# Water treatment I

#### Water treatment I

- Water treatment process overview
- Coagulation & flocculation
- Softening (removing hardness)

#### Water treatment

- Goal of municipal water treatment: to provide water that is both potable and palatable
  - potable: safe to drink; palatable: pleasant to drink
- Factors determining drinking water quality
  - Physical: color and turbidity, temperature, taste and odor
  - Chemical: toxic chemicals and chemicals that make water non-palatable
  - Microbiological: pathogens
  - Radiological: ex) uranium

# Indicator for pathogens

- Indicator is needed for pathogens because it is not practical to analyze all different species
- Total coliforms
  - Most frequently used indicator for pathogens
  - Reasons for using total coliforms as an indicator:
    - Inhabit the intestinal tracks of humans and other mammals
    - Exist in large numbers in individuals
    - Survive in natural waters for relatively long without growth
    - Relatively easy to analyze

# Sources of drinking water

- Surface water
  - Variable composition
  - Low mineral content
  - Low hardness
  - High turbidity
  - Colored
  - DO present



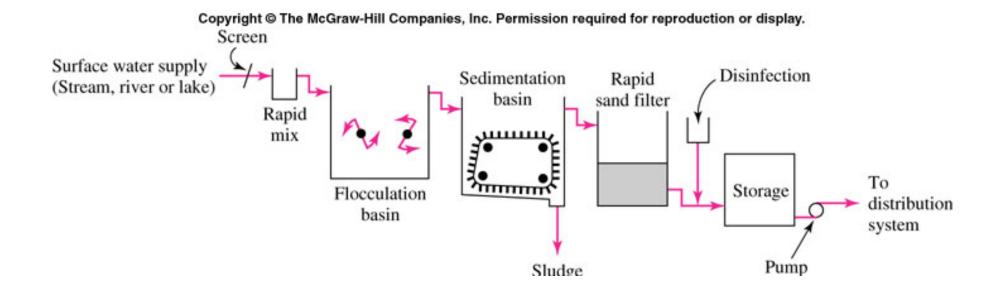
#### Groundwater

- Constant composition
- High mineral content
- High hardness
- High Fe, Mn
- Low turbidity
- Low color
- Low DO



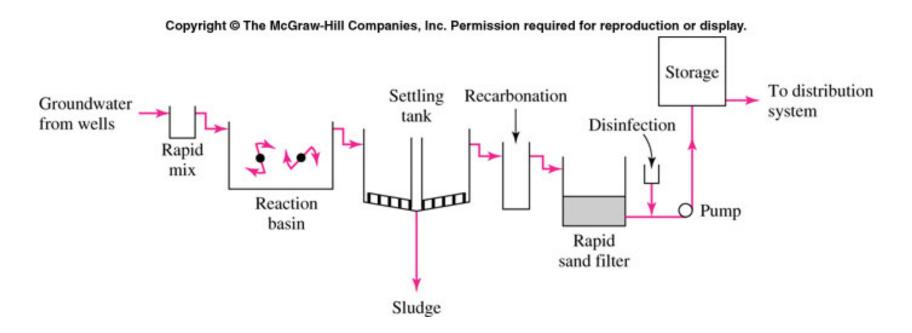
## Water treatment systems

Coagulation plant: conventional surface water treatment



## Water treatment systems

Water softening plant: for groundwater with high hardness



#### Particle removal in water

- In surface water treatment, remove particles first
- Concerns involved in particles in water

#### Particles...

- Cause turbidity and color in water
- Clog filters, foul membranes, reduce disinfection efficiency

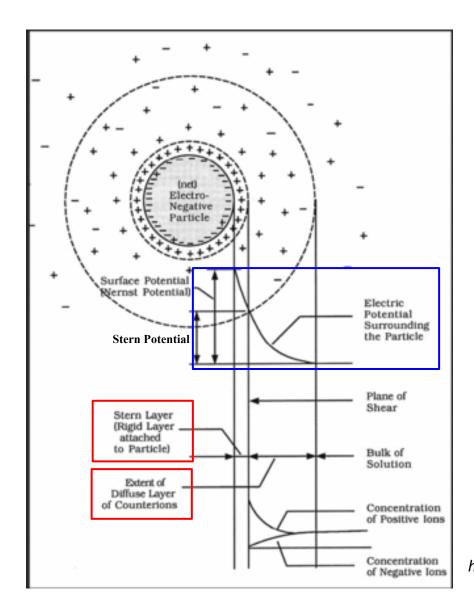
#### And some particles...

- Are pathogenic (viruses, bacteria, cysts, ...)
- Harbor pathogens
- Have toxic substances
- Are involved in disinfection byproduct formation

#### **Colloids**

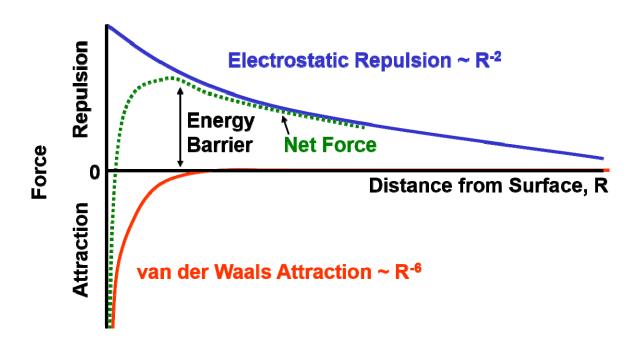
- Small particles (0.001 to 1 μm)
- Usually negatively charged
- Stability of colloidal suspension
  - "Stable" colloidal suspension:
     particles are like-charged (usually (-) charge)
    - → particles repel each other
    - → particles do not stick together or settle down easily
  - Destabilization of colloidal suspension: neutralizing the particle charge so that the particles can stick together and settle down

# Colloids – electrical double layer



- Ion distribution near the charged colloid is different from the bulk liquid
- Stern layer: rigid layer, ions attached to particle
- Diffuse layer: ions are mobile

# Colloids – electrical double layer



- Need "jumping" the energy barrier for particle adhesion
- Ways to reduce the energy barrier
  - Reduce the surface charge of the particle
  - Increase the ionic strength of the solution (compresses the electrical double layer)

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# Coagulation-flocculation

- Coagulation-flocculation process is used to remove colloidal particles from water
  - Coagulation: a <u>chemical</u> process; change the particle surface properties so that particles can stick together when they collide
  - Flocculation: a <u>physical</u> process; create conditions that allows particles to grow in size
- Result: formation of a "floc" (larger, settleable particles)



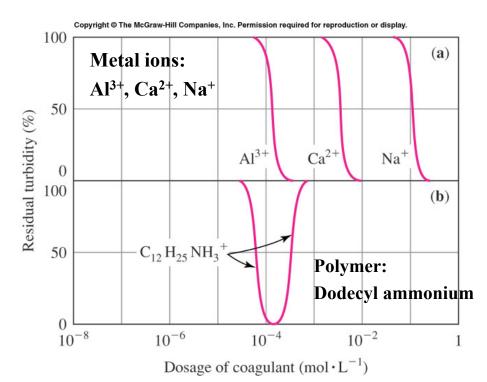
http://www.wrights-trainingsite.com/ WT%20coagfloconb.html

# Mechanisms of Coagulation-flocculation

- Charge neutralization
- Compression of the electric double layer
- Inter-particle bridging
- Enmeshment in a precipitate

## Coagulation

- Goal: To alter the surface charge of the particles so that the particles can stick together to form an initial "floc"
- Coagulants: chemicals added to water for coagulation
- Metal salts or polymeric materials are used as coagulants



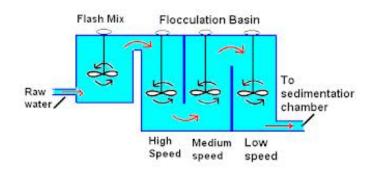
- Among metal ions, trivalent ions are most effective
- For some coagulants, charge reversal may occur if overdosed (-) → (+)

# Coagulants

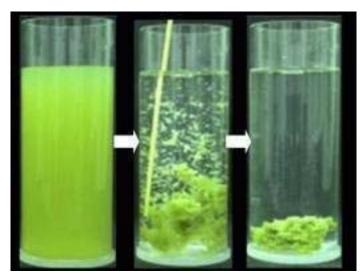
- Key properties
  - Trivalent cation (if a metal salt is to be used)
  - Nontoxic
  - Insoluble in neutral pH
- Commonly used coagulants
  - Al $^{3+}$  or Fe $^{3+}$  salts
  - Alum  $(Al_2(SO_4)_3 \cdot 14H_2O)$ : most common
    - Alum dissolution:  $Al_2(SO_4)_3 \cdot 14H_2O \leftrightarrow 2Al^{3+} + 3SO_4^{2-} + 14H_2O$
  - Ferric (Fe<sup>3+</sup>) cations:  $Fe_2(SO_4)_3 \cdot 7H_2O$ ,  $FeCl_3 \cdot 7H_2O$

#### **Flocculation**

- Goal: allow particles to grow by gentle mixing so that they can easily settle
- Usually configured as a three step process
- Too little mixing not
   enough energy for particles
   to stick together
- Too much mixing → particles break down



http://chemistry.tutorvista.com



http://www.tech-fag.com

# Softening

- Goal: to reduce hardness of water
- Hardness
  - The term used to characterize a water that does not lather well, causes a scum, and leaves scales
  - Caused by polyvalent cations (+2, +3, ...)

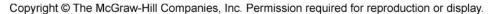


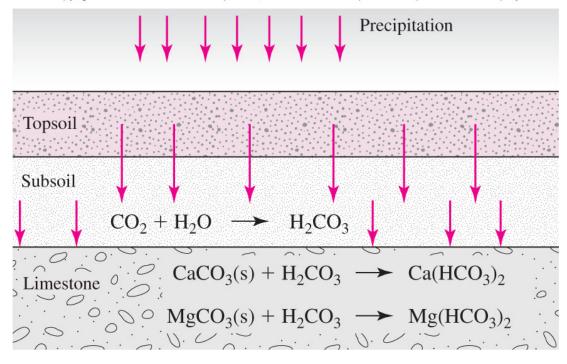
http://www.watersoftenerbest.blogspot.com



http://www.proenv.com

#### Formation of hardness





- As rainwater infiltrates, the water gets CO<sub>2</sub> by the respiration of microorganisms
- Recall  $CO_2 + H_2O \rightarrow H_2CO_3$
- Carbonic acid (H<sub>2</sub>CO<sub>3</sub>) dissolves limestone (CaCO<sub>3</sub>, MgCO<sub>3</sub>)
- Hardness is of concern in limestone areas

- Total hardness (TH)
  - Technically: the sum of all polyvalent cations

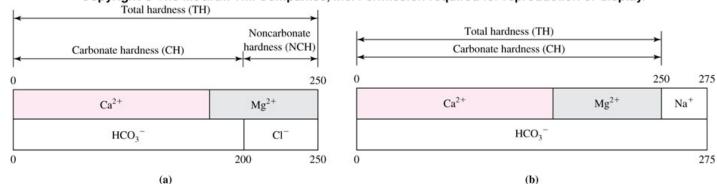
$$TH = (Ca^{2+}) + (Mg^{2+}) + (Fe^{3+}) + (Fe^{2+}) + (Ba^{2+}) + \cdots$$
$$= \sum_{i=1}^{n} (X^{m+})_i$$

Practically (most of the time): the sum of Ca<sup>2+</sup> and Mg<sup>2+</sup>

$$TH \cong (Ca^{2+}) + (Mg^{2+})$$

- Carbonate and noncarbonate hardness
  - Total hardness (TH) is divided into carbonate (CH) and noncarbonate (NCH) hardness (TH = CH + NCH)
  - Carbonate hardness: the maximum amount of hardness that can be associated with carbonates ( $HCO_3^-$  and  $CO_3^{2-}$ )
    - When TH > Alk ( $\approx$  [HCO<sub>3</sub><sup>-</sup>] + 2[CO<sub>3</sub><sup>2-</sup>]), CH = Alk, NCH = TH CH
    - When **TH** ≤ **Alk**, **CH** = **TH**, NCH = 0

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#### Units

- eq/L or meq/L
- mg/L as CaCO<sub>3</sub> (recall alkalinity unit)
- Unit conversion:  $(mg/L \text{ as } CaCO_3) = 50 \text{ x } (meq/L)$ (as  $CaCO_3$  is 50 mg/meq)

Term	Concentration range (mg/L as CaCO <sub>3</sub> )		
Soft	<17.1		
Slightly hard	17.1-60		
Moderately hard	60-120		
Hard	120-180		
Very hard	>180		

**Q:** A sample of water having a pH of 7.0 has the following concentration of ions. Calculate the total hardness and the carbonate hardness of the water sample.

Ion	Concentration (mg/L)	Ion	Concentration (mg/L)	
Ca <sup>2+</sup>	40	HCO <sub>3</sub> -	110	
Mg <sup>2+</sup>	10	SO <sub>4</sub> <sup>2-</sup>	67.2	
Na <sup>+</sup>	11.8	Cl-	11	
K <sup>+</sup>	7.0			

# Lime-soda softening

- Addition of lime (Ca(OH)<sub>2</sub>) and soda ash (Na<sub>2</sub>CO<sub>3</sub>)
- Precipitates Ca<sup>2+</sup> and Mg<sup>2+</sup> using following reactions:

$$Ca^{2+} + CO_3^{2-} \rightleftharpoons CaCO_3(s)$$
  
 $Mg^{2+} + 2OH^- \rightleftharpoons Mg(OH)_2(s)$ 

- Target on Ca<sup>2+</sup> and carbonate hardness first, leaving as much Mg<sup>2+</sup> and noncarbonate hardness as possible
  - pH of water should be ~10.3 for Ca<sup>2+</sup> precipitation and ~11 for Mg<sup>2+</sup> precipitation
  - Have to provide CO<sub>3</sub><sup>2-</sup> for noncarbonate hardness

# Reading assignment

Textbook Ch 10 p. 453-481

#### Slide#22 solution)

Don't have to consider Na<sup>+</sup>, K<sup>+</sup>, SO<sub>4</sub><sup>2-</sup> and Cl<sup>-</sup>

Ion	Conc. (mg/L)	Ion weight	Conc. (mM)	Conc. (meq/L)
Ca <sup>2+</sup>	40	40	1.0	2.0
Mg <sup>2+</sup>	10	24.3	0.41	0.82
HCO <sub>3</sub> -	110	61	1.8	1.8

$$TH = (Ca^{2+}) + (Mg^{2+}) = 2.8 \text{ meq/L}$$
 $TH \text{ in } mg/L \text{ as } CaCO_3 = 2.8 \text{ meq/L } \times 50 \text{ mg/meq} = 140 \text{ mg/L as } CaCO_3$ 
 $Since (Ca^{2+}) + (Mg^{2+}) > (HCO_3^{-}),$ 
 $CH = (HCO_3^{-}) = 1.8 \text{ meq/L} = 90 \text{ mg/L as } CaCO_3$ 
 $NCH = TH - CH = 140 - 90 = 50 \text{ mg/L as } CaCO_3$