



## Chapter 18.

# ***NONIDEAL MOS***

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# ***CONTENTS***

- Metal-Semiconductor Work function Difference
- Oxide Charges
- MOSFET Threshold Considerations

# ***Physics of Non-ideal MOS-C***

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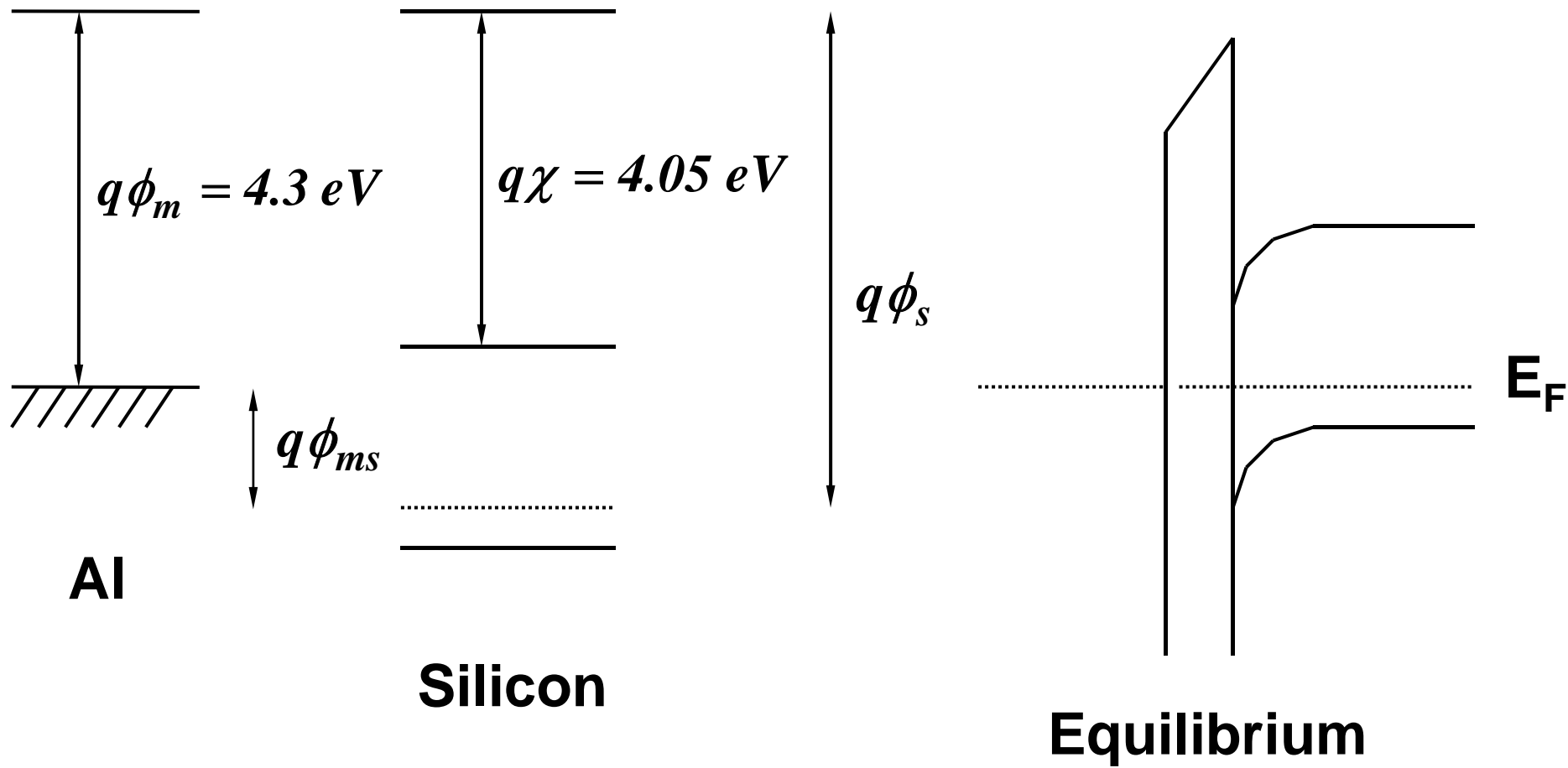
**“ real ”**

①  $\phi_{ms} \neq 0$

② charges exist in SiO<sub>2</sub>

# ***Workfunction Difference***

- Workfunction :
  - the minimum energy required to bring an electron from the Fermi level to the vacuum level.
  - for  $Al$ ,  $q\phi_m = 4.3 \text{ eV}$ .
- Electron affinity :
  - the energy difference between conduction band edges of the semiconductor and the vacuum level.
  - for silicon,  $q\chi = 4.05 \text{ eV}$ .

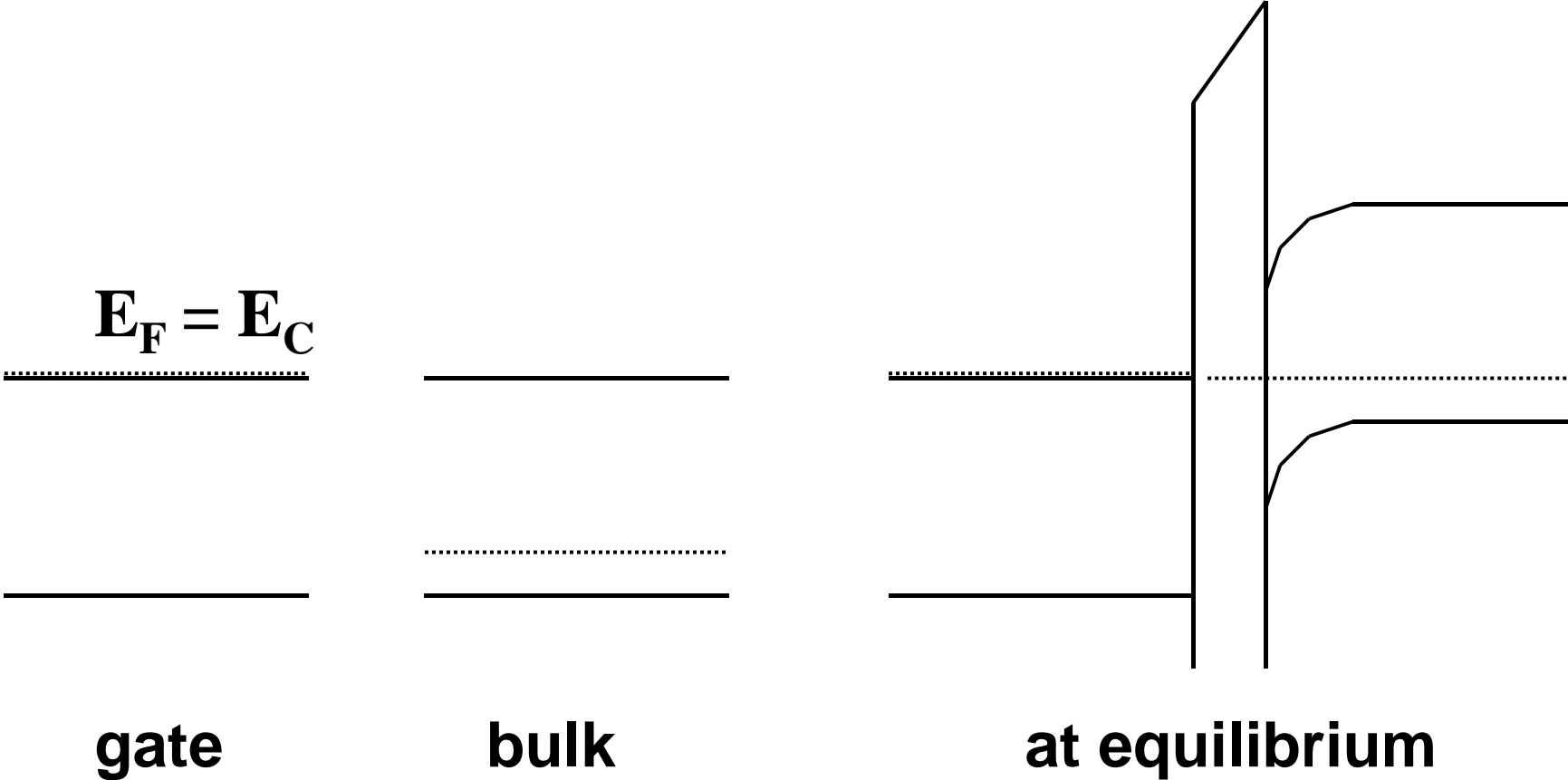


$$\phi_m \neq \phi_s$$

$$V_{FB} = \phi_{ms}$$

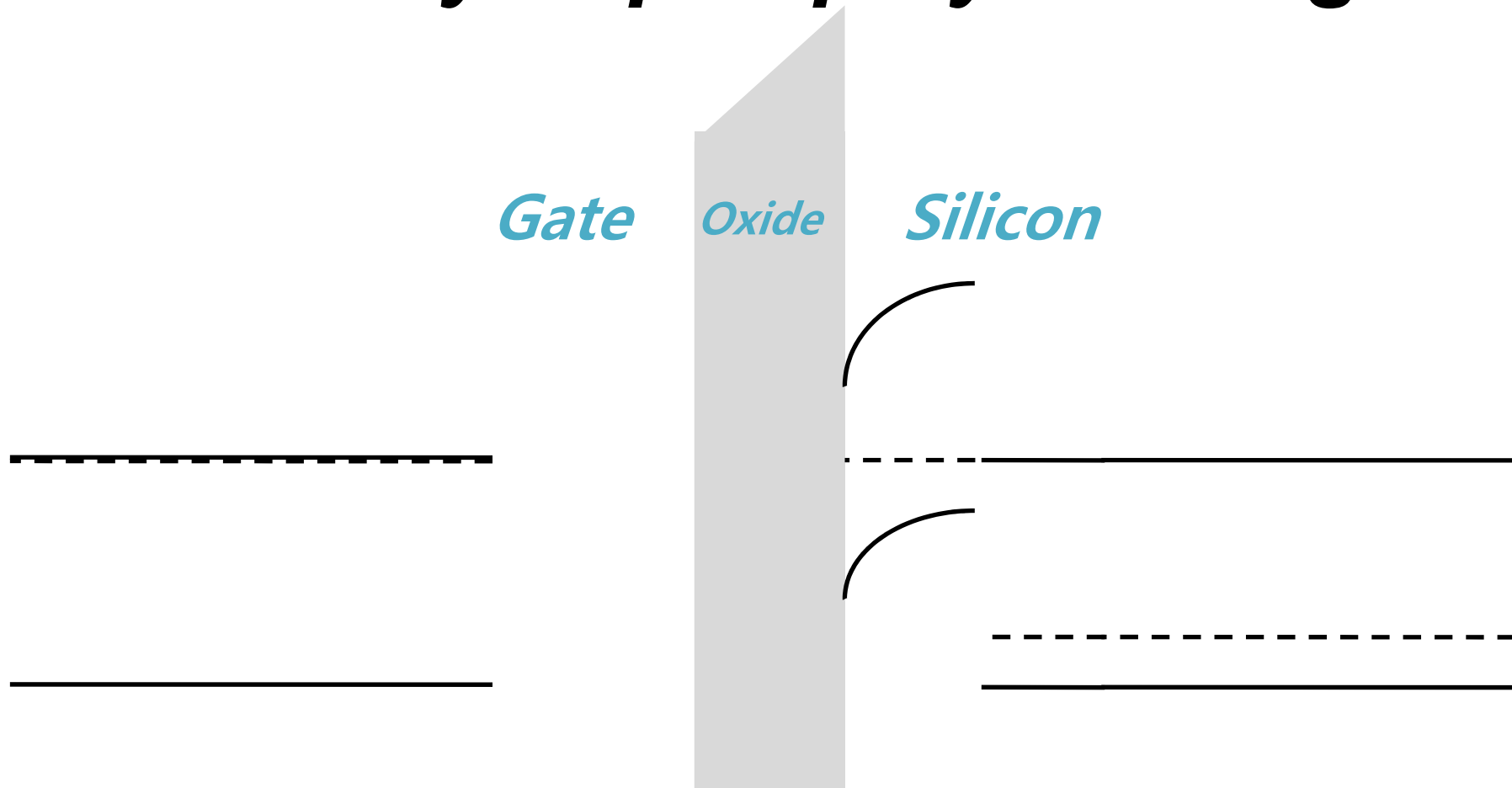
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# Heavily-doped polysilicon gate



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# *Heavily-doped polysilicon gate*



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$$\begin{aligned}
\phi_{ms} &= -E_g / 2 - \phi_F \\
&= -E_g / 2 - \frac{kT}{q} \ln \left( \frac{N_A}{n_i} \right) \quad \text{약 } -900 \text{ mV}
\end{aligned}$$

↑
↑

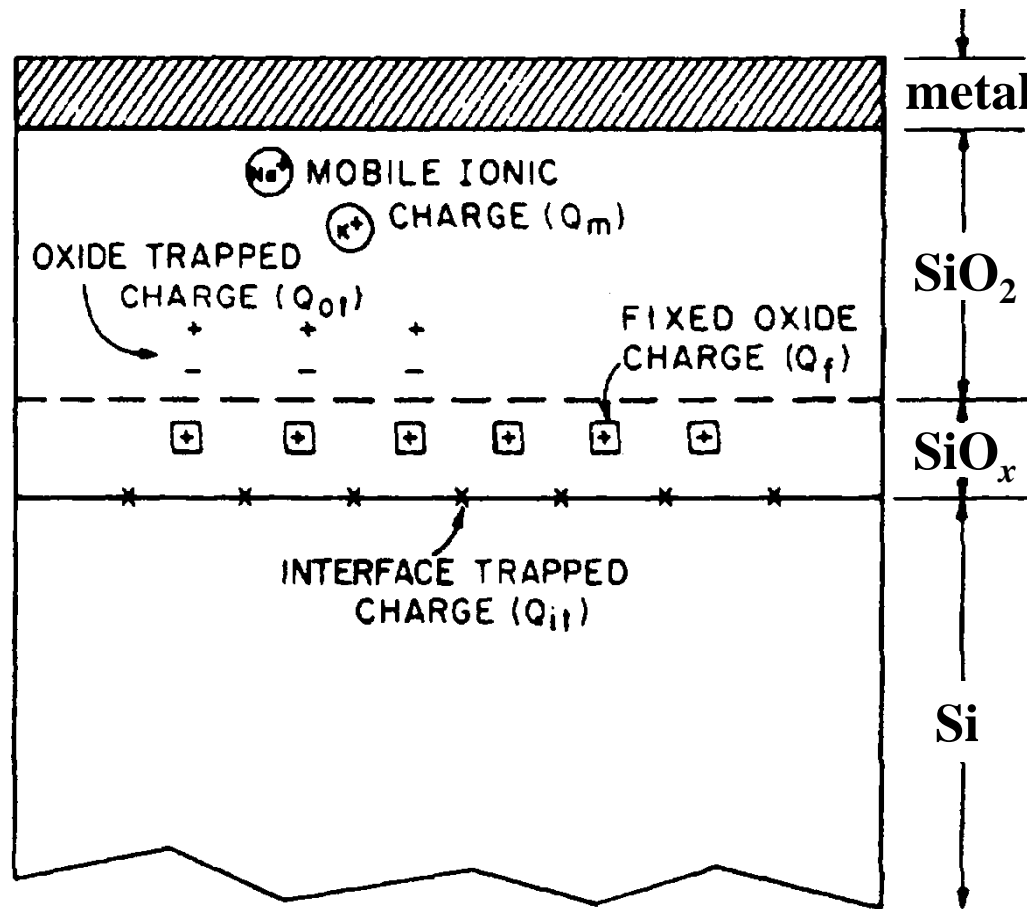
~ 560mV
~ 350mV

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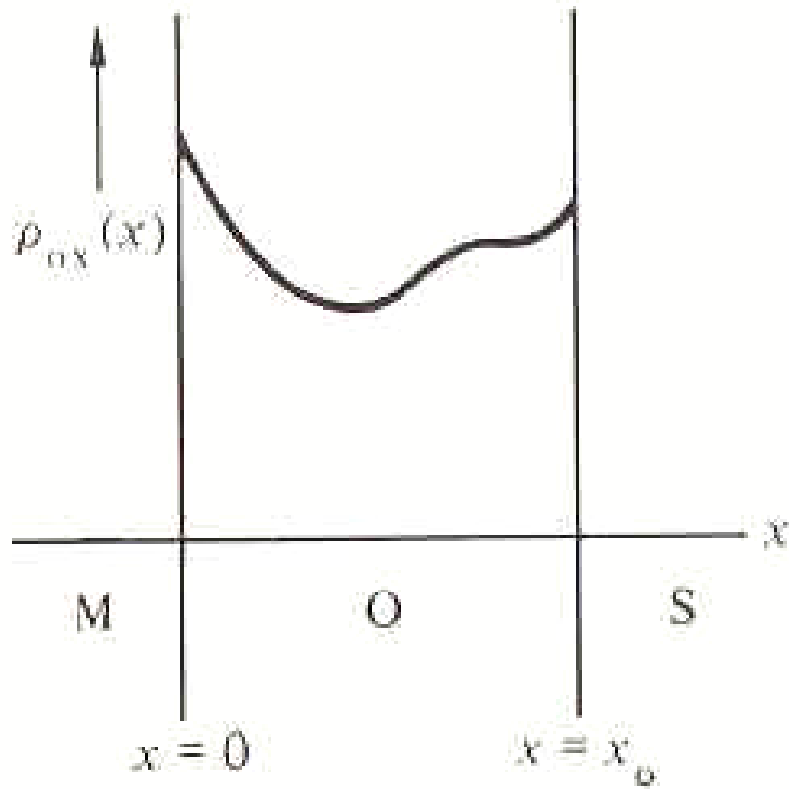


# Oxide Charges and Traps

- $Q_{\text{tot}}$  : total oxide charges (per unit area)



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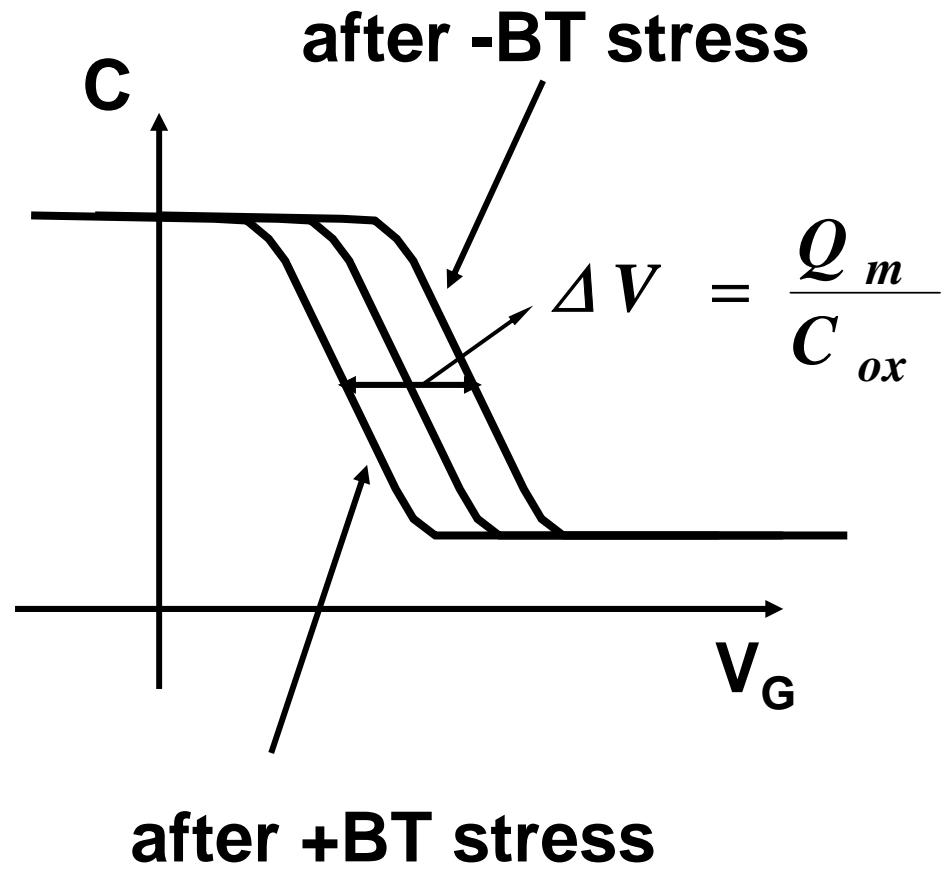
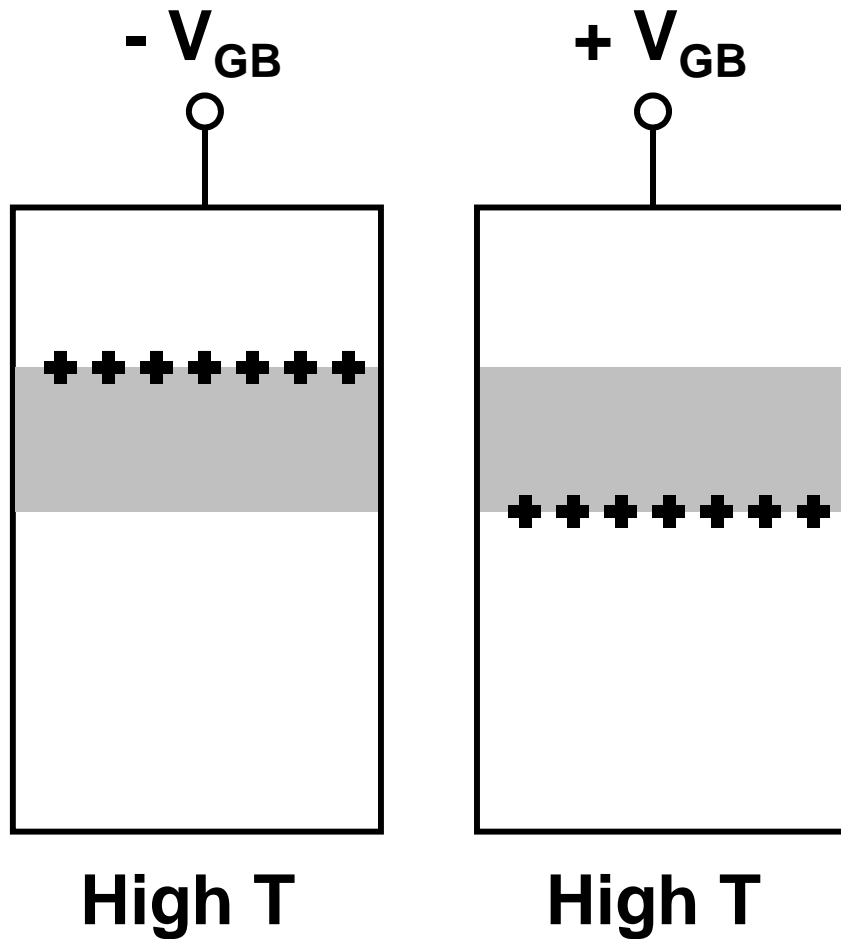
$$\Delta V_T = -\frac{1}{K_o \epsilon_o} \int_0^{x_o} x \rho_{ox}(x) dx$$

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# *Mobile Ionic Charges*

- $\text{Na}^+$ ,  $\text{K}^+$
- Very high diffusivities in the oxide even below  $200\text{ }^\circ\text{C}$ 
  - $V_T$  instability

- Test : MOS-C CV



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# *Fixed Oxide Charge*

1. Located very close to the interface
2. Associated with the structure of the interfacial between Si and SiO<sub>2</sub>
3. Function of substrate orientation, oxidation temperature (anneal condition)

**(111) > (110) > (100)**

↑  
 **$1 \times 10^{10} \text{ cm}^{-2}$**

**$\therefore$  (100) wafers are used for MOS IC**

$$\Delta V_T = \frac{-Q_f}{C_{ox}} = \frac{-qN_f}{C_{ox}}$$

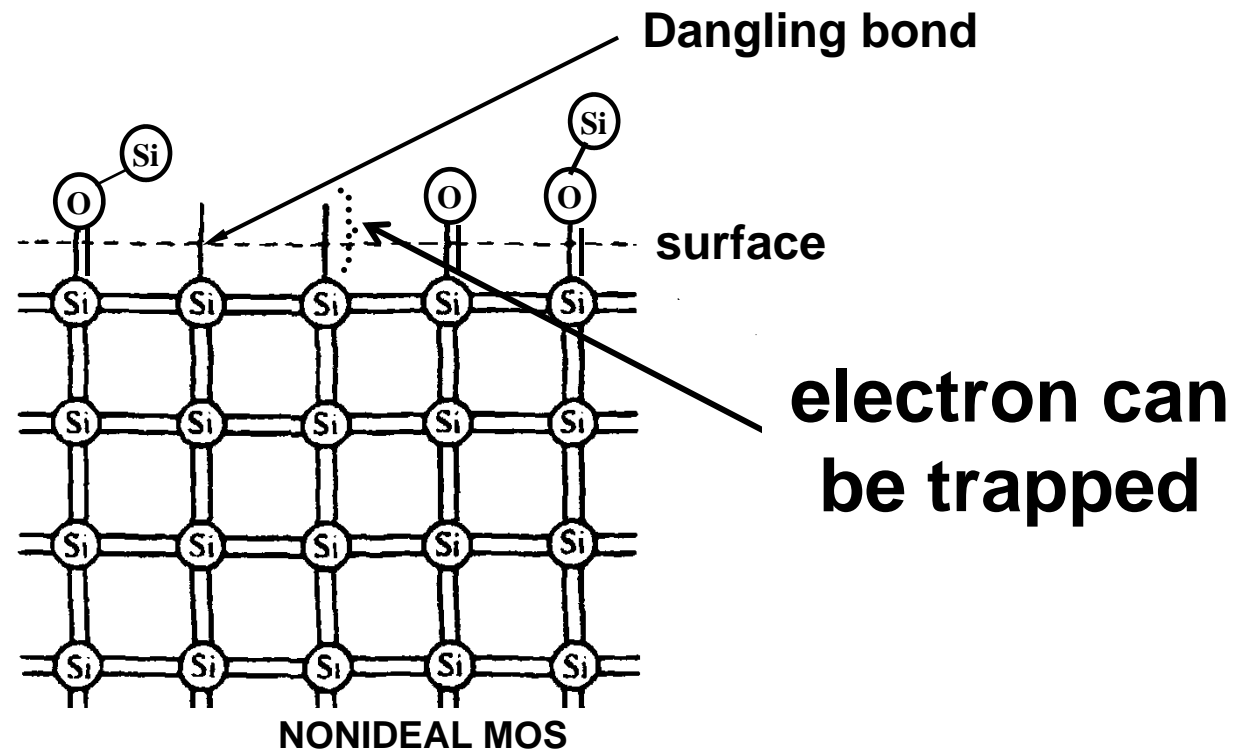
$$(100) \quad t_{ox} = 50 \text{ \AA}, \quad C_{ox} = \frac{K_{ox} \epsilon_0}{t_{ox}} = \frac{3.9 \times 8.854 \times 10^{-14} \text{ F/cm}}{50 \times 10^{-8} \text{ cm}} = 690 \text{ nF/cm}^2$$

$$\Delta V_T = - \frac{(1.6 \times 10^{-19} \text{ C}) (1 \times 10^{10} \text{ cm}^{-2})}{690 \times 10^{-9} \text{ F/cm}^2} = 2.5 \text{ mV}$$

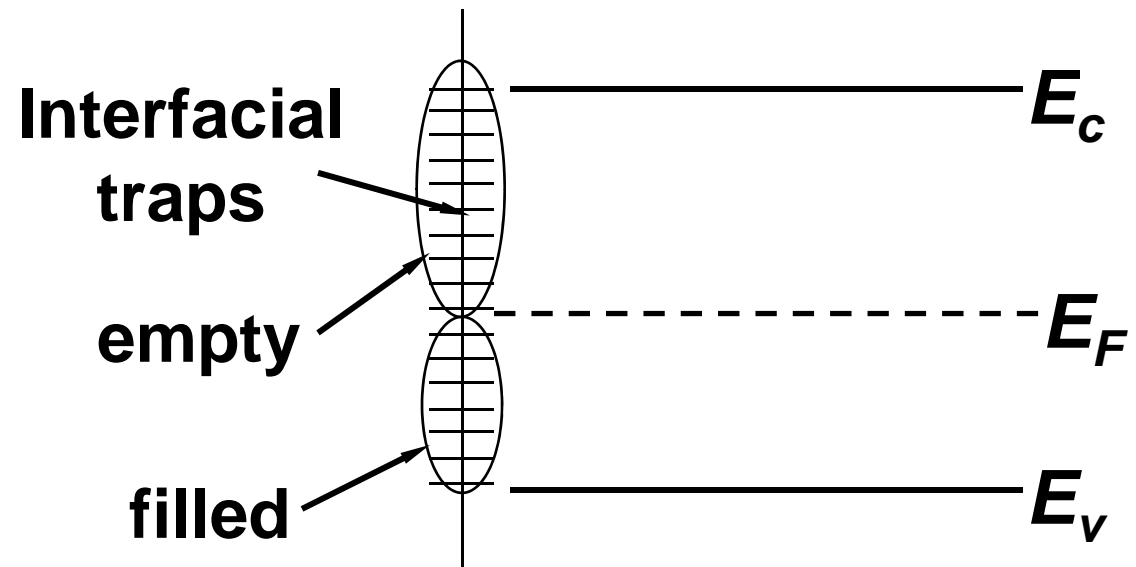
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# *Interface Trapped Charge*

1. Arises from allowed energy states in the forbidden gap of the Si, very close to Si-SiO<sub>2</sub> interface.
2. Physical origin unknown yet.  
→ “dangling bond” (?)



- 3. The surface state acts like a recombination center.
- 4. Function of  $V_{GB} \rightarrow$  가장 나쁜 charge.
- 5. Distributed throughout the entire band gap

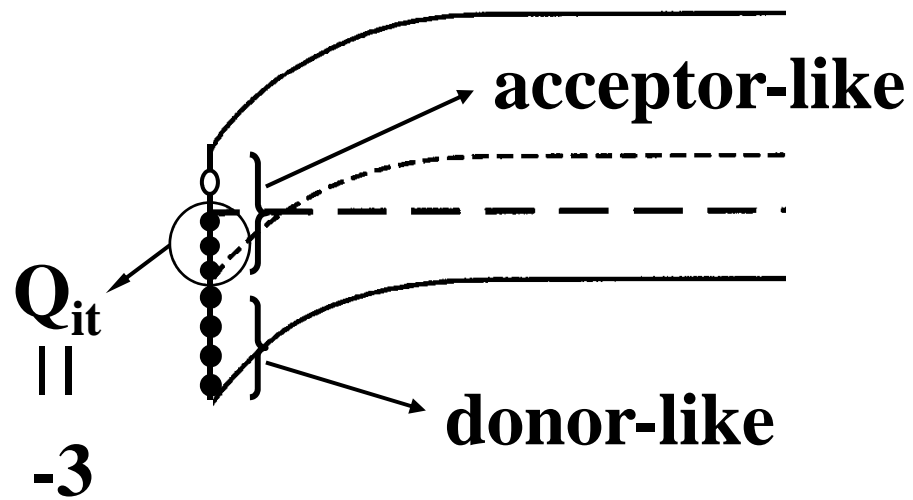


	Filled	Empty	
donor-like traps	“0”	“+”	below $E_i$
acceptor-like traps	“-”	“0”	above $E_i$

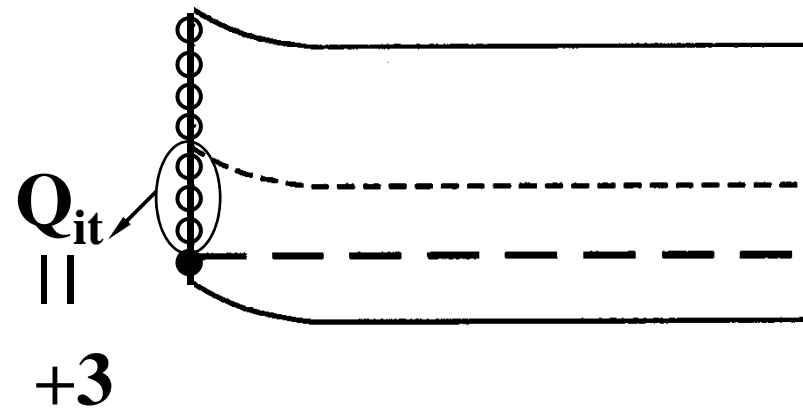
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**- inversion :  
mostly filled**

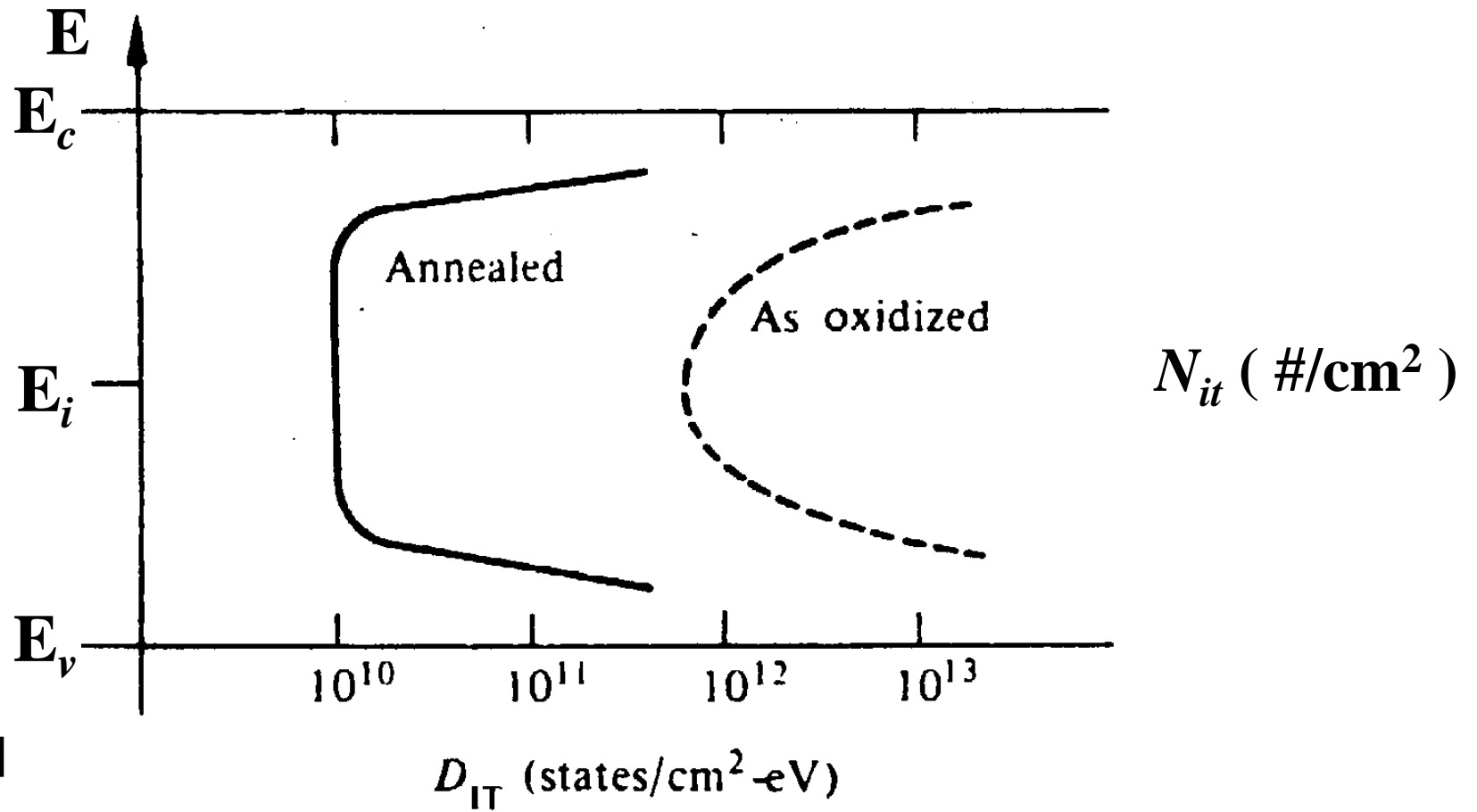


**- accumulation :  
mostly empty**



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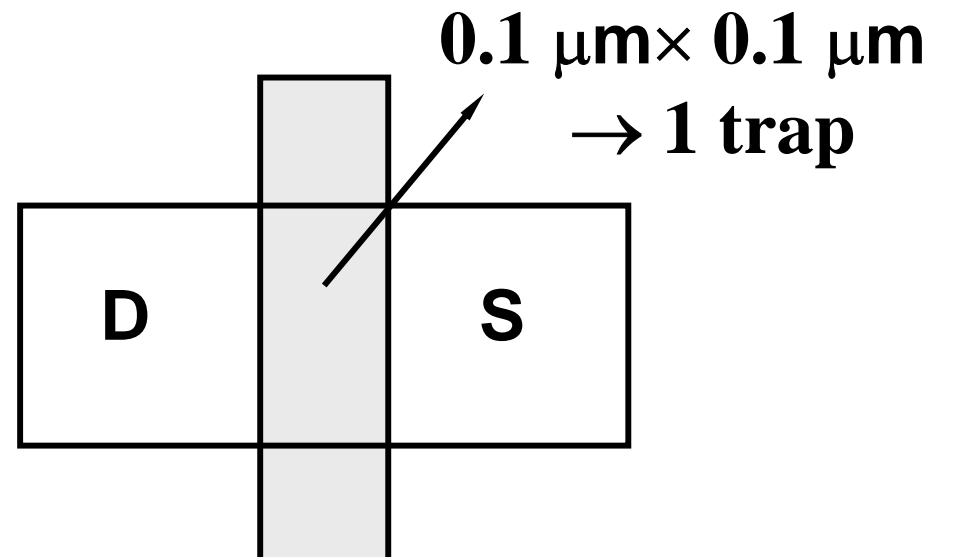
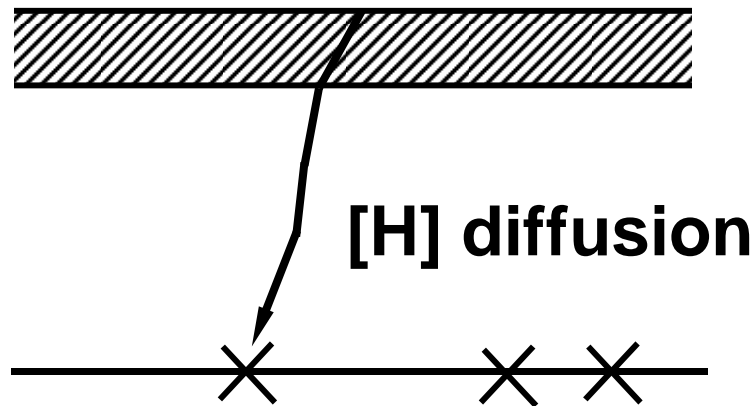
## 6. Distribution of trap level vs. energy



7. (111)

8. Annealing with hydrogen at relatively low temperature ( $\leq 500\text{ }^\circ\text{C}$ ) minimize  $D_{it}$ .

$10^{10}\text{ traps/cm}^2 \rightarrow 100\text{ traps}/\mu\text{m}^2$



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# ***Oxide Trapped Charge $Q_{ot}$***

- Due to holes and electrons trapped in the bulk of oxide.

# ***Effect of Oxide Charge on $V_T$***

$$\Delta V_T = -\frac{Q_{tot}}{C_{ox}} \text{ ( If } Q_{tot} \text{ at the interface )}$$

# Threshold Voltage Equation

- Flat band voltage  $\equiv V_{FB} \equiv \phi_{ms} - \frac{Q_{tot}}{C_{ox}}$

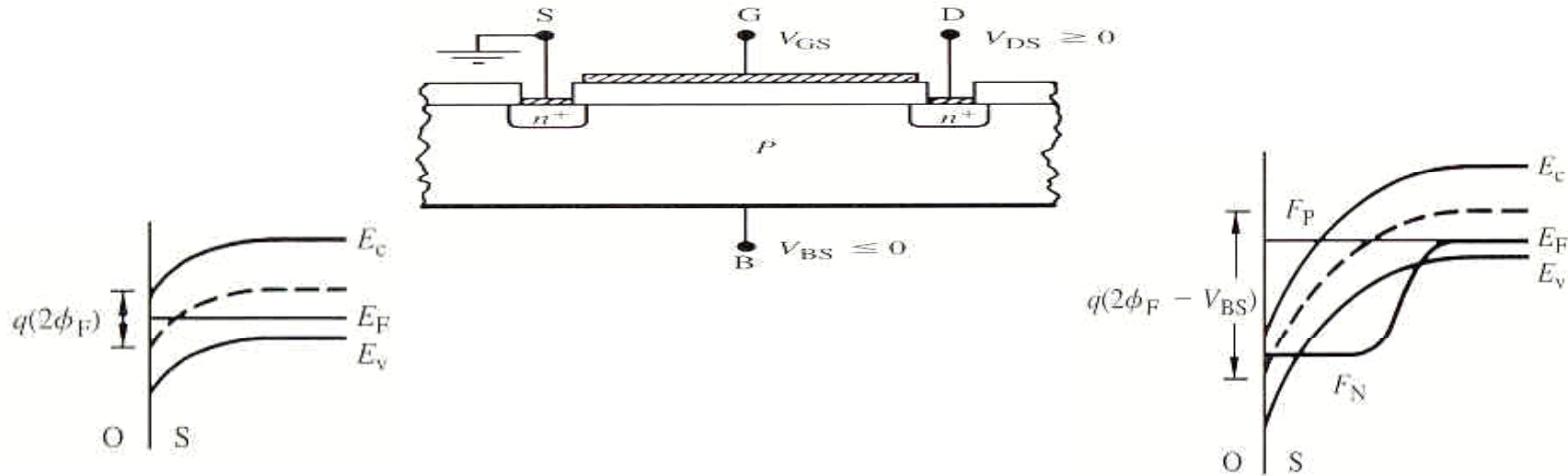
$$V_T = V_{FB} + 2\phi_F + \frac{\sqrt{4K_s \epsilon_0 q N_A \phi_F}}{C_{ox}} \sim 0.6 \text{ V}$$

↑  
potential drop in Si

↙  
potential drop in oxide

# Back Biasing

- Body effect: Reverse biasing the back contact relative to the source  $\propto V_T$  change



If  $V_{BS}=0$ , inversion occurs when  $\phi_s=2\phi_F$

If  $V_{BS}<0$ , inversion layer carriers migrate laterally into the S/D. The inversion occurs when  $\phi_s=2\phi_F+|V_{BS}|$ . The maximum depletion width

$$W_T = \sqrt{\frac{2K_s \epsilon_o (2\phi_F + |V_{BS}|)}{qN_A}}$$

- At threshold,

$$V_{GB} = V_{FB} + 2\phi_F + |V_{BS}| + \frac{\sqrt{2qK_s\epsilon_0N_A(2\phi_F + |V_{BS}|)}}{C_{ox}}$$

$$\begin{aligned} \therefore V_{GS} &= V_{GB} + V_{BS} = V_{FB} + 2\phi_F + \frac{\sqrt{2qK_s\epsilon_0N_A(2\phi_F + |V_{BS}|)}}{C_{ox}} \\ &\parallel \\ V_T &= V_T(V_{BS} = 0) + \underbrace{\frac{\sqrt{2qK_s\epsilon_0N_A}}{C_{ox}} \left( \sqrt{2\phi_F + |V_{BS}|} - \sqrt{2\phi_F} \right)} \end{aligned}$$

***Body Factor***