

## Chapter 7. Optimization

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# Chapter 7. Optimization

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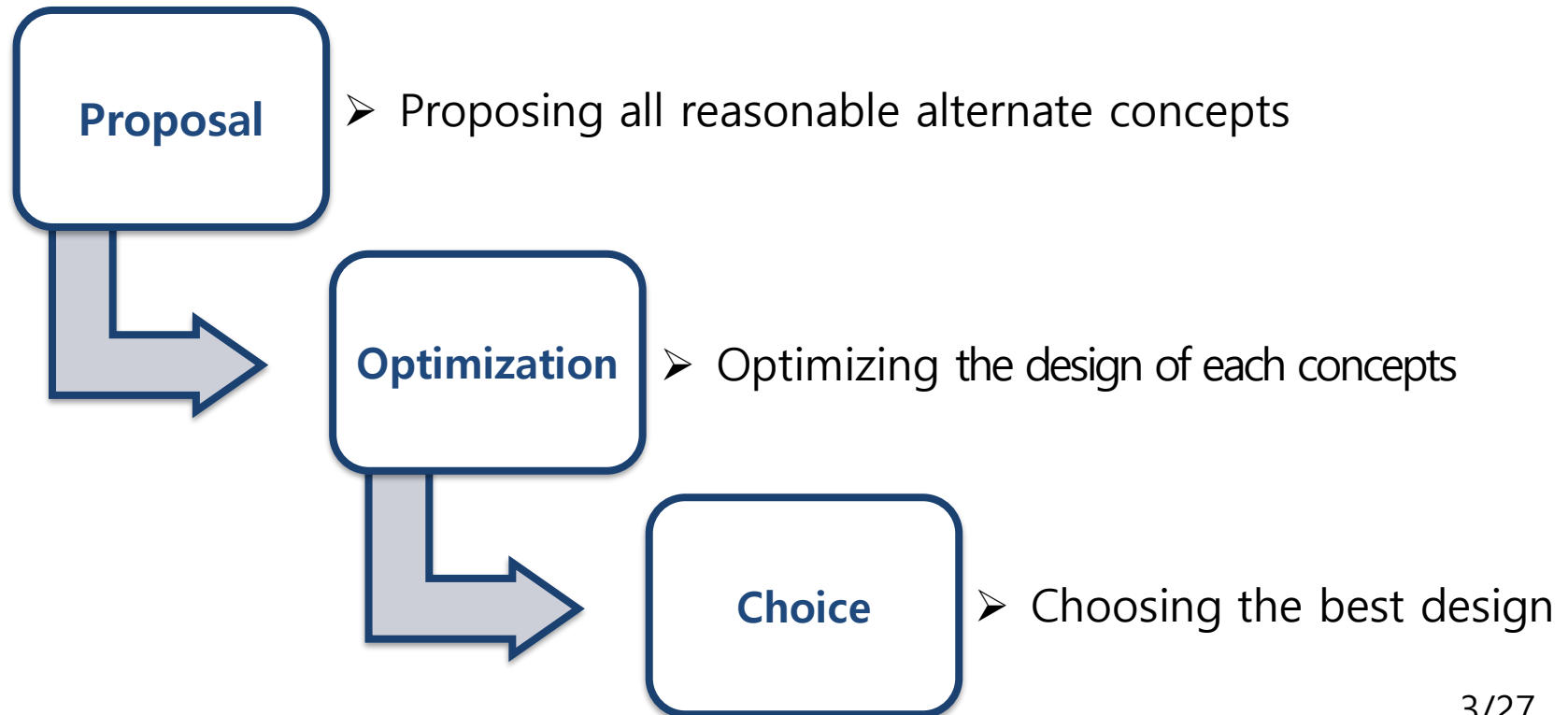
## 7.1 Introduction

- Definition : Finding the conditions that **give max. or min. values of a function**
- Target : Selecting which criterion is to be optimized ex) size, weight, cost
- Components and system simulation are preliminary steps to optimization

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## 7.2 Levels of Optimization

- Two levels of optimization : comparison of alternate concepts & optimization within a concept
- A complete optimization procedure ;



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## 7.3 Mathematical Representation of Optimization Problems

- Objective function : Meaning the function to be optimized ('y' below equation)
- Independent variables : Constituting an objective function but independent with each variable (' $x_1 \cdots x_n$ ' below equation)

$$\mathbf{y} = \mathbf{y}(x_1, \dots, x_n) \longrightarrow \text{optimize}$$

Objective function                      Independent variables

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## 7.3 Mathematical Representation of Optimization Problems

- In many physical situations there are constraints, some of which may be **equality constraints** as well as **inequality constraints**.
- Equality constraints (등호) ;

$$\phi_i = \phi_i(x_1, \dots, x_n) = 0$$

- Inequality constraints (부등호) ;

$$\psi_i = \psi_i(x_1, \dots, x_n) \leq L_j$$

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## 7.3 Mathematical Representation of Optimization Problems

- **An additive constant** in the objective function does **not affect** the values of **independent variables at which the optimum occurs.**

$$\text{if } y = a + Y(x_1, \dots, x_n)$$

↑  
Additive constant

$$\text{then } \min y = a + \min Y$$

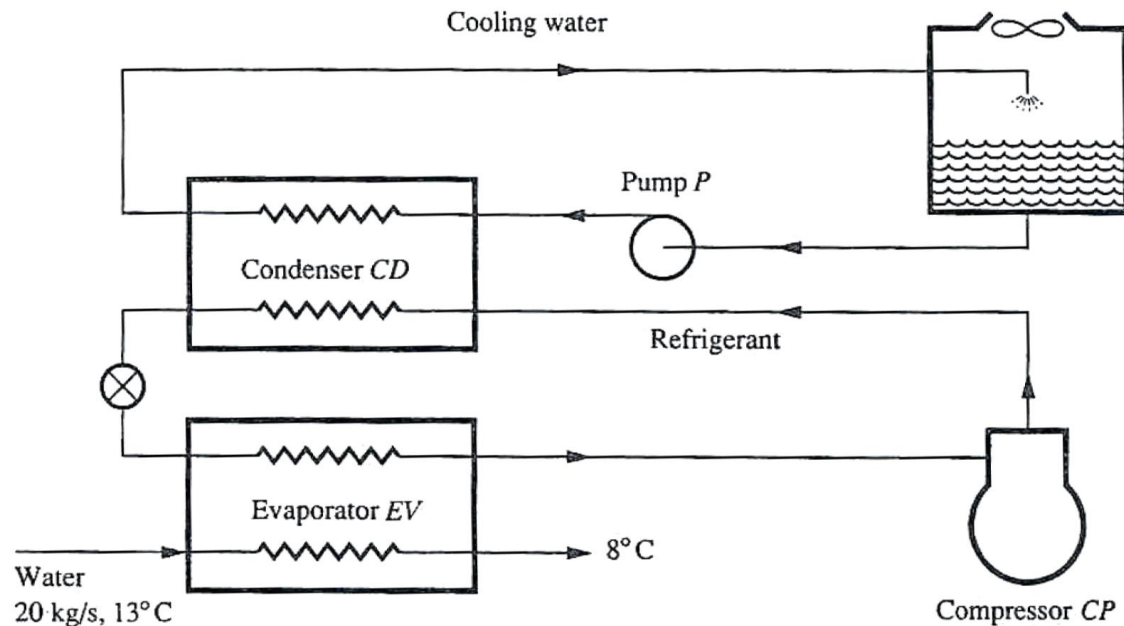
- **The maximum** of a function occurs at the **same state point** at which **the minimum of the negative** of the function occurs

$$\max[y(x_1, \dots, x_n)] = -\min[-y(x_1, \dots, x_n)]$$

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## 7.4 A Water-Chilling System

- A water-chilling system, shown schematically in the figure, will be used to illustrate the mathematical statement.
- **Task : Minimize the first cost to satisfy the cooling system's requirements**



**Fig.** Water-chilling unit being optimized for minimum first cost 7/27

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## 7.4 A Water-Chilling System

(Given)

- System's requirements

mass flow rate : **20 kg/s of water** inserted

cooling temperature : **from 13°C to 8 °C**

Rejecting the heat to the atmosphere through cooling tower

- Target : **total cost  $y$**   $\Rightarrow$  objective function
- Variables :  $x_{CP}, x_{EV}, x_{CD}, x_P, x_{CT}$   $\Rightarrow$  individual variables  
(meaning **the size** of the compressor, evaporator, condenser, pump, cooling tower, respectively)



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## 7.4 A Water-Chilling System

(Optimization)

- **The total cost  $y$** ;  $y = y(x_{CP}, x_{EV}, x_{CD}, x_P, x_{CT}) \Rightarrow$  minimize
- Prior to optimization, the water-chilling assignment can be calculated as below;

$$20 \text{ kg/s} \times (13 - 8)^\circ\text{C} \times \left[ \frac{4.19 \text{ kJ}}{\text{kg} \cdot \text{K}} \right] = 419 \text{ kW}$$

- **The cooling capacity  $\varphi$** ;  $\varphi = \varphi(x_{CP}, x_{EV}, x_{CD}, x_P, x_{CT}) \geq 419 \text{ kW}$
- $t_{ev}$  is above  $0^\circ\text{C}$  to prevent water from freezing on the tube surface.
- **The evaporating temperature  $t_{ev}$** ;  $t_{ev}(x_{CP}, x_{EV}, x_{CD}, x_P, x_{CT}) \geq 0^\circ\text{C}$
- There may be other inequality constraints, such as limiting the condenser cooling water flow, discharge temperature of the refrigerant leaving the compressor.

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## 7.5 Optimization Procedures

- The objective function is dependent upon more than one variable.
- Some thermal systems may have many variables which demand sophisticated **optimization techniques**.
- Several optimization methods will be listed in the next sections.

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## 7.6 Calculus Methods : Lagrange Multipliers (Ch.8 & 16)

- **Using derivatives** to indicate the optimum. (presented in Ch.8 and Ch.16)
- The method of Lagrange multipliers performs an optimization where **equality constraints** exist.

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## 7.7 Search Methods (Ch.9 & 17)

- These method involve **examining many combinations of the independent variables**
- Then, drawing conclusions from the magnitude of **the objective function at these combinations** (presented in Ch.9 & 17)
- Usually inefficient, but it can be proper when optimizing systems where the components are available only **in finite steps** of sizes.

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## 7.8 Dynamic Programming (Ch.10 & 18)

- Not meaning computer programming, but optimization technique
- The result of this method is **an optimum function**, relating several variables, rather than an optimum state point. (covered in Ch.10 & 18)
- E.g. the best route of a gas pipeline

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## 7.9 Geometric Programming (Ch.11)

- Optimizing a function that consists of **a sum of polynomials** wherein the variables appear to integer and non-integer exponents. (covered in Ch.11)

## 7.10 Linear Programming (Ch.12)

- Widely used and well-developed discipline applicable **when a given equation is linear.** (covered in Ch.12)

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## 7.11 Setting up the Mathematical Statement of optimization Problem

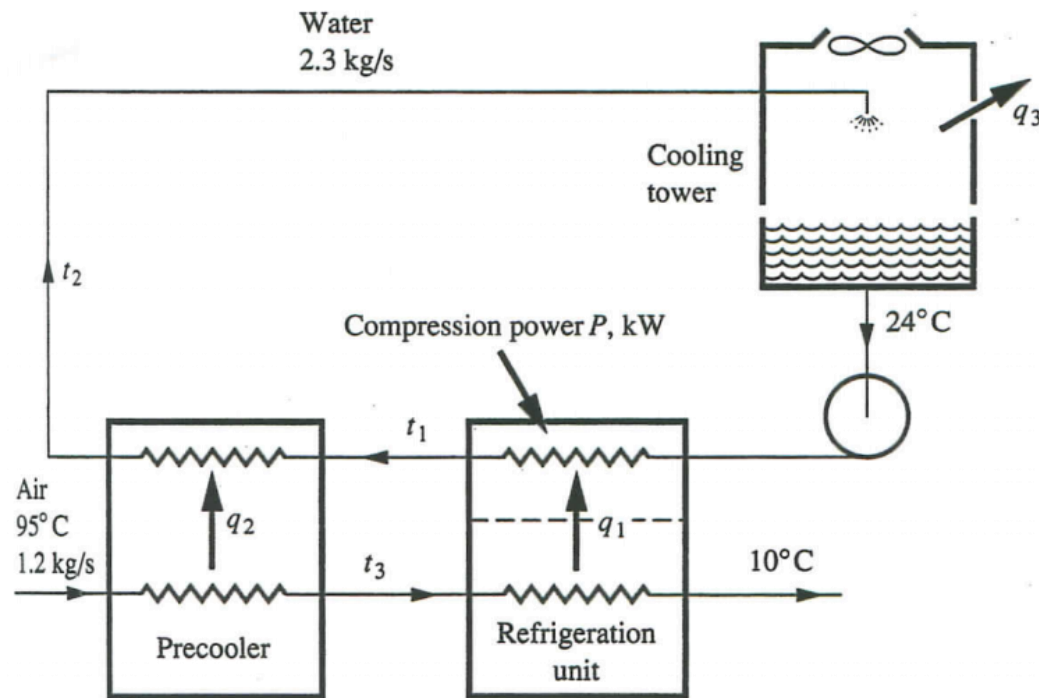
- Strategy

- 1) Specify all direct constraints e.g. capacity, temperature, pressure
- 2) Describe in equation form the component characteristics
- 3) Write mass and energy balances

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## Example 7.1 : Equations for Optimizing Air-Cooling System

- Hot air is cooled by two-stage water cooling system. Develop (a) the objective function and (b) the constraint equations for an optimization to provide **minimum first cost**.



**Fig.** Air-cooling system in Example 7.1



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## Example 7.1 : Setting up equations for optimizing cooling system

### (Variables)

- Cost of refrigeration unit, pre-cooler, cooling tower :  $x_1, x_2, x_3$  [\$] (respectively)
- Rate of heat transfer of refrigeration unit, pre-cooler, cooling tower :  $q_1, q_2, q_3$  [kW]
- Compression power required by refrigeration unit :  $P$  [kW]
- Local temperature :  $t_1, t_2, t_3$  (covered in Fig.)

### (Given)

- Air :  $\dot{m}_a = 1.2$  kg/s and  $C_{p,a} = 1.0$  kJ/(kg · K) 95°C → 10°C (cooled down)
- Water :  $\dot{m}_w = 2.3$  kg/s and  $C_w = 4.19$  kJ/(kg · K)
- Cooling tower :  $t_c = 24$ °C (leaving from)

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## Example 7.1 : Setting up equations for optimizing cooling system

(Given)

- Relation between variables :

$$\text{Refrigeration unit : } x_1 = 48q_1$$

$$\text{Precooler : } x_2 = \frac{50q_2}{t_3 - t_1} \text{ (applicable when } t_3 > t_1)$$

$$\text{Cooling tower : } x_3 = 25q_3$$

$$\text{Compression power : } P = 0.25q_1$$

- $q_1$  and  $P$  must be **absorbed** by the condenser cooling water passing through **the refrigeration unit**
- Pipelines, which consist of the system, are adiabatic.

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## Example 7.1 : Setting up equations for optimizing cooling system

### (Solution)

(a) Total cost (objective function) :  $y = x_1 + x_2 + x_3$

- However it can be also written in terms of **Rate of heat transfer** (the q 's) or even **The temperature** (the t 's), not only by the individual costs (the x 's)

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## Example 7.1 : Setting up equations for optimizing cooling system

(Solution)

(b) Refrigeration unit :

$$1) q_1 + P = (2.3 \text{ kg/s})[4.19 \text{ kJ}/(\text{kg} \cdot \text{K})](t_1 - 24) \quad (\text{water side})$$

$$2) q_1 = \dot{m}_a C_p \Delta T = (1.2 \text{ kg/s})[1.0 \text{ kJ}/(\text{kg} \cdot \text{K})](t_3 - 10) \quad (\text{air side})$$

Pre-cooler :

$$3) (1.2)(1.0)(95 - t_3) = (2.3)(4.19)(t_2 - t_1) \quad (\text{from energy balance})$$

$$4) q_2 = \dot{m}_a C_p \Delta T = (1.2 \text{ kg/s})[1.0 \text{ kJ}/(\text{kg} \cdot \text{K})](95 - t_3)$$

Cooling tower :

$$5) q_3 = \dot{m}_w C_w \Delta T = (2.3 \text{ kg/s})[4.19 \text{ kJ}/(\text{kg} \cdot \text{K})](t_2 - 24)$$

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## Example 7.1 : Setting up equations for optimizing cooling system

(Solution)

(b) The given relations :

6) Refrigeration unit :  $x_1 = 48q_1$

7) Precooler :  $x_2 = \frac{50q_2}{t_3 - t_1}$  (applicable when  $t_3 > t_1$ )

8) Cooling tower :  $x_3 = 25q_3$

9) Compression power :  $P = 0.25q_1$

Unknowns :  $q_1 \cdots q_3, x_1 \cdots x_3, t_1 \cdots t_3, P$

$\Rightarrow$  There are 9 equations in the set and 10 unknowns

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## Example 7.1 : Setting up equations for optimizing cooling system

(Solution)

(b) The number of equations : 9  $\Rightarrow$  2 (one less than the # of equations)

The number of unknowns : 10  $\Rightarrow$  3 (the individual costs,  $x_1 \cdots x_3$ )

- Eliminating the variables, two equations finally remain as follows;

$$\Phi_1(x_1, x_2, x_3) = 0.01466x_1x_2 - 14x_2 + 1.042x_1 - 5100 = 0$$

$$\Phi_2(x_1, x_2, x_3) = 7.69x_3 - x_1 - 19,615 = 0$$

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## Example 7.1 : Setting up equations for optimizing cooling system

(Answer)

Minimize

$$(a) \quad y = x_1 + x_2 + x_3$$

Subject to

$$(b) \quad \phi_1(x_1, x_2, x_3) = 0.01466x_1x_2 - 14x_2 + 1.042x_1 - 5100 = 0$$

$$\phi_2(x_1, x_2, x_3) = 7.69x_3 - x_1 - 19,615 = 0$$

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## 7.12 Discussion of Example 7.1

- The optimum value of  $x$  :

$$(x_1, x_2, x_3) = (\$1450, \$496, \$2738)$$

With the methods in the subsequent chapters (not covered in here)

- Limitation of temperature
  - If  $t_3 < t_1$ ,  $x_2$  becomes negative, physically impossible ( $x_2 = \frac{50q_2}{t_3 - t_1}$ )
  - From heat transfer consideration, the precooler can cool the air no lower than 24°C



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## 7.12 Discussion of Example 7.1

- The equation permits to  $x_2 \rightarrow 0$ , when all cooling is performed by the refrigeration unit ( $x_1$ ).

$$0.01466x_1x_2 - 14x_2 + 1.042x_1 - 5100 = 0$$

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## 7.12 Discussion of Example 7.1

- The constraint equation below imposes a minimum value of the cooling tower  $x_3$ .
- The refrigeration unit  $x_1 \uparrow \rightarrow$  the cooling tower  $x_3 \uparrow$  because of the compression power associated with the refrigeration unit.

$$7.69x_3 - x_1 - 19,615 = 0$$

$$P = 0.25q_1$$

$$x_1 = 48q_1$$

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## 7.13 Summary

- This chapter is to introduce procedures for **setting up the mathematical statement** of the optimization problem.
- In the next five chapters, specific optimization techniques are suggested
- The optimization is available when the characteristics of the physical system have been converted into **the equations for the objective function and constraints.**