## **Model Formation for Rework Cycle**

| Quality=1  | ~ Dimens   | sionless  |          |
|--|------------|-----------|----------|
| Productivity=1   | ~ Task / ( | (Person * | * Month) |
| Rework Discovery= (Undiscovered Rework/Time to Discover Rework)*Project Finished<br>~ Task / Month                             |            |           |          |
| Time to Discover Rev   | vork=4     | ~         | Month    |
| Staff Level=1  |            | ~         | People   |
| Initial Work to Do=10  | . 00       | ~         | Tasks    |
| Rate of Doing Work=Rework Generation +Work Accomplishment<br>~ Tasks/Month   |            |           |          |
| Cumulative Work Done= INTEG (Rate of Doing Work, 0)<br>~ Tasks   |            |           |          |
| Rework Generation=MIN( Potential Work Rate*(1-Quality),(1-Quality)*Work to Do/TIME<br>STEP)*Project Finished<br>~ Task / Month |            |           |          |
| Project Finished=IF THEN ELSE(Work Done>99,0,1)<br>~ Dimensionless   |            |           |          |
| Work Accomplishment=MIN(Potential Work Rate*Quality, Quality*Work to Do/TIME<br>STEP)*Project Finished<br>~ Task / Month       |            |           |          |
| Potential Work Rate=Staff Level*Productivity<br>~ Task / Month   |            |           |          |
| Undiscovered Rework= INTEG (Rework Generation-Rework Discovery,0)<br>~ Task  |            |           |          |
| Work Done= INTEG (Work Accomplishment, 0)<br>~ Task  |            |           |          |
| Work to Do= INTEG (Rework Discovery-Rework Generation-Work Accomplishment, Initial Work to Do)                                 |            |           |          |
| FINAL TIME $= 100$   | ~ ]        | Month     |          |
| INITIAL TIME $= 0$   | ~ ]        | Month     |          |
| TIME STEP $= 0.125$  | ~ ]        | Month     |          |