2017 Fall

# "Phase Equilibria in Materials"

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#### **Contents for previous class**

- **Binary System** mixture/ solution / compound
- Gibbs Free Energy in Binary System

$$G_1 = X_A G_A + X_B G_B \quad J/mol$$
  $G_2 = G_1 + \Delta G_{mix} \quad J/mol$ 

**Ideal solution (\Delta H\_{mix} = 0)**  $\Delta G^{mix} = RT(X_A \ln X_A + X_B \ln X_B)$ 

$$G = X_A G_A + X_B G_B + RT(X_A \ln X_A + X_B \ln X_B)$$

**Regular solution**  $\Delta H_{mix} = P_{AB}\varepsilon \quad \text{where } \varepsilon = \varepsilon_{AB} - \frac{1}{2}(\varepsilon_{AA} + \varepsilon_{BB})$   $G = X_A G_A + X_B G_B + \Omega X_A X_B + RT(X_A \ln X_A + X_B \ln X_B)$ 

- Chemical potential and Activity

$$\mu_{\mathsf{A}} = \left(\frac{\partial \mathsf{G'}}{\partial \mathsf{n}_{\mathsf{A}}}\right)_{\mathsf{T},\mathsf{I}}$$

• 
$$\mu_A = G_A + RT \ln a_A \quad \ln \left(\frac{a_A}{X_A}\right) = \frac{\Omega}{RT} (1 - X_A)^2$$

 $\frac{a_A}{X_A} = \gamma_A = \text{activity coefficient}$ 

 $\mu$ 는 조성에 의해 결정되기 때문에  $dn_A$ 가 매우 작아서 조성변화 없어야

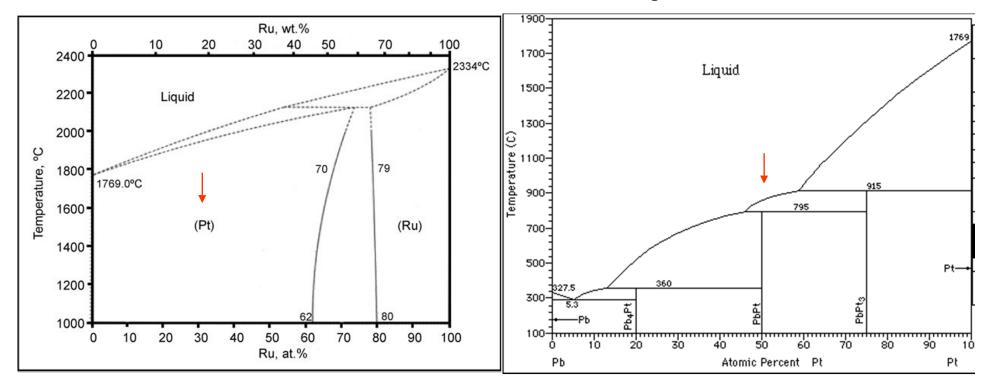
\* Binary System (two components)  $\rightarrow$  A, B

# : Equilibrium depends on not only pressure and temperature but also <u>composition</u>.

#### Solid Solution vs. Intermetallic Compounds

- atomic scale mixture/ Random distribution on lattice

-fixed A, B positions/ Ordered state



Pt<sub>0.5</sub>Ru<sub>0.5</sub> – Pt structure (fcc)

**PbPt – NiAS structure** 

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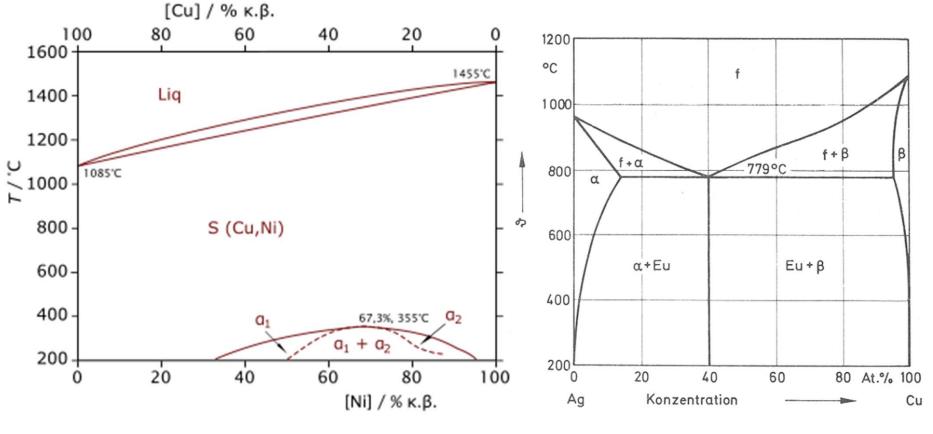
## **Hume-Rothery Rules for Mixing**

Empirical rules for substitutional solid-solution formation were identified from experiment that are not exact, but give an expectation of formation.

- Solid solution:
  - Crystalline solid
  - Multicomponent yet homogeneous
  - Impurities are randomly distributed throughout the lattice
- Factors favoring solubility of B in A (Hume-Rothery Rules)
  - Similar atomic size:  $\Delta r/r \leq 15\%$
  - Same crystal structure for A and B
  - − Similar electronegativities:  $|\chi_A \chi_B| \le 0.6$  (preferably ≤ 0.4)
  - Similar valence
- If all four criteria are met: complete solid solution
- If any criterion is not met: *limited solid solution*

**Cu-Ni Alloys** 





complete solid solution

limited solid solution

Assumption: a simple physical model for "binary solid solutions" : in order to introduce some of the basic concepts of the thermodynamics of alloys

#### **1.3 Binary Solutions**

#### G = H - TS = E + PV - TS**Chemical potential**

The increase of the total free energy of the system by the increase of very small quantity of A, dn<sub>A</sub>, will be proportional to  $\mu_A$ .

 $\rightarrow$  dn<sub>A</sub>~ small enough (:  $\mu_A$  depends on the composition of phase)

 $dG' = \mu_A dn_A$  (T, P,  $n_B$ : constant)

 $\mu_{\textbf{A}}$  : partial molar free energy of Aor chemical potential of A

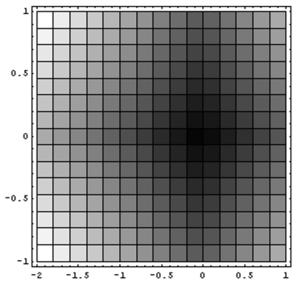
 $\mu_{\mathsf{A}} = \left(\frac{\partial \mathsf{G'}}{\partial \mathsf{n}_{\mathsf{A}}}\right)_{\mathsf{T},\mathsf{D},\mathsf{T}} \qquad \mu_{\mathsf{B}} = \left(\frac{\partial \mathsf{G'}}{\partial \mathsf{n}_{\mathsf{B}}}\right)_{\mathsf{T},\mathsf{D},\mathsf{D}}$ 

**For A-B binary solution**,  $dG' = \mu_A dn_A + \mu_B dn_B$ 

For variable T and P

$$dG' = -SdT + VdP + \mu_A dn_A + \mu_B dn_B \qquad ^6$$

#### 1) Ideal solution



**1.3 Binary Solutions** 

1) Ideal solution

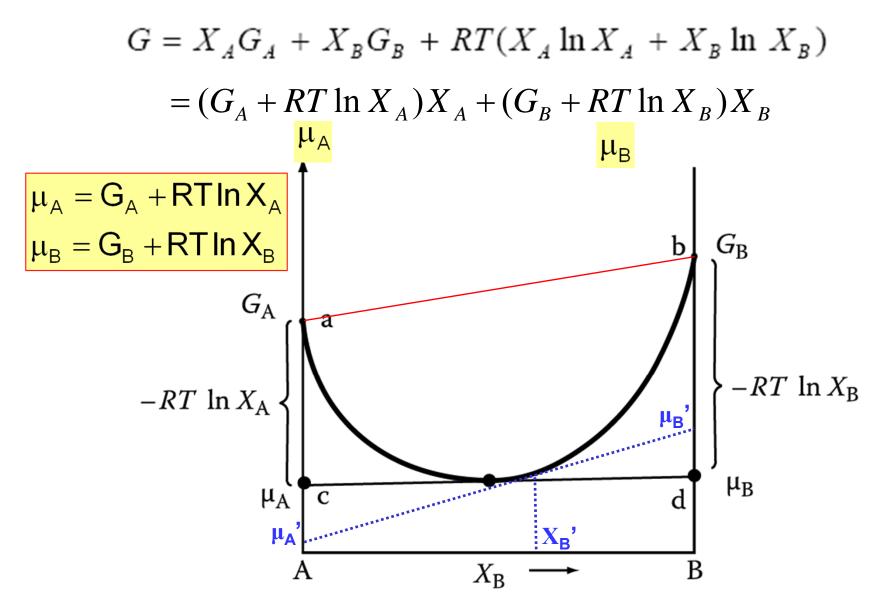


Fig. 1.12 The relationship between the free energy curve and Chemical potentials for an ideal solution.

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#### **Contents for today's class**

## - Binary Solid Solution

Ideal solution and Regular solution

: Chemical potential and Activity

#### **Real solution**

- Ordered phases: SRO & LRO, superlattice, Intermediate phase (intermetallic compound)
- Clustering
- Equilibrium in heterogeneous system

**1.3 Binary Solutions** 

$$\Delta \boldsymbol{G}_{mix} = \Delta \boldsymbol{H}_{mix} - \boldsymbol{T} \Delta \boldsymbol{S}_{mix}$$

# **Q1: What is "Regular Solution"?**

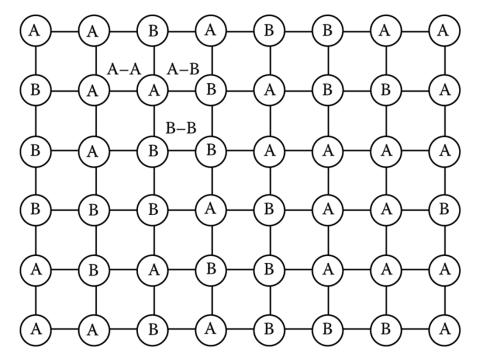
$$\Delta \boldsymbol{G}_{mix} = \Delta \boldsymbol{H}_{mix} - \boldsymbol{T} \Delta \boldsymbol{S}_{mix}$$

#### **Regular Solutions**

Ideal solution :  $\Delta H_{mix} = 0 \implies$  This type of behavior is exceptional in practice and usually mixing is endothermic or exothermic.

<u>Quasi-chemical model</u> assumes that heat of mixing,  $\Delta H_{mix}$ , is only due to the bond energies between adjacent atoms.

Assumption: the volumes of pure A and B are equal and do not change during mixing so that the interatomic distance and bond energies are independent of composition. Structure model of a binary solution



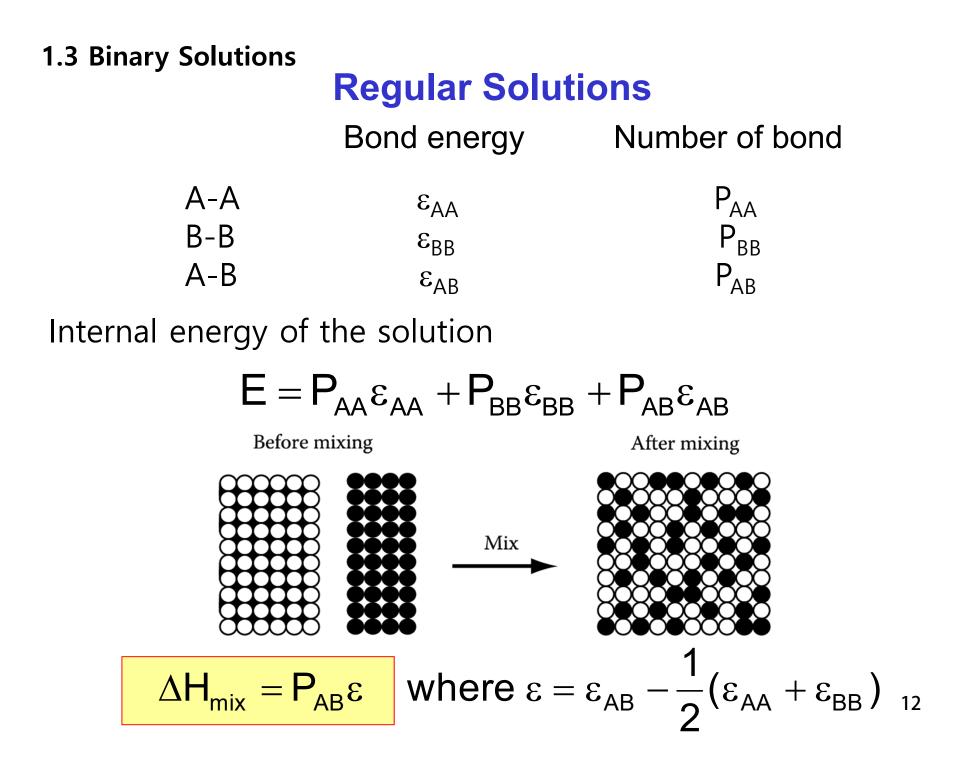
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Fig. 1.13 The different types of interatomic bond in a solid solution.

**Gibbs Free Energy of Regular Solutions** 

# Q2: How can you estimate "ΔH<sub>mix</sub> of regular solution"?

$$\Delta H_{mix} = \Omega X_A X_B$$
 where  $\Omega = N_a z \epsilon$ 



## **Regular Solutions**

Completely random arrangement

$$\varepsilon = 0 \qquad \Rightarrow \qquad \varepsilon_{AB} = \frac{1}{2} (\varepsilon_{AA} + \varepsilon_{BB})$$

$$\Delta H_{mix} = 0 \qquad \text{ideal solution}$$

$$\frac{P_{AB} = N_a Z X_A X_B}{N_a : A \text{vogadro's number}} \text{ bonds per mole}$$

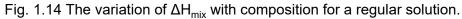
$$rac{(1) \quad \varepsilon < 0 \rightarrow P_{AB} \uparrow \quad (2) \quad \varepsilon > 0 \rightarrow P_{AB} \downarrow$$

$$(3) \quad \varepsilon \approx 0 \qquad \Rightarrow \quad \Delta H_{mix} = P_{AB} \varepsilon$$

$$\Delta H_{mix} = \Omega X_A X_B \text{ where } \Omega = N_a Z \varepsilon$$

$$Regular \text{ solution}$$

$$F_{g. 1.14 \text{ The variation of } \Delta H_{mix} \text{ with composition for a}}$$



В

 $\Omega \prec$ 

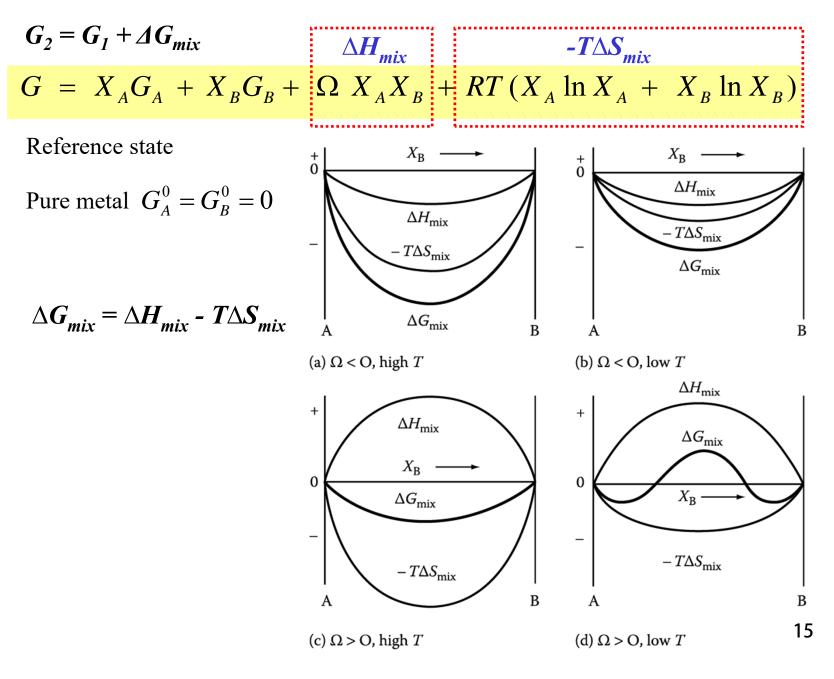
**Gibbs Free Energy of Regular Solutions** 

## Q3: How can you estimate

## "Molar Free energy for regular solution"?

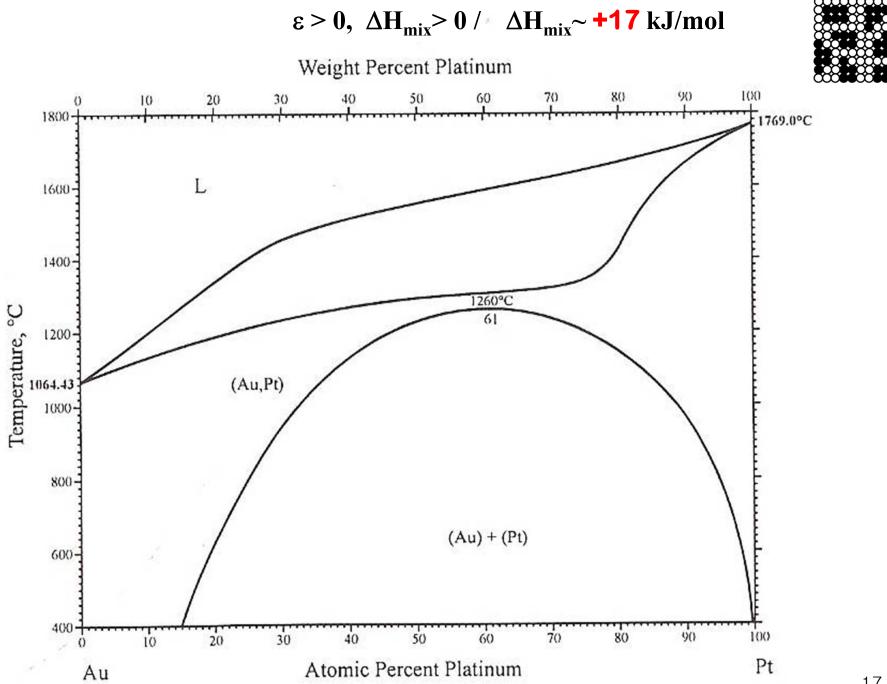
 $G_{2} = G_{1} + \Delta G_{mix}$   $AH_{mix}$   $G = X_{A}G_{A} + X_{B}G_{B} + \Omega X_{A}X_{B} + RT (X_{A} \ln X_{A} + X_{B} \ln X_{B})$ 

#### **Regular Solutions**



**Gibbs Free Energy of Regular Solutions** 

# Q4: How can you calculate "critical temperature, *T*<sub>c</sub>"?



#### **Regular Solutions**

Reference state

Pure metal 
$$G_A^0 = G_B^0 = 0$$
  $\Delta G_{mix} = \Delta H_{mix} - T\Delta S_{mix}$   
$$\Delta G_m = \begin{bmatrix} \Delta H_{mix} & -T\Delta S_{mix} \\ zNX_A(1-X_A) \begin{bmatrix} H_{AB} - \frac{H_{AA} + H_{BB}}{2} \end{bmatrix} + NkT[X_A \ln X_A + (1-X_A) \ln (1-X_A)]. \quad (97)$$

(a) With  $H_{AB} < \frac{1}{2}(H_{AA} + H_{BB})$ ,  $H_{AB}$  will be more negative than the mean of  $H_{AA} + H_{BB}$ . This implies that dissimilar atoms attract more strongly than similar atoms. There will be a tendency towards the formation of a superlattice or a compound.

(b) With  $H_{AB} > \frac{1}{2}(H_{AA} + H_{BB})$ ,  $\Delta H_m$  will be positive. With  $H_{AB}$  greater than the mean of  $H_{AA} + H_{BB}$  similar atoms will attract each other more strongly than dissimilar atoms. There will be a tendency towards the formation of a mechanical mixture of A and B rather than towards the formation of a homogeneous solution. The tendency towards phase separation into phases A and B is dependent on  $\Delta H_m$  predominating over  $\Delta S_m$ . With increase in temperature the entropy term becomes more significant and eventually predominates over the enthalpy term. At low temperatures the system will consist of virtually pure A and B atoms, *i.e.* to increasing mutual solubility of A and B. Eventually a temperature will be reached, the critical temperature, at which complete solubility of A and B is attained. The entropy effect is exerting such a predominating role that it completely swamps the enthalpy effect and a homogeneous solution results.

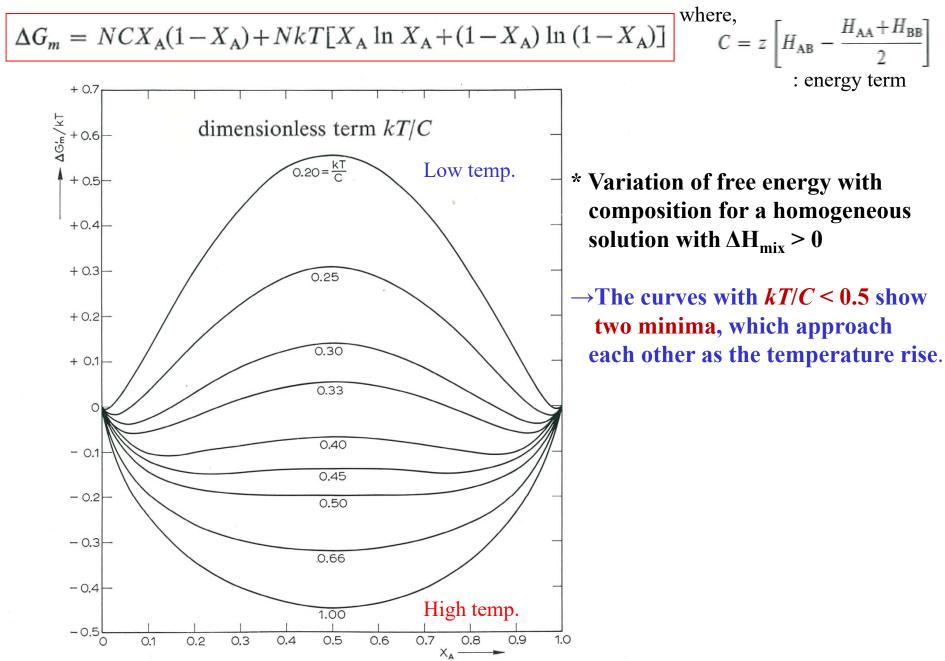


Fig. 14. Variation of free energy with composition for a homogeneous solution with  $\Delta H_m > 0$ . Free energycomposition curves are given for various values of the parameter kT/C.

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$$\Delta G_m = NCX_{\rm A}(1 - X_{\rm A}) + NkT[X_{\rm A} \ln X_{\rm A} + (1 - X_{\rm A}) \ln (1 - X_{\rm A})] \qquad \text{where,} \qquad C = z \left[ H_{\rm AB} - \frac{H_{\rm AA} + H_{\rm BB}}{2} \right]$$

Taking the curve kT/C = 0.25 as an example, we can substitute C=4kT in upper eq. to obtain

$$\frac{\Delta G_m}{N} = \Delta G'_m = kT [4X_A(1-X_A) + X_A \ln X_A + (1-X_A) \ln (1-X_A)].$$

#### TABLE 1

XA	$4X_{\rm A}(1-X_{\rm A})$	$X_{\rm A} \ln X_{\rm A} + (1 - X_{\rm A}) \ln (1 - X_{\rm A})$	$(-X_{\rm A}) \Delta G'_m/kT$
0.01	+0.0396	-0.0561	-0.0165
0.015	+0.0591	-0.0780	-0.0189
0.025	+0.0975	-0.1170	-0.0195
0.03	+0.1164	-0.1347	-0.0183
0.05	+0.19	-0.1988	-0.0088
0.1	+0.36		+0.0349
0.2	+0.64	-0.5004	+0.1396
0.3	+0.84	-0.6109	+0.2291
0.4	+0.96	-0.6730	+0.2870
0.5	+1.00	-0.6932	+0.3068

\* Free energy curve exhibit two minima at  $X_A = 0.02$  and  $X_A = 0.98$ .

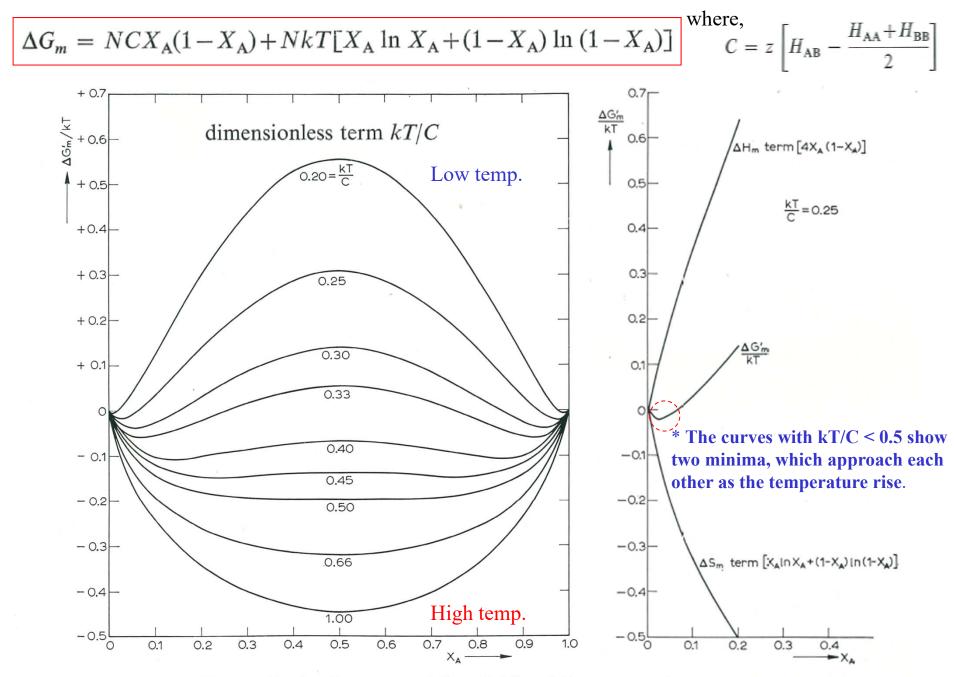
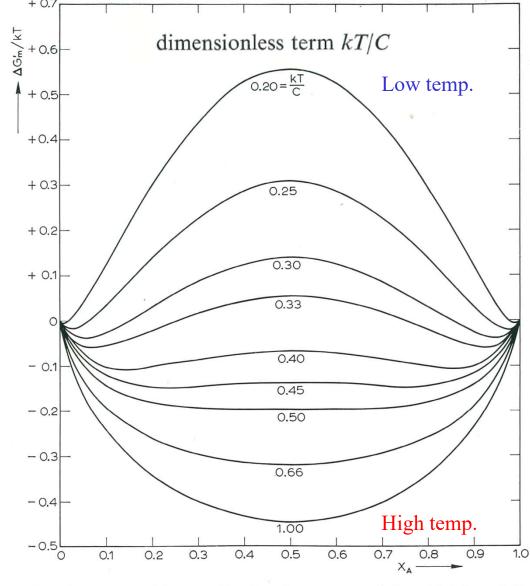


Fig. 14. Variation of free energy with composition for a homogeneous solution with  $\Delta H_m > 0$ . Free energycomposition curves are given for various values of the parameter kT/C.

$$\Delta G_m = NCX_A(1 - X_A) + NkT[X_A \ln X_A + (1 - X_A) \ln (1 - X_A)] \qquad \text{where,} \qquad C = z \left[H_{AB} - \frac{H_{AA} + H_{BB}}{2}\right]$$
  
: energy term



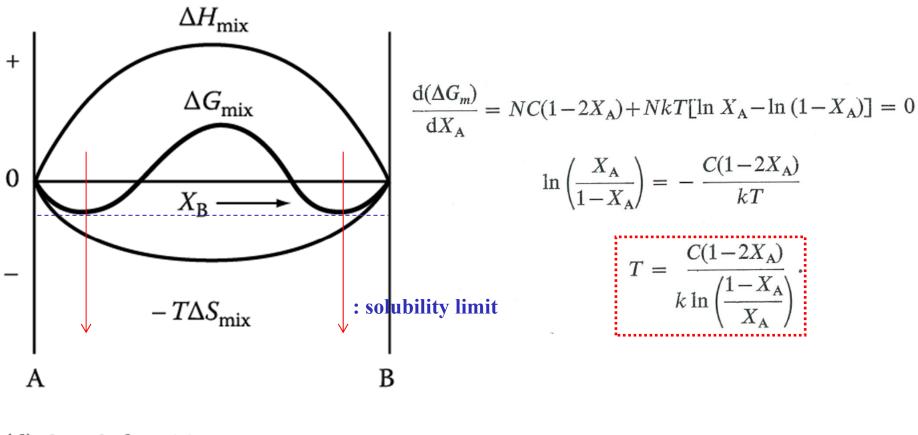
\* The curves with *kT/C* < 0.5 show two minima, which approach each other as the temperature rise.

\* With kT/C  $\geq$  0.5 there is a continuous fall in free energy from  $X_A=0$  to  $X_A=0.5$  and  $X_A=1.0$  to  $X_A=0.5$ . The free energy curve thus assumes the characteristic from one associates with the formation of homogeneous solutions.

Fig. 14. Variation of free energy with composition for a homogeneous solution with  $\Delta H_m > 0$ . Free energycomposition curves are given for various values of the parameter kT/C.

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$$\Delta G_m = NCX_A(1 - X_A) + NkT[X_A \ln X_A + (1 - X_A) \ln (1 - X_A)] \qquad \text{where,} \qquad C = z \left[ H_{AB} - \frac{H_{AA} + H_{BB}}{2} \right]$$



(d)  $\Omega$  > O, low *T* 

Fig. 14. Variation of free energy with composition for a homogeneous solution with  $\Delta H_m > 0$ . Free energycomposition curves are given for various values of the parameter kT/C.

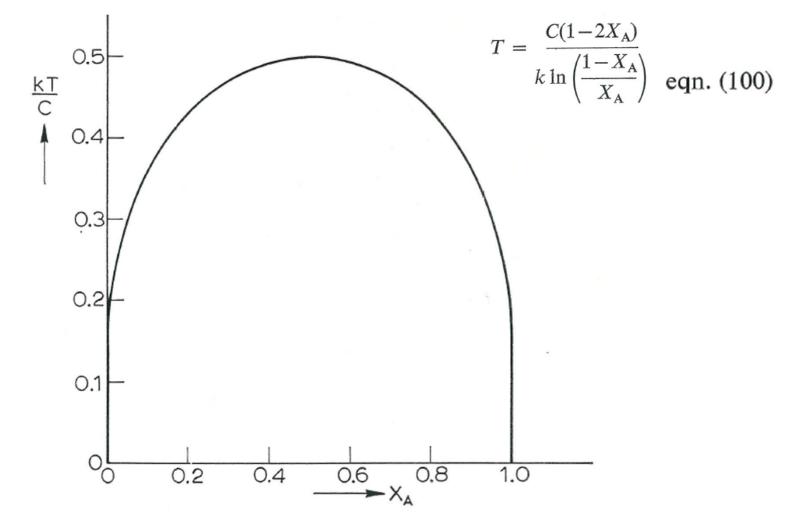


Figure. 21. Solubility curve obtained from eqn. (100) by plotting the concentration A in two-existing phases as a function of kT/C.

The solubility of the components in each other increases with temperature until a temperature is reached where the components are completely miscible (soluble) in each other. The temperature at which complete miscibility occurs is called the critical temperature,  $T_c$ .

#### At $T_c$ the term $d^2(\Delta G_m)/d(X_A)^2$ will be zero.

Since

then

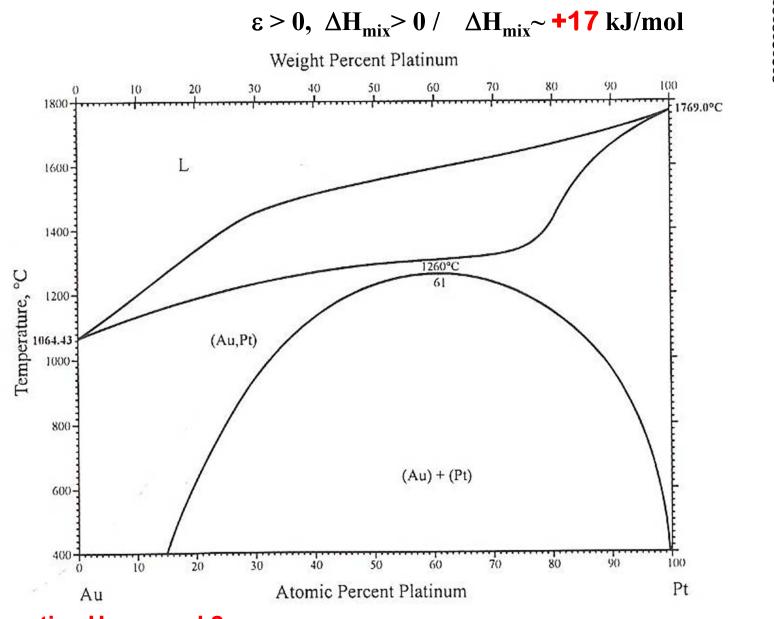
$$\frac{d^{2}(\Delta G_{m})}{d(X_{A})^{2}} = -2NC + NkT_{c}\left(\frac{1}{X_{A}} + \frac{1}{1 - X_{A}}\right) = 0$$
$$2C = \frac{kT_{c}}{X_{A}(1 - X_{A})} \quad \text{or} \quad T_{c} = \frac{2CX_{A}(1 - X_{A})}{k}$$

The term  $T_c$  will be a maximum when  $X_A = (1 - X_A) = 0.5$ . It follows that

$$T_c = \frac{C}{2k}.$$
 (101)

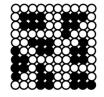
A high value of the critical temperature is associated with a high positive value for  $C = z[H_{AB} - \frac{1}{2}(H_{AA} + H_{BB})]).$ 

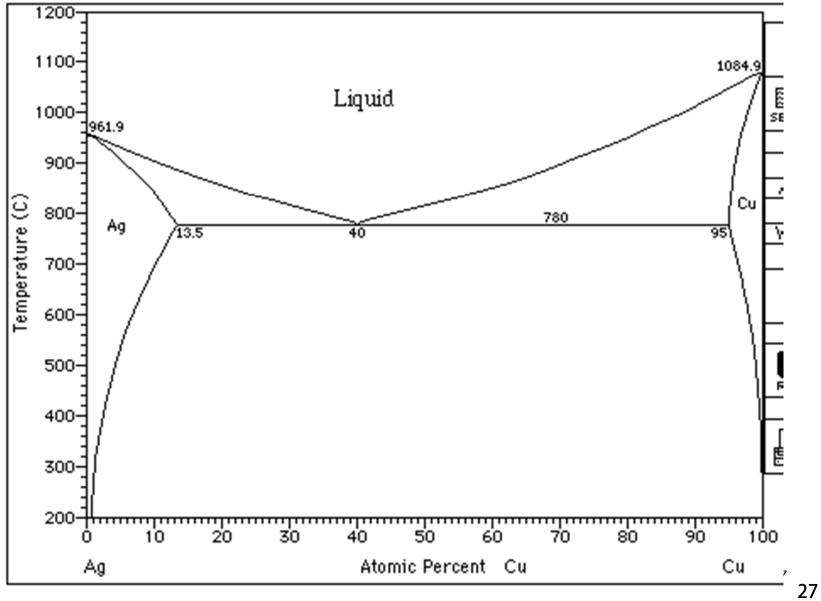
The stronger the attraction between similar atoms, the higher  $T_c$ . In those binary phase diagrams with a miscibility gap in the solid state the gap has not the symmetrical form shown in Fig. 21. This is primarily because the initial simplifying assumption that the energy is the sum of interaction between pairs of atoms is never absolutely valid. The systems Pd-Ir\*, Pt-Ir\*\* and Pt-Au\*\*\* all have miscibility gaps in the solid state with varying degrees of asymmetry. Most binary phase diagrams with a positive value of  $\Delta H_m$  do not show a miscibility gap with a closure at temperature  $T_c$  since melting occurs before  $T_c$  is reached (for example the Ag-Cu system).



#### **Incentive Homework2:**

please find and summary models for assymmetric miscibility gaps as a ppt file. Ref. Acta Meter. 1 (1953) 202/ Acta Meter. 8 (1960) 711/ etc.





**Gibbs Free Energy of Binary Solutions** 

# Q5: "Correlation between chemical potential and free energy"?

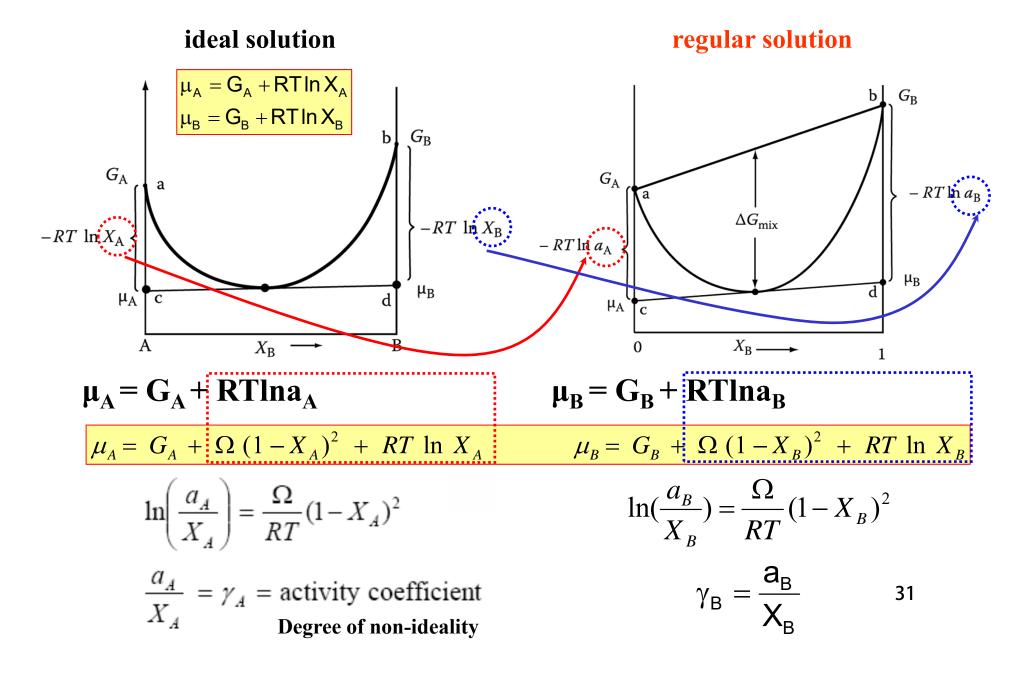
#### **Correlation between chemical potential and free energy**

For 1 mole of the solution(T, P: constant)
$$G = E + PV - TS$$
 $G = \mu_A X_A + \mu_B X_B$  $Jmol^{-1}$  $G = H - TS$  $G = X_A G_A + X_B G_B + \Omega X_A X_B + RT (X_A \ln X_A + X_B \ln X_B)$  $\longrightarrow X_A X_B = X_A X_B (X_A + X_B) = X_A^2 X_B + X_B^2 X_A^2$  $= X_A (G_A + \Omega (1 - X_A)^2 + RT \ln X_A) + X_B (G_B + \Omega (1 - X_B)^2 + RT \ln X_B)$ Regular solution $\mu_A = G_A + \Omega (1 - X_A)^2 + RT \ln X_A$  $\mu_B = G_B + \Omega (1 - X_B)^2 + RT \ln X_B$  $\mu_B = G_B + RT \ln X_B$ Ideal solution

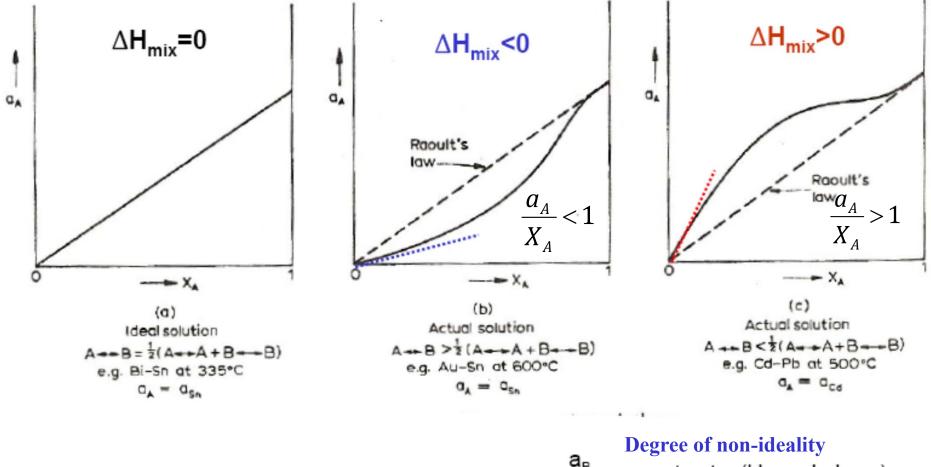
**Gibbs Free Energy of Binary Solutions** 

# **Q6: What is "activity"?**

#### Activity, a : effective concentration for mass action



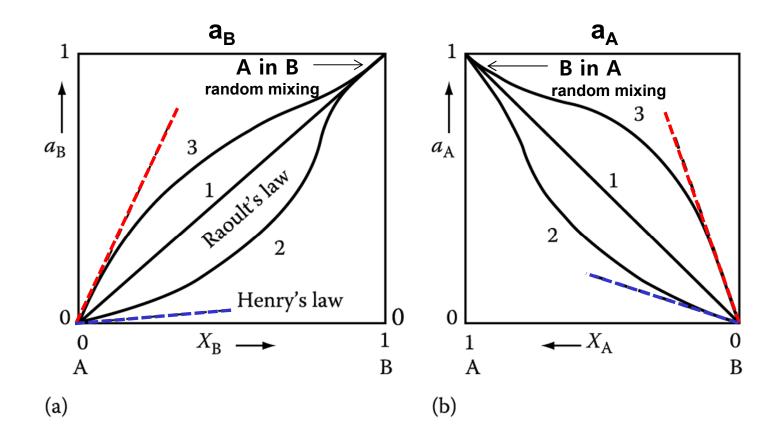
#### **Activity-composition curves for solutions**



• For a dilute solution of B in A ( $X_B \rightarrow 0$ )

 $\gamma_{B} = \frac{a_{B}}{X_{B}} \cong constant$  (Henry's Law)  $\gamma_{A} = \frac{a_{A}}{X_{A}} \cong 1$  (Rault's Law) 32

#### Variation of activity with composition (a) $a_B$ , (b) $a_A$



Line 1 : (a)  $a_B = X_B$ , (b)  $a_A = X_A$ Line 2 : (a)  $a_B < X_B$ , (b)  $a_A < X_A$ Line 3 : (a)  $a_B > X_B$ , (b)  $a_A > X_A$ 

# ideal solution...Rault's law $\Delta H_{mix} < 0 \quad \bigstar \quad \ln\left(\frac{a_A}{X_A}\right) = \frac{\Omega}{RT}(1 - X_A)^2$ $\Delta H_{mix} > 0 \qquad 33$

**Gibbs Free Energy of Binary Solutions** 

# Q7: "Chemical equilibrium of multi-phases"? → Gibbs Phase Rule

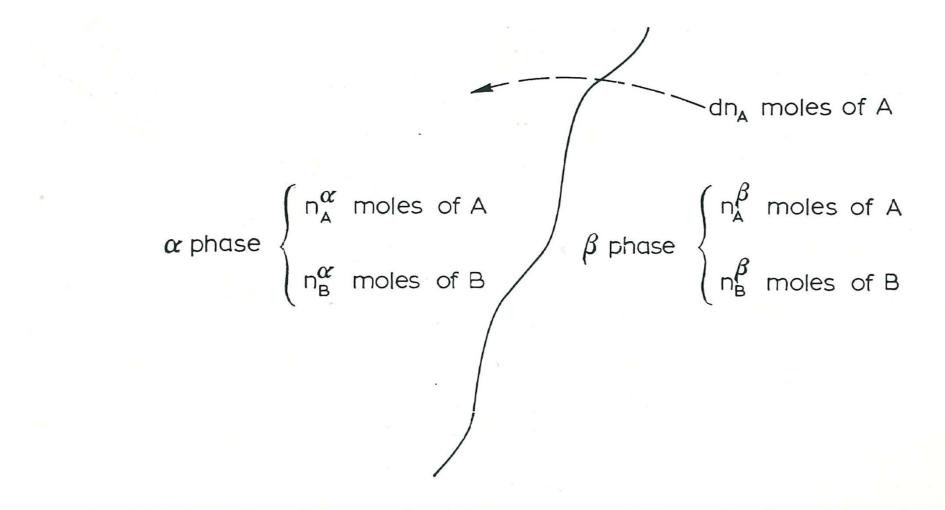
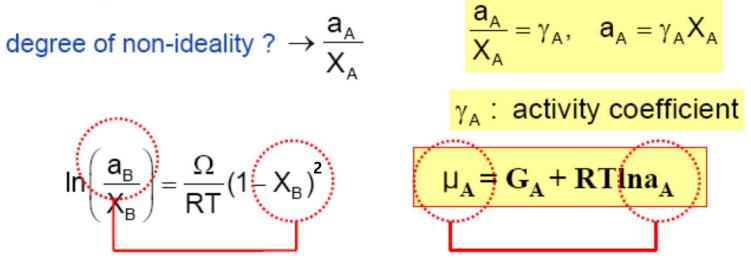


Fig. 10. Transfer of  $dn_A$  moles of component A from the  $\beta$  to the  $\alpha$  phase.

Activity of a component is just another means of describing the state of the component in a solution.



Activity or chemical potential of a component is important when several condensed phases are in equilibrium.

Chemical Equilibrium ( $\mu$ , a)  $\rightarrow$  multiphase and multicomponent ( $\mu_i^{\alpha} = \mu_i^{\beta} = \mu_i^{\gamma} = ...$ ), ( $a_i^{\alpha} = a_i^{\beta} = a_i^{\gamma} = ...$ ) ( $\mu_A^{\alpha} = \mu_A^{\beta} = \mu_A^{\gamma} = ...$ ), ( $a_A^{\alpha} = a_A^{\beta} = a_A^{\gamma} = ...$ ) ( $\mu_B^{\alpha} = \mu_B^{\beta} = \mu_B^{\gamma} = ...$ ), ( $a_B^{\alpha} = a_B^{\beta} = a_B^{\gamma} = ...$ )

#### The Gibbs Phase Rule

**Degree of freedom** (number of variables that can be varied independently)

#### = the number of variables – the number of constraints

- Number of phases : p, number of components : c,
- # of controllable variable : composition (c-1)p, temperature : p, pressure : p
- # of restrictions :

(p-1)c from chemical equilibrium $\mu_i^a = \mu_i^\beta = \mu_i^\gamma = \dots = \mu_i^p$ p-1 from thermal equilibrium $T^a = T^\beta = T^\gamma = \dots = T^p$ p-1 from mechanical equilibrium $P^a = P^\beta = P^\gamma = \dots = P^p$ 

- Number of variable can be controlled with maintaining equilibrium

$$f = (c-1)p + p + p - (p-1)c - (p-1) - (p-1) = c - p + 2$$
$$f = c - p + 2$$

- If pressure is constant : f = (c-1)p + p - (p-1)c - (p-1) = c - p + 1

1.5 Binary phase diagrams

#### **The Gibbs Phase Rule**

In chemistry, Gibbs' phase rule describes the <u>possible number of</u> <u>degrees of freedom (F) in a closed system at equilibrium</u>, in terms of the number of separate phases (P) and the number of chemical components (C) in the system. It was deduced from thermodynamic principles by Josiah Willard Gibbs in the 1870s.

#### Gibbs phase rule

F =C+N-P

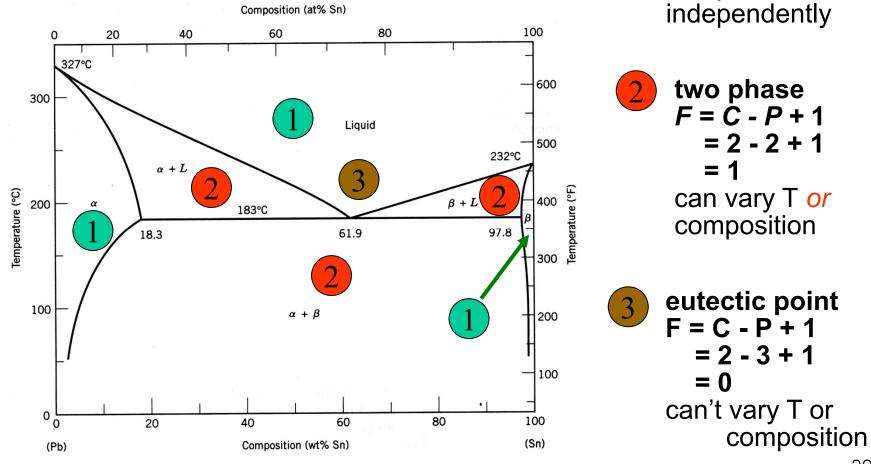
F: degree of freedom C: number of chemical variables N: number of non-chemical variables P: number of phases

In general, Gibbs' rule then follows, as:

F = C - P + 2 (from T, P).

From Wikipedia, the free encyclopedia

### The Gibbs Phase Rule For Constant Pressure, P + F = C + 1



single phase

= 2 - 1 + 1

can vary T and

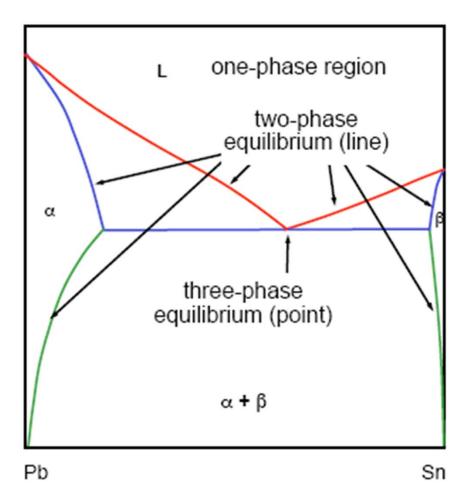
composition

F = C - P + 1

= 2

#### **The Gibbs Phase Rule**

Application of Gibbs phase rule: For a binary system at ambient pressure: C=2 (2 elements) N=1 (temperature, no pressure) For single phase: F=2: % and T (a region) For a 2-phase equilibrium: F=1: % or T (a line) For a 3-phase equilibrium: F=0, (invariant point)



- **Binary System** mixture/ solution / compound
- Gibbs Free Energy in Binary System

$$G_1 = X_A G_A + X_B G_B \quad J/mol$$
  $G_2 = G_1 + \Delta G_{mix} \quad J/mol$ 

**Ideal solution (\Delta H\_{mix} = 0)**  $\Delta G^{mix} = RT(X_A \ln X_A + X_B \ln X_B)$ 

$$G = X_A G_A + X_B G_B + RT(X_A \ln X_A + X_B \ln X_B)$$

**Regular solution**  $\Delta H_{mix} = P_{AB}\varepsilon$  where  $\varepsilon = \varepsilon_{AB} - \frac{1}{2}(\varepsilon_{AA} + \varepsilon_{BB})$  $G = X_A G_A + X_B G_B + \Omega X_A X_B + RT(X_A \ln X_A + X_B \ln X_B)$ 

- Chemical potential and Activity

$$\mu_{\mathsf{A}} = \left(\frac{\partial \mathsf{G'}}{\partial \mathsf{n}_{\mathsf{A}}}\right)_{\mathsf{T}, \mathsf{P}, \mathsf{H}}$$

$$u_{A} = G_{A} + RT \ln a_{A} \quad \ln \left(\frac{a_{A}}{X_{A}}\right) = \frac{\Omega}{RT} (1 - X_{A})^{2}$$

 $\mu$ 는 조성에 의해 결정되기 때문에  $dn_A$ 가 매우 작아서 조성변화 없어야

- $\frac{a_A}{X_A} = \gamma_A = \text{activity coefficient}$
- Chemical equilibrium → Gibbs phase rule 41