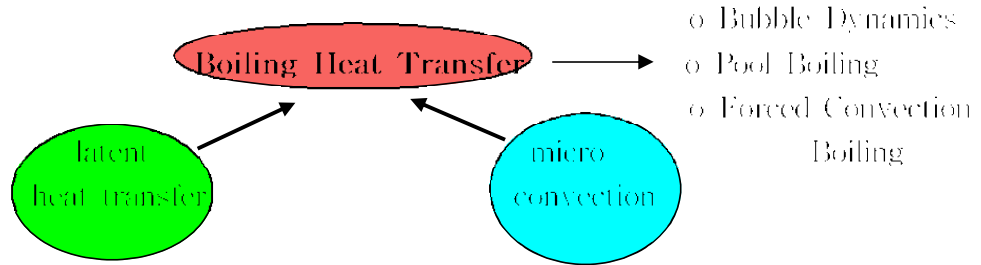


Chapter 2 Bubble Dynamics



★ Description of Heat Transfer in the Isolated Bubble

1) dynamic bubble growth coupled with heat transfer

superheated layer

heat transfer through the bubble

1) free convection of liquid

surrounding to bubble

2) heat transfer from super

heated layer and vaporization

of microlayer

micro convection

1) Step (1) : rapid vaporization of microlayer

2) Step (2) : temperature rise due to poor heat transfer through vapor

3) Step (3) : surface quenching by cold liquid during bubble departure

4) Step (4) : temperature rise due to re-establish of thermal boundary

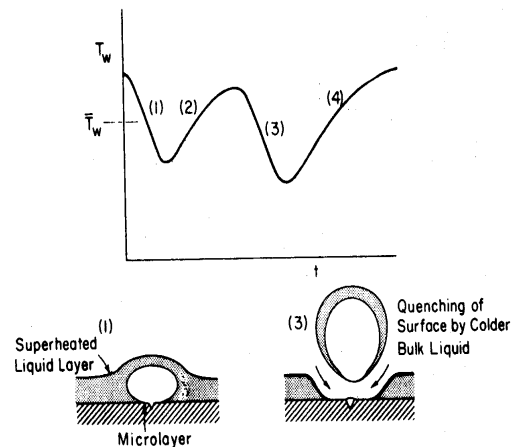


Fig. 2.1 Wall temperature change around bubble

1. Basic Definitions

1) Surface tension (σ) [lbf/ft]

Energy per unit area to maintain an interface

2) Gibbs free energy function

$$g = h - Ts$$

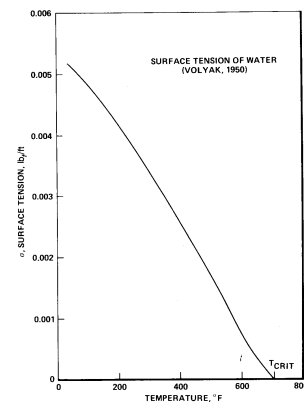


Fig. 2.2 σ vs T_{crit}

3) Contact angle (β):

= Angle between the solid surface and gas-liquid interface

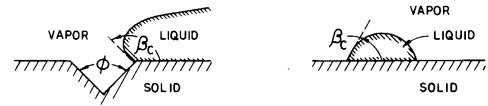


Fig. 2.3 Contact angle on nonwetting(left) and wetting(right) surface

4) **Equilibrium**

- 1) thermal equilibrium : $T_v = T_l$
- 2) mechanical equilibrium : $p_v = p_l$
- 3) phase equilibrium : $g_v = g_l$

★ Bubble equilibrium

- the condition of mechanical equilibrium for the curved surface

$$p_v = p_l - 2 \frac{\sigma}{r}$$

- $T_v = T_l$
- $g_v = g_l$

Assume

$$T_v = T_l \approx T_{s,b}(p_v)$$

Since $T_v = T_l$ and the vapor must be saturated,

$$T_v > T_{s,b}(p_l)$$

Thus, the liquid is **superheated**

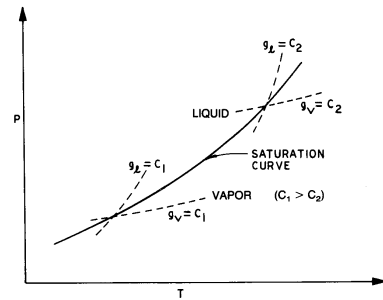


Fig 2.4 Saturation curve with Gibbs function

2. Nucleation

- ▶ Homogeneous Nucleation
- ▶ Surface(Cavity) Nucleation

(1) *Homogeneous(or bulk) Nucleation*

: The superheated liquid in meta stable suffers form an abrupt phase change due to the fluctuation of superheat.

- Liquid superheated
- radiation attenuation
- neutron thermalization

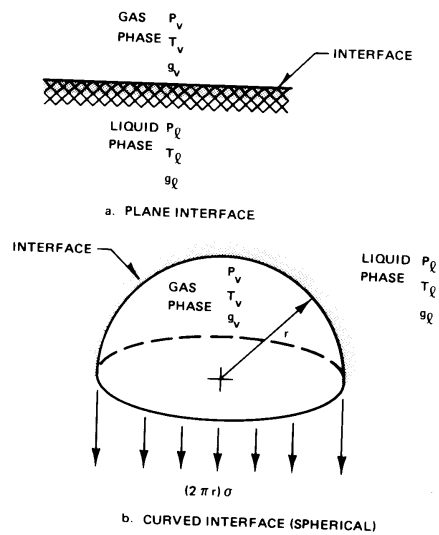
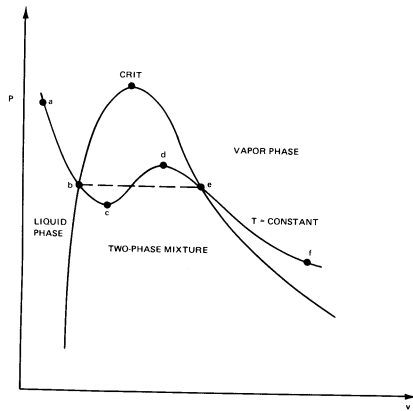


Fig. 2.5 Curved and flat interfaces



★ Metastability in the Two Phase

\overline{bc} (metastable superheated liquid)

\overline{de} (metastable subcooled vapor)

∴ important in BWR, with respect to explaining bubble nucleation and transient accident phenomena

\overline{cd} (completely unstable and cannot exist)

$$\therefore \frac{dp}{dv} > 0$$

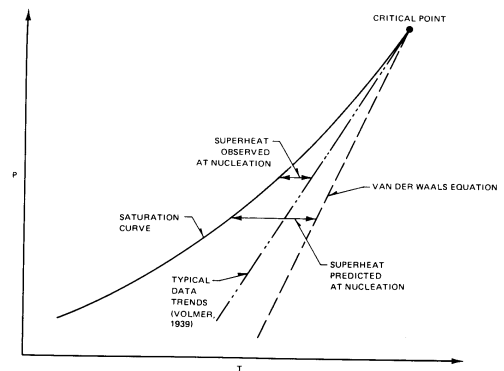
Fig. 2.6 P-V Diagram

Energy required to form a bubble

- (surface tension) - (latent heat)

$$\frac{1}{J} \int_1 \sigma dA + \int_1 \rho g h_{fg} dV$$

$$= \frac{4\pi r_0^2}{J} \sigma + \frac{4}{3} \pi r_0^3 \rho g h_{fg}$$



Note Van de Waals equation overestimates the amount of superheat for homogeneous nucleation

Fig. 2.7 Superheat required for homogeneous nucleation

(EX)

	$T_{\text{predicted}}$	T_{act}
air	320°C	100°C
benzene	225°C	80°C

But, in actual, \sim the order of 10°C

❖ Kinetic view by Cole

∴ exist a probability that sufficient number of molecules with greater than average energy to form a cluster with equilibrium radius

$$T = T_{\text{sat}} + \frac{T_{\text{sat}}^2 c_{\text{sat}}}{h_{\text{fg}}} \frac{\rho_l}{\rho_l - \rho_v} \left[\frac{16\pi\sigma^3}{3kT \ln(nkT/\nu J)} \right]$$

where n is the number density of molecules

(2) Surface (or cavity) Nucleation

boiling at single spots (scratch or cavity) on the solid heating surface
 much lower wall temperature than the energy for homo. nucleation

● Clausius Clapeyron equation

∴ relate the vapor-liquid pressure differential to liquid superheat

$$\left(\frac{dT}{dp}\right)_{sat} = \frac{Tv_g}{Jh_{fg}} \quad (2.1)$$

Mechanical equilibrium of a spherical bubble containing a noncondensable gas will be,

$$p_g + p_g = p_l + \frac{2\sigma}{r} \quad (2.2)$$

Integrating the Clausius Clapeyron equation along the saturation curve,

$$T_l = T_{sat} + (p_g - p_l) \frac{T_{sat} v_g}{Jh_{fg}} \quad (2.3)$$

By combining Eqs.(2.2) and (2.3), also with the thermal equilibrium

$$T_l = T_{sat} + \left(\frac{2\sigma}{r} + p_g\right) \frac{T_{sat} v_g}{Jh_{fg}} \quad (\star)$$

the **superheat** required for spherical vapor bubble of radius r to remain in equilibrium

★ If p_g is neglected the equilibrium bubble size will be,

$$r = \frac{2\sigma}{Jh_{fg} p_s (T_l - T_{sat})} \quad \text{for } r_c \gg r_l \quad (2.4)$$

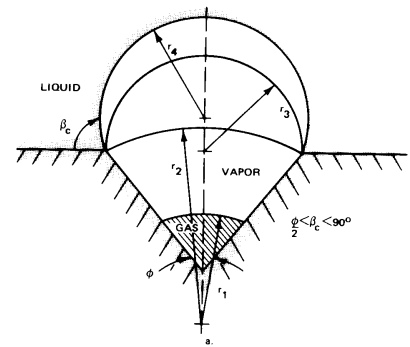
For an ideal gas,

$$v_g \approx v_g = \frac{RT_{sat}}{p_s} \quad (2.5)$$

Thus, Eq.(★) will be,

$$T_l = T_{sat} + \left(\frac{2\sigma}{r} + p_s\right) \frac{R T_{sat}^2}{J p_s h_{fg}} \quad (2.6)$$

The presence of dissolved gas reduces the superheat required.



(3) Bubble growth process

If superheat > Eq.(★) → bubble grows

If superheat < Eq.(★) → bubble condense

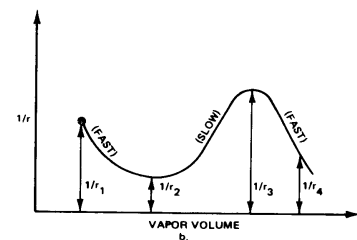


Fig. 2.8 기포 성장

3. Nucleation criterion for heated commercial surface

(1) Nucleation Criteria

In laminar sublayer, Fourier's law gives,

$$\dot{q}'' = -k \frac{\partial T}{\partial y} \quad (2.7)$$

should provide the superheat greater than that of Eq.(★),

By combining Eq. (2.7) and equation obtained by differentiating Eq.(★),

$$\dot{q}'' = -k \frac{\partial T}{\partial y} \Big|_{r=r_c} = \frac{2k\sigma}{r_c^2} \left(\frac{T_{sat} \nu_{\infty}}{Jh_{fg}} \right) \quad (2.8)$$

Thus, the critical cavity radius to nucleate will be,

$$r_c = \left(\frac{2\sigma T_{sat} \nu_{\infty} k}{Jh_{fg} \dot{q}''} \right)^{1/2} \quad (2.9)$$

For a linear temperature gradient through liquid in the laminar sublayer, i.e.

$$T_{\infty} - T_f = \frac{\dot{q}'' y^2}{k} \quad (2.10)$$

Then,

$$T_{\infty} - T_{sat} = (T_f - T_{sat}) + \frac{\dot{q}'' y^2}{k} \quad (2.11)$$

From Eq.(★),

$$T_{\infty} - T_{sat} = \frac{2\sigma}{r_c} \frac{T_{sat} \nu_{\infty}}{Jh_{fg}} + \frac{\dot{q}'' y^2}{k} \quad (2.12) \quad (C1.23)$$

If only one cavity size($r^* = r_c$) is present,

$$\dot{q}'' = k \frac{(T_{\infty} - T_{sat})}{r_c} = \frac{2\sigma k}{r_c^2} \frac{T_{sat} \nu_{\infty}}{Jh_{fg}} \quad (2.13)$$

But, if all cavity sizes are present, r^* will be eliminated as,

$$\dot{q}'' = \frac{Jh_{fg} k}{8\sigma T_{sat} \nu_{\infty}} (T_{\infty} - T_{sat})^2 \quad (2.14)$$

1.5 Nucleation Criteria

=> low bound of nucleation

Note that the number of active nucleating cavities increases as \dot{q}'' increases.

$$\dot{q}'' \sim n^m$$

where $m=1$ at low \dot{q}'' and decreases to around $\frac{1}{2}$ at high \dot{q}''

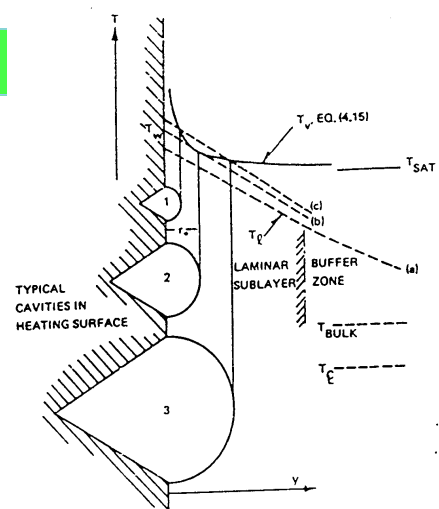


Fig. 2.10 강제대류하에 수직가열면에서의 기포 성장

(2) Boiling (or Ebullition) process

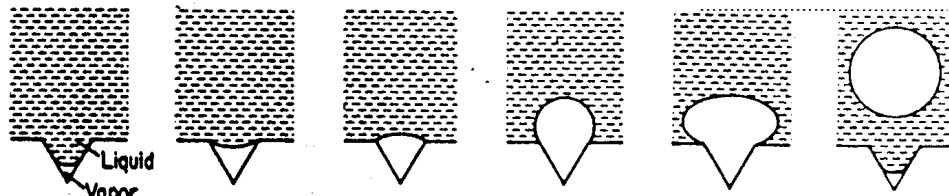


Fig 2.10 Boiling Process

❖ Prediction of t_c

$$\frac{\partial T}{\partial t} = \left(\frac{k_s}{\rho_s c_{ps}} \right) \frac{\partial^2 T}{\partial y^2} \quad (2.15)$$

$$I.C : T(y,0) = T_f(\infty)$$

$$B.C : T(\infty,t) = T_f(\infty), \quad T(0,0) = T_w$$

$$\therefore \frac{T(y,t) - T_w}{T_f(\infty) - T_w} = \operatorname{erf} \left(\frac{y}{2\sqrt{\alpha_s t}} \right) \quad (2.16)$$

Thus, t_c can be obtained until reaching $T(y,t) = T_c$ of Eq.(★)

● Forces exerted on a bubble

- 1- surface force
- 2- buoyancy force
- 3- liquid inertia due to bubble growth
- 4- hydrodynamic drag force
- 5- force due to the liquid convection around the bubble

The size of bubble at departure from the surface can be obtained from the dynamic force balance,

$$\frac{\pi}{6} D_B^3 \frac{g}{g_c} (\rho_l - \rho_v) = \pi D_B \sigma C_a (\beta_c) \quad (2.17)$$

as,

$$D_B = \sqrt{\frac{6 C_a \sigma g_c}{g(\rho_l - \rho_v)}} \quad (2.18)$$

❖ For small cavity size, account only for buoyancy and liquid inertia force

By Fritz and Wark,

$$D_B = C_a \beta_c \sqrt{\frac{2\sigma g_c}{g(\rho_l - \rho_v)}} \quad \text{where } C_a = 0.01 \text{ IS}$$

By Cole and Rohsenow

$$E_{0.12} = \begin{cases} 1.5 \cdot 10^{-1} (J_c)^{0.12} & \text{for water} \\ 1.65 \cdot 10^{-1} (J_c)^{0.12} & \text{for other fluids} \end{cases}$$

where

$$t_{d1} = \frac{g(\rho_L - \rho_V) D_B^3}{\sigma}$$

$$f_{s1} = \frac{\rho_L C_p T_{sat}}{\rho_V h_{fg}} \quad \left(= \frac{\text{sensible heat}}{\text{latent heat}} \right)$$

- D_B decreases as the mass flow rate increases due to the increase of drag force of bubble on the active nucleation site (Levy, Koumoutsos)
- D_B increases as the wall heat flux (Unal)

Departure frequency

$$f_B = \frac{1}{t_c + t_d}$$

Jacob and Linke let the average bubble departure velocity be,

$$U_B = \frac{D_B}{t_d} \quad \therefore D_B = U_B t_d$$

Then, $D_B f_B = \frac{t_d}{t_c + t_d} U_B = \alpha \beta$

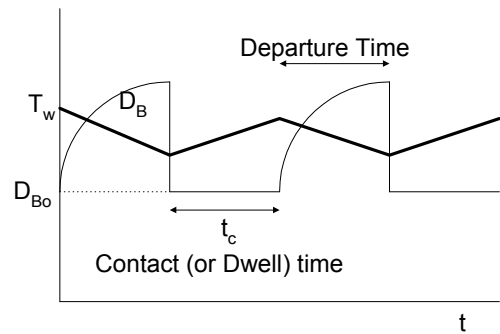


Fig. 2.11 T_w during bubble departure

Max Jacob assumed $t_c = t_d$, and by Peebles & Garber,

$$D_B f_B = \frac{1.18}{2} \left[\frac{\sigma g(\rho_L - \rho_V)}{\rho_V^2} \right]^{1/4}$$

$$\approx 920 \text{ ft/hr}$$

- nearly constant, because, before leaving the cavity the bubble grows faster in the beginning and then slow down its growth before ejecting

But, $t_c \neq t_d$, thus cannot be constant

(*) : $D_B f_B \approx 1200 \text{ ft/hr}$ (for Carbon tetrachloride (by Westwater))

4. Bubble Dynamics

Continuity Equation

$$\frac{1}{r^2} \frac{\partial}{\partial r} (r^2 \rho_j v_r) + \frac{\partial \rho_j}{\partial t} = 0 \quad (2-19)$$

Momentum Equation

$$\frac{\partial b}{\partial r} = \frac{1}{g_j} \rho_j \frac{Dv_r}{Dt} \quad (2-20)$$

For incompressible and inviscid liquid, $u(r) = u(R)\left(\frac{R}{r}\right)^2$ (2.21)

At the interface, if there is no mass transfer,

$$u(r) = R\left(\frac{R}{r}\right)^3 \quad (2.22)$$

Inserting the above equation into the momentum equation, we can obtain Rayleigh equation which governs the dynamic controlled bubble growth.

$$\frac{\rho_l}{g} \left(RK'' + \frac{3}{2} R'^2 \right) = \frac{h_m k (T_\infty - T_{i,eq}) \rho_l}{T_{i,eq}} - \frac{2\sigma}{R}$$

\Rightarrow **Rayleigh Equation**

Energy Equation

$$\frac{\partial T}{\partial t} + u(r) \frac{\partial T}{\partial r} = \alpha \frac{1}{r^2} \frac{\partial}{\partial r} \left[r^2 \frac{\partial T}{\partial r} \right]$$

Note that $u(r) = k\left(\frac{R}{r}\right)^3 \left(1 - \frac{\rho_v}{\rho_l}\right)$

IC : $T(r,0) = T_\infty$

BC : $T(R,t) = T_\infty + (T_i - T_\infty - T_{i,eq})$

$T(r,R) = T_\infty$

T

Bubble Growth Mechanism

(1) Isothermal Bubble Dynamics (dynamic controlled)

initial stage : $t \ll 1$

1. $r \gg r_{crit}$

2. $T_i - T_\infty \gg T_{i,eq}$

3. $P_i \gg P_{v,eq} \left(= P_i + \frac{2\sigma}{r} \right)$

With assumption of $\lim_{R \rightarrow \infty} \frac{R}{R_c} \rightarrow \infty$, where R_c : initial radius

$$R(t) = Kt + R_c$$

or $\boxed{R^2 = t^2}$

(2) Isobaric Bubble Dynamics (thermally controlled)

$$t^1 \gg 1$$

With assumption of $T_i = T_{i,0}$

$$R(t) \propto \sqrt{t}$$

Introducing J_s

$$R(t) = 2\sqrt{\frac{1}{\pi}} J_s \sqrt{\alpha t} \quad \text{where, } J_s = \frac{\rho_i C_{p,i} (T_i - T_{i,0})}{\rho_s J_{s,0}}$$

By Mikic, Rohsenow and Griffith

$$R^3 = \frac{2}{3} \left[(t+1)^{\frac{3}{2}} - (t-1)^{\frac{3}{2}} - 1 \right]$$