

convective mass transfer

## Parameters in convective mass transfer

$$\frac{\text{momentum diffusivity}}{\text{mass diffusivity}} = \text{Sc} \equiv \frac{\nu}{D_{AB}} = \frac{\mu}{\rho D_{AB}}$$

$$\frac{\text{thermal diffusivity}}{\text{mass diffusivity}} = \text{Le} \equiv \frac{k}{\rho c_p D_{AB}}$$

$$\frac{\text{molecular mass transport resistance}}{\text{convective mass transfer resistance}} = \text{Sh} = \frac{k_c L}{D_{AB}} = \frac{-d(c_A - c_{A,s})/dy|_{y=0}}{(c_{A,s} - c_{A,\infty})/L}$$

## Dimensional analysis

### transfer of mass from the walls of a circular conduit to a fluid

variables: tube diameter, fluid density, fluid viscosity, fluid velocity, fluid diffusivity, mass-transfer coefficient (6)

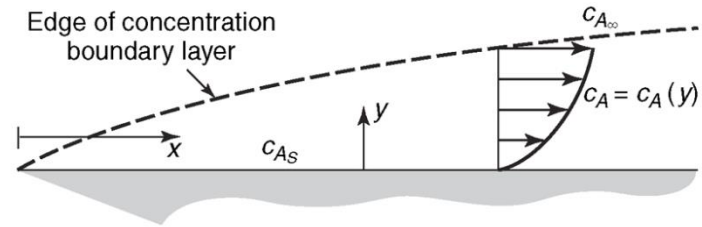
$$\text{Sh} = f(\text{Re}, \text{Sc})$$

### transfer of mass from vertical wall to adjacent fluid with natural convection

variables: characteristic length, fluid diffusivity, fluid density, fluid viscosity, buoyant force, mass-transfer coefficient (6)

$$\text{Sh} = f(\text{Gr}_{AB}, \text{Sc}) \quad \text{Gr}_{AB} = \frac{L^3 \rho g \Delta \rho_A}{\mu^2}$$

## Laminar concentration boundary layer



$$v_x \frac{\partial v_x}{\partial x} + v_y \frac{\partial v_x}{\partial y} = \nu \frac{\partial^2 v_x}{\partial y^2}$$

$$\text{momentum: } \frac{v_x}{v_\infty} = 0 \text{ at } y=0 \text{ and } \frac{v_x}{v_\infty} = 1 \text{ at } y = \infty$$

$$v_x \frac{\partial T}{\partial x} + v_y \frac{\partial T}{\partial y} = \alpha \frac{\partial^2 T}{\partial y^2}$$

$$\text{thermal: } \frac{T - T_s}{T_\infty - T_s} = 0 \text{ at } y=0 \text{ and } \frac{T - T_s}{T_\infty - T_s} = 1 \text{ at } y = \infty$$

$$v_x \frac{\partial c_A}{\partial x} + v_y \frac{\partial c_A}{\partial y} = D_{AB} \frac{\partial^2 c_A}{\partial y^2}$$

$$\text{concentration: } \frac{c_A - c_{A,s}}{c_{A,\infty} - c_{A,s}} = 0 \text{ at } y=0 \text{ and } \frac{c_A - c_{A,s}}{c_{A,\infty} - c_{A,s}} = 1 \text{ at } y = \infty$$

The rate at which mass enters or leaves the boundary layer at the surface is so small that it does not alter the velocity profile.

heatmass

$$\left. \frac{\partial T}{\partial y} \right|_{y=0} = (T_\infty - T_s) \left[ \frac{0.332}{x} \text{Re}_x^{1/2} \right]$$

$$\left. \frac{dc_A}{dy} \right|_{y=0} = (c_{A,\infty} - c_{A,s}) \left[ \frac{0.332}{x} \text{Re}_x^{1/2} \right]$$

$$\frac{q_y}{A} = h_x (T_s - T_\infty) = -k \left. \frac{\partial T}{\partial y} \right|_{y=0}$$

$$N_{A,y} = k_c (C_{A,s} - C_{A,\infty}) = -D_{AB} \left. \frac{\partial c_A}{\partial y} \right|_{y=0}$$

Pr=1,  
Sc=1

$$h_x = -\frac{k}{T_s - T_\infty} \left. \frac{\partial T}{\partial y} \right|_{y=0} = \frac{0.332k}{x} \text{Re}_x^{1/2}$$

$$k_c = \frac{D_{AB}}{x} \left[ 0.332 \text{Re}_x^{1/2} \right]$$

$$\frac{h_x x}{k} = \text{Nu}_x = 0.332 \text{Re}_x^{1/2}$$

$$\frac{k_c x}{D_{AB}} = \text{Sh}_x = 0.332 \text{Re}_x^{1/2}$$

Pr≠1,  
Sc≠1

$$\frac{\delta}{\delta_t} = \text{Pr}^{1/3} \quad \frac{h_x x}{k} = \text{Nu}_x = 0.332 \text{Re}_x^{1/2} \text{Pr}^{1/3}$$

$$\frac{\delta}{\delta_c} = \text{Sc}^{1/3} \quad \frac{k_c x}{D_{AB}} = \text{Sh}_x = 0.332 \text{Re}_x^{1/2} \text{Sc}^{1/3}$$

$$\frac{hL}{k} = \text{Nu}_L = 0.664 \text{Re}_L^{1/2} \text{Pr}^{1/3}$$

$$\frac{\bar{k}_c L}{D_{AB}} = \text{Sh}_L = 0.664 \text{Re}_L^{1/2} \text{Sc}^{1/3}$$

## Reynolds analogy (Pr=1, Sc=1)

heat

$$f' = 2 \frac{v_x}{v_\infty} = 2 \frac{T - T_s}{T_\infty - T_s}$$

$$\left. \frac{d v_x}{dy v_\infty} \right|_{y=0} = \left. \frac{d}{dy} \left( \frac{T - T_s}{T_\infty - T_s} \right) \right|_{y=0}$$

$$h(T_s - T_\infty) = -k \left. \frac{\partial}{\partial y} (T - T_s) \right|_{y=0}$$

$$h = \left. \frac{\mu c_p}{v_\infty} \frac{dv_x}{dy} \right|_{y=0}$$

$$C_f \cong \frac{\tau_0}{\rho v_\infty^2 / 2} = \left. \frac{2\mu}{\rho v_\infty^2} \frac{dv_x}{dy} \right|_{y=0}$$

$$\frac{h}{\rho v_\infty c_p} = \frac{C_f}{2}$$

mass

$$\left. \frac{\partial}{\partial y} \left( \frac{c_A - c_{A,s}}{c_{A,\infty} - c_{A,s}} \right) \right|_{y=0} = \left. \frac{\partial}{\partial y} \left( \frac{v_x}{v_\infty} \right) \right|_{y=0}$$

$$N_{A,y} = -D_{AB} \left. \frac{\partial}{\partial y} (c_A - c_{A,s}) \right|_{y=0} = k_c (c_{A,s} - c_{A,\infty})$$

$$k_c = \left. \frac{\mu}{\rho v_\infty} \frac{\partial v_x}{\partial y} \right|_{y=0}$$

$$C_f \cong \frac{\tau_0}{\rho v_\infty^2 / 2} = \left. \frac{2\mu}{\rho v_\infty^2} \frac{dv_x}{dy} \right|_{y=0}$$

$$\frac{k_c}{v_\infty} = \frac{C_f}{2}$$

## Turbulent flow

heat

mass

$$\tau_{yx} = \mu \frac{d\bar{v}_x}{dy} - \overline{\rho v'_x v'_y}$$

$$\frac{q_y}{A} = -\rho c_p (\alpha + \varepsilon_H) \frac{d\bar{T}}{dy}$$

$$N_{A,y} = -(D_{AB} + \varepsilon_D) \frac{d\bar{c}_A}{dy}$$

$$C_f \equiv \frac{\tau_s}{\rho(v_\infty^2/2)}$$

Prandtl  
analogy

$$\text{Nu} = \frac{(C_f/2)\text{RePr}}{1 + 5\sqrt{C_f/2}(\text{Pr}-1)}$$

$$\text{Sh} = \frac{(C_f/2)\text{ReSc}}{1 + 5\sqrt{C_f/2}(\text{Sc}-1)}$$

von Karman  
analogy

$$\text{Nu} = \frac{(C_f/2)\text{RePr}}{1 + 5\sqrt{C_f/2} \left\{ \text{Pr} - 1 + \ln \left[ \frac{1 + 5\text{Pr}}{6} \right] \right\}}$$

$$\text{Sh} = \frac{(C_f/2)\text{ReSc}}{1 + 5\sqrt{C_f/2} \left\{ \text{Sc} - 1 + \ln \left[ \frac{1 + 5\text{Sc}}{6} \right] \right\}}$$

## Chilton-Colburn analogy

$$j_H = j_D$$

$$\frac{h}{\rho v_\infty c_p} (\text{Pr})^{2/3} = \frac{k_c}{v_\infty} (\text{Sc})^{2/3}$$

for turbulent pipe flow

$$\frac{hD}{k} = \text{Nu} = 0.023 \text{Re}^{0.8} \text{Pr}^{1/3}$$

$$\frac{\bar{k}_c D}{D_{AB}} = \text{Sh} = 0.023 \text{Re}^{0.8} \text{Sc}^{1/3}$$

**Table 28.1** Models for convective mass-transfer coefficients (dilute systems)

| Model                 | Basic form   | $f(D_{AB})$                | Notes  |
|-----------------------|--|----------------------------|--|
| Film theory           | $k_c = \frac{D_{AB}}{\delta}$                                      | $k_c \propto D_{AB}$       | $\delta$ unknown, may be found when solute has high Sc   |
| Penetration theory    | $k_c = \sqrt{\frac{D_{AB} v_\infty}{\pi \delta}}$                  | $k_c \propto D_{AB}^{1/2}$ | $\delta$ unknown, good model when homogeneous reaction within boundary layer or when solute has low Sc |
| Boundary-layer theory | $k_c = 0.664 \frac{D_{AB}}{L} (\text{Re})^{1/2} (\text{Sc})^{1/3}$ | $k_c \propto D_{AB}^{2/3}$ | Best way to scale $k_c$ from one solute to another exposed to same hydrodynamic flow                   |