

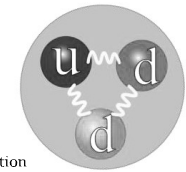
Neutron Detection

Contents

- Basic Properties of Neutrons
- Neutron Interactions with Matter
- Applications of Neutron
- Neutron Detection
- Neutron Sources

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Neutrons?



- Discovered in 1932 by Chadwick
- **No electric charge**
 - Very weak electromagnetic interaction
 - Neutrons penetrate matter easily, no direct atomic ionization ("highly penetrating, indirectly ionizing radiation")
 - Neutrons are able to interact directly with the atom nucleus and not electron cloud
- Interact only by strong nuclear interaction
 - Nuclear force is very short ranged, thus neutrons have to pass close to a nucleus to be able to interact
 - Because of small size of the nucleus in relation to the atom, neutrons have low probability of interaction and **long travelling distances** (several cm without interaction) in matter
- Mass = $939.56 \text{ MeV}/c^2$
 - Slightly heavier than proton
- Lifetime = 886.7 s ($n \rightarrow p + e^- + \bar{\nu}$)
 - Free neutrons (unstable) undergo beta decay

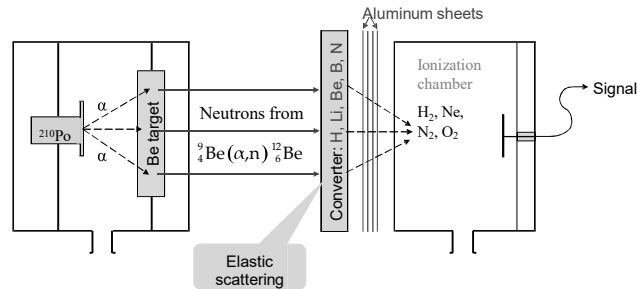
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Neutron Discovery

- In 1930 W. Bothe and H. Becker in Germany: $\alpha \rightarrow$ light elements (Be, B, Li); unusually strong penetrating radiation was produced.
- In 1932 Irène Joliot-Curie and Frédéric Joliot in Paris: (unknown) radiation \rightarrow paraffin or any other hydrogen containing compound it ejected protons of very high energy.
- Finally (later in 1932) the physicist James Chadwick in England performed a series of experiments showing that the gamma ray hypothesis was untenable.

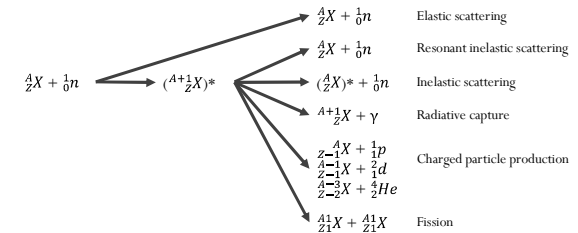
Neutron Discovery

Sir James Chadwick, 1932 (Nobel prize - 1935)



Mme I. Curie and E. Joliot had an idea:
 ${}^9_4\text{Be} + {}^4_2\text{He} \rightarrow {}^{13}_6\text{C} + \gamma$
 Chadwick guessed:
 ${}^9_4\text{Be} + {}^4_2\text{He} \rightarrow {}^{12}_6\text{C} + {}^1_0\text{n} + \gamma$

Neutron Interactions with Matter



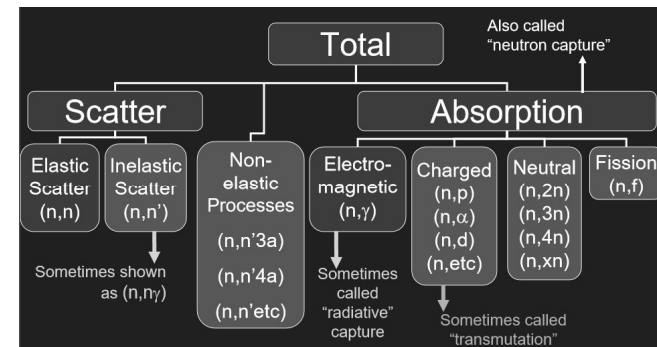
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Categorization of Neutrons

- **Energy ranges**
 - **Ultracold:** $E < 10^{-6}$ eV
 - **Cold** neutrons: 10^{-6} eV \sim 0.005 eV
 - **Thermal** neutrons: 0.002 eV \sim 0.5 eV
 - **Epithermal** (resonance) neutrons: 0.5 eV \sim 1 keV
 - Cadmium threshold: \sim 0.5 (with higher energy pass through 1 mm of Cd)
 - **Slow** neutrons: $E < 1$ keV
 - Neutrons with middle energies: 1 keV \sim 0.5 MeV
 - **Fast** neutrons: 0.5 MeV \sim 20 MeV
 - Neutrons with high energies: 20 MeV \sim 0.1 GeV
 - Relativistic neutrons: 0.1 GeV \sim 10 GeV
 - Ultrarelativistic neutrons: $E > 10$ GeV

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Neutron Interaction with Matter



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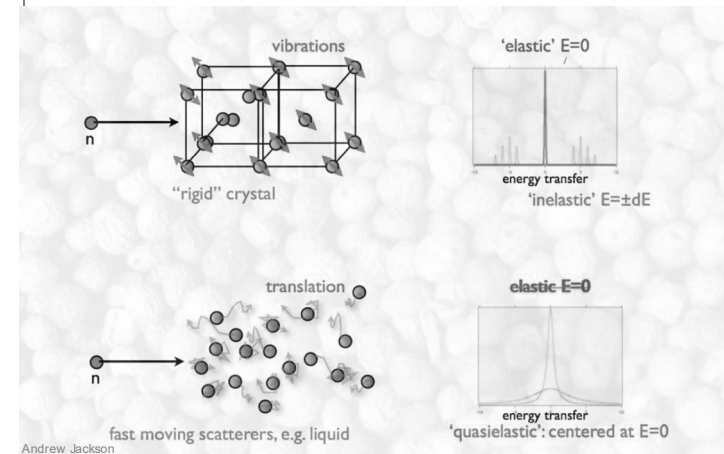
Neutron Interaction with Matter

- Nuclear interactions of neutrons
 - No electric charge \rightarrow no direct atomic ionization
 - \rightarrow only collisions and reactions with nuclei
 - \rightarrow 10-6 times weaker absorption than charged particles
 - Characteristic secondary nuclear radiation/products
 - \rightarrow Always heavy charged particles (not electrons as in the case of γ interaction)
 - γ -rays (n,r) / charged particles (n,p), (n, α) / neutrons (n,n'), (n,2n') / fission fragments (n,f) / spallation reactions
- Dominant reactions depend on available neutron energy:
 - $E_n \sim 1/40$ eV ($=k_B T$) slow diffusion, absorption
 - $E_n < 10$ MeV Elastic scattering, absorption, nuclear excitation
 - $E_n > 10$ MeV Elastic/inelastic scattering, various nuclear reactions, secondary charged reaction products

Typical fate of neutrons: fast neutron \rightarrow thermal neutron \rightarrow capture (absorption)

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Elastic and Inelastic



Neutron Interactions: Scattering

- Elastic Scattering (n,n)
 - More likely in low Z materials with neutrons at lower energies
 - Momentum and kinetic energy of the system is conserved
 - No energy transfer to nuclear excitation
 - Target nucleus can gain the amount of the kinetic energy that neutron lose
 - Most frequent process used for kinetic energy decreasing (moderation) of neutrons
- Inelastic Scattering (n,n')
 - More likely in high Z materials with neutrons at higher energies
 - Part of the neutron kinetic energy is used for excitation of the target nucleus: target nucleus is left in an excited state
 - Recoiled neutron has much lower energy than the initial kinetic energy
 - The excited nucleus decays by gamma rays (inelastic gamma rays): endothermic reaction

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Elastic Scattering

- Elastic scattering is the most likely interaction between (relatively lower energy) fast neutrons and low Z material
- Energy and direction of neutron is altered
- No intermediate excitation of recoil nucleus
- Dominant energy loss process at intermediate to high energies (mostly for $E_n < 10$ MeV)
- If target nucleus is light, neutron loses much energy
 - \rightarrow very effective slowing down process
 - Graphite and heavy water is commonly used
- Process responsible for neutron moderation ("slowing down")

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Elastic Scattering

- Physics
 - Neutron with lab velocity v , energy E_n scatters randomly off target nucleus of mass number A at rest in lab.
 - The energy of the recoil nucleus

- Center-of-mass system

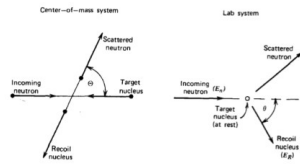
$$E_R = \frac{2A}{(1+A)^2} (1 - \cos\theta) E_n$$

- Lab system

$$E_R = \frac{4A}{(1+A)^2} (\cos^2\theta) E_n$$

- maximum energy

$$E_R = \frac{4A}{(1+A)^2} E_n \quad (\theta = 0)$$



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Inelastic Scattering

- It becomes possible for neutrons above several MeV (mostly for $E_n > 10$ MeV), to transfer sufficient energy to the target nucleus (usually heavy material) to induce an excited nuclear state
- The neutron strikes a nucleus and form a compound nucleus which is unstable and emits a neutron and gamma-ray
- Inelastically scattered neutrons typically lose large fractions of their initial energy
- Secondary radiation is produced as the target nucleus returns to its ground state
- Total energy of outgoing neutron is much less than the energy of the incoming neutron
 - Part of original kinetic energy (more than threshold energy of target nucleus) is used to excite compound nucleus

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Elastic Scattering

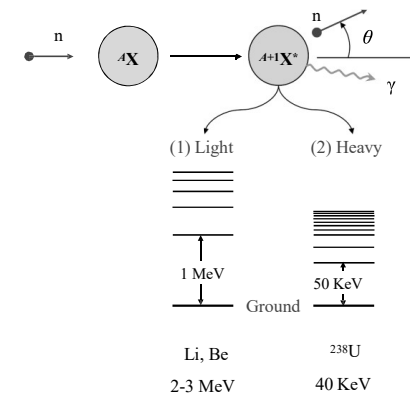
- Physics
 - The Maximum energy of the recoil nucleus

$$E_R = \frac{4A}{(1+A)^2} E_n \quad (\theta = 0)$$
 - For direct head-on collisions, nuclei with lower mass are more effective on a "per collision" basis for slowing down neutrons

Target Nucleus	E_R/E_n
^1H	1
^2H	$8/9=0.889$
^3He	$3/4=0.750$
^4He	$16/25=0.640$
^{12}C	$48/169=0.284$
^{16}O	$64/289=0.221$

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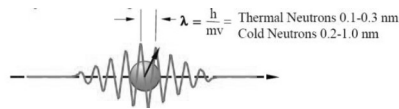
Inelastic Scattering



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Diffraction

- Quantum mechanics: neutron exhibits wave-like properties
- The wavelength is defined by the de Broglie relation
- Thermal/cold neutrons have wavelengths on the order of crystal lattice spacing
- Neutrons are therefore a natural complement to X-rays in condensed matter physics. They are sensitive to magnetic distributions, not charge distributions



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Radiative Capture

- Radiative capture reactions involve absorption of neutrons followed by emission of gamma rays
 - Different elements release different characteristic radiation, which determines chemical composition of material and is very useful in many fields related to mineral exploration and security
- This reaction is most likely with thermal neutrons
- Very important in radiation protection and reactor physics: certain nuclides have very large capture cross sections (resonances) at low energies
- Therefore, neutron shielding usually includes a material to slow down neutrons and a material to then absorb the slow neutrons
- Important capture nuclides include Boron, Cadmium and Gadolinium

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Neutron Interactions: Absorption

- Radiative Capture (n,γ)
 - After the target nucleus captures a neutron, the formed nucleus is usually left in an excited state
 - The excitation energy is released by gamma ray emission (capture gamma rays): exothermic reaction
- Fission (n,f)
 - Neutron is absorbed in a nucleus which consequently splits into two part
 - Principal source of energy in nuclear reactors
- Charged Particles Production (n,α), (n,p)
 - Neutron is absorbed and a new particle can be ejected from the highly excited nucleus: endothermic or exothermic reaction
- Neutron Production Reactions (n,2n), (n,3n)
 - Endothermic reactions extracting neutrons from a nucleus

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Radiative Capture

- Compound nucleus is formed by absorption of the interacting neutron, which leads to one of the possible reactions
- The compound nucleus formation is the typical mode of neutron interaction except for potential scattering
- Compound nucleus formation
 - Excitation energy 6 – 10 MeV (close to binding energy)
 - 10^{-16} s of decay time
 - Prompt gamma-ray emission in $10^{-9} - 10^{-12}$ s until ground state is reached
 - Delayed radiation if ground state is not stable (α, β, ...)

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To explain nuclear reactions, Niels Bohr proposed in 1936 a two-stage model comprising the formation of a relatively long-lived intermediate nucleus and its subsequent decay.

$^{56}_{26}\text{Fe} + n \rightarrow (^{57}_{26}\text{Fe})^*$

$^{56}_{26}\text{Fe} + n$ (elastic scattering)
 $^{56}_{26}\text{Fe} + n'$ (inelastic scattering)
 $^{56}_{26}\text{Fe} + \gamma$ (radiative capture)
 $^{56}_{26}\text{Fe} + 2n$ (n,2n) reaction

Cross-sections of nuclear reactions exhibit maxima at certain incident neutron energies. The maxima are called resonances.

Energy, MeV

^{12}C Energy levels

- A heavy nucleus is split into two more more smaller nuclei
- Discovered by Hahn, Strassmann, Frisch and Meitner in 1939
- Because the nuclear binding energies of these smaller nuclei (fission products with Z around 100) are larger than the binding energies of heavy nuclei, nuclear fission is associated with large releases of energy
- Many heavy nuclei are fissionable but Uranium, Plutonium and Thorium are the most important fissile nuclides in the nuclear fuel cycle
- By-products of fission include neutrons, photons and other radiation types, which leads to the concepts of neutron multiplication and chain reaction
- First sustained chain reaction in 1942 in Chicago (CP-1) led by Fermi

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The diagram illustrates the nuclear fuel cycle and neutron interactions within a reactor core. It shows the following components and processes:

- Fission:** ^{235}U undergoes fission, releasing energy ($E \sim 0.1 \text{ eV}$) and producing ^{238}U and ^{239}Pu .
- Capture:** ^{238}U captures a neutron to become ^{239}Pu .
- Breeding:** ^{239}Pu undergoes fission, producing ^{235}U and ^{238}U .
- Neutron Interactions:** Neutrons (n) are produced from fission and can be used for scattering, capture, or breeding. The diagram also shows the production of α , β , and γ particles.

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- Other neutron absorption processes exist, such as proton or alpha particle emission
- As a rule, (n,p) , (n,α) are endothermic and do not occur below some threshold energy
 - However there are some important exothermic reactions in light nuclei : $^{10}\text{B}(n,\alpha)^7\text{Li}$, $^6\text{Li}(n,\alpha)^3\text{H}$
- Boron is the most common element added to low Z materials in neutron shielding

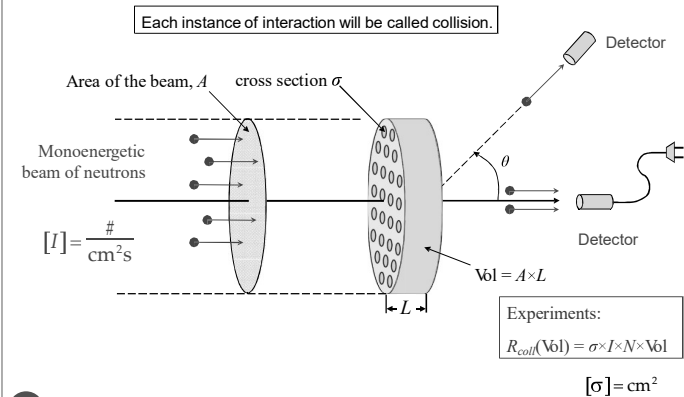
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Neutron Cross Section

- Cross sections are used to quantitatively describe the probability of interactions between neutrons and matter (target nucleus)
- Cross section depends on neutron energy
- **Microscopic** cross section, σ is defined **per nucleus** for each type of interaction (unit: dimensions of area)
 - Probability of reaction between neutron and an individual particle or nucleus (i.e. ^{235}U)
 - Common unit for neutron cross section is the barn (10^{-24} cm^2)
- **Macroscopic** cross section, Σ is probability **per unit path length** that a particular type of interaction will occur (unit: cm^{-1})
 - Probability of interaction between neutron and some bulk material (i.e. concrete)
 - $\Sigma = N\sigma$ (N =number of nuclei per unit volume)

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Definition of Cross-Section



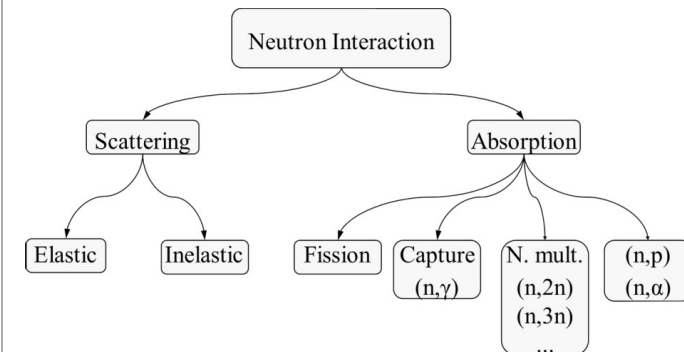
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Neutron Cross Section

- Each of neutron interactions is characterized by its cross section (Xsec)
- σ_s (Σ_s): microscopic(macroscopic) scattering Xsec
 - σ_e (Σ_e): microscopic(macroscopic) elastic scattering Xsec
 - σ_i (Σ_i): microscopic(macroscopic) inelastic scattering Xsec
- σ_a (Σ_a): microscopic(macroscopic) absorption Xsec
 - σ_γ (Σ_γ): microscopic(macroscopic) radiative capture cross section
 - σ_f (Σ_f): microscopic(macroscopic) fission cross section
- Total Xsec σ_t is sum of cross sections of all possible interactions
 - $\sigma_t = \sigma_s + \sigma_a = (\sigma_e + \sigma_i) + (\sigma_\gamma + \sigma_f + \sigma_p + \sigma_\alpha + \dots)$

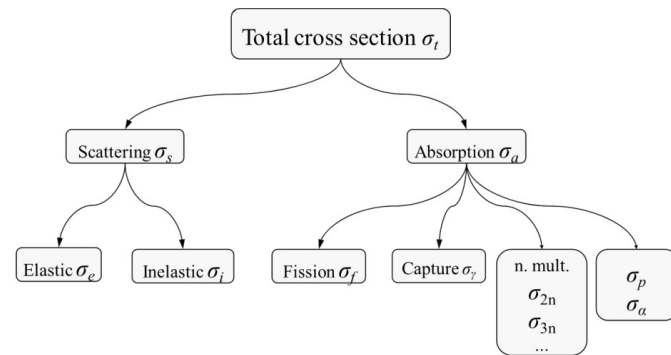
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Types of Neutron Interaction



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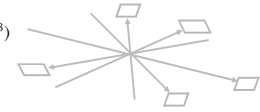
Neutron Interaction Cross-sections



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Neutron Cross Section – Neutron Flux

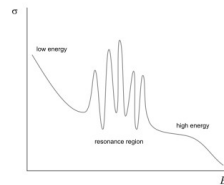
- Flux is the total number of neutrons passing through a surface (perpendicular to each neutron direction) per area per time
- Neutron flux $\Phi = nv$
 - n : neutron density (number of neutrons per cm^3)
 - v : speed of neutrons (cm per s)
 - Φ : neutron flux (neutrons per cm^2 per s)
- Reaction rate $F = \sum_t \Phi = N \Phi \sigma_{\text{total}}$
- Neutron intensity I : vector quantity, number of neutrons crossing through some arbitrary cross-sectional unit area in a single direction per unit time
- Neutron flux Φ : scalar quantity, number of neutrons crossing through some arbitrary cross-sectional unit area in all direction per unit time



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Neutron Cross Section

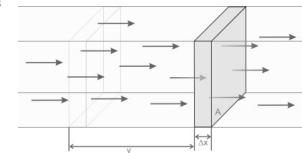
- Cross section shape
 - Low energy region
 - Absorption cross section for most nuclei in the low energy region varies as a function of $\frac{1}{\sqrt{E}} \sim \frac{1}{v}$
 - "1/v region"
 - Resonance region
 - "Resonance peaks" for neutrons of certain energies closely matches the discrete, quantum energy level of the compound nucleus
 - The resonance happens when the binding energy plus the kinetic energy of the neutron are exactly equal to the amount required to raise a compound nucleus from its ground state to a quantum level
 - High energy region



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Calculation of Reaction Rate

- Monoenergetic beam of neutrons that impinges on a thin target of thickness Δx and area A (one layer of nuclei)
- Intensity of the beam (number of neutrons per cm^2/sec): $I = nv$
 - n : neutron density (number of neutrons per cm^3), v : velocity of neutrons
- Number of collision per second in the target $= \sigma N A \Delta x$
 - N : number density of the target, A : irradiated area,
 - σ : microscopic cross-section



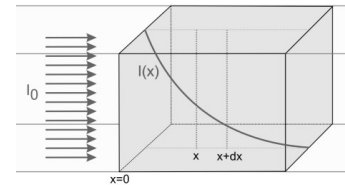
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Calculation of Reaction Rate

- Number of collision per second in the target = $\sigma IN \Delta x$
 - $N \Delta x$: total number of nuclei in the target
 - I : number of neutrons per second which reach the target
- Relative probability of interaction of arbitrary neutron in the beam
 - $\frac{\sigma IN \Delta x}{I A} = \left(\frac{\sigma}{A}\right) (N \Delta x)$
- Number of collision per target volume
 - $F = \frac{\sigma IN \Delta x}{A \Delta x} = \sigma IN$ (Collision density)
- Collision density is generally called reaction rate

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Neutron Cross Section: Neutron Attenuation



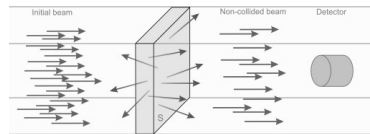
- $-dI(x) = \mu I(x) dx$
- $I(x) = I(0)e^{-\mu x}$
- μ : linear attenuation coefficient
- Intensity of the beam that has not collided decreases exponentially with distance inside target

- The linear attenuation coefficient varies with the density of the absorber, even with the same absorber material
- Thus, mass attenuation coefficient μ/ρ is much more widely used
 - ρ : density of the medium

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Neutron Cross Section: Neutron Attenuation

- A neutron beam with intensity I_0 that collides with a target of thickness X
- $I(x)$ is the intensity of a beam of neutrons, which did not collide while travelling a distance x
- While covering a distance dx the intensity will decrease, because of collision in that path



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Attenuation of Neutrons

Number of neutrons survived traveling distance x .

$$I(x) = I(0)e^{-\Sigma_t x} \quad \Pr\{\text{No collision}\} = \frac{I(x)}{I(0)} = e^{-\Sigma_t x}$$

$-dI(x)$ Number of neutrons that survived penetrating the distance x and made their first collision within dx .

$$\frac{-dI(x)}{I(x)} = \text{Probability of the first collision within } dx = \Sigma_t dx$$

Σ_t = Probability of some interaction per unit path length

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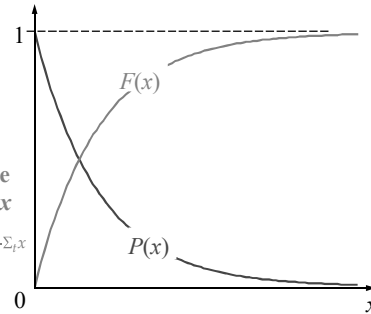
Probability of Uncollided Flight

Probability of uncollided flight within distance x

$$P(x) = e^{-\Sigma_t x}$$

Probability of at least one collision within distance x

$$F(x) = 1 - P(x) = 1 - e^{-\Sigma_t x}$$



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Application of Neutrons

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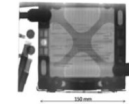
Neutron Cross Section: Mean Free Path

- Mean Free Path λ is the average path length in material between two collisions
- Intensity of neutrons $I(x) = I(0)e^{-\Sigma_t x}$
- $\Sigma_t dx$: probability that an uncollided neutron will interact in next dx
- $e^{-\Sigma_t x}$: probability that neutron will survive up to x without collision
- $p(x)dx = e^{-\Sigma_t x} \times \Sigma_t dx$: probability function that a neutron will have its first collision at distance dx in neighborhood of x
- Mean free path $\lambda = \int_0^\infty xp(x)dx = \Sigma_t \int_0^\infty xe^{-\Sigma_t x}dx = \frac{1}{\Sigma_t}$
- λ is one the order of 1 cm or less for slow neutrons while it may be tens of centimeters for fast neutrons

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Applications of Neutron Science

Charge neutral
Deeply penetrating



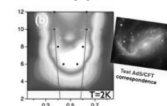
Li moTOn in fuel cells



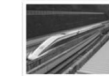
Help build electric cars

S=1/2 spin

Directly probe magnetism

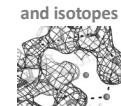


Solve the puzzle of High-Tc superconductivity



Efficient high speed trains

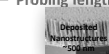
Nuclear scattering
Sensitive to light elements and isotopes



Active sites in proteins

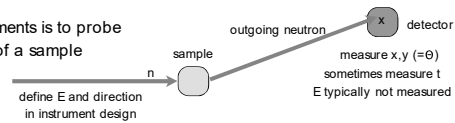


Better drugs



Neutrons as a Probe

- The purpose of the instruments is to probe with neutrons some aspect of a sample



- Very generically, this can be divided into elastic and inelastic categories
 - elastic: gives information on where atoms are
 - inelastic: gives information on what atoms do (ie move)
- This is measuring the cross sections:

elastic

$$\frac{d\sigma}{d\Omega}(\lambda, 2\theta, \psi)$$

- cross section / scattering probability into a solid angle, as a function of wavelength, scattering angle and aximuthal angle

inelastic

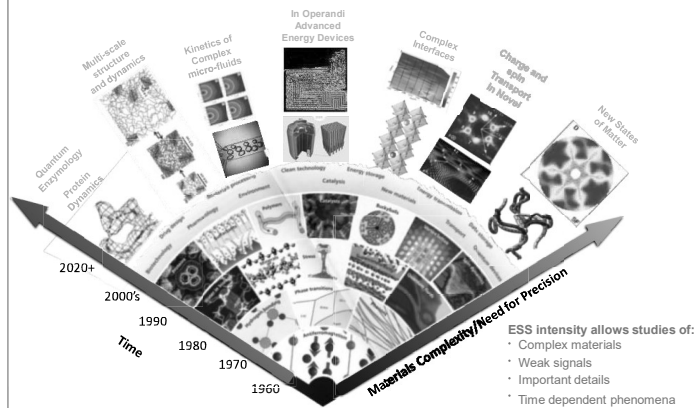
$$\frac{d^2\sigma}{d\Omega dE}(\lambda_{in}, \lambda_{sc}, 2\theta, \psi)$$

- double differential cross section / scattering probability into a solid angle, as a function of wavelength, scattered wavelength scattering angle and aximuthal angle

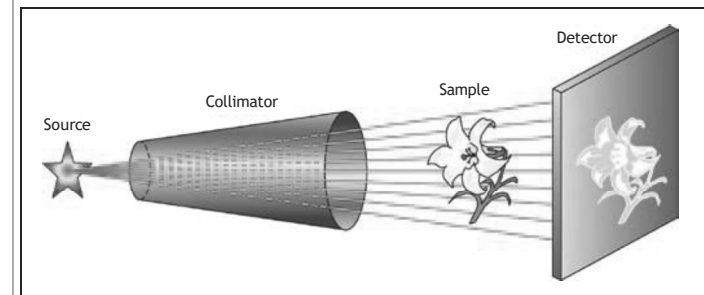
Major Neutron Research Facilities



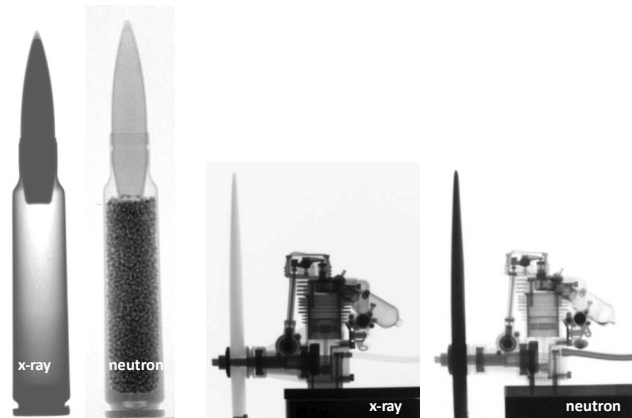
Application of Neutron Science



Neutron Imaging



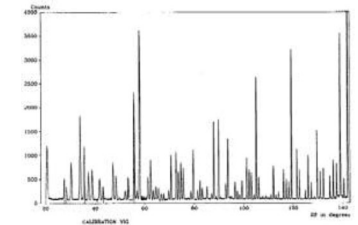
Neutron Radiography



Purpose of the Instrument

Basically, in some form,
you want to measure Bragg's equation

$$n\lambda = 2d \sin \theta$$



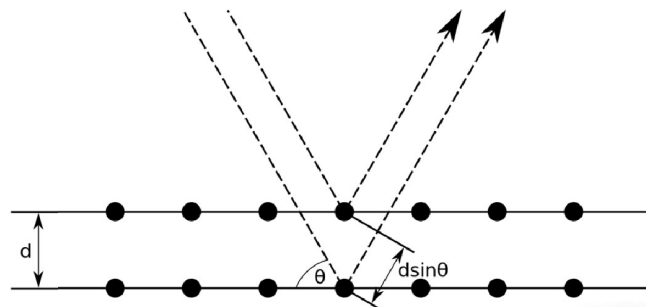
Define the neutron wavelength with your instrument design

Detectors allow you to measure theta

It means that you can calculate "d"

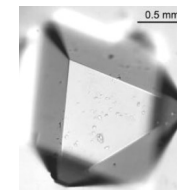
Diffraction

Sizes probed = "atomic structures" = 0.1 nm - 10 nm



Position and intensity of diffraction peaks gives atomic positions

Macromolecular Crystallography with neutrons



Oksanen, E. et al. J. R. Soc. Interface
2009, 6 Suppl 5, S599-610.

- 😊 Hydrogens are visible
- 😊 No radiation damage
- 😞 Large crystals needed
- 😞 Data collection takes weeks
- 😞 Few instruments available

Esko Oksanen, European Spallation Source

EUROPEAN SPALLATION SOURCE

The community is interested nature

PUMPING IONS

Hartmut Michel - Facts

Hartmut Michel
Born: 19 July 1928, Ludwigshafen, West Germany
Affiliation at the time of the award: Max-Planck Institute for Biophysics, Frankfurt am Main, FRG, Federal Republic of Germany
Prize motivation: "For the determination of the three-dimensional structure of a transmembrane protein" (1982)
Fields: biochemistry, structural chemistry

"There is no alternative to neutron crystallography in order to uniquely identify the location of protons, which is of particular importance when dealing with proton translocating proteins" H. Michel, MPI of Biophysics

Venkatraman Ramakrishnan - Facts

The Nobel Prize in Chemistry 2009
Venkatraman Ramakrishnan, Thomas A. Steitz, Adria C. Martini

Venkatraman Ramakrishnan
Born: 1952, Chittoor District, Tamil Nadu, India
Affiliation at the time of the award: MRC Laboratory of Molecular Biology, Cambridge, United Kingdom
Prize motivation: "For studies of the structure and function of the ribosome"

"Hydrogens represent nearly half of the atoms in biomolecules. Hydrogen bonding and proton transfer play a critical role in biological structure and in catalytic mechanisms," V. Ramakrishnan, University of Cambridge

"One of our first questions using the ESS MX beamline will be to understand the protonation states of the reactive site aspartate acids, which will help us understand the mechanism and so lead to novel drug molecules. This, given the size of the protein, is impossible with any current technology," A. Goldman, University of Leeds

Eske Oksanen, European Spallation Source

Neutron Source

- Common sources of neutrons
 - Nuclear reactors
 - Nuclear fusion sources (D-T generators)
 - Accelerator-based sources (spallation)
 - Radioactive decay (^{252}Cf)
 - (α, n), (γ, n) sources
- Also produced from other radiation types through secondary nuclear reactions
- In radiation protection, neutron shielding is also not straightforward: one needs to use a material with a high probability of absorbing neutrons (concrete, paraffin, borated water or borated polyethylene)

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Neutron Sources

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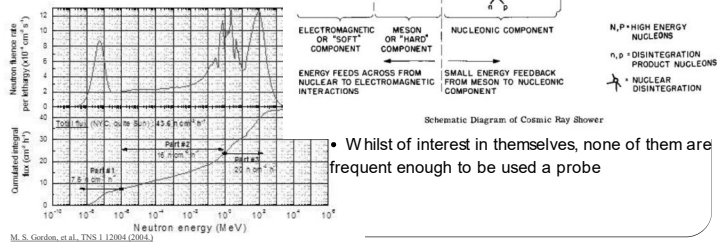
Classification of Neutron Sources

- Radioisotope neutron sources (small, portable, reliable, low-cost, no maintenance)
 - Fission source based on ^{252}Cf (overwhelming favourite)
 - (α, n) sources
 - (γ, n) sources
- Nuclear reactors
- Accelerator-based neutron sources
 - proton and deuterium bombardment
 - electron bombardment and photo-nuclear reactions
 - Spallation neutron sources

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Natural Sources

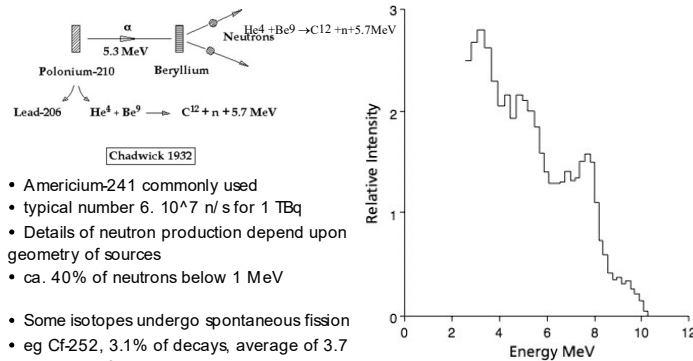
- Natural sources of unbound neutrons are spallation processes in the atmosphere, fusion in stars and natural fission
- Example: cosmic neutrons in the atmosphere
- Of interest for as can cause single event upsets in chips
- Neutrons may be signature for new physics in various underground experiments



- Whilst of interest in themselves, none of them are frequent enough to be used as a probe

Radioactive Sources

- Neutron was discovered by the (alpha, n) reaction, where in some lighter elements the last neutron is weakly bound, and released when alpha particle is incident

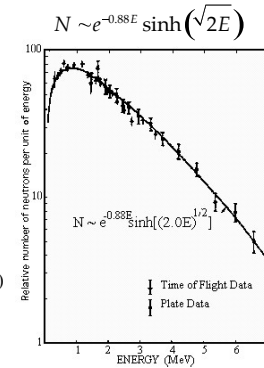
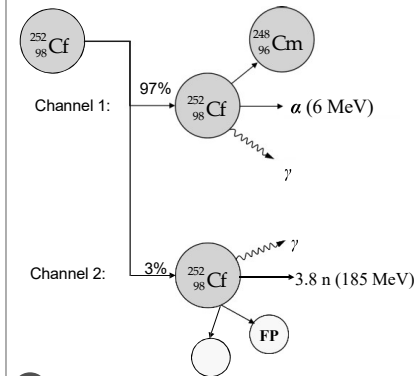


- Americium-241 commonly used
- typical number $6 \cdot 10^{17}$ n/s for 1 TBq
- Details of neutron production depend upon geometry of sources
- ca. 40% of neutrons below 1 MeV

- Some isotopes undergo spontaneous fission
- eg Cf-252, 3.1% of decays, average of 3.7 neutrons per fission.
- Cf-252 not naturally occurring

Abstract N33-8 this week

Californium Source



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Radioisotope Sources

Source	Half-life	Reaction	Neutron yield (n×s ⁻¹ ×g ⁻¹)	Neutron energy (MeV)
¹²⁴ Sb-Be stibium-antimony	60.9 d	(γ, n)	2.7×10^9	0.024
¹⁴⁰ La-Be	40.2 h	(γ, n)	10^7	2.0
²¹⁰ Po-Be	138 d	(α, n)	1.28×10^{10}	4.3
²⁴¹ Am-Be	458 y	(α, n)	1.0×10^7	~4
²²⁶ Ra-Be	1620 y	(α, n)	1.3×10^7	~4
²²⁷ Ac-Be	21.8 y	(α, n)	1.1×10^9	~4
²³⁹ Pu-Be	24400 y	(α, n)	10^9	~4
²²⁸ Th-Be	1.91 y	(α, n)	1.7×10^{10}	~4
²⁵² Cf	2.65 y	fission	2.3×10^{12}	2.3

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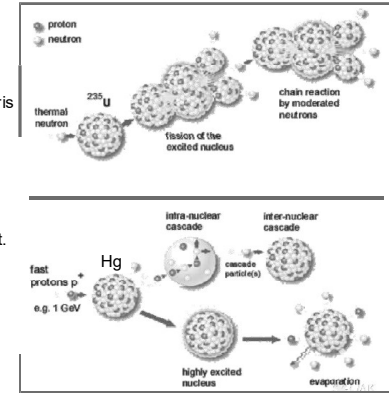
Fission, Fusion, Spallation

Nuclear Reaction	Energy (MeV)	Number of neutrons per particle or event	Heat deposition (MeV/n)
T (d,n)	0.2	8×10^{-5} n/d	2500
W (e,n)	35	1.7×10^{-2} n/e	2000
Be (d,n)	15	1.2×10^{-2} n/d	1200
Fission ^{235}U (n,f)	2.2	2.5 n/fission	80
Fusion (T,d)	~1	1 n/fusion	17
Pb spallation	~ GeV	20 n/p	23
^{235}U spallation	~ GeV	40 n/p	50

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Fission and Spallation

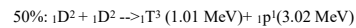
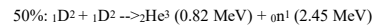
- Processes very different
- Fission results in light and heavy debris
- Spallation results in debris close to that of target
- Neutron yield:
 - Fission: 2.5 n / fission. 1 needed to sustain criticality
 - Spallation: very energy dependent. Typically ca. 10.
- Heat:
 - Fission: ca. 160 MeV/ neutron
 - Spallation: ca. 25 MeV/ neutron



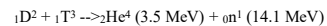
Phil Ferguson

Neutron Generator

- Use Deuterium-Deuterium or Deuterium-Tritium fusion
- Small accelerator arrangement of few 100 keV
- DD:



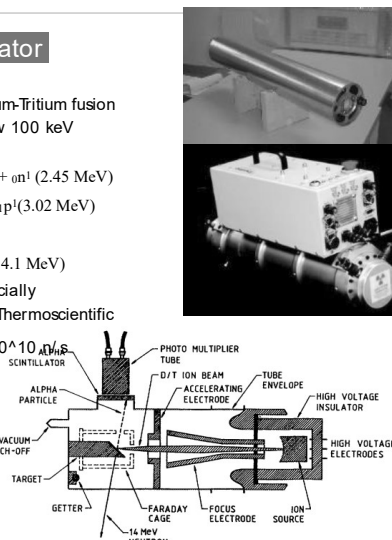
- DD:



- Many generators available commercially
- eg SODERN, NSD-GRADEL fusion, Thermoscientific
- fluxes typically in the range 10^6 - 10^{10} n/s

- Abstract N62-7 this week

- Fusion Facilities may not be neutron facilities, but they are facilities which produce lots of neutrons

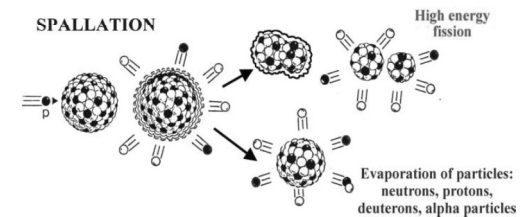


Fission and Spallation

FISSION



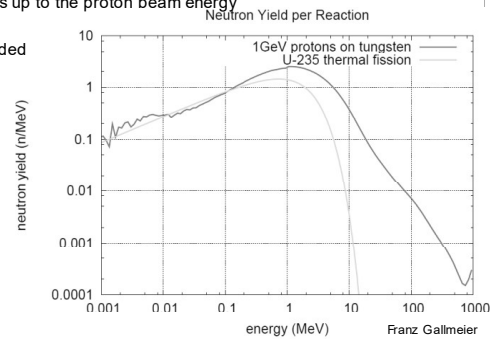
SPALLATION



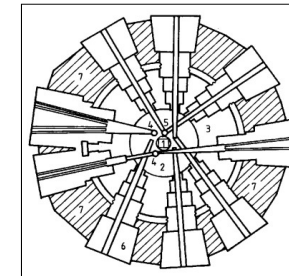
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Fission and Spallation Source Spectrum

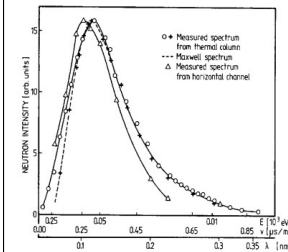
- Energy spectrum very different
- Spallation yields neutrons up to the proton beam energy
- Significant shielding needed



Nuclear Reactors: HFL (High Flux Reactor in Grenoble)



1. Core, 2 Heavy water reflector, 3 Light water pool,
4 Cold source, 5 Hot source, 6 Horizontal channel, 7
Concrete shield.

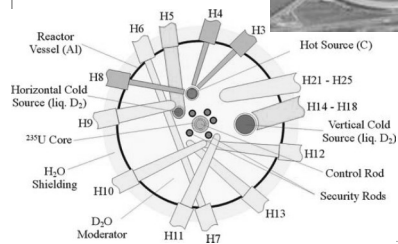


Thermal neutron spectrum of HFR

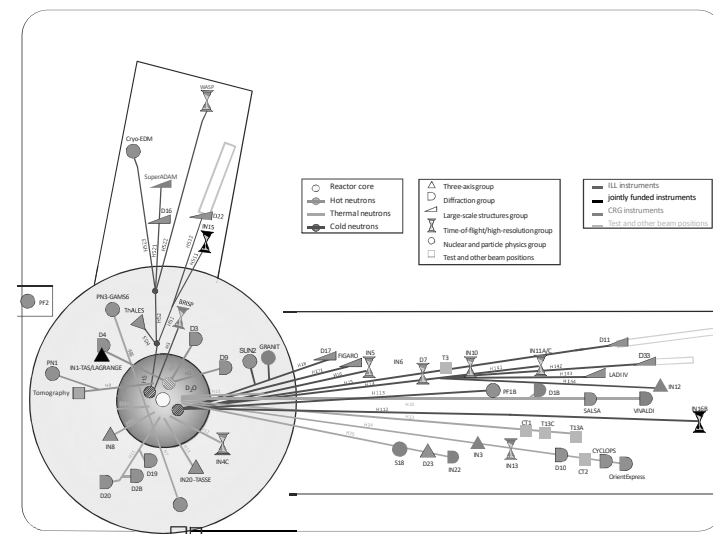
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Institut Laue-Langevin, Grenoble

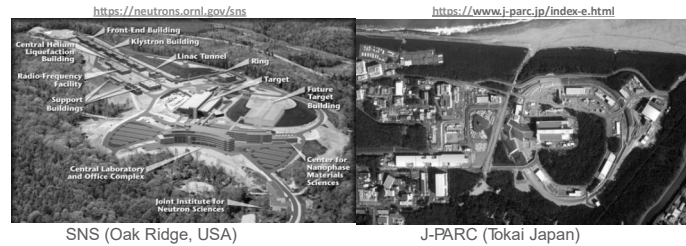
- World's leading research reactor
- Came into operation in 1971
- 58 MW thermal power
- Most intense continuous neutron flux in the moderator region:
 $1.5 \cdot 10^{15} \text{ n/cm}^2/\text{s}$
- ca. 600 papers/year



<https://www.ill.eu/>



Spallation Sources

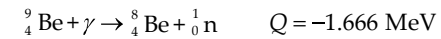


Instantaneous power on target (e.g. 1 MW at 60 Hz, i.e. 17 kJ in ~1 μs pulses on target): 17 x
→ **Pressure wave: 300 bar**

Reaches limits of technology



Photo Neutron Sources






All other target particles have much higher binding energy

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Charged Particle Bombardment

These neutron sources are based on electro static accelerators or cyclotrons.

Isotope		Nucleus	
${}^7\text{Li}(p,n){}^7\text{Be}$	Hydrogen ${}^1\text{H}$		${}^1\text{H}^+ = \text{p proton}$
${}^3\text{H}(d,n){}^3\text{He}$			${}^2\text{H}^+ = \text{d deuteron}$
${}^2\text{H}(d,n){}^3\text{He}$	Deuterium $\text{D} = {}^2\text{H}$		${}^3\text{H}^+ = \text{t triton}$
${}^3\text{H}(d,n){}^4\text{He}$			
${}^1\text{H}(t,n){}^3\text{He}$	Tritium $\text{T} = {}^3\text{H}$		
${}^1\text{H}({}^7\text{Li},n){}^7\text{Be}$			

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Comparison of Neutron Sources

Fast neutrons produced / joule heat deposited:

Fission reactors: $\sim 10^9$ (in ~ 50 liter volume)

→ Spallation: $\sim 10^{10}$ (in ~ 2 liter volume)

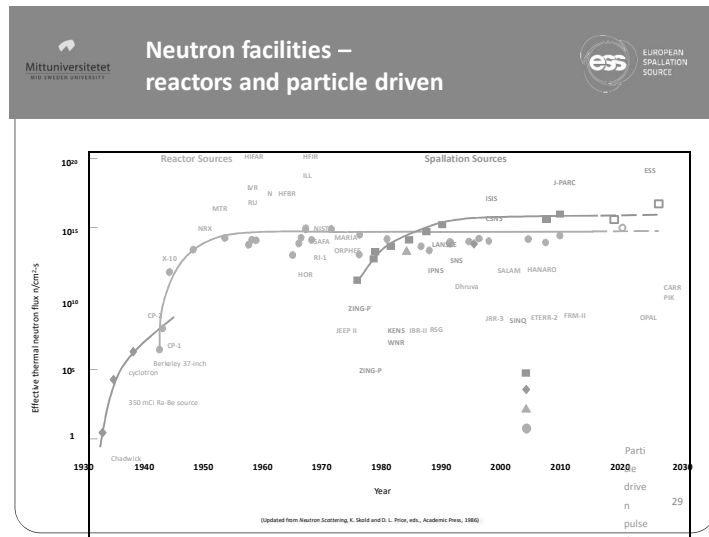
Fusion: $\sim 1.5 \times 10^{10}$ (in ~ 2 liter volume)
(but neutron slowing down efficiency reduced by ~ 20 times)

Photo neutrons: $\sim 10^9$ (in ~ 0.01 liter volume)

→ Nuclear reaction (p, Be): $\sim 10^8$ (in ~ 0.001 liter volume)

Laser induced fusion: $\sim 10^4$ (in $\sim 10^{-9}$ liter volume)

Spallation: most favorable for the foreseeable future (neutrons/€)
Compact source: lowest cost / facility



Neutron Detection

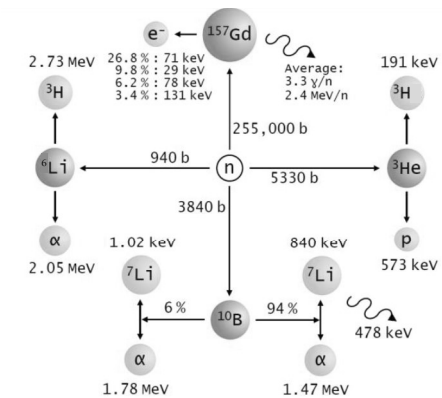
- Conversion of incident neutron into secondary charged particles
- Direct detection of **charged particle**
- Relative probabilities of different interaction change with E_n
 - slow neutrons ($E_n < 0.5$ eV)
 - neutron-induced reactions creating secondary radiation (γ , α , p, fission product) with sufficient energy
 - elastic scattering is not favorable since little energy is given to the nucleus to be detected
 - fast neutron
 - scattering probability becomes greater and large energy is transferred in one collision

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Neutron Detection

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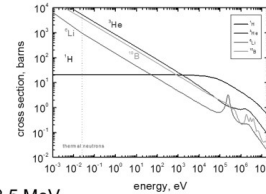
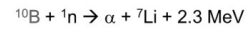
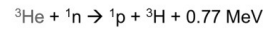
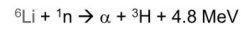
Neutron Interactions



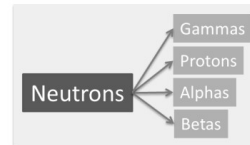
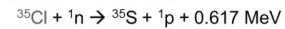
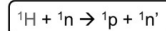
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Key Mechanisms for Neutron Detection

* Thermal neutrons



* Fast neutrons

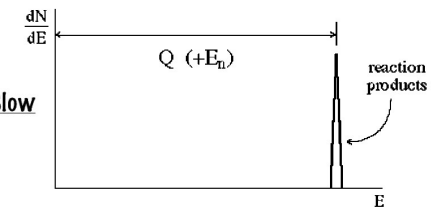
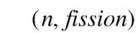
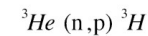
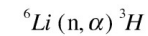
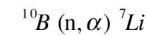


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Slow Neutron Detection

Need **exoenergetic** (positive Q) reactions to provide energetic reaction products

Useful Reactions in Slow Neutron Detection



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Neutron Detection by Materials

• Thermal Neutron – Neutron Counting

• Boron Reaction Based:

- BF_3 proportional tube
- B-lined proportional tube
- B loaded Scintillators
- B Converters

• Li-Based: more frequently used in fast neutron detection

- Li(Eu) Scintillator
- Li-loaded Scintillators
- Li-glass scintillator
- Li-layered semiconductor detector

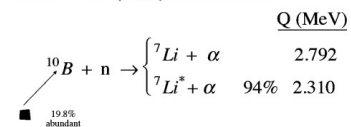
• He-3

• Silicon Carbide Detectors (4H-SiC)

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Boron Reaction Based Detectors

The ${}^{10}\text{B} (n, \alpha) {}^7\text{Li}$ Reaction



■ Conservation of energy:

$$E_{Li} + E_{\alpha} = Q = 2.31 \text{ MeV}$$

■ Conservation of momentum:

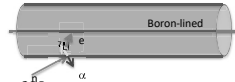
$$\begin{aligned} m_{Li} v_{Li} &= m_{\alpha} v_{\alpha} \\ \sqrt{2m_{Li} E_{Li}} &= \sqrt{2m_{\alpha} E_{\alpha}} \\ E_{\alpha} &= \frac{m_{Li}}{m_{\alpha}} E_{Li} \end{aligned}$$

$$E_{Li} = 0.84 \text{ MeV} \quad E_{\alpha} = 1.47 \text{ MeV}$$

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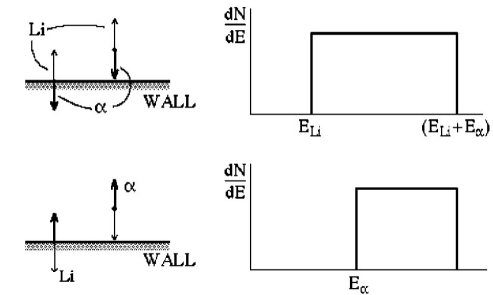
Boron Reaction Based Detectors

- Neutrons captured by ^{10}B yields $\alpha + {}^7\text{Li}$
- BF_3
 - Equivalent or better gamma discrimination than ${}^3\text{He}$
 - Cross-section $\sim 70\%$ that of ${}^3\text{He}$
 - Operates at low pressure (~ 1 atmosphere) for reasonable HV
 - Requires multiple tubes for ${}^3\text{He}$ replacement
 - BF_3 is corrosive (hazardous gas): shipping regulations
- Boron-lined proportional tubes
 - Thin layer on tube wall to collect reaction products in proportional gas
 - Surface area limited, lower (< 0.5) efficiency per tube than BF_3
 - Requires configuration with many tubes
 - Safe, operates at low pressure (~ 1 atmosphere)



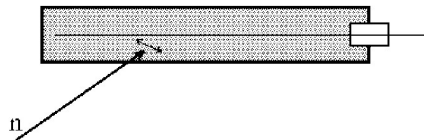
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The “Wall” Effect (Gas Detectors)



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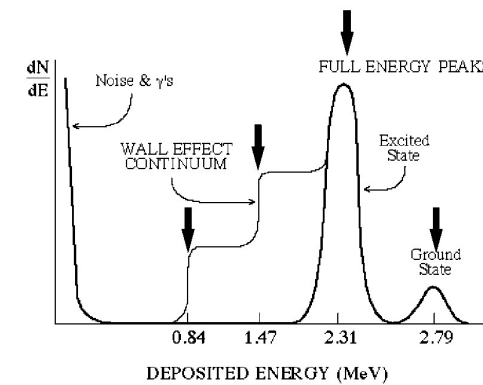
The BF_3 Tube



1. Typical BF_3 pressure < 1 atm
2. Typical HV: 2000 - 3000V
3. Usual ^{10}B enrichment of 96%

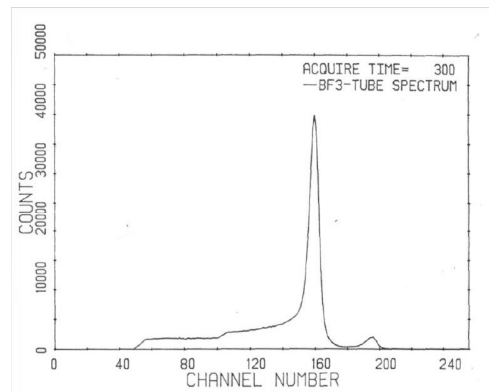
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The BF_3 Tube: Pulse Height Spectrum



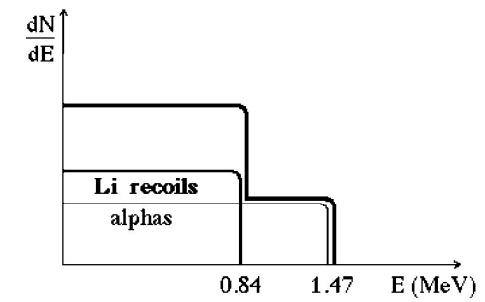
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The BF₃ Tube: Measured Spectrum



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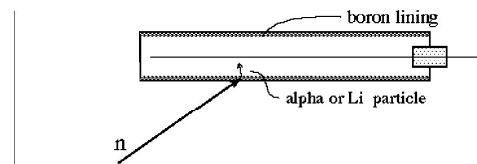
The Pulse Height Spectrum



No plateau on counting curve

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Boron-lined Proportional Tube



- ☆ Conventional proportional gas
- BF₃ gas dissociates in high gamma fluences
- ☆ Detection efficiency limited by boron thickness
- ☆ Used in high gamma backgrounds and temperatures
- ◇ reactor instrumentation, spent fuel monitoring and assay

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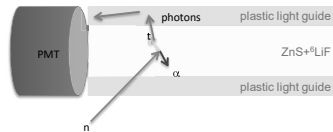
Other Reactions

	<u>Q(MeV)</u>
${}^6\text{Li} + n \rightarrow {}^3\text{H} + \alpha$	4.78
7.4% abundant	
${}^3\text{He} + n \rightarrow {}^3\text{H} + p$	0.765
trace	
X(n, fission)	~ 200

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$^6\text{Li}/\text{ZnS}$ Based Detectors

- Neutron capture by the ^6Li yields $\alpha + ^3\text{H}$
- Glass fibers
 - ^6Li -enriched lithium silicate glass fibers doped with cerium which fluoresces (Bliss et al. 1995, PNNL)
 - Good efficiency (per unit surface area or neutron module)
 - Gamma-ray sensitive: discrimination with PSD
- Coated wavelength shifting paddles/fibers
 - ZnS scintillator material mixed with ^6Li coating
 - Good efficiency (per unit surface area or neutron module)
 - Coating gamma-ray sensitive: Good discrimination with PSD



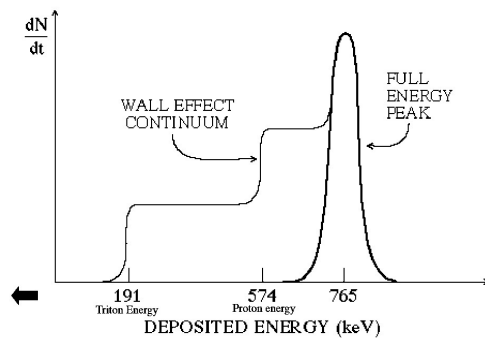
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Fission Chambers

- Neutron-induced Fission:
 - Fission energy possessed by fission fragments
 - Large Energy (~ 180 MeV): Good discrimination
 - Ionization Chamber with Frisch Grid – coated with fissile deposit
 - Pulse mode (non-reactor) and Current mode (reactor flux)
- Fissile deposition thickness affects the pulse height spectrum
 - Double-hump distribution \rightarrow Distortion (Wall-effect-like)
- Range of energetic particles: \sim few cm (typical dimension)
- Alpha radioactivity: alpha induced pulse rates

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He-3 Pulse Height Spectrum



Wall effect more prominent due to range of particles with $Z=1$
 He3 counters need shielding from gammas when gammas more than a few mR/hr

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Comparison for Thermal N Detection

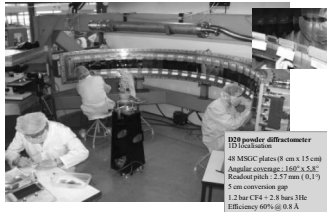
Reaction	Q (MeV)	Common Form	Adv	Dis adv
B-10(n, alpha)	2.31	BF ₃ , boron lined proportional	Good gamma discrim.	Wall effect
Li-6 (n, alpha)	4.78	solid scint. LII (Eu), glass	no wall	solid \rightarrow poorer gamma discrim.
He-3(n,p)	0.764	prop. gas	good prop. gas, high P	discr. low Q, wall effect
Fissile(n,f)	~ 200	lined ion chamber	good discrim.	SNM

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Neutron Detectors in a large system

- Helium-3 Tubes most common
- Typically 3-20 bar Helium-3
- 8mm-50mm diameter common
- Using a resistive wire, position resolution along the wire of ca. 1% possible
- See abstract N13-2 this week

Curved 1D MSGC for the D20 Powder Diffractometer (2000)



- First micro pattern gaseous detectors was MSGC invented by A Oed at the ILL
- A. Oed, NIM A 471 (1988) 351
- Rate and resolution advantages
- Helium-3 MSGCs in operation

Neutron Detection by Materials

- Fast Neutrons — Counting and Spectroscopy
 - Counters based on neutron moderation: REM ball counter
 - Detectors based on fast neutron-induced reactions
 - Measure (Q + neutron energy deposited)

$${}^6\text{Li} + {}^1_0\text{n} \rightarrow \alpha + {}^3\text{H} + 4.8 \text{ MeV}$$

$${}^3\text{He} + {}^1_0\text{n} \rightarrow {}^1\text{p} + {}^3\text{H} + 0.77 \text{ MeV}$$

$${}^{10}\text{B} + {}^1_0\text{n} \rightarrow \alpha + {}^7\text{Li} + 2.3 \text{ MeV}$$
- Detectors utilizing fast neutron scattering
 - Measure recoil energy of nucleus (proton, deuteron, helium, carbon, ...)
 - Proton Recoil Scintillator
 - Gas Recoil Proportional Tube
 - Proton Recoil Telescope
 - Capture-gated spectrometer

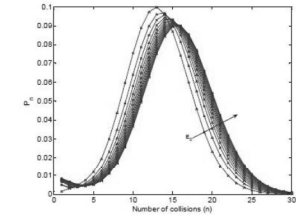
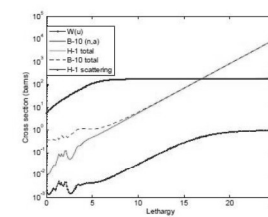
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Fast Neutron Detection and Spectroscopy

Pacific Northwest
National Laboratory
Health, Safety & Environment

Different approaches to fast neutron detection

- counters based on neutron moderation detectors
- based on fast neutron-based reactions detectors
- utilizing fast neutron scattering



Source: Pazzi, University of Michigan

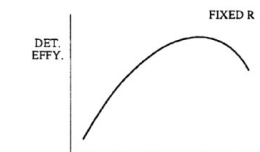
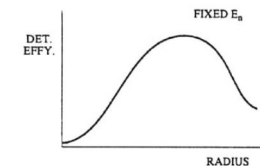
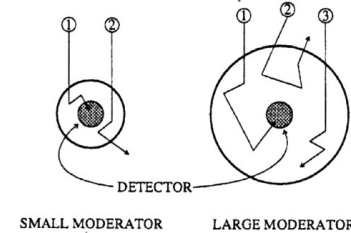
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Course 2.3

Moderated Neutron Detectors

Pacific Northwest
National Laboratory
Health, Safety & Environment

Slow down (moderate) neutrons until observable by slow neutron detector techniques

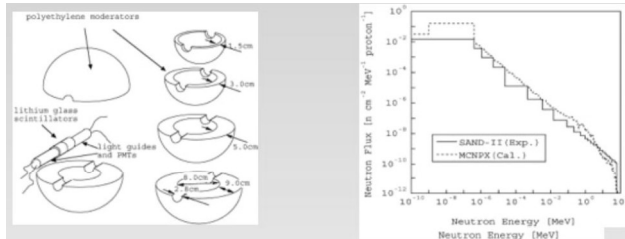


There is an optimum amount of moderation

Course 2.3

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Fast n Detection Based on Moderation

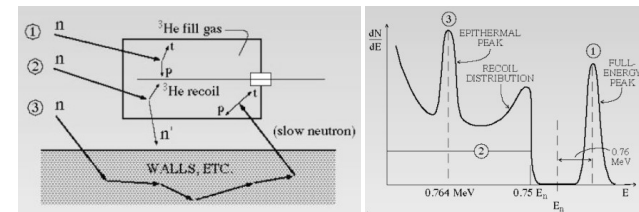


Development of multi-moderator neutron spectrometer using a pair of ^6Li and ^7Li glass scintillators, NIMA, 460(2-3), March 2001

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$^6\text{Li}(n, \alpha)^3\text{H}$ and $^3\text{He}(n, p)^3\text{H}$ Reactions

- Li Glass Scintillator: nonlinear and small light output, not for spectroscopy, useful for timing (~ 100 ns)
- LiI(Eu) Scintillator: nonlinear output limits resolution $\sim 20\%$
- Li sandwich spectrometer: coincidence mode to reduce BG

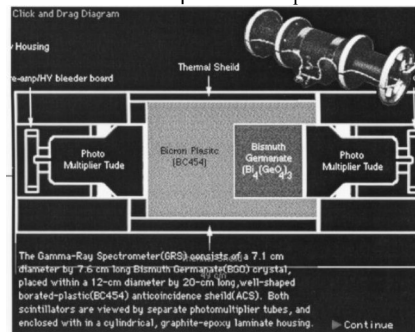


^3He Proportional Counter

94

Fast n Spectrometer – $^{10}\text{B}(n, \alpha)^7\text{Li}^*$

- Measure total E deposit in borated plastic scintillator
 $E_{\text{neutron}} = E_{\text{deposit}} - Q^*$
- Gate on coincident γ from Li^* captured in BGO (γ -discrimination)



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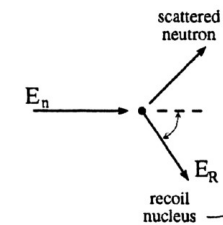
Lunar Prospector

Fast Neutron Measurements Based on Elastic Scattering



Neutron collision transfers part of its kinetic energy to nucleus of detector atom, forming a recoil nucleus that is now “visible” as an ionizing particle.

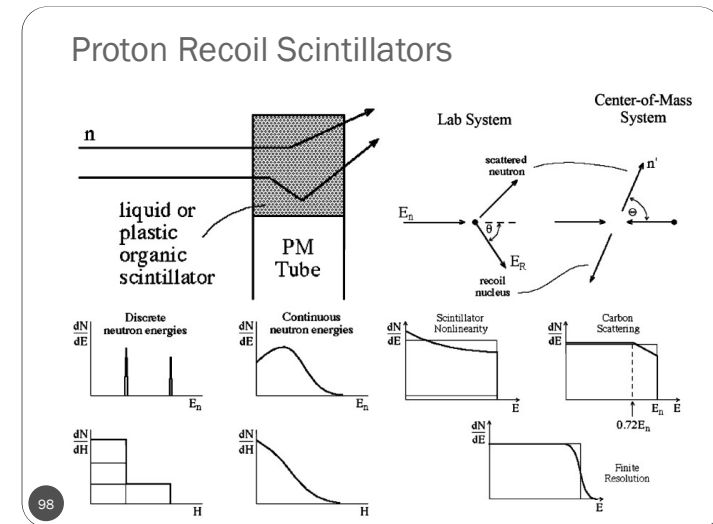
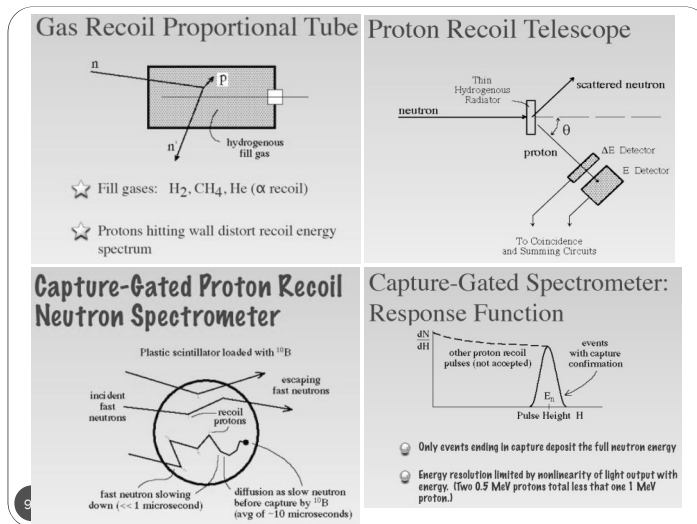
When the atom consists of hydrogen, this process forms a recoil proton. Then it is possible to transfer up to the full neutron energy in a single elastic scattering collision.



A	$E_{R,\text{max}}$
1 (H)	E_n
3 (^3He)	$0.75E_n$
12 (C)	$0.28E_n$

22

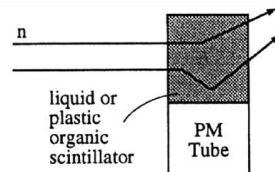
Course 2.3



Detectors Utilizing Fast Neutron Scattering

1. Proton recoil scintillator

high (10 – 50%) detection efficiency, complex response function, gamma rejection by pulse shape discrimination



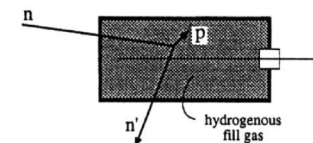
Detectors Utilizing Fast Neutron Scattering

1. Proton recoil scintillator

high (10 – 50%) detection efficiency, complex response function, gamma rejection by pulse shape discrimination

2. Gas recoil proportional tube

low (.01 - .1%) detection efficiency, can be simpler response function, gamma rejection by amplitude



Detectors Utilizing Fast Neutron Scattering

Pacific Northwest
National Laboratory
Health, Environment & Safety

1. Proton recoil scintillator

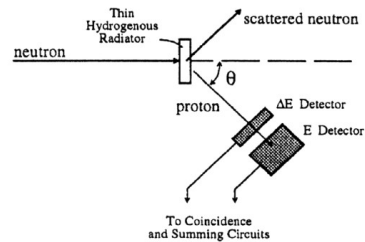
high (10 – 50%) detection efficiency,
complex response function, gamma
rejection by pulse shape discriminati
on

2. Gas recoil proportional tube

low (.01 - .1%) detection efficiency,
can be simpler response function,
gamma rejection by amplitude

3. Proton recoil telescope

very low (~.001%) detection effi
ciency, usable only in beam geo
metry, simple peak response fun
ction



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Course 2.3

Detectors Utilizing Fast Neutron Scattering

Pacific Northwest
National Laboratory
Health, Environment & Safety

1. Proton recoil scintillator

high (10 – 50%) detection efficiency,
complex response function, gamma
rejection by pulse shape discriminati
on

2. Gas recoil proportional tube

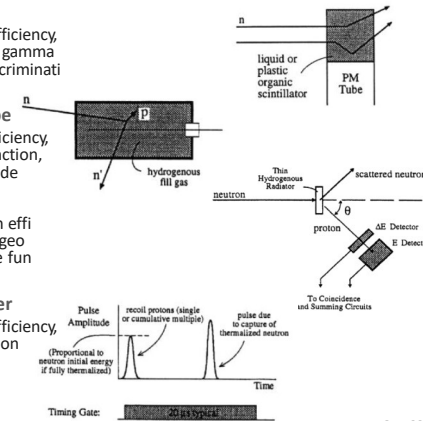
low (.01 - .1%) detection efficiency,
can be simpler response function,
gamma rejection by amplitude

3. Proton recoil telescope

very low (~.001%) detection effi
ciency, usable only in beam geo
metry, simple peak response fun
ction

4. Capture-gated spectrometer

modest (few %) detection efficiency,
simple peak response function



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Course 2.3

Detectors Utilizing Fast Neutron Scattering

Pacific Northwest
National Laboratory
Health, Environment & Safety

1. Proton recoil scintillator

high (10 – 50%) detection efficiency,
complex response function, gamma
rejection by pulse shape discriminati
on

2. Gas recoil proportional tube

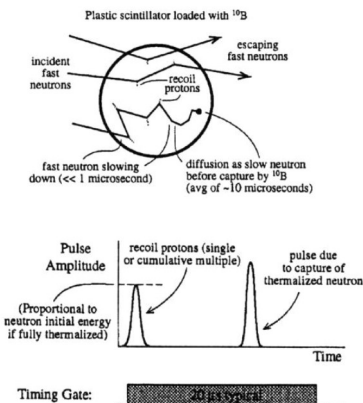
low (.01 - .1%) detection efficiency,
can be simpler response function,
gamma rejection by amplitude

3. Proton recoil telescope

very low (~.001%) detection effi
ciency, usable only in beam geo
metry, simple peak response fun
ction

4. Capture-gated spectrometer

modest (few %) detection efficiency,
simple peak response function



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Course 2.3

Multiplicity/Coincidence Counting

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National Laboratory
Health, Environment & Safety

Considerations for multiplicity/coincidence counting

Sample mass: sets scale for event rate

Multiplication: when a neutron from spontaneous fission [or (α, n) reaction] induces another fission in the sample; geometry and mass are important

(α, n) rate: observed single neutron rate is a combination of detecting single fission neutron and detecting neutrons from (α, n) processes

Coincidence counting gives two out of three

■ need to make assumptions about third parameter

Multiplicity counting enables determination of all three values

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Course 2.3

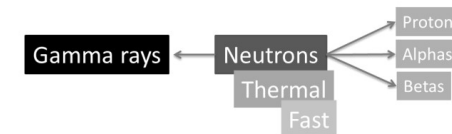
Recent Developments in Neutron Detection

- Material Developments
 - Organic Scintillators
 - Inorganic Scintillators
 - Semiconductor Devices
- Detection Methods
 - Pulse Shape Discrimination
 - Position-sensing and Imaging
 - Spectrum Deconvolution
 - Coincidence Techniques

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Fundamentals of Neutron Detection

What are we detecting?



Detected **either** together **or** separately

In either case **we need to recognize what is what!**

(Charged) Particle Identification

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Fundamentals of Neutron Detection

How Radiation Interacts with Matter

Gamma rays

- Interactions with electrons (PE, CS, PP) -> produce fast electrons (**delta rays**)
- Hence a use of heavy elements

Charged particles

- Interactions with electrons – Coulomb
- Cherenkov radiation

Neutrons (Thermal & Fast)

- Interactions with nucleus
- Use of specific isotopes – produce gamma rays and **charged particles**

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Pulse Shape Discrimination (PSD)

Methods (Examples)

- Charge integration (~1959, Owen)
- Pole Zero type (~1959, Brooks)
- Zero-crossing (~1961)
- Gatti's Filter (1970)
- Etc.

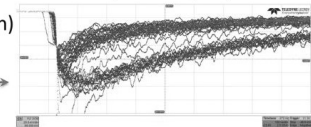
Finding Parameters

- Trial & Error
- Combinatorial
- Analytical

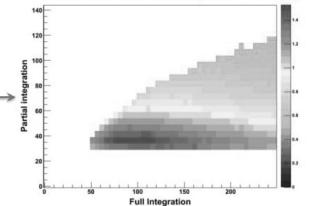
Other considerations

- Photodetector (Speed vs. QE)
- Digital vs. Analog (Power)
- Digital (Sampling, Resolution)

CLYC with Am/Be source (RMD)



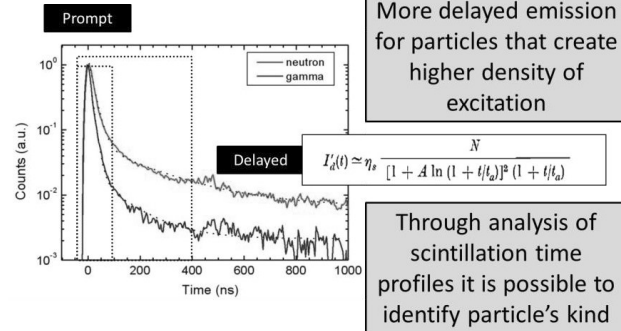
EJ-301 with AmBe source (LANL – D. Lee)



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Pulse Shape Discrimination (PSD)

Scintillation kinetics



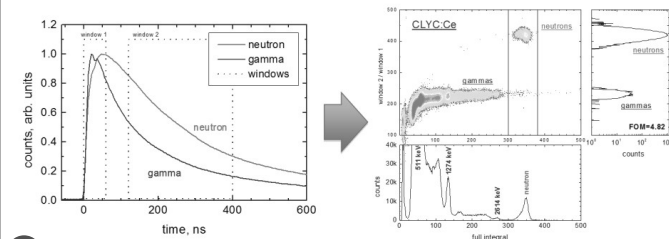
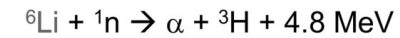
108

PSD-capable Scintillators

CLYC: Thermal Neutron + Gamma Rays

$\text{Cs}_2\text{LiYCl}_6$

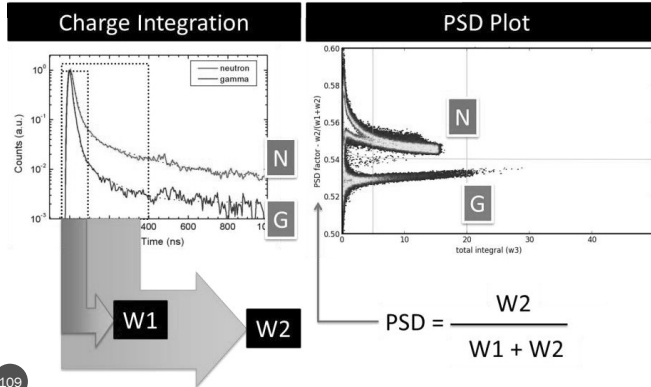
- Discovered at Delft, Combes (1999)
- Further developed at RMD, 2003 - ????



110

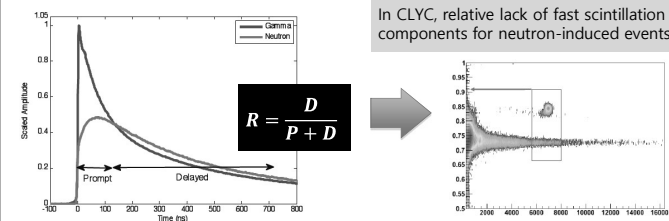
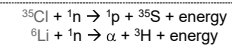
Pulse Shape Discrimination (PSD)

Achieving Particle Identification



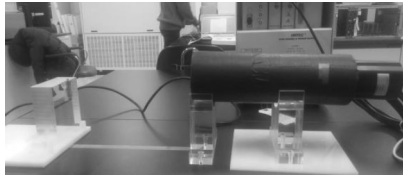
109

Pulse Shape Discrimination on CLYC



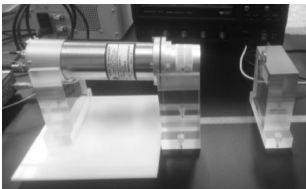
111

Pulse Shape Discrimination Experiment

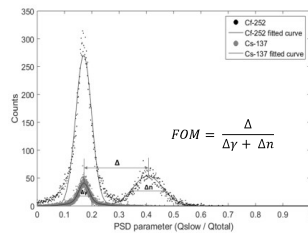


- Digital Signal Processing with a 14-bit 500 MHz Fast Digitizer (CAEN DT5730)
- PSD with Charge Comparison

Stilbene Scintillator



112 EJ-301 Liquid Scintillator

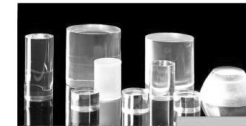


Material Development - Scintillators

- Liquids
- Crystals
- Plastics

Organics

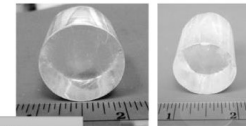
Plastics (RMD)



- Alkali halides
- Elpasolites
- Other

Inorganics

Elpasolites: CLYC & CLL(B,C) (RMD)

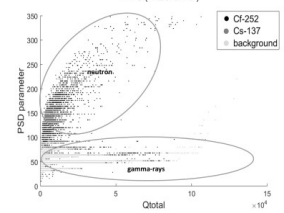
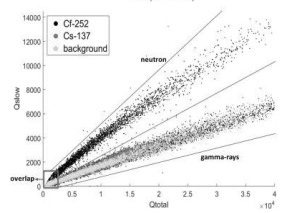
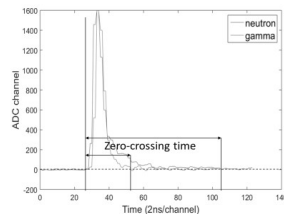
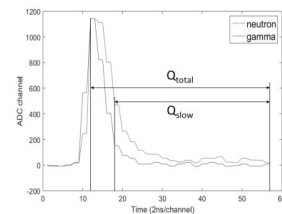


Phoswiches

Pulse Shape Discrimination

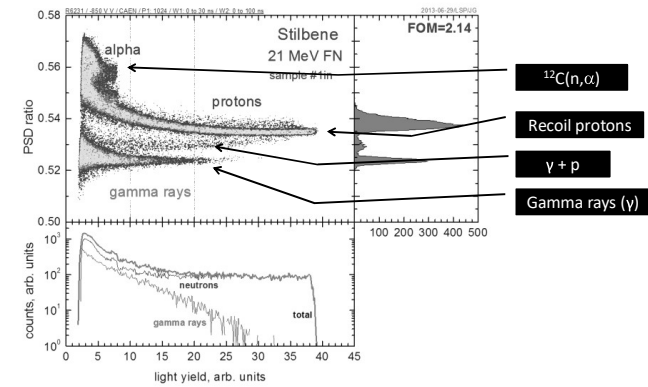
114

Pulse Shape Discrimination Study



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21 MeV Excitation



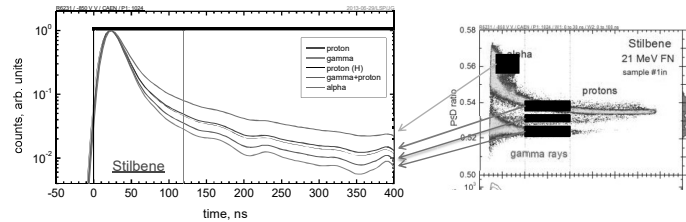
RMD
A Dynasil Company

SORMA 2014, June 11, Jarek Glodo

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Time profiles (21 MeV neutrons)

The higher density of excitation ($e \rightarrow p \rightarrow \alpha$) the higher intensity of slow components



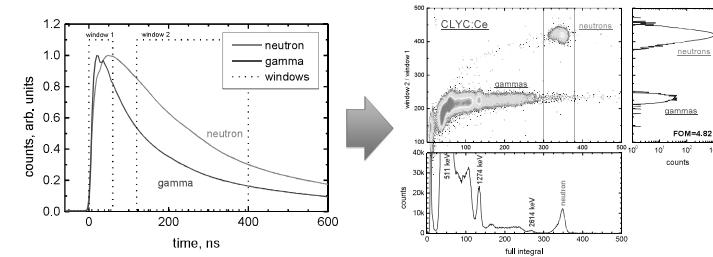
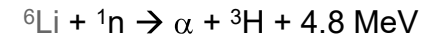
SORMA 2014, June 11, Jarek Glodo

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CLYC: Thermal Neutron + Gamma Rays

$\text{Cs}_2\text{LiYCl}_6$

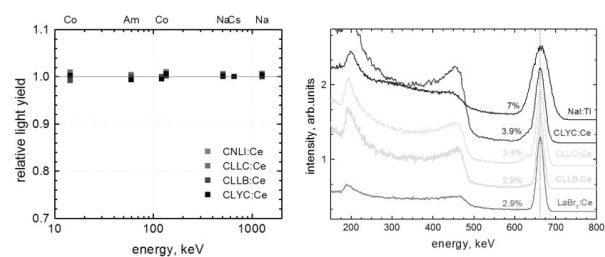
- Discovered at Delft, Combes (1999)
- Further developed at RMD, 2003 - ???



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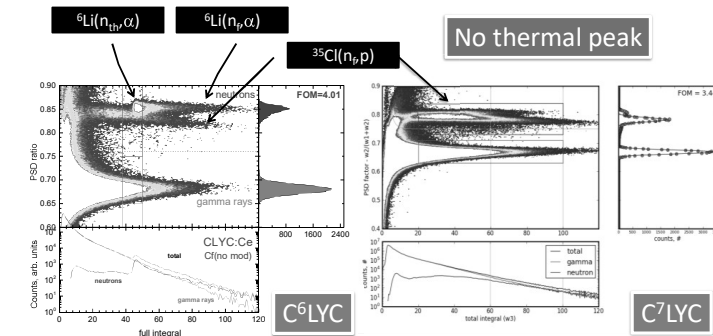
Elpasolites: Proportionality and Resolution



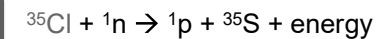
CsLiIn halide scintillator (K.S. Shah, US Patent no. 8,440,980)
Mixed cesium sodium and lithium halide scintillators, US Patent no. 7,977,645
Cesium and lithium-containing quaternary compound scintillators, US Patent no. 8,415,637
Cesium and sodium-containing scintillator compositions, US Patent no. 8,242,452
Yttrium-Containing Scintillator Compositions, US Patent no. 8,155,982

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+ Fast Neutrons



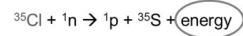
Discovered by BTI



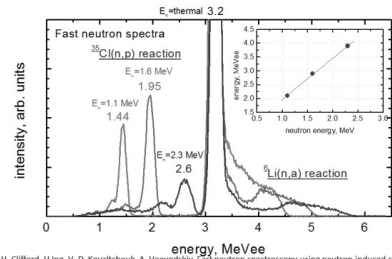
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CLYC: Fast Neutron Detection



Proportional to ^1_0n energy



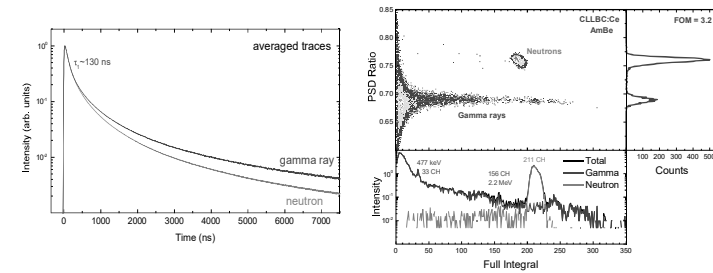
T. Achtzehn, H. R. Andrews, E. T. H. Clifford, H. Ling, V. D. Kovalchouk, A. Voryodskiy, Fast neutron spectroscopy using neutron-induced charged particle reactions, Application number: 13/096,228, Publication number: US 2013/0266451 A1, Filing date: Apr 28, 2011

120

Other elpasolites

Many other elpasolites show PSD capabilities:

- $\text{Cs}_2\text{LiLaCl}_6$
- $\text{Cs}_2\text{LiYBr}_6$
- $\text{Cs}_2\text{LiLaBr}_6$
- $\text{Cs}_2\text{LiLa}(\text{Br},\text{Cl})_6$



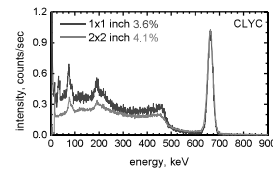
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CLYC Commercialization

- CLYC product launch November 2012
 - Added to RMD web site
 - CLYC packaged with or w/o PMT
- Thermo Scientific RadEye GN+
 - Product launch January 2013
 - CLYC production at Hilger Crystals, a Dynasil Company

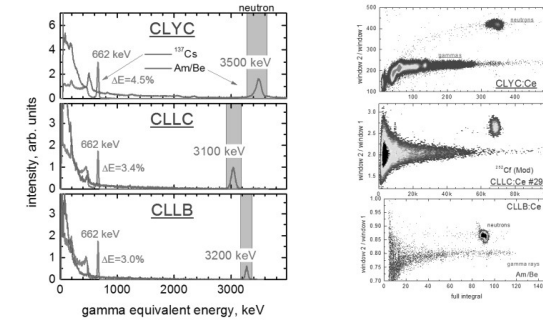
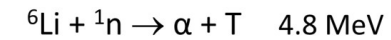


RMD
A Dynasil Company

See Hilger booth for a 1.5" CLYC detector in operation

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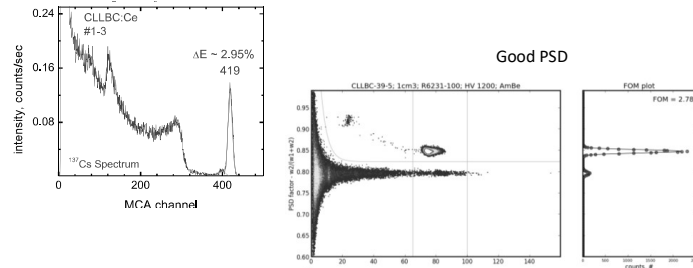
Thermal Neutron Detection: $\text{Cs}_2\text{Li}(\text{Re})\text{X}_6:\text{Ce}$



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CLLBC – A Brighter Elpasolite

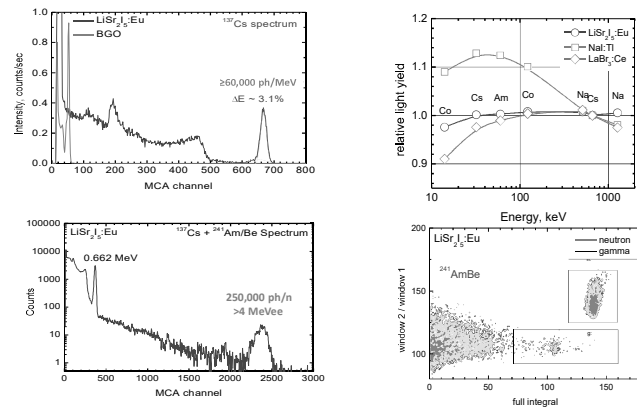
2 x higher light yield than CLYC leads to better energy resolution



Due to presence of Cl, fast neutron spectroscopy possible



LiSr₂I₅:Eu (LSI) – A New G-N Scintillator



See oral presentation 105 for new results on larger crystals

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Neutron Cross Sections (probability of interaction) - LiInSe₂ example

- ⁷Li – 1.16 b while ⁶Li – 938 b (7.5% content in the natural Li)
- Σ = macroscopic absorption cross [Rinard]
- Σ = ρN_A/M(n₁σ₁ + n₂σ₂ + n₃σ₃ + ...)
- The mean-free path (MFP) length λ for LiInSe₂ is:
 - Σ_{t(LiSe)-enriched} = (4.5 x 0.6022/278.84) x (938 + 194 + 11.7 x 2) = 9.12 + 1.89 + 0.22 = 11.23 cm⁻¹
 - λ = 1/ Σ_t = 3.58 mm; λ_{enrich} = 1/ Σ_{t-enr} = 0.893 mm
 - Coefficient of performance (P) defined as a ratio of ⁶Li contribution to the total cross-section is:

$$P = {}^6\text{Li}/\text{LiInSe}_2 = 9.12/11.23 = 81.2 \%$$

P. Rinard "Neutron interaction with mater" in *Passive Nondestructive Assay of Nuclear Materials*, ed. by D. Reilly et al., U.S. Nuclear Regulatory Commission, NUREG/CR-5550, March 1991, p. 366. 20

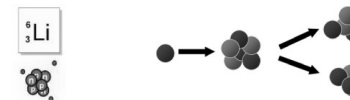
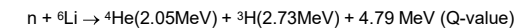
Absorbers

- ¹⁰B (19.9% abundance in natural boron) has a cross-section of 3840 barns for thermal neutrons
- The ¹⁰B(n, α) Li reaction results in the following reaction products

$$n + {}^{10}\text{B} \rightarrow {}^7\text{Li}^* + {}^4\text{He} \rightarrow {}^7\text{Li} + {}^4\text{He} + 0.48 \text{ MeV } \gamma + 2.3 \text{ MeV} \quad (94\%)$$

$$\rightarrow {}^7\text{Li} + {}^4\text{He} + 2.8 \text{ MeV} \quad (6\%)$$

- The ⁶Li(n, α)³H reaction results in the following products



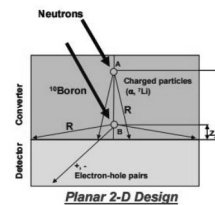
The Q-value of the reaction is defined as the energy liberated following the neutron capture and it can be determined from the masses of reactants and products:

$$Q = K_{\text{(final)}} - K_{\text{(initial)}} = (m_{\text{final}} - m_{\text{initial}})c^2$$

Glenn F. Knoll, "Slow Neutron Detection Methods", chap. 14 in *Radiation detection and measurement*, 3rd ed. New York: John Wiley & Sons, 1989. 40

Planar 2-D design

- Semiconductor detector (p-n structure) is coated with the converter material
- Boron-10 (^{10}B) converter has excellent microscopic absorption cross section of 3840 barns.
- Converter must be $< 3.3\ \mu\text{m}$ for the alpha particle (1.47 MeV) and ^7Li (0.84 MeV) to reach the semiconductor \rightarrow detection efficiency is low. Most of the deposited energy doesn't reach detector \rightarrow poor pulse height discrimination



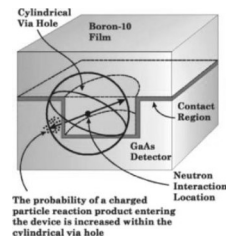
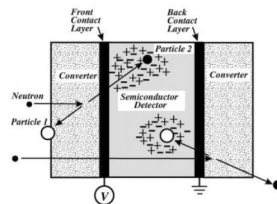
M. Wielunski, R. Schütz, E. Fantuzzi, A. Pagnamenta, W. Wahl, J. Palfálvi, P. Zombori, A. Andrasi, H. Stadtmann and C.H. Schmitzer, "Study of the sensitivity of neutron sensors consisting of a converter plus Si charged-particle detector," Nuclear

Instruments and Methods in Physics Research A, 517, pp. 240-253, 2004.

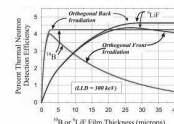
41

Improved designs

- Double coated
- Cylindrical holes - increase the neutron detection efficiency from the 2-D semiconductor devices (2-5%) towards 70%.



D. S. McGregor *et al.*, "Designs for Thin-Film-Coated Semiconductor Thermal Neutron Detectors," Nuclear Science Symposium Conference Record, (IEEE 2001), p. 2454.

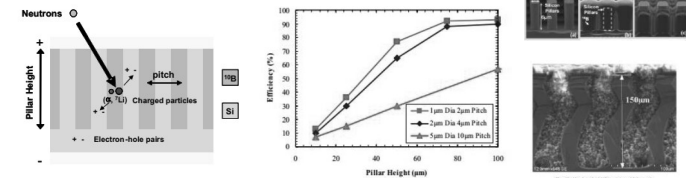


D. S. McGregor *et al.*, "Design Considerations for Thin Film Coated Semiconductor Thermal Neutron Detectors - I: Basics Regarding Alpha Particle Emitting Neutron Reactive Films", Nucl. Instrum. Methods Phys. Res. A **500**, 272 (2003).

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Microstructured semiconductor neutron detectors detector design

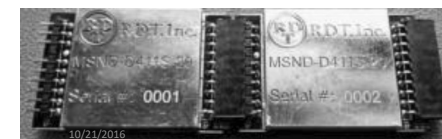
- Simulations of thermal neutron capture efficiency versus pillar height for several pillar diameters and pitches for neutron-converter (^{10}B) and the detect or material (silicon)



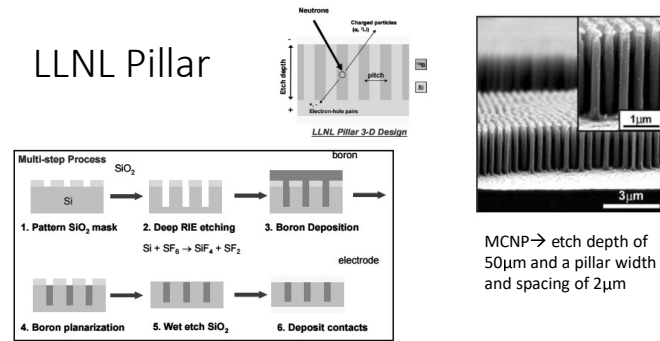
- J. Shultis and D. McGregor, Efficiencies of coated and perforated semiconductor neutron detectors, IEEE Trans. Nucl. Sci. 53 (2006) 1659.
- High-efficiency neutron detectors and methods of making same, US Patent 7164138 B2 (Filing date: Oct 29, 2003, Inventors: Douglas S. McGregor, Raymond Klann)
- S.L. Bellinger, R.G. Fronk, W.J. McNeil, T.J. Sobering, D.S. McGregor, IEEE Transactions on Nuclear Science 59 (2012) 167 [dual stack of 1-cm² devices, demonstrated 42% efficiency]
- Douglas S. McGregor, Steven L. Bellinger, J. Kenneth Shultis, Present status of microstructured semiconductor neutron detectors, Journal of Crystal Growth 379 (2013) 99–110 [4 cm² area, 32.4% efficiency]

Domino® Neutron Detector by Radiation Detection Technologies, Inc

- The Micro-structured Semiconductor Neutron Detector (MSND®) technology developed at Semiconductor Materials and Radiological Technologies (S.M.A. R.T.) Laboratory at Kansas State University was implemented in RDT Domino® with 4-cm² detection area and 20% to 30% thermal neutron efficiency



LLNL Pillar



MCNP → etch depth of 50 μm and a pillar width and spacing of 2 μm

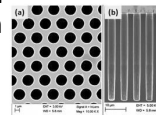
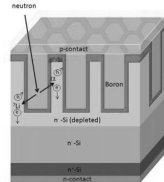
- R.J. Nikolic, C.L. Cheung, C.E. Reinhardt, and T.F. Wang, "Roadmap for High Efficiency Solid State Neutron Detectors," SPIE - International Symposium on Integrated Optoelectronic Devices, Photonics West, Optoelectronic Devices: Physics, Fabrication and Application II, Boston, MA, Oct. 2005.

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	³ He Tube	LLNL 3-D Pillar detector
Efficiency (fieldable)	< 30 %	70%
Cost	\$ 4K	\$ 0.2K
Required voltage	1000 V	< 10 V
Size (probe)	(5 φ) cm x 10 cm	1 x 1 x 0.1 cm ³
Weight (includes power)	700 g	10 g
Fieldability	Microphonics, HV, air transport	Not commercially available
		45

Self-powered micro-structured

- micro-structured silicon diodes with deep hexagonal holes filled with natural boron as a conversion material for thermal neutron detection applications
- intrinsic thermal neutron detection efficiency of 4.5% +/- 0.5%, and gamma to neutron sensitivity of (1.1 +/- 0.1) 10⁻⁵
- Monte-Carlo simulation predicts a maximum efficiency of 45% for such devices filled with 95% enriched ¹⁰B.



R. Dahal, K. C. Huang, J. Clinton, N. LiCausi, J.-Q. Lu, Y. Danon, and I. Bhat, Self-powered micro-structured solid state neutron detector with very low leakage current and high efficiency, APPLIED PHYSICS LETTERS 100, (2012) 243507

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Diamond for Neutron Detection

- Bandgap of diamond is 5.5 eV this leads to negligible dark current noise
- Radiation hardness
- High mobility of free charges → Fast response
- Fast neutrons are detected directly in the bulk of the intrinsic diamond layer through the ¹²C (n, α) ⁹Be and ¹²C (n, n') ¹²C* reactions.

- The produced ⁹Be and α ions have a total energy:

$$E_{\alpha} + E_e = E_n - 5.7 \text{ MeV}$$

where E_n is the energy of the impinging neutron.

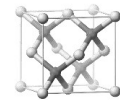
- To detect both fast and thermal neutrons a layer of ⁶LiF or ¹⁰B

- S. F. Kozlov, E. A. Konorova, and I. A. Kuznetsov, IEEE Trans. Nucl. Sci. NS-24, 235 (1977).
- V. D. Kovalchuk, V. I. Trotsik, and V. D. Kovalchuk, Nucl. Instrum. Methods Phys. Res. A 351, 590 (1994).
- M. Pilon, M. Angelone, A. V. Krasilnikov, Nucl. Instr. and Meth. Phys. Res. B 101 (1995) 473.
- P. Bergonzo et al., Nucl. Instrum. Methods Phys. Res. A 476, 694 (2002).
- G. J. Schmid, J. A. Koch, R. A. Lerche, and M. J. Moran, Nucl. Instrum. Methods Phys. Res. A 527, 554 (2004).

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Cubic boron phosphide (BP)



- Bandgap: 2.1 eV, low Z_{ave} → low background from gamma-ray interactions
- B-10 (21% abundance)
- ¹⁰B(n, α)⁷Li
- A ¹⁰BP film only 200 μm thick will absorb over 95% of incident thermal neutrons [Kumashiro]
- The largest single crystals (5 x 5 x 3 mm³) were obtained by high pressure flux method [Kumashiro]

Y. Kumashiro, T. Yao, S. Gonda, J. Crystal Growth 70 (1984) 507

Y. Kumashiro, Y. Okada, S. Misawa, T. Koshiro. Proc. 10th Int. Conf. Chemical Vapor Deposition, vol. 87-88 (1987) 813

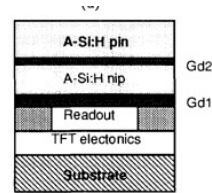
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Amorphous Silicon Pixel Detectors

$n + {}^{156}\text{Gd} \rightarrow \text{Gd}^* \rightarrow \gamma\text{-ray spectrum} \rightarrow \text{conversion electron spectrum}$
 $n + {}^{157}\text{Gd} \rightarrow \text{Gd}^* \rightarrow \gamma\text{-ray spectrum} \rightarrow \text{conversion electron spectrum}$

- A multi-layer a-Si:H based thermal neutron detector was designed, fabricated and simulated by Monte Carlo method.
- The detector consists of two a-Si:H pin detectors prepared by plasma enhanced chemical vapor deposition (PECVD) and interfaced with coated layers of Gd, as a thermal neutron converter.
- Simulation: Optimum detector consisting of 2 Gd films with thicknesses of 2 and 4 μm , sandwiched properly with two layers of sufficiently thick (30 μm) amorphous silicon diodes
- The detectors had an intrinsic efficiency of about 42% (63% possible with enriched Gd)
- Pixel size as low as 30 μm



High Efficiency Neutron Sensitive Amorphous Silicon Pixel Detectors A. Miresghhi, G. Cho, J.S. Drewery, W.S. Hong, T. Jing, H. Lee, S.N. Kaplan, and V. Perez-Mendes, IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL. 41, NO. 4, AUGUST 1994, p. 915

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Semiconductor detectors based on bulk crystal containing B or Li

- Such material from which 1 cm^2 wafers can be produced has been realized for the first time in the form of ${}^6\text{LiInSe}_2$ in which collectable charge from the ${}^6\text{Li}(n, t)$ reaction indicates a neutron event. In the following we will cover the neutron and gamma responses of ${}^6\text{LiInSe}_2$
- Zane Bell, Arnold Burger, Semiconductor radiation detector, US Patent 20070080301 A1 Publication date: Apr 12, 2007
- Tupitsyn, E.; Bhattacharya, P.; Rowe, E.; Matei, L.; Groza, M.; Wiggins, B.; Burger, A.; Stowe, A. Single crystal of LiInSe_2 semiconductor for neutron detector. Appl. Phys. Lett. **101**, 202101 (2012)
- Zane W. Bell; A. Burger; Liviu Matei; Michael Groza; Ashley Stowe; Joshua Tower; Alireza Kargar; Huicong Hong Proc. SPIE 9593, Hard X-Ray, Neutron detection with LiInSe_2 , SPIE Gamma-Ray, and Neutron Detector Physics XVII, 95930D (26 August 2015); doi:[10.1117/1.2189418](https://doi.org/10.1117/1.2189418)
- Ashley C. Stowe, Arnold Burger, Michael Groza, Bulk semiconducting scintillator device for radiation detection, US Patent no. 20140209805 A1, Publication date: Jul 31, 2014

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LISe™: A High-Efficiency Thermal Neutron Detector

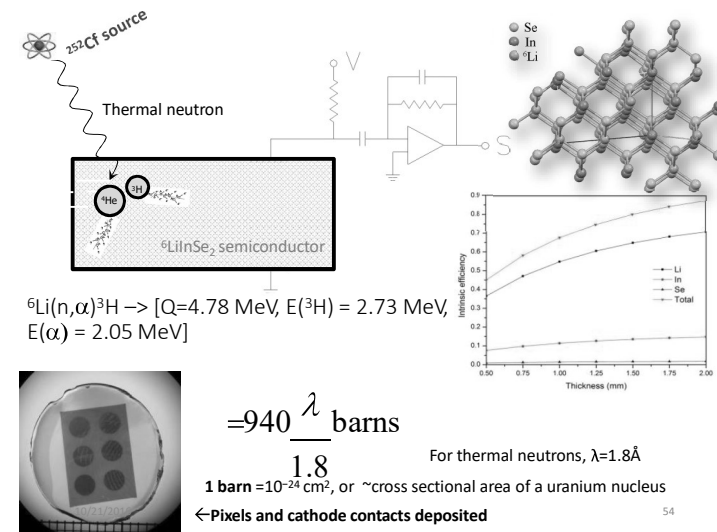


- Technology was originally developed by B&W Y-12 (Ashley Stowe and Zane Bell) and Fisk University (Arnold Burger)
- LISe is designed to be used in handheld nuclear non proliferation and homeland security applications to find fissile materials. Currently being transferred to commercialization by Radiation Monitoring Devices, Inc.

2013 R&D 100 Awards winner



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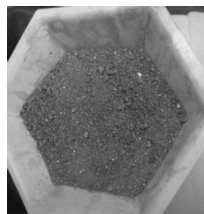
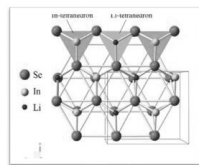
Summary of Li-chalcogenides



Crystal	LiGaTe ₂	LiGaSe ₂	⁶ LiInSe ₂
Band gap	2.41 eV	2.9 eV - 3.4 eV	2.1 eV (red) 2.8 eV (yellow)
Structure	Chalcopyrite	Chalcopyrite	Orthorhombic
Synthesis	LiGa + Te	LiGa + Se	LiIn + Se
Growth crucible	Glassy carbon	Glassy carbon/quartz	PBN/quartz
Grown crystal	Polycrystalline, unstable in air	Large crystal	Large crystal
Resistivity	~10 ⁷ Ω-cm	~10 ¹⁰ Ω-cm	~10 ¹¹ Ω-cm
Photo response	No	No	Yes
α-detection	No	No	Yes
γ-detection	No	No	Yes
neutron detection	No	No	Yes

Material Synthesis

- Lithium is highly reactive metal
- Create the stoichiometric composition of I-III-VI₂ in two steps – 1: Li+Ga ⇒ 2: LiGa+Se
- Choosing of the crucible material: CC Quartz/Glassy carbon/PBN

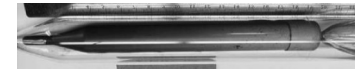


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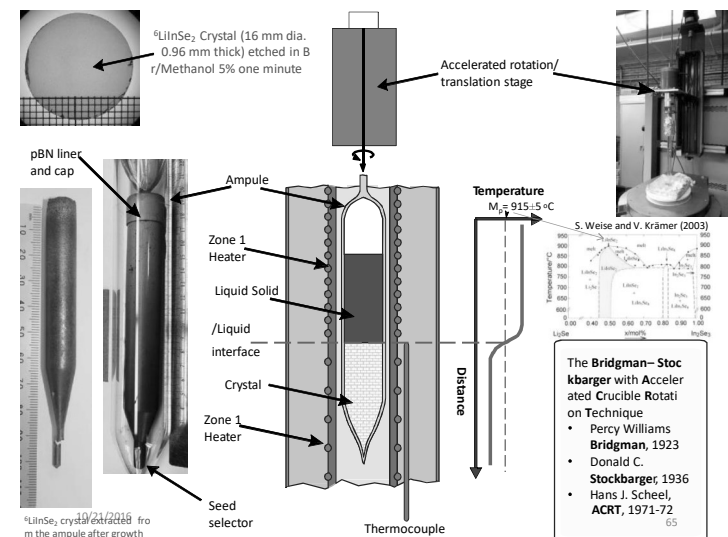
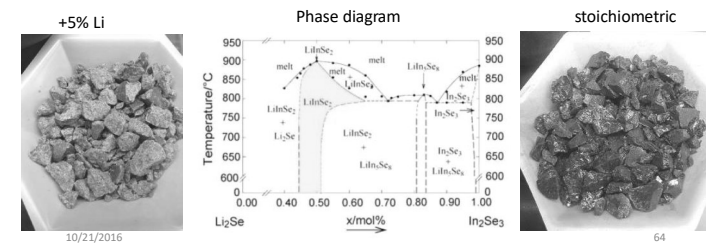


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Material Synthesis challenges



- Lithium is highly reactive metal
- Create the stoichiometric composition of I-III-VI₂ in two steps – 1: Li+Ga 2: LiGa+Se
- Choosing of the crucible material: CC Quartz/Glassy carbon/PBN

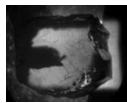


Crystal Growth

LiGaTe_2

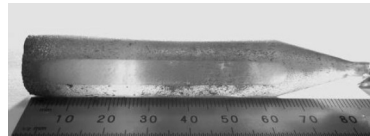


- Synthesis produced non-uniform material.
- Compound is unstable in air.
- Many attempts yielded 3-4 mm size crystalline material at best.

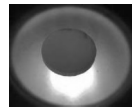


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LiGaSe_2



- Growth procedure was developed and standardized.
- Crystals are transparent, bright yellow/orange.
- 15 mm diameter crystals are readily grown.



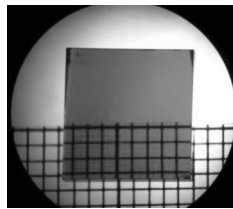
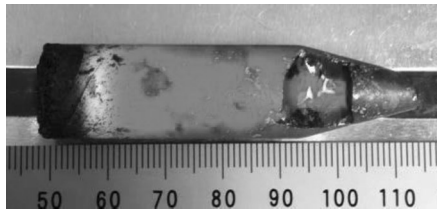
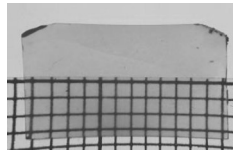
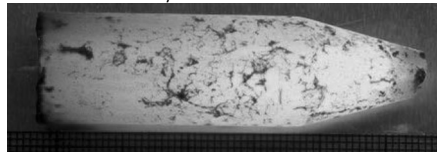
66

$^6\text{LiInSe}_2$ grown ingots

slight variation of lithium content may affect on color of the crystal

1% extra lithium - red

3% extra lithium- yellow



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Defect Analysis and optimizing mu-tau

• Defects are observed in the crystal which act as charge trapping sites.

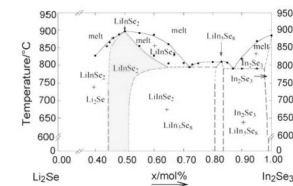
• What are defects?

• Starting material impurity precipitates

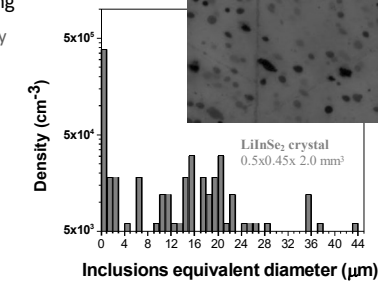
• Purifying Li metal will remove other alkali metals, oxides, and nitrides

• Impurity phases/ excess starting material precipitates

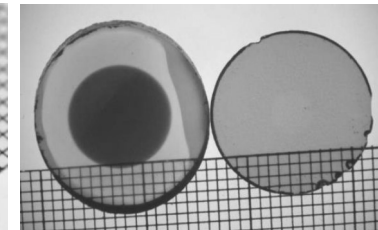
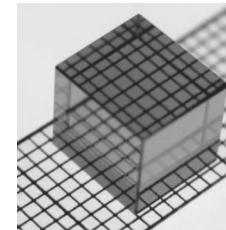
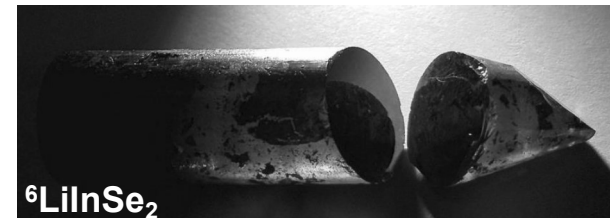
• Control synthesis stoichiometry excess Li or Se and phases.



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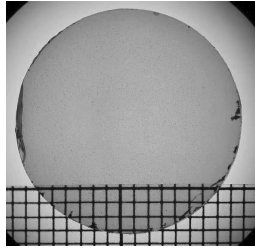
68



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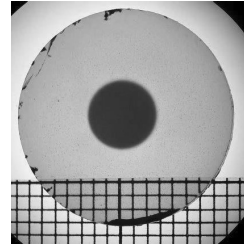
Ruler is under the wafer, left is w/Au contact

Detector fabrication



$^6\text{LiInSe}_2$ Crystal (16 mm dia.
0.96 mm thick) etched in
Br/Methanol 5% one minute

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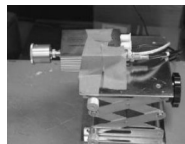


Gold contact
applied by s
puttering
(33 nm thick)

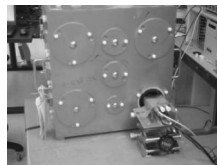
70



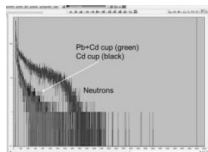
$^6\text{LiInSe}_2$ detector



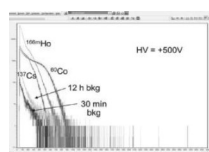
$^6\text{LiInSe}_2$ detector+ PA



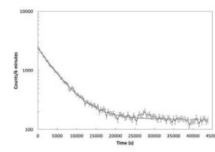
Detector in AmLi neutron source.



Neutron Response



Gamma Response



$^{116\text{m}}\text{In}$ activation, half-life is
52.4 minutes

50% efficiency demonstrated in 1 mm thick detector, consistent with simulations. The density of Li in the crystal is sufficient to insure 95% efficiency in 3.4 mm thick wafers.

Zane W. Bell, A. Burger, Liviu Matei, Michael Groza, Ashley Stowe, Joshua Tower, Alireza Kargar, Huicong Hong, Neutron Detection in LiInSe_2 , Proc. SPIE 9593, Hard X-Ray, Gamma-Ray, and Neutron Detector Physics XVII, 9593 0D (26 August 2015)

LiInSe_2 developed at Fisk and RMD, Inc

- Despite the fact that the absorption cross-sections for ^6Li or ^{10}B are modest in comparison to ^{157}Gd , usually < 0.2 cm of enriched semiconductor material (e.g. LiInSe_2) is enough to stop $>75\%$ of neutrons.

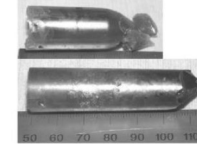


Figure 4. Crystal growth of 25 mm (top) and 20mm long ingots with 20mm diameter, both with natural Li.

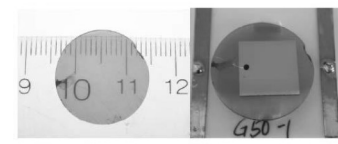
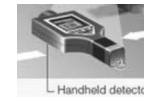


Figure 4. LiInSe_2 20mm wafer (left); assembled detector with 300/300 Å Cr/Au contacts deposited through thermal evaporation (right).



Handheld detector

Four planar LiInSe_2 detectors each with area of 1 cm^2 will be able to provide very compact and robust substitution of the ^3He tubes neutron detection module for a number of handheld radiation measurement instruments on the market.

A. Gueorguiev, J. P. Tower, H. Hong, K. S. Shah, A. Burger, "Semiconductor neutron detector", (Invited Paper), Proceedings of SPIE, Hard X-Ray, Gamma-Ray and Neutron Detector Physics XVIII, San Diego, CA. August 29, 2016.

Reference

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- J. Frýbort, L. Heraltová, "Interaction of Neutrons with Matter", Chapter 2, Nuclear Reactor Theory (10/03/2014)
- Rebecca M. Howell, "Neutron Interactions Part I" (11/2007)
- Vasily Arzhanov, "Interaction of Neutrons with Matter" (2008)