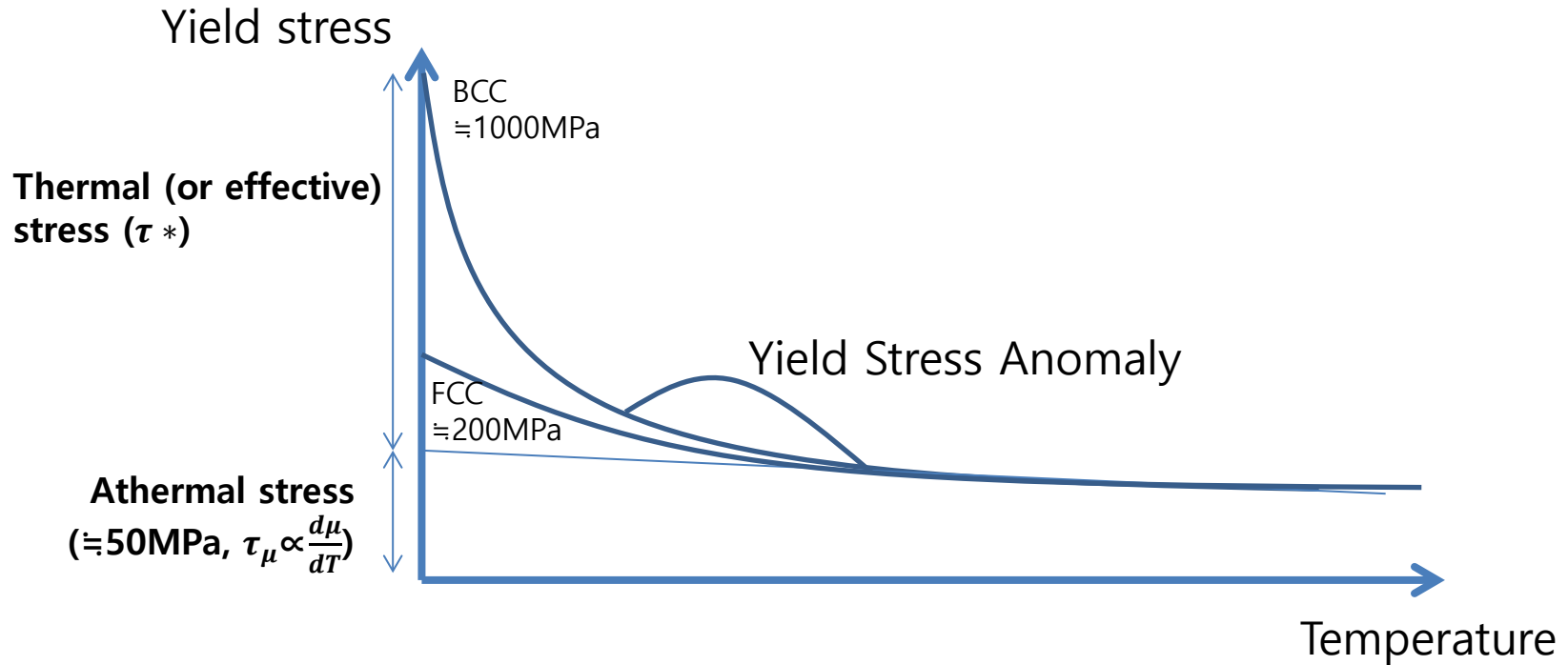


Anomalous strength behavior by dislocation locking

2017. 04. 24

**ESPark Research Group
Il Hwan Kim**

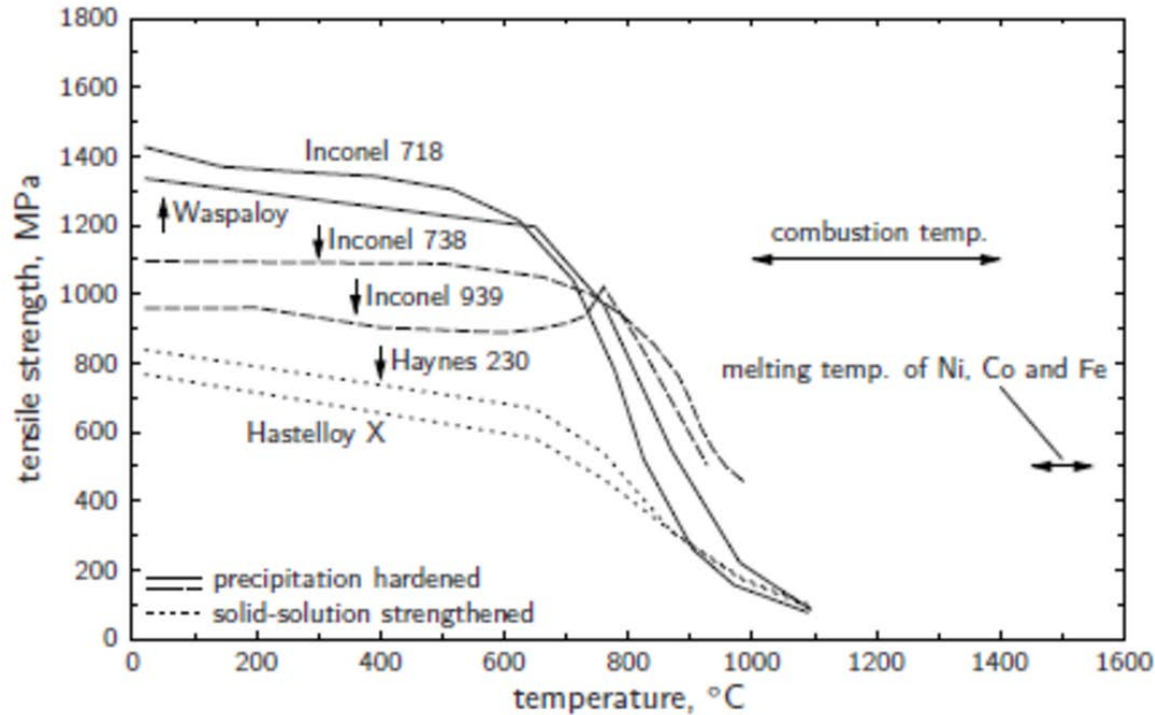
- General yield stress behavior of pure metal depending on temperature



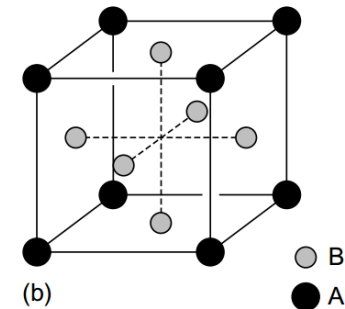
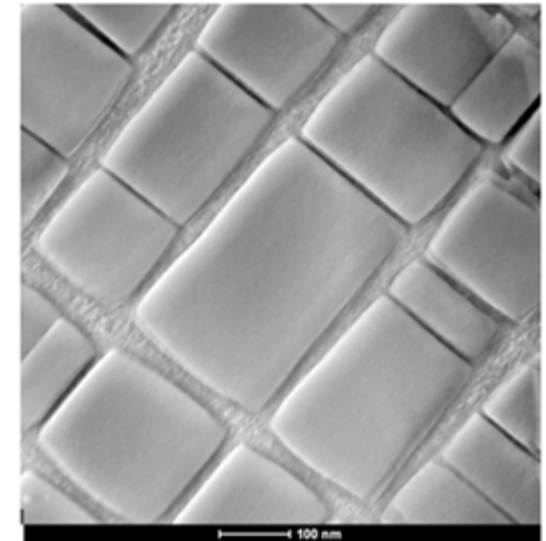
- $\tau = \tau^* + \tau_\mu$
- Yield stress anomaly is occurred by two mechanism;
 - 1) one is cross slip related mechanism
 - 2) and the other is diffusion related mechanism.

Ni-based Superalloy

R. Eriksson, PhD thesis, 2011



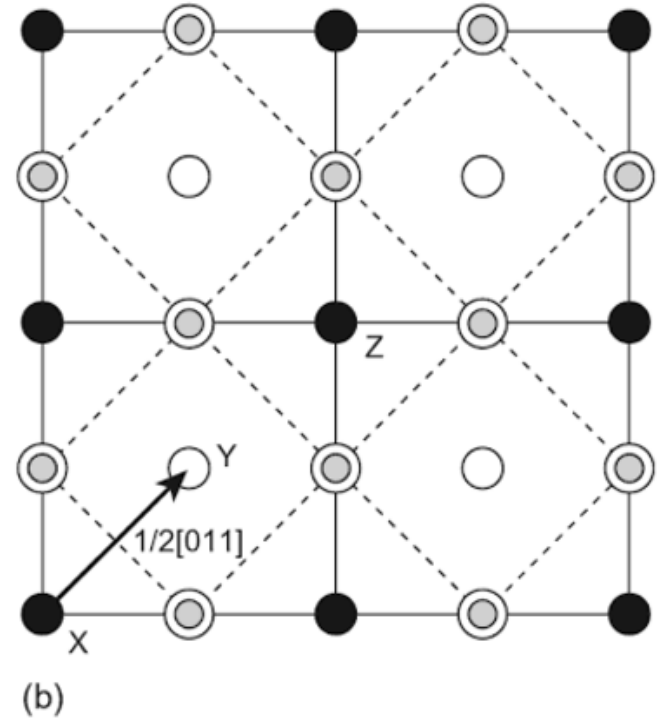
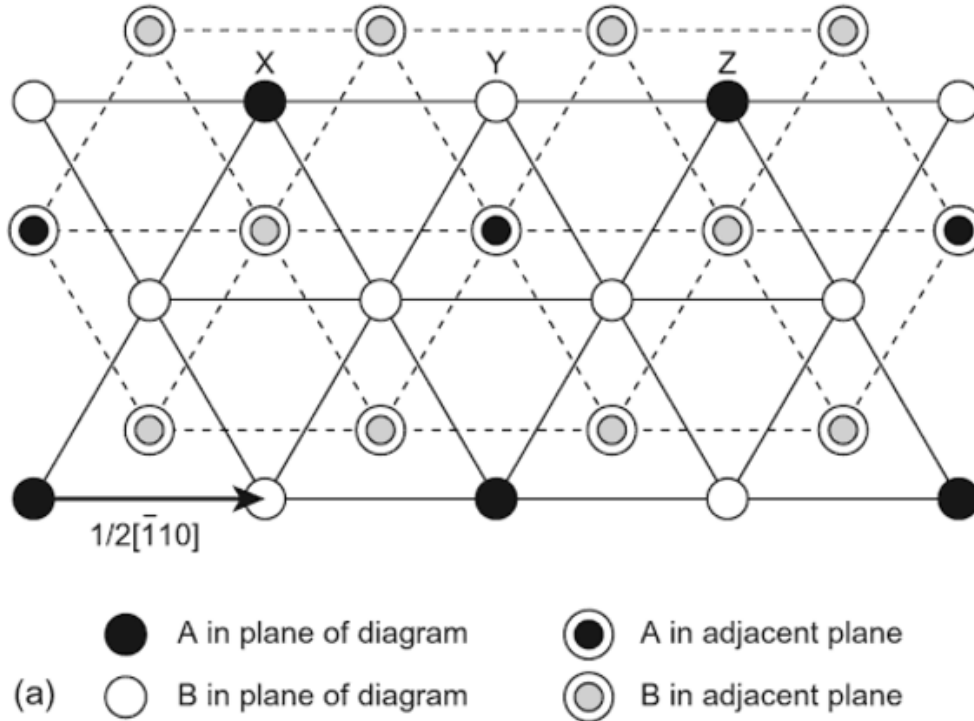
Ordered structure precipitation



- Ni-based superalloy shows constant yield stress until 800°C
- FCC matrix + $L1_2$ precipitation
- To improve engine efficiency, operating temperature must be increased

Antiphase boundary (APB) in $L1_2$ structure

D. Hull, D. J. Bacon, Introduction to Dislocation, 2011

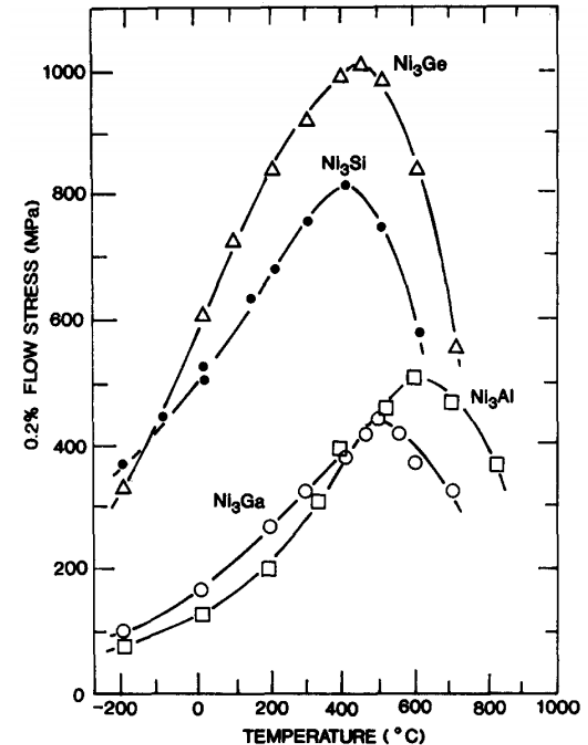
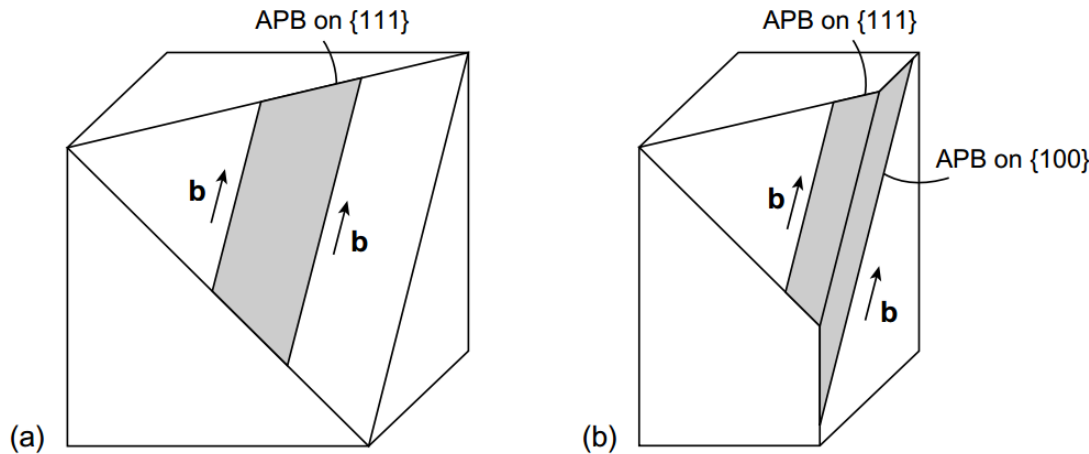


- For $L1_2$ structure, $\frac{1}{2}\langle 110 \rangle$ dislocation is Burgers vector like FCC structure
- $\{111\}$ plane has a larger APB energy than $\{100\}$ plane; second-nearest order
- Thus, the perfect dislocation consists of two $\frac{1}{2}\langle 110 \rangle$ superpartial dislocations joined by an APB

Antiphase boundary (APB) in $L1_2$ structure

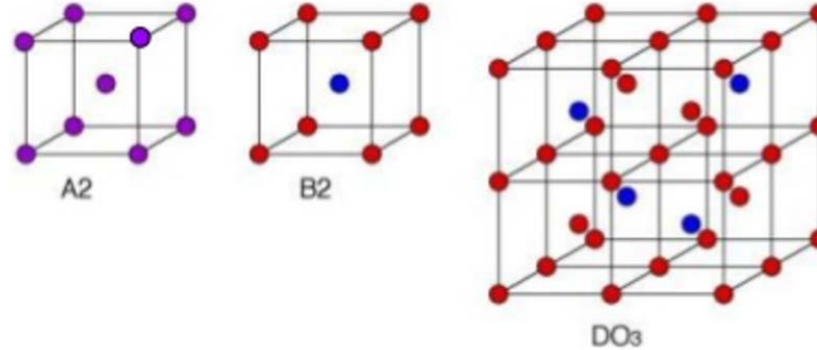
D. Hull, D. J. Bacon, Introduction to Dislocation, 2011

Yamaguchi, Progress in Materials Science, 1990

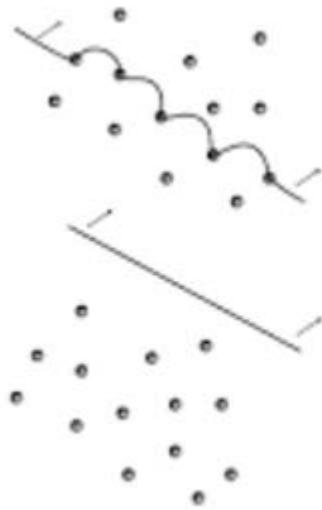


- Perfect screw dislocation will be dissociated into two partial dislocations connected by APB.
- If one of the superpartials is not dissociated, it can glide on a $\{100\}$ plane.
- When cross slip onto $\{100\}$ planes occurs, glide of the dislocation on $\{111\}$ plane is restricted.
- When temperature increases, cross slip onto $\{100\}$ planes also increases.
- This mechanism is known as Kear-Wilks lock.
- Ni₃Al, Ni₃Ga, Ni₃Si, Co₃Ti ...

Diffusion controlled dislocation locking



General situation
near RT



PLC effect
@ high temp.



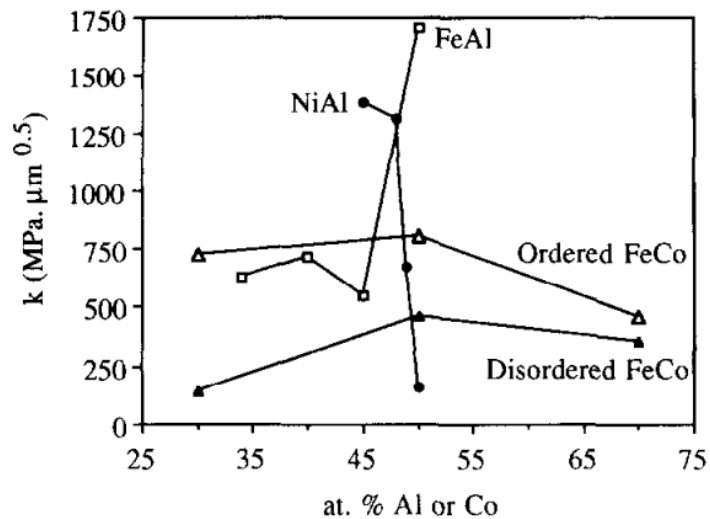
- The friction stress on mobile dislocations increases with increasing temperature
- The friction stress increases for decreasing dislocation velocity, because there is more time for diffusion on slow dislocations (Negative strain rate sensitivity)

Diffusion controlled dislocation locking

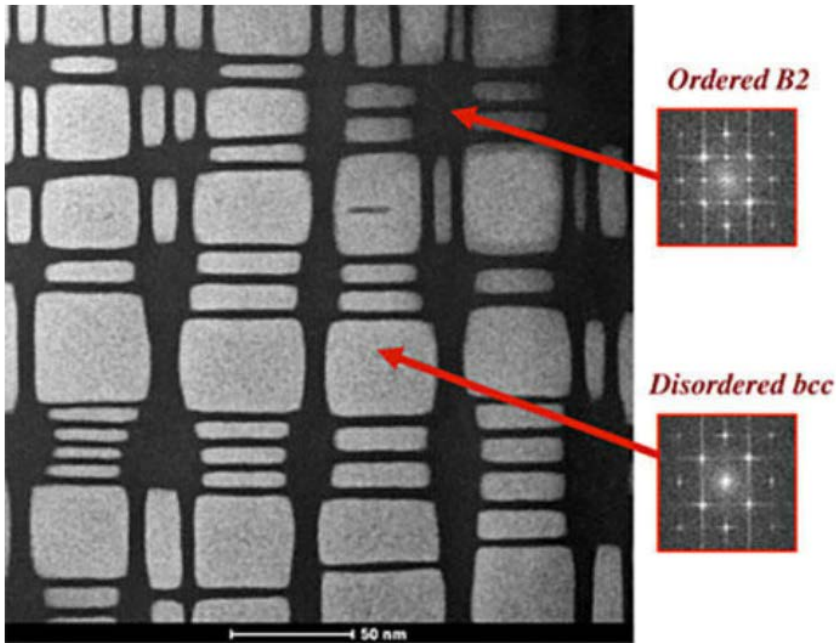
- Activation energies for creep

Alloy	Structure	ΔH (kJ mol ⁻¹)	$\Delta H/RT_m$	n
CuZn	Ordered	160	17	3.5
CuZn	Disordered	97	10	3.5
FeCo-V	Ordered	689	47	4.6
FeCo-V	Disordered	395	27	4.6

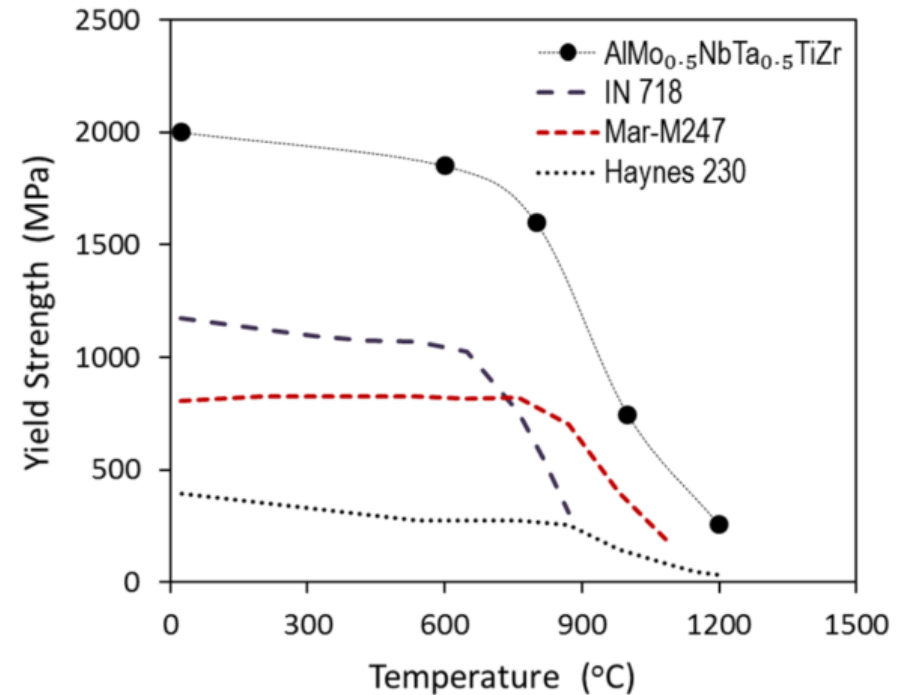
- Fracture toughness



- Diffusion of solute atoms onto dislocation cores can be dislocation locking mechanism
- Relaxation of the atomic structure of the APB ribbons
- Change of APB planes by climb
- Creep and Fracture toughness can be improved by ordering phase

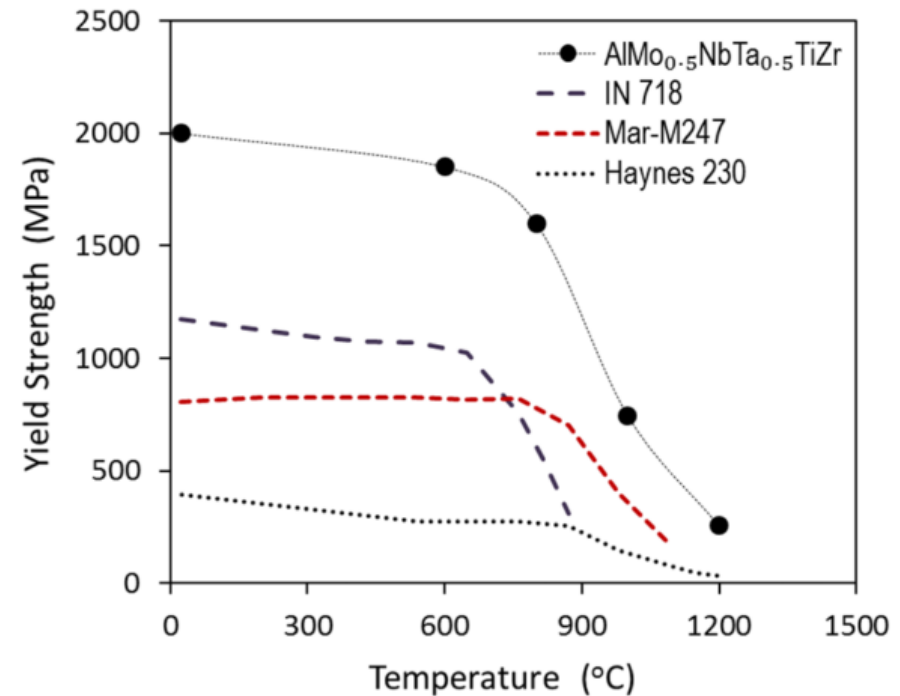
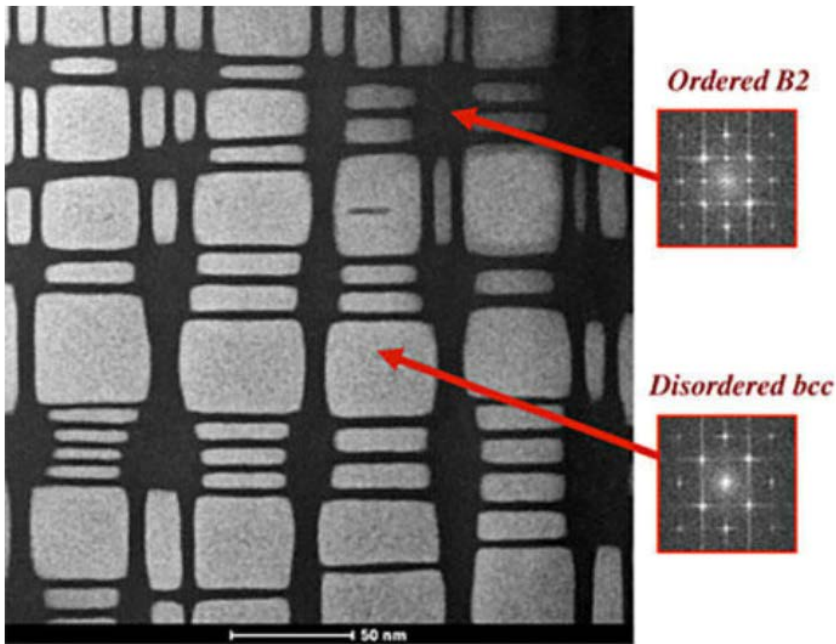


O. N. Senkov, Entropy, 2016

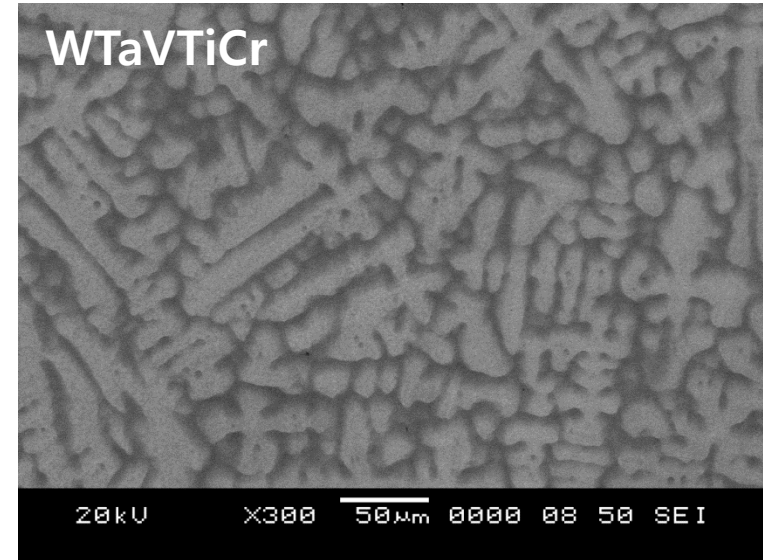
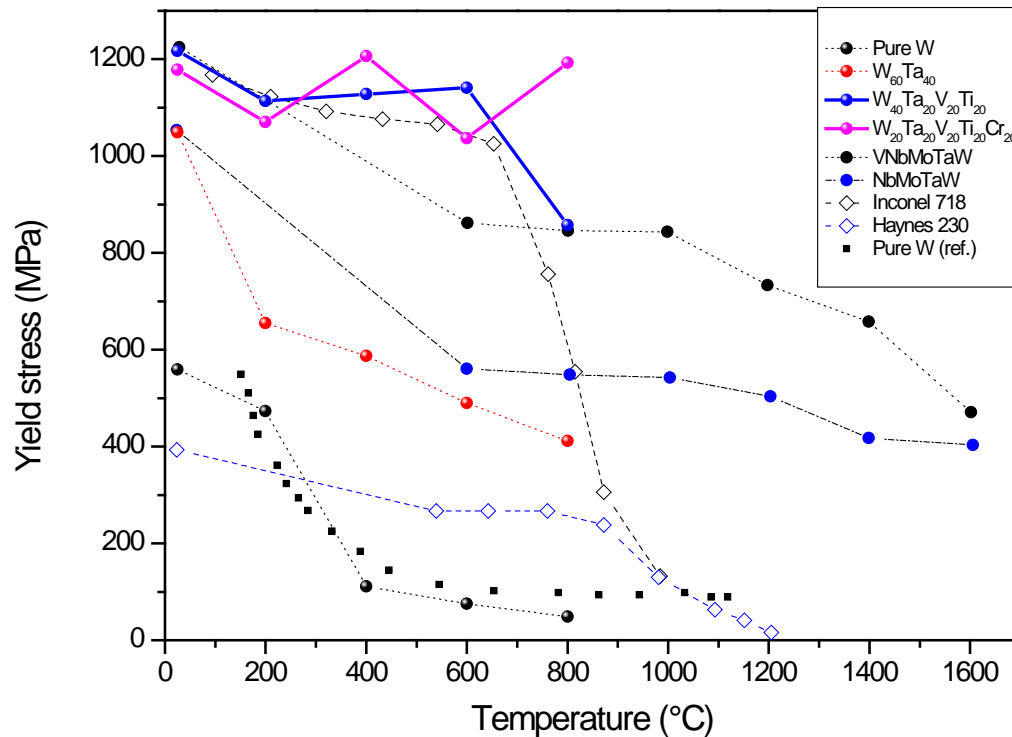


Region	Al	Mo	Nb	Ta	Ti	Zr
Overall APT reconstruction ¹	17.6	10.1	21.0	10.6	20.9	19.6
Cuboidal precipitates ²	3.7	15.6	31.8	21.9	17.2	9.5
Thin matrix channels between precipitates ²	12.1	11.7	25.8	15.2	19.2	15.8
Large long matrix channel ²	25.9	5.5	14.2	4.0	24.1	25.9
Large gap in cuboidal row ²	26.1	7.7	13.7	3.7	24.1	24.1

¹ Statistical error < 0.01 at.%; ² Statistical error < 0.1 at.%.



- Ordered B2 matrix + Disordered bcc precipitation
- A high volume fraction of the heterophase boundaries between the phases impedes the deformation flow
- Dynamic strain aging affects high temperature yield strength



- High temperature materials must have precipitations which inducing yield stress anomaly phenomena
- Ni-based superalloys: cross slip controlled dislocation locking mechanism
- BCC or B2 phase: Diffusion controlled dislocation locking mechanism
- In refractory alloys, high temperature stable phase must be investigated