# **Chapter 6**

Polymerization of Cyclic Organic Compounds

## Introduction

#### Two main difference from other polymerizations

No loss of small molucules (condensation)
No loss of multiple bonding enthalpy (addition)

# Cyclic compounds that resists polymerization

- No suitable catalysts have not been found yet
- The absence of ring strain; thermodynamically stable

### Cyclic compounds that be polymerizable

# Two general mechanisms of classical ring-opening polymerization

1. Initial ring cleavage through the attack of catalysts

2. The attack of catalysts generates a coordination intermediates (generally oxonium ion)

## **Cyclic ethers**

#### Trioxane

#### **Polymerization using**

- 1. Lewis acid or acid,
- 2. during sublimation,
- 3. through γ-irradiation of the crystalline monomer.

**Protonic acid** 

ring cleavage

#### Lewis acid

#### **Trithian and Tetrathiane**

Cationic type catalysts

BF<sub>3</sub> or SbF<sub>3</sub>

#### Tetrahydrofuran

Vigorous purification is required

#### 1. Polymerization using trifluoromethanesulfonic acid, CF<sub>3</sub>SO<sub>3</sub>H

# High molecular weight polymer

or

coordination intermediates

**Crown ethers** 

2. Polymerization using Lewis acids with a small amout of water

ring cleavage

3. Polymerization using Lewis acids without water;  $2PCI_5 \rightarrow PCI_4^+PCI_6^-$  or  $2PF_5 \rightarrow PF_4^+PF_6^-$ 

ring cleavage

4. Polymerization using Lewis acids without a cocatalysts

coordination intermediates

#### **Oxetanes and Oxepanes**

**Oxetanes** 

Oxepanes ; polymerization is reversible (97-8% of 29, 2-3% of 28)

**Polymerizability; Oxetanes >Tetrahydrofuran>Oxepanes** 

#### **Epoxides;** ethylene oxide, propylene oxide, Both cationic and anionic mechanisms are possible

Epichlorohydrin; epoxy resins can be prepared

Further polymerization

Linear polymers can be formed

## Anionic mechanism; using alkoxides, hydroxides, metal oxides, organometallic species

ring cleavage

Termination may not occur unless protonic reagents are added

Chain transfer; lower the MW

Cationic mechanism; strong protonic acid (change)

coordination intermediates

Lactones; polyesters are produced

Ring size effect ?

 $\gamma$  -butyllactone (5-membered ring); non-polymerizable  $\delta$ -valerolactone (6-membered ring); polymerizable

#### **Glycolides and Lactides;**

poly(glycolic acid) and poly(lactic acid) are produced; biologically acceptable and biodegradable polymers

Condensation polymerization

Low MW Polymer

**Cationic** ; stannous chloride, antimony trifluoride....

High MW Polymer

Mechanism ?

#### **Cyclic anhydrides** *Biodegradable (bioerodable) polymers*

## Polymerization using anionic, cationic, coordination initiators

#### **Cyclic carbonates**

PC from condensation polymerization; side-products

PC from ring opening polymerization; no side-products, then polymerization in mold or extruder is possible

# Lactams; nylons are produced through ring opening

caprolactam

Strong base catalyzed polymerization

#### Water catalyzed polymerization

Amino acid zwitterion attack the ring

Polymer

#### Ethyleneimine

Cationic initiator

Carcinogenicity

#### Oxazoline

### Non vinyl oxazoline

### **No-catalyst copolymerization**

Two cyclic monomers of one a nucleophile and the other an electrophile can undergo a ring opening polymerization to produce a 1:1 alternating copolymer

### **Free-radical ring-opening polymerization**

Ring opening polymerization; mostly ionic mechanism

Vinylcyclopropane, byclobutane can undergo radical polymerization due to the ring strain. (How? Solve by yourself !)

In some cases, unstrained cyclic monomers can undergo radical polymerization

## A free-radical ring-opening polymerization with a volume expansion

## Cyclopolymerization

The addition reactions of nonconjugated dienes that generate rings during the polymerization. Normally this occurs through an alternating intraintermolecular propagation process

#### Cyclopolymerizaton through *y*-*ray* irradiation

(How? Solve by yourself !)

Production of **DIVEMA** polyanions derived from this polymer are interferon-inducing agents and pocess anitumor activity

### Poly(*para*-xyrene)