

## V. Pressure Drop Calculation in Two Phase Flow

The mixture momentum equation is,

$$\frac{\partial p}{\partial z} = \underbrace{\frac{1}{g_c} \left[ \frac{\partial G}{\partial t} + \frac{\partial}{\partial z} \left( \frac{G^2 A}{\langle \rho' \rangle} \right) \right]}_{\text{acceleration}} + \underbrace{\frac{g}{g_c} \langle \bar{\rho} \rangle \sin \Theta}_{\text{gravity}} + \underbrace{\frac{\tau_a P_a}{A}}_{\text{friction}} \quad (1.5.1)$$

$$\Delta p = -p_{\text{exit}} + p_{\text{inlet}} + \Delta p_{\text{drag}} + \Delta p_{\text{void}} \quad (1.5.2)$$

(1) acceleration pressure drop ( $-p_{\text{drag}}$ )

$$-p_{\text{drag}} = \frac{1}{g_c} \int_{z_0}^{z_e} \frac{\partial}{\partial z} \left( \frac{G^2}{\langle \rho' \rangle} \right) dz = \int_{z_0}^{\lambda_n} \frac{d}{dz} \left( \frac{G^2}{\rho_n} \right) dz + \int_{\lambda_n}^{L_H} \frac{d}{dz} \left( \frac{G^2}{\langle \rho_{2\Phi} \rangle} \right) dz \quad (1.5.3)$$

In homogeneous flow,

$$\langle \rho' \rangle = \langle \rho_H \rangle = 1/(v_f + \langle x \rangle v_a) \quad (1.5.4)$$

$$\therefore -p_{\text{drag}} = \frac{G^2}{g_c} \left[ \frac{1}{\langle \rho(L_H) \rangle} - \frac{1}{\langle \rho(\lambda_n) \rangle} \right] = \frac{C_D}{g_c} G^2 \langle x(L_H) \rangle \quad (1.5.5)$$

In separate flow,

$$\frac{1}{\langle \rho' \rangle} = \left[ \frac{(1 - \langle x \rangle)^2}{\rho_f (1 - \langle a \rangle)} + \frac{\langle x \rangle^2}{\rho_a \langle a \rangle} \right]$$

(2) gravitational pressure drop ( $-p_{\text{void}}$ )

$$p_{\text{void}} = \frac{g}{g_c} \int_{z_0}^{z_e} \langle \bar{\rho} \rangle dz \quad (1.5.6)$$

i) single phase region

$$-p_{\text{void}}^{\text{1\Phi}} = \frac{g}{g_c} \int_{z_0}^{\lambda_n} \langle \rho_H \rangle dz = \frac{g}{g_c} \rho_f \lambda_n \quad (1.5.7)$$

ii) two phase region

$$-p_{\text{void}}^{\text{2\Phi}} = \frac{g}{g_c} \int_{\lambda_n}^{z_e} \langle \rho' \rangle dz \quad (1.5.8)$$

Here, the axial density profile can be obtained from the energy balance by using the void quality relation and the definition of mixture density.

(3) frictional pressure drop ( $-\rho_{\text{fr}}$ )

$$\begin{aligned} -\rho^{\Phi}_{\text{fr}} &\geq -\rho^{1\Phi}_{\text{fr}} \quad \text{where } -\rho^{1\Phi}_{\text{fr}} = K \frac{G^2}{2g_s p_i} \\ &= \rho^{1\Phi}_{\text{fr}} \Phi_{\text{fr}}^2 \end{aligned} \quad (1.5.9)$$

Here  $\Phi_{\text{fr}}^2$  is called as the two phase multiplier.

$$\therefore -\rho^{\Phi}_{\text{fr}} = K \frac{G^2}{2g_s p_i} \Phi_{\text{fr}}^2 (\langle x \rangle, p, \dots) \quad (1.5.10)$$

$$\text{Thus, } \Phi_{\text{fr}}^2 = (dp/dz)_{2\Phi} / (dp/dz)_{1\Phi} \quad (1.5.11)$$

To determine  $\Phi_{\text{fr}}^2$ , we can write  $-\rho_{2\Phi}$  for two phase flow

$$-\rho^{\Phi}_{\text{fr}} = K \frac{G^2}{2g_s \langle p_{2\Phi} \rangle} \quad (1.5.12)$$

1) For homogeneous flow,  $\langle p_{2\Phi} \rangle = \langle p_{1\Phi} \rangle$

$$\therefore K \frac{G^2}{2g_s \langle p_{1\Phi} \rangle} \left( \frac{\rho_s}{\langle p_{1\Phi} \rangle} \right)^2$$

By comparing Eqs.(1.5.10) and (1.5.12),

$$\Phi_{\text{fr}}^2 = \rho_s / \langle p_{1\Phi} \rangle = (1 + \frac{c_{\text{fr}}}{v_s} \langle x \rangle) \quad \text{from Eq.(1.5.1)} \quad (1.5.13)$$

For two phase friction factor,  $f_{2\Phi}$ ,

$$1) f_{2\Phi} = f_{1\Phi}$$

$$2) f_{2\Phi} \text{ has the same Re dependence as } f_{1\Phi}$$

$$\frac{f_{2\Phi}}{f_{1\Phi}} = \frac{C_1/R e_{1\Phi}^2}{C_1/R e_{2\Phi}^2} = \left( \frac{\mu_{2\Phi}}{\mu_{1\Phi}} \right)^2 \quad (1.5.14)$$

★ appropriate correlations for two phase viscosity

$$a) \text{ McAdams et al. : } \frac{\mu_{2\Phi}}{\mu_{1\Phi}} = \left[ 1 + x \left( \frac{\mu_s}{\mu_x} - 1 \right) \right]^{-1}$$

$$b) \text{ Cichetti et al. : } \frac{\mu_{2\Phi}}{\mu_{1\Phi}} = \left[ 1 + x \left( \frac{\mu_x}{\mu_s} - 1 \right) \right]$$

$$c) \text{ Dukler et al. : } \frac{\mu_{2\Phi}}{\mu_{1\Phi}} = \left[ 1 + \beta \left( \frac{\mu_s}{\mu_x} - 1 \right) \right]$$

Thus, the modified  $\Phi_{\text{fr}}^2$  considering the two phase viscosity effect is,

$$\Phi_{\text{fr}}^2 = (1 + \frac{c_{\text{fr}}}{v_s} \langle x \rangle) \left[ \frac{\mu_s}{\mu_x} \langle x \rangle + (1 - \langle x \rangle) \right]^{-1} \quad (1.5.15)$$

2) For separate flow.

By Chisholm, use momentum density against  $\langle \rho_{\phi} \rangle$  in Eq. (1.5.13)

$$\Phi_{\phi}^{\text{c}} = \frac{\rho_{\phi}}{\langle \rho_{\phi} \rangle} = \left[ \frac{(1 - \langle x \rangle)^2}{(1 - \langle a \rangle)} + \frac{\rho_{\phi}}{\rho_a} \frac{\langle x \rangle^2}{\langle a \rangle} \right] \quad (1.5.16)$$

3) other  $\Phi_{\phi}^{\text{c}}$

1. Levy model for ideal annular flow

$$\Phi_{\phi}^{\text{L}} = \left[ \frac{(1 - \langle x \rangle)}{(1 - \langle a \rangle)} \right]^{\frac{n}{n - \alpha}} \quad \text{where typical value of } n \text{ is 0.25} \quad (1.5.17)$$

2. Martinelli-Nelson  $\Phi_{\phi}^{\text{MN}}$

steam-water data

$\Phi_{\phi}^{\text{MN}} \approx 1/\infty$  at any given pressure

$$\Phi_{\phi}^{\text{MN}} = \Pi(G, P)(1.2[(\rho_{\phi}/\rho_a) - 1]\langle x \rangle^{0.83}) + 1.0 \quad (1.5.18)$$

where  $\Pi(G, p) = 1.36 + 0.0005p + 0.1(G/10^6) - 0.0007p(G/10^6)$ ,  $(G/10^6) < 0.7$

$$= 1.26 - 0.0004p + 0.119(G/10^6) + 0.00028p(G/10^6), \quad (G/10^6) > 0.7$$

\* negligible effects of  $G$  at a given quality

\* not account for surface tension effect, important at high pressure

3. Baroezy correlation

correct for the influence of  $G$  on  $\Phi_{\phi}^{\text{c}}$  for fluids other than water

$$\begin{aligned} \Phi_{\phi}^{\text{B}}(\Gamma) &= \Omega \Phi_{\phi}^{\text{c}}(\Gamma_{\text{ref}}) \\ &= \left[ 1 + \frac{C}{X_B} + \frac{1}{X_B^2} \right] (1 - \langle x \rangle)^{1 - \alpha} \end{aligned} \quad (1.5.19)$$

$$\text{where } C = -2.0 + (28 - 0.8G^{1/2}) \exp \left[ -\frac{(\log_{10}\Lambda + 2.5)^2}{2.4 \cdot G/10^4} \right]$$

$$\Lambda = \frac{\rho_a}{\rho_{\phi}} \left( \frac{\mu_{\phi}}{\mu_a} \right)^{1/2}, \quad n = 0.2$$

■ Models recommended in 10CFR50 Appendix

◦ modified Baroezy correlation

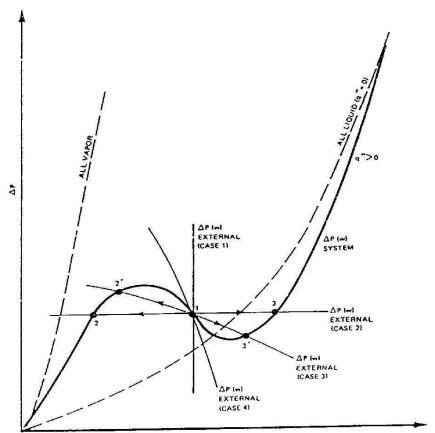
◦ Thom correlation ( $> 250$  psia)

◦ Martinelli-Nelson correlation ( $> 250$  psia)

(D) local pressure loss ( $= \rho_{\phi, \text{ref}}$ )

For abrupt change of flow area in single phase

$$\rho_1 + \frac{G_1^2}{2g_s \rho_f} = \rho_2 + \frac{G_2^2}{2g_s \rho_f} + K \frac{G^2}{2g_s \rho_f}$$



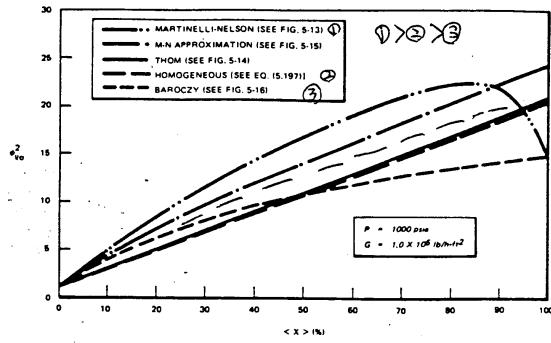


Fig. 5-18. A comparison of various  $\phi_{12}^2$  correlations.

From momentum balance for uniform velocity profile,

$$K = \left(1 - \frac{A_1}{A_2}\right)^2 = (1 - \sigma)^2 \quad \text{where } \sigma(\text{flow area ratio}) = \frac{A_1}{A_2}$$

$$\text{Thus, } -p_{\text{exp}} = [(1 - \sigma^2) - K_{\text{exp}}] \frac{G_1^2}{2g_s p_f} \quad (5.21)$$

$$-p_{\text{corr}} = [(1 - \sigma^2) - \sigma^2 K_{\text{corr}}] \frac{G_1^2}{2g_s p_f} \quad (5.22)$$

$(1 - \sigma^2) \frac{G_1^2}{2g_s p_f}$  is representative the reversible pressure change which can be derived directly from the single phase Bernoulli equation without the head loss term.

$$-p_{\text{corr}} = -p_{\text{ex}} = -p_{\text{loss}}$$

By Vennard,

$\sigma$	0	0.2	0.4	0.5	0.6	0.8	1.0
$K_{\text{corr}}$	0.585	0.31	0.206	0.19	0.161	0.053	0

For two phase flow,

$$-p_{2\Phi} = K \frac{G_1^2}{2g_s \langle p_{2\Phi} \rangle} = K \frac{G_1^2}{2g_s p_f} \Phi \quad (5.23)$$

$$-p_{\text{exp}} = \frac{G_1^2 \sigma^2}{2g_s p_f} \left[ \left( \frac{p_f}{p_g} \right)^2 \left( \frac{1}{\alpha_1 \sigma} - \frac{1}{\alpha_2} \right) \right] + (1 - \sigma)^2 \left[ \frac{1}{\sigma(1 - \alpha_1)} - \frac{1}{(1 - \alpha_2)} \right]$$

$$-p_{\text{corr}} = \frac{G_1^2}{2\sigma g_s} \left[ \left( \frac{1}{C} - 1 \right)^2 + (1 - \sigma)^2 \right] \left[ \frac{\alpha_1}{p_g} - \frac{(1 - \alpha_1)}{p_f} \right]$$

where

$\alpha_1, \alpha_2$  : void fractions upstream and downstream

$C$  : venturi contracta area ratio

Thus, for sudden expansion with no phase change,

$$\Phi_{\text{sp}}^{\text{c}} = \frac{\rho_i}{\langle \rho' \rangle} = \left[ \frac{(1 - \langle x \rangle)^2}{(1 - \langle a \rangle)} + \frac{\rho_i}{\rho_s} \langle x \rangle^2 \right] \quad (1.5.26)$$

However, the experimental results for the grid type spacer showed,

$$\Phi = (1 + \frac{C_d}{\rho_i} \langle x \rangle)$$

$$\text{Thus, } -p_{\text{p},\text{sp}} = K_{\text{sp}} \frac{G^2}{2g_s \rho_i} (1 + \frac{C_d}{\rho_i} \langle x \rangle) \quad (1.5.27)$$

- pressure drop across the grid or spacer

1) By De Stodden(1961)

$$p_{\text{p},\text{sp}} = \rho C_d V_b^2 s / 2g_s A$$

where  $A$ ,  $V_b$  &  $s$  are unrestricted area, velocity in the spacer region and projected area of the spacer.

$C_d$  (Drag Coefficient)  $\sim 1.65$  for strap type grids at  $\text{Re} \sim 10^3$

2) By Rehme(1973)

$$p_{\text{p},\text{sp}} = C_d (\rho V_b^2 / 2g_s) (s/A)^2$$

where  $C_d$  : modified drag coefficient = 9.5 and 6.5 for  $\text{Re}=10^3$  and 10

$V_b$  : average bundle fluid velocity