

# Lecture 9

## Thermal Systems

# Thermal System

- $q = K\Delta\theta$

$\Delta\theta$  : temperature difference  $[\text{°C}]$

$q$  : heat flow rate  $[\text{kcal}/\text{sec}]$

$K$  : coefficient  $[\text{kcal}/(\text{sec}\cdot\text{°C})]$

specific heat :  $\alpha$   $[\text{kcal}/(\text{kg}\cdot\text{°C})]$

Heat capacitance :  $C = m\cdot\alpha$   $[\text{kcal}/\text{°C}]$

# Heat Flow Rate

Coefficient  $K$  :

$$K = \frac{kA}{\Delta x} \quad (\text{conduction})$$
$$= HA \quad (\text{convection})$$

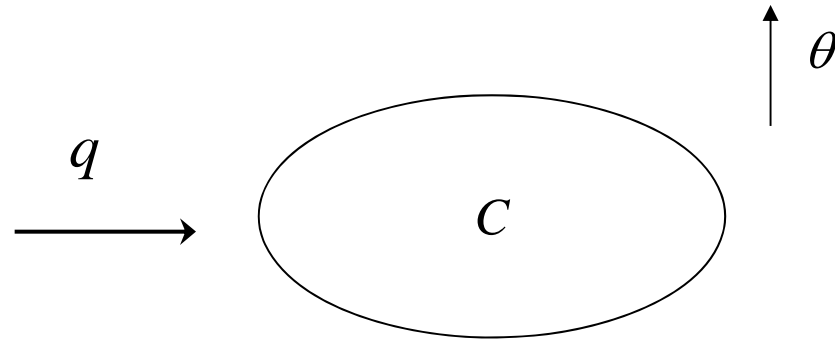
$k$  = thermal conductivity, [kcal / ms°C]

$A$  = area normal to heat flow, [m<sup>2</sup>]

$\Delta x$  = thickness of conductor, [m]

$H$  = convection coefficient, [kcal / m<sup>2</sup>s°C]

# Heat Balance Equation



$$q \cdot dt = C \cdot d\theta$$

$$\frac{d\theta}{dt} = \frac{q}{C}$$

# Thermal Resistance / Capacitance

- Thermal resistance

$$R = \frac{\text{change in temperature difference } [^{\circ}\text{C}]}{\text{change in heat flow rate } [\text{kcal} / \text{sec}]}$$

$$q = \frac{\Delta\theta}{R}, \quad R = \frac{1}{K}$$

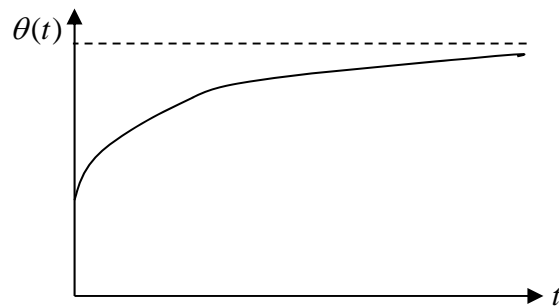
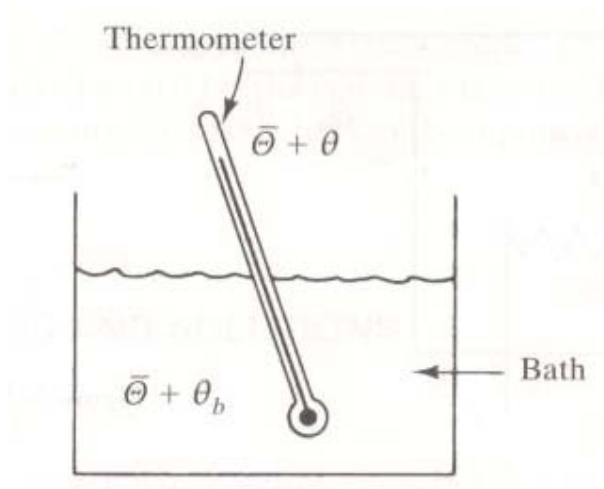
- Thermal capacitance

$$C = \frac{q}{d\theta} = \frac{\text{change in heat stored } [\text{kcal}]}{\text{change in temperature } [^{\circ}\text{C}]}$$
$$= m \cdot c \left( \text{mass } [\text{kg}] \cdot \text{specific heat } [\text{kcal} / (\text{kg} \cdot ^{\circ}\text{C})] \right)$$

$$\frac{d\theta}{dt} = \frac{q}{C}$$

## Thermal System : Thermometer System

$$q = K\Delta\theta, \quad R = \frac{1}{K}, \quad q = \frac{\Delta\theta}{R}$$



ambient temperature  $\bar{\theta}$  : constant

bath temperature  $\bar{\theta} + \theta_b$ ,  $\theta_b$  : constant

$$qdt = Cd\theta$$

$C$  : heat capacitance of the thermometer

$C_b$  : heat capacitance of the fluid

$R$  : thermal resistance

$$q = \frac{(\bar{\theta} + \theta_b) - (\bar{\theta} + \theta)}{R} = \frac{\theta_b - \theta}{R}$$

$$\Rightarrow \frac{d\theta}{dt} = \frac{q}{c} = \frac{1}{RC}(\theta_b - \theta)$$

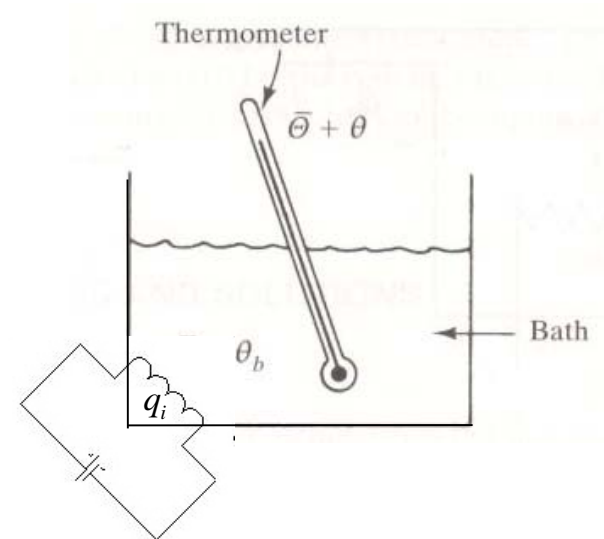
$$\therefore T.F = \frac{\theta(s)}{\theta_b(s)} = \frac{1}{RCs + 1}$$

$$\Rightarrow \theta_b(t) = \theta_b, \quad \theta(t) = \theta_b \left( 1 - e^{-\frac{1}{RC}t} \right)$$

## Thermal System : Thermometer System

When  $q_i$  applied,

$$\left\{ \begin{array}{l} \frac{d\theta_b}{dt} = \frac{1}{C_b}(q_i - q) \\ q = \frac{1}{R}(\theta_b - \theta) \\ \frac{d\theta}{dt} = \frac{1}{C}\theta \end{array} \right.$$



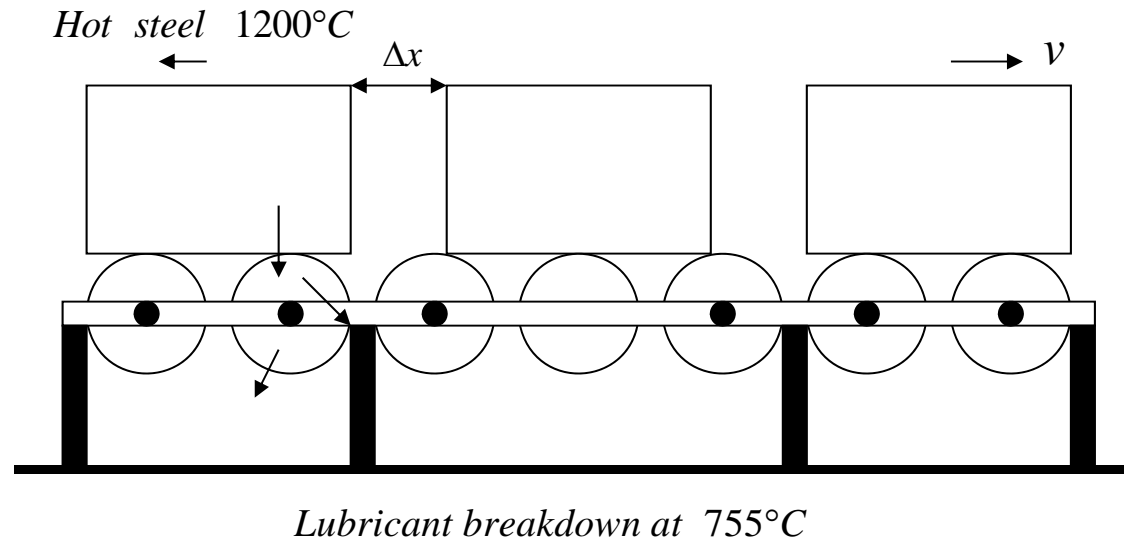
$$\Rightarrow \frac{d\theta_b}{dt} = -\frac{1}{RC_b}\theta_b + \frac{1}{RC_b}\theta + \frac{1}{C_b}q_i, \quad \frac{d\theta}{dt} = -\frac{1}{RC}\theta + \frac{1}{RC}\theta_b$$

$$(RC_b s + 1)\Theta_b(s) = \Theta(s) + RQ_i(s), \quad (RCs + 1)\Theta(s) = \Theta_b(s)$$

$$\Rightarrow (R^2 C_b C s^2 + RCs + RC_b s)\Theta(s) = RQ_i(s)$$

$$\therefore \frac{\Theta(s)}{Q_i(s)} = \frac{1}{s(RC_b C s + C_b + C)} \approx \frac{1}{sC_b} \quad (C \ll C_b, \quad RC \text{ is small})$$

# Thermal System : A Steel Processing Plant



- Large slabs of red-hot steel
- $T_{steel} = 1600^{\circ}F$  : almost constant
- $T_A = 100^{\circ}F$  (ambient temperature)



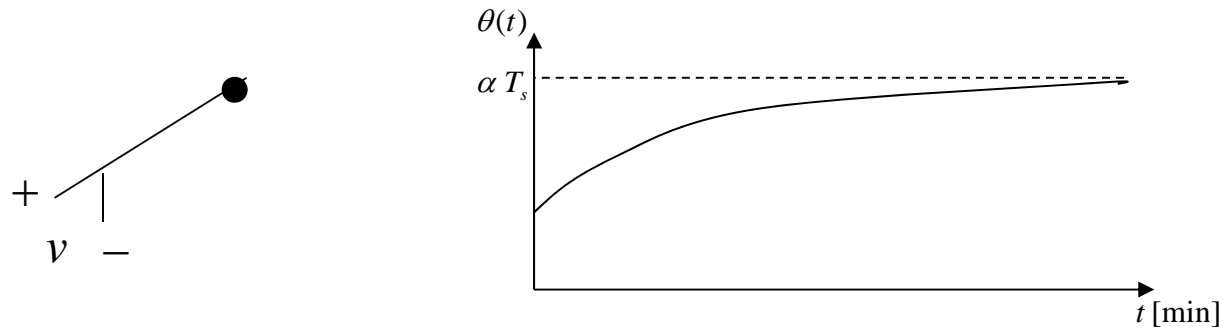
# Thermal System : A Steel Processing Plant

$T_A$  : ambient temperature

$R_1$  : thermal resistance between the slab and the rollers (conduction)

$R_2$  : thermal resistance between the rollers and the ambient air (convection)  
and the bearing support (conduction)

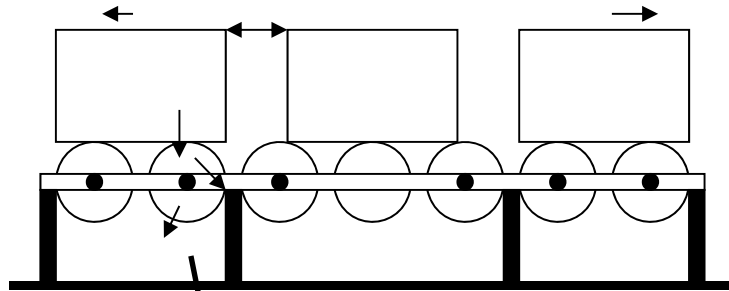
Thermocouple : Produce voltage proportional to its temperature



roller : mass =  $m$ , specific heat capacitance =  $C_p$  [kcal / kg°C]

$$\text{heat capacitance} = C = m \cdot C_p$$

## Thermal System : A Steel Processing Plant

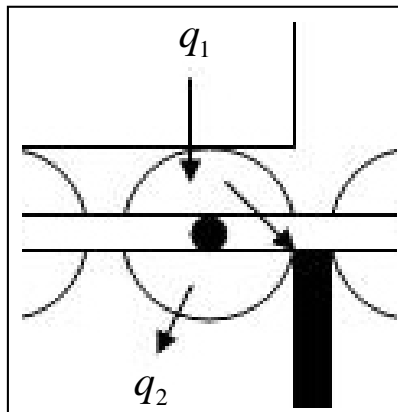


$$q_1 = \frac{1}{R_1}(T_s - T_r)$$

$$q_2 = \frac{1}{R_2}(T_r - T_A)$$

Heat balance :  $m \cdot C_p \cdot \frac{dT_r}{dt} = q_1 - q_2$

$$= -\left(\frac{1}{R_1} + \frac{1}{R_2}\right)T_r + \frac{1}{R_1}T_s + \frac{1}{R_2}T_A$$



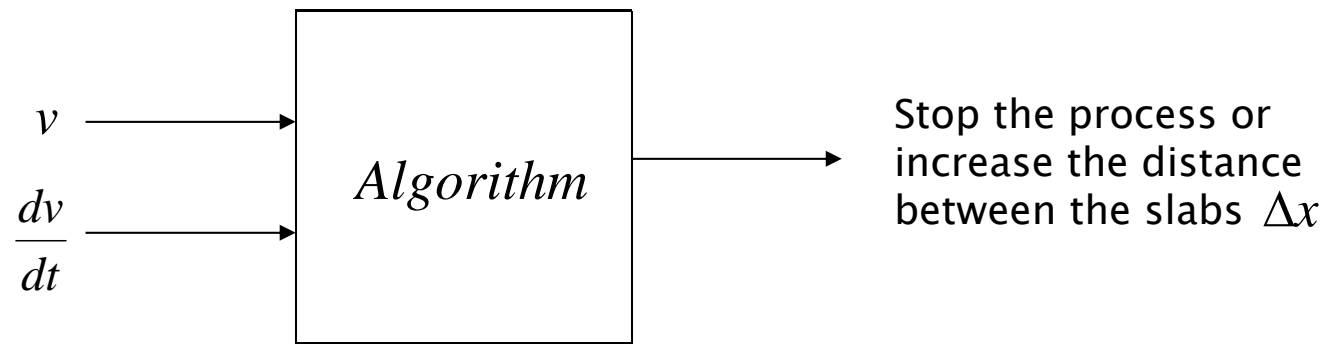
Sensor :  $\frac{v(s)}{T_r(s)} = \frac{\alpha}{\tau s + 1}, \quad \tau \dot{v} = -v + \alpha T_r$

$$x = v + \beta \dot{v} \quad (\tau : \text{time constant})$$

$$\text{if, } x > x_{cr} \Rightarrow \text{stop}$$

$$x < x_{cr} \Rightarrow \text{restart}$$

# Thermal System : A Steel Processing Plant



$$x = v + \beta \dot{v}$$

*if,  $x > x_{cr}$  stop*

# End of lecture 9 thermal systems