



# **Shape Memory Alloys**

## **: An Overview & Nanoscale Characteristics**

2020. 05. 18

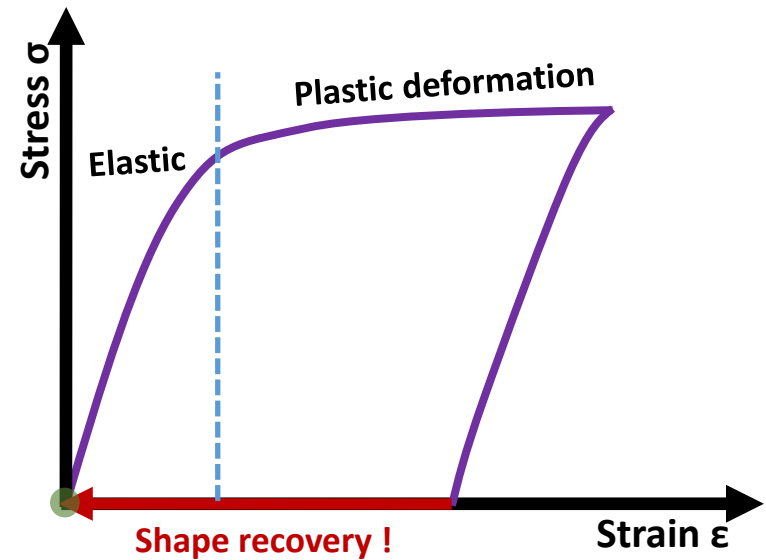
Current status of Structural Materials

**Ji Young Kim**

## ▶ Shape Memory Alloys

- ▶ Origin of SME : Thermoelastic martensitic transformation
- ▶ Type of SME : one-way / two-way SME
- ▶ Research trend of SMA
  - Alloy design / Orientation effect / **Size effect at the nanoscale**

How do we set the memory shape?

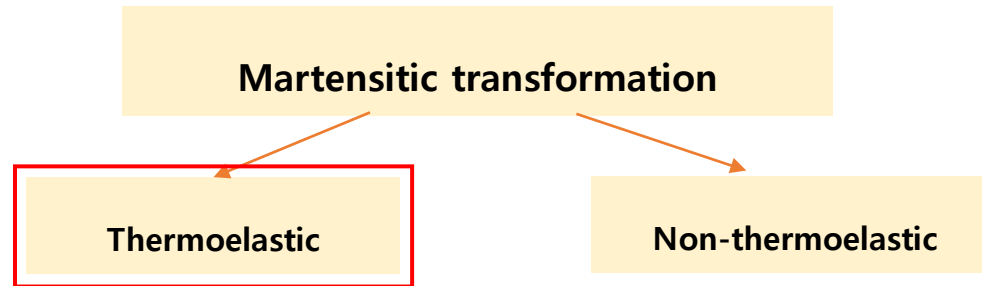


High recovery strain through **Phase transformation**

# Origin of SME : Thermoelastic martensitic transformation

## Study of reversible martensitic transformation (1949)

Cu-system (1953) → NiTi system (1963)



## ► Driving force from austenite to martensite

$$\Delta G = \underbrace{\pi r^2 t \Delta g_c}_{\text{Chemical free energy}} + \underbrace{\pi r^2 t A}_{\text{Elastic strain energy}} + \underbrace{\pi r^2 t B + 2\pi r^2 \sigma}_{\text{Plastic strain energy and Interface energy between A-M}} \approx 0$$

Chemical free energy

Elastic strain energy

Plastic strain energy

Interface energy between A-M

*Hiroyasu Funakubo, «Shape Memory Alloys» (1984)*

# Origin of SME : Thermoelastic martensitic transformation

$$\pi r^2 t B + 2\pi r^2 \sigma \approx 0$$

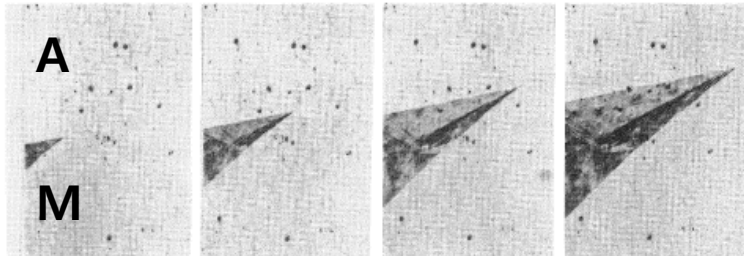
Plastic strain energy

Interface energy between A-M

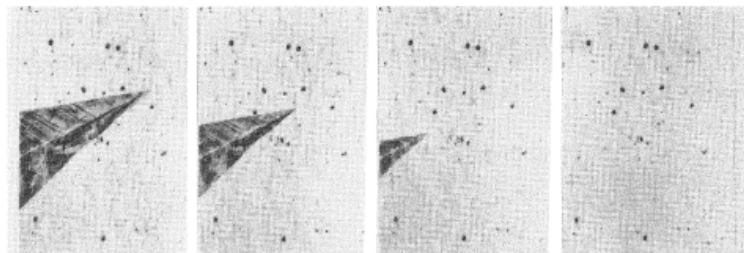
- ✓ good coherency A-M
- ✓ Structural change ↓
- ✓ volume change ↓

- ✓ SME : Martensitic transformation and reverse transformation through **specific path with preferred variant**
- ✓ **Ordered phase** with super-lattice, there is specific path with preferred variant depending on atomic bonding
  - Parent (austenite) has an ordered structure ex. B2, L2<sub>1</sub>

→ Cooling (growth)



→ Heating (shrinkage)



$$\Delta G = \pi r^2 t \Delta g_c + \pi r^2 t A$$

- **Cooling** : Equilibrium between chemical free energy difference and non chemical (elastic-strain) free energy
- **Heating** : Shrinkage of martensite until equilibrium

*Hiroyasu Funakubo, «Shape Memory Alloys» (1984)*

# Type of Shape Memory Effect

## Shape Memory Effect

### One-way SME

#### Super-elasticity

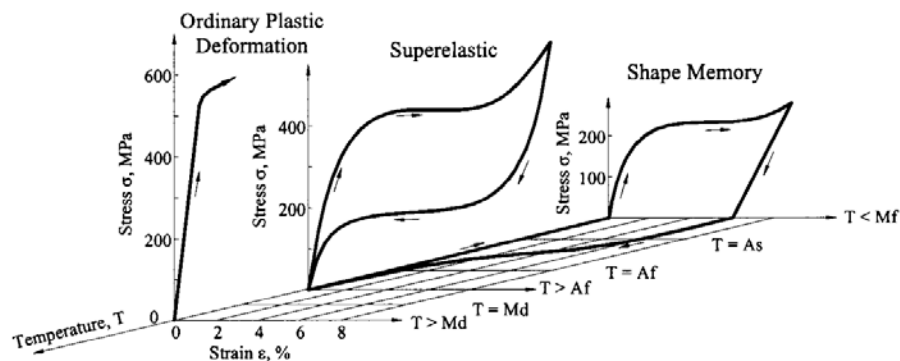
$$T > A_f$$

#### Shape memory effect (Heat treatment)

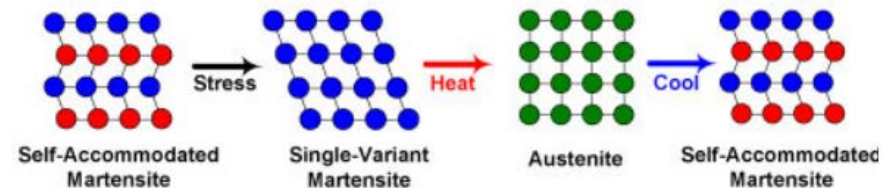
$$T < A_f$$

### Two-way SME

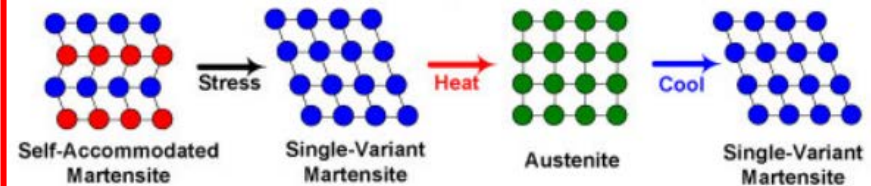
#### Shape change through temperature change



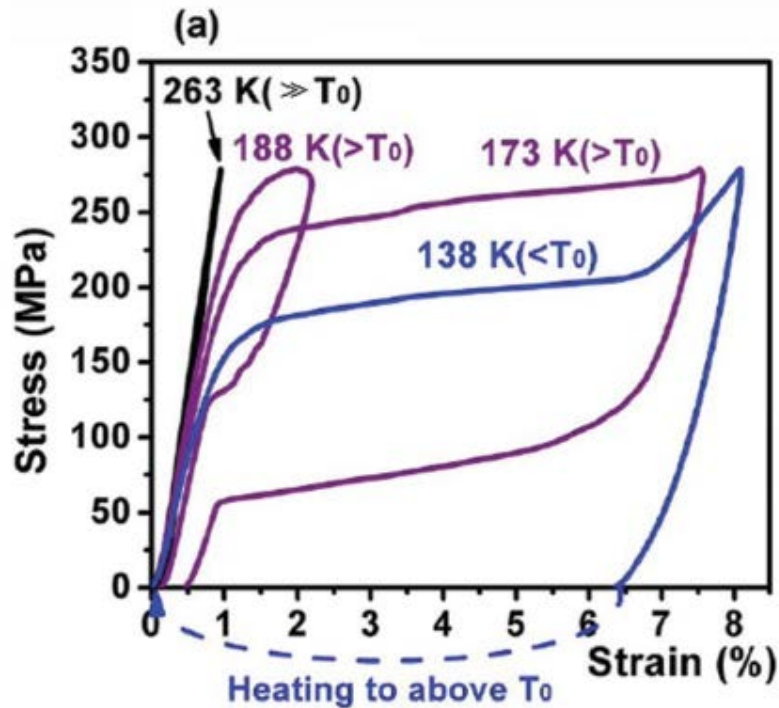
### One-way shape memory effect



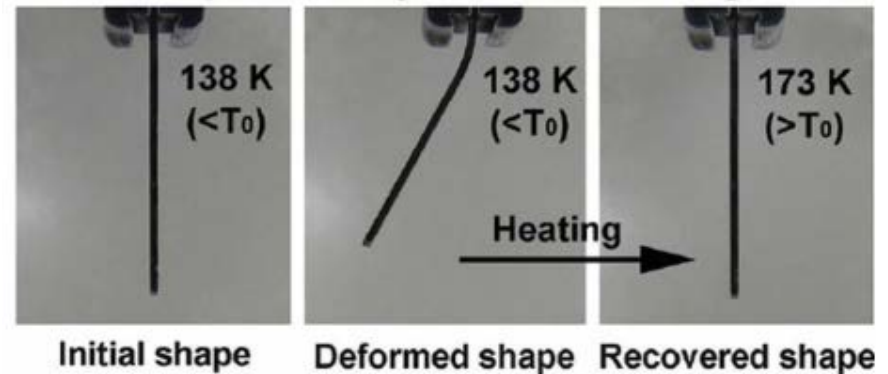
### Two-way shape memory effect



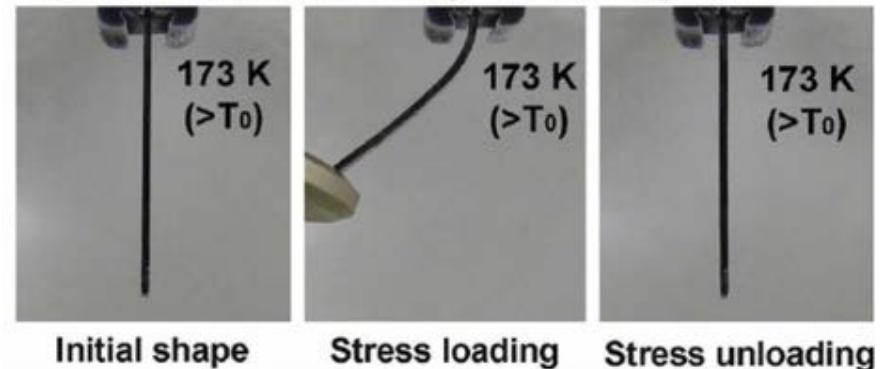
# One way SME : Super-elasticity & SME of SMA



(b) Shape memory effect of strain glass



(c) Superelasticity of strain glass



Yu Wang et al., *Physical Review Letters* 97 (2006) 225703.

# Application of SE & SME behavior of SMA

## ► Super-elasticity

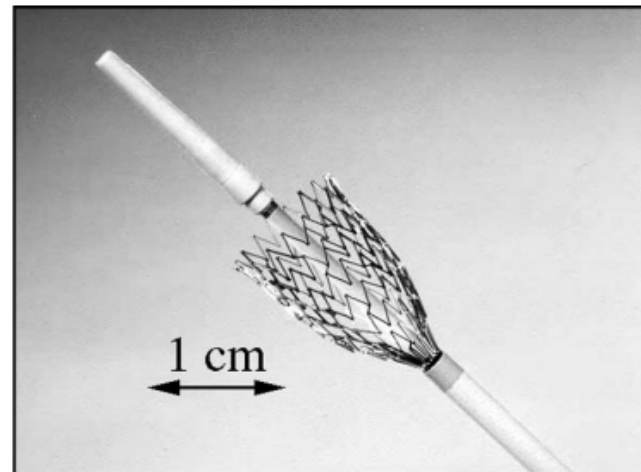
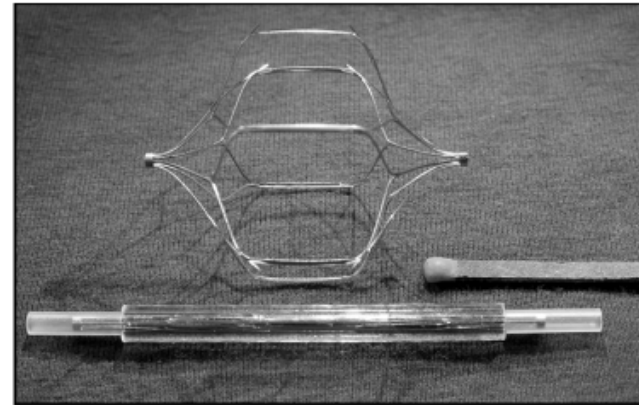
$$T > A_f$$



N. Pandis et al., *Seminars in Orthodontics* 16 (2010) 249-257.

## ► Shape Memory Effect

$$T > A_f$$

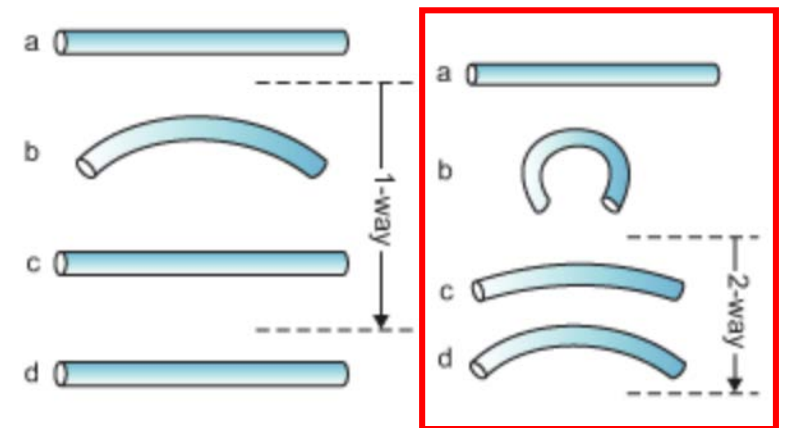


T.W. Duerig, «The use of superelasticity in modern medicine», *MRS bulletin* (2002)

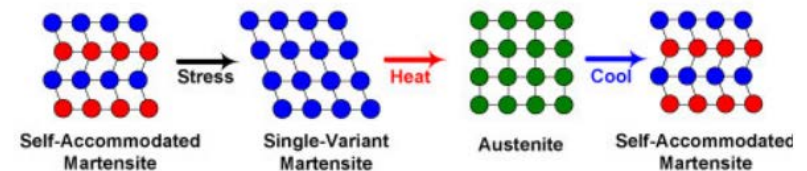
# Application of two-way SMA



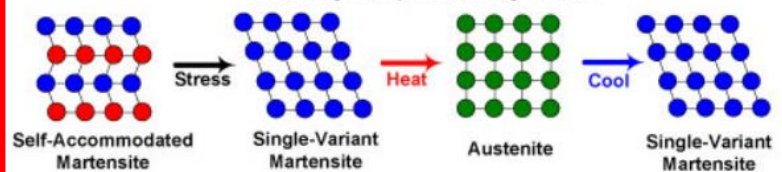
<https://www.youtube.com/watch?v=xhykVMFDULk>



One-way shape memory effect



Two-way shape memory effect



J Ma, I Karaman & R.D. Noebe, *International Materials Reviews* 55 (2010)

[https://en.wikipedia.org/wiki/Shape-memory\\_alloy](https://en.wikipedia.org/wiki/Shape-memory_alloy)

**Biomedical application as temperature sensitive sensor / grabber**

# Research trend to control characteristics of SMA (1) Finding system

- ✓ Thermoelastic Martensitic transformation
- ✓ Ordered phase as parent austenite phase

TABLE I.1  
Data for Alloys which Exhibit a Complete SME.

Alloy	Composition	$M_s$ (°C)	Transformation Temperature Hysteresis (°C)	Type of Transformation*	Ordered or Disordered
AgCd	44~49at.%Cd	-190~-50	~15	B2→M2H	ordered
AuCd	46.5~50at.%Cd	30~100	~15	B2→M2H	ordered
CuAlNi	14~14.5wt.%Al 3~4.5wt.%Ni	-140~100	~35	DO <sub>3</sub> →2H	ordered
CuAuZn	23~28at.%Au 45~47at.%Zn	-190~40	~ 6	L21→M18R	ordered
CuSn	~15at.%Sn	-120~30		DO <sub>3</sub> →2H or 18R	ordered
CuZn	38.5~41.5wt.%Zn	-180~-10	~10	B2→9R or M9R	ordered
CuZnX (X=Si, Sn, Al, Ga)	few wt.% X	-180~100	~10	B2→9R or M9R DO <sub>3</sub> →18R or M18R	ordered
InTi	18~23at.%Ti	60~100	~ 4	FCC→FCT	disordered
NiAl	36~38at.%Al	-180~100	~10	B2→M3R	ordered
TiNi	49~51at.%Ni	-50~100	~30	B2→B19	ordered
FePt	~25at.%Pt	~-130	~ 4	L1 <sub>2</sub> →ordered BCT	ordered
FePd	~30at.%Pd	~-100		FCC→FCT→BCT	disordered
MnCu	5~35at.%Cu	-250~180	~25	FCC→FCT	disordered

\* FCT means face centered tetragonal lattice; BCT means body centered tetragonal. For other symbols see section 1

Hiroyasu Funakubo, «Shape Memory Alloys» (1984)

# Research trend to control characteristics of SMA (2) Alloy design

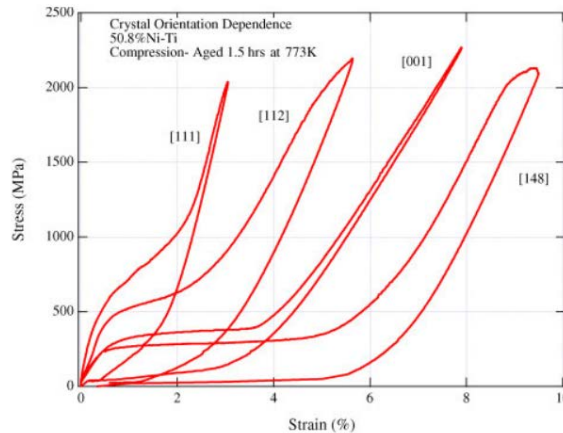
- Previous approach to control the SMA properties : Alloy design

➡ Control the phase stability (austenite)

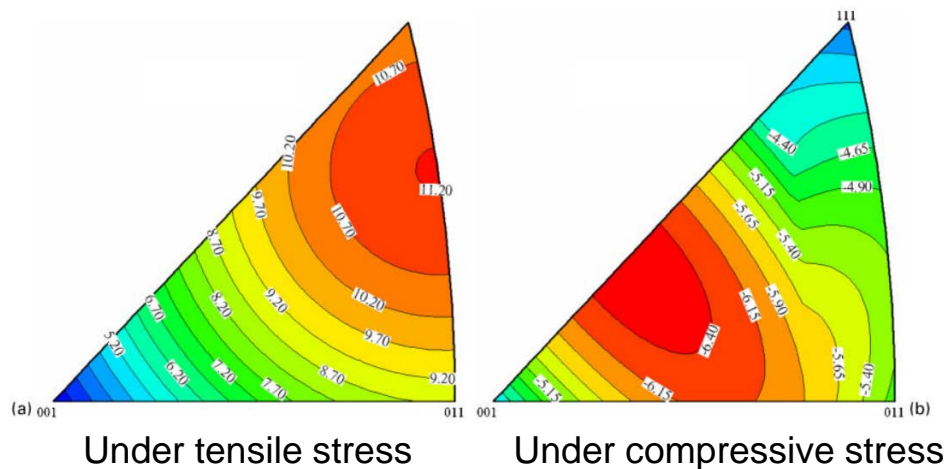
NiTi Based SMAs	$M_f$	$M_s$	$A_s$	$A_f$	Reference
Ti <sub>50</sub> Ni <sub>50</sub>	15	55	80	89	[49]
Ti <sub>49.5</sub> Ni <sub>50.5</sub>	-78	-19	9	53	[56]
Ti <sub>49</sub> Ni <sub>51</sub>	-153	-114	-89	-40	[4]
Ti <sub>49</sub> Ni <sub>51</sub> Cu <sub>10</sub>	8	30	35	50	[56]
Ti <sub>50</sub> Ni <sub>40</sub> Cu <sub>10</sub>	21	41	53	67	[56]
Ti <sub>44</sub> Ni <sub>47</sub> Nb <sub>9</sub>	-175	-90	-85	-35	[45]
Ti <sub>42.2</sub> Ni <sub>49.8</sub> Hf <sub>8</sub>	50	69	111	142	[57]
Ti <sub>40.7</sub> Ni <sub>49.8</sub> Hf <sub>9.5</sub>	61	90	118	159	[57]
Ti <sub>40.2</sub> Ni <sub>49.8</sub> Hf <sub>10</sub>	103	128	182	198	[57]
Ti <sub>35.2</sub> Ni <sub>49.8</sub> Hf <sub>15</sub>	95	136	140	210	[57]
Ti <sub>30.2</sub> Ni <sub>49.8</sub> Hf <sub>20</sub>	127	174	200	276	[57]
Ti <sub>48</sub> Ni <sub>47</sub> Zr <sub>5</sub>	20	65	75	138	[58]
Ti <sub>43</sub> Ni <sub>47</sub> Zr <sub>10</sub>	45	100	113	165	[58]
Ti <sub>38</sub> Ni <sub>47</sub> Zr <sub>15</sub>	100	175	175	230	[58]
Ti <sub>33</sub> Ni <sub>47</sub> Zr <sub>20</sub>	205	275	265	330	[58]
Ti <sub>50</sub> Pd <sub>50</sub>	550	563	580	591	[49]
Ti <sub>50</sub> Ni <sub>20</sub> Pd <sub>30</sub>	208	241	230	241	[49]
Ti <sub>50</sub> Ni <sub>10</sub> Pd <sub>40</sub>	387	403	419	427	[49]
Ti <sub>50</sub> Ni <sub>5</sub> Pd <sub>45</sub>	467	486	503	509	[49]
Ti <sub>50</sub> Ni <sub>45</sub> Pt <sub>5</sub>	10	29	36	49	[49]
Ti <sub>50</sub> Ni <sub>40</sub> Pt <sub>10</sub>	-8	18	-27	36	[49]
Ti <sub>50</sub> Ni <sub>30</sub> Pt <sub>20</sub>	241	300	263	300	[49]
Ti <sub>50</sub> Ni <sub>20</sub> Pt <sub>30</sub>	537	619	626	702	[49]

# Research trend to control characteristics of SMA (3) Orientation effect

## ► Mechanical response depending on the orientation

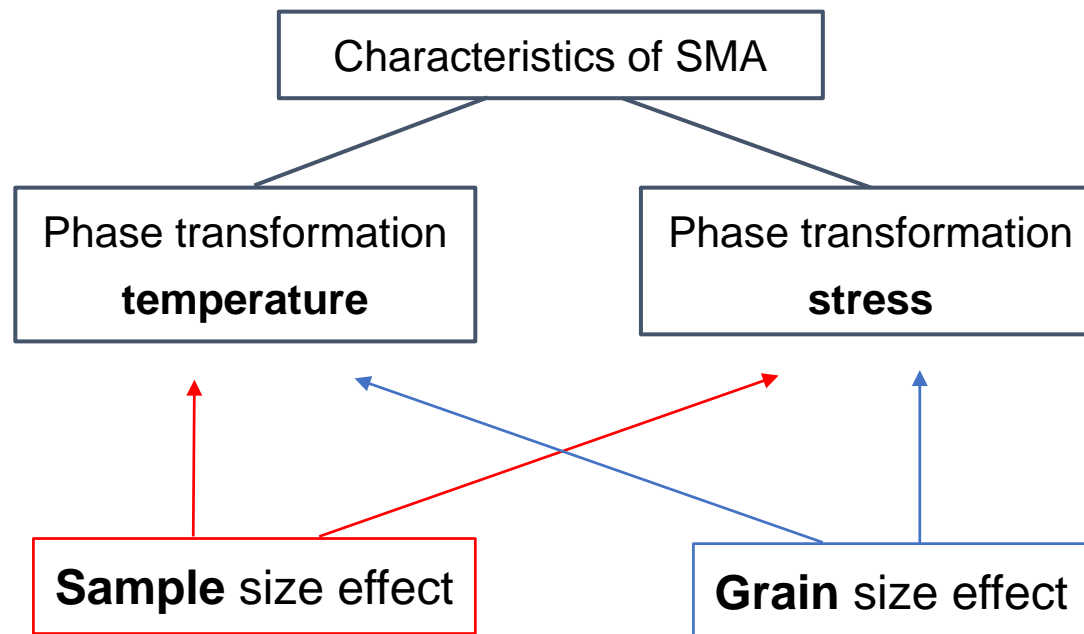


## ► Maximum transformation strain depending on the orientation



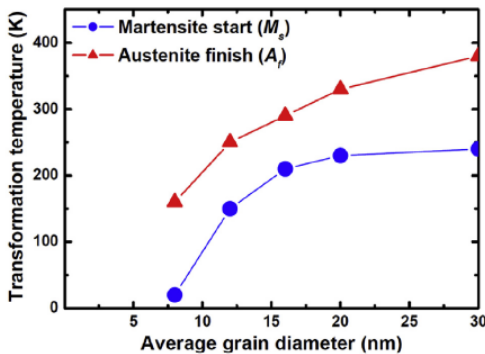
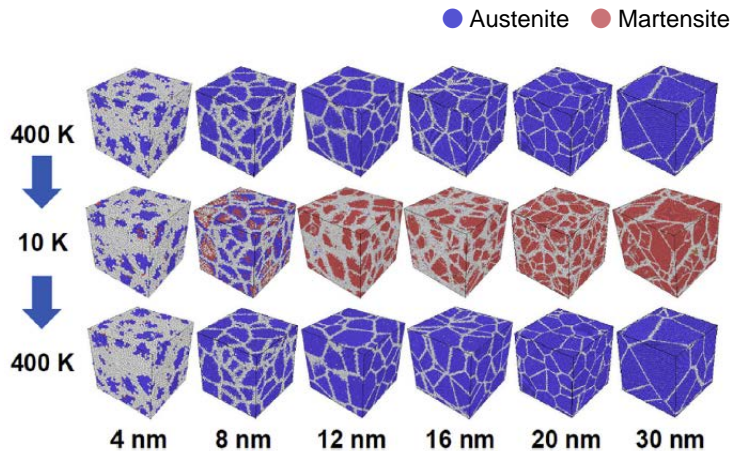
- **New approach : Abnormal behavior at the nanoscale**

➡ Surface area to volume ratio increases



# Size effect on phase transformation temperature

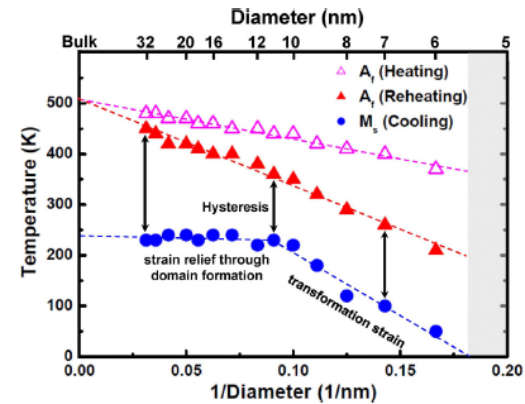
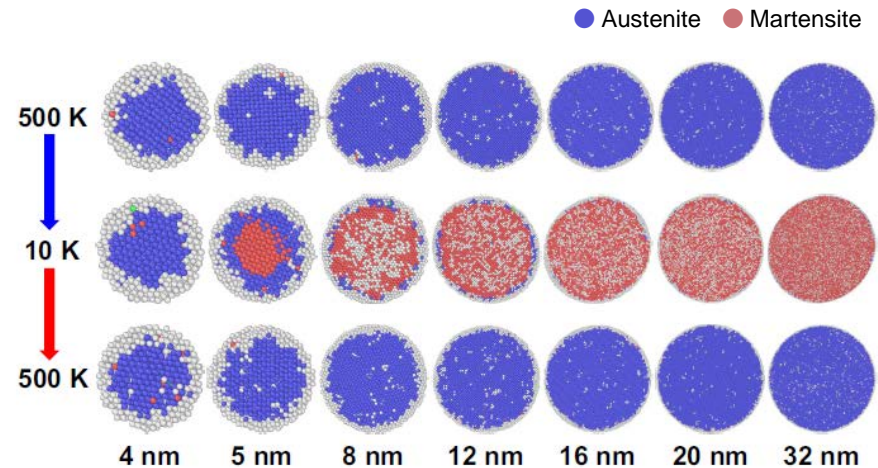
## ► Grain size effect



1. austenite over-stabilization :  $\gamma_{\text{austenite}} < \gamma_{\text{martensite}}$
2. Grain boundaries work as energy barrier

W.S. Ko et al., Acta Materialia 123 (2017) 90-101

## ► Sample size effect

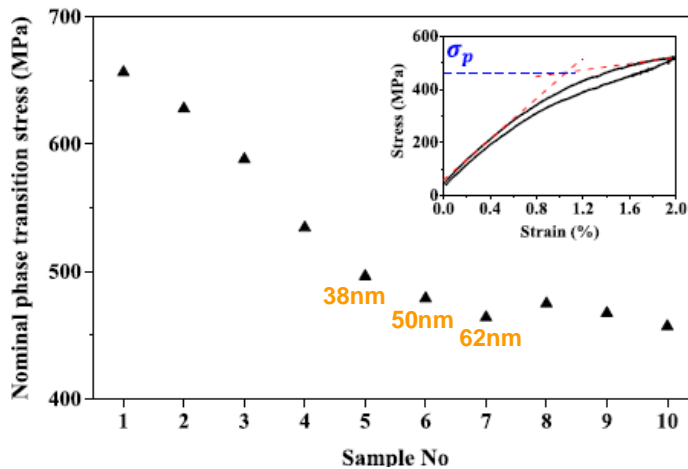
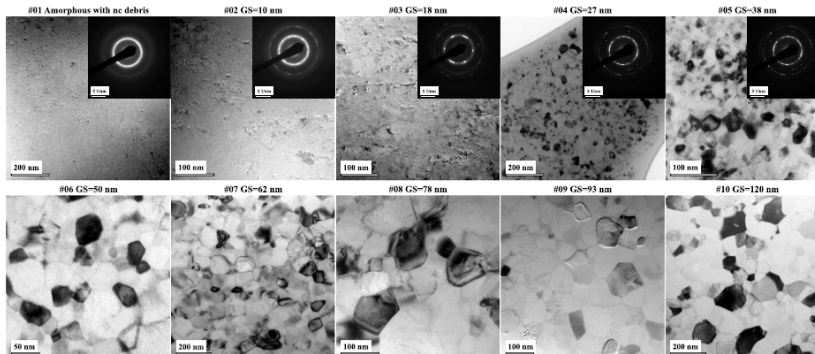


1. austenite over-stabilization :  $\gamma_{\text{austenite}} < \gamma_{\text{martensite}}$

W.S. Ko et al., Physical Review Materials 2 (2018) 030601

# Size effect on phase transformation stress

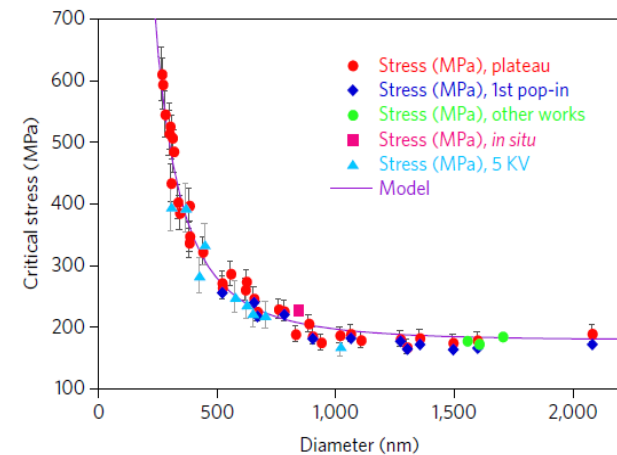
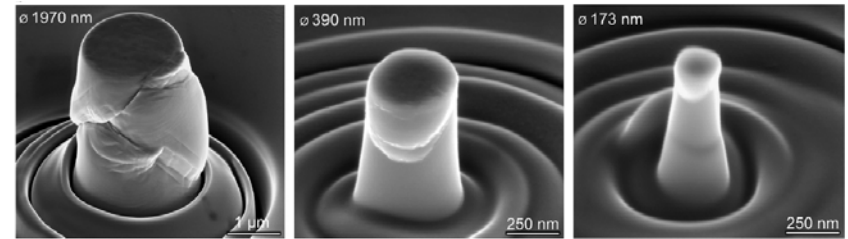
## ► Grain size effect



Transformation strain mechanism :  
Grain boundaries work as mechanical constraints.

Minglu Xia et al., *Materials Letters* 211 (2018) 352-355

## ► Sample size effect



Dislocation starvation



Homogeneous nucleation



Critical stress for PT increases

J.F. Gomez-Cortes et al., *Nature nanotechnology* 12 (2017) 790-796

- ▶ **Origin of SME : Thermoelastic martensitic transformation**
- ▶ **Type of SME : one-way / two-way SME**
- ▶ **Research trend of SMA**
  - ✓ **Searching alloy system**
  - ✓ **Alloy design using additional element**
  - ✓ **Orientation effect**
  - ✓ **Size effect at the nanoscale**
- ▶ **Industrial / Biomedical / Electrical Applications**

**Thank you for your kind attention**

# Type of Martensitic Transformation

Martensitic transformation

Athermal

Isothermal

