

2009 spring

# *Microstructural Characterization of Materials*

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**Office hours: by an appointment**

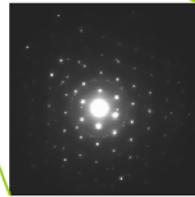
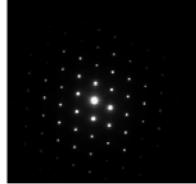
# *Content for previous class*

## Selected area diffraction $\longleftrightarrow$ Dark field image

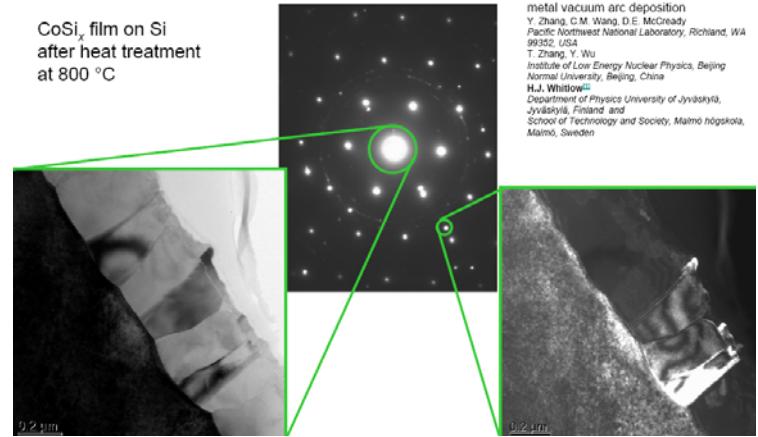
CoSi<sub>x</sub> film on Si  
after heat treatment  
at 800 °C



Formation of Cobalt Silicide by filter  
metal vacuum arc deposition  
Y. Zhang, C.M. Wang, D.E. McCready  
Pacific Northwest National Laboratory, Richland, WA  
99352, USA  
T. Zhang, Y. Wu  
Institute of Low Energy Nuclear Physics, Beijing  
Normal University, Beijing, China  
H.J. Whittle<sup>✉</sup>  
Department of Physics, University of Jyväskylä,  
Jyväskylä, Finland and  
School of Technology and Society, Malmö högskola,  
Malmö, Sweden



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Malmö, Sweden

## Analysis for Ring pattern and Spot pattern

### kikuchi pattern

## Mechanisms of image formation: contrast

### Mass-thickness contrast

### Phase contrast

(high resolution image of crystal lattice)

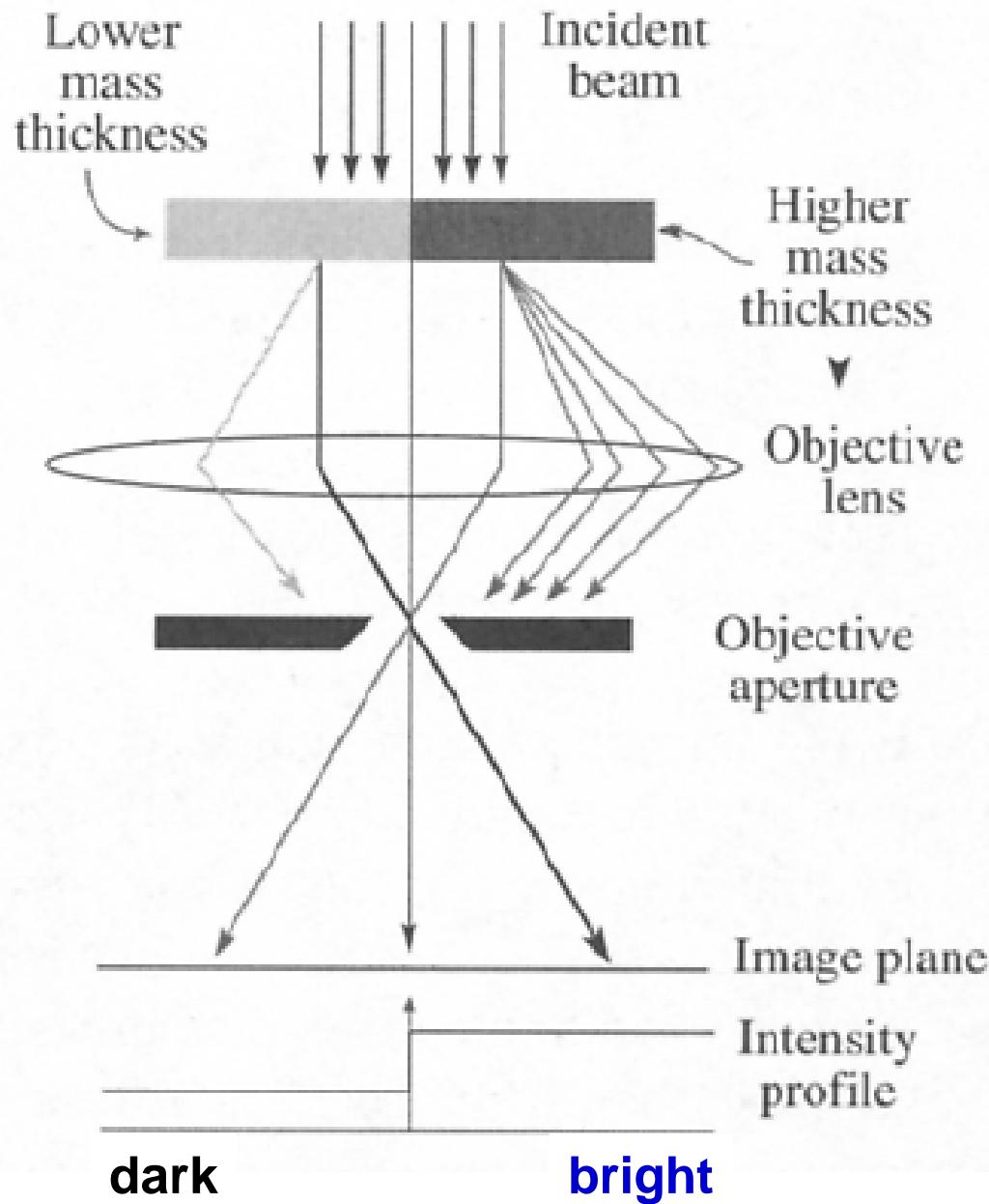
### Diffraction contrast

(major image formation mechanisms)

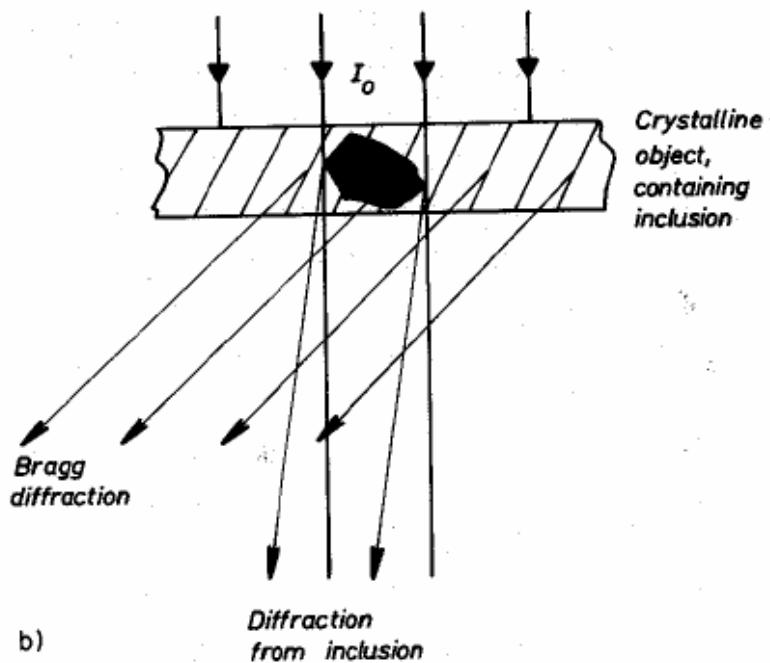
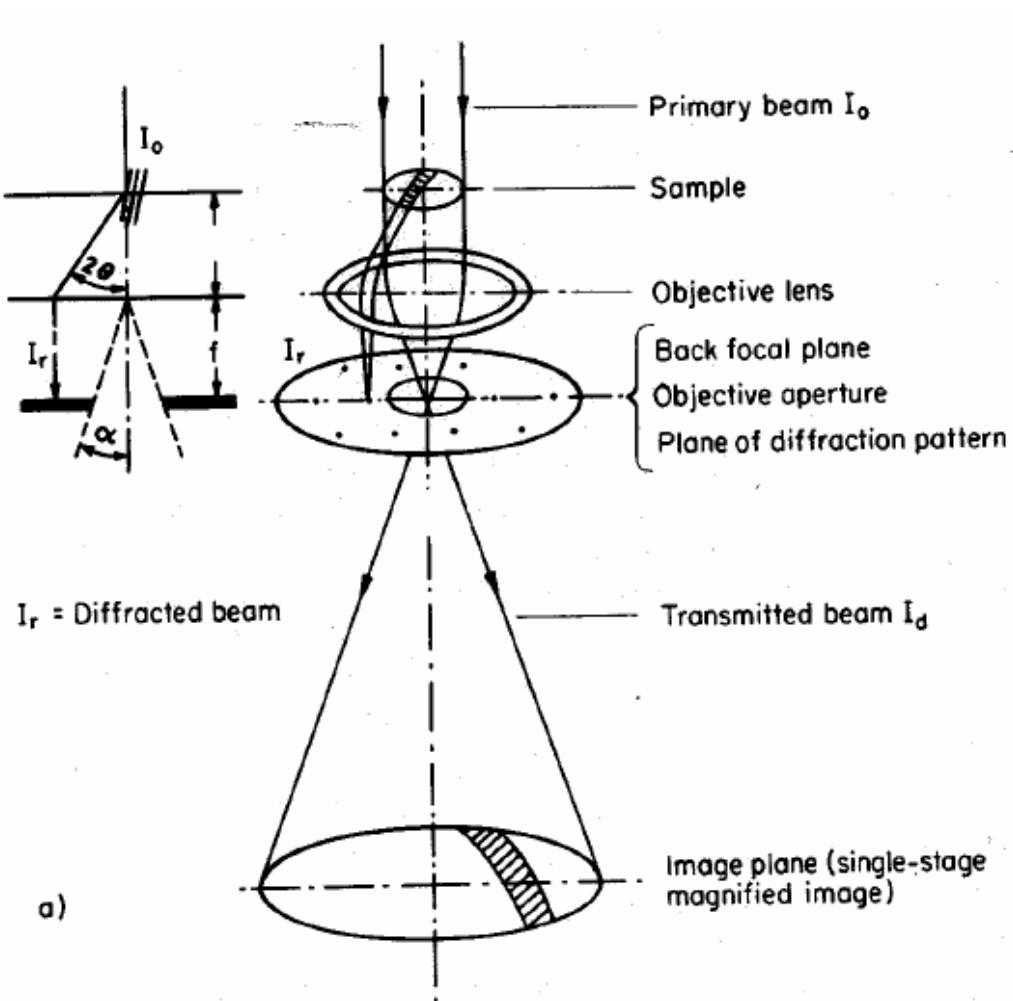
### Z contrast imaging

(Dark field-STEM)

# Mass-thickness contrast



# Diffraction contrast (major image formation mechanisms)

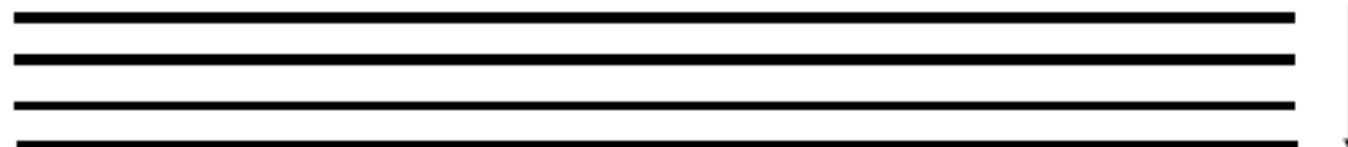


When the Intensity  $I_r$  is removed from the primary beam  $I_0$  by the Bragg reflection, the image of the respective sample area appears dark.

# High-resolution EM

*general idea*

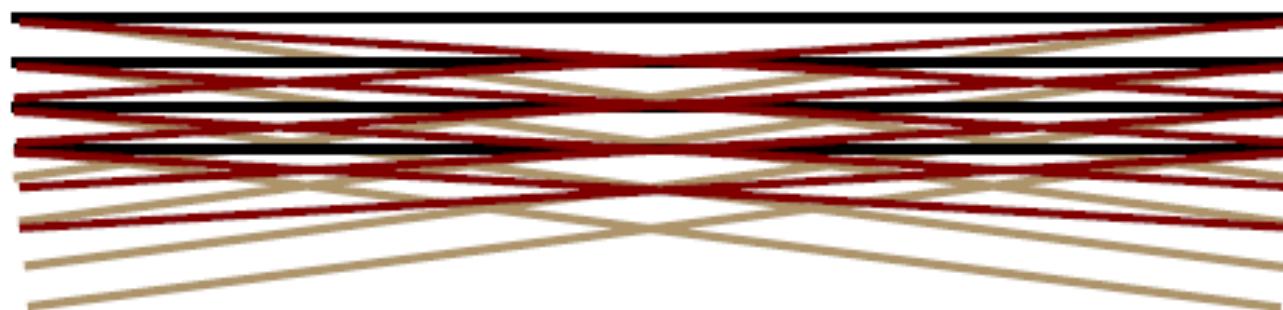
Incident  
electron wave



Sample  
(very thin!)



Transmitted  
& Diffracted  
waves



Transmitted & diffracted waves each have a different phase

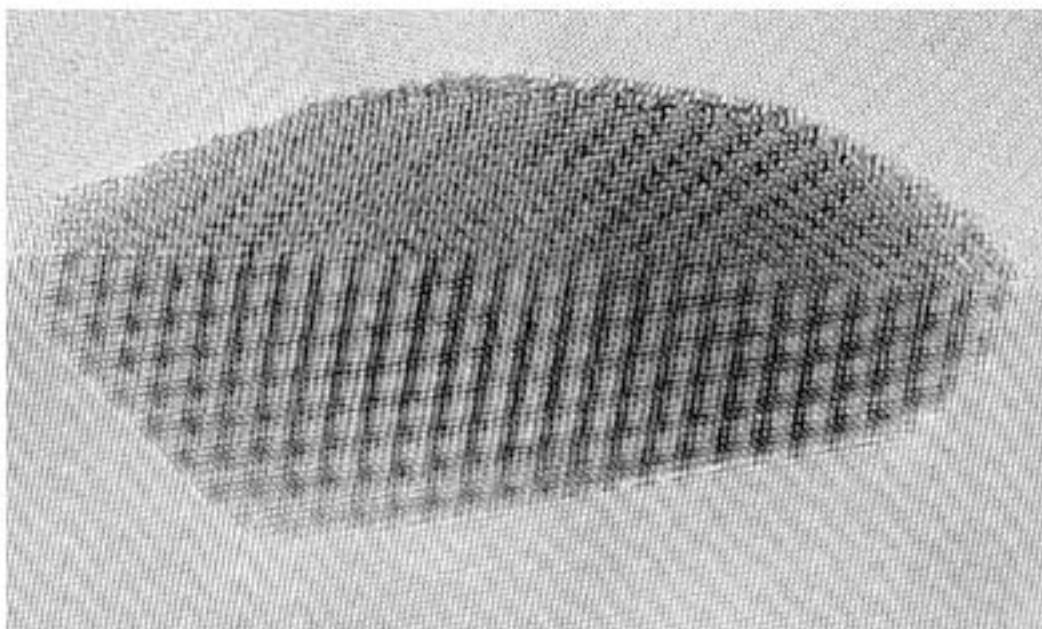
Result is an interference pattern - our 'phase contrast' or HREM image

# Phase contrast

(high resolution image of crystal lattice)

**Atomic column images  
at resolutions from  $0.7\text{\AA}$   
and above**

**Results from  
interference of  
transmitted and  
diffracted electron  
waves**



High resolution micrograph of a precipitate at a high angle grain boundary in aluminum

# High-resolution imaging

Interface: GaN / Sapphire

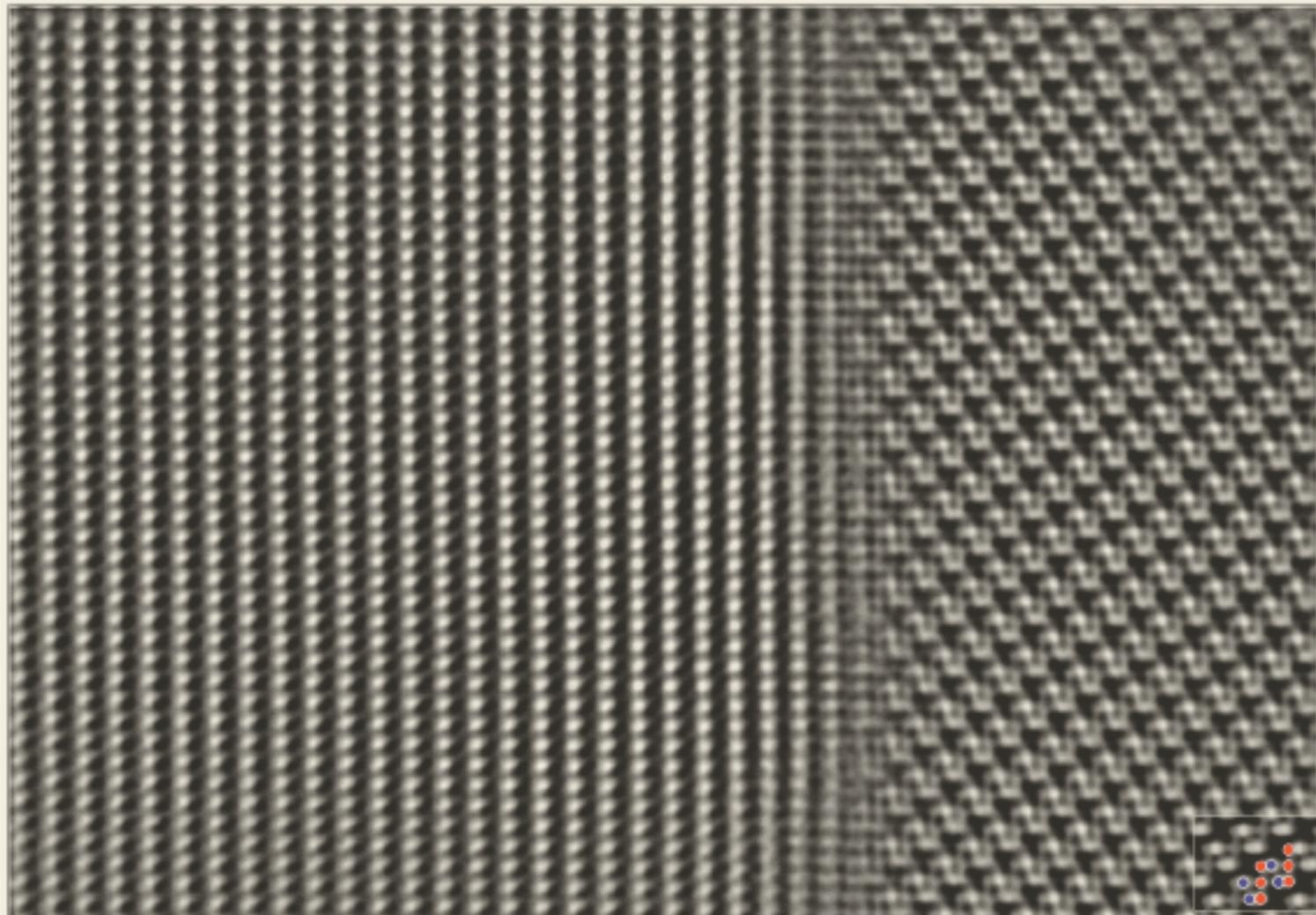
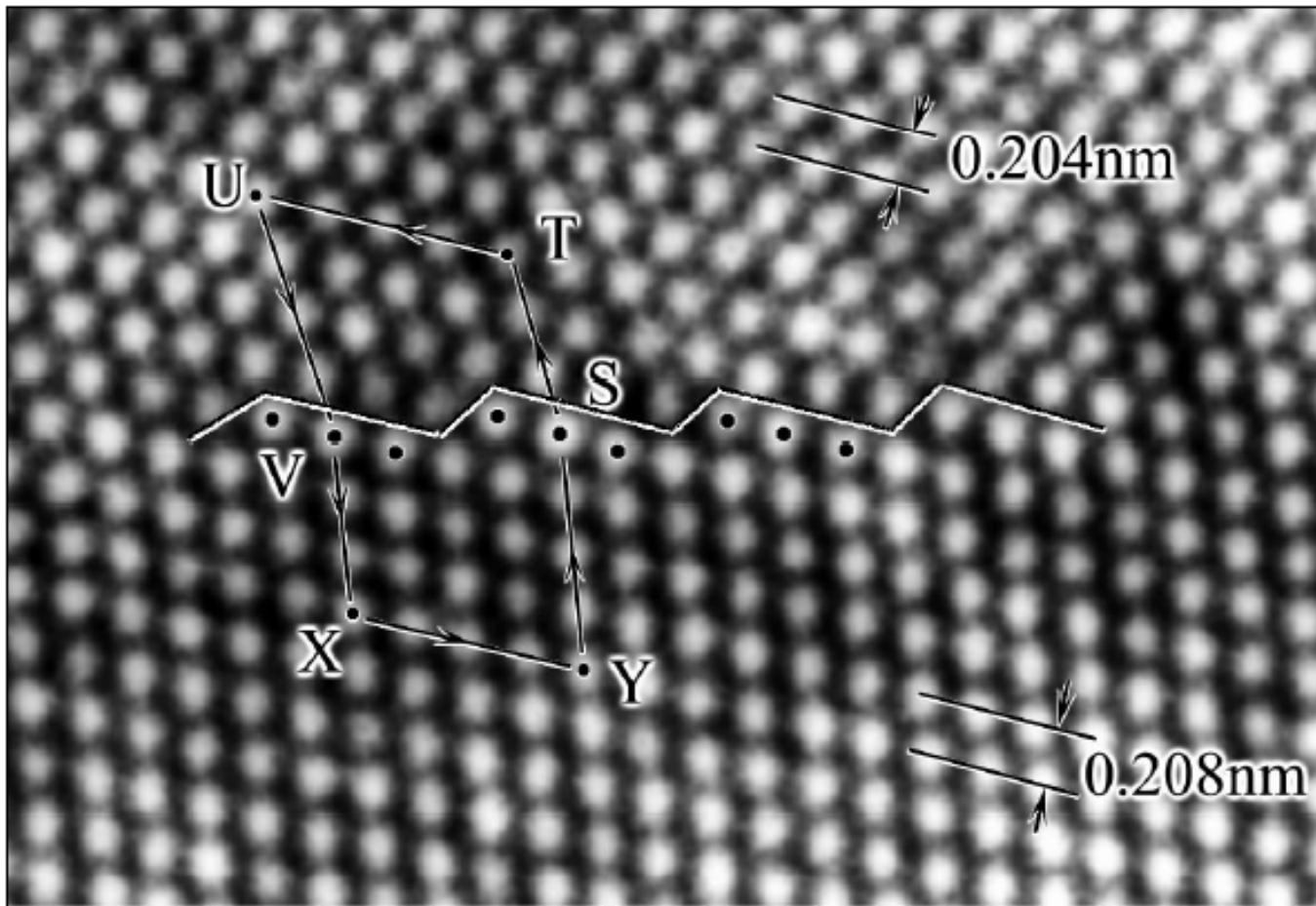


Image courtesy C. Kisielowski, NCEM, LBNL

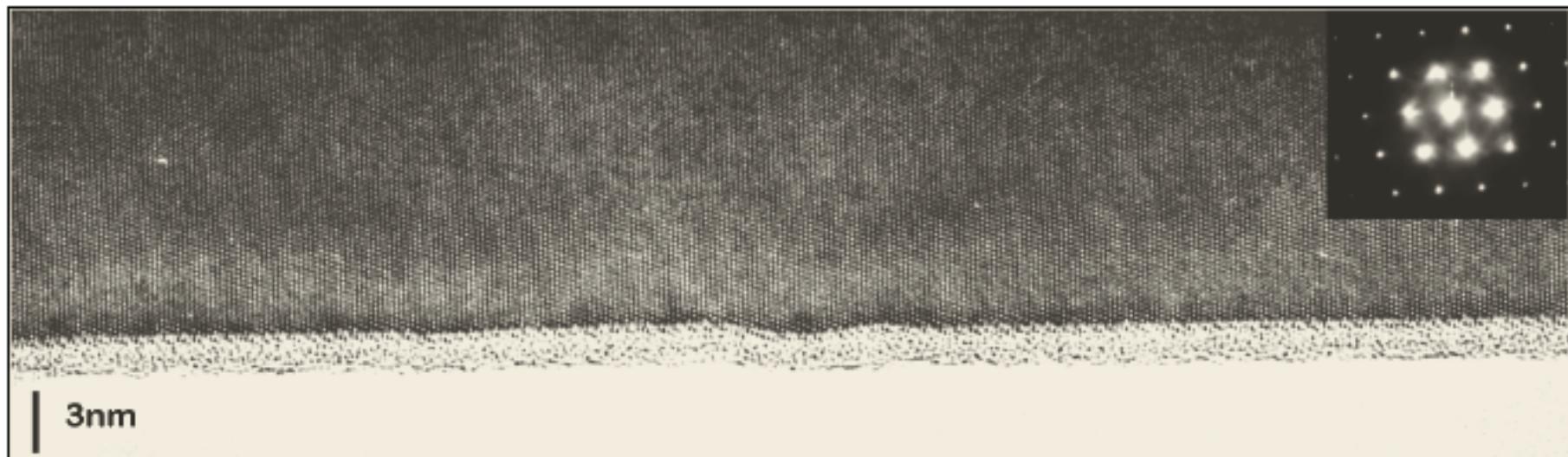
Aluminum | Oxygen  
0.085 nm

## High-Resolution TEM



Lattice parameters, grain misorientation, burgers vectors are all measurable.

# High-resolution imaging



Often high-resolution imaging is used in nanoscience to show  
'single crystalline' nature of nanostructures

In fact, electron diffraction is superior for this (though less visually appealing)

# High-resolution imaging

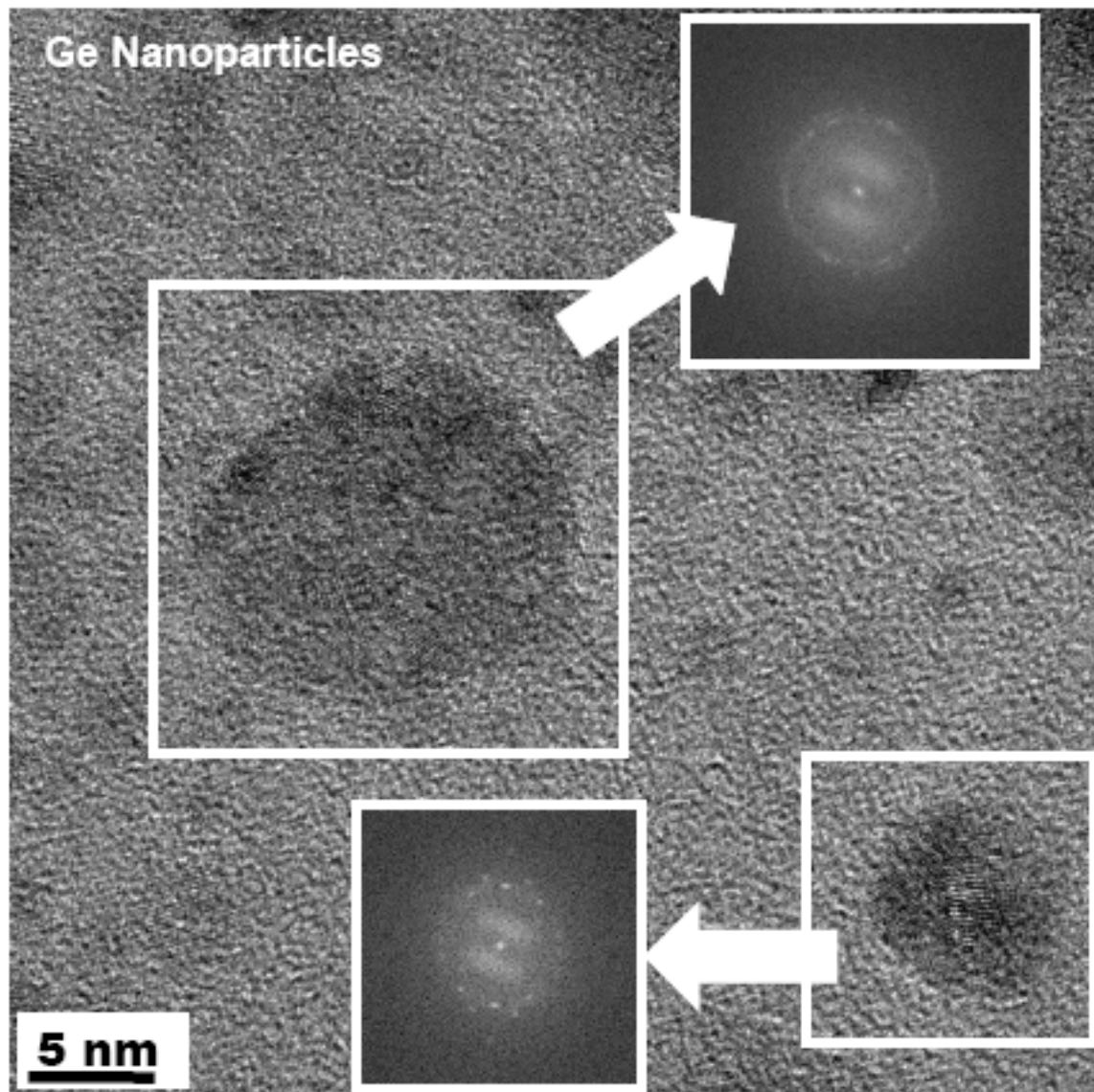
Fast Fourier Transformation

But, can be only way to characterize some nanomaterials

Can computationally extract diffraction information from HREM images

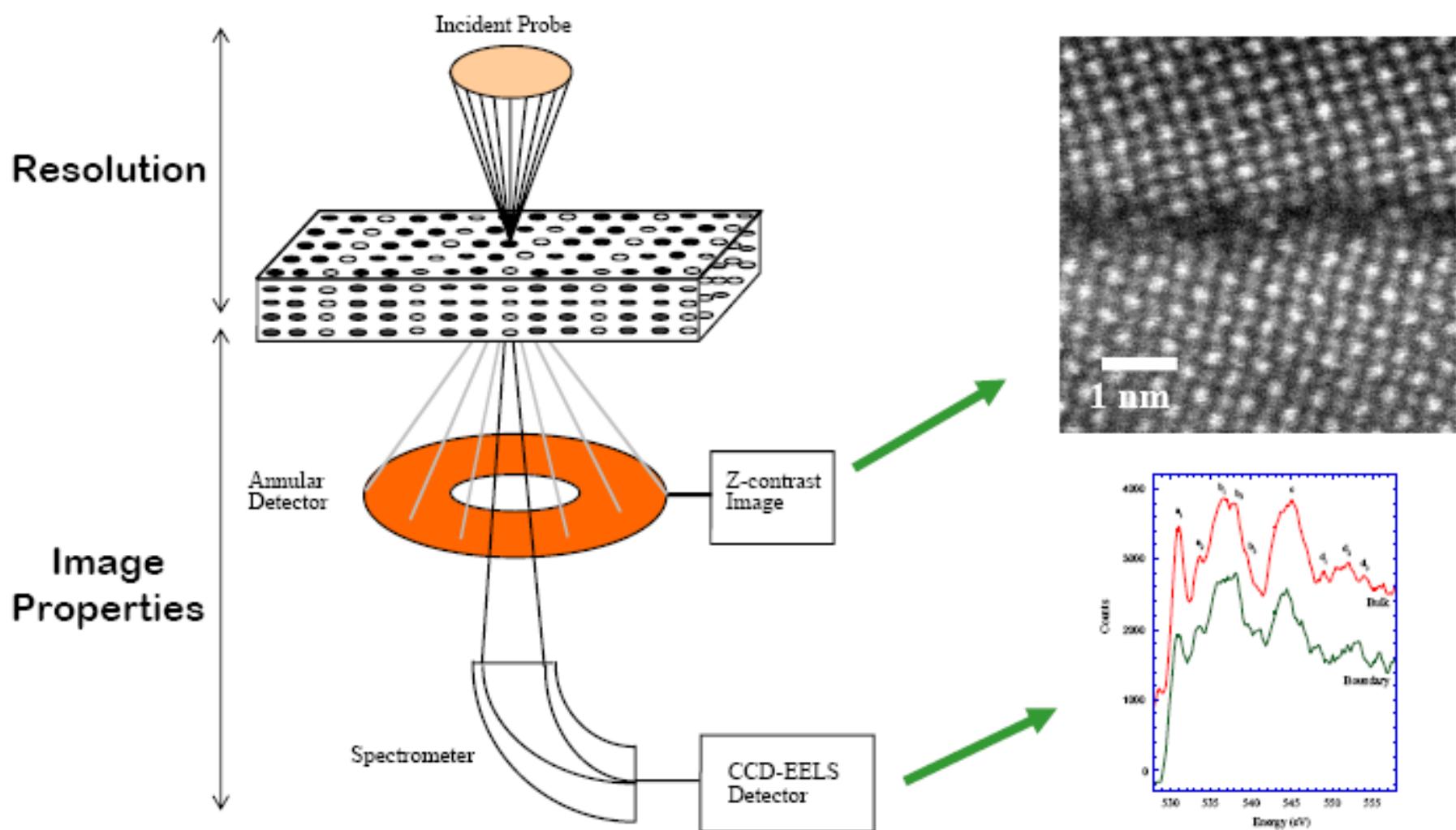
Would never get this directly

- Scattering is too weak at this size scale



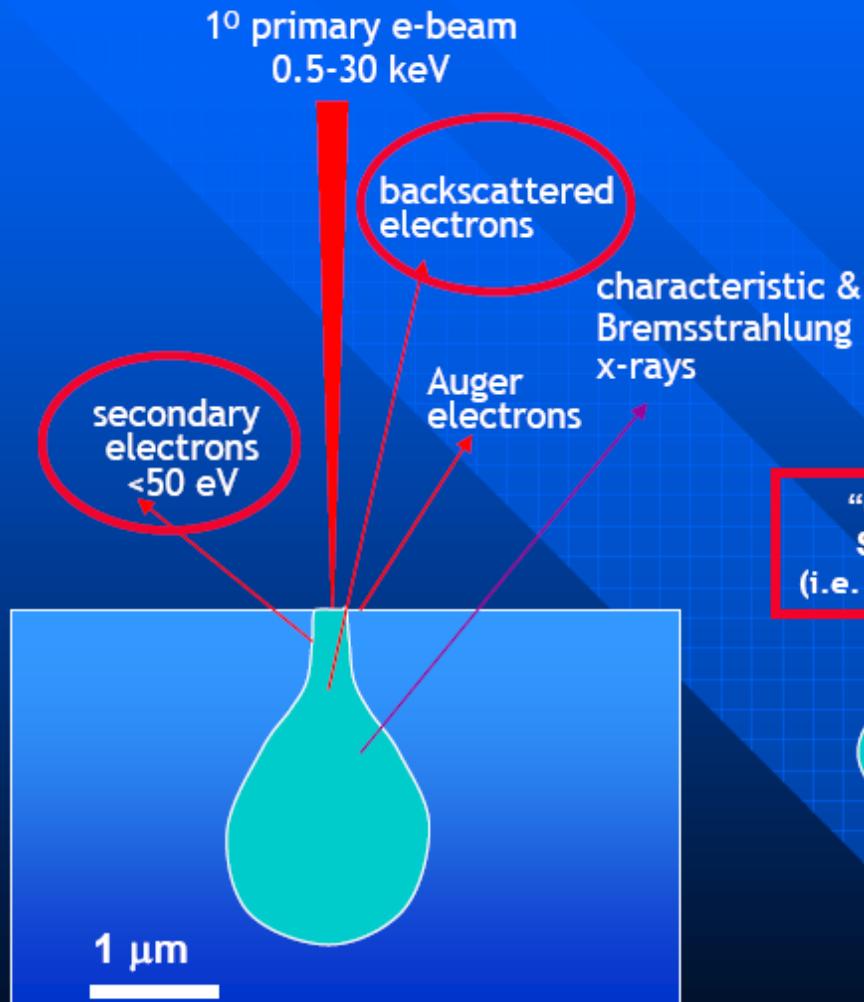
# **Scanning transmission electron microscopy ( STEM )**

# STEM

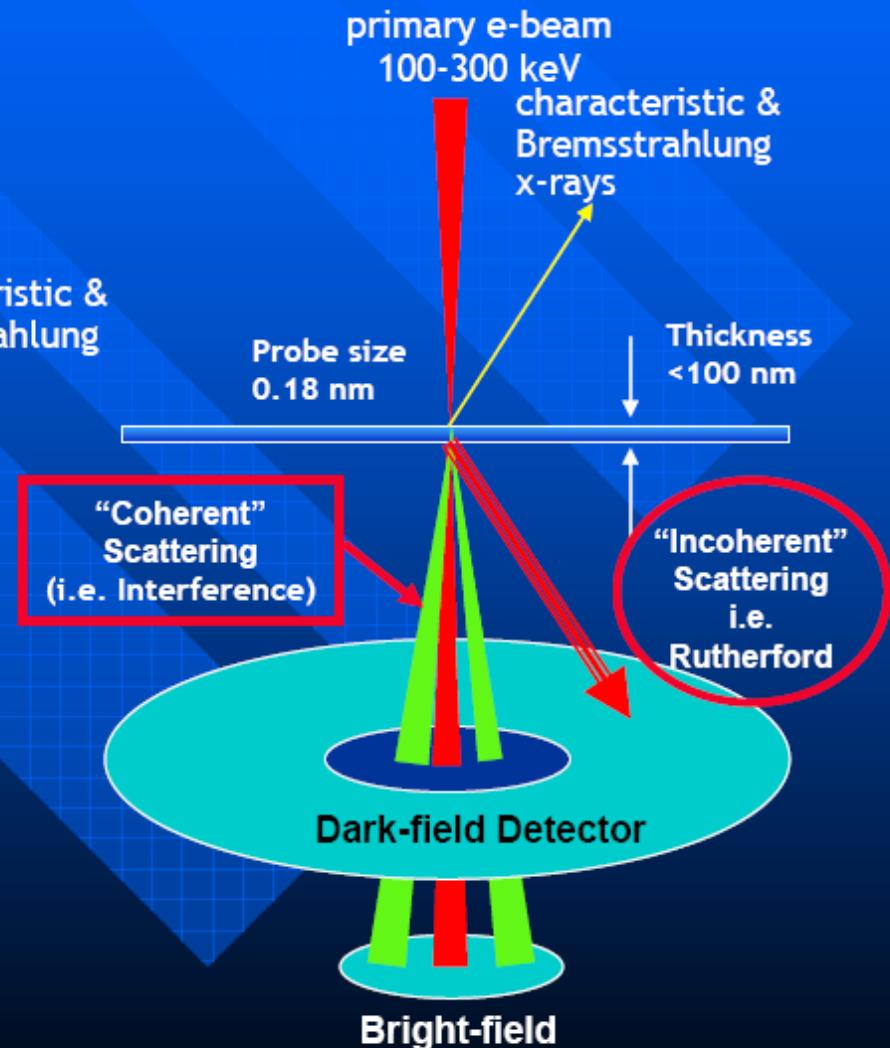


# SEM vs STEM

## Scanning electron microscopy (SEM)

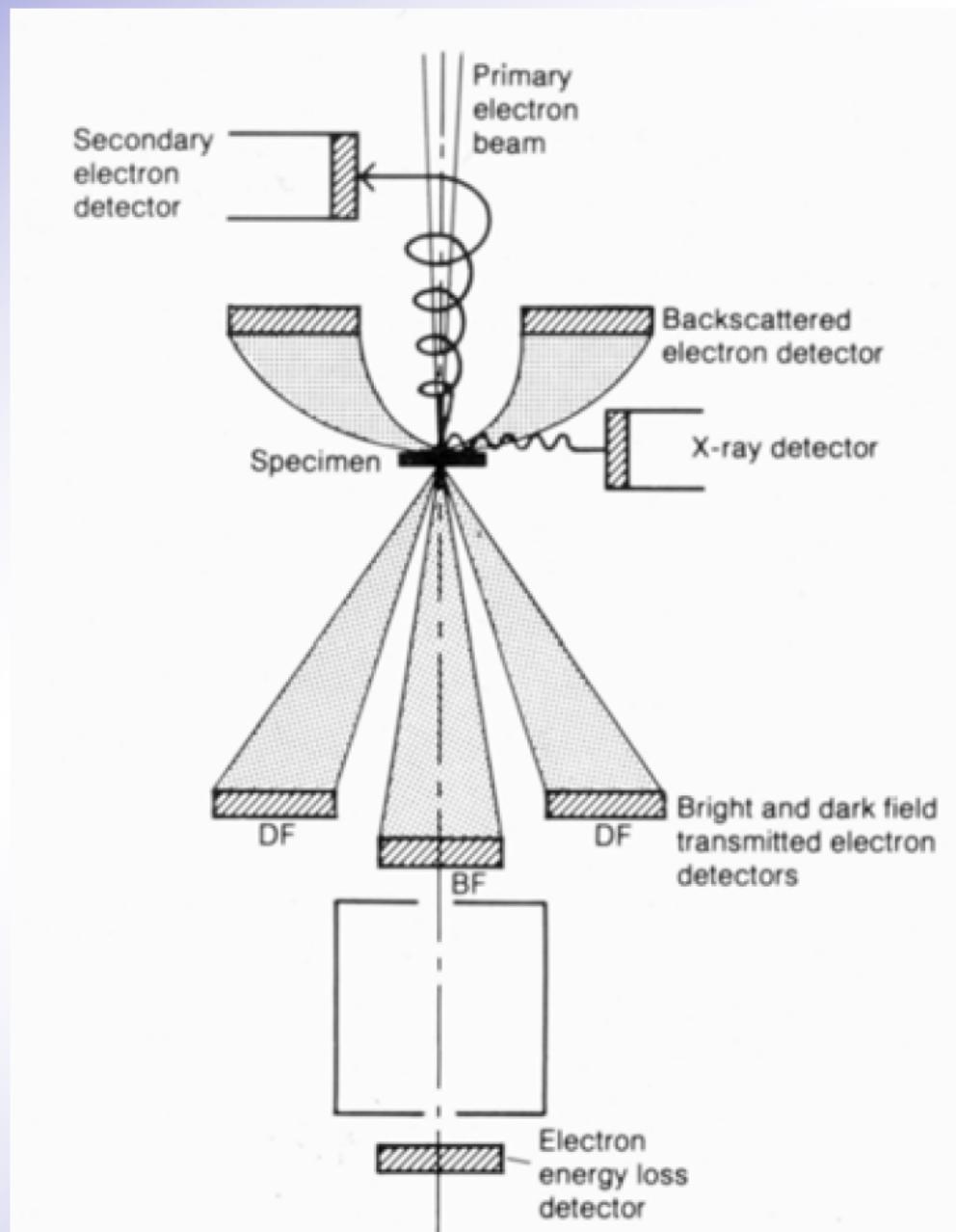


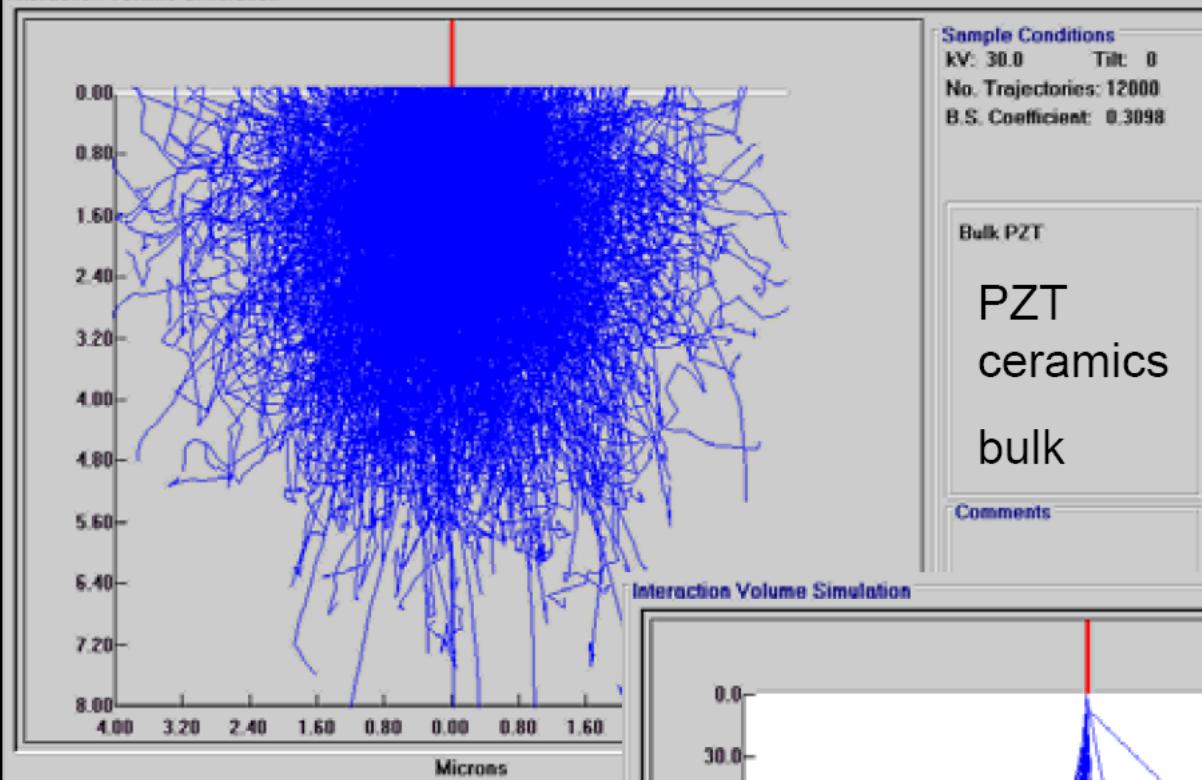
## Scanning transmission electron microscopy (STEM)



# Detectors in S(T)EM

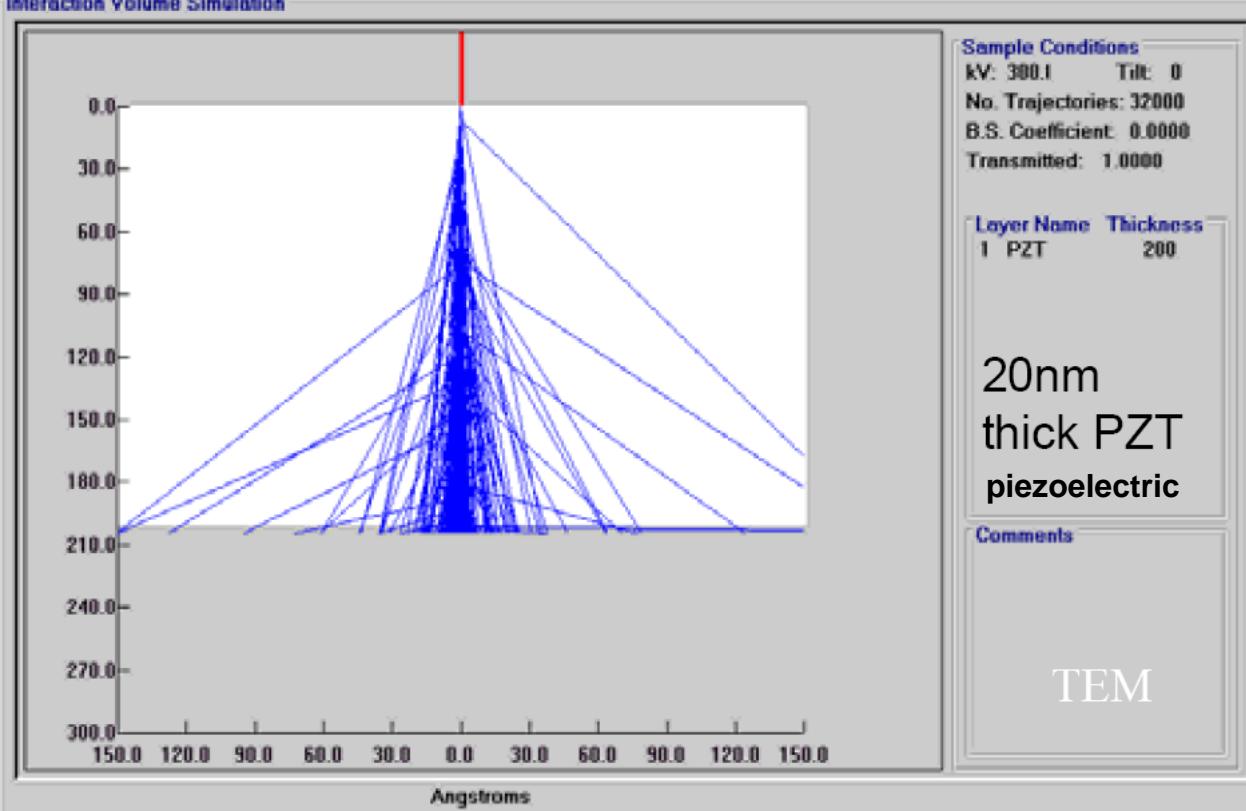
- Secondary Electrons
- Backscattered Electrons
- X-rays
- EELS
- Bright field
- Dark field
- (Absorbed current)





Small interaction volume -> high spatial resolution for EDX Analysis!

## Interaction volume SEM (30KeV), bulk versus TEM (300KeV), thin film



# Advantages and disadvantages of Scanning Beam Microscopy

## SEM, TEM <-> STEM

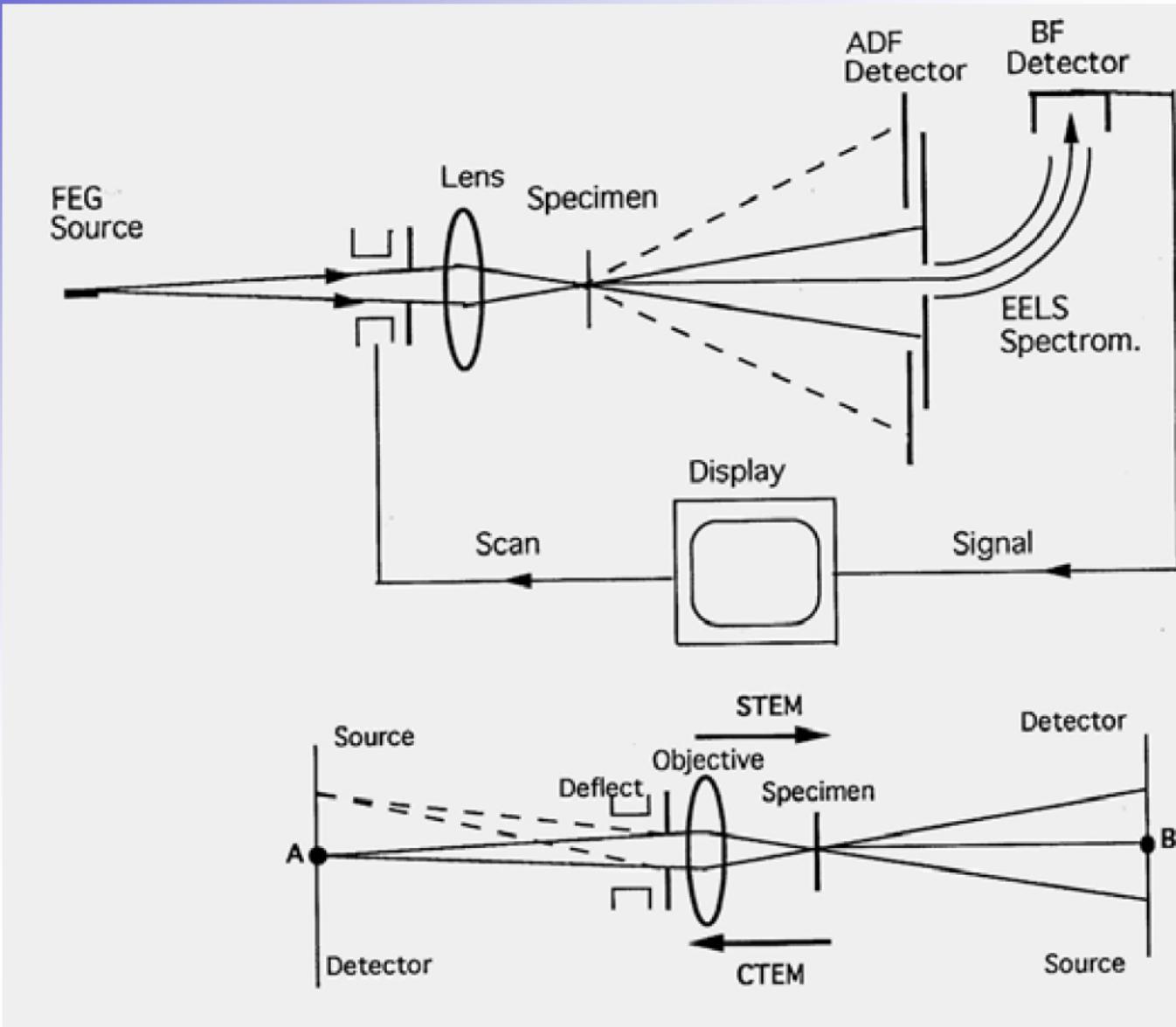
### Advantages

- Parallel detection of different signals
- Easy positioning of the beam (EDX, EELS)
- Small interaction volume, High energy (EDX)

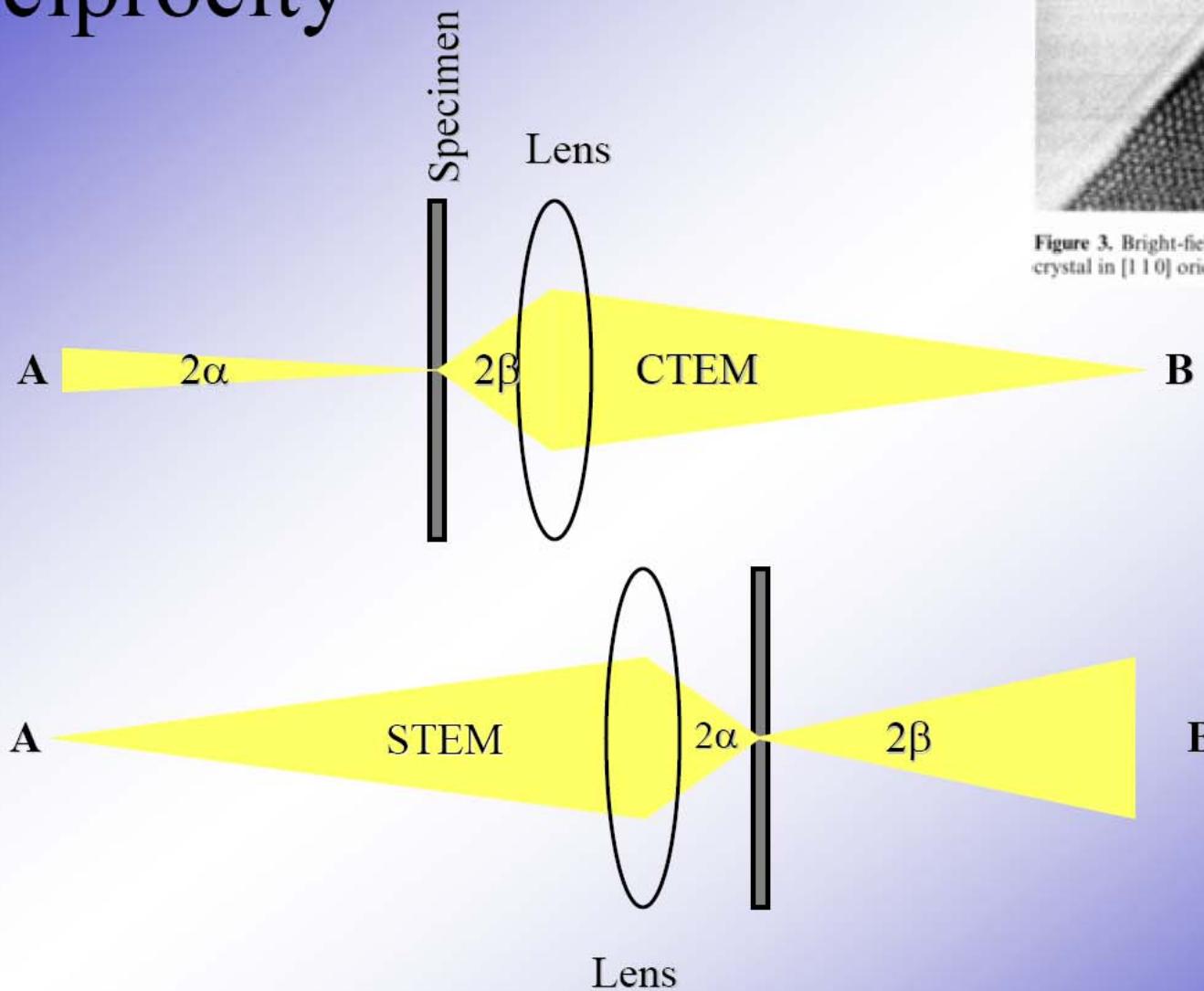
### Disadvantages

- Longer acquisition times (line by line)
- Image distortions (deflection coils)
- More complicated alignment procedure
- More expensive...

# Principle



# Source



Cowley (1969): for the same lenses, apertures and system dimension  
the image contrast must be the same for CTEM and STEM

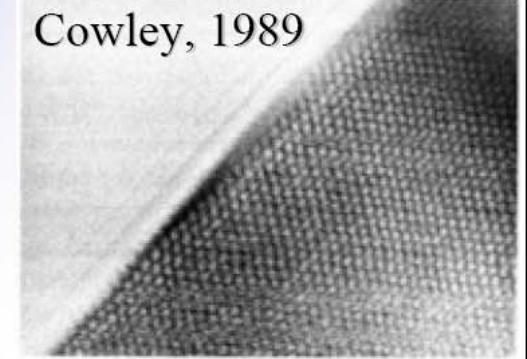
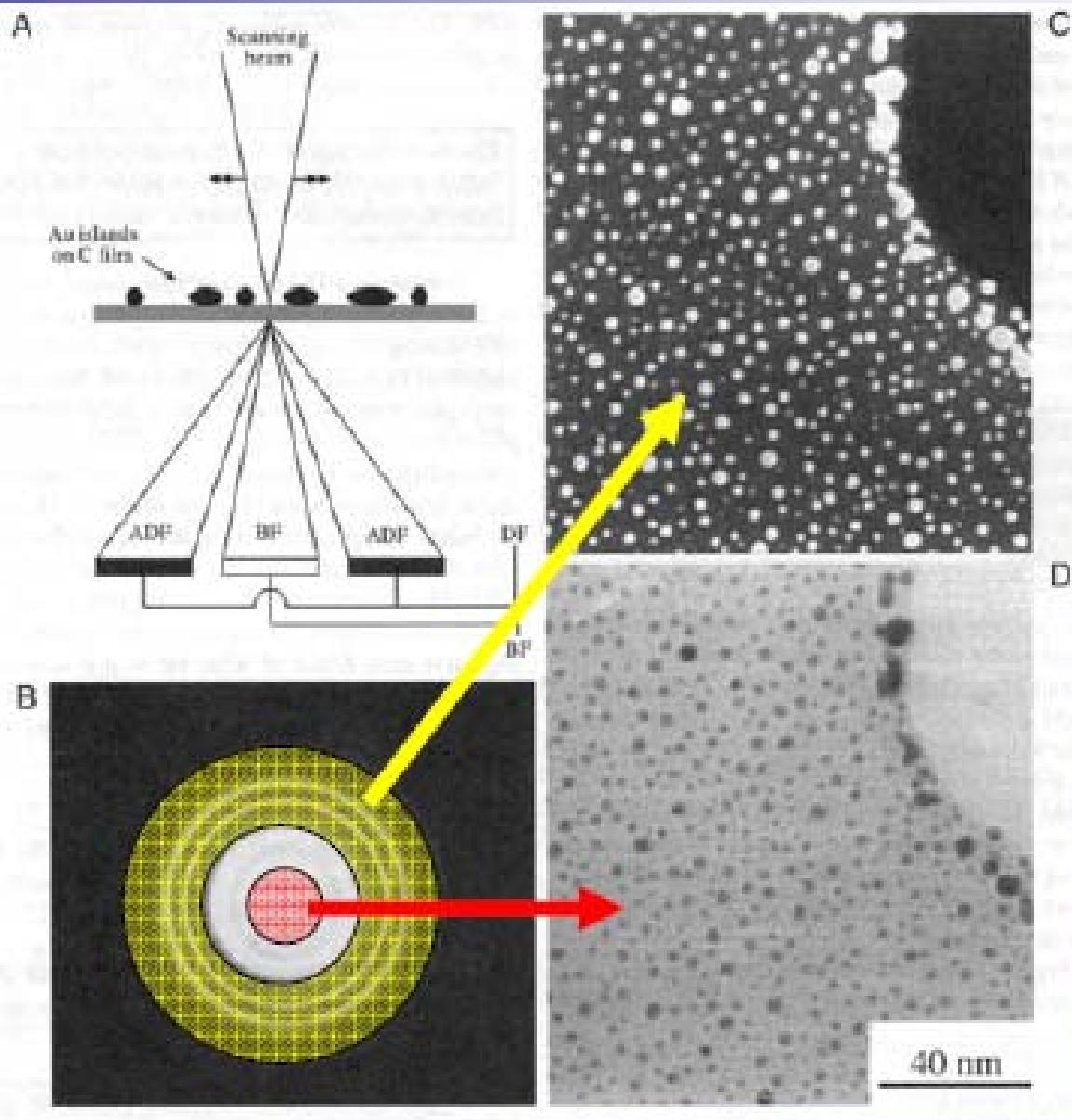


Figure 3. Bright-field STEM image of a small MgO crystal in [110] orientation [95].

# Detector

# Au particles on a C film



## STEM ADF:

Area of the annular DF detector is much bigger  
than the objective  
aperture in  
CTEM DF imaging  
→ much stronger signal

## STEM BF:

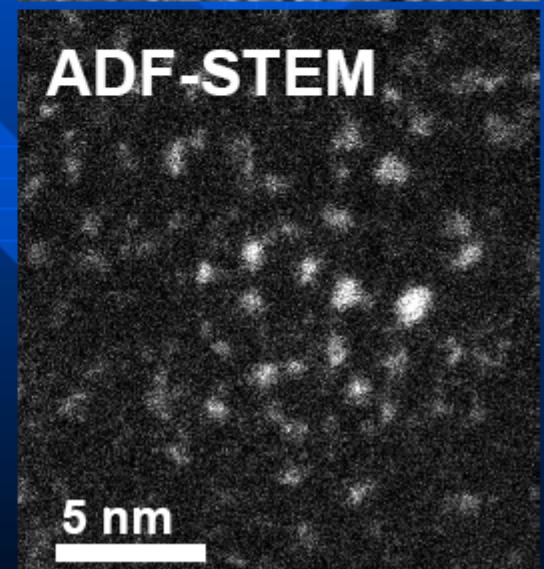
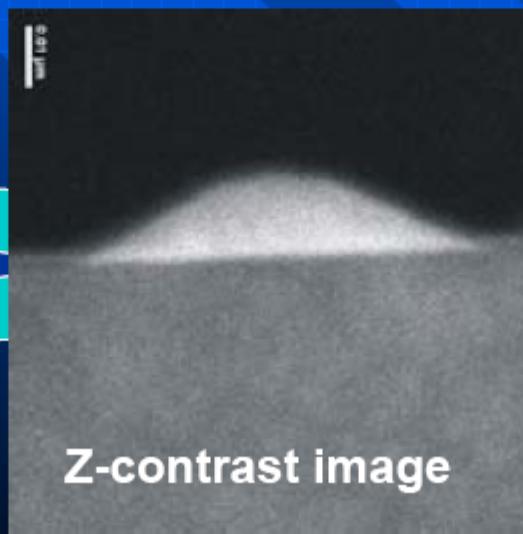
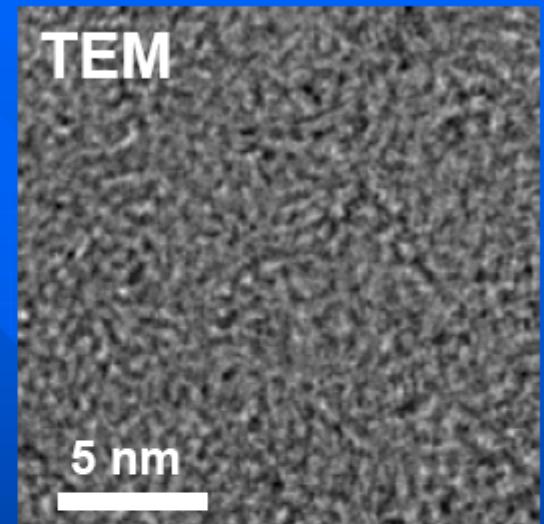
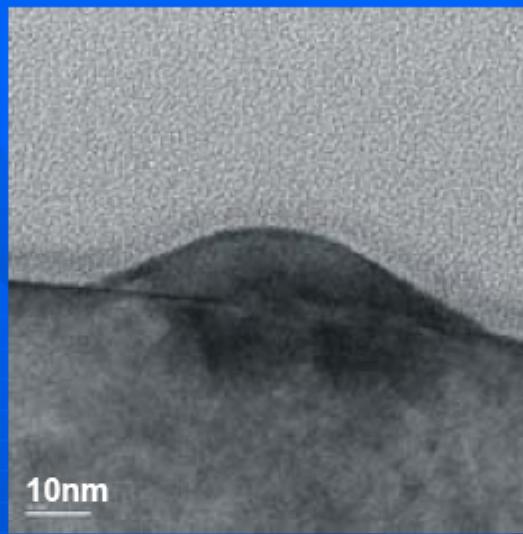
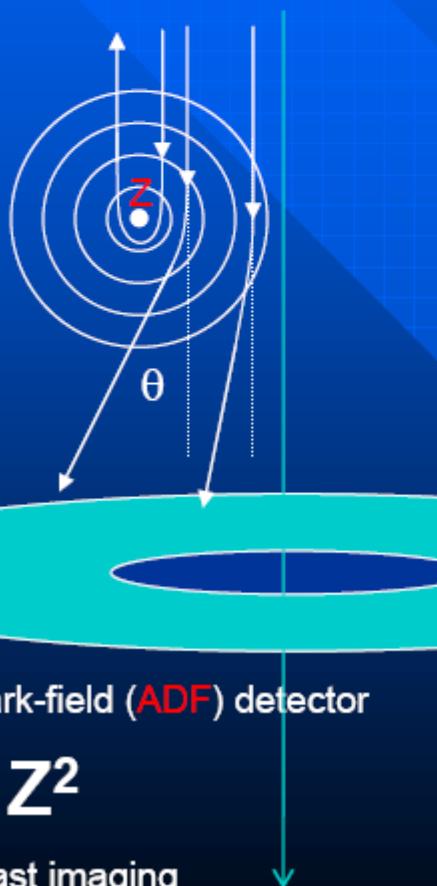
Similar to CTEM BF  
image



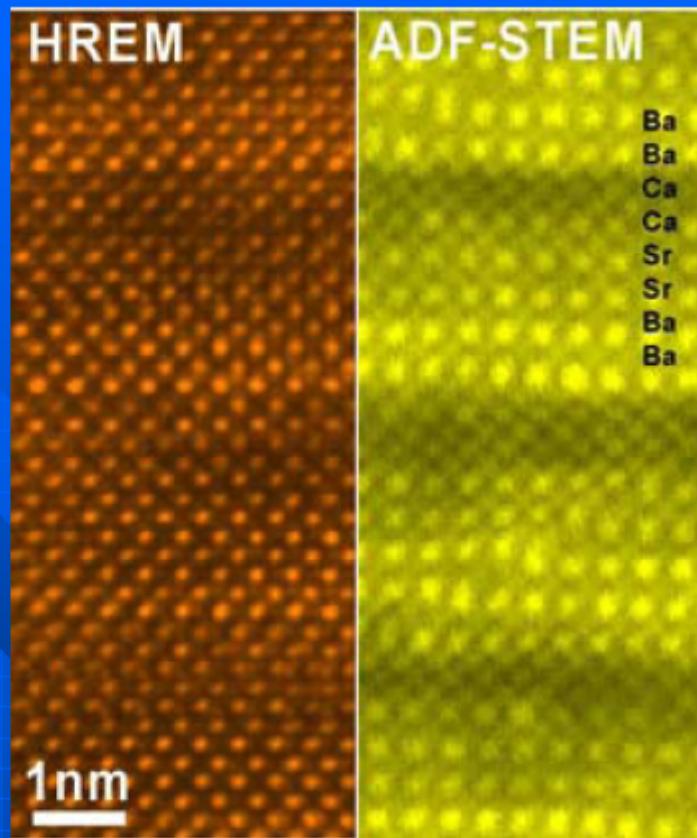
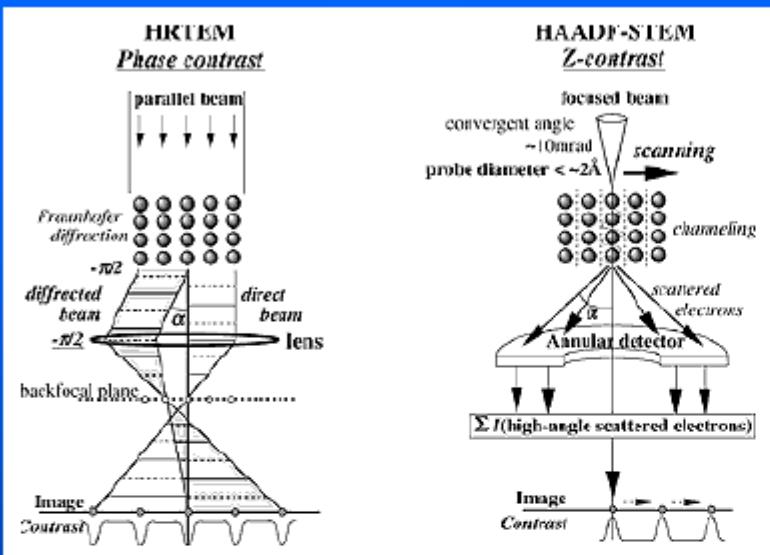
# TEM vs STEM

Ge quantum dots on Si substrate      Ir nanoparticles

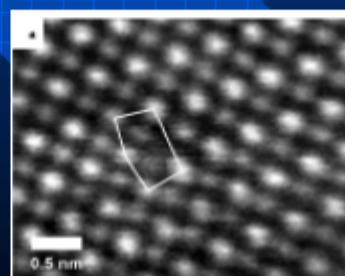
1. STEM imaging gives better contrast
2. STEM images show Z-contrast



# HRTEM vs STEM



J.G. Wen



From Pennycook's group

## 1. Contrast

- High-resolution TEM (HRTEM) image is a **phase contrast image (indirect image)**. The contrast depends on defocus.
- **STEM image is a direct atomic column image (average Z-contrast in the column).**

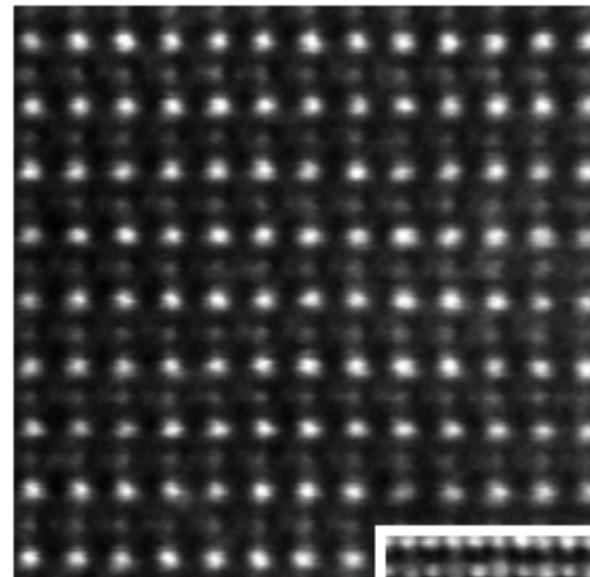
## 2. Delocalization Effect

- High-resolution TEM image from FEG has **delocalization effect**.
- STEM image has no such an effect.

# Types of STEM images

## Bright-field

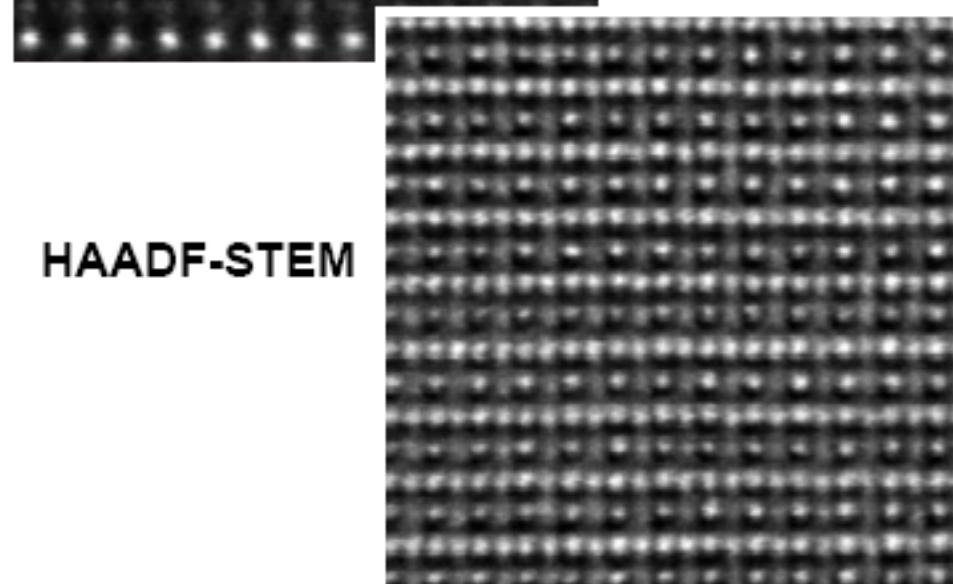
- Collect central beam with a small collection angle



Coherent BF-  
STEM image of  
 $\text{SrTiO}_3 <110>$

## Low-angle annular dark field

- Collection angle of 25 - 50 milliradians (mrad)



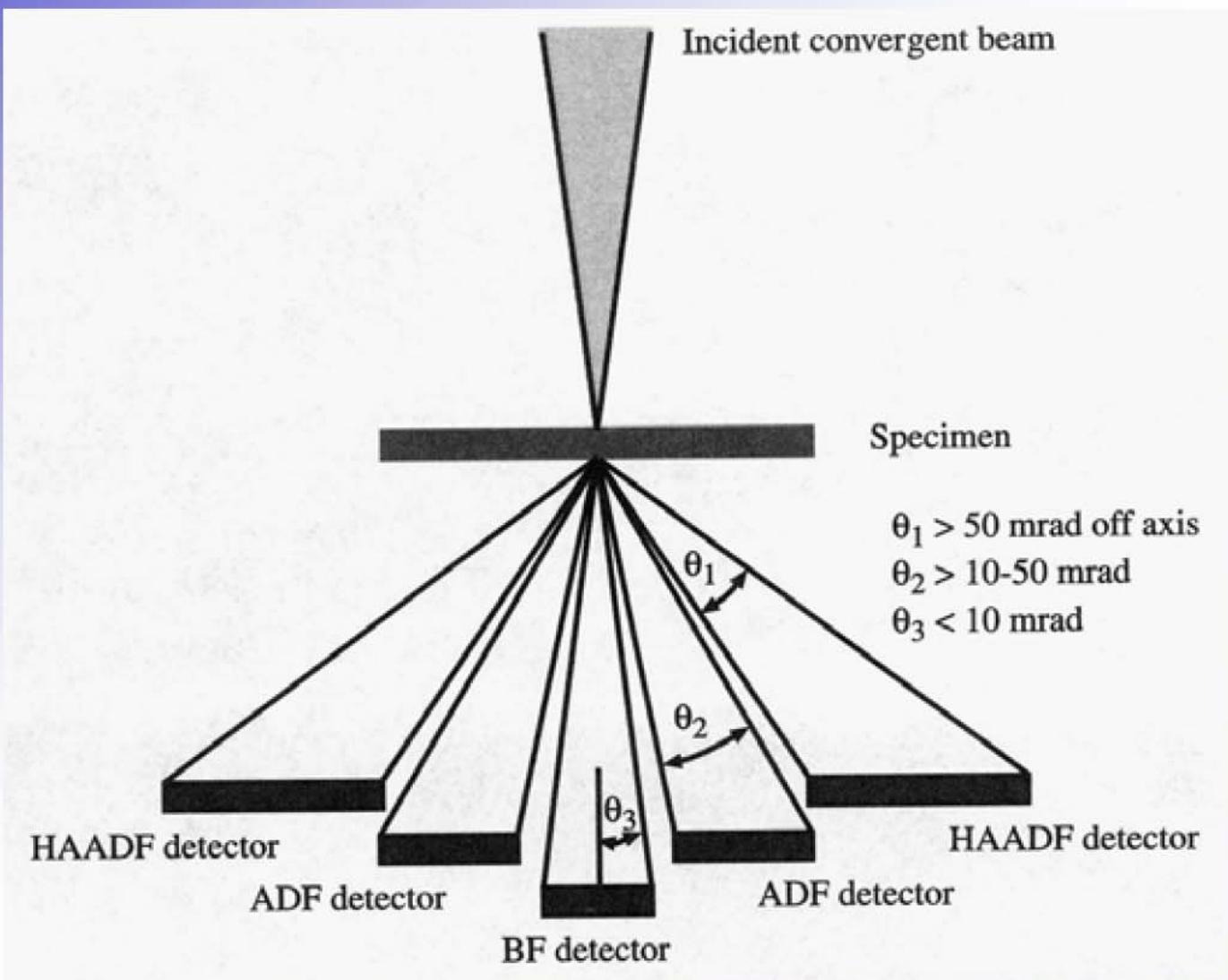
HAADF-STEM

## High-angle annular dark field

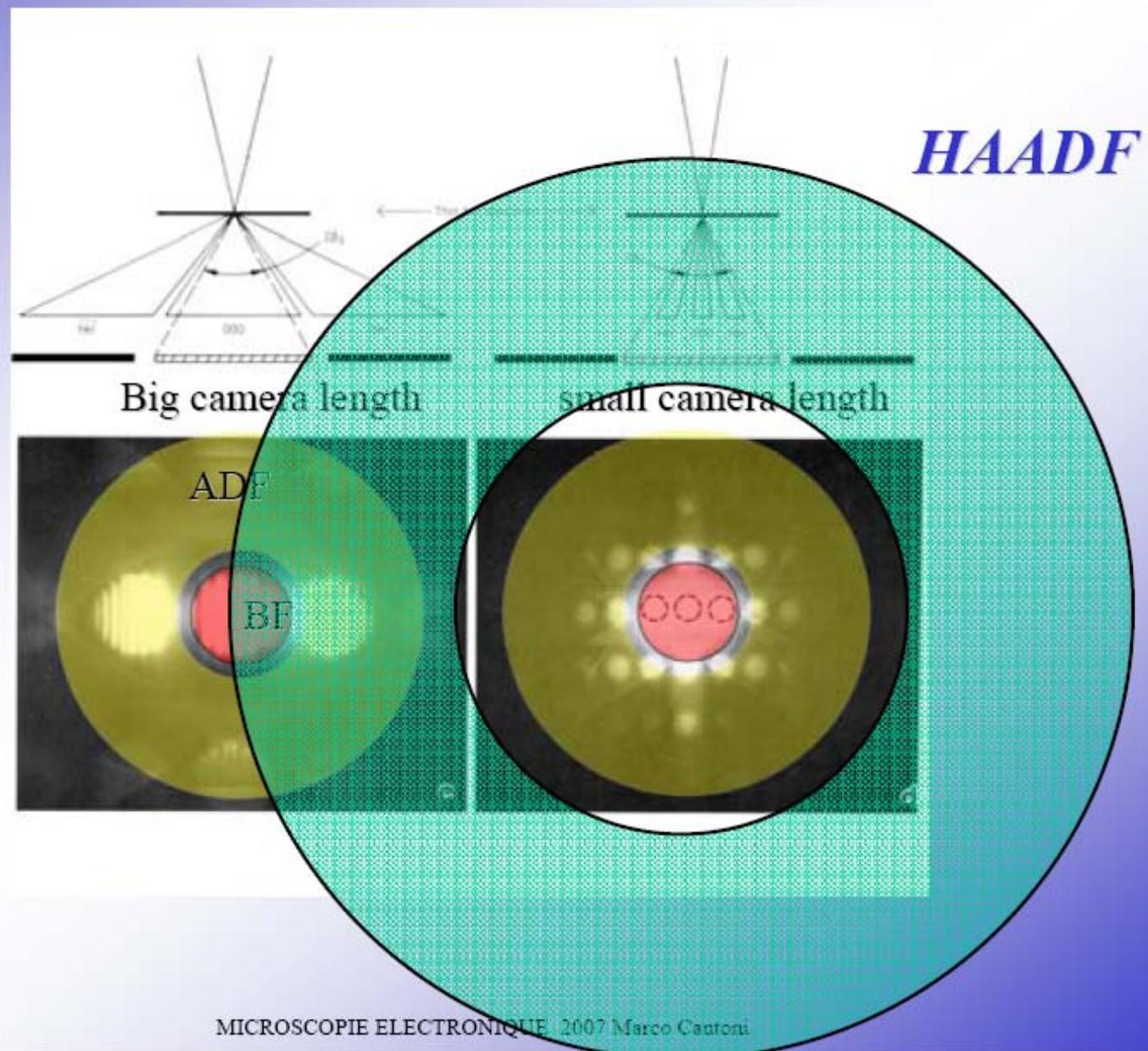
- Collection angle of 50 - 250 mrad
- Largely phonon scatter (TDS)

# High Angle Annular Dark Field z-contrast

- Ultramicroscopy 30 (1989) 58-69
  - North-Holland, Amsterdam
  - **Z-CONTRAST STEM FOR MATERIALS SCIENCE**
  - S.J. PENNYCOOK
- 
- Ultramicroscopy 37 (1991) 14-38;
  - North-Holland
  - **High-resolution Z-contrast imaging of crystals**
  - S.J. Pennycook and D.E. Jesson



# High Angle Annular Dark field detector



# High angle incoherent scattering

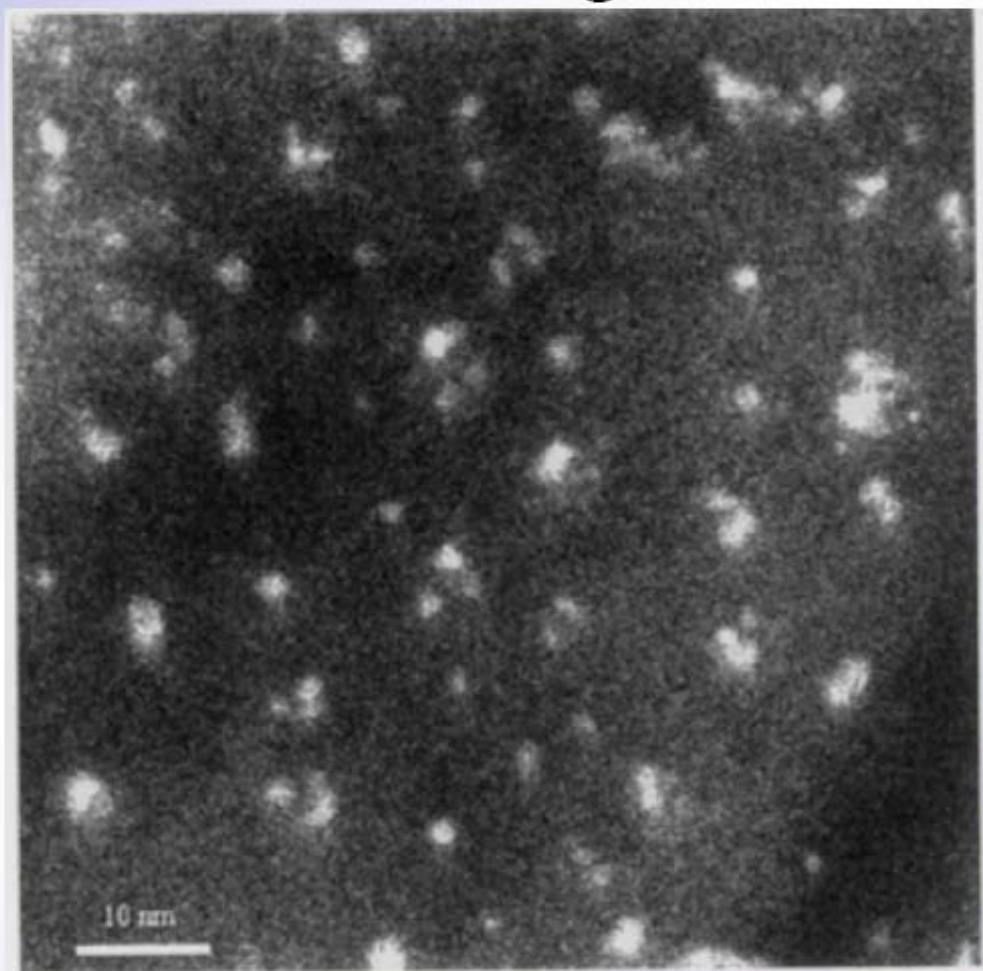
- The annular DF detector is placed beyond the **bragg-scattered** electrons...
- Small camera length and large diameter of the detectors inner diameter

The image is formed by high angle incoherently scattered electrons

-> Rutherford scattering at the nucleus of the atoms

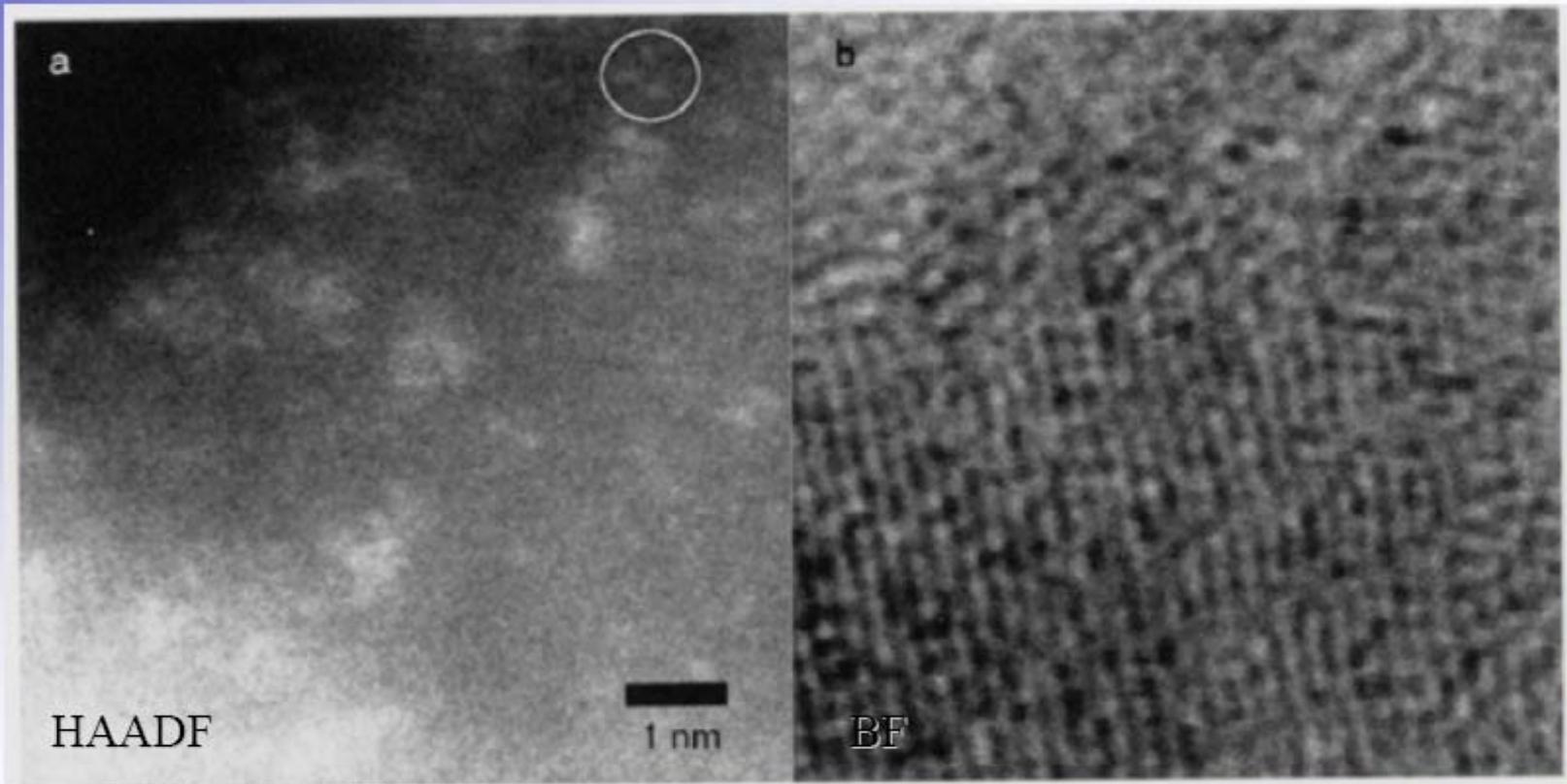
$$\sigma \sim z^2$$

**Z-Contrast**



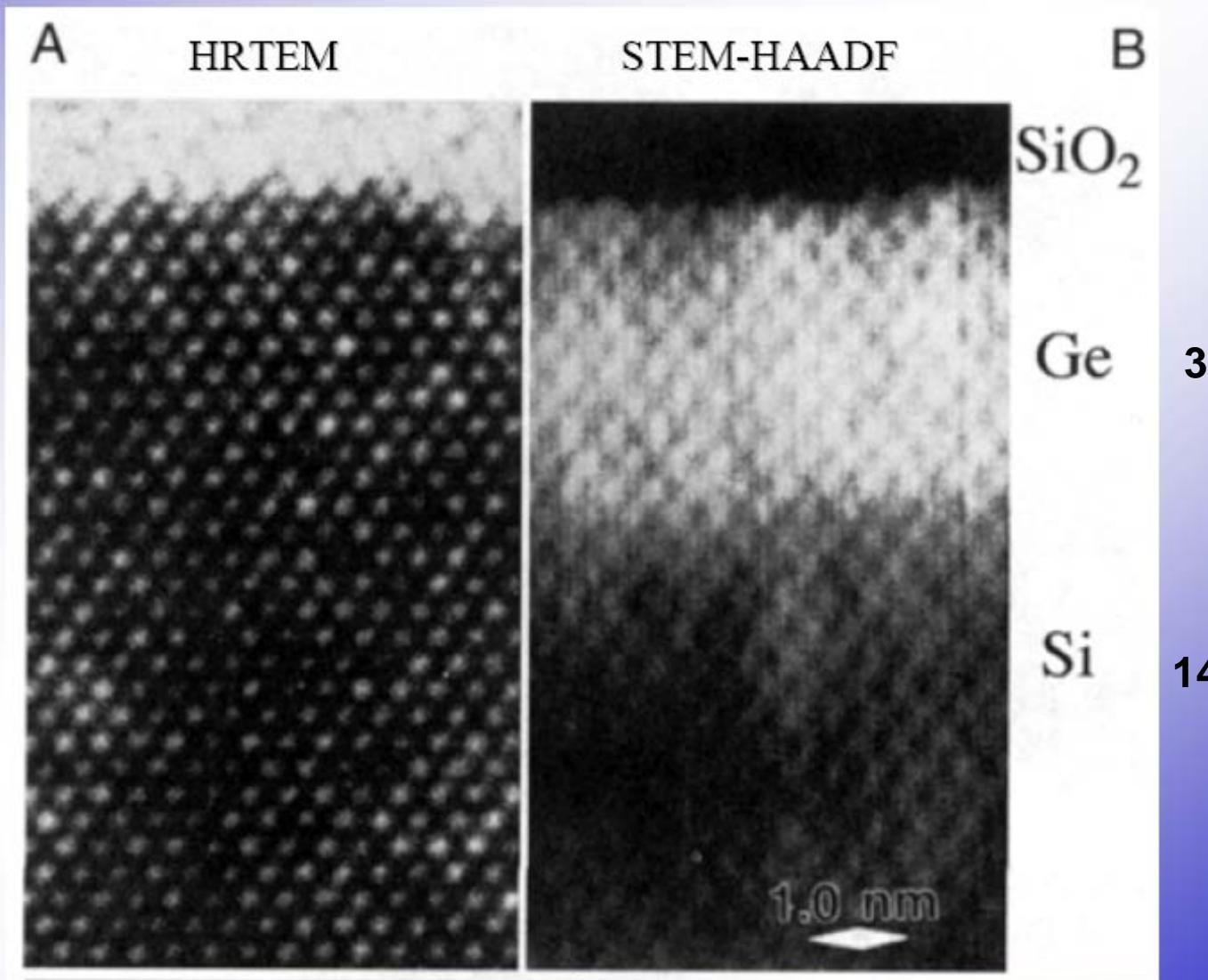
Si nano-crystals in SiO<sub>2</sub> formed by implantation

# HAADF <-> HRTEM



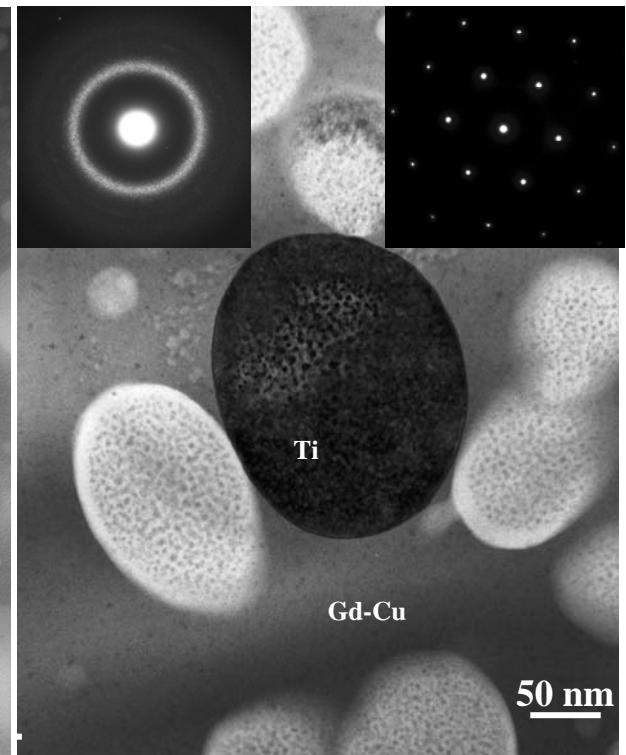
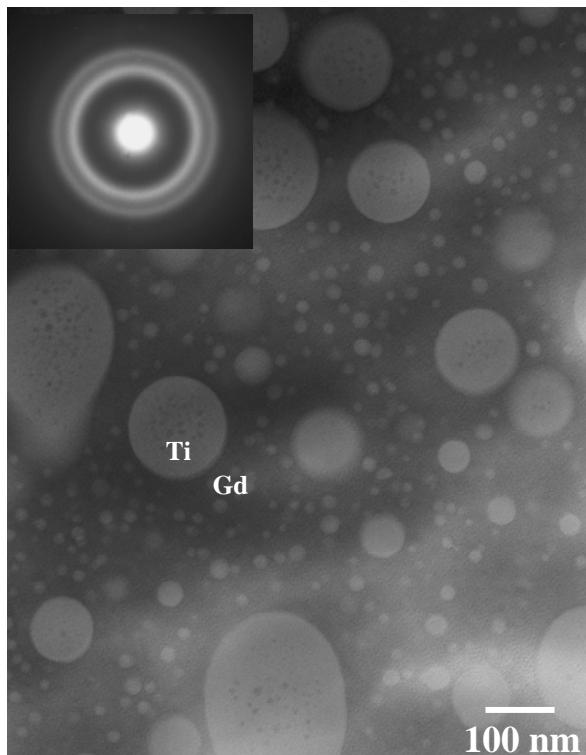
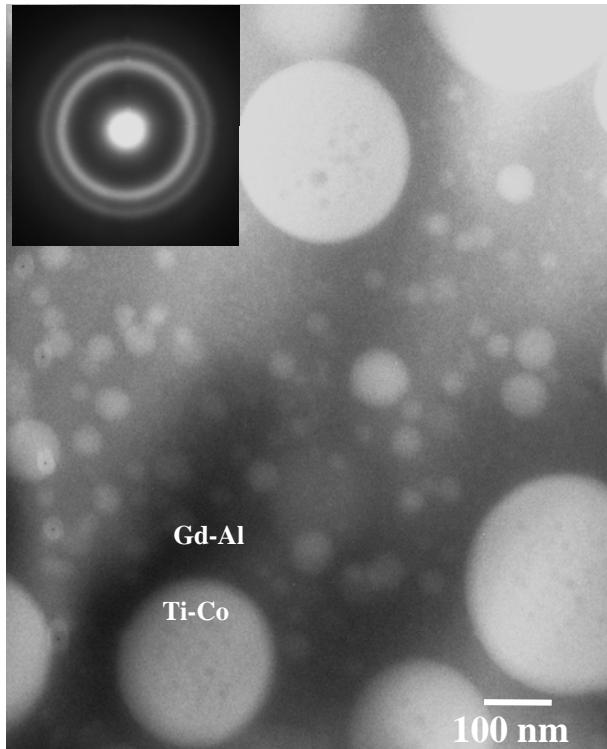
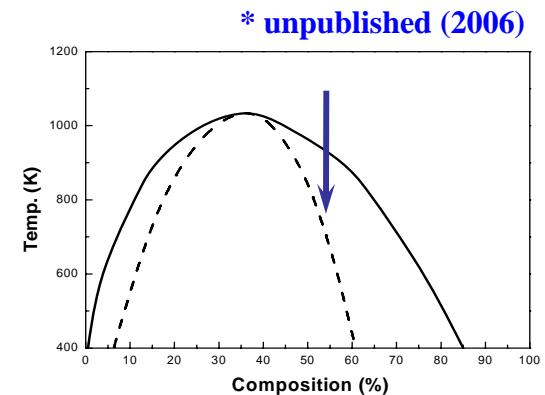
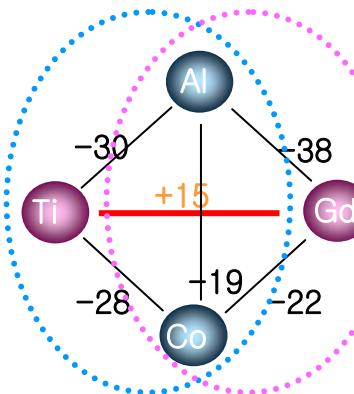
- Pt catalyst on  $\text{Al}_2\text{O}_3$
- Pt particles become visible in the HAADF image

# HRTEM <-> STEM HAADF



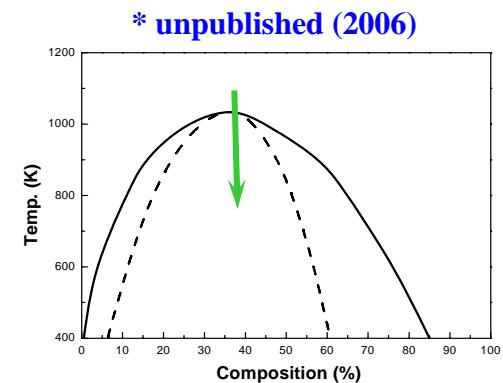
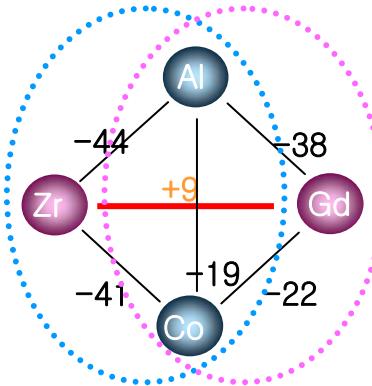
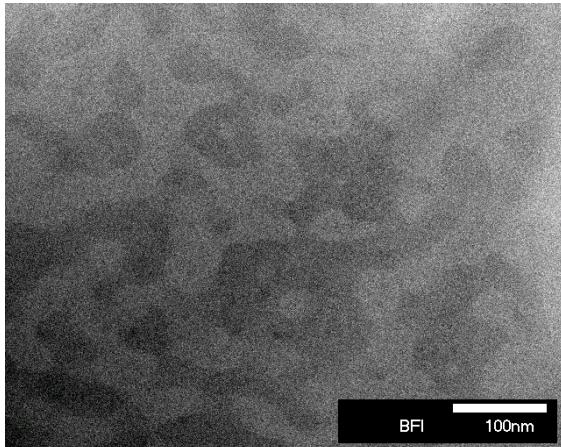
# Phase separation

## 1) Droplet structure in Gd-Ti-Al-(Co, Ni, Cu) alloy system

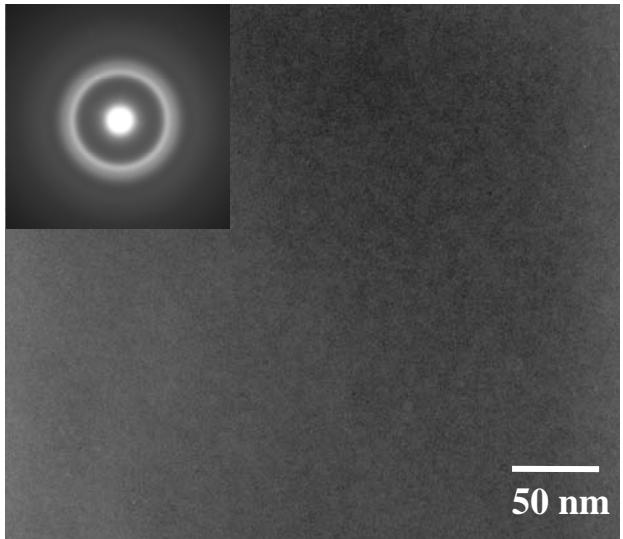


# Phase separation

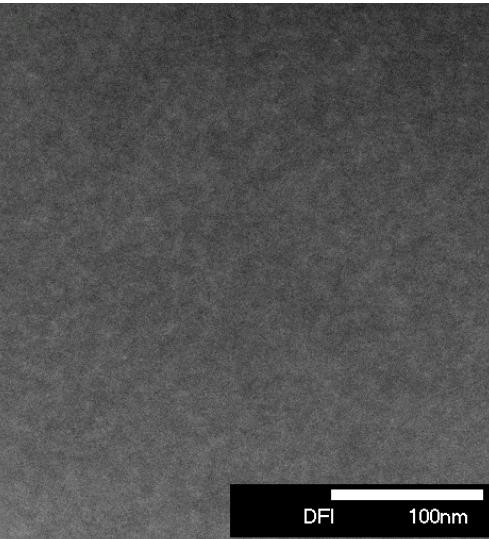
## 2) Interconnected structure in Gd-Zr-Al-(Co, Ni, Cu) alloy system



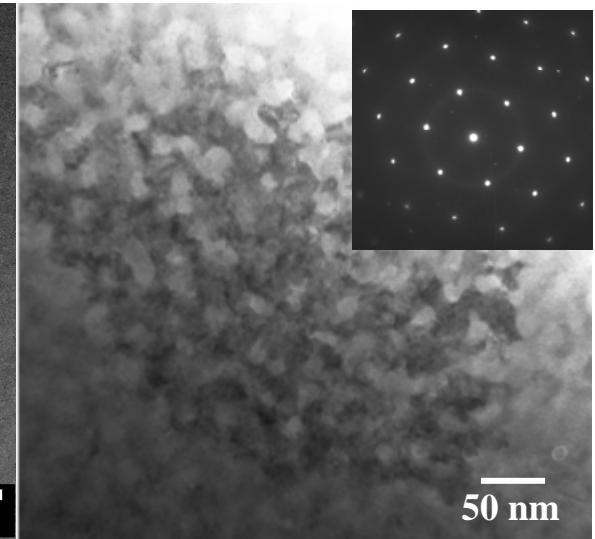
$\text{Gd}_{30}\text{Zr}_{25}\text{Al}_{25}\text{Co}_{20}$



$\text{Gd}_{30}\text{Zr}_{25}\text{Al}_{25}\text{Ni}_{20}$



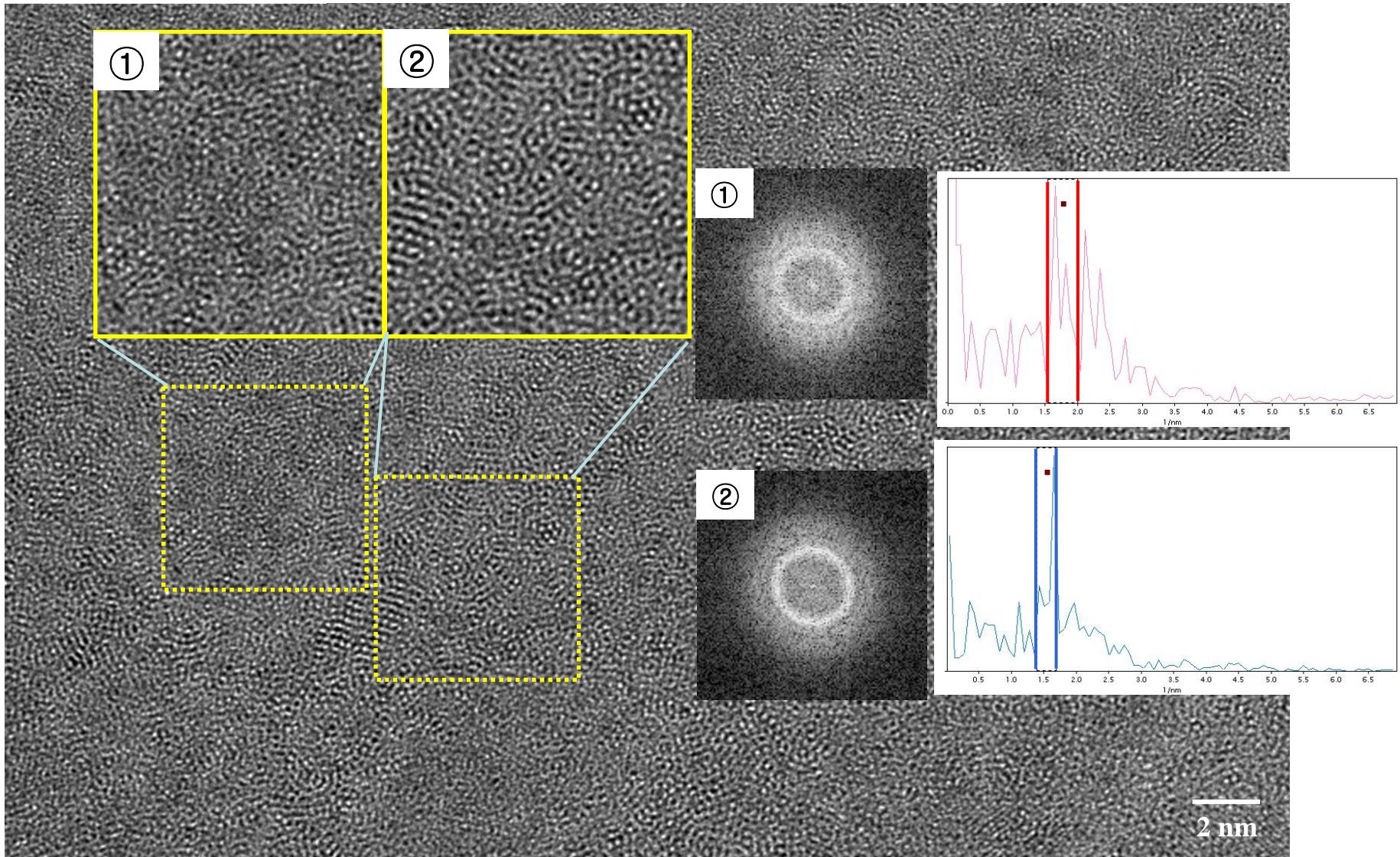
$\text{Gd}_{30}\text{Zr}_{25}\text{Al}_{25}\text{Cu}_{20}$



# Nano scale (<3 nm) interconnected Phase separation

**Gd<sub>30</sub>Zr<sub>25</sub>Al<sub>25</sub>Co<sub>20</sub>**

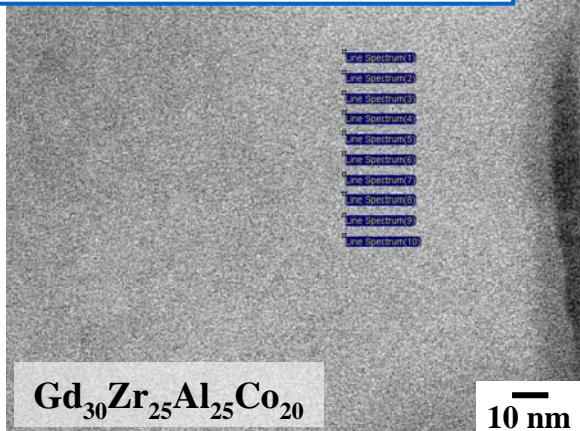
\* unpublished (2008)



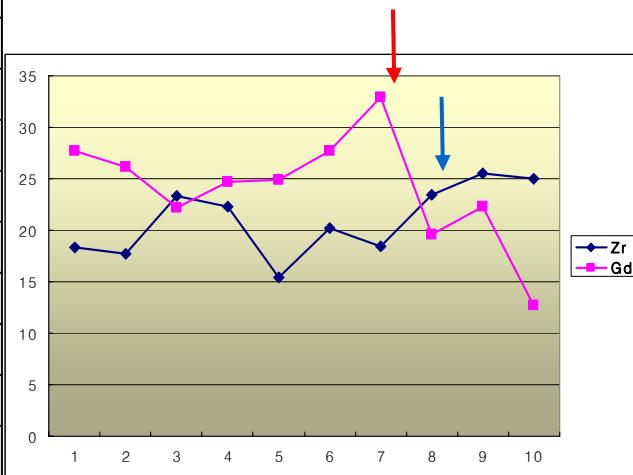
# Chemical fluctuation - EDS

Beam size : 0.7 nm

Distance between spots : ~ 5 nm

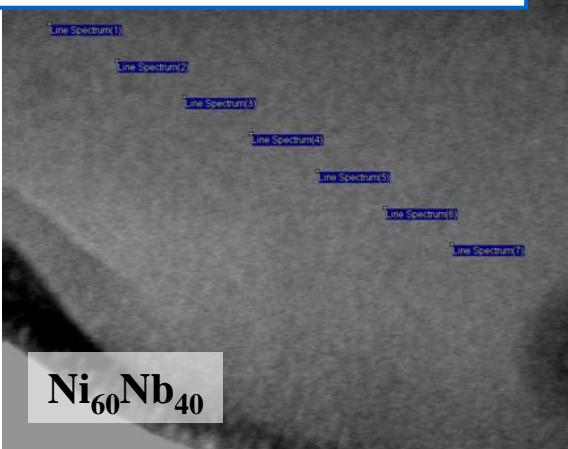


| Spectrum     | Al    | Co    | Zr    | Gd    |
|--------------|-------|-------|-------|-------|
| Spectrum(1)  | 23.16 | 30.79 | 18.34 | 27.70 |
| Spectrum(2)  | 22.74 | 33.40 | 17.74 | 26.12 |
| Spectrum(3)  | 24.15 | 30.38 | 23.29 | 22.18 |
| Spectrum(4)  | 21.48 | 31.52 | 22.31 | 24.69 |
| Spectrum(5)  | 22.45 | 37.20 | 15.46 | 24.89 |
| Spectrum(6)  | 27.20 | 24.83 | 20.24 | 27.74 |
| Spectrum(7)  | 23.67 | 24.90 | 18.47 | 32.96 |
| Spectrum(8)  | 22.47 | 34.47 | 23.44 | 19.62 |
| Spectrum(9)  | 26.01 | 26.16 | 25.50 | 22.33 |
| Spectrum(10) | 17.90 | 44.35 | 25.05 | 12.70 |

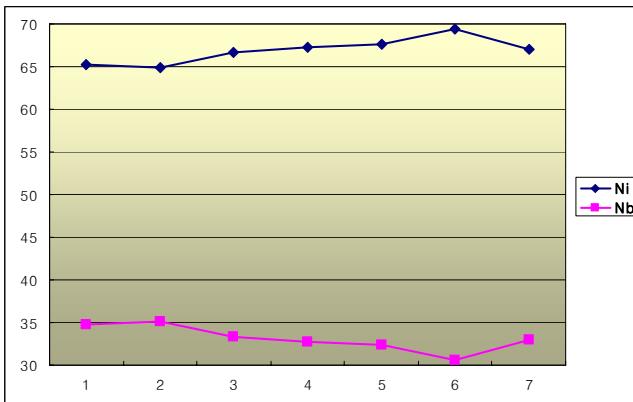


Beam size : 0.7 nm

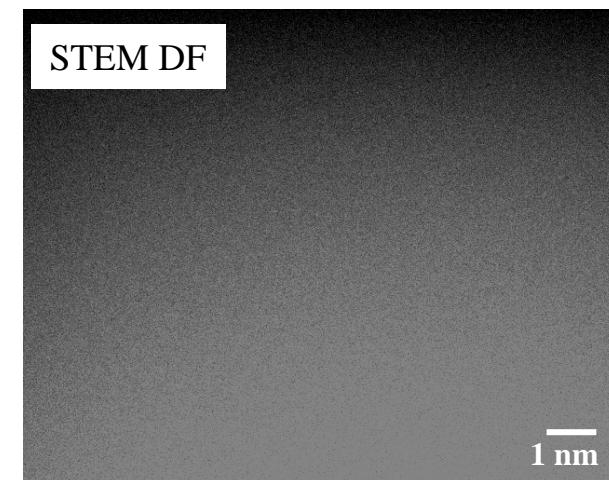
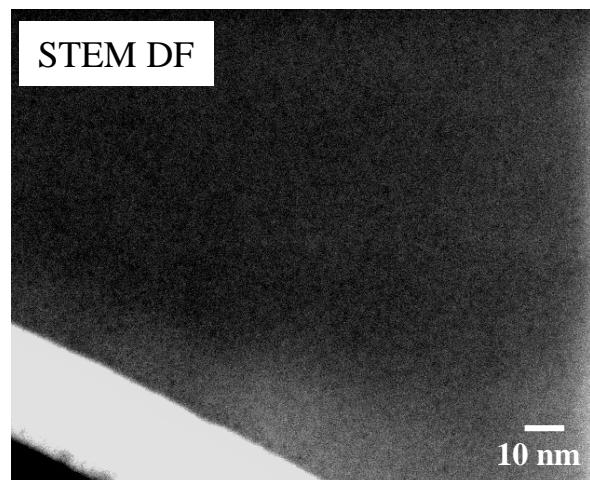
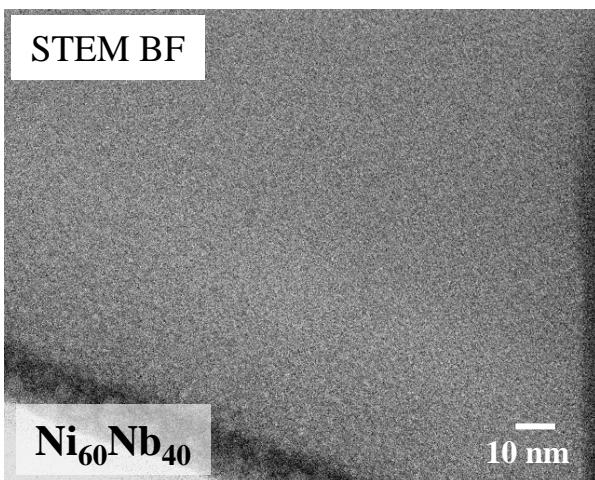
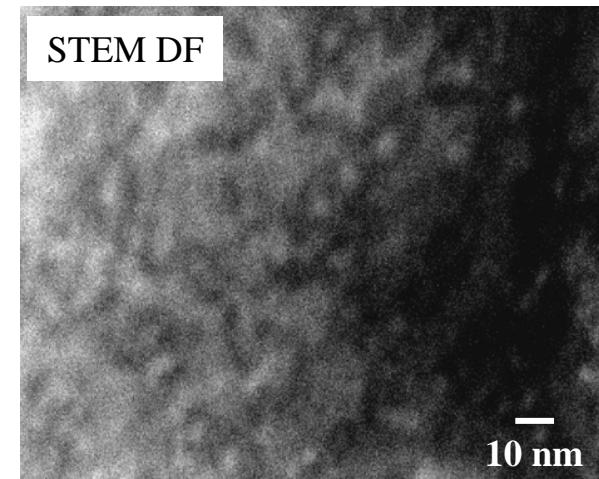
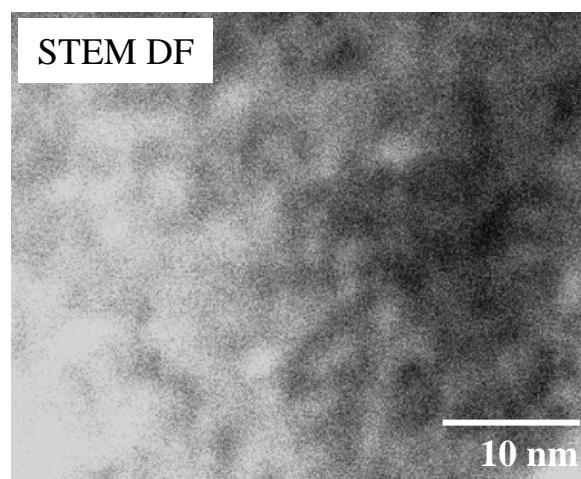
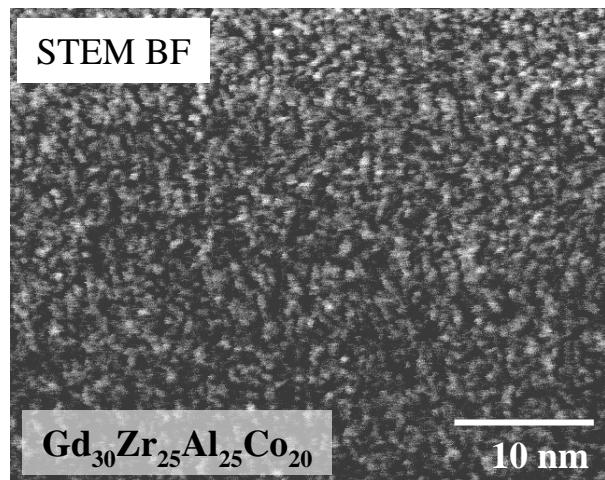
Distance between spots : ~ 15 nm



| Spectrum    | Ni    | Nb    |
|-------------|-------|-------|
| Spectrum(1) | 65.22 | 34.78 |
| Spectrum(2) | 64.84 | 35.16 |
| Spectrum(3) | 66.66 | 33.34 |
| Spectrum(4) | 67.23 | 32.77 |
| Spectrum(5) | 67.57 | 32.43 |
| Spectrum(6) | 69.42 | 30.58 |
| Spectrum(7) | 66.98 | 33.02 |



# Chemical fluctuation – Z contrast



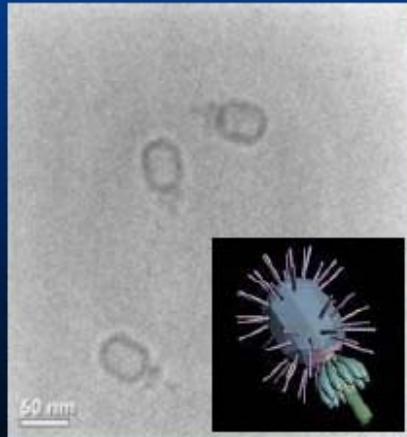
- nm scale contrast fluctuation in Z contrast image  
⇒ early stage in spinodal decomposition

# What can you do with a TEM?

## In-situ capabilities

1. Heating (hot stage 1000°C)
2. Cooling (liquid N<sub>2</sub>)
3. Tensile-stage
4. MEMS tensile stage
5. Universal MEMS holder
6. Wet-cell
7. Nanomanipulator
8. Environmental holder
9. Applied voltage to sample
10. Cryo transfer holder

N. Schmit

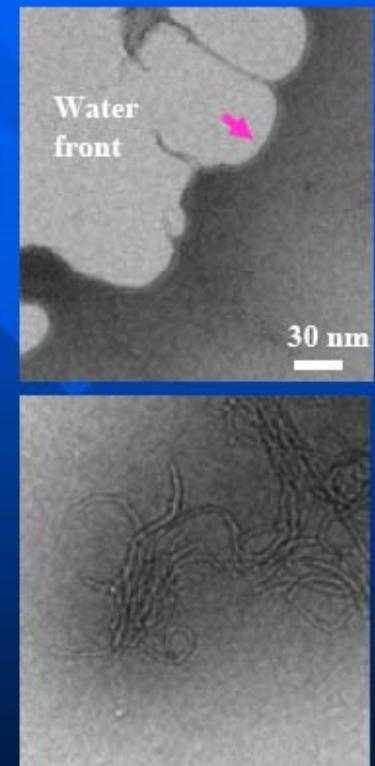


### In-situ holders



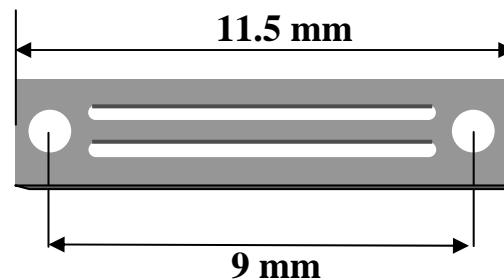
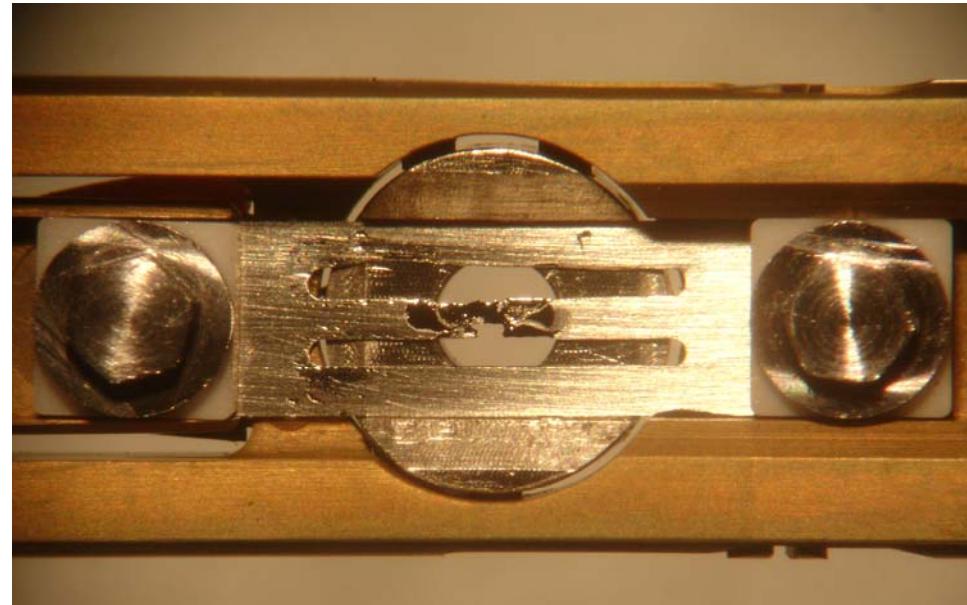
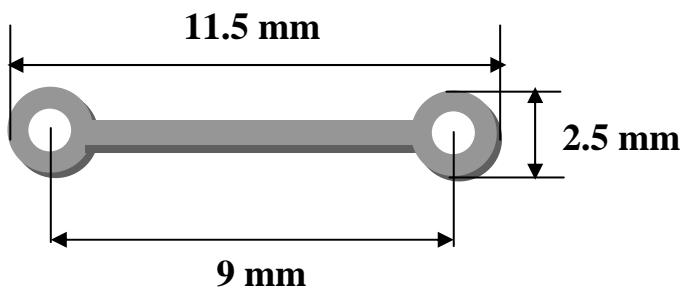
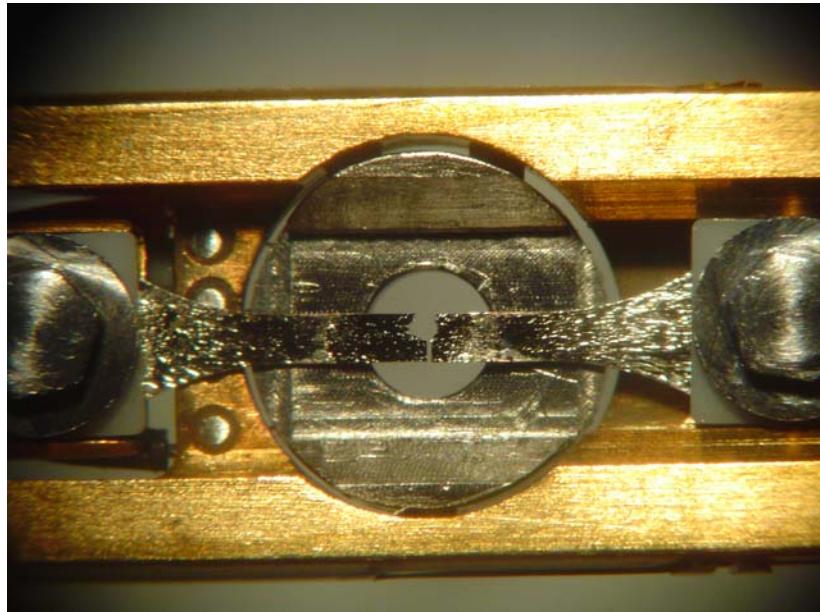
All developed at CMM

CNT in water



J.G. Wen

## EXAMPLE: Preparation of specimen for in-situ tensile test



시편 종류 :  $Ti_{40}Zr_{29}Cu_9Ni_8Be_{14}$  ribbon monolithic / crystallization of 4 %  
시편 두께 :  $60 \mu\text{m}$

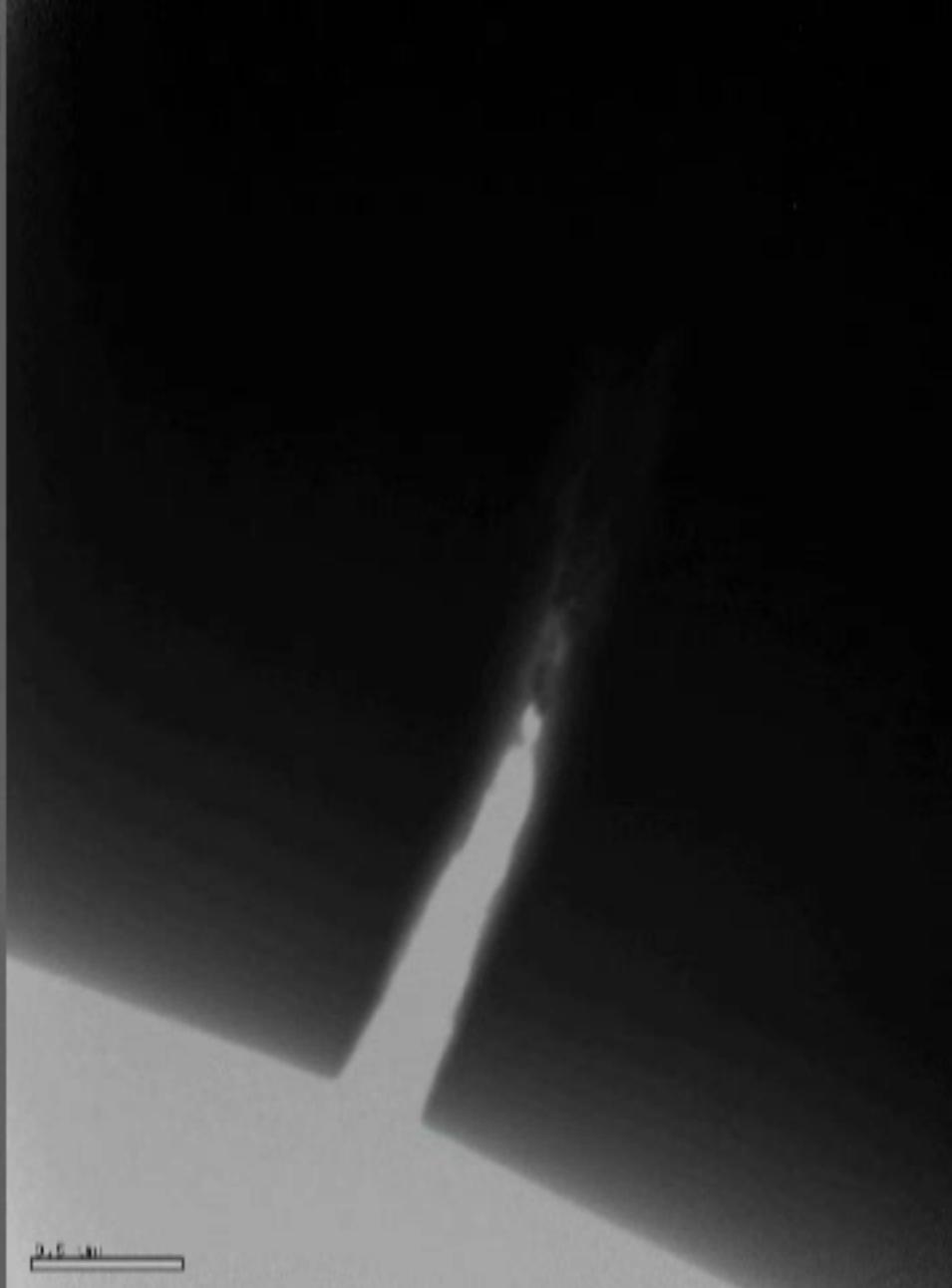
Thinning method : jet polishing (No ion-milling)

Strain interval =  $1.0 \mu\text{m}/\text{s} \sim 0.1 \mu\text{m}/\text{s}$

Strain at fracture =  $290 \mu\text{m}$

# *in-situ* tensile test

$\text{Ti}_{40}\text{Zr}_{29}\text{Cu}_9\text{Ni}_8\text{Be}_{14}$



0.5 μm

H.J. Chang et al.  
Unpublished. (2008)

# *Captured images*

