Lecture Note of Innovative Ship and Offshore Plant Design

Innovative Ship and Offshore Plant Design Part I. Ship Design

Ch. 2 Design Equations

Spring 2018

Myung-Il Roh

Department of Naval Architecture and Ocean Engineering Seoul National University

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Ch. 2 Design Equations

- 1. Owner's Requirements
- 2. Design Constraints

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1. Owner's Requirements

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Owner's Requirements

- ☑ Ship's Type
 - Cargo Capacity: Cargo Hold Volume / Containers in Hold & on Deck / Car Deck Area
 - Water Ballast Capacity
 - Service Speed at Design Draft with Sea Margin, MCR/NCR Engine Power & RPM
- ☑ Dimensional Limitations: Panama canal, Suez canal, Strait of Malacca, St. Lawrence Seaway, Port limitations
- ☑ Maximum Draft (T_{max})
- ☑ Daily Fuel Oil Consumption (DFOC): Related with ship's economics
- **☑** Special Requirements
 - Ice Class, Air Draft, Bow/Stern Thruster, Special Rudder, Twin Skeg
 - Delivery day, with ()\$ penalty per delayed day
 - Abt. 21 months from contract
 - Material & Equipment Cost + Construction Cost + Additional Cost + Margin

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Principal Particulars of a Basis Ship

- ✓ At early design stage, there are few data available to determine the principal particulars of the design ship.
- ☑ Therefore, initial values of the principal particulars can be estimated from (called also as ' ' or '), whose main dimensional ratios and hull form coefficients are similar with the ship being designed.
- ☑ The include main dimensions, hull form coefficients, speed and engine power, DFOC, capacity, cruising range, crew, class, etc.

Example) VLCC (Very Large Crude oil Carrier)

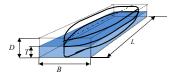


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Principal Dimensions and Hull Form Coefficients

- ☑ The principal dimensions and hull form coefficients decide many characteristics of a ship, e.g. stability, cargo hold capacity, resistance, propulsion, power requirements, and economic efficiency.
- ☑ Therefore, the determination of the principal dimensions and hull form coefficients is most important in the ship design.
- \square The length L, breadth B, depth D, immersed depth (draft) T, and block coefficient C_B should be determined first.



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2. Design Constraints

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Design Constraints

In the ship design, the principal dimensions cannot be determined arbitrarily; rather, they have to satisfy following :

- 1) constraint
 - : Hydrostatic equilibrium 🗭
- 2) constraints
- Owner's requirements

Ship's type, Deadweight (DWT)[ton],

Cargo hold capacity $(V_{CH})[m^3]$, \Rightarrow

Service speed $(V_s)[knots]$, \Rightarrow Daily fuel oil consumption(DFOC)[ton/day]

Maximum draft $(T_{max})[m]$,

Limitations of main dimensions (Canals, Sea way, Strait, Port limitations : e.g. Panama canal, Suez canal, St. Lawrence Seaway, Strait of Malacca, Endurance[$n.m^{1}$],

3) constraints

1) n.m = nautical mile 1 n.m = 1.852 km

International Maritime Organization [IMO] regulations,
International Convention for the Safety Of Life At Sea [SOLAS],
International Convention for the Prevention of Marine Pollution from Ships [MARPOL],
International Convention on Load Lines [ICLL],

Rules and Regulations of Classification Societies

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(1) Physical Constraint

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Physical Constraint

• Physical constraint

- Floatability

For a ship to float in sea water, the <u>total weight of the ship</u> (W) <u>must be equal to the buoyant force</u> (F_B) on the immersed body

$$F_B \stackrel{!}{=} W$$
 ...(1)

$$W = LWT + DWT$$

*Lightweight(LWT) reflects the weight of vessel being ready to go to sea without cargo and loads. And lightweight can be composed of:

LWT = Structural weight + Outfit weight + Machinery weight

*Deadweight(DWT) is the weight that a ship can load till the maximum allowable immersion(at the scantling draft(T_s)).

And deadweight can be composed of:

DWT= Payload+ Fuel oil + Diesel oil+ Fresh water +Ballast water + etc.

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Physical Constraint

Physical constraint: hydrostatic equilibrium

 $F_B = W \quad ...(1)$ W = LWT + DWT

 ∇ : the immersed volume of the ship. ρ : density of sea water = 1.025 Mg/m³

(L.H.S) What is the According to the

the buoyant force on an immersed body has the same magnitude as the weight of the fluid displaced by the body.

 (F_B) ?

$$F_{B} = g \cdot \rho \cdot V$$

In shipbuilding and shipping society, those are called as follows:

Displacement volume ∇ Displacement mass Δ

Displacement

Buoyant Force is the weight of the displaced fluid.

In shipbuilding and shipping society, **buoyant force** is called in another word, **displacement** (Δ).

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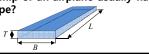
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Δ

Block Coefficient (C_R)

J_{box}: volume of box : length, B: breadth

Does a ship or an airplane usually have box shape?



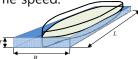






Why does a ship or an airplane has a streamlined shape?

They have a streamlined shape to minimize the drag force experienced when they travel, so that the propulsion engine needs a smaller power output to achieve the same speed.



Block coefficient(C_R) is the ratio of the immersed volume to the box bounded by L, B, and T.

$$C_B \equiv \frac{V}{V_{box}} = \frac{V}{L \cdot B \cdot T}$$

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Shell Appendage Allowance

 $I \cdot R \cdot T$

The immersed volume of the ship can be expressed by block coefficient.

$$V_{molded} = L \cdot B \cdot T \cdot C_B$$

In general, we have to consider the displacement of shell plating and appendages such as propeller, rudder, shaft, etc. additionally.

Thus, The total immersed volume of the ship can be expressed as following:

 $V_{total} = L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha)$

Where the hull dimensions length L, beam B, and draft T are the dimensions of the immerged hull to the inside of the shell plating,

thus α is which adapts the molded volume to the actual volume by accounting for the volume of the shell plating and appendages (typically about 0.002~0.0025 for large

vessels).

Weight Equation

- Physical constraint: hydrostatic equilibrium
- $F_B = W$...(1) (R.H.S) W = LWT + DWT(L.H.S) $F_B = \rho \cdot g \cdot L \cdot B \cdot T \cdot C_B \cdot (1+\alpha)$ ρ : density of sea water = 1.025 Mg/m³ α : displacement of shell, stern and appendages

 - C_n: block coefficient
 - g : gravitational acceleration

$$\rho \cdot g \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = LWT + DWT...(2)$$

The equation (2) describes the physical constraint to be satisfied in ship design,

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Unit of the Lightweight and Deadweight

• Physical constraint: hydrostatic equilibrium

...(1)

 $\rho \cdot g \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = LWT + DWT \quad \dots (2)$



What is the unit of the lightweight and deadweight?

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Weight vs. Mass

Question: Are the "weight" and "mass" the same? 🏂



Answer: No!

is a measure of the amount of matter in an object. is a measure of the force on the object caused by

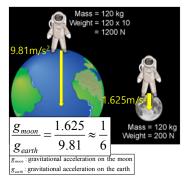
the universal gravitational force.

Gravity causes weight.

Mass of an object does not change, but its weight can change.

For example, an astronaut's weight on the moon is one-sixth of that on the Earth.

But the astronaut's mass does not change.



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Mass Equation

• Physical constraint: hydrostatic equilibrium

...(1)

In shipping and shipbuilding world, is used instead of for the unit of the lightweight and deadweight in practice.

Actually, however, the weight equation is "mass equation".



$$\rho \cdot L \cdot B \cdot T \cdot C_B \cdot (1 + \alpha) = LWT + DWT \qquad \dots (3)$$

where, ρ = 1.025 Mg/m³

(2) Economical Constraints		
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Volume Equation		
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Economical Constraints: Required Cargo Hold Capacity → Volume Equation

Economical constraints

- Owner's requirements (Cargo hold capacity[m3])
- The main dimensions have to satisfy the required cargo hold capacity (V_{CH}).

$$V_{CH} = f(L, B, D)$$

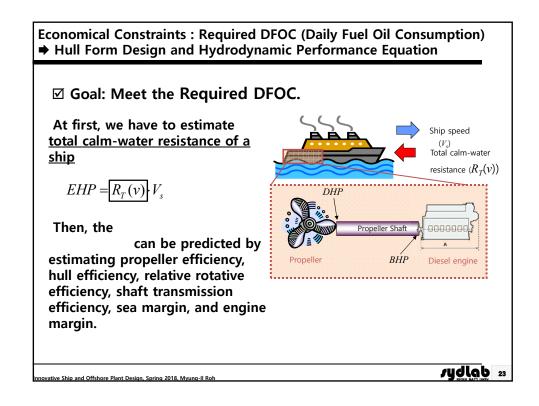
- It is checked whether the depth will allow the <u>required cargo hold</u> <u>capacity</u>.

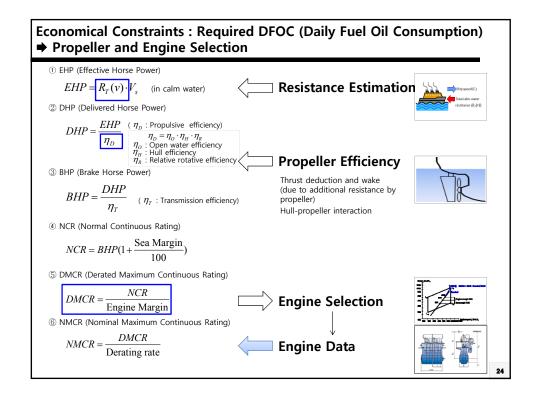
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Service Speed & DFOC (Daily Fuel Oil Consumption)

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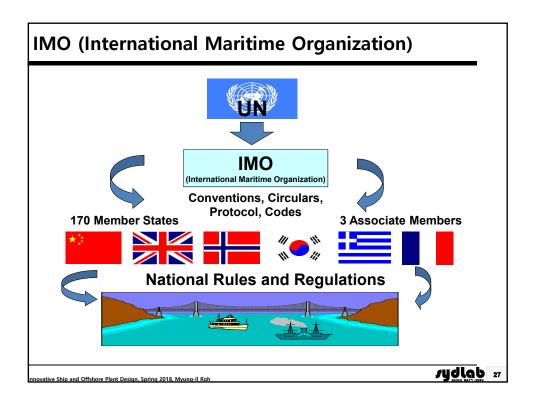
(3) Regulatory Constraints

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Regulatory Constraints

- Rules by Organizations
 - ☑ International Maritime Organizations (IMO)
 - **☑** International Labor Organizations (ILO)
 - **☑** Regional Organizations (EU, ...)
 - ☑ Administrations (Flag, Port)
 - **☑** Classification Societies
 - **☑** International Standard Organizations (ISO)

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IMO Instruments ✓ Conventions / / / COLREG / ITC / AFS / BWM ✓ Protocols ■ MARPOL Protocol 1997 / ICLL Protocol 1988 ✓ Codes ■ ISM / LSA / IBC / IMDG / IGC / BCH / BC / GC ✓ Resolutions ■ Assembly / MSC / MEPC ✓ Circulars ■ MSC / MEPC / Sub-committees

Regulatory Constraints - Rules by Classification Societies **☑** 10 Members ■ ABS (American Bureau of Shipping) Council ■ DNV (Det Norske Veritas) Permanent ■ LR (Lloyd's Register) Representative ■ BV (Bureau Veritas) General to IMO ■ GL (Germanischer Lloyd) **Policy** ■ KR (Korean Register of Shipping) Group ■ RINA (Registro Italiano Navale) ■ NK (Nippon Kaiji Kyokai) ■ RRS (Russian Maritime Register of Shipping) Working ■ CCS (China Classification Society) Group ☑ 2 Associate Members **■** CRS (Croatian Register of Shipping) ■ IRS (Indian Register of Shipping) sydlab 29

Required Freeboard

Required Freeboard of ICLL 1966

• Regulatory constraints

- International Convention on Load Lines (ICLL)1966 Fb

$$D_{Fb} - T \geq Fb_{ICLL}(L, B, D_{mld}, C_B)$$
 $D_{Fb} = D_{mld} + t_{stringer}$

✓ Check : Actual freeboard ($D_{Fb} - T$) of a ship should not be less than the freeboard required by the ICLL 1966 <u>regulation</u> (Fb_{ICLL}).

Freeboard (Fb) means the distance between the water surface and the top of the deck at the side (at the deck line). It includes the thickness of freeboard deck plating.

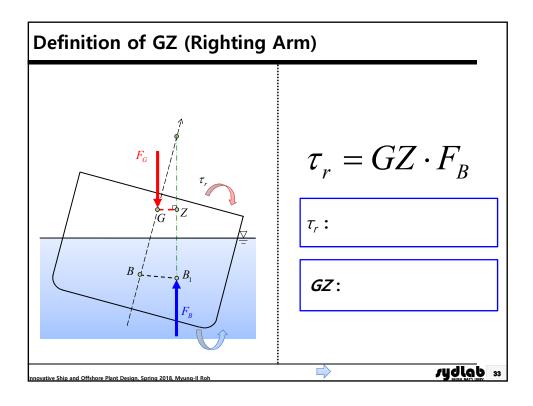
The freeboard is closely related to the draught.
 A 'freeboard calculation' in accordance with the regulation determines whether the desired depth is permissible.

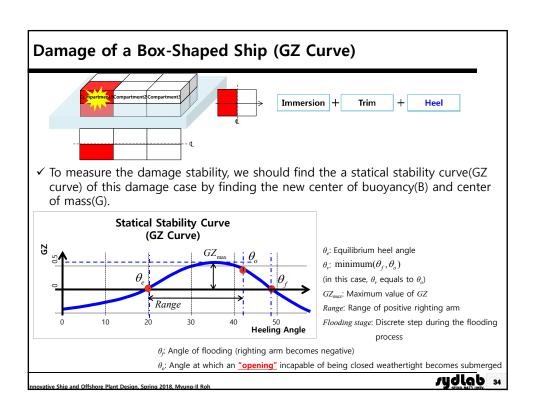
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Required Stability

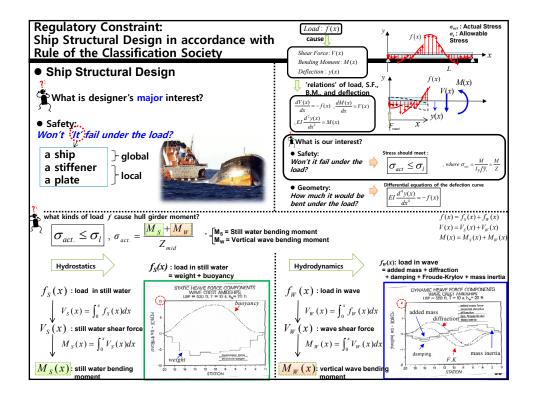
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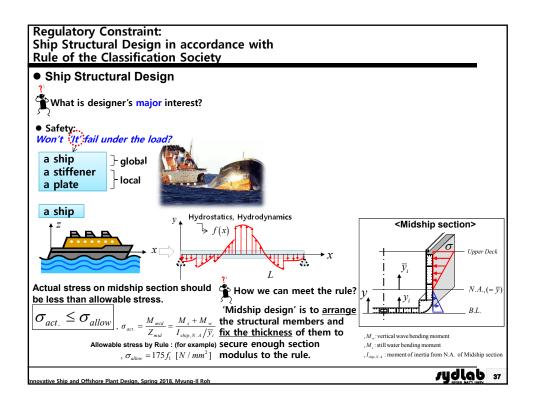




Structural Design in accordance with the Rule of the Classification Society

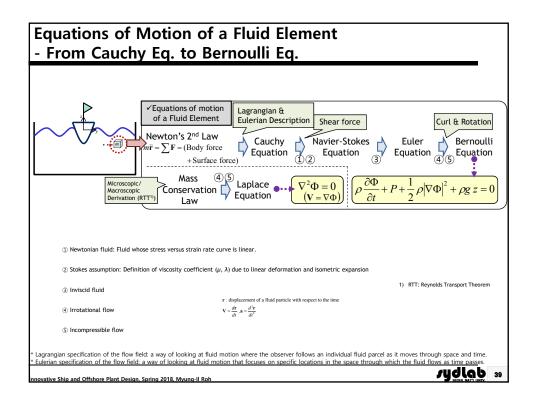
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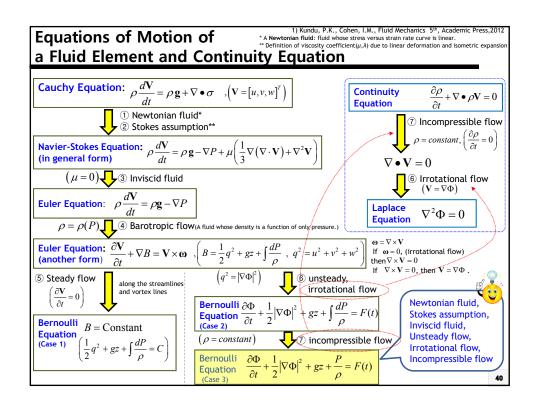


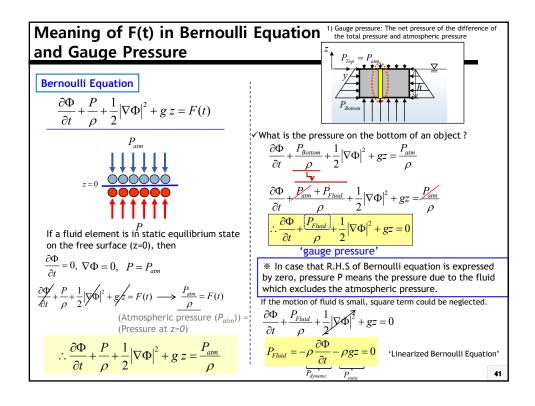


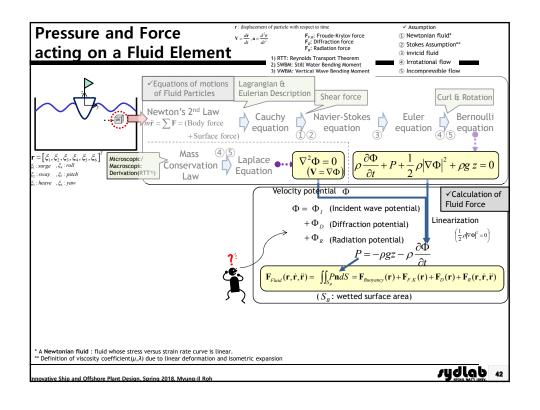
Hydrostatic and Hydrodynamic Forces acting on a Ship in Waves

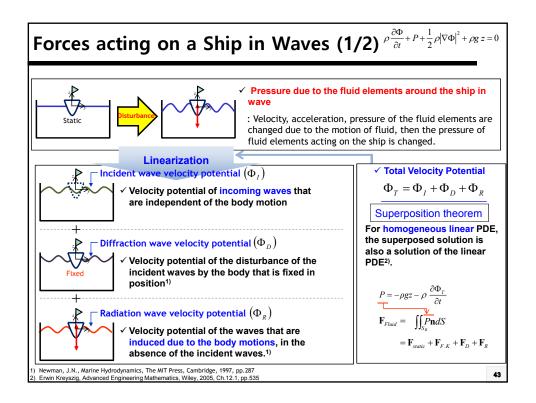
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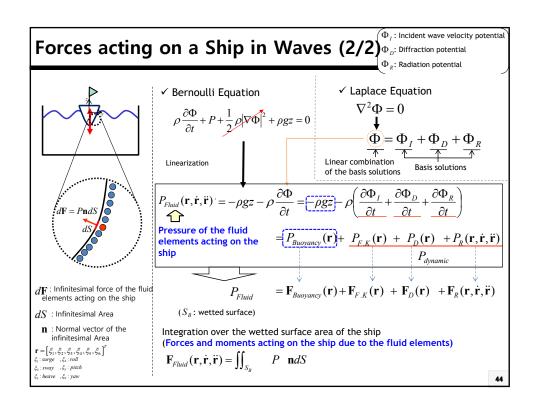


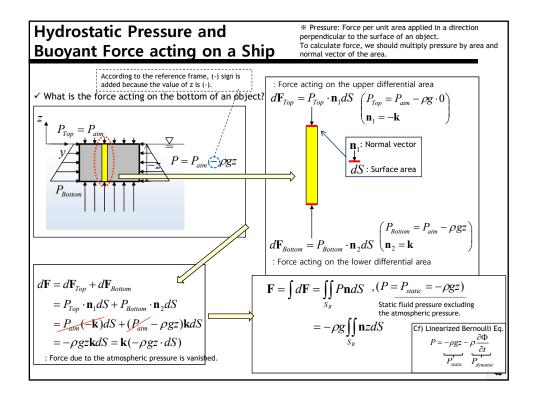


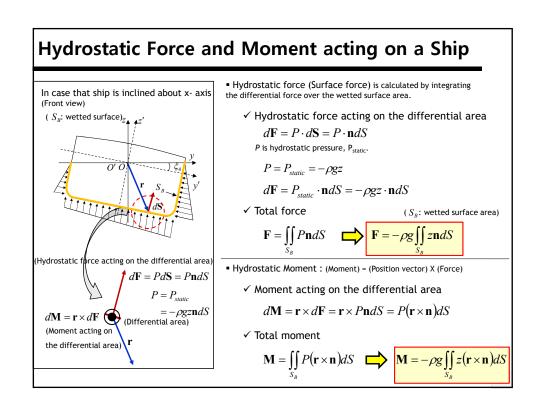












Buoyant Force

√ Hydrostatic force

- 1) Erwin Kreyszig, Advanced Engineering Mathematics 9th, Wiley, Ch. 10.7, p.458-463 2) Erwin Kreyszig, Advanced Engineering Mathematics 9th, Wiley, Ch. 9.9, p.414-417

$$\mathbf{F} = -\rho g \iint_{S_B} z \mathbf{n} dS$$
 (S: wetted surface area)

By divergence theorem $^{1)}$,

$$\iint_{S} f \cdot \mathbf{n} dA = \iiint_{V} \nabla f dV$$

$$\mathbf{F} = \rho g \iiint_{V_{\text{con}}} \nabla z dV \qquad \left(\nabla z^{2} = \frac{\partial z}{\partial x} \mathbf{i} + \frac{\partial z}{\partial y} \mathbf{j} + \frac{\partial z}{\partial z} \mathbf{k} = \mathbf{k} \right)$$

: The buoyant force on an immersed body has the same magnitude as the weight of the fluid displaced by the body¹⁾. And the direction of the buoyant force is opposite to the gravity (≒Archimedes' Principle)

X The reason why (-) sign is disappeared.

: Divergence theorem is based on the outer unit vector of the surface.

Normal vector for the calculation of the buoyant force is based on the inner unit vector of the surface, so (-) sign is added, and then divergence theorem is applied.

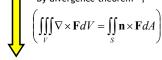
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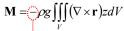
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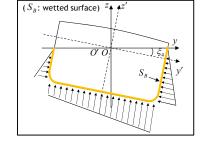
Hydrostatic Moment

- 1) Erwin Kreyszig, Advanced Engineering Mathematics 9^{th} , Wiley, Ch. 10.7, p.458-463 2) Erwin Kreyszig, Advanced Engineering Mathematics 9^{th} , Wiley, Ch. 9.9, p.414-417
- √ Hydrostatic moment

$$\mathbf{M} = -\rho g \iint_{S_{-}} (\mathbf{r} \times \mathbf{n}) z dS = \rho g \iint_{S_{n}} (\mathbf{n} \times \mathbf{r}) z dS$$



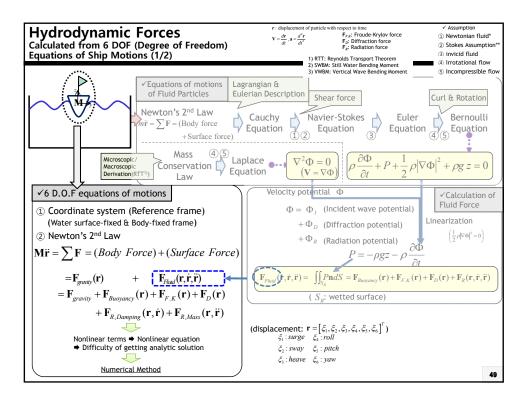


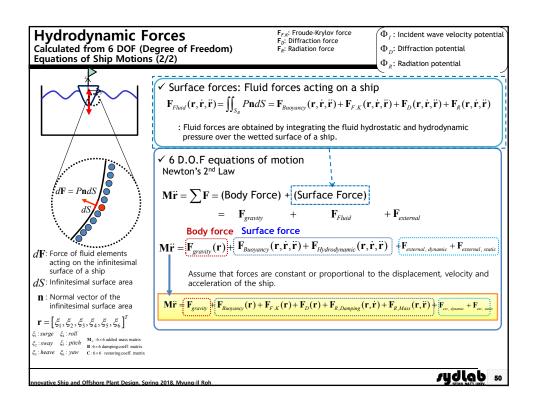


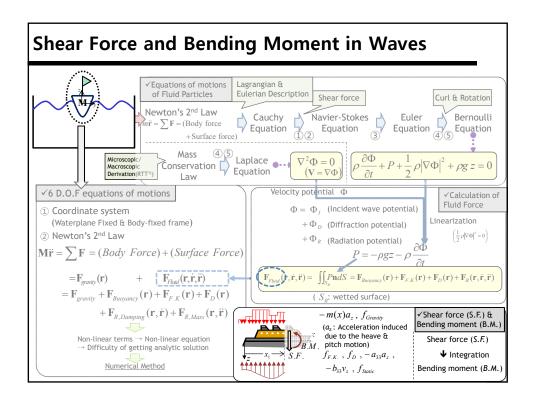
Because direction of normal vector is opposite,

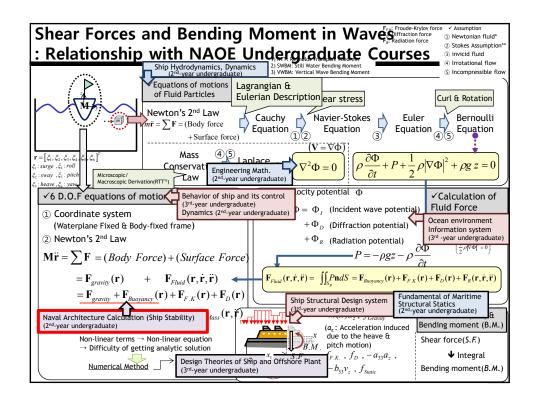
$$\left(\nabla \times \mathbf{r} z = \begin{vmatrix} \mathbf{i} & \mathbf{j} & \mathbf{k} \\ \frac{\partial}{\partial x} & \frac{\partial}{\partial y} & \frac{\partial}{\partial z} \\ xz & yz & z^2 \end{vmatrix} = \mathbf{i} \left(\frac{\partial}{\partial y} z^2 - \frac{\partial}{\partial z} yz\right) + \mathbf{j} \left(\frac{\partial}{\partial z} xz - \frac{\partial}{\partial x} z^2\right) + \mathbf{k} \left(\frac{\partial}{\partial x} yz - \frac{\partial}{\partial y} xz\right) = -\mathbf{i}y + \mathbf{j}x$$

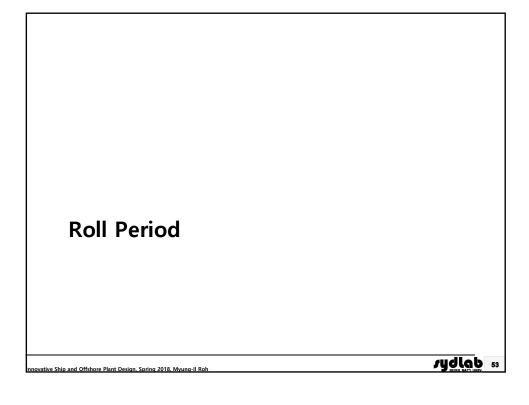
$$\therefore \mathbf{M} = -\rho g \iiint_{V} [-\mathbf{i}y + \mathbf{j}x] dV$$

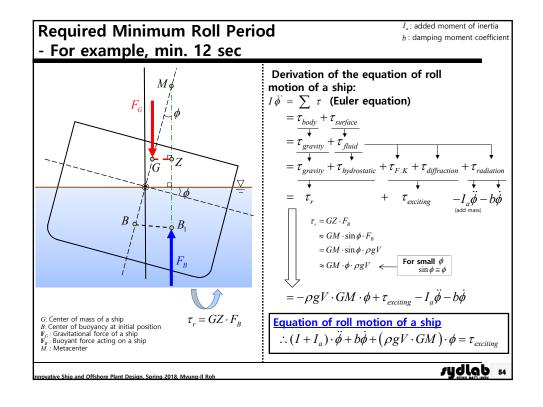












Calculation of Natural Roll Period (1/2)

$$(I+I_a) \cdot \ddot{\phi} + b\dot{\phi} + \left(\rho gV \cdot GM\right) \cdot \phi = \tau_{exciting} \qquad \longleftarrow \boxed{ Second Order Linear Ordinary Differential Equation}$$

$$\cdot \text{Objectives: Find the natural frequency of roll motion} : \text{No exciting moment} \quad \left(\tau_{exciting} = 0\right)$$

$$\cdot \text{Assumption: No damping moment} \quad \left(b\dot{\phi} = 0\right)$$

$$(I+I_a) \cdot \ddot{\phi} + \left(\rho gV \cdot GM\right) \cdot \phi = 0$$

$$\boxed{ \text{Try: } \phi = e^{\lambda t} }$$

$$(I+I_a) \cdot \lambda^2 \cdot e^{\lambda t} + \left(\rho gV \cdot GM\right) \cdot e^{\lambda t} = 0$$

$$\left\{ (I+I_a) \cdot \lambda^2 + \left(\rho gV \cdot GM\right) \right\} \cdot e^{\lambda t} = 0$$

$$(I+I_a) \cdot \lambda^2 + \left(\rho gV \cdot GM\right) = 0, \quad (e^{\lambda t} \neq 0)$$

$$\lambda_{1,2} = \pm \sqrt{\frac{\rho gV \cdot GM}{I+I_a}} \cdot i$$

$$\therefore \phi = C_1 e^{\lambda_1 \cdot t} + C_2 e^{\lambda_2 \cdot t} = C_1 e^{\sqrt{\frac{\rho gV \cdot GM}{I+I_a}}} \cdot i + C_2 e^{-\sqrt{\frac{\rho gV \cdot GM}{I+I_a}}} \cdot i \cdot t$$

Calculation of Natural Roll Period (2/2)

$$\phi = C_1 e^{\sqrt{\frac{\rho g V \cdot GM}{I + I_a}} \cdot it} + C_2 e^{-\sqrt{\frac{\rho g V \cdot GM}{I + I_a}} \cdot it}$$

$$= \text{Euler's formula} \left(e^{i\phi} = \cos \phi + i \sin \phi \right)$$

$$\phi = C_1 \cos \left(\sqrt{\frac{\rho g V \cdot GM}{I + I_a}} \cdot it \right) + C_2 \sin \left(\sqrt{\frac{\rho g V \cdot GM}{I + I_a}} \cdot t \right)$$

Angular frequency (\omega)

Because $\omega = \frac{2\pi}{T_{\phi}}$, the natural roll period is as follows:

$$T_{\phi} = \frac{2\pi}{\omega}$$

$$= 2\pi \sqrt{\frac{I + I_{a}}{\rho gV \cdot GM}}$$

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Effect of GM on the Natural Roll Period

Roll period

$$T_{\phi} = 2\pi \sqrt{\frac{I + I_{a}}{\rho g V \cdot G M}}$$

$$(Assumption) \quad I + I_{a} \cong \left(k \cdot B\right)^{2} \cdot \rho \cdot V$$

$$T_{\phi} = 2\pi \sqrt{\frac{\left(k \cdot B\right)^{2} \cdot \rho \cdot V}{\rho \cdot g \cdot V \cdot G M}}$$

$$\approx \frac{2\pi \cdot k \cdot B}{\sqrt{g \cdot G M}}$$

$$= \frac{2 \cdot k \cdot B}{\sqrt{g \cdot G M}}$$

$$= \frac{2 \cdot k \cdot B}{\sqrt{g \cdot G M}}$$

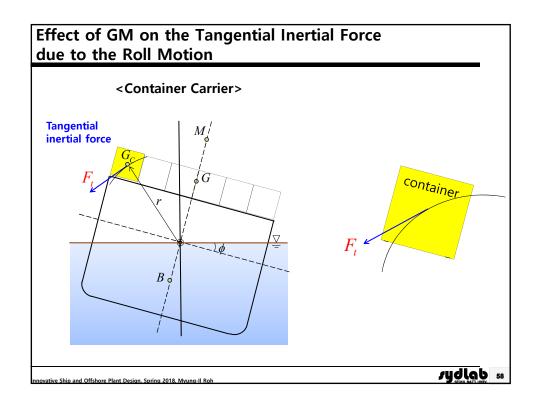
$$(\sqrt{g} \approx \pi)$$

$$\int_{(\sqrt{g} \approx \pi)}^{\sqrt{g \cdot g \cdot V}} \frac{\text{Does a ship in a light condition roll quickly or slowly? What does this indicate?}}$$

Approximate Roll period of ship

That is, a <u>stiff ship</u> or <u>crank ship</u> (<u>heavy</u>), one with a <u>large</u> metacentric height will roll <u>quickly</u> whereas a <u>tender ship</u> (<u>light</u>), one with a <u>small</u> metacentric height, will roll <u>slowly</u>.

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Effect of GM on the Angular Acceleration of a Ship

 $\omega = \sqrt{\frac{\rho g V \cdot G M}{I + I_A}}$

Roll motion of a ship:

$$\phi = C_1 \cos(\omega \cdot t) + C_2 \sin(\omega \cdot t)$$

$$\phi = \sqrt{C_1^2 + C_2^2} \cos(\omega \cdot t + \beta), \beta : \text{phase}$$

Angular acceleration of a ship:

$$\ddot{\phi} = \sqrt{C_1^2 + C_2^2} \omega^2 \cos(\omega \cdot t + \beta)$$
$$= A\omega^2 \cos(\omega \cdot t + \beta) , (A = \sqrt{C_1^2 + C_2^2})$$

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