

4/30 + 5/7 (총 8일)

①

시험틀이

Chap. 3

다음 수업시간 변경

Steel

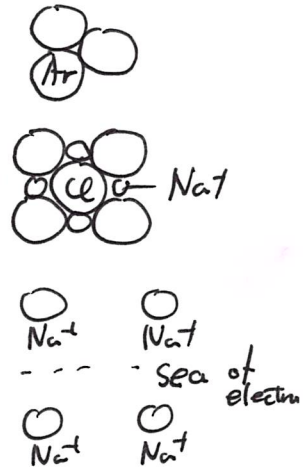
강철의 속제 + 5

Steel 예제

Chap. 3 Crystal Binding & Elastic Constants

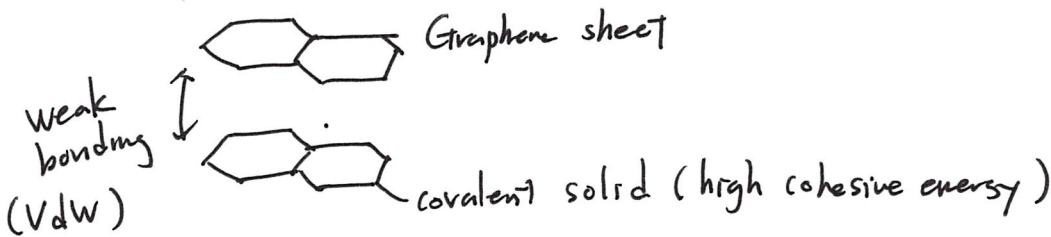
• What holds a crystal together?

- Bond types. - van der Waals (crystalline argon, inert gas)
- (Fluorine) - Ionic (NaCl)
- metallic (sodium, Fe...)
- covalent (Diamond)



- Cohesive energy $\overset{\text{intrinsice}}{\text{Ar}} \text{ --- } \text{Ar}$ neutral. inert gas, molecular solid...
- lattice energy $\text{Na}^+ \text{ --- } \text{Na}^+$ ion

• Graphite (흑연) - Strong bond of layer, • Weak bond btw layers.



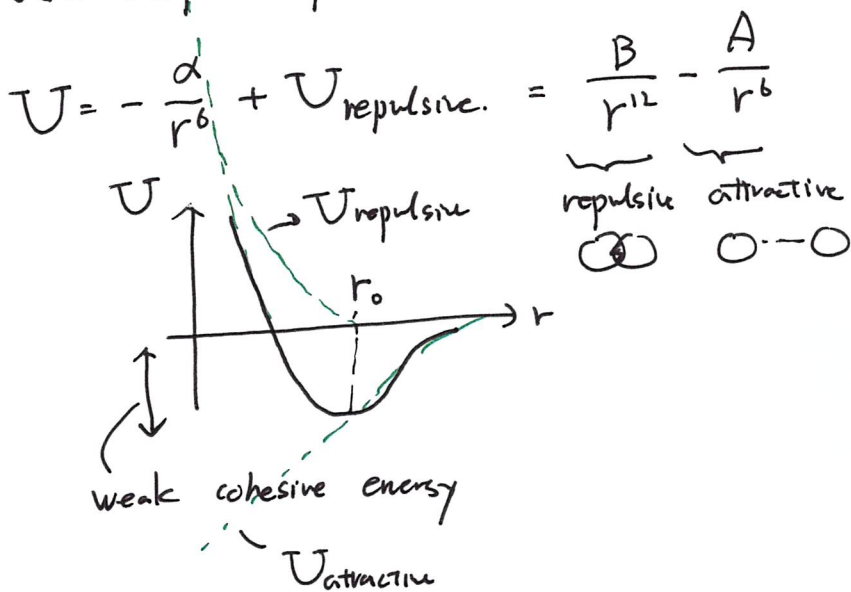
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Solids

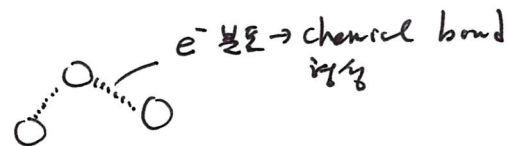
- electron density distribution in real-space

1. Molecular Solids : Weak cohesion
 Ne, Ar, Xe
 vdW (dipole-dipole interaction)

LJ potential
 2 설명가능



2. Covalent Solid : Strong cohesion
 C, Si, Ge, ~~Sn~~



3. Metallic Solid : hcp, fcc, bcc
 Na, ~~Ca~~, Fe, Hg

cohesive energy

C, Si, Ge, ~~Sn~~
 ↓
 Na, ~~Ca~~, Fe, Hg
 ↓
 Ne, Ar, Xe.

4. Ionic Solid : NaCl → Na⁺Cl⁻ (very stable)
 Molecular solid라 비슷해짐.

Coulomb interaction (attraction)

or Electrostatic attraction

+1 vs -1
 ↑
 +2 vs -2

coordination
 " nearest neighbor atom #

다른 모든 solid
 ↓
 covalent (diamond)

H₂ = E₂
 공유가능
 공유가능, 공유가능, 공유가능
 e.g) Ca = 2+4
 Ca = metal..

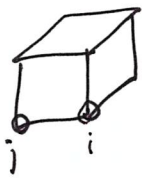
실제론 구분 모호

VdW-London Interaction

(3)

- Atoms induce dipole moments in each other, and the induced moments cause an attractive interaction btw the atoms.
- Molecular Solid, Inert gas...

$$u(r) = \frac{B}{r^{12}} - \frac{A}{r^6} = 4\epsilon \left[\left(\frac{\sigma}{r}\right)^{12} - \left(\frac{\sigma}{r}\right)^6 \right] \quad ; \quad \begin{aligned} A &= 4\epsilon\sigma^6 \\ B &= 4\epsilon\sigma^{12} \end{aligned}$$



$$\sum_{i,j} u(r_{ij})$$

(f) $i=1$ & $j=2$, $\sum_{i,j} u(r_{ij}) = u(r_{11}) + u(r_{22}) \rightarrow$ no self-interaction
 $+ u(r_{12}) + u(r_{21}) \rightarrow$ counted twice

$$\frac{1}{2} \sum_{i \neq j} u(r_{ij})$$

↓ Many atoms

$$U_{\text{total}} = N \sum_{i \neq j} u(r_{ij}) \cdot \frac{1}{2}$$

(# of sites in crystal
of cells..

$$\frac{U_{\text{total}}}{N} = \sum_{i \neq j} \frac{4}{2} \epsilon \left[\left(\frac{\sigma}{r_{ij}}\right)^{12} - \left(\frac{\sigma}{r_{ij}}\right)^6 \right] \quad , \quad r_{ij} = R p_{ij}$$

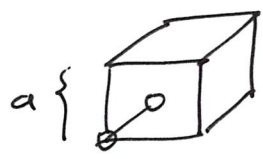
distance to 1st nearest nbr.

$$\neq \quad = 2\epsilon \left(\frac{\sigma}{R}\right)^{12} \sum_{i \neq j} \frac{1}{p_{ij}^{12}} - 2\epsilon \left(\frac{\sigma}{R}\right)^6 \sum_{i \neq j} \frac{1}{p_{ij}^6}$$

$$= 2\epsilon \left[A_{12} \left(\frac{\sigma}{R}\right)^{12} - A_6 \left(\frac{\sigma}{R}\right)^6 \right] \quad , \quad A_{12} = \sum_{i \neq j} \frac{1}{p_{ij}^{12}}$$

$$A_6 = \sum_{i \neq j} \frac{1}{p_{ij}^6}$$

• FCC case.



$\frac{a}{2}(110)$, $R = \frac{a}{\sqrt{2}}$, $P_{ij} = 1$, # of nbrs = 12



$a(100)$, $R = a$, $P_{ij} = \sqrt{2}$, # of nbrs = 6

$r_{ij} = R P_{ij}$

$A_{12} = \sum_{i \neq j} \frac{1}{P_{ij}^{12}} = \left(\frac{1}{1}\right)^{12} \cdot 12 + \left(\frac{1}{\sqrt{2}}\right)^{12} \cdot 6 \dots \approx 12.13$

$A_6 = \sum_{i \neq j} \frac{1}{P_{ij}^6} = \left(\frac{1}{1}\right)^6 \cdot 12 + \left(\frac{1}{\sqrt{2}}\right)^6 \cdot 6 \dots \approx 12.8$

$\frac{U_{total}}{N} = 2\varepsilon \left[A_{12}^{FCC} \left(\frac{\sigma}{R}\right)^{12} - A_6^{FCC} \left(\frac{\sigma}{R}\right)^6 \right]$

• Determine R^* at $\left(\frac{U_{total}}{N}\right)_{min}$.

$\frac{\partial U_{total}(R)}{\partial R} = 0$

$= -12 A_{12} \cdot \frac{\sigma^{12}}{R^{13}} + 6 A_6 \cdot \frac{\sigma^6}{R^7}$

$\therefore R^* = \left[\frac{2A_{12}}{A_6} \right]^{1/6} \cdot \sigma = 1.09 \sigma$

preferred distance of atoms for FCC inert gas.

• Experimental data

	Ne	Ar	Kr	Xe
R^*/σ	1.14	1.11	1.10	1.09
Ecohesive	-0.02	-0.08	-0.11	-0.17

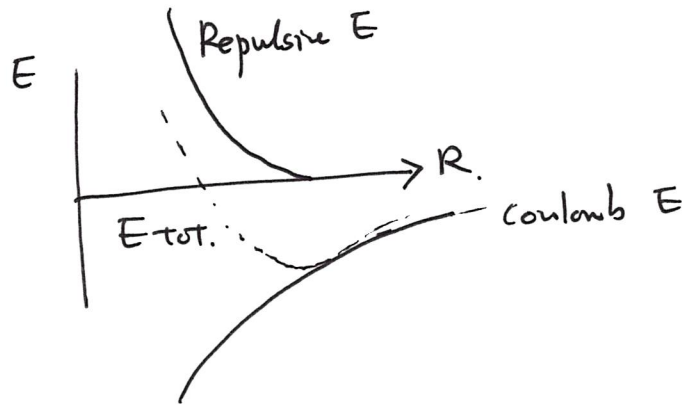
이론값
atom 이 가벼울수록 kinetic energy가 전체 온도에 미치는 영향이 커서 R^* 이 커진다.

• Cohesive energy of Molecular Solids (Inert gas)

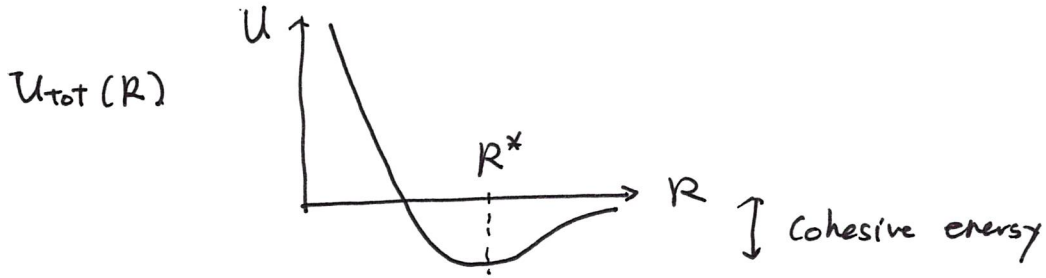
$$\frac{U_{tot}(R^*)}{N} = -\frac{\epsilon}{2} \frac{A_6}{A_{12}} \leftarrow \frac{1}{2} \left| \frac{z^+ z^-}{r} \right|$$

• Cohesive energy of Ionic Solid.

$$\begin{aligned}
 U(r_{ij}) &= U_{rep}(r_{ij}) + U_{att}(r_{ij}) \\
 &= \lambda e^{-r_{ij}/\rho} - \underbrace{\frac{1}{4\pi\epsilon_0} \frac{q_i q_j}{r_{ij}}}_{\text{Coulomb interaction}}
 \end{aligned}
 \quad \left. \begin{array}{l} \\ \\ \end{array} \right\} \begin{array}{l} E_{\text{electrostatic}} \\ = -\frac{1}{4\pi\epsilon_0} \frac{e^2}{r} \end{array}$$



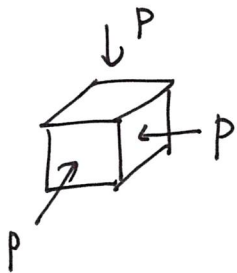
Elastic Constants



$$\left(\frac{\partial U_{tot}}{\partial R}\right)_{R^*} = 0 \quad \text{but} \quad \left(\frac{\partial^2 U_{tot}}{\partial R^2}\right)_{R^*} \neq 0$$

elastic constant ϵ

Mechanical Properties $G = \frac{E}{2(1+\nu)} \cdot [K] \cdot C_{ij}$



isotropic loading

uniform dilatation (expansion) or contraction

~~$$U = -P \Delta V$$

$$P = - \left(\frac{\partial U}{\partial V} \right)$$


$$B = -V \left(\frac{\partial P}{\partial V} \right) = +V \left(\frac{\partial^2 U}{\partial V^2} \right)$$~~

~~$$P = - \frac{\partial U}{\partial V}$$~~

~~$$B = -V \left(\frac{\partial P}{\partial V} \right) = +V \left(\frac{\partial^2 U}{\partial V^2} \right)$$~~

$\rho = - \frac{\partial U_{\text{Total}}}{\partial V}$ 대분자

$B \equiv -V \left(\frac{\partial \rho}{\partial V} \right)_T = +V \left(\frac{\partial^2 U_{\text{Total}}}{\partial V^2} \right)$ 대분자

FCC case.  a , $V = a^3$, $N = 4$, $v = \frac{V}{N} = \frac{a^3}{4} = \frac{R^3}{\sqrt{2}}$
 $R = \frac{a}{\sqrt{2}}$

$B = N \cdot v \left(\frac{\partial^2 U_{\text{Total}} / N}{\partial v^2} \right)$

$\frac{\partial v}{\partial R} = \frac{3}{\sqrt{2}} R^2$

$= \frac{R^3}{\sqrt{2}} \frac{\partial^2}{\partial v^2} (U_{\text{TOT}} / N)$

$\frac{\partial}{\partial v} = \frac{\partial R}{\partial v} \cdot \frac{\partial}{\partial R}$

$U_{\text{Total}} = U_{\text{Total}} / N$

$= \frac{\sqrt{2}}{3} \frac{1}{R^3} \frac{\partial}{\partial R}$

$= \frac{R^3}{\sqrt{2}} \cdot \frac{\sqrt{2}}{3} \cdot \frac{1}{R^2} \cdot \frac{\partial}{\partial R} \left\{ \frac{\sqrt{2}}{3} \cdot \frac{1}{R^3} \frac{\partial}{\partial R} (U_{\text{TOT}}) \right\}$

if $R = R^*$

$\frac{\partial}{\partial R} \left\{ \frac{1}{R^2} \frac{\partial}{\partial R} (U_{\text{TOT}}) \right\}$

$= \frac{\sqrt{2}}{9R^{*2}} \left(\frac{\partial^2 U_{\text{TOT}}}{\partial R^2} \right)_{R^*}$

$= -\frac{2}{R^3} \frac{\partial}{\partial R} U_{\text{TOT}} + \frac{1}{R^3} \frac{\partial^2 U_{\text{TOT}}}{\partial R^2}$
0

모든 FCC 구의 Bulk modulus는
 위식을 만족한다.

Elastic Strains

• Hooke's Law (small strains)

$$\epsilon_{xx} = \frac{\partial u}{\partial x} \quad ; \quad \epsilon_{yy} = \frac{\partial v}{\partial y} \quad ; \quad \epsilon_{zz} = \frac{\partial w}{\partial z}$$

• Strain component in xy $\epsilon_{yx} + \epsilon_{xy} = \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} \quad ;$

in yz $\epsilon_{zy} + \epsilon_{yz} = \frac{\partial v}{\partial z} + \frac{\partial w}{\partial y} \quad ;$

in zx $\epsilon_{zx} + \epsilon_{xz} = \frac{\partial u}{\partial z} + \frac{\partial w}{\partial x}$

• Dilation (increase/decrease of volume)

$$x' \cdot y' \cdot z' = \begin{vmatrix} 1+\epsilon_{xx} & \epsilon_{xy} & \epsilon_{xz} \\ \epsilon_{yx} & 1+\epsilon_{yy} & \epsilon_{yz} \\ \epsilon_{zx} & \epsilon_{zy} & 1+\epsilon_{zz} \end{vmatrix} \approx 1 + \epsilon_{xx} + \epsilon_{yy} + \epsilon_{zz}$$

determinant

$$\delta = \frac{V' - V}{V} \approx \epsilon_{xx} + \epsilon_{yy} + \epsilon_{zz}$$

Elastic Stiffness Constants

↓
Compliance.

$$X_x = C_{11} \epsilon_{xx} + C_{12} \epsilon_{yy} + C_{13} \epsilon_{zz} + C_{14} \epsilon_{yz} + C_{15} \epsilon_{zx} + C_{16} \epsilon_{xy}$$

$$\vdots$$

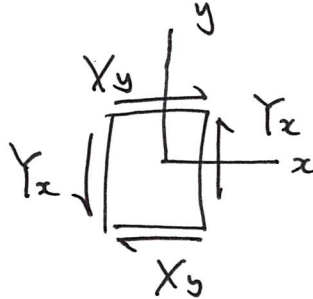
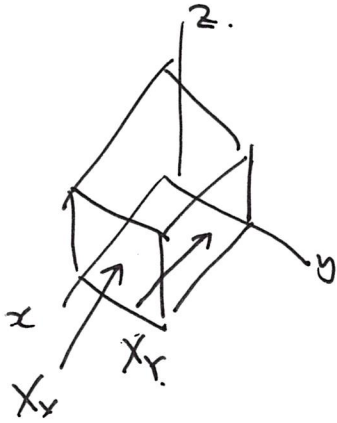
$$X_y = C_{61} \epsilon_{xx} + C_{62} \epsilon_{yy} + C_{63} \epsilon_{zz} + C_{64} \epsilon_{yz} + C_{65} \epsilon_{zx} + C_{66} \epsilon_{xy}$$

where $1 \equiv xx, 2 \equiv yy, 3 \equiv zz$
 $4 \equiv yz, 5 \equiv zx, 6 \equiv xy$

X_x
↑
direction of force
normal to the
plane to which
the force is
applied.

• Elastic compliance.

$$e_{xx} = S_{11} X_x + S_{12} Y_y + S_{13} Z_z + S_{14} Y_z + S_{15} Z_x + S_{16} X_y$$



$$C_{14} = C_{41} \quad ; \quad C_{ij} \quad \text{if } i \neq j$$

$$1 \leq i, j \leq 6$$

• Elastic Energy

$$U = \frac{1}{2} \sum_{i=1}^6 \sum_{j=1}^6 C_{ij} e_i e_j$$

$$X_x = \frac{\partial U}{\partial e_{xx}} = \frac{\partial U}{\partial e_1} = C_{11} e_1 + \frac{1}{2} \sum_{j=2}^6 (C_{1j} + C_{j1}) e_j$$

$F_{\text{top}} = 0$
 $kz = F$
 $F \cdot x = U = \frac{1}{2} F \cdot x$
 $x = \frac{1}{2} kx^2$

• Cubic case

	e_{xx}	e_{yy}	e_{zz}	e_{yz}	e_{zx}	e_{xy}
X_x	C_{11}	C_{12}	C_{12}			
Y_y	C_{12}	C_{11}	C_{12}			
Z_z	C_{12}	C_{12}	C_{11}			
Y_z				C_{44}		
Z_x					C_{44}	
X_y						C_{44}

~~→ 2/2/2/2/2/2~~

• Hexagonal. ($a=b \neq c, \alpha=\beta=90, \gamma=120$)

$$\left\{ \begin{array}{ccc} C_{11} & C_{12} & C_{13} \\ & C_{11} & C_{13} \\ & & C_{33} \\ & & & C_{44} \\ & & & & C_{44} \\ & & & & & C_{66} \end{array} \right\}$$

• Rhombohedral ($a=b=c, \alpha=\beta=\gamma \neq 90$)

$$\left\{ \begin{array}{cccc} C_{11} & C_{12} & C_{13} & C_{14} \\ & C_{11} & C_{13} & -C_{14} \\ & & C_{33} & \\ & & & C_{44} \\ & & & & C_{44} & C_{14} \\ & & & & & C_{66} \end{array} \right\}$$

• Orthorhombic ($a \neq b \neq c, \alpha=\beta=\gamma=90$)

$$\left\{ \begin{array}{ccc} C_{11} & C_{12} & C_{13} \\ & C_{22} & C_{23} \\ & & C_{33} \\ & & & C_{44} \\ & & & & C_{55} \\ & & & & & C_{66} \end{array} \right\}$$

• Triclinic ($a \neq b \neq c, \alpha \neq \beta \neq \gamma \neq 90$)

$$\left\{ \begin{array}{c} \text{All} \end{array} \right\}$$

Mom et al.
CCR 2015.

Bulk modulus $B \equiv -V \left(\frac{\partial P}{\partial V} \right)_T$

Cubic case. ($C_{11}, C_{12}, C_{44} \neq 0$)

Another definition of B.

$$U = \frac{1}{2} B \delta^2 \quad ; \quad \delta = \text{volumetric strain.}$$

Isotropic pressure condition ($e_{xx} = e_{yy} = e_{zz} = \frac{1}{3} \delta$)

$$U = \frac{1}{2} \sum_{i=1}^6 \sum_{j=1}^6 C_{ij} e_i e_j$$

$$= \frac{1}{6} (C_{11} + 2C_{12}) \delta^2.$$

↙
5개의
No.
항량에

$$\therefore B = \frac{1}{3} (C_{11} + 2C_{12})$$

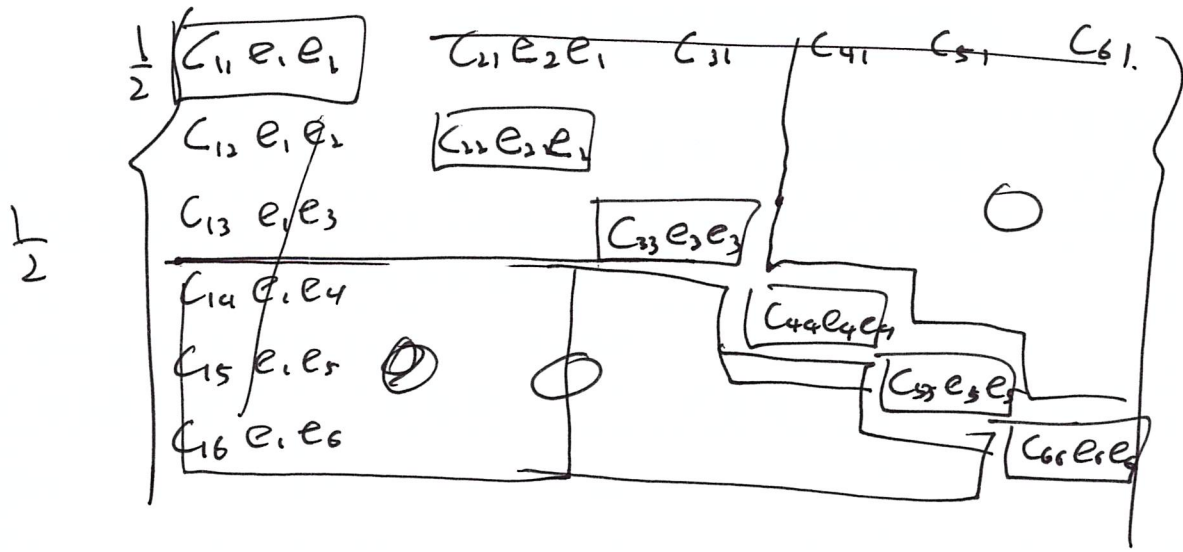
cf. B from $U_{tot} \Rightarrow B = \frac{\sqrt{2}}{9R^*} \left(\frac{\partial^2 U_{tot}}{\partial R^2} \right)_{R^*}$
(FCC)

라이 설명.

B ← U 두번째 미분 V or R .

(나머) B가 원자간 거리와 bond에서 부터 구한듯.

B ← isotropic pressure condition ($e_1 = e_2 = e_3 = \frac{1}{3} \delta$)
(Cij)로부터 구한듯

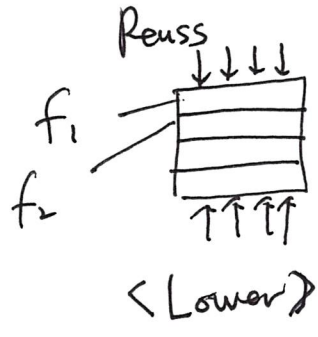


$$\frac{1}{2} \cdot 3 \cdot C_{11} \cdot \left(\frac{1}{a} \delta^3\right) + \frac{1}{2} \cdot 6 \cdot C_{12} \left(\frac{1}{a} \delta^3\right)$$

$$= \left(\frac{1}{6} C_{11} + \frac{2}{6} C_{12}\right) \delta^2$$

Avg. Technique (Effective Medium Theories)

Reuss-Voigt bounds

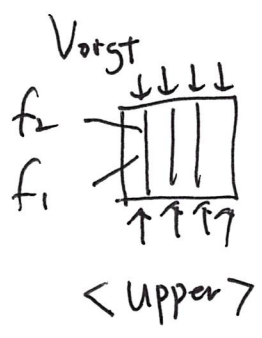


equal stress.

$$\hat{E} = \frac{\hat{\sigma}}{\hat{\epsilon}} = \frac{\hat{\sigma}}{\sum f_i \epsilon_i} = \frac{\hat{\sigma}}{\sum f_i \left(\frac{\hat{\sigma}}{E_i}\right)}$$

$$\Rightarrow \frac{1}{\hat{E}} = \sum \frac{f_i}{E_i}$$

isostress situation (perfect for fluid mixture)

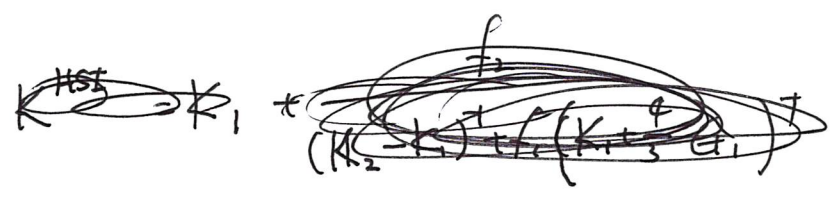


equal strain

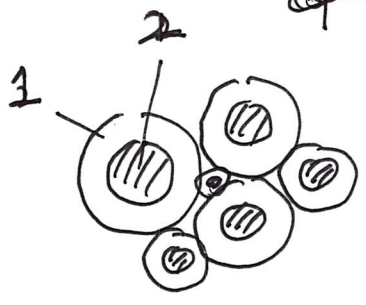
$$\hat{E} = \frac{\hat{\sigma}}{\hat{\epsilon}} = \frac{\sum f_i \sigma_i}{\hat{\epsilon}} = \frac{\sum f_i (\hat{\epsilon} E_i)}{\hat{\epsilon}}$$

$$\Rightarrow \hat{E} = \sum f_i E_i$$

Hashin-Strikman bounds (narrower than RV bound)



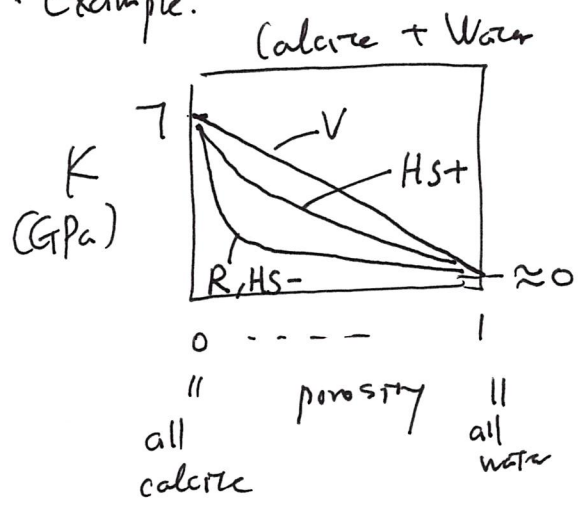
$$K_1 + \frac{f_2}{\frac{1}{K_2 - K_1} + \frac{f_1}{K_1 + \frac{4}{3}G_1}} \leq \hat{K} \leq K_2 + \frac{f_1}{\frac{1}{K_1 - K_2} + \frac{f_2}{K_2 + \frac{4}{3}G_2}}$$



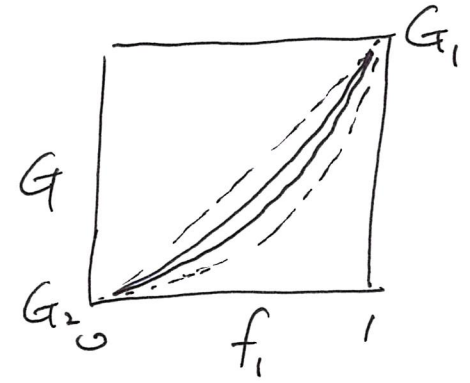
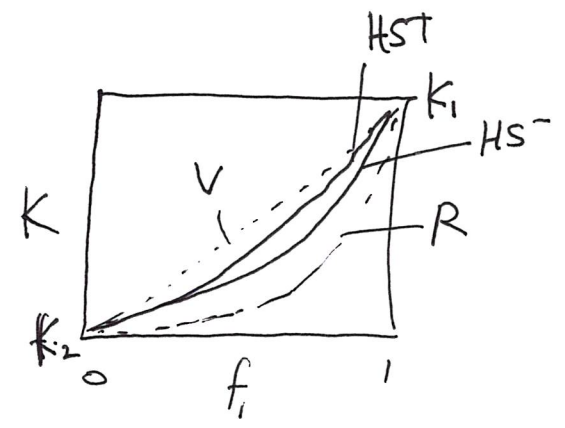
$$G_1 + \frac{f_2}{\frac{1}{G_2 - G_1} + \frac{6(K_1 + 2G_1)f_1}{5(3K_1 + 4G_1)G_1}} \leq \hat{G} \leq G_2 + \frac{f_1}{\frac{1}{G_1 - G_2} + \frac{6(K_2 + 2G_2)f_2}{5(3K_2 + 4G_2)G_2}}$$

if shell is stiffer, (K_1, G_1) <upper>
 (K_2, G_2) <lower>
 (shell is softer) <lower>
 shell softer <upper>
 shell stiffer <upper>

Example.



- R iso-stress
- HS- shell softer (water)
- HS+ shell stiffer



wideness depends on relative stiffness of material, shape of components, porosity

K or G (similarity / difference)

Metal : Iron-carbon system

Solid phases in the Fe-Fe₃C Phase diagram.

ferrite(α) : interstitial solid solution of carbon in BCC iron crystal.
carbon is only slightly soluble in α ferrite(α)
max. solubility of 0.02% at 723°C

ferrite(δ) :
(delta iron) but with a greater lattice constant.
max. solubility of 0.09% at 1465°C.

Austenite(γ) : " FCC "
higher solubility of 2.08% at 1148°C
↓
0.8% at 723°C

Cementite(Fe₃C) : Intermetallic compound Fe₃C.
6.67% C + 93.3% Fe.
hard and brittle.

higher solubility

same

pearlite

Mechanical properties

low C%



Strength

↓

Ductility

↑

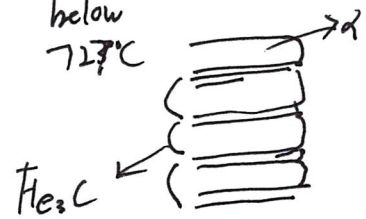
high C%



↑

↓

$\delta \rightarrow \alpha + Fe_3C$
below 723°C



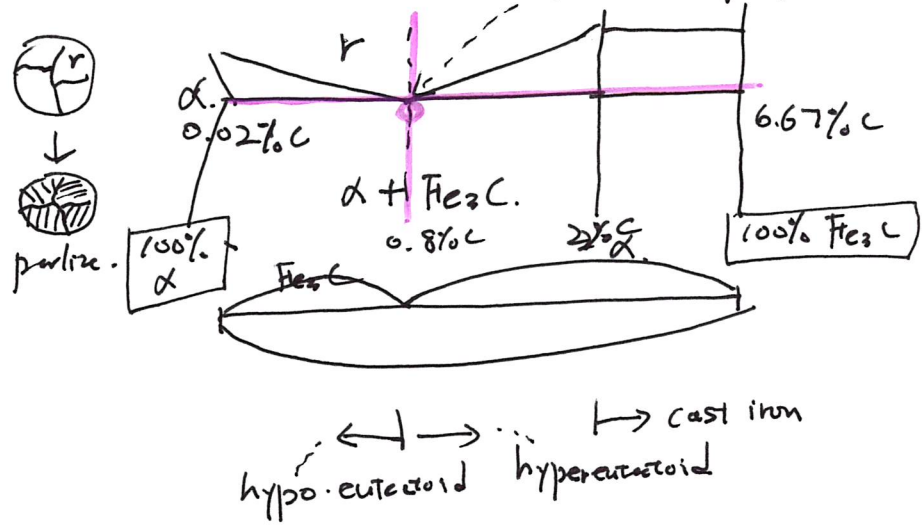
C diffuses from δ to Fe₃C
Fe diffuses from δ to α .

Example #1

A 0.8% C plain-carbon steel cooled from 750 → 723°C.

just below

$\gamma \rightarrow \alpha + \text{ferrite}$.
(100% pearlite)



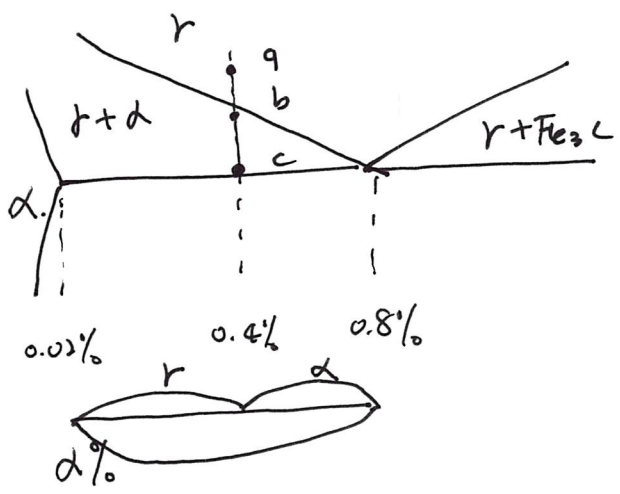
$$\alpha\% = \frac{6.67 - 0.8}{6.67 - 0.02} \times 100 = 88.3\%$$

$$\text{Fe}_3\text{C}\% = \frac{0.8 - 0.02}{6.67 - 0.02} \times 100 = 11.7\%$$

1.2% C \rightarrow α 대신 Fe_3C 42.9%

Example #2

A 0.4% C plain-carbon steel cooled from 940°C → just above 723°C

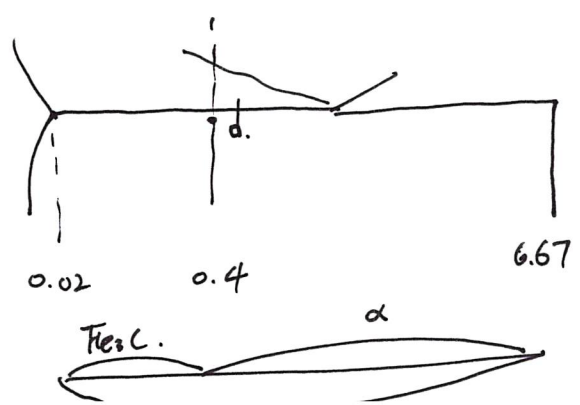


- a. r
- b. d. formation starts
- c. d. formation ends.

$$\alpha\% = \frac{0.8 - 0.4}{0.8 - 0.02} \times 100 = 50\%$$

$$r = \frac{0.4 - 0.02}{0.8 - 0.02} \times 100 = 50\%$$

Same steel → just below 723°C



- d. pearlite.
d. formed

$$\alpha\% = \frac{6.67 - 0.4}{6.67 - 0.02} \times 100 = 94.3\% \Rightarrow \text{total } \alpha$$

$$\text{Fe}_3\text{C}\% = \frac{0.4 - 0.02}{6.67 - 0.02} \times 100 = 5.7\%$$

$$\alpha \text{ in pearlite} = 94.3\% - 50\% = 44.3\%$$