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Thermofluid Plants

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A Ouick Look

Thermofluid Components

- ♦ Shaft work machines
- ♦ Nozzles & diffusers
- ♥ Throttles
- ✤ Heat exchangers
- Thermofluid Plants
 - Sclosed plant: the same fluid processed in a cycle
 - Solution Open (or process) plant: a stream of fluid is processed once through the plant
 - Steam power plants (Rankine Cycle)
 - gas turbine power plants (Brayton Cycle)
 - refrigeration plants
 - energy sources
 - thermodynamic plant cycle

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Introduction

♦ steady flow, control volume, 1 inlet- 1exit port

$$\stackrel{\sim}{\longrightarrow} 1 \text{ st} \qquad \frac{\overset{\circ}{Q}}{\overset{\circ}{m}} - \frac{\overset{\circ}{W}_{shaft}}{\overset{\circ}{m}} = \left(h + \frac{v^2}{2} + gz\right)_{out} - \left(h + \frac{v^2}{2} + gz\right)_{in}$$

$$\stackrel{\sim}{\longrightarrow} 2 \text{ nd} \qquad s_{out} - s_{in} \ge \sum_{j} \left(\frac{\overset{\circ}{Q}/\overset{\circ}{m}}{T}\right)_{j}$$
where to

 \clubsuit apply to

ideal gas flow, incompressible flow, pure substance 2 phase flow

 \clubsuit apply to each of a classes of steady flow components

Shaft work machines, nozzles and diffusers

throttle, heat exchanger

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Shaft Work Machines

\$ expander or turbine (+) vs compressor or pump (-)
\$ 1st

$$\frac{Q}{m} - \frac{W_{shaft}}{m} = h_{out} - h_{in}$$

Adiabatic work transfer is too rapid to attain thermal equilibrium in the fluid

 \clubsuit For a reversible, adiabatic process

$$\therefore -W_{shaft} = m(h_{out} - h_{in})$$

✤ For an irreversible, adiabatic process

$$\therefore -W_{shaft} = m \int_{p_{in}}^{p_{out}} v dp$$

$$\left[\overset{\bullet}{W}_{shaft} \right]_{rev} - \left[\overset{\bullet}{W}_{shaft} \right]_{irrev} = \overset{\bullet}{m} \left[\int_{s_{in}}^{s_{out}} T ds \right]_{p_{out}}$$

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Shaft Work Machines

the adiabatic turbine(or expander) efficiency

$$\eta_{+} = W_{act} / W_{rev} = (h_{in} - h_{out})_{act} / (h_{in} - h_{out})_{rev}$$

\$\Integrable\$ the adiabatic compressor(or pump) efficiency

$$\eta_{-} = W_{rev} / W_{act} = (h_{in} - h_{out})_{rev} / (h_{in} - h_{out})_{act}$$



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Shaft Work Machines

Shaft work machines processing ideal gas

$$-W_{shaft} = m(h_{out} - h_{in}) = m \int_{p_{in}}^{p_{out}} v dp$$

$$=\frac{m\gamma}{\gamma-1}(p_{out}v_{out}-p_{in}v_{in})$$

 $pv^{\gamma} = const.$

The equation holds for all adiabatic machines whether reversible or not

 $= \frac{m\gamma}{\gamma - 1} p_{in} v_{in} \left[\left(\frac{p_{out}}{p_{in}} \right)^{\frac{\gamma}{\gamma - 1}} - 1 \right] - \cdots \text{ only for a reversible machine}$

$$\eta_{+} = \frac{(T_{out} - T_{in})_{act}}{(T_{out} - T_{in})_{rev}} \qquad \eta_{-} = \frac{(T_{out} - T_{in})_{rev}}{(T_{out} - T_{in})_{act}}$$

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Shaft Work Machines

Shaft work machines processing incompressible fluid

1st
$$-W_{shaft} = m(h_{out} - h_{in})$$

 $= mc(T_{out} - T_{in}) + mv(p_{out} - p_{in})$
2nd $s_{out} - s_{in} = c \ln \frac{T_{out}}{T_{in}} = 0, \ T_{out} = T_{in}$ for a reversible adiabatic machine
 $\Rightarrow -W_{shaft} = mv(p_{out} - p_{in})$

$$\eta_{+} = \frac{\stackrel{\bullet}{W}_{act}}{\stackrel{\bullet}{W}_{rev}} = 1 + \frac{c(T_{out} - T_{in})}{v(p_{out} - p_{in})} \quad \eta_{-} = \frac{\stackrel{\bullet}{W}_{rev}}{\stackrel{\bullet}{W}_{act}} = 1 - \frac{c(T_{out} - T_{in})}{c(T_{out} - T_{in}) + v(p_{out} - p_{in})}$$

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Shaft Work Machines

Shaft work machines processing a pure substance 2 phase flow positive shaft work machine

р_{іп} > in **p**_{in} in **p**_{out} **p**_{out} in out Т h in act out out out act rev out out rev act act øut rev rev S S

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Shaft Work Machines

Shaft work machines processing a pure substance 2 phase flow

negative shaft work machine



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Nozzles and Diffusers Spiffusers





Essentially the inverse of the nozzle Deceleration is inherently unstable



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a device also known as control valve, expansion valve, Joule-Thomson valve, etc.
 that controls pressures of a flowing stream
 looks like a nozzle/diffuser in a series

$$h_{in} - h_{out} = \frac{v_{out}^2 - v_{in}^2}{2}$$

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> Throttles

Sympletically values of the inlet and outlet let v's are such that KE's are negligible compared to enthalpy

$$v_{in}^2 \cong v_{out}^2 \cong 0 \ll h, \quad h_{in} \cong h_{out} \rightarrow dh = 0$$

 $dh = Tds + vdp = 0 \quad (1st \ law) \rightarrow Tds = -vdp$

Since dp<0, then Tds>0 or ds>0 thus the process irreversible
This is the only engineering device that calls for large ds>0 for high efficiency

ideal gas
$$T_{out} = T_{in}$$

incompressible $h_{out} = h_{in}, \ s_{out} - s_{in} = c \ln \frac{T_{out}}{T_{in}} > 0$
fluid $(u + pv)_{out} = (u + pv)_{in} \ or \ T_{out} > T_{in}$

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Heat Exchangers Incompressible fluid (v constant)

$$\dot{Q} = mc(T_{out} - T_{in}), \quad Now \ dh = Tds + vdp = Tds$$

If $dh > 0$ (i.e. heating), $ds > 0$
 $dh < 0$ (i.e. cooling), $ds < 0$

♦ Pure substance

$$Q = m(h_{out} - h_{in})$$

$$= m[c_g(T_{out} - T_{sat}) + \Delta h_{fg}$$

$$+ c_f(T_{sat} - T_{in})$$



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Heat Exchangers

Use Two-stream heat exchangers (adiabatic)



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Heat Exchangers

Simplest model for kinetics

Approach to thermal equilibrium depends upon the resistance to heat transfer between the streams

$$\begin{split} \mathbf{\dot{Q}}_{b} &= U(T_{a} - T_{b})A_{T} \\ \Delta T_{LM} &= \left(\frac{\Delta T_{1} - \Delta T_{2}}{\ln(\Delta T_{1} / \Delta T_{2})}\right) \quad (regardless \ of \ flow \ direction) \\ \mathbf{\dot{Q}}_{b} &= U\Delta T_{LM}A_{T} \quad for \ both \ parallel + counterflow \end{split}$$

U: overall heat transfer coefficients A_T : heat exchanger surface area normal to Q T_a - T_b =LMTD (logarithmic mean temperature difference)

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> Heat Exchangers

Simplest model for kinetics



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Heat Exchangers

 \clubsuit Temperature distribution for the two streams

parallel flow

$$T_{b} - T_{b1} = \frac{T_{a1} - T_{b1}}{1 + \dot{m}_{b}c_{pb} / \dot{m}_{a}c_{pa}} \left[1 - \exp\left\{ -\left(\frac{1}{\dot{m}_{a}c_{pa}} + \frac{1}{\dot{m}_{b}c_{pb}}\right) UA \right\} \right]$$

$$\dot{m} c = T = T \left[\left[\left(1 - 1 - 1 - 1 \right) \right] \right]$$

Counter flow

$$T_{a1} - T_{a} = \frac{\dot{m}_{b}c_{pb}}{\dot{m}_{a}c_{pa}} \frac{T_{a1} - T_{b1}}{1 + \dot{m}_{b}c_{pb} / \dot{m}_{a}c_{pa}} \left[1 - \exp\left\{ -\left(\frac{1}{\dot{m}_{a}c_{pa}} + \frac{1}{\dot{m}_{b}c_{pb}}\right) UA \right\} \right]$$

$$T_{b} - T_{b1} = \frac{T_{a1} - T_{b1}}{\dot{m}_{b}c_{pb} / \dot{m}_{a}c_{pa} - 1} \left[1 - \exp\left\{ -\left(\frac{1}{\dot{m}_{a}c_{pa}} - \frac{1}{\dot{m}_{b}c_{pb}}\right) UA \right\} \right]$$
$$T_{a1} - T_{a} = \frac{\dot{m}_{b}c_{pb}}{\dot{m}_{a}c_{pa}} \frac{T_{a1} - T_{b1}}{\dot{m}_{b}c_{pb} / \dot{m}_{a}c_{pa} - 1} \left[1 - \exp\left\{ -\left(\frac{1}{\dot{m}_{a}c_{pa}} - \frac{1}{\dot{m}_{b}c_{pb}}\right) UA \right\} \right]$$

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Heat Exchangers Heat exchanger effectiveness

 $\mathcal{E} = \frac{|\mathcal{Q}_{act}|}{|\dot{Q}_{max}|}$ $\frac{\left|\dot{m}_{a}c_{pa}\left(T_{a,out}-T_{a,in}\right)\right|}{\left|\left(\dot{m}c_{p}\right)_{\min}\left(T_{a,in}-T_{b,in}\right)\right|}$ $\frac{\left|\dot{m}_{b}c_{pb}\left(T_{b,out}-T_{b,in}\right)\right|}{\left|\left(\dot{m}c_{p}\right)_{\min}\left(T_{a,in}-T_{b,in}\right)\right|}$

Approaches unity only for a counter flow exchanger with equal capacity rates and an infinite UA product (or $\Delta T=0$ throughout).

> Temperature effectiveness equation

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Steam Power Plants



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Steam Power Plants M Banking Cycle Steam Plant





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Steam Power Plants Steam Power Plants

Engine Power	$\dot{W}_{1-2} = \dot{m}(h_1 - h_2)$
Condenser Load	$\dot{Q}_{2-3} = \dot{m}(h_3 - h_2) = \dot{m}T_3(s_3 - s_2)$
Pump Power	$\dot{W}_{3-4} = \dot{m}(h_3 - h_4)$
Boiler Load	$\dot{Q}_{1-4} = \dot{m}(h_1 - h_4)$
Energy conversion efficiency	$\eta = \frac{\dot{W}_{net}}{\dot{Q}_{boiler}} = \frac{\dot{W}_{1-2} + \dot{W}_{3-4}}{\dot{Q}_{4-1}} = 1 - \frac{h_2 - h_3}{h_1 - h_4}$
Net work ratio	$NWR = \frac{\dot{W_{net}}}{\dot{W_{+ve}}} = 1 - \frac{h_4 - h_3}{h_1 - h_2}$

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Steam Power Plants

Superheat-, Reheat-, Regenerative Rankine Cycle



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Steam Power Plants

Superheat-, Reheat-, Regenerative Rankine Cycle

Engine Power	$\dot{W}_T = \dot{m}(h_1 - h_2) + \dot{m}(h_3 - h_4)$
Condenser Load	$\dot{Q}_{C} = \dot{m}(h_{5} - h_{4}) = \dot{m}T_{5}(s_{5} - s_{4})$
Pump Power	$\dot{W}_P = \dot{m}(h_5 - h_6)$
Boiler+ superheater Load	$\dot{Q}_{BS} = \dot{m}(h_1 - h_6)$
Reheater Load	$\dot{Q}_R = \dot{m}(h_3 - h_2)$
Energy conversion $\eta = \dot{W}_{net} / \dot{Q}_{tota}$ efficiency	$h_{H} = \left(\dot{W}_{P} + \dot{W}_{T}\right) / \left(\dot{Q}_{BS} + \dot{Q}_{R}\right) = 1 - \frac{h_{4} - h_{5}}{\left(h_{1} - h_{6}\right) + \left(h_{3} - h_{2}\right)}$
Net work $NWR = \dot{W}_{net}$ / ratio	$\dot{W}_{+ve} = 1 - \frac{h_4 - h_3}{(h_1 - h_2) + (h_3 - h_4)}$

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Steam Power Plants

Segenerative Feedwater Heaters



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Steam Power Plants

Segenerative Feedwater Heaters

 $\dot{m}_1 = \dot{m}_{e2} + \dot{m}_{e3} + \dot{m}_{e4}$ continuity

$$\dot{m}_{e3}(h_3 - h_7) = (\dot{m}_{e3} + \dot{m}_{e4})(h_8 - h_6)$$
 CFWH

$$\dot{m}_{e2}(h_2 - h_9) = (\dot{m}_1 - \dot{m}_{e2})(h_9 - h_8)$$
 OFWH

$$\dot{W}_{T} = \dot{m}_{1}(h_{1} - h_{2}) + (\dot{m}_{1} - \dot{m}_{e2})(h_{2} - h_{3}) + (\dot{m}_{1} - \dot{m}_{e2} - \dot{m}_{e3})(h_{2} - h_{3})$$

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Steam Power Plants

Influence of boiler pressure on Rankine cycle efficiency



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Steam Power Plants

✤ Influence of superheat on Rankine cycle efficiency



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Steam Power Plants

Influence of boiler pressure on quality of steam at turbine exit



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Steam Power Plants

Nuclear powered steam plant with a pressurized water reactor



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Steam Power Plants

Nuclear powered steam plant with a boiling water reactor



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Thermofluid Plants

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Gas Turbine Power Plants

Compressor power $\dot{W}_{c} = \dot{m}(h_{1} - h_{2}) = \dot{m}c_{n}(T_{1} - T_{2})$ $\dot{Q}_{R} = \dot{m}(h_{3} - h_{2}) = \dot{m}c_{n}(T_{3} - T_{2})$ Heat addition $\dot{W}_{T} = \dot{m}(h_{3} - h_{4}) = \dot{m}c_{n}(T_{3} - T_{4})$ Turbine power $\dot{Q}_{X} = \dot{m}(h_{1} - h_{4}) = \dot{m}c_{n}(T_{1} - T_{4})$ Heat rejection Energy conversion $\eta = \frac{\dot{W}_{net}}{\dot{Q}_{add}} = \frac{\dot{W}_T + \dot{W}_C}{\dot{Q}_R} = 1 - \frac{h_4 - h_1}{h_3 - h_2} = 1 - \frac{T_4 - T_1}{T_3 - T_2}$ $NWR = \frac{\dot{W_{net}}}{\dot{W_{+ve}}} = \frac{\dot{W_T} + \dot{W_C}}{\dot{W_T}} = 1 - \frac{h_2 - h_1}{h_3 - h_4} = 1 - \frac{T_2 - T_1}{T_3 - T_4}$ Net work ratio

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Gas Turbine Power Plants

Influence of Operating Parameters on the Plant Performance

$$\eta = \frac{(1-\tau)/\eta_C + \eta_T (1-1/\tau)T_3/T_1}{T_3/T_1 - 1 - (\tau - 1)\eta_C}$$

$$\frac{\dot{W}_{net}}{\dot{m}c_p T_1} = \frac{1}{\eta_C} (1-\tau) + \eta_T \frac{T_3}{T_1} \left(1 - \frac{1}{\tau}\right)$$

$$\tau = \left(p_2 / p_1\right)^{\frac{\gamma - 1}{\gamma}}$$
note: $\eta_C = 0.85 \sim 0.90$, $\eta_T = 0.90 \sim 0.95$

$$\tau = \left(p_2 / p_1\right)^{\frac{\gamma - 1}{\gamma}}$$
The max. performance of the Brayton Cycle is obtained when

$$\eta_{\max}: \left(\frac{\partial \eta}{\partial \tau}\right)_{T_3/T_1, \eta_C, \eta_T} = 0 \quad , \quad (NWR)_{\max}: \left(\frac{\partial (NWR)}{\partial \tau}\right)_{T_3/T_1, \eta_C, \eta_T} = 0$$

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Gas Turbine Power Plants

Influence of Pressure Ratio and Component Efficiency on the Brayton Cycle



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Gas Turbine Power Plants

Influence of Overall Temperature Ratio on Max. Performance of the Brayton Cycle



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Gas Turbine Power Plants





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Gas Turbine Power Plants Model for a Regenerative Gas Turbine Plant



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Gas Turbine Power Plants Performance of a Regenerative Gas Turbine



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Reciprocating Internal Combustion Engines Control volume for reciprocating internal combustion engine plant



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Reciprocating Internal Combustion Engines



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Reciprocating Internal Combustion Engines
Otto Engine

spark-ignition engine (p vs v) diagram

- two constant s processes+ two constant v process



1-2:compressed to min.v
2: spark ignites
2-3: equivalent con. v heat addition
3-4: hot gas expanded to max. v
4: exhaust valve opens
4-1:hot gas expands to exhaust pressure
1: fresh charge of premixed air+fuel

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Reciprocating Internal Combustion Engines
Otto Engine

$$W_{net} = W_{1-2} + W_{3-4} = mc_v (T_1 - T_2) + mc_v (T_3 - T_4)$$

$$Q_{2-3} = mc_v (T_3 - T_2)$$

$$\eta = W_{net} / Q_{2-3} = 1 - (T_4 - T_1) / (T_3 - T_2) = 1 - T_1 / T_2$$

 \bigcirc For the rev. adia. process 1-2

$$T_{1} / T_{2} = (V_{2} / V_{1})^{\gamma - 1} = 1 / r^{\gamma - 1}$$

r = V₁ / V₂ : the compression ratio
 $\eta = 1 - 1 / r^{\gamma - 1}$

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Reciprocating Internal Combustion Engines
Otto Engine

The net work per unit mass of working fluid is important for showing the relative weight of the engine for a given power

$$\frac{W_{net}}{mRT_1} = \frac{W_{net}}{pV_1} = \frac{\eta Q_{2-3}}{mRT_1} = \frac{Q_{2-3}}{mRT_1} \left(1 - r^{\gamma-1}\right)$$

$$p_{mean}_{efficitive} = \frac{W_{net/cycle}}{V_{displaced/cycle}} = \frac{W_{net}}{V_1 - V_2}$$
Used to determine the size & weight of the engine

power delivered by the engine

$$\dot{W} = NW_{net} = A_{piston}V_{piston}p_{m.e}$$

 $\dot{W} \propto p_{m.e}, given A_{piston}, V_{piston}$

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Reciprocating Internal Combustion Engines

biesel Engine

Compression-ignition engine (p vs V diagram)

🗁 similar to Otto (spark-ignition) engine except the cylinder is charged with air

 \Box air temperature > ignition temp. of fuel when compressed to minimum V

tuel spray evaporates, mixes with air, ignites & burns

heat transfer is required to evaporate and heat fuel to ignition, the combustion process is slow

- often modeled simply as con. p process

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Reciprocating Internal Combustion Engines Solution Diesel Engine



 $V_{\text{max}} / V_{\text{min}} = V_1 / V_2 = 15$ twice as much as in Otto engine $pV^{1.4} = const.$ (rev. adia.)

1-2: adiabatic compression (const. s)2-3: const. P heat addition3-4: adiabatic expansion (const. s)4-1: const. V heat rejection

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Reciprocating Internal Combustion Engines
Second Second

$$\begin{split} W_{1-2} &= mc_{v}(T_{1} - T_{2}) = mc_{v}T_{1}(1 - r^{\gamma-1}) \\ W_{2-3} &= mR(T_{3} - T_{2}) = mc_{v}T_{1}(\gamma - 1)r^{\gamma-1}(r_{c} - 1) \\ W_{3-4} &= mc_{v}(T_{3} - T_{4}) = mc_{v}T_{1}r_{c}^{\gamma}\left(r^{\gamma-1}r_{c}^{1-\gamma} - 1\right) \\ Q_{2-3} &= mc_{p}(T_{3} - T_{2}) = mc_{v}T_{1}\gamma r^{\gamma-1}(r_{c} - 1) \\ Q_{4-1} &= mc_{v}(T_{1} - T_{4}) = mc_{v}T_{1}\left(1 - r_{c}^{\gamma}\right) \quad \eta = 1 + \frac{Q_{4-1}}{Q_{2-3}} = 1 - \frac{1}{r^{\gamma-1}}\frac{r_{c}^{\gamma} - 1}{\gamma(r_{c} - 1)} \\ \frac{W_{net}}{p_{1}V_{1}} &= \frac{\gamma}{\gamma - 1}r^{\gamma-1}(r_{c} - 1) - \frac{1}{\gamma - 1}\left(r_{c}^{\gamma} - 1\right) \quad \frac{p_{m.e}}{p_{1}} = \frac{r}{r - 1}\frac{\gamma}{\gamma - 1}\left[r^{\gamma-1}(r_{c} - 1) - \frac{r_{c}^{\gamma} - 1}{r}\right] \end{split}$$

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Refrigeration Plants

Solution of the second second



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Refrigeration Plants

♦ Vapor compression refrigeration plant



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Refrigeration Plants

- ♦ receive positive HT from a low temp. fluid
- \clubsuit transfer heat to environment (air or water) at higher temp.
- vapor compression refrigeration plant is most common
- ♦ consist of 1-compressor, 2-condenser, 3- throttle valve, 4-evaporator



1-2: expansion and cools the remaining liquid to the sat. temp.
2-3: +ve HT from refrigeration load
3-4: compression
4-1: -ve HT to energy sink

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Refrigeration Plants Reversible refrigeration cycle



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Refrigeration Plants Summary

$$\dot{Q}_{2-3} = \dot{Q}_{evap} = \dot{m}(h_3 - h_2) = \dot{m}T(s_3 - s_2)$$
$$\dot{W}_{3-4} = \dot{W}_{comp} = \dot{m}(h_3 - h_4)$$
$$\dot{Q}_{1-4} = \dot{Q}_{cond} = \dot{m}(h_1 - h_4)$$
$$COP = \frac{\dot{Q}_{evap}}{-\dot{W}_{comp}} = \frac{h_3 - h_2}{-(h_3 - h_4)}$$

Most commonly used refrigerants: ammonia, Freon-12 & 22