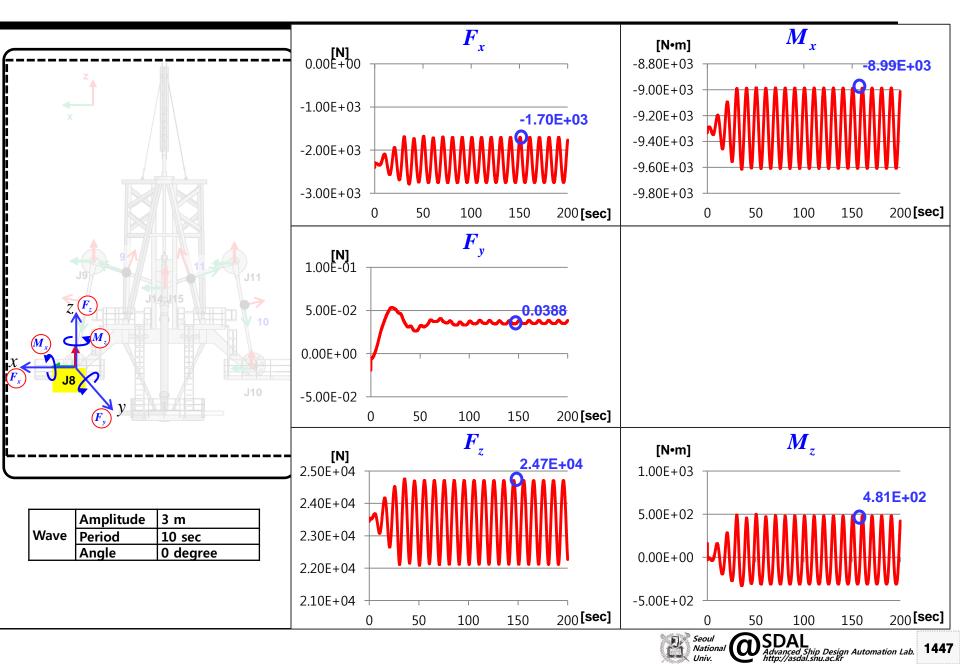
### **Coordinate systems of heave compensation system**



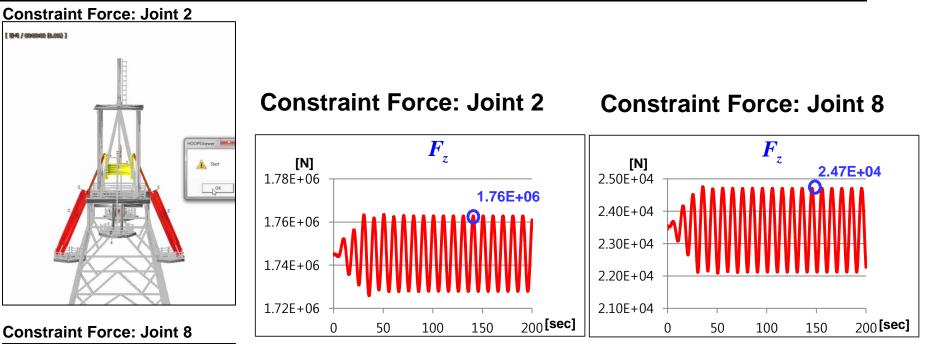
### **Constraint Forces and Moments: Joint 2**

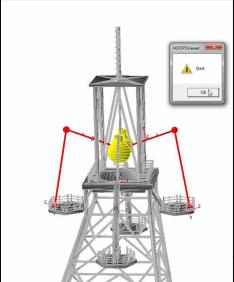


### **Constraint Forces and Moments: Joint 8**



### Comparison of Constraint Forces: F<sub>z</sub> of Joint 2 and Joint 8





Maximum dynamic constraint force of exerted on the joint 2: 1,760 kN Maximum dynamic constraint force of exerted on the joint 8: 24.7 kN

→Constraint force of joint 2 is 70 times greater than that of the joint 8



## 18-7. Risk Assessment of Heave Compensation System

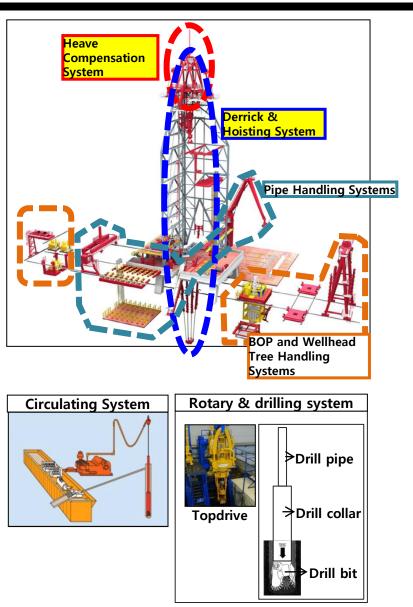


#### • Definition:

FMECA is a is a technique used to identify, prioritize, and eliminate potential failures from the system, design or process before they reach the customer<sup>1</sup>).

- Scheme of the FMECA<sup>2</sup>):
  - 1. Definition and delimitation of the system which components are within the boundaries of the system and which are outside.
  - 2. Definition of the main functions of the system.
  - 3. Description of the operational modes of the system.
  - 4. System breakdown into subsystems that can be handled effectively.
  - 5. Preparation of a complete component list for each subsystem.
  - 6. Description of the operational and environmental stresses that may affect the system and its operation. These are reviewed to determine the adverse effects that they could generate on the system and its components.

#### Failure Mode, Effects, and Criticality Analysis(FMECA) - Category of Components of Drilling System



Heave compensation systems					
Drill string compensator	HC100				
Active heave compensator	HC200				

system
DH100
DH200
DH300
DH500
DH600
DH700

Pipe handling syst	em
Finger board	PH100
Elevator	PH200
Pipe racking arm	PH300
Stabbing board	PH400
Iron Roughneck	PH500
Carne (handler)	PH600
Power slip	PH700
Tong	PH800

Rotary & drilling system							
Drill pipe	RD100						
Drill bit	RD200						
Drill collar	RD300						
Top drive	RD400						

Mud system	
Mud pit	MD100
Agitator	MD200
Flow divider	MD300
Shale shaker	MD400
Degasser	MD500
Desander	MD600
Desilter	MD700
Centrifuge	MD800
Mud tank	MD900
Mud pump	MD1000
Stand pipe	MD1100
Rotary hose	MD1200
Trip tank	MD1300
Trip tank pump	MD1400
Diverter	MD1500

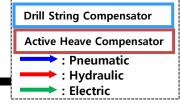
	BOP and Wellhead tree Handling systems					
вор	BW100					
Wellhead tree	BW200					
Crane	BW300					

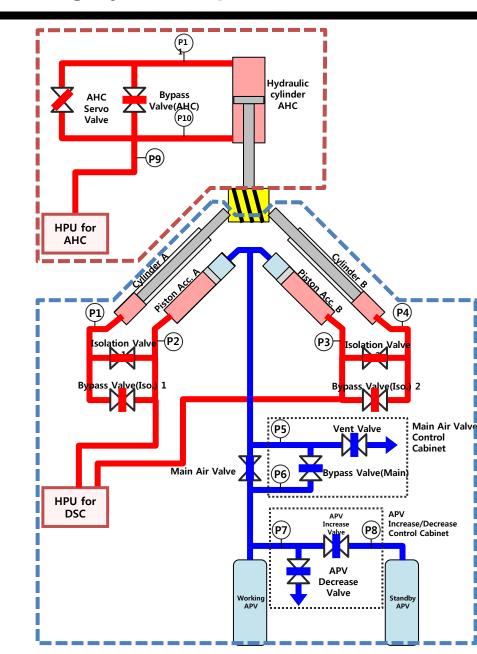
→ Level 1: 6 systems
→ Level 2: 38 components

Reference 1) 이예슬, FMECA of Offshore Drilling System, 해양플랜트 설계연구회 추계 워크샵, 2011

#### Failure Mode, Effects, and Criticality Analysis(FMECA)

#### - Category of Components of Heave Compensation Systems





#### Level 2:

Heave compensation systems					
Drill string compensator	HC100				
Active heave compensator	HC200				

#### Level 3:

Drill string compensator(DSC)	
Cylinder A	DSC100
Cylinder B	DSC200
Piston accumulator A	DSC300
Piston accumulator B	DSC400
Isolation valve 1	DSC500
Isolation valve 2	DSC600
Main air valve	DSC700
Vent valve	DSC800
Working APV	DSC900
APV increase valve	DSC1000
APV decrease valve	DSC1100
Standby APV(Air pressure Vessels)	DSC1200
HPU(Hydraulic Power Unit) for DSC	DSC1300

Active heave compensator(AHC)						
Hydraulic cylinder AHC	AHC100					
AHC servo valve	AHC200	]				
HPU for AHC	AHC300	1452				
		-1452				

### Failure Mode, Effects, and Criticality Analysis(FMECA) - FMECA Sheet (4)

Reference: 1) Hoyland, A., Rausand, M., System reliability theory : models and statistical methods,  $2^{nd}$  edition, John Wiley & Sons, 2004, pp.88-96

	Description of item		of item Description of failure			Effect of failure		Failure rate	Severity	Detectability		
Ref. No	Item description	Function	Operational mode	Failure mode	Failure cause of mechanism	Detection of failure	On the subsystem	On the system	ranking	ranking	ranking	RPN
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)
DSC900	Working APV	To provide the air spring volume to obtain a low "bit weight" variation	Downhole operation	The air spring volume to be provided is decreased and the pressure in the APV is also decreased.	Leak of the air in the APV due to damage	Pressure Measure ment	Fail to control the pressure in the piston accumulator.	Fail to obtain a low "bit weight" variation.				
•	:	• •	•	•	• •	•	•	•				

#### (10)Failure rate ranking: The rank of the occurrence of the failure mode

(11) Severity ranking: The rank of the severity of the failure mode. The severity means the worst potential consequence of the failure, determined by the degree of injury, property damage, or system damage that could ultimately occur<sup>1</sup>).

(12) Detectability ranking: The rank of the likelihood the failure will be detected.

(13) Risk priority number(RPN) = Failure rate ranking(10) x Severity ranking(11) x Detectability ranking(12)

Using the dynamic analysis of the heave compensation system in the absence of the selected item, it can be measured how dose the selected item effects on the function of the system and sub system.

# **Supplementary Slide**

Naval Architecture & Ocean Engineering

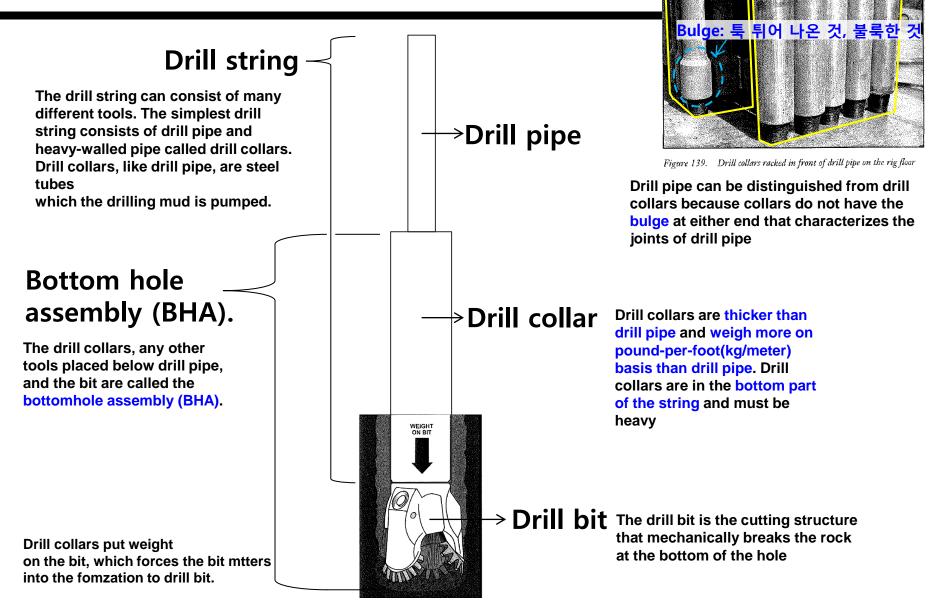


# **Drill String**

Naval Architecture & Ocean Engineering



## **Drill String and Drill Bit**







Drill string

= pipe + collar

Drill collar

WEIGHT ON BIT

**Bottom hole** assembly (BHA) = collar + bit

 $\rightarrow$  Drill bit

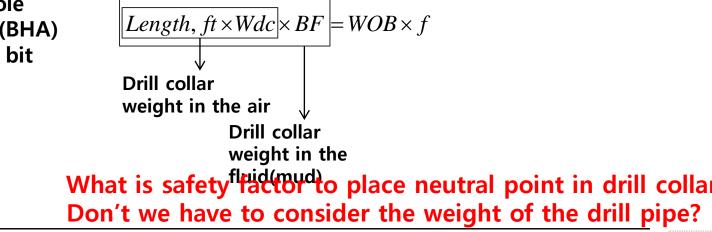
Determination of length of bottom hole assembly (BHA) necessary for a desired weight on bit (WOB).

Length,  $ft = \frac{WOB \times f}{Wdc \times BF}$ 

where

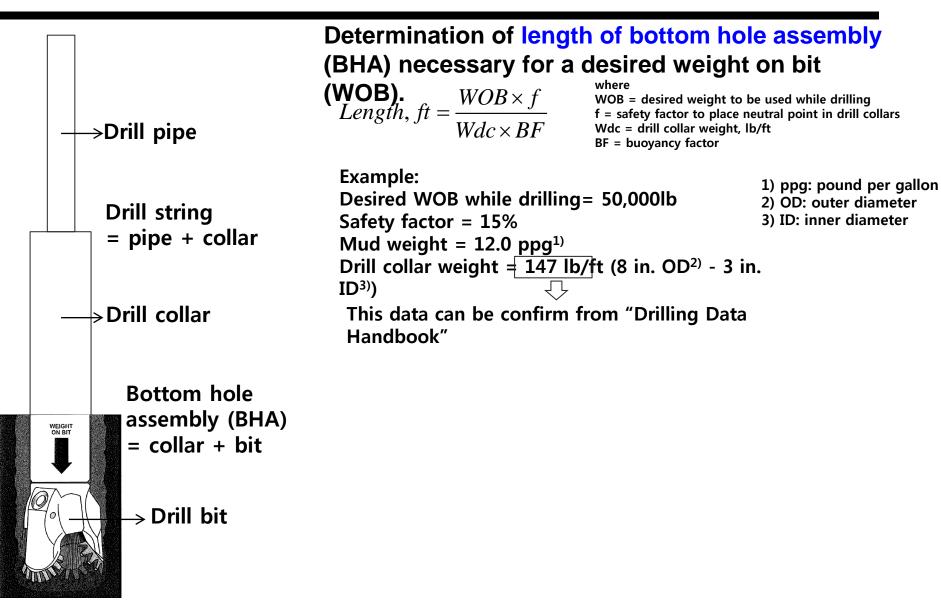
WOB = desired weight to be used while drilling f = safety factor to place neutral point in drill collars Wdc = drill collar weight, lb/ft **BF** = buoyancy factor

### Interpretation



Reference) Lapeyrouse, N.J., Formulas and calculations for drilling, production, and workover, 2002 Secul National National







Drill collar weight = 147lb/ft (8 in.  $OD^{2}$ ) - 3 in.  $ID^{3}$ )

1 lb/ft = 0.4536kg/0.3048m =1.488kg/m

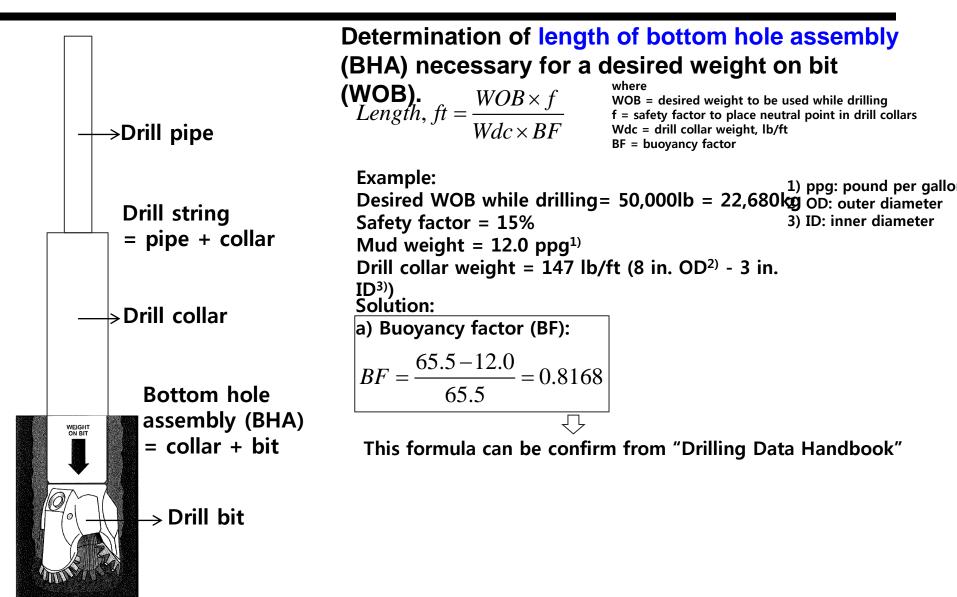
WEIGHT OF DRILL COLLARS (kg/m)

	QO		inside diameter (in and mm)													
0			1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	2 4/5	2 7/8	Ð	3 1/4	3 1/2	3 3/4	4
(in)	(mm)	25,40	31.75	38.10	44.45	50.80	57.15	63.50	69.35	71,44	73.03	76,20	82.55	88.90	95.25	101.60
2 7/8 3 3 1/8 3 1/4 3 1/2 3 3/4	73.03 76.20 79.38 82.55 88.90 95.25	28.90 31.82 34.87 38.04 44.75 51.96	26.66 29.58 32.63 35.80 42.51 49.72	23.93 26.85 29.89 33.06 39.78 46.99	43.75											
4 4 1/8 4 1/4 4 1/2 4 3/4	101.60 104.78 107.95 114.30 120.65	59.66 63.70 67.87 76.57 85.77	57.43 61.47 65.63 74.33 83.53	54.69 58.73 62.90 71.60 80.80	51.46 55.50 59.66 68.37 77.56	47.73 51.77 55.94 64.64 73.84	43.51 47.55 51.71 60.41 69.61	64.89								
5 5 1/4 5 1/2 5 3/4	127.00 133.35 139.70 146.05	95.46 105.66 116.35 127.53		90.49 100.68 111.37 122.56	87.26 97.45 108.14 119.33	83.53 93.72 104.41 115.60	79.30 89.50 100.19 111.37	74.58 84.77 95.46 106.65	69.36 79.55 90.24 101.43	78.17 88.86 100.05	76.76 87.45 98.63	73.84 84.53 95.71	89.50			
6 61/4 63/8 61/2 65/8 63/4	152.40 158.75 161.93 165.10 168.28 171.45	139.22 151.40 157.68 164.08 170.60 177.25		134.25 146.43 152.70 159.11 165.63 172.28	131.01 143.20 149.47 155.87 162.40 169.05	127.28 139.47 145.74 152.15 158.67 165.32	123.06 135.24 141.52 147.92 154.44 161.09	118.34 130.52 136.79 143.20 149.72	113.11 125.30 131.57 137.97 144.50	111.73 123.91 130.19 136.59 143.12	110.32 122.50 128.78 135.18 141.70	107.40 119.58 125.86 132.26 138.78	101.18 113.36 119.64 126.04 132.57	94.47 106.65 112.93 119.33 125.86 132.51	87.26 99.44 105.72 132.12 118.65 125.30	117.59
7 7 1/4 7 1/2 7 3/4	177.80 184.15 190.50 196.85	190.93 205.10 219.77 234.93		185.96 200.13 214.79 229.96	182.72 196.89 211.56 226.73	178.99 193.16 207.83 223.00	174,77 188.94 203.61 218.77	198.88 214.05	193.66 208.83	192.28 207.44	= <b>1</b>	47 I	b/f	146.18 160.35 175.02 190.18	138.97 153.14 167.81 182.97	131.26 145.43 160.10 175.27
8	203.20	250.59		245.62	242.39	238.66	234.43	229.71	224.49	223.11	221.69	238.77	212.56	205.84	198.63	190.93
8 1/4 8 1/2 8 3/4	209.55 215.90 222.25	200.75 283.41 300.56		201.78 278.44 295.59	258.55 275.20 292.36	254.82 271.47 288.63	230.59 267.25 284.40	245.87 262.53 279.68	240.85 257.30 274.46	239.27 255.92 273.08	237.85 254.51 271.66	254.93 251.59 268.74	228.72 245.37 262.53	222.00 238.66 255.81	214.79 231.45 248.60	207.03 223.74 240.90
9 1/4 9 1/2 9 3/4	234.95 241.30 247.65	336.36 355.01 374.15			328.16 346.80 365.94	324.43 343.07 362.22	320.20 338.85 357.99	315.48 334.12 353.27	310.26 328.90 348.04	308.87 327.52 346.06	307.46 326.11 345.25	304.54 323.18 342.33	298.32 316.97 336.11	291.61 310.26 329.40	284.40 303.05 322.19	276.70 295.34 314.48
10 10 1/2 10 3/4 11 11 1/4 12 14	254.00 266.70 273.05 279.4C 285.75 304.80 355.60	393.79 434.56 455.69 477.32 499.44 568.80 775.64				381.85 422.63 443.76	377.63 418.40 439.53	372.91 413.68 434.81 456.44 478.56 547.92	367.68 408.46 429.59 451.22 473.34 542.70 749.54	366.30 407.07 428.20 449.83 471.96 541.32 748.16	364.89 405.66 426.79 448.42 470.54 539.90 746.74	361.97 402.74 423.87 445.50 467.62 536.98 743.82	355.75 396.52 417.65 439.28 461.41 530.77 737.61	349.04 389.81 410.94 432.57 454.70 524.06 730.89	341.83 382.60 403.73 425.36 447.49 516.85 723.68	334.12 374.89 396.03 417.65 439.78 509.14 715.98

Reference) Gabolde, G., Drilling Data Handbook, Editions Technip, 2006



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#### **Buoyancy factor (BF):** Mud weight = 12.0 ppg<sup>1)</sup> → Steel density 65.5 -12.0= 0.8168

#### Calculation of buoyed weight in one fluid

#### Buoyancy=Weight of displaced fluid

$$= \frac{\text{Weight in air}}{\text{Steel density}} \cdot \text{Fluid density}$$

Buoyed weight = Weight in air - 
$$\frac{\text{Weight in air}}{\text{Steel density}} \cdot \text{Fluid density}$$
  
=  $\left(1 - \frac{\text{Fluid density}}{\text{Steel density}}\right) \cdot \text{Weight in air}$ 

Let

Wa =Weight in air ; Wb = Buoyed Weight ;  $\rho_s$  = Steel density,  $\rho_m$  = Fluid density.

Wb=
$$\left(1 - \frac{\rho_m}{\rho_s}\right) \cdot Wa = \left(\frac{\rho_s - \rho_m}{\rho_s}\right) \cdot Wa = BF \cdot Wa$$
  
Buoyancy Factor = BF =  $\left(\frac{\rho_s - \rho_m}{\rho_s}\right)$ 

### **BUOYANCY FACTOR**

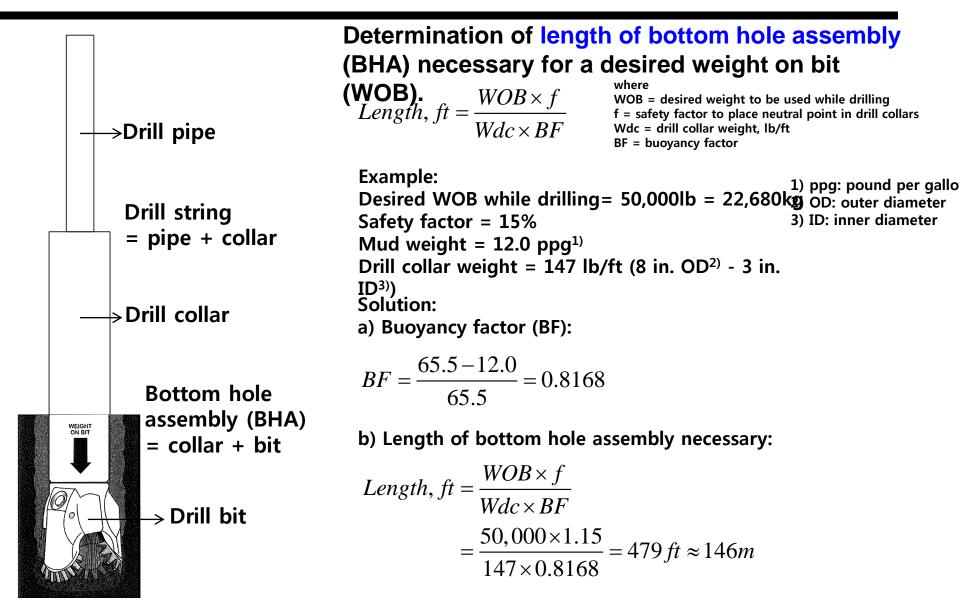
ppg

个

(Steel density  $\rho_s = 7.85 \text{ kg/l} = 65.5 \text{ ppg}$ 

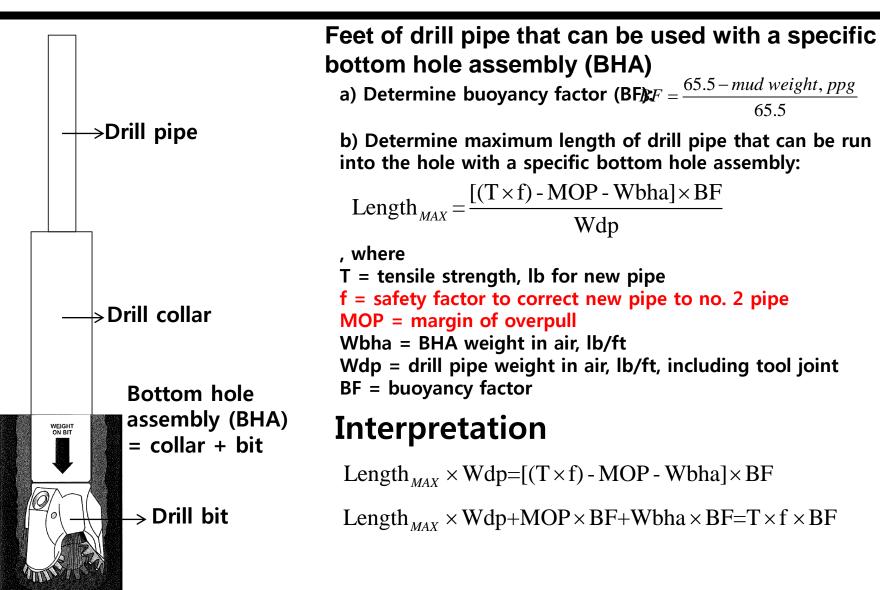
	Mud density		BF	BF Mud density			BF
(kg/l)	(Ib/gal)	(lb/ft <sup>3</sup> )	$\rho_s$ = 7.85 kg/l	<b>(</b> kg/l)	(Ib/gal)	(lb/ft <sup>3</sup> )	$\rho_s = 7.85 \text{ kg/l}$
1.00	8.35	62.4	0.873	1.62 🗠	13.52	101.1	0.794
1.02	8.51	63.7	0.870	1.64	13.69	102.4	0.791
1.04	8.68	64.9	0.868	1.66	13.85	103.6	0.789
1.06	8.85	66.2	0.865	1.68	14.02	104.9	0.786
1.08	9.01	67.4	0.862	1.70	14.19	106.1	0.783
1.10	9.18	68.7	0.860	1.72	14.35	107.4	0.781
1.12	9.35	69.9	0.857	1.74	14.52	108.6	0.778
1.14	9.51	71.2	0.855	1.76	14.69	109.9	0.776
1.16	9.68	72.4	0.852	1.78	14.85	1111.1	0.773
1,18	9.85	73,7	0.850	1.80	15.02	112.4	0.771
1.20	10.01	74.9	0.847	1,82	15.19	113.6	0.768
1.22	10.18	76.2	0.845	1.84	15.36	114.9	0.766
1.24	10.35	77.4	0.842	1.86	15.52	116.1	0.763
1.26	10.51	78.7	0.839	1.88	15.69	117.4	0.761
1.28	10.68	79.9	0.837	1.90	15.86	118.6	0.758
1.30	10.85	81.2	0.834	1.92	16.02	119.9	0.755
1.32	11.02	82.4	0.832	1.94	16.19	121.1	0.753
1.34	11.18	83.7	0.829	1.96	16.36	122,4	0.750
1.36	11.35	84.9	0.827	1.98	16.52	123.6	0.748
1.38	11.52	86.2	0.824	2.00	16.69	124.9	0.745
1.40	11.68	87.4	0.822	2.02	16.86	126.1	0.743
1.42	11.85	88.6	0.819	2.04	17.02	127.4	0.740
1.44	12.02	89.9	0.817	2.06	17.19	128.6	0.738
1.46	12.18	91.1	0.814	2.08	17.36	129.8	0.735
1,48	12.35	92.4	0.811	2.10	17.52	131.1	0.732
1.50	12.52	93.6	0.809	2.12	17.69	132.3	0.730
1.52	12.68	94.9	0.806	2.14	17.86	133.6	0.727
1.54	12.85	96.1	0.804	2,16	18.03	134.8	0.725
1.56	13.02	97.4	0.801	2.18	18.19	136.1	0.722
1.58	13.19	98.6	0.799	2.20	18,36	137.3	0.720
1.60	13.35	99.9	0.796	2.22	18.53	138.6	0.717





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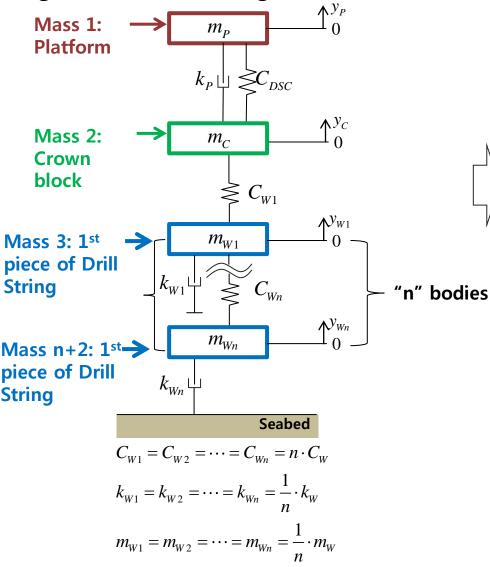


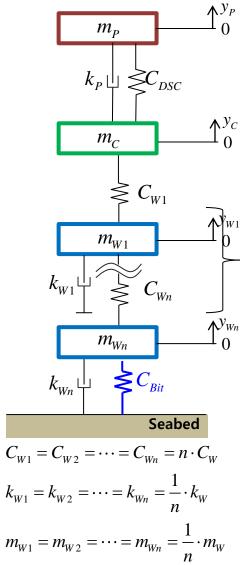


Effects of the Number of the Drill String

- Modeling of the Weight on Bit

For the modeling of the weight on bit, a spring is added between the n<sup>th</sup> segment of drill string and seabed.



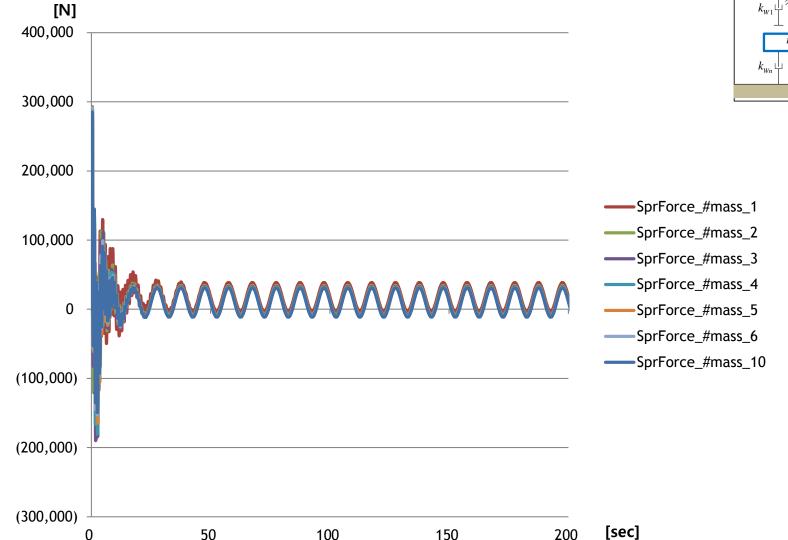


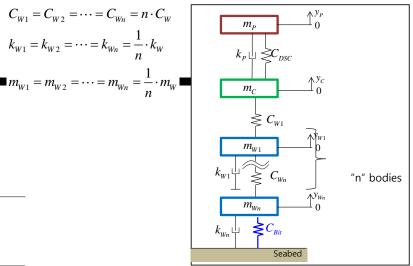
"n" bodies

Effects of the Number of the Drill String - Modeling of the Weight on Bit

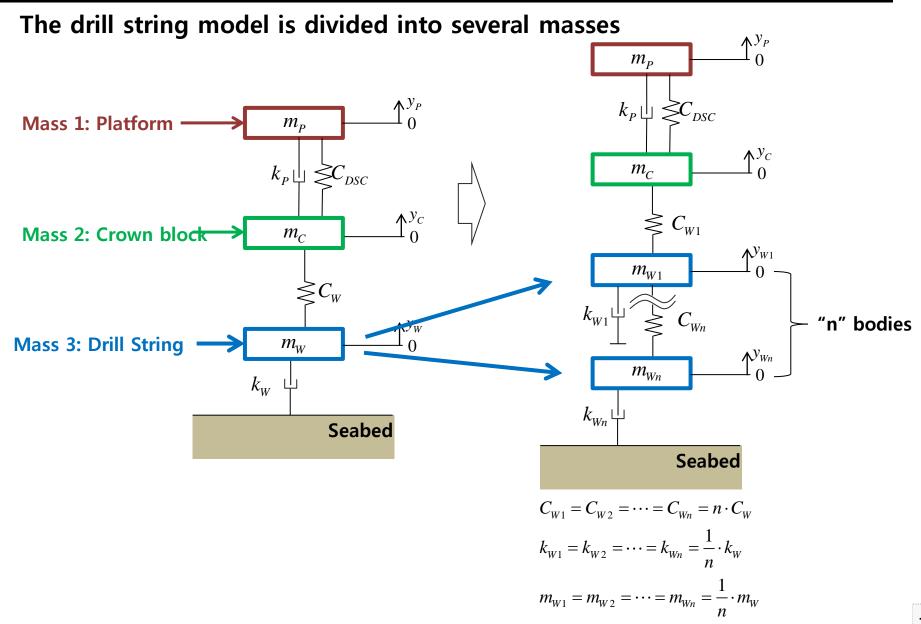
Dynamic response of the crown block

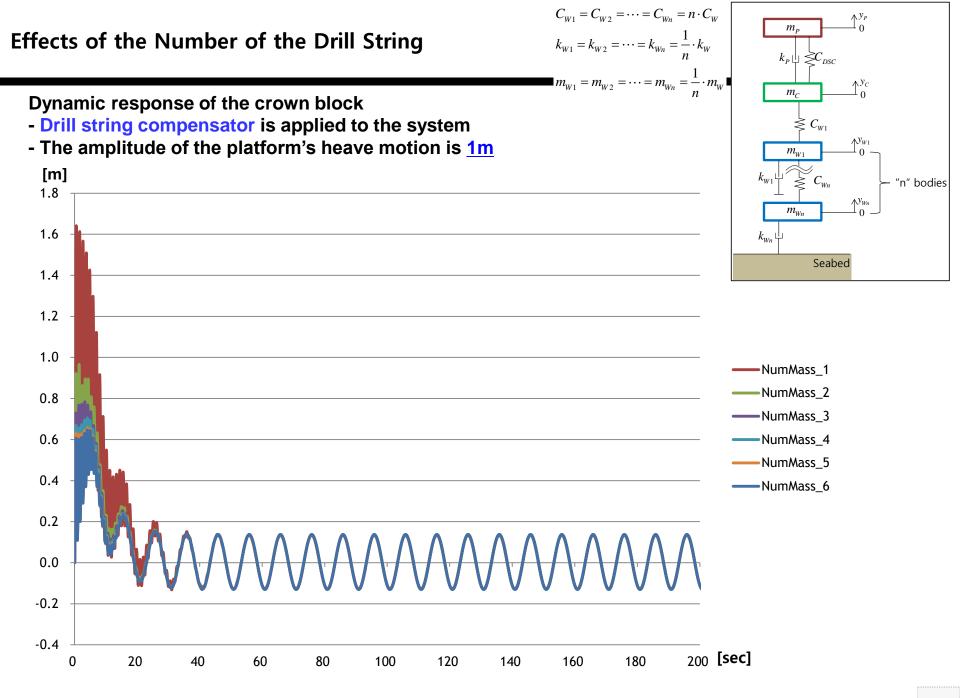
- Drill string compensator is applied to the system
- The amplitude of the platform's heave motion is 1m



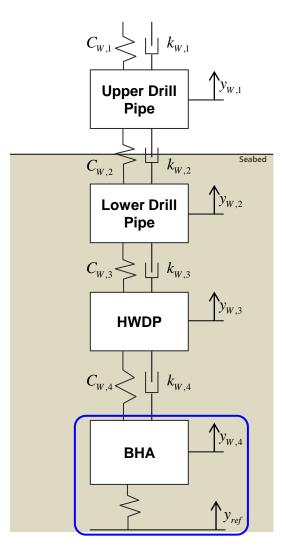


#### Effects of the Number of the Drill String





#### Mathematical Modeling of Drill String - Replace the Drill String with Equivalent Mass, Spring, and Damper



When the drill bit is in contact with the formation, there is an upward force which relates to the compliance of the bottom formation.

Since there is not any corresponding downwards force when the drill bit is lifted clear of the bottom, the equation of the load variation at the drill bit on the bottom formation is written by

$$-\frac{k_5}{2}\left[\left(y_5 - y_{ref}\right) - \left|\left(y_5 - y_{ref}\right)\right|\right]$$

,where

 $k_5 = 500 \, [\text{kN/m}]$  on soft formation

 $k_5 = 1,600 \, [\text{kN/m}]$  on hard formation

 $k_5 = 5,000 \, [\text{kN/m}]$  on very hard formation

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