

Softening

- Goal: to reduce hardness of water
- Hardness
 - The term used to characterize a water that does not lather well, causes a scum, and leaves scales
 - Caused by polyvalent cations (+2, +3, ...)



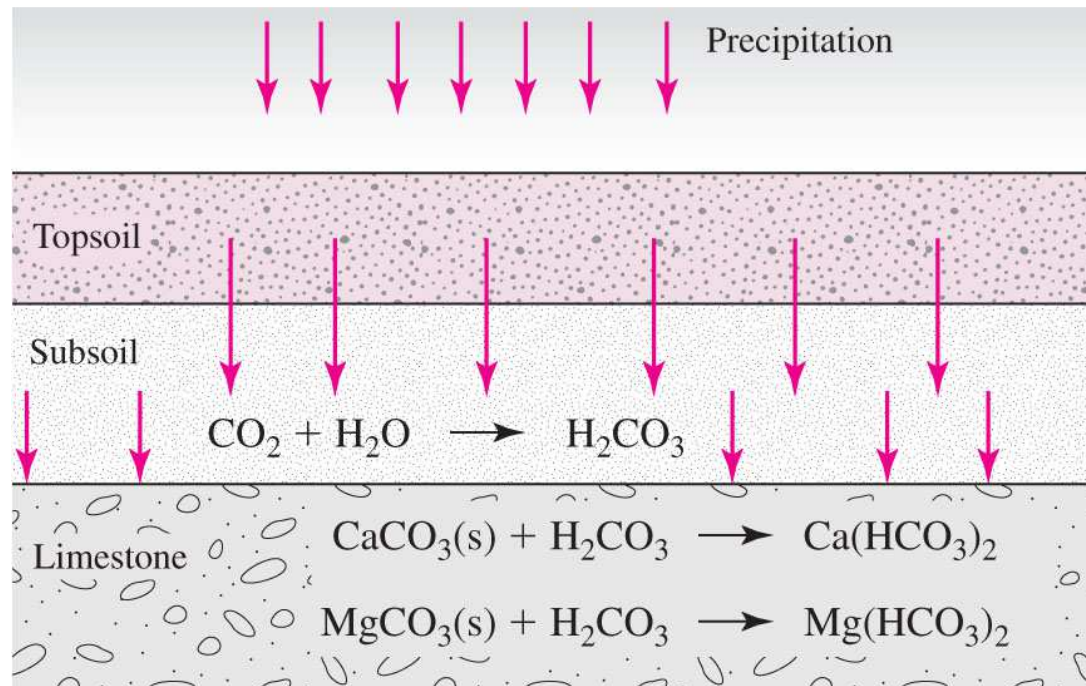
<http://www.watersoftenerbest.blogspot.com>



<http://www.proenv.com>

Formation of hardness

Copyright © The McGraw-Hill Companies, Inc. Permission required for reproduction or display.



- As rainwater infiltrates, the water gets CO_2 by the respiration of microorganisms
- Recall $\text{CO}_2 + \text{H}_2\text{O} \rightarrow \text{H}_2\text{CO}_3$
- Carbonic acid (H_2CO_3) dissolves limestone (CaCO_3 , MgCO_3)
- Hardness is of concern in limestone areas

Hardness

- Total hardness (TH)
 - Technically: the sum of all polyvalent cations

$$TH = (Ca^{2+}) + (Mg^{2+}) + (Fe^{3+}) + (Fe^{2+}) + (Ba^{2+}) + \dots$$

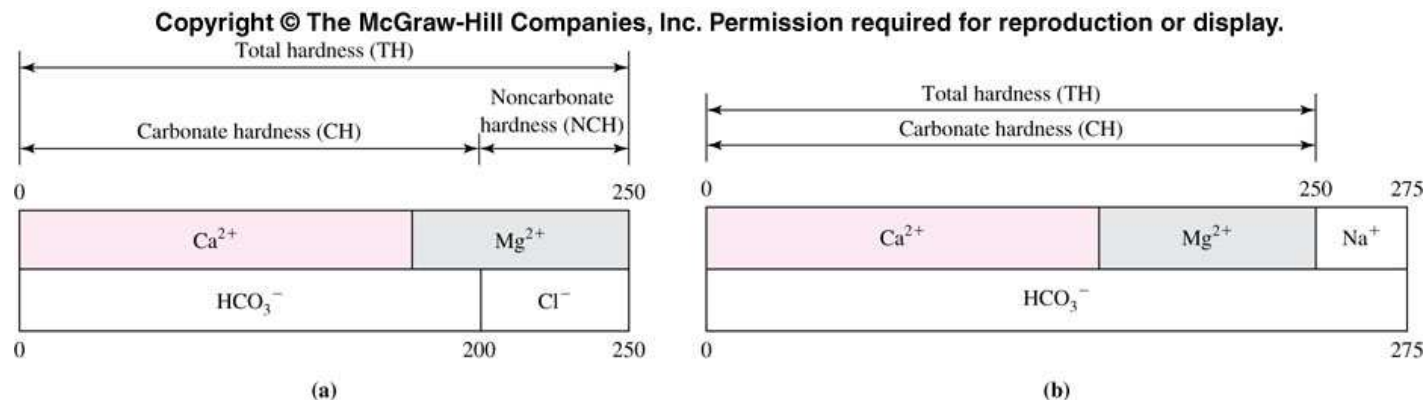
$$= \sum_{i=1}^n (X^{m+})_i$$

- Practically (most of the time): the sum of Ca^{2+} and Mg^{2+}

$$TH \cong (Ca^{2+}) + (Mg^{2+})$$

Hardness

- Carbonate and noncarbonate hardness
 - Total hardness (TH) is divided into carbonate (CH) and noncarbonate (NCH) hardness (TH = CH + NCH)
 - Carbonate hardness: the maximum amount of hardness that can be associated with carbonates (HCO_3^- and CO_3^{2-})
 - When $\text{TH} > \text{Alk}$ ($\approx [\text{HCO}_3^-] + 2[\text{CO}_3^{2-}]$), $\text{CH} = \text{Alk}$, $\text{NCH} = \text{TH} - \text{CH}$
 - When $\text{TH} \leq \text{Alk}$, $\text{CH} = \text{TH}$, $\text{NCH} = 0$



Hardness

- Units
 - eq/L or meq/L
 - mg/L as CaCO₃ (recall alkalinity unit)
 - Unit conversion: (mg/L as CaCO₃) = 50 x (meq/L)
(as CaCO₃ is 50 mg/meq)

| Term | Concentration range (mg/L as CaCO ₃) |
|-----------------|--|
| Soft | <17.1 |
| Slightly hard | 17.1-60 |
| Moderately hard | 60-120 |
| Hard | 120-180 |
| Very hard | >180 |

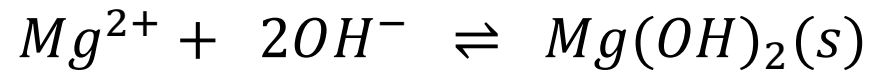
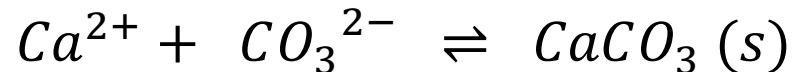
Hardness

Q: A sample of water having a pH of 7.0 has the following concentration of ions. Calculate the total hardness and the carbonate hardness of the water sample.

| Ion | Concentration (mg/L) | Ion | Concentration (mg/L) |
|------------------|----------------------|-------------------------------|----------------------|
| Ca ²⁺ | 40 | HCO ₃ ⁻ | 110 |
| Mg ²⁺ | 10 | SO ₄ ²⁻ | 67.2 |
| Na ⁺ | 11.8 | Cl ⁻ | 11 |
| K ⁺ | 7.0 | | |

Lime-soda softening

- Addition of lime (Ca(OH)_2) and soda ash (Na_2CO_3)
- Precipitates Ca^{2+} and Mg^{2+} using following reactions:

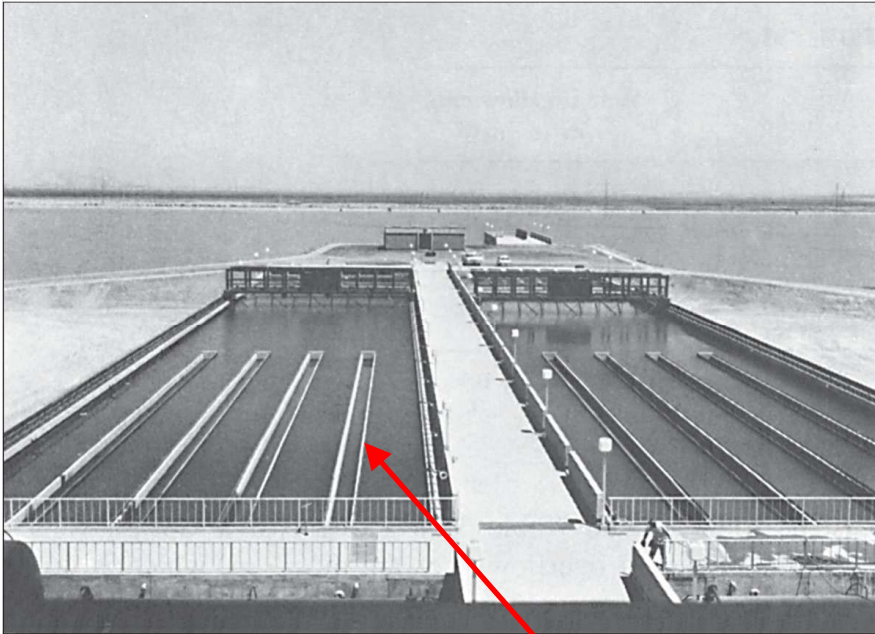


- Target on Ca^{2+} and carbonate hardness first, leaving as much Mg^{2+} and noncarbonate hardness as possible
 - pH of water should be ~ 10.3 for Ca^{2+} precipitation and ~ 11 for Mg^{2+} precipitation
 - Have to provide CO_3^{2-} for noncarbonate hardness

Sedimentation

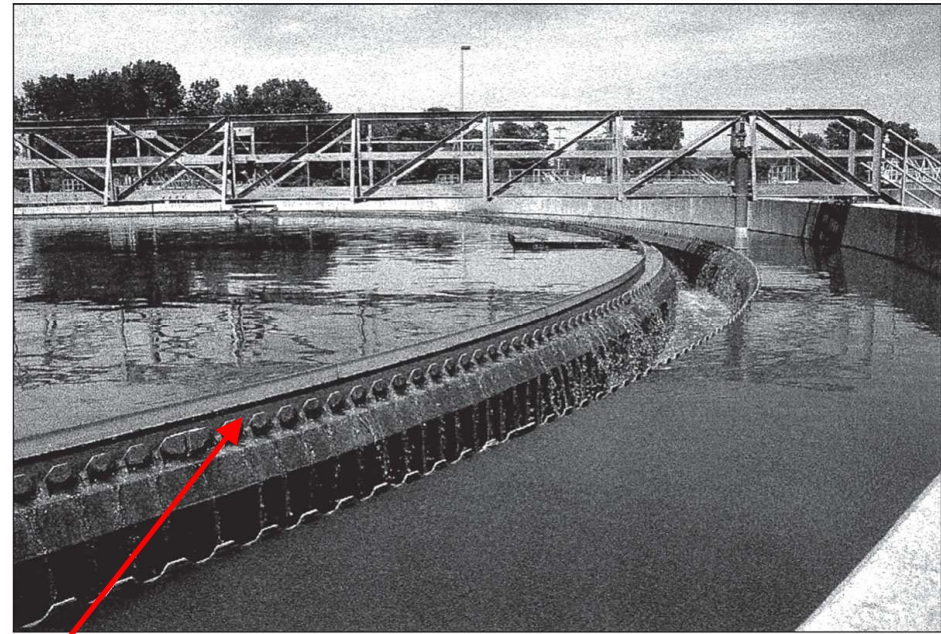
- Sedimentation basins: (a) rectangular (b) circular

Copyright © The McGraw-Hill Companies, Inc. Permission required for reproduction or display.



(a)

Copyright © The McGraw-Hill Companies, Inc. Permission required for reproduction or display.



(b)

Weir

Sedimentation

- Design parameters
 - Retention time, t_o : 2-4 hr

$$t_o = \frac{V}{Q}$$

$V = \text{volume of the sedimentation basin (m}^3\text{)}$
 $Q = \text{water flow rate (m}^3\text{/s)}$

- Overflow rate, v_o : directly related to the removal efficiency

$$v_o = \frac{Q}{A_c}$$

$A_c = \text{surface area of the sedimentation basin (m}^2\text{)}$
 $= W \text{ (width)} \times L \text{ (length)}$

- * Large, dense particles → greater settling velocity
→ greater v_o allowed

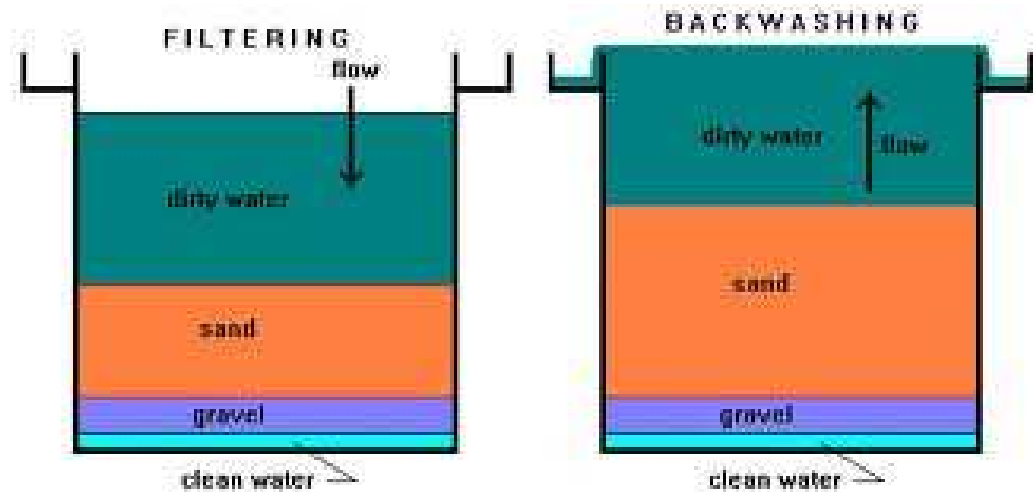
Filtration

- The effluent of the sedimentation basin still contains particles that are too small to settle
- Filtration is the final step of particle removal from water
- Goal: additional turbidity and pathogen removal
 - Pathogens are small particles (virus: 5-50 nm, bacteria: 0.5-10 μm , protozoa oocysts: 2-20 μm)
- Water flows downward through a bed of granular media, and particles in water are trapped by the media

Filtration

- As particles are removed, filter becomes clogged → “head loss” increases → water becomes harder to pass the filter & effluent turbidity increases
- “Backwash” of filter needed (takes about 10-15 min, about once per day)

- Backwash
 - Water flow upward at a high speed to expand the media
 - Particles are washed out and collected



<http://www.rpi.edu>

Filtration

- Filter media
 - Single media: sand only
 - Dual media: anthracite coal and sand (most common)
 - Multimedia: anthracite coal, sand, and garnet
- Large, lighter particles on the top and small, heavier particles on the bottom → can use full depth of the filter bed & maintain the layers after backwashing

| Material | Grain density (g/cm ³) | Effective size (mm) |
|-----------------|------------------------------------|---------------------|
| Anthracite coal | 1.6-1.7 | 1.5-2.5 |
| Sand | 2.4-2.6 | 0.6-0.95 |
| Garnet | 4.5 | 0.4-0.5 |

Reading assignment

Textbook Ch 10 p. 470-488

Disinfection

- Goal: to inactivate (kill) pathogens
- Disinfection kinetics

– Chick's law:

$$\frac{dN}{dt} = -kN \longrightarrow \ln\left(\frac{N}{N_0}\right) = -kt$$

N = number of organisms
 k = first-order reaction constant

– Chick-Watson law: consider the concentration of the disinfectant as a variable

$$\ln\left(\frac{N}{N_0}\right) = -k'C^n t$$

$k = k'C^n$
 C = disinfectant concentration, mg/L
 n = coefficient

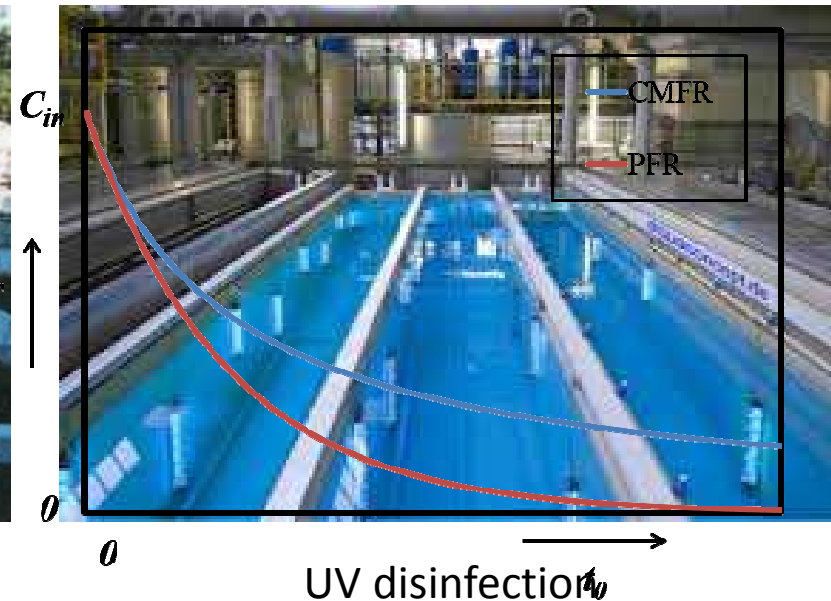
→ The efficiency of disinfection depends on disinfectant concentration (C) and contact time (t)

Disinfection

- Goal: to inactivate (kill) pathogens by 99-99.9% (2-3 log removal)
- What is the appropriate reactor design?



Chlorine disinfection



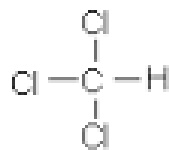
Types of disinfectants

| Disinfectant | Advantage | Disadvantage |
|-----------------------------|--|---|
| Chlorine (Cl ₂) | <ul style="list-style-type: none">• Effective for most microorganisms• leaves residual | <ul style="list-style-type: none">• Forms disinfection byproducts• Not effective to some protozoa• Taste and odor problem |
| Chloramine | <ul style="list-style-type: none">• More stable residual than chlorine• Less disinfection byproduct than chlorine | <ul style="list-style-type: none">• Less effective than chlorine |
| Ozone | <ul style="list-style-type: none">• Very powerful• Effective for most microorganisms, including protozoa | <ul style="list-style-type: none">• Must be produced on-site• Forms disinfection byproducts• No residual |
| UV | <ul style="list-style-type: none">• Effective for bacteria & protozoa• No disinfection byproducts | <ul style="list-style-type: none">• Less effective for some viruses• No residual• Effectiveness affected by turbidity |

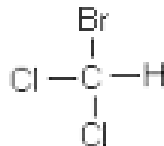
Disinfection byproducts

- Disinfectants may react with Br^- or naturally occurring organic matter to make disinfection byproducts (DBPs)
- Some DBPs are known or possible human carcinogens
- Major DBPs
 - Chlorine disinfection: trihalomethanes (THMs), haloacetic acids (HAAs)

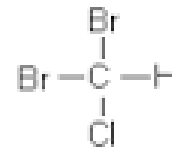
tri halo methanes (THMs)



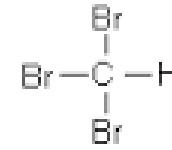
chloroform



bromodichloro
methane



chlorodibromo
methane

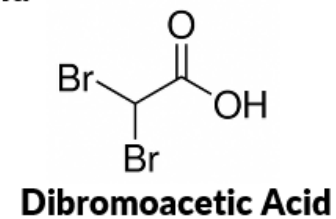
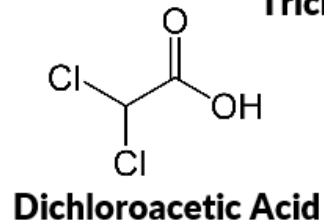
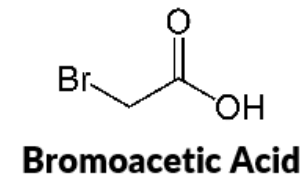
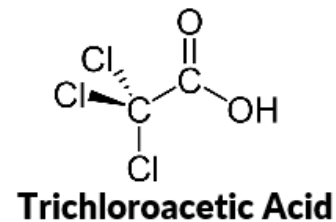
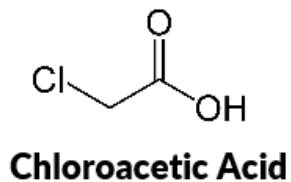


bromoform

Disinfection byproducts

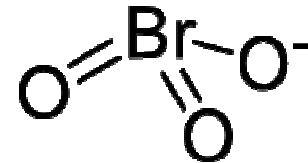
- Chlorine disinfection: trihalomethanes (THMs), haloacetic acids (HAAs)

halo acetic acids (HAAs)

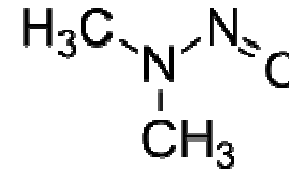


Disinfection byproducts

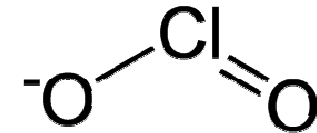
– Ozone disinfection: bromate (BrO_3^-)



– Chloramine (or chlorine) disinfection:
N-nitrosodimethylamine (NDMA)



– Chlorine dioxide disinfection: chlorite (ClO_2^-)



- Balance needed for disinfectant dose!
 - Disinfectant dose \uparrow , then pathogen kill \uparrow , but disinfection byproduct \uparrow

Disinfection byproducts



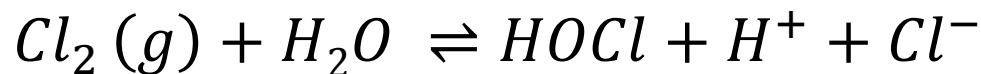
Does swimming do **good** or **bad** for your health??

Chlorine disinfection chemistry

- Chlorine may be added to water as Cl_2 , NaOCl , or Ca(OCl)_2

- Large plants mostly use Cl_2

- Cl_2 rapidly reacts with water to form HOCl:



- HOCl is a weak acid that dissociates to form OCl^- with a pK_a of 7.54 at 25°C:



- Both HOCl and OCl^- can kill pathogens, but HOCl is much stronger

Chlorine disinfection chemistry

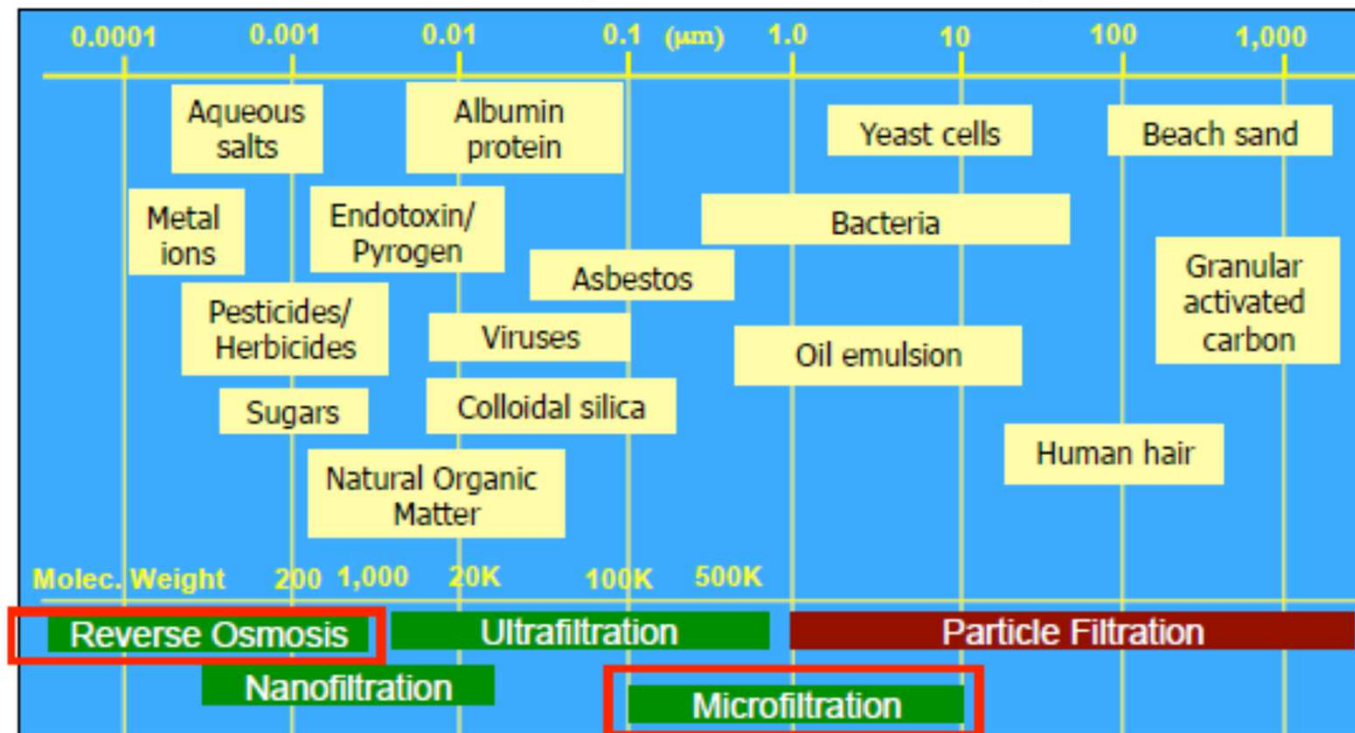
Q: So, for chlorine disinfection, would you prefer high pH ($\text{pH} > 7.54$) or low pH ($\text{pH} < 7.54$)?

Chlorine disinfection

- Factors affecting chlorine disinfection
 - Dosage
 - Contact time
 - Turbidity: the presence of particles (turbidity) hides the pathogen from disinfectant – this is one of the reason why we remove particles!
 - Other reactive species: some substances in water can consume chlorine (ex: ammonia)
 - pH: effective at $\text{pH} < 7.5$
 - Water temperature: temperature \uparrow , then pathogen kill rate \uparrow , but chlorine stability \downarrow

Membrane processes

- Getting more and more popular
- Opening size: microfiltration > ultrafiltration > nanofiltration > reverse osmosis



Sludge treatment & disposal

- Large amount of sludge (=mass of settled solids) is produced during the water treatment because of the addition of coagulants or lime
- Major goal of sludge treatment: removing as much water as possible
- When appropriate sludge treatment is accomplished, the sludge is disposed in the landfill



Sludge in the sedimentation basin
<http://www.norfolk.gov>

Reading assignment

Textbook Ch 10 p. 488-507