

Lecture Note of Design Theories of Ship and Offshore Plant

Design Theories of Ship and Offshore Plant

Part I. Ship Design

Ch. 6 Structural Design

Fall 2016

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- Ch. 3 Hull Form Design
- Ch. 4 General Arrangement Design
- Ch. 5 Naval Architectural Calculation
- Ch. 6 Structural Design**
- Ch. 7 Outfitting Design

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Ch. 6 Structural Design

- 6.1 Generals & Materials
- 6.2 Global Hull Girder Strength (Longitudinal Strength)
- 6.3 Local Strength (Local Scantling)
- 6.4 Buckling Strength
- 6.5 Structural Design of Midship Section of a 3,700 TEU Container Ship

6.1 Generals & Materials

- (1) Stress Transmission
- (2) Principal Dimensions
- (3) Criteria for the Selection of Plate Thickness, Grouping of Longitudinal Stiffener
- (4) Material Factors

(1) Stress Transmission

Inner Bottom Plate
Load
Longitudinals
Side Girder
Center Girder
Web frame

Plate → Longi. → Web frame → Girder

➔ : Stress Transmission

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(2) Principal Dimensions

DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 1
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The following principal dimensions are used in accordance with DNV rule.

1) Rule length (L or L_s)

: Length of a ship used for rule scantling procedure

$$0.96 \cdot L_{WL} < L < 0.97 \cdot L_{WL}$$

- Distance on [the summer load waterline \(L_{WL}\)](#) from the fore side of the stem to the axis of the rudder stock
- Not to be taken less than 96%, and need not be taken greater than 97%, of the extreme length on the summer load waterline (L_{WL})

Example of the calculation of rule length

L _{BP}	L _{WL}	0.96·L _{WL}	0.97·L _{WL}	L
250	261	250.56	253.17	250.56
250	258	247.68	250.26	250.00
250	255	244.80	247.35	247.35

2) Breadth

: Greatest moulded breadth in [m], measured at the summer load waterline

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DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 1
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(2) Principal Dimensions

3) Depth (D)

: Moulded depth defined as the vertical distance in [m] from baseline to moulded deck line at the uppermost continuous deck measured amidships

4) Draft (T)

: Mean moulded summer draft (**scantling draft**) in [m]

5) Block coefficient (C_B)

: To be calculated based on the rule length

$$C_B = \frac{\Delta}{1.025 \cdot L \cdot B \cdot T} \quad , (\Delta : \text{Moulded displacement in sea water on draft } T)$$

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DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 1
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(3) Criteria for the Selection of Plate Thickness, Grouping of Longitudinal Stiffener

1) Criteria for the selection of plate thickness

➔ When selecting plate thickness, use the provided plate thickness.

(1) 0.5 mm interval (2) Above 0.25 mm: 0.5 mm (3) Below 0.25 mm: 0.0 mm	Ex) 15.75 mm ➔ 16.0 mm 15.74 mm ➔ 15.5 mm
---	--

2) Grouping of longitudinal stiffener

For the efficiency of productivity, each member is arranged by grouping longitudinal stiffeners. The grouping members should satisfy the following rule.

Average value but not to be taken less than 90% of the largest individual requirement (DNV).

Ex) The longitudinal stiffeners have design thickness of 100, 90, 80, 70, 60 mm. The average thickness is given by $80 \text{ mm} \times 5$. However, the average value is less than $100 \text{ mm} \times 90\% = 90 \text{ mm}$ of the largest individual requirement, 100 mm. Therefore, the average value should be taken $90 \text{ mm} \times 5$.

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(4) Material Factors

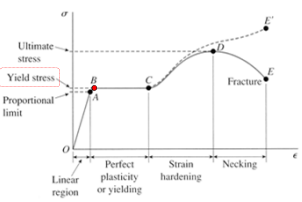
• The material factor f_1 is included in the various formulae for scantlings and in expressions giving allowable stresses.¹⁾

Material Designation	Yield Stress (N/mm ²)	$\frac{\sigma}{\sigma_{NV-NS}}$	Material Factor (f_1)
NV-NS	235	235/235 = 1.00	1.00
NV-27	265	265/235 = 1.13	1.08
NV-32	315	315/235 = 1.34	1.28
NV-36	355	355/235 = 1.51	1.39
NV-40	390	390/235 = 1.65	1.47

* NV-NS: Normal Strength Steel (Mild Steel)
* NV-XX: High Tensile Steel

* High tensile steel: A type of alloy steel that provides better mechanical properties or greater resistance to corrosion than carbon steel. They have a carbon content between 0.05-0.25% to retain formability and weldability, including up to 2.0% manganese, and other elements are added for strengthening purposes.

¹⁾ DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec.2
²⁾ James M. Gere, Mechanics of Materials 7th Edition, Thomson, Chap.1, pp.15~26



* Yield Stress (σ_y) [N/mm²] or [MPa]: The magnitude of the load required to cause yielding in the beam.²⁾

* A: 'A' grade 'Normal Strength Steel'
* AH: 'A' grade 'High Tensile Steel'

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6.2 Global Hull Girder Strength (Longitudinal Strength)

- (1) Generals
- (2) Still Water Bending Moment (M_s)
- (3) Vertical Wave Bending Moment (M_w)
- (4) Section Modulus

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(1) Generals

Interest of "Ship Structural Design"

- Ship Structural Design

❓ What is designer's **major** interest?


- Safety:
Won't it fail under the load?

a ship	} global
a stiffener	
a plate	} local

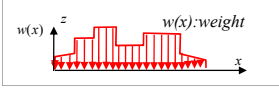


Let's consider the safety of the ship from the point of global strength first.

Dominant Forces Acting on a Ship

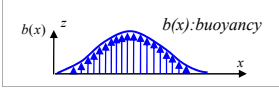


What are dominant forces acting on a ship in view of the longi. strength?



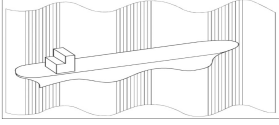
$w(x)$: weight

weight of light ship, weight of cargo, and consumables




$b(x)$: buoyancy

hydrostatic force (buoyancy) on the submerged hull

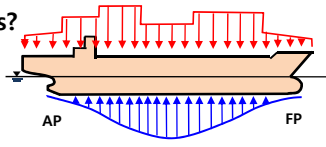


hydrodynamic force induced by the wave




What is the direction of the dominant forces?

The forces act in **vertical (lateral)** direction along the ship's length.



AP FP

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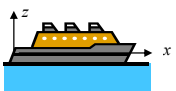

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Longitudinal Strength

: Overall strength of ship's hull which **resists the bending moment, shear force, and torsional moment acting on a hull girder.**


Longitudinal strength loads
 : Load concerning the overall strength of the ship's hull, such as the bending moment, shear force, and torsional moment acting on a hull girder

Static longitudinal loads




Loads are caused by **differences between weight and buoyancy** in longitudinal direction in the still water condition

Hydrodynamic longitudinal loads




Loads are induced by **waves**

¹⁾ Okumoto, Y., Design of Ship Hull Structures, Springer, 2009, P.17


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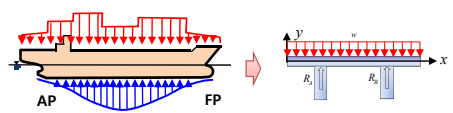
Idealization of the Ship Hull Girder Structure

 How can we idealize a ship as a structural member?

- **Structural member according to the types of loads**
 - ① **Axially loaded bar**: structural member which supports forces directed along the axis of the bar
 - ② **Bar in torsion**: structural member which supports torques (or couples) having their moment about the longitudinal axis
 - ③ **Beam**: structural members subjected to **lateral loads**, that is, forces or moments perpendicular to the axis of the bar

Since a ship has a **slender shape** and **subject to lateral loads**, it will behave like a **beam** from the point view of structural member.

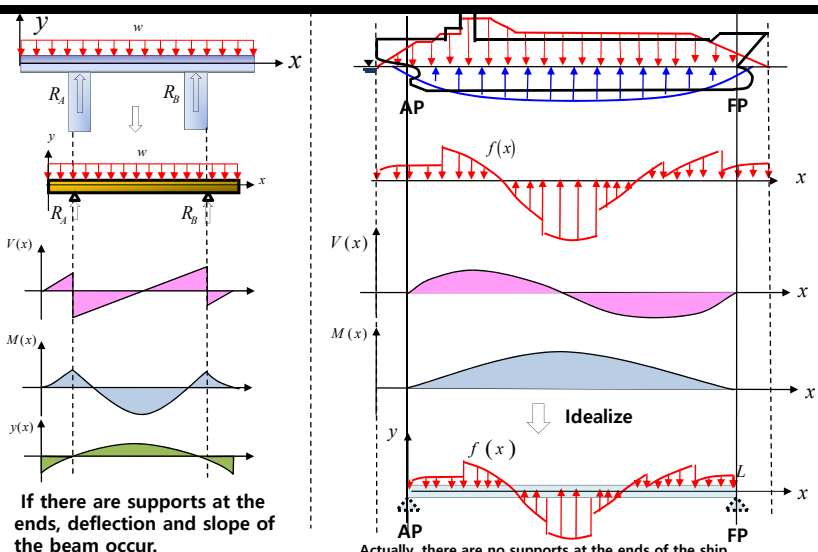
Ship is regarded as a **beam**.



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Applying Beam Theory to a Ship



If there are supports at the ends, deflection and slope of the beam occur.

Actually, there are no supports at the ends of the ship. However, the deflection and slope could occur due to inequality of the buoyancy and the weight of a ship. For this problem, we assume that there are simple supports at the A.P and the F.P.

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* James M. Gere, Mechanics of Materials, 6th Edition, Thomson, Ch. 4, p. 292

Correction of a Bending Moment Curve

What if the bending moment is not zero at FP?
 → The deflection and slope of the beam occur at FP.
 → Thus, we correct the bending moment curve to have 0 at AP and FP.

* James M. Gere, Mechanics of Materials, 6th Edition, Thomson, Ch. 4, p. 292

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Actual Stress ≤ Allowable Stress

- Bending Stress and Allowable Bending Stress

1) DNV Rules, Pt. 3 Ch. 1 Sec. 5, Jan. 2004

The **actual bending stress** ($\sigma_{act.}$) shall not be greater than the **allowable bending stress** (σ_l).

M_S : Largest SWBM among all loading conditions and class rule
 M_W : Calculated by class rule or direct calculation

$$\sigma_{act.} = \frac{|M_S + M_W|}{Z} 10^3 \text{ [kg / cm}^2\text{]}$$

$$\sigma_{act.} \leq \sigma_l$$

(DNV Pt. 3 Ch. 1 Sec. 5 C303)

Fig. 2 Stillwater bending moment

$\sigma_l = \sigma_{allow} = 175 f_1 \text{ [N / mm}^2\text{]}$ within 0.4L amidship
 $= 125 f_1 \text{ [N / mm}^2\text{]}$ within 0.1L from A.P. or F.P.

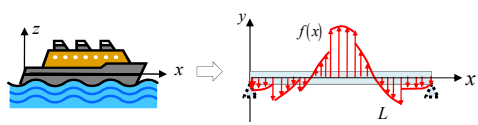
(f_1 : Material factor. Ex. Mild steel 1.0, HT-32 1.28, HT-36 1.39)

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Criteria of Structural Design (1/2)

● Ship Structural Design

a ship



The **actual bending stress** ($\sigma_{act.}$) shall not be greater than the **allowable bending stress** (σ_l).

$\sigma_{act.} \leq \sigma_l$

$$\sigma_{act.} = \frac{M}{Z} = \frac{|M_S + M_W|}{Z}$$

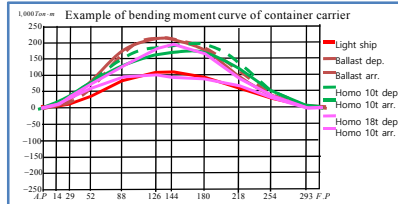
M_S : Largest SWBM among all loading conditions and class rule
 M_W : calculated by class rule or direct calculation

σ_l : allowable stress

For instance, allowable bending stresses by DNV rule are given as follows:


$$\sigma_l = 175 f_1 \text{ [N / mm}^2\text{]} \text{ within } 0.4L \text{ amidship}$$

$$= 125 f_1 \text{ [N / mm}^2\text{]} \text{ within } 0.1L \text{ from A.P. or F.P.}$$



Example of bending moment curve of container carrier

Actual bending moments at aft and forward area are smaller than that at the midship.



What is, then, the f_1 ?

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Criteria of Structural Design (2/2)

$\sigma_{act.} \leq \sigma_l$

$$\sigma_{act.} = \frac{M}{Z} = \frac{|M_S + M_W|}{Z}$$

(1) Still Water Bending Moment (Ms)

(2) Vertical Wave Bending Moment (Mw)

(3) Section Modulus (Z)

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(2) Still Water Bending Moment (Ms)

Still Water Bending Moment (Ms)

$$\sigma_{act.} \leq \sigma_l$$

$$\sigma_{act.} = \frac{M}{Z} = \frac{M_S + M_W}{Z}$$

$\left\{ \begin{array}{l} M_S: \text{ Still water bending moment} \\ M_W: \text{ Vertical wave bending moment} \end{array} \right.$

Hydrostatic loads along ship's length
caused by the weight & the buoyancy

$f_s(x)$: distributed loads in longitudinal
direction in still water



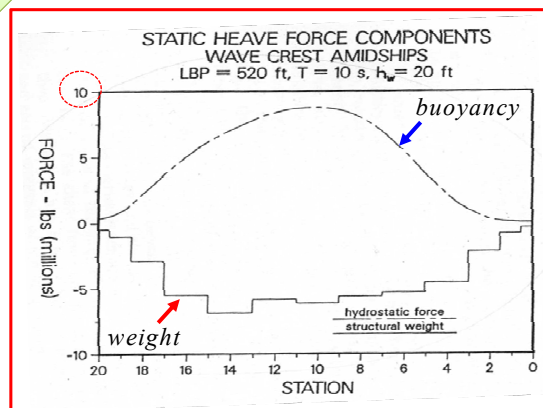
$V_s(x)$: still water shear force

$$V_s(x) = \int_0^x f_s(x) dx$$



$M_s(x)$: still water bending moment

$$M_s(x) = \int_0^x V_s(x) dx$$



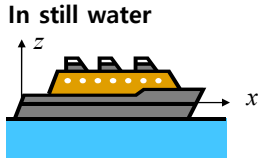
Distributed Loads in Longitudinal Direction

$f(x) = f_s(x) + f_w(x)$

$f(x)$: Distributed loads in longitudinal direction

$f_s(x)$: **Static longitudinal loads** in longitudinal direction
 $f_w(x)$: **Hydrodynamic longitudinal loads** induced by wave

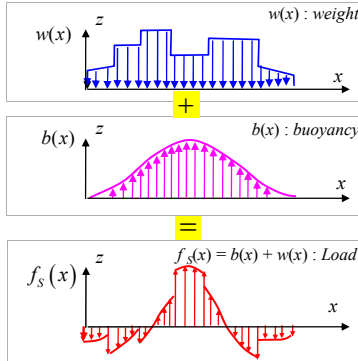
In still water



$f_s(x) = b(x) + w(x)$

$b(x)$: Distributed buoyancy in longitudinal direction
 $w(x) = LWT(x) + DWT(x)$

- $w(x)$: Weight distribution in longitudinal direction
- $LWT(x)$: Lightweight distribution
- $DWT(x)$: Deadweight distribution




$w(x)$: weight

$b(x)$: buoyancy

$f_s(x) = b(x) + w(x)$: Load

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Distributed Loads in Still Water

Load Curve, $f_s(x)$
 Weight, $w(x)$
 Buoyancy, $b(x)$

Actual Still Water
 Shear Force, $V_S(x)$
 $V_S(x) = \int_0^x f_s(x) dx$

Actual Still Water
 Bending Moment, $M_S(x)$
 $M_S(x) = \int_0^x V_S(x) dx$

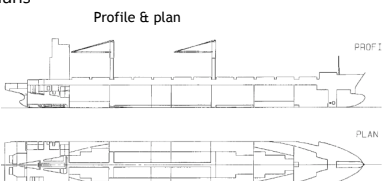
✓ Example of a 3,700 TEU Container Ship in Homogeneous 10 ton Scantling Condition

- Principal Dimensions & Plans

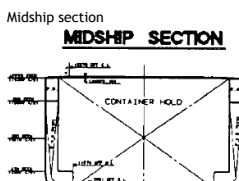
Principal dimension

LENGTH O. A.	257.368 M
LENGTH B. P.	245.240 M
BREADTH MOULDED	32.20 M
DEPTH MOULDED	19.30 M
DESIGNED DRAUGHT MOULDED	10.10 M
<u>SCANTLING DRAUGHT MOULDED</u>	<u>12.50 M</u>

Profile & plan



Midship section




- Loading Condition: Homogeneous 10 ton Scantling Condition (Sailing state)

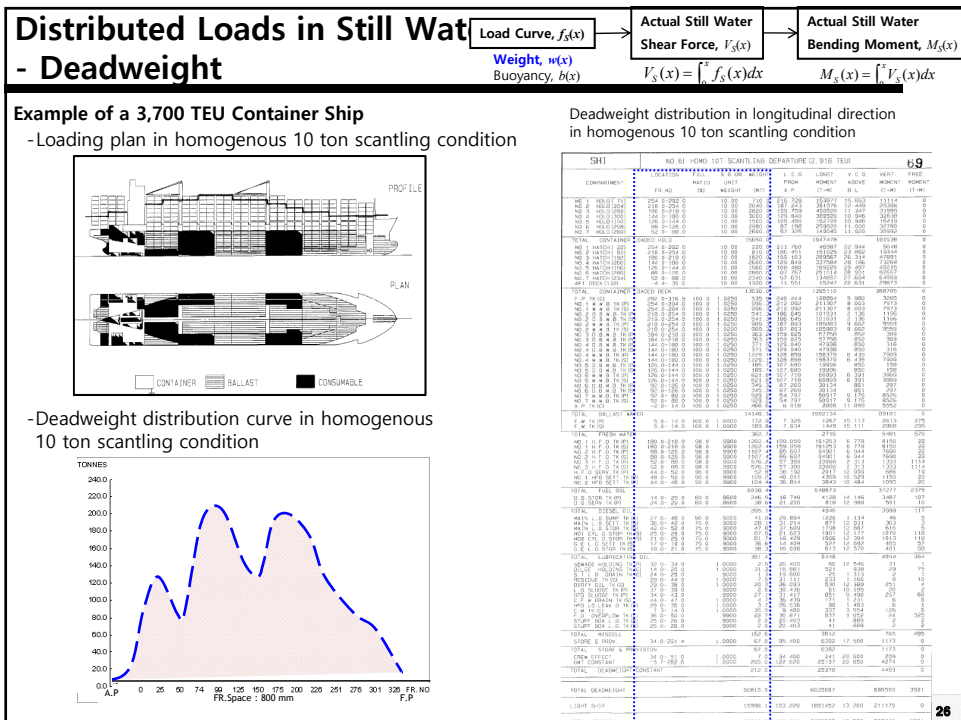
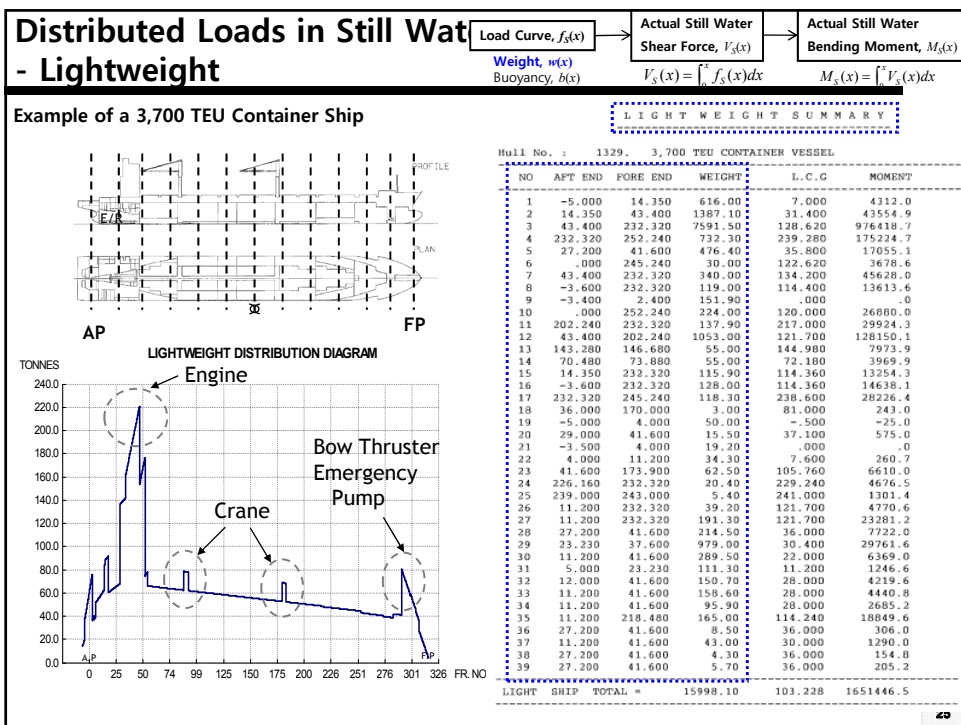
	SAILING STATE			
DRAUGHT F.P.	=	12.260 M	K.M.T.	= 14.889 M
DRAUGHT MIDSHIP	=	12.457 M	KG (SOLID)	= 13.586 M
DRAUGHT A.P.	=	12.654 M	GM (SOLID)	= 1.303 M
TRIM BY STERN	=	.394 M	FREE SURF. CORR. (GG0)	= .059 M
PROPELLER T/D	=	160.3 %	G0M (FLUID)	= 1.244 M
DISPLACEMENT	=	66813.6 T	KG0 ACTUAL (FLUID)	= 13.645 M
DRAUGHT AT LCF	=	12.483 M	TRIM (DIS*A) / (MTC*100)	= .394 M
LCB FROM A.P.	=	115.677 M	FREE SURF. MOM.	= 3921 T-M
LCG FROM A.P.	=	115.045 M	M.T.C.	= 1072.0 T-M
TRIM LEVER : A	=	.632 M	LCF FROM A.P.	= 106.275 M
DEGREE	=	.0 5.0 10.0 15.0 20.0 30.0 40.0 50.0 60.0 75.0		
KN	=	.000 1.296 2.591 3.882 5.168 6.454 7.740 9.026 10.312 11.598		
KG0*SIN0	=	.000 1.189 2.369 3.532 4.667 5.823 6.971 8.119 9.267 10.415		
GZ	=	.000 .107 .222 .350 .501 .671 .821 .971 1.120 1.221		

* Frame space: 800mm

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Distributed Loads in Still Water - Buoyancy Curve

Load Curve, $f_S(x)$

Actual Still Water Shear Force, $V_S(x)$

Actual Still Water Bending Moment, $M_S(x)$

Weight, $w(x)$

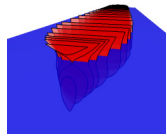
Buoyancy, $b(x)$

$V_S(x) = \int_0^x f_S(x) dx$

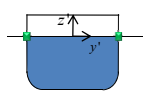
$M_S(x) = \int_0^x V_S(x) dx$

Example of a 3,700 TEU Container Ship

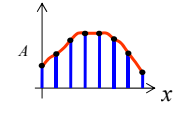
✓ Calculation of buoyancy



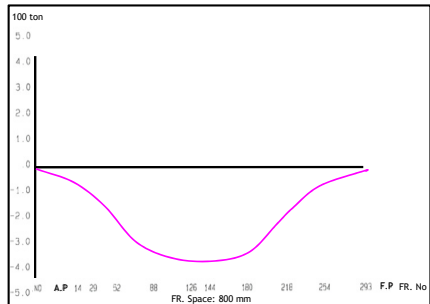
(1) Calculation of sectional area below waterline



(2) Integration of sectional area over the ship's length




✓ Buoyancy curve in homogeneous 10 ton scantling condition



DRAUGHT F.P	=	12.260 M	K.M.T	=	14.889 M
DRAUGHT MIDSHIP	=	12.457 M	KG (SOLID)	=	13.586 M
DRAUGHT A.P	=	12.654 M	GM (SOLID)	=	1.303 M
TRIM BY STEER	=	394 M	FREE SURF CORR. (CG)	=	0.059 M
PROPELLER I/D	=	160.3 %	GGM (FLUID)	=	1.244 M
DISPLACEMENT	=	66813.6 T	KGG ACTUAL (FLUID)	=	13.645 M

DRAUGHT AT LCF	=	12.483 M	TRIM (DISKA) / (MTC*100)	=	394 M
LCB FROM A.P	=	115.677 M	FREE SURF. MOM.	=	3921 T-M
LCG FROM A.P	=	115.045 M	M.T.C.	=	1072.0 T-M
TRIM LEVER : A	=	632 M	LCF FROM A.P	=	106.270 M

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Distributed Loads in Still Water - Load Curve

Load Curve, $f_S(x)$

Actual Still Water Shear Force, $V_S(x)$

Actual Still Water Bending Moment, $M_S(x)$

Weight, $w(x)$

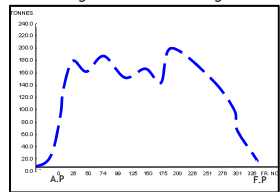
Buoyancy, $b(x)$

$V_S(x) = \int_0^x f_S(x) dx$

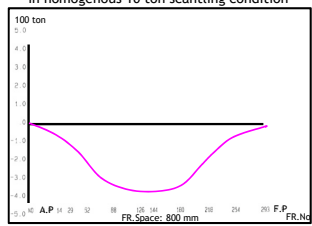
$M_S(x) = \int_0^x V_S(x) dx$

Load Curve $f_S(x)$: Loads Curve = Weight + Buoyancy

Weight Curve = Lightweight + Deadweight
in homogenous 10ton scantling condition



Buoyancy Curve
in homogenous 10 ton scantling condition



Actual Still Water Shear Force

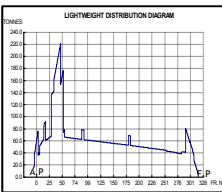
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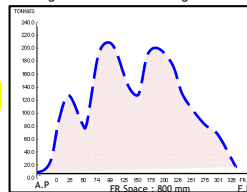
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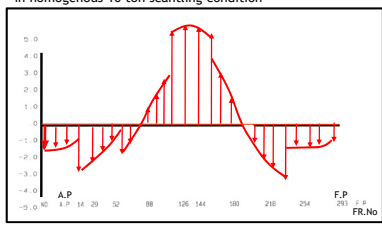
Lightweight Distribution Curve




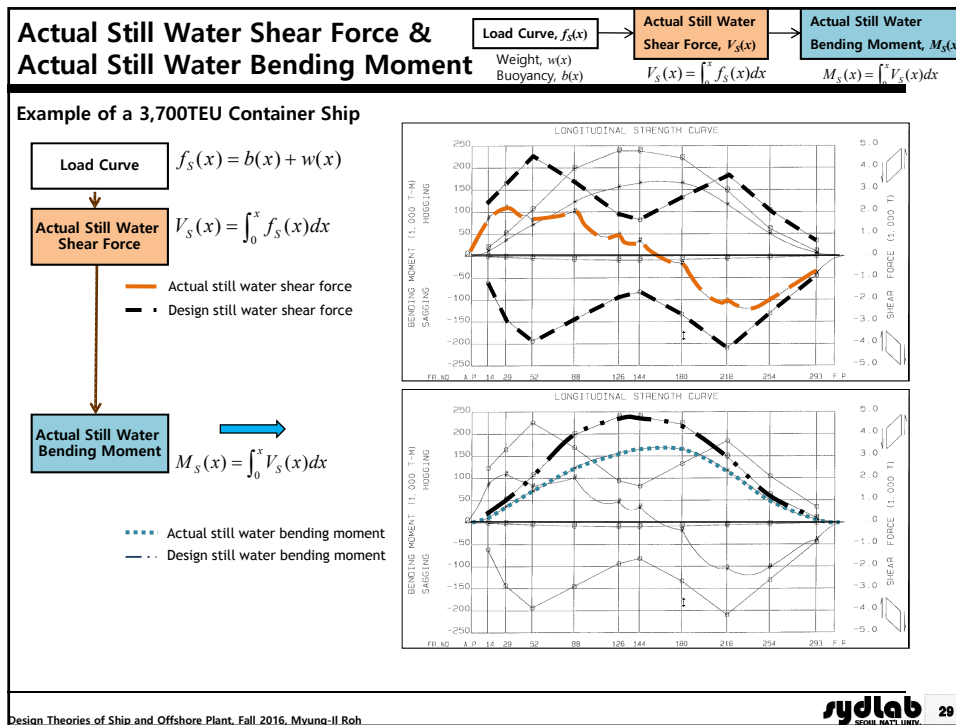
Deadweight Distribution Curve
in homogenous 10 ton scantling condition



Load Curve = Weight $w(x)$ + Buoyancy $b(x)$
in homogenous 10 ton scantling condition



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Rule Still Water Bending Moment by the Classification Rule

Recently, actual still water bending moment based on the loading conditions is used for still water bending moment, because the rule still water bending moment is only for the tanker.

- The design still water bending moments amidships are not to be taken less than (DNV Pt. 3 Ch. 1 Sec. 5 A105)

$$M_S = M_{SO} \text{ [kNm]}$$

$$M_{SO} = -0.065C_{WU}L^2B(C_B + 0.7) \text{ [kNm] in sagging}$$

$$= C_{WU}L^2B(0.1225 - 0.015C_B) \text{ [kNm] in hogging}$$

C_{WU} : Wave coefficient for unrestricted service

The still water bending moment **shall not be less than the large of**: the largest actual still water bending moment based on the loading conditions and the rule still water bending moment.

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Rule Still Water Shear Force by the Classification Rule

- The design values of still water shear forces along the length of the ship are normally not to be taken less than

(Dnv Pt.3 Ch.1 Sec. 5 B107)

$$Q_S = k_{sq} Q_{SO} \text{ (kN)}$$

$$Q_{SO} = 5 \frac{M_{SO}}{L} \text{ (kN)}$$

$$\begin{aligned} k_{sq} &= 0 \text{ at A.P. and F.P.} \\ &= 1.0 \text{ between } 0.15L \text{ and } 0.3L \text{ from A.P.} \\ &= 0.8 \text{ between } 0.4L \text{ and } 0.6L \text{ from A.P.} \\ &= 1.0 \text{ between } 0.7L \text{ and } 0.85L \text{ from A.P.} \end{aligned}$$

$$\begin{aligned} M_{SO} &= -0.065 C_{WU} L^2 B (C_B + 0.7) \text{ [kNm] in sagging} \\ &= C_{WU} L^2 B (0.1225 - 0.015 C_B) \text{ [kNm] in hogging} \end{aligned}$$

C_{WU} : wave coefficient for unrestricted service

The still water shear force **shall not be less than the large of**: the largest actual still water shear forces based on loading conditions and the rule still water shear force.

(3) Vertical Wave Bending Moment (Mw)

Vertical Wave Bending Moment (M_w)

$\sigma_{act.} \leq \sigma_l$

$\sigma_{act.} = \frac{M}{Z} = \frac{M_S + M_W}{Z}$

$\left\{ \begin{array}{l} M_S: \text{ Still water bending moment} \\ M_W: \text{ Vertical wave bending moment} \end{array} \right.$

Hydrodynamic loads induced by waves along ship's length

$f_w(x)$: distributed loads induced by waves
 = Froude-Krylov force + diffraction force
 + added mass force + damping force

$M\ddot{r} = \sum F = (\text{Body Force}) + (\text{Surface Force})$
 $= F_{gravity}(\mathbf{r}) + F_{fluid}(\mathbf{r}, \dot{\mathbf{r}}, \ddot{\mathbf{r}})$
 $= F_{gravity} + F_{buoyancy}(\mathbf{r}) + F_{F.K.}(\mathbf{r}) + F_D(\mathbf{r})$
 $+ F_{R,Damping}(\mathbf{r}, \dot{\mathbf{r}}) + F_{R,Mass}(\mathbf{r}, \ddot{\mathbf{r}})$

$V_w(x)$: vertical wave shear force
 $V_w(x) = \int_0^x f_w(x) dx$

$M_w(x)$: vertical wave bending moment
 $M_w(x) = \int_0^x V_w(x) dx$

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Dynamic Longitudinal Loads

In still water

$f_S(x) = b(x) + w(x)$

$f_S(x)$: Distributed loads in longitudinal direction
 $f_b(x)$: Static longitudinal loads in longitudinal direction
 $f_w(x)$: Hydrodynamic longitudinal loads induced by wave

+

In wave

• Ship in oblique waves

✓ Dynamic longitudinal loads
 : Loads are induced by waves

Vertical bending due to waves

Hogging

Sagging

Hogging and sagging

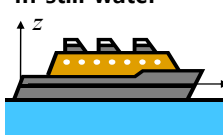
Hogging and sagging

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Dynamic Longitudinal Loads

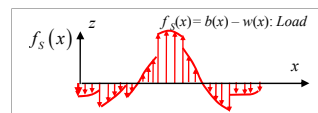
- Direct Calculation of Dynamic Longitudinal Loads (1/2)

In still water



$f_S(x) = b(x) + w(x)$

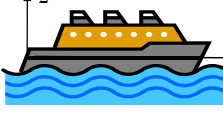
$f_S(x)$: Distributed loads in longitudinal direction
 $f_b(x)$: Static longitudinal loads in longitudinal direction
 $f_w(x)$: Hydrodynamic longitudinal loads induced by wave



$f_S(x) = b(x) - w(x)$: Load

+

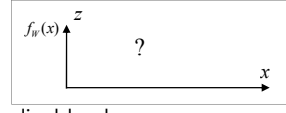
In wave



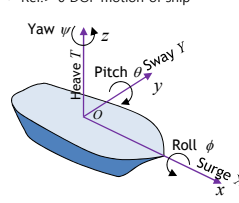
✓ Dynamic longitudinal loads
: Loads are induced by waves

✓ Direct calculation of dynamic longitudinal loads

- from 6DOF motion of ship
 $\mathbf{x} = [X, Y, T, \phi, \theta, \psi]^T$



✓ Ref. > 6 DOF motion of ship



$$f(x) = f_S(x) + f_w(x)$$

$$= b(x) + w(x) + f_D(x) + f_{F,K}(x) + f_R(x)$$

↑ additional loads in wave

where,

$$f_R(x) = -a(x)\ddot{\mathbf{x}} - b(x)\dot{\mathbf{x}}$$


$f_D(x)$: Diffraction force at x
 $f_R(x)$: Radiation force at x by damping and added mass
 $f_{F,K}(x)$: Froude-Krylov force at x

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Dynamic Longitudinal Loads

- Direct Calculation of Dynamic Longitudinal Loads (2/2)

In wave



✓ Direct calculation of dynamic longitudinal loads

Load induced by Wave

$$f_w(x) = f_D(x) + f_{F,K}(x) + f_R(x)$$

where, $f_R(x) = -a(x)\ddot{\mathbf{x}} - b(x)\dot{\mathbf{x}}$


Actual Vertical Wave Shear Force

$$Q_w(x) = \int_0^x f_w(x) dx$$

Actual Vertical Wave Bending Moment

$$M_w(x) = \int_0^x Q_w(x) dx$$

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Rule Values of Vertical Wave Bending Moments

✓ Direct calculation of dynamic longitudinal loads

- Loads are induced by waves

Actual Vertical Wave Shear Force $Q_w(x) = \int_0^x f_w(x) dx$

Actual Vertical Wave Bending Moment $M_w(x) = \int_0^x Q_w(x) dx$

Recently, rule values of vertical wave moments are used, because of the uncertainty of the direct calculation values of vertical wave bending moments.

The rule vertical wave bending moments amidships are given by:

$$M_w = M_{w0} \quad [kNm]$$

(DNV Pt.3 Ch.1 Sec.5 B201)

$$M_{w0} = -0.11\alpha C_w L^2 B(C_B + 0.7) \quad [kNm] \text{ in sagging}$$

$$= 0.19\alpha C_w L^2 B C_B \quad [kNm] \text{ in hogging}$$

$\alpha = 1.0$ for seagoing condition

$= 0.5$ for harbor and sheltered water conditions (enclosed fiords, lakes, rivers)

C_w : wave coefficient

C_B : block coefficient, not be taken less than 0.6

L	C_w
$L \leq 100$	$0.0792 \cdot L$
$100 < L < 300$	$10.75 - [(300 - L)/100]^{1/2}$
$300 \leq L \leq 350$	10.75
$L > 350$	$10.75 - [(L - 350)/150]^{1/2}$

Direct calculation values of vertical wave bending moments can be used for vertical wave bending moment instead of the rule values of vertical wave moments, if the value of the direct calculation is smaller than that of the rule value.

Rule Values of Vertical Wave Shear Forces

✓ Direct calculation of dynamic longitudinal loads

- Loads are induced by waves

Load induced by Wave $f_w(x) = f_D(x) + f_{F,K}(x) + f_R(x)$
where, $f_R(x) = -a(x) \ddot{x} - b(x) \dot{x}$

Actual Vertical Wave Shear Force $Q_w(x) = \int_0^x f_w(x) dx$

The rule values of vertical wave shear forces along the length of the ship are given by:

(DNV Pt.3 Ch.1 Sec.5 B203)

Positive shear force: $Q_{WP} = 0.3\beta k_{wqp} C_w L B(C_B + 0.7)$

β : coefficient according to operating condition

Negative shear force: $Q_{WN} = -0.3\beta k_{wqn} C_w L B(C_B + 0.7)$

k_{wqp} , k_{wqn} : coefficients according to location in lengthwise

C_w : wave coefficient

Direct calculation values of vertical wave shear forces can be used for vertical wave shear force instead of the rule values of vertical shear forces, if the value of the direct calculation is smaller than that of the rule value.

[Example] Rule Values of Still Water Bending Moments (Ms) and Vertical Wave Bending Moment (Mw)

Calculate L_s , $C_{B,SCANT}$ and vertical wave bending moment at amidships (0.5L) of a ship in hogging condition for sea going condition.

Dimension : $L_{OA} = 332.0\text{ m}$, $L_{BP} = 317.2\text{ m}$, $L_{EXT} = 322.85\text{ m}$, $B = 43.2\text{ m}$, $T_s = 14.5\text{ m}$

Δ (Displacement (ton) at T_s) = 140,960 ton

(Sol.) $L_s = 0.97 \times L_{EXT} = 0.97 \times 322.85 = 313.16$

$$C_{B,SCANT} = \Delta / (1.025 \times L_s \times B \times T_s) = \frac{140,906}{1.025 \times 313.16 \times 43.2 \times 14.5} = 0.701$$

$\alpha = 1.0$, for sea going condition,

$C_w = 10.75$, if $300 \leq L \leq 350$ (wave coefficient)

$k_{wm} = 1.0$ between 0.4L and 0.65 L from A.P.(=0.0) and F.P

$$M_{WO} = 0.19 \times \alpha \times C_w \times L^2 \times B \times C_{B,SCANT} \text{ (kNm)}$$

$$= 0.19 \times 1.0 \times 10.75 \times 313.16^2 \times 43.2 \times 0.701 = 6,066,303 \text{ (kNm)}$$

at 0.5L, $k_{wm} = 1.0$

$$M_w = 1.0 \times M_{WO}$$

So, $M_w = 1.0 \times M_{WO} = 6,066,303 \text{ (kNm)}$

$$M_s = M_{SO} \text{ (kNm)}$$

$$M_{SO} = -0.065 C_w L^2 B (C_B + 0.7), \text{ (in sagging)}$$

$$= C_{WI} L^2 B (0.1225 - 0.015 C_B), \text{ (in hogging)}$$

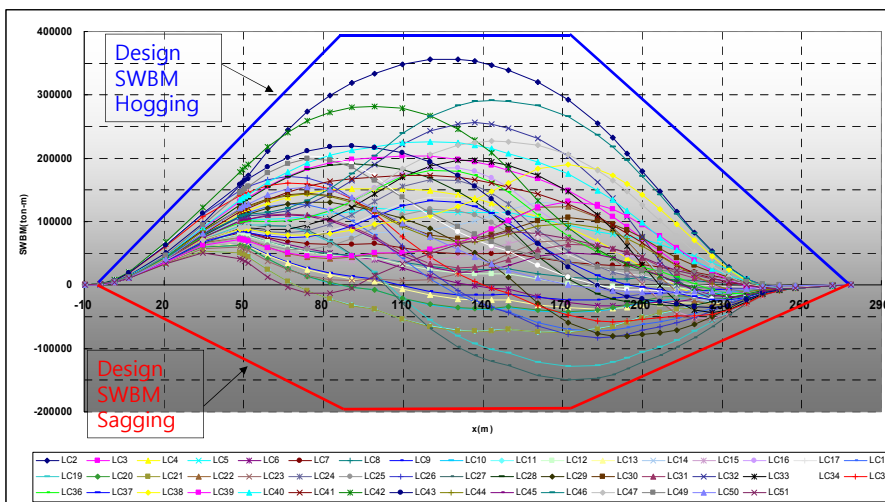
$$M_w = M_{WO} \text{ (kNm)}$$

$$M_{WO} = -0.11 \alpha C_w L^2 B (C_B + 0.7), \text{ (in sagging)}$$

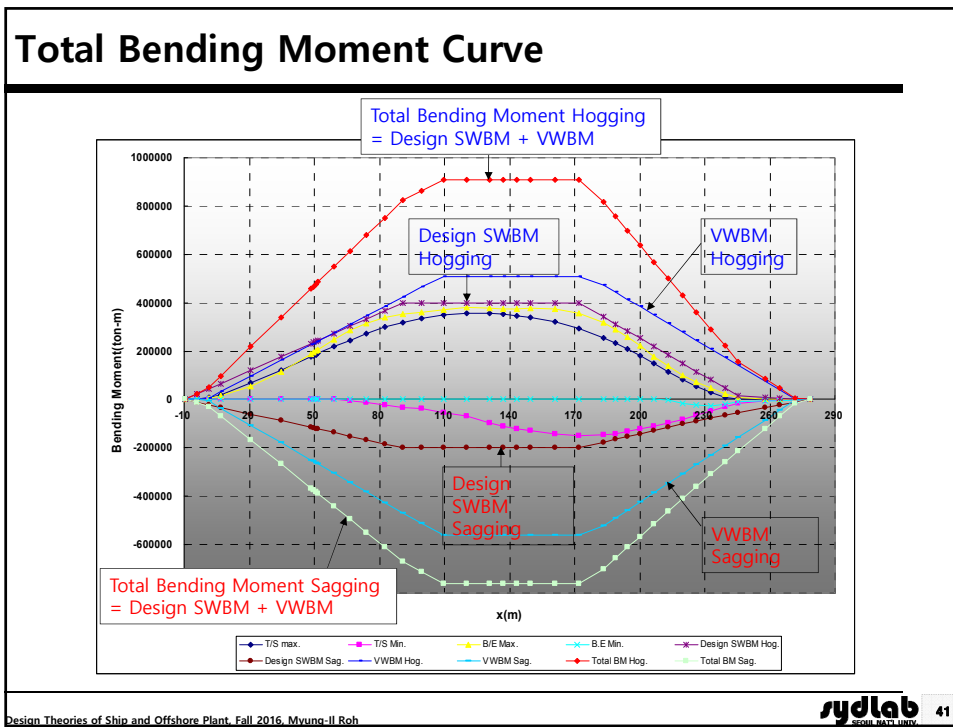
$$= 0.19 \alpha C_w L^2 B C_B, \text{ (in hogging)}$$

1) DSME, Ship Structural Design, 5-2 Load on Hull Structure, Example 4, 2005
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Still Water Bending Moment Curve (T&S Booklet)



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(4) Section Modulus

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Example of Midship Section of a 3,700 TEU Container Ship

1) First, determine the dimensions of the **longitudinal structural members** such as longitudinal plates and longitudinal stiffeners by rule [local scantling](#).

LOCATION	LONG. NO.	SCANTLING
UPPER DECK	1 - 2	500 X 50 FB AH
2ND DECK	-	150 X 80 X 12 A
3RD DECK	-	400 X 12 FB (SC25 SHIP)
	1 - 2	300 X 80 X 11/16 I.A
4TH DECK	3	300 X 80 X 12/17 I.A
	4	400 X 12 FB (SC25 SHIP)
	C.L.	200X15 AH - 200X17 I.A
BTM SHELL	1	150 X 80 X 8 A AH
	3 - 13	300 X 80 X 13/17 I.A AH06
	15 - 18	300 X 100 X 12/17 I.A AH
	19 - 21	300 X 80 X 12/17 I.A AH
	22 - 24	300 X 80 X 11/16 I.A
	25 - 27	350 X 80 X 12/16 I.A
BULGE	28 - 31	350 X 80 X 12/16 I.A
SIDE SHELL	32	300 X 80 X 11/16 I.A
	33 - 34	350 X 80 X 12/16 I.A
	35 - 37	300 X 80 FB
	38	500 X 50 FB AH
INNER BTM	C.L. - 1	150 X 80 X 8 A AH
	2 - 10	300 X 80 X 12/16 I.A AH
	11 - 13	300 X 80 X 11/16 I.A AH06
	20 - 21	300 X 80 X 11/16 I.A AH
	22 - 25	300 X 80 X 12/16 I.A AH
	26 - 34	350 X 80 X 12/16 I.A
	35 - 37	350 X 35 FB
	38	300 X 80 FB AH
NO. 2 S.GIR	150 X 80 X 8 A AH	
NO. 17 S.GIR	300 X 80 X 12/17 I.A AH06	
NO. 5, 6, 14 S.GIR	150 X 11 FB (SC25 SHIP)	

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Vertical Location of Neutral Axis about Baseline

2) Second, calculate the moment of sectional area about the base line.

$$\sum h_i A_i$$

h_i : vertical center of structural member
 A_i : area of structural member

3) Vertical location of neutral axis from base line (\bar{h}) is, then, calculated by dividing the moment of area by the total sectional area.

$$\bar{h} = \frac{\sum h_i A_i}{A}$$

\bar{h} : vertical location of neutral axis
 A : total area

By definition, neutral axis pass through the centroid of the cross section.

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Midship Section Moment of Inertia about N.A

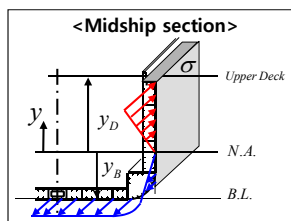
- The midship section moment of inertia about base line ($I_{B.L}$)

$$I_{B.L} = I_{N.A.} + A \bar{h}^2$$

- then calculate the midship section moment of inertia about neutral axis ($I_{N.A.}$) using $I_{B.L}$.

$$I_{N.A.} = I_{B.L} - A \bar{h}^2$$

Calculation of Section Modulus and Actual Stress at Deck and Bottom



σ : bending stress
 M_T : Total bending moment
 A : Total Area
 $I_{N.A.}$: Inertia moment of the midship section area about neutral axis (N.A.)
 B.L.: Base Line

Section modulus

$$Z_D = \frac{I_{N.A.}}{y_D}, \quad Z_B = \frac{I_{N.A.}}{y_B}$$

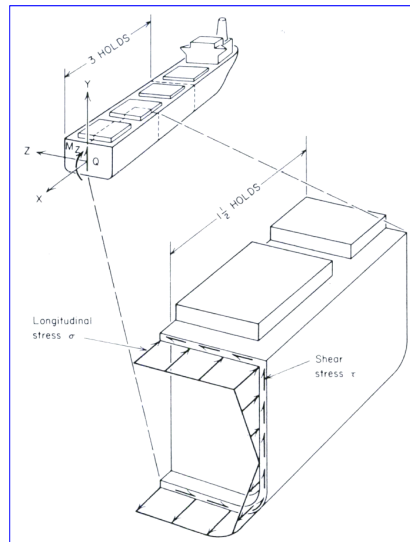
Calculation of Actual Stress at Deck and Bottom

$$\sigma_{Deck} = \frac{M}{Z_D} = \frac{M}{I_{N.A.} / y_D}$$

$$\sigma_{Bottom} = \frac{M}{Z_B} = \frac{M}{I_{N.A.} / y_B}$$

$$\sigma \leq \sigma_l, \quad \sigma = \frac{M}{Z} = \frac{M}{I_{N.A.} / y}$$

Global Hull Girder Strength (Longitudinal Strength) - Definition of the Longitudinal Strength Members



Application of hull girder load effects

※ Example of Requirement for Longitudinal Structural Member

DNV Rules for Classification of Ships
Part 3 Chapter 1 HULL STRUCTURE DESIGN SHIPS WITH
LENGTH 100 METERS AND ABOVE

Sec. 5 Longitudinal Strength C.300 Section modulus

301 The requirements given in 302 and 303 will normally be satisfied when calculated for the midship section only, provided the following rules for tapering are complied with:

- a) **Scantlings of all continuous longitudinal strength members shall be maintained within 0.4 L amidships.**
- b) **Scantlings outside 0.4 L amidships are gradually reduced** to the local requirements at the ends, and the same material strength group is applied over the full length of the ship.

The section modulus at other positions along the length of the ship may have to be specially considered for ships with small block coefficient, high speed and large flare in the fore body or when considered necessary due to structural arrangement, see A106.

* Hughes, Ship Structural Design, John Wiley & Sons, 1983
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The Minimum Required Midship Section Modulus and Inertia Moment by DNV Rule

DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 5

The **midship section modulus** about the transverse neutral axis **shall not be less than:**
(Pt.3 Ch.1 Sec.5 C302)

$$Z_O = \frac{C_{WO}}{f_1} L^2 B (C_B + 0.7) \quad [cm^3]$$

C_{WO} : wave coefficient

L	C_{WO}
$L < 300$	$10.75 - [(300 - L)/100]^2$
$300 \leq L \leq 350$	10.75
$L > 350$	$10.75 - [(L - 350)/150]^2$

C_B is in this case not to be taken less than 0.60.

The **midship section moment of inertia** about the transverse neutral axis **shall not be less than:**
(Pt.3 Ch.1 Sec.5 C400)

$$I_{ship} = 3C_W L^3 B (C_B + 0.7) \quad [cm^4]$$

* DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 5
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Material Factors (f_1)

¹⁾ DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec.2

²⁾ James M. Gere, Mechanics of Materials 7th Edition, Thomson, Chap.1, pp.15~26

• The material factor f_1 is included in the various formulae for scantlings and in expressions giving allowable stresses.¹⁾

Material Designation	Yield Stress (N/mm ²)	$\frac{\sigma}{\sigma_{NV-NS}}$	Material Factor (f_1)
NV-NS	235	235/235 = 1.00	1.00
NV-27	265	265/235 = 1.13	1.08
NV-32	315	315/235 = 1.34	1.28
NV-36	355	355/235 = 1.51	1.39
NV-40	390	390/235 = 1.65	1.47

* NV-NS: Normal Strength Steel (Mild Steel)

* NV-XX: High Tensile Steel

* High tensile steel: A type of alloy steel that provides better mechanical properties or greater resistance to corrosion than carbon steel. They have a carbon content between 0.05-0.25% to retain formability and weldability, including up to 2.0% manganese, and other elements are added for strengthening purposes.

* A: 'A' grade 'Normal Strength Steel'

* AH: 'A' grade 'High Tensile Steel'

* Yield Stress (σ_y) [N/mm²] or [MPa]: The magnitude of the load required to cause yielding in the beam.²⁾

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Summary of Longitudinal Strength

$\sigma \leq \sigma_l, \sigma = \frac{M}{I_{N.A.}/y} = \frac{M}{Z}$

Calculation of hull girder total shear force & bending moment

Still water shear forces Q_S

Still water bending moments M_S

(Q_S, M_S) based on the loading conditions

1. Weight curve $W(x)$
2. Buoyancy curve $B(x)$
3. Load curve $f_s(x) = W(x) + B(x)$
4. Shear force curve $Q_s = \int f_s dx$
5. Bending moment curve $M_s = \int Q_s dx$

(Q_S, M_S) Min. rule requirements

Larger value shall be used for the still water bending moment between the largest actual still water bending moment based on loading conditions and design still water bending moment by rule.

Wave shear force Q_W

Wave bending moment M_W

Direct calculation (Q_W, M_W)

1. Wave Load curve
 $f_w(x) = f_D(x) + f_{F.K}(x) + f_R(x)$
2. Vertical Wave Shear force curve
 $Q_w = \int f_w dx$
3. Vertical Wave Bending moment curve
 $M_w = \int Q_w dx$

Class rule (Q_W, M_W)

Direct calculation values can be used for wave shear force and wave bending moment.

Calculation of section modulus (Local scantling)

Actual bending stress \leq Allowable bending stress

No ➔

End of design of longitudinal strength

Modify longitudinal structural members

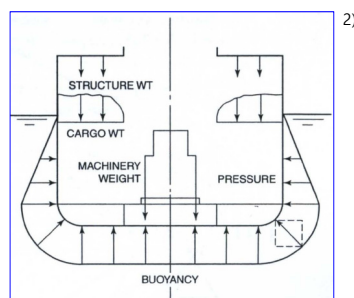
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6.3 Local Strength (Local Scantling)

- (1) Procedure of Local Scantling
- (2) Local Strength & Allowable Stress
- (3) Design Loads
- (4) Scantling of Plates
- (5) Scantling of Stiffeners
- (6) Sectional Properties of Steel Sections

Local Scantling

- Ship structure members are designed to endure the loads acting on the ship structure such as hydrostatic and hydrodynamic loads¹⁾.

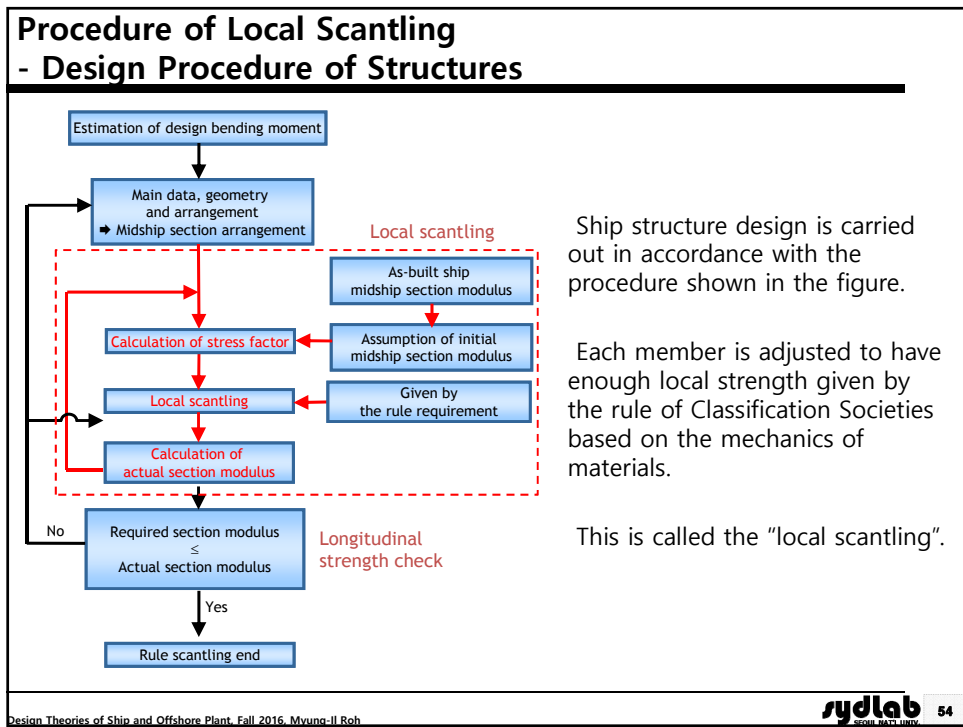


- For instance, the structural member is subjected to:
 - Hydrostatic pressure** due to surrounding water
 - Internal loading** due to self weight and cargo weight
 - Hydrodynamic load** due to waves
 - Inertia force** of cargo or ballast due to ship motion

¹⁾ Okumoto, Y., Takeda, Y., Mano, M., Design of Ship Hull Structures - a Practical Guide for Engineers, Springer, pp. 17-32, 2009

²⁾ Mansour, A., Liu, D., The Principles of Naval Architecture Series - Strength of Ships and Ocean Structures, The Society of Naval Architects and Marine Engineers, 2008

(1) Procedure of Local Scantling



Design Procedure of Structures - Stress Factor

Why iteration is needed for the calculation of local scantling?

The actual midship section modulus at bottom or deck is needed. However, the section modulus can be calculated after the scantlings of the members are determined.

➔ **Assumption!**

Therefore, the actual section modulus is calculated to be equal to the assumed section modulus by the iteration.

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Design Procedure of Structures - Stress Factor

1) DNV Rules, Pt. 3 Ch. 1 Sec. 6 C800, Jan. 2004

Why iteration is needed for the calculation of local scantling?

Example) Inner bottom longitudinals¹⁾

▪ **Minimum longi. stiffener section modulus**

$$Z = \frac{83l^2 spw_k}{\sigma} \quad (\text{cm}^3)$$

l : Stiffener span in m
 s : Stiffener spacing in m
 p : Design loads
 w_k : Section modulus corrosion factor in tanks, Sec.3 C1004

σ_{db} : Mean double bottom stress at plate flanges, normally not to be taken less than
 = 20 f_1 for cargo holds in general cargo vessel
 = 50 f_1 for holds for ballast
 = 85 f_1 b/B for tanks for liquid cargo

Where, $\sigma = 225 f_1 - 100 f_{2b} = 0.7 \sigma_{db}$: Allowable stress of this structural part

f_1 : Material factor as defined in DNV Rules Pt. 3 Ch. 1 Sec.2

f_{2b} : stress factor

$$f_{2b,2d} = \frac{5.7(M_s + M_w)}{Z_{b,d}}$$

M_s : Largest design SWBM²⁾ [kN-m]
 M_w : VWBM by class rule or direct calculation in [kN-m]

2) Largest SWBM among all loading conditions and class rule

The actual midship section modulus at bottom or deck is needed. However, the section modulus can be calculated after the scantlings of the members are determined.

➔ **Assumption!**

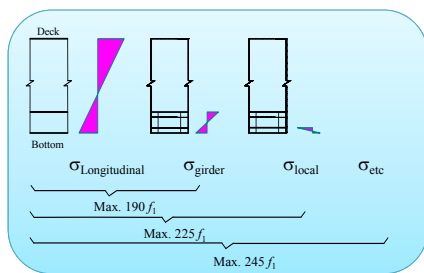
Therefore, the actual section modulus is calculated to be equal to the assumed section modulus by the iteration.

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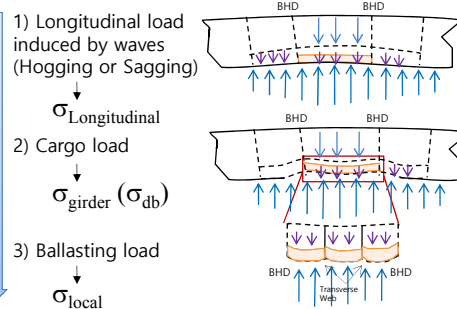
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(2) Local Strength & Allowable Stress

Local Strength & Allowable Stresses - Allowable Stress for Local Strength

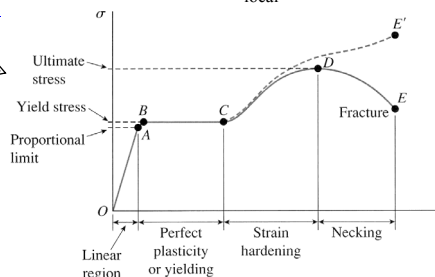


Relationship between load and stress



In the figure above, the meaning of the coefficients of the maximum allowable stresses is as follows:

- 245 f_i : Maximum Yield Stress
- 235 f_i : Proportional Limit
- 225 f_i : The maximum allowable stress for the local strength uses the value less than the maximum yield stress. In other words, 225 f_i is used for the yield stress, except for the other effects.



Local Strength & Allowable Stresses

PRIMARY: HULL GIRDER
 SECONDARY: DOUBLE BOTTOM
 TERTIARY: PLATE PANEL

Primary, secondary, and tertiary structure

$\sigma_{\text{Longitudinal}}$

$\sigma_{\text{girder}} (\sigma_{db})$

σ_{local}

* Mansour, A., Liu, D., The Principles of Naval Architecture Series – Strength of Ships and Ocean Structures, The Society of Naval Architects and Marine Engineers, 2008

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Allowable Stresses - Allowable Stress for Local Strength

Another interpretation of the figure

Example) Inner bottom longitudinals¹⁾

The section modulus requirement is given by:

$$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)}$$

where, p is the local pressure on bottom structure.

The nominal allowable bending stress due to lateral pressure is used except for the longitudinal stress and the double bottom stress.

$$\sigma = 225f_1 - 100f_{2b} - 0.7\sigma_{db}$$

The longitudinal stress is given by the stress factor.
And the double bottom stress is given by:

σ_{db} : Mean double bottom stress at plate flanges, normally not to be taken less than

- = $20 f_1$ for cargo holds in general cargo vessel
- = $50 f_1$ for holds for ballast
- = $85 f_1$ b/B for tanks for liquid cargo

1) DNV Rules, Pt. 3 Ch. 1 Sec. 6 C800, Jan. 2004

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Allowable Stresses (σ) for Bottom Plating, Deck Plating, Bulkhead Plating, Side Plating

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004

Strength deck (Pt. 3 Ch. 1 Sec. 8 C102) $120 f_1$

Strength deck $120 f_1$ (Pt. 3 Ch. 1 Sec. 9 C101)

Longi. BHD (Pt. 3 Ch. 1 Sec. 9 C101) $160 f_1$

Side shell (Pt. 3 Ch. 1 Sec. 7 C101) $140 f_1$

Bottom $120 f_1$

Inner Bottom Plating (Pt. 3 Ch. 1 Sec. 6 C401) $140 f_1$

Longi. Girder Plating (Pt. 3 Ch. 1 Sec. 6 C501) $130 f_1$

Bottom Plating (Pt. 3 Ch. 1 Sec. 6 C302) $120 f_1$

f_1 : material factor

✓ Allowable stress at the neutral axis (N.A.) is **largest**. And the allowable stress decreases proportionally from the neutral axis (N.A.) to the deck and bottom of the section. Because actual bending stress is **smallest** at the neutral axis (N.A.), the allowable stress increases proportionally from N.A. to the deck and bottom of the section.

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Allowable Stresses (σ_l) for Longitudinal Stiffeners

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004

On Decks (Pt. 3 Ch. 1 Sec. 8 C301)

Strength deck $225 f_1 - 130 f_{2d}, \max 160 f_1$

$\sigma_{Longitudinal}$

Continuous decks below strength deck $225 f_1 - 130 f_{2d} \frac{z_n - z_a}{z_n}, \max 160 f_1$

$\sigma_{Longitudinal}$

On Inner Bottom (Pt. 3 Ch. 1 Sec. 6 C801)

$225 f_1 - 100 f_{2b} - 0.7 \sigma_{db}, \max 160 f_1$

$\sigma_{Longitudinal}$

On Double Bottom Girders (Pt. 3 Ch. 1 Sec. 6 C901)

$225 f_1 - 110 f_{2b}, \max 160 f_1$

$\sigma_{Longitudinal}$

On Double Bottom (Pt. 3 Ch. 1 Sec. 6 C701)

$225 f_1 - 130 f_{2b} - 0.7 \sigma_{db}$

$\sigma_{Longitudinal}$

σ_{db} : Mean double bottom stress at plate flanges, normally not to be taken less than

- = 20 f_1 for cargo holds in general cargo vessel
- = 50 f_1 for holds for ballast
- = 85 f_1 , b/B for tanks for liquid cargo

Z_n : vertical distance in [m] from the base line or deck line to the neutral axis of the hull girder, whichever is relevant

Z_a : vertical distance in [m] from the base line or deck line to the point in question below or above the neutral axis, respectively

$$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$$

M_S : Largest design SWBM [kN-m]
 M_W : Rule VWBM in [kN-m]
 $Z_{b,d}$: Midship section modulus [cm³] at bottom or deck as-built
 $(f_{2b}$: Pt. 3 Ch. 1 Sec. 6 A201)

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Allowable Stresses

- Longitudinal Stiffeners (1/6)

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004
DSME, DNV Rule Commentary Book, 1991.8

$$Z_{rev} = \frac{83I^2 \cdot s \cdot p \cdot w_k}{\sigma_t} \quad (cm^3)$$

N.A. ($\sigma_{Longitudinal} = 0$)

✓ Calculation of $f_{2b,2d}$

$$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$$

M_S : Largest design SWBM [kN-m]
 M_W : Rule VWBM in [kN-m]
 $Z_{b,d}$: Midship section modulus [cm³] at bottom or deck as-built

For example, 3,700 TEU Container Carrier: $I = 2.343e^{10} \text{ cm}^4$

Bottom: $y_B = 9.028e^2 \text{ cm}$
 $Z_B = 2.595e^7 \text{ cm}^3 \rightarrow f_{2b} = \frac{5.7(M_S + M_W)}{Z_B} = 1.030$

Deck: $y_D = 10.272e^2 \text{ cm}$
 $Z_D = 2.345e^7 \text{ cm}^3 \rightarrow f_{2d} = \frac{5.7(M_S + M_W)}{Z_D} = 1.140$

Section modulus of bottom is larger than that of deck, and thus the stress factor f_{2b} is smaller than f_{2d} .

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Allowable Stresses

- Longitudinal Stiffeners (2/6)

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004
DSME, DNV Rule Commentary Book, 1991.8

$$Z_{rev} = \frac{83I^2 \cdot s \cdot p \cdot w_k}{\sigma_t} \quad (cm^3)$$

N.A. ($\sigma_{Longitudinal} = 0$)

✓ Calculation of Z_n, Z_a

Z_n : Vertical distance in [m] from the base line or deck line to the neutral axis of the hull girder, whichever is relevant

 Z_a : Vertical distance in [m] from the base line or deck line to the point in question below or above the neutral axis

$$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$$

M_S : Largest design SWBM [kN-m]
 M_W : Rule VWBM in [kN-m]
 $Z_{b,d}$: Midship section modulus [cm³] at bottom or deck as-built

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Allowable Stresses - Longitudinal Stiffeners (3/6)

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004
DSME, DNV Rule Commentary Book, 1991.8

$$Z_{rev} = \frac{83I^2 \cdot s \cdot p \cdot w_k}{\sigma_i} \quad (cm^3)$$

On Decks (Pt. 3 Ch. 1 Sec. 8 C301)

$$\sigma_l = 225 f_1 - 130 f_{2d} \frac{z_n - z_a}{z_n}$$

For example, 3,700 TEU Container Carrier:

$$f_{2d} = 1.140$$

Point	Actual f_1	Assumption f_1	z_n [m]	z_a [m]	$\frac{z_n - z_a}{z_n}$	σ_l [MPa]
Top	1.28	1.28	10.272	0.000	1	139.800
Mid	1.0	1.0	10.272	3.712	0.639	130.300
Bottom	1.0	1.0	10.272	9.782	0.048	217.886 (Maximum: 160)

$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$ M_S : Largest design SWBM [kN-m]
 M_W : Rule VWBM in [kN-m]
 $Z_{b,d}$: Midship section modulus [cm³] at bottom or deck as-built

z_n : Vertical distance in m from the base line or deck line to the neutral axis of the hull girder, whichever is relevant
 z_a : Vertical distance in m from the baseline or deck line to the point in question below or above the neutral axis

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Allowable Stresses - Longitudinal Stiffeners (4/6)

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004
DSME, DNV Rule Commentary Book, 1991.8

$$Z_{rev} = \frac{83I^2 \cdot s \cdot p \cdot w_k}{\sigma_i} \quad (cm^3)$$

On Decks (Pt. 3 Ch. 1 Sec. 8 C301)

$$225 f_1 - 130 f_{2d} \frac{z_n - z_a}{z_n}$$

For example, 3,700 TEU Container Carrier:

$$f_1 = 1.28 \quad f_{2d} = 1.140$$

$$z_n = 10.272, z_a = 0.000 \rightarrow \frac{z_n - z_a}{z_n} = 1, \rightarrow \sigma_l = 139.8 [MPa]$$

On Double Bottom (Pt. 3 Ch. 1 Sec. 6 C701)

$$225 f_1 - 130 f_{2b} - 0.7 \sigma_{db}$$

For example, 3,700 TEU Container Carrier, Assumption: $\sigma_{db} = 0$

$$f_1 = 1.28 \quad f_{2b} = 1.030$$

$$z_n = 9.208, z_a = 0.000 \rightarrow \frac{z_n - z_a}{z_n} = 1, \rightarrow \sigma_l = 154.1 [MPa]$$

Allowable stresses at deck are smaller than those at bottom, because the distance from N.A. to deck is longer than N.A. to bottom.

If the mean double bottom stress (σ_{db}) is considered as 20,

$$\sigma_l = 225 f_1 - 130 f_{2b} - 0.7 \sigma_{db}$$

$$= 225 \times 1.28 - 130 \times 1.030 - 0.7 \times 20 = 140.1 [MPa]$$

$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$ M_S : Largest design SWBM [kN-m]
 M_W : Rule VWBM in [kN-m]
 $Z_{b,d}$: Midship section modulus [cm³] at bottom or deck as-built

z_n : vertical distance in m from the base line or deck line to the neutral axis of the hull girder, whichever is relevant
 z_a : vertical distance in m from the base line or deck line to the point in question below or above the neutral axis
 σ_{db} : mean double bottom stress at plate flanges, normally not to be taken less than
= 20 f_1 for cargo holds in general cargo vessel
= 50 f_1 for holds for ballast
= 85 f_1 b/B for tanks for liquid cargo

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Allowable Stresses - Longitudinal Stiffeners (5/6)

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004
DSME, DNV Rule Commentary Book, 1991.8

$$Z_{rev} = \frac{83I^2 \cdot s \cdot p \cdot w_k}{\sigma_t} \quad (cm^3)$$

On Side Shell
(Pt. 3 Ch. 1 Sec. 7 C301)

$$225 f_1 - 130 f_2 \frac{z_n - z_a}{z_n}$$

$\sigma_{Longitudinal}$

130

which is lesser.

$$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$$

M_S : Largest design SWBM [kN-m]
 M_W : Rule VWBM in [kN-m]
 $Z_{b,d}$: Midship section modulus [cm³] at bottom or deck as-built

Z_n : Vertical distance in m from the base line or deck line to the neutral axis of the hull girder, whichever is relevant
 Z_a : Vertical distance in m from the baseline or deck line to the point in question below or above the neutral axis

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Allowable Stresses - Longitudinal Stiffeners (6/6)

DNV Rules, Pt. 3 Ch. 1 Sec. 6, 7, 8, 9, Jan. 2004
DSME, DNV Rule Commentary Book, 1991.8

$$Z_{rev} = \frac{83I^2 \cdot s \cdot p \cdot w_k}{\sigma_t} \quad (cm^3)$$

On Longitudinal Bulkhead
(Pt. 3 Ch. 1 Sec. 9 C201)

$$225 f_1 - 130 f_2 \frac{z_n - z_a}{z_n}$$

$\sigma_{Longitudinal}$

160

which is lesser.

$$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$$

M_S : Largest design SWBM [kN-m]
 M_W : Rule VWBM in [kN-m]
 $Z_{b,d}$: Midship section modulus [cm³] at bottom or deck as-built

Z_n : Vertical distance in m from the base line or deck line to the neutral axis of the hull girder, whichever is relevant
 Z_a : Vertical distance in m from the baseline or deck line to the point in question below or above the neutral axis

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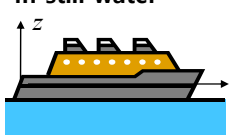
(3) Design Loads

Contents

- Ship Motion and Acceleration
- Combined Acceleration
- Design Probability Level
- Load Point
- Pressure & Force
 - Sea Pressure
 - Liquid Tank Pressure

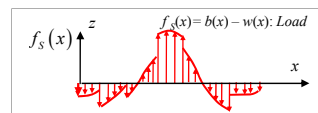
[Review] Loads in Wave

In still water



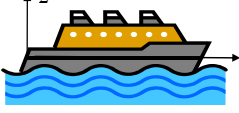
$f_S(x) = b(x) + w(x)$

$f_S(x)$: Distributed loads in longitudinal direction
 $f_b(x)$: Static longitudinal loads in longitudinal direction
 $f_w(x)$: Hydrodynamic longitudinal loads induced by wave

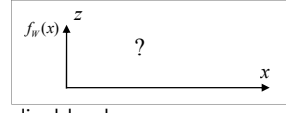


$f_S(x) = b(x) - w(x)$: Load

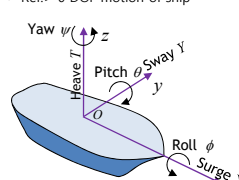
In wave



- ✓ Dynamic longitudinal loads : Loads are induced by waves
- ✓ Direct calculation of dynamic longitudinal loads
 - from 6DOF motion of ship



Ref. > 6 DOF motion of ship



$f(x) = f_S(x) + f_w(x)$
 $= b(x) + w(x) + f_D(x) + f_{F,K}(x) + f_R(x)$

where,

$f_R(x) = -a(x)\ddot{x} - b(x)\dot{x}$

$f_D(x)$: Diffraction force at x
 $f_{F,K}(x)$: Radiation force at x by damping and added mass
 $f_{F,K}(x)$: Froude-Krylov force at x

[Review] 6 DOF Equation of Motion of Ship

How to know \ddot{x} , \dot{x} ?

By solving equations of motion, we can get the velocities and accelerations.

- ✓ Pressure acting on hull
 Linearized Bernoulli Eq. $P_{Fluid} = -\rho g z - \rho \frac{\partial \Phi}{\partial t} = -\rho g z - \rho \left(\frac{\partial \Phi_I}{\partial t} + \frac{\partial \Phi_D}{\partial t} + \frac{\partial \Phi_R}{\partial t} \right)$
- ✓ Fluid force acting on hull

$$\mathbf{F}_{Fluid} = \iint_{S_B} P \mathbf{n} dS = - \iint_{S_B} \rho g z \mathbf{n} dS - \rho \iint_{S_B} \left(\frac{\partial \Phi_I}{\partial t} + \frac{\partial \Phi_D}{\partial t} + \frac{\partial \Phi_R}{\partial t} \right) dS$$

$$= \mathbf{F}_{Static} + \mathbf{F}_{F,K} + \mathbf{F}_D + \mathbf{F}_R$$
- ✓ 6 D.O.F equations of motion of a ship in waves
 Newton's 2nd Law

$$\mathbf{M}\ddot{\mathbf{x}} = \sum \mathbf{F} = \mathbf{F}_{Body} + \mathbf{F}_{Surface} + \mathbf{F}_{External}$$

External force excluding wave exciting force (ex. control force)

$$\mathbf{M}\ddot{\mathbf{x}} = \mathbf{F}_{Gravity} + \mathbf{F}_{Static} + \mathbf{F}_{F,K} + \mathbf{F}_D + \mathbf{F}_R + \mathbf{F}_{External,dynamic} + \mathbf{F}_{External,static}$$

$\mathbf{F}_R = -\mathbf{A}\ddot{\mathbf{x}} - \mathbf{B}\dot{\mathbf{x}}$
 Added mass Damping Coefficient

$$\mathbf{M}\ddot{\mathbf{x}} = (\mathbf{F}_{Gravity} + \mathbf{F}_{Static}) + \mathbf{F}_{Wave exciting} - \mathbf{A}\ddot{\mathbf{x}} - \mathbf{B}\dot{\mathbf{x}} + \mathbf{F}_{External,dynamic} + \mathbf{F}_{External,static}$$

Linearization, $(\mathbf{F}_{Restoring} = (\mathbf{F}_{Gravity} + \mathbf{F}_{Static}) \approx -\mathbf{C}\mathbf{x})$

$$(\mathbf{M} + \mathbf{A})\ddot{\mathbf{x}} + \mathbf{B}\dot{\mathbf{x}} + \mathbf{C}\mathbf{x} = \mathbf{F}_{Wave exciting} + \mathbf{F}_{External,dynamic} + \mathbf{F}_{External,static}$$

By solving equations of motion, we can get the velocities and accelerations of the ship!

$F_{F,K}$: Froude-Krylov force
 F_D : Diffraction force
 F_R : Radiation force
 Φ_I : Incident wave velocity potential
 Φ_D : Diffraction wave velocity potential
 Φ_R : Radiation wave velocity potential
 M_A : 6x6 added mass matrix
 B : 6x6 damping coeff. matrix
 C : 6x6 restoring coeff. matrix

DNV Rules, Pt. 3 Ch. 1 Sec. 4, Jan. 2004

(1) Ship Motion and Acceleration - Empirical Formula of DNV Rule

Common Acceleration Parameter	$a_0 = \frac{3C_w}{L} + C_v C_{v1}$
Surge Acceleration	$a_x = 0.2g_0 a_0 \sqrt{C_b}$
Combined Sway/Yaw Acceleration	$a_y = 0.3g_0 a_0$
Heave Acceleration	$a_z = 0.7g_0 \frac{a_0}{\sqrt{C_b}}$
Tangential Roll Acceleration	$a_r = \phi \left(\frac{2\pi}{T_r} \right)^2 R_r$
Tangential Pitch Acceleration	$a_p = \theta \left(\frac{2\pi}{T_p} \right)^2 R_p$

g_0 : standard acceleration of gravity
=9.81m/s²

✓ Ref. 6 DOF motion of ship

Common Acceleration Parameter, a_0

$$a_0 = \frac{3C_w}{L} + C_v C_{v1}$$

$C_r = \frac{\sqrt{L}}{50}$, maximum 0.2
 $C_{r1} = \frac{V}{\sqrt{L}}$, minimum 0.8

L	C_w
$L \leq 100$	$0.0792 \cdot L$
$100 < L < 300$	$10.75 - [(300 - L)/100]^2$
$300 \leq L \leq 350$	10.75
$L > 350$	$10.75 - [(L - 350)/150]^2$

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DNV Rules, Pt. 3 Ch. 1 Sec. 4, Jan. 2004

(1) Ship Motions and Accelerations - Roll Angle & Roll Period

✓ Roll angle

$$\phi = \frac{50c}{B + 75} \quad (\text{rad})$$

$c = (1.25 - 0.025 T_R) k$
 $k = 1.2$ for ships without bilge keel
 $= 1.0$ for ships with bilge keel
 $= 0.8$ for ships with active roll damping facilities
 $T_R =$ as defined in 402, not to be taken greater than 30.

✓ Roll period

$$T_R = \frac{2k_r}{\sqrt{GM}} \quad (\text{s})$$

$k_r = 0.39B$ for ships with even transverse distribution of mass
 $= 0.35B$ for tankers in ballast
 $= 0.25B$ for ships loaded with ore between longitudinal bulkheads
 $GM = 0.07B$ in general
 $= 0.12B$ for tankers and bulk carriers

✓ Pitch angle

$$\theta = 0.25 \frac{a_0}{C_B} \quad (\text{rad})$$

$$a_0 = \frac{3C_w}{L} + C_v C_{v1}$$

✓ Pitch period

$$T_p = 1.8 \sqrt{\frac{L}{g_0}} \quad (\text{s})$$

g_0 : standard acceleration of gravity
=9.81m/s²

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(2) Combined Acceleration
- Combined Vertical Acceleration (a_v)

1) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B602, Jan. 2004
 2) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B401, Jan. 2004
 3) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B402, Jan. 2004
 4) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B303, Jan. 2004

✓ The acceleration along the ship's vertical axis considering combined effect of heave, pitch & roll motion¹⁾

$$a_v = \frac{k_v g_o a_o}{C_b}$$

K_v = Acceleration distribution factor along the length of vessel
 = 0.7 between 0.3L and 0.6L from A.P.
 a_o = Common Acceleration Parameter

$$a_v = \max \left\{ \sqrt{a_z^2 + a_{rz}^2}, \sqrt{a_z^2 + a_{pz}^2} \right\}$$

Heave $a_z = 0.7 g_o \frac{a_o}{C_b}$ acceleration⁴⁾

Vertical component of tangential roll acceleration

Vertical component of tangential pitch acceleration

<Section View>

$a_{rz} = a_r \cos \alpha$

$\phi = \phi^A \cos\left(\frac{2\pi}{T_r} t\right)$

$\ddot{\phi} = \phi^A \left(\frac{2\pi}{T_r}\right)^2 \cdot \cos\left(\frac{2\pi}{T_r} t\right)$

$a_r = \ddot{\phi} \cdot R_r$

$= \phi^A \left(\frac{2\pi}{T_r}\right)^2 R_r$

a_r : tangential roll acceleration
 R_r : distance in m from the center of the mass to the axis of rotation
 α : angle of center of mass about the body fixed coordinate system
 ϕ : roll angle
 ϕ^A : roll angle amplitude²⁾
 T_r : period of roll³⁾
 g_o : standard acceleration of gravity = 9.81m/s²

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(2) Combined Acceleration
- Combined Vertical Acceleration (a_v)

1) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B602, Jan. 2004
 2) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B401, Jan. 2004
 3) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B402, Jan. 2004
 4) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B303, Jan. 2004

✓ The acceleration along the ship's vertical axis considering combined effect of heave, pitch & roll motion¹⁾

$$a_v = \frac{k_v g_o a_o}{C_b}$$

K_v = Acceleration distribution factor along the length of vessel
 = 0.7 between 0.3L and 0.6L from A.P.
 a_o = Common Acceleration Parameter

$$a_v = \max \left\{ \sqrt{a_z^2 + a_{rz}^2}, \sqrt{a_z^2 + a_{pz}^2} \right\}$$

Heave $a_z = 0.7 g_o \frac{a_o}{C_b}$ acceleration⁴⁾

Vertical component of tangential roll acceleration

Vertical component of tangential pitch acceleration

<Elevation View>

$a_{pz} = a_p \cos \beta$

$\theta = \theta^A \cos\left(\frac{2\pi}{T_p} t\right)$

$\ddot{\theta} = \theta^A \left(\frac{2\pi}{T_p}\right)^2 \cdot \cos\left(\frac{2\pi}{T_p} t\right)$

$a_p = \ddot{\theta} \cdot R_p$

$= \theta^A \left(\frac{2\pi}{T_p}\right)^2 R_p$

a_p : tangential pitch acceleration
 R_p : distance in m from the center of the mass to the axis of rotation
 β : angle of center of mass about the body fixed coordinate system
 θ : pitch angle
 θ^A : pitch angle amplitude²⁾
 T_p : period of pitch³⁾

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1) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B700, Jan. 2004

(2) Combined Acceleration - Combined Transverse Acceleration (a_t)

✓ The acceleration along the ship's transverse axis considering combined effect of sway, yaw & roll motion¹⁾

$$a_t = \sqrt{a_y^2 + (g_0 \sin \phi + a_{ry})^2}$$

Combined sway & yaw acceleration
 $a_y = 0.3g_0 a_0$
Transverse component of acceleration of gravity by roll angle
Transverse component of the tangential roll acceleration

<Section View>

$a_r = a_r \sin \alpha$

$$a_r = \phi^4 \left(\frac{2\pi}{T_r} \right)^2 R_r$$

a_r : tangential roll acceleration
 R_r : distance in m from the center of the mass to the axis of rotation
 ϕ : roll angle
 ϕ^4 : roll angle amplitude
 T_r : period of roll³⁾
 g_0 : standard acceleration of gravity = 9.81 m/s²

$O - xyz$: Space fixed coordinate system
 $O - x'y'z'$: Body fixed coordinate system

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1) DNV Rules, Pt. 3 Ch. 1 Sec. 4 B800, Jan. 2004

(2) Combined Acceleration - Combined Longitudinal Acceleration (a_l)

✓ The acceleration along the ship's longitudinal axis considering combined effect of surge & pitch motion¹⁾

$$a_l = \sqrt{a_x^2 + (g_0 \sin \theta + a_{px})^2}$$

Surge acceleration
 $a_x = 0.2g_0 a_0 \sqrt{C_b}$
Longitudinal component of gravitational acceleration by pitch angle
Longitudinal component of the pitch acceleration

<Elevation View>

$a_p = a_p \cos \alpha$

$$a_p = \theta^4 \left(\frac{2\pi}{T_p} \right)^2 R_p$$

a_p : tangential pitch acceleration
 R_p : distance in m from the center of the mass to the axis of rotation
 θ : pitch angle
 θ^4 : pitch angle amplitude²⁾
 T_p : period of pitch³⁾
 g_0 : standard acceleration of gravity = 9.81 m/s²

$O - xyz$: Space fixed coordinate system
 $O - x'y'z'$: Body fixed coordinate system

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(2) Combined Acceleration - [Example] Vertical Acceleration

(Example) Calculate the vertical acceleration of a given ship at 0.5L (amidships) by DNV Rule.

[Dimension] $L_s=315.79$ m, $V=15.5$ knots, $C_B=0.832$

$$a_v = \frac{k_v g_0 a_0}{C_b}$$

K_v = Acceleration distribution factor along the length of vessel
= 0.7 between 0.3L and 0.6L from A.P.
 a_0 = Common Acceleration Parameter
 g_0 = Standard acceleration of gravity ($=9.81\text{m/sec}^2$)

(Sol.) $a_v = (k_v g_0 a_0) / C_B = (0.7 \times 9.81 \times 0.277) / 0.832$
 $= 2.286 \text{ (m / sec}^2\text{)}$

where, $k_v = 0.7$ at mid ship

$$a_0 = 3 C_W / L + C_v C_{v1} = 3 \times 10.75 / 315.79 + 0.2 \times 0.872 = 0.277$$

$$C_v = L^{0.5} / 50 = 315.79^{0.5} / 50 = 0.355 \text{ or Max. } 0.2$$

$$= 0.2$$

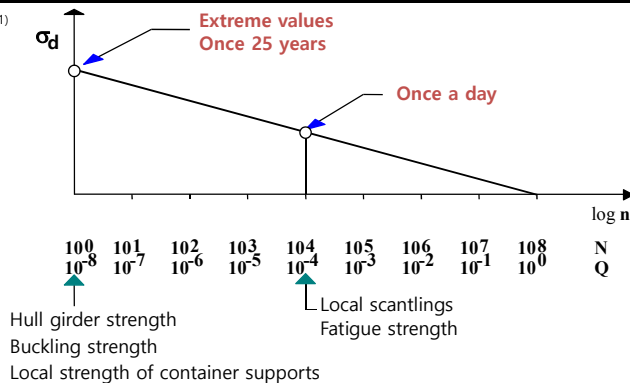
$$C_{v1} = V / L^{0.5} = 15.5 / 315.79^{0.5} = 0.872 \text{ or Min. } 0.8$$

$$= 0.872$$

(3) Design Probability Level

1) DNV, Fatigue Assessment of Ship Structures, p.18, 2003

Probability Level¹⁾



Design Probability Level²⁾

- ✓ Number of waves that the ship experiences during the ship's life (for 25 years): about 10^8
 - ➔ The ship is designed to endure the extreme wave (10^{-8} probability) which the ship encounters once for 25 years.
(Extreme condition: Ship motion, acceleration is given as extreme value.)
- ✓ In case of design pressure, use the reduced value of 10^{-4} (Reduction value = $0.5 \times$ Extreme value)

Ex) Liquid Tank Pressure: Pressure, P_l , considering vertical acceleration

$$p_l = \rho (g_0 + 0.5 a_v) h$$

DNV Rules, Pt. 3 Ch. 1 Sec. 4 A202, Jan. 2004
 $p_s = \rho g_o [0.67(h_t + \phi b) - 0.12\sqrt{H b} \phi]$

(4) Load Point - Horizontally Stiffened Plate

s : longi. spacing

- ✓ **The pressure at the load point is considered as uniform load of unit strip**
- ✓ **Definition of load point**
 1. General : Midpoint of stiffened plate field
 2. Seam & butt (In case two plates are welded)
 - 1) When considered plate includes the midpoint of stiffened plate field : Midpoint of stiffened plate field
 - 2) When considered plate does not include the midpoint of stiffened plate field : Nearest seam or butt line from midpoint
- ✓ **Load point of sea pressure acting on the side plate**

● : Load point

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DNV Rules, Pt. 3 Ch. 1 Sec. 4 A202, Jan. 2004

(4) Load Point - Longitudinal Stiffeners (1/2)

s : longi. spacing
 l : longi. span

- ✓ **The pressure at the load point is considered as uniform load**
- ✓ **Definition of load point**
 1. In vertical direction : The point of intersection between a plate and a stiffener
 2. In longitudinal direction : Midpoint of span
- ✓ **Load point of sea pressure acting on the side plate - In vertical direction**

● : Load point

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(4) Load Point - Longitudinal Stiffeners (2/2)

DNV Rules, Pt. 3 Ch. 1 Sec. 4 A202, Jan. 2004

$p_s = \rho g_s [0.67(h_s + \theta l) - 0.12\sqrt{Hl} \theta]$
* Pressure distribution can be changed in longitudinal direction

s : longi. spacing
 l : longi. span

✓ **The pressure at the load point is considered as uniform load**

✓ **Definition of load point**

1. In vertical direction
: The point of intersection between a plate and a stiffener
2. In longitudinal direction
: Midpoint of span

✓ **Load point of sea pressure acting on the side plate - In longitudinal direction**

●: Load point

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(5) Pressure and Force - Sea Pressure

DNV Rules, Pt. 3 Ch. 1 Sec. 4 C201, Jan. 2004

✓ Sea pressures = Static sea pressure + Dynamic sea pressure

$$P = P_s + P_d$$

H_0 : Always positive

$P_s = \rho g h_0 = 10h_0$

Static Sea Pressure

$P_d = p_{dp}$

Dynamic Sea Pressure

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(5) Pressure and Force

- Liquid Tank Pressure (1/7)

✓ The pressure in full tanks shall be taken as the greater of $p_1 \sim p_5^{1)}$

$p_1 = \rho (g_0 + 0.5a_v) h_s$	P ₁ : Considering vertical acceleration
$p_2 = \rho g_0 \left[0.67(h_s + \phi b) - 0.12\sqrt{H b} \phi \right]$	P ₂ : Considering rolling motion
$p_3 = \rho g_0 \left[0.67(h_s + \theta l) - 0.12\sqrt{H l} \theta \right]$	P ₃ : Considering pitching motion
$p_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$	P ₄ : Considering overflow
$p_5 = \rho g_0 h_s + p_o$	P ₅ : Considering tank test pressure

✓ Maximum pressure is different depending on locations

a_v : Vertical acceleration
 ϕ : Roll angle
 b : The largest athwart ship distance in [m] from the load point to the tank corner at top of tank
 h_s & l : Breadth and length in [m] of top of tank
 ρ : Density of liquid cargo
 h_p : Vertical distance from the load point to tank top in tank
 h_s : Vertical distance from the load point to the top of air pipe
 p_o : 25 kN/m² general
 ΔP_{dyn} : Calculated pressure drop

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(5) Pressure and Force

- Liquid Tank Pressure (2/7)

✓ Design pressure P₁ considering vertical acceleration (General)

$$P_1 = \underbrace{\rho g_0 h_s}_{\text{Static Pressure}} + \underbrace{0.5 \rho a_v h_s}_{\text{Dynamic Pressure}}$$

Reduced value of 10^{-4} by probability level is used.
(Reduction value = 0.5 × Extreme value)

$$p = \rho (g_0 + 0.5 a_v) h_s$$

a_v : Vertical acceleration
 h_s : vertical distance in m from load point to top of tank

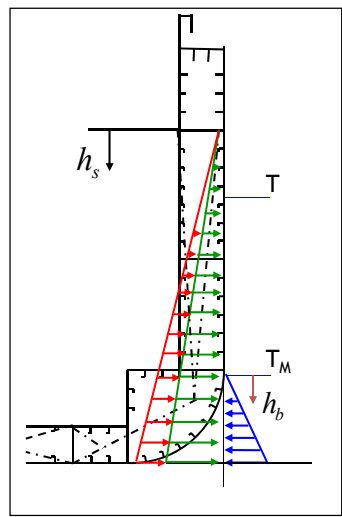
$p_1 = \rho (g_0 + 0.5 a_v) h_s$ P₁: Considering vertical acceleration
 $p_2 = \rho g_0 \left[0.67(h_s + \phi b) - 0.12\sqrt{H b} \phi \right]$ P₂: Considering rolling motion
 $p_3 = \rho g_0 \left[0.67(h_s + \theta l) - 0.12\sqrt{H l} \theta \right]$ P₃: Considering pitching motion
 $p_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$ P₄: Considering overflow
 $p_5 = \rho g_0 h_s + p_o$ P₅: Considering tank test pressure

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(5) Pressure and Force - Liquid Tank Pressure (3/7)

✓ Design pressure P_1 considering vertical acceleration (In case of side shell)



In case of side shell, the effect of sea pressure is considered.

$$P = \underbrace{\rho g_0 h_s}_{\text{Static Pressure}} + \underbrace{0.5 \rho a_v h_s}_{\text{Dynamic Pressure}} - \underbrace{10 h_b}_{\text{Sea Pressure}}$$


When we consider the design pressure, the largest value shall be applied. The liquid cargo pressure acting on the side shell is the highest when the sea pressure is the lowest, i.e. in case of minimum draft.

$$p = \rho(g_0 + 0.5a_v)h_s - 10h_b$$

h_b : vertical distance in m from load point to minimum design draft
 = 2 + 0.02L for Tanker
 = 0.35 T for Dry Cargo
 (T: Rule Draft)

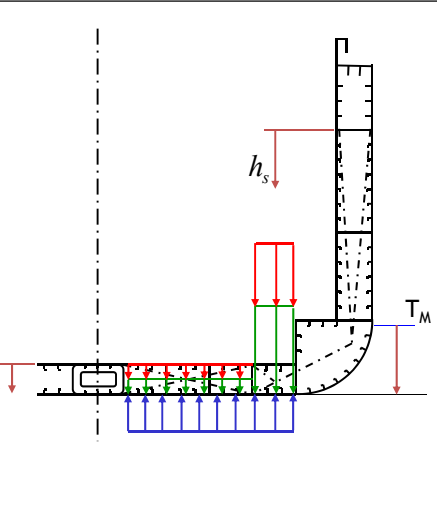
$p_1 = \rho(g_0 + 0.5a_v)h_s$	P ₁ : Considering vertical acceleration
$p_2 = \rho g_s [0.67(h_s + \phi b) - 0.12\sqrt{H}h_s\phi]$	P ₂ : Considering rolling motion
$p_3 = \rho g_s [0.67(h_s + \theta l) - 0.12\sqrt{H}l\theta]$	P ₃ : Considering pitching motion
$p_4 = 0.67(\rho g h_s + \Delta P_o)$	P ₄ : Considering overflow
$p_5 = \rho g_s h_s + p_o$	P ₅ : Considering tank test pressure

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(5) Pressure and Force - Liquid Tank Pressure (4/7)

✓ Design pressure P_1 considering vertical acceleration (In case of bottom shell)



In case of bottom shell, the effect of sea pressure is considered

$$P = \underbrace{\rho g_0 h_s}_{\text{Static Pressure}} + \underbrace{0.5 \rho a_v h_s}_{\text{Dynamic Pressure}} - \underbrace{10 T_M}_{\text{Sea Pressure}}$$


When we consider the design pressure, the largest value shall be applied. The liquid cargo pressure acting on the bottom shell is the highest when the sea pressure is the lowest, i.e. in case of minimum draft.

$$p = \rho(g_0 + 0.5a_v)h_s - 10T_M$$

T_M : vertical distance in m from load point to minimum design draft
 = 2 + 0.02L for Tanker
 = 0.35 T for Dry Cargo
 (T: Rule Draft)

$p_1 = \rho(g_0 + 0.5a_v)h_s$	P ₁ : Considering vertical acceleration
$p_2 = \rho g_s [0.67(h_s + \phi b) - 0.12\sqrt{H}h_s\phi]$	P ₂ : Considering rolling motion
$p_3 = \rho g_s [0.67(h_s + \theta l) - 0.12\sqrt{H}l\theta]$	P ₃ : Considering pitching motion
$p_4 = 0.67(\rho g h_s + \Delta P_o)$	P ₄ : Considering overflow
$p_5 = \rho g_s h_s + p_o$	P ₅ : Considering tank test pressure

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DNV Rules, Pt. 3 Ch. 1 Sec. 4 B800, Jan. 2004

(5) Pressure and Force

- Example) Calculation of P₁ Pressure

(Example) When the tank is filled up, calculate the P₁ pressure of inner bottom and deck by using vertical acceleration (a_v=2.286 m/s²) and dimensions of tank which is given below.

[Dimension] Inner bottom height: 3.0 m, Deck height: 31.2m, ρ = 1.025 ton/m³

$$P_1 = \rho(g_0 + 0.5a_v)h_s$$

ρ = density (ton/m³)
 a_v = Vertical acceleration
 g₀ = Standard acceleration of gravity (=9.81m/sec²)
 h_s : vertical distance in m from load point to top of tank

(Sol.) a_v = 2.286 m/s²

① Inner Bottom

h_s = 31.2 - 3.0 = 28.8 m

P₁ = ρ(g₀ + 0.5a_v)h_s

= 1.025(9.81 + 0.5 × 2.286) × 28.2

= 316.6 kN / m²

② Deck

h_s = 31.2 - 31.2 = 0 m

P₁ = ρ(g₀ + 0.5a_v)h_s

= 1.025(9.81 + 0.5 × 2.286) × 0

= 0 kN / m²

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(5) Pressure and Force

- Liquid Tank Pressure (5/7)

p₁ = ρ(g₀ + 0.5a_v)h_s P₁: Considering vertical acceleration

p₂ = ρg₀[0.67(h_s + φb) - 0.12√Hφb_t] P₂: Considering rolling motion

p₃ = ρg₀[0.67(h_s + θl) - 0.12√Hl_tθ] P₃: Considering pitching motion

p₄ = 0.67(ρg₀h_s + ΔP_{ov}) P₄: Considering overflow

p₅ = ρg₀h_s + p_{atm} P₅: Considering tank test pressure

DSME 선박구조설계 5-3
DNV Rules, Pt. 3 Ch. 1 Sec. 4, Jan. 2004

✓ Design pressure P₂ considering the rolling motion

When the ship is rolling, the higher static pressure is applied.

Assumption: φ << 1

$$h_1 = h_s \cos \phi \approx h_s$$

$$h_2 = b \sin \phi \approx b\phi$$

$$\therefore h_s^* = h_1 + h_2 = (h_s + b\phi)$$

$$p_2 = \rho g_0 [0.67(h_s + \phi b) - 0.12\sqrt{H\phi b_t}]$$

In case of rolling of a ship, two third (=0.67) of actual pressure is applied considering pressure drop by overflow.

The filling ratio of the most tank is about 98%. That (about 2%) is considered.

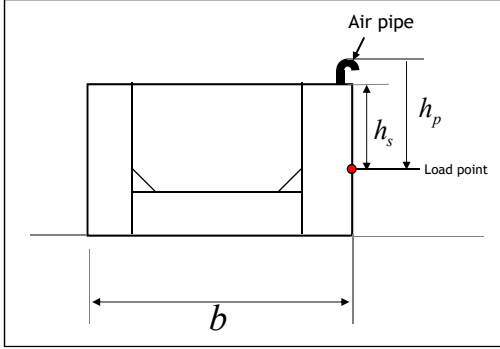
#H: Height in m of the tank
#b: Breadth in m of top of tank 90

(5) Pressure and Force - Liquid Tank Pressure (6/7)

$p_1 = \rho(g_z + 0.5a_z)h$ P₁: Considering vertical acceleration
 $p_2 = \rho g_z \left[0.67(h_z + \phi b) - 0.12\sqrt{H} b \phi \right]$ P₂: Considering rolling motion
 $p_3 = \rho g_z \left[0.67(h_z + \theta l) - 0.12\sqrt{H} l \theta \right]$ P₃: Considering pitching motion
 $p_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$ P₄: Considering overflow
 $p_5 = \rho g_0 h_s + p_o$ P₅: Considering tank test pressure

DSME 선박구조설계 5-3
DNV Rules, Pt. 3 Ch. 1 Sec. 4, Jan. 2004

✓ Design pressure P₄ considering the tank overflow



The liquid of tank is filled up to air pipe in case of tank overflow. So, h_p is used for calculating static pressure.


h_p = vertical distance in m from the load point to the top of air pipe

$$p = 0.67(\rho g_0 h_p + \Delta P_{dyn})$$

↑
Calculated pressure drop
Generally, 25kN/m²

↑
In case of rolling of a ship, two third (=0.67) of actual pressure is applied considering pressure drop by overflow.

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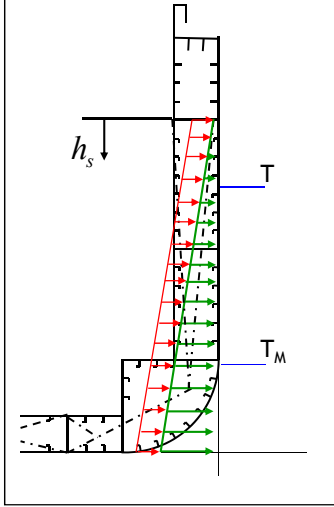

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(5) Pressure and Force - Liquid Tank Pressure (7/7)

$p_1 = \rho(g_z + 0.5a_z)h$ P₁: Considering vertical acceleration
 $p_2 = \rho g_z \left[0.67(h_z + \phi b) - 0.12\sqrt{H} b \phi \right]$ P₂: Considering rolling motion
 $p_3 = \rho g_z \left[0.67(h_z + \theta l) - 0.12\sqrt{H} l \theta \right]$ P₃: Considering pitching motion
 $p_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$ P₄: Considering overflow
 $p_5 = \rho g_0 h_s + p_o$ P₅: Considering tank test pressure

DSME 선박구조설계 5-3
DNV Rules, Pt. 3 Ch. 1 Sec. 4, Jan. 2004

✓ Design pressure P₅ considering the tank test pressure



Over-pressure is applied in order to have the water head of 'tank height + 2.5' [m] in case of tank test for leakage. (Water head of over-pressure of tank test: 2.5m)


$$p = \rho g_0 h_s + p_o$$

$$p_o = \rho g_0 \times 2.5$$

$$= 10 \times 2.5$$

$$= 25 \text{ kN/m}^2$$

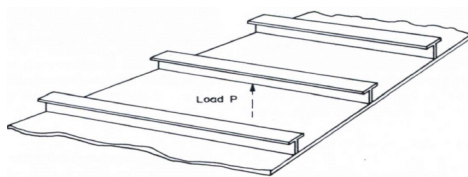
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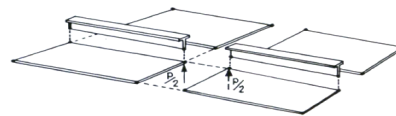
(4) Scantling of Plates

Scantling of Plates (1/3)

Use of eccentric beam element



(a) Beams attached to plating



(b) Structural model using eccentric beam element

Scantling of Plates (2/3)

p : "pressure" on the load point for the stiffener

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Scantling of Plates (3/3)

p : "pressure" on the load point for the stiffener

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Assumption 1. Cut off the **unit strip plate** supported by the **longitudinals** or **girder**. And consider the unit strip plate as a "**fixed-end beam**" which has a span ' s ', thickness ' t '.

Assumption 2. Consider the lateral load of the beam as a uniformly distributed load. (Assume the pressure on the load point as an intensity of uniformly distributed load.)

Assumption 3. The design of plates is based on the **plastic design**.

Comparison between Stiffener and Plate

p : "pressure" on the load point for the stiffener

✓ Longitudinal stiffener attached to the plate

l : Stiffener span
 S : Stiffener spacing

$$M = \frac{1}{12} p \cdot s \cdot l^2$$

✓ Unit strip plate

S : Stiffener spacing
 1 : Unit length of strip

$$M_p = \frac{1}{16} p \cdot 1 \cdot s^2$$

Comparison of the Elastic and Plastic Design of the Plate - Overview

Flexure formula

$$\sigma = \frac{M}{I/y} = \frac{M}{Z}$$

Plastic Design

Plastic moment (M_p)

$$M_p = \frac{p \cdot 1 \cdot s^2}{16}$$

Plastic section modulus (Z_p)

$$Z_p = \frac{1 \cdot t^2}{4} = \frac{t^2}{4}$$

Substituting formula:

$$\sigma = \frac{M_p}{Z_p} = \frac{ps^2}{4t^2}, t = \frac{s\sqrt{p}}{2\sqrt{\sigma}}$$

↓ assumption: $\sigma = \sigma_1$

$$t_{req.} = \frac{15.8 k_a s \sqrt{p}}{\sqrt{\sigma_1}} + t_k \text{ (mm)}$$

Elastic Design

Elastic moment (M)

$$M = \frac{p \cdot 1 \cdot s^2}{12}$$

Elastic section modulus (Z)

$$Z = \frac{1 \cdot t^2}{6} = \frac{t^2}{6}$$

Substituting formula:

$$\sigma = \frac{M}{Z} = \frac{ps^2}{2t^2}, t = \frac{s\sqrt{p}}{\sqrt{2}\sqrt{\sigma}}$$

↓ assumption: $\sigma = \sigma_1$

$$t_{req.} = \frac{22.4 k_a s \sqrt{p}}{\sqrt{\sigma_1}} + t_k \text{ (mm)}$$

k_a = correction factor for aspect ratio of plate field t_k = corrosion addition

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Comparison of the Elastic and Plastic Design - [Example] Thickness Requirements

Plastic moment (M_p)

$$M_p = \frac{p \cdot l \cdot s^2}{16}$$

Plastic section modulus (Z_p)

$$Z_p = \frac{1 \cdot t^2}{4} = \frac{t^2}{4}$$

Elastic moment (M)

$$M = \frac{p \cdot l \cdot s^2}{12}$$

Elastic section modulus (Z)

$$Z = \frac{1 \cdot t^2}{6} = \frac{t^2}{6}$$

① A mild steel plate carries the uniform pressure of 100 kN/m² on a span length of 800 mm.
Compare the **thickness requirement** depending on the plastic design and elastic design.

$$t_{req. plastic} = \frac{15.8 k_a s \sqrt{p}}{\sqrt{\sigma_l}}$$

$$= \frac{15.8 \times 1 \times 0.8 \times \sqrt{100}}{\sqrt{235}} = 8.24 \text{ (mm)}$$

$$t_{req. elastic} = \frac{22.4 k_a s \sqrt{p}}{\sqrt{\sigma_l}}$$

$$= \frac{22.4 \times 1 \times 0.8 \times \sqrt{100}}{\sqrt{235}} = 11.69 \text{ (mm)}$$

The **thickness requirement** of the plate **of plastic design** is **smaller than** that of the **elastic design** at the same pressure and on the same span.

k_a = correction factor for aspect ratio of plate field

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Comparison of the Elastic and Plastic Design - [Example] Design Pressure

Plastic moment (M_p)

$$M_p = \frac{p \cdot l \cdot s^2}{16}$$

Plastic section modulus (Z_p)

$$Z_p = \frac{1 \cdot t^2}{4} = \frac{t^2}{4}$$

Elastic moment (M)

$$M = \frac{p \cdot l \cdot s^2}{12}$$

Elastic section modulus (Z)

$$Z = \frac{1 \cdot t^2}{6} = \frac{t^2}{6}$$

② A mild steel plate has a thickness of 10 mm on a span length of 800 mm.
Compare the **design pressure** that the maximum stresses of the plate reaches the yield stress depending on the plastic design and elastic design.

$$p_{plastic} = \frac{t^2 \sigma_l}{15.8^2 s^2}$$

$$= \frac{10^2 \times 235}{15.8^2 \cdot 0.8^2} = 147 \text{ [kN / m}^2\text{]}$$

$$p_{elastic} = \frac{t^2 \sigma_l}{22.4^2 s^2}$$

$$= \frac{10^2 \times 235}{22.4^2 \cdot 0.8^2} = 73 \text{ [kN / m}^2\text{]}$$

The **design pressure** of **plastic design** that reaches the yield stress, is **higher** than that of the **elastic design** on the same span with the same thickness.

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(5) Sizing of Stiffeners

Scantling of Stiffeners (1/3)

p : "pressure" on the load point for the stiffener

b_e : effective breadth

* Okumoto, Y., Takeda, Y., Mano, M., Design of Ship Hull Structures - a Practical Guide for Engineers, Springer, pp. 17-32, 2009

Scantling of Stiffeners (2/3)

p : "pressure" on the load point for the stiffener

Assumption 1. Cut off the **stiffener and attached plate with effective breadth**. Sectional properties of stiffener are calculated including attached plate.

Assumption 2. Consider the stiffener and attached plate as a **"fixed-end beam"** supported by the **web frames**.

Assumption 3. Consider the **lateral load** of the beam as a **uniformly distributed load**. (Assume the **"pressure"** on the load point as an intensity of uniformly distributed load.)

Assumption 4. The design of stiffener is based on the **elastic design** (when the load is removed, the material returns to its original dimensions)

Scantling of Stiffeners (3/3)

p : "pressure" on the load point for the stiffener

Relation between p - s and w

p : pressure (load per unit area)

$p \cdot s$: distributed load (load per unit length)

w : distributed load (load per unit length)

||

$\frac{wL^2}{12} = \frac{p \cdot s}{L = l} \rightarrow \frac{psl^2}{12}$ **Same!**

Shear force

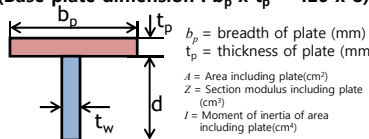
Bending moment

(6) Sectional Properties of Steel Sections

Sectional Properties of Steel Sections for Ship Building¹⁾ (1/12)

<Sectional properties of steel sections including attached plate> ¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

(Base plate dimension : $b_p \times t_p = 420 \times 8$)



d	t_w	t_p												
		6	9	11	12.7	14	16	19	22	25.4	28	32	35	38
200	A	3.00	4.5	5.50	6.35	7.00	32.0	38.0	44.0	50.8	56.0	64.0	70.0	76.0
	Z	6.05	8.81	10.6	12.1	13.3	215	259	305	359	401	469	521	576
	I	31.2	44.5	53.0	59.7	75.2	3900	4730	5600	6640	7460	8790	9830	10900
250	A	3.90	5.85	7.15	8.26	9.10	40.0	47.5	55.0	63.5	70.0	80.0	87.5	95.0
	Z	7.80	11.70	14.30	16.52	18.20	325	390	458	536	597	694	769	845
	I	62.3	88.8	105	119	129	7120	8600	10100	11900	13400	15600	17400	19200
300	A	4.50	6.75	8.25	9.53	10.5	48.0	57.0	66.0	76.2	84.0	96.0	105.0	114.0
	Z	9.00	13.50	16.50	19.06	21.0	455	546	639	746	829	961	1060	1160
	I	11700	14000	16500	19300	21600	11700	14000	16500	19300	21600	25100	27800	30700
350	A	5.40	8.10	9.90	11.4	12.6	56.0	66.5	77.0	88.9	98.0	112.0	122.5	133.0
	Z	10.80	16.20	19.80	22.8	25.2	606	726	847	988	1100	1270	1400	1530
	I	91.4	130	154	174	189	17700	21200	24800	29100	32400	37600	41600	45700
400	A	6.00	9.00	11.0	12.7	14.0	64.0	76.0	88.0	101.6	112.0	128.0	140.0	152.0
	Z	12.00	18.00	22.00	25.4	28.0	776	928	1080	1260	1400	1610	1780	1940
	I	150	214	252	284	307	25300	30300	35400	41400	46000	53300	58900	64600
450	A	7.50	11.3	13.8	15.9	17.5	72.0	85.5	99.0	114.3	126.0	144.02	157.5	171.0
	Z	15.00	22.6	27.6	31.8	35.0	965	1150	1340	1560	1730	2000	2200	2400
	I	200	284	335	376	407	34700	41500	48500	56500	62800	72600	80100	87700
500	A	9.00	13.5	16.5	19.1	21.0	80.0	95.0	110.0	127.0	140.0	160.0	175.0	190.0
	Z	18.00	27.0	33.0	38.2	42.0	1170	1400	1630	18907	2100	2420	2660	2900
	I	240	336	400	460	497.2	46000	55000	64200	74700	82900	95700	10500	11500

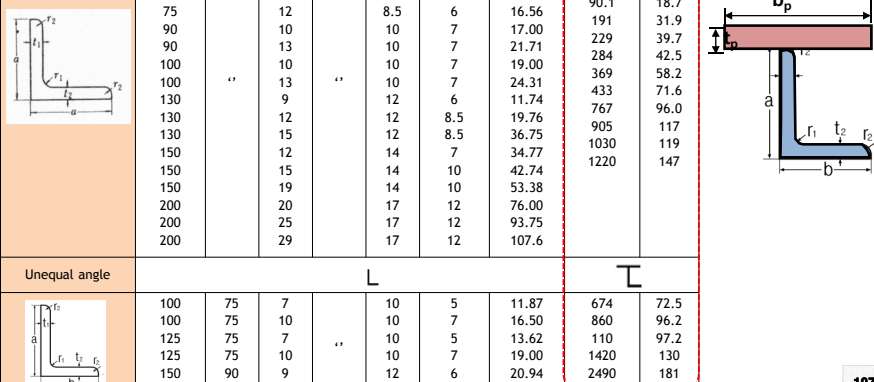
$A = 42 \times 0.8 + 15 \times 1.4 = 21 \text{ [cm}^2\text{]}$
 $Z_{\text{Top}} = 349.6 \text{ [cm}^3\text{]}$
 $Z_{\text{Bottom}} = 97.2 \text{ [cm}^3\text{]}$

Sectional Properties of Steel Sections for Ship Building¹⁾ (2/12)

¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

<Sectional properties of steel sections including attached plate>
 - Use the standard dimension of plate depending on "a" ($b_p \times t_p$) => ($a \leq 75 : 420 \times 8, 75 < a < 150 : 610 \times 10, 150 \leq a : 610 \times 15$)

Symbol	Dimension						Area	Including plate	
	a	b	t ₁	t ₂	r ₁	r ₂		A	I
Unit	mm						cm ²	cm ⁴	cm ³
Equal angle	L						┌		
	50		6		6.5	4.5	5.64		
	65		6		8.5	4	7.53		
	65		8		8.5	6	9.76		
	75		6		8.5	4	8.73		
	75		9		8.5	6	12.69		
	75		12		8.5	6	16.56	90.1	18.7
	90		10		10	7	17.00	191	31.9
	90		13		10	7	21.71	229	39.7
	100		10		10	7	19.00	284	42.5
	100		13		10	7	24.31	369	58.2
	130	"	9	"	12	6	11.74	433	71.6
	130		12		12	8.5	19.76	767	96.0
	130		15		12	8.5	36.75	905	117
	150		12		14	7	34.77	1030	119
	150		15		14	10	42.74	1220	147
	150		19		14	10	53.38		
	200		20		17	12	76.00		
	200		25		17	12	93.75		
	200		29		17	12	107.6		
Unequal angle	L						┌		
	100	75	7		10	5	11.87	674	72.5
	100	75	10		10	7	16.50	860	96.2
	125	75	7	"	10	5	13.62	110	97.2
	125	75	10		10	7	19.00	1420	130
	150	90	9		12	6	20.94	2490	181
	150	90	12		12	8.5	27.36	3060	230



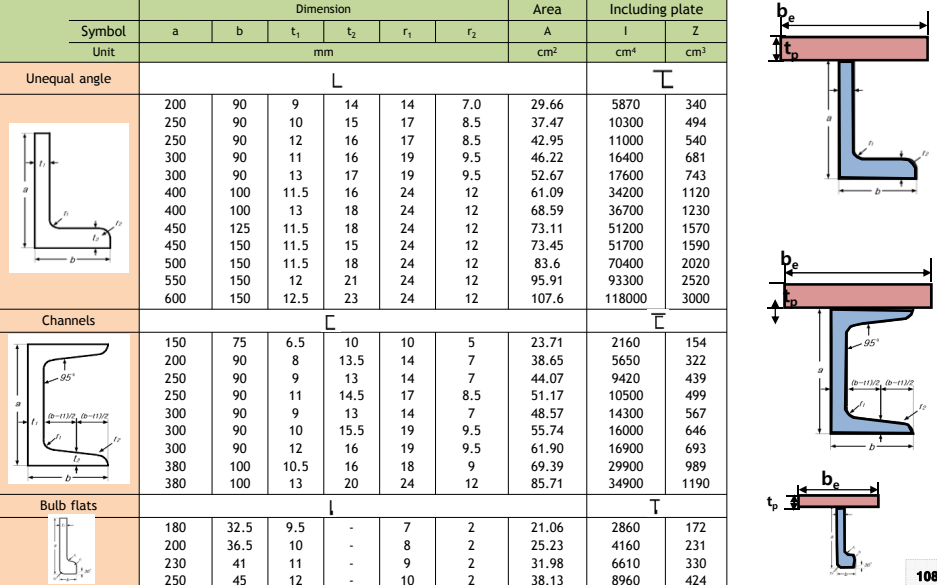
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Sectional Properties of Steel Sections for Ship Building¹⁾ (3/12)

¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

<Sectional properties of steel sections including attached plate>
 - Use the standard dimension of plate depending on "a" ($b_p \times t_p$) => ($a \leq 75 : 420 \times 8, 75 < a < 150 : 610 \times 10, 150 \leq a : 610 \times 15$)

Symbol	Dimension						Area	Including plate	
	a	b	t ₁	t ₂	r ₁	r ₂		A	I
Unit	mm						cm ²	cm ⁴	cm ³
Unequal angle	L						┌		
	200	90	9	14	14	7.0	29.66	5870	340
	250	90	10	15	17	8.5	37.47	10300	494
	250	90	12	16	17	8.5	42.95	11000	540
	300	90	11	16	19	9.5	46.22	16400	681
	300	90	13	17	19	9.5	52.67	17600	743
	400	100	11.5	16	24	12	61.09	34200	1120
	400	100	13	18	24	12	68.59	36700	1230
	450	125	11.5	18	24	12	73.11	51200	1570
	450	150	11.5	15	24	12	73.45	51700	1590
	500	150	11.5	18	24	12	83.6	70400	2020
	550	150	12	21	24	12	95.91	93300	2520
	600	150	12.5	23	24	12	107.6	118000	3000
Channels	C						┌		
	150	75	6.5	10	10	5	23.71	2160	154
	200	90	8	13.5	14	7	38.65	5650	322
	250	90	9	13	14	7	44.07	9420	439
	250	90	11	14.5	17	8.5	51.17	10500	499
	300	90	9	13	14	7	48.57	14300	567
	300	90	10	15.5	19	9.5	55.74	16000	646
	300	90	12	16	19	9.5	61.90	16900	693
	380	100	10.5	16	18	9	69.39	29900	989
	380	100	13	20	24	12	85.71	34900	1190
Bulb flats	I						┌		
	180	32.5	9.5	-	7	2	21.06	2860	172
	200	36.5	10	-	8	2	25.23	4160	231
	230	41	11	-	9	2	31.98	6610	330
	250	45	12	-	10	2	38.13	8960	424



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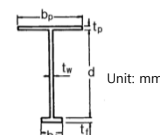
Sectional Properties of Steel Sections for Ship Building¹⁾ (4/12)

¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

<Sectional properties of steel sections including attached plate>

(Base plate dimension: $b_p \times t_p = 610 \times 15$)

$b_p \times t_p$	150	125	100	150	150	150	180	200	200	200	230	230	230
$d \times t$	16-0	20-0	24-0	28-5	33-0	38-1	45-6	50-8	56-0	64-0	73-6	80-5	87-4
300	A	62-0	54-5	58-5	63-0	67-5	72-6						
11-5	I	19400	21500	23800	26300	28700	31300						
350	A	66-3	60-3	64-3	68-8	73-3	78-4						
11-5	I	27100	30100	33300	36100	39300	42700						
400	A	62-0	66-0	70-0	74-5	79-0	84-1						
11-5	I	31500	35000	38500	42000	45500	49000						
450	A	67-8	71-8	75-8	80-3	84-8	89-6						
11-5	I	47600	52900	58500	64500	70800	77500						
600	A	73-0	77-0	81-0	86-0	90-0	95-6						
11-5	I	65400	72400	79800	87800	96300	105300						
550	A	82-0	86-0	90-0	94-5	99-0	104-1						
12	I	76300	82700	89600	97000	104900	113300						
600	A	92-0	96-0	100-0	104-0	109-0	114-3						
12-7	I	95300	103000	111000	119000	128000	137000						
650	A	98-6	102-6	106-6	111-1	115-6	120-7						
12-7	I	110000	119000	128000	138000	148000	159000						
700	A	104-9	108-9	112-9	117-4	121-0	127-0						
12-7	I	137000	148000	159000	170000	182000	195000						
700	A	118-0	122-0	126-0	130-0	134-0	139-0						
16	I	150000	159000	168000	178000	188000	199000						
800	A	117-6	121-6	125-6	130-1	134-6	139-7						
12-7	I	188000	200000	211000	224000	237000	251000						
800	A	144-0	148-0	152-0	156-5	161-0	166-1						
16	I	207000	218000	229000	242000	254000	267000						
900	A	142-0	146-0	150-0	154-5	159-0	164-1						
16	I	259000	271000	283000	297000	310000	324000						
900	A	178-0	182-0	186-0	190-0	194-0	200-1						
16	I	305000	317000	329000	343000	357000	372000						
1000	A	176-0	180-0	184-0	188-0	192-0	198-0						
16	I	355000	372000	389000	407000	426000	446000						
1000	A	208-0	212-0	216-0	218-0	222-0	228-1						
19	I	580000	600000	620000	640000	660000	680000						



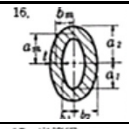
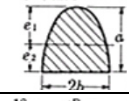
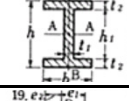
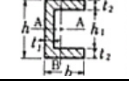
A_f : Sectional area (cm²)
 A : Sectional area including plate (cm²)
 Z : Section modulus including plate (cm³)
 I : Moment of inertia including plate (cm⁴)

Sectional Properties of Steel Sections for Ship Building¹⁾ (5/12)

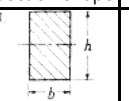
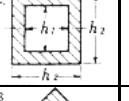
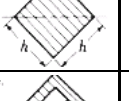
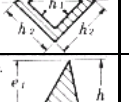
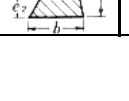
¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

Section shape	A	I	Z_e	Z_p
	$\frac{1}{2}\pi(r_2^2 - r_1^2)$ $t/r_m \approx 0.31 \cdot \pi \cdot r \cdot t$ $A_{r_m} = \pi \cdot r_m \cdot t$	$\left(\frac{\pi}{8} - 9\pi\right)(r_2^4 - r_1^4)$ $- \frac{8r_2^2 r_1^2 (r_2 - r_1)}{9\pi(r_2 + r_1)}$ $I_{r_m} = \left(\frac{\pi}{2} - \frac{4}{\pi}\right)r^2 t^3$ $\approx 0.2976 r^2 t^3$	$e_1 = r_2 - e_2$ $e_2 = \frac{4(r_2^2 + r_2 r_1 + r_1^2)}{3\pi(r_2 + r_1)}$ $e_{r_m} = \frac{2}{\pi} r_m \approx 0.6366 r_m$	$2[2(r_2^3 \sin^3 \theta_2 - r_1^3 \sin^3 \theta_1) - (r_2^2 - r_1^2)]/3$ $C, C, C,$ $r_1 \cos \theta_1 = r_2 \cos \theta_2$
	$\frac{1}{2}r^2(2\alpha - \sin 2\alpha)$	$I_A = r^4 \left[\frac{1}{16}(4\alpha - \sin 4\alpha) - \frac{8 \sin^2 \alpha}{9(2\alpha - \sin 2\alpha)} \right]$ $I_B = r^4 \left[3\alpha - 2 \sin 2\alpha + \frac{1}{4} \sin 4\alpha \right]$ $e_1 = r \left(1 - \frac{4 \sin^2 \alpha}{6\alpha - 3 \sin 2\alpha} \right)$ $e_2 = r \left(\frac{4 \sin^2 \alpha}{6\alpha - 3 \sin 2\alpha} - \cos \alpha \right)$	$e_1 = r \left(1 - \frac{\sin \alpha}{\alpha} \right)$ $e_2 = r \left(\frac{\sin \alpha}{\alpha} - \cos \alpha \right)$	$\frac{2}{3}r^3(2 \sin^2 \alpha - \sin^2 \alpha)$ $C, C, C,$ $\frac{2\alpha - \sin 2\alpha}{2\alpha - \sin 2\alpha} = 4$
	$2\alpha r t$	$I_A = r^4 t (\alpha + \sin \alpha \cos \alpha - 2 \sin^2 \alpha)$ $I_B = r^4 t (\alpha - \sin \alpha \cos \alpha)$	$e_1 = r \left(1 - \frac{\sin \alpha}{\alpha} \right)$ $e_2 = r \left(\frac{\sin \alpha}{\alpha} - \cos \alpha \right)$	$2rt(r-t/2)$ $\times (2 \sin \frac{\alpha}{2} - \sin \alpha)$
	αr^3	$I_A = \frac{1}{4}r^4 (\alpha + \sin \alpha \cos \alpha - \frac{16 \sin^2 \alpha}{9\alpha})$ $I_B = \frac{1}{4}r^4 (\alpha - \sin \alpha \cos \alpha)$	$e_1 = r \left(1 - \frac{2 \sin \alpha}{3\alpha} \right)$ $e_2 = r \frac{2 \sin \alpha}{3\alpha}$	$\alpha > 0.7854,$ $(2\alpha^2 - \sin 2\alpha) = \alpha$ $2r^3(2 \sin \alpha - \sin \alpha)/3$ $\alpha < 0.996$ $\frac{2r^3}{3} \left \sin \alpha - \sqrt{\frac{\alpha^2}{2 \tan \alpha}} \right $
	$\pi a b$	$\frac{\pi}{4} a^3 b \approx 0.7854 a^3 b$	$\frac{\pi}{4} a^3 b \approx 0.7854 a^3 b$	$\frac{4}{3} a^2 b$

Sectional Properties of Steel Sections for Ship Building¹⁾ (6/12) ¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

Section shape	A	I	Z _e	Z _p
 <p>16. $\pi(a_2b_2 - a_1b_1)$ $t/a_m, t/b_m, b_1, b_2$ $A_m = \pi(a_m + b_m)t$</p>	$\frac{\pi}{4}(a_2^2b_2 - a_1^2b_1)$ $I_m = \frac{\pi}{4}a_m^2(a_m + 3b_m)t$	$\frac{\pi}{4} \frac{a_2^2b_2 - a_1^2b_1}{a_1}$ $Z_m = \frac{\pi}{4} a_m(a_m + 3b_m)t$	$\frac{4}{3}(a_2^2b_2 - a_1^2b_1)$	
 <p>17. 半楕円 $\frac{1}{2} \pi a b$</p>	$(\frac{\pi}{8} - \frac{8}{9\pi}) a^2 b$ $= 0.1098 a^2 b$	$e_1 = (1 - \frac{4}{3\pi}) a = 0.5756 a$ $Z_1 = 0.1908 a^2 b$ $e_2 = \frac{4r}{3\pi} = 0.4244 a$ $Z_2 = 0.2587 a^2 b$	$= 0.35362 a^2 b$	
 <p>18. $2bt_1 + ht_2$</p>	$I_A = \frac{bh^3 - (b-t_2)h_1^3}{12}$ $I_B = \frac{2bt_1^3 + ht_2^3}{12}$	$Z_A = \frac{bh^3 - (b-t_2)h_1^3}{6h}$ $Z_B = \frac{2bt_1^3 + ht_2^3}{6b}$	$\frac{h_1^3 t_1}{4} + \frac{ht_2}{2} (h + h_1)$	
 <p>19. $2bt_1 + ht_2$</p>	$I_A = \frac{bh^3 - (b-t_2)h_1^3}{12}$ $I_B = \frac{2bt_1^3 + ht_2^3}{3} - A e_1^2$	$e_1 = b - e_2$ $e_2 = \frac{2bt_1^3 + ht_2^3}{4bt_1 + 2ht_2}$	18. と同じ	

Sectional Properties of Steel Sections for Ship Building¹⁾ (7/12) ¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

Section shape	A	I	Z _e	Z _p
 <p>1. bh</p>	$\frac{1}{12} bh^3$	$\frac{1}{6} bh^2$	$\frac{1}{4} bh^2$	
 <p>2. $h_2^2 - h_1^2$</p>	$\frac{1}{12} (h_2^4 - h_1^4)$	$\frac{1}{6} \frac{h_2^4 - h_1^4}{h_2}$	$\frac{1}{4} (h_2^3 - h_1^3)$	
 <p>3. h^2</p>	$\frac{1}{12} h^4$	$\frac{\sqrt{2}}{12} h^3$	$\frac{\sqrt{2}}{6} h^2$	
 <p>4. $h_2^2 - h_1^2$</p>	$\frac{1}{12} (h_2^4 - h_1^4)$	$\frac{\sqrt{2}}{12} \frac{h_2^4 - h_1^4}{h_2}$	$\frac{\sqrt{2}}{6} (h_2^3 - h_1^3)$	
 <p>5. $\frac{1}{2} bh$</p>	$\frac{1}{36} bh^3$	$e_1 = \frac{2}{3} h, Z_1 = \frac{bh^2}{24}$ $e_2 = \frac{1}{3} h, Z_2 = \frac{bh^2}{12}$	$\frac{2 - \sqrt{3}}{6} bh^2$	

Sectional Properties of Steel Sections for Ship Building¹⁾ (8/12) ¹⁾ “조선설계편람”, 제 4판 (일본어), 일본관서조선협회, 1996

Section shape	A	I	Z _e	Z _p
6.	$\frac{1}{2}(b_1 + b_2)h$	$\frac{h^3(b_1^2 + 4b_1b_2 + b_2^2)}{36(b_1 + b_2)}$	$e_1 = \frac{h(b_1 + 2b_2)}{3(b_1 + b_2)}$ $Z_1 = \frac{h^2(b_1^2 + 4b_1b_2 + b_2^2)}{12(b_1 + 2b_2)}$ $e_2 = \frac{h(2b_1 + b_2)}{3(b_1 + b_2)}$ $Z_2 = \frac{h^2(b_1^2 + 4b_1b_2 + b_2^2)}{12(2b_1 + b_2)}$	$\frac{Ah}{3} \frac{(b_1b_2 + b_1b_2 + b_1^2)}{(b_1 + b_2)(b_1 + b_2)}$ $c < c_1$ $b_2^2 = (b_1^2 + b_2^2)/2$
7. 止π角形	$\frac{1}{2} \pi r_1^2 \alpha$	$\frac{A}{24} (6 r_1^2 - a^2)$ $= \frac{A}{48} (12 r_1^2 - a^2)$	$Z_A = \frac{A}{48 r_1} (12 r_1^2 - a^2)$ $Z_B = \frac{A}{24 r_2} (6 r_1^2 - a^2)$	n : 偶数, $Z_{rA} = \frac{a^2 r_1}{6}$ $+ \frac{2}{3} a r_1^2 \sum_{i=1}^{n/2} \sin \frac{2k\pi}{n}$
8.	$\frac{1}{4} \pi d^2$	$\frac{1}{64} \pi d^4$	$\frac{1}{32} \pi d^3$	$\frac{1}{6} d^3$
9.	$\frac{1}{4} \pi (d_m^2 - d_i^2)$ $t/d_m < 0.1$ のとき $A_{eq} = \pi d_m t$	$\frac{1}{64} \pi (d_m^4 - d_i^4)$ $I_{eq} = \frac{1}{8} \pi d_m^2 t$	$\frac{\pi}{32} \frac{d_m^4 - d_i^4}{d_i}$ $Z_{eq} = \frac{1}{4} \pi d_m^2 t$	$\frac{1}{6} (d_m^3 - d_i^3)$
10.	$\frac{1}{2} \pi r^2$	$(\frac{\pi}{8} - \frac{8}{9\pi}) r^4$ $\approx 0.1098 r^4$	$e_1 = (1 - \frac{4}{3\pi}) r \approx 0.5756 r$ $Z_1 \approx 0.1908 r^3$ $e_2 = \frac{4r}{3\pi} \approx 0.4244 r$ $Z_2 \approx 0.2587 r^3$	$\approx 0.37982 r^3$

Sectional Properties of Steel Sections for Ship Building¹⁾ (9/12) ¹⁾ “조선설계편람”, 제 4판 (일본어), 일본관서조선협회, 1996

20.	$bt_1 + ht_2$	$I_A = \frac{h^3 t_1 + (b - t_1) t_2^3}{3} - A e_1^2$ $I_B = \frac{b^3 t_2 + h t_1^3}{12}$	$e_1 = \frac{h^2 t_1 + (b - t_1) t_2^2}{2(bt_1 + ht_2)}$ $e_2 = h - e_1$	$t_1 \leq h, t_1 / b$ のとき $\frac{bt_2}{2} (h - \frac{t_1}{b})$ $+ \frac{h t_1}{4} [h_1 + (\frac{t_2}{t_1})^2]$ $\times (\frac{b}{h_1}) b$ $t_1 > h, t_1 / b$ のとき $\frac{bt_2^2}{4} [1 - (\frac{h t_1}{b t_1})^2]$ $+ \frac{h}{2} h_1 t_1$
21.	$(h + h_1) t$	$\frac{t}{3} (h^3 + h_1 t^2) - A e_1^2$	$e_1 = h - e_2$ $e_2 = \frac{h^2 + h_1 t}{2(h + h_1)}$	$\frac{t}{4} [(h - t)^2 + h^2]$
22.	$(h + h_1) t$	$I_A = \frac{(h + t)^4 - h^4 + 2t^4}{24} - A e_1^2$ $I_B = \frac{1}{12} (h^4 - h_1^4)$	$e_1 = \frac{h^2 + h_1 t}{\sqrt{2} (h + h_1)}$ $e_2 = \frac{h^2}{\sqrt{2} (h + h_1)}$	$\frac{t}{\sqrt{2}} [h(h - t) + t^2]$
23.	$bt_1 + ht_2$	$\frac{h^3 t_1 + (b - t_1) t_2^3}{3} - A e_1^2$	$e_1 = h - e_2$ $e_2 = \frac{h^2 t_1 + (b - t_1) t_2^2}{2(bt_1 + ht_2)}$	20. と同じ

Sectional Properties of Steel Sections for Ship Building¹⁾ (10/12) ¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

Section shape	A	I	Z _e	Z _p
	$b_0 t_0 + b t_1 + h_1 t_1$	$I = \frac{b_0 t_0^3}{3} + \frac{b h^3}{3} - \frac{(b-t_1) h_1^3}{3} - A(e_1 - t_1)^2$ $e_1 = t_0 + \frac{b h^2 - (b-t_1) h_1^2 - b_0 t_0^2}{2A}$ $e_2 = h - \frac{b h^2 - (b-t_1) h_1^2 - b_0 t_0^2}{2A}$		$Z_p = \begin{cases} \frac{b_0 t_0}{2} (h_1 + t_0) + \frac{b t_1 h}{2} + \frac{h_1^2 t_1}{4} - \frac{1}{4 t_1} & t_0 \leq (b t_1 + h_1 t_1) / b_0 \text{의とき} \\ > (b t_1 + h_1 t_1) / b_0 \text{의とき} \\ \frac{b_0 t_0^2}{4} - \frac{1}{4 b_0} (b t_1 + h_1 t_1)^2 + \frac{(h_1 + t_0)(h_1 t_1 + b t_1)}{2} + \frac{b t_1 h}{2} \end{cases}$
	$t(a+b)$	$\frac{t a^3}{12} (3a+b)$	$\frac{t d}{6} (3a+b)$	$\frac{a d t}{2} + \frac{b d t}{4}$
	$a t \left(1 + \frac{\pi}{2}\right) + 2 b t$ $\approx 2 \cdot 5708 a t + 2 b t$	$\frac{a^3 t}{12} \left(1 + \frac{3\pi}{4}\right) + \frac{1}{2} a^2 b t$ $\approx 0 \cdot 2797 a^3 t + 0 \cdot 5 a^2 b t$	$\frac{a^2 t}{6} \left(1 + \frac{3\pi}{4}\right) + a b t$ $\approx 0 \cdot 5594 a^2 t + a b t$	$\frac{3}{4} a^2 t + a b t + \frac{t^3}{6}$

Sectional Properties of Steel Sections for Ship Building¹⁾ (11/12) ¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

Section shape and distribution of shear force	$\tau_x = \frac{F}{zI} \int_y^r z y dy$	$\tau_{max} = \frac{\alpha F}{A}$
	$\frac{3}{2} \cdot \frac{F}{b h} \left[1 - \left(\frac{2y_1}{h}\right)^2\right]$	$\frac{3}{2} \cdot \frac{F}{b h} = \frac{3}{2} \cdot \frac{F}{A}$
	$\sqrt{2} \frac{F}{a^2} \left[1 + \sqrt{2} \frac{y_1}{a} - 4 \left(\frac{y_1}{a}\right)^2\right]$	$\frac{9}{8} \sqrt{2} \frac{F}{a^2} = 1 \cdot 591 \frac{F}{A}$
	$\frac{4}{3} \cdot \frac{F}{\pi r^2} \left[1 - \left(\frac{y_1}{r}\right)^2\right]$	$\frac{4}{3} \cdot \frac{F}{\pi r^2} = \frac{4}{3} \cdot \frac{F}{A}$
	$\frac{F}{\pi r t} \left[1 - \left(\frac{y_1}{r}\right)^2\right]$	$\frac{F}{\pi r t} = 2 \frac{F}{A}$
	$\frac{4}{3} \cdot \frac{F}{\pi a b} \left[1 - \left(\frac{y_1}{a}\right)^2\right]$	$\frac{4}{3} \cdot \frac{F}{\pi a b} = \frac{4}{3} \cdot \frac{F}{A}$

Sectional Properties of Steel Sections for Ship Building¹⁾ (12/12)

¹⁾ "조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

<p>6.</p>	$\frac{h_1}{2} \geq y_1 \geq \frac{h_2}{2}:$ $\frac{3F}{2(b_2 h_2^2 - b_1 h_1^2)} (h^2 - 4y_1^2)$ $\frac{h_1}{2} \geq y_1 \geq 0:$ $\frac{3F}{2(b_2 h_2^2 - b_1 h_1^2)} \left(\frac{b_2 h_2^2 - b_1 h_1^2}{b_2 - b_1} - 4y_1^2 \right)$	$\frac{3(b_2 h_2^2 - b_1 h_1^2) F}{2(b_2 h_2^2 - b_1 h_1^2)(b_2 - b_1)}$ $= \frac{3(b_2 h_2^2 - b_1 h_1^2)(b_2 h_2 - b_1 h_1)}{2(b_2 h_2^2 - b_1 h_1^2)(b_2 - b_1)} \cdot \frac{F}{A}$
<p>7.</p>	$r_1 \geq y_1 \geq r_2:$ $\frac{4F}{3\pi(r_2^2 - r_1^2)} (r_2^2 - y_1^2)$ $r_1 \geq y_1 \geq 0:$ $\frac{4F}{3\pi(r_2^2 - r_1^2)} [r_2^2 + r_1^2 - 2y_1^2 + \sqrt{(r_2^2 - y_1^2)(r_1^2 - y_1^2)}]$	$\frac{4(r_2^2 + r_1 r_2 + r_1^2) F}{3\pi(r_2^2 - r_1^2)}$ $= \frac{4(r_2^2 + r_1 r_2 + r_1^2)}{3(r_2^2 + r_1^2)} \cdot \frac{F}{A}$
<p>8.</p>	$a_2 \geq y_1 \geq a_1:$ $\frac{4F}{3\pi(a_2 b_2 - a_1 b_1)} (a_2^2 - y_1^2)$ $a_2 \geq y_1 \geq 0:$ $\frac{4F}{3\pi(a_2 b_2 - a_1 b_1)} \left[\frac{b_2}{a_2} (a_2^2 - y_1^2)^{\frac{3}{2}} - \frac{b_1}{a_1} (a_1^2 - y_1^2)^{\frac{3}{2}} \right]$	$\frac{4(a_2 b_2 - a_1 b_1) F}{3\pi(a_2 b_2 - a_1 b_1)(b_2 - b_1)}$ $= \frac{4(a_2 b_2 - a_1 b_1)(a_2 b_2 - a_1 b_1)}{3(a_2 b_2 - a_1 b_1)(b_2 - b_1)} \cdot \frac{F}{A}$

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6.4 Buckling Strength

- (1) Column Buckling
- (2) Buckling Strength of Stiffener
- (3) Buckling Strength of Plate
- (4) Buckling Strength by DNV Rule
- (5) Buckling Strength of Stiffener by DNV Rule
- (6) Buckling Strength of Plate by DNV Rule

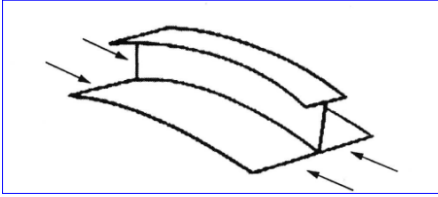
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sydlab 118

James M. Gere, Mechanics of Materials 6th Edition, Thomson, pp. 748-762
Rules for classification of ships, Det Norske Veritas, January 2004, Pt. 3 Ch. 1 Sec. 13

Buckling

- **Definition: The phenomenon where lateral deflection may arise in the athwart direction* against the axial working load**
*선측(船側)에서 선측으로 선체를 가로지르는
- **This section covers buckling control for plate and longitudinal stiffener.**



Flexural buckling of stiffeners plus plating

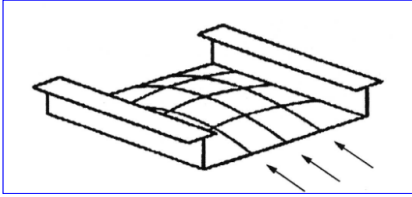


Plate alone buckles between stiffeners

* Mansour, A., Liu, D., The Principles of Naval Architecture Series - Strength of Ships and Ocean Structures, The Society of Naval Architects and Marine Engineers, 2008

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James M. Gere, Mechanics of Materials 6th Edition, Thomson, pp. 748-762

(1) Column Buckling - The Equation of the Deflection Curve

- **Differential equation for column buckling:** $EIy'' + Py = 0$ $\frac{P}{EI} = k^2, k = \frac{n\pi}{l}$

Using the notation $k^2 = \frac{P}{EI}$, $y'' + k^2 y = 0$

General solution of the equation: $y = C_1 \sin kx + C_2 \cos kx$

Boundary conditions:
 $y(0) = 0, y(l) = 0$

$y(0) = C_2 = 0$

$y(l) = C_1 \sin kL = 0$

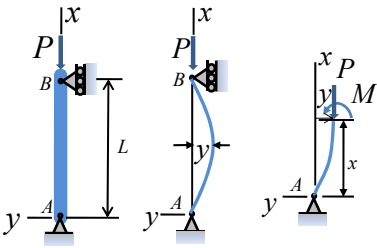
1) If $C_1 = 0, y = 0$ (trivial solution).

2) If $\sin kl = 0, (\sin kl = 0: \text{buckling equation})$

① If $kl = 0, y = 0$ (trivial solution).

② If $kl = n\pi$ ($n=1, 2, 3$) or $P = \left(\frac{n\pi}{l}\right)^2 EI$, it is nontrivial solution.

$\therefore y = C_1 \sin kx = C_1 \sin \frac{n\pi x}{L}, n = 1, 2, 3, \dots$



E = modulus of elasticity
 I = 2nd moment of the section area
 EI = flexural rigidity
 P = axial load
 v = deflection of column
 L = length of column

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[Example] Mode Shapes of a Cantilevered I-beam

Lateral bending (1st mode) Torsional bending (1st mode) Vertical bending (1st mode)

Lateral bending (2nd mode) Torsional bending (2nd mode) Vertical bending (2nd mode)

* Reference: <https://en.wikipedia.org/wiki/Bending>
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(1) Column Buckling - Critical Stress

James M. Gere, Mechanics of Materials 6th Edition, Thomson, pp. 748-762

- Differential equation for column buckling : $EIy'' + Py = 0$

The equation of the deflection curve : $y = C_1 \sin \frac{n\pi x}{L}, n = 1, 2, 3 \dots$

The critical loads : $P = k^2 EI = \left(\frac{n\pi}{L}\right)^2 EI$

The lowest critical load (n=1) : $P_{cr} = \left(\frac{\pi}{L}\right)^2 EI = \frac{\pi^2 EI}{L^2}$

The corresponding critical stress : $\sigma_{cr} = \frac{P_{cr}}{A} = \frac{\pi^2 EI}{AL^2}$
Euler's formula

$\frac{P}{EI} = k^2, k = \frac{n\pi}{l}$
 E = modulus of elasticity
 I = 2nd moment of area
 EI = flexural rigidity
 P = axial load
 v = deflection of column
 A = area of column
 L = length of column

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James M. Gere, Mechanics of Materials 6th Edition, Thomson, pp. 748-762

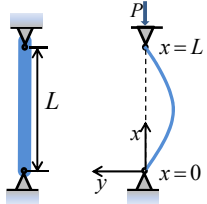
(1) Column Buckling - Critical Load

- Differential equation for column buckling : $y'' + \lambda y = 0$, $y(0) = 0$, $y(L) = 0$
, where $\lambda = P / EI$

The equation of the deflection curve : $y_n(x) = C_1 \sin(n\pi x / L)$

The critical loads : $P_n = n^2 \pi^2 EI / L^2$, $n = 1, 2, 3, \dots$

The lowest critical load ($n=1$) : $P_{cr} = P_1 = \pi^2 EI / L^2$



E = modulus of elasticity
 I = 2nd moment of area
 EI = flexural rigidity
 P = axial load
 y = deflection of column
 A = area of column
 L = length of column

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(1) Column Buckling - Critical Buckling Stress

A **critical buckling stress** is often used instead of a buckling load and it can be derived by dividing P_{cr} by A , the cross sectional area of the column.

Euler's formula

The corresponding critical stress : $\sigma_{cr} = \frac{P_{cr}}{A}$

$$= \frac{\pi^2 EI}{Al^2}$$

$$= \pi^2 E \left(\frac{k}{l} \right)^2$$

, where k ($k^2 = I / A$) is the **radius of gyration**¹⁾ of the section of the column.

The ratio (l/k) , often called the **slenderness ratio**, is the main factor which governs the critical stress

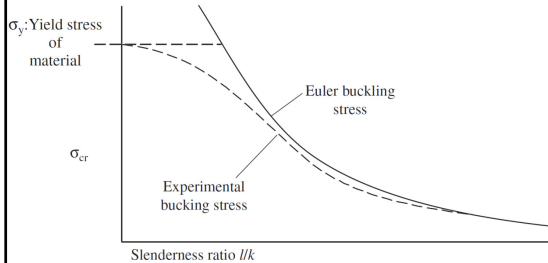
For large value of l/k the critical stress tends toward zero, and at small values of l/k it tends to **infinity**. In Euler's formula, the buckling stress may become infinite for a small value of l/k , however, buckling stress never goes up above the yield stress of the material in actual conditions, because the material would fail if the stress exceeded the yield stress.

¹⁾ The radius of gyration describes a circular ring whose area is the same as the area of interest.

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(1) Column Buckling
- Curve of Buckling Stress



by theoretical consideration, a horizontal line of yield stress connected to Euler buckling stress is specified as an upper limit of Euler's buckling curve.

$$\sigma_{cr} = a - b \left(\frac{l}{k} \right) \quad \text{Tetmayer's formula}$$

$$\sigma_{cr} = a - b \left(\frac{l}{k} \right)^2 \quad \text{Johnson's formula}$$

$$\sigma_{cr} = \frac{a}{1 + b \left(\frac{l}{k} \right)^2} \quad \text{Rankine's formula}$$

For example, one of the Classification Societies, ABS (American Bureau of Shipping) specifies the permissible load of a pillar or strut of mild steel material in the following equation:

$$\sigma_{cr} = 1.232 - 0.00452 \left(\frac{l}{k} \right) \quad [ton \cdot f / cm^2]$$

From the above equation, we can see that the ABS formula is theoretically based on Tetmayer's experimental result.

(1) Column Buckling
- Buckling of Thin Vertical Column Embedded at Its Base and Free at Its Top (1/2)

Suppose that a thin vertical homogeneous column is embedded at its base ($x=0$) and free at its top ($x=L$) and that a constant axial load P is applied to its free end.

The load either causes a small deflection δ , or does not cause such a deflection. In either case the differential equation for the deflection $y(x)$ is

$$EI \frac{d^2 y}{dx^2} = P(\delta - y) \quad \Rightarrow \quad EI \frac{d^2 y}{dx^2} + Py = P\delta \quad \dots(1)$$

(1) What is the predicted deflection when $\delta = 0$?

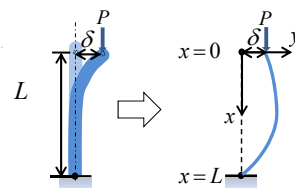
- The general solution of the differential equation (1) is

$$y = c_1 \cos \sqrt{\frac{P}{EI}} x + c_2 \sin \sqrt{\frac{P}{EI}} x + \delta$$

- The boundary conditions of the differential equation (1) are

$$y(0) = y'(0) = 0$$

- If $\delta = 0$, this implies that $c_1 = c_2 = 0$ and $y(x) = 0$. That is, there is no deflection.



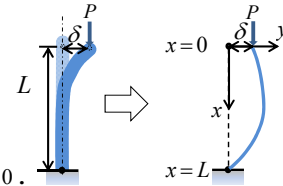
(1) Column Buckling
- Buckling of Thin Vertical Column Embedded at Its Base and Free at Its Top (2/2)

Suppose that a thin vertical homogeneous column is embedded at its base ($x=0$) and free at its top ($x=L$) and that a constant axial load P is applied to its free end.

The load either causes a small deflection δ , or does not cause such a deflection. In either case the differential equation for the deflection $y(x)$ is

$$EI \frac{d^2 y}{dx^2} = P(\delta - y) \quad \Rightarrow \quad EI \frac{d^2 y}{dx^2} + Py = P\delta \quad \dots(1)$$

(2) When $\delta \neq 0$, show that the Euler load for this column is one-fourth of the Euler load for the hinged column?



- If $\delta \neq 0$, the boundary conditions give, in turn, $c_1 = -\delta$, $c_2 = 0$.
 Then

$$y = \delta \left(1 - \cos \sqrt{\frac{P}{EI}} x \right)$$

- In order to satisfy the boundary condition $y(L) = \delta$, we must have

$$\delta = \delta \left(1 - \cos \sqrt{\frac{P}{EI}} L \right) \quad \longrightarrow \quad \cos \sqrt{\frac{P}{EI}} L = 0 \quad \longrightarrow \quad \sqrt{\frac{P}{EI}} L = n\pi/2$$

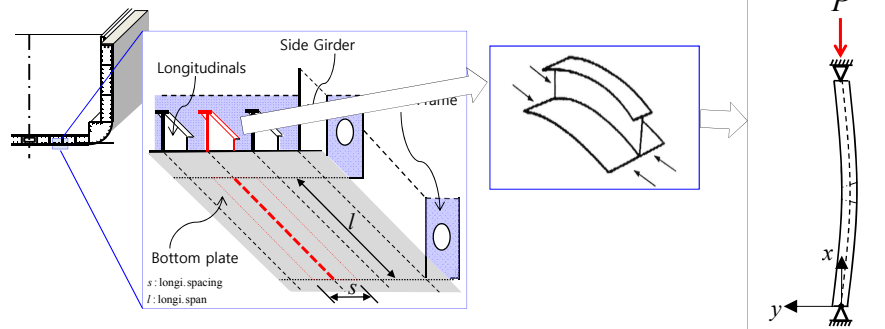
- The smallest value of P_n , the Euler load, is then

$$\sqrt{\frac{P_1}{EI}} L = \frac{\pi}{2} \quad \text{or} \quad P_1 = \frac{1}{4} \left(\frac{\pi^2 EI}{L^2} \right)$$

Euler load

* Zill, D.G., Advanced Engineering Mathematics, 3rd edition, pp.166-174, 2006

(2) Buckling Strength of Stiffener



It is assumed that the stiffener is a fixed-end column supported by the web frames.

Hull girder bending moment is acting on the cross section of the ship as moment from the point view of global deformation. And it is acting on the each stiffener as axial load from the point view of local deformation.

What is our interest?

- Safety: Won't it fail under the load?

The actual compressive stress (σ_a) shall not be great than the critical buckling stress (σ_{cr})

$$\sigma_a \leq \sigma_{cr}$$

, where $\sigma_a = \frac{M}{I_{N.A}/y} = \frac{M}{Z}$, $Z = Z(y)$

(3) Buckling Strength of Plate (1/7)

A ship hull is a stiffened-plate structure, the plating supported by a system of transverse or longitudinal stiffeners.

For practical design purpose, it is often assumed that **the plate is simply supported at the all edges**, since it gives the least critical stress and is on the safe side.

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(3) Buckling Strength of Plate (2/7)

Let us consider the rectangular **plate with only supported edges** as shown in this figure.

σ : the uni-axial compressive stress
 ν : Poisson's ratio
 E : Modulus of elasticity
 a : plate length
 b : plate width
 t : thickness of the plate

- The equation of elastic buckling stress of the plate under uni-axial compressive stress:

$$\frac{Et^3}{12(1-\nu^2)} \left(\frac{\partial^4 w}{\partial x^4} + 2 \frac{\partial^4 w}{\partial x^2 \partial y^2} + \frac{\partial^4 w}{\partial y^4} \right) + \sigma t \frac{\partial^2 w}{\partial x^2} = 0 \dots (1)$$

where, $w = w(x, y)$: deflection of the plate

* Okumoto, Y., Design of Ship Hull Structures, pp.57-60, 2009

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(3) Buckling Strength of Plate (3/7)

- The equation of elastic buckling stress of the plate under uni-axial compressive stress:

$$\frac{Et^3}{12(1-\nu^2)} \left(\frac{\partial^4 w}{\partial x^4} + 2 \frac{\partial^4 w}{\partial x^2 \partial y^2} + \frac{\partial^4 w}{\partial y^4} \right) + \sigma t \frac{\partial^2 w}{\partial x^2} = 0 \quad \dots(1)$$

where, $w = w(x, y)$: deflection of the plate

- Because all four edges are simply supported, the boundary condition can be expressed in the form:

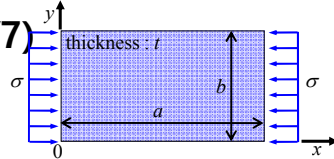
$$w(0, y) = w(a, y) = 0$$

$$w(x, 0) = w(x, b) = 0$$

← deformation at the edges are zero
- Let us assume the following formula for the solution of the equation (1), so that the solution satisfies the boundary conditions.

$$w = f \sin\left(\frac{m\pi x}{a}\right) \cdot \sin\left(\frac{n\pi y}{b}\right) \dots(2)$$

where, m, n are integers presenting the number of half-wave of buckles.



σ : the uni-axial compressive stress a : plate length
 ν : Poisson's ratio b : plate width
 E : Modulus of elasticity t : thickness of the plate

* Okumoto, Y., Design of Ship Hull Structures, pp.57-60, 2009

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(3) Buckling Strength of Plate (4/7)

- The equation of elastic buckling stress of the plate under uni-axial compressive stress:

$$\frac{Et^3}{12(1-\nu^2)} \left(\frac{\partial^4 w}{\partial x^4} + 2 \frac{\partial^4 w}{\partial x^2 \partial y^2} + \frac{\partial^4 w}{\partial y^4} \right) + \sigma t \frac{\partial^2 w}{\partial x^2} = 0 \quad \dots(1)$$

where, $w = w(x, y)$: deflection of the plate

- Substituting the formula (2) into the equation (1),

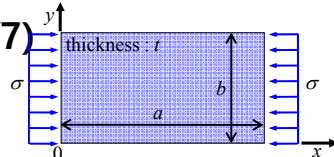
$$w = f \sin\left(\frac{m\pi x}{a}\right) \cdot \sin\left(\frac{n\pi y}{b}\right) \dots(2)$$

$$\sigma = \frac{Et^3}{12(1-\nu^2)} \frac{\pi^2}{b^2 t} \left(\frac{m}{\alpha} + n^2 \frac{\alpha}{m} \right)^2 \quad \dots(3) \quad \text{where, } \alpha = \frac{a}{b}$$

- Elastic buckling stress is a minimum critical stress, therefore, we put $n=1$ in the equation (3),

Ideal elastic (Euler) compressive buckling stress:

$$\sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \left(\frac{t}{b} \right)^2 K \quad \text{where, } K = \text{Minimum value of } k, \quad k = \left(\frac{m}{\alpha} + \frac{\alpha}{m} \right)^2$$



σ : the uni-axial compressive stress a : plate length
 ν : Poisson's ratio b : plate width
 E : Modulus of elasticity t : thickness of the plate

* Okumoto, Y., Design of Ship Hull Structures, pp.57-60, 2009

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(3) Buckling Strength of Plate (5/7)

Ideal elastic (Euler) compressive buckling stress:

$$\sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \left(\frac{t}{b}\right)^2 K$$

where, $K = \text{Minimum value of } k$
 $k = \left(\frac{m}{\alpha} + \frac{\alpha}{m}\right)^2, \alpha = \frac{a}{b}$

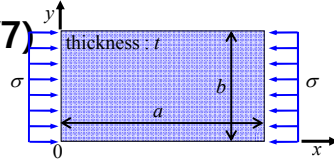
- For the small b in comparison with t , the elastic buckling stress becomes more than the yield stress of the plate material.
- Therefore, it is usual to use **Johnson's modification factor** η_p and the critical buckling stress σ_c for the full range of value of t/b as follows:

Bryan's formula¹⁾

$$\frac{\sigma_c}{\eta_p} = \sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \cdot \left(\frac{t}{b}\right)^2 \cdot K$$

$\eta_p = 1$, when $\sigma_{el} < \frac{\sigma_y}{2}$
 $\eta_p = \frac{\sigma_y}{\sigma_{el}} \left(1 - \frac{\sigma_y}{4\sigma_{el}}\right)$, when $\sigma_{el} \geq \frac{\sigma_y}{2}$
 ≤ 1
 $\sigma_y = \text{upper yield stress in [N/mm}^2\text{]}$

σ_c : the critical compressive buckling stress
 σ_{el} : the ideal elastic(Euler) compressive buckling stress
 K : plate factor (corresponding to the boundary conditions and a/b)
 η_p : plasticity reduction factor
ex) Coefficient k when all four edges are simply supported
 $K = 4.0 \quad a/b \geq 1.0$
 $K = (a/b + b/a)^2, \quad a/b < 1.0$



σ : the uni-axial compressive stress
 ν : Poisson's ratio
 E : Modulus of elasticity
 a : plate length
 b : plate width
 t : thickness of the plate

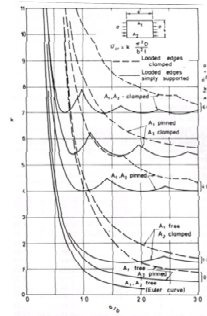



Figure 12.5a Buckling stress coefficient K for flat plates in uni-axial compression.

1) DSME, "선박구조설계" 13-18 Buckling, 2005.8



(3) Buckling Strength of Plate (6/7)

- Buckling Strength of Web Plate

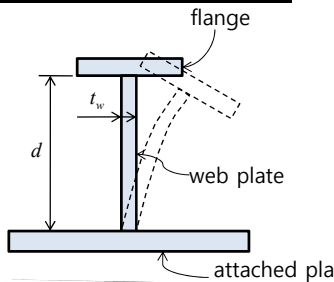
Web plate of stiffener have to be checked about buckling.

In case of T-bar, it is assumed that the web plate of stiffener is the plate simply supported by flange and attached plate.

$$\frac{\sigma_c}{\eta_p} = \sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \cdot \left(\frac{t}{d}\right)^2 \cdot K, \quad \text{(Bryan's formula), } K = 4.0$$

$$\rightarrow \frac{d}{t_w} \leq \sqrt{\frac{\pi^2 EK}{12(1-\nu^2) \sigma_{el}}}$$

σ_c : the critical compressive buckling stress
 σ_{el} : the ideal elastic(Euler) compressive buckling stress
 ν : Poisson's ratio
 K : Plate factor (corresponding to the boundary conditions and a/b)
 d : depth of web plate
 t : thickness of web plate
 E : Modulus of elasticity



flange
web plate
attached plate

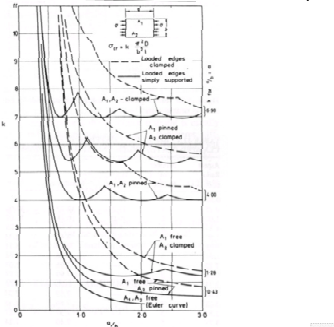



Figure 12.5a Buckling stress coefficient K for flat plates in uni-axial compression.

1) DSME, "Ship Structural Design", 13-18 Buckling, 2005.8



(3) Buckling Strength of Plate (7/7) - Buckling Strength of Flange Plate

1) DSME, "Ship Structural Design", 13-18 Buckling, 2005.8

Flange of stiffener have to be checked about buckling.

It is assumed that the **flange of stiffener is the rectangular plate simply supported on one end by web plate.**

$$\frac{\sigma_c}{\eta_p} = \sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \cdot \left(\frac{t_f}{b_f}\right)^2 \cdot K \quad , \text{ (Bryan's formula) } , K = 0.5$$

$$\rightarrow \frac{b}{t_f} \leq \sqrt{\frac{K\pi^2 E}{12(1-\nu^2)} \frac{1}{\sigma_{el}}}$$

In general, b/t_f does not exceed 15.

σ_c : the critical compressive buckling stress
 σ_{el} : the ideal elastic(Euler) compressive buckling stress
 ν : Poisson's ratio
 K : Plate factor (corresponding to the boundary conditions and a/b)
 b_f : breadth of flange plate
 t_f : thickness of flange plate
 E : Modulus of elasticity

Figure 12.5a Buckling stress coefficient k for flat plates in uni-axial compression.

(4) Buckling Strength by DNV Rule

◆ Criteria for buckling strength

$$\sigma_c > \frac{\sigma_a}{\eta}$$

◆ Critical buckling stress σ_c

- σ_f is yield stress of material in N/mm²

$$\sigma_c = \sigma_{el} \quad , \text{ when } \sigma_{el} < \frac{\sigma_f}{2}$$

$$= \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{el}}\right) \quad , \text{ when } \sigma_{el} > \frac{\sigma_f}{2}$$

◆ σ_{el} for Plate in uni-axial compression¹⁾

$$\sigma_{el} = 0.9kE \left(\frac{t-t_k}{1000s}\right)^2$$

◆ σ_{el} for stiffener in uni-axial compression¹⁾

$$\sigma_{el} = 3.8 E \left(\frac{t_w - t_k}{h_w}\right)^2$$

◆ σ_{el} for stiffener in lateral buckling mode

$$\sigma_{el} = 0.001 \cdot E \cdot \frac{I_A}{Al^2}$$

1) Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92~93, January 2004

σ_c = critical buckling stress in N/mm²
 σ_a = calculated actual stress in N/mm²
 η = usage factor

◆ Calculated actual stress σ_a

- σ_a is calculated actual stress in general
- In plate panels subject to longitudinal stress, σ_a is given by

$$\sigma_a = \frac{Ms + Mw}{I_{N.A.}} (z_a - z_a) \cdot 10^5 \quad , \text{ (N/mm}^2\text{)}$$

= minimum 30 f₁ N/mm² at side

consider each different stress according to location

M_s : still water bending moment as given in Sec. 5
 M_w : wave bending moment as given in Sec. 5
 $I_{N.A.}$: moment of inertia in cm⁴ of the hull girder
 σ_{el} : ideal compressive buckling stress
 σ_c : critical buckling stress
 σ_f : upper yield stress in [N/mm²]
 t : thickness in [mm]
 t_k : corrosion addition
 t_w : web thickness, h_w : web height
 E : modulus of elasticity
 s : stiffener spacing in [m]
 I_A : moment of inertia in [cm⁴] about the axis perpendicular to the expected direction of buckling
 A : cross-sectional area in [cm²]
 l : length of member in [m]

(5) Buckling Strength of Stiffener by DNV Rule - Stiffener in Uni-axial Compression (1/2)

¹⁾ Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92~93, January 2004

◆ **Criteria for Buckling Strength**
(in the same way of plate)

$$\sigma_c > \frac{\sigma_a}{\eta}$$

σ_c : critical buckling stress in [N/mm²]
 σ_a : calculated actual compressive stress in [N/mm²]
 η : usage factor

Usage Factor (η)

$\eta = 1.0$	Deck, Single bottom & Side shell (long stiff)
$\eta = 0.9$	Bottom, Inner bottom & Side shell (trans stiff)
$\eta = 1.0$	Extreme loads ($Q = 10^{-3}$)
$\eta = 0.8$	Normal loads ($Q = 10^{-4}$)

◆ **Critical buckling stress σ_c**

$$\sigma_c = \sigma_{el} \quad , \text{ when } \sigma_{el} < \frac{\sigma_f}{2}$$

$$= \sigma_f \left(1 - \frac{\sigma_{el}}{4\sigma_f}\right) \quad , \text{ when } \sigma_{el} > \frac{\sigma_f}{2}$$

σ_{el} : ideal compressive buckling stress
 σ_{el} is determined according to specific load.
 σ_f : yield stress of material in N/mm²

◆ **Calculated actual stress σ_a**
(Uni-axial compression)

- σ_a is calculated actual compressive stress in general
- In plate panels subject to longitudinal stress, σ_a is given by

$$\sigma_a = \frac{Ms + Mw}{I_{N.A.}} (z_n - z_a) 10^5 \quad , (N/mm^2)$$

$$= \text{minimum } 30 f_1 \text{ N/mm}^2 \text{ at side}$$

(*) Hull girder bending moment is acting on the cross section of the ship as moment from the point view of global deformation. And it is acting on the each stiffener as axial load from the point view of local deformation.)

M_s = still water bending moment as given in Sec. 5
 M_w = wave bending moment as given in Sec. 5
 $I_{N.A.}$ = moment of inertia in cm⁴ of the hull girder

(5) Buckling Strength of Stiffener by DNV Rule - Stiffener in Uni-axial Compression (2/2)

¹⁾ Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92~93, January 2004

◆ **Critical buckling stress σ_c**

$$\sigma_c = \sigma_{el} \quad , \text{ when } \sigma_{el} < \frac{\sigma_f}{2}$$

$$= \sigma_f \left(1 - \frac{\sigma_{el}}{4\sigma_f}\right) \quad , \text{ when } \sigma_{el} > \frac{\sigma_f}{2}$$

σ_f : yield stress of material in [N/mm²]

σ_{el} is determined according to specific load.

◆ **Ideal compressive buckling stress σ_{el} of stiffener in uni-axial compression¹⁾**

$$\sigma_{el} = 3.8 E \left(\frac{t_w - t_k}{h_w}\right)^2$$

Derivation of the coefficient '3.8'
 From Bryan's formula $\frac{\sigma_{cr}}{\eta} = \sigma_c = \frac{\pi^2 E}{12(1-\nu^2)} \left(\frac{t}{b}\right)^2 \cdot K$,
 $\frac{\pi^2}{12(1-\nu^2)} = 0.9038 (\approx 0.9)$

And substituting K=4(for simply supported plate), the coefficient is approximately equal to 3.8.

σ_{el} : ideal compressive buckling stress
 σ_c : critical buckling stress
 σ_s : minimum upper yield stress
 t_w : web thickness, h_w : web height
 E : modulus of elasticity
 s : stiffener spacing (m)
 ν : 0.3 (Poisson's ratio of steel)

◆ **Ideal compressive buckling stress σ_{el} of stiffener in lateral buckling mode**

$$\sigma_{el} = 0.001 \cdot E \cdot \frac{I_A}{A l^2}$$

Derivation of the coefficient '0.001'
 From Euler's formula $\sigma_{cr} = \frac{\pi^2 EI}{A l^2} = \frac{\pi^2 N/mm^2 \cdot cm^4}{cm^2 \cdot m^2}$,
 $\frac{\pi^2 N/mm^2 \cdot cm^4}{cm^2 \cdot m^2} = \frac{\pi^2 N/mm^2 (10mm)^4}{(10mm)^2 (1000mm)^2} \approx 0.001 N/mm^2$

◆ **Thickness of flange**

For flanges on angles and T-sections of longitudinals and other highly compressed stiffeners, the thickness shall not be less than

$$t_f = 0.1b_f + t_k \quad (mm)$$

b_f = flange width in mm for angles, half the flange width for T-Section(m)
 t_k = corrosion addition(DNV Rule : Pt. 3 Ch. 1 Sec.2 - Page15)

(6) Buckling Strength of Plate by DNV Rule - Plate Panel in Uni-axial Compression (1/4)

¹⁾ Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92~93, January 2004

◆ **Criteria for buckling strength**

$$\sigma_c > \frac{\sigma_a}{\eta}$$

σ_c : critical buckling stress in [N/mm²]
 σ_a : calculated actual compressive stress in [N/mm²]
 η : usage factor

Usage Factor (η)
 $\eta = 1.0$: Deck, Single bottom & Side shell (longl. stiff)
 $\eta = 0.9$: Bottom, Inner bottom & Side shell (trans. stiff)
 $\eta = 1.0$: Extreme loads ($Q = 10^{-8}$)
 $\eta = 0.8$: Normal loads ($Q = 10^{-4}$)

◆ **Critical buckling stress σ_c**

From Bryan's formula,

$$\frac{\sigma_c}{\eta_p} = \sigma_{el} = \frac{\pi^2 E}{12(1-\nu^2)} \cdot \left(\frac{t}{b}\right)^2 \cdot K$$

$$\sigma_c = \sigma_{el}, \text{ when } \sigma_{el} < \frac{\sigma_f}{2}$$

$$= \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{el}}\right), \text{ when } \sigma_{el} > \frac{\sigma_f}{2}$$

⇐

when $\sigma_a < \frac{\sigma_f}{2}, \eta_p = 1$
 $\sigma_c = \eta_p \sigma_{el} \rightarrow \sigma_c = \sigma_{el}$

when $\sigma_a \geq \frac{\sigma_f}{2}, \eta_p = \frac{\sigma_f}{\sigma_a} \left(1 - \frac{\sigma_f}{4\sigma_{el}}\right)$
 $\sigma_c = \eta_p \sigma_{el} \rightarrow \sigma_c = \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{el}}\right)$

σ_{el} : ideal compressive buckling stress
 σ_{el} is determined according to specific load.
 σ_f : upper yield stress in [N/mm²]

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(6) Buckling Strength of Plate by DNV Rule - Plate Panel in Uni-axial Compression (2/4)

¹⁾ Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92~93, January 2004

◆ **Criteria for buckling strength**

$$\sigma_c > \frac{\sigma_a}{\eta}$$

σ_c : critical buckling stress in [N/mm²]
 σ_a : calculated actual compressive stress in [N/mm²]
 η : usage factor

Usage Factor (η)
 $\eta = 1.0$: Deck, Single bottom & Side shell (long stiff)
 $\eta = 0.9$: Bottom, Inner bottom & Side shell (trans stiff)
 $\eta = 1.0$: Extreme loads ($Q = 10^{-8}$)
 $\eta = 0.8$: Normal loads ($Q = 10^{-4}$)

◆ **Critical buckling stress σ_c**

$$\sigma_c = \sigma_{el}, \text{ when } \sigma_{el} < \frac{\sigma_f}{2}$$

$$= \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{el}}\right), \text{ when } \sigma_{el} > \frac{\sigma_f}{2}$$

σ_{el} : ideal compressive buckling stress
 σ_{el} is determined according to specific load.
 σ_f : upper yield stress in [N/mm²]

◆ **Calculated actual stress σ_a**
(Uni-axial compression)

- σ_a is calculated actual compressive stress in general
- In plate panels subject to longitudinal stress, σ_a is given by

$$\sigma_a = \frac{Ms + Mw}{I_{N.A.}} (z_n - z_a) 10^5, (N/mm^2)$$

$$= \text{minimum } 30 f_1 \text{ N/mm}^2 \text{ at side}$$

(*) Hull girder bending moment is acting on the cross section of the ship as moment from the point view of global deformation. And it is acting on the each plate as axial load from the point view of local deformation.)

M_s : still water bending moment as given in Sec. 5
 M_w : wave bending moment as given in Sec. 5
 $I_{N.A.}$: moment of inertia in cm⁴ of the hull girder

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(6) Buckling Strength of Plate by DNV Rule - Plate Panel in Uni-axial Compression (3/4)

¹⁾ Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92~93, January 2004

◆ **Critical buckling stress σ_c**

$$\sigma_c = \sigma_{el} \quad , \text{ when } \sigma_{el} < \frac{\sigma_f}{2}$$

$$= \sigma_f \left(1 - \frac{\sigma_{el}}{4\sigma_f}\right) \quad , \text{ when } \sigma_{el} > \frac{\sigma_f}{2}$$

σ_f : minimum upper yield stress of material in [N/mm²]

‘ σ_{el} ’ is determined according to specific load.

◆ **Ideal compressive buckling stress σ_{el} in uni-axial compression¹⁾**

$$\sigma_{el} = 0.9 \bar{k} E \left(\frac{t - t_k}{1000s} \right)^2$$

▪ **Derivation of the coefficient ‘0.9’**

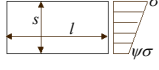
From Bryan's formula $\frac{\sigma_{cr}}{\eta} = \sigma_c = \frac{\pi^2 E}{12(1-\nu^2)} \left(\frac{t}{b} \right)^2 \cdot K$,

$$\frac{\pi^2}{12(1-\nu^2)} = \frac{3.141593^2}{12(1-0.3^2)} = 0.9038 \quad (\approx 0.9)$$

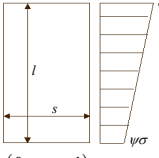
σ_{el} : ideal compressive buckling stress
 σ_c : critical buckling stress
 σ_f : upper yield stress in N/mm²
 t : thickness (mm)
 t_k : corrosion addition
 E : modulus of elasticity
 s : stiffener spacing (m)
 ν : 0.3 (Poisson's ratio of steel)

◆ **factor \bar{k}**

- For plating with longitudinal stiffeners (in direction of compression stress):

$k = k_l = \frac{8.4}{\psi + 1.1}$


- For plating with transverse stiffeners (perpendicular to compression stress):

$k = k_s = c \left[1 + \left(\frac{s}{l} \right)^2 \right]^2 \frac{2.1}{\psi + 1.1}$


ψ = ratio between the smaller and the larger compressive stress (positive value)
 c = 1.21 when stiffeners are angles or T sections
 = 1.10 when stiffeners are bulb flats
 = 1.05 when stiffeners are flat bars
 = 1.30 when plating is supported by deep girders

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(6) Buckling Strength of Plate by DNV Rule - Plate Panel in Uni-axial Compression (4/4)

¹⁾ Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92~93, January 2004

◆ **Critical buckling stress σ_c**

$$\sigma_c = \sigma_{el} \quad , \text{ when } \sigma_{el} < \frac{\sigma_f}{2}$$

$$= \sigma_f \left(1 - \frac{\sigma_{el}}{4\sigma_f}\right) \quad , \text{ when } \sigma_{el} > \frac{\sigma_f}{2}$$

σ_f : minimum upper yield stress of material in [N/mm²]

‘ σ_{el} ’ is determined according to specific load.

◆ **Ideal compressive buckling stress σ_{el} in uni-axial compression¹⁾**

$$\sigma_{el} = 0.9 \bar{k} E \left(\frac{t - t_k}{1000s} \right)^2$$

▪ **Derivation of the coefficient ‘0.9’**

From Bryan's formula $\frac{\sigma_{cr}}{\eta} = \sigma_c = \frac{\pi^2 E}{12(1-\nu^2)} \left(\frac{t}{b} \right)^2 \cdot K$,

$$\frac{\pi^2}{12(1-\nu^2)} = \frac{3.141593^2}{12(1-0.3^2)} = 0.9038 \quad (\approx 0.9)$$

σ_{el} : ideal compressive buckling stress
 σ_c : critical buckling stress
 σ_f : upper yield stress in N/mm²
 t : thickness (mm)
 t_k : corrosion addition
 E : modulus of elasticity
 s : stiffener spacing (m)
 ν : 0.3 (Poisson's ratio of steel)

◆ **factor \bar{k}**

- For plating with longitudinal stiffeners (in direction of compression stress): $k = k_l = \frac{8.4}{\psi + 1.1}$
- For plating with transverse stiffeners (perpendicular to compression stress): $k = k_s = c \left[1 + \left(\frac{s}{l} \right)^2 \right]^2 \frac{2.1}{\psi + 1.1}$

Example) If $\psi = 1.0, c = 1.05, s/l = 1/10$

$$k = k_l = \frac{8.4}{1.0 + 1.1} = 4$$

$$k = k_s = c \left[1 + \left(\frac{s}{l} \right)^2 \right]^2 \frac{2.1}{\psi + 1.1} = 1.05 \left[1 + \left(\frac{1}{10} \right)^2 \right]^2 \frac{2.1}{1.0 + 1.1} = 1.071$$

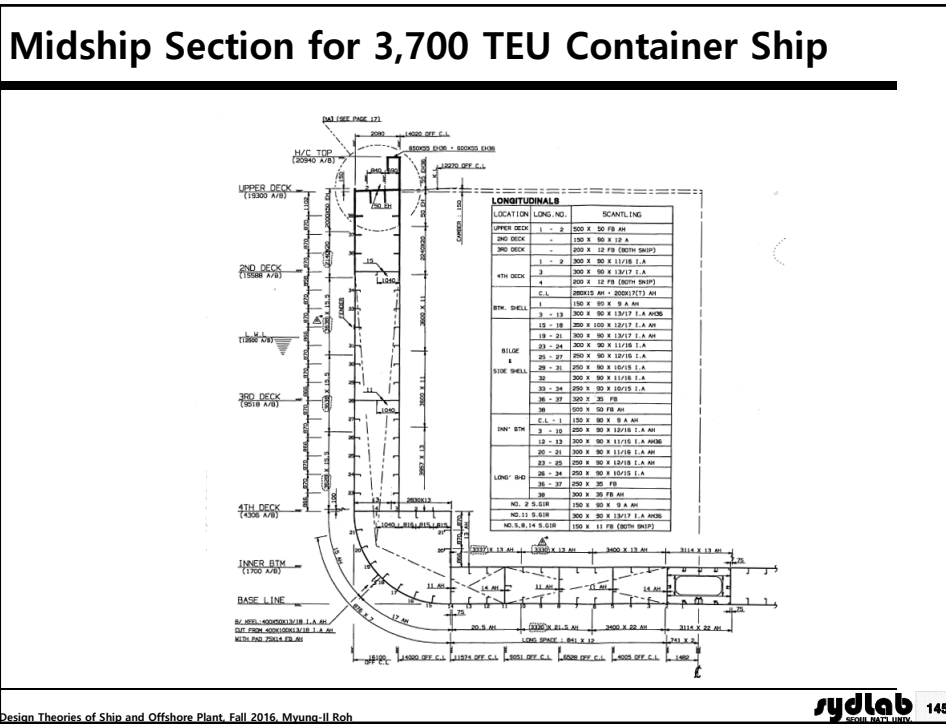
Thus, the plate with longitudinal stiffeners can endure much stress than the plate with transverse stiffeners

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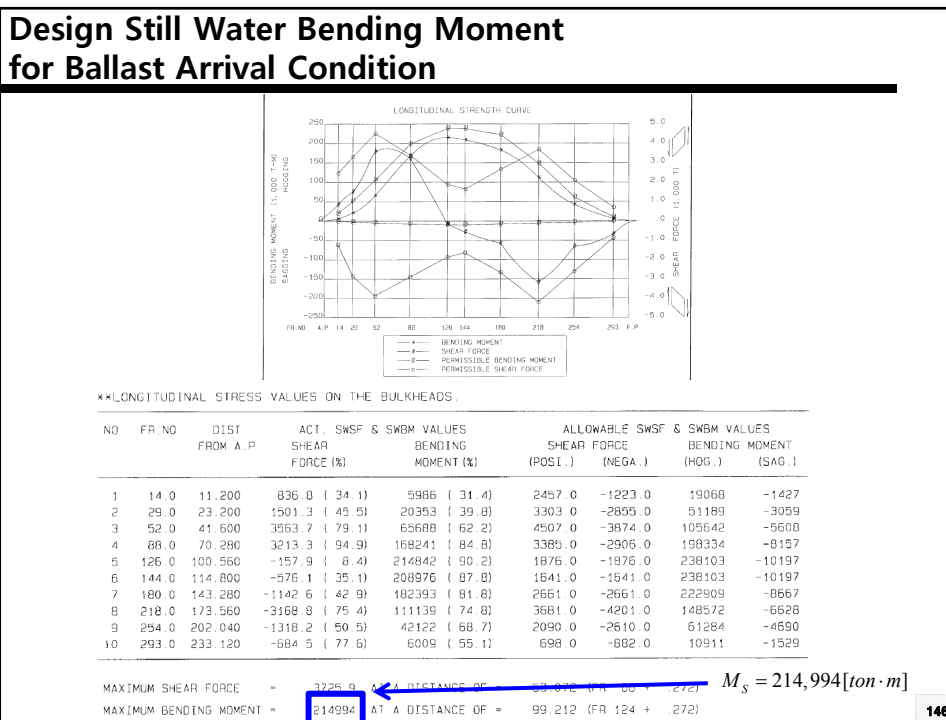
6.5 Structural Design of Midship Section of a 3,700 TEU Container Ship

- (1) Data for Structural Design
- (2) Longitudinal Strength
- (3) Local Strength
- (4) Buckling Strength

(1) Data for Structural Design



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Design Still Water Bending Moment

NOTES

1. DESIGN STILL WATER BENDING MOMENT IN SEAGOING CONDITION.
HOGGING CONDITION : 238,000 TON-M (2,335,000 kN-M) ← $M_s = 214,994 [ton \cdot m]$
2. MIN. LEG LENGTH OF FILLET WELDING 4.5 → EXCEPT AS SHOWN.
3. BOTH SIDES ARE SYMMETRICAL UNLESS OTHERWISE SHOWN.
4. SECTIONS ARE SHOWN IN LOOKING FORWARD AND ELEVATIONS ARE SHOWN TO PORT.
5. THE DETAILS NOT SHOWN IN THIS DRAWING ARE REFERRED TO "STRUCTURAL DETAILS FOR HULL" (DWG. NO. SF091.20)

By calculating the section modulus and stress factor of the basis ship, we can assume the stress factor for the design ship.

(2) Longitudinal Strength

Example of Midship Scantling - Midship Scantling for 3,700 TEU Container Ship

<Calculation of Design Bending Moment (Hogging)>

1) DNV Rules, Pt. 3 Ch. 1 Sec. 5 B100, Jan. 2004
2) DNV Rules, Pt. 3 Ch. 1 Sec. 5 B200, Jan. 2004

- Still water bending moment
 - **Larger value shall be used** for **still water bending moment** between the **largest actual still water bending moment based on loading conditions** and **design still water bending moment by rule**
- Wave bending moment²⁾

$$M_{WD} = 0.19 \alpha C_{WU} L^2 B C_B$$

$$= 0.19 \times 1.0 \times 10.37 \times 247.64^2 \times 32.2 \times 0.6581$$

$$= 2,560,481.90 (kN \cdot m)$$

$$M_W = k_{wm} M_{WD}$$

$$= 1.0 \times 2,560,481.90$$

$$= 2,560,481.90 (kN \cdot m)$$

Design still water bending moment by rule¹⁾

$$C_{WU} = C_W$$

$$= 10.75 - [(300 - L) / 100]^{3/2}$$

$$= 10.75 - [(300 - 247.64) / 100]^{3/2}$$

$$= 10.37$$

$$M_{SD} = C_{WU} L^2 B (0.1225 - 0.015 C_B)$$

$$= 10.37 \times 247.64^2 \times 32.2$$

$$\times (0.1225 - 0.015 \times 0.6581)$$

$$= 2,364,171.77 (kN \cdot m)$$

$$M_S = k_{sm} M_{SD}$$

$$= 1.0 \times 2,364,171.77$$

$$= 2,364,171.77 (kN \cdot m)$$

Largest actual still water bending moment based on the loading conditions

- At ballast arrival condition

$$M_S = 2,109,290 (kN \cdot m)$$

$$= 214,994 (ton \cdot m)$$

$\therefore M_S = 2,364,171.77 (kNm)$ $\rightarrow M = M_S + M_W$

$$= 2,364,171.77 + 2,560,481.90$$

$$= 4,924,653.67 (kN \cdot m)$$

<Calculation of Design Bending Moment (Sagging)>

- Design bending moment at sagging condition is calculated in the same way.

$$M_S = -1,807,679.05 (kN \cdot m) \quad M = M_S + M_W$$

$$M_W = -3,059,149.16 (kN \cdot m) \quad = -1,807,679.05 - 3,059,149.16 = -4,866,828.21 (kN \cdot m)$$

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Example of Midship Scantling - Midship Scantling for 3,700 TEU Container Ship

Plates at Bottom Structure

IBP (inner bottom plate) area (A)
= Width of IBP X Thickness of IBP
Ex. Area of IBP2 = 340 x 1.35 = 459 cm²

1st moment of IBP area about base line
= Area of IBP (A) X Vertical center of IBP (b)
Ex. 1st moment of Area of IBP2
= 459 x 170 = 78,030 cm³

2nd moment of IBP area about base line
= Area of IBP (A) X Vertical center of IBP (b)²
Ex. 2nd moment of Area of IBP2
= 459 x 170² = 1.327e⁰⁷ cm⁴

Moment of inertia of IBP area (I_x)
Ex. Moment of inertia of IBP2 area

$$I_x = \frac{LB^3}{12} = \frac{340 \times 1.35^3}{12} = 6.971e^{01} cm^4$$

Moment of inertia of IBP area about base line (I_x) is obtained by using the parallel-axis theorem.

$$I_x = I_x + b^2 A$$

Bottom Structure Plate							
Name	Width (cm)	Thickness (cm)	Area (cm ²)	Vertical center of IBP (cm)	1st moment of IBP area about base line (cm ³)	2nd moment of IBP area about base line (cm ⁴)	Moment of inertia of IBP area (cm ⁴)
KP	155.70	2.05	319	0.0	0.0	0.000E+00	1.118E+02
BP1	340.00	1.50	510	0.0	0.0	0.000E+00	1.181E+02
BP2	333.00	1.50	500	0.0	0.0	0.000E+00	1.137E+02
BP3	326.20	1.50	489	0.0	0.0	0.000E+00	1.119E+02
BP4	350.40	2.15	753	34.3	25,825	8.893E+05	2.902E+02
BP5	350.40	2.15	753	27.8	20,943	5.822E+05	2.902E+02
IBP1	155.70	1.35	210	170.0	35,733	6.075E+06	3.192E+01
IBP2	340.00	1.35	459	170.0	78,030	1.327E+07	6.971E+01
IBP3	333.00	1.35	450	170.0	76,424	1.298E+07	6.828E+01
IBP4	326.20	1.35	440	170.0	74,863	1.273E+07	6.688E+01

Girders							
Name	Width (cm)	Thickness (cm)	Area (cm ²)	Vertical center of IBP (cm)	1st moment of IBP area about base line (cm ³)	2nd moment of IBP area about base line (cm ⁴)	Moment of inertia of IBP area (cm ⁴)
L0	1.10	170.00	187	85.0	15,895	1.351E+05	4.504E+05
L2	1.40	170.00	238	85.0	20,230	1.721E+05	5.728E+05
L5	1.25	170.00	213	85.0	18,063	1.535E+05	5.118E+05
L8	1.25	170.00	213	85.0	18,063	1.535E+05	5.118E+05
L11	1.25	170.00	213	85.0	18,063	1.535E+05	5.118E+05
L14	1.25	170.00	213	85.0	18,063	1.535E+05	5.118E+05

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Example of Midship Scantling - Midship Scantling for 3,700 TEU Container Ship

Calculation of Section Modulus (Local Scantling)
 Actual Bending Stress < Allowable Bending Stress
 End of Design of Longitudinal Structure
 No Modify longitudinal structural members

Stiffeners at Bottom Structure

Name	Width (cm)	Thickness (cm)	Area (cm ²)	Vertical center of BP (cm)	1st moment of BP area about base line (cm ³)	2nd moment of BP area about base line (cm ⁴)	Moment of inertia of BP area(I ₀) (cm ⁴)	
L1	1,20	45,00	54	52,5	1,215	2,59E+04	5,11E+03	
L3	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
L4	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
L5	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
L7	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
L8	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
L10	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
L12	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
L13	1,20	55,00	66	27,5	1,815	4,99E+04	1,66E+04	
Inner Bottom	In case of inner bottom				97,5	57,645	6,79E+04	3,89E+04

IBP2 area = 340X1.35 = 459 cm²

For convenience of calculation of moment of inertia of the stiffener area about base line, we consider that the stiffener is actually composed of flange and web plate and thus the stiffener is assumed as the flange and web plate.

Neutral axis of bottom structure = Total 1st moment of area about base line / Total area = 590,637 / 7,519 = 78.55 [cm]

Name	Width (cm)	Thickness (cm)	Area (cm ²)	Vertical center of BP (cm)	1st moment of BP area about base line (cm ³)	2nd moment of BP area about base line (cm ⁴)	Moment of inertia of BP area(I ₀) (cm ⁴)
L1	10,00	1,50	15	45,0	6,75	3,03E+04	2,31E+00
L3	50,00	1,50	75	55,0	4,125	2,29E+05	1,40E+01
L4	50,00	1,50	75	55,0	4,125	2,29E+05	1,40E+01
L5	50,00	1,50	75	55,0	4,125	2,29E+05	1,40E+01
L7	50,00	1,50	75	55,0	4,125	2,29E+05	1,40E+01
L8	50,00	1,50	75	55,0	4,125	2,29E+05	1,40E+01
L9	50,00	1,50	75	55,0	4,125	2,29E+05	1,40E+01
L10	10,00	1,50	15	55,0	8,25	4,53E+04	2,81E+00
L12	10,00	1,50	15	55,0	8,25	4,53E+04	2,81E+00
L13	10,00	1,50	15	55,0	8,25	4,53E+04	2,81E+00
Inner Bottom	In case of inner bottom				22,478	3,74E+06	2,53E+01

Name	Width (cm)	Thickness (cm)	Area (cm ²)	Vertical center of BP (cm)	1st moment of BP area about base line (cm ³)	2nd moment of BP area about base line (cm ⁴)	Moment of inertia of BP area(I ₀) (cm ⁴)
L16	1,20	45,00	54	362,5	19,575	7,09E+06	9,11E+03
L17	1,20	45,00	54	270,0	19,163	4,72E+06	9,11E+03
L17	1,20	45,00	54	200,0	19,810	2,16E+06	9,11E+03
L18	1,20	49,00	58,8	131,9	6,310	6,36E+05	6,40E+03
L19	1,20	49,00	58,8	75,9	4,762	2,76E+05	6,40E+03
L20	1,20	36,00	43,2	34,3	1,494	4,94E+04	4,29E+03
L21	1,20	36,00	43,2	0,7	493	3,17E+03	4,29E+03
Total			7,519		590,637	87,564,496	3,950,227

Example of Midship Scantling - Midship Scantling for 3,700 TEU Container Ship

Calculation of moment of inertia of sectional area from neutral axis

Area, neutral axis, 1st moment & 2nd moment about baseline, and moment of inertia of side structure, bulkhead structure, deck structure are calculated in the same way and the results are as follows:

Structure	Area	Neutral axis	1st moment of area about baseline	2nd moment of area about baseline	Moment of inertia of area
Bottom	7,519	79	5,90E+05	8,75E+08	2,62E+03
Side	3,195	1,168	3,63E+06	4,20E+09	1,26E+03
Bulkhead	5,273	1,250	6,59E+06	8,24E+09	2,47E+03
Deck	2,200	2,130	4,68E+06	1,20E+10	3,62E+03
Total	18,127		1,583E+07	2,540E+10	7,80E+03

Vertical location of neutral axis of midship section from baseline (\bar{h}) is calculated by using the above table.

$$\bar{h} = \frac{\text{Total 1st moment of area about baseline}}{\text{Total area}} = \frac{1.583e^{07}}{18,127} = 873.2 [cm]$$

Moment of inertia of area about neutral axis of midship section:

$$I_{Base,Total} = I_{N.A.,Total} + \bar{h}^2 \sum A_i$$

(Parallel-axis theorem)

$$I_{N.A.,Total} = I_{Base,Total} - \bar{h}^2 \sum A_i$$

$$I_{N.A.,Total} = \sum (I_{Local,i} + A_i h_i^2) - \bar{h}^2 \sum A_i$$

$$I_{N.A.,Total} = \sum I_{Local,i} + \sum A_i h_i^2 - \bar{h}^2 \sum A_i$$

$$I_{N.A.,Total} = (7.620e^{08} + 2.540e^{10}) - 873.2^2 \times 18,127 = 1.234e^{10} [cm^4]$$

$I_{N.A.,}$: moment of inertia of midship section area about neutral axis (cm⁴)
 $I_{Base,}$: moment of inertia of midship section area about base line (cm⁴)
 h_i : vertical center of structural member (cm)
 A_i : area of structural member (cm)

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Example of Midship Scantling - Midship Scantling for 3,700 TEU Container Ship

$$f_{2b,2d} = \frac{5.7(M_S + M_W)}{Z_{b,d}}$$

<p>① Assume section modulus</p> <ul style="list-style-type: none"> Bottom stress factor of the basis ship $Z_B = 2.595e^7 \text{ cm}^3, f_{2b} = 1.030$ 	<ul style="list-style-type: none"> Deck stress factor of the basis ship $Z_D = 2.345e^7 \text{ cm}^3, f_{2d} = 1.140$
<p>② Actual section modulus</p> <ul style="list-style-type: none"> Bottom section modulus $Z_B = 2 \times I / y_B$ (port & starboard) $= 2 \times 1.234e^{10} / 873.2$ $= 2.826e^7 \text{ [cm}^3\text{]}$ <small>(y_B: Vertical distance from N.A to bottom = 873.2cm)</small> <p>Because the section modulus at bottom is larger than that of the basis ship, the stress factor should be decreased.</p> <ul style="list-style-type: none"> Bottom Stress Factor $f_{2b} = \frac{5.7(M_S + M_W)}{f_1 \times Z_B}$ $= \frac{5.7 \times 4,924,653.67}{1.0 \times 2.826e^7} = 0.993$ 	<ul style="list-style-type: none"> Deck section modulus $Z_D = 2 \times I / y_D$ (port & starboard) $= 2 \times 1.234e^{10} / 1,226.8$ $= 2.012e^7 \text{ [cm}^3\text{]}$ <small>(y_D: Vertical distance from N.A to deck=2094-873.2 = 1,226.8 cm)</small> <p>Because the section modulus at deck is smaller than that of the basis ship, the stress factor will be increased. However, if HT-36 is used, then the stress factor can be decreased.</p> <ul style="list-style-type: none"> Deck Stress Factor $f_{2d} = \frac{5.7(M_S + M_W)}{f_1 \times Z_D}$ $= \frac{5.7 \times 4,924,653.67}{1.39 \times 2.012e^7} = 1.004$
<p>③ Because the stress factor (f_{2b}) is decreased, the allowable stress is increased.</p> $\sigma = 225 f_1 - 130 f_{2b} - 0.7 \sigma_{db}$ <small>e.g., Allowable stress for longitudinals at inner bottom</small>	<p>④ Because the allowable stress is increased, the required section modulus is decreased. So, we can reduce the size of the structure member.</p> <div style="border: 1px solid black; padding: 5px; display: inline-block;"> $Z = \frac{83l^2 spw_k}{\sigma} \text{ [cm}^3\text{]}$ </div> <small>e.g., Required section modulus for longitudinals at inner bottom</small>

Example of Midship Scantling - Midship Scantling for 3,700 TEU Container Ship

```

graph TD
    A[Estimation of design bending moment] --> B[Main data, geometry, and arrangement  
-> Midship section arrangement]
    B --> C[Local scantling]
    subgraph C [Local scantling]
        D[Assumption of initial midship section modulus] --> E[Calculation of stress factor]
        E --> F[Local scantling]
        F --> G[Calculation of actual section modulus]
    end
    G --> H[Required section modulus ≤ Actual section modulus]
    H -- No --> C
    H -- Yes --> I[Rule scantling end]
    
```

The local scantling is determined assuming that initial midship section modulus of the design ship is equal to that of the basis ship.

The midship section modulus of the basis ship:

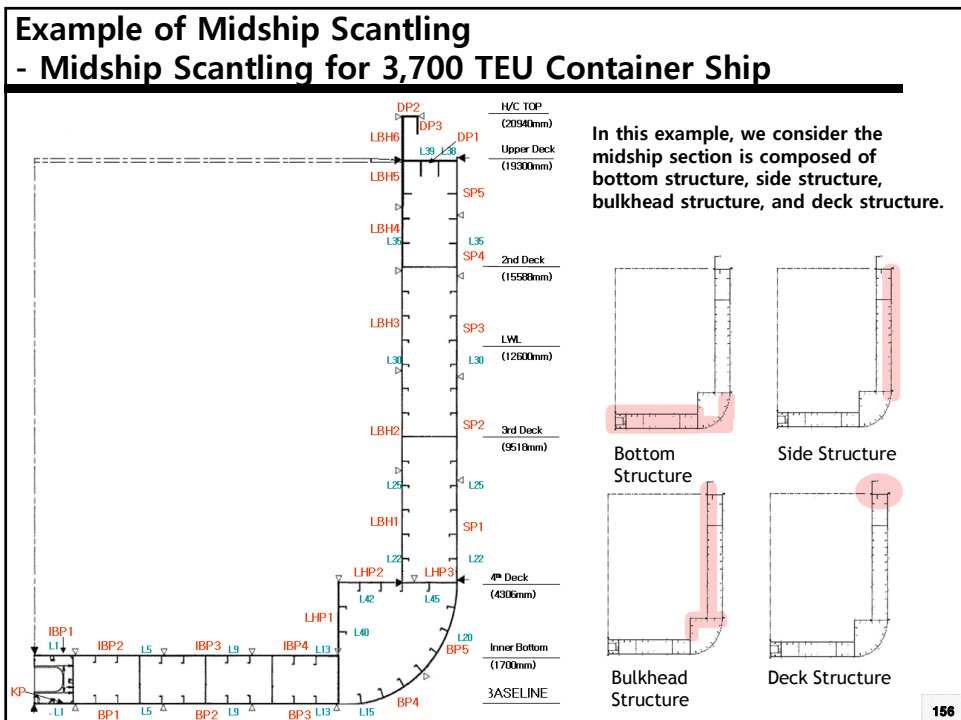
$$Z_B = 2.595e^7 \text{ cm}^3 \quad \Rightarrow \quad f_{2b} = 1.030$$

$$Z_D = 2.345e^7 \text{ cm}^3 \quad \Rightarrow \quad f_{2d} = 1.140$$

The **actual bending stress** (σ_{act}) shall not be greater than the **allowable bending stress** (σ).


Therefore, we have to **repeat** the calculation.

(3) Local Strength



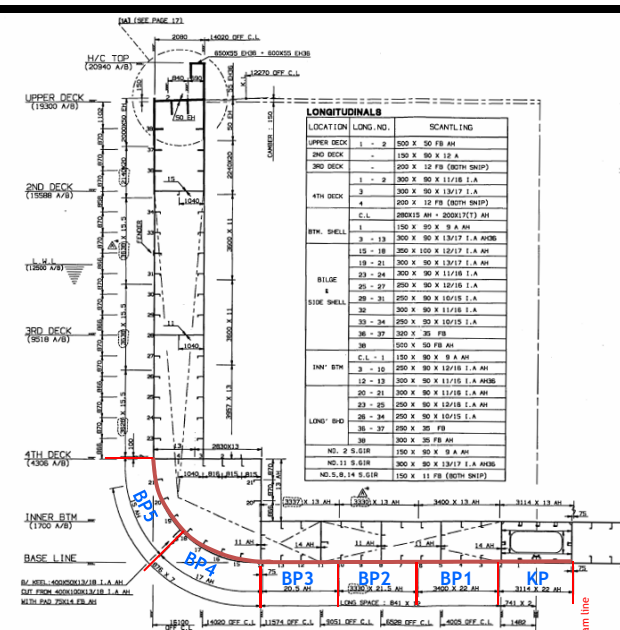
Example of Local Scantling

- ☑ Outer Bottom & Bilge plate
- ☑ Outer Bottom Longitudinals
- ☑ Inner Bottom Plate
- ☑ Inner Bottom Longitudinals
- ☑ Side Shell Plate
- ☑ Side Shell Longitudinals
- ☑ Deck Plate
- ☑ Deck Longitudinals
- ☑ Longitudinal Bulkhead Plate
- ☑ Longitudinal Bulkhead Longitudinals

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Outer Bottom & Bilge Plate




LONGITUDINALS		
LOCATION	LONG. NO.	SCANTLING
UPPER DECK	1 - 2	300 X 50 FB AH
2ND DECK	-	120 X 80 X 12 A
3RD DECK	1 - 2	300 X 12 FB (BOTH SHIP)
	3	300 X 80 X 11/18 I.A
4TH DECK	3	300 X 80 X 12/17 I.A
	4	300 X 12 FB (BOTH SHIP)
C.L.		280X15 AH + 200X17(T) AH
BTM SHELL	1	150 X 90 X 9 A AH
	3 - 13	300 X 80 X 12/17 I.A AH/B
	15 - 18	300 X 100 X 12/17 I.A AH
	19 - 21	300 X 80 X 12/17 I.A AH
	23 - 24	300 X 80 X 11/18 I.A
	25 - 27	300 X 80 X 12/18 I.A
BILGE	28 - 31	250 X 80 X 16/18 I.A
SIDE SHELL	32	300 X 80 X 11/18 I.A
	33 - 34	250 X 80 X 12/15 I.A
	35 - 37	300 X 35 FB
	38	300 X 50 FB AH
INW BTH	C.L - 1	150 X 80 X 9 A AH
	3 - 10	250 X 80 X 12/18 I.A AH
	12 - 13	300 X 80 X 11/15 I.A AH/B
	20 - 21	300 X 80 X 11/18 I.A AH
	23 - 25	300 X 80 X 12/18 I.A AH
	26 - 28	250 X 80 X 12/15 I.A
LONG SHD	35 - 37	300 X 35 FB
	38	300 X 35 FB AH
NO. 2 S.SIR	150 X 80 X 9 A AH	
NO.11 S.SIR	180 X 80 X 12/17 I.A AH/B	
NO.5,8,14 S.SIR	150 X 11 FB (BOTH SHIP)	

Main particulars of design ship	
LOA (m)	259.64
LBP (m)	247.64
L_scant (m)	245.11318
B (m)	32.2
D (m)	19.3
Td (m)	11
Ts (m)	12.6
Vs (knots)	24.5
C _b	0.6563

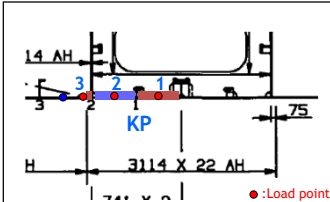
M_S : The largest SWBM among all loading conditions and class rule
 M_W : calculated by class rule or direct calculation

✓ It is assume that the initial stress factor is equal to the stress factor of basis ship.

$Z_B = 2.595e^7 [cm^3] \Rightarrow f_{2b} = 1.030$
 $Z_D = 2.345e^7 [cm^3] \Rightarrow f_{2d} = 1.140$

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Keel Plate (KP) (1/2)



✓ Keel plate is composed of the three unit strips.

✓ Load point of the unit strip:
1, 2: Midpoint
3: Point nearest the midpoint

✓ Calculate the required thickness of each unit strip. And the thickest value shall be used for thickness of the plate.

✓ The material of keel plate of basis ship (NV-32) is used for that of design ship. ($f_1 = 1.28$)

✓ Design Load

DNV Rules, Pt. 3 Ch. 1 Sec. 6 Table B1, Jan. 2004

Structure	Load Type	p (kN/m ²)
Outer bottom	Sea pressure	$p_1 = 10T + p_{dp}$

: Design load acting on the keel plate is only the sea pressure.

① Design load (p1) acting on the unit strip 1 of keel plate

	pdp	ks	2		0.2L-0.7L from A.P. ks=2
			Cw	10.343	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)
pl	kf	f	6.7	f= vertical distance from the wateline to the top of the ship's side at transverse section considered, maximum 0.8Cw (m)	
		6.7			
			28.33795639	$p_1 = (k_c C_w + k_f)(0.8 + 0.15V/\sqrt{L})$	
	y		8.05	horizontal distance in m from the ship's center line to the load point, minimum B/4(m)-8.05	
	z		0	vertical distance in m from the ship's baseline to the load point, maximum T(m)	
			23.355	$p_{dp} = p_1 + 135 \frac{y}{B+75} - 1.2(T-z)$ (kN/m ²)	
			149.355	$p_1 = 10T + p_{dp}$	

② Design load of the unit strip 2 and 3 are calculated in the same way.

Unit strip 2: $p_1 = 149.355$ (kN/m²)
Unit strip 3: $p_1 = 149.355$ (kN/m²)

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Keel Plate (KP) (2/2)

②

✓ Required Thickness

$$t_1 = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$$

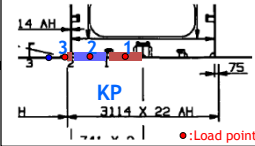
✓ Allowable Stress for Bottom Plate

$$\sigma = 120 f_1$$

Required thickness of the unit strip 1 of the keel plate

T ₁	149.355		Maximum Design Load
	ka	1.0	$k_a = (1.1 - 0.25s/l)^2$, maximum 1.0 for s/l = 0.4 minimum 0.72 for s/l = 1-0
s	0.741	stiffener spacing in m	
f1	1.28	Material factor = 1.28 for NV-32	
σ	153.6	$\sigma = 120 f_1$	
tk	1.5	Corrosion addition	
	13.04	$t_1 = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k$ (mm)	

The required thickness of the unit strip2 and 3 are calculated in the same way.
Unit strip 2 : $t_1 = 13.04$ (mm)
Unit strip 3 : $t_1 = 14.603$ (mm)



③

✓ Minimum Thickness

$$t_2 = 7.0 + \frac{0.05L_1}{\sqrt{f_1}} + t_k \text{ (mm)}$$

t ₂	L1	245.11	Min (L, 300) (m)
	f1	1.28	Material factor = 1.28 for NV-32
tk	1.5	Corrosion addition	
	19.33	$t_2 = 7.0 + \frac{0.05L_1}{\sqrt{f_1}} + t_k$ (mm)	

cf) Minimum Breadth

$$b = 800 + 5L \text{ (mm)}$$

b	Rule	2,025.566	
Arr.		3154	Breadth of keel plate → Rule is satisfied.

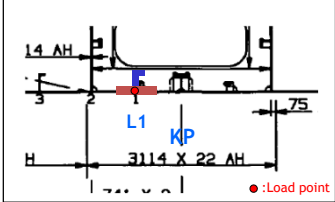
④

	$t = \max(t_1, t_2)$ [mm]
Unit strip 1	19.33
Unit strip 2	19.33
Unit strip 3	19.33

⑤ The thickest value between the thickness of unit strips shall be used for thickness of keel plate.
 $t = 19.33 \approx 19.5$ [mm]

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Longitudinals at Keel Plate (L1) (1/2)



• Load point

✓ Load point : Midpoint

✓ The material of L1 of basis ship (NV-32) is used for that of design ship. ($f_1=1.28$)

✓ Design Load

DNV Rules, Pt. 3 Ch. 1 Sec. 6 Table B1, Jan. 2004

Structure	Load Type	p (kN/m^2)
Outer bottom	Sea pressure	$p_1 = 10T + p_{dp}$

: Design load acting on the keel plate is only the sea pressure.

① Design load (p_1) acting on the L1

D1	pdp	ks	2	0.2L-0.7L from A.P. ks-2
		Cw	10.343	$100 < L < 300, 10.75 \cdot [(300-L)/100]^{(3/2)}$
		f	6.7	$f = \text{vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum } 0.8 \cdot Cw \text{ (m)}$
	kf	6.7		
			28.33795639	$p_1 = (k_s C_w + k_f) (0.8 + 0.15f/\sqrt{L})$
			8.05	horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)-8.05
		z	0	vertical distance in m from the ship's baseline to the load point, maximum T(m)
		23.355	$p_{dp} = p_1 + 135 \frac{y}{B+75} - 1.2(T-z)$ (kN/m^2)	
		149.355	$p_1 = 10T + p_{dp}$	

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Longitudinals at Keel Plate (L1) (2/2)

②

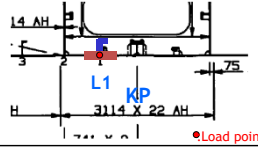
✓ Required Section Modulus

$$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)}$$

✓ Allowable Stress

$$\sigma = 225f_1 - 130f_{2b} - 0.7\sigma_{db}$$

Z	le	2.96	Distance between web frame (3.16m) - 0.2 m(braket)	
	s	0.741	stiffener spacing in m	
	p	149.355	Maximum Design Load	
	wk	tkw	1.0	Corrosion addition
		tkf	1.0	Corrosion addition
			1.15	$1 + 0.05(t_{kw} + t_{kf})$ for flanged section
σ	f1	1.28	Material factor = 1.28 for NV-32	
	f2b	1.04	It is obtained from the section modulus of the basis ship.	
	adb	25.6	20f ₁ in general	
			134.88	$\sigma = 225f_1 - 130f_{2b} - 0.7\sigma_{db}$
			744.91	$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)}$



• Load point

③

✓ Minimum Thickness of Web and Flange

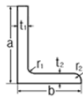
$$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}, \quad t_2 = \frac{h}{g} + t_k \text{ (mm)}$$

t₁	k	4.9022	0.02 L ₁
	f1	1.28	Material factor = 1.28 for NV-32
	tk	1.0	Corrosion addition
		10.83	$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}$
t₂	h	400	Profile height in m
	g	70	70 for flanged profile webs
	tk	1.0	Corrosion addition
		7.21	$t_2 = \frac{h}{g} + t_k \text{ (mm)}$

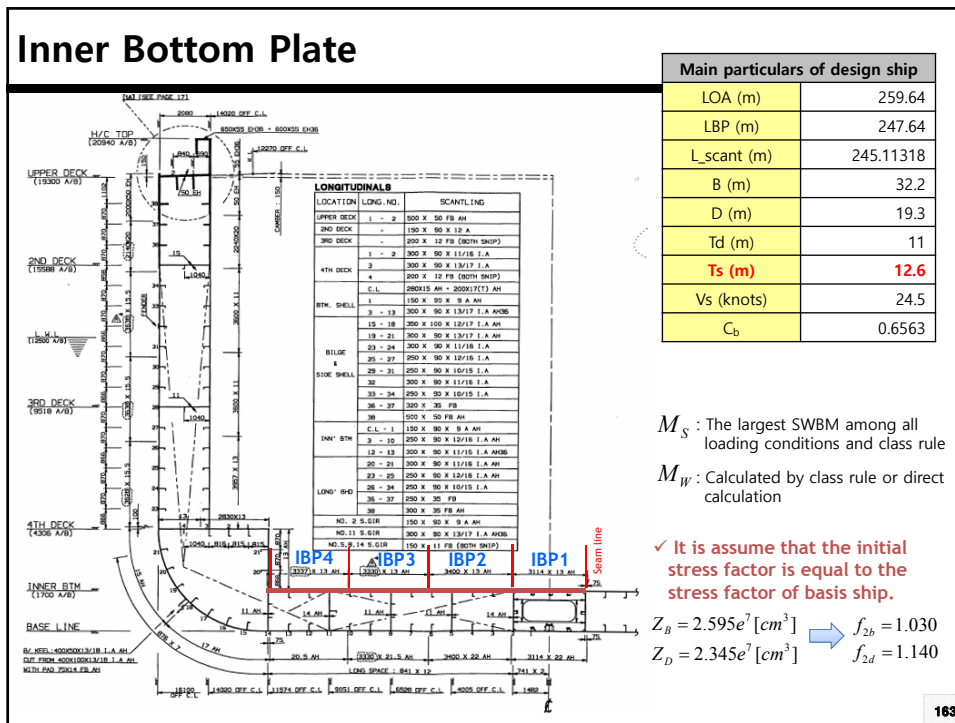
$t = \max(t_1, t_2) = t_1$

④ Select the longitudinal whose section modulus is larger than the required section modulus from the table.

a	b	t ₁	t ₂	r ₁	r ₂	A	I	Z
mm								
400	100	11.5	16	24	12	61.09	34,200	1,120


"조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

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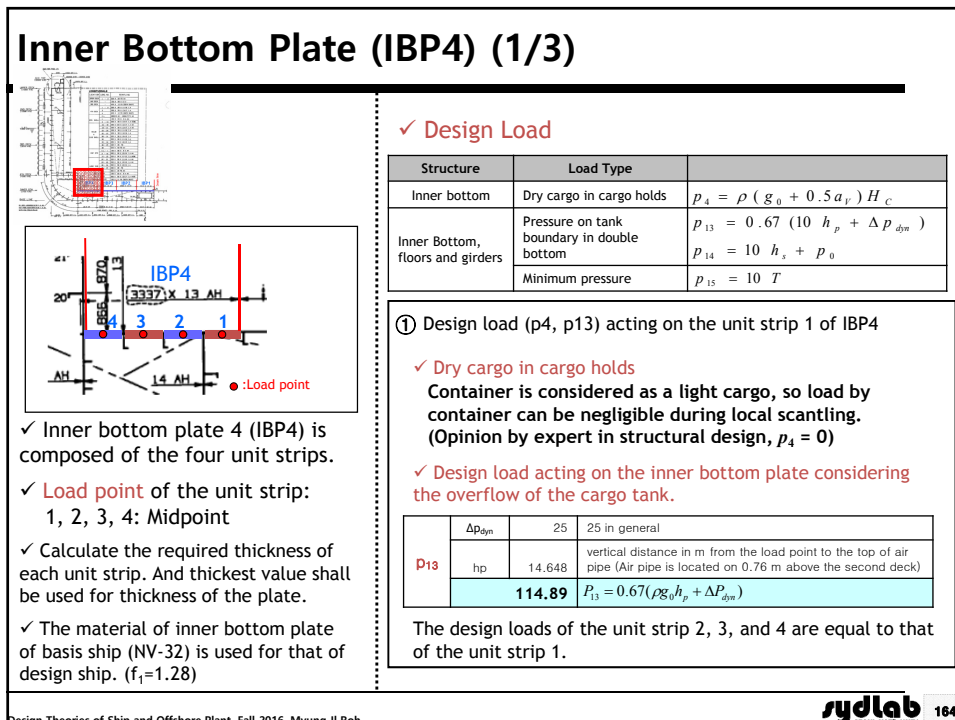
M_S : The largest SWBM among all loading conditions and class rule

M_W : Calculated by class rule or direct calculation

✓ It is assume that the initial stress factor is equal to the stress factor of basis ship.

$Z_B = 2.595e^7 [cm^3] \rightarrow f_{2b} = 1.030$

$Z_D = 2.345e^7 [cm^3] \rightarrow f_{2d} = 1.140$



Inner Bottom Plate (IBP4) (2/3)

✓ Design load acting on the inner bottom plate considering the static pressure on the tank.

① Design load (p_{14} , p_{15}) acting on the unit strip 1 of IBP4

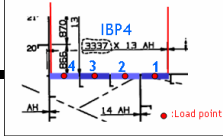
p_{14}	h_s	0	vertical distance in m from the load point to top of tank (= 0)
	p_0	15	15 in ballast hold of dry cargo vessels
	15		$p_{14} = 10 h_s + p_0$

Design loads acting on the unit strip 2, 3 and 4 are calculated in the same way.
 Unit strip 2: $p_{14} = 153.88 \text{ (kN/m}^2\text{)}$
 Unit strip 3: $p_{14} = 153.88 \text{ (kN/m}^2\text{)}$
 Unit strip 4: $p_{14} = 153.88 \text{ (kN/m}^2\text{)}$ } $h_s = 13.88 \text{ m}$
(h_s of the unit strip 2, 3, 4 is different from that of the unit strip 1.)

Largest value between p_{13} , p_{14} , and p_{15} shall be used for pressure acting the unit strip.

$$p = \max(p_{13}, p_{14}, p_{15})$$

$[\text{kN/m}^2]$




✓ Design load acting on the inner bottom plate considering the damaged condition.

p_{15}	126	$p_{15} = 10 T$
----------	------------	-----------------

The design loads of the unit strip 2, 3, and 4 are equal to that of the unit strip 1.

Unit strip 1: $p = p_{15} = 126$
 Unit strip 2: $p = p_{14} = 153.88$
 Unit strip 3: $p = p_{14} = 153.88$
 Unit strip 4: $p = p_{14} = 153.88$

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Inner Bottom Plate (IBP4) (3/3)

② ✓ Required Thickness

$$t_1 = \frac{15.8 k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$$

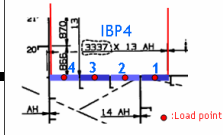
✓ Allowable Stress for Inner Bottom Plate

$$\sigma = 140 f_1$$

Required thickness of the unit strip 1 of the inner bottom plate

t_1	p	126	Maximum Design Load
	k _a	1.0	$k_a = (1.1 - 0.25s/l)^2$, maximum 1.0 for $s/l = 0.4$ minimum 0.72 for $s/l = 1-0$
	s	0.841	stiffener spacing in m
	f ₁	1.28	Material factor = 1.28 for NV-32
	σ	179.2	$\sigma = 140 f_1$
	t _k	1	Corrosion addition
12.14		$t_1 = \frac{15.8 k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$	

The required thicknesses of the unit strip 2 and 3 are calculated in the same way.
 Unit strip 2: $t_1 = 13.31 \text{ [mm]}$
 Unit strip 3: $t_1 = 13.31 \text{ [mm]}$
 Unit strip 4: $t_1 = 13.31 \text{ [mm]}$



③ ✓ Minimum Thickness


$$t_2 = t_0 + \frac{0.03 L_1}{\sqrt{f_1}} + t_k \text{ (mm)}$$

t ₀	5.0	5.0 in general
L ₁	245.11	Min (L, 300) (m)
f ₁	1.28	Material factor = 1.28 for NV-32
t _k	1	Corrosion addition
t₂	12.50	

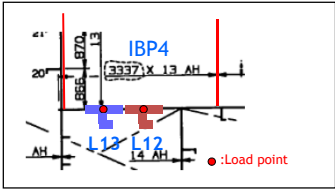
④ $t = \max(t_1, t_2) \text{ [mm]}$

Unit strip 1	12.50
Unit strip 2	13.31
Unit Strip 3	13.31

⑤ The thickest value between the thickness of unit strips shall be used for thickness of inner bottom plate.
 $t = 12.50 \approx 12.5 \text{ [mm]}$

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Longitudinals at Inner Bottom (L12) (1/2)



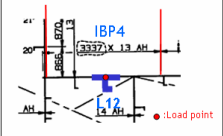
✓ Load point: Midpoint

✓ The materials of L12 and L13 of basis ship (NV-32) are used for those of design ship. ($f_1=1.28$)

✓ Design Load

Structure	Load Type	
Inner bottom	Dry cargo in cargo holds	$p_4 = \rho (g_0 + 0.5 a_v) H_c$
Inner Bottom, floors and girders	Pressure on tank boundary in double bottom	$p_{13} = 0.67 (10 h_p + \Delta p_{dn})$
	Minimum pressure	$p_{14} = 10 h_s + p_0$
		$p_{15} = 10 T$


① Design load (p14) acting on the L12



Design load acting on the longitudinals at inner bottom is equal to that on the inner bottom plate.

$L14 : p = p_{14} = 153.88$

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Longitudinals at Inner Bottom (L12) (2/)

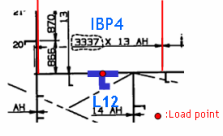
②

✓ Required Section Modulus ✓ Allowable Stress

$$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)}$$

$$\sigma = 225f_1 - 100f_{2b} - 0.7\sigma_{db}$$

Z	le	2.96	Distance between web frame (3.16m) - 0.2 m(braket)	
	s	0.841	stiffener spacing in m	
	p	153.88	Maximum Design Load	
	wk	tkw	1.0	Corrosion addition
		tkf	1.0	Corrosion addition
		1.1	$1 + 0.05(t_{2w} + t_{2f})$ for flanged section	
	σ	f1	1.28	Material factor = 1.28 for NV-32
		f2b	1.04	It is obtained from the section modulus of the basis ship.
		sd b	25.6	$20f_1$ in general
			166.08	$\sigma = 225f_1 - 100f_{2b} - 0.7\sigma_{db}$
	623.33	$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)}$		



③

✓ Minimum Thickness of Web and Flange

$$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}, \quad t_2 = \frac{h}{g} + t_k \text{ (mm)}$$

t₁	k	4.9022	0.02 L ₁
	f1	1.28	Material factor = 1.28 for NV-32
	tk	1.0	Corrosion addition
		10.33	$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}$
t₂	h	300	Profile height in m
	g	70	70 for flanged profile webs
	tk	1.0	Corrosion addition
		5.29	$t_2 = \frac{h}{g} + t_k \text{ (mm)}$
			$t = \max(t_1, t_2) = t_1$

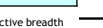
④ Select the longitudinal whose section modulus is larger than the required section modulus from the table.

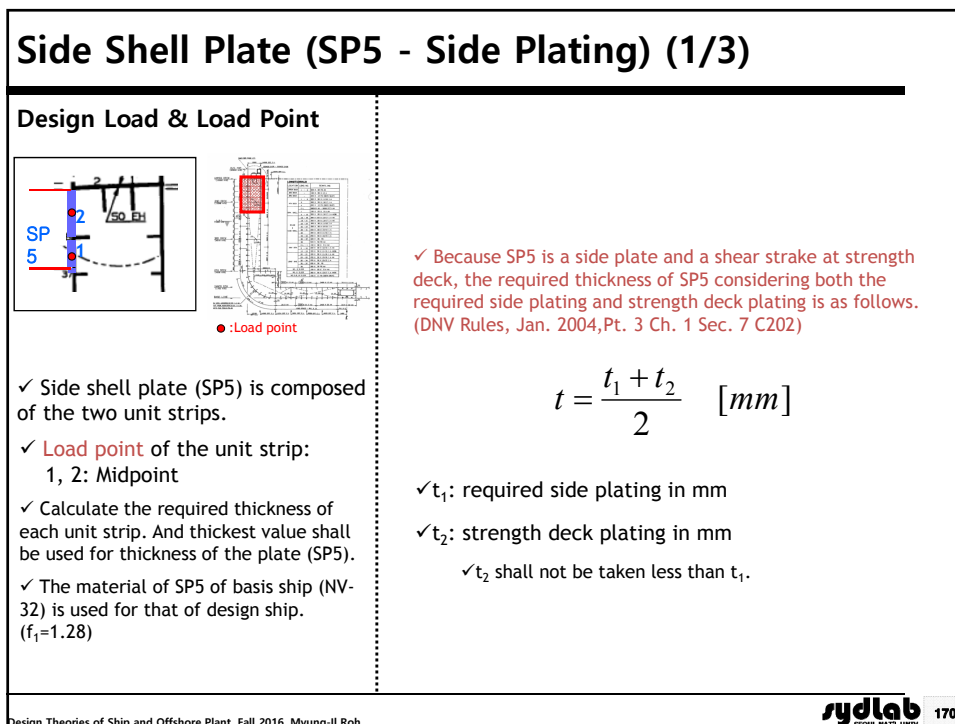
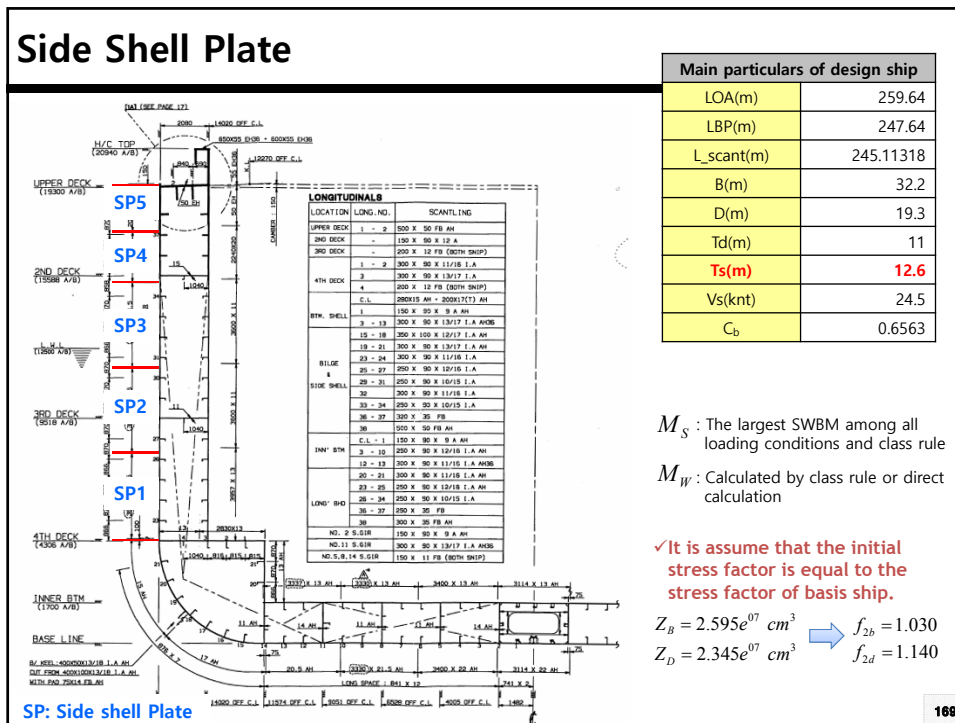
"조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996
Section modulus whose longitudinal involves the plate.¹⁾

a	b	t ₁	t ₂	r ₁	r ₂	A	I	Z
mm								
300	90	11	16	19	9.5	46.22	16,400	681

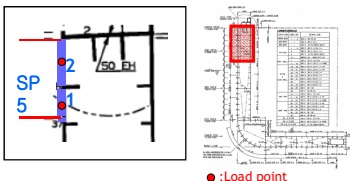
1) When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. ($b_p \times t_p$) => (a:75 : 420×8, 75-a:150 : 610×10, 150-a : 610×15)

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Side Shell Plate (SP5 - Side Plating) (2/3)



• Load point

- ✓ Side plate (SP5) is composed of the two unit strips.
- ✓ Load point of the unit strip:
1, 2: Midpoint
- ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate (SP5).
- ✓ The material of SP5 of basis ship (NV-32) is used for that of design ship. ($f_1=1.28$)

DNV Rules, Pt. 3 Ch. 1 Sec. 7 Table B1, Jan. 2004

Structure	Load Type	p (kN/m^2)
External	Sea pressure above summer load watertine	$p_2 = p_{dp} - (4 + 0.2k_z)h_0$

: Design load acting on the SP5 is only the sea pressure.

① Design load (p_2) acting on the unit strip 1 of SP5


p_2	ks	2	0.2L-0.7L from A.P. ks=2	
		Cw	10.343 $100 < L < 300, 10.75 - [(300-L)/100]^{(3/2)}$	
	pl	kf	6.7	f= vertical distance from the watertine to the top of the ship's side at transverse section considered, maximum 0.8Cw (m)
			6.7	
	pdp	28.33795639		$p_1 = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$
		y	16.1	horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)-8.05
	z	12.6	vertical distance in m from the ship's baseline to the load point, maximum T(m)	
	48.613			$p_{dp} = p_1 + 135 \frac{y}{B+75} - 1.2(T-z)$ (kN/m^2)
	h0	5.163	vertical distance in m from the watertine considered to the load point	
	25.896		$p_2 = p_{dp} - (4 + 0.2k_z)h_0$	

- ✓ The design loads of the unit strip 2 is calculated in the same way.
- Unit strip 2: $p_2 = 21.558(kN/m^2)$

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Side Shell Plate (SP5 - Side Plating) (3)



• Load point

②

✓ Required Thickness

$$t = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$$

✓ Allowable stress for Side Shell Plate

$\sigma = 140 f_1$ at N.A.
 σ shall be reduced linearly.

Required thickness of the unit strip 1 of the SP5

$t_{1,1}$	p	25.896	Maximum Design Load
	ka	1.0	$k_a = (1.1 - 0.25s/l)^2$, maximum 1.0 for $s/l = 0.4$ minimum 0.72 for $s/l = 1-0$
	s	0.87	stiffener spacing in m
	f1	1.28	Material factor = 1.28 for NV-32
	sigma	157.431	N.A.(140f1)- deck(140f1), It shall be reduced linearly.
	tk	3	Corrosion addition
	8.575		$t_1 = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k$ (mm)

The required thickness of the unit strip 2 is calculated in the same way.
Unit strip 2: $t_1 = 9.993$ (mm)

③

✓ Minimum Thickness

$$t = 5.0 + \frac{kL_1}{\sqrt{f_1}} + t_k \text{ (mm)}$$

$t_{1,2}$	k	0.03	Min (L, 300) (m)
	L1	245.11	Min (L, 300) (m)
	f1	1.28	Material factor = 1.28 for NV-32
	tk	3	Corrosion addition
14.5		$t = 5.0 + \frac{kL_1}{\sqrt{f_1}} + t_k$ (mm)	

cf) Minimum Breadth

$$b = 800 + 5L \text{ (mm)}$$

b	Rule	2025.566	
	Arr.	3154	Breadth of side shell plate → Rule is satisfied.

④

	$t_1 = \max(t_{1,1}, t_{1,2})$ [mm]
Unit strip 1	14.5
Unit strip 2	14.5

⑤ The thickest value between the thickness of unit strips shall be used for thickness of SP5.

$$t_1 = 14.5 \text{ [mm]}$$

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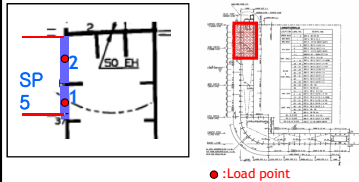
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Side Shell Plate (SP5 - Shear Strake at Strength Deck) (1/3)

DNV Rules, Pt. 3 Ch. 1 Sec. 7 Table B1, Jan. 2004

Structure	Load Type	p (kN/m ²)
Weather deck	Sea pressure	$p_1 = \alpha(p_{dp} - (4 + 0.2k_s)h_0)$

: Design load acting on the SP5 is only the sea pressure.



- ✓ Shear strake at strength deck (SP5) is composed of the two unit strips.
- ✓ Load point of the unit strip:
1, 2: Midpoint
- ✓ Calculate the required thickness of each unit strip. And thickest value shall be used for thickness of the plate (SP5).
- ✓ The material of SP5 of basis ship (NV-32) is used for that of design ship. ($f_1=1.28$)

① Design load (p1) acting on the unit strip 1 of SP5

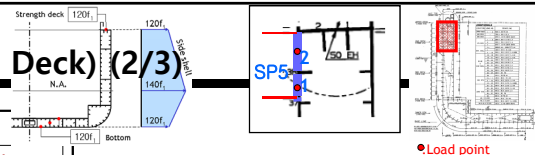
p ₁	ks	2	0.2L-0.7L from A.P. ks=2	
		Cw	10.343 100 < L < 300, 10.75 · [(300-L)/100] ^(3/2)	
	pl	f	6.7	f= vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum 0.8·Cw (m)
		kf	6.7	
	pdp		28.33795639	$p_1 = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$
		y	16.1	horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)=8.05
	z		12.6	vertical distance in m from the ship's baseline to the load point, maximum T(m)
			48.613	$p_{dp} = p_1 + 135 \frac{V}{R+75} - 1.2(T-z)$ (kN/m ²)
	a	0.8	1.0 for weather decks forward of 0.15L from FP, or forward of deckhouse front, whichever is the foremost position or 0.8 for weather decks elsewhere	
	h0	6.7	vertical distance in m from the waterline considered to the load point	
		15.743	$p_1 = \alpha(p_{dp} - (4 + 0.2k_s)h_0)$	

- ✓ The design loads of the unit strip 2 is calculated in the same way.
Unit strip 2: $p_1 = 15.743$ (kN/m²)

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Side Shell Plate (SP5 - Shear Strake at Strength Deck) (2/3)



- ✓ Required Thickness
 $t = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k$ (mm)
- ✓ Allowable stress for Side Shell Plate
 $\sigma = 140 f_1$ at N.A.
 σ shall be reduced linearly.

Required thickness of the unit strip 1 of the SP5

t _{2.1}	p	15.743	Maximum Design Load
	ka	1.0	$k_a = (1.1 - 0.25s/l)^2$, maximum 1.0 for s/l = 0.4 minimum 0.72 for s/l = 1-0
	s	0.87	stiffener spacing in m
	f1	1.28	Material factor = 1.28 for NV-32
	sigma	153.6	120f1
	tk	3	Corrosion addition
		7.401	$t_1 = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k$ (mm)

The required thickness of the unit strip 2 is calculated in the same way.
Unit strip 2: $t_{2.1} = 8.574$ (mm)

④	$t_2 = \max(t_{2.1}, t_{2.2})$ [mm]
Unit strip 1	12.883
Unit strip 2	12.883

- ⑤ The thickest value between the thickness of unit strips shall be used for thickness of SP5.
 $t_2 = 12.883 \approx 13.0$ [mm]

③ Minimum Thickness $t = t_0 + \frac{kL_1}{\sqrt{f_1}} + t_k$ (mm)

t _{2.2}	t0	5.5	5.5 for unsheathed weather and cargo deck
	k	0.02	0.02 in vessels with single continuous deck
	L1	245.11	Min (L, 300) (m)
	f1	1.28	Material factor = 1.28 for NV-32
	tk	3	Corrosion addition
		12.883	$t = t_0 + \frac{kL_1}{\sqrt{f_1}} + t_k$ (mm)

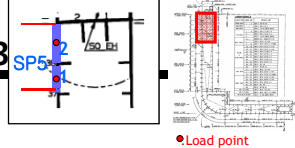
cf) Minimum Breadth $b = 800 + 5L$ (mm)

b	Rule	2025.566	
	Arr.	3154	Breadth of shear strake → Rule is satisfied.

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Side Shell Plate (SP5 - Shear Strake at Strength Deck) (3/3)



✓ Side shell plate(SP5)

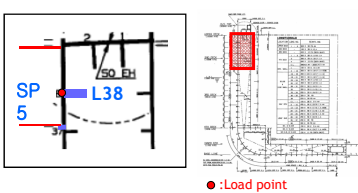
$$t = \frac{t_1 + t_2}{2} \quad [mm]$$

✓t1 : required side plating in mm $t_1 = 14.5$
 ✓t2 : strength deck plating in mm $t_2 = 13.0$
 ✓t2 shall not be taken less than t1. $\therefore t_2 = 14.5$

$$\therefore t = \frac{t_1 + t_2}{2} = \frac{14.5 + 14.5}{2} = 14.5 [mm]$$

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Longitudinals at Side Shell Plate (L38 - Deck Structure) (1/4)



DNV Rules, Pt. 3 Ch. 1 Sec. 7 Table B1, Jan. 2004

Structure	Load Type	p (kN/m^2)
External	Sea pressure above summer load waterline	$p_2 = p_{dp} - (4 + 0.2k_s)h_0$

: Design load acting on the L₃₈ is only the sea pressure.

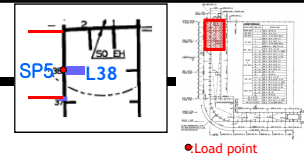
① Design load (p2) acting on the L₃₈ of the SP5

p ₂	pdp	ks	2	0.2L-0.7L from A.P. ks=2
		Cw	10.343	$100 < L < 300, 10.75 \cdot [(300-L)/100]^{(3/2)}$
		kf	6.7	f= vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum 0.8Cw (m)
		6.7		
		28.33795639	$p_2 = (k_s C_w + k_f)(0.8 + 0.15V/\sqrt{L})$	
		y	16.1	horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)-8.05
	z	12.6	vertical distance in m from the ship's baseline to the load point, maximum T(m)	
		48.613	$p_{dp} = p_2 + 135 \frac{y}{B+75} - 1.2(T-z)$ (kN/m^2)	
	h0	5.598	vertical distance in m from the waterline considered to the load point	
		23.982	$p_2 = p_{dp} - (4 + 0.2k_s)h_0$	

✓ Load point: Midpoint
 ✓ The material of L38 of basis ship (NV-32) is used for that of design ship. ($f_1=1.28$)
 ✓ L38 to be considered is the longitudinals located between the side structure and deck structure.

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Longitudinals at Side Shell Plate (L38 - Deck Structure) (2/4)



② Required Section Modulus $Z = \frac{83l^2 spw_k}{\sigma} (cm^3)$ Allowable stress $\sigma = 225f_1 - 130f_2 - \frac{z_n - z_a}{z_n}$

Z ₁	le	2.96	Distance between web frame (3.16m) - 0.2 m(braket)	
	s	0.986	= (0.87+1.102)/2, stiffener spacing in m	
	p	23.95194	Maximum Design Load	
	wk	tkw	3	Corrosion addition
		tkf	3	Corrosion addition
	σ		1.3	1 + 0.05(t _{kw} + t _{kf}) for flanged section
		f1	1.28	Material factor = 1.28 for NV-32
		f2	1.19	It is obtained from the section modulus of the basis ship.
		zn	10.272	-19.3 - 9.028, vertical distance in m from the neutral axis to the deck
		za	1.102	vertical distance in m from the deck to the load point
		150.383	$\sigma = 225f_1 - 130f_2 - \frac{z_n - z_a}{z_n}$	
		148.651	$Z = \frac{83l^2 spw_k}{\sigma} (cm^3)$	

③ Minimum Thickness of Web and Flange

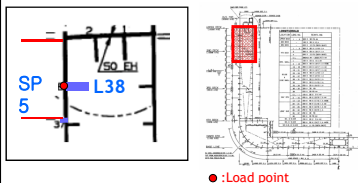
$$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k (mm), \quad t_2 = \frac{h}{g} + t_k (mm)$$

t1_1	k	4.9022	0.02 L ₁
	f1	1.28	Material factor = 1.28 for NV-32
	tk	3	Corrosion addition
		12.33	$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k (mm)$
t1_2	h	200	Profile height in m
	g	20	20 for plat bar profile
	tk	3	Corrosion addition
		13	$t_2 = \frac{h}{g} + t_k (mm)$

$t = \max(t_{1_1}, t_{1_2}) = t_{1_2}$

$\therefore Z_1 = 148.651 [cm^3], \quad t_1 = 13 [mm]$

Longitudinals at Side Shell Plate (L38 - Deck Structure) (3/4)



- ✓ Load point: Midpoint
- ✓ The material of L38 of basis ship (NV-32) is used for that of design ship. (f₁=1.28)
- ✓ L38 to be considered is the longitudinals located between the side structure and deck structure.

DNV Rules, Pt. 3 Ch. 1 Sec. 7 Table B1, Jan. 2004

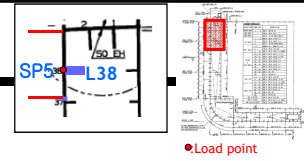
Structure	Load Type	p (kN/m ²)
Weather deck	Sea pressure	$p_1 = a(p_{sp} - (4 + 0.2k_s)h_0)$

: Design load acting on the L₃₈ is only the sea pressure.

① Design load (p₂) acting on the L₃₈ of the SP5

p ₁	pdp	ks	2	0.2L-0.7L from A.P. ks=2
		Cw	10.343	100 < L < 300, 10.75 · [(300-L)/100] ^(3/2)
		kf	6.7	f = vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum 0.8·Cw (m)
			28.33795639	$p_1 = (k_s C_w + k_f) \cdot 0.8 + 0.15 f \cdot \sqrt{L}$
		y	16.1	horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)-8.05
		z	12.6	vertical distance in m from the ship's baseline to the load point, maximum T(m)
			48.613	$p_{sp} = p_1 + 135 \frac{y}{h} - 1.2(T - z) (kN/m^2)$
		a	0.8	1.0 for weather decks forward of 0.15L from FP, or forward of deckhouse front, whichever is the foremost position or 0.8 for weather decks elsewhere
		h0	6.7	vertical distance in m from the waterline considered to the load point
			15.307	$p_1 = a(p_{sp} - (4 + 0.2k_s)h_0)$

Longitudinals at Side Shell Plate (L38 - Deck Structure) (4/4)



②

✓ Required Section Modulus ✓ Allowable stress

$$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)} \quad \sigma = 225f_1 - 130f_{2d} \frac{z_n - z_a}{z_n}$$

Z ₂	le	2.96	Distance between web frame (3.16m) - 0.2 m(braket)	
	s	0.986	= (0.87+1.102 y/2, stiffener spacing in m	
	p	15.307	Maximum Design Load	
	wk	tkw	3	Corrosion addition
		tkf	3	Corrosion addition
	σ		1.3	1 + 0.05(t _{kw} + t _{kf}) for flanged section
		f1	1.28	Material factor = 1.28 for NV-32
		f2d	1.19	It is obtained from the section modulus of the basis ship.
		zn	10.272	=19.3 - 9.028, vertical distance in m from the neutral axis to the deck
		za	1.102	vertical distance in m from the deck to the load point
		150.383	$\sigma = 225f_1 - 130f_{2d} \frac{z_n - z_a}{z_n}$	
		94.877	$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)}$	

③

✓ Minimum Thickness of Web and Flange

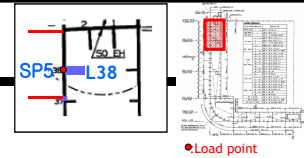
$$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}, \quad t_2 = \frac{h}{g} + t_k \text{ (mm)}$$

t _{2,1}	k	4.9022	0.02 L _v
	f1	1.28	Material factor = 1.28 for NV-32
	tk	3	Corrosion addition
		12.33	$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}$
t _{2,2}	h	200	Profile height in m
	g	20	20 for plat bar profile
	tk	3	Corrosion addition
		13	$t_2 = \frac{h}{g} + t_k \text{ (mm)}$

$t = \max(t_{2,1}, t_{2,2}) = t_{2,2}$

$\therefore Z_2 = 94.877 \text{ [cm}^3\text{]}, \quad t_2 = 13 \text{ [mm]}$

Longitudinals at Side Shell Plate (L38 - Side Structure & Deck Structure)



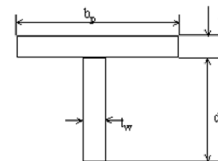
- ✓ Side structure: $Z_1 = 148.651 \text{ cm}^3, \quad t_1 = 13 \text{ mm}$
 - ✓ Deck structure: $Z_2 = 94.877 \text{ cm}^3, \quad t_2 = 13 \text{ mm}$
 - ✓ Side structure & Deck structure
- $$Z = \max(Z_1, Z_2) = Z_1 = 148.651 \text{ cm}^3$$
- $$t = \max(t_1, t_2) = 13 \text{ mm}$$

"조선설계편람", 제 4판 (일본어), 일본관서조선협회, 1996

④ Select the longitudinal whose section modulus is larger than the required section modulus from the table.

Section modulus of flange whose longitudinal involves the plate.¹⁾

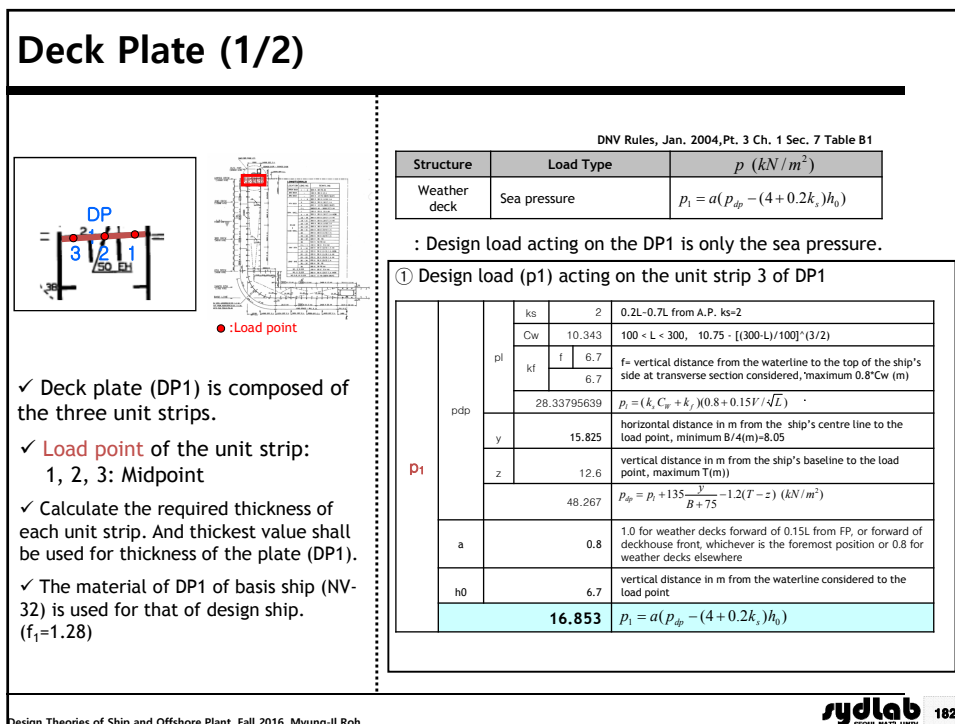
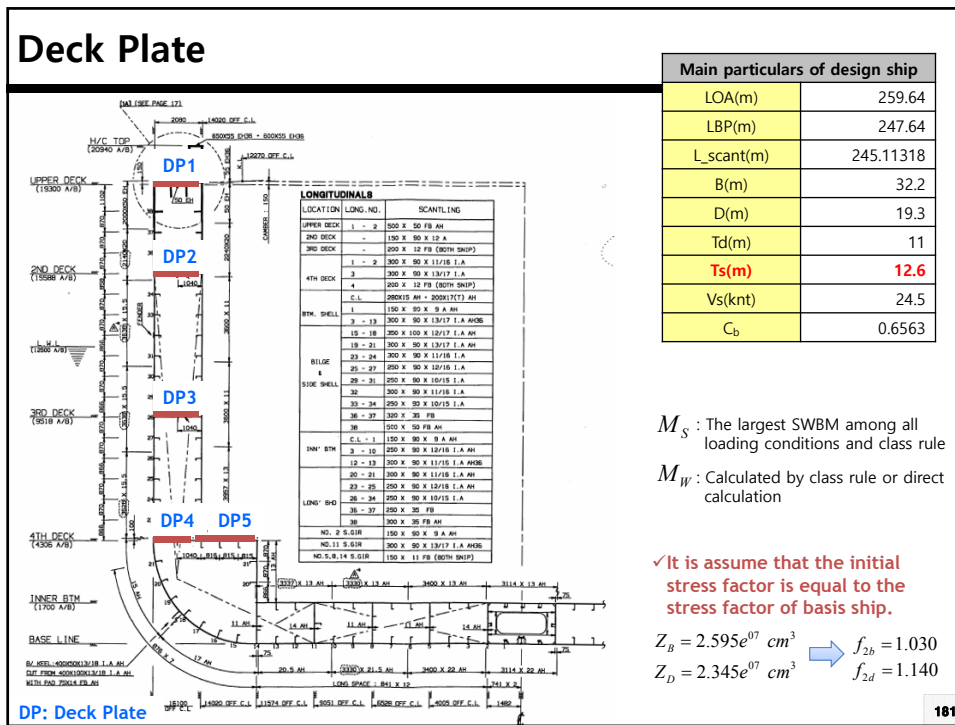
d	tw	6	9	11	12.7	14
150	A	9	13.5	16.5	19.1	21
	Z	44.7	65.2	78.3	89.1	97.2
	I	614	856	1000	1120	1200



Section of web plate modulus whose longitudinal involves the plate.

d	tw	16	19	22	25.4	28	32	35	38
200	A	32	38	44	50.8	56	64	70	76
	Z	215	259	305	359	401	469	521	576
	I	3900	4730	5600	6640	7460	8790	9830	10900

¹⁾ When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. (b_s × t_s) => (a:75 : 420×8, 75-a:150 : 610×10, 150:a : 610×15)



Deck Plate (2/2)

② **Required Thickness**

$$t = \frac{15.8k_p s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$$

✓ Allowable stress for Side shell Plate $\sigma = 120 f_1$

Required thickness of the unit strip 3 of the DP1

t₁	p	16.853	Maximum Design Load
	k _a	1.0	$k_a = (1.1 - 0.25s/l)^2$, maximum 1.0 for s/l = 0.4 minimum 0.72 for s/l = 1-0
	s	0.765	= (0.69 + 0.84)/2, stiffener spacing in m
	f ₁	1.28	Material factor = 1.28 for NV-32
	sigma	153.6	120f ₁
	t _k	3	Corrosion addition
6.611		$t_1 = \frac{15.8k_p s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$	

The required thicknesses of the unit strip 1 and 2 are calculated in the same way.
 Unit strip 1: t₁ = 6.45 (mm)
 Unit strip 2: t₁ = 6.535 (mm)

③ **Minimum Thickness**

$$t = t_0 + \frac{kL_1}{\sqrt{f_1}} + t_k \text{ (mm)}$$

t₂	t ₀	5.5	5.5 for unsheathed weather and cargo deck
	k	0.02	0.02 in vessels with single continuous deck
	L ₁	245.11	Min (L, 300) (m)
	f ₁	1.28	Material factor = 1.28 for NV-32
	t _k	3	Corrosion addition
12.883		$t = t_0 + \frac{kL_1}{\sqrt{f_1}} + t_k \text{ (mm)}$	

cf) Minimum Breadth
 $b = 800 + 5L \text{ (mm)}$

b	Rule	2025.566	
	Arr.	3154	Breadth of side deck plate → Rule is satisfied.

④ $t_2 = \max(t_{2-1}, t_{2-2}) \text{ [mm]}$

Unit strip 1	12.883
Unit strip 2	12.883

⑤ The thickest value between the thickness of unit strips shall be used for thickness of DP1.
 $t_2 = 12.883 \approx 13.0 \text{ [mm]}$

Design Theories of Ship and Offshore Plant, Fall 2016, Mvung-Il Roh

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Longitudinals at Deck Plate (1/2)

✓ Load point: Midpoint

✓ The materials of L₁, L₂ of basis ship (NV-32) are used for that of design ship. (f₁=1.28)

DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 7 Table B1

Structure	Load Type	p (kN / m ²)
Weather deck	Sea pressure	$p_1 = a(p_{sp} - (4 + 0.2k_s)h_0)$

: Design load acting on the L1, L2 is only the sea pressure.

① Design load (p1) acting on the L1 and L2

p1	pdp	ks	2	0.2L-0.7L from A.P. ks=2
		Cw	10.343	$100 \cdot L < 300, 10.75 \cdot [(300-L)/100]^{(3/2)}$
		kf	6.7	f = vertical distance from the waterline to the top of the ship's side at transverse section considered, maximum 0.8·Cw (m)
			28.33795639	$p_1 = (k_s C_w + k_f)(0.8 + 0.15f/\sqrt{L})$
		y	15.55	horizontal distance in m from the ship's centre line to the load point, minimum B/4(m)-8.05
		z	12.6	vertical distance in m from the ship's baseline to the load point, maximum T(m)
			47.921	$p_{sp} = p_1 + 135 \frac{y}{B+75} - 1.2(T-z) \text{ (kN/m}^2\text{)}$
		a	0.8	1.0 for weather decks forward of 0.15L from FP, or forward of deckhouse front, whichever is the foremost position or 0.8 for weather decks elsewhere
		h0	6.7	vertical distance in m from the waterline considered to the load point
	16.576		$p_1 = a(p_{sp} - (4 + 0.2k_s)h_0)$	

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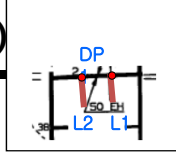
Longitudinals at Deck Plate (2/2)

② Required Section Modulus ✓ Allowable stress

$$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)}$$

$$\sigma = 225f_1 - 130f_{2d} \frac{z_n - z_a}{z_n}$$

le	2.96	Distance between web frame (3.16m) - 0.2 m(braket)
s	0.695	= (0.550 + 0.840) / 2, stiffener spacing in m
p	16.576	Maximum Design Load
wk	tkw	3 Corrosion addition
	tkf	3 Corrosion addition
		1.3
σ	f1	Material factor = 1.28 for NV-32
	f2d	It is obtained from the section modulus of the basis ship.
	zn	-19.3 - 9.028, vertical distance in m from the neutral axis to the deck
	za	0 vertical distance in m from the deck to the load point
		150.383
	72.422	1 + 0.05(t _{kw} + t _{kf}) for flanged section



③ Minimum Thickness of Web and Flange

$$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}, t_2 = \frac{h}{g} + t_k \text{ (mm)}$$

t1	k	4.9022	0.02 L ₁
	f1	1.28	Material factor = 1.28 for NV-32
	tk	3	Corrosion addition
		12.33	t ₁ = 5.0 + $\frac{k}{\sqrt{f_1}}$ + t _k (mm)
t2.2	h	150	Profile height in m
	g	20	20 for plat bar profile
	tk	3	Corrosion addition
		10.5	t ₂ = $\frac{h}{g}$ + t _k (mm)
			t = max(t ₁ , t ₂) = t ₁

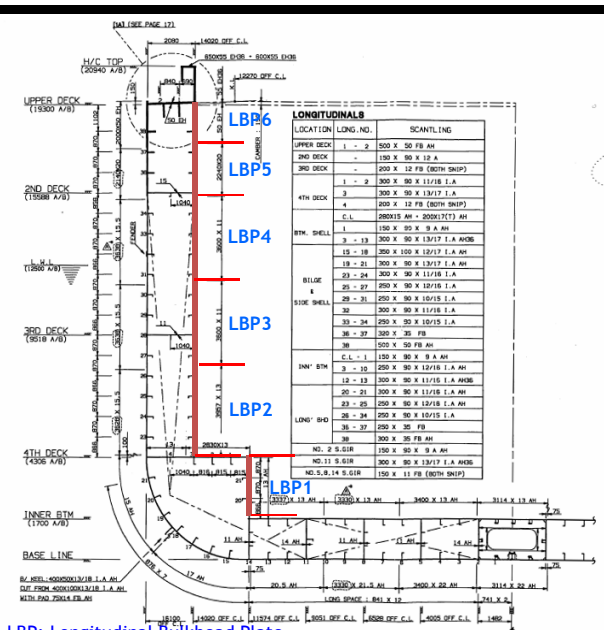
④ Select the longitudinal whose section modulus is larger than the required section modulus from the table.

*조선설계편람, 제 4판 (일본어), 일본관서조선협회, 1996

		Section modulus of flange whose longitudinal involves the plate. ¹⁾					
		6	9	11	12.7	14	
150	A	9	13.5	16.5	19.1	21	
	Z	44.7	65.2	78.3	89.1	97.2	
	I	614	856	1000	1120	1200	

1) When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. (b₀ × t₀) => (a=75 : 420×8, 75<a<150 : 610×10, 150<a : 610×15)

Longitudinal Bulkhead Plate



LONGITUDINALS		LOCATION	LONG. NO.	SCANTLING	
UPPER DECK	1 - 2	500 X 50 FB AH			
2ND DECK	3	200 X 90 X 12 A			
3RD DECK	4	200 X 12 FB (BOTH SHIP)			
4TH DECK	1 - 2	300 X 80 X 11/18 I.A			
	3	300 X 90 X 13/17 I.A			
	4	200 X 12 FB (BOTH SHIP)			
C.L.	28015 AH	200M(7) AH			
	1	150 X 90 X 9 A AH			
	3 - 13	250 X 90 X 13/17 I.A AH&B			
	15 - 18	200 X 100 X 12/17 I.A AH			
	19 - 21	300 X 80 X 13/17 I.A AH			
	23 - 24	200 X 90 X 11/18 I.A			
	25 - 27	200 X 90 X 12/18 I.A			
	29 - 31	250 X 80 X 10/15 I.A			
	33 - 34	300 X 80 X 11/18 I.A			
	35 - 36	250 X 90 X 10/15 I.A			
SIDE SHELL	36 - 37	200 X 35 FB			
	38	500 X 50 FB AH			
INNY BTK	C.L - 1	150 X 90 X 9 A AH			
	3 - 15	250 X 90 X 13/17 I.A AH			
	17 - 19	200 X 90 X 11/18 I.A AH&B			
NO. 21	300 X 80 X 11/18 I.A AH				
	23 - 25	250 X 80 X 12/18 I.A AH			
	26 - 28	250 X 90 X 10/15 I.A			
LONG. BKG	36 - 37	200 X 35 FB			
	38	300 X 35 FB AH			
	NO. 2 S.GIR	150 X 90 X 9 A AH			
NO. 11 S.GIR	200 X 90 X 13/17 I.A AH&B				
NO. 5, 8, 14 S.GIR	150 X 11 FB (BOTH SHIP)				

Main particulars of design ship	
LOA(m)	259.64
LBP(m)	247.64
L _{scant} (m)	245.11318
B(m)	32.2
D(m)	19.3
Td(m)	11
Ts(m)	12.6
Vs(knt)	24.5
C _b	0.6563

M_S : The largest SWBM among all loading conditions and class rule

M_W : Calculated by class rule or direct calculation

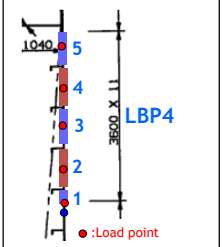
✓ It is assume that the initial stress factor is equal to the stress factor of basis ship.

Z_B = 2.595e⁰⁷ cm³ → f_{2b} = 1.030

Z_D = 2.345e⁰⁷ cm³ → f_{2d} = 1.140

LBP: Longitudinal Bulkhead Plate

Longitudinal Bulkhead Plate (LBP4) (1/3)



•:Load point

✓ **Design Load** DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 6 Table

Structure	Load Type	p (kN/m ²)
Watertight bulkheads	Sea pressure when flooded or general dry cargo minimum	$p_1 = 10h_s$
Tank bulkheads in general		$P_2 = \rho(g_0 + 0.5a_v) \cdot h_s$ $P_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$ $P_5 = \rho g_0 h_s + p_0$

① Design load (p1) acting on the unit strip 1 of LBP4

Watertight decks submerged in damaged condition			
p1	hb	3.725	vertical distance in metres from the load point to the deepest equilibrium waterline in damaged condition obtained from applicable damage stability calculations. The deepest equilibrium waterline in damaged condition should be indicated on the drawing of the deck in question.
37.25			$p_1 = 10h_s$

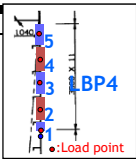
The design loads of the unit strip 2, 3, 4, and 5 are calculated in the same way.

Unit strip 2: $p_1 = 30.31$ (kN/m²)
Unit strip 3: $p_1 = 21.63$ (kN/m²)
Unit strip 4: $p_1 = 12.93$ (kN/m²)
Unit strip 5: $p_1 = 4.29$ (kN/m²)

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Longitudinal Bulkhead Plate (LBP4) (2/3)

① Design load (p3, p4, p5) acting on the unit strip 1 of LBP4



•:Load point

Considering the tank overflow (P4)

p4	Δpdyn	25	25 in general
	hp	4.485	
		46.97	$P_4 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$

The design loads of the unit strip2, 3, 4, and 5 are calculated in the same way.

Unit strip2 : $p_4 = 42.29$ (kN/m²)
Unit strip3 : $p_4 = 36.44$ (kN/m²)
Unit strip4 : $p_4 = 30.58$ (kN/m²)
Unit strip5 : $p_4 = 24.76$ (kN/m²)

Considering vertical acceleration (P3)

P3	av	a0	Cw	10.34	100 < L < 300, 10.75 * [(300-L)/100]^(3/2)
			Cv	0.2	$C_v = \sqrt{L/50}$, max 0.2
			Cv1	1.56	$C_{v1} = V/\sqrt{L}$, max 0.8
				0.4396	$a_0 = 3C_w/L + C_v C_{v1}$
			kv	0.7	0.7 between 0.3L and 0.6L from A.P.
		4.599	$a_v = k_v g_0 a_0 / C_B$		
	hb	3.725		vertical distance in metres from the load point to the deepest equilibrium waterline in damaged condition obtained from applicable damage stability calculations. The deepest equilibrium waterline in damaged condition should be indicated on the drawing of the bulkhead in question.	
		46.24		$p_3 = \rho(g_0 + 0.5a_v) h_s - 10h_s$	

The design loads of the unit strip 2, 3, 4, and 5 are calculated in the same way.

Unit strip 2: $p_2 = 30.31$ (kN/m²)
Unit strip 3: $p_2 = 21.63$ (kN/m²)
Unit strip 4: $p_2 = 12.93$ (kN/m²)
Unit strip 5: $p_2 = 4.29$ (kN/m²)

Considering tank test pressure (P5)

P5	P0	25	25 in general
	Hs	3.725	
		52.46	$P_5 = \rho g_0 h_s + p_0$

The design loads of the unit strip2, 3, 4, and 5 are calculated in the same way.

Unit strip 2: $p_5 = 45.48$ (kN/m²)
Unit strip 3: $p_5 = 36.75$ (kN/m²)
Unit strip 4: $p_5 = 28.00$ (kN/m²)
Unit strip 5: $p_5 = 19.31$ (kN/m²)

Largest value between p1, p3, p4 and p5 shall be used for pressure acting the unit strip.

$p = \max(p_1, p_3, p_4, p_5)$ [kN/m²]

Unit strip 1 : $p = p_5 = 52.46$
Unit strip 2 : $p = p_5 = 45.48$
Unit strip 3 : $p = p_5 = 36.74$
Unit strip 4 : $p = p_4 = 30.58$
Unit strip 5 : $p = p_4 = 24.76$

Longitudinal Bulkhead Plate (LBP4) (3/3)

②

✓ Required Thickness

$$t_1 = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$$

✓ Allowable Stress for Longitudinal Bulkhead Plate

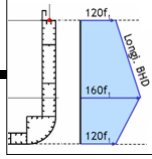
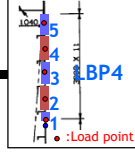
$\sigma = 160f_1$ at N.A.
 σ shall be reduced linearly.

Required thickness of the unit strip 1 of the LBP4

t₁	p	52.46	Maximum Design Load
	k _a	1.0	$k_a = (1.1 - 0.25s/l)^2$, maximum 1.0 for s/l = 0.4 minimum 0.72 for s/l = 1-0
	s	0.87	stiffener spacing in m
	f ₁	1	Material factor = 1.00 for NV-NS
	σ	134.48	
	t _k	3	Corrosion addition
11.59		$t_1 = \frac{15.8k_a s \sqrt{p}}{\sqrt{\sigma}} + t_k \text{ (mm)}$	

The required thickness of the unit strip 2, 3, 4, and 5 are calculated in the same way.

Unit strip 2: t₁ = 10.99 (mm)
 Unit strip 3: t₁ = 10.26 (mm)
 Unit strip 4: t₁ = 9.67 (mm)
 Unit strip 5: t₁ = 8.96 (mm)

③

✓ Minimum Thickness

$$t_2 = 5.0 + \frac{k \cdot L_1}{\sqrt{f_1}} + t_k \text{ (mm)}$$

t₂	L1	245.11	Min (L, 300) (m)
	f1	1.00	Material factor = 1.00 for NV-NS
	TK	3	Corrosion addition
	k	0.01	0.01 for other bulkheads
	8		$t_2 = 5.0 + \frac{k \cdot L_1}{\sqrt{f_1}} + t_k \text{ (mm)}$

④

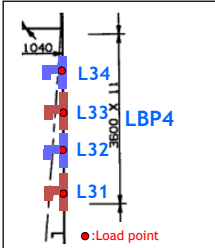
$t = \max(t_1, t_2) \text{ [mm]}$	
Unit strip 1	11.59
Unit strip 2	10.99
Unit strip 3	10.26
Unit strip 4	9.67
Unit strip 5	8.96

⑤ The thickest value between the thickness of unit strips shall be used for thickness of LBP4.

$t = 11.59 \approx 11.5 \text{ [mm]}$

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Longitudinals at Longitudinal Bulkhead Plate (LBP4) (1/3)



✓ Load point: Midpoint

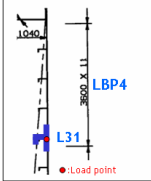
✓ The material of LBP4 of basis ship (NV-NS) is used for that of design ship. (f₁=1.00)

✓ Design Load

DNV Rules, Jan. 2004, Pt. 3 Ch. 1 Sec. 6 Table B1

Structure	Load Type	p (kN/m ²)
Watertight bulkheads	Sea pressure when flooded or general dry cargo minimum	$p_1 = 10h_s$
Tank bulkheads in general		$P_2 = \rho(g_0 + 0.5a_v) \cdot h_s$ $P_3 = 0.67(\rho g_0 h_p + \Delta P_{dyn})$ $P_5 = \rho g_0 h_s + p_0$

① Design load (p1) acting on the L31



Considering the sea pressure at damaged condition (P1)

p₁	h _b	3.464	vertical distance in metres from the load point to the deepest equilibrium waterline in damaged condition obtained from applicable damage stability calculations. The deepest equilibrium waterline in damaged condition should be indicated on the drawing of the deck in question.
		34.64	$p_1 = 10h_s$

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Longitudinals at Longitudinal Bulkhead Plate (LBP4) (2/3)

① Design load (p₃, p₄, p₅) acting on the L31

Considering vertical acceleration (P₃)

P₃	av	C _w	10.34	100 < L < 300, 10.75 - [(300-L)/100]^(3/2)
		C _v	0.2	C _v = √L/50, max 0.2
		C _{v1}	1.56	C _{v1} = V/√L, max 0.8
		0.4396	a ₀ = 3C _w /L + C _v C _{v1}	
	kv	0.7	0.7 between 0.3L and 0.6L from A.P.	
hb	4.599	a _v = k _v g ₀ a ₀ /C _B		
	3.464	vertical distance in metres from the load point to the deepest equilibrium waterline in damaged condition obtained from applicable damage stability calculations. The deepest equilibrium waterline in damaged condition should be indicated on the drawing of the bulkhead in question.		
43.00		p₃ = ρ(g₀ + 0.5a_v)h₃ - 10h₃		

Considering the tank overflow (P₄)

P₄	Δp _{dyn}	25	25 in general
	hp	4.224	vertical distance in m from the load point to the top of air pipe
45.21		P₄ = 0.67(ρg₀h_p + ΔP_{dyn})	

Largest value between p₁, p₃, p₄ and p₅ shall be used for pressure acting the unit strip.

$p = \max(p_1, p_3, p_4, p_5) \text{ [kN / m}^2\text{]}$

p = p₅ = 49.83

Considering tank test pressure (P₅)

P₅	P ₀	25	25 in general
	H _s	3.464	vertical distance in m from the load point to the top of tank or hatchway excluding smaller hatchways
49.83		P₅ = ρg₀h_s + P₀	

Longitudinals at Longitudinal Bulkhead Plate (LBP4) (3/3)

② **Required Section Modulus** **Allowable stress**

$$Z = \frac{83l^2 spw_k}{\sigma} \text{ (cm}^3\text{)} \quad \sigma = 225f_1 - 130f_2 \frac{z_n - z_a}{z_n}$$

Z	le	2.96	Distance between web frame (3.16m) - 0.2 m(braket)
	s	0.87	stiffener spacing in m
	p	49.83	Maximum Design Load
	tkw	1.5	Corrosion addition
	tkf	1.5	Corrosion addition
	σ	160	1 + 0.05(t _w + t _f) for flanged section
226.08		Z = $\frac{83l^2 spw_k}{\sigma}$ (cm³)	

③ **Minimum Thickness of Web and Flange**

$$t_1 = 5.0 + \frac{k}{\sqrt{f_1}} + t_k \text{ (mm)}, \quad t_2 = \frac{h}{g} + t_k \text{ (mm)}$$

t₁	k	4.9022	0.01L _s
	ff	1.00	Material factor = 1.00 for NV-NS
	tk	1.5	Corrosion addition
8.95		t₁ = 5.0 + $\frac{k}{\sqrt{f_1}}$ + t_k (mm)	
t₂	h	340	Profile height in m
	g	70	70 for flanged profile webs
	tk	1.5	Corrosion addition
4.36		t₂ = $\frac{h}{g}$ + t_k (mm)	

t = max(t₁, t₂) = t₁

④ **Select the longitudinal whose section modulus is larger than the required section modulus from the table.**

a	b	t ₁	t ₂	r ₁	r ₂	A	I	Z
mm								
200	90	9	14	14	7	29.66	5,870	340

1) When the section modulus is calculated, standard breadth depending on a is used for effective breadth for simplicity. But effective breadth in accordance with rule should be used in actual calculation. (b₀ × t₁) => (a:75 : 420×8, 75-a:150 : 610×10, 150a : 610×15)

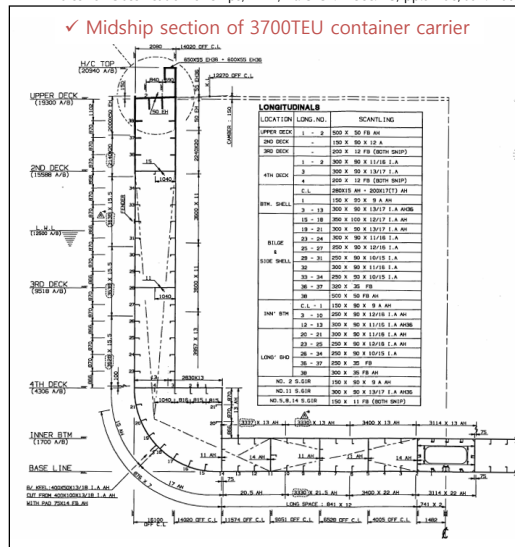
(4) Buckling Strength

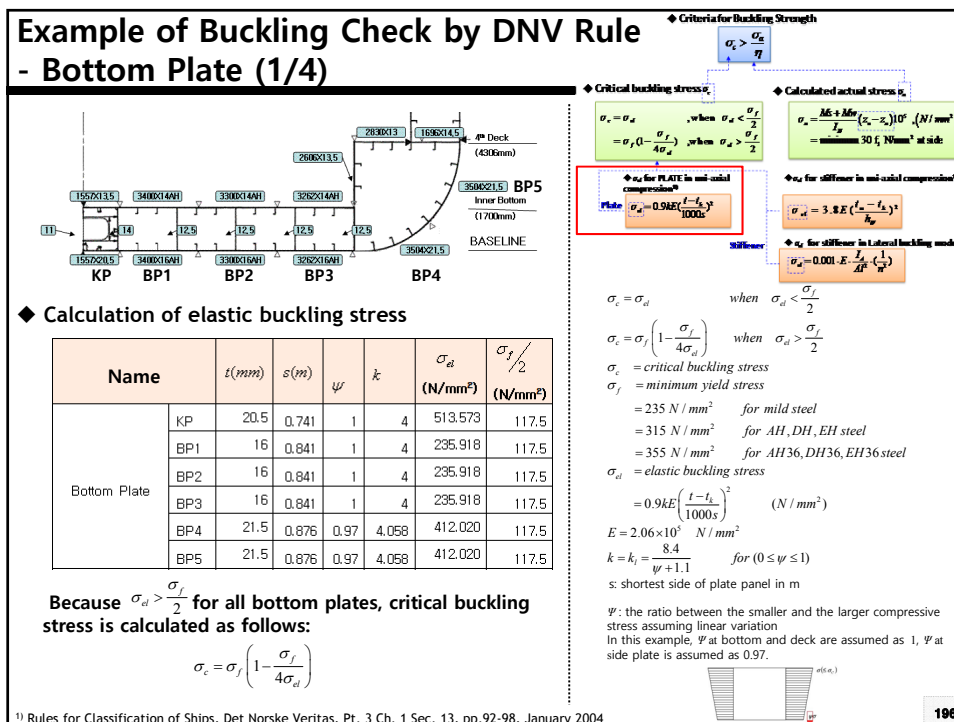
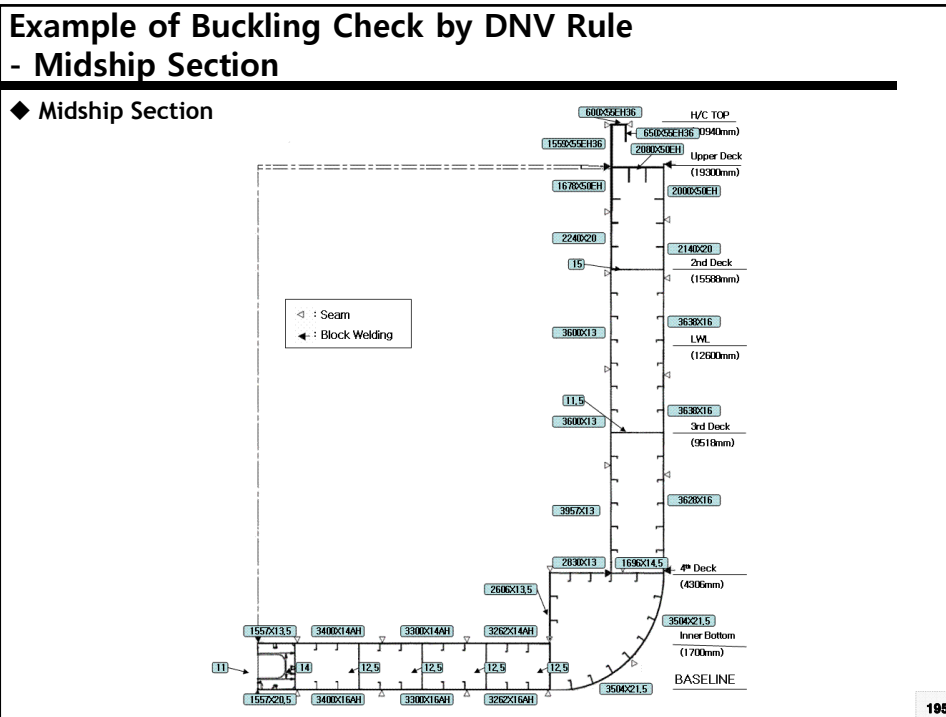
Example of Buckling Check by DNV Rule¹⁾

¹⁾ Rules for Classification of Ships, DNV, Pt. 3 Ch. 1 Sec. 13, pp.92-98, Jan. 2004

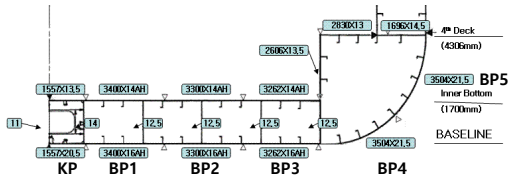
- ✓ Basis ship: 3,700TEU Container Carrier
- ✓ Arrangement of structure member, longi. spacing, seam line of design ship are same with those of basis ship.
- ✓ Design ship in this example is the same with the ship considered in the example of local scantling.

Main particulars of design ship	
LOA (m)	259.64
LBP (m)	247.64
Ls (m)	245.11318
B (m)	32.2
D (m)	19.3
Td (m)	11
Ts (m)	12.6
Vs (knots)	24.5
C _b	0.6563





Example of Buckling Check by DNV Rule - Bottom Plate (2/4)



◆ Calculation of elastic buckling stress
 Because $\sigma_{ai} > \frac{\sigma_f}{2}$ for all bottom plates, critical buckling stress is calculated as follows:

$$\sigma_c = \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{ai}} \right)$$

Name	σ_{ai} (N/mm ²)	σ_f (N/mm ²)	σ_c (N/mm ²)	
Bottom Plate	KP	513.573	235	208.117
	BP1	235.918	235	176.478
	BP2	235.918	235	176.478
	BP3	235.918	235	176.478
	BP4	412.020	235	201.491
BP5	412.020	235	201.491	

◆ Criteria for Buckling Strength

$\sigma_c > \frac{\sigma_a}{\eta}$

◆ Critical buckling stress σ_c

$\sigma_c = \sigma_{ai}$, when $\sigma_{ai} < \frac{\sigma_f}{2}$
 $= \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{ai}} \right)$, when $\sigma_{ai} > \frac{\sigma_f}{2}$

◆ Calculated actual stress σ_a

$\sigma_a = \frac{M_s + M_w}{I_N} (z_n - z_a) \cdot 10^5$ (N/mm²)
 = minimum 30 f_t N/mm² at side

◆ σ_{ai} for PLATE in uni-axial compression^{*)}

Plate: $\sigma_{ai} = 0.9AE \left(\frac{t-t_a}{1000s} \right)^2$

◆ σ_{ai} for stiffener in uni-axial compression^{*)}

Stiffener: $\sigma_{ai} = 3.8E \left(\frac{t_s - t_a}{h_s} \right)^2$

◆ σ_{ai} for stiffener in Lateral buckling mode^{*)}

Stiffener: $\sigma_{ai} = 0.001 \cdot E \cdot \frac{I_y}{A^2} \left(\frac{1}{\psi} \right)^2$

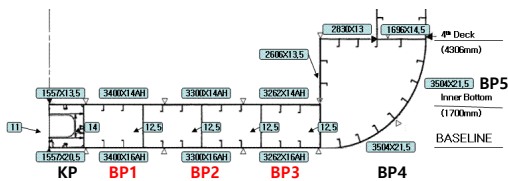
$\sigma_c = \sigma_{ai}$ when $\sigma_{ai} < \frac{\sigma_f}{2}$
 $\sigma_c = \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{ai}} \right)$ when $\sigma_{ai} > \frac{\sigma_f}{2}$

σ_c = critical buckling stress
 σ_f = minimum yield stress
 = 235 N/mm² for mild steel
 = 315 N/mm² for AH, DH, EH steel
 = 355 N/mm² for AH36, DH36, EH36 steel
 σ_{ai} = elastic buckling stress
 = $0.9kE \left(\frac{t-t_a}{1000s} \right)^2$ (N/mm²)
 $E = 2.06 \times 10^5$ N/mm²
 $k = k_1 = \frac{8.4}{\psi + 1.1}$ for (0 ≤ ψ ≤ 1)
 s: shortest side of plate panel in m

ψ: the ratio between the smaller and the larger compressive stress assuming linear variation
 In this example, ψ at bottom and deck are assumed as 1, ψ at side plate is assumed as 0.97.

¹⁾ Rules for Classification of Ships, Det Norske Veritas, Pt. 3 Ch. 1 Sec. 13, pp.92-98, January 2004

Example of Buckling Check by DNV Rule - Bottom Plate (3/4)



◆ Comparison between critical buckling stress and actual stress

$$\sigma_c \geq \frac{\sigma_a}{\eta}$$

Name	z_a (m)	η	σ_a	σ_c	$\frac{\sigma_a}{\eta}$	σ_c		
Bottom Plate	KP	0.000	0.9	173.608	30	173.608	192.898	208.117
	BP1	0.000	0.9	173.608	30	173.608	192.898	176.478
	BP2	0.000	0.9	173.608	30	173.608	192.898	176.478
	BP3	0.000	0.9	173.608	30	173.608	192.898	176.478
	BP4	0.660	0.9	163.902	30	163.902	182.114	201.491
BP5	2.810	0.9	132.284	30	132.284	145.982	201.491	

In this example, **buckling check for BP1~BP3 are not satisfied**. To satisfy that, the change such as increase of plate thickness or change of material from mild to high tensile steel is needed.

◆ Criteria for Buckling Strength

$\sigma_c > \frac{\sigma_a}{\eta}$

◆ Critical buckling stress σ_c

$\sigma_c = \sigma_{ai}$, when $\sigma_{ai} < \frac{\sigma_f}{2}$
 $= \sigma_f \left(1 - \frac{\sigma_f}{4\sigma_{ai}} \right)$, when $\sigma_{ai} > \frac{\sigma_f}{2}$

◆ Calculated actual stress σ_a

$\sigma_a = \frac{M_s + M_w}{I_N} (z_n - z_a) \cdot 10^5$ (N/mm²)
 = minimum 30 f_t N/mm² at side

◆ σ_{ai} for PLATE in uni-axial compression^{*)}

Plate: $\sigma_{ai} = 0.9AE \left(\frac{t-t_a}{1000s} \right)^2$

◆ σ_{ai} for stiffener in uni-axial compression^{*)}

Stiffener: $\sigma_{ai} = 3.8E \left(\frac{t_s - t_a}{h_s} \right)^2$

◆ σ_{ai} for stiffener in Lateral buckling mode^{*)}

Stiffener: $\sigma_{ai} = 0.001 \cdot E \cdot \frac{I_y}{A^2} \left(\frac{1}{\psi} \right)^2$

$\sigma_c \geq \frac{\sigma_a}{\eta}$

$\sigma_a = \sigma_{ai} = \frac{M_s + M_w}{I_N} (z_n - z_a) \cdot 10^5$ (N/mm²)
 = minimum 30 f_t N/mm² at side
 for mild steel 30 N/mm²
 for AH, DH, EH 38.4 N/mm²
 for AH36, DH36, EH36 41.7 N/mm²

$\eta = 1.0$ for deck, single bottom, longitudinally stiffened side plating
 $= 0.9$ for bottom, inner bottom, transversely stiffened side plating
 $= 1.0$ for local plate panels where an extreme load level is applied. (e.g. impact pressures)
 $= 0.8$ for local plate panels where a normal load level is applied.

z_n : vertical distance in m from the baseline or deck line to the neutral axis of the hull girder, whichever is relevant
 z_a : vertical distance in m from the baseline or deck line to the point in question below or above the neutral axis, respectively
 I_N : Moment of Inertia (cm⁴)
 M_s, M_w : Still water bending moment, vertical wave bending moment (kNm)

¹⁾ Rules for Classification of Ships, Det Norske Veritas, Pt. 3 Ch. 1 Sec. 13, pp.92-98, January 2004

Example of Buckling Check by DNV Rule - Bottom Plate (4/4)

Criteria for Buckling Strength

$$\sigma_c \geq \frac{\sigma_a}{\eta}$$

Calculated actual stress σ_a

$$\sigma_a = \frac{M_s + M_w}{I_N} (z_n - z_a) \cdot 10^5 \quad (N/mm^2)$$

Critical buckling stress σ_c

$$\sigma_c = \sigma_a \quad \text{when } \sigma_a < \frac{\sigma_f}{2}$$

$$\sigma_c = 0 - \frac{\sigma_f}{4} \quad \text{when } \sigma_a > \frac{\sigma_f}{2}$$

Plate

$$\sigma_c = 0.9AE \left(\frac{t - t_a}{1000} \right)^2$$

Stiffener

$$\sigma_c = 3.8E \left(\frac{t_a - t_b}{h_w} \right)^2$$

$$\sigma_c = 0.001 \cdot E \cdot \frac{J_w}{A^2} \left(\frac{t}{h_w} \right)^2$$

Determination of the way of buckling reinforcement:

$$\sigma_c \geq \frac{\sigma_a}{\eta}$$

Name	t (mm)	Steel grade	σ_a (N/mm ²)	$\frac{\sigma_f}{2}$ (N/mm ²)	σ_c (N/mm ²)
Bottom Plate	KP	20.5 mild	513.57341	117.5	208.117
	BP1	21.5 AH	235.91755	157.5	209.852
	BP2	21.5 AH	235.91755	157.5	209.852
	BP3	21.5 AH	235.91755	157.5	209.852
	BP4	21.5 mild	412.01989	117.5	201.491
	BP5	21.5 mild	412.01989	117.5	201.491

In this example, we increase the thickness of plate.

$\eta = 1.0$ for deck, single bottom, longitudinally stiffened side plating

$\eta = 0.9$ for bottom, inner bottom, transversely stiffened side plating

$\eta = 1.0$ for local plate panels where an extreme load level is applied. (e.g. impact pressures)

$\eta = 0.8$ for local plate panels where a normal load level is applied.

z_n : vertical distance in m from the baseline or deck line to the neutral axis of the hull girder, whichever is relevant

z_a : vertical distance in m from the baseline or deck line to the point in question below or above the neutral axis.

Respectively

I : Moment of Inertia (cm⁴)

M_s, M_w : Still water bending moment, vertical wave bending moment (kNm)

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¹⁾ Rules for Classification of Ships, Det Norske Veritas, Pt. 3 Ch. 1 Sec. 13, pp.92-98, January 2004