



Optimization



Human-centered CAD Lab.

Mathematical Formulation

- ▶ Search for $\mathbf{X}^* \in R^n$ such that $F(\mathbf{X}^*) = \min F(\mathbf{X})$
subject to

$$\mathbf{X}_l \leq \mathbf{X}^* \leq \mathbf{X}_u$$

← Regional constraint

$$G_i(\mathbf{X}^*) \geq 0 \quad i = 1, 2, \dots, m$$

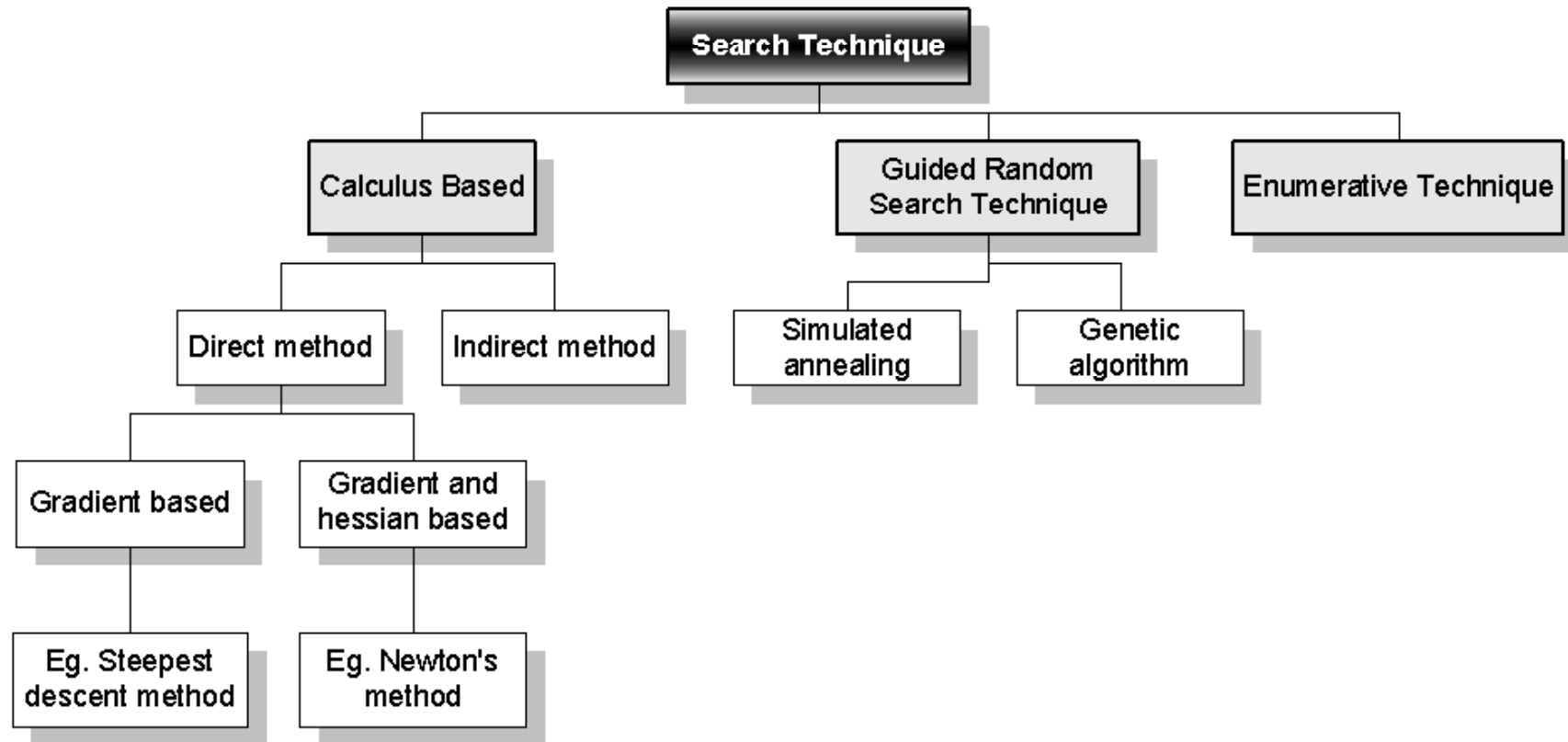
← Functional constraint

$$H_j(\mathbf{X}^*) = 0 \quad j = 1, 2, \dots, q$$

Mathematical formulation – cont'

- ▶ $F(X)$ surface of dimension n embedded in a space of dimension $n+1$
- ▶ $n=2$ surface in a three dimensional space
 - ▶ Similar to mountain climbing
 - ▶ Move in uphill or downhill direction while measuring local altitude
 - ▶ Falling into a trap is equivalent to violating constraints

Classification of Search Method



Search Method

- ▶ **Quasi-Newton method:**
 - ▶ Approximate Hessian from gradient without calculating second order derivatives
- ▶ **Calculus based techniques:**
 - ▶ Applied to “well behaved” problems
 - ▶ Search local minima
- ▶ **Enumerative technique:**
 - ▶ Evaluate the objective function everywhere in design space
→ search global minimum, heavy computation

Search Method – cont'

- ▶ **Guided random search:**
 - ▶ Search in the design space more efficiently than enumerative technique, better probability to find global minimum than calculus-base techniques
 - ▶ Simulated Annealing
 - ▶ Genetic algorithm
 - ▶ Suitable for combinatorial optimization problems
 - ▶ Select the best combination of design variable values or configuration when design variables have discrete values

Simulated Annealing

- ▶ Kirpatrick, Cerny
- ▶ Simulate the process of reaching an equilibrium state in annealing

Physical System	Optimization Problem
State Energy Ground state Annealing	Configuration Cost function Optimal solution Simulated annealing

Generic Simulated Annealing Algorithm

```
begin
  S := Initial solution  $S_0$ ;
  T := Initial temperature  $T_0$ ;
  While (stopping criterion is not satisfied) do
    begin
      while (not yet in equilibrium) do
        begin
           $S' :=$  Some random neighboring solution of  $S$ ;
           $\Delta := C(S') - C(S)$ ;
          Prob :=  $\min(1, e^{-\Delta/T})$ ;
          if  $\text{random}(0,1) \leq \text{Prob}$  then  $S := S'$ ;
        end;
      update T;
    end;
  Output best solution;
```


Generic Simulated Annealing Algorithm – cont'

▶ To use Simulated Annealing

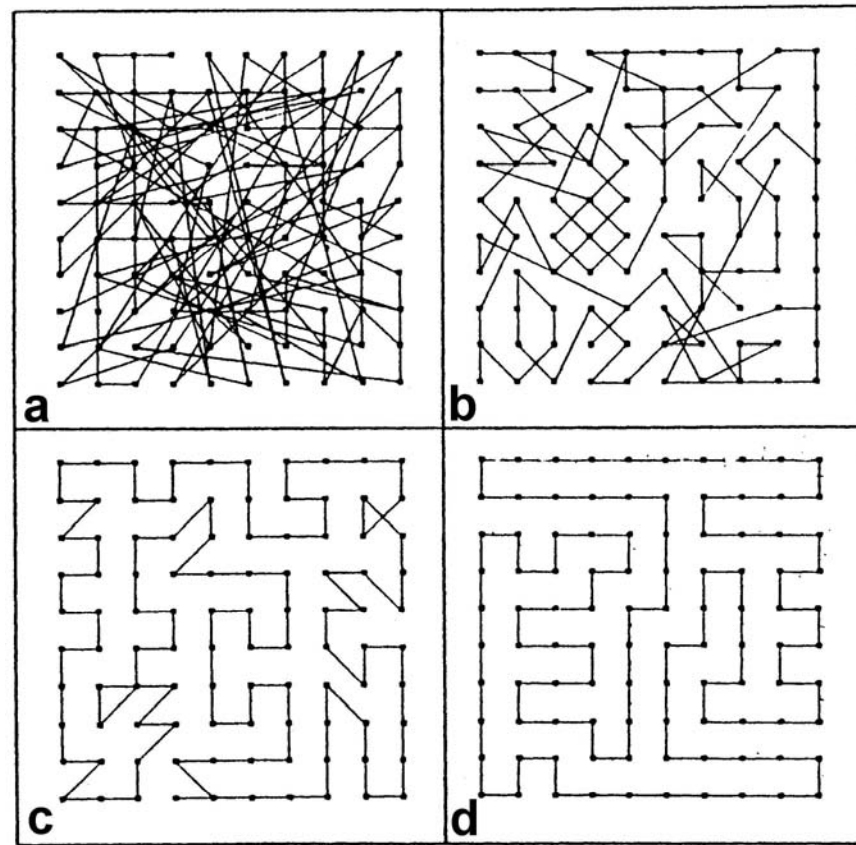
1. Formulate the problem with a concise description of the configurations
2. Generate systematically the neighboring solutions of each solution
3. Choose a suitable cost function
4. Define an annealing schedule (specify initial temperature, rule for Changing the temperature, the duration of search at each temperature, termination condition of the algorithm)

Examples –

Traveling Salesman Problem (TSP)

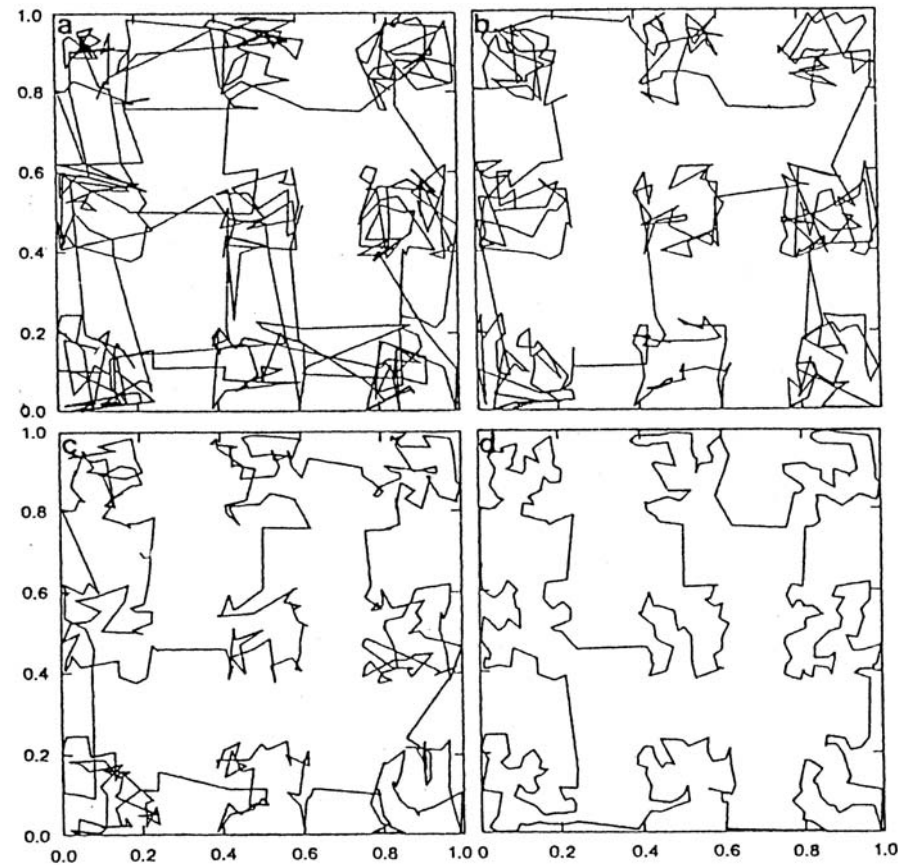
- ▶ Cities are numbered and each configuration is a list of these numbers.
 1. Choose an arbitrary portion of the list and reverse the order
 2. Move the portion chosen to another arbitrary place

Examples – Traveling Salesman Problem (TSP)



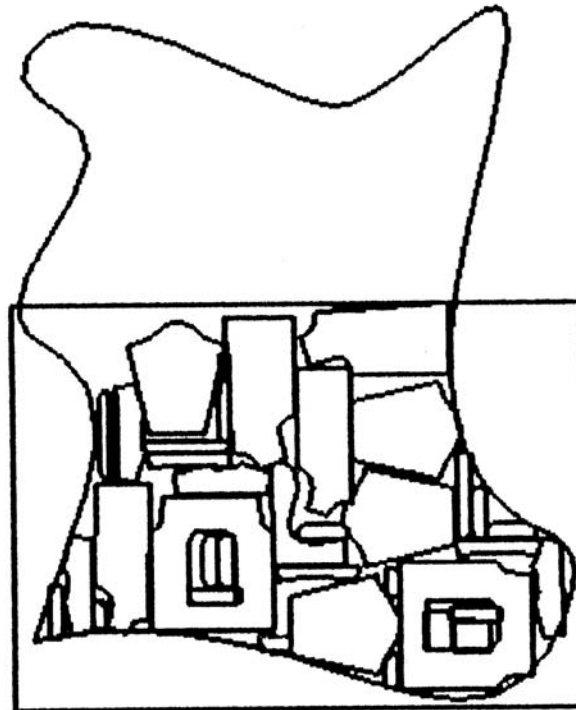
100-city traveling salesman problem solved by simulated annealing

Examples – Traveling Salesman Problem (TSP)



400-city traveling salesman problem solved by simulated annealing

Examples – Nesting Problem



Nesting of 36 patterns on an irregular raw sheet with an interior defect

Genetic Algorithm

- ▶ Simulate evolution of lives
- ▶ Encode each possible state of design variables into a string composed of 0 and 1
- ▶ Let the strings evolve into the most fitable chromosome

Genetic Algorithm – cont'

- ▶ Example : design variable x, y

$$220 \leq x \leq 260 \quad \Rightarrow 32 \text{ step} \quad \Rightarrow 5 \text{ digits}$$

$$50 \leq y \leq 70 \quad \Rightarrow 16 \text{ sep} \quad \Rightarrow 4 \text{ digits}$$

1 1 0 0 1 0 1 0 1 : 유전자
| _ | _ | _ | _
x y

Genetic Algorithm – cont'

```
BEGIN /* Genetic algorithm */  
  Generate initial population ;  
  Compute fitness of each individual ;  
  
  WHILE NOT finished DO  
    BEGIN /* Produce new generation */  
  
      FOR population_size/2 DO  
        BEGIN /* Reproduction cycle */  
          Select two individuals from old generation for mating ;  
          /* Biased in favor of the fitter ones */  
          Recombine the two individuals to give offspring ;  
          Compute fitness of the two offspring ;  
          Insert offspring in new generation ;  
        END  
  
      IF population has converged THEN  
        finished := TRUE ;  
  
      END  
    END  
  END
```


Genetic Algorithm – cont'

- ▶ Encoding the design variables is very simple in combinatorial optimization problems
- ▶ For real-valued continuous variables
 - ▶ Each variable is linearly mapped to an integer defined in a specified range ,then encode integer into binary bits
 - ▶ Ex: variables between -1.27 and 1.27 => -127,127
7bit 1 bit for sign

Selection Mechanism

- ▶ Necessary to have good genes yielding good cost function participate in reproduction
- ▶ Solution with a bigger “fitness” is a good solution

Selection Mechanism – cont'

EX. population 으로 4 개를 쓸 경우

String	Finess(f_i)	Probability(f_i / f , $f=290$)
01101	169	0.58
11000	576	1.99
01000	64	0.22
10011	351	1.21
	-----	-----
	$\Sigma f_i = 1160$	4.00

2 번째 string 과 4 번째 string 은 선택될 확률이 1 보다 크다.

2 번째, 4 번째를 하나씩 선택. 11000, 10011

2 번째, 4 번째 확률은 0.99, 0.21 로 update

1 번째, 3 번째 확률은 0.58, 0.22

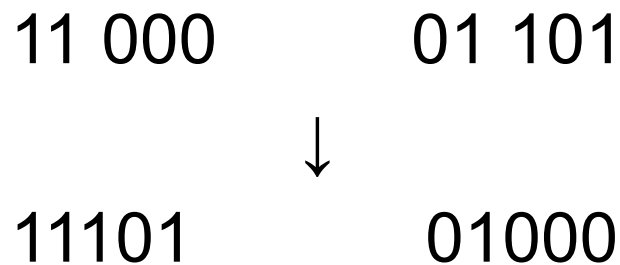
2 번째와 1 번째가 선택 => 01101 11000

따라서 다음 세대를 위한 parent 로 11000, 10011

01101, 11000 이 선택

Reproduction

- ▶ Select two parent arbitrarily
 - ▶ 11000 should have bigger probability to be selected
- ▶ Cross over
 - ▶ Cut the strings of the parents at an arbitrary location of the chromosome and exchange tail and head in a probability, generally between 0.6 and 1



Reproduction – cont'

- ▶ Apply mutation after cross over in a very low probability (e.g. 0.001)
 - ▶ Invert the gene while traversing all the genes

0 → 1, 1 → 0
01000
 ↓ ↓
00010

- ▶ Apply cross over and mutation as many as half of the population size
- ▶ Mutation has an effect of recovering lost genetic material

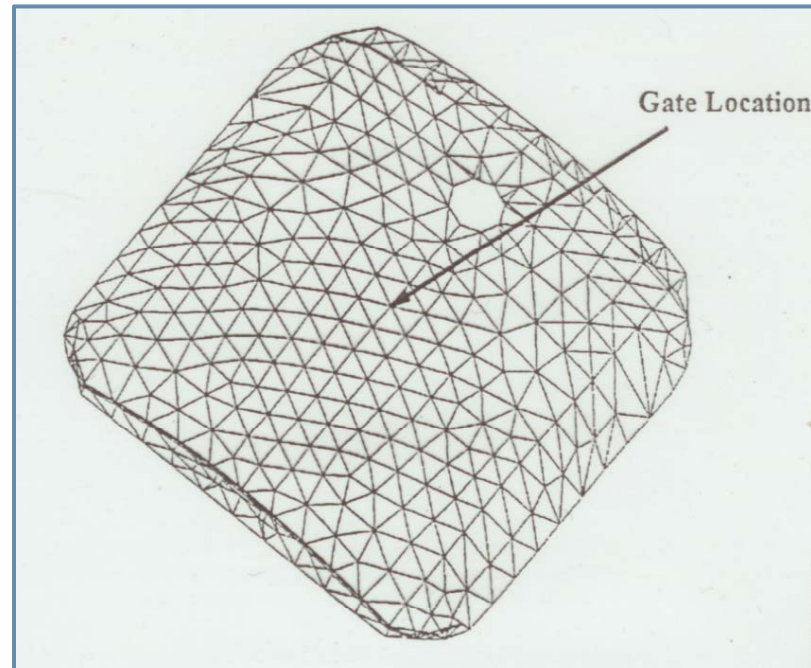
Reproduction – cont'

- ▶ If a specific gene is 0 for all the initial population, it cannot be changed to 1 by cross over
- Optimal solution cannot be obtained if initial population is given badly

Convergence

- ▶ When about 95% of the population becomes the same string, the evolution is assumed to be converged

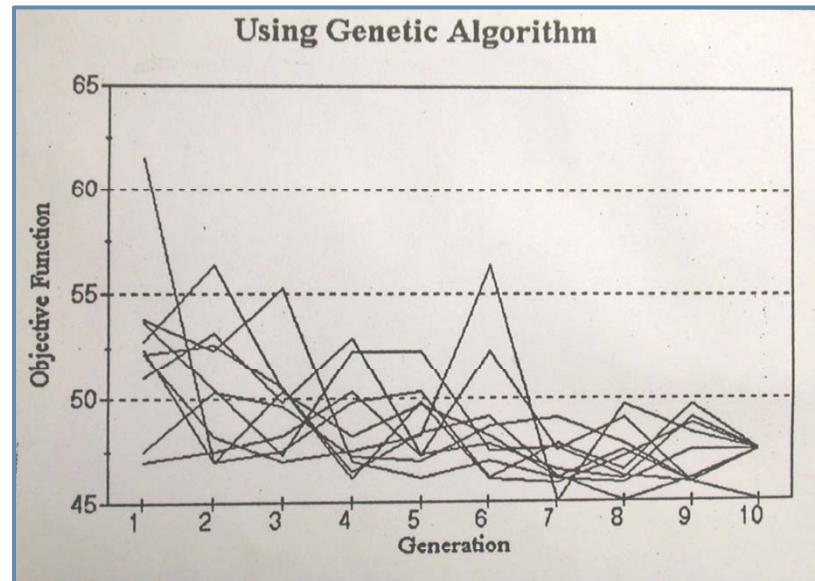
Case Study



	Minimum	Maximum	Values
Melt Temp.	220	260	32
Mold Temp.	50	70	32
Filling Time	1	4	16

Total Trials	100
Population Size	10
Crossover Rate	0.6
Mutation Rate	0.001

Case Study



	Melt Temp.	Mold Temp.	Filling Time	Object Function
Result	220.0	70.0	2.6	45.00