

Chapter 7



Ring-Opening Polymerization

Introduction



- Z ~ linking group like ether, ester, amide, --- [Table 7.1 p170](#)
- ring-opening driven by the relief of
 - angle strain ~ for 3-, 4-membered rings
 - steric repulsion ~ for 8- to 11-membered rings
- 5-, 6-, 7-membered rings ~ hard to polymerize
- ROP typically by cationic or anionic chain polym'n.
 - some by radical or coordination
 - some by opening followed by condensation, eg, nylon 6
- Some ROP steps are reversible; some are not.

Cationic ROP of cyclic ethers

□ cyclic ethers

□ strong C-O bond and Lewis-basic O: → cationic ROP

■ except for epoxide ~ both possible ← high ring strain

■ epoxide [oxirane] = 3-membered cyclic ether

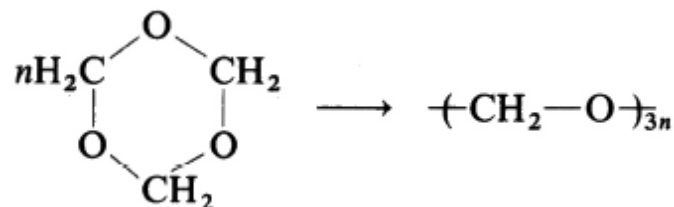


■ oxetane (4-), oxolane [THF] (5-), oxepane (7-)

□ Oxanes (6-) do not polymerize.

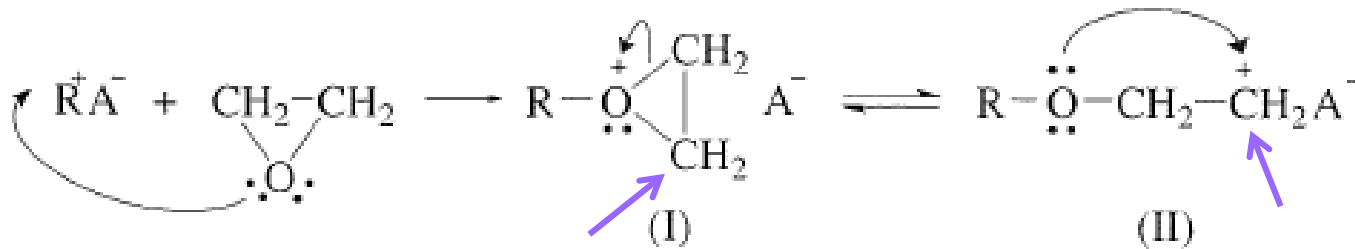
■ except for trioxane (→ polyacetal [POM])

■ large exotherm due to crystallization/precipitation

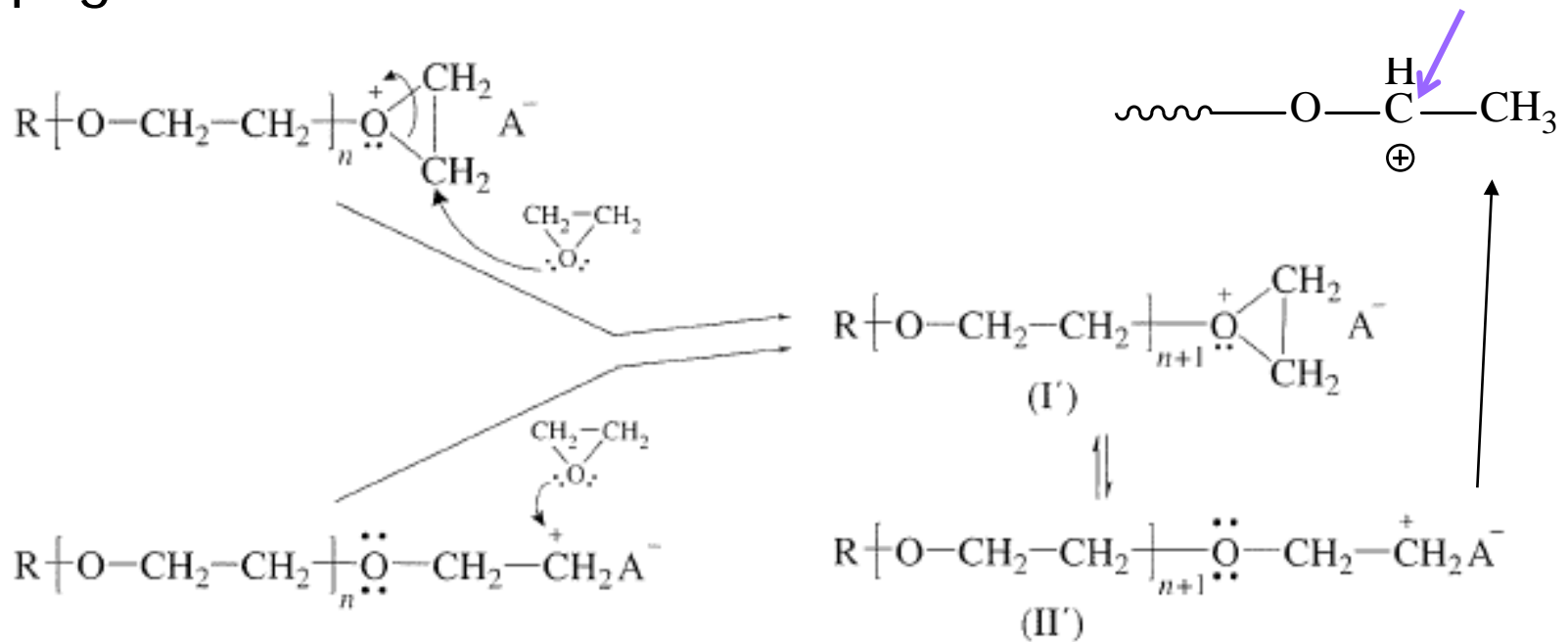


Cationic ROP of epoxide

- initiated by protonic acid or Lewis acid/cocatalyst

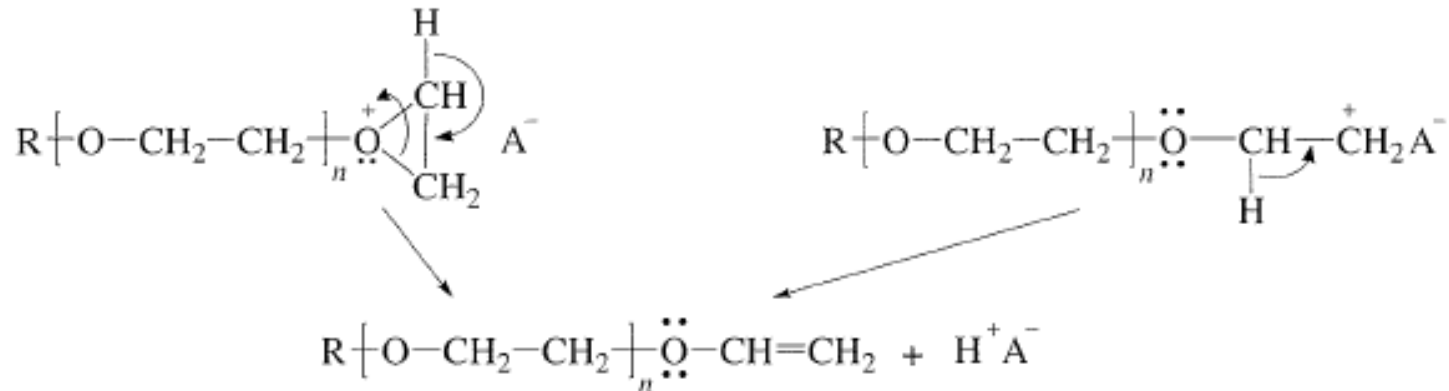


- propagation

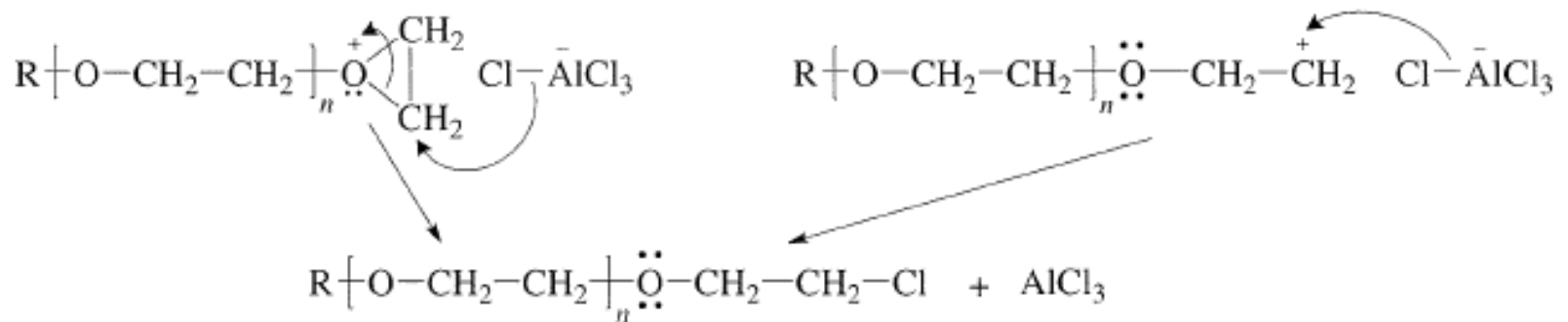


□ termination

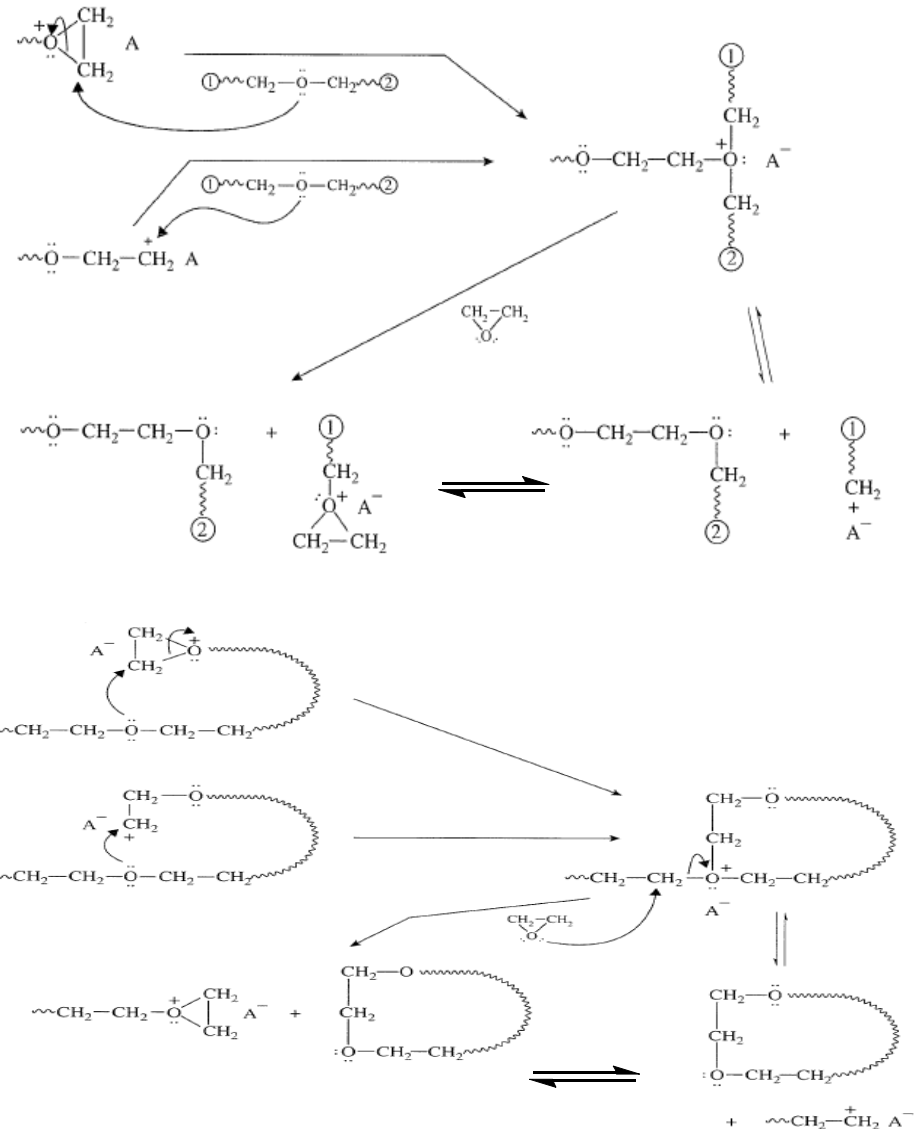
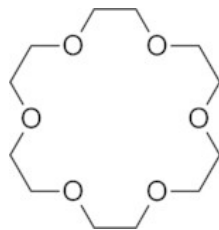
□ spontaneous ~ CT to counter-ion



□ ion-pair rearrangement



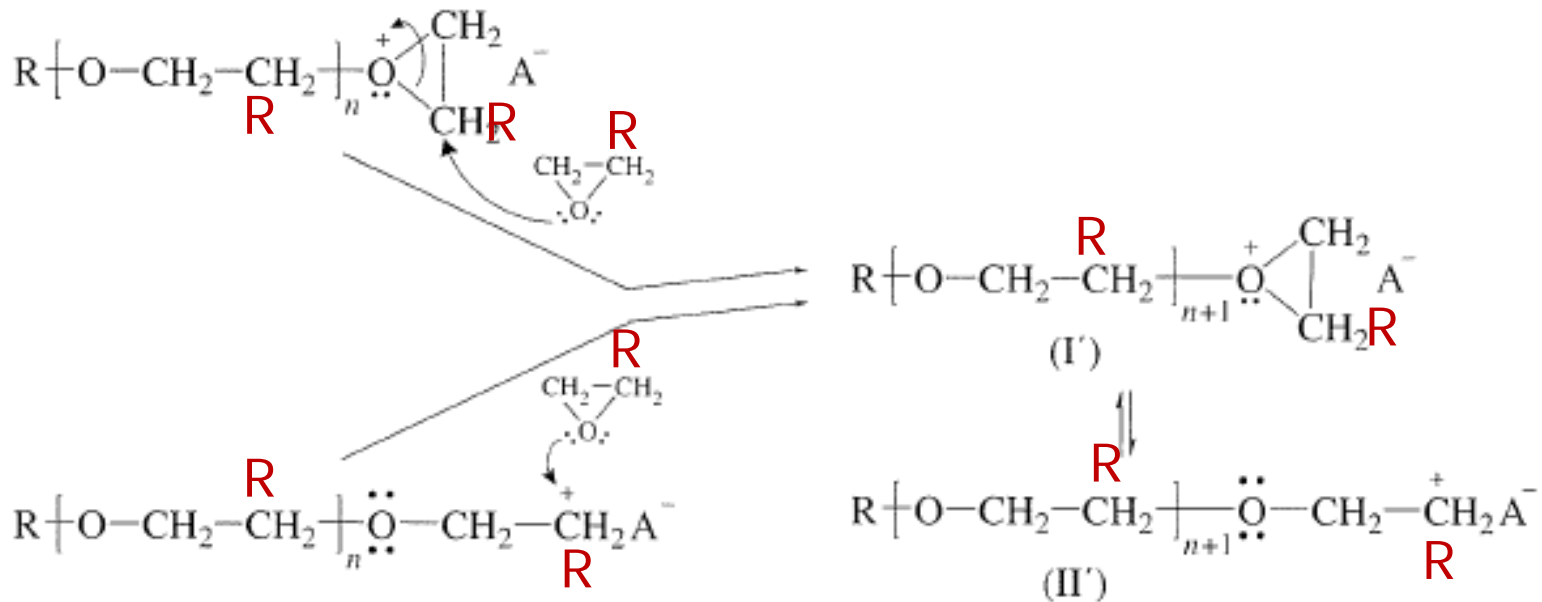
- CT to polymer
 - intermolecular CT
 - breaking chain
 - intramolecular CT
 - back-biting → ring formation
 - compete with propagation → **ring-chain equilibria**
 - usually, CT wins
 - cationic ROP more useful for crown ether synthesis



□ cationic ROP of substituted EO

□ propylene oxide

- head-to-tail and head-to-head ← regioselective not specific

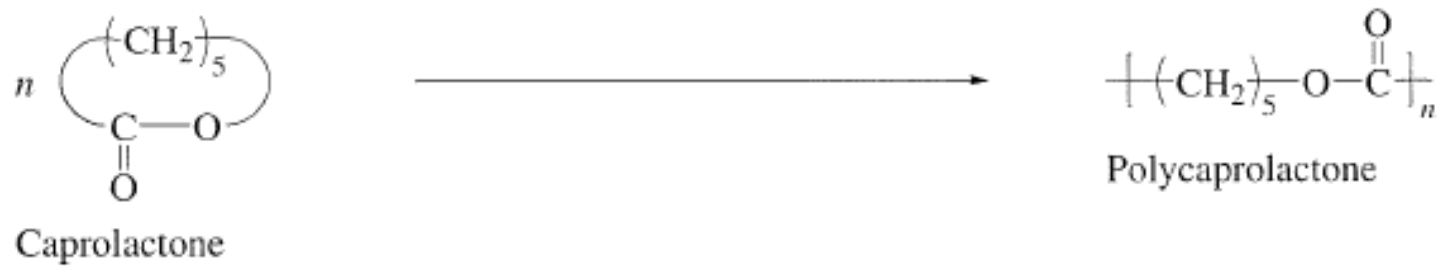


- stereochemistry

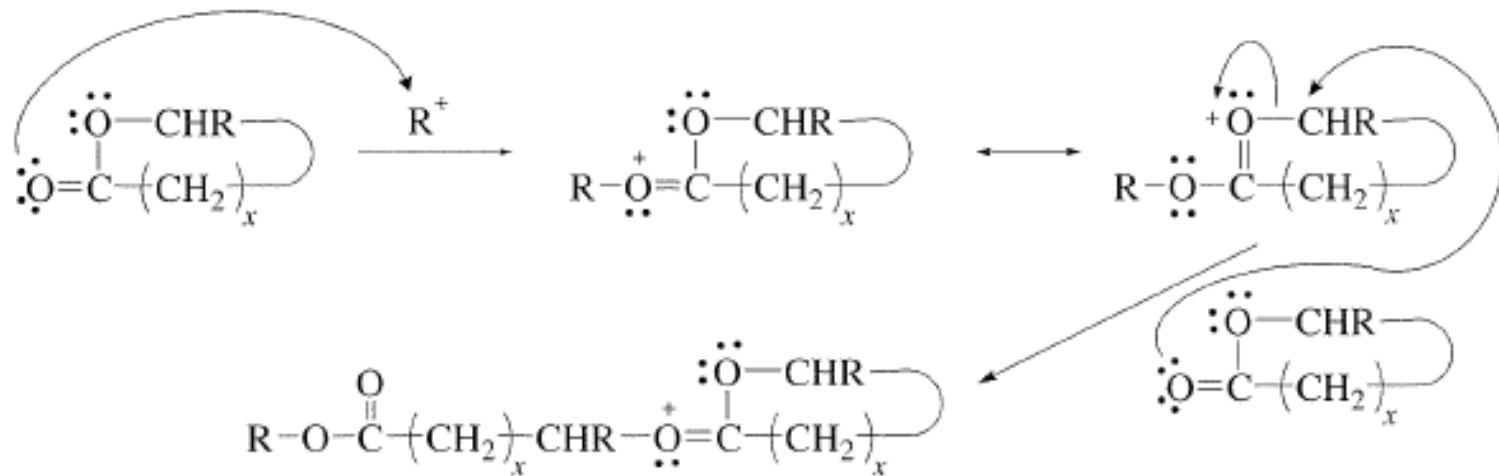
■ ----

Cationic ROP of lactones

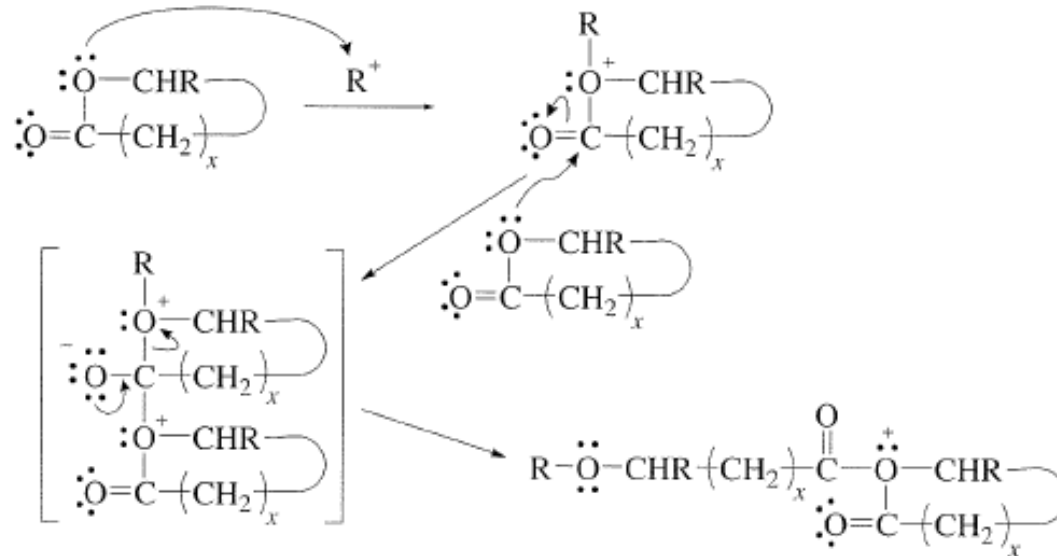
- lactone = cyclic ester



- mechanism



- 2nd mechanism? more probable due to R?



- not useful

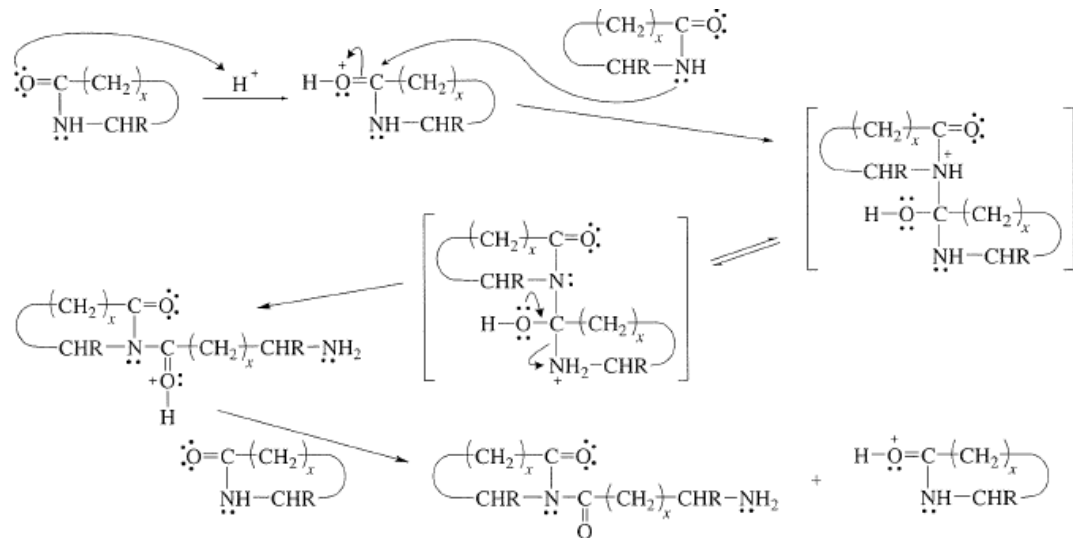
- termination and CT to polymer (similar to EO)
- only low MM polyester formed

Cationic ROP of lactams

- lactam = cyclic amide



- mechanism



- not useful as it is, ---

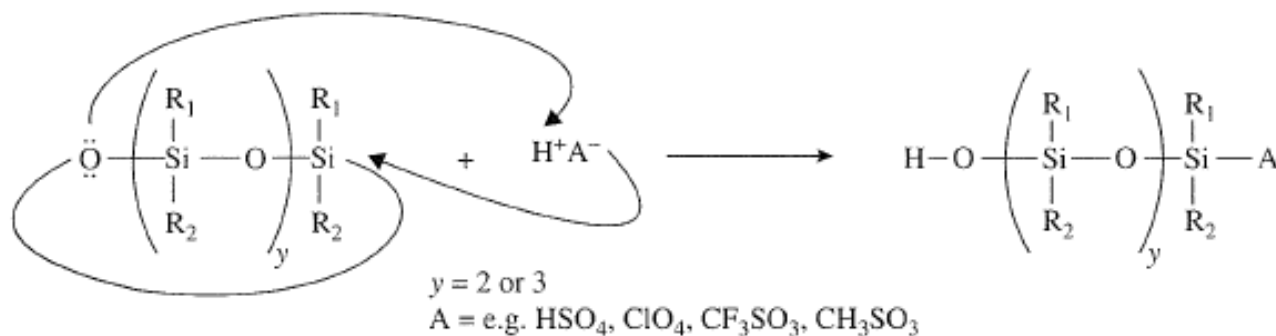
- CROP is the only route for *N*-alkylated lactams, but not used.

Cationic ROP of cyclic siloxanes

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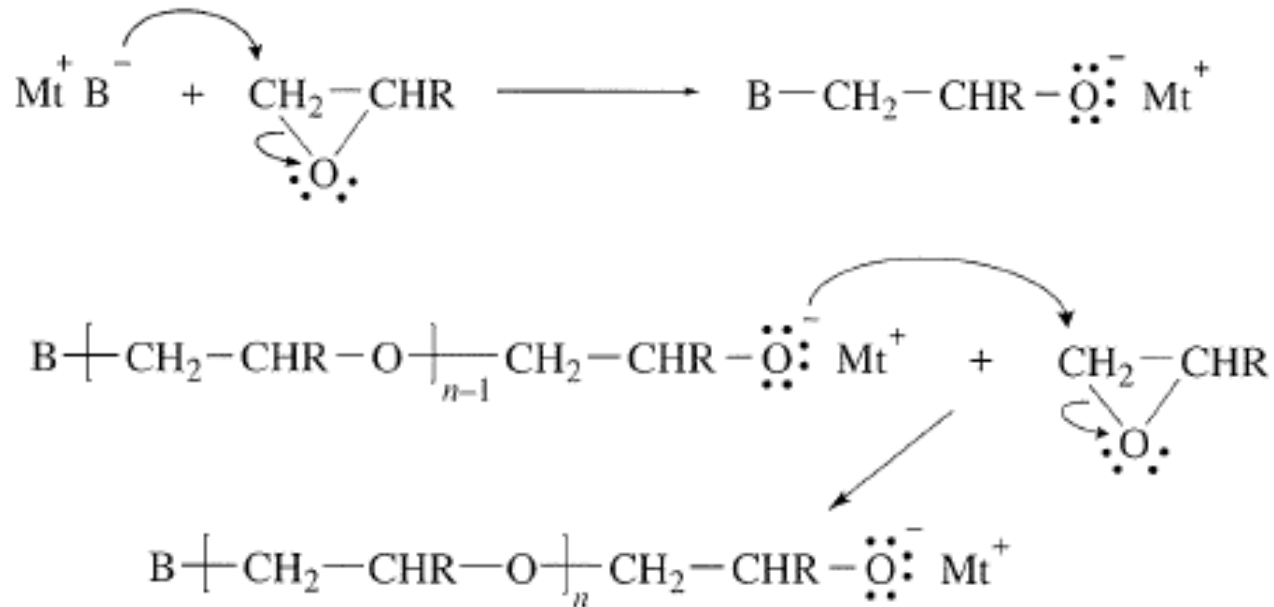
□ initiation



- propagation ~ complex (mixed condens'n + addition) p177
- useful only for R that reacts with base

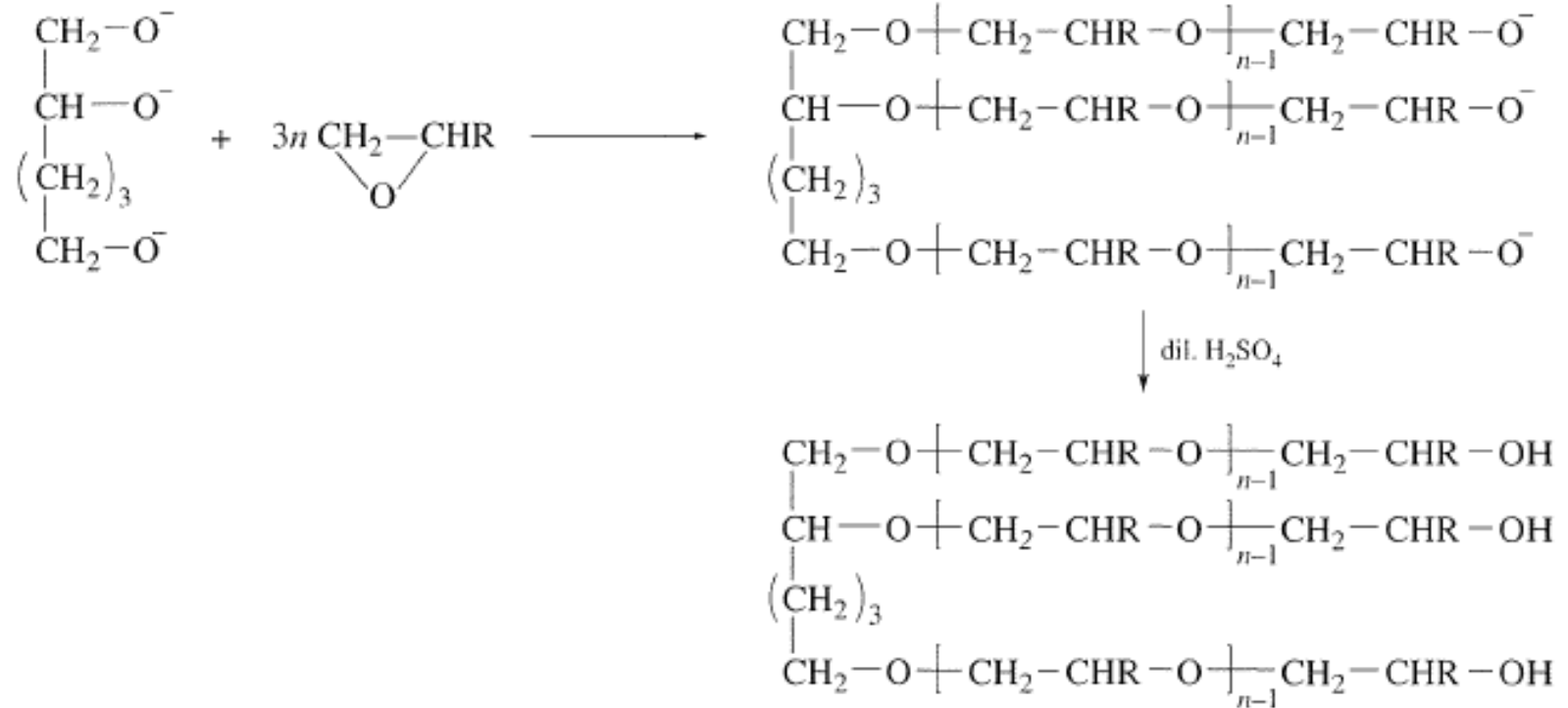
Anionic ROP of epoxides

- initiated by base
 - alkali metal, inorganic base, Mt-OR, Mt-R, e transfer cat
- mechanism



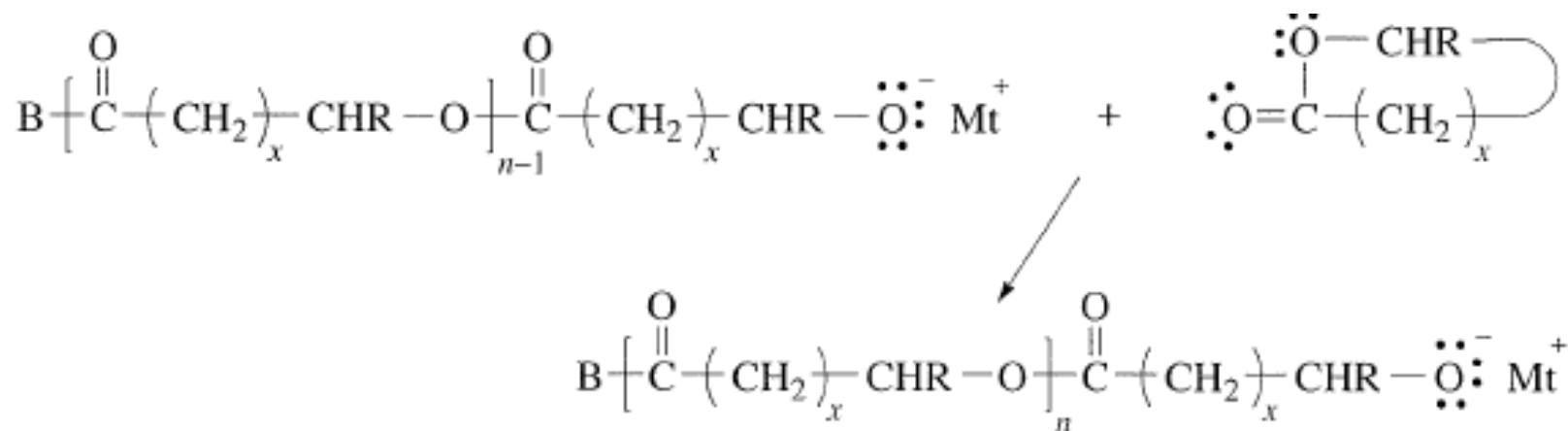
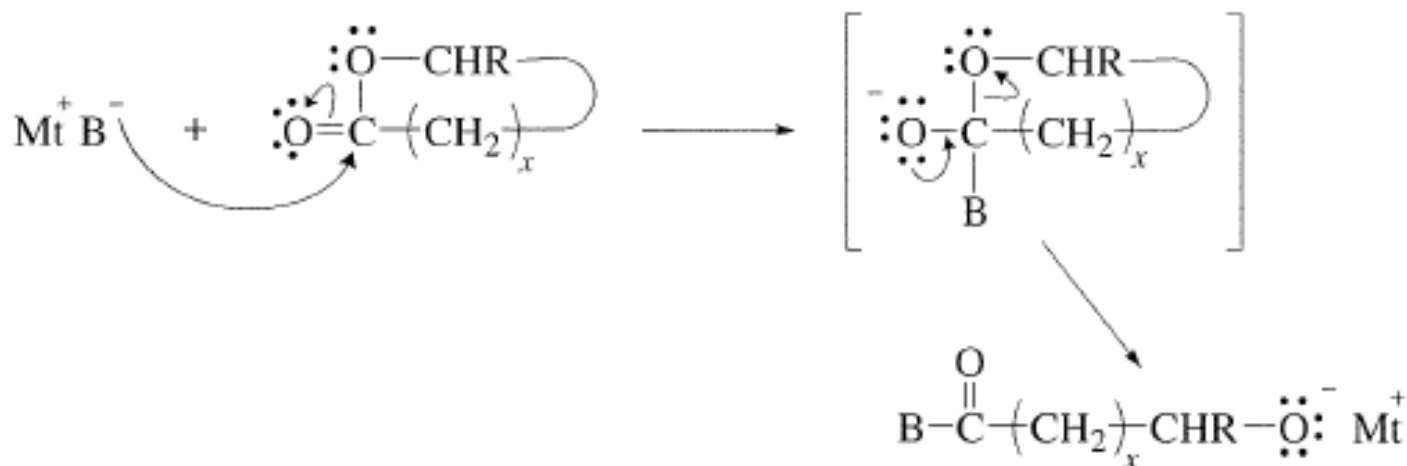
- basic \rightarrow $\text{S}_{\text{N}}2$ \rightarrow regiospecific \rightarrow head-to-tail only

□ functionalization (cont'd)



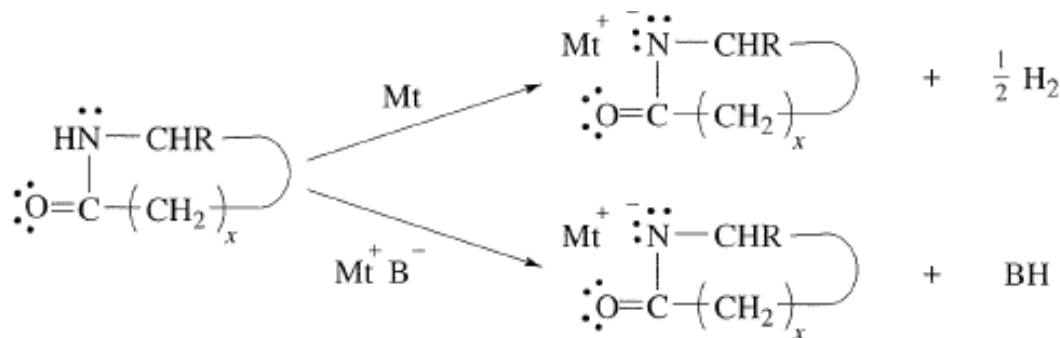
- useful for multifunctional PU elastomer synthesis p45
 - may need to change the end group to CH_2OH

Anionic ROP of lactones



Anionic ROP of lactams

□ initiation

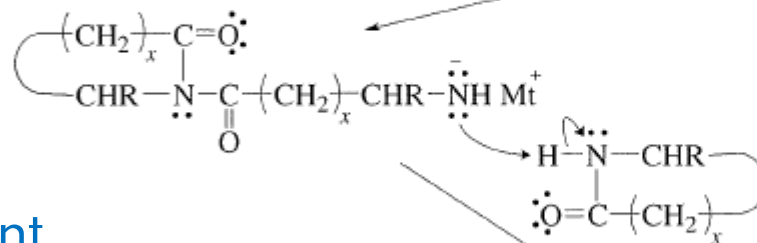
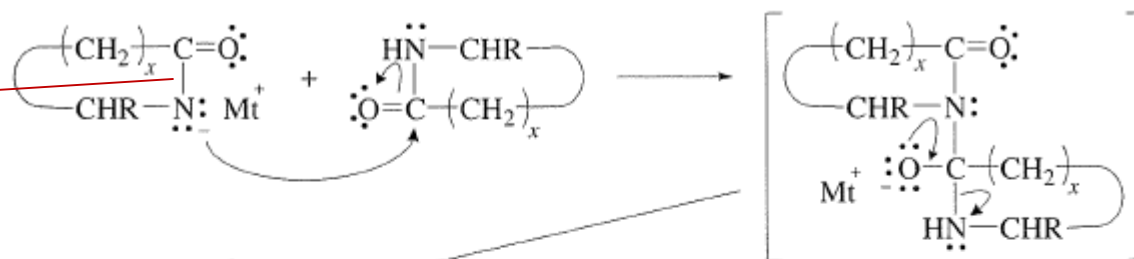


□ lactamate ion ~ not reactive due to

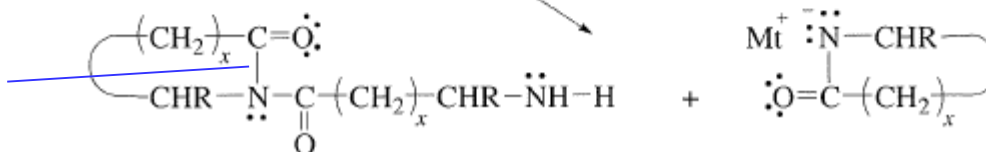
- become active by



not active

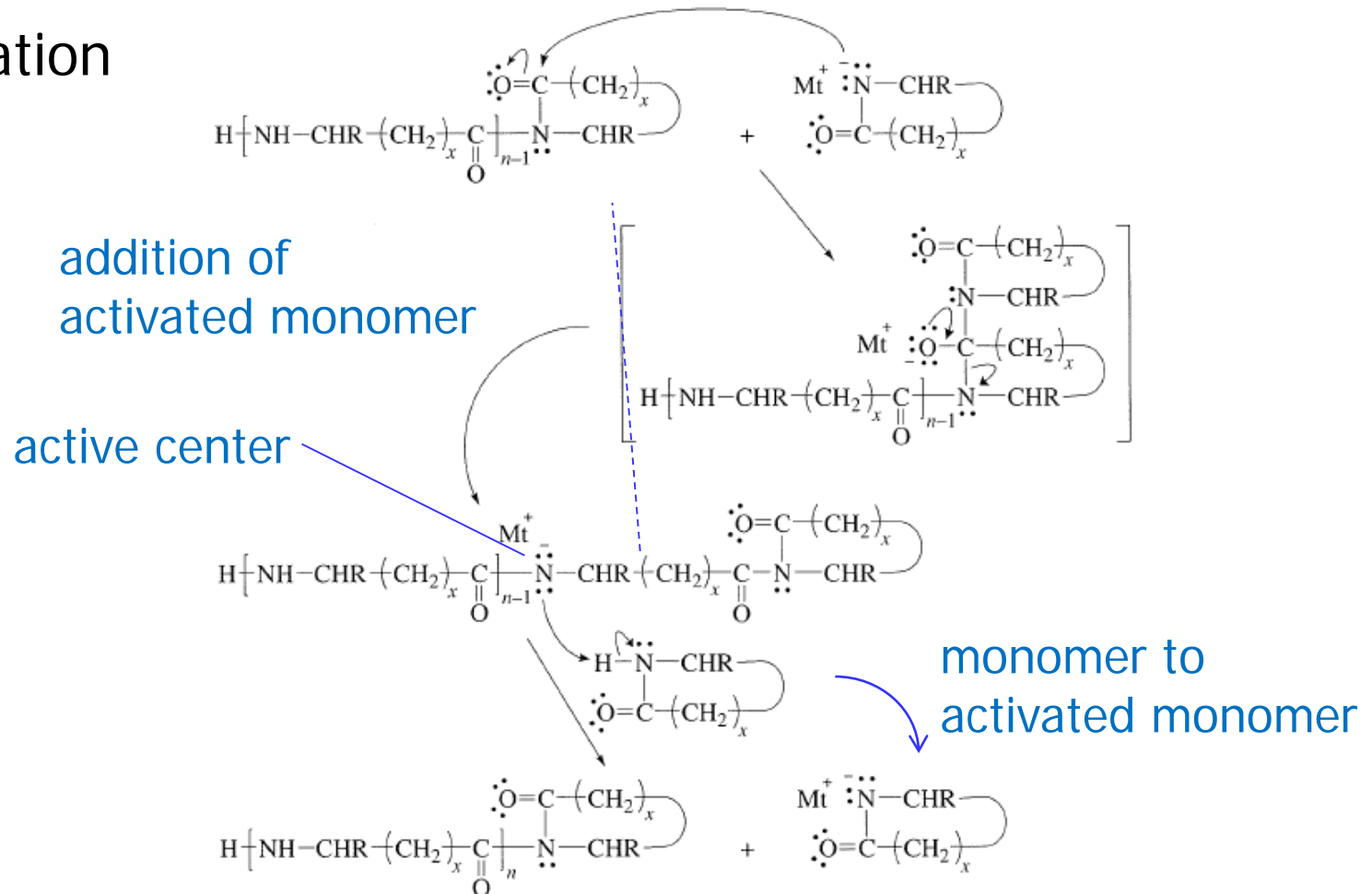


N-acyl lactam:
more e deficient
due to C=O
→ reactive to



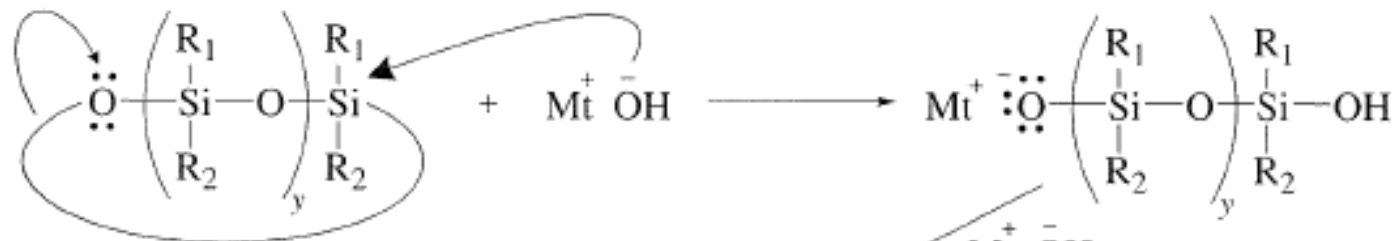
activated
monomer

□ propagation



- induction period observed ← formation of *N*-acyl lactam
 - removal of induction period ~ adding acylating agent p181

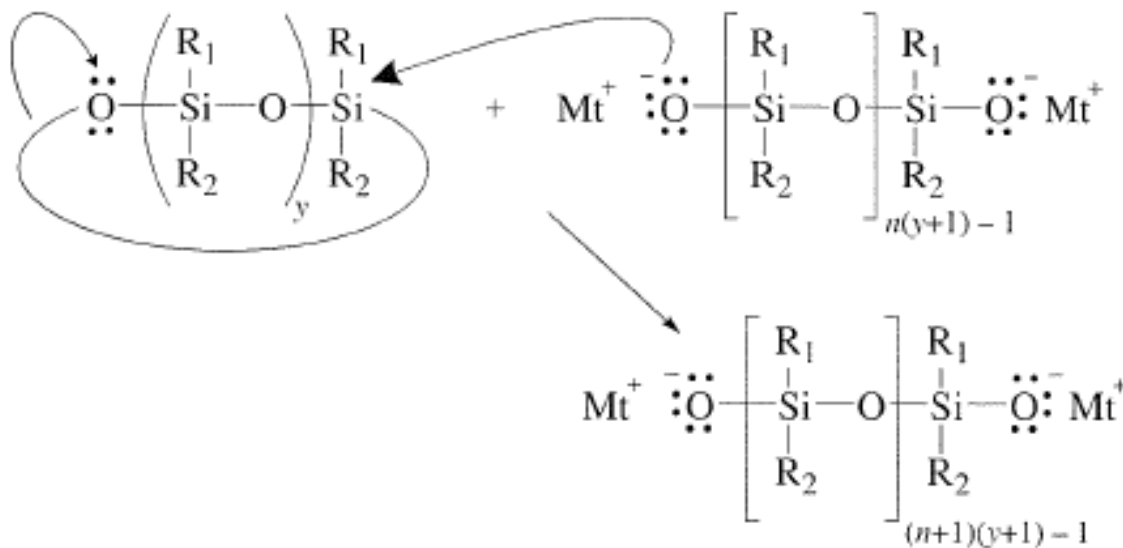
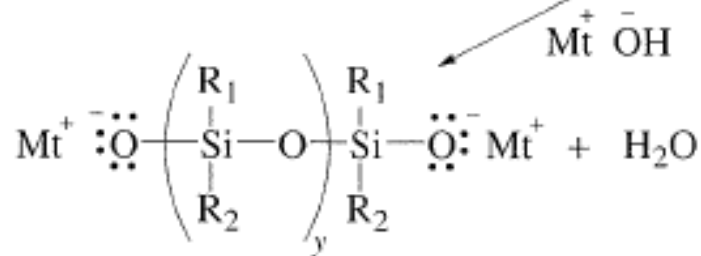
Anionic ROP of cyclic siloxanes



$y = 2$ or 3

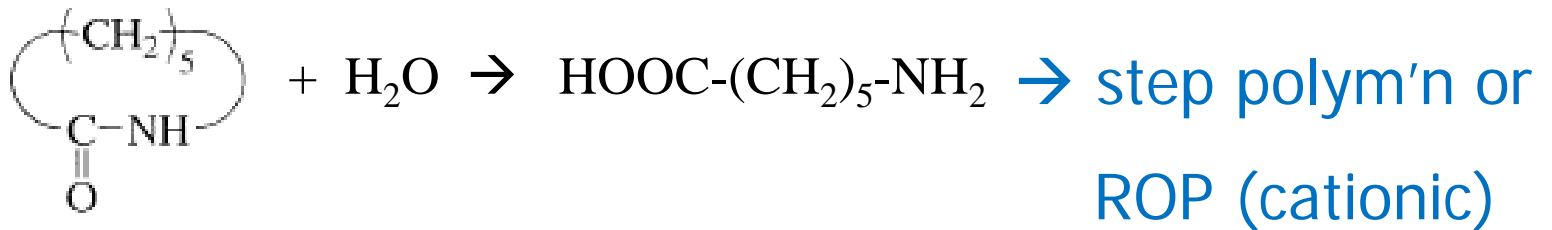
$\text{R}_1, \text{R}_2 = \text{alkyl, aryl}$

$\text{Mt} = \text{Li, Na, K, NH}_4, \text{PH}_4$



Hydrolytic ROP

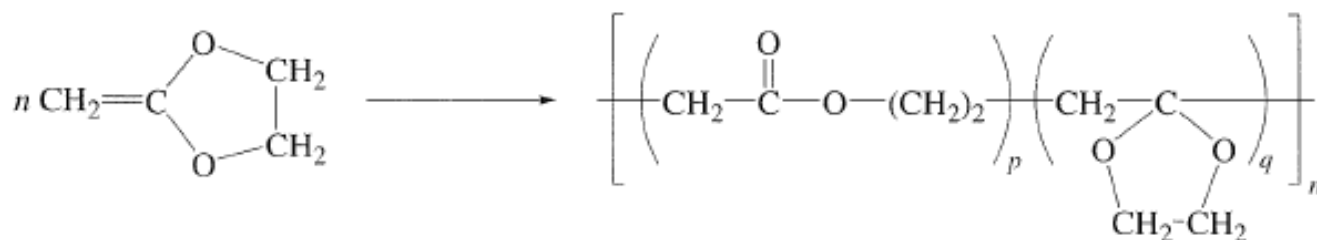
- nylon 6 synthesis



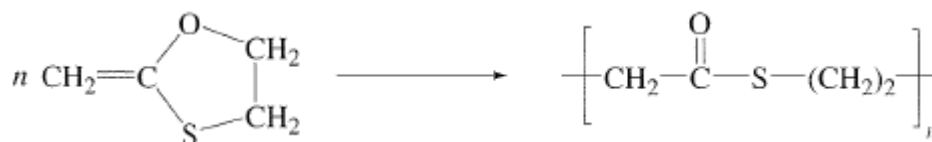
- acid-catalyzed ROP
 - primary amine is not a good initiator (compared to COOH)
 - the major route (much faster)
- step polym'n of aminocaproic acid
 - only a few % contribution
 - determines the final MM
 - removing water at high conversion → high MM

Radical ROP

- monomers with = and ring
- ring-opening and 'normal' polym'n compete

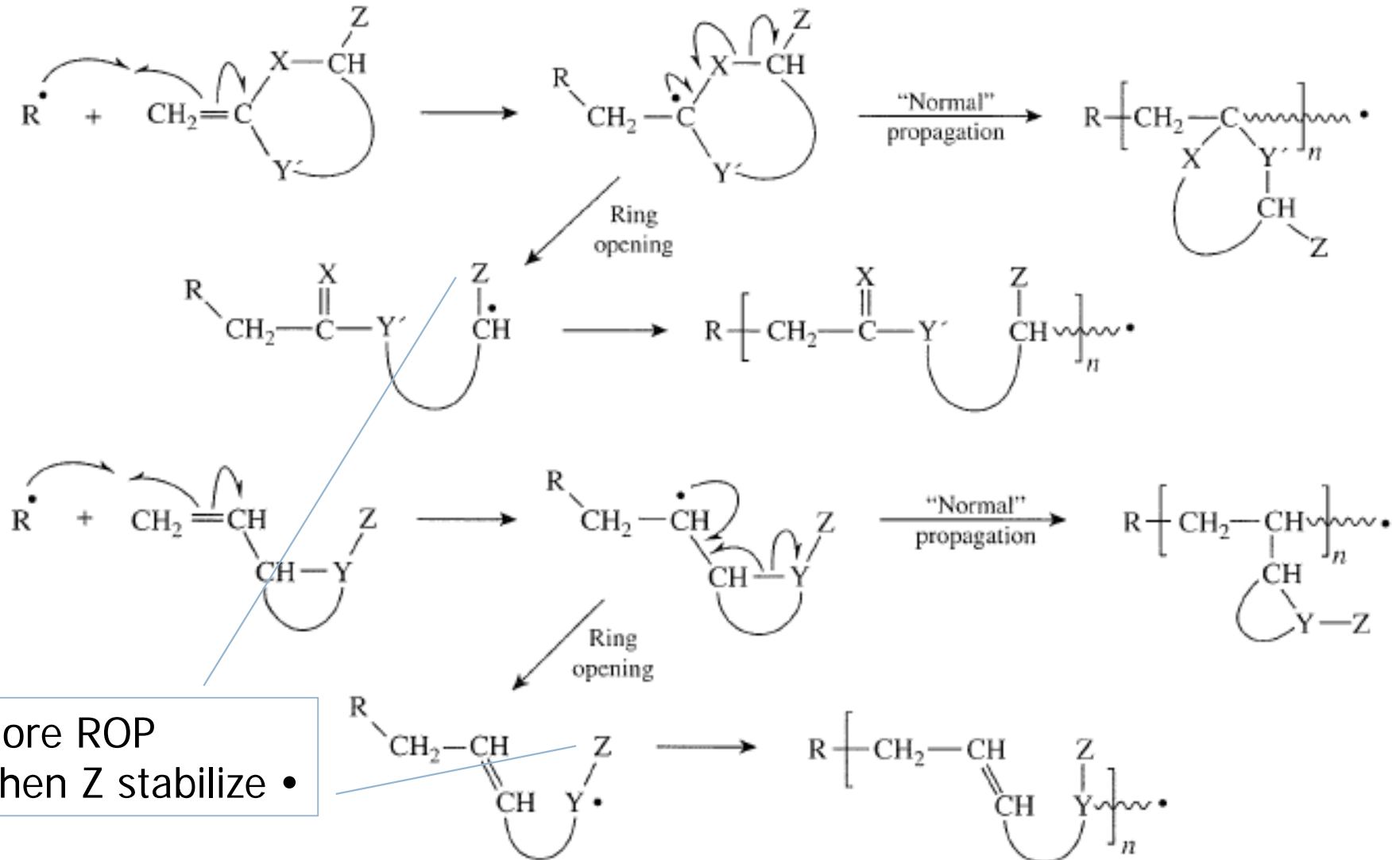


- composition dep on monomer and Temp
- ROP more favored at high Temp (σ vs π)



more ROP
amide > ester > thioester

□ 2 types of monomers



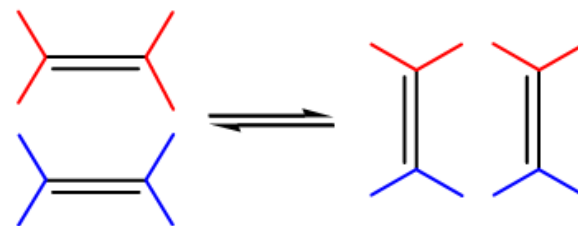
□ ring-opening metathesis polym'n



□ using olefin metathesis

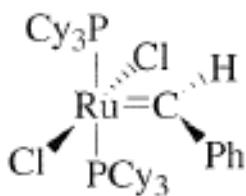
■ metathesis ~ exchange of bonds

■ olefin metathesis ~ redistribution of double bonds

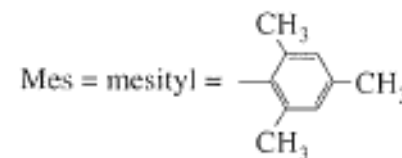
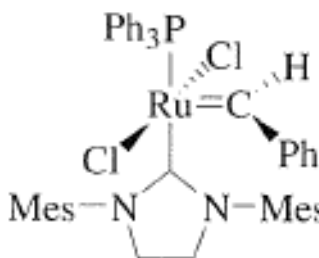


□ with 'Grubbs catalyst' (2005 Nobel prize)

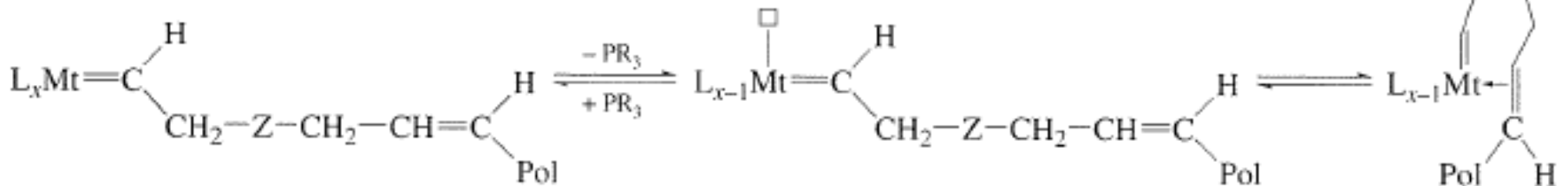
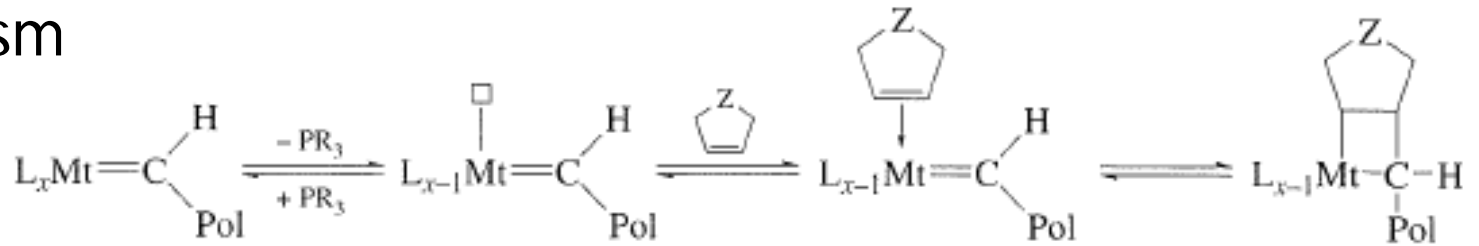
■ Ru-based metal carbene [Mt=C], homogeneous



Cy = cyclohexyl

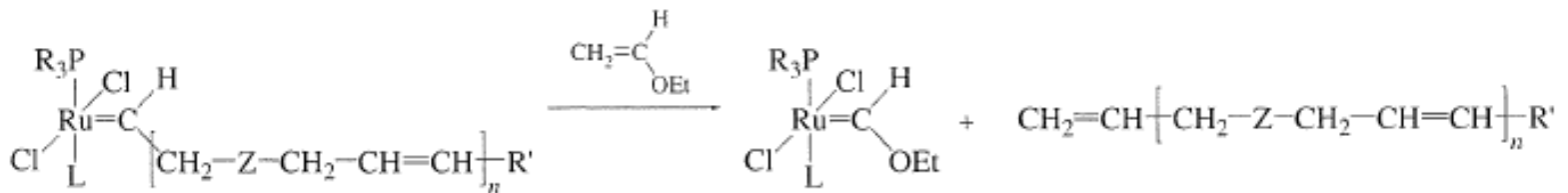


□ mechanism



□ a living polym'n

- block copolymer possible
- deactivation



□ cycloalkene

□ radical polym'n?

□ ZN catalyst?

■ mixture of ROMP and = polym'n

□ Grubbs catalyst → exclusively ROMP

□ isomers

□ cis, trans; ditacticity

□ conducting polymers

