

# 458.308 Process Control & Design

## Lecture 7: Dynamic Behavior and Stability of Closed-Loop Control Systems

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# Overview: Closed-loop

To simplify the notation, the primes and  $s$  dependence have been omitted; thus,  $Y$  is used rather than  $Y'(s)$

$$\begin{aligned}\frac{Y(s)}{Y_{sp}(s)} &= \frac{K_m G_c G_v G_p G_m}{1 + G_c G_v G_p G_m} = \frac{K_m G_c G_v G_p}{1 + G_{OL}} \\ \frac{Y(s)}{D(s)} &= \frac{G_d}{1 + G_c G_v G_p G_m} = \frac{G_d}{1 + G_{OL}}\end{aligned}$$

- $G_{OL} \triangleq G_c G_v G_p G_m$
- Different from open-loop!
- Depends on  $G_c$

# Analysis and Design Problems

- Analysis: Given particular  $G$ 's and  $G_c$ 
  - Are the closed-loop dynamics stable?
  - Speed of response? Damping?
  - Gains for  $Y/Y_{sp}$  and  $Y/D$
  
- Design: Given particular  $G$ 's, choose ("design")  $G_c$  so that
  - the closed-loop dynamics are stable
  - $\frac{Y}{Y_{sp}}$  has a gain of  $\sim 1$  and  $\frac{Y}{D}$  has a gain of  $\sim 0$
  - the dynamics are sufficiently fast (but not too fast) and smooth (without excessive oscillation).

# Model Used for Analysis and Design

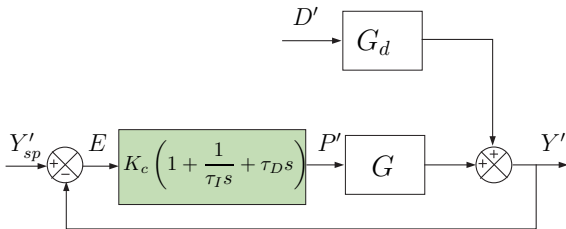
- Case I (Less Frequent)
  - From a fundamental model, perform linearization and Laplace transform of the linearized ODEs to find  $G_p(s)$  and  $G_d(s)$
  - Find actuator and measurement dynamics  $G_v$  and  $G_m$
  
- Case II (More Frequent)
  - The composite model  $G(= G_m G_p G_v)$  is fitted to data of  $y_m$  obtained by perturbing  $p$  (e.g., by making a step change).

# PID Controller

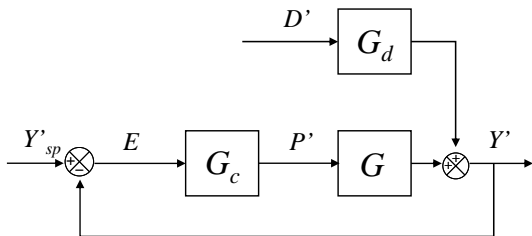
$$p(t) = \bar{p} + K_c \left( e(t) + \frac{1}{\tau_I} \int_0^t e(t^*) dt^* + \tau_D \frac{de}{dt} \right) \Rightarrow$$

$$P'(s) = K_c \left( E(s) + \frac{1}{\tau_I s} E(s) + \tau_D s E(s) \right) \Rightarrow$$

$$\frac{P'(s)}{E(s)} = K_c \left( 1 + \frac{1}{\tau_I s} + \tau_D s \right)$$



# Calculation of Closed-Loop Functions



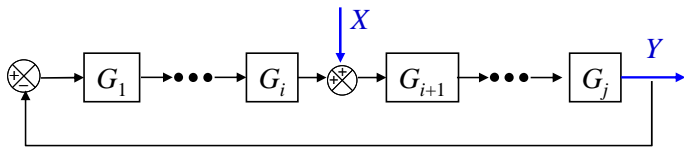
$$Y' = G_d D' + G P' \quad (P' = G_c (Y'_{sp} - Y'))$$

$$Y' = G_d D' + G G_c (Y'_{sp} - Y')$$

## Convenience of L.T.

$$\frac{Y'(s)}{D'(s)} = \frac{G_d}{1 + G G_c} \quad \text{and} \quad \frac{Y'(s)}{Y'_{sp}(s)} = \frac{G G_c}{1 + G G_c}$$

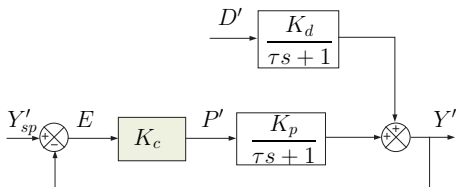
# Calculation of Closed-Loop Functions: Generalization



$$\frac{Y(s)}{X(s)} = \frac{G_{i+1} G_{i+2} \cdots G_j}{1 + G_1 G_2 \cdots G_j} = \frac{\prod_f}{1 + \prod_e}$$

- Assume **negative** feedback
- $\prod_f$ : Product of the transfer functions in the forward path from  $X$  to  $Y$ .
- $\prod_e$ : Product of every transfer function in the feedback loop.

# Analysis of P-only Control



$$\frac{Y'(s)}{Y'_{sp}(s)} = \frac{\frac{K_c K_p}{\tau s + 1}}{1 + \frac{K_c K_p}{\tau s + 1}} = \frac{K_c K_p}{\tau s + 1 + K_c K_p} = \frac{\frac{K_c K_p}{1 + K_c K_p}}{\frac{\tau}{1 + K_c K_p} s + 1}$$

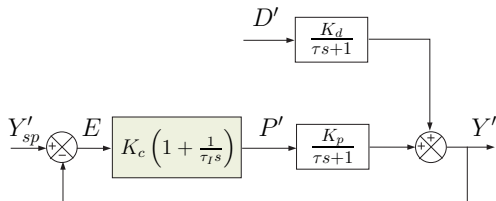
- Gain is not 1 unless  $K_c = \infty$ , Time constant decreases with increasing  $K_c$ .

$$\frac{Y'(s)}{D'(s)} = \frac{\frac{K_d}{\tau s + 1}}{1 + \frac{K_c K_p}{\tau s + 1}} = \frac{K_d}{\tau s + 1 + K_c K_p} = \frac{\frac{K_d}{1 + K_c K_p}}{\frac{\tau}{1 + K_c K_p} s + 1}$$

- Gain is not 0 unless  $K_c = \infty$ , Time constant decreases with increasing  $K_c$ .



# Analysis of PI Control



$$\begin{aligned}\frac{Y'(s)}{Y'_{sp}(s)} &= \frac{\frac{K_c K_p (\tau_I s + 1)}{\tau_I s (\tau s + 1)}}{1 + \frac{K_c K_p (\tau_I s + 1)}{\tau_I s (\tau s + 1)}} = \frac{K_c K_p (\tau_I s + 1)}{\tau_I s (\tau s + 1) + K_c K_p (\tau_I s + 1)} \\ &= \frac{\tau_I s + 1}{\frac{\tau_I \tau}{K_c K_p} s^2 + \frac{1 + K_c K_p}{K_c K_p} \tau_I s + 1}\end{aligned}$$

- Gain = 1 always! No offset
- 2nd order dynamics
- Underdamped dynamics for very small  $\tau_I$

# Closed-Loop Stability

## Characteristic Equation

$$1 + G_{OL} = 0$$

- Roots of the above equation are the **poles of the closed-loop functions** (important information for analyzing closed-loop dynamics)
- For stability, make sure all the roots are in the Left-Half-Plane (negative real parts)
  - Can be checked by **Routh's test**
  - Or by **direct substitution**

# Example: Routh's Test

Main Idea: Form a Routh array to see if any roots are in the RHP

$$1 + \frac{6K_c}{(2s+1)(4s+1)(6s+1)} = 0$$

$$48s^3 + 44s^2 + 12s + (1 + 6K_c) = 0$$

48	12
44	$1 + 6K_c$
<hr/>	
$\frac{44 \times 12 - 48(1 + 6K_c)}{44}$	0
<hr/>	
$\frac{(\frac{120}{11} - \frac{72}{11}K_c) \times (1 + 6K_c) - 44 \times 0}{\frac{120}{11} - \frac{72}{11}K_c}$	

Must be all **positive** for closed-loop stability!

$$\frac{120}{11} - \frac{72}{11}K_c > 0, \quad 1 + 6K_c > 0$$

# Example: Direct Substitution

Main Idea: At the limits of instability, the closed-loop poles will be on the **imaginary axis** (between LHP and RHP)

$$\begin{aligned}48s^3 + 44s^2 + 12s + (1 + 6K_c) &= 0 \xrightarrow{s=j\omega} \\-48j\omega^3 - 44\omega^2 + 12j\omega + (1 + 6K_c) &= 0 \\(-48\omega^3 + 12\omega)j + (-44\omega^2 + (1 + 6K_c)) &= 0 \\-48\omega^3 + 12\omega = 0 \quad -44\omega^2 + (1 + 6K_c) = 0 \\ \omega = 0, K_c = -1/6 \quad \omega = \pm 1/2, K_c = 5/3\end{aligned}$$

## Note

This method works with a system with time delay. Routh's method does not.