

Introduction to Nuclear Fusion

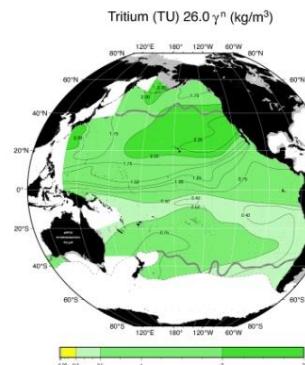
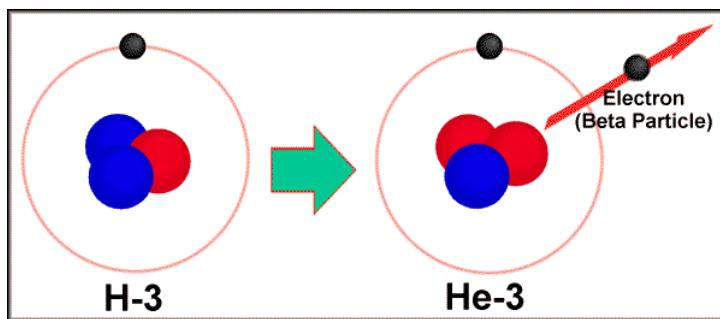
Prof. Dr. Yong-Su Na

Tritium breeding

Tritium Breeding

- **Tritium**

- The name is formed from the Greek word "tritos" meaning "third".
- Total steady state atmospheric and oceanic quantity produced by cosmic radiation ~ 50 kg



- **Tritium production by heavy water reactors (HWR)**

- extracted from the coolant and moderator of HWR $n + {}_1^2H \rightarrow {}_1^3H$
- Tritium could also be produced by placing lithium into control and shim rods of fission reactors.

Tritium Breeding

- Tritium Consumption in Fusion is huge:
55.8 kg per 1000 MW fusion power per year.

- Total tritium to be received:

- CANDU Reactors: 27 kg from over 40 years, (\$30M/kg)
Fission reactors: 2–3 kg/year (\$84M-\$130M/kg: ~억/g)
- Decay rate: 5.47 %/year (Half life: 12.3 year)

- Availability of **tritium supply** for fusion development beyond ITER first phase is an issue.

Large power D-T facilities must breed their own tritium
(this is why ITER's extended phase was planned to include the installation
of a tritium breeding blanket).

→ FW/Blanket are necessary in the **near term** to allow continued
development of D-T fusion



Korea WTRF

Tritium Breeding

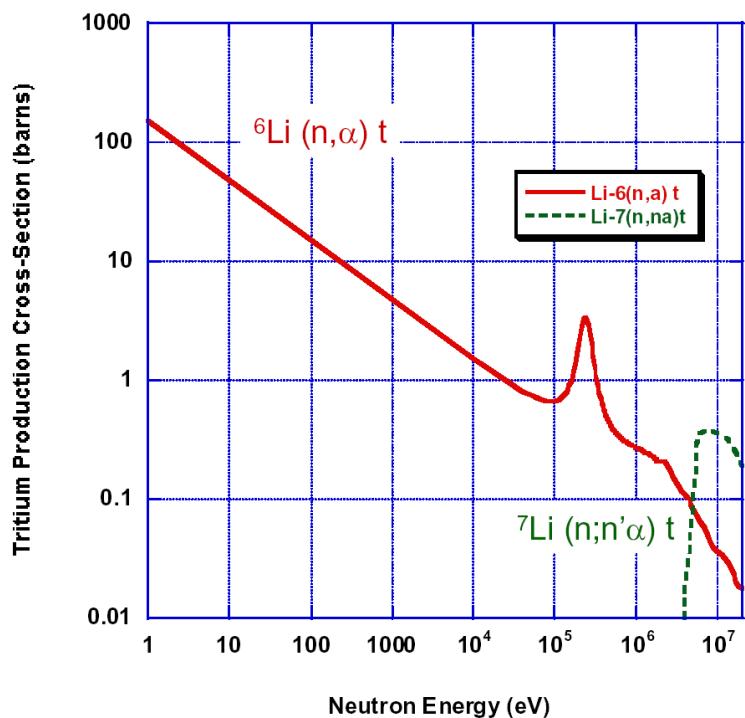
- Tritium production by neutron-induced reactions with natural lithium (${}^6\text{Li}:{}^7\text{Li}=7.5:92.5$)



thermal and epithermal neutron energy range



fast neutron energy range



The ${}^7\text{Li}(n,n'a)t$ reaction is a threshold reaction and requires an incident neutron energy in excess of 2.8 MeV.



Tritium Breeding

- **TBR (Tritium Breeding Ratio)**

- Ratio of total tritium production rate in blanket and tritium destruction rate in core

$$C_t = \frac{\int \int_{V_b v_n} \sigma_{n6}(v_n) N_6 N_n(v_n) v_n d^3 r + \int \int_{V_b v_n} \sigma_{n7}(v_n) N_7 N_n(v_n) v_n d^3 r}{\int_{V_c} N_d N_t \langle \sigma v \rangle_{dt} d^3 r}$$

N_6, N_7 : ${}^6\text{Li}$ and ${}^7\text{Li}$ atom densities in the blanket volume V_b

σ_{n6}, σ_{n7} : corresponding microscopic neutron absorption cross sections

N_n : speed dependent neutron density

v_n : neutron speed

V_c : fusion core volume

Tritium Breeding

● TBR (Tritium Breeding Ratio)

- 상용 핵융합로 100 kg/yr (~400 g/day) 정도의 tritium 요구

$$C_T = 55.7 P_f f_d \text{ (g/yr)}, P_f: \text{핵융합반응출력(MW)}, f_d: \text{availability}$$

Ex. $P_f = 2500 \text{ MWt}$ (전기 출력 1000 MWe), $f_d = 0.8 \rightarrow 100 \text{ kg}$ 소비

Cf. CANDU(중수로)에서의 tritium 생산량 ~2 kg/yr

Cf. Tritium available worldwide: ~20 kg (2006, Canada OPG)

(+Korea WTRF)

- ITER tritium credit: \$30 M/kg
- Market value: \$100M-\$200 M/kg (1억/g)
- TBR = 1.08 이상 요구: 재료표면으로의 흡착, 방사성 붕괴분의 보충,
저장용 tritium의 확보, 차기 핵융합발전소 건설 대비
- TBR 계산: neutronics – 물질과 중성자와의 상호작용의 단면적(핵데이터)과
계산기법의 개발이 중요.
blanket의 복잡한 구조 고려해야 함 (3-D).

Tritium Breeding

- TBR for Various Breeder Materials

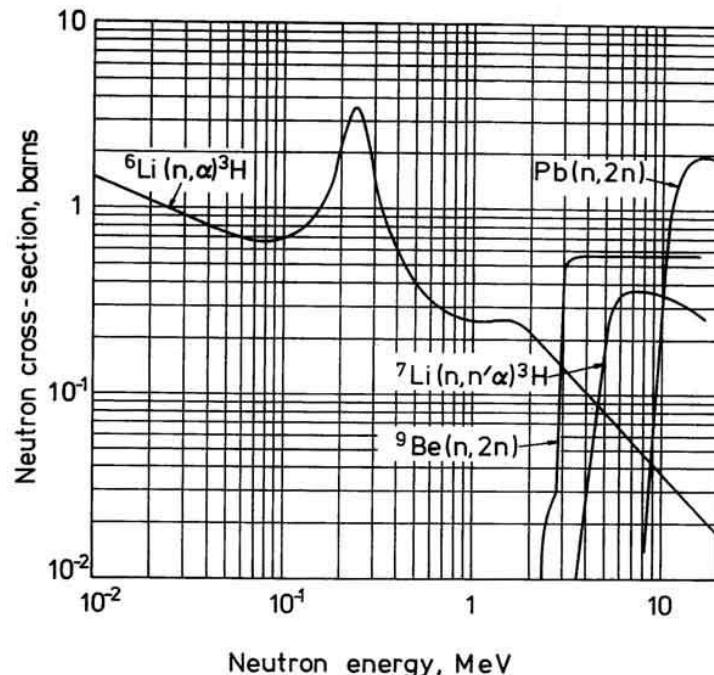
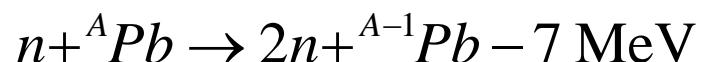
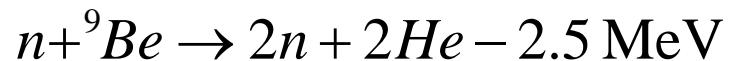
| Material | Calculated Tritium Breeding Ratio, C_T |
|--|--|
| $\text{Li}_{17}\text{Pb}_{83}$ (Lithium-lead eutectic) | 1.6 |
| LiPb | 1.4 |
| FLIBE | 1.1 |
| LiAlO_2 | 0.9 |
| Li_2O | 1.3 |
| Li_2SiO_4 | 0.9 |
| Li_2ZrO_3 | 1.0 |

- In a “typical” blanket 1 cm thick with 10% volume fraction of 316 SS, preceded by a 1 cm steel front-wall and backed by a 100 cm thick shield → Use of the various solid breeders generally requires an added neutron multiplier

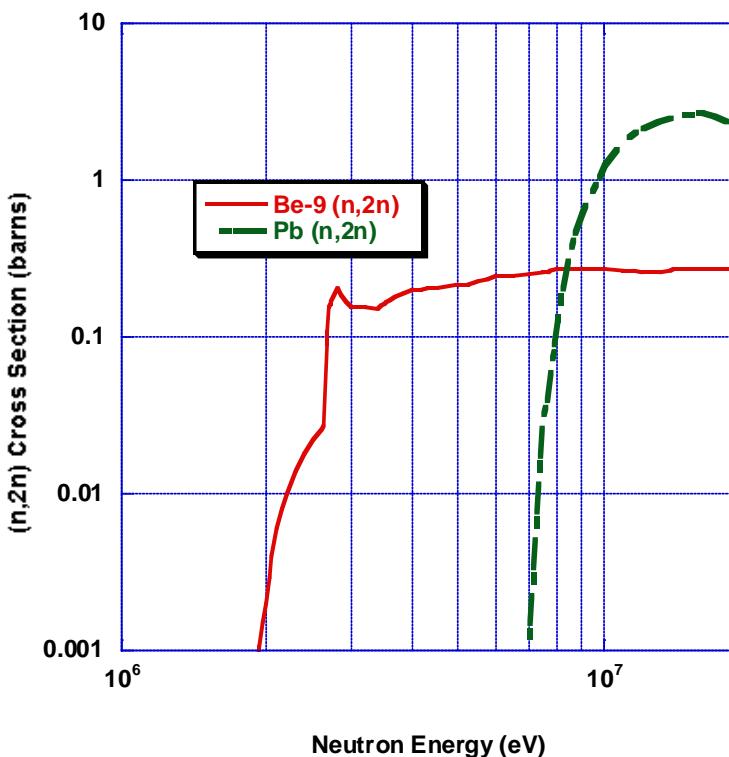
Tritium Breeding

• Neutron Multiplication

- Adequate tritium breeding may be obtained if a neutron multiplier such as ^{9}Be or Pb is added.



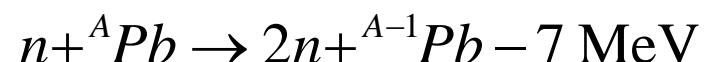
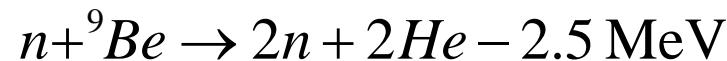
Be-9 ($n,2n$) and Pb($n,2n$)
Cross-Sections- JENDL-3.2 Data



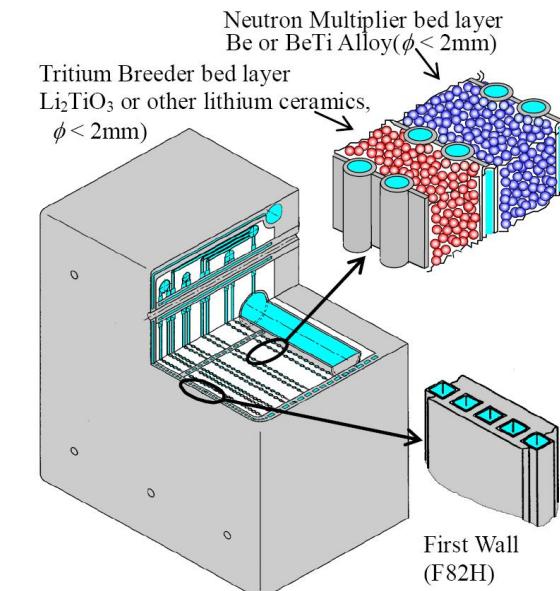
Tritium Breeding

● Neutron Multiplication

- Adequate tritium breeding may be obtained if a neutron multiplier such as ^9Be or Pb is added.



| Material | Estimated Upper Limit Breeding Ratio, C_T |
|----------------------------------|---|
| ^6Li | 1.1 |
| Natural Li | 0.9 |
| $^9\text{Be} + ^6\text{Li}$ (5%) | 2.7 |
| Pb + ^6Li (5%) | 1.7 |



Japan DEMO 2001
solid blanket concept

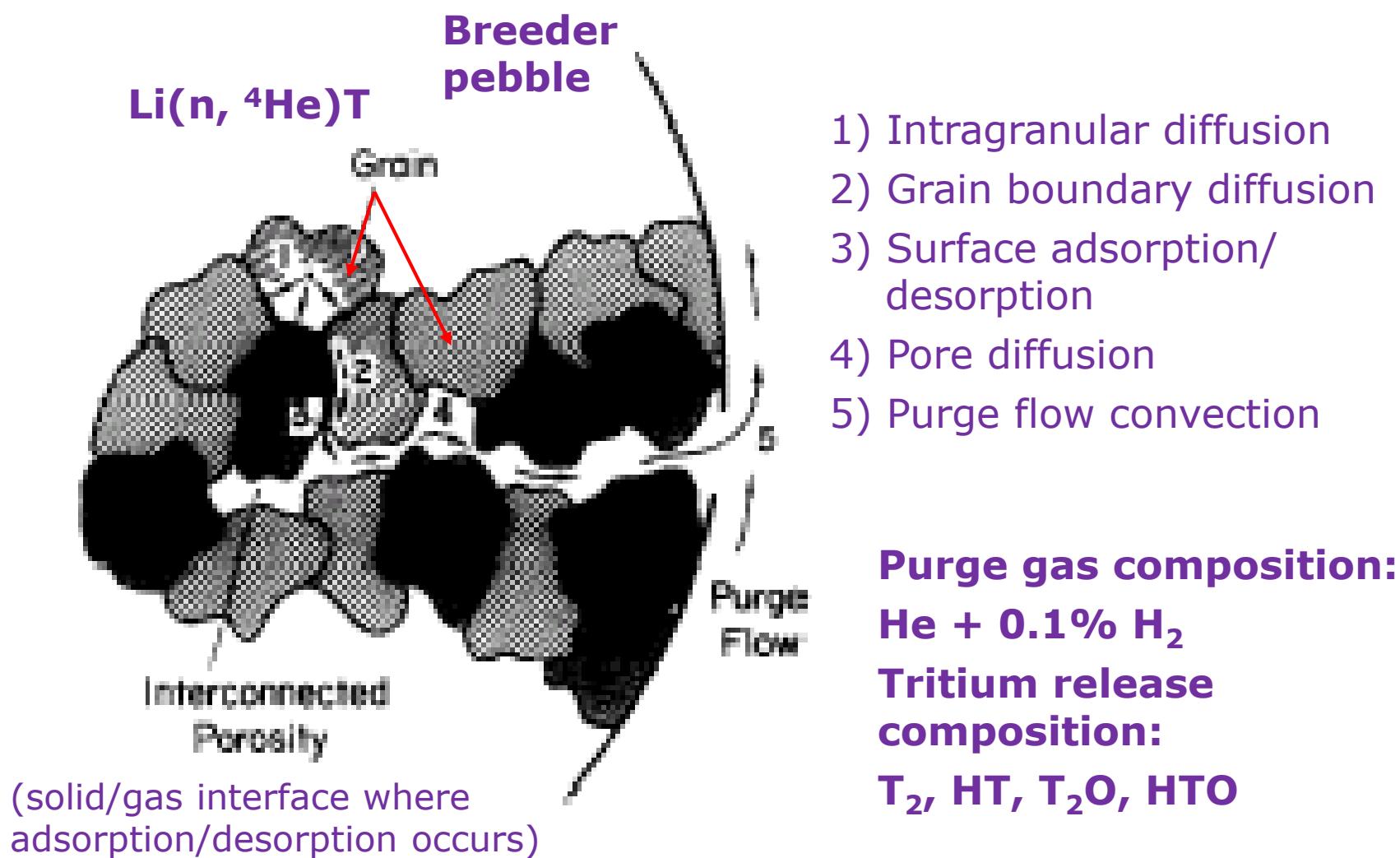
Assuming materials encompassing the entire fusion core

Tritium Breeding

● Solid Breeder Concepts

- 리튬세라믹스에 대한 tritium 용해도, 흡착량, 구조재료와의 반응성, tritium 확산계수 등의 설계 데이터베이스 필요
- 중성자 조사에 의해 생성된 tritium은 결정립 내에서의 확산, 표면이탈반응 등을 통해 sweep gas 중에 방출됨.
- 온도를 높여 확산 속도를 빠르게 하고, sweep gas에 H_2 첨가해서 표면반응을 빠르게 함.
(tritium 회수에 필요한 체류시간을 1일 이내로 줄임).
- Sweep gas로부터의 tritium 회수법:
HT gas의 흡착, HTO의 cold trap, 흡착

Mechanisms of tritium transport



Tritium Breeding

● Liquid Breeder Concepts

| Li | $\text{Li}_{17}\text{Pb}_{83}$ (Lithium-lead eutectic) | FLiBe ($\text{LiF}\cdot\text{BeF}_2$) (Molten salt fluids) |
|---|---|---|
| Difficulty in T recovery (high dissolution of T) | Easy T recovery (low dissolution of T) | |
| Tritium의 구조재료를 통한 투과누출이 작음: Tritium이 Li 중에 모임 | Tritium의 투과누출이 큼: 구조재로의 세라믹 코팅막 등 의 투과장벽이 필요 | FLiBe 중의 tritium 화학형 TF나 T_2 에 의해 구조재의 부식 증가 또는 tritium 추가누출 증대 |
| | | 화학적으로 안정하고 고온 사용이 가능 |

MHD Pressure Drop

- Motion of a conductor in a magnetic field produces an EMF that can **induce current** in the liquid. This must be added to Ohm's law:

$$\mathbf{j} = \sigma(\mathbf{E} + \mathbf{V} \times \mathbf{B}) \quad \mathbf{E} + \mathbf{V} \times \mathbf{B} = \eta \mathbf{j}$$

- Any induced current in the liquid results in an additional body force in the liquid that usually opposes the motion. This **body force** must be included in the Navier-Stokes equation of motion:

$$\frac{\partial \mathbf{V}}{\partial t} + (\mathbf{V} \cdot \nabla) \mathbf{V} = -\frac{1}{\rho} \nabla p + \nu \nabla^2 \mathbf{V} + \mathbf{g} + \frac{1}{\rho} \mathbf{j} \times \mathbf{B}$$

- For **liquid metal coolant**, this body force can have dramatic impact on the flow: e.g. **enormous MHD drag**, highly distorted velocity profiles, non-uniform flow distribution, modified or suppressed turbulent fluctuations

What is turbulence?

- Reynolds number: $Re = VL/v \leftarrow \boxed{(V^2/L) / (vV/L^2)}$

$$\frac{\partial \mathbf{v}}{\partial t} = -(\mathbf{v} \cdot \nabla)\mathbf{v} + \nu \nabla^2 \mathbf{v}$$

V^2/L vV/L^2

- When $Re \ll Re_{critical}$, flow = laminar
When $Re \gg Re_{critical}$, flow = turbulent

MHD Pressure Drop

- Main issue for flowing liquid metal in blankets

- Lorentz force resulting from liquid metal motion across the magnetic field generates MHD retarding force that is very high for electrically conducting ducts and complex geometry flow elements.
- Thin wall MHD pressure drop

$$\nabla p = \vec{j} \times \vec{B}$$

$$\Delta p_{MHD} = LjB \approx L\sigma v B^2 \frac{\sigma_w t_w}{\underbrace{\sigma a}_c}$$

p: pressure

L: flow length

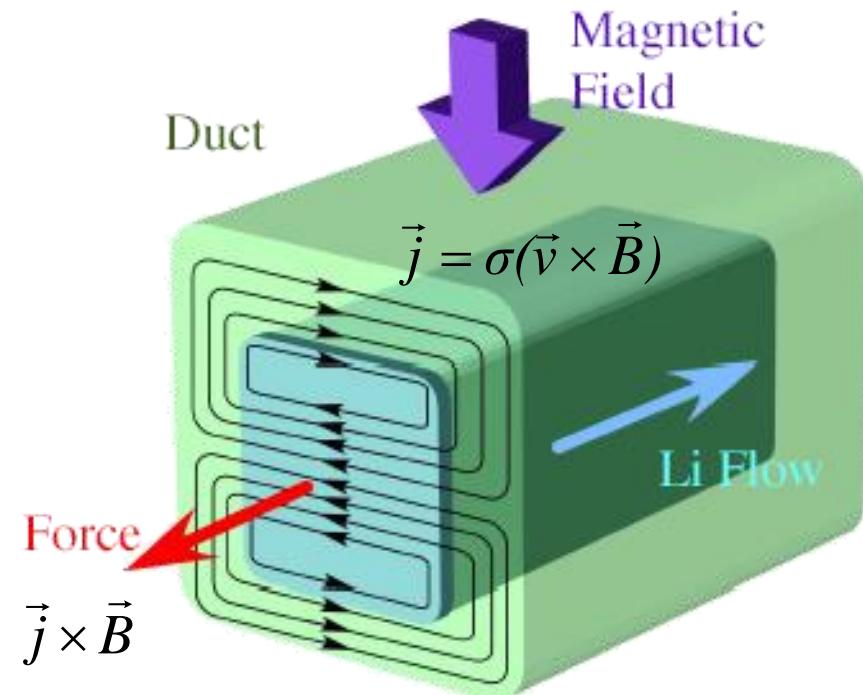
j: current density

B: magnetic induction

v: velocity

σ : conductivity (liquid metal or wall)

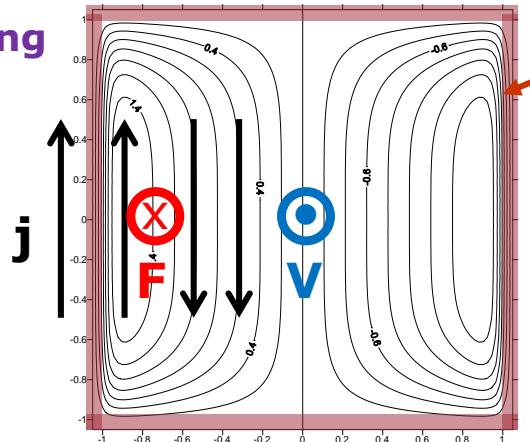
a,t: duct size, wall thickness



MHD Pressure Drop

- A perfectly insulated “WALL” can eliminate the MHD pressure drop.
But is it practical?

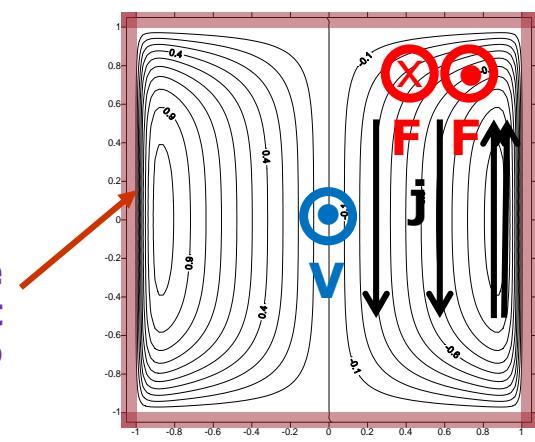
Conducting walls



Lines of current enter the low resistance wall – leads to very high induced current and high pressure drop

All current must close in the liquid near the wall – net drag from $j \times B$ force is zero

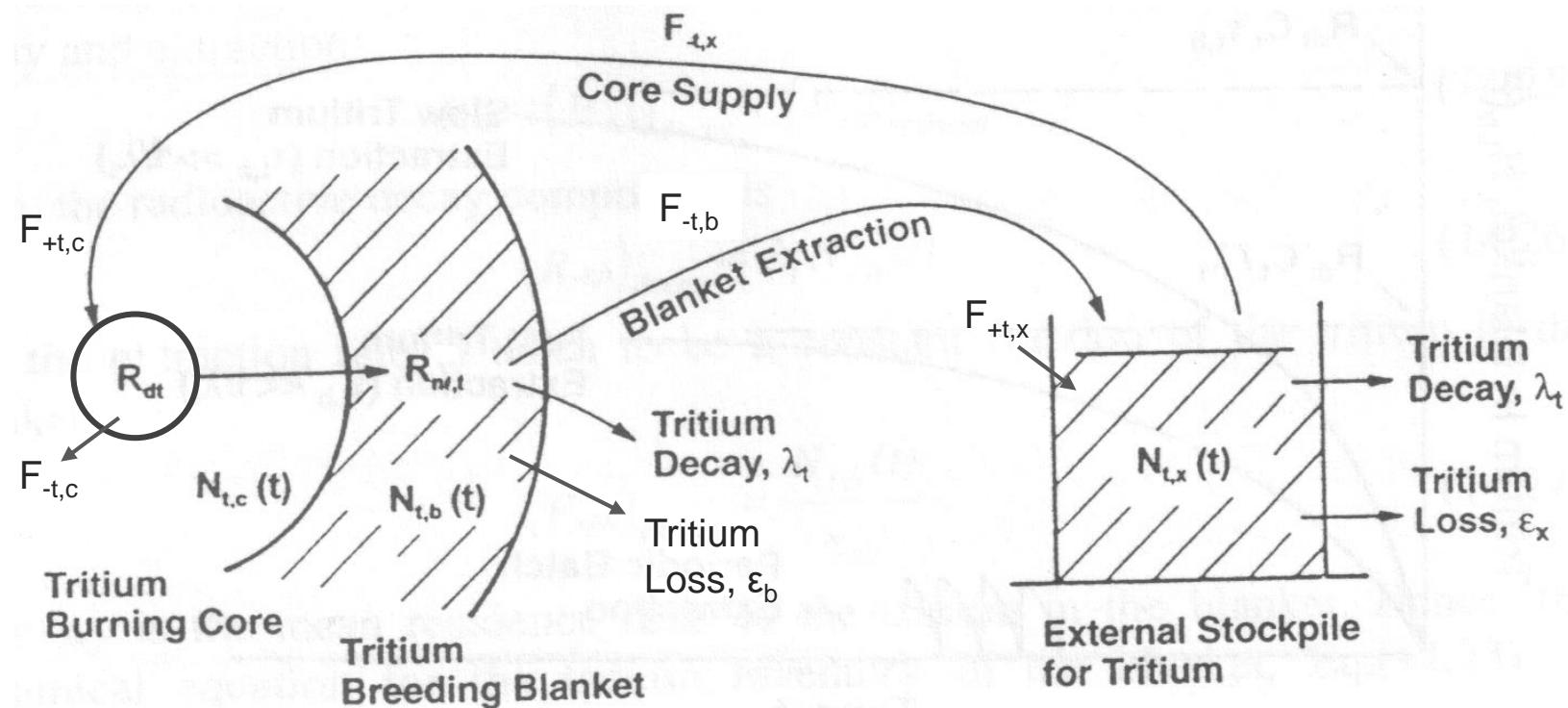
Insulated walls



- Net $J \times B$ body force $\nabla p = c \sigma v B^2$ where $c = (t_w \sigma_w)/(a \sigma)$
- For high magnetic field and high speed (self-cooled liquid metal concepts in inboard region) the pressure drop is large.
- The resulting stresses on the wall exceed the allowable stress for candidate structural materials

- Perfect insulators make the net MHD body force zero.
- But insulator coating crack tolerance is very low ($\sim 10^{-7}$).
 - It appears impossible to develop practical insulators under fusion environment conditions with large temperature, stress, and radiation gradients.
- Self-healing coatings have been proposed but none has yet been found (research is on-going).

Tritium Fuel Dynamics



Tritium Fuel Dynamics

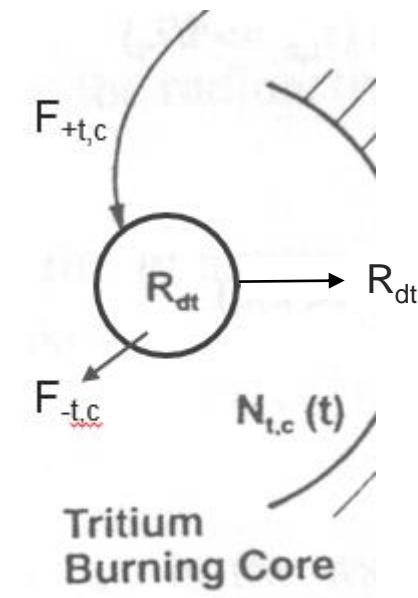
$$\frac{dN_{t,c}}{dt} = F_{+t,c} - F_{-t,c} - R_{dt} = f_t F_{+t,c} - R_{dt} = 0$$

f_t : respective burn fraction of tritium

Steady state

$$F_{+t,c} = \frac{R_{dt}}{f_t}$$

Tritium decay neglected due to shorter time scale



Tritium Fuel Dynamics

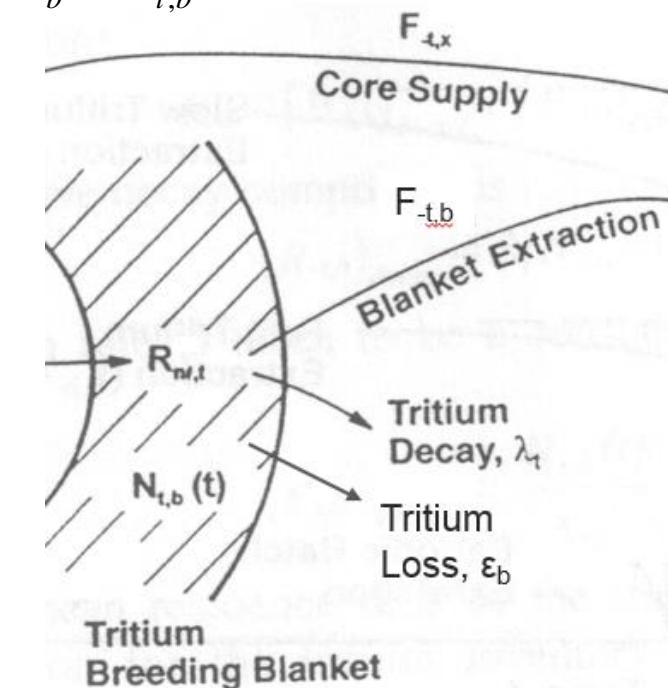
$$\frac{dN_{t,b}}{dt} = F_{+t,b} - F_{-t,b} - \lambda_t N_{t,b} - \varepsilon_b N_{t,b}$$

$$= C_t R_{dt} - \frac{N_{t,b}}{\tau_{t,b}} - \lambda_t N_{t,b} - \varepsilon_b N_{t,b} \quad \leftarrow \quad \frac{1}{\tau_b} = \frac{1}{\tau_{t,b}} + \lambda_t + \varepsilon_b$$

$$= C_t R_{dt} - \frac{N_{t,b}}{\tau_b}$$

$C_t = \frac{R_{nl,t}}{R_{dt}}$: Tritium breeding ratio

$\tau_{t,b}$: Mean residence time of the tritium in the blanket

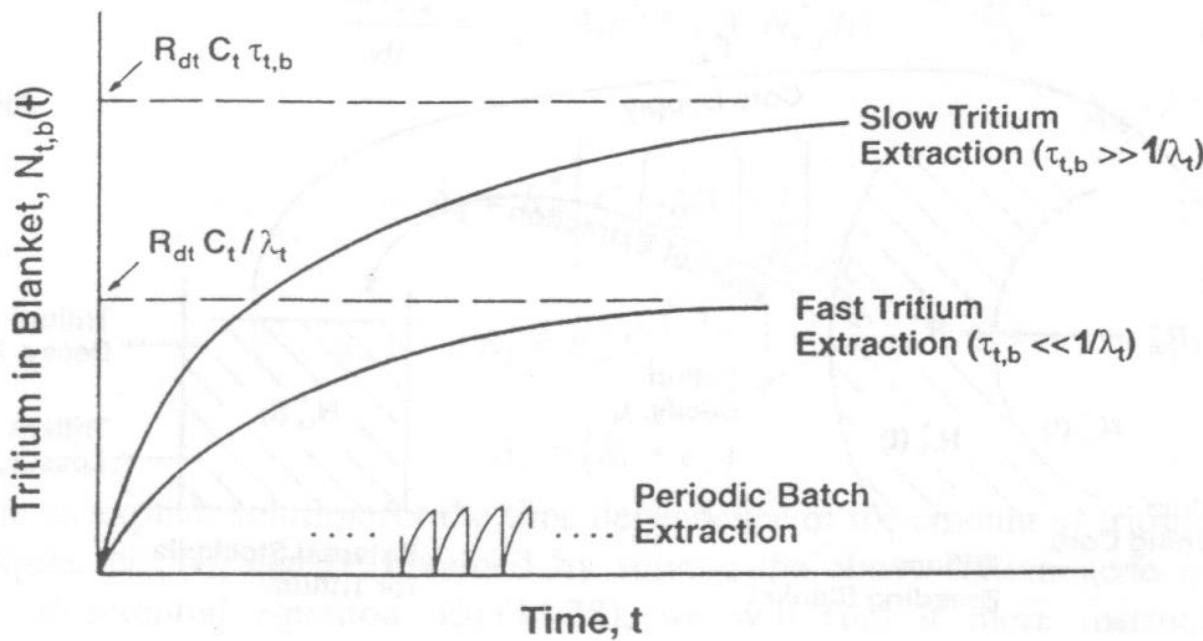


Tritium Fuel Dynamics

$$\frac{dN_{t,b}}{dt} = C_t R_{dt} - \frac{N_{t,b}}{\tau_b} \quad N_{t,b}(0) = 0$$

$$\frac{1}{\tau_b} = \frac{1}{\tau_{t,b}} + \lambda_t + \varepsilon_b$$

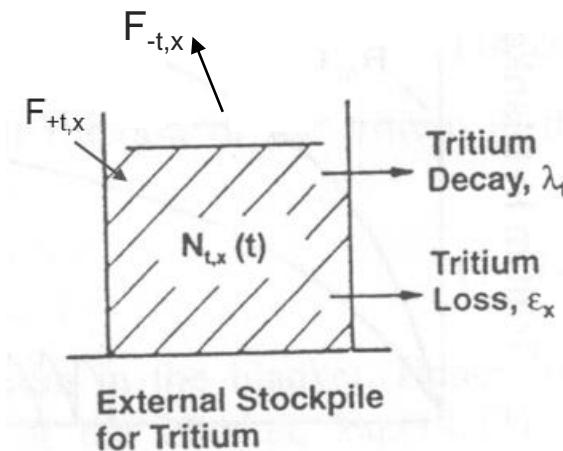
$$N_{t,b} = A e^{-\frac{t}{\tau_b}} + B = C_t R_{dt} \tau_b \left(1 - e^{-\frac{t}{\tau_b}} \right)$$



Tritium Fuel Dynamics

$$\begin{aligned}
 \frac{dN_{t,x}}{dt} &= F_{+t,x} - F_{-t,x} - \lambda_t N_{t,x} - \varepsilon_x N_{t,x} \\
 &= \frac{N_{t,b}}{\tau_{t,b}} - \frac{R_{dt}}{f_t} - \lambda_t N_{t,x} - \varepsilon_x N_{t,x} \\
 &= \frac{C_t R_{dt} \tau_b}{\tau_{t,b}} \left(1 - e^{-\frac{t}{\tau_b}} \right) - \frac{R_{dt}}{f_t} - (\lambda_t + \varepsilon_x) N_{t,x} \\
 &= A_0 - A_1 e^{-\frac{t}{\tau_b}} - A_2 N_{t,x}
 \end{aligned}$$

$$A_0 = R_{dt} \left[C_t \left(\frac{\tau_b}{\tau_{t,b}} \right) - \frac{1}{f_t} \right], \quad A_1 = R_{dt} C_t \left(\frac{\tau_b}{\tau_{t,b}} \right), \quad A_2 = \lambda_t + \varepsilon_x$$



$$F_{-t,b} = \frac{N_{t,b}}{\tau_{t,b}}$$

$$F_{-t,x} = F_{+t,c} = \frac{R_{dt}}{f_t}$$

$$N_{t,b} = C_t R_{dt} \tau_b \left(1 - e^{-\frac{t}{\tau_b}} \right)$$

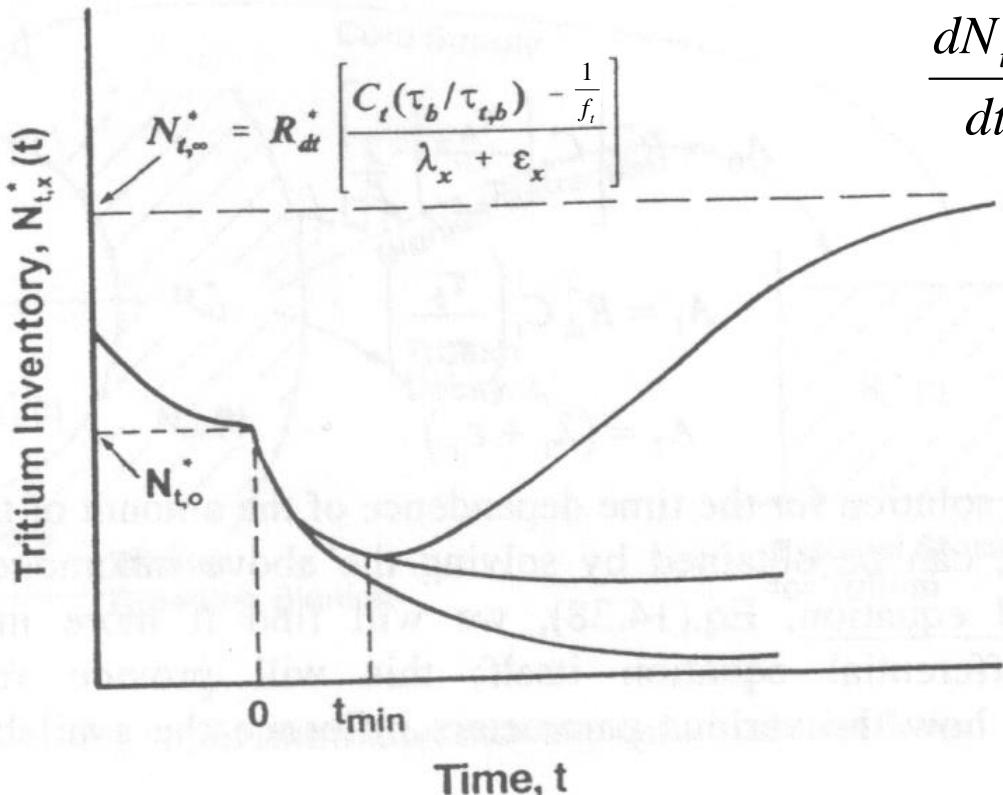
Tritium Fuel Dynamics

$$\frac{dN_{t,x}}{dt} = A_0 - A_1 e^{-\frac{t}{\tau_b}} - A_2 N_{t,x} \quad N_{t,x}(0) = N_{t,0}$$

$$N_{t,x} = c_1 e^{-A_2 t} + c_2 e^{-\frac{t}{\tau_b}} + c_3 \\ = \left(N_{t,0} - \frac{A_1}{\frac{1}{\tau_b} - A_2} - \frac{A_0}{A_2} \right) e^{-A_2 t} + \left(\frac{A_1}{\frac{1}{\tau_b} - A_2} \right) e^{-\frac{t}{\tau_b}} + \frac{A_0}{A_2}$$

Tritium Fuel Dynamics

$$N_{t,x} = \left(N_{t,0} - \frac{A_1}{\frac{1}{\tau_b} - A_2} - \frac{A_0}{A_2} \right) e^{-A_2 t} + \left(\frac{A_1}{\frac{1}{\tau_b} - A_2} \right) e^{-\frac{t}{\tau_b}} + \frac{A_0}{A_2}$$



$$\frac{dN_{t,x}}{dt} = A_0 - A_1 e^{-\frac{t}{\tau_b}} - A_2 N_{t,x}$$

$$A_0 = R_{dt} \left[C_t \left(\frac{\tau_b}{\tau_{t,b}} \right) - \frac{1}{f_t} \right]$$

$$A_1 = R_{dt} C_t \left(\frac{\tau_b}{\tau_{t,b}} \right)$$

$$A_2 = \lambda_t + \varepsilon_x$$