





































	No. of Sotups	2	Cost of Matorial	\$2.60
	No. of Features	0	Cost of Tool	\$2.09
	Planning Time	0.75	Cost of planning	\$0.36
	Setup time	55.22	Cost of setup	\$26.69
	Machining Time	33.8	Cost of Machining	\$16.33
4.4	Material	ABS	Total Cost	\$48.32
		·		1
antility	No. of Setups	3	Cost of Material	\$1.34
	No. of Features	9	Cost of Tool	\$0.88
	Planning Time	0.83	Cost of planning	\$0.40
	Setup time	40.6	Cost of setup	\$19.65
AV YELLINGER	Machining Time	13.33	Cost of Machining	\$6.44
	Material	ABS	Total Cost	\$28.71







































