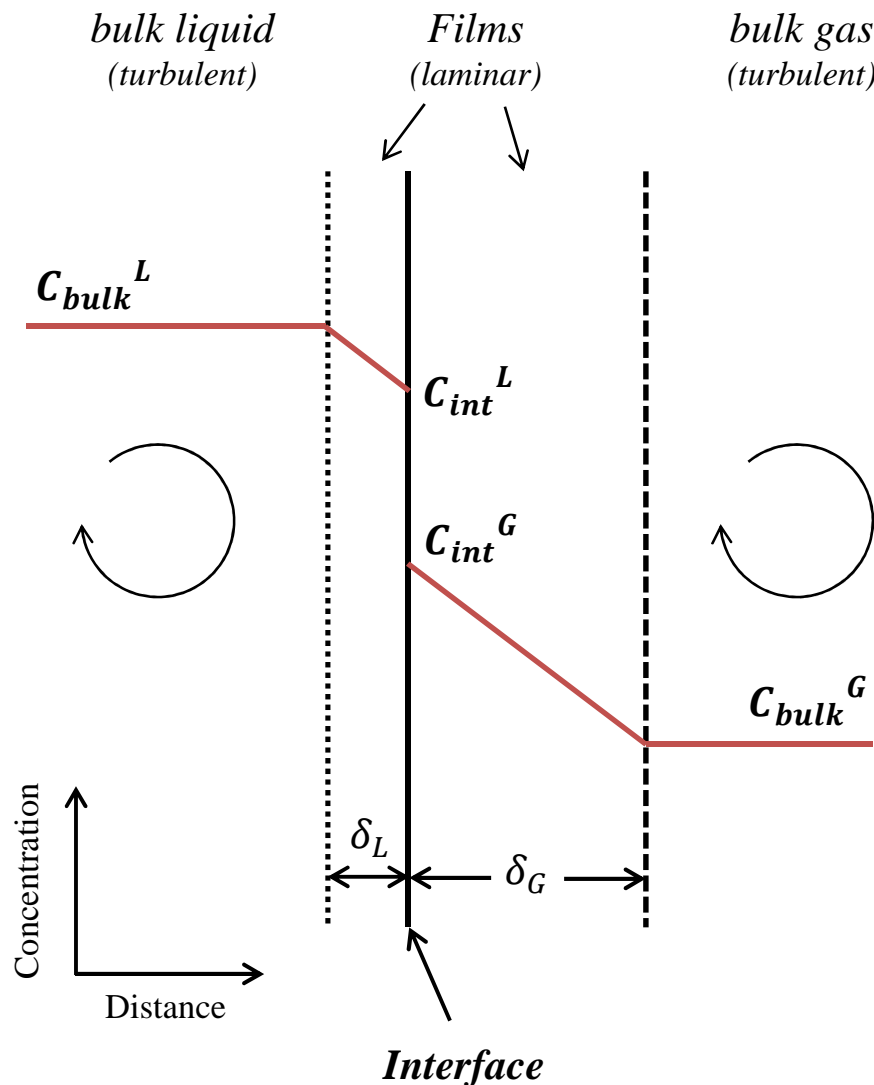


Interphase mass transfer II:

Theories on gas/liquid interface

Gas/liquid interfaces: film theory

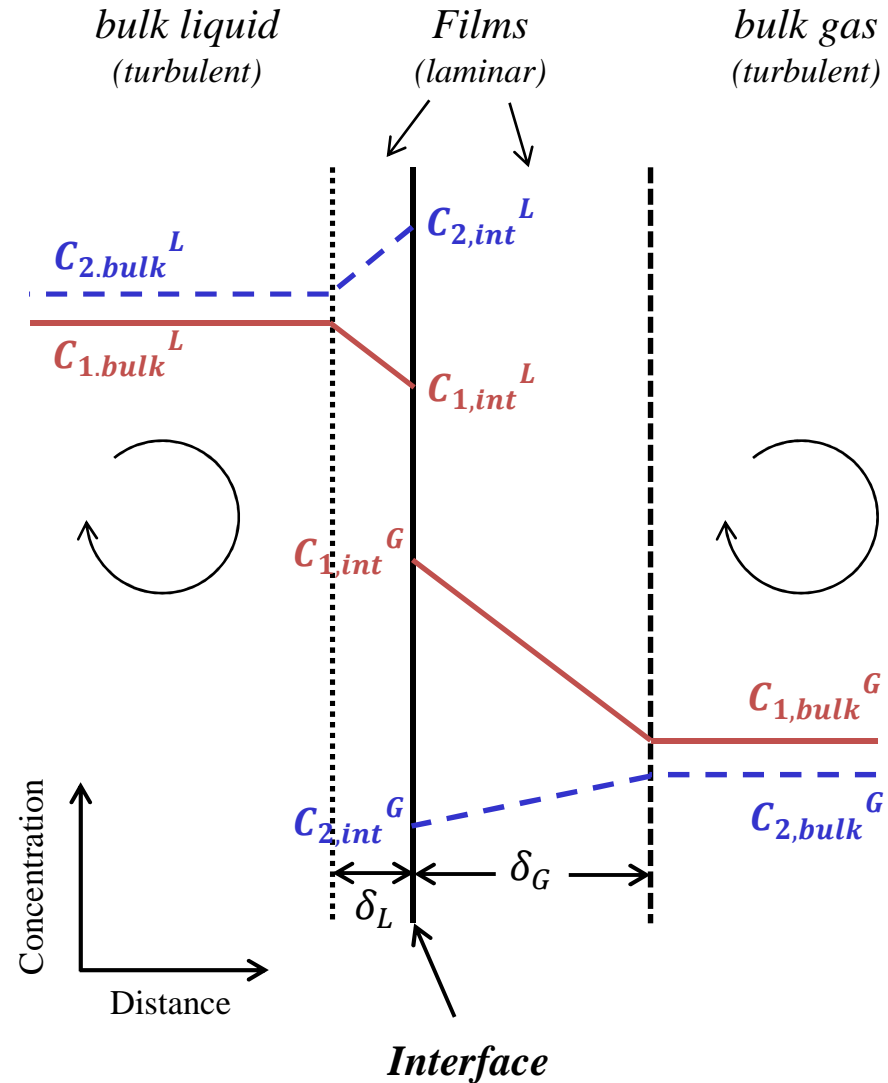


Assumptions

- $C_{int}^G = H_{cc} \cdot C_{int}^L$
(equilibrium at the interface)
- $|J_G| = |J_L|$
(No accumulation at the interface)
- “Permanent” films developed
- Sufficient time for linear conc. gradients to develop in each film
- Changes in C_{bulk} are slow compared to gradient response rates

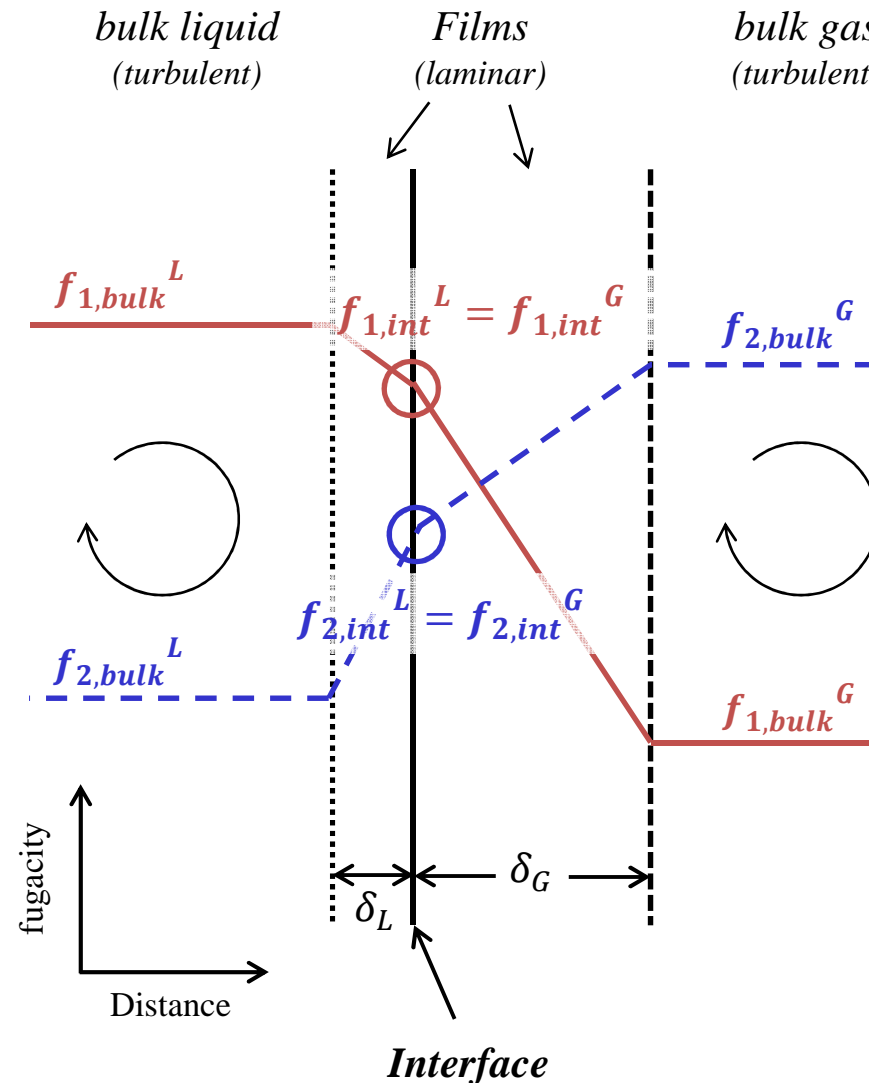
Caution!!

For interphase mass transfer, molecule movement is from high fugacity to low fugacity; not necessarily from high concentration to low concentration



Caution!!

For interphase mass transfer, molecule movement is from high fugacity to low fugacity; not necessarily from high concentration to low concentration



Gas/liquid interfaces: film theory

Flux in the films for phase i :

$$J_i = \frac{D_i}{\delta_i} (C_{bulk}^i - C_{int}^i) = k_i (C_{bulk}^i - C_{int}^i)$$

(+) flux when bulk \rightarrow interface

$k_i = D_i/\delta_i$, mass transfer coefficient [L/T]

Since $|J_G| = |J_L|$,

$$J_{tot} = k_L (C_{bulk}^L - C_{int}^L) = -k_G (C_{bulk}^G - C_{int}^G)$$

set (+) flux when liquid \rightarrow gas $= k_G (H_{cc} C_{int}^L - C_{bulk}^G)$

$k_L = D_L/\delta_L$, mass transfer coefficient at the liquid film [L/T]

$k_G = D_G/\delta_G$, mass transfer coefficient at the gas film [L/T]

K_L – overall mass transfer coefficient

$$J_{tot} = K_L \left(C_{bulk}^L - \frac{C_{bulk}^G}{H_{cc}} \right) = K_L (C_{bulk}^L - C_{bulk}^{L*})$$

Liquid phase as a reference

“As Is”: the current bulk liquid phase concentration

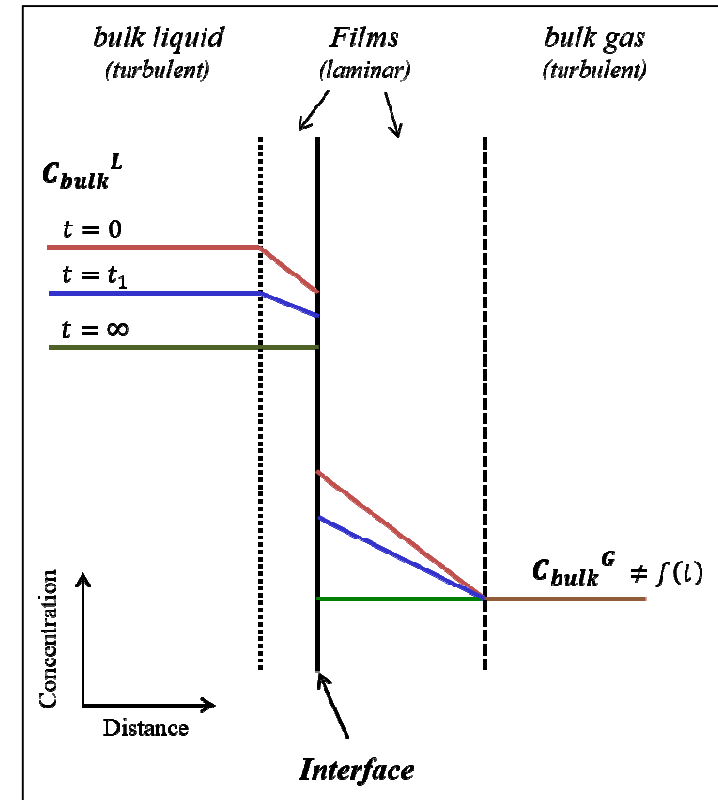
“To Be”: the liquid phase concentration that would be in equilibrium with the current bulk gas phase concentration

How to set a reference phase?

If $V_{bulk}^L \ll V_{bulk}^G$: $C_{bulk}^{G*} \approx C_{bulk}^G(t=0)$ while C_{bulk}^{L*} is significantly different from $C_{bulk}^L(t=0)$

Then, our interest is the change in C_{bulk}^L over time

➡ Use liquid phase as a reference



cf)

If $V_{bulk}^G \ll V_{bulk}^L$: $C_{bulk}^{L*} \approx C_{bulk}^L(t=0)$ while C_{bulk}^{G*} is significantly different from $C_{bulk}^G(t=0)$

Then, our interest is the change in C_{bulk}^G over time

➡ Use gas phase as a reference

k_L & k_G to K_L ; resistance concept

$$\begin{aligned} J_{tot} &= K_L \left(C_{bulk}^L - \frac{C_{bulk}^G}{H_{cc}} \right) \\ &= K_L \left\{ (C_{bulk}^L - C_{int}^L) + \frac{1}{H_{cc}} (C_{int}^G - C_{bulk}^G) \right\} \end{aligned}$$

$$\frac{1}{K_L} = \frac{k_L + k_G H_{cc}}{k_L k_G H_{cc}} = \frac{1}{k_L} + \frac{1}{k_G H_{cc}} = R_L + R_G = R_{tot}$$

The behavior is exactly analogous to having 2 resistors in series in an electric circuit

$$K_L = \frac{k_L k_G H_{cc}}{k_L + k_G H_{cc}}$$

Controlling resistance

$$R_{tot} = R_L + R_G = \frac{1}{k_L} + \frac{1}{k_G H_{cc}}$$

If $k_L \ll k_G H_{cc}$ then $R_L \gg R_G$; liquid phase boundary layer controls flux

Typically: $1 < \frac{k_G}{k_L} < 300$

Gas phase $D \gg$ liquid (by $\sim 10^4$)
Film thickness: $\delta_G > \delta_L$

If assume >95% resistance refers to phase control & $k_G/k_L = 100$, then:

$H_{cc} > 0.19$: liquid phase controls

$H_{cc} < 0.0005$: gas phase controls

$0.0005 < H_{cc} < 0.19$: both phases are significant

Controlling resistance

| Compound | H_{cc} | R_L/R_G^* | Controlling resistance* |
|------------------|----------------------|-------------|-------------------------|
| O ₂ | 30 | 3000 | Water |
| TCE | 0.38 | 38 | Water |
| Arochlor 1212 | 0.027 | 2.7 | Intermediate |
| Lindane | 1.4×10^{-4} | 0.014 | Gas |
| Phenol | 3×10^{-5} | 0.03 | Gas |
| H ₂ O | 2.2×10^{-5} | N/A | Gas |

* $k_G/k_L=100$ assumed

Film theory, summary, limitations

- **Assumes fully developed, time invariant interfacial regions**
 - Linear concentration gradient within the boundary layer
- **If resistance in one phase dominates, overall mass transfer coefficient then**
 - $K_L \propto D_i$, $i = \text{phase of dominant resistance}$
- **Experimental studies have shown**
 - $K_L \propto D_i^a$
 - $0.5 \leq a \leq 1$
 - Film theory not always consistent with experimental data

Surface renewal theory

Suppose turbulence goes all the way to the interface.

Assume:

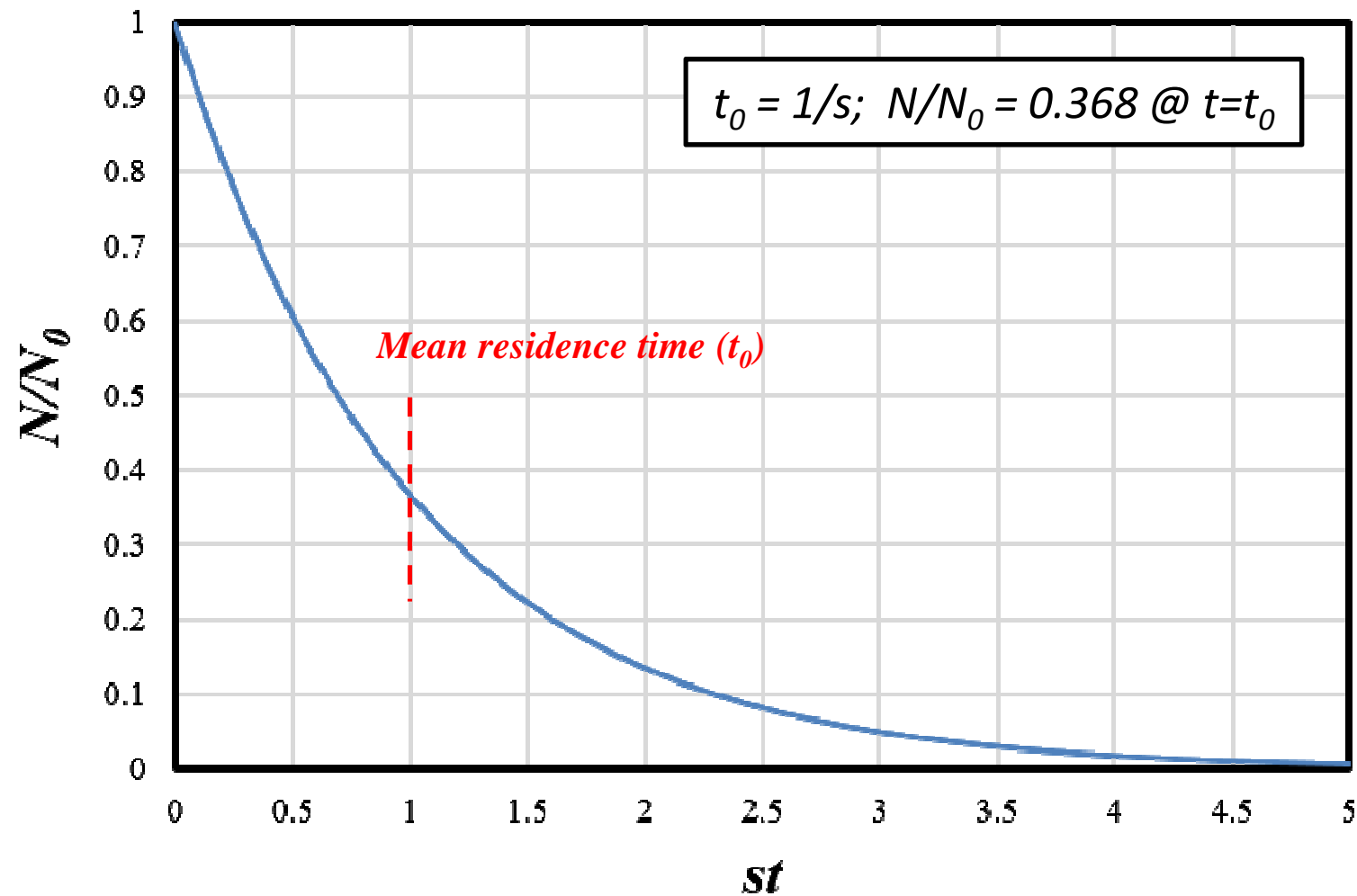
- Some fraction “ s ” of the fluid elements in the interfacial region (“surface chunks”) is replaced with the bulk fluid during a unit period of time
- The replacement of “surface chunks” is random

In mathematical terms:

$$\frac{dN}{dt} = -sN \quad \Rightarrow \quad N = N_0 e^{-st}$$

N = number of surface chunks that remains not to be replaced at time t

Surface renewal: random replacement



Applying surface renewal theory

- It has been shown that: $k_i = (D_i s_i)^{0.5}$

s_i = surface renewal rate, $[T^{-1}]$

cf) film theory: $k_i = D_i / \delta_i$

- Other relationships still hold:

$$J_{tot} = \pm J_i = \pm k_i (C_{bulk}^i - C_{int}^i)$$

$$J_{tot} = K_L \left(C_{bulk}^L - \frac{C_{bulk}^G}{H_{cc}} \right) = K_L (C_{bulk}^L - C_{bulk}^{L*})$$

$$\frac{1}{K_L} = \frac{k_L + k_G H_{cc}}{k_L k_G H_{cc}} = \frac{1}{k_L} + \frac{1}{k_G H_{cc}} = R_L + R_G = R_{tot}$$

Boundary layer theory

- **The Sherwood number:**

$$(Sh)_i = \frac{k_i d}{D_i} = a_1 + a_2 (Re)^{a_3} (Sc)_i^{a_4}$$

D_i = molecular diffusion [L^2/T]

k_i = mass transfer coefficient [L/T]

d = characteristic length (particle diameter, stream depth, etc.)

a_j = constants, often empirical

Dimensionless numbers:

Re = Reynolds #, ratio of inertial force to viscous forces

Sc = Schmidt #, ratio of momentum diffusivity to mass diffusivity

Sh = Sherwood #, ratio of mass transport to mass diffusivity

- Mathematical form analogous to momentum and heat transfer models
- Incorporates effects of mixing on mass transfer

Boundary layer theory: coefficients

$$\frac{k_i d}{D_i} = (Sh)_i = a_1 + a_2 (Re)^{a_3} (Sc)_i^{a_4}$$

$$Re = \frac{d \times u}{\nu} = \frac{d \times u \times \rho}{\mu}$$

$$(Sc)_i = \frac{\nu}{D_i} = \frac{\mu}{D_i \rho}$$

If $a_1 = 0$, then:

$$k_i = \frac{(Sh)_i D_i}{d} = \frac{a_2 (Re)^{a_3} (\nu)^{a_4} D_i^{1-a_4}}{d} = a_2 d^{(a_3-1)} u^{a_3} \nu^{(a_4-a_3)} D_i^{(1-a_4)}$$

a_2 : 0.01 to 1.0

a_3 : 0.33 (laminar flow) to 0.8 (turbulent flow)

a_4 : 0 to 0.5 (~0.33 is common)

$$a_3 = 0.33; a_4 = 0$$

$$k_i = a_2 d^{-0.67} u^{0.33} \nu^{-0.33} \times D_i^{1.0}$$

$$a_3 = 0.8; a_4 = 0.5$$

$$k_i = a_2 d^{-0.2} u^{0.8} \nu^{-0.3} \times D_i^{0.5}$$

Interphase mass transfer III:

Applications

Flux to concentration change (in water)

$$J_{tot} = -K_L(C_{bulk}^L - C_{bulk}^{L*})$$

Flux rate per unit area

$$A \cdot J_{tot} = -K_L \cdot A(C_{bulk}^L - C_{bulk}^{L*})$$

Total flux (A is area of air-water interface)

$$\frac{dC_{bulk}^L}{dt} = \left(\frac{A}{V}\right) J_{tot} = -K_L \left(\frac{A}{V}\right) (C_{bulk}^L - C_{bulk}^{L*}) = -K_L a (C_{bulk}^L - C_{bulk}^{L*})$$

This is the rate of change in concentration in water

a = interfacial area for mass transfer per unit volume, A/V [L⁻¹]

V = volume in which concentration is changing [L³]

K_La = volumetric mass transfer coefficient [T⁻¹]

Mass transfer example: change in stream DO

Studies of **oxygen reaeration in streams** have been reasonably fit by the following (*O'Connor & Dobbins, 1958*)^{#1}:

$$K_L = \left(\frac{D_L u}{H} \right)^{0.5} = k_L$$

$$K_L a = \frac{(D_L u)^{0.5}}{H^{1.5}}$$

u = stream velocity, m/s

H = 1/a = average stream depth, m

D_L = liquid phase diffusivity, m²/s

Mass transfer example: change in stream DO

- Applying surface renewal model:

O'Connor and Dobbins hypothesized that

$$s_L = \frac{\text{Avg. vertical velocity by turbulence}}{\text{Avg. mixing length}} = \frac{0.1u}{0.1H} = \frac{u}{H}$$

Therefore,

$$K_L \approx k_L = (D_L s_L)^{1/2} = \left(\frac{D_L u}{H} \right)^{1/2}$$

Mass transfer example: change in stream DO

- Applying boundary layer theory:

$$k_L = \frac{(Sh)_L D_L}{d} = \frac{a_2 (Re)^{a_3} (\nu)^{a_4} D_L^{1-a_4}}{d} = a_2 d^{(a_3-1)} u^{a_3} \nu^{(a_4-a_3)} D_L^{(1-a_4)}$$

If $a_2 = 1.0$; a_3 & $a_4 = 0.5$:

$$K_L \approx k_L = \left(\frac{D_L u}{d} \right)^{0.5}$$

Boundary layer theory: applications

Transfer to particle surface in stagnant fluid:

$$\frac{k_L d}{D_L} (Sh)_L = a_1 + a_2 (Re)^{a_3} (Sc)_L^{a_4}$$

$$Re = \frac{d \times u}{\nu} = \frac{d \times u \times \rho}{\mu}$$

$$(Sc)_L^{a_4} = \frac{\nu}{D_L} = \frac{\mu}{D_L \rho}$$

Here, $a_1 = 2$

$$k_L = \frac{2D_L}{d_p} = \frac{D_L}{r_p} \approx \frac{1 \times 10^{-9}}{r_p} \text{ m/sec}$$

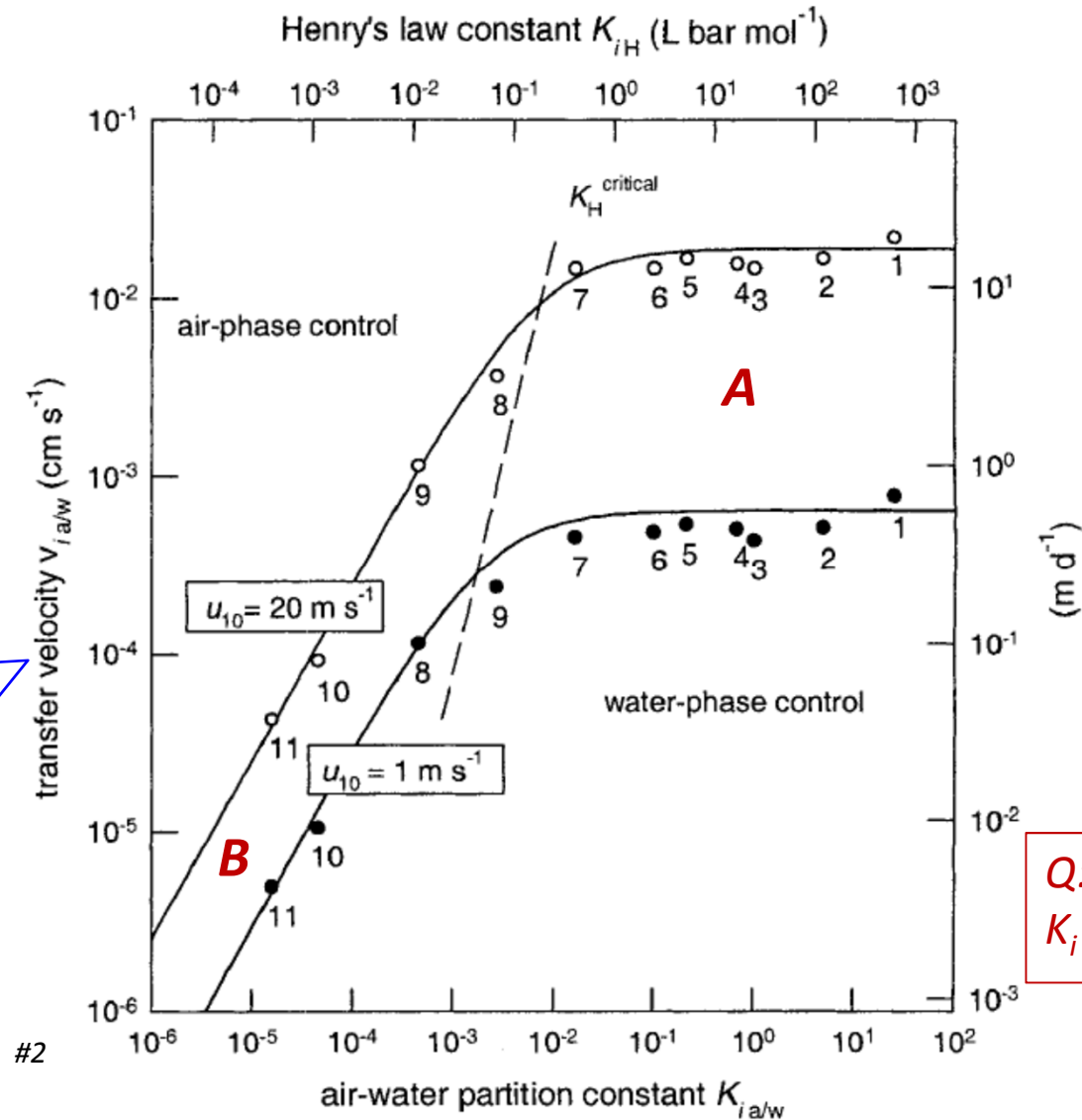
$$a = \frac{\text{area}}{\text{volume}} = \frac{6}{d_p} \text{ m}^{-1}$$

If resistance is dominant at liquid phase,

$$K_L a \approx k_L a \approx \frac{10^{-8}}{d_p^2} \text{ sec}^{-1}$$

Equilibration time can be characterized by $1/k_L a$

Wind effects on mass transfer



EOC text Fig. 20.7

Overall mass transfer coeff. for two very different wind conditions

mass transfer coeff. has unit of [L/T]; sometimes called as velocity

Q: Why is $v_{i a/w}$ a function of $K_{i a/w}$ ($=H_{cc}$) at B but not at A?

Mass transfer summary

- **Molecular diffusion important over short lengths**
 - Thin, stagnant regions at interphases
 - Turbulence critical at macroscopic levels
 - Mixing within phase
 - Generating interfacial surfaces
- **Three models**
 - Differing versions of the interfacial region
 - Difficult/impossible to directly measure region
 - Infer interfacial region properties from experimental data
 - Models differ in molecular diffusion's impact on overall mass transfer
- **For many compounds mass transfer resistance in one phase controls overall mass transfer rate**

References

- #1) O'Connor, D. J., Dobbins, W. E. (1958) *Mechanism of reaeration in natural systems. Transactions of the American Society of Civil Engineers*, 23(1): 641-666.
- #2) Schwarzenbach, R., Gschwend, P. M., Imboden, D. M. (2003) *Environmental Organic Chemistry*, 2nd ed., John Wiley & Sons, p. 918.

Interphase mass transfer IV:

Exercise

Controlling resistance

Q: You set an experiment to determine the overall mass transfer coefficient with liquid phase as a reference, K_L , for gas-liquid transfer of oxygen and ethanol in a well-mixed reactor. You also need to estimate the K_L for nitrogen, which was not determined by the experiment. The results of the experiment, the Henry's law constants, and the diffusion coefficients in water are as follows:

| Compounds | K_L (m/s) | H_{cc} | D_{aq} (m ² /s) |
|---|----------------------|----------------------|------------------------------|
| Nitrogen, N ₂ | - | 65 | 1.9×10^{-9} |
| Oxygen, O ₂ | 2.0×10^{-5} | 30 | 2.1×10^{-9} |
| Ethanol, C ₂ H ₅ OH | 4.1×10^{-7} | 2.7×10^{-4} | 1.2×10^{-9} |

1) Determine which phase controls the mass transfer for each compound. Assume k_G/k_L of 100. Show your reasoning.

Controlling resistance

For N_2 :

$$\frac{R_L}{R_G} = \frac{k_G H_{cc}}{k_L} = 100 \times 65 \gg 1$$

liquid phase controls

For O_2 :

$$\frac{R_L}{R_G} = \frac{k_G H_{cc}}{k_L} = 100 \times 30 = 3000 \gg 1$$

liquid phase controls

For C_2H_5OH :

$$\frac{R_L}{R_G} = \frac{k_G H_{cc}}{k_L} = 100 \times (2.7 \times 10^{-4}) = 0.027 \ll 1$$

gas phase controls

Film theory

Q: You set an experiment to determine the overall mass transfer coefficient with liquid phase as a reference, K_L , for gas-liquid transfer of oxygen and ethanol in a well-mixed reactor. You also need to estimate the K_L for nitrogen, which was not determined by the experiment. The results of the experiment, the Henry's law constants, and the diffusion coefficients in water are as follows:

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| Ethanol, C ₂ H ₅ OH | 4.1×10^{-7} | 2.7×10^{-4} | 1.2×10^{-9} |

2) Assuming that film theory is applicable, predict the K_L for nitrogen.

Film theory

If film theory is valid, then

$$k_L \propto D_L$$

$$\frac{k_{L,N_2}}{k_{L,O_2}} = \frac{D_{L,N_2}}{D_{L,O_2}}$$

For both N_2 & O_2 , liquid phase controls the mass transfer. Therefore:

$$K_L \approx k_L$$

We conclude:

$$\begin{aligned} K_{L,N_2} &= k_{L,N_2} = k_{L,O_2} \times \frac{D_{L,N_2}}{D_{L,O_2}} \\ &= (2.0 \times 10^{-5} \text{ m/s}) \times \frac{1.9 \times 10^{-9} \text{ m}^2/\text{s}}{2.1 \times 10^{-9} \text{ m}^2/\text{s}} = \mathbf{1.8 \times 10^{-5} \text{ m/s}} \end{aligned}$$

Predicting conc. change in water

Q: You bought a bottle of “super oxygen water” from a market, which is highly supersaturated with oxygen (dissolved oxygen concentration (DO) = 60 mg/L). You poured 200 cm³ of the drink to a cup in a cylindrical shape with an inner diameter of 8 cm and left it for 3 hours. What will be the DO of the drink then? Use an overall mass transfer coefficient (K_L) of 1.00×10^{-2} m/h and the saturation DO of 8.3 mg/L.

C_{bulk}^{L*}

Predicting conc. change in water

$$a = \frac{A}{V} = \frac{\pi d^2}{V} = \frac{\pi \cdot (8 \text{ cm})^2}{200 \text{ cm}^3} = 0.251 \text{ cm}^{-1}$$

$$K_L a = (1.00 \times 10^{-2} \text{ m/h}) \times (100 \text{ cm/m}) \times (0.251 \text{ cm}^{-1}) = 0.251 \text{ h}^{-1}$$

$$\frac{dC_{bulk}^L}{dt} = -K_L a (C_{bulk}^L - C_{bulk}^{L*})$$

$$\frac{dC_{bulk}^L}{(C_{bulk}^L - C_{bulk}^{L*})} = -K_L a \cdot dt$$

$$\int_{C_{bulk}^L(t=0)}^{C_{bulk}^L(t=t)} \frac{dC_{bulk}^L}{(C_{bulk}^L - C_{bulk}^{L*})} = -K_L a \cdot \int_0^t dt$$

$$\ln\{C_{bulk}^L - C_{bulk}^{L*}\} \Big|_{C_{bulk}^L(t=0)}^{C_{bulk}^L(t=t)} = -K_L a \cdot t \Big|_0^t$$

$$\ln \frac{\{C_{bulk}^L(t=t)\} - C_{bulk}^{L*}}{\{C_{bulk}^L(t=0)\} - C_{bulk}^{L*}} = -K_L a \cdot t$$

$$\{C_{bulk}^L(t=t)\} = \{C_{bulk}^L(t=0)\} \cdot e^{-K_L a \cdot t} + C_{bulk}^{L*} \cdot (1 - e^{-K_L a \cdot t})$$

$$= 60 \text{ mg/L} \cdot e^{-0.251 \text{ h}^{-1} \cdot 3 \text{ h}} + 8.3 \text{ mg/L} \cdot (1 - e^{-0.251 \text{ h}^{-1} \cdot 3 \text{ h}})$$

$$= \mathbf{32.6 \text{ mg/L}}$$