

Wastewater treatment processes overview I

Today's lecture

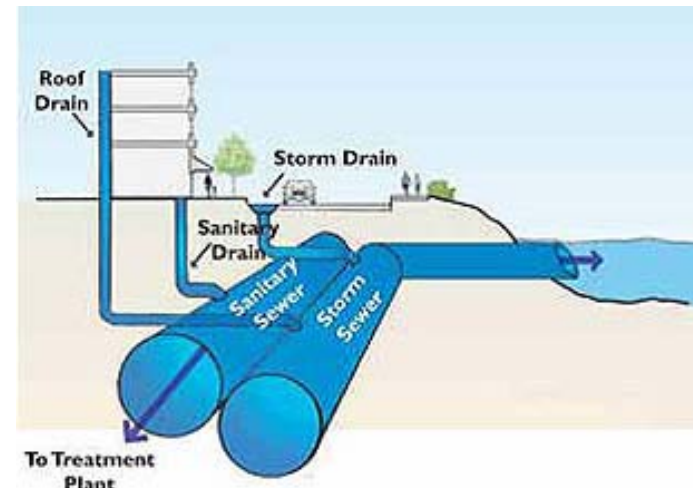
- Sewer networks
- Municipal wastewater treatment systems
 - Overview
 - Pretreatment: Screens, Grit chamber, flow equalization
 - Primary treatment
 - Secondary treatment: conventional process for BOD removal

Sewer networks

- Combined sewer
 - Sewage and stormwater are collected by a single pipeline
 - For old cities



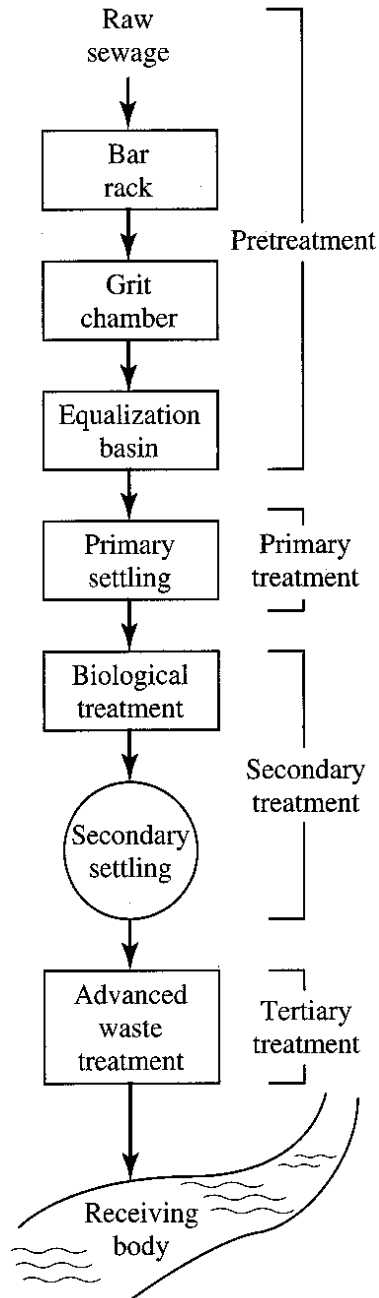
- Separate sewer
 - Dual pipeline system to collect sewage and stormwater separately
 - New constructions adopt separate sewer



Combined sewer overflow (CSO)

- A non-point source pollution problem
- Some diluted wastewater flows directly to the water body during storm events
- Constant CSO (not diluted!) in some cases due to exceedance of design sewage flowrate

Municipal wastewater treatment systems



- Pretreatment: removes materials that can cause operational problems, equalization optional
- Primary treatment: remove ~60% of SS and ~35% of BOD
- Secondary treatment – remove ~85% of BOD and SS
- Advanced (tertiary) treatment – more BOD and/or SS removal, nutrient removal, refractory organics, or others

Bar racks (screens)

- Purpose: to remove large objects that would damage or foul pumps, valves, and other mechanical equipment



Top: Manually-cleaned bar screen

<http://tecalive.mtu.edu>

Bottom: Mechanically-cleaned bar screen

<http://www.degremont-technologies.com>

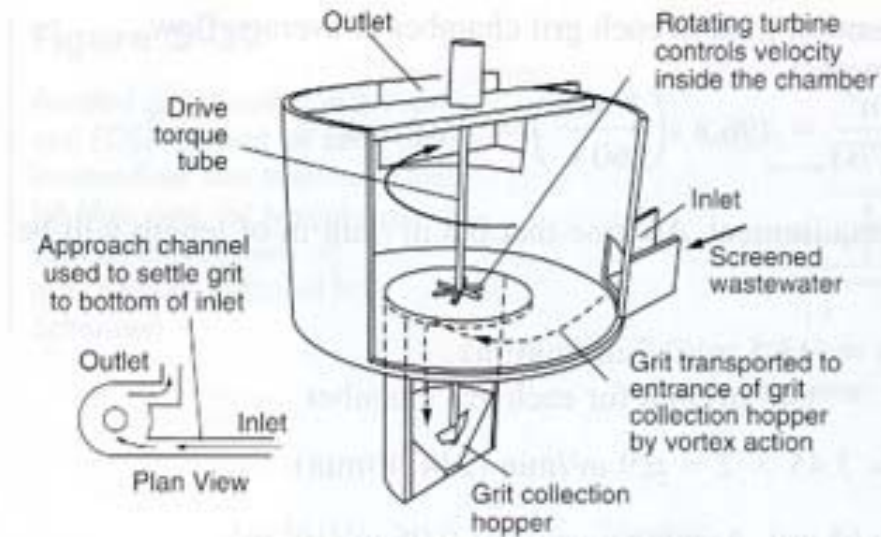


Grit chamber

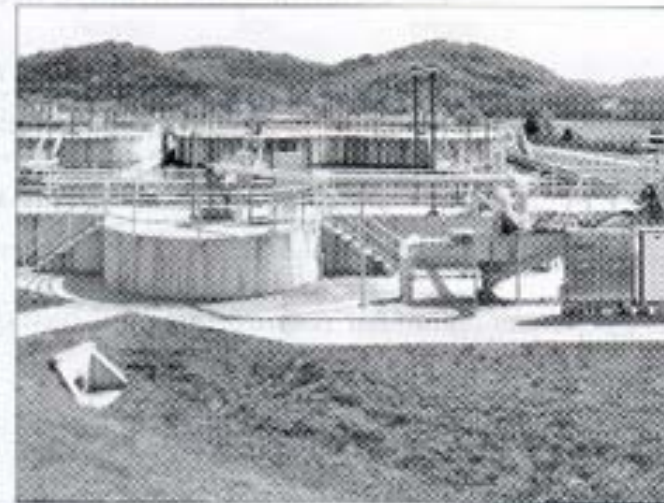
- Grits: inert dense materials such as sand, broken glass, silt, and pebbles
- Purpose: to remove grits that can abrade pumps and other mechanical devices



Rectangular horizontal flow grit chamber



(a)



(b)

Vortex-type grit chamber

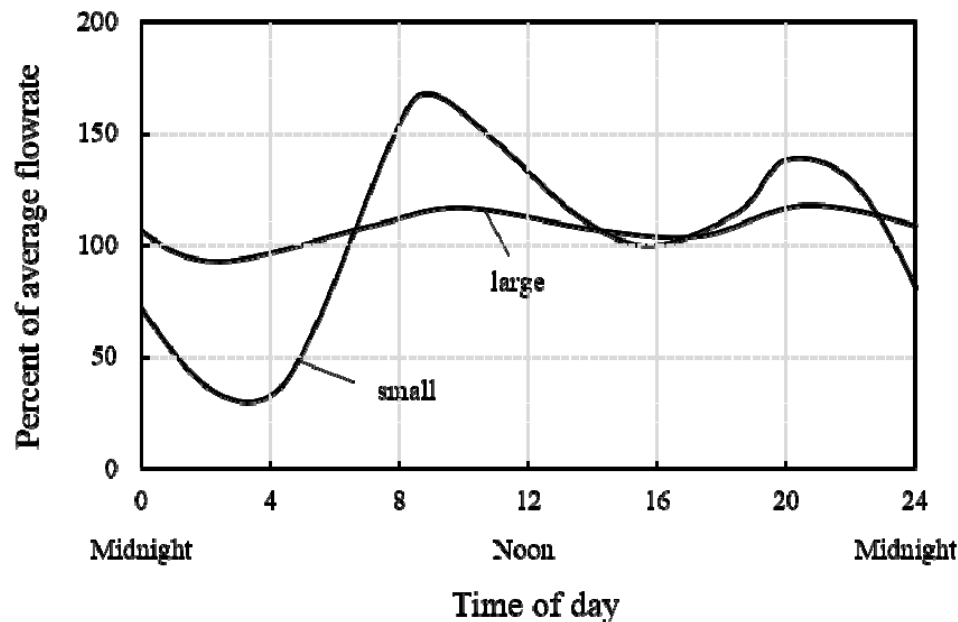
Flow equalization

- **Daily variations**

- Significant daily variations of flowrate especially for small collections systems

- * note the lag time for wastewater to reach the treatment plant*

- Constituent concentration also varies over time



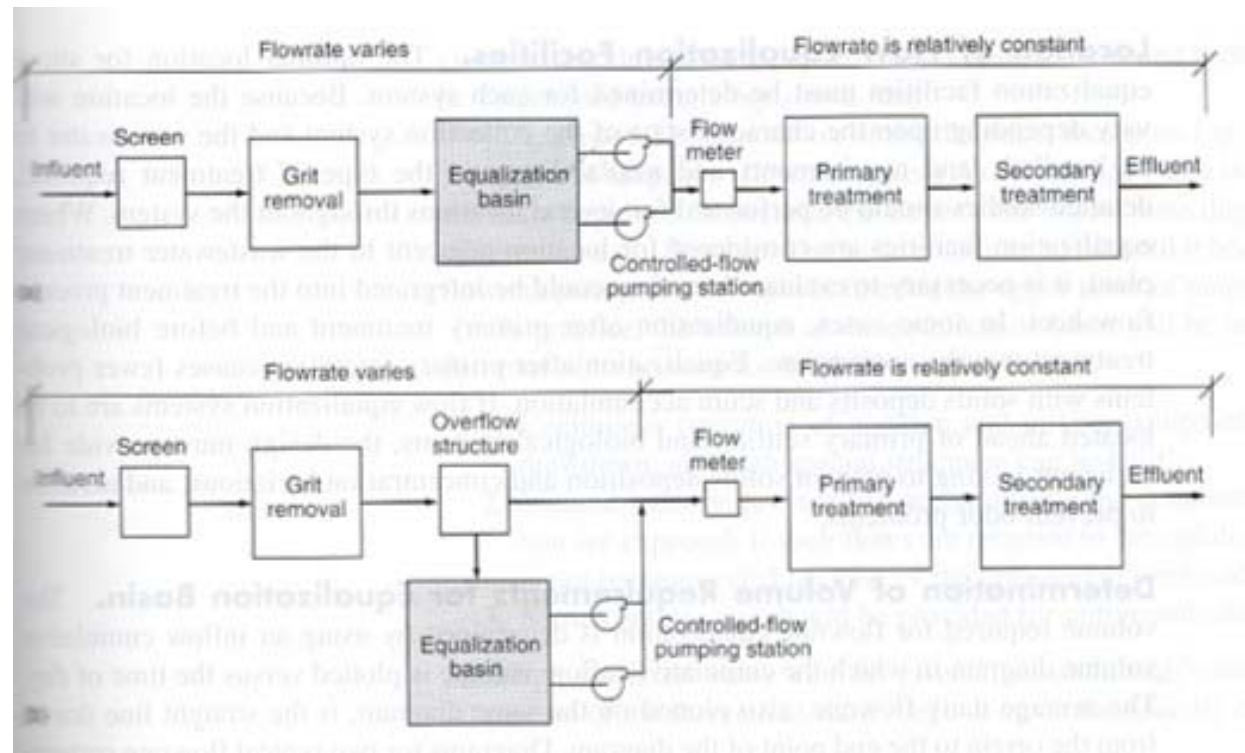
Flow equalization

- Purpose: dampen flowrate variations (and concentration variations) to
 - i) overcome the operational problems caused by flowrate variations
 - ii) improve the performance of the downstream processes
 - iii) reduce the size and cost of downstream treatment facilities

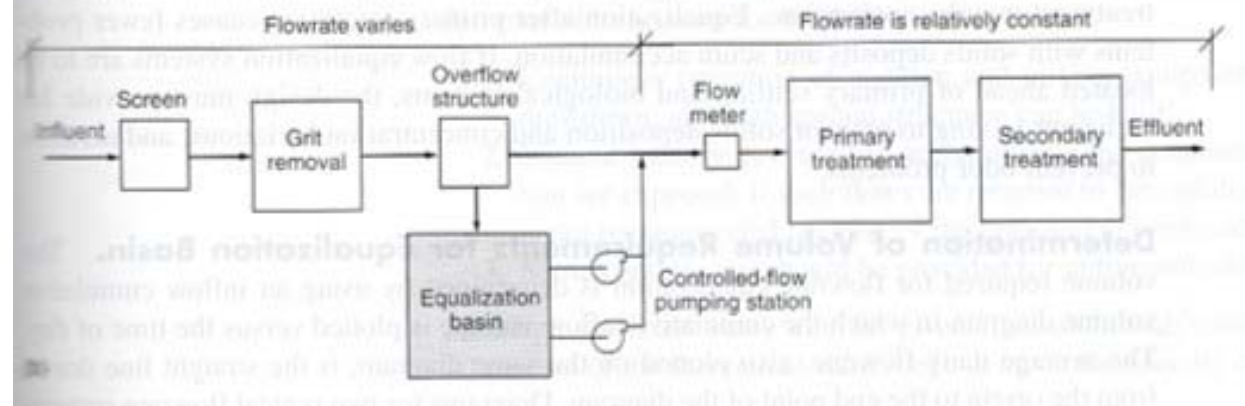
Flow equalization

- **Method of application: in-line or off-line**
 - In-line: can achieve dampening of constituent concentration in addition to the dampening of flowrate
 - Off-line: pumping requirements are minimized

[In-line]



[Off-line]



Primary sedimentation basins

- Removal of suspended solids by settling
- This removes some BOD as well!
- Removes ~60% of SS and ~35% of BOD
- Sludge settled at the bottom and collected by mechanical devices
- Floating materials such as oil and grease are also removed

Primary sedimentation basins

- Design parameters
 - Retention time: ~2 hr
 - Overflow rate, v_o : determines particle removal efficiency

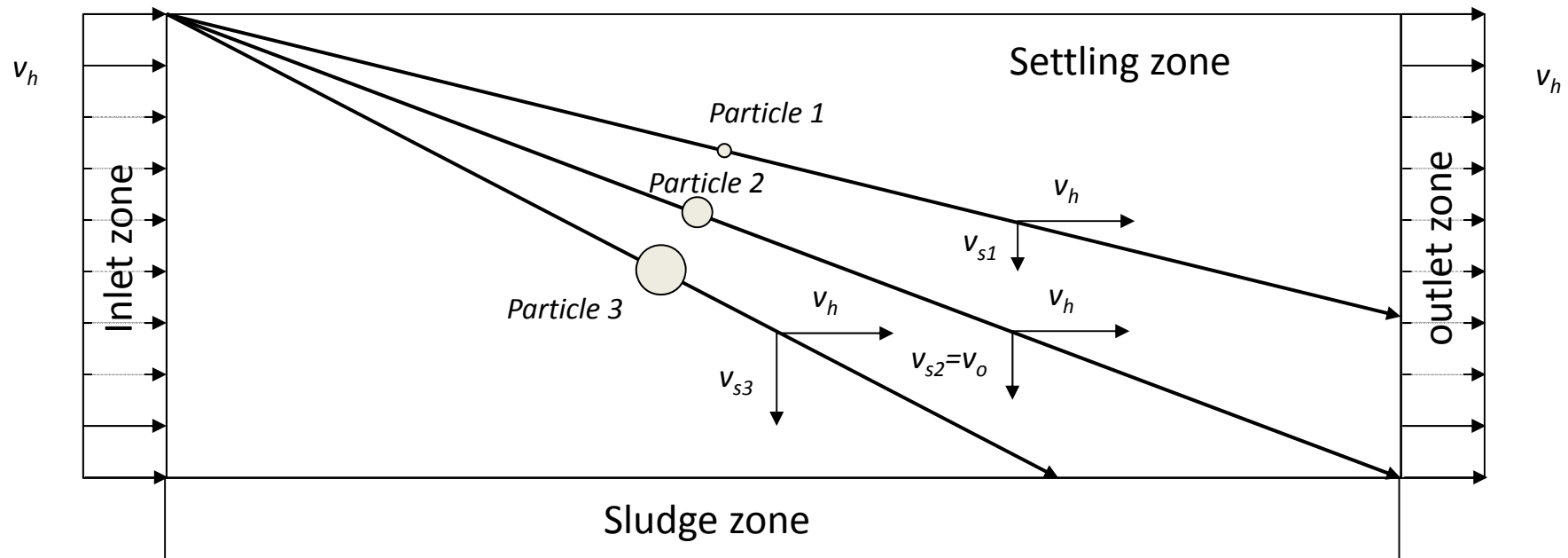
$$v_o = \frac{Q}{A_c}$$

Q = water flow rate (m^3/s)

A_c = surface area of the sedimentation basin (m^2)

Removal of particles in sedimentation basins

Assume a rectangular sedimentation basin:



particle 1: $v_{s1} < v_o \rightarrow$ partial removal

particle 2: $v_{s2} = v_o \rightarrow$ 100% removal

particle 3: $v_{s3} > v_o \rightarrow$ 100% removal

Removal of particles in sedimentation basins

From the diagram in the previous slide,

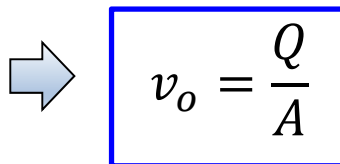
(time for water to flow through the settling zone) [1]

$$= (\text{settling zone length, } L) / (\text{horizontal velocity, } v_h)$$

(time for particle with settling vel. of v_o entering at the top to settle) [2]

$$= (\text{settling zone height, } H) / (\text{settling velocity, } v_o)$$

Equating [1] and [2], $\frac{L}{v_h} = \frac{H}{v_o}$


$$v_o = \frac{Q}{A}$$

v_o = **overflow rate** (m/s)

A = surface area of settling zone (m²)

For particles with settling velocity (v_s) greater than v_o , 100% removed;

For particle with v_s smaller than v_o , removal efficiency is $v_s/v_o \times 100$ (%)

Primary sedimentation basins

- Rectangular or circular



<http://www.mlive.com>

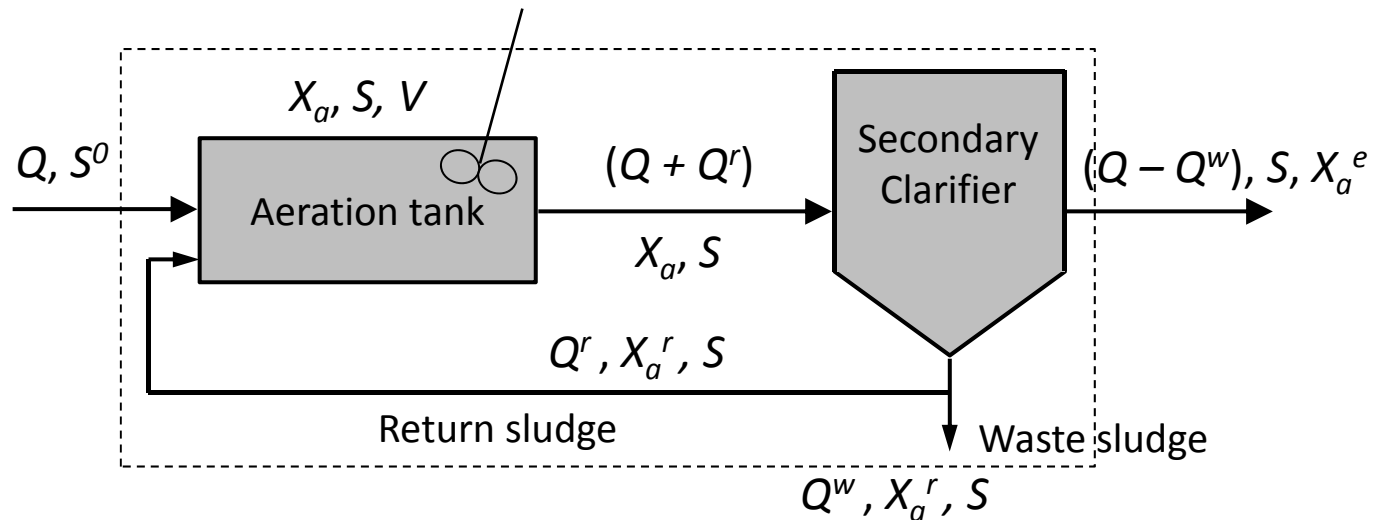


<http://www.lgam.info>

Secondary treatment

- Goal: provide BOD removal beyond what is achieved in primary treatment
 - Removal of soluble BOD
 - Additional removal of SS
- How: by providing favorable conditions for microbial activities
 - Availability of high density of microorganisms
 - Good contact between organisms and wastes
 - Favorable temperature, pH, nutrients, carbon source (food)
 - Oxygen (or other electron acceptors)
 - No or little toxic chemicals present

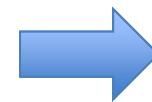
Analyzing activated sludge process



Remember:

$$S = K \frac{1 + b\theta_x}{\theta_x(Y\hat{q} - b) - 1}$$

$$X_a = \frac{\theta_x Y (S^0 - S)}{\theta (1 + b\theta_x)}$$



SRT a key parameter

Other important parameters

- Food-to-microorganism ratio (F/M)

$$F/M = \frac{Q^0 S^0}{VX}$$

X = total suspended solids (MLSS) in aeration tank (mg/L)

- Volumetric organic loading rate (Volumetric OLR): the amount of BOD or COD applied to the aeration tank volume per day

$$\text{Volumetric OLR} = \frac{Q^0 S^0}{V}$$

Sludge production

- Sludge production, $P_{X,VSS}$

$$\begin{aligned} P_{X,VSS} &= Y_{obs}(Q)(S^0 - S) + QX_i^0 \\ &= QY(S^0 - S) \frac{1 + (1 - f_d)b\theta_x}{1 + b\theta_x} + QX_i^0 \end{aligned}$$

$P_{X,VSS}$ = daily net sludge production (g VSS/d)

Y_{obs} = observed yield (g VSS/g substrate)

Settling problems: bulking sludge

- Sludge blanket not stable; large quantities of MLSS carried along with the clarifier effluent
- Exceeding the effluent standard for SS & BOD/COD
- Two principal types of sludge bulking
 - Filamentous bulking: growth of filamentous organisms
 - Viscous bulking: production of excessive amount of extracellular biopolymer

Filamentous vs. viscous bulking

- **Filamentous bulking**
 - Bacteria form filaments of single-cell organisms that attach end-to-end, and the filaments protrude out of the sludge floc
 - Filamentous bacteria are competitive at low DO, low organic conc., low nutrient conc. → need control of these variables!

- **Viscous bulking**
 - Results in a sludge with a slimy, jellylike consistency
 - Biopolymers are hydrophilic → contains significant amount of water in the floc → low density, poor compaction
 - Found at nutrient-limited systems and at a very high F/M ratio

Settling problems: Nocardioform foam

- “Nocardioform” bacteria have hydrophobic cell surfaces and attach to air bubbles, causing foaming
- Thick foam (0.5~1 m) of brown color forms
- Can occur in diffused aeration systems and also in anaerobic treatment systems
- Major solutions
 - Avoid trapping foam in the aeration tank effluent
 - Surface wasting of activated sludge
 - Avoid the recycle of skimmings

Settling problem: rising sludge

- Rising of sludge having relatively good settling properties due to gas formation
- Gas commonly produced: N_2
- Gas bubble attaches to the sludge and increases buoyant force
- Solutions
 - Increasing the return activated sludge withdrawal rate from the clarifier (less residence time of sludge in the clarifier)
 - Temporally decreasing the rate of flow of aeration liquor into the clarifier
 - Increasing the speed of the sludge collecting mechanism
 - Decreasing the SRT (prevent nitrification) or add an anoxic reactor (complete nitrification-denitrification)