

446.631A

소성재료역학
(Metal Plasticity)

Chapter 6: Plasticity in pure bending
and beam theory

Myoung-Gyu Lee

Office: Eng building 33-309

Tel. 02-880-1711

myounglee@snu.ac.kr

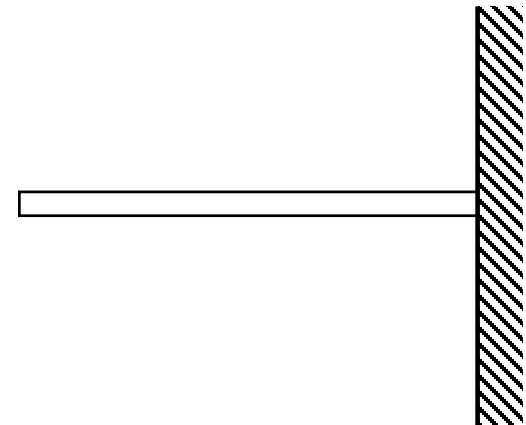
TA: Chanyang Kim (30-522)

Beam theory

- Study on the deflection of a beam
- **Beam: a long slender straight object under transverse loading**
- Assumption: small deformation, uniform symmetric cross-section shape
- Some of geometric assumptions (on straightness and the cross-sectional shape) can be released with added complexity in the solution procedure

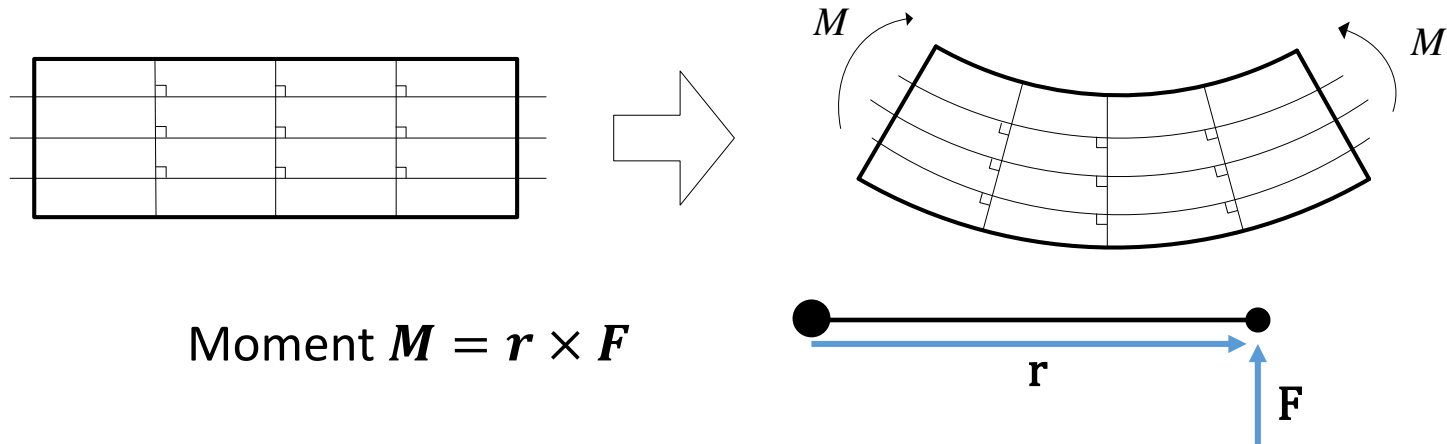


Cantilever beam (외팔보)



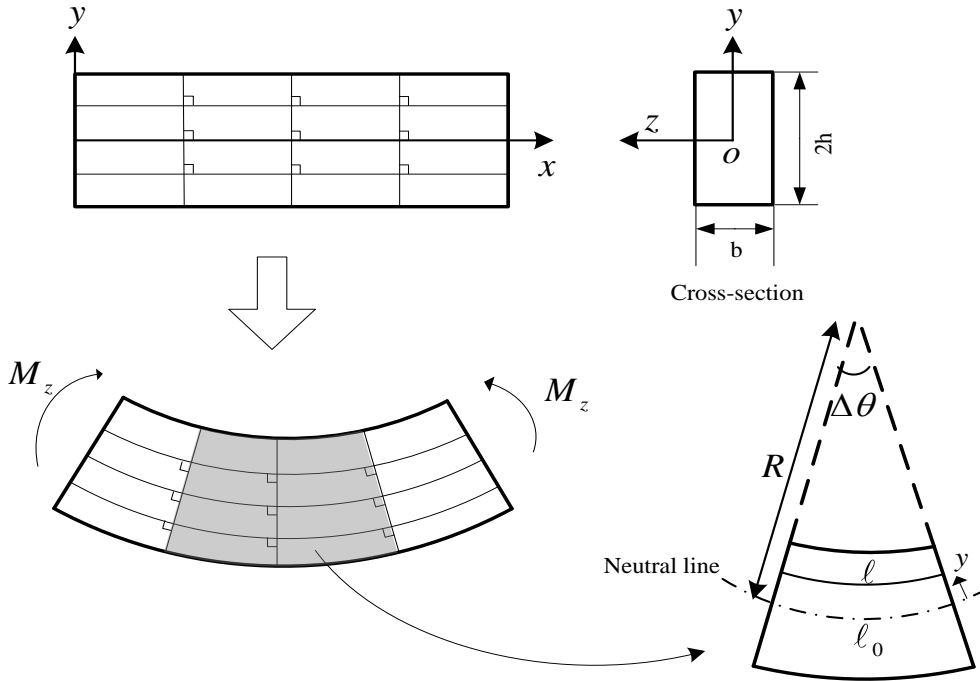
Pure bending theory

- Deformation of a straight object under bending moment only
- Small deformation and a uniform symmetric cross-section shape are assumed
- An accurate solution procedure supports that vertical planes remain vertical to curved outer surfaces and inner planes (parallel to outer upper and bottom surfaces) after deformation, *regardless of material properties*



Pure bending theory

- Consider the rectangular cross-section, for simplicity.



R : radius of curvature, K : curvature

$$l_0 = R\Delta\theta$$

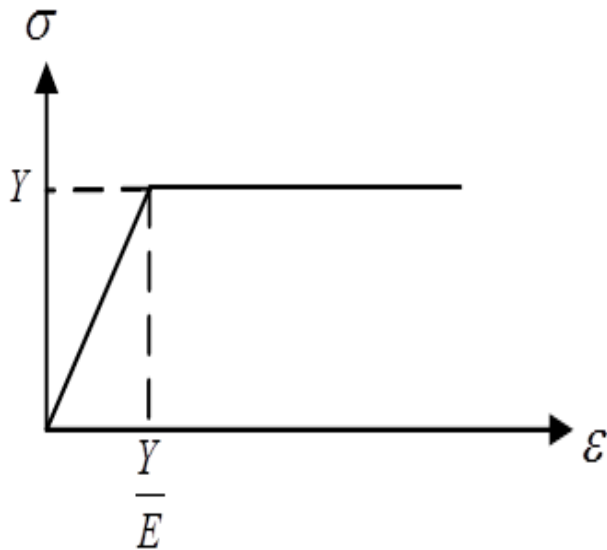
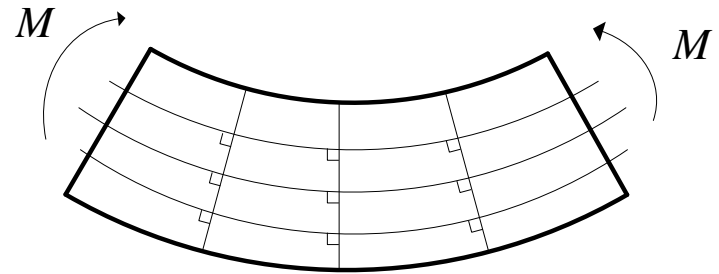
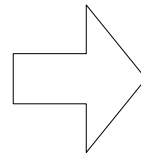
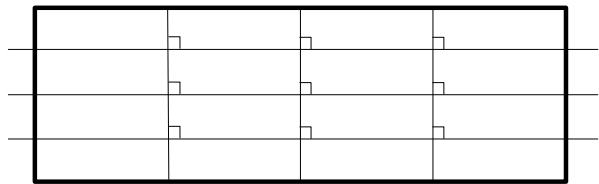
$$l = (R - y)\Delta\theta$$

$$\varepsilon_x = \frac{\Delta l}{l_0} = -\frac{y\Delta\theta}{R\Delta\theta} = -\frac{y}{R} = -yK$$

- Following relations are valid regardless of material properties
- The origin of the coordinate system is located at the middle of the neutral plane. However, the vertical position of the neutral plane in the cross-section is unknown.

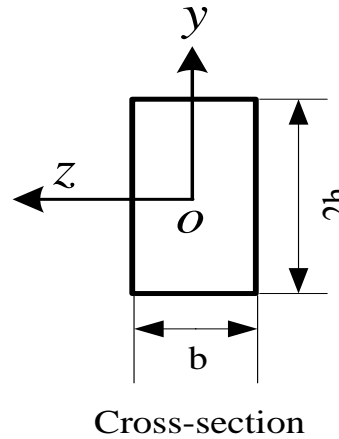
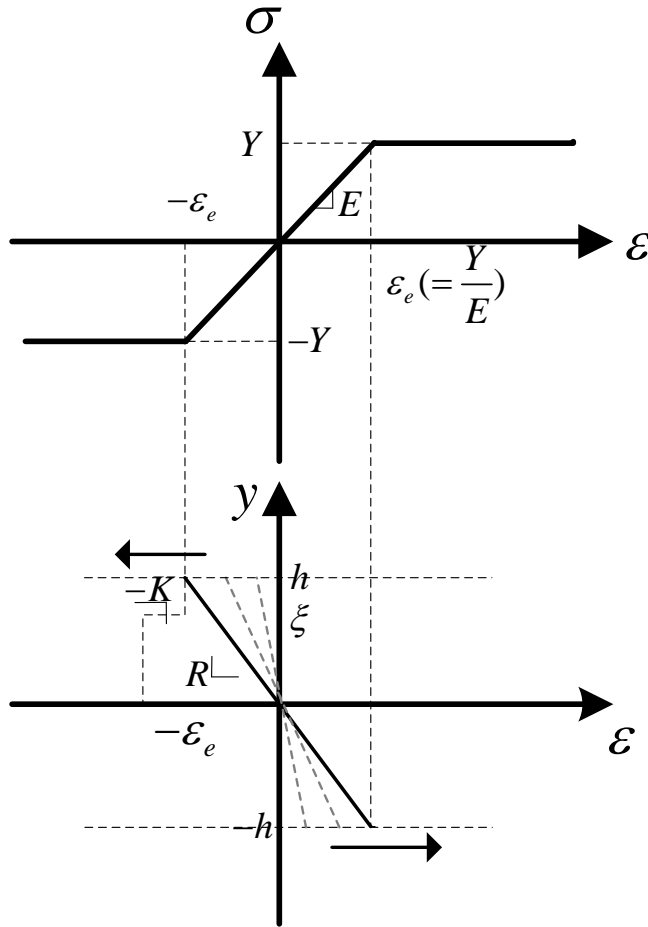
Pure bending theory

Pure bending of elasto-perfect plastic material



Pure bending theory

- Elastic range



Kinematics $\epsilon = -\frac{y}{R} = -yK$

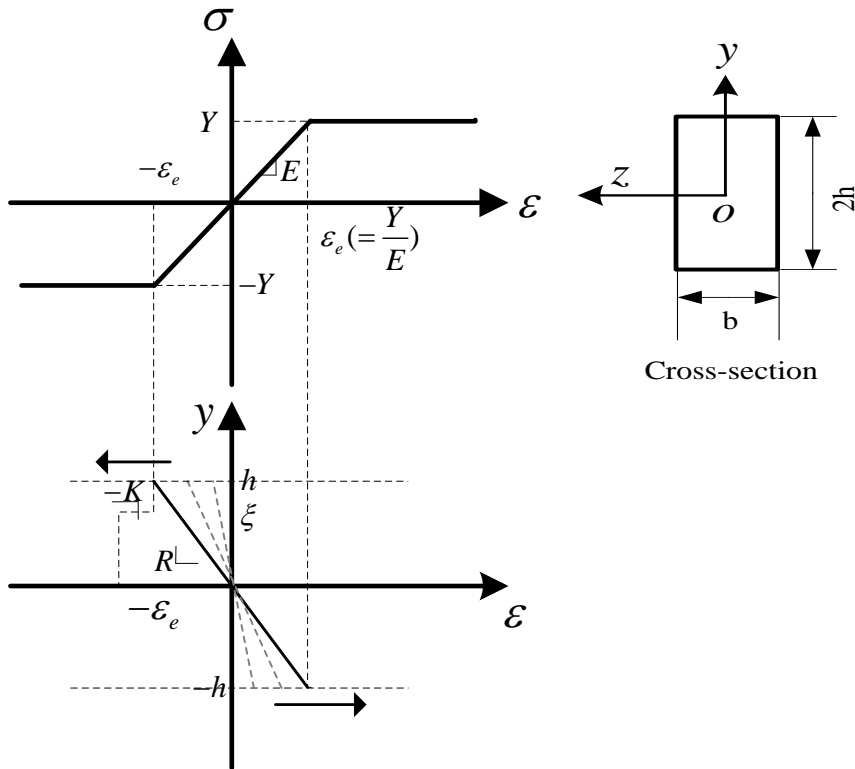
$\epsilon = 0$ at neutral line ($y=0$)

Material property (constitutive law) – linear elasticity

$$\sigma = E\epsilon = -E\frac{y}{R} = -EyK$$

Pure bending theory

- Elastic range



Equilibrium equation

$$F = 0, M \neq 0$$

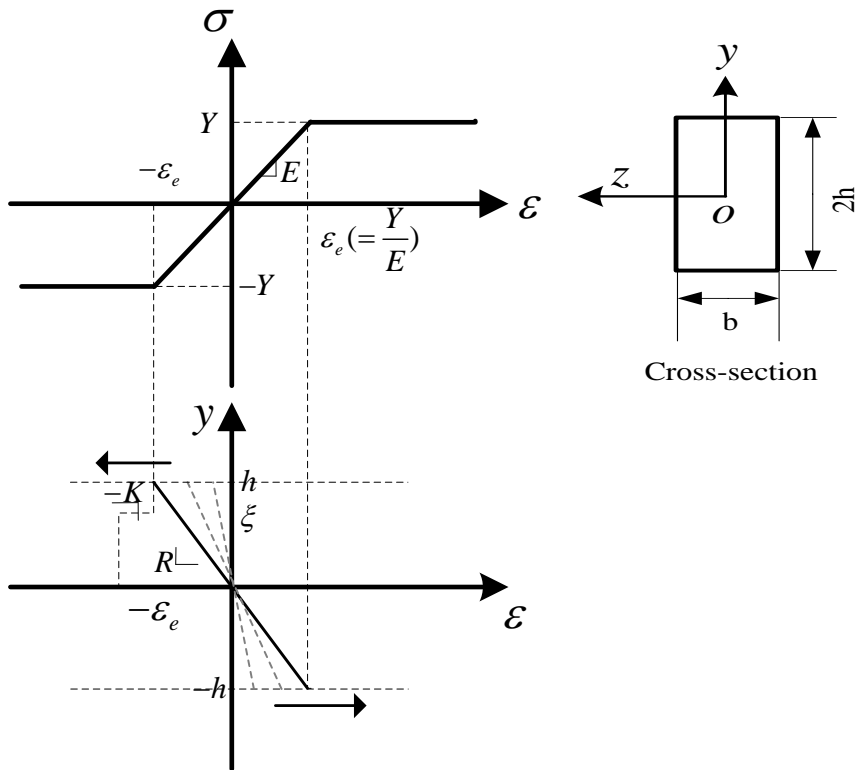
$$F = \int \sigma dA = - \int E \frac{y}{R} dA = - \frac{E}{R} \int y dA = 0$$

$$\rightarrow \int y dA = 0 \text{ (neutral plane = central plane)}$$

$$((F \neq 0) \leftrightarrow \text{neutral plane} \neq \text{central plane})$$

Pure bending theory

- Elastic range



Moment acting on beam

$$M = -\int \sigma y dA = \frac{E}{R} \int y^2 dA$$

$$= \frac{EI}{R} = EIK = \frac{2Eb^3K}{3}$$

I : second moment of inertia

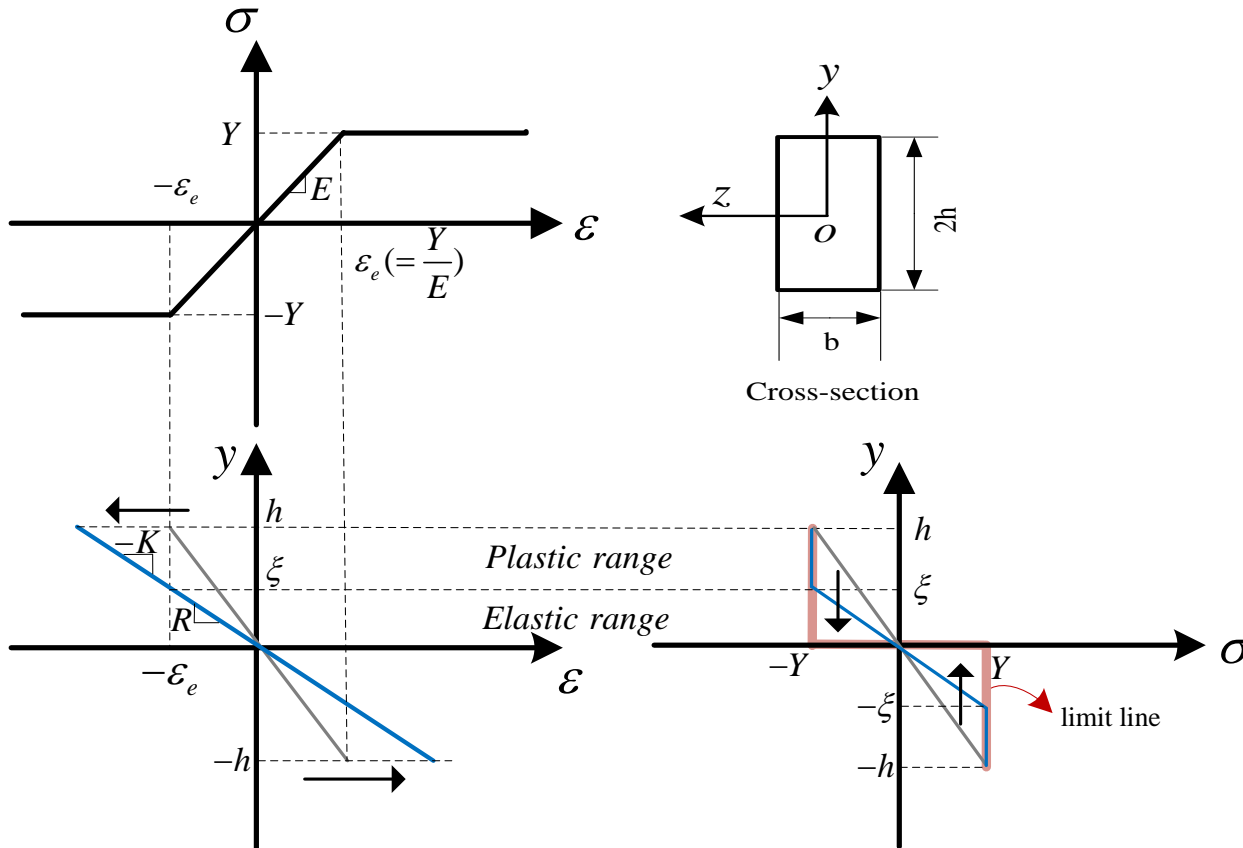
$$I = \int_{-h}^h y^2 dA = \int_{-h}^h by^2 dy = \frac{2bh^3}{3}$$

Pure bending theory

- Plastic range; elastic-plasticity**

Kinematics $\varepsilon = -\frac{y}{R} = -yK$

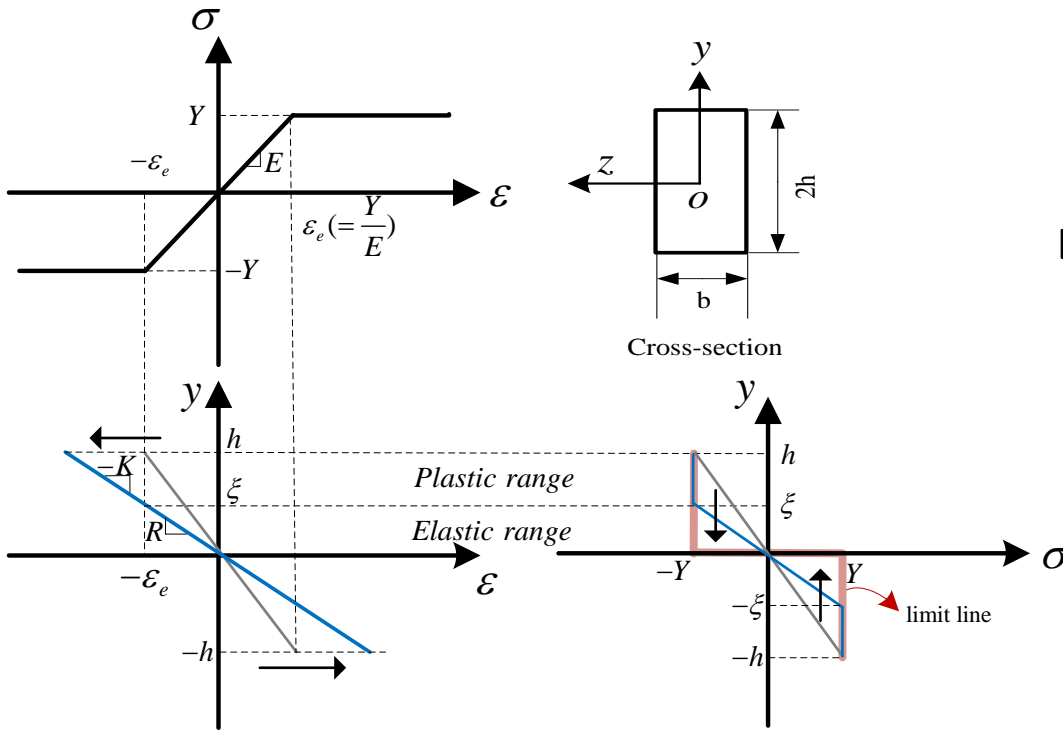
Constitutive law: elasto-perfect plasticity



ξ the location of the boundary between the elastic and e-p zones

Pure bending theory

- Plastic range; elastic-plasticity**



Curvature when yield begins

$$K_e = \frac{Y}{Eh}$$

$$\left(\because \epsilon_e = \frac{Y}{E} = -\frac{(-h)}{R_e} = hK_e \right)$$

Location of elastic/plastic boundary

$$\frac{\xi}{h} = \frac{K_e}{K} \quad \text{for } K \geq K_e$$

Stress distribution through beam

$$\sigma = \begin{cases} \pm Y & \text{for } \xi \leq |y| \leq h \\ \pm \frac{Y}{\xi} y & \text{for } 0 \leq |y| < \xi \end{cases}$$

Pure bending theory

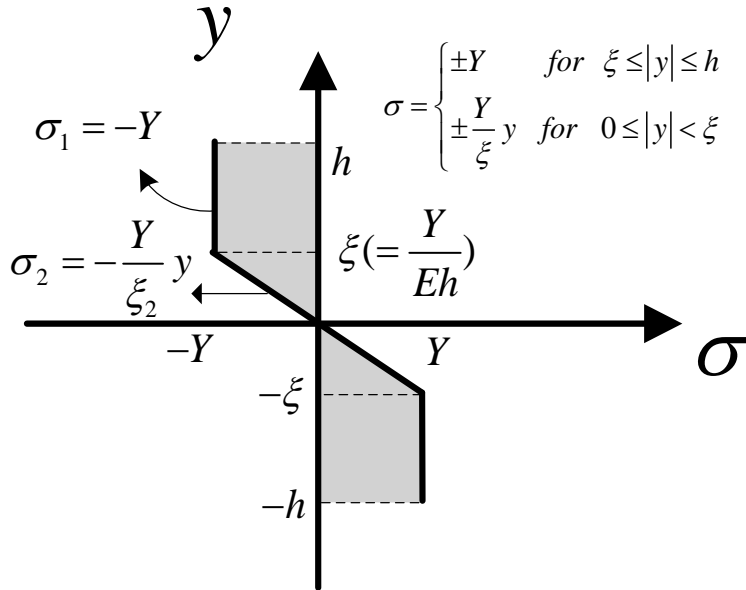
- Plastic range; elastic-plasticity

Equilibrium equation

$$F = 0, M \neq 0$$

Moment acting on the beam

$$\begin{aligned} M &= -\int \sigma y dA = -2\left(\int_0^\xi \sigma_2 y dA + \int_\xi^h \sigma_1 y dA\right) \\ &= 2\int_0^\xi \frac{Y}{\xi} y^2 (b dy) + 2\int_\xi^h Y y (b dy) = bY\left(h^2 - \frac{\xi^2}{3}\right) (\xi \leq h) \\ &= bY\left(h^2 - \frac{h^2}{3} \left(\frac{K_e}{K}\right)^2\right) = bYh^2\left(1 - \frac{1}{3} \left(\frac{K_e}{K}\right)^2\right) (K \geq K_e) \end{aligned}$$

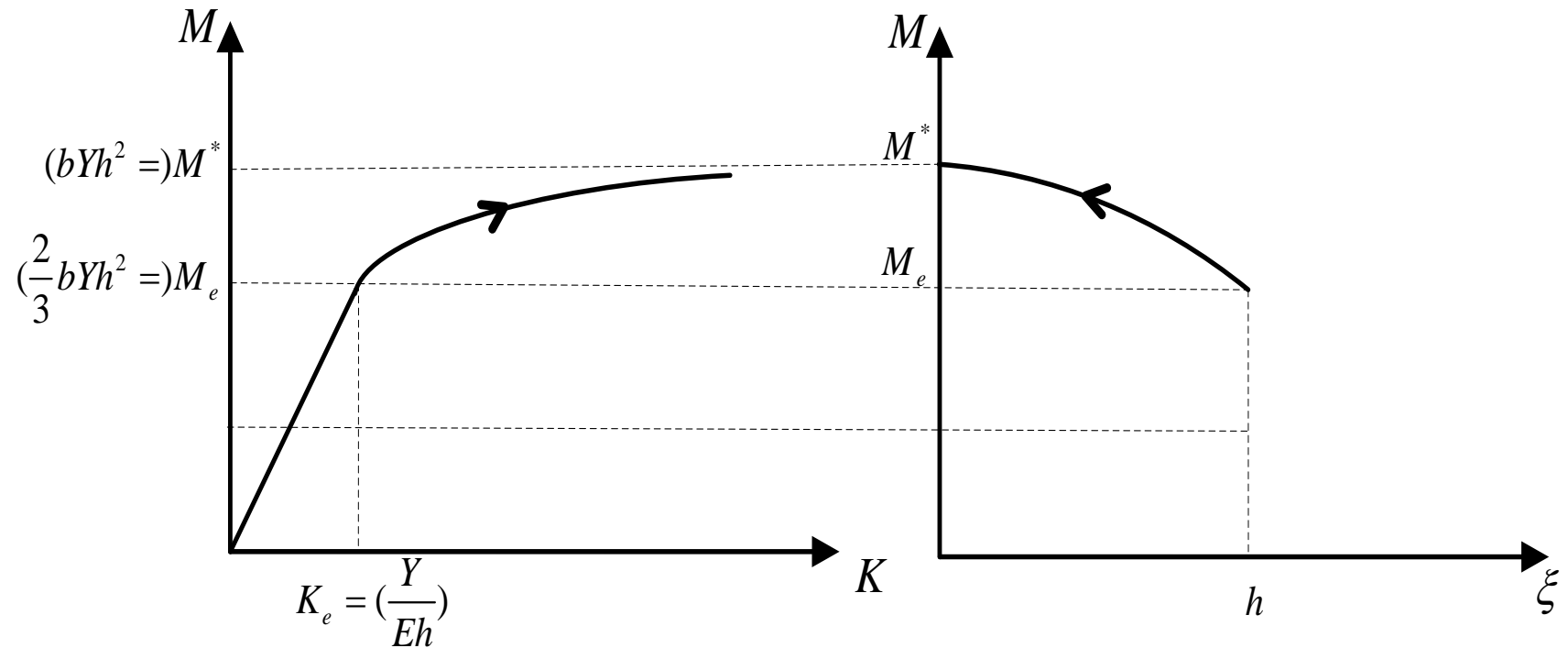


$$M(K = K_e) = M_e = \frac{2}{3} bYh^2$$

$$M(K = \infty) = M^* = bYh^2$$

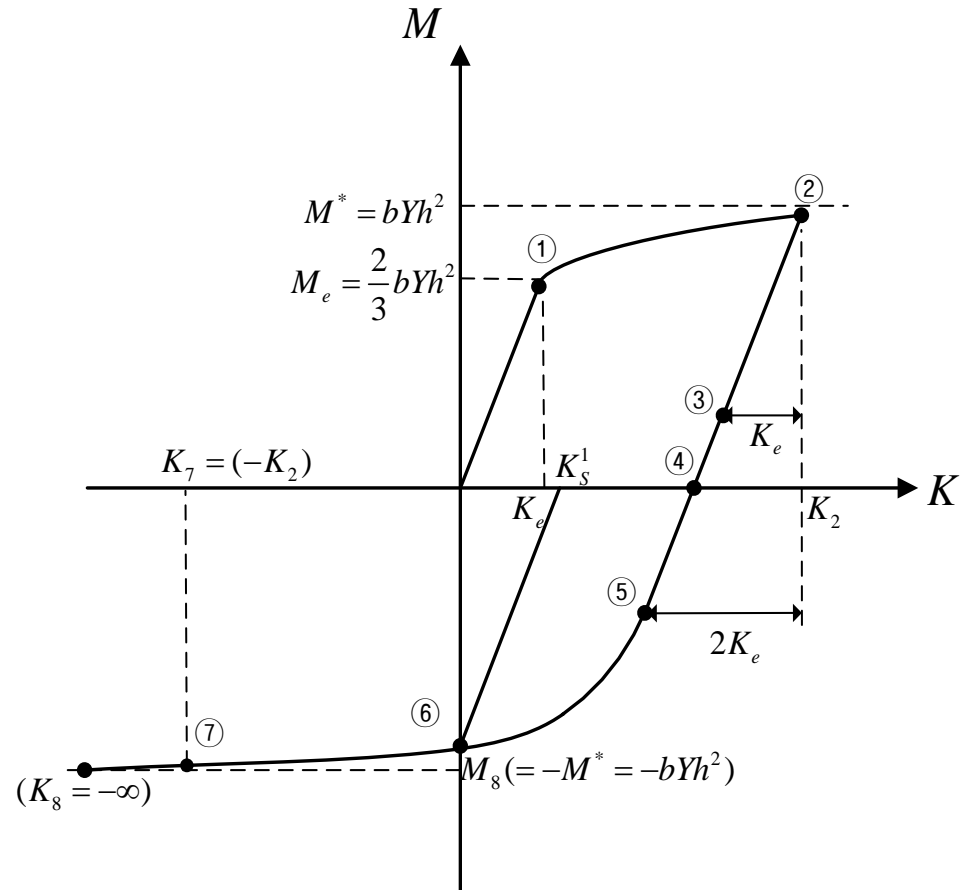
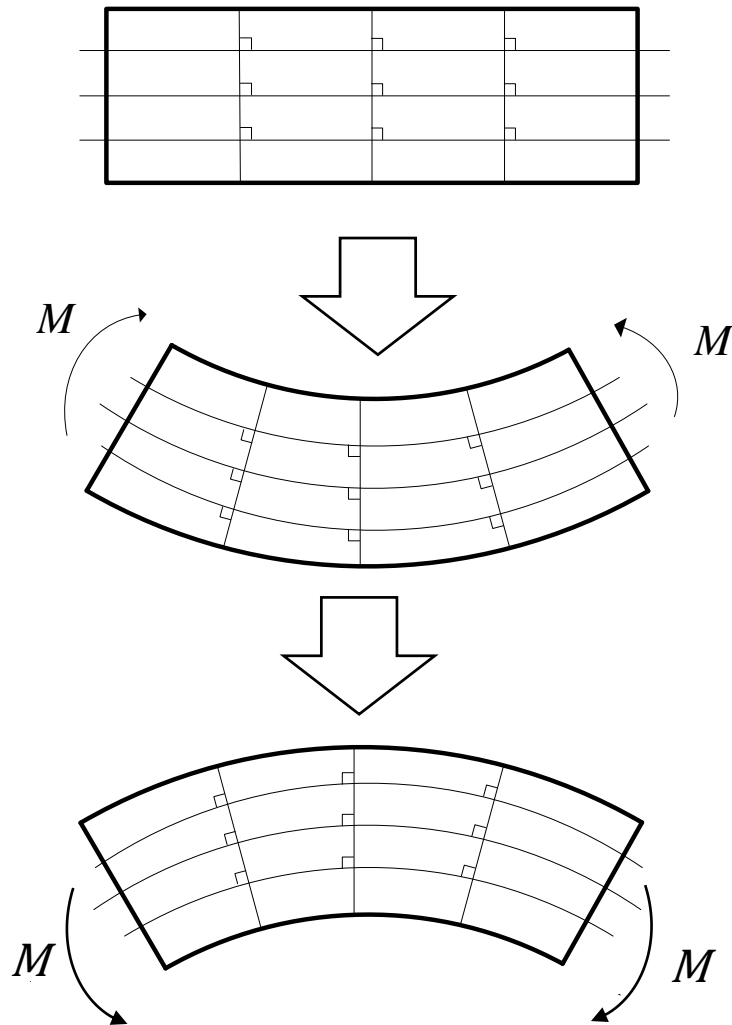
Pure bending theory

Relation between the bending moment and curvature



Pure bending theory

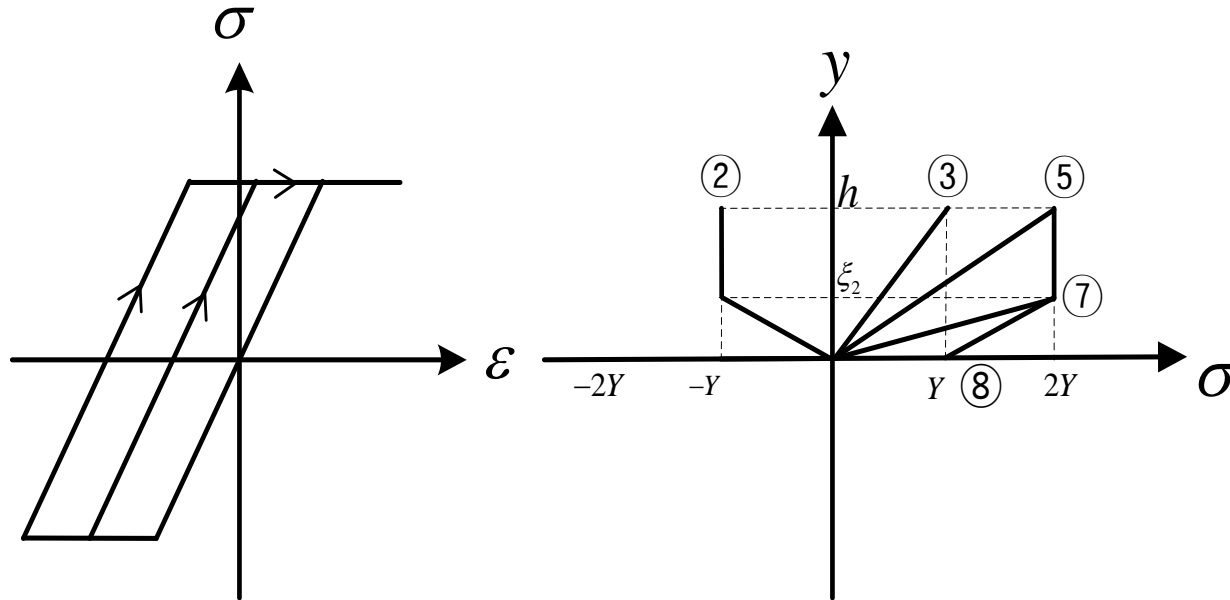
bending – unbending – reverse bending



Pure bending theory

bending – unbending – reverse bending

- Sequential superposition (for a non-linear system)

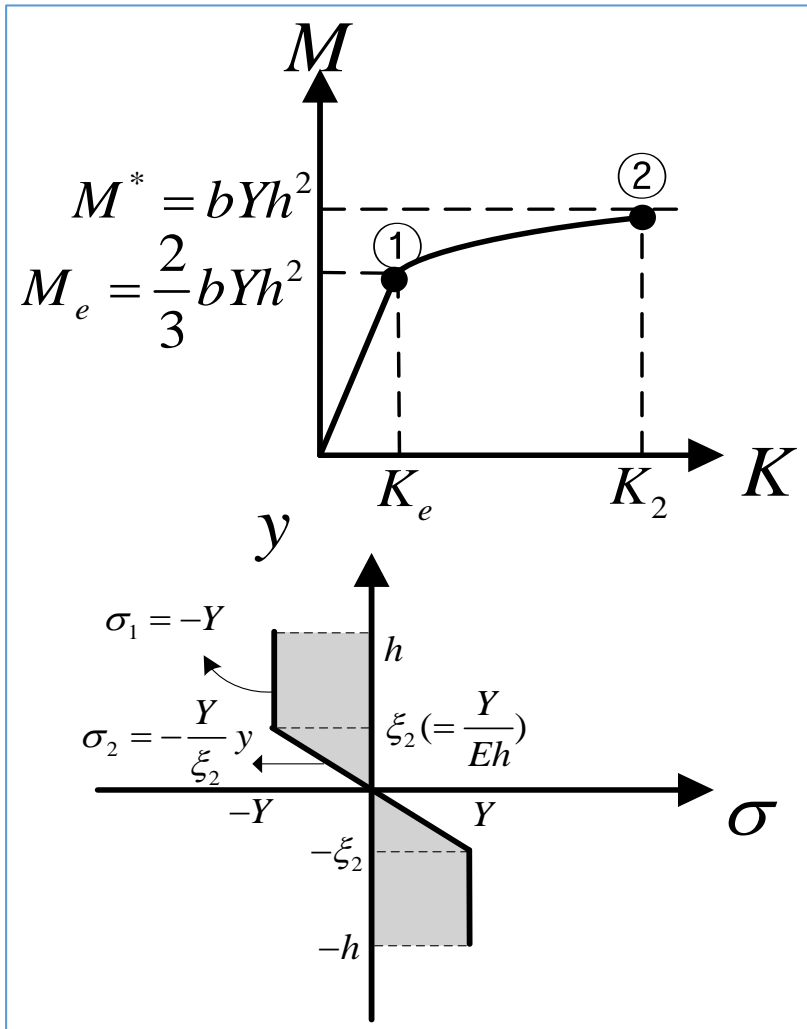


Remark

- M(K) relationship between 5 and 7 is the twice stretch of the M(K) relationship between 1 and 2.

Pure bending theory: initial bending

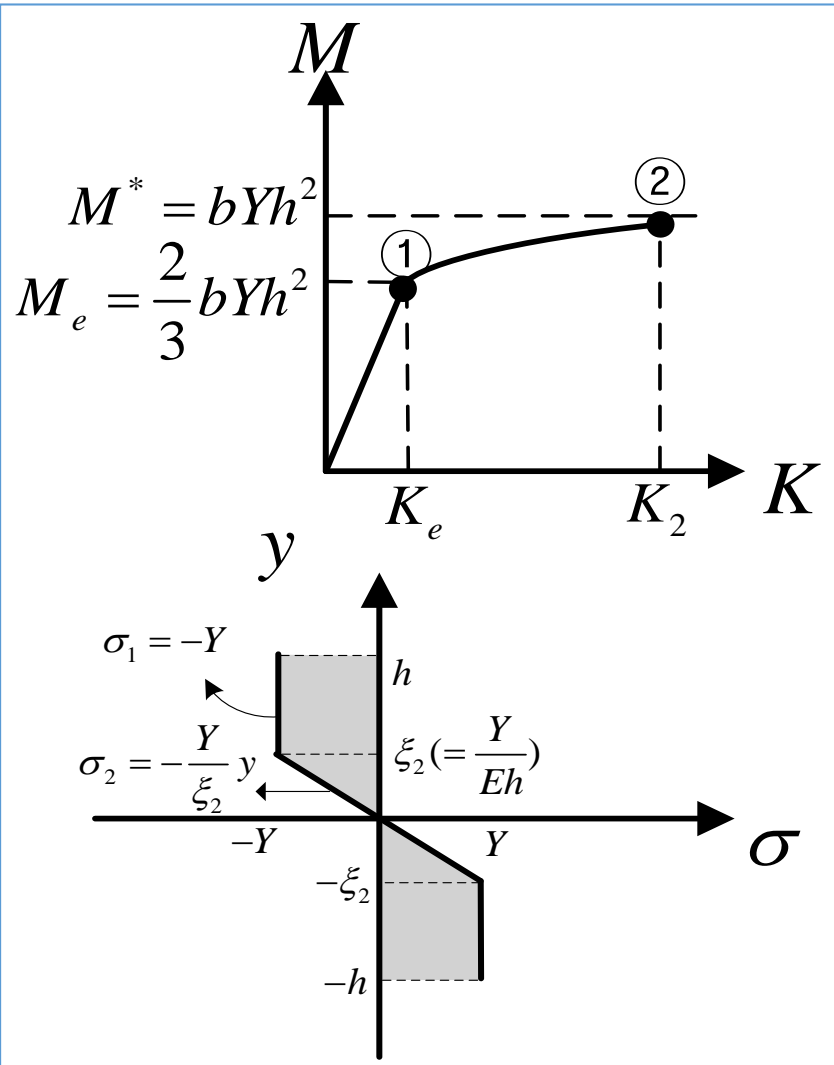
1. Point 1~2 ($K_e < K < K_2$)



$$\begin{aligned}
 M_{1\sim 2} &= -2b\left(\int_0^{\xi} \sigma_2 y dy + \int_{\xi}^h \sigma_1 y dy\right) \\
 &= bYh^2 \left\{1 - \frac{1}{3} \left(\frac{\xi}{h}\right)^2\right\} \\
 &= bYh^2 \left\{1 - \frac{1}{3} \left(\frac{K_e}{K_{1\sim 2}}\right)^2\right\}
 \end{aligned}$$

Pure bending theory: initial bending

1. At point 2 ($K_e < K < K_2$)



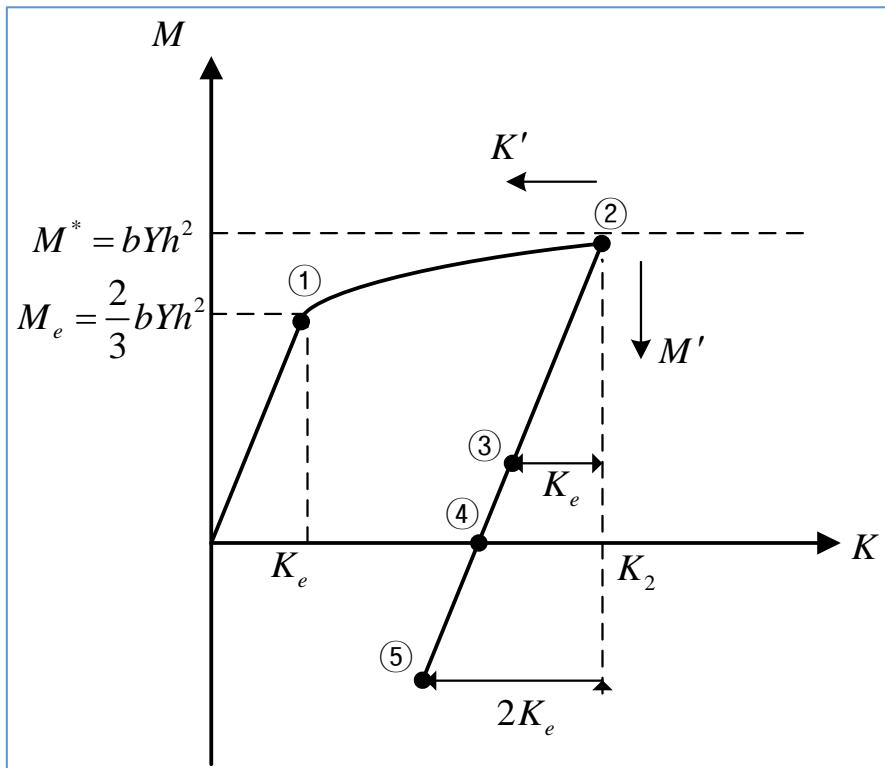
$$M_2 = bYh^2 \left(1 - \frac{1}{3} \left(\frac{K_e}{K_2}\right)^2\right)$$

$$\epsilon_e = K_e h = K_{1\sim 2} \xi \rightarrow \frac{K_e}{K_{1\sim 2}} = \frac{\xi}{h}$$

$$K_2 = \frac{h}{\xi_2} K_e$$

Pure bending theory: unbending

2. Point 2~5 ($0 < K' < 2K_e = K'_e$)



$$M'_{2\sim 5} = \frac{2Ebh^3 K'}{3}$$

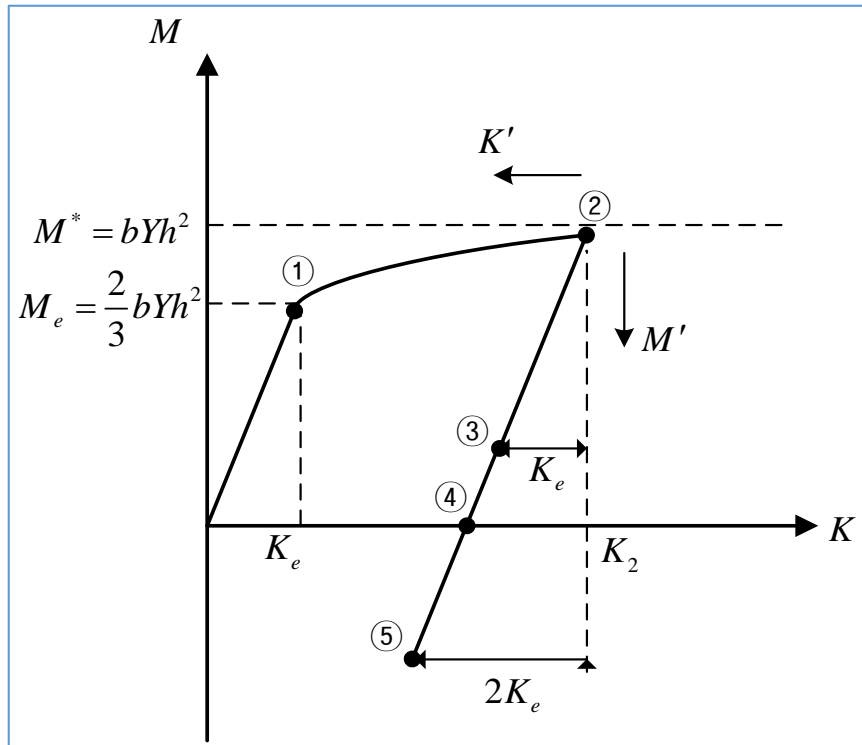
$$M_{2\sim 5} = M_2 - M'_{2\sim 5}$$

$$\sigma' = -EyK'$$

$$\sigma_{2\sim 5}(y) = \sigma_2(y) - \sigma'_{2\sim 5}(y)$$

Pure bending theory: unbending

2. Point 2~5 ($0 < K' < 2K_e = K'_e$)



1) Point 3 ($K'_3 = K_e$)

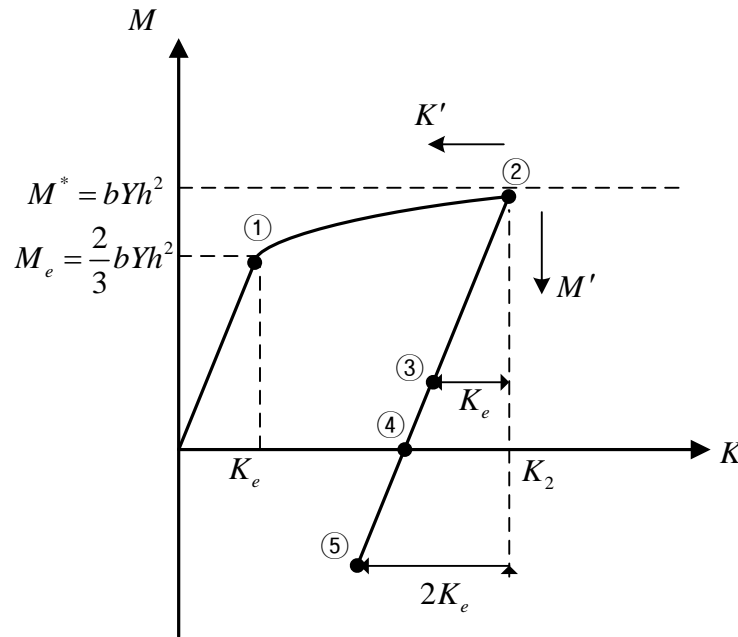
$$M'_3 = M'(K' = K_e = \frac{Y}{Eh}) = \frac{2bYh^2}{3} = M_e$$

$$M_3 = M_2 - M'_3 = \frac{bYh^2}{3} \left\{ 1 - \left(\frac{K_e}{K_2} \right)^2 \right\}$$

$$\sigma_3(y) = \sigma_2(y) - \sigma'_3(y)$$

Pure bending theory: unbending

2. Point 2~5 ($0 < K' < 2K_e = K'_e$)



1) Point 4 ($M_4 = 0$)

$$M_4 = M_2 - M'_4 = 0$$

$$bYh^2 \left(1 - \frac{1}{3} \left(\frac{K_e}{K_2}\right)^2\right) - \frac{2Eb^3 K'_4}{3} = 0$$

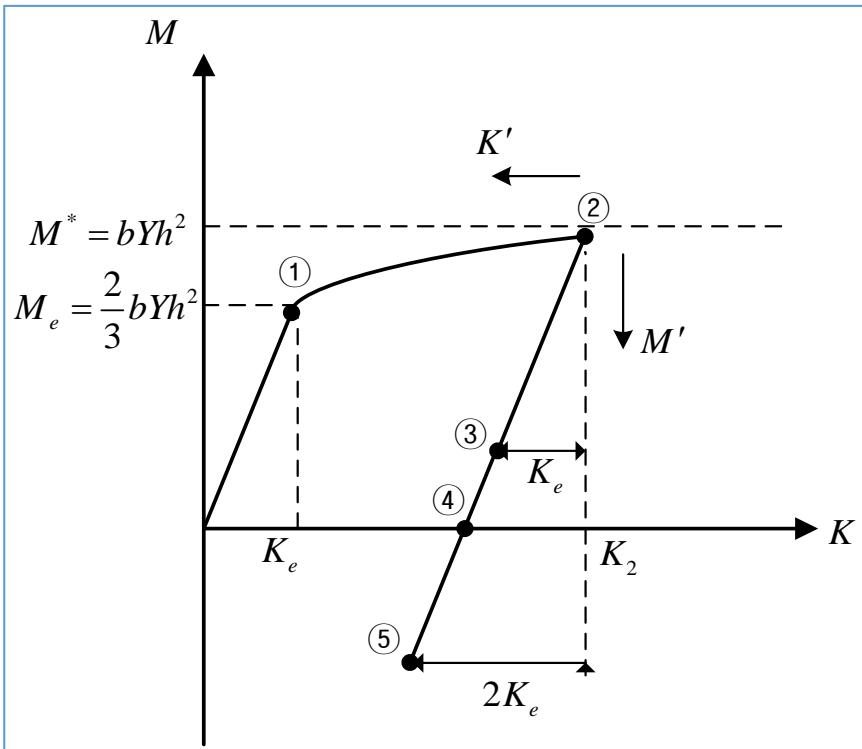
$$K'_4 = \frac{3}{2} \frac{Y}{Eh} \left(1 - \frac{1}{3} \left(\frac{K_e}{K_2}\right)^2\right)$$

$$\sigma_4(y) = \sigma_2(y) - \sigma'_4(y)$$

Pure bending theory: unbending

2. Point 2~5 ($0 < K' < 2K_e = K'_e$)

1) Point 5



$$(K'_5 = 2K_e = K'_e = \frac{2Y}{Eh}, \varepsilon'_e = 2\varepsilon_e = \frac{2Y}{E})$$

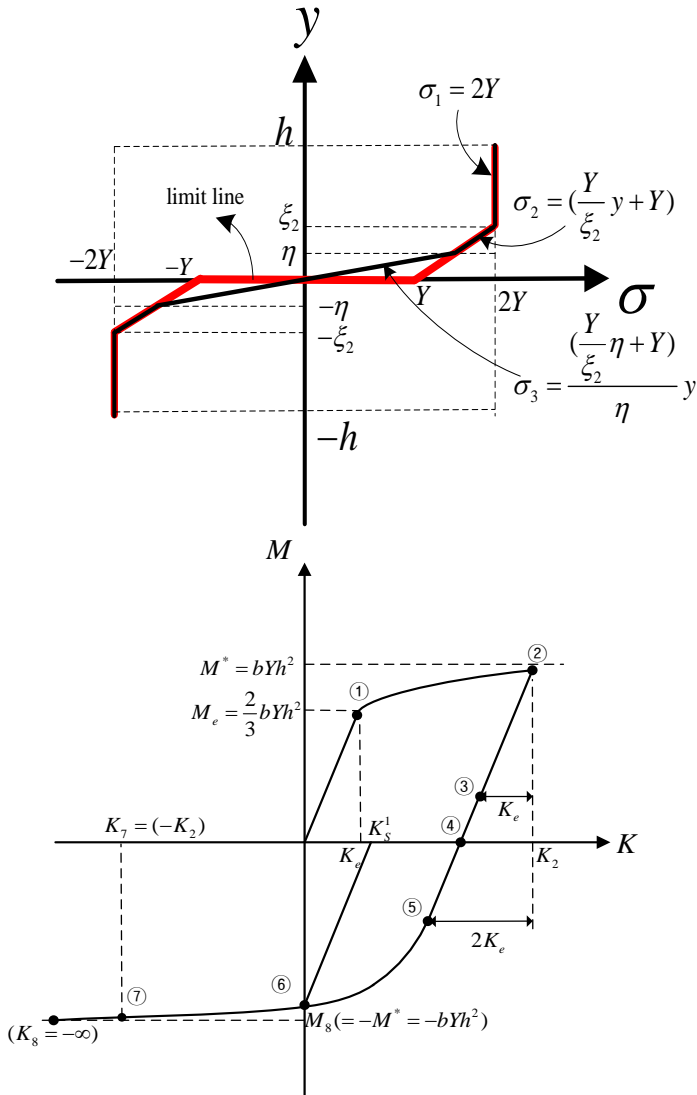
$$M'_5 = \frac{4Ebh^3 K_e}{3} = \frac{4Ybh^2}{3}$$

$$M_5 = M_2 - M'_5 = -\frac{Ybh^2}{3} \left\{ 1 + \left(\frac{K_e}{K_2} \right)^2 \right\}$$

$$(\because M'_5 = 2M_e)$$

Pure bending theory: reverse bending

4. Point 7-8



$$\eta = \frac{Y}{E(K'_{7\sim 8} - \frac{Y}{E\xi_2})} \quad \text{while } h = \frac{2Y}{EK'_e}$$

$$\frac{\eta}{h} = \frac{K'_e}{2(K'_{7\sim 8} - \frac{Y}{E\xi_2})} = \frac{K'_e}{2(K'_{7\sim 8} - \frac{K'_7}{2})} = \frac{K'_e}{2K'_{7\sim 8} - K'_7}$$

$$(\because K'_7 = 2K_2 \leftarrow K_2\xi_2 = K_e h = \frac{Y}{E})$$

$$M_{7\sim 8} = M_2 - M'_{7\sim 8}$$

Pure bending theory: reverse bending

(1) Point 7 ($K'_7 = -2K_2, \eta = \xi_2$)

$$M'_7 = 2bYh^2 \left\{ 1 - \frac{1}{3} \left(\frac{K_e}{K_2} \right)^2 \right\} = 2M_2$$

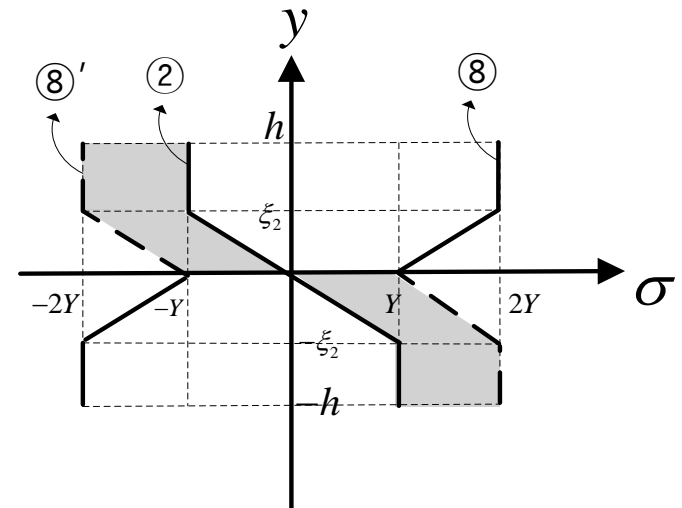
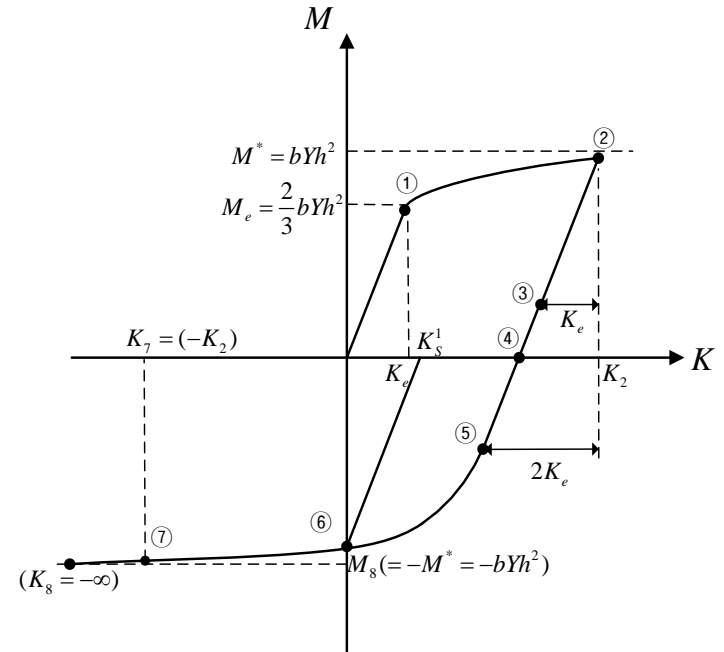
(Consistent)

(2) Point 8 ($K'_8 = \infty, \eta \rightarrow 0$)

$$M'_8 = 2bYh^2 \left(1 - \frac{1}{6} \left(\frac{K_e}{K_2} \right)^2 \right)$$

$$M_8 = M_2 - M'_8 = -bYh^2$$

$$K_8 = K_2 - K'_8 = -\infty$$



Pure bending theory

$$K_e \leq K_2 \leq 2K_e$$

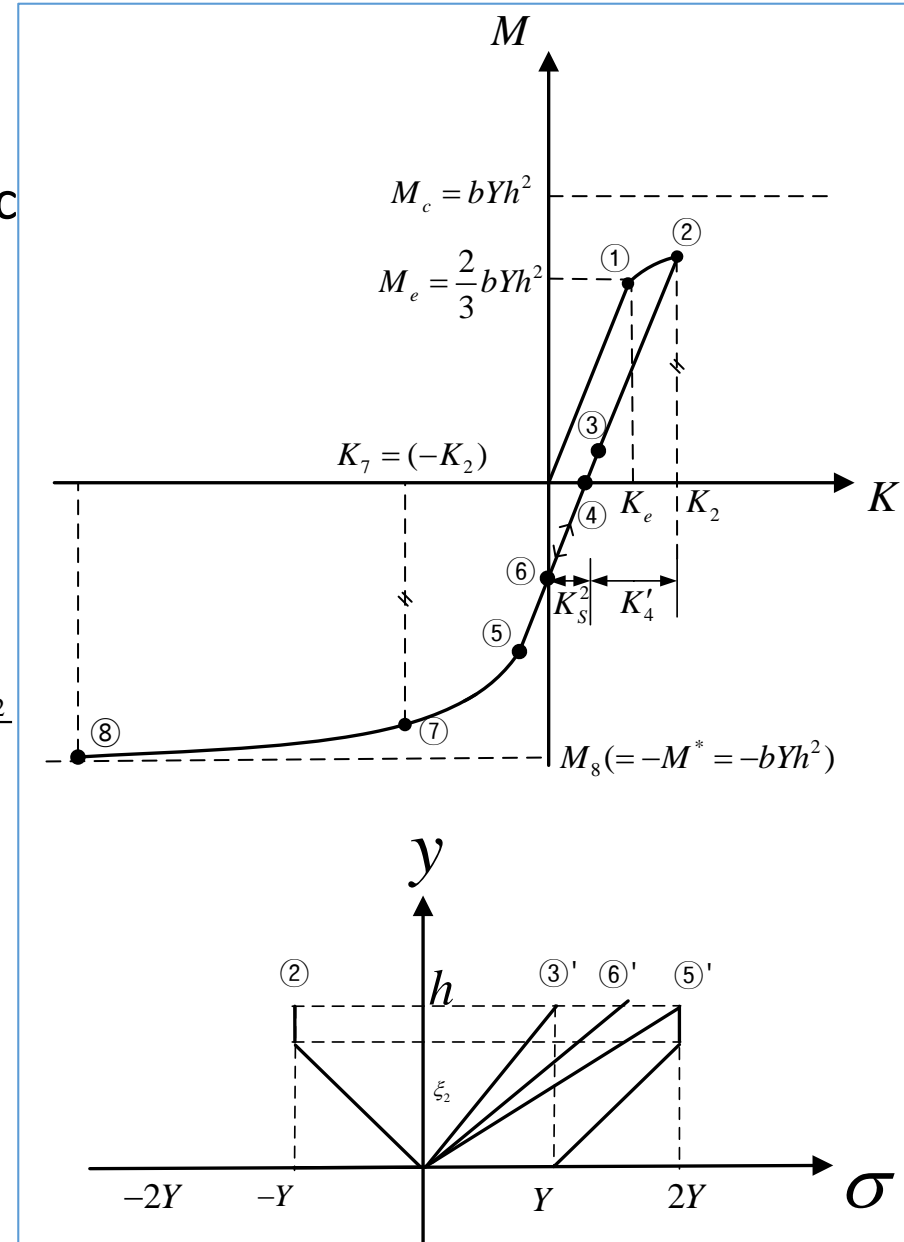
Full recovery of the initial bending curvature (point 6) occurs during elastic unloading from the initial bending

$$K'_6 = K_2$$

$$M'_6 = \frac{2Ebh^3 K'_6}{3} = \frac{2Ebh^3 K_2}{3}$$

$$M_6 (\leq 0) = M_2 - M'_6 = bYh^2 \left\{ 1 - \frac{1}{3} \left(\frac{K_e}{K_2} \right)^2 \right\} - \frac{2Ebh^3 K_2}{3}$$

$$K_s^2 = \frac{|M_6|}{\frac{2}{3} Ebh^3} = K_2 - \frac{3}{2} \frac{Y}{Eh} \left\{ 1 - \frac{1}{3} \left(\frac{K_e}{K_2} \right)^2 \right\} = K_2 - K'_4$$



Beam theory

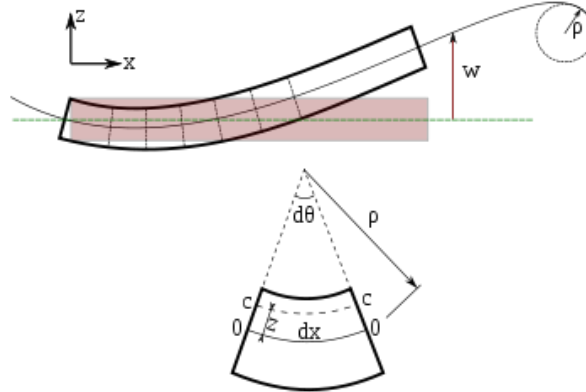
- Study on the deflection of a beam
- Long slender straight object under transverse loading
- Small deformation and a uniform symmetric cross-section shape

Euler- Bernoulli beam theory

- Shear deformation is neglected (especially for a thin beam)

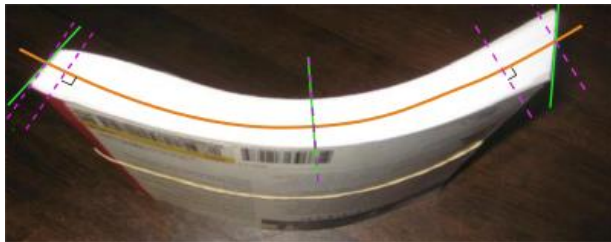


Traffic light
Long & slender shape

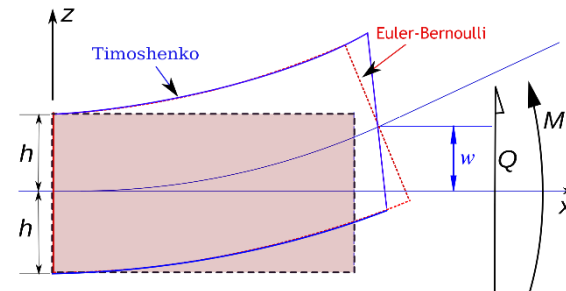


cf) Timoshenko beam theory

- Shear deformation is considered (especially for a thicker beam)

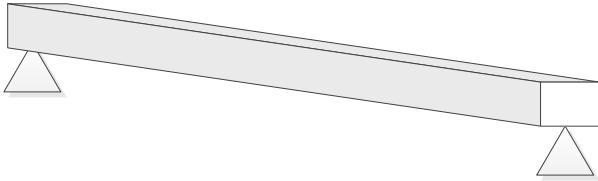


Bending of thick book
Mid-surface orientation and shape

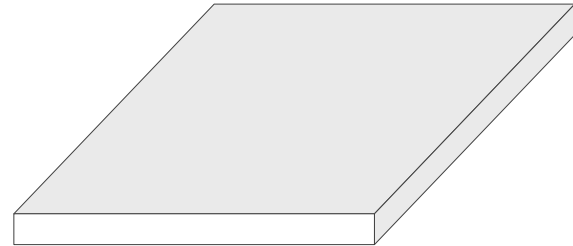


Beam theory

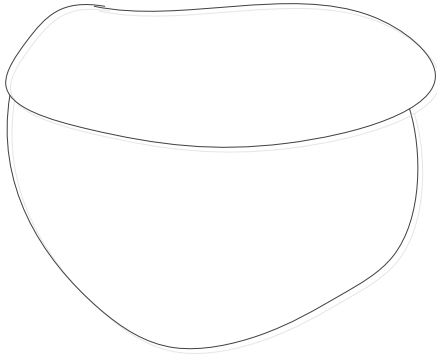
- Beam : 1-D



- Plate : 2-D

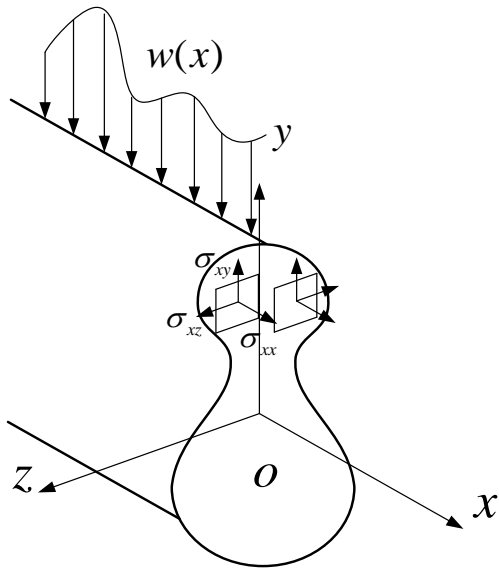


- Shell : 3-D

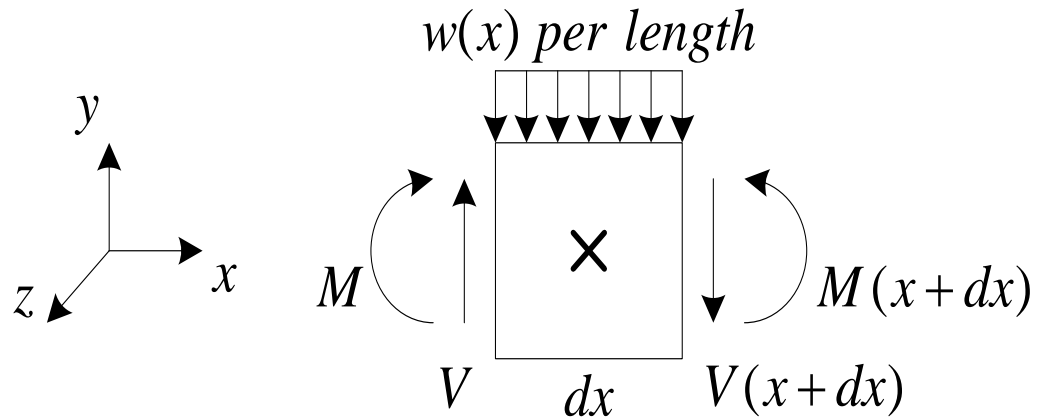


Equilibrium in beam – distributed load

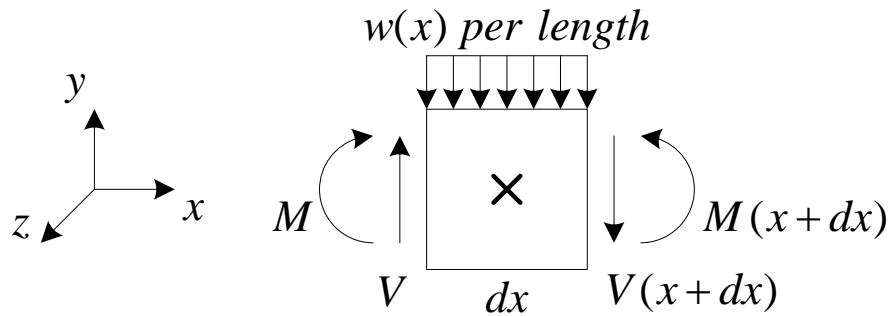
**Symmetric stress distribution
on a beam with symmetric cross-section**



**Bending moment and shear force
distribution on a beam**



Equilibrium in beam – distributed load



- Force equilibrium

$$V(x+dx) + wdx = V(x) + dV + wdx = V(x)$$

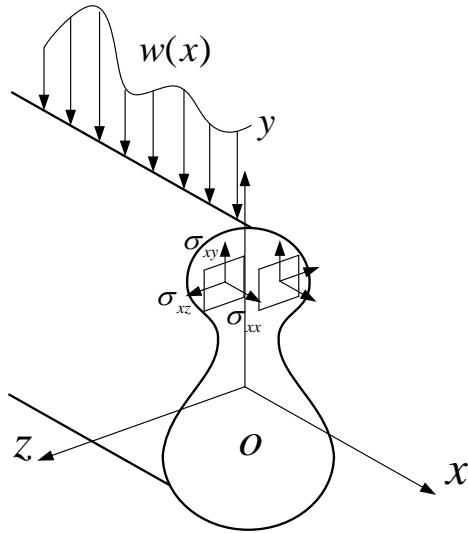
$$\therefore w(x) = -\frac{dV}{dx}$$

- Moment equilibrium
(reference at the center)

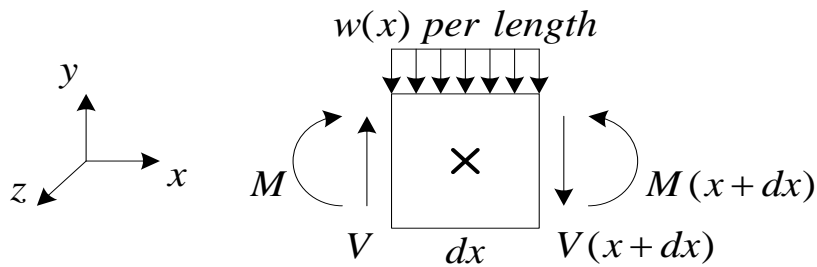
$$\begin{aligned} & V(x) \frac{dx}{2} + V(x+dx) \frac{dx}{2} \\ &= V(x) \frac{dx}{2} + (V(x) + dV) \frac{dx}{2} = V(x) dx \\ &= M(x+dx) - M(x) = dM \end{aligned}$$

$$\therefore V(x) = \frac{dM}{dx}$$

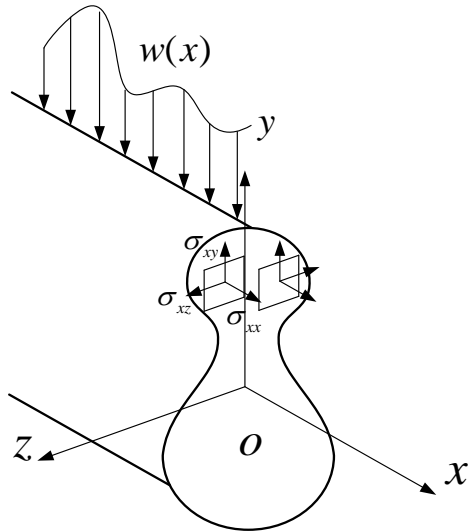
Kinematics : infinitesimal deformation theory



$$K (= \frac{d^2 v / dx^2}{\{1 + (dv / dx)^2\}^{3/2}}) \approx \frac{d^2 v}{dx^2}$$



Constitutive law & beam analysis



- Linear elasticity

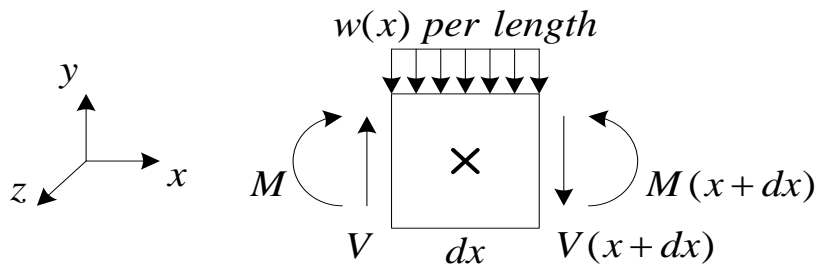
$$M = EIK$$

$$w(x) (= -\frac{dV}{dx} = -\frac{d^2M}{dx^2}) = -EI \frac{d^4v}{dx^4}$$

- Elasto-perfect plastic behavior

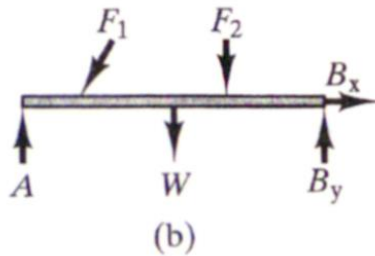
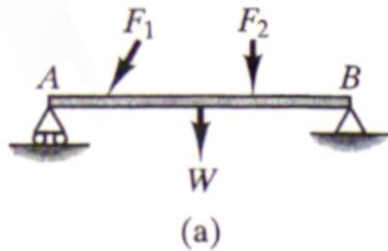
$$w(x) (= -\frac{dV}{dx} = -\frac{d^2M}{dx^2}) = -\frac{d^2f}{dx^2}(K(x))$$

$$= -\frac{d^2f}{dx^2} \left(\frac{d^2v}{dx^2}(x) \right)$$

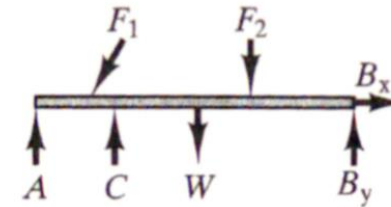
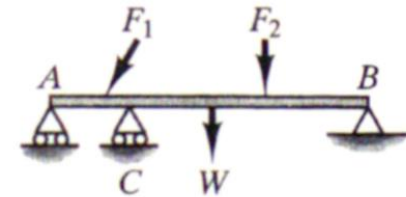


Statically determinate vs indeterminate

- Statically determinate

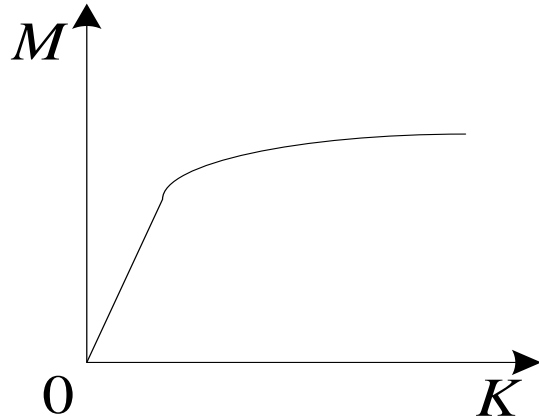


- Statically indeterminate



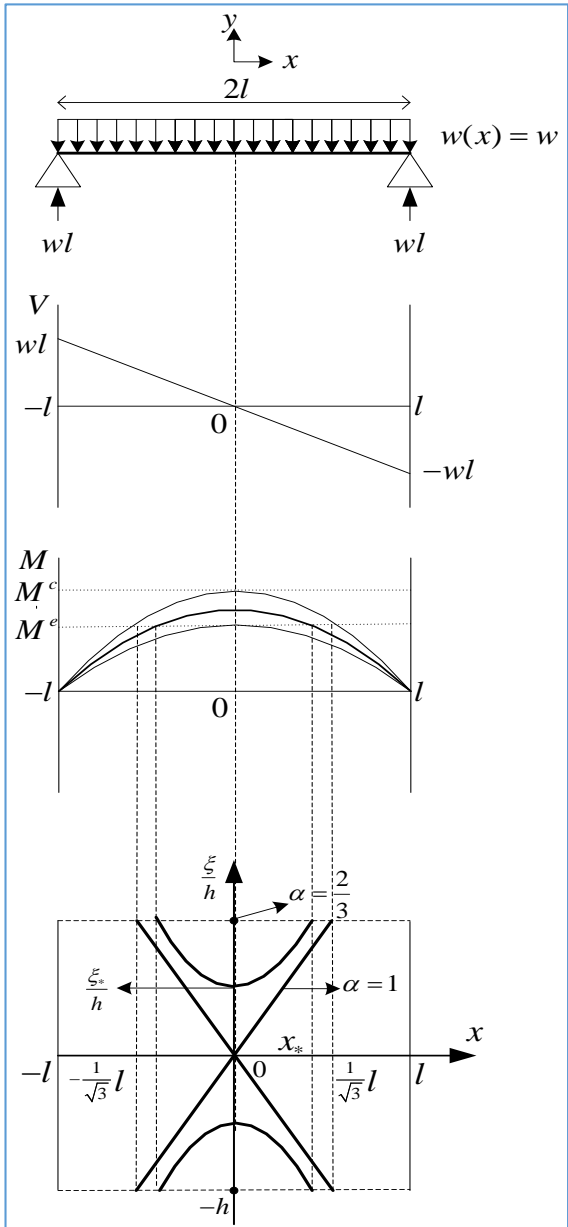
Solution procedure of the SD (statically determinate) problem

- Find $V(x), M(x)$ from the equilibrium condition
- Utilizing the moment-curvature relationship, find out the curvature distribution



- Integrate the curvature to find the deflection $K = \frac{d^2v}{dx^2} \rightarrow v$

Example : Beam with elasto-plastic behavior



- Equilibrium equations

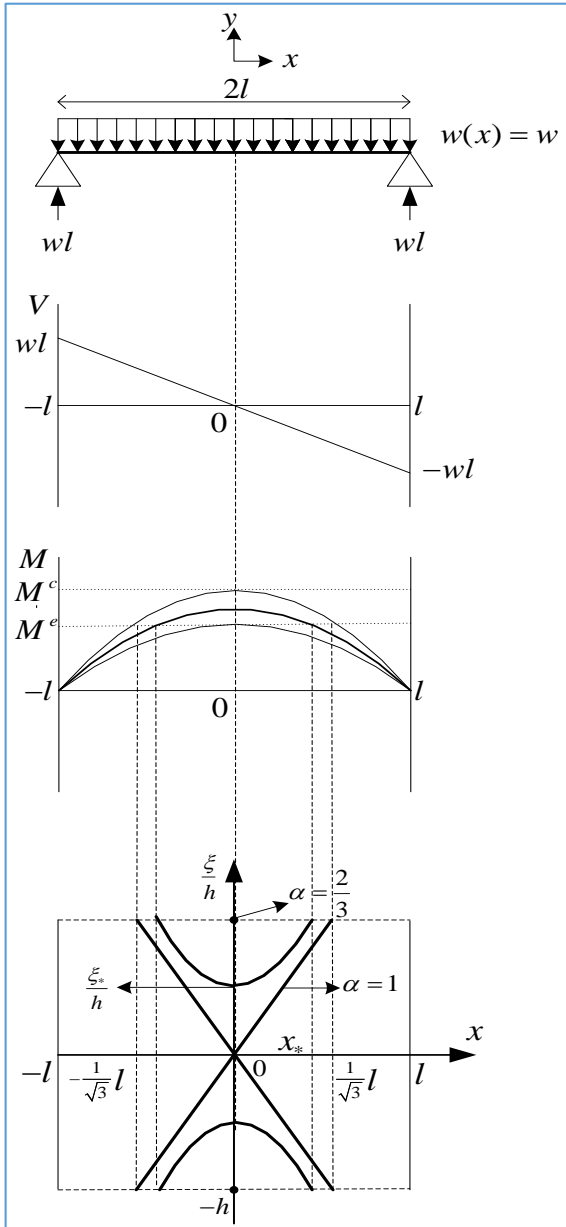
$$\therefore w(x) = -\frac{dV}{dx} \quad \therefore V(x) = \frac{dM}{dx}$$

$$V = -wx + C$$

$$\text{at } x = -l, V = wl \quad \therefore C = 0$$

$$V = -wx$$

Example : Beam with elasto-plastic behavior



$$V = -wx + C$$

$$\text{at } x = -l, V = wl \therefore C = 0$$

$$V = -wx$$

$$M = \int V dx + C_2$$

$$= -\frac{w_0}{2} x^2 + C_2$$

$$\text{at } x = \pm l, M = 0 \therefore C_2 = \frac{w_0}{2} l^2$$

$$M = \frac{w_0}{2} (l^2 - x^2)$$

Example : Beam with elasto-plastic behavior

- Find $\xi - x$ relation

$$M(x) = \frac{w}{2}(l^2 - x^2) = \frac{\alpha w_c}{2}(l^2 - x^2) = bYh^2 \left(1 - \frac{1}{3} \left(\frac{\xi}{h}\right)^2\right)$$

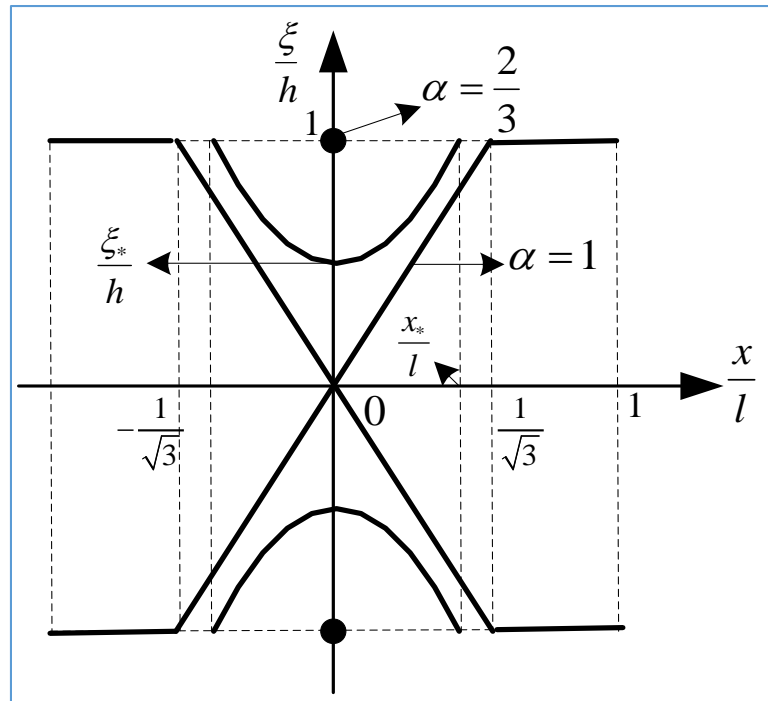
$$\text{with } \frac{2}{3} \leq \alpha \leq 1 \text{ and } w_c = \frac{2bYh^2}{l^2}$$

$$\alpha \left(1 - \left(\frac{x}{l}\right)^2\right) = \left(1 - \frac{1}{3} \left(\frac{\xi}{h}\right)^2\right)$$

$$\therefore \alpha - \alpha \left(\frac{x}{l}\right)^2 = 1 - \frac{1}{3} \left(\frac{\xi}{h}\right)^2$$

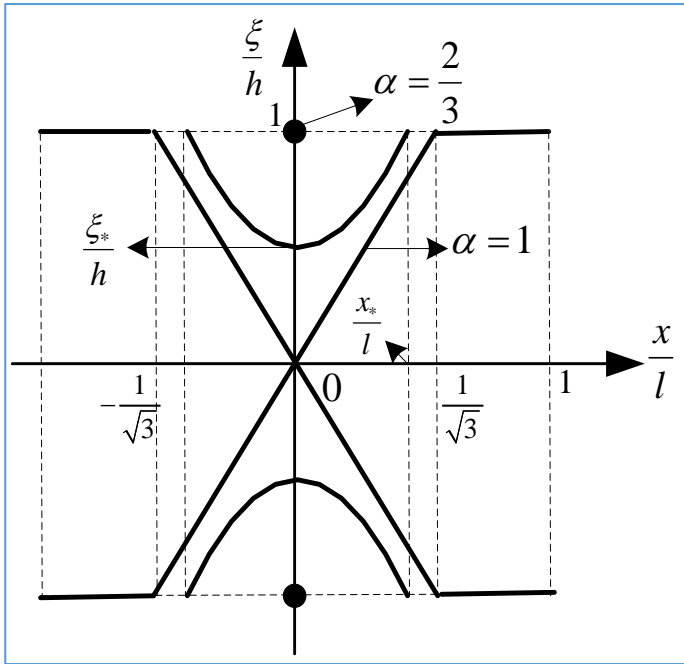
$$\frac{1}{3} \left(\frac{\xi}{h}\right)^2 - \alpha \left(\frac{x}{l}\right)^2 = 1 - \alpha$$

$$\therefore \frac{1}{3(1-\alpha)} \left(\frac{\xi}{h}\right)^2 - \frac{\alpha}{1-\alpha} \left(\frac{x}{l}\right)^2 = 1 \quad \text{Hyperbola equation}$$



Example : Beam with elasto-plastic behavior

- Find $\xi - x$ relation



$$\therefore \frac{1}{3(1-\alpha)} \left(\frac{\xi}{h}\right)^2 - \frac{\alpha}{1-\alpha} \left(\frac{x}{l}\right)^2 = 1 \quad \text{Hyperbola equation}$$

$$i) \frac{x}{l} = 0, \quad \frac{\xi_*}{h} = \pm \sqrt{3(1-\alpha)}$$

$$ii) \frac{\xi}{h} = 1, \quad \left(\frac{x_*}{l}\right)^2 = \left(-1 + \frac{1}{3(1-\alpha)}\right) \left(\frac{1-\alpha}{\alpha}\right) = \frac{3\alpha-2}{3\alpha}$$

$$\therefore \frac{x_*}{l} = \pm \sqrt{\frac{3\alpha-2}{3\alpha}}$$

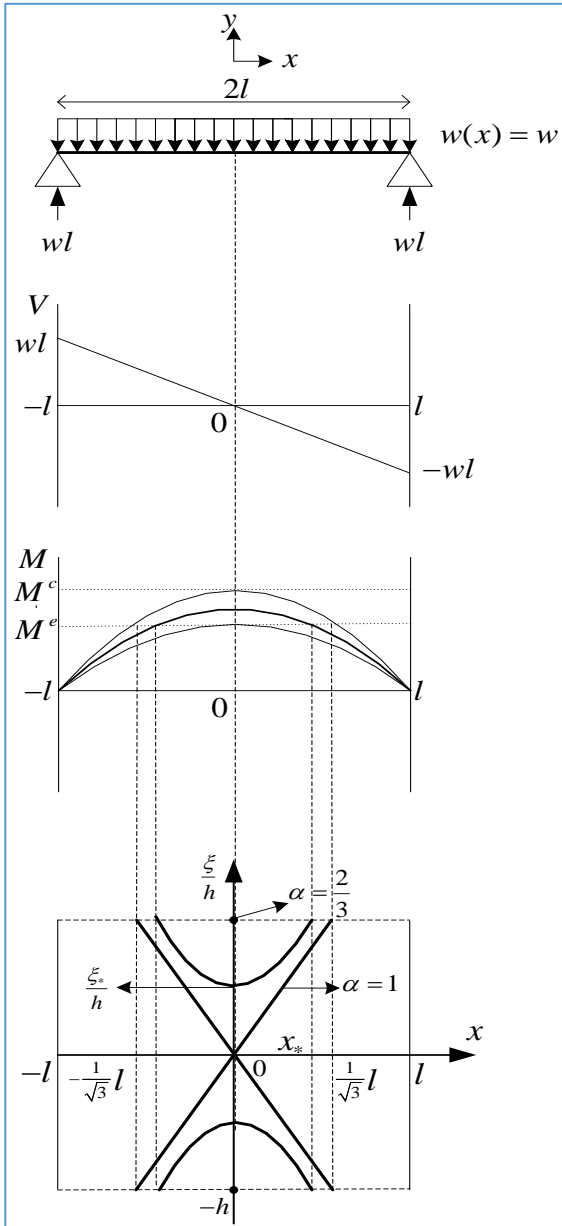
Further more

$$\text{at } \alpha = \frac{2}{3}, \quad \left(\frac{\xi}{h}\right)^2 - 2\left(\frac{x}{l}\right)^2 = 1, \quad \frac{x_*}{l} = 0, \quad \frac{\xi_*}{h} = \pm 1.0$$

$$\text{at } \alpha = 1, \quad \left(\frac{\xi}{h}\right)^2 - 3\left(\frac{x}{l}\right)^2 = 0, \quad \frac{\xi}{h} = \pm \sqrt{3} \frac{x}{l}, \quad \frac{x_*}{l} = \pm \sqrt{\frac{1}{3}} \approx \pm \frac{1}{1.732} \approx \pm 0.6$$

$\left(\begin{array}{l} \text{Plastic range is about 60\%} \\ \therefore \text{the elastic property is important} \end{array} \right) \frac{\xi_*}{h} = 0$

Example : beam with elasto-plastic behavior



- Calculate M with K

Basic equations

$$w(x) = -\frac{dV}{dx}, \quad V(x) = \frac{dM}{dx}, \quad K \approx \frac{d^2v}{dx^2}$$

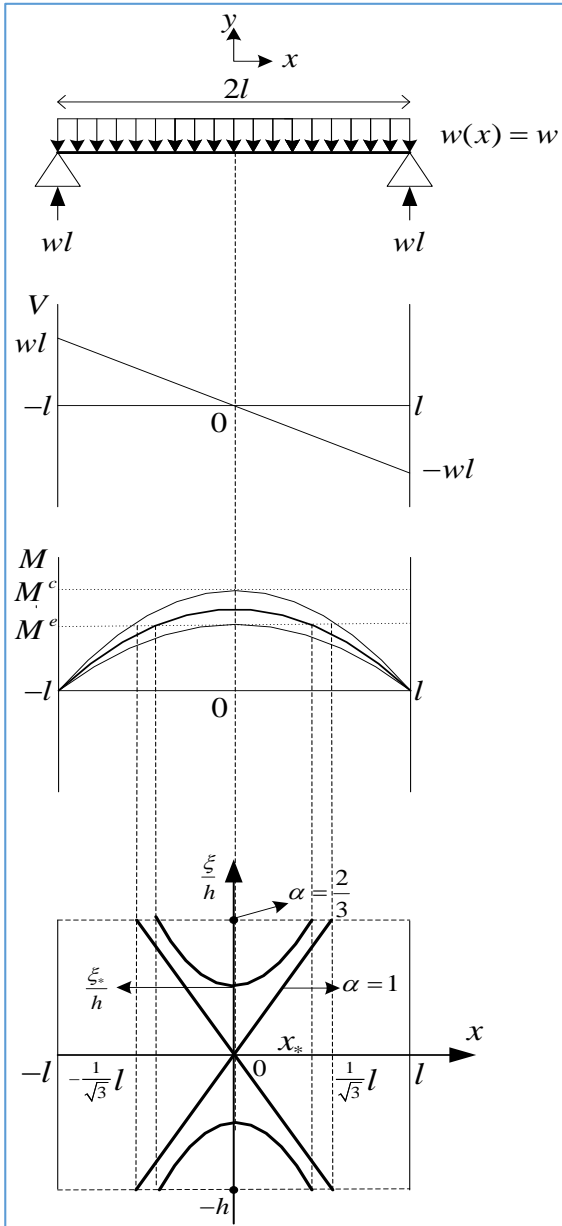
Elastic zone

$$\left| \frac{x}{l} \right| \geq \left| \frac{x_*}{l} \right| = \sqrt{\frac{3\alpha - 2}{3\alpha}}$$

$$M = \frac{\alpha w_c}{2} (\ell^2 - x^2) = EIK = EI \frac{d^2v}{dx^2}$$

$$\Rightarrow \frac{d^2v}{dx^2} = \frac{\alpha w_c}{2EI} (\ell^2 - x^2) = \frac{3\alpha Y}{2Eh} \left(1 - \frac{x^2}{\ell^2}\right)$$

Example : beam with elasto-plastic behavior



- Calculate M with K

Basic equations

$$w(x) = -\frac{dV}{dx}, \quad V(x) = \frac{dM}{dx}, \quad K \approx \frac{d^2v}{dx^2}$$

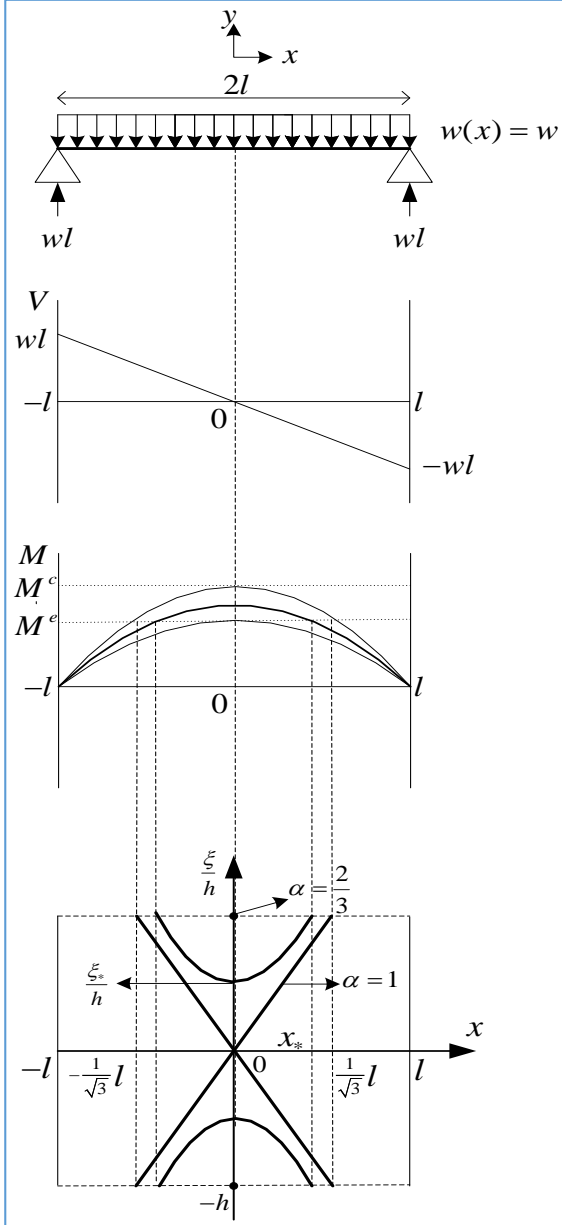
Plastic zone

$$\left| \frac{x}{l} \right| \leq \left| \frac{x_*}{l} \right| = \sqrt{\frac{3\alpha - 2}{3\alpha}}$$

$$M = \frac{\alpha w_c}{2} (\ell^2 - x^2) = bYh^2 \left(1 - \frac{1}{3} \left(\frac{K_e}{K} \right)^2 \right)$$

$$\Rightarrow \frac{d^2v}{dx^2} = \frac{K_e}{\sqrt{3(1 - \alpha(1 - (\frac{x}{l})^2))}} = \frac{Y}{Eh\sqrt{3(1 - \alpha(1 - (\frac{x}{l})^2))}}$$

Example : beam with elasto-plastic behavior



- Boundary conditions

$$v(x = \pm l) = 0, \quad \frac{dv}{dx}(x = 0) = 0$$

- Continuity of shear load

$$v \text{ and } \frac{dv}{dx} \text{ are continuous}$$

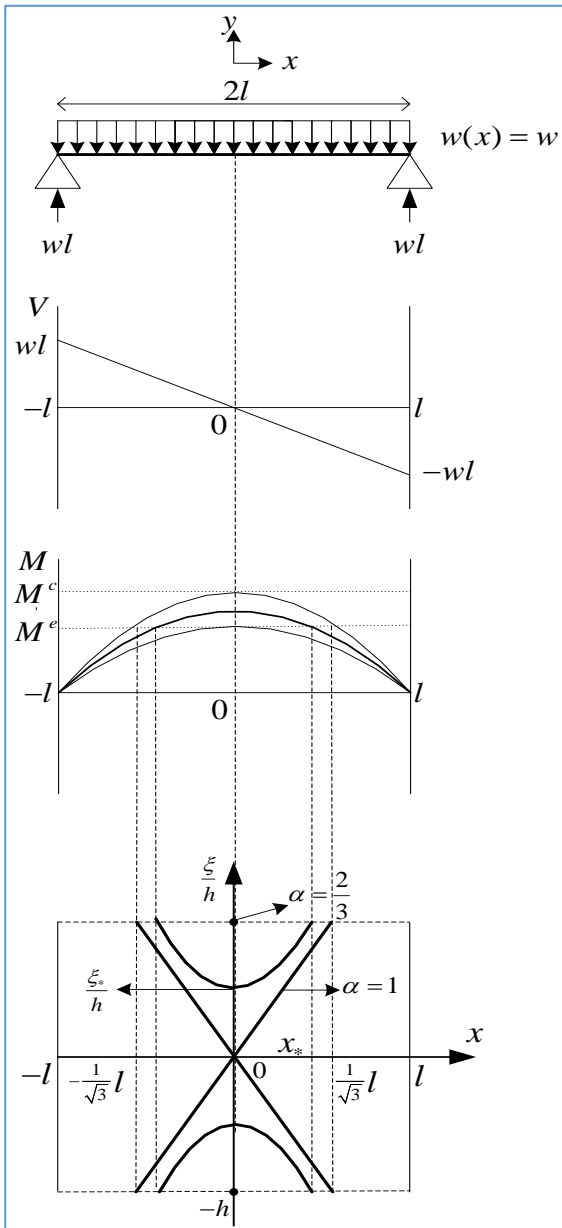
- Solutions

$$i) \frac{x}{l} \geq \frac{x_*}{l} = \sqrt{\frac{3\alpha - 2}{3\alpha}}$$

$$v = \frac{Y}{Eh} \frac{\ell}{\sqrt{3\alpha}} \left\{ \frac{3\alpha\sqrt{3\alpha}}{2\ell^3} \left(\frac{\ell^2}{2} x^2 - \frac{1}{12} x^4 - \frac{5}{12} \ell^4 \right) \right.$$

$$\left. + \left(\ln \left(\frac{1 + \sqrt{3\alpha - 2}}{\sqrt{3(1 - \alpha)}} \right) - \sqrt{3\alpha - 2} \frac{(3\alpha + 1)}{3} \right) (x - \ell) \right\}$$

Example : beam with elasto-plastic behavior



- Boundary conditions

$$v(x = \pm l) = 0, \quad \frac{dv}{dx}(x = 0) = 0$$

- Continuity of shear load

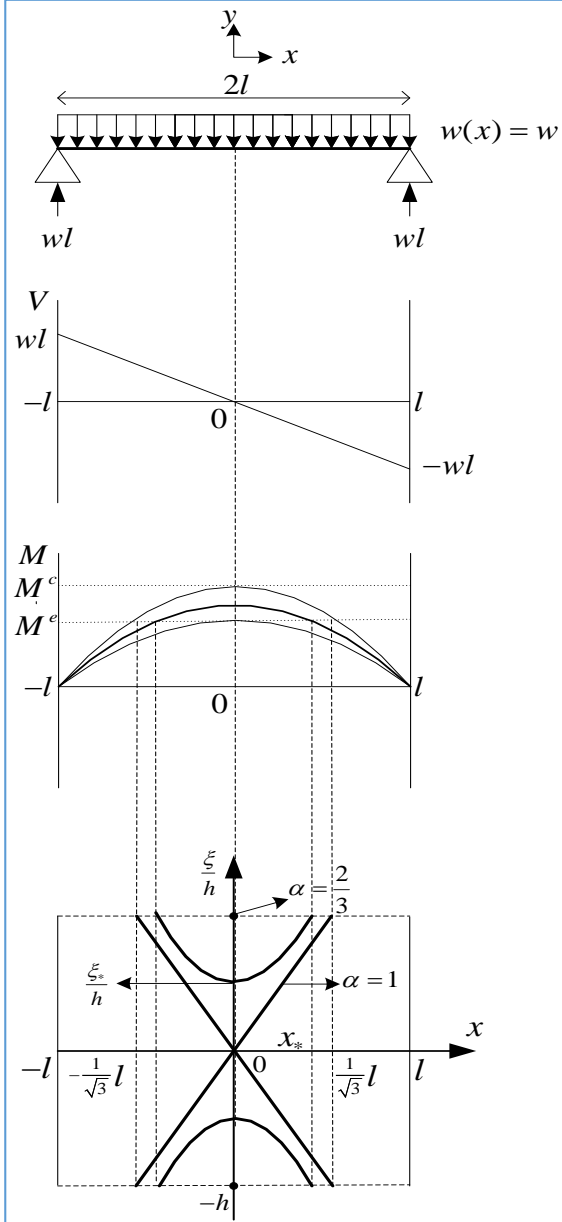
$$v \text{ and } \frac{dv}{dx} \text{ are continuous}$$

- Solutions

$$ii) 0 \leq \frac{x}{l} \leq \frac{x_*}{l} = \sqrt{\frac{3\alpha - 2}{3\alpha}}$$

$$v = \frac{Y}{Eh} \frac{l}{\sqrt{3\alpha}} \left\{ x \ln \left(\frac{\sqrt{\alpha}x + \sqrt{\alpha(x^2 - l^2) + l^2}}{l\sqrt{1-\alpha}} \right) - \frac{\sqrt{\alpha(x^2 - l^2) + l^2}}{\sqrt{\alpha}} \right. \\ \left. - l \left(\ln \left(\frac{1 + \sqrt{3\alpha - 2}}{\sqrt{3(1-\alpha)}} \right) + \frac{(3\alpha + 1)}{3} \sqrt{3\alpha - 2} + \frac{1 - 2\alpha^2}{2\alpha} \sqrt{3\alpha} \right) \right\}$$

Example : beam with elasto-plastic behavior



- Boundary conditions

$$v(x = \pm l) = 0, \quad \frac{dv}{dx}(x = 0) = 0$$

- Continuity of shear load

$$v \text{ and } \frac{dv}{dx} \text{ are continuous}$$

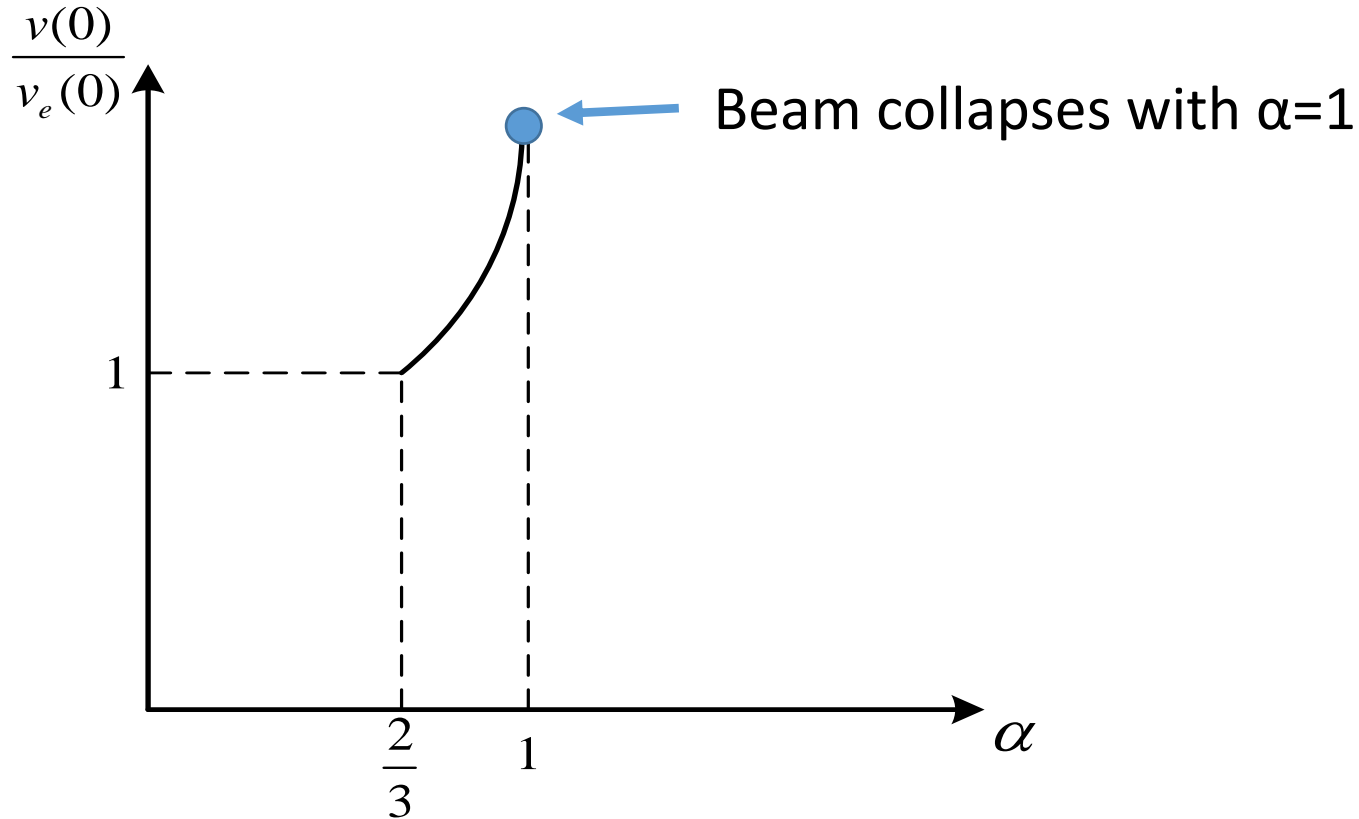
- Solutions

$$\text{for } x = 0 \quad v = \frac{Y}{Eh} \frac{\ell^2}{\sqrt{3\alpha}} \left\{ -\frac{\sqrt{1-\alpha}}{\sqrt{\alpha}} - \ln \left(\frac{1 + \sqrt{3\alpha - 2}}{\sqrt{3(1-\alpha)}} \right) + \frac{(3\alpha + 1)}{3} \sqrt{3\alpha - 2} + \frac{1 - 2\alpha^2}{2\alpha} \sqrt{3\alpha} \right\}$$

$$\text{with } v_e(x = 0, \alpha = 2/3) = \frac{Y}{Eh} \frac{\ell^2}{\sqrt{3\alpha}} \left(-\frac{5\sqrt{2}}{12} \right)$$

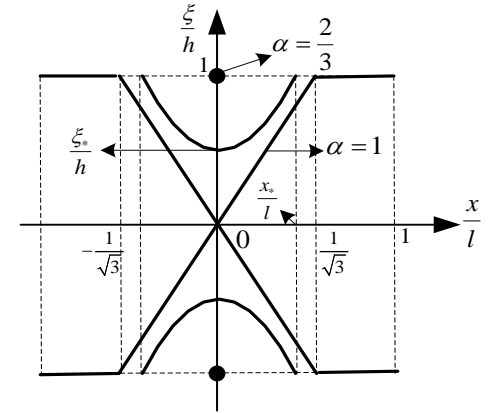
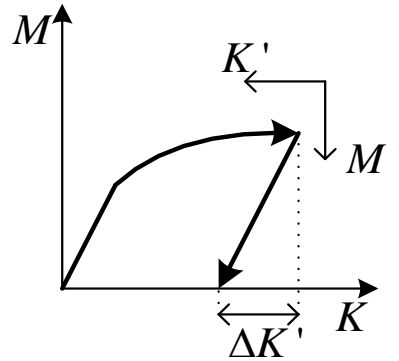
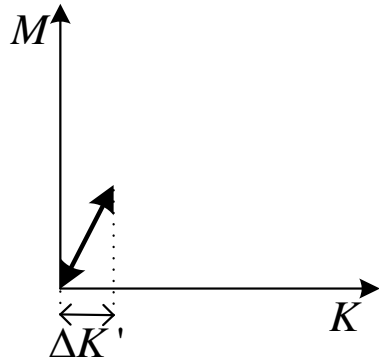
Example : beam with elasto-plastic behavior

- Deflection at the center of the beam



Example : unloading of beam($w(x)=0$)

- Elastic recovery of curvatures during unloading



- The new curvature distribution after elastic unloading

$$\frac{d^2v}{dx^2} = K(x) - \Delta K'(x) = K(x) - \frac{M'}{EI} = K(x) - \frac{M(x)}{EI}$$

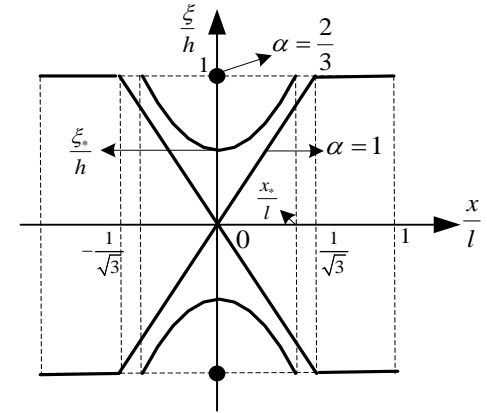
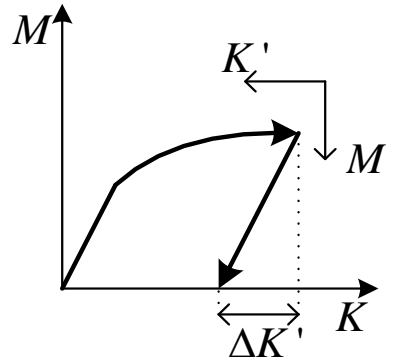
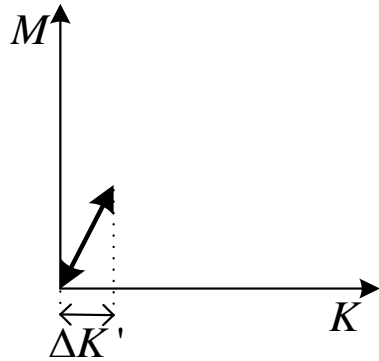
Elastic zone $\left| \frac{x}{\ell} \right| \geq \frac{x_*}{\ell} \quad K = \Delta K' \quad \longrightarrow \quad \frac{d^2v}{dx^2} = 0$

Plastic zone $0 \leq \left| \frac{x}{\ell} \right| \leq \frac{x_*}{\ell} \quad \Delta K' = \frac{M}{EI} = \frac{\alpha w_c}{2EI} (\ell^2 - x^2)$

$$\longrightarrow \frac{d^2v}{dx^2} = \frac{Y}{Eh\sqrt{3(1-\alpha(1-(\frac{x}{\ell})^2))}} - \frac{\alpha w_c}{2EI} (\ell^2 - x^2) = \frac{Y}{Eh} \left(\frac{1}{\sqrt{3(1-\alpha(1-(\frac{x}{\ell})^2))}} - \frac{3}{2} \alpha (1 - \frac{x^2}{\ell^2}) \right)$$

Example : unloading of beam($w(x)=0$)

- Elastic recovery of curvatures during unloading



- The new curvature distribution after elastic unloading

$$\frac{d^2v}{dx^2} = K(x) - \Delta K'(x) = K(x) - \frac{M'}{EI} = K(x) - \frac{M(x)}{EI}$$

Plastic zone $0 \leq \left| \frac{x}{\ell} \right| \leq \frac{x_*}{\ell}$ $\Delta K' = \frac{M}{EI} = \frac{\alpha w_c}{2EI} (\ell^2 - x^2)$

$$\longrightarrow \frac{d^2v}{dx^2} = \frac{Y}{Eh \sqrt{3(1 - \alpha(1 - (\frac{x}{\ell})^2))}} - \frac{\alpha w_c}{2EI} (\ell^2 - x^2) = \frac{Y}{Eh} \left(\frac{1}{\sqrt{3(1 - \alpha(1 - (\frac{x}{\ell})^2))}} - \frac{3}{2} \alpha (1 - \frac{x^2}{\ell^2}) \right)$$

Example : unloading of beam($w(x)=0$)

- Schematic view of residual stress in plastic zone after unloading

