

2**상유동 열전달 공학** Two-phase flow and heat transfer Engineering

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Introduction

Models	Assumptions	Application
Homogeneous model	Equal vapor & liquid velocitiesThermodynamic equil. between phases	Dispersed flowHigh-speed flow
Separated flow model	 Constant but not equal velocities for both phases Thermodynamic equil. between phases 	Annular flowHorizontal separated flow
Drift flux model	 Mixture momentum equation Relative velocity + concentration & velocity profiles 	 Bubbly, slug & churn flow Counter-current flow
Two-fluid model	 Two sets of balance equations Thermodynamic equilibrium within phases Detailed model for interface interactions 	• General
Three-fluid model	 Different treatment of droplet fluid from the liquid film 	 General (in particular annular dispersed flow)

History of diffusion model

- ✓ Drift-flux model (Zuber & Findlay, 1965)
- ✓ Mixture model (Ishii, 1975)
- ✓ Algebraic-slip model (Pericleous & Drake, 1986)
- ✓ Suspension model/approach (Verloop, 1995)
- ✓ Diffusion model (Ungarish, 1993; Ishiii, 1975)
- ✓ Local equilibrium model (Johansen et al., 1990)
- Drift flux model (DFM)
 - $\checkmark\,$ The most widely used diffusion model
 - ✓ Semi-empirical method for modeling the gas-liquid velocity slip
 - ✓ Accounting for the effects of lateral non-uniformity
 - ✓ One momentum equation
 - Velocity of one of the phases (or the mixture)
 - Slip velocity relation to find the other phasic velocity
 - Significant savings in computational cost
 - Major difficulties associated with the 2FM can be avoided
 - Interfacial transport constitutive relations
 - Flow regime dependent parameters
 - Numerical difficulties

Drift flux parameters

$$U_G = j + (U_G - j)$$

 $j = j_G + j_L = \alpha U_G + (1 - \alpha)U_L$ Velocity of mixture center of volume

 $(U_G - j)$ Gas velocity with respect to the mixture center of volume

✓ Multiply α

$$j_G = \alpha j + \alpha (U_G - j)$$

✓ Area averaging

$$\langle j_G \rangle = \langle \alpha j \rangle + \langle \alpha (U_G - j) \rangle$$
 Drift flux

Drift flux parameters

 $\langle j_G \rangle = \langle \alpha j \rangle + \langle \alpha (U_G - j) \rangle$

- $\left< \alpha j \right> \quad \left< \alpha (U_G j) \right> \quad \text{Difficult to handle}$
 - ✓ Distribution parameter (concentration parameter, distribution coefficient)

$$C_0 = \frac{\langle \alpha j \rangle}{\langle \alpha \rangle \langle j \rangle}$$

✓ Gas drift velocity

$$V_{gj} = \frac{\left\langle \alpha (U_G - j) \right\rangle}{\left\langle \alpha \right\rangle}$$

Drift flux parameters

$$\langle j_G \rangle = \langle \alpha j \rangle + \langle \alpha (U_G - j) \rangle$$

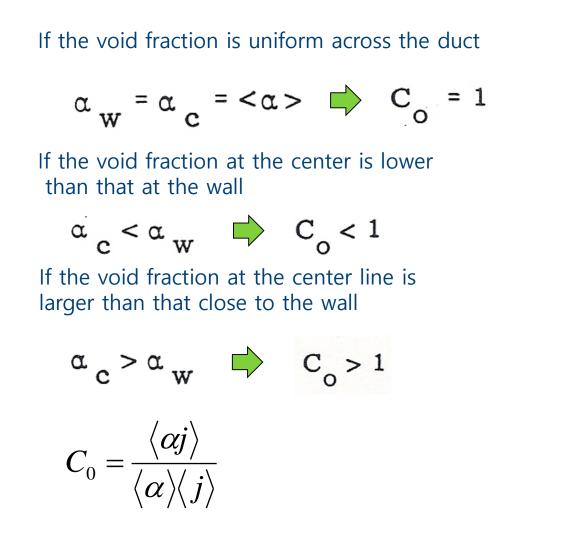
$$C_{0} = \frac{\langle \alpha j \rangle}{\langle \alpha \rangle \langle j \rangle} \qquad V_{gj} = \frac{\langle \alpha (U_{G} - j) \rangle}{\langle \alpha \rangle}$$

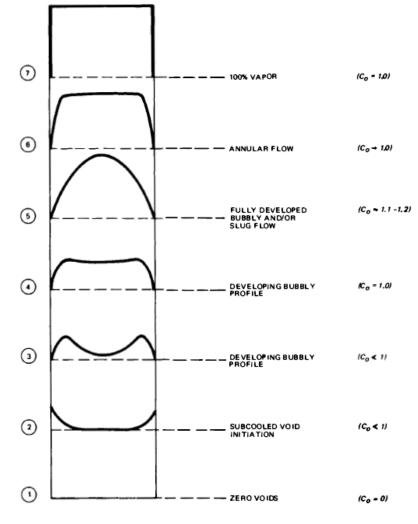
$$\langle j_G \rangle = \langle \alpha j \rangle + \langle \alpha (U_G - j) \rangle = C_0 \langle \alpha \rangle \langle j \rangle + \langle \alpha \rangle V_{gj}$$

$$\langle \alpha \rangle = \frac{\langle j_G \rangle}{C_0 \langle j \rangle + V_{gj}}$$

Drift flux parameters

✓ Distribution parameter (concentration parameter, distribution coefficient)





Useful relations

$$\langle j_G \rangle = G\langle x \rangle / \rho_G \qquad \langle j_L \rangle = G(1 - \langle x \rangle) / \rho_L$$

$$\langle \alpha \rangle = \frac{\langle j_G \rangle}{C_0 \langle j \rangle + V_{gj}} \qquad (\alpha \rangle = \frac{\langle x \rangle}{C_0 \left[\langle x \rangle + \frac{\rho_G}{\rho_L} (1 - \langle x \rangle) \right] + \frac{\rho_G V_{gj}}{G}}$$

$$\checkmark \text{ Slip ratio and slip velocity}$$

$$S_r = \frac{\langle U_G \rangle_G}{\langle U_L \rangle_L} = \frac{\langle j_G \rangle / \langle \alpha \rangle}{\langle j_L \rangle / (1 - \langle \alpha \rangle)} = \frac{G\langle x \rangle / \rho_G}{G(1 - \langle x \rangle) / \rho_L} = \frac{\langle x \rangle}{(1 - \langle x \rangle)} \frac{\rho_L}{\rho_G} \frac{\langle \alpha \rangle}{(1 - \langle \alpha \rangle)}$$

$$\langle U_L \rangle_L \quad \langle J_L \rangle / \langle I - \langle \alpha \rangle \rangle \quad G(I - \langle x \rangle) / \rho_L \quad (I - \langle x \rangle) \rho_G \quad (I - \langle \alpha \rangle)$$

$$= C_0 + \frac{\langle x \rangle}{(1 - \langle x \rangle)} \frac{\rho_L}{\rho_G} (C_0 - 1) + \frac{\rho_L V_{gj}}{G(1 - \langle x \rangle)} \quad \langle j_G \rangle = \langle \alpha j \rangle + \langle \alpha (U_G - j) \rangle = C_0 \langle \alpha \rangle \langle j \rangle + \langle \alpha \rangle V_{gj}$$

$$U_r = \langle U_G \rangle_G - \langle U_L \rangle_L = \frac{\langle j_G \rangle}{\langle \alpha \rangle} - \frac{\langle j_L \rangle}{(1 - \langle \alpha \rangle)} = \frac{\langle j_G \rangle}{\langle \alpha \rangle} - \frac{\langle j \rangle - \langle j_G \rangle}{(1 - \langle \alpha \rangle)} = \frac{V_{gj} + (C_0 - 1) \langle j \rangle}{(1 - \langle \alpha \rangle)}$$

Useful relations

$$U_{r} = \langle U_{G} \rangle_{G} - \langle U_{L} \rangle_{L} = \frac{\langle j_{G} \rangle}{\langle \alpha \rangle} - \frac{\langle j_{L} \rangle}{(1 - \langle \alpha \rangle)} = \frac{\langle j_{G} \rangle}{\langle \alpha \rangle} - \frac{\langle j \rangle - \langle j_{G} \rangle}{(1 - \langle \alpha \rangle)} = \frac{V_{gj} + (C_{0} - 1)\langle j \rangle}{(1 - \langle \alpha \rangle)} = \frac{V_{gj}}{(1 - \langle \alpha \rangle)}$$

$$\langle U_{G} \rangle_{G} = \langle U_{L} \rangle_{L} + \frac{V_{gj}}{(1 - \langle \alpha \rangle)}$$

$$\downarrow$$

$$G = \langle \alpha \rangle \rho_{G} \langle U_{G} \rangle_{G} + (1 - \langle \alpha \rangle) \rho_{L} \langle U_{L} \rangle_{L}$$

$$\downarrow$$

$$\langle U_{G} \rangle_{G} = \frac{G}{\langle \overline{\rho} \rangle} - \frac{\langle \alpha \rangle}{1 - \langle \alpha \rangle} \frac{\rho_{G}}{\langle \overline{\rho} \rangle} V_{gj}$$

$$\langle U_{G} \rangle_{G} = \frac{G}{\langle \overline{\rho} \rangle} + \frac{\rho_{L}}{\langle \overline{\rho} \rangle} V_{gj}$$

$$\downarrow$$

$$\downarrow$$

$$\langle j \rangle = \langle \alpha \rangle \langle U_G \rangle_G + (1 - \langle \alpha \rangle) \langle U_L \rangle_L \qquad \longrightarrow \qquad \langle j \rangle = \frac{G}{\langle \overline{\rho} \rangle} + \frac{\langle \alpha \rangle (\rho_L - \rho_G)}{\langle \overline{\rho} \rangle} V_{gj} \qquad \text{Eqs. (6.13)}$$

Useful relations

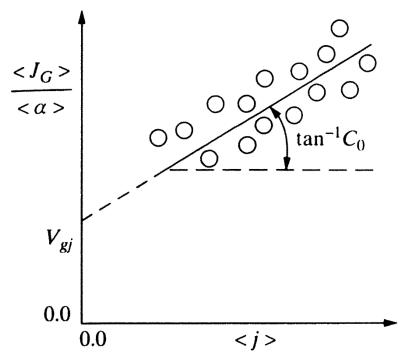
$$\begin{split} \left\langle \alpha \right\rangle &= \frac{\left\langle j_{G} \right\rangle}{C_{0} \left\langle j \right\rangle + V_{gj}} \\ \left\langle U_{L} \right\rangle_{L} &= \frac{G}{\left\langle \overline{\rho} \right\rangle} - \frac{\left\langle \alpha \right\rangle}{1 - \left\langle \alpha \right\rangle} \frac{\rho_{G}}{\left\langle \overline{\rho} \right\rangle} V_{gj}' \\ \left\langle U_{G} \right\rangle_{G} &= \frac{G}{\left\langle \overline{\rho} \right\rangle} + \frac{\rho_{L}}{\left\langle \overline{\rho} \right\rangle} V_{gj}' \\ \left\langle \overline{\rho} \right\rangle &= \left\langle \alpha \right\rangle \rho_{G} + (1 - \left\langle \alpha \right\rangle) \rho_{L} \\ V_{gj}' &= V_{gj} + (C_{0} - 1) \left\langle j \right\rangle \end{split}$$

If C_0 and V_{gj} are empirically known, $\langle U_L \rangle_L$, $\langle U_G \rangle_{G'} \langle \alpha \rangle$ can be estimated!

Suitability of the DFM

$$\frac{\left\langle j_{G}\right\rangle}{\left\langle \alpha\right\rangle} = C_{0}\left\langle j\right\rangle + V_{gj}$$

- ✓ Ordinate intercept
- ✓ Slope
- Limitations of the DFM
 - ✓ Best applicable to 1D flows
 - ✓ Not recommended for flow patterns with
 - Large slip velocities
 - Bubbly, slug churn flow patterns



Empirical drift flux model parameters (Chap. 6.3~6.5)

- ✓ Distribution parameter
- ✓ Gas drift velocity

$$C_{0} = \frac{\langle \alpha j \rangle}{\langle \alpha \rangle \langle j \rangle} \qquad V_{gj} = \frac{\langle \alpha (U_{G} - j) \rangle}{\langle \alpha \rangle}$$

✓ For pipe flow (proposed by Ishii)

$$C_0 = \left[1.2 - 0.2\sqrt{\rho_G / \rho_L} \left[1 - \exp(-18\langle \alpha \rangle)\right]\right]$$

For bubbly flow

$$V_{gj} = \sqrt{2} \left(\frac{\sigma g \Delta \rho}{\rho_L^2} \right)^{1/4} \left(1 - \langle \alpha \rangle \right)^{1.75}$$

For slug flow

For churn flow

$$V_{gj} = \sqrt{2} \left(\frac{\sigma g \Delta \rho}{\rho_L^2} \right)^{1/4}$$

For annular flow

$$V_{gj} = 0.35 \sqrt{\frac{gD\Delta\rho}{\rho_L}} \qquad V_{gj} = -(C_0 - 1)\langle j \rangle + \frac{1 - \langle \alpha \rangle}{\langle \alpha \rangle + \left[\frac{1 + 75(1 - \langle \alpha \rangle)}{\sqrt{\langle \alpha \rangle}}\frac{\rho_G}{\rho_L}\right]^{1/2}} \cdot \left[\langle j \rangle + \sqrt{\frac{g\Delta\rho D(1 - \langle \alpha \rangle)}{0.015\rho_L}}\right]$$

- For various angles
 - ✓ Woldesemayat and Ghajar (2007)

 $12.7 \leq D \leq 102.26 \; \mathrm{mm} \; \mathrm{and} \; 0.0^\circ \leq \theta \leq 90^\circ$

- θ: angle of inclination with respect to the horizontal plane
- Fluid: air-water, water-natural gas, and air-kerosene

$$C_0 = \frac{\langle j_{\rm G} \rangle}{\langle j \rangle} \left[1 + \left(\frac{\langle j \rangle}{\langle j_{\rm G} \rangle} - 1 \right)^b \right] \qquad b = (\rho_{\rm G} / \rho_{\rm L})^{0.1}$$

$$V_{gj} = 2.9 \left[\frac{gD\sigma (1 + \cos\theta)(\rho_{\rm L} - \rho_{\rm G})}{\rho_{\rm L}^2} \right]^{0.25} (1.22 + 1.22\sin\theta)^{1/a} \qquad a = (P/P_{\rm atm})$$

• The coefficient 2.9 in this equation is in $m^{-0.25}$ units in the SI unit system

- For various angles
 - ✓ Bhagwat and Ghajar (2014)

hydraulic diameters in the 0.5–305 mm range $-90^{\circ} \le \theta \le 90^{\circ}$

- θ: angle of inclination with respect to the horizontal plane
- Fluid: air-water, argon-water, natural gas-water, air-kerosene, air-glycerin, argonacetone, argon-ethanol, argon-alcohol, steam-water, air-oil
 - Liquid-vapor mixtures of various refrigerants
 - R-11, R-12, R-22, R-134a, R- 114, R-410A, R-290, R-1234yf
- Liquid viscosity: $1.0 \times 10^{-4} \text{ kg/m} \cdot \text{s} \le \mu_L \le 0.6 \text{ kg/m} \cdot \text{s}$
- System pressure: $0.1 \text{ MPa} \le P \le 18.1 \text{ MPa}$
- Two-phase Reynolds: $\operatorname{Re_{TP}} = \rho_L (j_L + j_G) D_H / \mu_L$: $10 \le \operatorname{Re_{TP}} \le 5 \times 10^6$

- For various angles
 - ✓ Bhagwat and Ghajar (2014)

$$C_{0} = \frac{2 - (\rho_{\rm G}/\rho_{\rm L})^{2}}{1 + ({\rm Re}_{\rm TP}/1000)^{2}} + \frac{\left\{ \left[\sqrt{\left[1 + (\rho_{\rm G}/\rho_{\rm L})^{2}\cos\theta \right] / (1 + \cos\theta)} \right]^{(1 - \langle \alpha \rangle)} \right\}^{0.4} + C_{0,1}}{1 + (1000/{\rm Re}_{\rm TP})^{2}}$$
(6.30)

where

$$C_{0,1} = \begin{cases} 0 & \text{for } -50^{\circ} \le \theta \le 0 \text{ and } \text{Fr} \le 0.1 \\ C_1 \left(1 - \sqrt{\rho_{\text{G}}/\rho_{\text{L}}} \right) \left[(2.6 - \beta)^{0.15} - \sqrt{f_{\text{TP}}} \right] (1 - \langle x \rangle)^{1.5} & \text{otherwise} \end{cases}$$
(6.31)

$$C_1 = \begin{cases} 0.2 & \text{for circular and annular cross section} \\ 0.4 & \text{for rectangular cross section.} \end{cases}$$
(6.32)

$$Fr = \sqrt{\frac{\rho_{\rm G}}{\rho_{\rm L} - \rho_{\rm G}}} \frac{\langle j_{\rm G} \rangle}{\sqrt{gD \cos \theta}} \qquad \qquad \frac{1}{\sqrt{f_{\rm TP}}} = -4.0 \log_{10} \left(\frac{\varepsilon_{\rm D}/D_{\rm H}}{3.7} + \frac{1.256}{{\rm Re}_{\rm TP}\sqrt{f_{\rm TP}}} \right)$$
$$Re_{\rm TP} = \frac{\rho_{\rm L}D_{\rm H} \langle j \rangle}{\mu_{\rm L}}.$$

- For various angles
 - ✓ Bhagwat and Ghajar (2014)

$$V_{gj} = C_2 C_3 C_4 \left(0.35 \sin \theta + 0.45 \cos \theta \right) \sqrt{\frac{g D_{\rm H} \Delta \rho}{\rho_{\rm L}}} \left(1 - \langle \alpha \rangle \right)^{0.5}$$

where

$$C_{2} = \begin{cases} \left[\frac{0.434}{\log_{10}(\mu_{\rm L}/\mu_{\rm ref})}\right]^{0.15} & \text{for } (\mu_{\rm L}/\mu_{\rm ref}) > 10\\ 1 & \text{for } (\mu_{\rm L}/\mu_{\rm ref}) \le 10 \end{cases}$$

$$C_{3} = \begin{cases} \left[\frac{D_{\rm H}^{*}}{0.025}\right]^{0.9} & \text{for } D_{\rm H}^{*} < 0.025\\ 1 & \text{for } D_{\rm H}^{*} \ge 0.025 \end{cases}$$

$$C_4 = \begin{cases} -1 & \text{for} - 50^\circ \le \theta \le 0^\circ \text{ and } Fr \le 0.1 \\ +1 & \text{otherwise} \end{cases}$$

$$D_{\rm H}^* = \sqrt{\frac{\sigma}{g\left(\rho_{\rm L} - \rho_{\rm G}\right)}} \Big/ D_{\rm H}$$

Author	Distribution coefficient	Drift velocity	Comments
Wallis (1969)	$C_0 = 1.0$	$V_{gj} = 1.53 \left[\frac{\sigma_g(\rho_{\rm L} - \rho_{\rm G})}{\rho_{\rm L}^2} \right]^{1/4}$	Isolated bubbles without coalescence
Zuber and Findlay (1965)	$C_0 = 1.2$	$V_{gj} = 1.53 \left[\frac{\sigma_g(\rho_L - \rho_G)}{\rho_L^2} \right]^{1/4}$	Churn-turbulent flow regime in a vertical tube
Dix (1971)	Eqs. (6.27) and (6.28)	$V_{gj} = 1.18 \left(1 - \langle x \rangle\right) \left[\frac{\sigma_{g\Delta\rho}}{\rho_l^2}\right]^{1/4}$	Low-flow boiling in vertical rod bundles
Bonnecaze et al. (1971)	$C_0 = 1.2$	$V_{gj} = 0.35 \left[\frac{gD(\rho_{\rm L} - \rho_{\rm G})}{\rho_{\rm L}} \right]^{1/2}$	Slug flow regime in a vertical tube
Rouhani and Axelsson (1970)	$C_0 = 1 + 0.12 (1 - \langle x \rangle) \text{(version I)} \\ C_0 = 1 + 0.2 (1 - \langle x \rangle) (gD)^{\frac{1}{4}} \left(\frac{\rho_L}{G}\right)^{\frac{1}{2}} \\ \text{(version II)} $	$V_{gj} = 1.18 \left[\frac{\sigma g(\rho_L - \rho_G)}{\rho_L^2}\right]^{0.25} (\text{vertical})$	Subcooled and saturated boiling in tubes; valid for $\langle \alpha \rangle > 0.1$
Ishii (1977)	Eq. (6.22)	Eqs. (6.23)-(6.26)	Boiling in vertical tubes
Sun et al. (1980)	$C_0 = [0.82 + 0.18 (P/P_{\rm cr})]^{-1}$	$V_{gj} = 1.41 \left[\frac{\sigma_{g(\rho_{\rm L} - \rho_{\rm G})}}{\rho_{\rm L}^2} \right]^{0.25}$	Low-flow boiling of water in rod bundles
Shipley (1982)	$C_0 = 1.2 (V_{gj} \text{ in m/s})$	$V_{\rm gj}=0.24+0.35\beta^2\sqrt{gD\left<\alpha\right>}$	Two-phase flow in large diameter tubes
Pearson et al. (1984)	$C_0 = 1 + 0.796 \exp\left(-0.061 \sqrt{\rho_{\rm L}/\rho_{\rm G}}\right)$	$V_{\rm gj} = 0.034 \left[\sqrt{\rho_{\rm L}/\rho_{\rm G}} - 1 \right]$	Level swell
Kataoka and Ishii (1987); Hibiki and Ishii (2003a)	$C_0 = 1 - 0.2\sqrt{\rho_{\rm G}/\rho_{\rm L}}$	$\begin{split} & \text{Low viscosity: } N_{\mu_{\text{L}}} \leq 2.25 \times 10^{-3} \\ V_{gj}^{*} = 0.0019 D_{\text{H}}^{40.809} (\rho_{\text{G}}/\rho_{\text{L}})^{-0.157} N_{\mu_{\text{L}}}^{-0.562} \\ & \text{for } D_{\text{H}}^{*} \leq 30 \\ V_{gj}^{*} = 0.030 (\rho_{\text{G}}/\rho_{\text{L}})^{-0.157} N_{\mu_{\text{L}}}^{-0.562} \\ & \text{for } D_{\text{H}}^{*} > 30 \\ & \text{High viscosity: } N_{\mu_{\text{L}}} > 2.25 \times 10^{-3} \\ V_{gj}^{*} = 0.92 (\rho_{\text{G}}/\rho_{\text{L}})^{-0.157} \\ & \text{for } D_{\text{H}}^{*} > 30 \\ & D_{\text{H}}^{*} = D_{\text{H}} / \left\{ \sigma / \left[g \left(\rho_{\text{L}} - \rho_{\text{G}} \right) \right] \right\}^{1/2} \\ & V_{gj}^{*} = V_{gj} / \left[\sigma g \left(\rho_{\text{L}} - \rho_{\text{G}} \right) \right] \right\}^{1/2} \\ & N_{\mu_{\text{L}}} = \mu_{\text{L}} / \left\{ \rho_{\text{L}} \sigma \sqrt{\sigma / \left[g \left(\rho_{\text{L}} - \rho_{\text{G}} \right) \right] \right\}^{1/2} \end{split}$	Large-diameter pipes and bubbling or boiling pools
Steiner (1993)	$C_0 = 1 + 0.12 \left(1 - \langle x \rangle\right)$	$V_{gj} = 1.18 \left(1 - \langle x \rangle\right) \left[\frac{\sigma g(\rho_{\rm L} - \rho_{\rm G})}{\rho_{\rm L}^2}\right]^{0.25}$	Horizontal tube
Gomez (2000)	$C_0 = 1.15$	$V_{gj} = 1.53 \left[\frac{\sigma g(\rho_{\rm L} - \rho_{\rm G})}{\rho_{\rm L}^2}\right]^{0.25} \sqrt{1 - \langle \alpha \rangle} \sin \theta$	Vertical and inclined tubes
Kataoka and Ishii (1987); Hibiki and Ishii (2003b)	$\begin{split} C_{0} &= \left[1 - 0.2 \sqrt{\rho_{G}/\rho_{L}}\right] \\ &\times \left[1 - \exp\left(-18\left(\alpha\right)\right)\right] \text{ (bubbly)} \\ C_{0} &= 1 - 0.2 \sqrt{\rho_{G}/\rho_{L}} \\ \text{ (slug and churn)} \\ C_{0} &= 1 + \frac{1 - (\alpha)}{(\alpha) + \left[\frac{1 + 5(1 - (\alpha))}{\sqrt{(\alpha)}} \frac{\rho_{L}}{\alpha}\right]^{\frac{1}{2}}} \\ &\times \left[1 + \frac{\sqrt{\frac{sP(\rho_{L} - \rho_{G})(1 - (\alpha))}{0.015\rho_{L}}}}{\frac{1}{j}}\right] \\ \text{ (annular)} \end{split}$	$\begin{split} V_{gj} &= 1.41 \Big[\sigma g (\rho_{\rm L} - \rho_{\rm G}) / \rho_{\rm L}^2 \Big]^{1/4} \\ &\times (1 - \langle \alpha \rangle)^{1.75} \ ({\rm bubbly}) \\ V_{gj} &= 0.35 [gD (\rho_{\rm L} - \rho_{\rm G}) / \rho_{\rm L}]^{1/2} \ ({\rm slug}) \\ V_{gj} &= 1.41 \Big[\sigma g (\rho_{\rm L} - \rho_{\rm G}) / \rho_{\rm L}^2 \Big]^{1/4} \ ({\rm churn}) \\ V_{gj} &= \frac{1 - (\alpha)}{(\alpha) + \Big[\frac{1 + 75(1 - (\alpha))}{\sqrt{(\alpha)}} \frac{\rho_{\rm G}}{\rho_{\rm L}} \Big]^{\frac{1}{2}} \\ &\times \Big[j + \sqrt{\frac{gD (\rho_{\rm L} - \rho_{\rm G}) (1 - (\alpha))}{0.015 \rho_{\rm L}}} \Big] \\ ({\rm annular}) \end{split}$	Large-diameter vertical pipes and pools
Woldesemayat and Ghajar (2007)	Eqs. (6.27) and (6.28)	Eq. (6.29)	See discussion preceding Eq. (6.27)

Author	Distribution coefficient	Drift velocity	Comments
Choi et al. (2012)	$C_0 = \frac{2}{1 + (\text{Re}/1.000)^2} + \frac{1.2 - 0.2 \sqrt{\rho_G/\rho_L} [1 - \exp(-18(\alpha))]}{1 + (1.000/\text{Re})^2}$ Re = $\rho_L j D / \mu_L$	$V_{gj} = 0.0246 \cos \theta + 1.606 [\sigma g (\rho_{\rm L} - \rho_{\rm G}) / \rho_{\rm L}^2]^{1/4} \sin \theta$	0.05–0.15 m pipe diameters, $-10^{\circ} < \theta < 10^{\circ}$
Bhagwat and Ghajar (2014)	Eqs. (6.30)–(6.32)	Eqs. (6.36)-(6.39)	Extensive data base, $-90^{\circ} \le \theta \le 90^{\circ}$, various fluids
Takeuchi et al. (1992)	Eqs. (6.42)	Eqs. (6.43)	Based on data representing PWR rod bundles
Bestion (1990)	$C_0 = 1.0$	$V_{\rm gj} = 0.188 [g (\rho_{\rm L} - \rho_{\rm G}) D_{\rm H} / \rho_{\rm G}]^{1/2}$	Bubbly, slug and churn-turbulent regimes in PWR rod bundles an secondary sides of steam generators during boil off
Svetlov et al. (1999)	$C_0 = \max\left[\frac{0.675(\rho_{\rm L}/\rho_{\rm G})^{0.1}}{1-0.6\exp(-18\langle\alpha\rangle)}, 1.0\right]$	$\times [1 - 0.6 \exp(-18/\alpha)]$	Rod bundles, $\langle \alpha \rangle \leq 0.75$
Julia <i>et al.</i> (2009)	$C_{0} = \begin{cases} (1.03 - 0.03\sqrt{\rho_{G}/\rho_{L}}) \\ \times [1 - \exp(-26.3\langle\alpha\rangle^{0.78})] \\ \times D/P_{0} = 0.3 \\ (1.04 - 0.04\sqrt{\rho_{G}/\rho_{L}}) \\ \times [1 - \exp(-21.2\langle\alpha\rangle^{0.762})] \\ \times D/P_{0} = 0.5 \\ (1.05 - 0.05\sqrt{\rho_{G}/\rho_{L}}) \\ \times [1 - \exp(-34.1\langle\alpha\rangle^{0.925})] \\ \times D/P_{0} = 0.7 \end{cases}$ $P_{0} = \text{pitch}$ $D = \text{rod diameter}$	$\begin{split} V_{gj} / \left\{ \sigma g \left(\rho_{\rm L} - \rho_{\rm G} \right) / \rho_{\rm L}^2 \right\}^{1/4} \\ &= \sqrt{2} (1 - \langle \alpha \rangle)^{1.75} B_{\rm sf} \\ B_{\rm sf} = \begin{cases} 1 - d_{\rm B} / (0.9 L_{\rm max}) \\ \text{for } d_{\rm B} / L_{\rm max} < 0.6 \\ 0.12 (d_{\rm B} / L_{\rm max})^{-2} \\ \text{for } d_{\rm B} / L_{\rm max} \ge 0.6 \end{cases} \\ L_{\rm max} = \sqrt{2} . P_0 - D \end{split}$	Bubbly flow in rod bundles, $\langle \alpha \rangle \le 0.20$
Chen <i>et al.</i> (2012)	$C_{0} = 4.79 j_{G}^{*} + 1 \text{ for } j_{G}^{*} \leq 0.5$ $C_{0} = C_{\infty} - (C_{\infty} - 1) \sqrt{\rho_{G}/\rho_{L}}$ for $j_{G}^{*} > 0.5$ $C_{\infty} = 3.45 \exp(-0.52 j_{G}^{*0.51}) + 1$ $j_{G}^{*} = \langle j_{G} \rangle / \{\sigma g (\rho_{L} - \rho_{G})/\rho_{L}^{2}\}^{1/4}$	$\begin{split} V_{gj}^{*} &= V_{gj,\mathrm{B}}^{*} \exp\left(-1.39 j_{\mathrm{G}}^{*}\right) \\ &+ V_{gj,\mathrm{C}}^{*} \left[1 - \exp\left(-1.39 j_{\mathrm{G}}^{*}\right)\right] \\ V_{gj,\mathrm{B}}^{*} &= \sqrt{2} (1 - (\alpha))^{1.75} \\ &\text{For } N_{\mu\mathrm{L}} \leq 2.25 \times 10^{-3} : \\ V_{gj,\mathrm{C}}^{*} &= 0.019 D_{\mathrm{C}}^{*0.809} (\rho_{\mathrm{G}}/\rho_{\mathrm{L}})^{-0.157} \\ N_{\mu\mathrm{L}}^{-0.562} \text{ for } D_{\mathrm{C}}^{*} \leq 30 \\ V_{gj,\mathrm{C}}^{*} &= 0.030 (\rho_{\mathrm{G}}/\rho_{\mathrm{L}})^{-0.157} \\ N_{\mu\mathrm{L}}^{-0.562} \text{ for } D_{\mathrm{C}}^{*} > 30 \\ &\text{For } N_{\mu\mathrm{L}} > 2.25 \times 10^{-3} : \\ V_{gj,\mathrm{C}}^{*} &= 0.92 (\rho_{\mathrm{G}}/\rho_{\mathrm{L}})^{-0.157} \\ &\text{ for } D_{\mathrm{C}}^{*} \geq 30 \\ V_{gj}^{*} &= V_{gj} / \left\{ \sigma g \left(\rho_{\mathrm{L}} - \rho_{\mathrm{G}}\right) \right\}_{\mathrm{L}}^{1/4} \\ D_{\mathrm{C}}^{*} &= D_{\mathrm{C}} / \sqrt{\sigma / \left[g \left(\rho_{\mathrm{L}} - \rho_{\mathrm{G}}\right)\right]} \\ D_{\mathrm{C}} &= \mathrm{Casing \ diameter \ or \ width \ of \ the \ rectangular \ casing \\ \end{split}$	Adiabatic (air-water) and steam-water boiling in rod bundles; experimental rod bundles with 8×8, 4×4, 2×2, 6×22 rods.

EXAMPLE 6.1. A large fuel rod bundle that simulates the core of a PWR is made of 1.1-cm-diameter rods that are 3.66 m long. The rods are arranged in a square lattice, as shown in Fig. P4.4 (Problem 4.4), with a pitch-to-diameter ratio of 1.33. The tubes are uniformly heated. During an experiment, the rod bundle remains at 40 bar pressure, while saturated liquid enters the bottom of the bundle with a mass flux of $52 \text{ kg/m}^2 \cdot \text{s}$. The heat flux at the surface of the simulated fuel rods is $5 \times 10^4 \text{ W/m}^2$. Calculate the equilibrium quality and the void fraction at the center of the rod bundle.

SOLUTION. The properties that are needed are as follows: $\rho_f = 798.5 \text{ kg/m}^3$, $\rho_g = 20.1 \text{ kg/m}^3$, $h_f = 1.087 \times 10^6 \text{ J/kg}$, $h_{fg} = 1.713 \times 10^6 \text{ J/kg}$, and $T_{sat} = 523.5 \text{ K}$. Also, using Eq. (2.17) with $T_{cr} = 647.2 \text{ K}$, we get $\sigma = 0.0264 \text{ N/m}$. The flow area and the heated perimeter of a channel, as defined in Fig. P4.4 (Problem 4.4), are found by writing

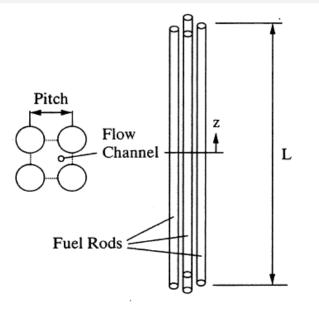
$$A_{\rm c} = (1.33D)^2 - \frac{\pi}{4}D^2 = 1.19 \times 10^{-4} \,{\rm m}^2$$

and

 $p_{\text{heat}} = \pi D = 0.0346 \,\text{m}.$

In view of the high pressure, it is assumed that the properties remain constant along the flow channel. This assumption is reasonable since the pressure variations that can be expected will have a small effect on fluid properties. The quality at the center of the rod bundle can be estimated by writing

$$\langle x_{\rm eq} \rangle = \langle x \rangle = \frac{p_{\rm heat} q''_{\rm w} L_{\rm heat}/2}{A_{\rm c} G h_{\rm fg}} = 0.298,$$



$$q(z) = \int_0^z P_H q''(z) dz$$

= $\pi D q''_w z$
= $\dot{m}_g (h_g - h_f)$
= $\dot{m} < x > (h_g - h_f)$
= $GA_c h_{fg} < x >$
 $\pi D q'' z$

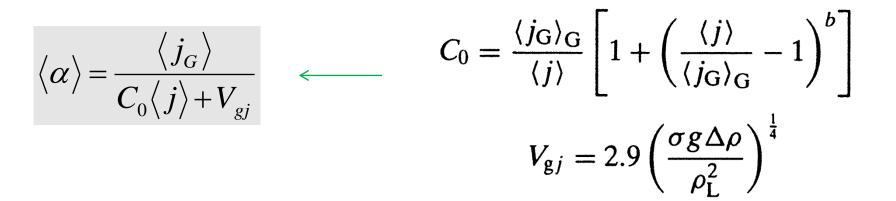
$$\langle x \rangle = \frac{\pi D q''_w z}{G A_c h_{fg}}$$

where we have assumed thermodynamic equilibrium between the vapor and liquid phases. We can now calculate the superficial velocities at the center of the bundle:

$$\langle j_{g} \rangle = G \langle x \rangle / \rho_{g} = 0.772 \text{ m/s},$$

 $\langle j_{f} \rangle = G (1 - \langle x \rangle) / \rho_{f} = 0.046 \text{ m/s},$
 $\langle j \rangle = \langle j_{g} \rangle + \langle j_{f} \rangle = 0.818 \text{ m/s}.$

The correlation of Dix (1971), based on rod bundle water-steam data



We can estimate the void fraction at the bundle center based on the DFM model, using the correlation of Dix (1971). Accordingly,

$$b = (\rho_g / \rho_f)^{0.1} = 0.692$$

Using Eq. (6.32), we will then get $C_0 = 1.078$, and from Eq. (6.33) we get $V_{gj} = 0.387 \text{ m/s}$. Equation (6.7) now gives

$$\langle \alpha \rangle = rac{\langle j_{g} \rangle}{C_0 \langle j \rangle + V_{gj}} \approx 0.61.$$

EXAMPLE 6.2. For a steady air-water two-phase flow in an upward, 7.37-cm-diameter tube, estimate the void fraction and phase velocities, using the DFM and the correlation of Woldesemayat and Ghajar (2007). The mixture mass flux is $G = 520 \text{ kg/m}^2 \cdot \text{s}$, and air constitutes 2% of the total mass flow rate. Assume that the water-air mixture is under atmospheric pressure and at room temperature (25°C).

SOLUTION. The properties that are needed are $\rho_L = 997.1 \text{ kg/m}^3$, $\rho_G = 1.18 \text{ kg/m}^3$, and $\sigma = 0.071 \text{ N/m}$. Knowing $\langle x \rangle = 0.02$, we find the superficial velocities by writing

$$\langle j_{\rm G} \rangle = G \langle x \rangle / \rho_{\rm G} = 8.78 \,\mathrm{m/s},$$

$$\langle j_{\rm L} \rangle = G (1 - \langle x \rangle) / \rho_{\rm L} = 0.51 \,\mathrm{m/s},$$

$$\langle j \rangle = \langle j_{\rm G} \rangle + \langle j_{\rm L} \rangle = 9.29 \,\mathrm{m/s}.$$

 $b = (\rho_{\rm G}/\rho_{\rm L})^{0.1} = 0.51,$

The calculations then proceed as follows:

$$V_{gj} = 2.9 \left[\frac{g D\sigma \left(1 + \cos \theta\right) \left(\rho_{\rm L} - \rho_{\rm G}\right)}{\rho_{\rm L}^2} \right]^{0.25} \left(1.22 + 1.22 \sin \theta\right)^{1/a}$$
$$C_0 = \frac{\langle j_{\rm G} \rangle_{\rm G}}{\langle j \rangle} \left[1 + \left(\frac{\langle j \rangle}{\langle j_{\rm G} \rangle_{\rm G}} - 1\right)^b \right]$$

Also, $\theta = \pi/2$; therefore Eq. (6.49) gives

$$V_{gj} = 2.9 \left[\frac{g D\sigma \left(\rho_{\rm L} - \rho_{\rm G} \right)}{\rho_{\rm L}^2} \right]^{0.25} (1.22 + 1.22)^1 = 0.60 \,\mathrm{m/s}.$$

 $a = (P/P_{atm}) = 1.$

Equation (6.32) leads to $C_0 = 1.17$. Finally, Eq. (6.7) gives

$$\langle \alpha \rangle = \frac{\langle j_{\rm G} \rangle}{C_0 \langle j \rangle + V_{\rm gj}} = 0.77.$$

Homework-1

- ✓ Void fraction estimation in NEOUL-R experiment
- ✓ Vertical and inclined conditions
- ✓ Using Bhagwat and Ghajar (2014)
- ✓ Check the OSV point
- ✓ If $x_{eq,exit} < x_{OSV}$, this approach is not available.
- ✓ If $x_{eq,exit} > x_{OSV}$, calculate the flow quality using the Ahmad (1970) model.

 \checkmark Then, you can calculate the void fraction

$$Pe_{L} = GD_{H}C_{PL} / k_{L} \qquad x_{eq,OSV} = (h_{OSV} - h_{f}) / h_{fg}$$

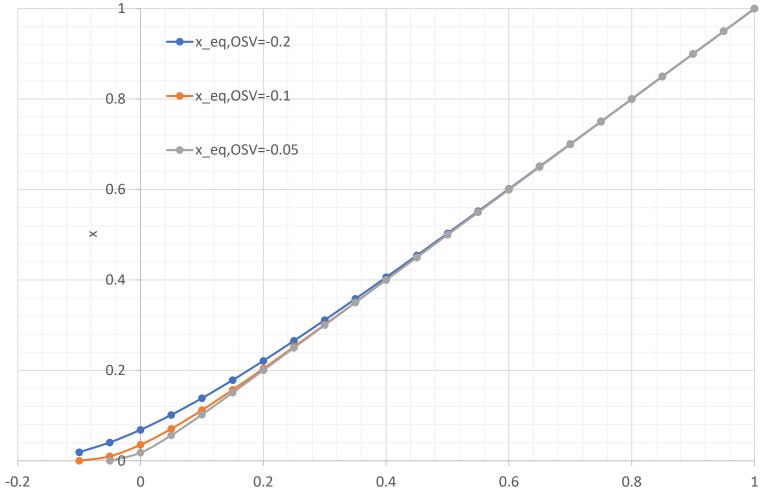
$$If Pe_{L} < 70,000 \qquad x = \frac{x_{eq} - x_{eq,OSV} \exp\left(\frac{x_{eq}}{x_{eq,OSV}} - 1\right)}{1 - x_{eq,OSV} \exp\left(\frac{x_{e}}{x_{eq,OSV}} - 1\right)}$$

$$(h_{f} - h_{OSV}) \le 0.0022q_{w}^{"}D_{H}C_{PL} / k_{L}$$

$$If Pe_{L} \ge 70,000$$

 $(h_f - h_{OSV}) \le 154 q_w''/G$

Homework-1



x_eq