

# **Advanced Construction Materials**

## **Final exam**

**Name:**

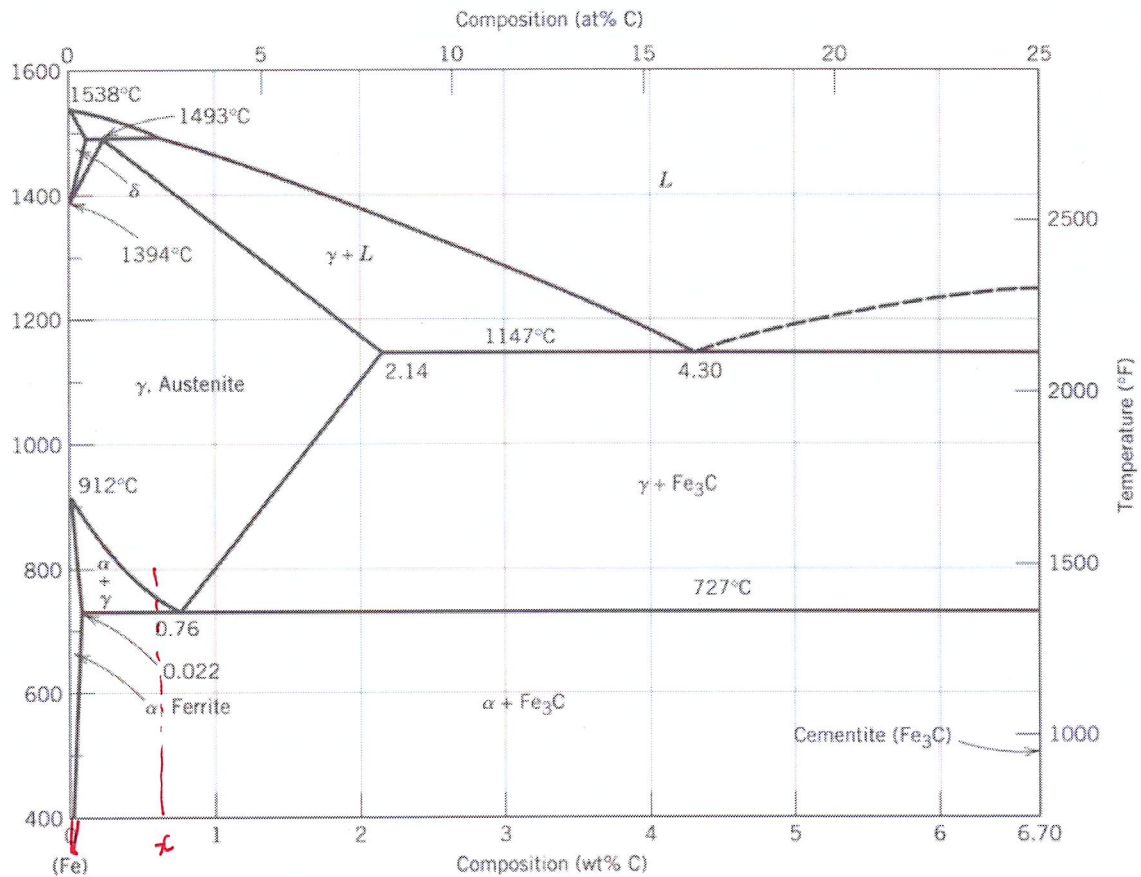
**Student ID number:**

**(Total 100 points, 150 minutes)**

*Solution*

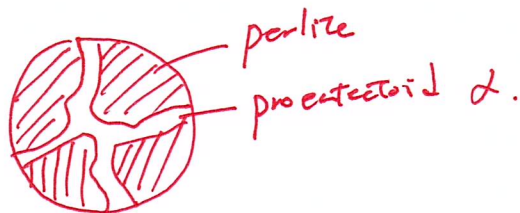
### Problem # 1 (10 pts)

Design a plain-carbon steel alloy that contains 90 wt % ferrite and 10 wt % cementite at room temperature. Draw schematic microstructure of the steel alloy.



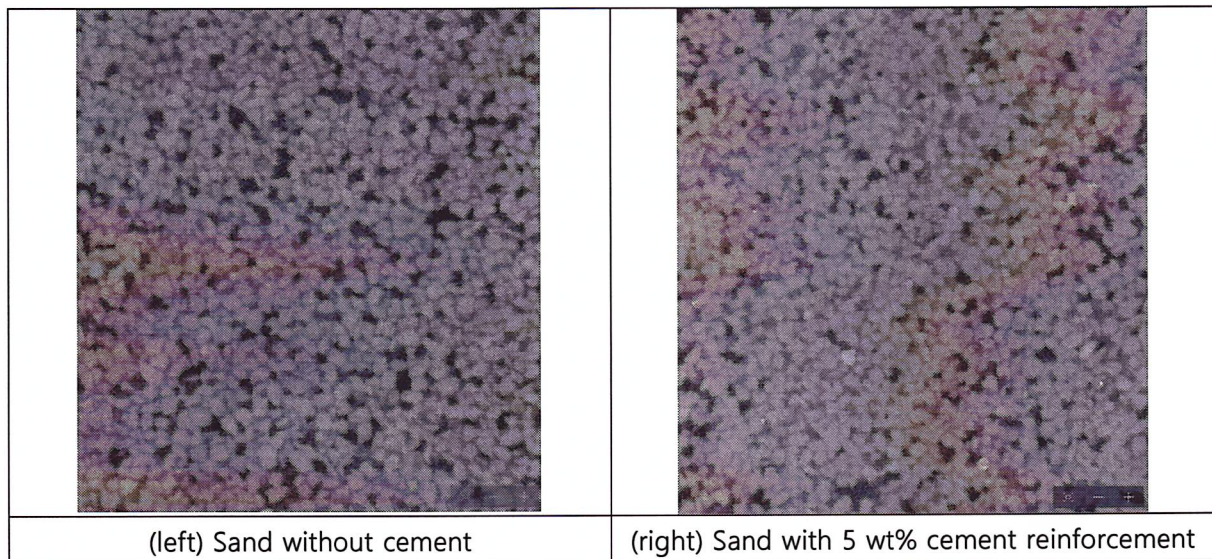
0.0008

$$\frac{x - 0.0008}{6.67 - 0.0008} = 0.1 \quad ; \quad x = 0.67\%$$



### Problem # 2 (10 pts)

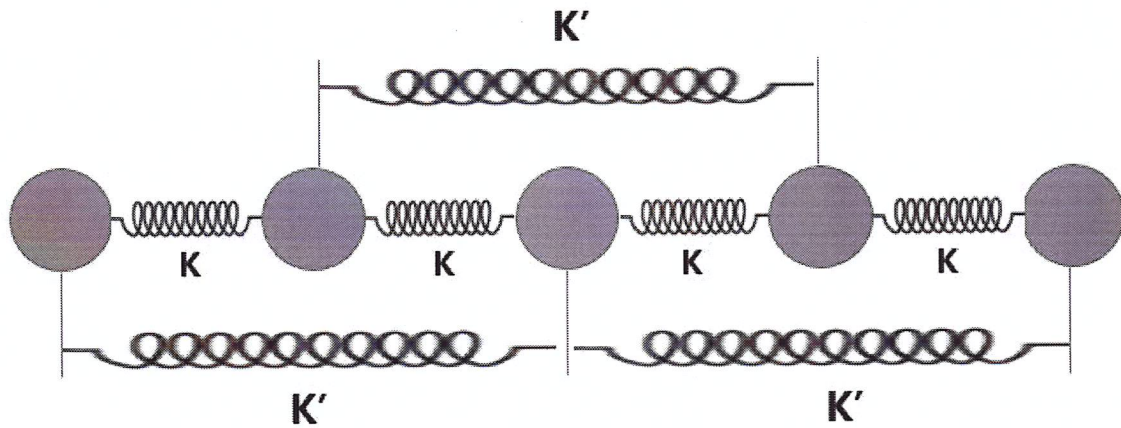
Below two images are obtained micro-tomographic sliced images of compacted sand (left) and improved sand with 5 wt % cement. Assuming you have a full stack of 2D images to be able to construct 3D structure of each samples, provide a detailed analysis strategy that you can suggest to study the impact of cement reinforcement on the sand. In your strategy, please include segmentation idea for this type of samples.



- Transform to binary image using Otsu's method.
- Use segmentation method (such as Watershed) to segment cemented area from sand.
- or segment cemented area using other segmentation tool (e.g. mandob's distance)
- Do quantification to see the impact of cement on void structure between sand particles.

**Problem # 3 (30 pts)**

Consider a one dimensional lattice made up of a chain of identical atoms of mass  $m$  with a spacing  $a$  between neighboring atoms. Assume that the interatomic forces can be approximated by springs between nearest neighbor atoms and next-nearest neighbors atoms, with spring constants  $K$  and  $K'$ , respectively. Note, the nearest neighbors of site  $j$  are  $j \pm 1$ , while the second neighbors of site  $j$  are  $j \pm 2$  (see below figure).



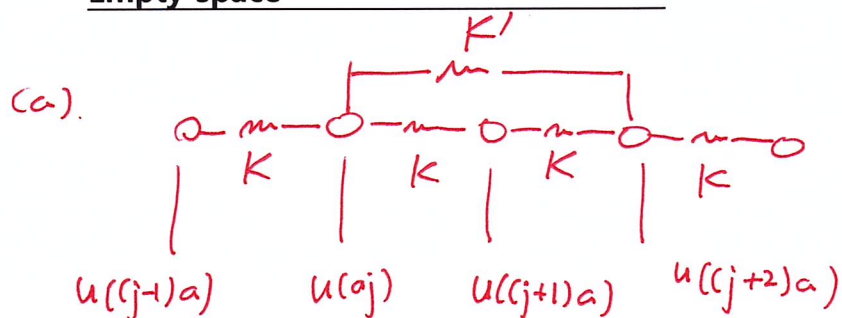
- (a) Show that the vibration frequency of a mode with wavevector  $q$  is given by:

$$\omega_q^2 = \frac{2K}{m}(1 - \cos qa) + \frac{2K'}{m}(1 - \cos 2qa)$$

- (b) By identifying the unit cell, discuss the allowed range of values for  $q$ . Find an expression for the velocity of the modes in the limit of small  $q$ .
- (c) Explain why you always expect to get a zero frequency phonon mode when the wavevector approaches zero (i.e.,  $\omega_q \rightarrow 0$  as  $q \rightarrow 0$ )



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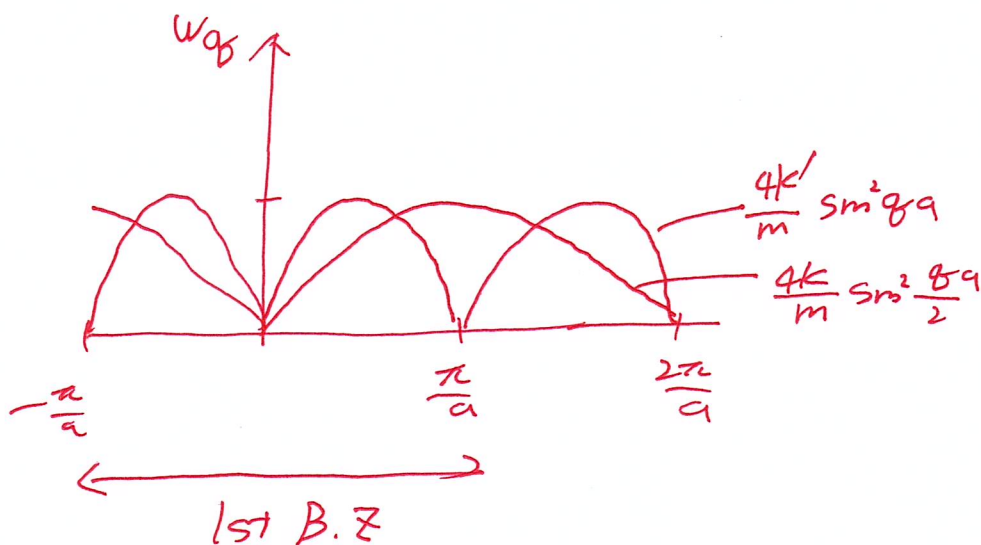
$$u_{nj} = u_0 e^{-i\omega t} e^{-ika_j}$$

$$m\ddot{u}(aj) = K[u(aj+a) + u(aj-a) - 2u(aj)] \\ + K'[u(aj+2a) + u(aj-2a) - 2u(aj)]$$

$$-\omega^2 m = K \{ e^{ika} + e^{-ika} - 2 \} + K' \{ e^{ik2a} + e^{-ik2a} - 2 \}$$

$$\omega^2 = \frac{K}{m} (2 - 2\cos ka) + \frac{K'}{m} (2 - 2\cos 2ka)$$

(b)  $\omega_q^2 = \frac{4K}{m} \sin^2 \frac{qa}{2} + \frac{4K'}{m} \sin^2 qa$

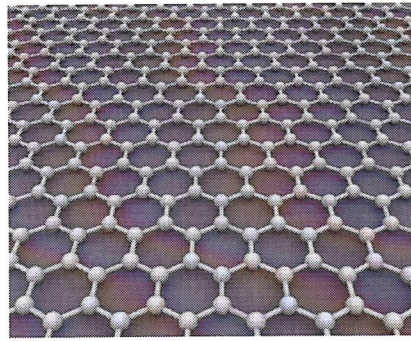


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For small  $q$  ;  $\cos(qa) \rightarrow 1 - \frac{1}{2}(qa)^2$   
 $\cos(2qa) \rightarrow 1 - \frac{1}{2}(2qa)^2$

**Problem # 4 (30 pts)**

Graphene forms a honeycomb lattice as shown in below figure. The distance between nearest atoms is  $l$ .



- (a) Identify the Bravais lattice, basis atoms, and a pair of lattice vectors
- (b) Find the reciprocal lattice vectors where you expect to see Bragg spots in X-ray diffraction. Work out the variation of X-ray scattering intensity for the different Bragg spots, by including the form factor that arises from the basis.
- (c) In graphene  $l = 1.4\text{\AA}$ , find the maximum wavelength X-ray one could use so that a Bragg reflection can occur.

(a)

$$\vec{a}_1 = \sqrt{3}l \hat{x}$$

$$\vec{a}_2 = -\frac{\sqrt{3}}{2}l \hat{x} + \frac{3}{2}l \hat{y}$$

basis

$$\#1 (0, \frac{l}{2})$$

$$\#2 (0, -\frac{l}{2})$$

(b)

$$\vec{b}_1 = \frac{4\pi}{3l} \left( \frac{\sqrt{3}}{2} \hat{x} + \frac{1}{2} \hat{y} \right)$$

$$\vec{b}_2 = \frac{4\pi}{3l} \hat{y}$$

$$\vec{G} = m_1 \vec{b}_1 + m_2 \vec{b}_2 = \frac{2\sqrt{3}\pi}{3l} m_1 \hat{x} + \frac{2\pi}{3l} (m_1 + 2m_2) \hat{y}$$

$$S_G = \sum_j f_j e^{-i\vec{G} \cdot \vec{a}_j} \left( e^{-i\vec{G} \cdot (0, \frac{l}{2})} + e^{-i\vec{G} \cdot (0, -\frac{l}{2})} \right)$$

$\nwarrow$  basis #1       $\nwarrow$  basis #2

$$= 3f \cdot 2 \cos \frac{\pi}{3} (m_1 + 2m_2)$$

Scattering intensity  $\propto |S_G|^2$

(c)

$$\lambda = \frac{4\pi \sin \theta}{|G|}$$

$$|G| = \frac{4\pi}{3l} \left( \frac{3}{8} m_1^2 + m_2^2 \right)^{1/2}$$

$$m_1 = 0, m_2 = 1 \Rightarrow \lambda = \frac{4\pi \sin \theta}{\frac{4\pi}{3l}} = 3l \sin \theta \Rightarrow \underline{\lambda_{\max} = 3l}$$

### Problem # 5 (10 pts)

Calculate the bounds of Young's modulus of cement paste cured for specific days using Reuss-Voigt approximation. Use w/c ratio of 0.5, density of cement of  $3.14 \text{ g/cm}^3$ , Young's modulus of cement hydrates as 30 GPa. For chemically bound water (CBW) calculation, TGA was performed and result indicates that the value of CBW of "pre-dried" cement pastes after 14 days of curing is 18%. Assume the Young's modulus of unreacted cement particles and pores as zero.

$$\frac{w}{c} = 0.5 ; \quad \frac{V_w}{V_c \cdot 3.14} = 0.5 ; \quad \text{if } V_c = 1, V_w = 1.57.$$

before hydration

Vol.		Weight
1.57	(w)	1.57
1	(c)	3.14

after hydration

vol.		wt.
0.88	(w)	
$0.69 \times 2$	(hydrated cement)	
0.31	(c)	

}  $x = 0.69$

$$\frac{x}{x + 3.14} = 18\% \quad ; \quad x = 0.69$$

$$V_{\text{void}} = 0.88 / 2.57 = 34\%$$

$$V_{\text{cement}} = 0.31 / 2.57 = 12\%$$

$$V_{\text{hydrate}} = 1.78 / 2.57 = 54\%$$

$$\text{Reuss} \rightarrow \frac{1}{E} = f_i \frac{1}{E_i} \quad ; \quad E_{\text{avg}} = \underline{56 \text{ GPa}} //$$

$$\text{Voigt} \rightarrow E = f_i E_i \quad ; \quad E_{\text{avg}} = \underline{16.6 \text{ GPa}} //$$

**Problem # 6 (10 pts)**

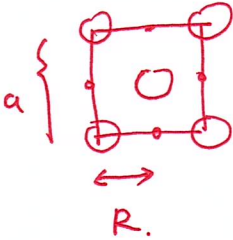
Show that the bulk modulus ( $B \equiv v \left( \frac{\partial^2 u_{tot}}{\partial v^2} \right)$ ) for an ionic solid with NaCl structure (FCC) is given by

$$B = \frac{1}{18R_0} \left( \frac{d^2 u_{tot}}{dR^2} \right)_{R=R_0}$$

Where  $R_0$  is the nearest neighbor distance in equilibrium.

If we use an equation of total energy for NaCl as a sum of repulsive energy of

$U_{rep}(R) = C/R^4$  and attractive (coulomb) energy of  $U_{att}(R) = -\alpha \frac{e^2}{4\pi\epsilon R}$ , derive different equation of bulk modulus for NaCl crystal.

•  $B = v \left( \frac{\partial^2 u_{tot}(R)}{\partial v^2} \right)$        $v = \frac{1}{4} a^3$        $2R = a$       

$= 2R^3$

$= 2R^3 \cdot \frac{\partial R}{\partial v} \cdot \frac{\partial}{\partial R} \left\{ \frac{\partial R}{\partial v} \cdot \frac{\partial}{\partial R} u_{tot}(R) \right\}$

$= 2R^3 \cdot \frac{1}{6R^2} \frac{\partial}{\partial R} \left\{ \frac{1}{6R^2} \frac{\partial}{\partial R} u_{tot}(R) \right\}$

$= \frac{R}{3} \left\{ -\frac{1}{3R^2} \frac{\partial}{\partial R} u_{tot}(R) + \frac{1}{6R^2} \frac{\partial^2}{\partial R^2} u_{tot}(R) \right\}$

$= \frac{1}{18R_0} \left( \frac{\partial^2 u_{tot}(R)}{\partial R^2} \right)_{R=R_0}$



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$$\bullet U_t(R) = \frac{C}{R^4} - \frac{de^2}{4\pi\epsilon R}$$

$$\frac{\partial U_t(R)}{\partial R} = -4CR^{-5} + \frac{de^2}{4\pi\epsilon R^2}$$

$$\text{at } R=R_0, \quad \frac{\partial U_t(R)}{\partial R} = 0;$$

$$-4CR_0^{-5} + \frac{de^2}{4\pi\epsilon R_0^2} = 0 \quad ; \quad \frac{4C}{R_0^5} = \frac{de^2}{4\pi\epsilon R_0^2}$$

$$R_0^3 = \frac{16\pi C \epsilon}{de^2}$$

$$R_0 = \left( \frac{16\pi C \epsilon}{de^2} \right)^{1/3}$$

$$B = \frac{1}{18R_0} \left( \frac{\partial^2 U_t(R)}{\partial R^2} \right)_{R=R_0}$$

$$= \frac{1}{18R_0} \left( 20CR_0^{-6} - \frac{de^2}{2\pi\epsilon R_0^3} \right)_{R_0}$$

Substitute  $R_0$  into B.

$$B = \frac{20}{18} CR_0^{-7} - \frac{de^2}{36\pi\epsilon R_0^4}$$

$$= \frac{10}{9} C \cdot \left( \frac{16\pi C \epsilon}{de^2} \right)^{-7/3} - \frac{de^2}{36\pi\epsilon} \left( \frac{16\pi C \epsilon}{de^2} \right)^{-4/3}$$