

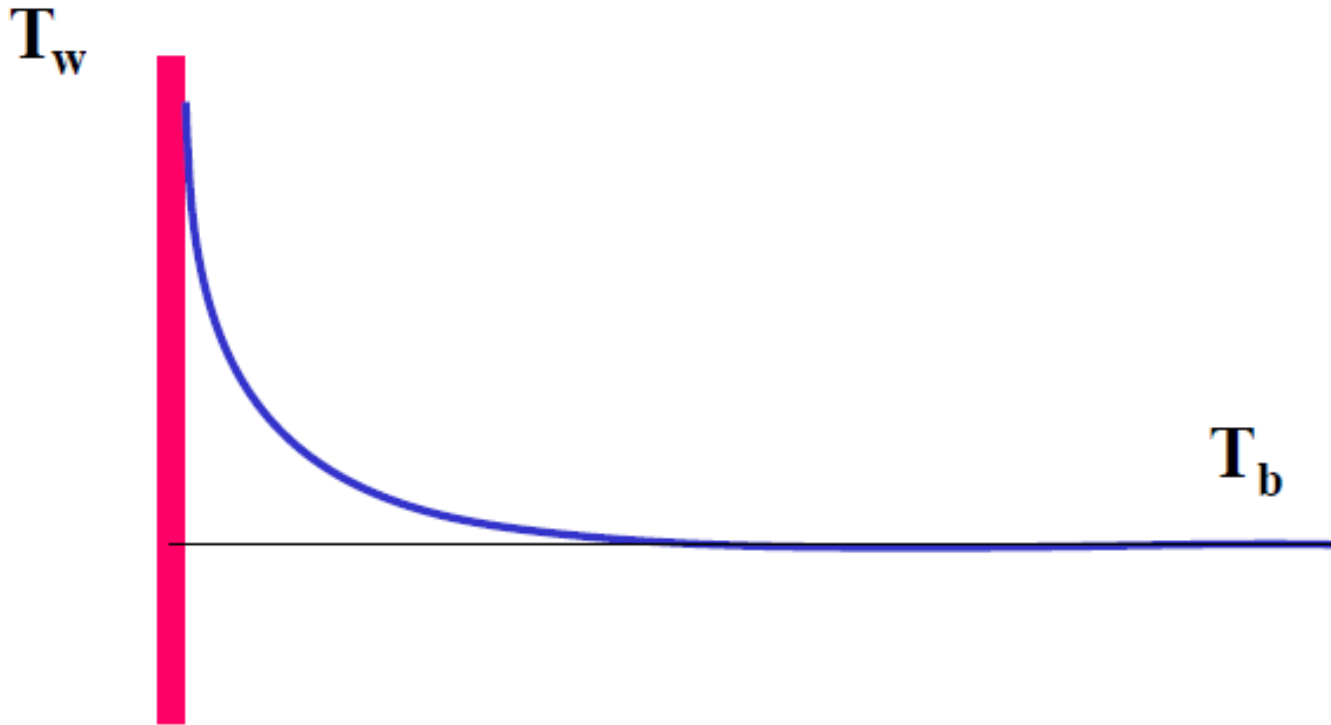
Chapter 14. Interphase Transport in Non-isothermal Systems

- Definitions of heat transfer coefficients(h_{tc}), h
- Analytical calculations of h_{tc} 's for forced convection through tubes and slits
- h_{tc} 's for forced convection in tubes
- h_{tc} 's for forced convection around submerged objects and for forced convection through packed beds
- h_{tc} 's for free and mixed convection and for condensation of pure vapors on solid surface

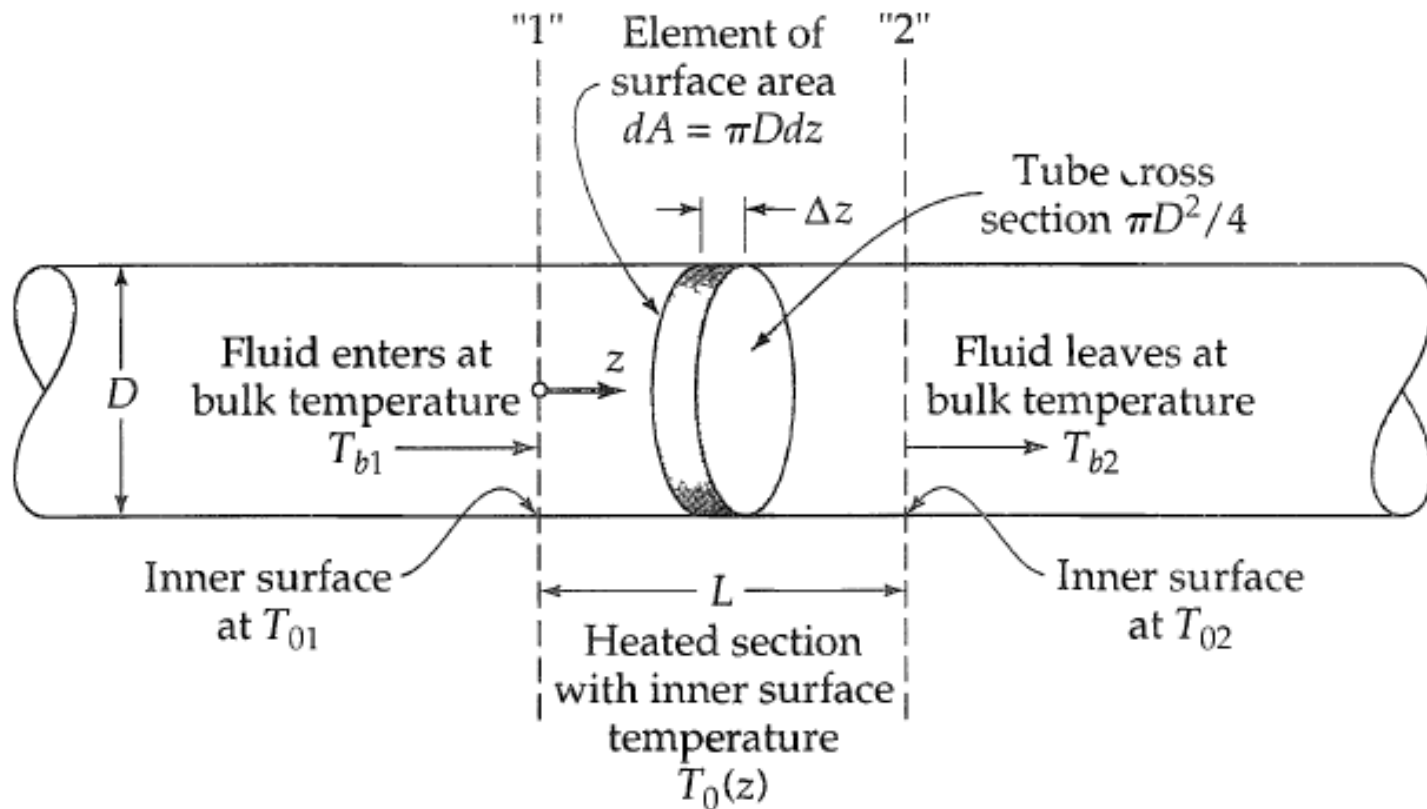
Definition of heat transfer coefficient

- Definition
 - Q = heat flow into the fluid $Q = hA\Delta T$
 - A = characteristic area
 - ΔT = characteristic temperature difference
- Two case are studied
 - Flow in conduits
 - Flow around submerged objects

Heat transfer coefficient



Flow in conduits



Flow in conduits. Definitions for h

- Flow in a circular tube of diameter D with a heated wall section of length L.

- Based on temperature difference at the inlet

$$Q = h_1(\pi DL)(T_{01} - T_{b1}) \equiv h_1(\pi DL)\Delta T_1$$

- Based on arithmetic mean of terminal temperature difference

$$Q = h_a(\pi DL)\left(\frac{(T_{01} - T_{b1}) + (T_{02} - T_{b2})}{2}\right) \equiv h_a(\pi DL)\Delta T_a$$

- Based on logarithmic mean temperature difference

$$Q = h_{\ln}(\pi DL)\left(\frac{(T_{01} - T_{b1}) - (T_{02} - T_{b2})}{\ln(T_{01} - T_{b1}) - \ln(T_{02} - T_{b2})}\right) \equiv h_{\ln}(\pi DL)\Delta T_{\ln}$$

- Differential form

$$dQ = h_{\text{loc}}(\pi D dz)(T_0 - T_b) \equiv h_{\text{loc}}(\pi D dz)\Delta T_{\text{loc}}$$

Flow around submerged objects. Definitions for h

- Fluid around a sphere of radius R
 - Uniform surface temperature, T_0
 - Approaching fluid with temperature, T_∞

- Mean heat transfer coefficient

$$Q = h_m(4\pi R^2)(T_0 - T_\infty)$$

- Local heat transfer coefficient

$$dQ = h_{loc}(dA)(T_0 - T_\infty)$$

Typical values for h

"Transport Phenomena" 2nd ed.,
R.B. Bird, W.E. Stewart, E.N. Lightfoot

Table 14.1-1 Typical Orders of Magnitude for Heat Transfer Coefficients^a

System	h (W/m ² · K) or (kcal/m ² · hr · C)	h (Btu/ft ² · hr · F)
<i>Free convection</i>		
Gases	3–20	1–4
Liquids	100–600	20–120
Boiling water	1000–20,000	200–4000
<i>Forced convection</i>		
Gases	10–100	2–20
Liquids	50–500	10–100
Water	500–10,000	100–2000
<i>Condensing vapors</i>	1000–100,000	200–20,000

Chilton-Colburn j-factor for heat transfer

- In function of dimensionless numbers

$$j_H = \frac{Nu}{RePr^{1/3}} \quad j_{H,ln} = \frac{h_{ln}}{\langle \rho v \rangle \hat{C}_p} \left(\frac{\hat{C}_p \mu}{k} \right)^{2/3}$$

- Several analytical expressions may be obtained (e.g., §14.2)
- Analytical expressions for constant physical properties
- The properties are evaluated at “film” temperature,

- For tubes and slits

$$T_f = \frac{1}{2}(T_{0a} + T_{ba}) \quad T_{0a} = \frac{1}{2}(T_{01} + T_{02})$$
$$T_{ba} = \frac{1}{2}(T_{b1} + T_{b2})$$

T_{0a} is the arithmetic average of the surface temperatures at the two ends.

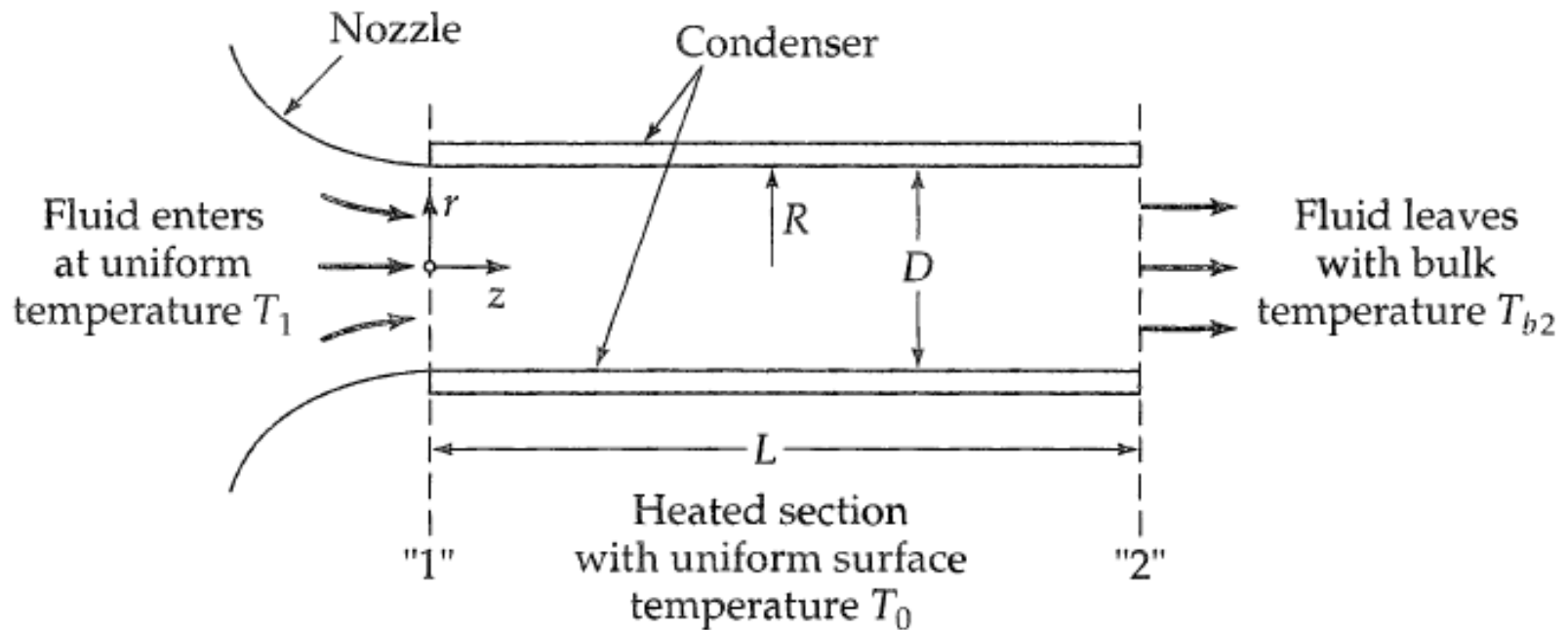
T_{ba} is the arithmetic average of the inlet and outlet bulk

- For submerged objects

$$T_f = \frac{1}{2}(T_0 + T_\infty)$$

uniform surface temperature T_0

Heat transfer coefficients for forced convection in tubes



Forced convection in tubes

- Same procedure as that used for friction factors
- Heat flow from the tube wall into the fluid

$$Q(t) = \int_0^L \int_0^{2\pi} \left(+k \frac{\partial T}{\partial r} \right) \Big|_{r=R} R d\theta dz$$

- From dimension analysis

$$\text{Nu}_1 = \text{Nu}_1(\text{Re}, \text{Pr}, \text{Br}, L/D)$$

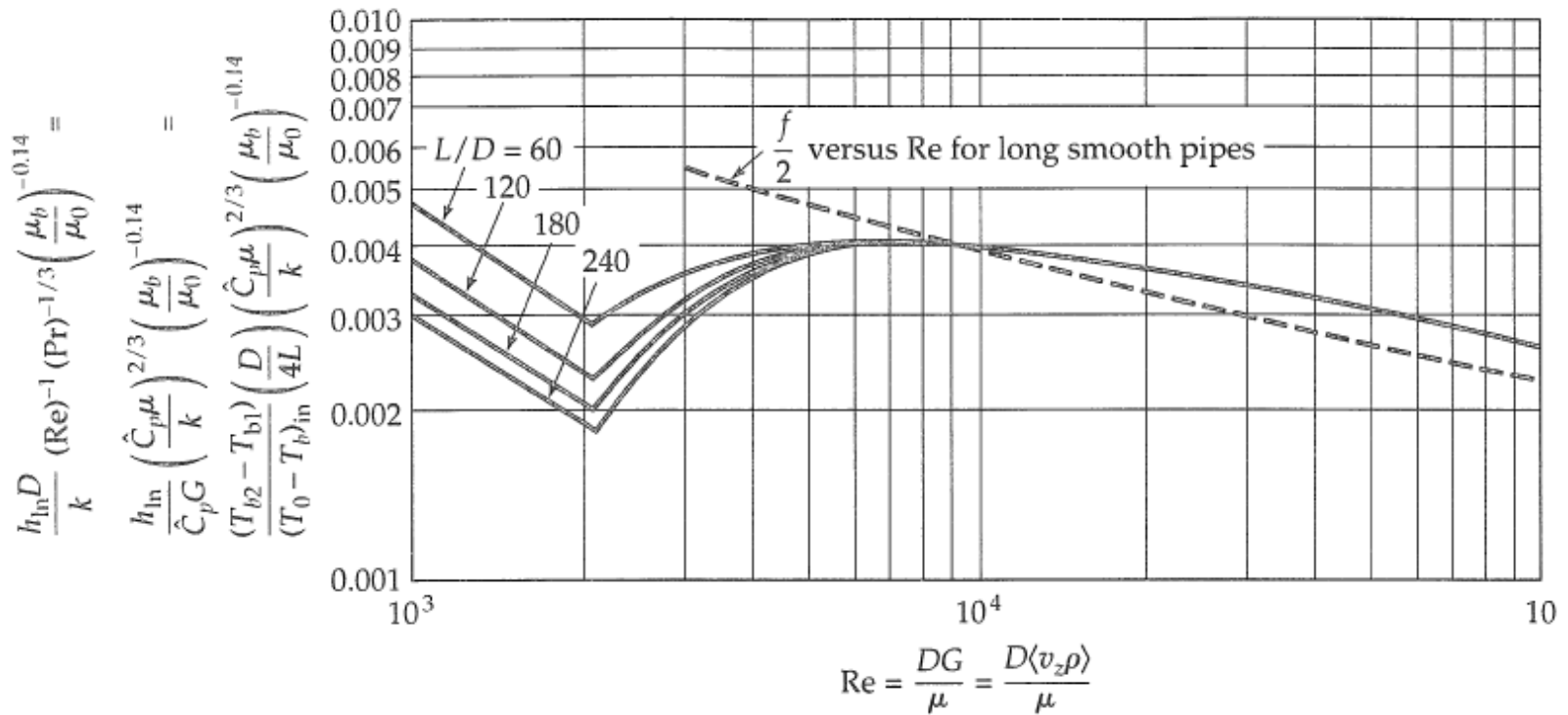
- For negligible viscous dissipation heating, the Brinkman number can be omitted.
- Heat transfer coefficients are then defined as

$$\text{Nu}_a = \text{Nu}_a(\text{Re}, \text{Pr}, L/D)$$

$$\text{Nu}_{\text{in}} = \text{Nu}_{\text{in}}(\text{Re}, \text{Pr}, L/D)$$

$$\text{Nu}_{\text{loc}} = \text{Nu}_{\text{loc}}(\text{Re}, \text{Pr}, L/D) \quad \text{Nu}_a = h_a D/k, \text{Nu}_{\text{in}} = h_{\text{in}} D/k, \text{ and } \text{Nu}_{\text{loc}} = h_{\text{loc}} D/k$$

Heat transfer coefficient for fully developed flow in smooth tubes



Forced convection in tubes. Special cases

- For very large temperature differences

$$\text{Nu} = \text{Nu}(\text{Re}, \text{Pr}, L/D, \mu_b/\mu_0)$$

- For highly turbulent flow For $\text{Re} > 20\,000$

$$\text{Nu}_{\text{ln}} = 0.026 \text{Re}^{0.8} \text{Pr}^{1/3} \left(\frac{\mu_b}{\mu_0} \right)^{0.14}$$

- For laminar flow

$$\text{Nu}_{\text{ln}} = 1.86 \left(\text{RePr} \frac{D}{L} \right)^{1/3} \left(\frac{\mu_b}{\mu_0} \right)^{0.14}$$

- Remarks Colburn analogy

$$j_{H,\text{ln}} \approx \frac{1}{2} f \quad (\text{Re} > 10,000)$$

$$j_{H,\text{ln}} = \frac{\text{Nu}_{\text{ln}}}{\text{RePr}^{1/3}} = \frac{h_{\text{ln}}}{\langle \rho v \rangle \hat{C}_p} \left(\frac{\hat{C}_p \mu}{k} \right)^{2/3}$$

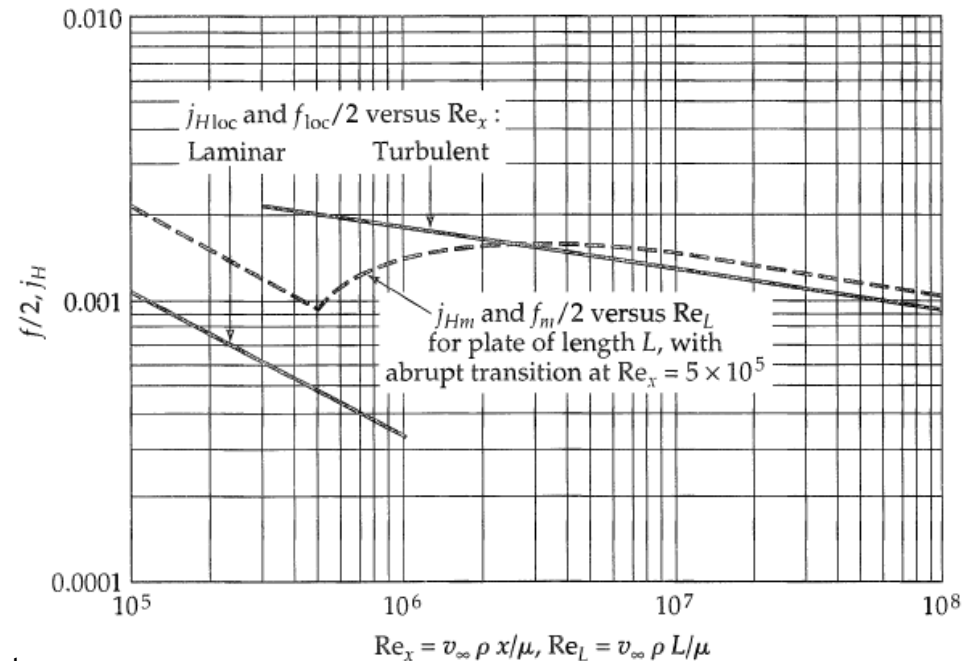
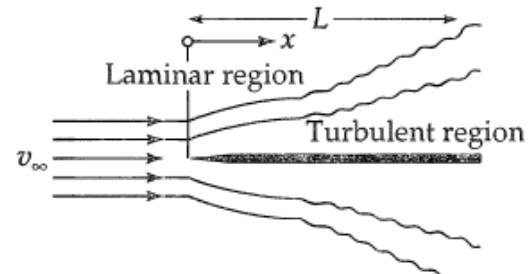
Heat transfer coefficients for forced convection around submerged objects

- Flow along a flat plate
(parallel to the flow)

$$\frac{1}{2} f_{loc} = 0.332 Re_x^{-1/2}$$

- Colburn analogy:

$$j_{H,loc} = \frac{1}{2} f_{loc} = 0.332 Re_x^{-1/2}$$



Other submerged objects

- Flow around a sphere with constant temperature at the surface

$$\text{Nu}_m = 2 + 0.60 \text{Re}^{1/2} \text{Pr}^{1/3}$$

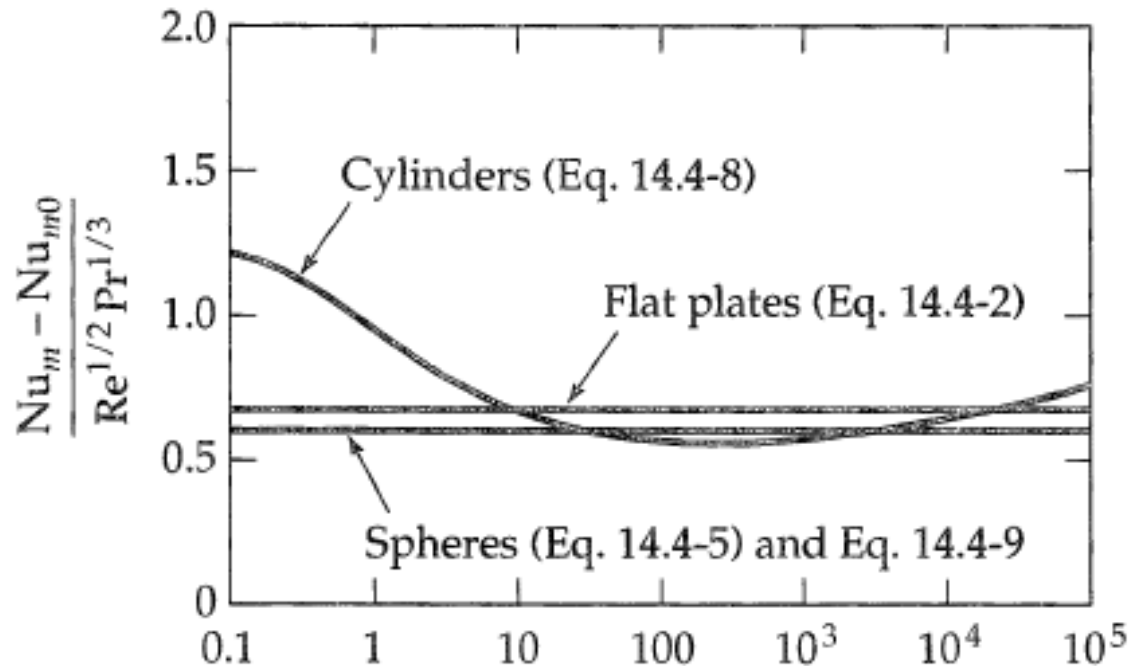
- Remarks.
 - $\text{Nu} = 2$, for a sphere in a stationary fluid
- Flow around a cylinder

$$\text{Nu}_m = (0.4 \text{Re}^{1/2} + 0.06 \text{Re}^{2/3}) \text{Pr}^{0.4} \left(\frac{\mu_\infty}{\mu_0} \right)^{1/4}$$

$$1.0 < \text{Re} < 1.0 \times 10^5 \quad 0.67 < \text{Pr} < 300 \quad 0.25 < \mu_\infty / \mu_0 < 5.2$$

- Remark. Cylinders in a stationary fluid of infinite extent do not admit a S-S solution

Nusselt numbers for flow around plates, spheres, and cylinders



$Nu_{m,0}$ is the mean Nusselt number at zero Reynolds number

Heat transfer coefficients for forced convection through packed beds

- Defining the heat transfer coefficient, h_{loc}

$$dQ = h_{loc}(aSdz)(T_0 - T_b)$$

a is the outer surface area of particles per unit bed volume

- For gases and liquids (from experimental data)

$$j_H = 2.19 \text{Re}^{-2/3} + 0.78 \text{Re}^{-0.381}$$

- where

$$j_H = \frac{h_{loc}}{\hat{C}_p G_0} \left(\frac{\hat{C}_p \mu}{k} \right)^{2/3} \quad \text{Re} = \frac{D_p G_0}{(1 - \varepsilon) \mu \psi} = \frac{6G_0}{a \mu \psi}$$

ψ is a particle-shape factor

- Physical parameters evaluated at the film temperature

Heat transfer coefficients for free and mixed convection. Some special cases

- Free convection near a vertical flat plate, the area mean Nusselt number, in general

$$\text{Nu}_m = C(\text{GrPr})^{1/4}$$

$$\text{Nu}_m = hH/k = q_{\text{avg}}H/k(T_0 - T_1).$$

$$\text{Ra} = \text{GrPr} \quad \text{Rayleigh number.}$$

C was found to be a weak function of Pr

- Only conduction, for no buoyant forces or forced convection

$$\text{Nu}_m^{\text{cond}} = K(\text{shape})$$

$$\text{Nu}_m^{\text{cond}} = 2$$

- K equal to zero for all objects with at least one infinite dimension (e.g., infinite cylinder).
 - K for spheres is equal 2 (D as characteristic length)
- Thin laminar boundary layers (e.g., isothermal vertical flat plate)

$$\text{Nu}_m^{\text{lam}} = C(\text{Pr, shape})(\text{GrPr})^{1/4}$$

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$$\text{Nu}_m^{\text{lam}} = C(\text{Pr, shape})(\text{GrPr})^{1/4}$$

Heat transfer coefficients for free and mixed convection. Some special cases

- Turbulent boundary layers

- The effects of turbulence increases gradually
- Laminar and turbulent contributions are commonly combined

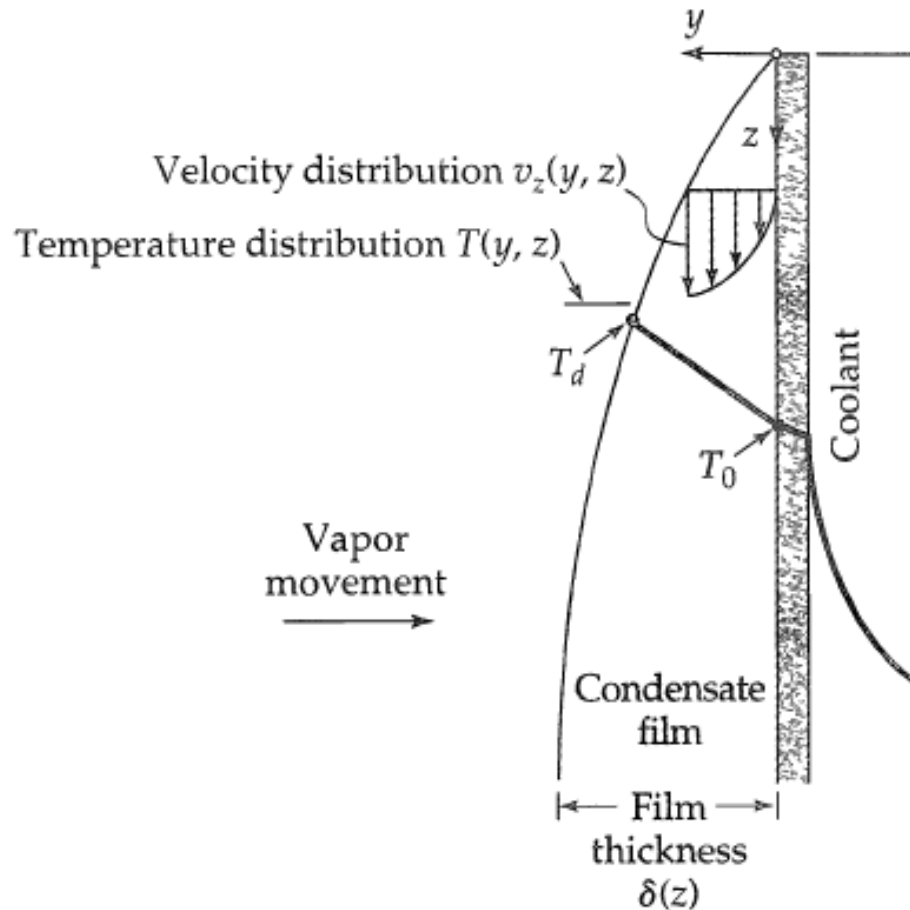
$$\text{Nu}_m^{\text{free}} = [(\text{Nu}_m^{\text{comb}})^m + (\text{Nu}_m^{\text{turb}})^m]^{1/m}$$

- The values of m are heavily geometry-dependent. For the vertical isothermal flat plate, m=6

- Mixed Free and forced convection

$$\text{Nu}_m^{\text{total}} = [(\text{Nu}_m^{\text{free}})^3 + (\text{Nu}_m^{\text{forced}})^3]^{1/3}$$

Heat transfer coefficients for condensation of pure vapours on solid surfaces



Some relationships

- Heat transfer coefficient for condensation of a pure vapor on a solid surface of area A

$$Q = h_m A (T_d - T_0) = w \Delta \hat{H}_{\text{vap}}$$

- T_d is the dew point of the vapour
- Laminar non-rippling condensate flow.
 - Film condensation on a horizontal tube

$$h_m = 0.954 \left(\frac{k^3 \rho^2 g L}{\mu w} \right)^{1/3}$$

- Vertical tubes or vertical walls of height L

$$h_m = \frac{4}{3} \left(\frac{k^3 \rho^2 g}{3 \mu \Gamma} \right)^{1/3}$$

- Γ is total rate of condensate flow from the bottom per unit width

Correlation of heat transfer data for film condensation of pure vapors on vertical surfaces

