

Reactors I

Today's lecture

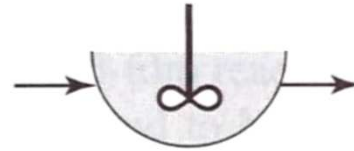
- Types of bioreactors
- Generic approach for reactor analysis
- Reactor analysis example: batch reactor
 - Batch reactor analysis for 1st order reaction
 - Batch reactor analysis for Monod kinetics
(with some knowledge buildup for numerical analysis)

Bioreactors

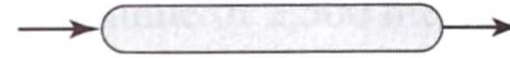
Suspended growth:



Batch reactor

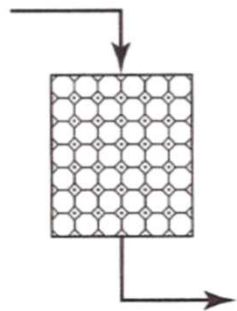


Continuous-stirred
tank reactor

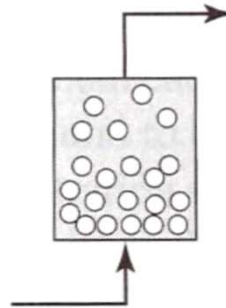


Plug-flow reactor

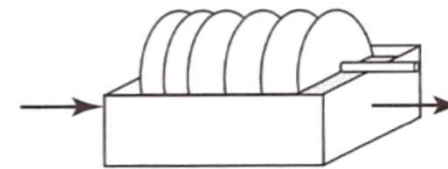
Attached growth:



Packed-bed reactor



Fluidized-bed reactor



Rotating biological contactor

Suspended vs. attached growth



suspended growth #1

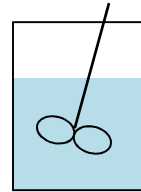


attached growth #2

Reactors for suspended growth

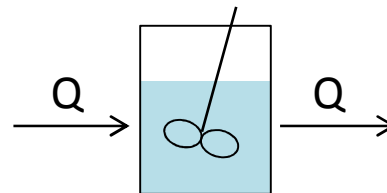
- **Batch reactor**

- Bench-scale test systems
- Some wastewater processes – “sequencing batch reactors”



- **Continuously-stirred tank reactor (CSTR)**

- Activated sludge
- Flocculator



- **Plug flow reactor (PFR)**

- Disinfection
- Long river/canal
- Pipeline/aqueduct



Reactor analysis

1. Draw schematics, define control volume, make assumptions if necessary

2. Set mass balance (for a single substance!!!)

(mass rate of accumulation)

= (rate of mass in) – (rate of mass out)

+ (mass rate of gain/loss)



Any processes related to gain/loss, but here we are interested in reactions!

3. Rearrange/solve the equation to a useful form

Reactor analysis: Batch reactor, 1st order

1) Schematics, CV & assumption:

entire reactor as CV, complete mixing, initial concentration = C_0

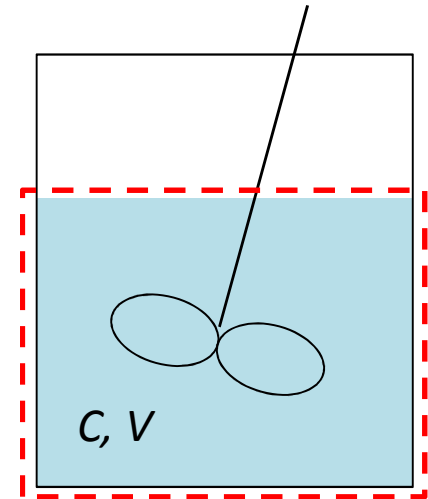
2) Set mass balance (for the contaminant)

$$\frac{dC}{dt} = -kC$$

3) Rearrange/solve

$$\frac{dC}{C} = -kdt \quad \rightarrow \quad \int_{C_0}^C \frac{dC}{C} = - \int_0^t kdt \quad \rightarrow \quad \ln C - \ln C_0 = -kt$$

$$C/C_0 = e^{-kt}$$



Reactor analysis: Batch reactor, Monod

1) Schematics, CV & assumption:

initial substrate concentration = S^0

initial active biomass concentration = X_a^0

2) Set mass balance

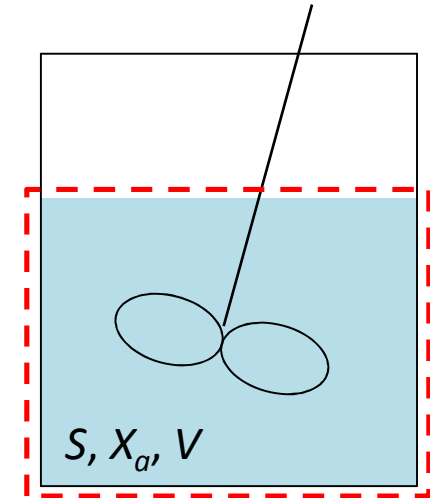
(one for substrate, one for active biomass)

[substrate mass balance]

$$\frac{dS}{dt} = r_{ut} = -\frac{\hat{q}S}{K+S}X_a$$

[active biomass mass balance]

$$\frac{dX_a}{dt} = \mu X_a = \left(Y \frac{\hat{q}S}{K+S} - b \right) X_a = r_{net}$$



r_{net} = net rate of active biomass growth ($M_x L^{-3} T^{-1}$)

Batch, Monod: Governing & initial eqs.

3) Rearrange/solve

We need to get a solution for...

Governing equations

$$\frac{dS}{dt} = -\frac{\hat{q}S}{K + S}X_a$$

$$\frac{dX_a}{dt} = \left(Y \frac{\hat{q}S}{K + S} - b \right) X_a$$

Initial conditions

$$S(t = 0) = S^0 \quad X_a(t = 0) = X_a^0$$

Batch, Monod: Challenge

Our interest would be S vs t , X_a vs t

The math here is much more difficult than it was for 1st order reaction because:

- There are two variables which are inter-correlated
- The differential equations are nonlinear with respect to S

Two ways of solving a mathematical model:

- 1) Analytical solution** – an exact solution
 - such as $S = f(t)$, $X_a = g(t)$; not always available
- 2) Numerical solution** – an approximate solution

Batch, Monod: Analytical solution

We need an assumption which is only occasionally acceptable that decay is negligible.

Then,

$$X_a = X_a^0 + Y(S^0 - S) \quad (\text{biomass growth}) = (\text{true yield}) \times (\text{substrate utilized})$$

The two mass balance equations are reduced to one nonlinear differential eq.:

$$\frac{dS}{dt} = -\frac{\hat{q}S}{K+S} [X_a^0 + Y(S^0 - S)]$$

Using the best knowledge of math, we get:

$$t = \frac{1}{\hat{q}} \left\{ \left(\frac{K}{X_a^0 + YS^0} + \frac{1}{Y} \right) \ln(X_a^0 + YS^0 - YS) - \left(\frac{K}{X_a^0 + YS^0} \right) \ln \frac{SX_a^0}{S^0} - \frac{1}{Y} \ln X_a^0 \right\} \quad [5.11]$$

We fail to get an explicit solution of S as a function of t

Batch, Monod: Numerical solution

$$\frac{dS}{dt} = -\frac{\hat{q}S}{K+S}X_a \quad \frac{dX_a}{dt} = \left(Y \frac{\hat{q}S}{K+S} - b \right) X_a$$

Divide the time range into finite time steps with a length of Δt .

Then, between n^{th} and $n+1^{\text{th}}$ time step, the 1^{st} derivatives can be approximated as:

$$\frac{dS}{dt} \approx \frac{S^{n+1} - S^n}{\Delta t} \quad \frac{dX_a}{dt} \approx \frac{X_a^{n+1} - X_a^n}{\Delta t} \quad S^n \text{ \& } X_a^n: S \text{ \& } X_a \text{ values at } n^{\text{th}} \text{ time step, respectively}$$

If n^{th} time step data are used for the right hand sides of the equations it is called as an “explicit” method.

cf) “implicit” method uses $n+1^{\text{th}}$ time step

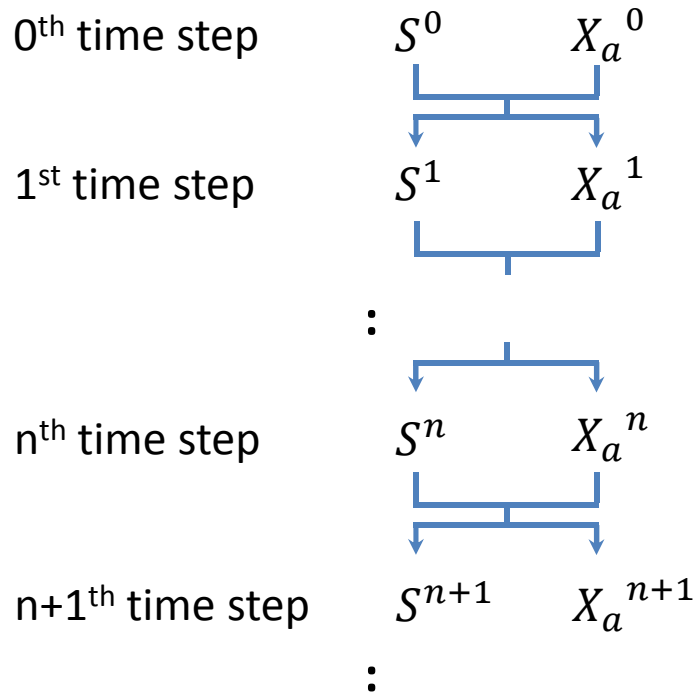
Let's try explicit method:

$$\frac{S^{n+1} - S^n}{\Delta t} = -\frac{\hat{q}S^n}{K + S^n} X_a^n \quad \Rightarrow$$

$$S^{n+1} = \left(1 - \frac{\hat{q}}{K + S^n} X_a^n \Delta t\right) S^n$$

$$\frac{X_a^{n+1} - X_a^n}{\Delta t} = \left(Y \frac{\hat{q}S^n}{K + S^n} - b\right) X_a^n \quad \Rightarrow$$

$$X_a^{n+1} = \left\{1 + \left(Y \frac{\hat{q}S^n}{K + S^n} - b\right) \Delta t\right\} X_a^n$$



References

- #1) <https://www.wecprojects.com/media/articles/understanding-activated-sludge-wastewater-management-a-process-overview/>
- #2) <http://www.purewatergazette.net/blog/texas-city-struggles-under-invasion-of-water-filter-flies-june-11-2013/>