

Chapter 18. Concentration distributions in solids and in laminar flow

- Shell mass balances, boundary conditions
- Diffusion through a stagnant film
- Diffusion with heterogeneous and homogeneous chemical reaction
- Diffusion into a falling liquid film (gas absorption, solid dissolution)
- Diffusion and chemical reaction inside a porous catalyst
- Diffusion in a three-system component gas

Concentration distributions in solids and in laminar flow

- Flux N_A : moles of A per unit area per unit time (system fixed in space)

$$N_{Az} = -cD_{AB} \frac{\partial x_A}{\partial z} + x_A(N_{Az} + N_{Bz})$$

combined
flux

molecular
flux

convective
flux

- A relationship between N_A and N_B is needed.

Chemical reaction

- Reaction rate: chemical reaction constant
 - Homogeneous reaction Heterogeneous reaction

$$R_A = k''' c_A''$$

It is included in
the mass balance

$$N_{Az}|_{\text{surface}} = k'' c_A''|_{\text{surface}}$$

It is included as
a boundary condition

18.1 Shell mass balance and boundary conditions

- Balance

$$\left\{ \begin{array}{l} \text{rate of} \\ \text{mass of} \\ A \text{ in} \end{array} \right\} - \left\{ \begin{array}{l} \text{rate of} \\ \text{mass of} \\ A \text{ out} \end{array} \right\} + \left\{ \begin{array}{l} \text{rate of production of} \\ \text{mass of } A \text{ by} \\ \text{homogeneous reaction} \end{array} \right\} = 0$$

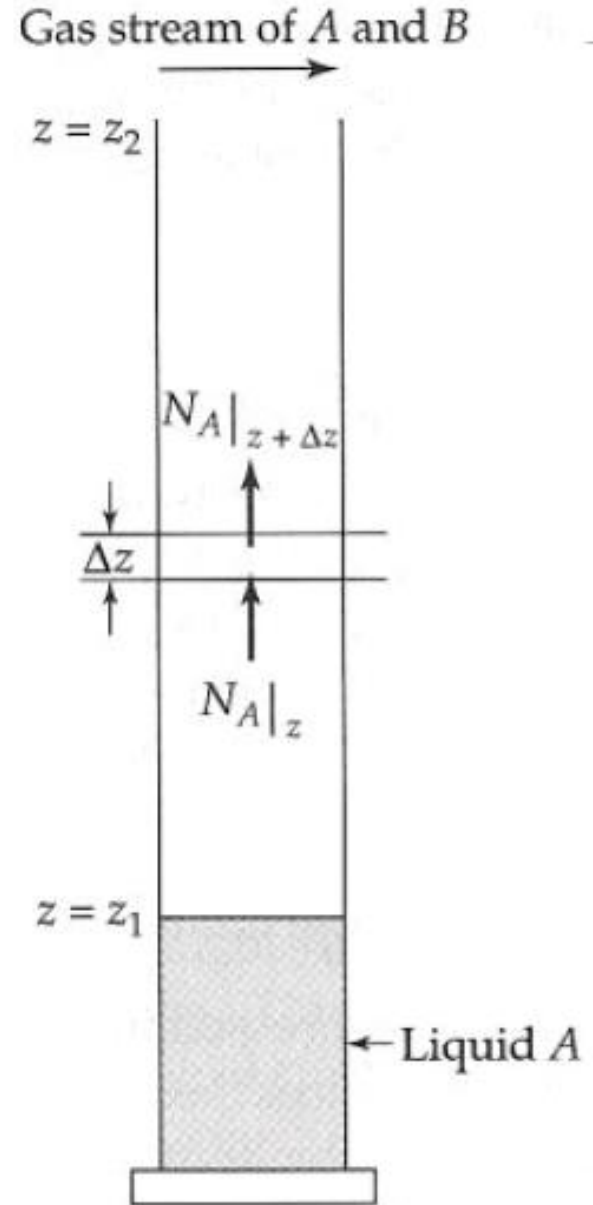
- Specified concentration at a surface
- Specified mass flux at a surface
- At the surface:

$$N_{A0} = k_c(c_{A0} - c_{Ab})$$

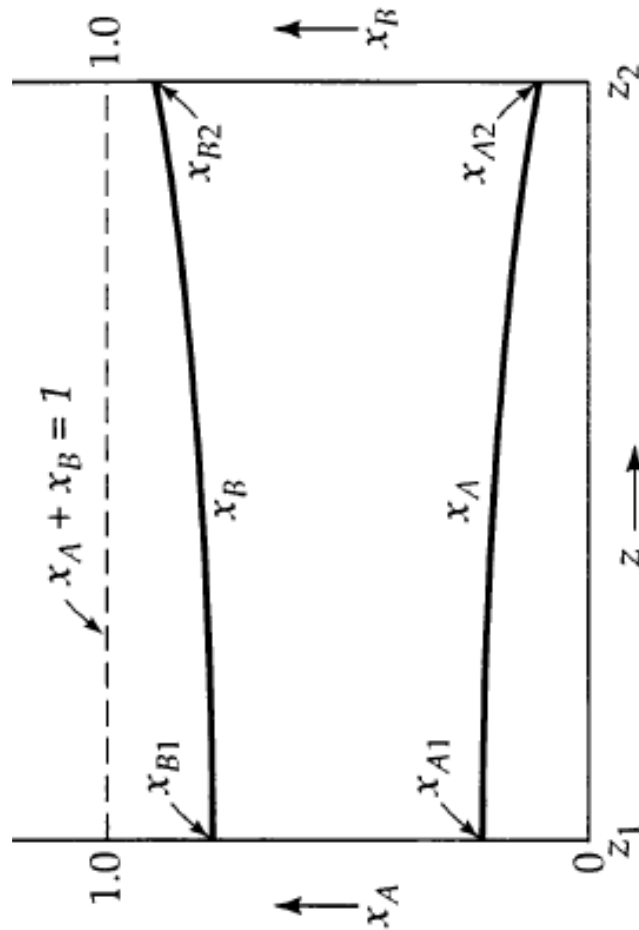
- Chemical reaction at the surface

18.2 Diffusion Through a stagnant gas film

- Liquid A is evaporating into gas B.
- Constant level for liquid A
- A stream of gas mixture A and B flows slowly on the top.
- A and B are ideal gases
- Plug flow



Concentration profiles



- x_{A1} equilibrium concentration at interface p_A^{vap}/p

- Boundary conditions BC1 and BC2

$$\text{at } z = z_1, \quad x_A = x_{A1}$$

$$\text{at } z = z_2, \quad x_A = x_{A2}$$

Equations

- B is stationary $N_A = x_A(N_A + N_B) - cD_{AB}\nabla x_A$
- Using $N_{Bz}=0$ $N_{Az} = -\frac{cD_{AB}}{1-x_A} \frac{dx_A}{dz}$
- Mass balance $SN_{Az}|_z - SN_{Az}|_{z+\Delta z} = 0 \quad \rightarrow \quad -\frac{dN_{Az}}{dz} = 0$
- Introducing N_{Az} $\frac{d}{dz} \left(\frac{cD_{AB}}{1-x_A} \frac{dx_A}{dz} \right) = 0$

Equations

- Integrating

$$\frac{1}{1 - x_A} \frac{dx_A}{dz} = C_1$$

- Integrating, again
 - (no concentration as boundary condition)

$$-\ln(1 - x_A) = C_1 z + C_2$$

- Using BCs 1 and 2

$$\left(\frac{1 - x_A}{1 - x_{A1}} \right) = \left(\frac{1 - x_{A2}}{1 - x_{A1}} \right)^{\frac{z - z_1}{z_2 - z_1}}$$

Other calculations

- For x_B

$$x_B = 1 - x_A$$

- Avg. conc. of B in the tube

$$\frac{x_{B,\text{avg}}}{x_{B1}} = \frac{\int_{z_1}^{z_2} (x_B/x_{B1}) dz}{\int_{z_1}^{z_2} dz} = \frac{\int_0^1 (x_{B2}/x_{B1})^\zeta d\zeta}{\int_0^1 d\zeta} = \frac{(x_{B2}/x_{B1})^\zeta}{\ln(x_{B2}/x_{B1})} \Big|_0^1$$

- Rewriting

$$x_{B,\text{avg}} = \frac{x_{B2} - x_{B1}}{\ln(x_{B2}/x_{B1})}$$

Rate of mass transfer at the liquid-gas interface

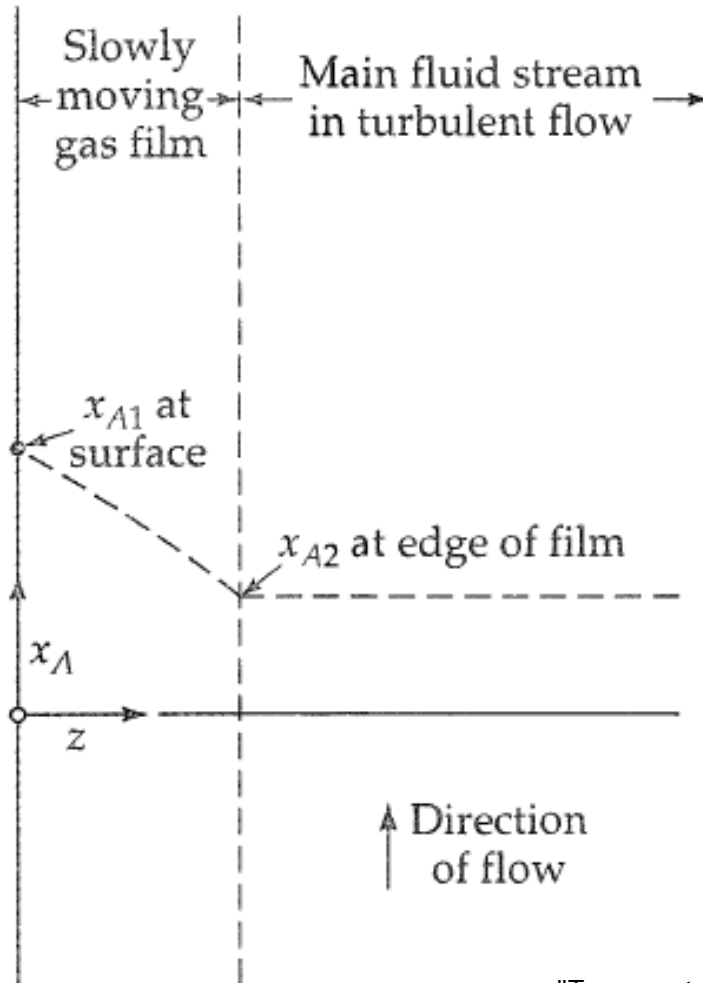
- Rate of evaporation

$$N_{Az}|_{z=z_1} = -\frac{c\mathcal{D}_{AB}}{1-x_{A1}} \frac{dx_A}{dz} \Big|_{z=z_1} = +\frac{c\mathcal{D}_{AB}}{x_{B1}} \frac{dx_B}{dz} \Big|_{z=z_1} = \frac{c\mathcal{D}_{AB}}{z_2 - z_1} \ln\left(\frac{x_{B2}}{x_{B1}}\right)$$

- Using the previous result

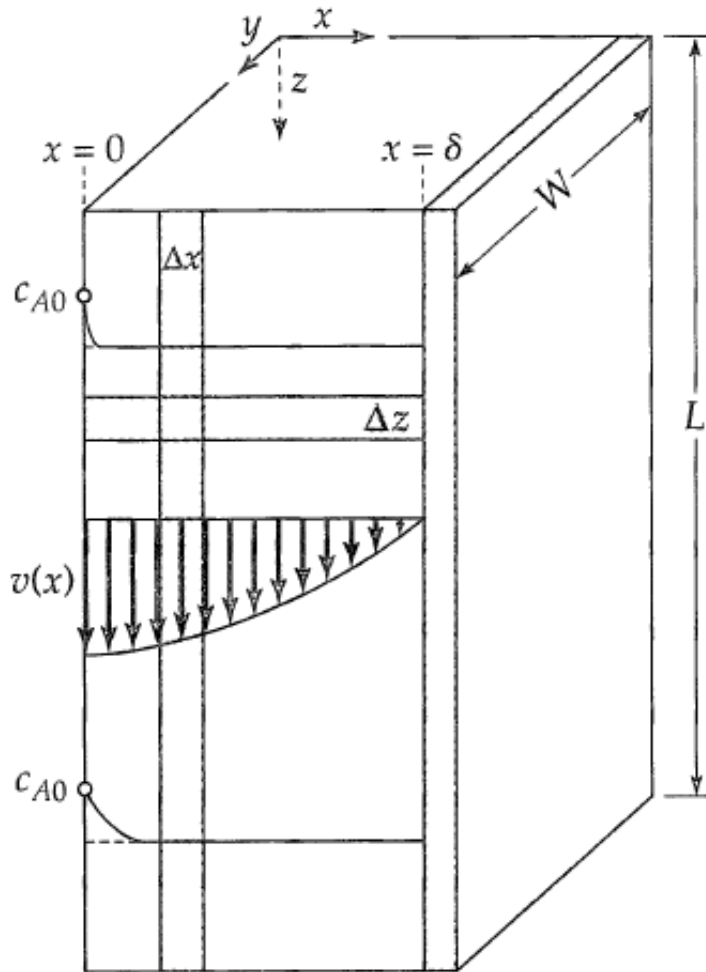
$$N_{Az}|_{z=z_1} = \frac{c\mathcal{D}_{AB}}{(z_2 - z_1)(x_B)_{\ln}} (x_{A1} - x_{A2})$$

Experimental determination of diffusivities



- Film model for mass transfer
 - Near the surface is a slowly moving film
 - Substance A diffuses through this film
 - Sharp transition from stagnant film to a well mixed fluid
 - Concentration gradient only in the film (linear)

18.5 Diffusion into a falling liquid film (gas absorption)



- Forced convection mass transfer
- Absorption of gas A by a laminar film liquid B
- A slightly soluble in B
- Small penetration distance compared with film thickness
- Ex. Absorption of Oxygen in water

Equations

- Velocity profile

$$v_z(x) = v_{\max} \left[1 - \left(\frac{x}{\delta} \right)^2 \right]$$

- C varies with x and z Mass balance over a element of volume ($\Delta x \Delta z W$)

$$N_{Az}|_z W\Delta x - N_{Az}|_{z+\Delta z} W\Delta x + N_{Ax}|_x W\Delta z - N_{Ax}|_{x+\Delta x} W\Delta z = 0$$

$$\Rightarrow \frac{\partial N_{Az}}{\partial z} + \frac{\partial N_{Ax}}{\partial x} = 0$$

- Introducing N_{Ax} and N_{Az} and

$$N_{Az} = -\mathcal{D}_{AB} \frac{\partial c_A}{\partial z} + x_A(N_{Az} + N_{Bz}) \approx c_A v_z(x)$$

$$N_{Ax} = -\mathcal{D}_{AB} \frac{\partial c_A}{\partial x} + x_A(N_{Ax} + N_{Bx}) \approx \mathcal{D}_{AB} \frac{\partial c_A}{\partial x}$$

$$\Rightarrow v_z \frac{\partial c_A}{\partial z} = \mathcal{D}_{AB} \frac{\partial^2 c_A}{\partial x^2}$$

Equations

- Inserting the velocity profile

$$v_{\max} \left[1 - \left(\frac{x}{\delta} \right)^2 \right] \frac{\partial c_A}{\partial z} = \mathcal{D}_{AB} \frac{\partial^2 c_A}{\partial x^2}$$
- Boundary conditions

$$\begin{aligned} \text{at } z = 0, \quad c_A = 0 \quad \text{at } x = 0, \quad c_A = c_{A0} \\ \text{at } x = \delta, \quad \frac{\partial c_A}{\partial x} = 0 \end{aligned}$$
- For short contact times

$$v_{\max} \frac{\partial c_A}{\partial z} = \mathcal{D}_{AB} \frac{\partial^2 c_A}{\partial x^2}$$
- New BCs

$$\begin{aligned} \text{at } z = 0, \quad c_A = 0 \quad \text{at } x = 0, \quad c_A = c_{A0} \\ \text{at } x = \infty, \quad c_A = 0 \end{aligned}$$
- The solution is

$$\frac{c_A}{c_{A0}} = 1 - \operatorname{erf} \frac{x}{\sqrt{4\mathcal{D}_{AB}z/v_{\max}}} = \operatorname{erfc} \frac{x}{\sqrt{4\mathcal{D}_{AB}z/v_{\max}}}$$

Equations

- Local mass flux

$$N_{Ax}|_{x=0} = -\mathcal{D}_{AB} \left. \frac{\partial c_A}{\partial x} \right|_{x=0} = c_{A0} \sqrt{\frac{\mathcal{D}_{AB} \bar{v}_{\max}}{\pi z}}$$

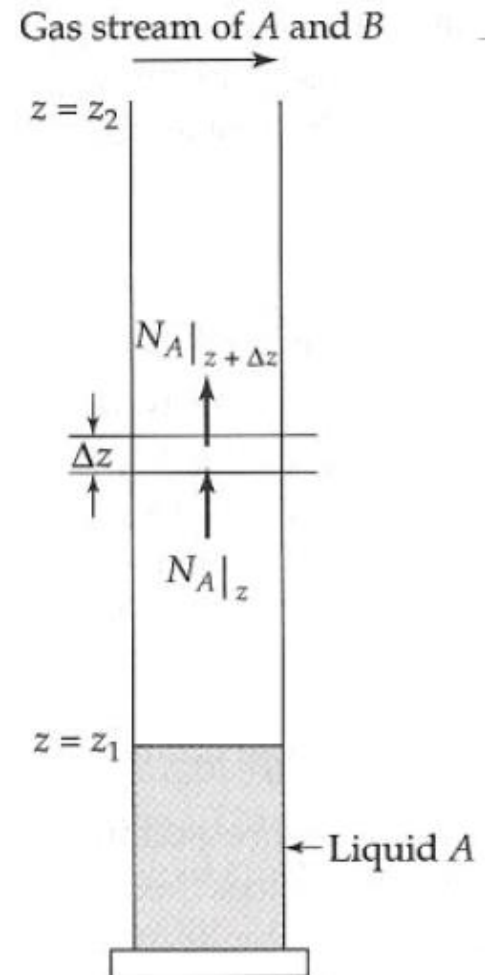
- Total molar flow of A across the surface at $x=0$

$$\begin{aligned} W_A &= \int_0^W \int_0^L N_{Ax}|_{x=0} dz dy \\ &= W c_{A0} \sqrt{\frac{\mathcal{D}_{AB} \bar{v}_{\max}}{\pi}} \int_0^L \frac{1}{\sqrt{z}} dz \\ &= W L c_{A0} \sqrt{\frac{4 \mathcal{D}_{AB} \bar{v}_{\max}}{\pi L}} \end{aligned}$$

18.8 Diffusion in a three-component system

- Diffusion through a stagnant gas film (§18.2, two gases) is extended to three components
- Water (species 1) is evaporating into air (a mixture of nitrogen (species 2) and oxygen (species 3))
- Mass balances

$$\frac{dN_{\alpha z}}{dz} = 0 \quad \alpha = 1, 2, 3$$



18.8 Diffusion in a three-component system

- Species 2 and 3 are not moving

$$N_{2z} = 0 \text{ and } N_{3z} = 0,$$

- Using Maxwell-Stefan equations.
 - Two concentrations are needed, since

$$x_1 + x_2 + x_3 = 1$$

- Then

$$\frac{dx_2}{dz} = \frac{N_{1z}}{c\mathcal{D}_{12}} x_2; \quad \frac{dx_3}{dz} = \frac{N_{1z}}{c\mathcal{D}_{13}} x_3$$

18.8 Diffusion in a three-component system

- Note: D_{23} is not included (no relative motion between 2 and 3)
- Integrating from an arbitrary z to L

$$\int_{x_2}^{x_{2L}} \frac{dx_2}{x_2} = \frac{N_{1z}}{c\mathcal{D}_{12}} \int_z^L dz; \quad \int_{x_3}^{x_{3L}} \frac{dx_3}{x_3} = \frac{N_{1z}}{c\mathcal{D}_{13}} \int_z^L dz$$

- Mole fraction profiles for nitrogen and oxygen

$$\frac{x_2}{x_{2L}} = \exp\left(-\frac{N_{1z}(L-z)}{c\mathcal{D}_{12}}\right); \quad \frac{x_3}{x_{3L}} = \exp\left(-\frac{N_{1z}(L-z)}{c\mathcal{D}_{13}}\right)$$

- Mole fraction profile for water vapour

$$x_1 = 1 - x_{2L} \exp\left(-\frac{N_{1z}(L-z)}{c\mathcal{D}_{12}}\right) - x_{3L} \exp\left(-\frac{N_{1z}(L-z)}{c\mathcal{D}_{13}}\right)$$

Concentration profile

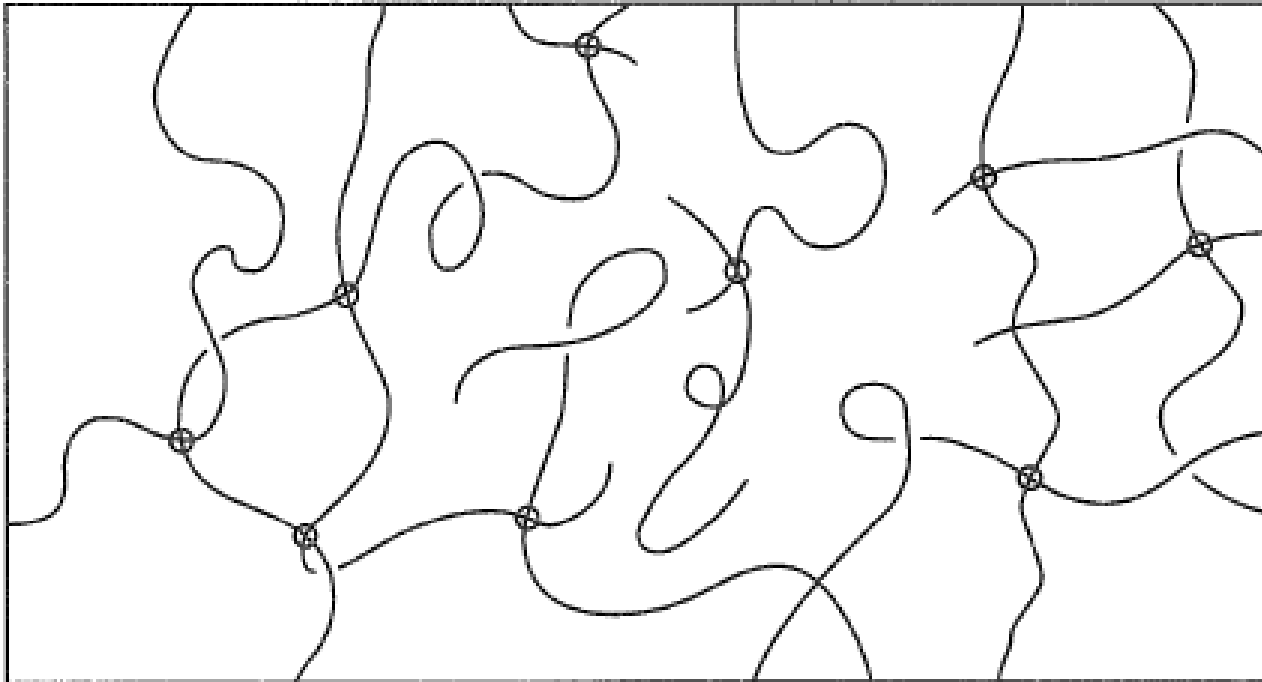
- N_{1z} is determined from BC at $z=0$
- Transcendental equation for N_{1z} .

$$x_{10} = 1 - x_{2L} \exp\left(-\frac{N_{1z}L}{c\mathcal{D}_{12}}\right) - x_{3L} \exp\left(-\frac{N_{1z}L}{c\mathcal{D}_{13}}\right)$$

Molecular theories for polymeric liquids

- Theories. There are two classes
 - Network theories
 - Single-molecule theories
- Network theories
 - Developed to describe rubber behaviour
 - Extended to describe molten polymer, concentrated solutions
 - Assumptions about formations and rupturing of junctions are done

Network theories. A polymer network formed by temporary junctions (circles)



The single-molecule theories

- Developed to describe polymers in very diluted solutions
 - i.e., infrequent polymer-polymer interactions.
- Polymers are represent by “bead springs”
- Theory can extent to molten polymers and concentrated solutions

The single-molecule bead spring models.

a) dilute polymer solutions

b) polymer melt without solvent

