

Ship Structural Design (선체 구조 설계)

2008.6

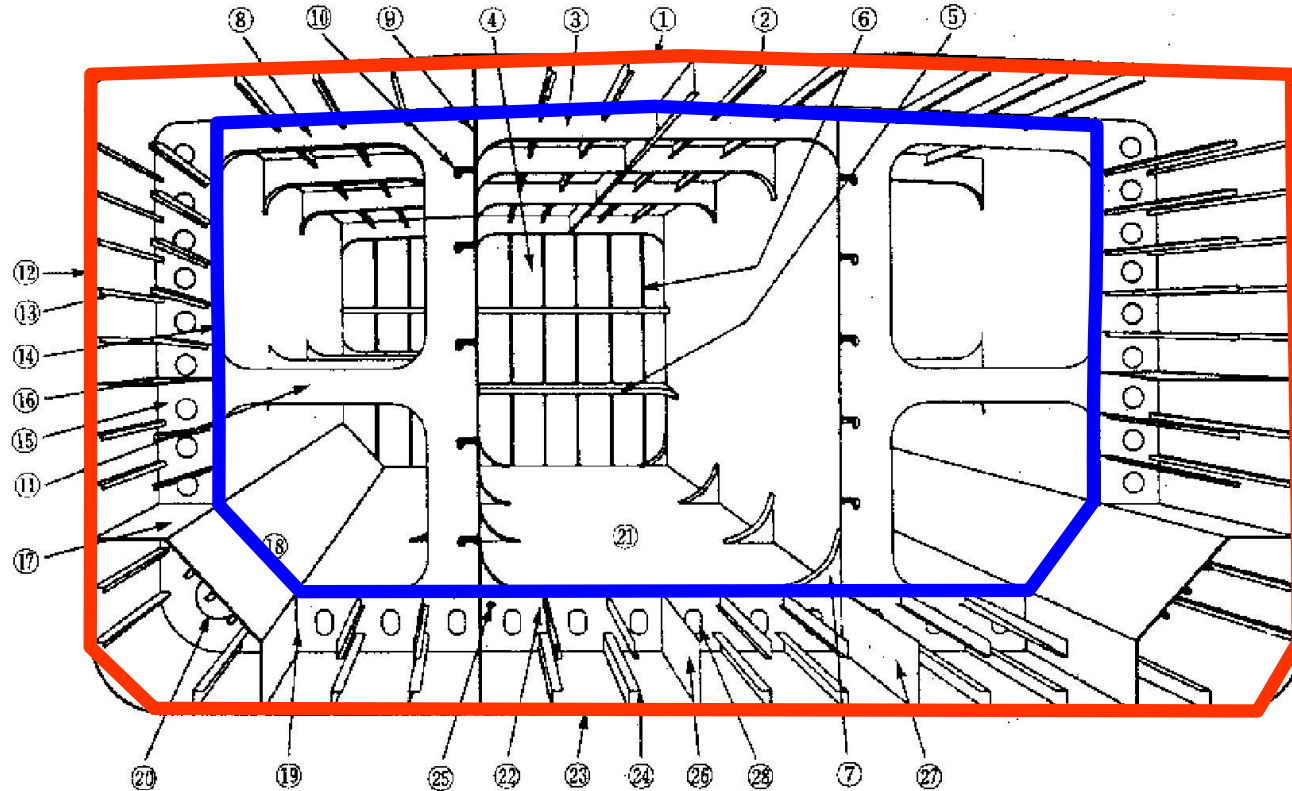
서울대학교 조선해양공학과
이규열





선체 구조 설계 -300K VLCC 예

VLCC의 중앙 단면(M/S; Midship Section) 개념도



- 1. 갑판
- 2. 갑판 종통재
- 3. 트랜스버스 웨브
- 4. 횡격벽
- 5. 스트링거
- 6. 횡격벽 방요제
- 7. 브라켓
- 8. 트랜스 링
- 9. 화물창내 종격벽
- 10. 종격벽 종통재

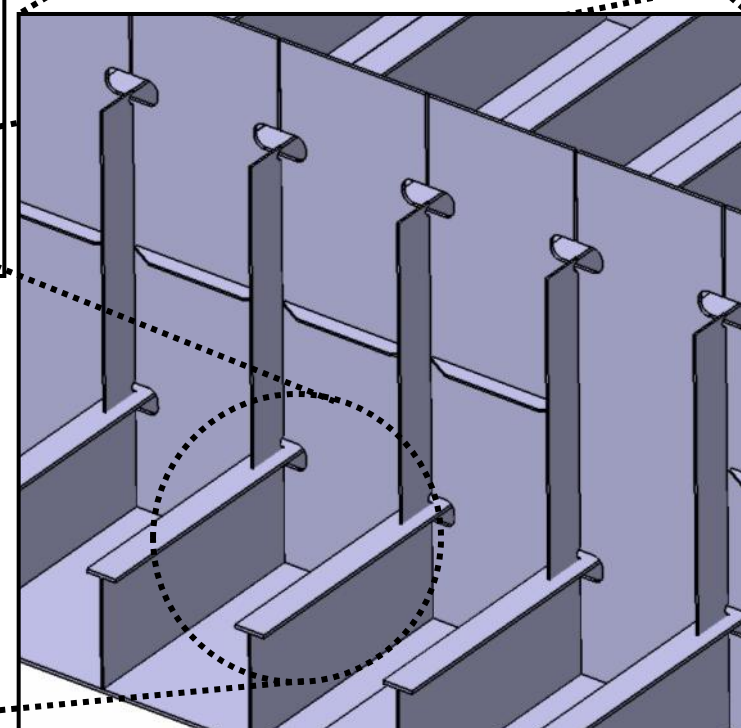
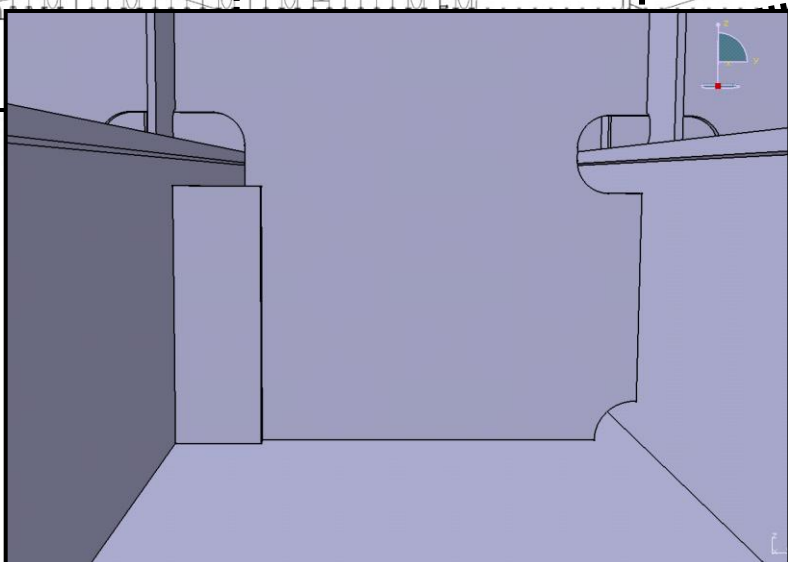
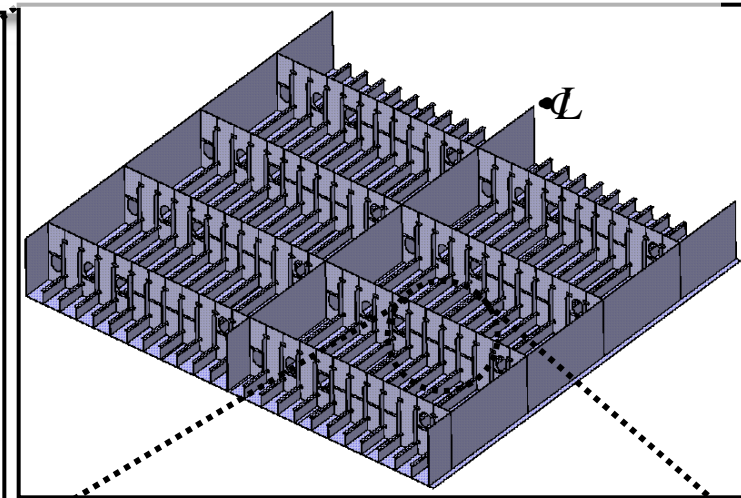
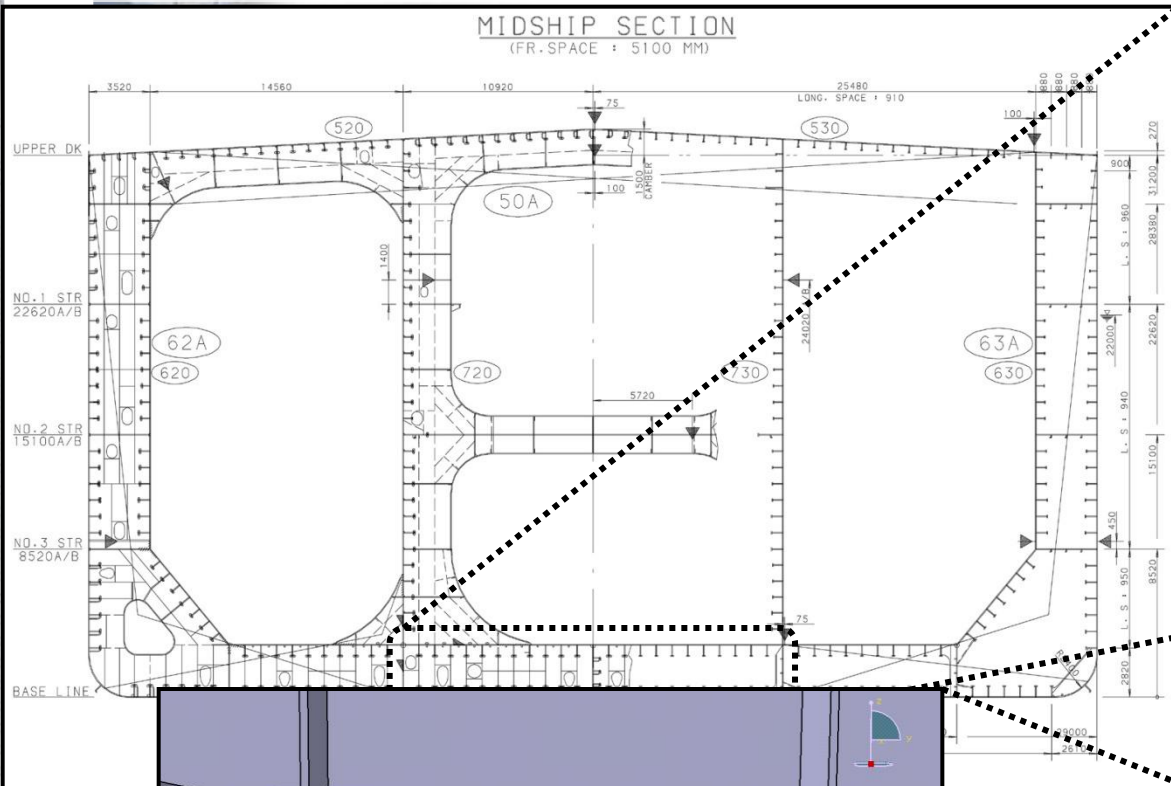
- 11. 크로스 타이
- 12. 현측외판
- 13. 현측외판 종통재
- 14. 현측 종격벽
- 15. 윙탱크 늑판
- 16. 수평 거어더
- 17. 호퍼 수평 거어더
- 18. 호퍼 경사판
- 19. 호퍼사이드 거어더
- 20. 호퍼 울

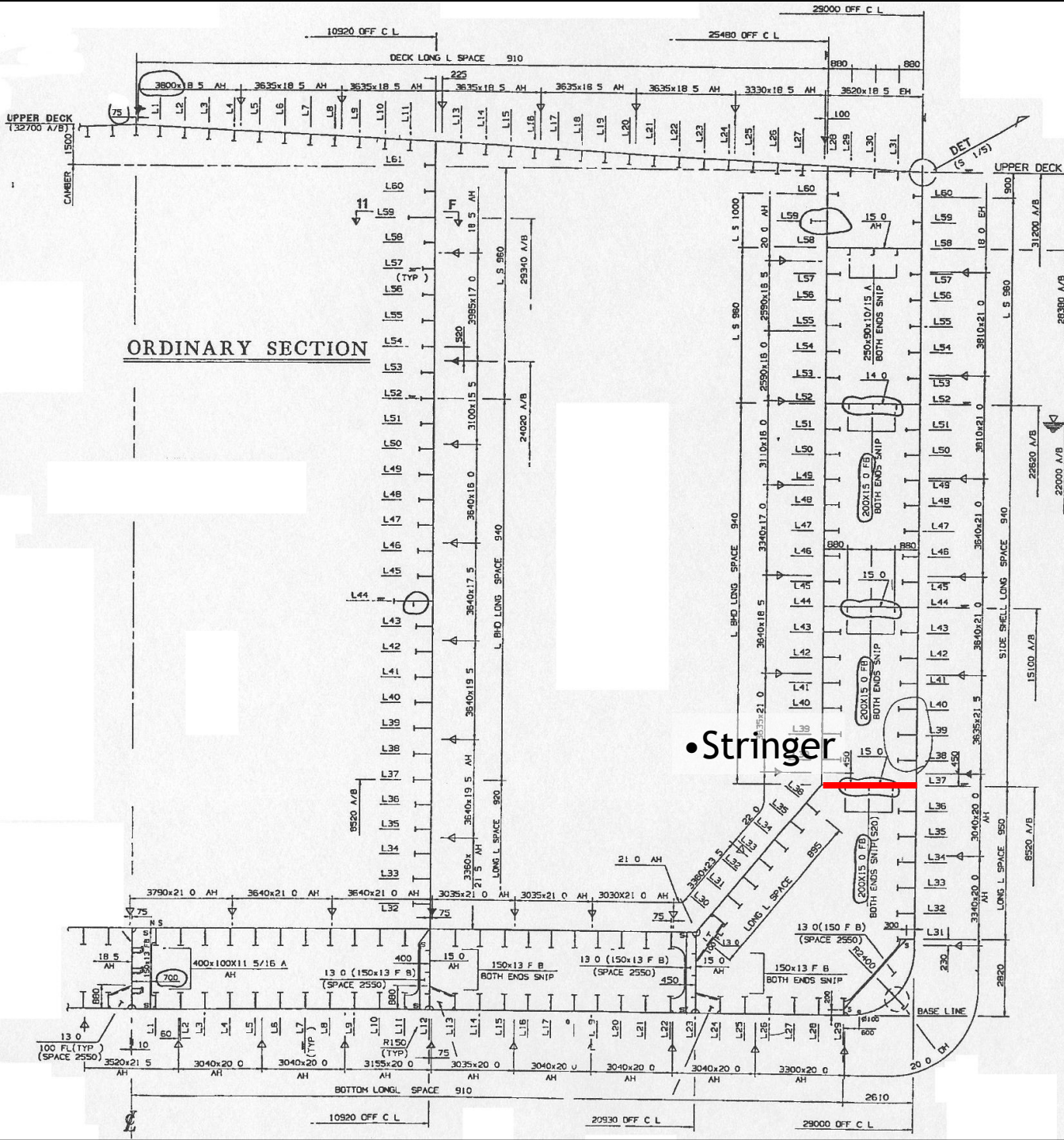
- 21. 내저판
- 22. 내저판 종통재
- 23. 선저외판
- 24. 선저외판 종통재
- 25. 이중저 늑판
- 26. 센터 거어더
- 27. 사이드 거어더
- 28. 맨홀

• 단일선체

• 이중선체

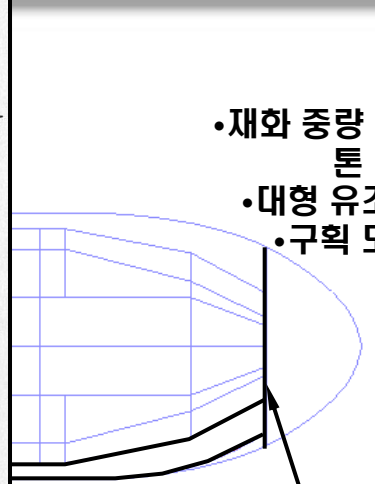
이중저의 모습





ORDINARY SECTION

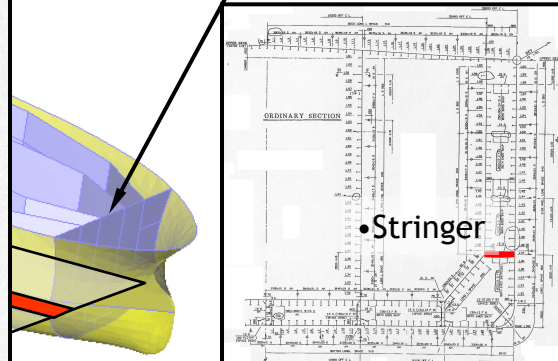
•Stringer



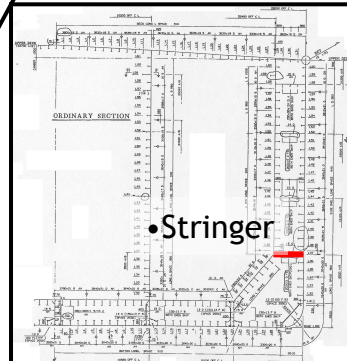
- 재화 중량 300,000톤
- 대형 유조선의 구획 모델

•충돌 횡격벽 판
•(collision bulkhead panel)

격벽 판
bulkhead panel)



•Stringer



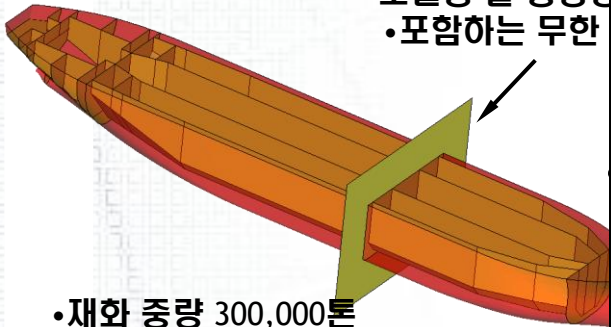
횡방향 구조 부재

- 선형 단계에서 정의된

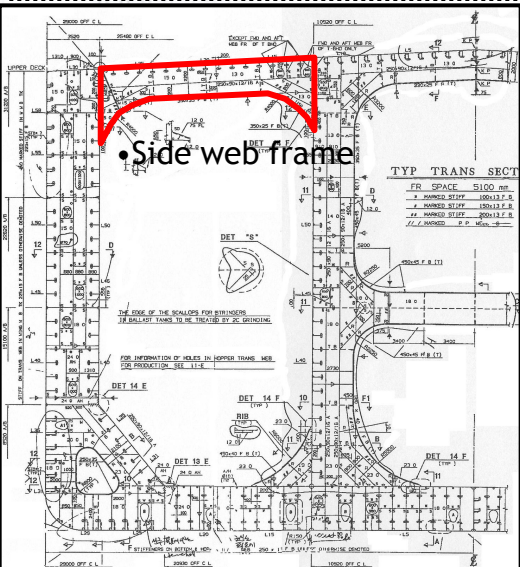
INPUT

- 횡방향 판이 설치될 위치
- 횡방향 판의 형상
- 횡방향 판의 두께, 재질 등

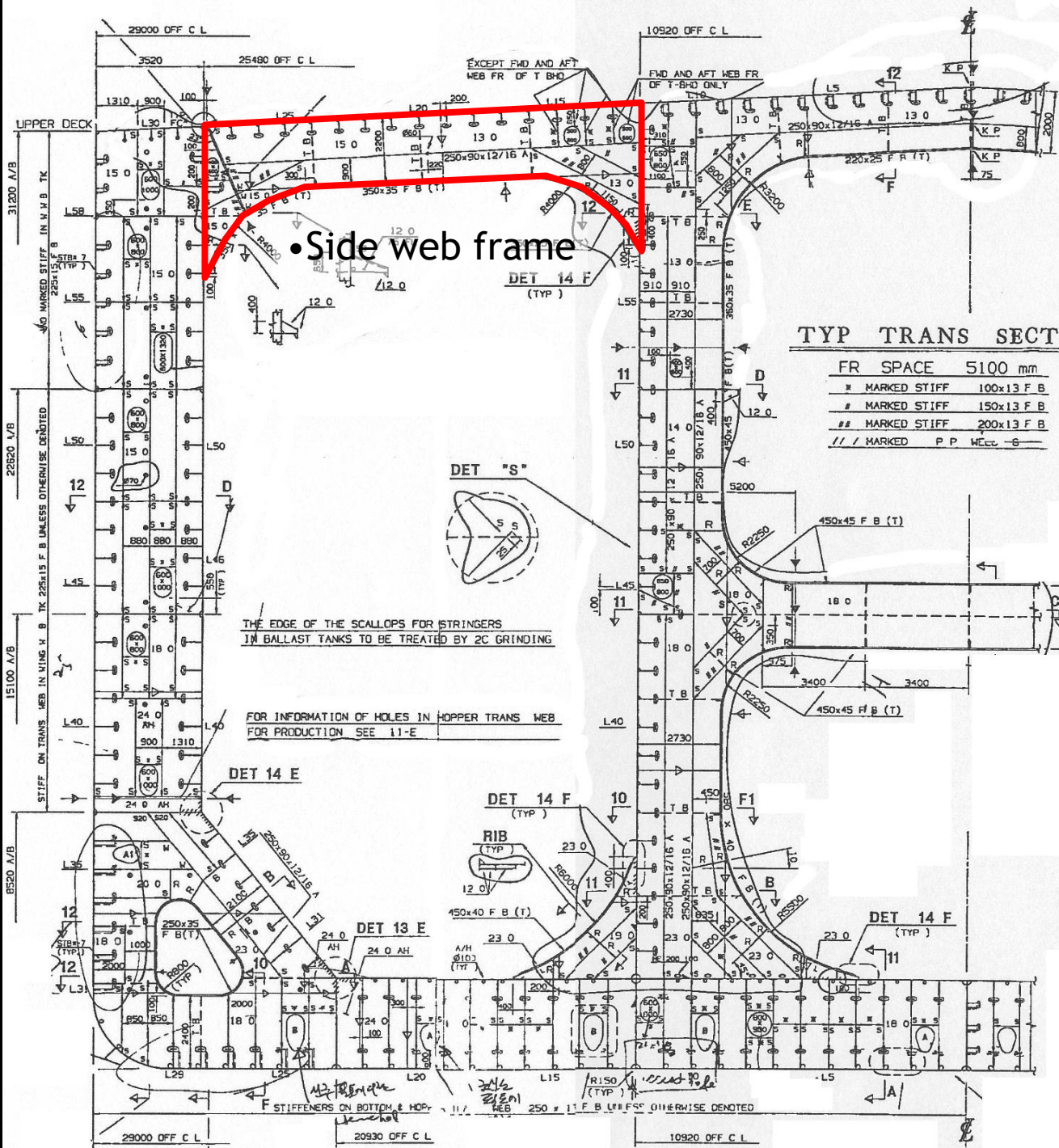
• 모델링 할 횡방향
• 포함하는 무한



- 재화 중량 300,000톤
- 대형 유조선의 기획 모델

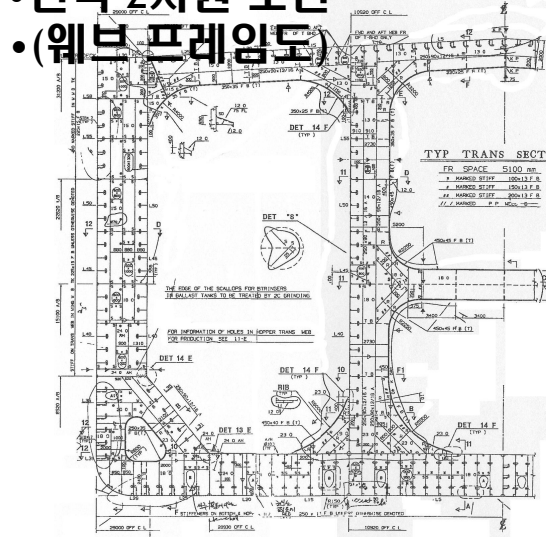


• 측

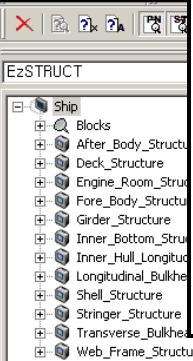


30,000
톤기 선체

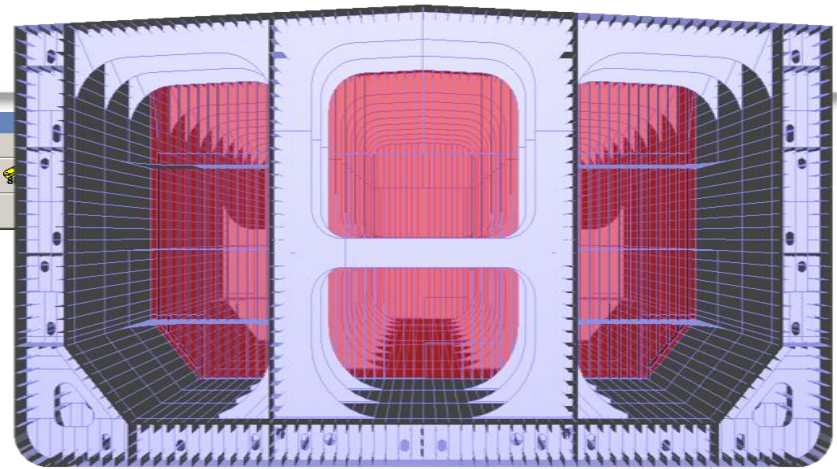
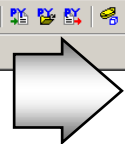
•선박 2차원 도면
•(웹 프레임도)



•초기 선체

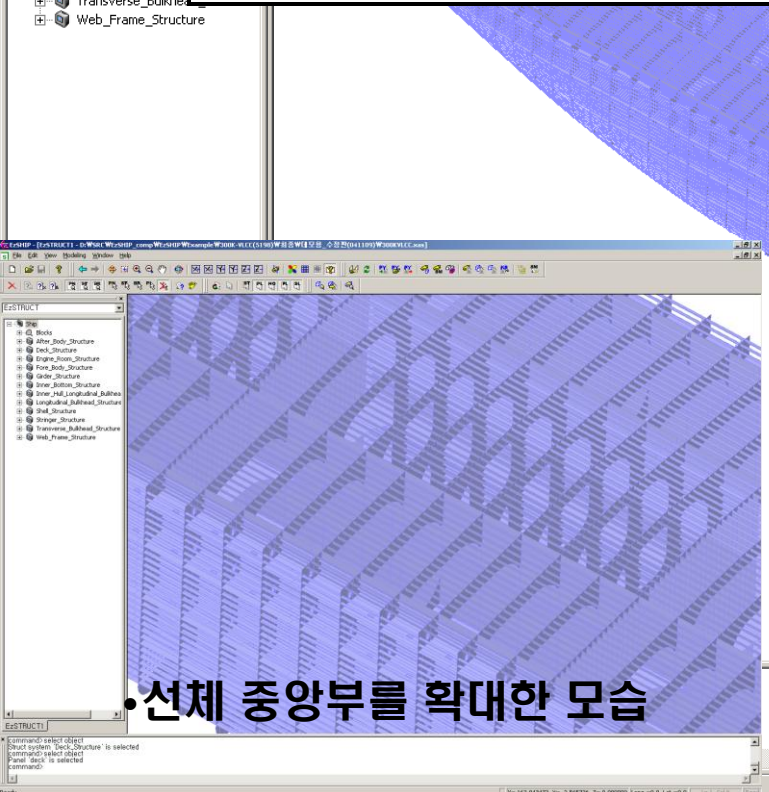


[W300KVLCC.was]



•화물창 내부의 모습

•선체 중앙부를 확대한 모습



* 재화 중량 300,000톤 대형 유조선의 주요 치수

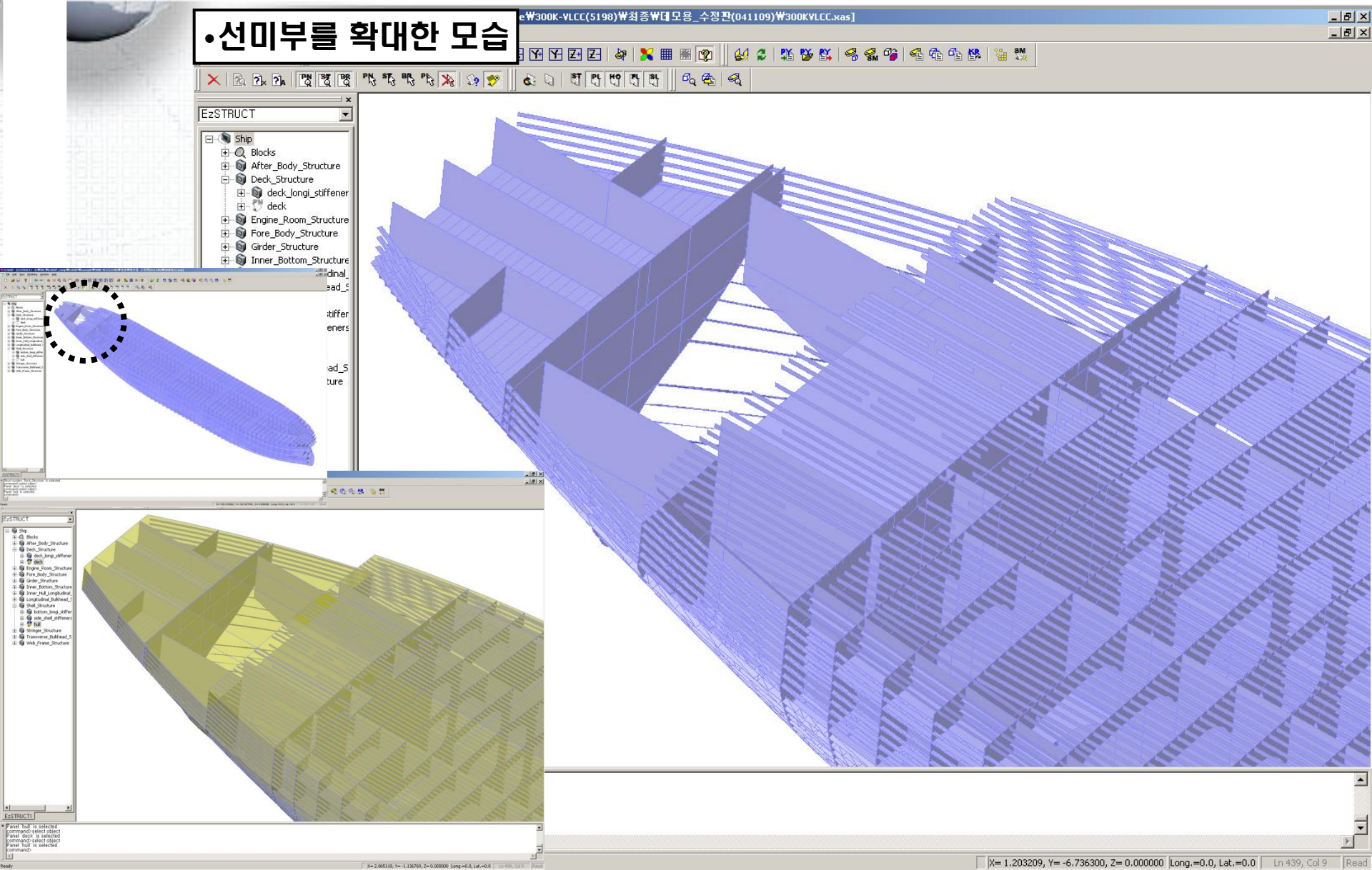
•Lbp: 320.0m, B: 58.0m, D: 31.2m, Td: 20.8m, Ts: 22.0m, Cb: 0.8086



300,000 DWT VLCC 구조설계

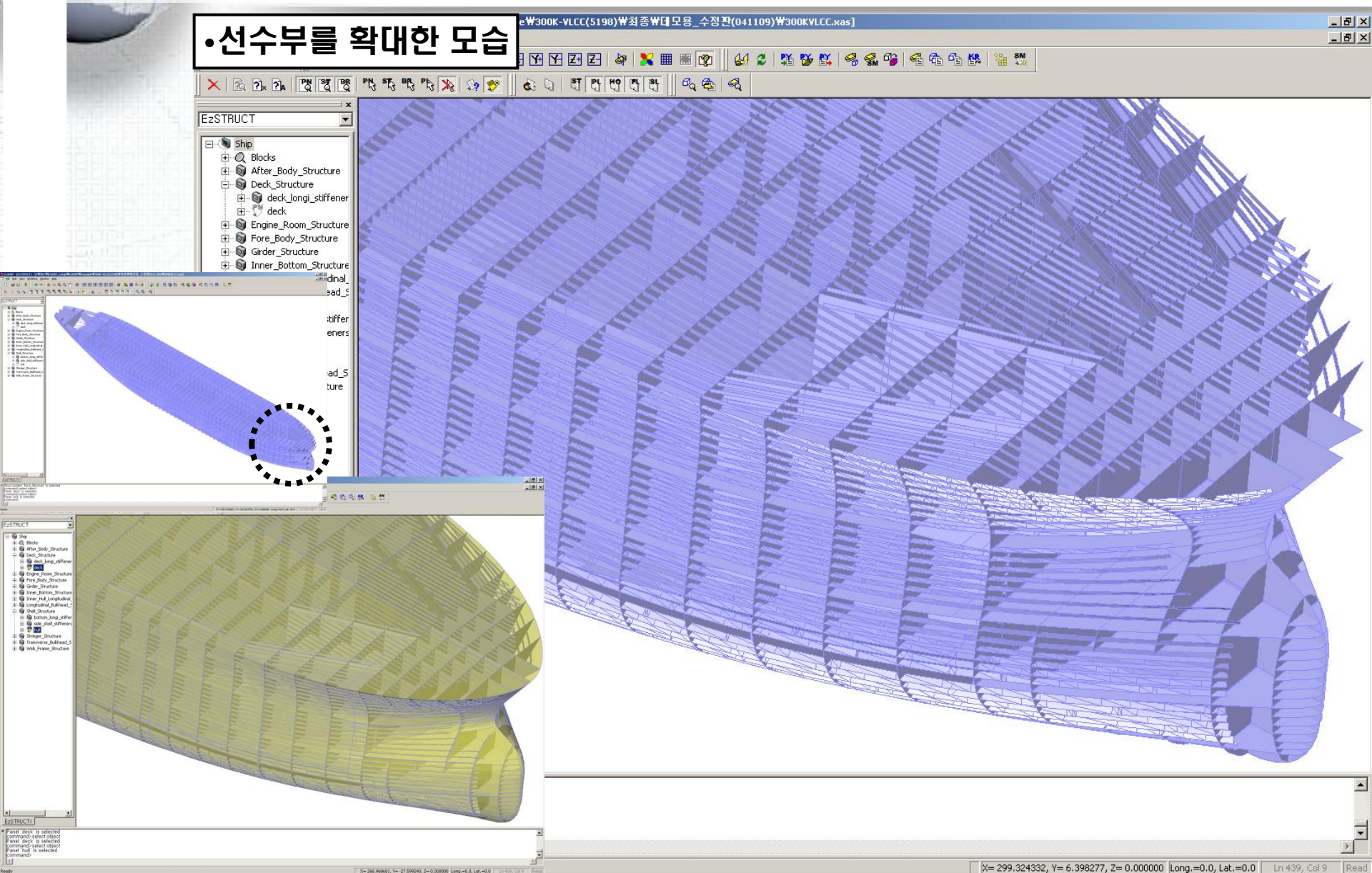
- 초기 선체 구조 모델링

• 선미부를 확대한 모습



300,000 DWT VLCC 구조설계

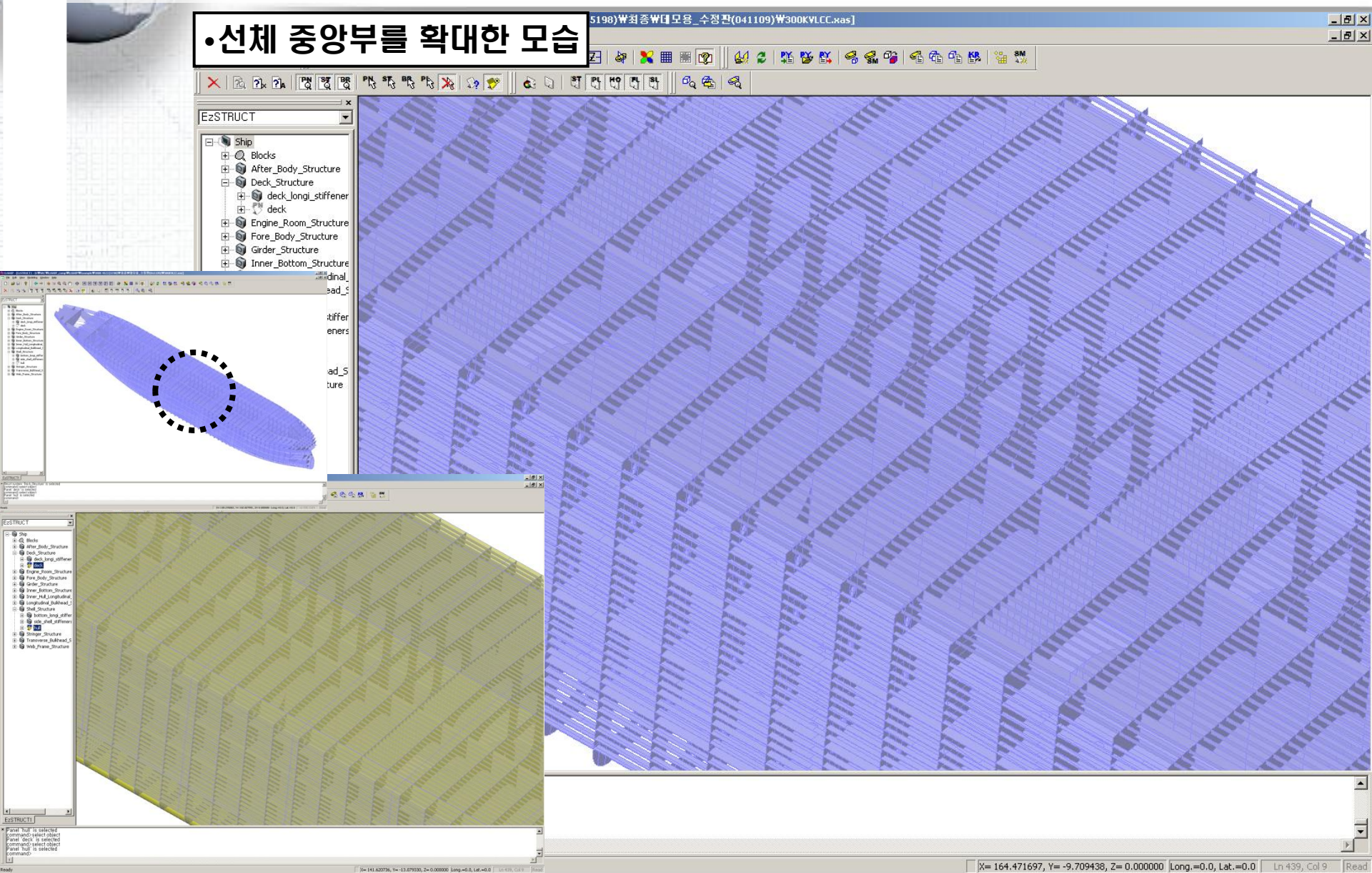
- 초기 선체 구조 모델링



300,000 DWT VLCC 구조설계

- 초기 선체 구조 모델링

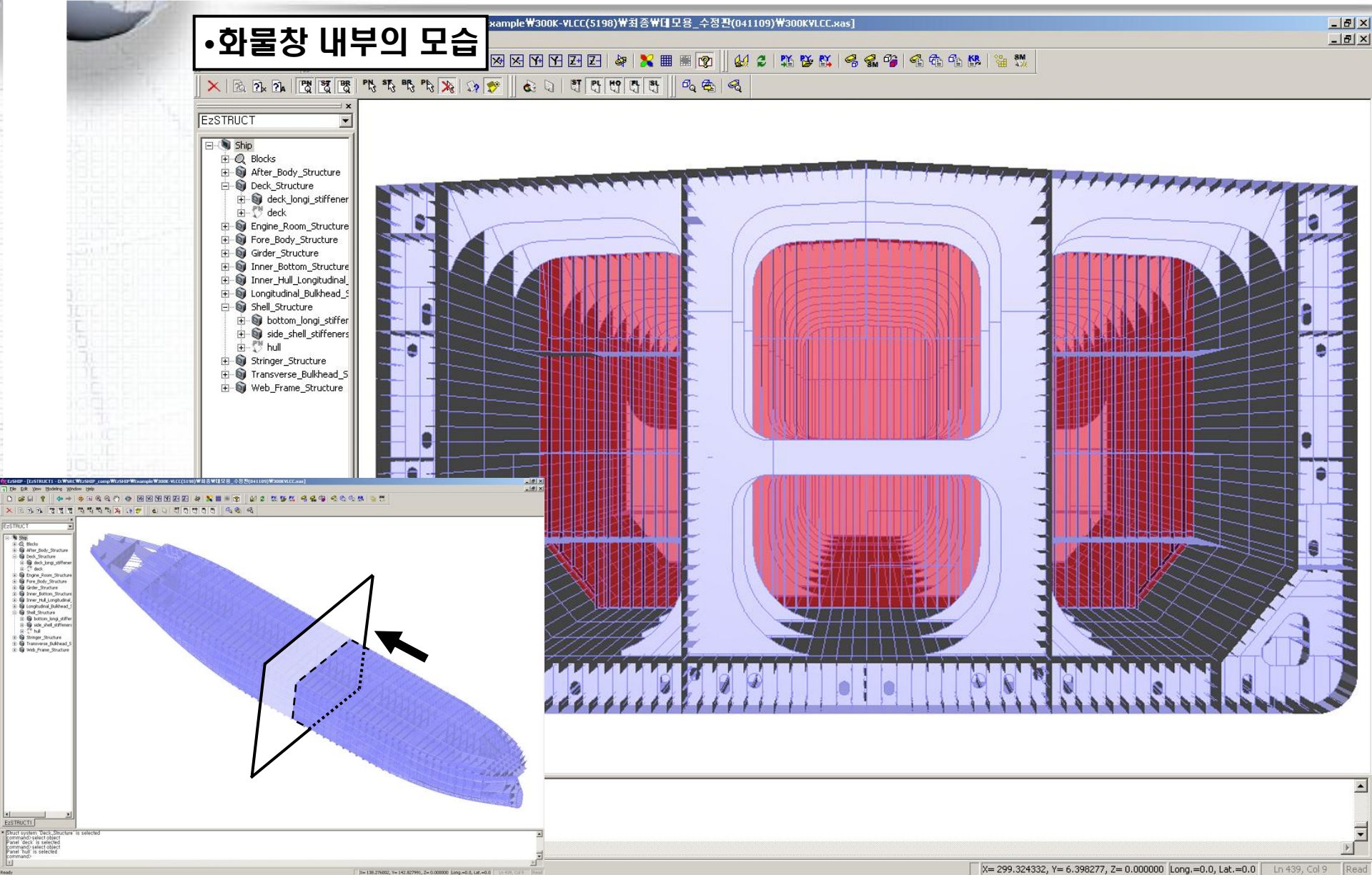
• 선체 중앙부를 확대한 모습



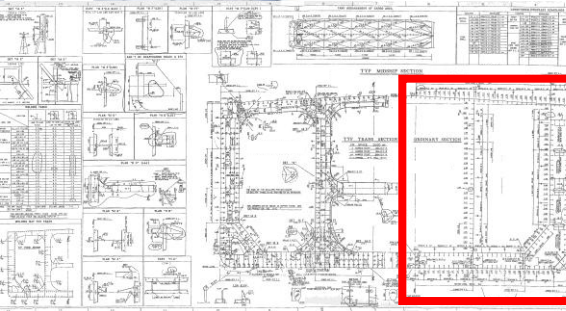
300,000 DWT VLCC 구조설계

- 초기 선체 구조 모델링

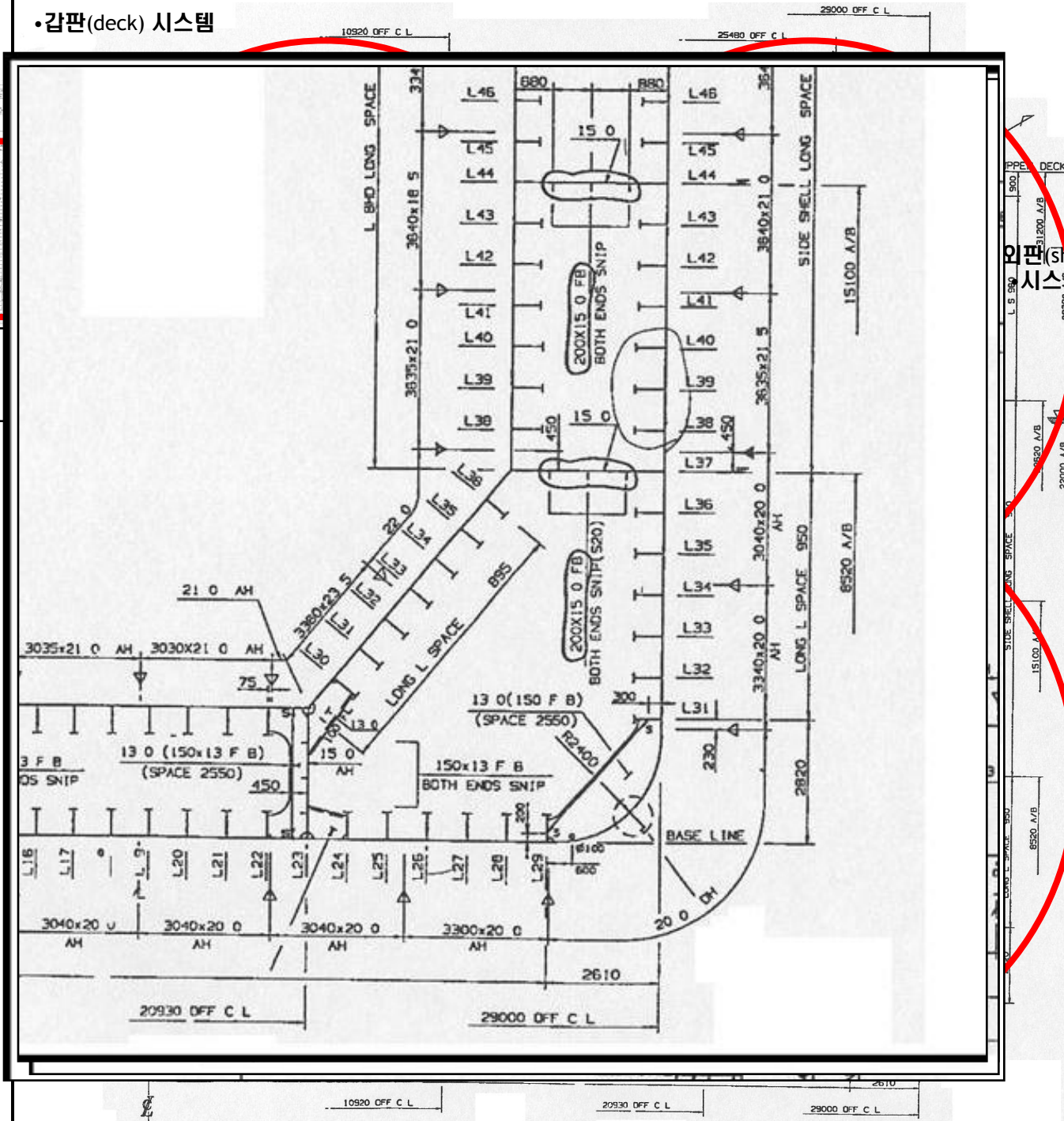
· 화물창 내부의 모습



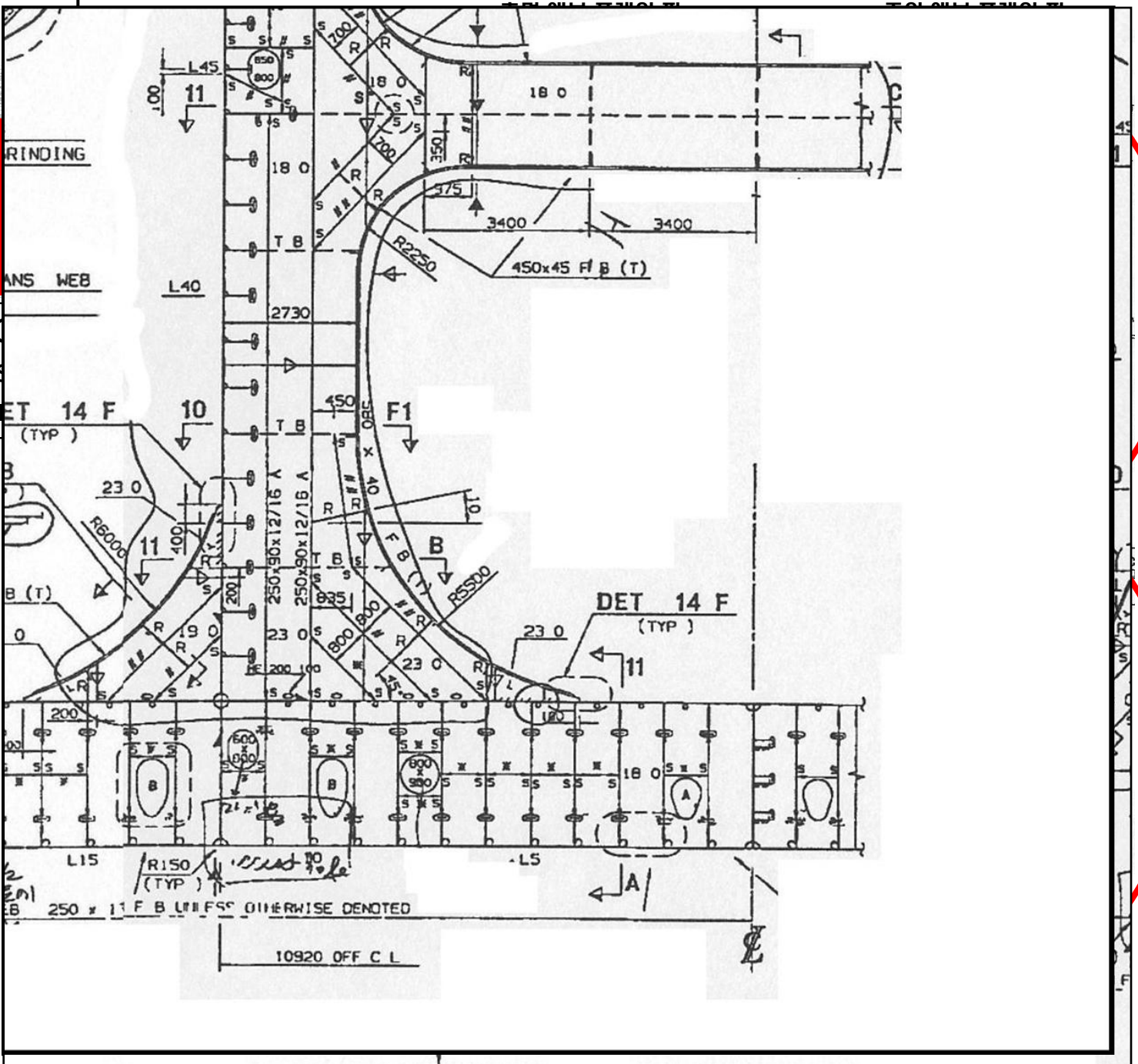
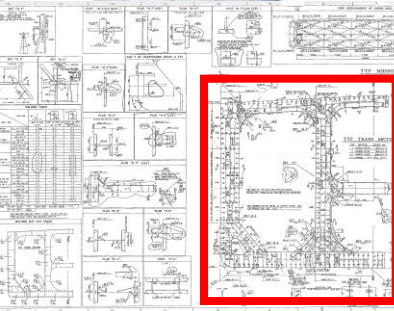
•갑판(deck) 시스템



- 300,000 DWT VLCC
- Midship Section Drawing



갑판(Deck) 시스템

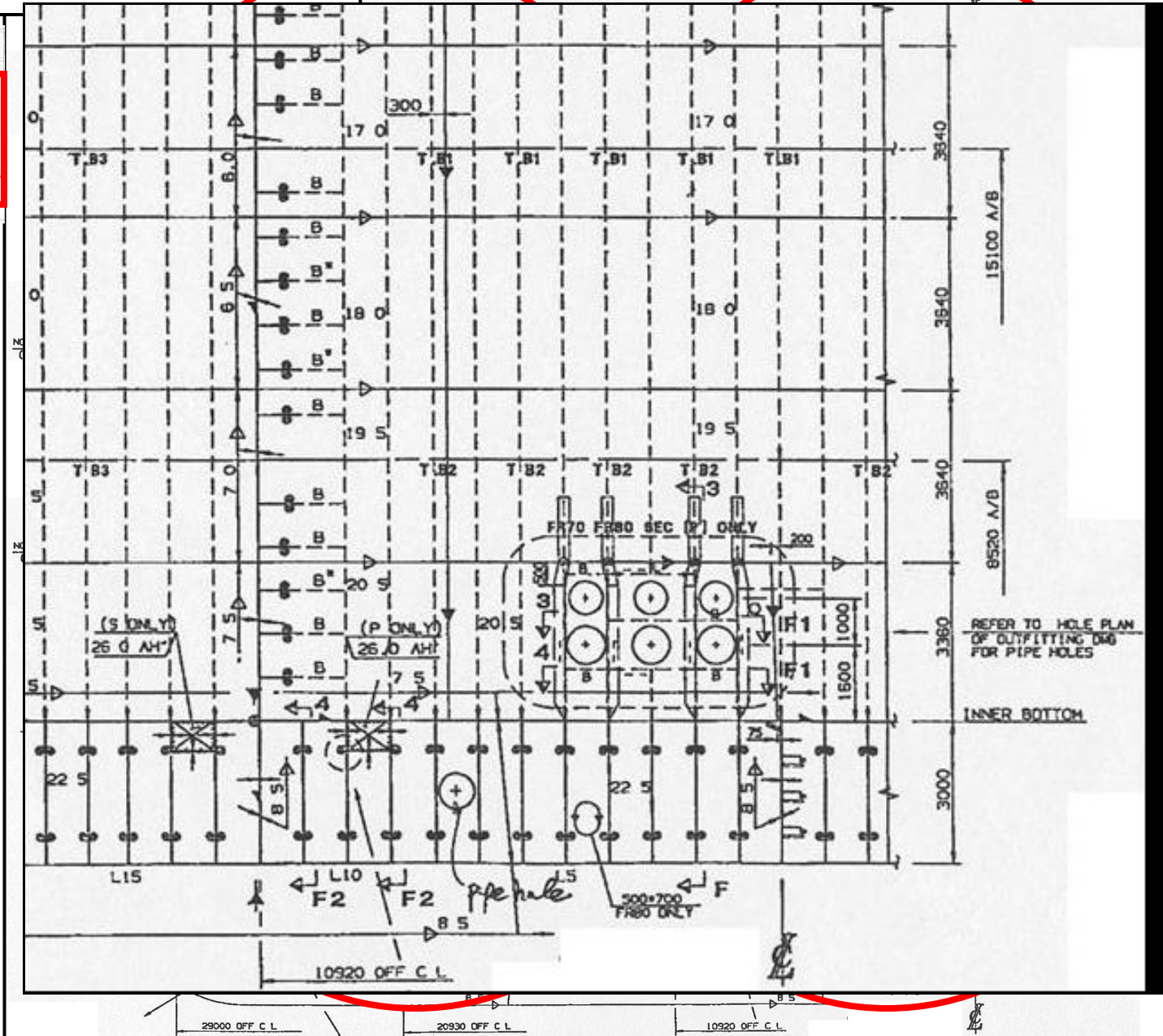
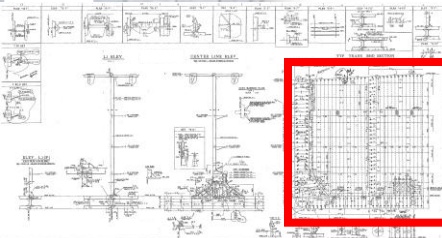


- 300,000 DWT VLO
- Typical Transverse Web Frame Drawing

•300K VLCC-Typical Transverse Bulkhead

TYP TRANS BHD SECTION

MARKED TEMPORARY HOLE FOR WORKING



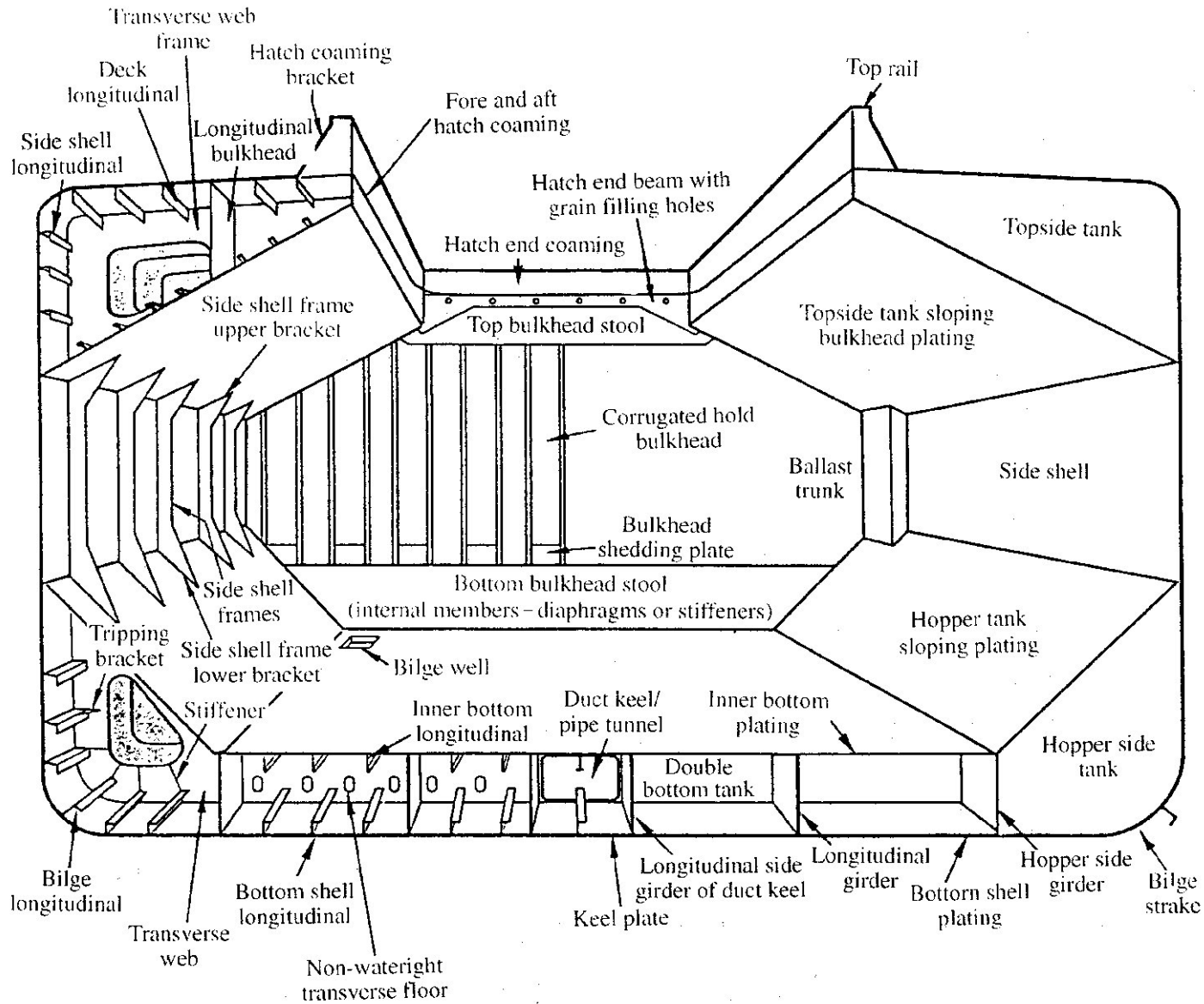


DWT 73,000 ton Bulk Carrier 구조설계 예



살물선의 중앙 단면 개념도

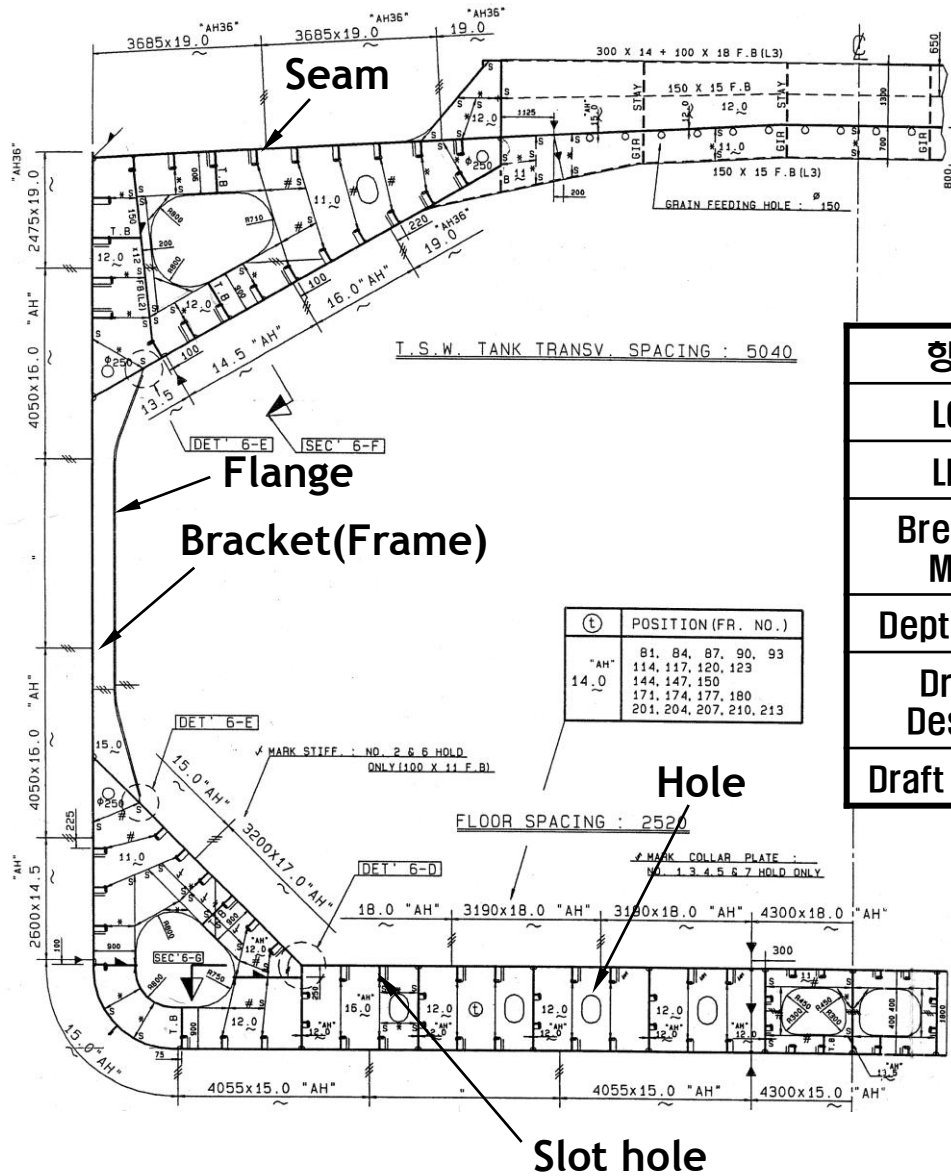
개 념 설 계	1. 선주 요구 조건
	2. 유사 실적선 조사
	3. 관련 규약
	4. 주요 치수 선정
	5. 경하 중량 추정



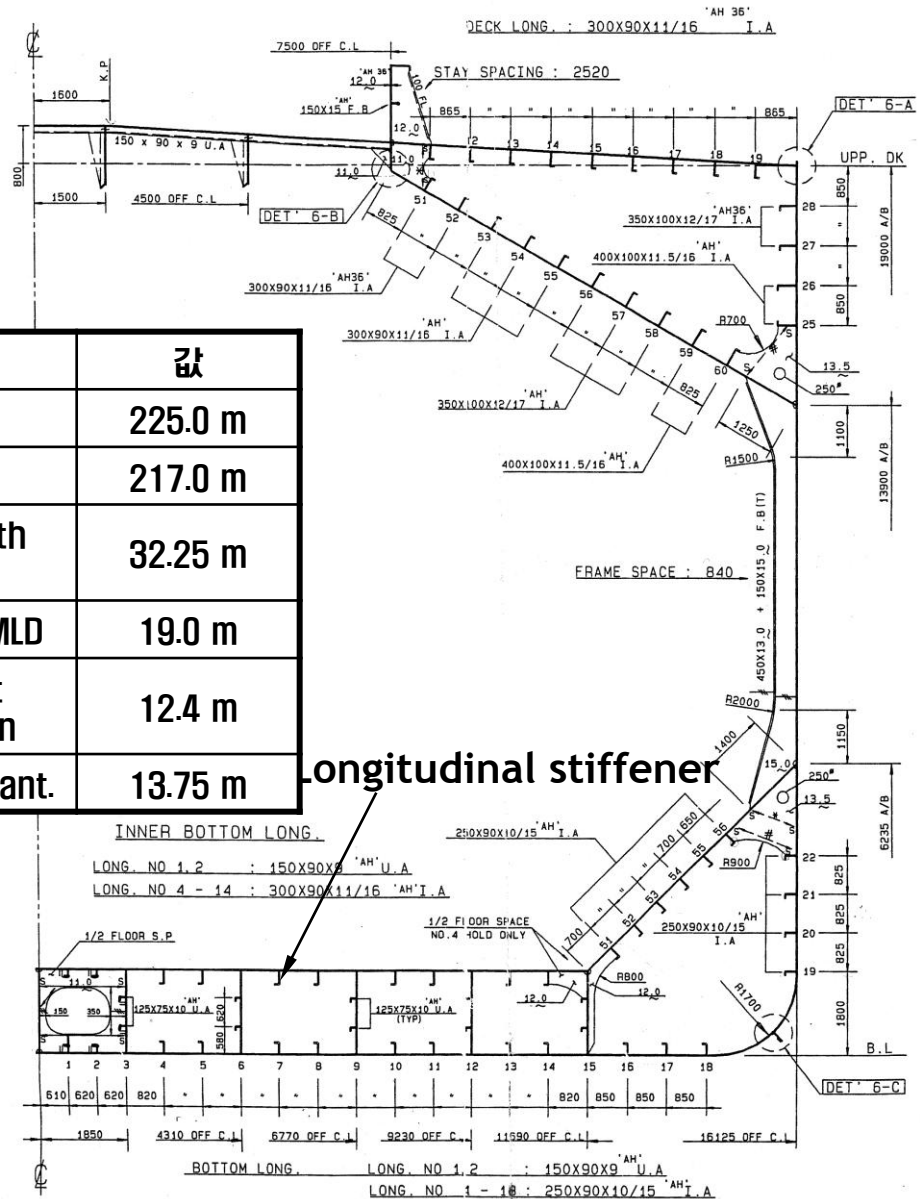
DWT 73,000 ton Bulk Carrier

중양 횡단면도

구조 설계
 중 방향 구조 부재
 횡 방향 구조 부재
 상재 구조 부재
 선체 구조 모델 완성



항목	값
LOA	225.0 m
LBP	217.0 m
Breadth MLD	32.25 m
Depth MLD	19.0 m
Draft Design	12.4 m
Draft Scant.	13.75 m



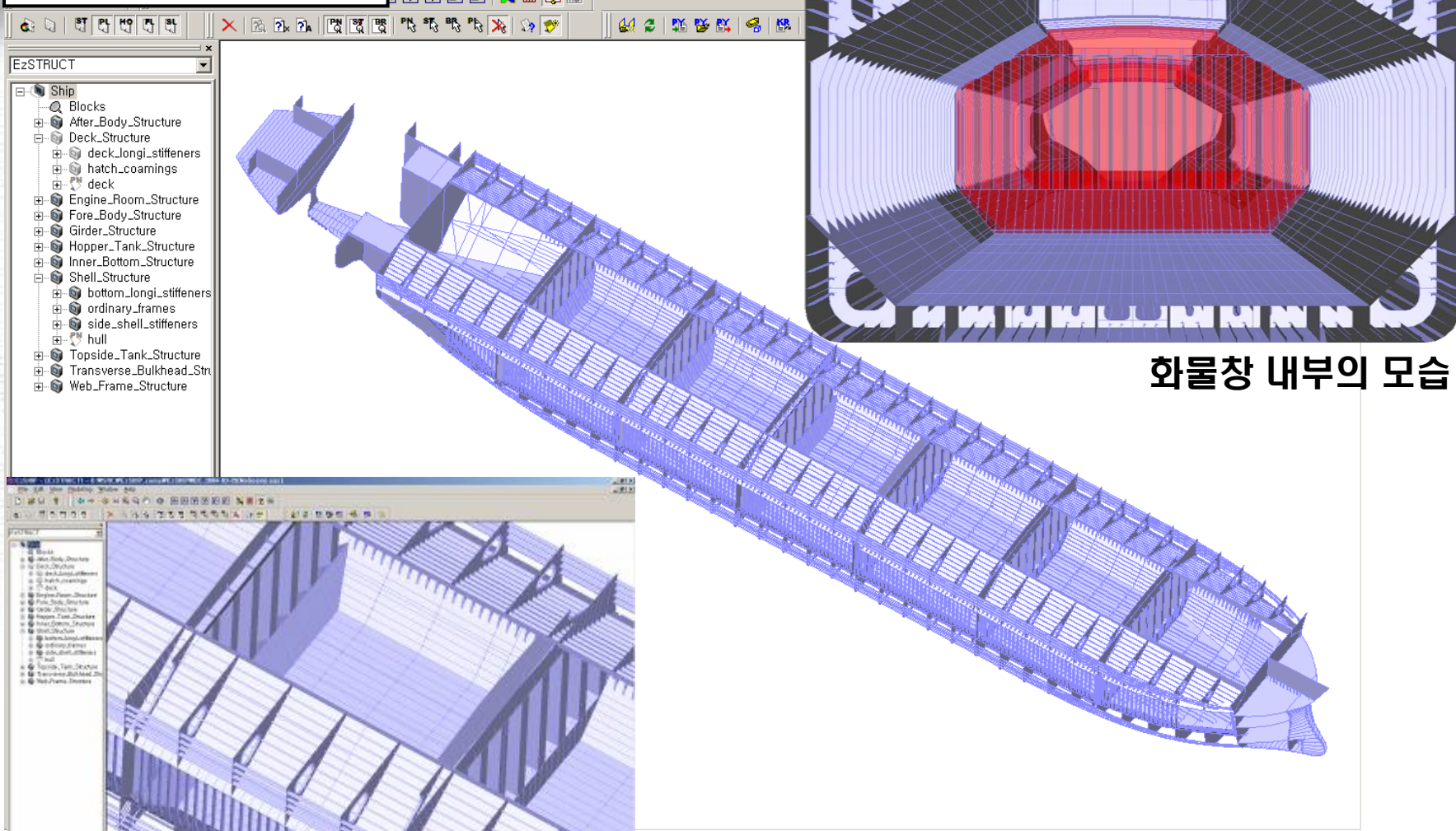
DWT 73,000 ton Bulk Carrier

선체 구조 모델

구조 설계	중 방향 구조 부재
	횡 방향 구조 부재
	상세 구조 부재
	선체 구조 모델 완성

선체 구조 모델링 결과

PWBC_2004-03-29(NoSeam).xas1



화물창 내부의 모습

선체 중앙부를 확대한 모습

* 재화 중량 73,000톤 살물선의 주요 치수

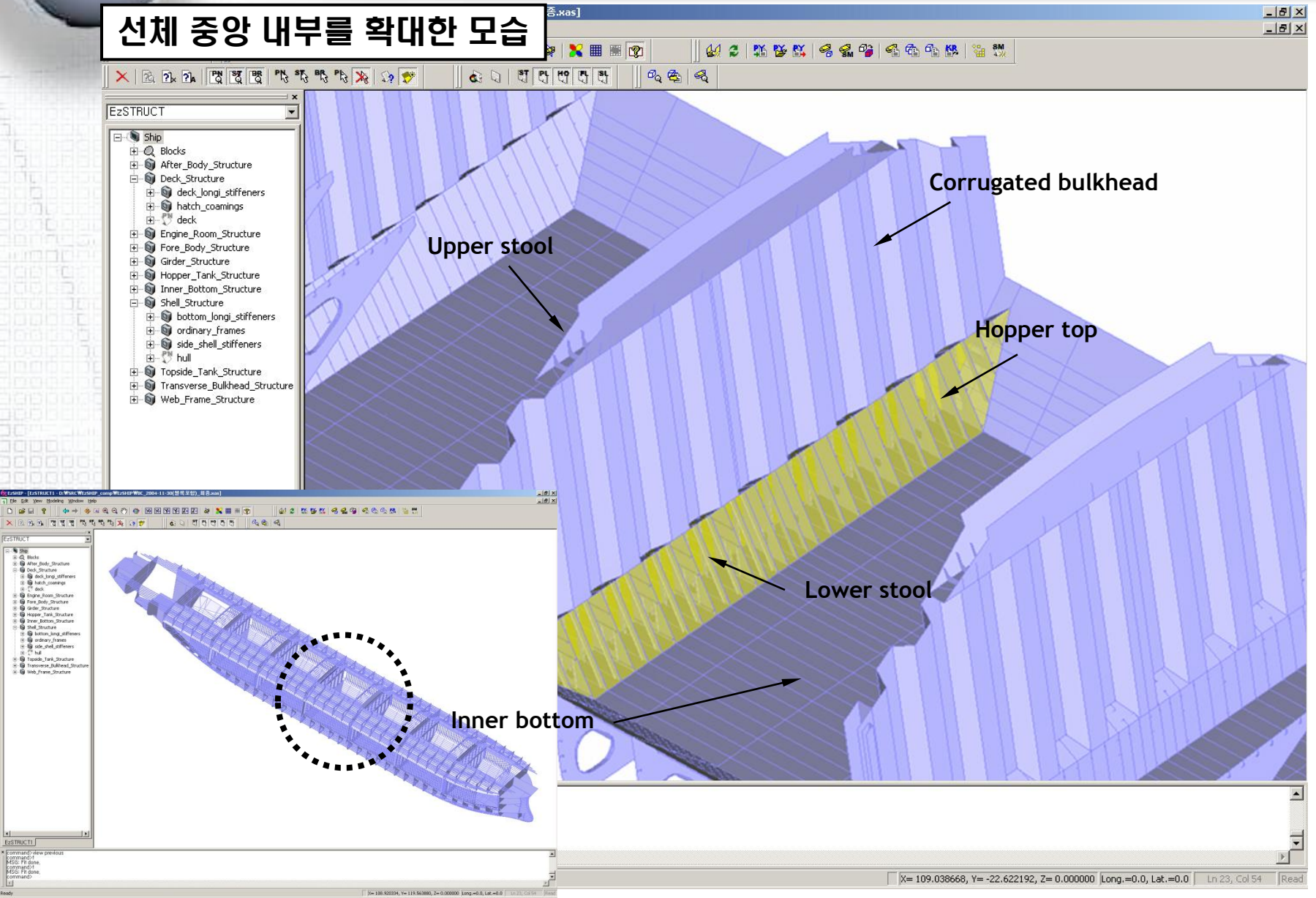
Lbp: 217.0m, B: 32.25m, D: 19.0m, Td: 12.4m, Ts: 13.75m, Cb: 0.8394

DWT 73,000 ton Bulk Carrier

선체 구조 모델

구조 설계	중 방향 구조 부재
	횡 방향 구조 부재
	상세 구조 부재
	선체 구조 모델 완성

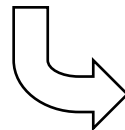
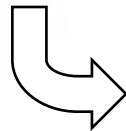
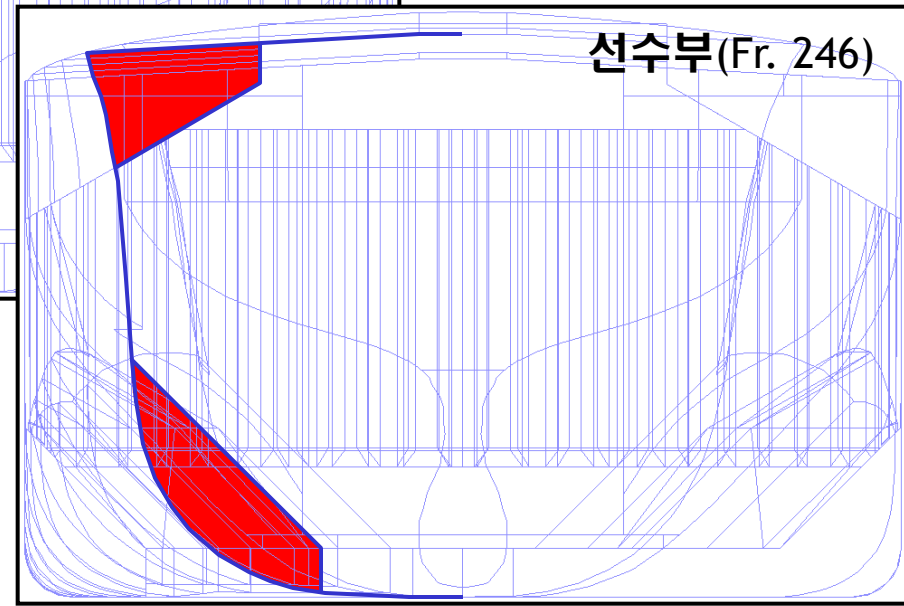
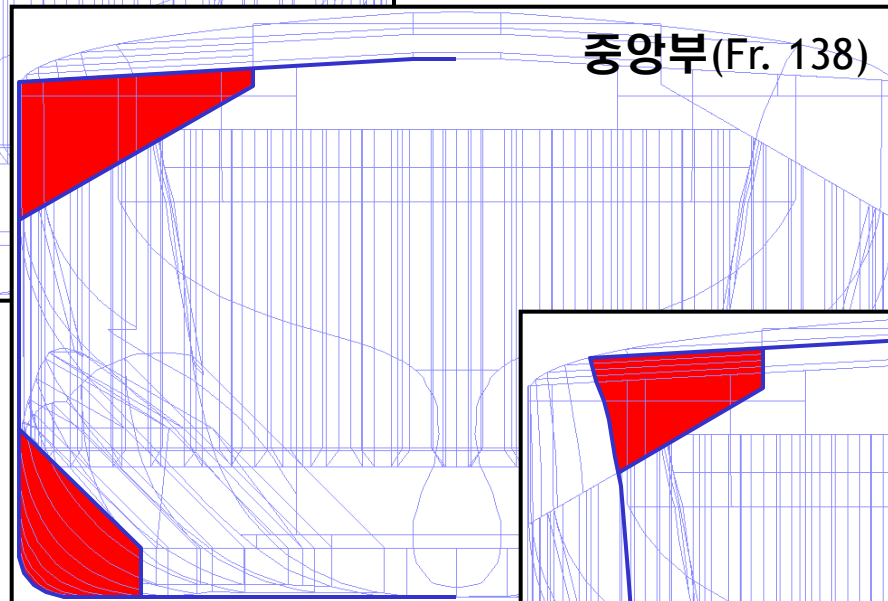
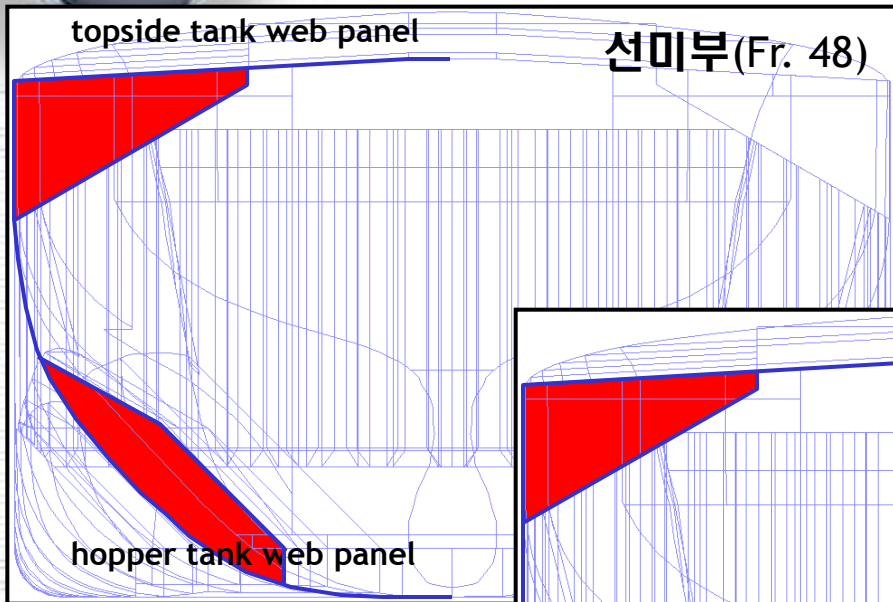
선체 중앙 내부를 확대한 모습



DWT 73,000 ton Bulk Carrier

횡 방향 구조 부재

구조설계	중 방향 구조 부재
	횡 방향 구조 부재
	상세 구조 부재
	선체 구조 모델 완성



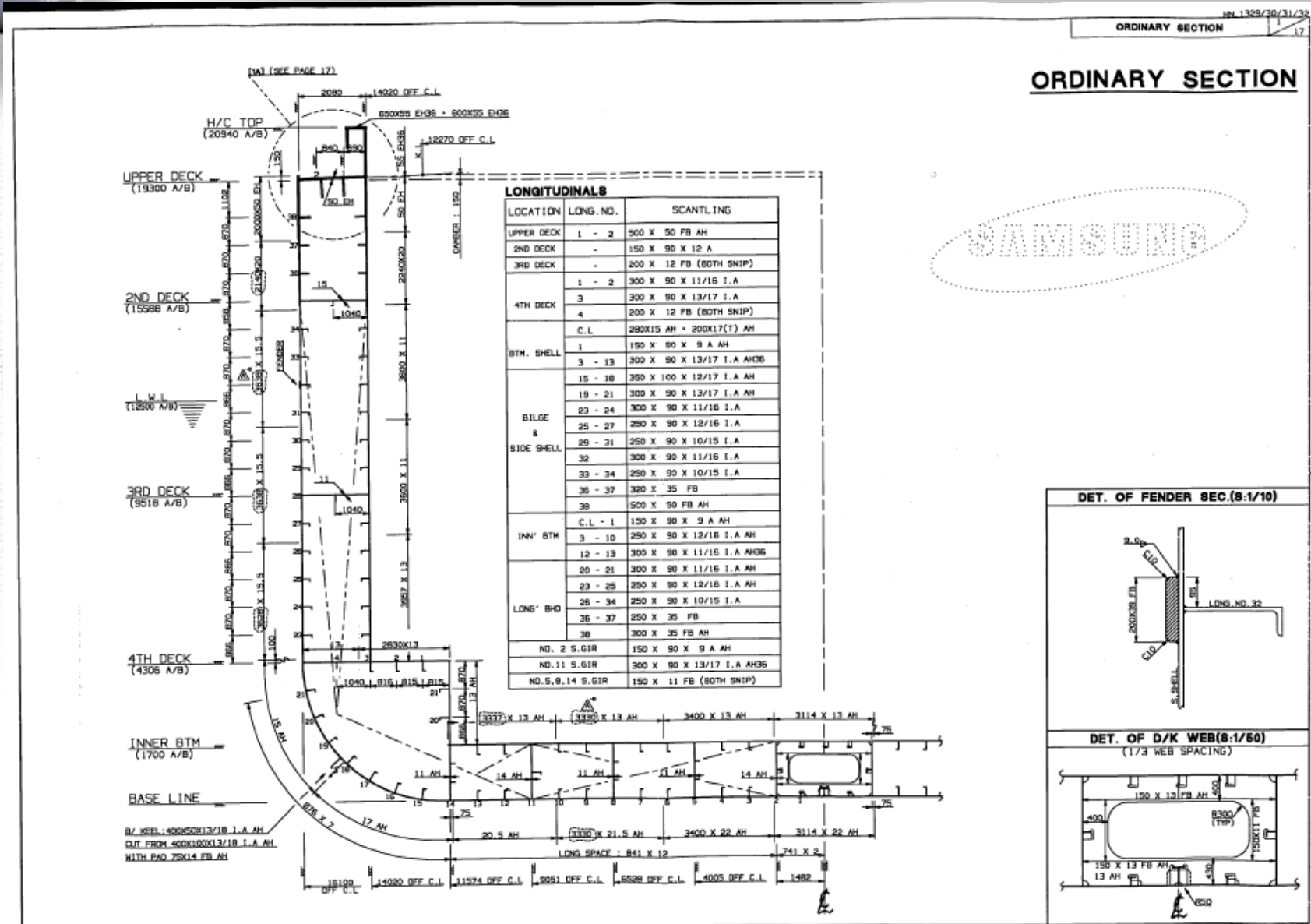


3,700TEU 컨테이너선 구조설계 예



3,700 TEU Container ship

– Midship Section(Ordinary Section)



3,700 TEU Container ship

– Principal Dimensions / Materials / Classification

PRINCIPAL DIMENSIONS

LENGTH O.A.	257.24 m (Approx.)
LENGTH B.P	245.24 m
LENGTH SCANTLING	242.733m
BREADTH MOULDED	32.20 m
DEPTH MOULDED	19.30 m
DRAFT SCANTLING	12.50 m
DRAFT DESIGN	10.10 m

MATERIALS

1. NO MARKED STEEL : MILD STEEL GRADE "A" OF MIN YIELD STRESS 235 N/mm².
2. MARKED "AH", "DH", "EH" : HIGHER TENSILE STEEL GRADE "A", "D", "E" OF MIN YIELD STRESS 315 N/mm².
3. MARKED STEEL "AH36", "DH36", "EH36" : HIGHER TENSILE STEEL GRADE "A", "D", "E" OF MIN YIELD STRESS 355 N/mm².
4. HIGHER TENSILE STEEL SHELL BE OF NORMALIZED STEEL OR EQUIVALENT TMCP STEEL CERTIFICATED BY CLASS.

CLASSIFICATION

Germanischer Lloyd

3,700 TEU Container ship

– Notes of Midship Section

NOTES

1. DESIGN STILL WATER BENDING MOMENT IN SEAGOING CONDITION.
HOGGING CONDITION : 238,000 TON-M (2,335,000 KN-M)
2. MIN. LEG LENGTH OF FILLET WELDING 4.5 EXCEPT AS SHOWN.
3. BOTH SIDES ARE SYMMETRICAL UNLESS OTHERWISE SHOWN.
4. SECTIONS ARE SHOWN IN LOOKING FORWARD AND ELEVATIONS ARE SHOWN TO PORT.
5. THE DETAILS NOT SHOWN IN THIS DRAWING ARE REFERRED TO
"STRUCTURAL DETAILS FOR HULL" (DWG. NO. SF091.20)

6. MARK FOR HOLE SIZE

MARK	SIZE	MARK	SIZE
H1	Ø450	H4	400x800
H2	Ø500	H5	500x800
H3	400x600	H6	600x800

7. MARK FOR STIFF. SIZE

MARK	SIZE	MIN. THK.
✓	100 FB	10
✓	150 FB	10
✓	200 FB	12



8. REFERENCE DRAWING : 1) GENERAL ARRANGEMENT (DWG.NO.:PB101.10)
2) TRIM & STABILITY BOOKLET (DWG.NO.:PB303.10)
3) CONSTRUCTION PROFILE & DECK PLANS (DWG.NO.:SB003.10)
4) SHELL EXPANSION (DWG.NO.:SB007.10)

9. DESIGN LOADS : 1) IN HOLD : 20 FEET CONTAINER -- 25 MT/UNIT
40 FEET CONTAINER -- 30 MT/UNIT
2) ON DECK 20 FEET CONTAINER -- 80 MT/STACK
40 FEET CONTAINER -- 100 MT/STACK

3,700 TEU Container ship

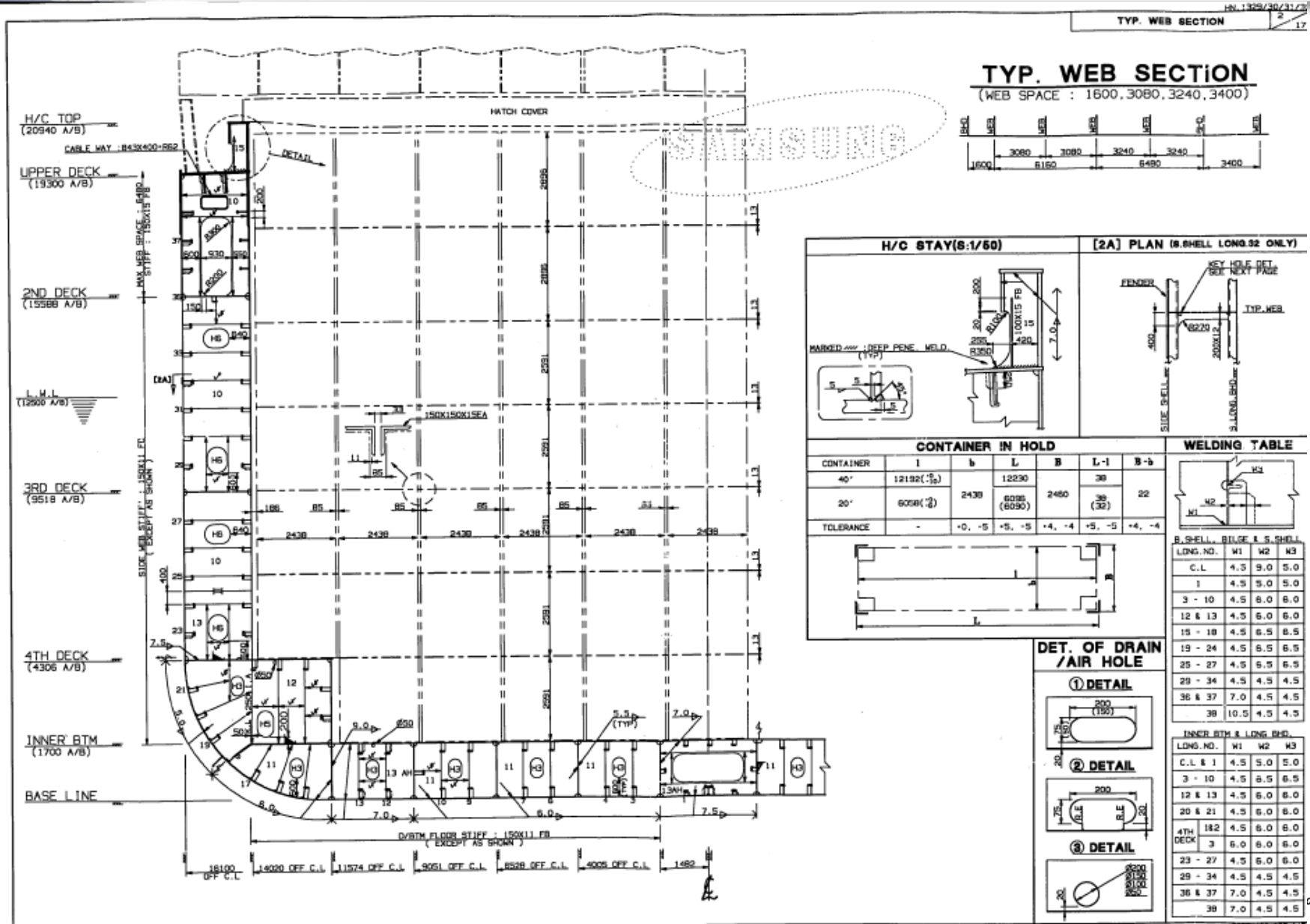
– Plan History of Midship Section

HNS 1329/20/31/32

PLAN HISTORY					
NO.	DATE	DESCRIPTION	ALT. MARK	CONFIRMED BY	
1	1999-11-26	SUBMITTED TO OWNER & CLASS FOR APPROVAL (LTR.NO.:SHI/CSS/1329-1036, (LTR.NO.: SHI/GL/1329-1008)		H.S.BAN B.S.KANG H.J.AHN	
2	1999-12-21	APPROVED BY OWNER WITHOUT COMMENTNT. (LTR.NO.: CSS/SHI/1329-3044)			
3	2000-01-10	APPROVAL BY CLASS WITH COMMENT.			
4	2000-01-15	REVISED AS FOLLOWS			REASON
		1. INCREASED THE PLATE SIZE & PLATE THICKNESS.			CLASS
		2. MODIFIED ADDED THE COLLOR PLATE TYPE.			
		3. MODIFIED VERTICAL WEB OF W.T. SHD.			
		4. REINFORCED THE POSITION OF PIPE HOLE.			
		5. CHANGED THE DEEP WELDING TO FULL PENE. WELDING.			
		6. CHANGED THE WELDING SIZE.			
		7. CHANGED THE DISTANCE TO ACCESS HOLE.			
		8. MODIFIED PLATE BREADTH DUE TO STEEL PURCHASE	YARD		
9. MODIFIED THE ACCESS HOLE.					
5	2000-01-15	SUBMITTED TO OWNER & CLASS FOR APPROVAL (LTR.NO.:SHI/CSS/1329-1040, (LTR.NO.: SHI/GL/1329-1030)		H.J.AHN	
6	2000-01-26	APPROVED BY OWNER WITHOUT COMMENTNT. (LTR.NO.: CSS/SHI/1329-3078)			
7	2000-04-20	REVISED AS FOLLOWS			REASON
		1. MODIFIED THE UNDER CRANE STRUCTURE			YARD
		2. MODIFIED WATER TIGHT OPENING DIMENSION			
		3. MODIFIED THE W.T SHD VER.WEB			
		4. ADDED THE BUCKLING STIFFENER			
		5. MODIFIED THE BILGE WELL HEIGHT			
		6. MODIFIED THE STIFFENER ARRANGEMENT ON THE W.T & SUPP. SHD			
		7. MODIFIED THE HATCH COAMING OPENING			
		8. MODIFIED THE BENT OPENING ON THE UPPER DECK			
		9. MODIFIED THE BENT & INCLINED OPENING ON THE 2ND DECK			
		10. MODIFIED THE BENT & INCLINED OPENING ON 1212 A/B PLAN			
		11. MODIFIED THE BENT & INCLINED OPENING ON THE 3RD DECK			
		12. MODIFIED THE BENT & INCLINED OPENING ON 8912 A/B PLAN			
13. MODIFIED THE BENT & INCLINED OPENING ON THE 4TH DECK					

3,700 TEU Container ship

– Midship Section(TYP. Web Section)

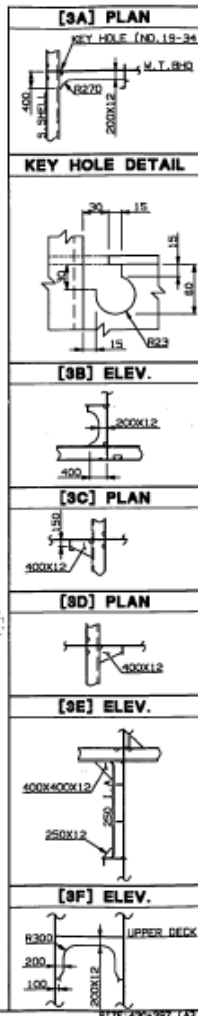
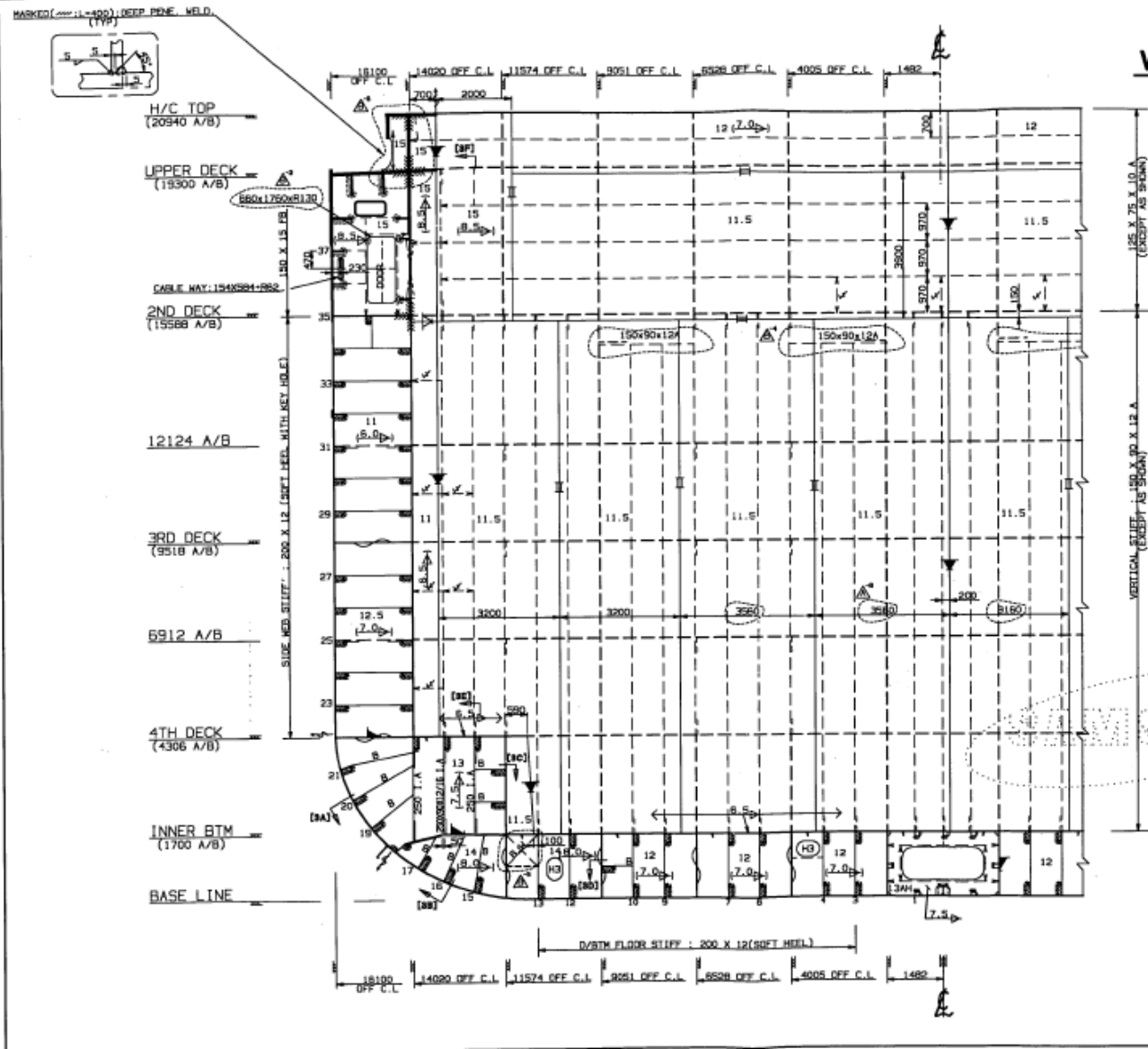


3,700 TEU Container ship

– Midship Section(W.T.BHD. Section)

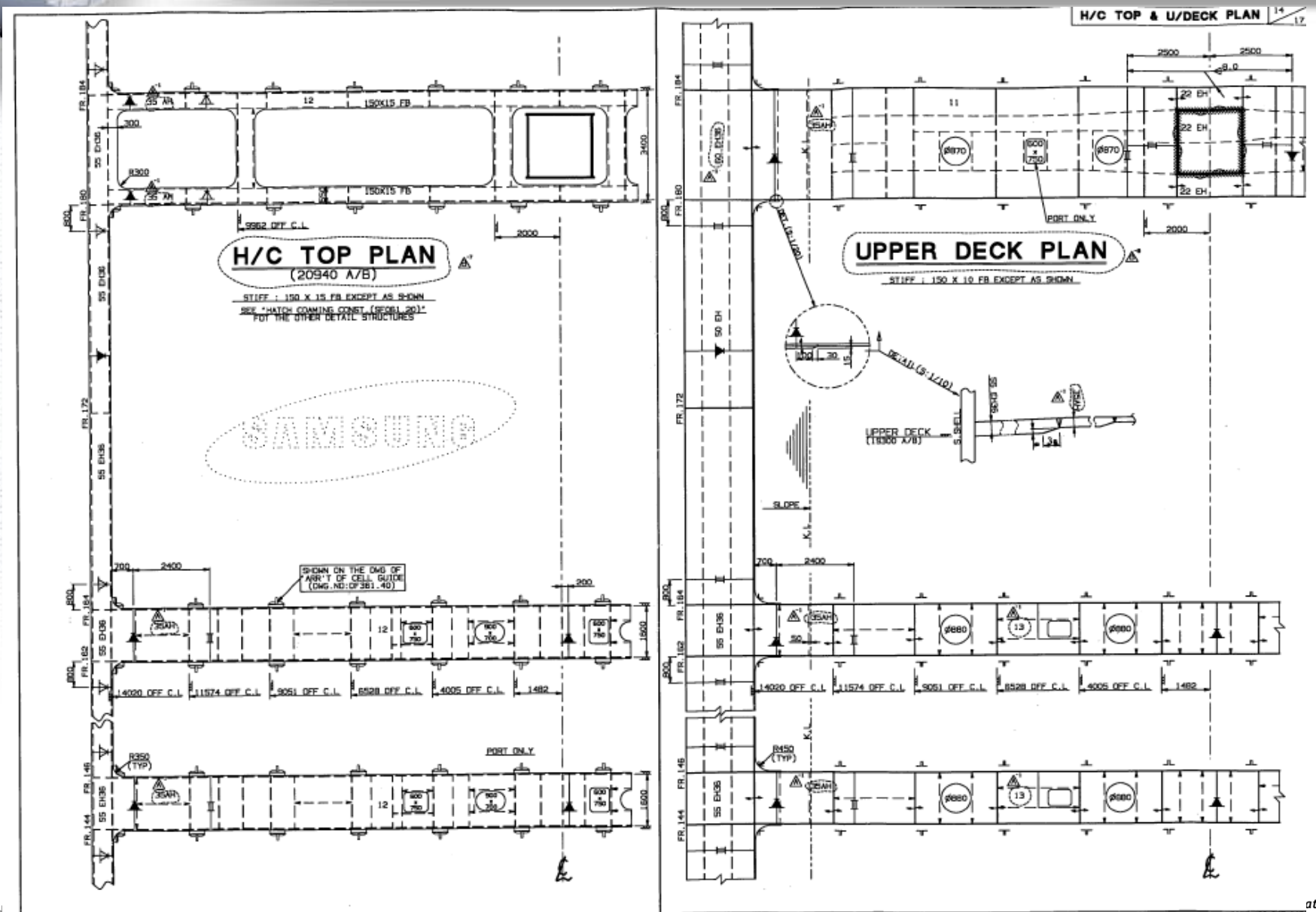
WATER TIGHT BHD. SECTION 3/17

W.T.BHD. SECTION (FR.144)



3,700 TEU Container ship

- H/C Top Plan / Upper Deck Plan



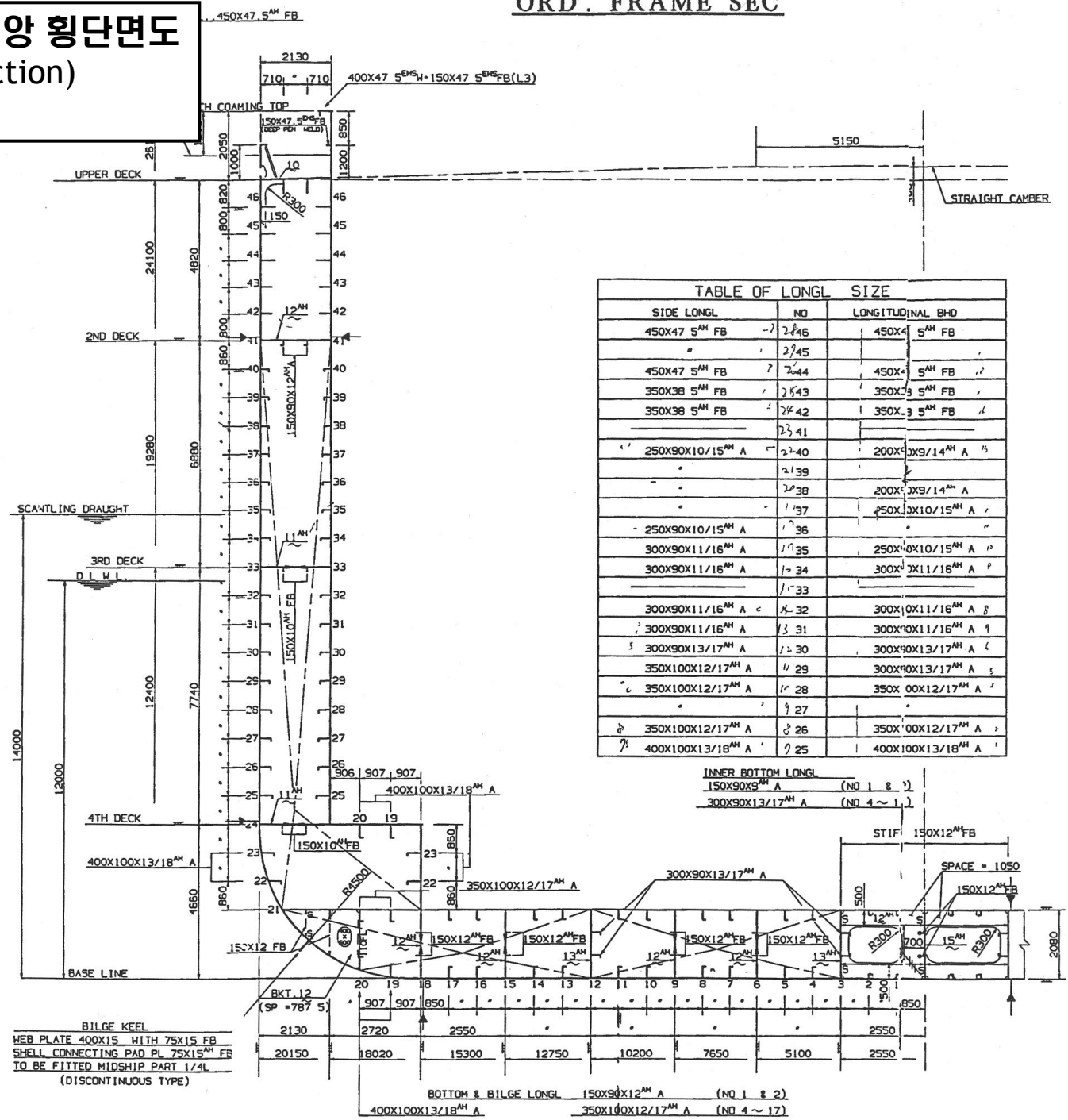


5,000TEU 컨테이너선 구조설계 예



• 5,000TEU 컨테이너선의 중앙 횡단면도
• (Ordinary Frame Section)

LOA	279.0 m
LBP	265.0 m
Breadth MLD	40.3 m
Depth MLD	24.1 m
Draft Design	12.0 m
Draft Scant.	14.0 m



SIDE LONGL	NO	LONGITUDINAL BHD
450X47 5 ^{AM} FB	2/46	450X47 5 ^{AM} FB
"	2/45	"
450X47 5 ^{AM} FB	2/44	450X47 5 ^{AM} FB
350X38 5 ^{AM} FB	2/43	350X38 5 ^{AM} FB
350X38 5 ^{AM} FB	2/42	350X38 5 ^{AM} FB
"	2/41	"
250X90X10/15 ^{AM} A	2/40	200X90X9/14 ^{AM} A
"	2/39	"
"	2/38	200X90X9/14 ^{AM} A
"	1/37	250X90X10/15 ^{AM} A
250X90X10/15 ^{AM} A	1/36	"
300X90X11/16 ^{AM} A	1/35	250X90X10/15 ^{AM} A
300X90X11/16 ^{AM} A	1/34	300X90X11/16 ^{AM} A
"	1/33	"
300X90X11/16 ^{AM} A	1/32	300X90X11/16 ^{AM} A
300X90X11/16 ^{AM} A	1/31	300X90X11/16 ^{AM} A
300X90X13/17 ^{AM} A	1/30	300X90X13/17 ^{AM} A
350X100X12/17 ^{AM} A	1/29	300X90X13/17 ^{AM} A
350X100X12/17 ^{AM} A	1/28	350X100X12/17 ^{AM} A
"	1/27	"
350X100X12/17 ^{AM} A	1/26	350X100X12/17 ^{AM} A
400X100X13/18 ^{AM} A	1/25	400X100X13/18 ^{AM} A

INNER BOTTOM LONGL
150X90X9^{AM} A (NO 1 & 2)
300X90X13/17^{AM} A (NO 4 ~ 17)

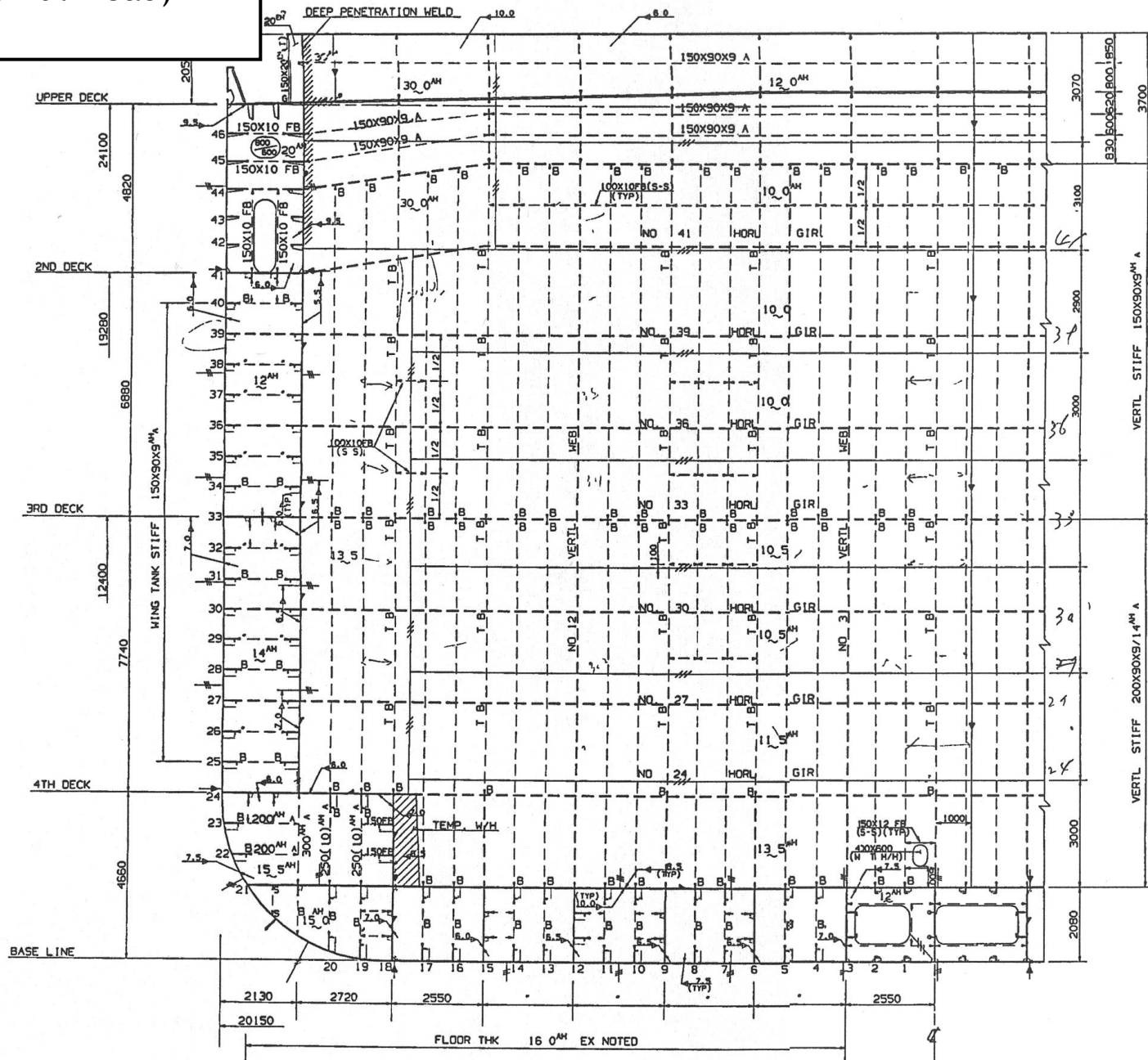
BILGE KEEL
WEB PLATE 400X15 WITH 75X15 FB
SHELL CONNECTING PAD PL 75X15^{AM} FB
TO BE FITTED MIDSHIP PART 1/4L
(DISCONTINUOUS TYPE)

BOTTOM & BILGE LONGL 150X90X12^{AM} A (NO 1 & 2)
400X100X13/18^{AM} A 350X100X12/17^{AM} A (NO 4 ~ 17)

SECTION OF TYPICAL W.T.BHD

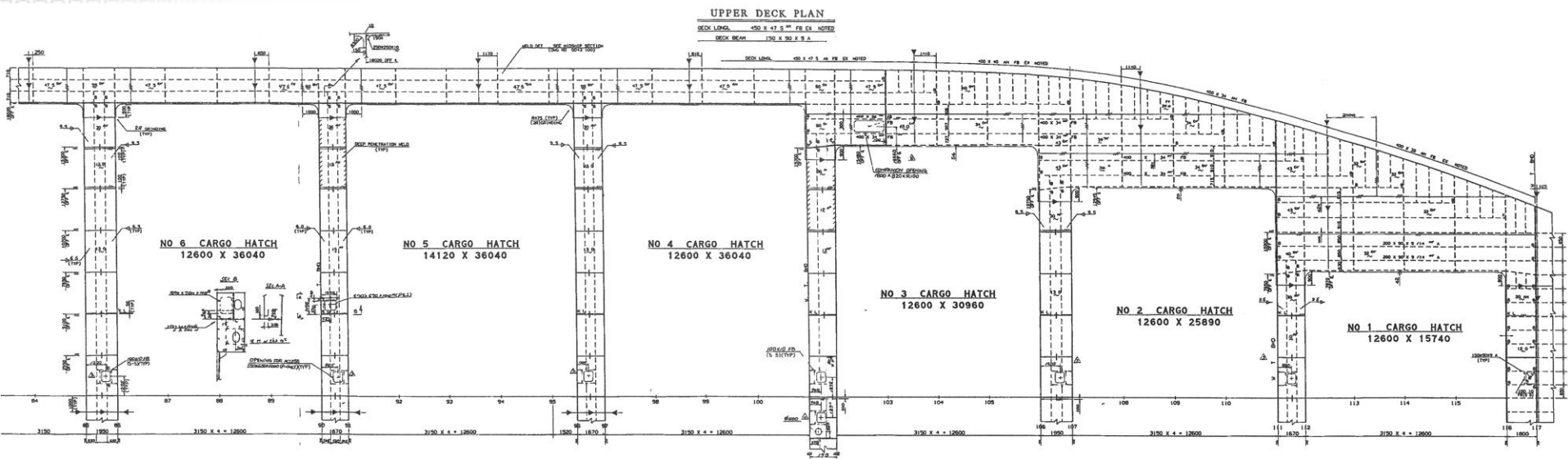
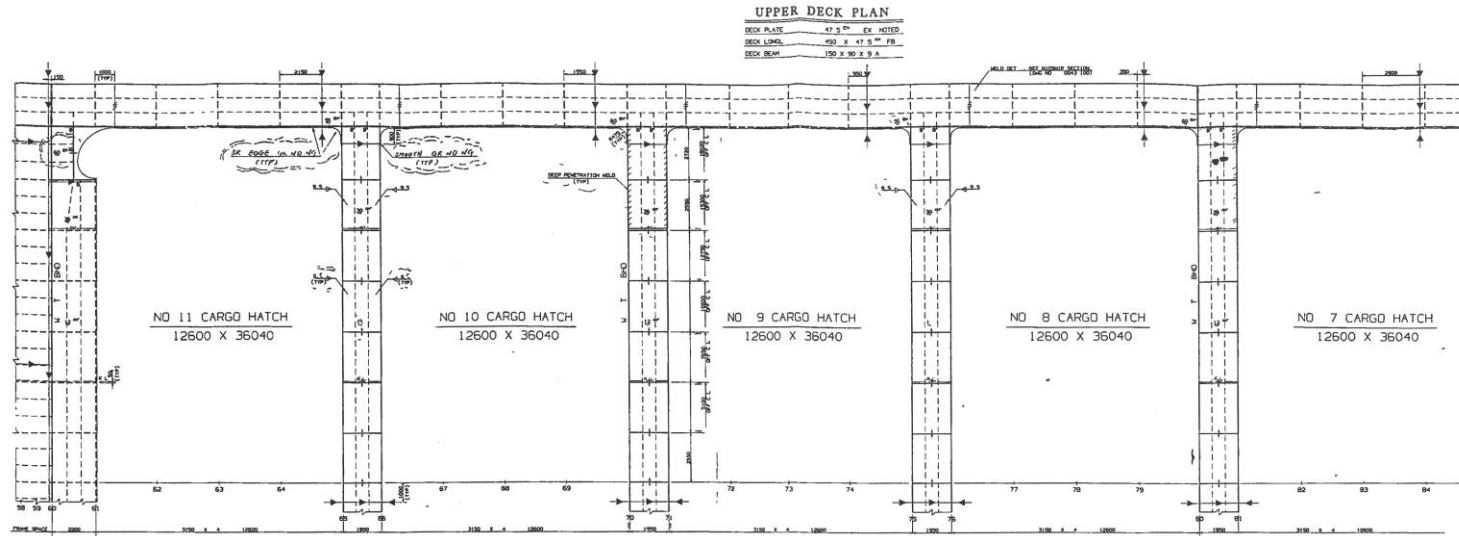
• 5,000TEU 컨테이너선의 중앙 횡단면도

• (Typical Transverse Bulkhead)



5,000TEU 컨테이너선의 Construction Profile(Upper Deck Plan, 평면도)

선체 중앙부



•5,000TEU 컨테이너선의 Shell Expansion

AFT END SHELL

SHELL EXPANSION PLAN

EXPANSION PLAN

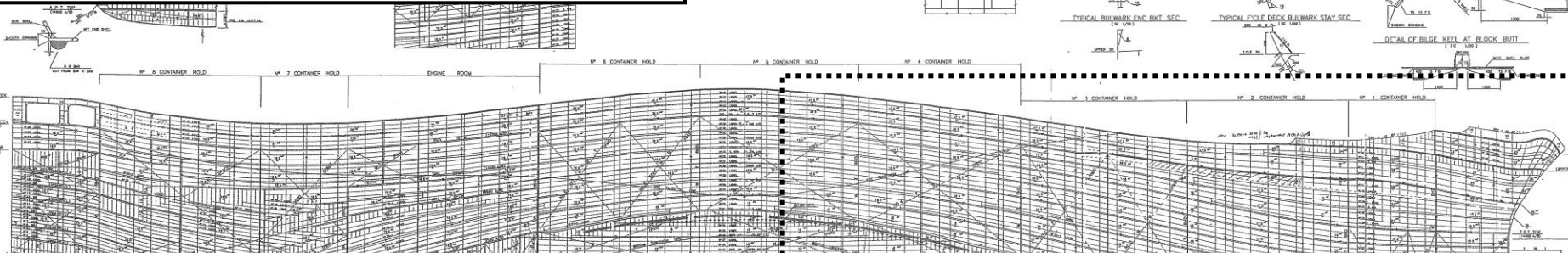
DET. OF BULKWARK END (1:50)

TYPICAL BULKWARK STAY SEC (1:50)

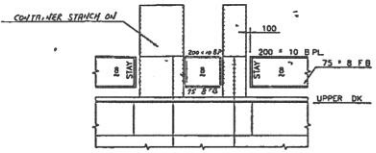
SEC 118 BULKWARK STAY SEC (1:50)

BILGE KEEL SECTION (1:10)

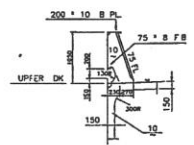
DETAIL OF BILGE KEEL EN (1:10)



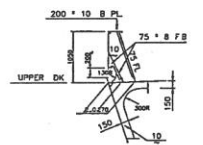
DET. OF BULKWARK END (SC 1/75)



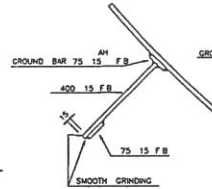
TYPICAL BULKWARK STAY SEC (SC 1/50)



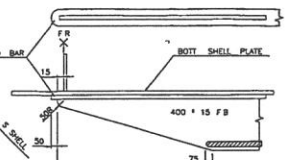
SEC 118 BULKWARK STAY SEC (SC 1/50)



BILGE KEEL SECTION (SC 1/10)



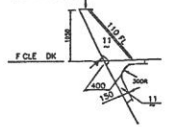
DETAIL OF BILGE KEEL EN (SC 1/20)



TYPICAL BULKWARK END BKT SEC (SC 1/50)



TYPICAL F'CLE DECK BULKWARK STAY SEC (SC 1/50)



DETAIL OF BILGE KEEL AT BLOCK BUTT (SC 1/20)

